Real Time Research Project

On

Manufacturing Industry 4.0: Classification Of Mechanical Faults Using Machine Learning Techniques

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CERTIFICATE

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ABSTRACT

The advent of Industry 4.0 has revolutionized the manufacturing sector, emphasizing automation and data exchange in production technologies. In this context, the detection and classification of mechanical faults are critical for maintaining optimal operational efficiency. Statistics indicate that unplanned downtimes due to mechanical failures can cost manufacturers up to \$50 billion annually. Accurate fault detection can mitigate these losses by enabling predictive maintenance strategies. As manufacturing systems become more complex, traditional fault detection methods struggle to keep up with the volume and variety of data generated. There is a pressing need for automated solutions that can analyze this data in realtime. Machine learning offers a promising avenue to address these challenges by leveraging historical and real-time data to predict and classify faults accurately. This shift towards datadriven maintenance can significantly reduce downtime and maintenance costs. Manual fault detection methods are often time-consuming and reliant on human expertise, which can introduce inconsistencies and errors. These approaches typically involve routine inspections and scheduled maintenance, which may not always align with actual machine health. Additionally, manual methods can fail to detect early signs of faults, leading to unexpected breakdowns. The subjective nature of human inspections also limits the scalability and repeatability of fault detection processes. Our proposed solution employs machine learning techniques to classify mechanical faults using a dataset of various operational parameters, including rpm, motor power, torque, and temperatures. By training ML models on this dataset, we can develop a predictive maintenance system that identifies potential faults in the radiator component before they lead to significant failures. This approach aims to enhance the accuracy and timeliness of fault detection, enabling more proactive and cost-effective maintenance strategies in the manufacturing industry.



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CHAPTER 1

INTRODUCTION

1.1 Overview

Predictive maintenance (PdM) is an innovative approach that aims to foresee equipment malfunctions before they occur, ensuring the continuous and efficient operation of mechanical machinery. By leveraging sophisticated data analytics and machine learning techniques, PdM evaluates the condition and performance metrics of machinery, facilitating timely and precise maintenance actions. This approach is pivotal in industrial settings where minimizing downtime and reducing maintenance costs are paramount.

Traditional maintenance strategies are categorized into reactive and preventive maintenance. Reactive maintenance, often referred to as "run-to-failure," involves repairing equipment only after a breakdown has occurred. This method can lead to substantial downtime and elevated repair costs. Preventive maintenance, on the other hand, schedules maintenance activities at predetermined intervals regardless of the actual condition of the equipment. While this approach aims to prevent unexpected failures, it often results in unnecessary maintenance tasks and does not reflect the true wear and tear experienced by the machinery.

Both reactive and preventive maintenance strategies fail to effectively utilize the vast amounts of operational data generated by modern machinery. Consequently, these strategies miss critical opportunities to optimize maintenance schedules based on real-time equipment conditions. The inefficiency and higher costs associated with these traditional methods highlight the necessity for a more advanced maintenance approach. Predictive maintenance, powered by machine learning algorithms, addresses this need by using real-time data to accurately predict when maintenance is required, thus ensuring both cost-effectiveness and operational reliability.

The focus of this project is on enhancing the efficiency and reliability of mechanical equipment maintenance through machine learning-based predictive maintenance. By analyzing data collected from various sensors monitoring key operational parameters—such as rpm, motor power, torque, pressures, air flow, noise levels, temperatures, and acceleration—the project aims to predict potential failures. The system utilizes a Decision Tree Classifier to analyze a comprehensive dataset, which includes labels for components like bearings, water pumps, radiators, exhaust valves, and AC motors. This approach ensures that maintenance is performed only when necessary, thereby reducing downtime, lowering maintenance costs, and extending the lifespan of the equipment.

1.2 Research Motivation

The primary motivation for this research stems from the pressing need to improve the efficiency and reliability of maintenance practices for mechanical equipment. In the current industrial landscape, the reliance on traditional maintenance strategies—reactive and preventive—has proven to be both costly and inefficient. Reactive maintenance, which involves fixing equipment post-failure, leads to prolonged downtime and high repair costs. On the other hand, preventive maintenance, which is conducted at regular intervals regardless of actual equipment

condition, often results in unnecessary maintenance activities, contributing to wasted resources and increased operational costs.

The advent of modern machinery has introduced a plethora of operational data that, if harnessed correctly, can revolutionize maintenance strategies. However, traditional methods fail to leverage this data, missing critical opportunities to optimize maintenance schedules based on real-time equipment conditions. This gap underscores the importance of developing a predictive maintenance system that can analyze real-time data and predict maintenance needs accurately.

Machine learning offers a promising solution to this challenge. By utilizing advanced algorithms to analyze sensor data, machine learning-based predictive maintenance can foresee potential failures before they occur. This proactive approach not only minimizes downtime and maintenance costs but also enhances the overall reliability and lifespan of the equipment. The potential benefits of such a system—reduced operational costs, improved equipment reliability, and optimized maintenance schedules—serve as the driving force behind this research.

The specific focus on mechanical equipment in this project is motivated by the critical role these machines play in industrial operations. Mechanical equipment is often the backbone of industrial processes, and any downtime can lead to significant production losses. By developing a predictive maintenance system tailored to the unique characteristics and requirements of mechanical equipment, this research aims to deliver a robust solution that addresses the shortcomings of traditional maintenance strategies and meets the demands of modern industrial operations.

1.3 Problem Statement

Traditional maintenance strategies for mechanical equipment are fraught with inefficiencies and high costs. Reactive maintenance, or the "run-to-failure" approach, entails repairing equipment only after a breakdown has occurred, leading to significant downtime and substantial repair expenses. Conversely, preventive maintenance involves scheduling maintenance at regular intervals, irrespective of the actual condition of the equipment. This method often results in unnecessary servicing, increased operational costs, and wasted resources. Both approaches fail to utilize the extensive operational data generated by modern machinery, thus missing opportunities to optimize maintenance schedules based on real-time equipment conditions.

The primary issue with these traditional maintenance strategies is their inability to predict when maintenance is actually needed. This results in either excessive maintenance costs due to unnecessary servicing or unexpected equipment downtime due to unforeseen failures. In an industrial context, where minimizing downtime and reducing maintenance costs are critical, there is a pressing need for a more efficient and reliable maintenance approach.

The problem at hand is the development of a system that can accurately predict maintenance needs based on real-time data from various sensors monitoring key operational parameters of mechanical equipment. Such a system should be capable of analyzing data on rpm, motor

power, torque, pressures, air flow, noise levels, temperatures, and acceleration, among others, to foresee potential failures and determine the optimal timing for maintenance activities.

This project aims to address this problem by implementing a machine learning-based predictive maintenance system using a Decision Tree Classifier. By leveraging a comprehensive dataset of operational parameters and component labels, the system will predict maintenance needs accurately, ensuring maintenance is performed only when necessary. This approach promises to reduce downtime, lower maintenance costs, and extend the lifespan of mechanical equipment, ultimately enhancing the efficiency and reliability of industrial operations.

1.4 Applications

- Industrial Manufacturing: In manufacturing plants, predictive maintenance can be applied to critical mechanical equipment such as motors, pumps, and conveyors. By predicting potential failures and scheduling maintenance during planned downtimes, manufacturers can minimize disruptions to production lines, enhance productivity, and reduce operational costs.
- Energy Sector: Power generation and distribution facilities can benefit from predictive maintenance by ensuring the continuous operation of critical equipment like turbines, transformers, and generators. This can lead to fewer power outages, improved energy efficiency, and lower maintenance costs.
- **Transportation**: Predictive maintenance can be used to monitor and maintain mechanical components in transportation systems, including trains, trams, and electric buses. By predicting and addressing potential failures, transportation companies can improve service reliability, reduce delays, and ensure passenger safety.
- Aerospace: In the aerospace industry, predictive maintenance can be applied to monitor the health of mechanical systems in aircraft. By predicting failures and performing maintenance proactively, airlines can enhance flight safety, reduce maintenance-related delays, and optimize maintenance schedules.
- Automotive Industry: Predictive maintenance can be used to monitor and maintain mechanical components in vehicles, such as batteries, motors, and electronic control units. This can lead to improved vehicle reliability, reduced breakdowns, and lower maintenance costs for fleet operators.
- Oil and Gas: In the oil and gas industry, predictive maintenance can be applied to mechanical equipment used in exploration, drilling, and production operations. By predicting potential failures and performing timely maintenance, companies can reduce downtime, enhance operational efficiency, and lower maintenance costs.

CHAPTER 2

LITERATURE SURVEY

[1] R. A. Patel and B. Bhavesh R (2016) explored the application of Support Vector Machines (SVM) for the condition monitoring and fault diagnosis of induction motors. This study highlights the effectiveness of SVM in identifying faults in motor operations, showcasing the potential of machine learning techniques in industrial maintenance. [2] W. Garrison (1988) reviewed the largest property damage losses in the hydrocarbon-chemical industries over thirty years. This historical analysis provides insights into the impact of major incidents on industry practices and safety standards. [3] P. A. Carson and C. J. Mumford (1979) analyzed incidents involving major hazards in the chemical industry. Their work underscores the importance of safety protocols and risk management in preventing catastrophic events. [4] C. Y. H. Kan and S. Kumara (2018) discussed the use of parallel computing and network analytics for fast processing and condition monitoring in the Industrial Internet of Things (IIoT). Their study emphasizes the role of advanced computing technologies in enhancing the efficiency of condition monitoring systems. [5] A. H. Pesch and P. N. Scavelli (2019) examined the condition monitoring of active magnetic bearings within the context of the Internet of Things. Their research indicates that IoT technologies can significantly enhance the monitoring and maintenance of specialized industrial equipment. [6] P. Večeř, M. Kreidl, and R. Šmíd (2005) investigated condition indicators for gearbox monitoring systems, providing insights into the specific metrics and indicators that are critical for effective condition monitoring of mechanical systems.

[7] D. Yarmoluk and C. Truempi (2019) advocated for the transition from condition monitoring to predictive maintenance, highlighting the economic and operational benefits of predictive approaches over traditional monitoring techniques. [8] F. Besnard, J. Nilsson, and L. Bertling (2010) evaluated the economic benefits of condition monitoring systems for wind power systems. They concluded that such systems can lead to substantial cost savings and improved reliability in the renewable energy sector. [9] M. You, F. Liu, and G. Meng (2011) discussed the benefits of condition monitoring techniques through a case study on the maintenance scheduling of ball grid array solder joints, demonstrating practical applications and advantages in the electronics industry. [10] V. V. Karanović, M. T. Jocanović, J. M. Wakiru, and M. D. Orošnjak (2018) investigated the benefits of lubricant oil analysis for maintenance decision support, providing a case study that illustrates the practical applications and benefits of condition monitoring in maintaining equipment health. [11] X. Tang, X. Wang, R. Cattley, F. Gu, and A. D. Ball (2018) reviewed energy harvesting technologies for achieving self-powered wireless sensor networks in machine condition monitoring. This review discusses the potential of integrating energy harvesting with wireless sensor networks to create more sustainable and autonomous monitoring systems.

[12] J. M. Wakiru, L. Pintelon, P. N. Muchiri, and P. K. Chemweno (2019) provided a comprehensive review on lubricant condition monitoring information analysis for maintenance decision support. Their study highlights the importance of lubricant analysis in predictive maintenance strategies. [13] Z. Zhao, B. Liang, X. Wang, and W. Lu (2017) focused on the remaining useful life prediction of aircraft engines based on degradation pattern learning. This

study demonstrates the application of machine learning techniques in the aerospace industry to predict equipment lifespan and optimize maintenance schedules. [14] H. P. Jagtap, A. K.

Bewoor, and R. Kumar (2020) conducted a failure analysis of an induced draft fan used in a thermal power plant using a coordinated condition monitoring approach, showcasing the importance of integrated monitoring techniques in preventing equipment failures. [15] M. Taghipour and A. Moosavi (2020) presented a study on gas turbine vibration condition monitoring, illustrating the application of condition monitoring in the energy sector to ensure operational efficiency and prevent failures. [16] K. Mykoniatis (2020) developed a real-time condition monitoring and maintenance management system for low voltage industrial motors using IoT. This work exemplifies the practical implementation of IoT in industrial maintenance, enhancing real-time monitoring capabilities. [17] C. R. Farrar and S. W. Dowbling (1999) provided a comprehensive review of damage detection and evaluation techniques using modal analysis and testing. This work underscores the importance of vibration-based methods in structural health monitoring and fault detection. [18] A. Kusiak and V. Anoop (2011) applied data mining techniques to monitor wind turbines. Their study shows how data-driven approaches can improve the monitoring and maintenance of renewable energy infrastructure. [19] A. Abouhnik and A. Albarbar (2012) explored the condition assessment of wind turbine blades using vibration measurements. Their research highlights the critical role of vibration analysis in maintaining the structural integrity of wind turbines.

[20] E. P. Carden and P. Fanning (2004) reviewed vibration-based condition monitoring techniques, emphasizing their importance in structural health monitoring and early fault detection. [21] L. Dong, R. Mingyue, and M. Guoying (2017) explored the application of IoT technology in predictive maintenance systems for coal equipment. Their study illustrates how IoT can enhance the predictive capabilities and efficiency of maintenance systems in heavy industries. [22] P. Qian, D. Zhang, X. Tian, Y. Si, and L. Li (2019) proposed a novel wind turbine condition monitoring method based on cloud computing. This research highlights the integration of cloud computing with condition monitoring to enable real-time data processing and analysis. [23] K. Sujatha, B. Deepalakshmi, and S. Q. Cao (2018) discussed the optimal condition monitoring of wind turbines using intelligent image processing and the Internet of Things. Their study emphasizes the role of advanced image processing techniques in enhancing the reliability of wind turbine maintenance. [24] G. Manogaran, R. Varatharajan, D. Lopez, P. M. Kumar, R. Sundarasekar, and C. Thota (2018) proposed a new architecture of Internet of Things and big data ecosystem for secured smart healthcare monitoring and alerting systems. This work demonstrates the cross-industry applications of IoT and big data technologies.

[25] M. Cakir, M. A. Guvenc, and S. Mistikoglu (2021) experimented with popular machine learning algorithms on predictive maintenance and designed an IIoT-based condition monitoring system. This study underscores the effectiveness of machine learning in predictive maintenance. [26] A. Joelian (2020) optimized engine replacement scheduling using data mining techniques. This research highlights the application of data mining in optimizing maintenance schedules for industrial equipment. [27] N. Silva, J. Soares, V. Shah, M. Y. Santos, and H. Rodrigues (2017) utilized a data mining approach for anomaly detection in roads.

CHAPTER 3

EXISTING SYSTEM

3.1 PASSIVE-AGGRESSIVE CLASSIFIER

The Passive-Aggressive (PA) classifier is an online learning algorithm designed for large-scale and real-time classification tasks. It falls under the category of linear classifiers, which means it attempts to find a hyperplane that separates different classes in the feature space. What sets the PA classifier apart is its unique approach to updating the model parameters: it combines passive updates when the current model correctly classifies the incoming data and aggressive updates when it misclassifies, ensuring that mistakes are corrected immediately.

How the Passive-Aggressive Classifier Works

The PA algorithm operates on the principle of making minimal adjustments to the model unless an error is encountered, which contrasts with traditional learning algorithms that update their parameters continuously regardless of correctness.

Key Concepts:

- 1. **Online Learning**: The PA classifier processes one instance at a time, making it suitable for scenarios where data arrives sequentially and in large volumes. Each instance is used to update the model before the next instance is processed.
- 2. **Margin-Based Update**: The PA classifier aims to maximize the margin, which is the distance between the decision boundary and the instances. For binary classification, the margin is defined as the product of the true label and the predicted value. A higher margin indicates greater confidence in the prediction.
- 3. **Hinge Loss**: The algorithm employs hinge loss to quantify the error for an instance. The hinge loss is zero if the instance is correctly classified with a sufficient margin; otherwise, it increases linearly with the margin's shortfall.
- 4. **Update Rule**: When an instance is misclassified, the model parameters are updated in a manner that corrects the mistake with the smallest possible change. The update rule is derived from solving a constrained optimization problem that seeks to adjust the weights minimally while ensuring correct classification of the current instance.

Algorithm Steps:

- 1. **Initialization**: Start with an initial weight vector (often set to zero).
- 2. **Prediction**: For each incoming instance, compute the predicted label using the current weight vector.
- 3. Loss Calculation: Calculate the hinge loss for the instance.
- 4. Parameter Update:

o If the instance is correctly classified with a margin greater than a threshold, no update is made (passive).

- o If the instance is misclassified or correctly classified with a margin less than the threshold, update the weights aggressively. The magnitude of the update is proportional to the loss and inversely proportional to the norm of the feature vector.
- 5. **Repeat**: Continue this process for each instance in the data stream.

The PA algorithm can be formalized into three variants:

- 1. **PA-I**: This variant includes a regularization term to control the aggressiveness of updates. The regularization term is inversely proportional to the learning rate, which helps in tuning the trade-off between making aggressive updates and maintaining stability.
- 2. **PA-II**: Similar to PA-I but includes a squared regularization term. This variant generally provides smoother updates and better generalization performance in some cases.
- 3. **PA**: The basic version without any regularization.

3.2 Limitations

Here are the limitations of the Passive-Aggressive (PA) classifier, presented in a point-wise format:

- **No Batch Learning**: The PA classifier processes instances one at a time, which means it cannot leverage the full dataset at once. This can be less effective in scenarios where batch processing could capture complex patterns through global optimization.
- Parameter Sensitivity: Performance can be highly sensitive to the choice of hyperparameters, such as the aggressiveness parameter and the regularization term. Poorly chosen hyperparameters can lead to suboptimal performance.
- **Potential Overfitting**: Without careful tuning, the aggressive updates of the PA classifier can lead to overfitting, especially in noisy datasets where the model might excessively adapt to outliers or noise.
- **Limited to Linear Models**: The PA algorithm is inherently a linear classifier. It may struggle with datasets where the relationship between features and labels is nonlinear unless combined with techniques like kernel methods.
- **Data Order Dependency**: The order in which data instances are presented can affect the final model. Different sequences of the same data can lead to different models, potentially causing variability in performance.

CHAPTER 4 PROPOSED SYSTEM

4.1 Overview

The predictive maintenance for mechanical equipment involves several key steps aimed at understanding the dataset, preprocessing it, building and evaluating machine learning models, and finally making predictions on unseen test data. Here, we outline the detailed overview.

- **Step 1: Dataset:** The dataset containing various operational parameters of mechanical equipment. This dataset serves as the foundation for all subsequent analysis and model building efforts.
- **Step 2: Data Analysis:** The exploration of the dataset involves examining its structure and contents. Using methods such as head(), tail(), describe(), and info(), we gain insights into the dimensions of the dataset, the types of features present, and the overall distribution of data.
- **Step 3: Data Preprocessing:** Data preprocessing is a critical step that involves handling missing values, encoding categorical variables, and assessing feature correlations. Techniques such as label encoding are applied to convert categorical features into numerical representations. Additionally, we analyze the correlation between features to understand their relationships.
- **Step 4: Train-Test Splitting:** To train and evaluate machine learning models, we split the dataset into training and testing subsets. Typically, an 80-20 ratio is used, where 80% of the data is used for training and 20% for testing.
- **Step 5: Existing Passive Aggressive Classifier Model Building:** Then by building a machine learning model using the existing Passive Aggressive Classifier algorithm. This algorithm is chosen due to its suitability for online learning and classification tasks, making it well-suited for predictive maintenance scenarios.
- **Step 6: Proposed Decision Tree Classifier Model Building:** In addition to the existing model, The Proposed build is a Decision Tree Classifier (DTC) model. Decision trees are known for their interpretability and ability to handle nonlinear relationships in data, making them a suitable candidate for our predictive maintenance task.
- **Step 7: Performance Comparison:** After building both the Passive Aggressive Classifier and Decision Tree Classifier models, The evaluation of their performances using various metrics such as precision, recall, F1-score, and accuracy. This comparison allows us to determine which model performs better for our specific predictive maintenance task.
- **Step 8: Prediction on Test Data:** The Trained Decision Tree Classifier model to make predictions on unseen test data. This step involves preprocessing the test data in a similar manner to the training data and then applying the trained model to generate predictions for the equipment's maintenance needs.

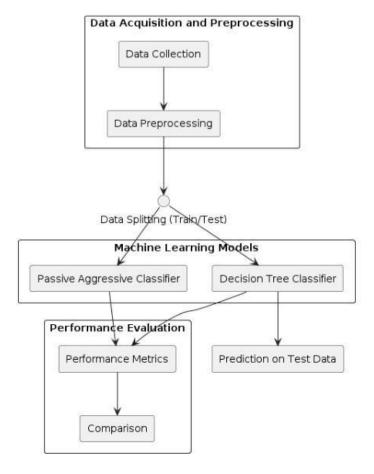


Figure 4.1.1: Block Diagram of Proposed System.

4.2 Data Preprocessing

Data pre-processing is a process of preparing the raw data and making it suitable for a machine learning model. It is the first and crucial step while creating a machine learning model. When creating a machine learning project, it is not always a case that we come across the clean and formatted data. And while doing any operation with data, it is mandatory to clean it and put in a formatted way. So, for this, we use data pre-processing task. A real-world data generally contains noises, missing values, and maybe in an unusable format which cannot be directly used for machine learning models. Data pre-processing is required tasks for cleaning the data and making it suitable for a machine learning model which also increases the accuracy and efficiency of a machine learning model.

- Getting the dataset
- Importing libraries
- Importing datasets
- Finding Missing Data
- Encoding Categorical Data

• Splitting dataset into training and test set

Importing Libraries: To perform data preprocessing using Python, we need to import some predefined Python libraries. These libraries are used to perform some specific jobs. There are three specific libraries that we will use for data preprocessing, which are:

Numpy: Numpy Python library is used for including any type of mathematical operation in the code. It is the fundamental package for scientific calculation in Python. It also supports to add large, multidimensional arrays and matrices. So, in Python, we can import it as: import numpy as nm

Here we have used nm, which is a short name for Numpy, and it will be used in the whole program.

Matplotlib: The second library is matplotlib, which is a Python 2D plotting library, and with this library, we need to import a sub-library pyplot. This library is used to plot any type of charts in Python for the code. It will be imported as below:

import matplotlib.pyplot as mpt

Here we have used mpt as a short name for this library.

Pandas: The last library is the Pandas library, which is one of the most famous Python libraries and used for importing and managing the datasets. It is an open-source data manipulation and analysis library. Here, we have used pd as a short name for this library. Consider the below image:

```
1 # importing libraries

2 import numpy as nm

3 import matplotlib.pyplot as mtp
4 import pandas as pd
```

Handling Missing data: The next step of data preprocessing is to handle missing data in the datasets. If our dataset contains some missing data, then it may create a huge problem for our machine learning model. Hence it is necessary to handle missing values present in the dataset. There are mainly two ways to handle missing data, which are:

- By deleting the particular row: The first way is used to commonly deal with null values. In this way, we just delete the specific row or column which consists of null values. But this way is not so efficient and removing data may lead to loss of information which will not give the accurate output.
- By calculating the mean: In this way, we will calculate the mean of that column or row which contains any missing value and will put it on the place of missing value. This strategy is useful for the features which have numeric data such as age, salary, year, etc.

Encoding Categorical data: Categorical data is data which has some categories such as, in our dataset; there are two categorical variables, Country, and Purchased. Since machine learning model completely works on mathematics and numbers, but if our dataset would have

a categorical variable, then it may create trouble while building the model. So, it is necessary to encode these categorical variables into numbers.

4.3 Splitting the Dataset

In machine learning data preprocessing, we divide our dataset into a training set and test set. This is one of the crucial steps of data preprocessing as by doing this, we can enhance the performance of our machine learning model. Suppose if we have given training to our machine learning model by a dataset and we test it by a completely different dataset. Then, it will create difficulties for our model to understand the correlations between the models. If we train our model very well and its training accuracy is also very high, but we provide a new dataset to it, then it will decrease the performance. So we always try to make a machine learning model which performs well with the training set and also with the test dataset. Here, we can define these datasets as:



Figure 4.3.1: Splitting the dataset.

Training Set: A subset of dataset to train the machine learning model, and we already know the output.

Test set: A subset of dataset to test the machine learning model, and by using the test set, model predicts the output.

For splitting the dataset, we will use the below lines of code:

from sklearn.model_selection import train_test_split x_train, x_test, y_train, y_test= train_test_split(x, y, test_size= 0.2, random_state=0)

Explanation

- In the above code, the first line is used for splitting arrays of the dataset into random train and test subsets.
- In the second line, we have used four variables for our output that are
- x train: features for the training data
- x test: features for testing data
- y train: Dependent variables for training data
- y_test: Independent variable for testing data

• In train_test_split() function, we have passed four parameters in which first two are for arrays of data, and test_size is for specifying the size of the test set. The test_size maybe .5, .3, or .2, which tells the dividing ratio of training and testing sets.

• The last parameter random_state is used to set a seed for a random generator so that you always get the same result, and the most used value for this is 42.

4.4 Decision Tree Classifier

A decision tree is one of the most powerful tools of supervised learning algorithms used for both classification and regression tasks. It builds a flowchart-like tree structure where each internal node denotes a test on an attribute, each branch represents an outcome of the test, and each leaf node (terminal node) holds a class label. It is constructed by recursively splitting the training data into subsets based on the values of the attributes until a stopping criterion is met, such as the maximum depth of the tree or the minimum number of samples required to split a node.

During training, the Decision Tree algorithm selects the best attribute to split the data based on a metric such as entropy or Gini impurity, which measures the level of impurity or randomness in the subsets. The goal is to find the attribute that maximizes the information gain or the reduction in impurity after the split.

What is a Decision Tree?

A decision tree is a flowchart-like tree structure where each internal node denotes the feature, branches denote the rules and the leaf nodes denote the result of the algorithm. It is a versatile supervised ML algorithm, which is used for both classification and regression problems. It is one of the very powerful algorithms. And it is also used in Random Forest to train on different subsets of training data, which makes random forest one of the most powerful algorithms in machine learning.

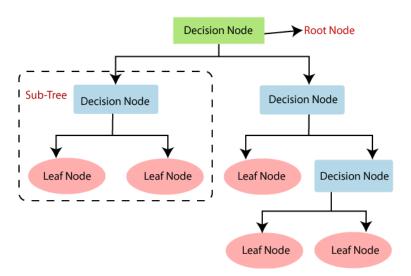


Figure 4.4.1: Decision Tree Classifier.

Decision Tree Terminologies

Some of the common Terminologies used in Decision Trees are as follows:

• **Root Node:** It is the topmost node in the tree, which represents the complete dataset. It is the starting point of the decision-making process.

- Decision/Internal Node: A node that symbolizes a choice regarding an input feature. Branching off of internal nodes connects them to leaf nodes or other internal nodes.
- Leaf/Terminal Node: A node without any child nodes that indicates a class label or a numerical value.
- **Splitting:** The process of splitting a node into two or more sub-nodes using a split criterion and a selected feature.
- **Branch/Sub-Tree:** A subsection of the decision tree starts at an internal node and ends at the leaf nodes.
- **Parent Node:** The node that divides into one or more child nodes.
- Child Node: The nodes that emerge when a parent node is split.
- Impurity: A measurement of the target variable's homogeneity in a subset of data. It refers to the degree of randomness or uncertainty in a set of examples. The Gini index and entropy are two commonly used impurity measurements in decision trees for classifications task
- Variance: Variance measures how much the predicted and the target variables vary in
 different samples of a dataset. It is used for regression problems in decision trees. Mean
 squared error, Mean Absolute Error, friedman_mse, or Half Poisson deviance are
 used to measure the variance for the regression tasks in the decision tree.
- Information Gain: Information gain is a measure of the reduction in impurity achieved by splitting a dataset on a particular feature in a decision tree. The splitting criterion is determined by the feature that offers the greatest information gain, It is used to determine the most informative feature to split on at each node of the tree, with the goal of creating pure subsets
- **Pruning**: The process of removing branches from the tree that do not provide any additional information or lead to overfitting.

Attribute Selection Measures:

Construction of Decision Tree: A tree can be "learned" by splitting the source set into subsets based on Attribute Selection Measures. Attribute selection measure (ASM) is a criterion used in decision tree algorithms to evaluate the usefulness of different attributes for splitting a dataset. The goal of ASM is to identify the attribute that will create the most homogeneous

subsets of data after the split, thereby maximizing the information gain. This process is repeated on each derived subset in a recursive manner called *recursive partitioning*. The recursion is completed when the subset at a node all has the same value of the target variable, or when splitting no longer adds value to the predictions. The construction of a decision tree classifier does not require any domain knowledge or parameter setting and therefore is appropriate for exploratory knowledge discovery. Decision trees can handle high-dimensional data.

Entropy:

Entropy is the measure of the degree of randomness or uncertainty in the dataset. In the case of classifications, It measures the randomness based on the distribution of class labels in the dataset.

The entropy for a subset of the original dataset having K number of classes for the ith node can be defined as:

Where,

- S is the dataset sample.
- k is the particular class from K classes
- p(k) is the proportion of the data points that belong to class k to the total number of data
 points in dataset sample S.
- Here p(i,k) should not be equal to zero.

Important points related to Entropy:

- 1. The entropy is 0 when the dataset is completely homogeneous, meaning that each instance belongs to the same class. It is the lowest entropy indicating no uncertainty in the dataset sample.
- 2. when the dataset is equally divided between multiple classes, the entropy is at its maximum value. Therefore, entropy is highest when the distribution of class labels is even, indicating maximum uncertainty in the dataset sample.
- 3. Entropy is used to evaluate the quality of a split. The goal of entropy is to select the attribute that minimizes the entropy of the resulting subsets, by splitting the dataset into more homogeneous subsets with respect to the class labels.
- 4. The highest information gain attribute is chosen as the splitting criterion (i.e., the reduction in entropy after splitting on that attribute), and the process is repeated recursively to build the decision tree.

Gini Impurity or index:

Gini Impurity is a score that evaluates how accurate a split is among the classified groups. The Gini Impurity evaluates a score in the range between 0 and 1, where 0 is when all observations belong to one class, and 1 is a random distribution of the elements within classes. In this case, we want to have a Gini index score as low as possible. Gini Index is the evaluation metric we shall use to evaluate our Decision Tree Model.

Here,

• pi is the proportion of elements in the set that belongs to the ith category.

Information Gain:

Information gain measures the reduction in entropy or variance that results from splitting a dataset based on a specific property. It is used in decision tree algorithms to determine the usefulness of a feature by partitioning the dataset into more homogeneous subsets with respect to the class labels or target variable. The higher the information gain, the more valuable the feature is in predicting the target variable.

The information gain of an attribute A, with respect to a dataset S, is calculated as follows:

where

- A is the specific attribute or class label
- |H| is the entropy of dataset sample S
- |HV| is the number of instances in the subset S that have the value v for attribute A

Information gain measures the reduction in entropy or variance achieved by partitioning the dataset on attribute A. The attribute that maximizes information gain is chosen as the splitting criterion for building the decision tree.

Information gain is used in both classification and regression decision trees. In classification, entropy is used as a measure of impurity, while in regression, variance is used as a measure of impurity. The information gain calculation remains the same in both cases, except that entropy or variance is used instead of entropy in the formula.

How does the Decision Tree algorithm Work?

The decision tree operates by analyzing the data set to predict its classification. It commences from the tree's root node, where the algorithm views the value of the root attribute compared to the attribute of the record in the actual data set. Based on the comparison, it proceeds to follow the branch and move to the next node.

The algorithm repeats this action for every subsequent node by comparing its attribute values with those of the sub-nodes and continuing the process further. It repeats until it reaches the leaf node of the tree. The complete mechanism can be better explained through the algorithm given below.

- Step-1: Begin the tree with the root node, says S, which contains the complete dataset.
- Step-2: Find the best attribute in the dataset using Attribute Selection Measure (ASM).
- Step-3: Divide the S into subsets that contains possible values for the best attributes.
- Step-4: Generate the decision tree node, which contains the best attribute.
- Step-5: Recursively make new decision trees using the subsets of the dataset created in step -3. Continue this process until a stage is reached where you cannot further classify the nodes and called the final node as a leaf nodeClassification and Regression Tree algorithm.

Advantages of the Decision Tree:

- 1. It is simple to understand as it follows the same process which a human follow while making any decision in real-life.
- 2. It can be very useful for solving decision-related problems.
- 3. It helps to think about all the possible outcomes for a problem.
- 4. There is less requirement of data cleaning compared to other algorithms.

CHAPTER 5

UML CODES

UML stands for Unified Modeling Language. UML is a standardized general-purpose modeling language in the field of object-oriented software engineering. The standard is managed, and was created by, the Object Management Group. The goal is for UML to become a common language for creating models of object-oriented computer software. In its current form UML is comprised of two major components: a Meta-model and a notation. In the future, some form of method or process may also be added to; or associated with, UML.

The Unified Modeling Language Is a standard language for specifying, Visualization, Constructing and documenting the artifacts of software system, as well as for business modeling and other non-software systems. The UML represents a collection of best engineering practices that have proven successful in the modeling of large and complex systems. The UML is a very important part of developing objects-oriented software and the software development process. The UML uses mostly graphical notations to express the design of software projects. **GOALS:** The Primary goals in the design of the UML are as follows:

- Provide users a ready-to-use, expressive visual modeling Language so that they can develop and exchange meaningful models.
- Provide extendibility and specialization mechanisms to extend the core concepts.
- Be independent of particular programming languages and development process.
- Provide a formal basis for understanding the modeling language.
- Encourage the growth of OO tools market.
- Support higher level development concepts such as collaborations, frameworks, patterns and components.
- Integrate best practices.

Class Diagram

The class diagram is used to refine the use case diagram and define a detailed design of the system. The class diagram classifies the actors defined in the use case diagram into a set of interrelated classes. The relationship or association between the classes can be either an "is-a" or "has-a" relationship. Each class in the class diagram may be capable of providing certain functionalities. These functionalities provided by the class are termed "methods" of the class. Apart from this, each class may have certain "attributes" that uniquely identify the class.

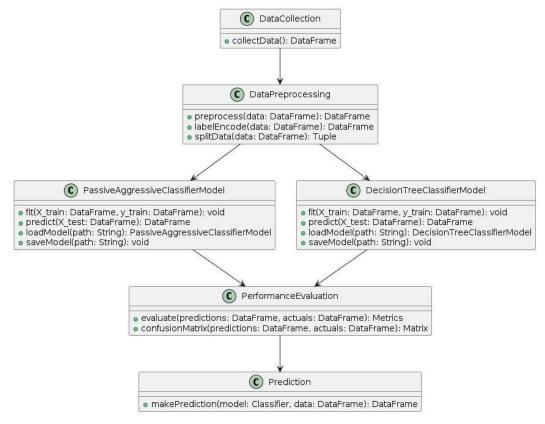


Figure 5.1.1: Class Diagram

Data flow diagram

A Data Flow Diagram (DFD) is a visual representation of the flow of data within a system or process. It is a structured technique that focuses on how data moves through different processes and data stores within an organization or a system. DFDs are commonly used in system analysis and design to understand, document, and communicate data flow and processing.

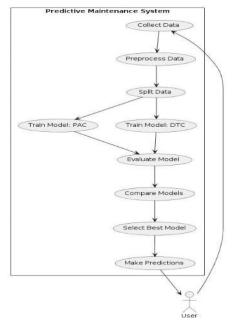


Figure 5.12:Data flow diagram

Sequence Diagram

A sequence diagram in Unified Modeling Language (UML) is a kind of interaction diagram that shows how processes operate with one another and in what order. It is a construct of a Message Sequence Chart. A sequence diagram shows, as parallel vertical lines ("lifelines"), different processes or objects that live simultaneously, and as horizontal arrows, the messages exchanged between them, in the order in which they occur. This allows the specification of simple runtime scenarios in a graphical manner.

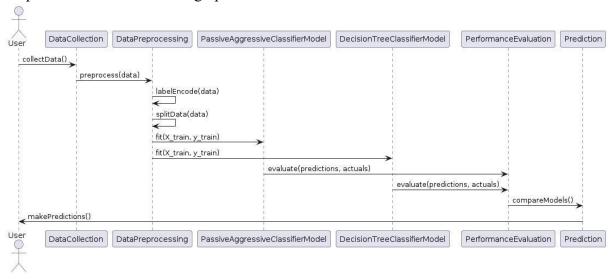


Figure 5.1.3: Sequence Diagram

Activity Diagram

Activity diagram is another important diagram in UML to describe the dynamic aspects of the system.

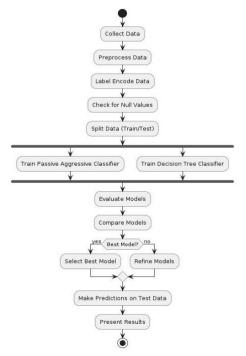


Figure 5.1.4: Activity Diagram

Deployment diagram: The deployment diagram visualizes the physical hardware on which the software will be deployed.

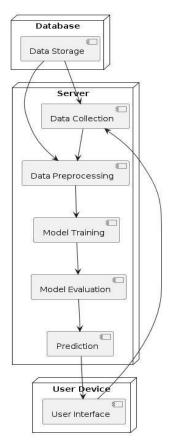


Figure 5.1.5:Deployment Diagram

Use case diagram: The purpose of use case diagram is to capture the dynamic aspect of a system.

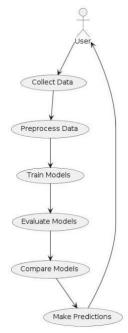


Figure 5.1.6: Use case diagram

Component diagram: Component diagram describes the organization and wiring of the physical components in a system.

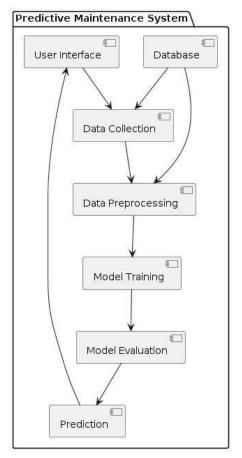


Figure 5.1.7: Component diagram

CHAPTER 6

SOFTWARE ENVIRONMENT

What is Python?

Below are some facts about Python.

• Python is currently the most widely used multi-purpose, high-level programming language.

- Python allows programming in Object-Oriented and Procedural paradigms. Python programs generally are smaller than other programming languages like Java.
- Programmers have to type relatively less and indentation requirement of the language, makes them readable all the time.
- Python language is being used by almost all tech-giant companies like Google, Amazon, Facebook, Instagram, Dropbox, Uber... etc.

The biggest strength of Python is huge collection of standard library which can be used for the following –

- Machine Learning
- GUI Applications (like Kivy, Tkinter, PyQt etc.)
- Web frameworks like Django (used by YouTube, Instagram, Dropbox)
- Image processing (like Opency, Pillow)
- Web scraping (like Scrapy, BeautifulSoup, Selenium)
- Test frameworks
- Multimedia

Advantages of Python

Let's see how Python dominates over other languages.

10. Extensive Libraries

Python downloads with an extensive library and it contain code for various purposes like regular expressions, documentation-generation, unit-testing, web browsers, threading, databases, CGI, email, image manipulation, and more. So, we don't have to write the complete code for that manually.

2. Extensible

As we have seen earlier, Python can be extended to other languages. You can write some of your code in languages like C++ or C. This comes in handy, especially in projects.

3. Embeddable

Complimentary to extensibility, Python is embeddable as well. You can put your Python code in your source code of a different language, like C++. This lets us add scripting capabilities to our code in the other language.

4. Improved Productivity

The language's simplicity and extensive libraries render programmers more productive than languages like Java and C++ do. Also, the fact that you need to write less and get more things done.

5. IOT Opportunities

Since Python forms the basis of new platforms like Raspberry Pi, it finds the future bright for the Internet Of Things. This is a way to connect the language with the real world.

6. Simple and Easy

When working with Java, you may have to create a class to print 'Hello World'. But in Python, just a print statement will do. It is also quite easy to learn, understand, and code. This is why when people pick up Python, they have a hard time adjusting to other more verbose languages like Java.

7. Readable

Because it is not such a verbose language, reading Python is much like reading English. This is the reason why it is so easy to learn, understand, and code. It also does not need curly braces to define blocks, and indentation is mandatory. This further aids the readability of the code.

8. Object-Oriented

This language supports both the procedural and object-oriented programming paradigms. While functions help us with code reusability, classes and objects let us model the real world. A class allows the encapsulation of data and functions into one.

9. Free and Open-Source

Like we said earlier, Python is freely available. But not only can you download Python for free, but you can also download its source code, make changes to it, and even distribute it. It downloads with an extensive collection of libraries to help you with your tasks.

10. Portable

When you code your project in a language like C++, you may need to make some changes to it if you want to run it on another platform. But it isn't the same with Python. Here, you need to

code only once, and you can run it anywhere. This is called Write Once Run Anywhere (WORA). However, you need to be careful enough not to include any system-dependent features.

Interpreted

Lastly, we will say that it is an interpreted language. Since statements are executed one by one, debugging is easier than in compiled languages.

Any doubts till now in the advantages of Python? Mention in the comment section.

Advantages of Python Over Other Languages

1. Less Coding

Almost all of the tasks done in Python requires less coding when the same task is done in other languages. Python also has an awesome standard library support, so you don't have to search for any third-party libraries to get your job done. This is the reason that many people suggest learning Python to beginners.

2. Affordable

Python is free therefore individuals, small companies or big organizations can leverage the free available resources to build applications. Python is popular and widely used so it gives you better community support.

The 2019 Github annual survey showed us that Python has overtaken Java in the most popular programming language category.

3. Python is for Everyone

Python code can run on any machine whether it is Linux, Mac or Windows. Programmers need to learn different languages for different jobs but with Python, you can professionally build web apps, perform data analysis and machine learning, automate things, do web scraping and also build games and powerful visualizations. It is an all-rounder programming language.

Disadvantages of Python

So far, we've seen why Python is a great choice for your project. But if you choose it, you should be aware of its consequences as well. Let's now see the downsides of choosing Python over another language.

10. Speed Limitations

We have seen that Python code is executed line by line. But since Python is interpreted, it often results in slow execution. This, however, isn't a problem unless speed is a focal point for the project. In other words, unless high speed is a requirement, the benefits offered by Python are enough to distract us from its speed limitations.

2. Weak in Mobile Computing and Browsers

While it serves as an excellent server-side language, Python is much rarely seen on the clientside. Besides that, it is rarely ever used to implement smartphone-based applications. One such application is called Carbonnelle.

The reason it is not so famous despite the existence of Brython is that it isn't that secure.

3. Design Restrictions

As you know, Python is dynamically typed. This means that you don't need to declare the type of variable while writing the code. It uses duck-typing. But wait, what's that? Well, it just means that if it looks like a duck, it must be a duck. While this is easy on the programmers during coding, it can raise run-time errors.

4. Underdeveloped Database Access Layers

Compared to more widely used technologies like JDBC (Java DataBase Connectivity) and ODBC (Open DataBase Connectivity), Python's database access layers are a bit underdeveloped. Consequently, it is less often applied in huge enterprises.

5. Simple

No, we're not kidding. Python's simplicity can indeed be a problem. Take my example. I don't do Java, I'm more of a Python person. To me, its syntax is so simple that the verbosity of Java code seems unnecessary.

This was all about the Advantages and Disadvantages of Python Programming Language.

Modules Used in Project

NumPy

NumPy is a general-purpose array-processing package. It provides a high-performance multidimensional array object, and tools for working with these arrays.

It is the fundamental package for scientific computing with Python. It contains various features including these important ones:

- A powerful N-dimensional array object
- Sophisticated (broadcasting) functions
- Tools for integrating C/C++ and Fortran code
- Useful linear algebra, Fourier transform, and random number capabilities

Besides its obvious scientific uses, NumPy can also be used as an efficient multi-dimensional container of generic data. Arbitrary datatypes can be defined using NumPy which allows NumPy to seamlessly and speedily integrate with a wide variety of databases.

Pandas

Pandas is an open-source Python Library providing high-performance data manipulation and analysis tool using its powerful data structures. Python was majorly used for data munging and preparation. It had very little contribution towards data analysis. Pandas solved this problem. Using Pandas, we can accomplish five typical steps in the processing and analysis of data, regardless of the origin of data load, prepare, manipulate, model, and analyze. Python with Pandas is used in a wide range of fields including academic and commercial domains including finance, economics, Statistics, analytics, etc.

Matplotlib

Matplotlib is a Python 2D plotting library which produces publication quality figures in a variety of hardcopy formats and interactive environments across platforms. Matplotlib can be used in Python scripts, the Python and Ipython shells, the Jupyter Notebook, web application servers, and four graphical user interface toolkits. Matplotlib tries to make easy things easy and hard things possible. You can generate plots, histograms, power spectra, bar charts, error charts, scatter plots, etc., with just a few lines of code. For examples, see the sample plots and thumbnail gallery.

For simple plotting the pyplot module provides a MATLAB-like interface, particularly when combined with Ipython. For the power user, you have full control of line styles, font properties, axes properties, etc, via an object oriented interface or via a set of functions familiar to MATLAB users.

Scikit - learn

Scikit-learn provides a range of supervised and unsupervised learning algorithms via a consistent interface in Python. It is licensed under a permissive simplified BSD license and is distributed under many Linux distributions, encouraging academic and commercial use. Python

Install Python Step-by-Step in Windows and Mac

Python a versatile programming language doesn't come pre-installed on your computer devices. Python was first released in the year 1991 and until today it is a very popular highlevel programming language. Its style philosophy emphasizes code readability with its notable use of great whitespace.

The object-oriented approach and language construct provided by Python enables programmers to write both clear and logical code for projects. This software does not come pre-packaged with Windows.

How to Install Python on Windows and Mac

There have been several updates in the Python version over the years. The question is how to install Python? It might be confusing for the beginner who is willing to start learning Python but this tutorial will solve your query. The latest or the newest version of Python is version 3.7.4 or in other words, it is Python 3.

Note: The python version 3.7.4 cannot be used on Windows XP or earlier devices.

Before you start with the installation process of Python. First, you need to know about your System Requirements. Based on your system type i.e. operating system and based processor, you must download the python version. My system type is a Windows 64-bit operating system. So the steps below are to install python version 3.7.4 on Windows 7 device or to install Python 3. Download the Python Cheatsheet here. The steps on how to install Python on Windows 10, 8 and 7 are divided into 4 parts to help understand better.

Download the Correct version into the system

Step 1: Go to the official site to download and install python using Google Chrome or any other web browser. OR Click on the following link: https://www.python.org

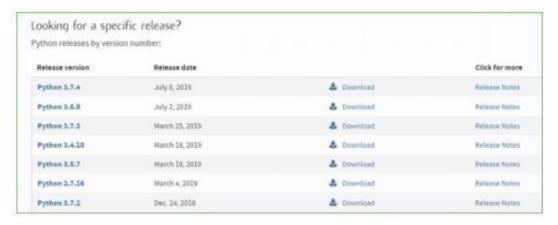


Now, check

Step 2: Click on the Download Tab. for the latest and the correct version for your operating system.



Step 3: You can either select the Download Python for windows 3.7.4 button in Yellow Color or you can scroll further down and click on download with respective to their version. Here, we are downloading the most recent python version for windows 3.7.4



Step 4: Scroll down the page until you find the Files option.

Step 5: Here you see a different version of python along with the operating system.

Files					
Version	Operating System	Description	MD5 Sum	File Size	GPG
Grapped source turball	Source release		68111671e5b2db4aef7b9ub01bf09be	23017663	56
KZ compressed source tarball	Source release		d33e4aae66097051c2eca45ee3604803	17131432	56
macOS 64 bit/32 bit installer	Mac OS X	for Mac 05 X 10.5 and later	6428b4fa7583daff1a442cballcee08e6	54898426	96
macOS 64-bit installer	Mac OS X	for OS X 10.9 and later	5dd605c382s7axi5773b/5e4x936b2x5f	20002945	56
Windows help file	Windows		d63999573a2x96b2ax56xade6b4f7cd2	8131761	395
Windows x06-64 embeddable zip file	Windows	for AMD64/EM64T/464	9000c3c5id3ec3b5ube8315+a+0725u2	7504291	SIG
Windows xBG-G4 executable installer	Windows	for AND/64/EM64T/x64	a702b+b0ad76d+bd0:3043a565e563+00	26680368	100
Windows all6-64 web-based installer	Windows	for AMD64/EM64T/464	28c01c60886d73ar8e53a3bd351b4bd2	1362904	10
Windows all embeddable zip file	Windows		95ab3b61986428795da64233574139d8	6742626	30
Windows all Executable installer	Windows		330060294225444643d6453476394789	25663046	50
Windows (0) web-based installer	Windows		25670cfa5d317d80c30985ea371d87c	1324605	50

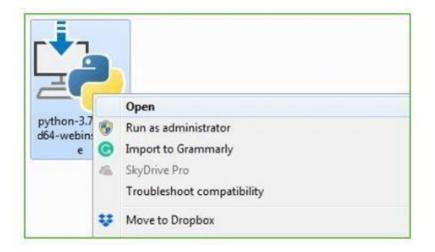
- To download Windows 32-bit python, you can select any one from the three options: Windows x86 embeddable zip file, Windows x86 executable installer or Windows x86 web-based installer.
- To download Windows 64-bit python, you can select any one from the three options: Windows x86-64 embeddable zip file, Windows x86-64 executable installer or Windows x86-64 web-based installer.

Here we will install Windows x86-64 web-based installer. Here your first part regarding which version of python is to be downloaded is completed. Now we move ahead with the second part in installing python i.e. Installation

Note: To know the changes or updates that are made in the version you can click on the Release Note Option.

Installation of Python

Step 1: Go to Download and Open the downloaded python version to carry out the installation process.



Step 2: Before you click on Install Now, Make sure to put a tick on Add Python 3.7 to PATH.



Step 3: Click on Install NOW After the installation is successful. Click on Close.



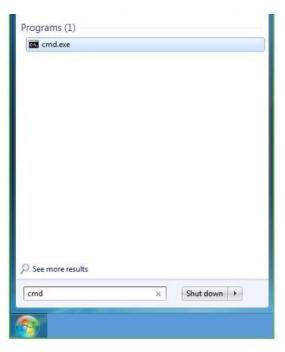
With these above three steps on python installation, you have successfully and correctly installed Python. Now is the time to verify the installation.

Note: The installation process might take a couple of minutes.

Verify the Python Installation

Step 1: Click on Start

Step 2: In the Windows Run Command, type "cmd".



Step 3: Open the Command prompt option.

Step 4: Let us test whether the python is correctly installed. Type python –V and press Enter.

```
Microsoft Windows [Version 6.1.7601]
Copyright (c) 2009 Microsoft Corporation. All rights reserved.

C:\Users\DELL>python -U
Python 3.7.4

C:\Users\DELL>_
```

Step 5: You will get the answer as 3.7.4

Note: If you have any of the earlier versions of Python already installed. You must first uninstall the earlier version and then install the new one.

Check how the Python IDLE works

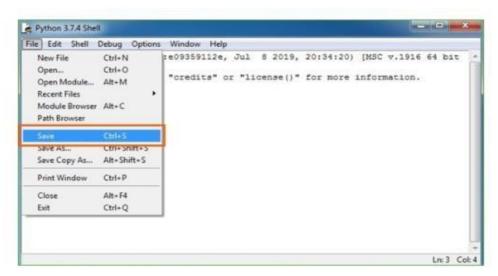
Step 1: Click on Start

Step 2: In the Windows Run command, type "python idle".



Step 3: Click on IDLE (Python 3.7 64-bit) and launch the program

Step 4: To go ahead with working in IDLE you must first save the file. Click on File > Click on Save



Step 5: Name the file and save as type should be Python files. Click on SAVE. Here I have named the files as Hey World.

Step 6: Now for e.g. enter print ("Hey World") and Press Enter.

```
File Edit Shell Debug Options Window Help

Python 3.7.4 (tags/v3.7.4:e09359112e, Jul 8 2019, 20:34:20) [MSC v.1916 64 bit (A MD64)] on win32

Type "help", "copyright", "credits" or "license()" for more information.

>>>

Hey World
>>> print ("Hey World")
Hey World
>>> |
```

You will see that the command given is launched. With this, we end our tutorial on how to install Python. You have learned how to download python for windows into your respective operating system.

Note: Unlike Java, Python does not need semicolons at the end of the statements otherwise it won't work.

CHAPTER 7

SYSTEM REQUIREMENTS

Software Requirements

The functional requirements or the overall description documents include the product perspective and features, operating system and operating environment, graphics requirements, design constraints and user documentation.

The appropriation of requirements and implementation constraints gives the general overview of the project in regard to what the areas of strength and deficit are and how to tackle them.

- Python IDLE 3.7 version (or)
- Anaconda 3.7 (or)
- Jupiter (or)
- · Google colab

Hardware Requirements

Minimum hardware requirements are very dependent on the particular software being developed by a given Enthought Python / Canopy / VS Code user. Applications that need to store large arrays/objects in memory will require more RAM, whereas applications that need to perform numerous calculations or tasks more quickly will require a faster processor.

Operating system : Windows, LinuxProcessor : minimum intel i3

• Ram : minimum 4 GB

• Hard disk : minimum 250GB

CHAPTER 8

FUNCTIONAL REQUIREMENTS

Output Design

Outputs from computer systems are required primarily to communicate the results of processing to users. They are also used to provides a permanent copy of the results for later consultation. The various types of outputs in general are:

- External Outputs, whose destination is outside the organization
- Internal Outputs whose destination is within organization and they are the
- User's main interface with the computer.
- Operational outputs whose use is purely within the computer department.
- Interface outputs, which involve the user in communicating directly.

Output Definition

The outputs should be defined in terms of the following points:

- Type of the output
- Content of the output
- Format of the output
- Location of the output
- Frequency of the output
- Volume of the output
- Sequence of the output

It is not always desirable to print or display data as it is held on a computer. It should be decided as which form of the output is the most suitable.

Input Design

Input design is a part of overall system design. The main objective during the input design is as given below:

- To produce a cost-effective method of input.
- To achieve the highest possible level of accuracy.

• To ensure that the input is acceptable and understood by the user.

Input Stages

The main input stages can be listed as below:

- Data recording
- Data transcription
- Data conversion
- Data verification
- Data control
- Data transmission
- Data validation
- Data correction

Input Types

It is necessary to determine the various types of inputs. Inputs can be categorized as follows:

- External inputs, which are prime inputs for the system.
- Internal inputs, which are user communications with the system.
- Operational, which are computer department's communications to the system?
- Interactive, which are inputs entered during a dialogue.

Input Media

At this stage choice has to be made about the input media. To conclude about the input media consideration has to be given to;

- Type of input
- Flexibility of format
- Speed
- Accuracy
- Verification methods
- Rejection rates

- Ease of correction
- Storage and handling requirements
- Security
- Easy to use
- Portability

Keeping in view the above description of the input types and input media, it can be said that most of the inputs are of the form of internal and interactive. As

Input data is to be the directly keyed in by the user, the keyboard can be considered to be the most suitable input device.

Error Avoidance

At this stage care is to be taken to ensure that input data remains accurate form the stage at which it is recorded up to the stage in which the data is accepted by the system. This can be achieved only by means of careful control each time the data is handled.

Error Detection

Even though every effort is make to avoid the occurrence of errors, still a small proportion of errors is always likely to occur, these types of errors can be discovered by using validations to check the input data.

Data Validation

Procedures are designed to detect errors in data at a lower level of detail. Data validations have been included in the system in almost every area where there is a possibility for the user to commit errors. The system will not accept invalid data. Whenever an invalid data is keyed in, the system immediately prompts the user and the user has to again key in the data and the system will accept the data only if the data is correct. Validations have been included where necessary.

The system is designed to be a user friendly one. In other words the system has been designed to communicate effectively with the user. The system has been designed with popup menus.

User Interface Design

It is essential to consult the system users and discuss their needs while designing the user interface:

User Interface Systems Can Be Broadly Clasified As:

• User initiated interface the user is in charge, controlling the progress of the user/computer dialogue. In the computer-initiated interface, the computer selects the next stage in the interaction.

• Computer initiated interfaces

In the computer-initiated interfaces the computer guides the progress of the user/computer dialogue. Information is displayed and the user response of the computer takes action or displays further information.

User Initiated Interfaces

User initiated interfaces fall into two approximate classes:

- Command driven interfaces: In this type of interface the user inputs commands or queries which are interpreted by the computer.
- Forms oriented interface: The user calls up an image of the form to his/her screen and fills in the form. The forms-oriented interface is chosen because it is the best choice.

Computer-Initiated Interfaces

The following computer – initiated interfaces were used:

- The menu system for the user is presented with a list of alternatives and the user chooses one; of alternatives.
- Questions answer type dialog system where the computer asks question and takes action based on the basis of the users reply.

Right from the start the system is going to be menu driven, the opening menu displays the available options. Choosing one option gives another popup menu with more options. In this way every option leads the users to data entry form where the user can key in the data.

Error Message Design

The design of error messages is an important part of the user interface design. As user is bound to commit some errors or other while designing a system the system should be designed to be helpful by providing the user with information regarding the error he/she has committed.

This application must be able to produce output at different modules for different inputs.

Performance Requirements

Performance is measured in terms of the output provided by the application. Requirement specification plays an important part in the analysis of a system. Only when the requirement specifications are properly given, it is possible to design a system, which will fit into required environment. It rests largely in the part of the users of the existing system to give the requirement specifications because they are the people who finally use the system. This is because the requirements have to be known during the initial stages.

CHAPTER 9

SOURCE CODE

```
# Predictive Maintenance for Mechanical Equipment: Machine Learning Classifier Evalution
#importing dataset import numpy as np
import pandas as pd import matplotlib.pyplot as
plt import seaborn as sns
from sklearn.model selection import train test split from
sklearn.preprocessing import StandardScaler, LabelEncoder from
sklearn.metrics import precision score from sklearn.metrics
import recall score from sklearn.metrics import fl score
from sklearn.metrics import accuracy score, confusion matrix, classification report
import
os
from sklearn.linear model import PassiveAggressiveClassifier
#uploading dataset df =
pd.read csv(r'dataset\data.csv') df.head()
#data analysis
df.info() df.describe()
#data Correlection
df.corr()
#Checking NULL values
df.isnull().sum() df = df.drop(['id'],
axis = 1) df
Labels = ['bearings', 'wpump', 'radiator', 'exvalve', 'acmotor']
for i in Labels:
                  df[i] =
LabelEncoder().fit transform(df[i]) df df.info()
```

Manufacturing Industry 4.0

```
labels = ['Clean','Dirty'] labels
             Visulazation
#Data
sns.set(style="darkgrid")
plt.figure(figsize=(12, 6))
ax = sns.countplot(x=df['radiator'], data=df, palette="Set3") plt.title("Count
Plot") plt.xlabel("Categories") plt.ylabel("Count") ax.set xticklabels(labels)
for p in ax.patches:
                      ax.annotate(f(p.get height())), (p.get x() + p.get width()
                               ha='center', va='center', fontsize=10, color='black',
/ 2., p.get height()),
xytext=(0, 5),
                        textcoords='offset points') plt.show() df
#Declaring independent and dependent variable x = df.drop(['radiator'],axis = 1)
x.head() y = df[radiator] y x train, x test, y train, y test = train test split(x,y,
test size = 0.10, random state = 42)
x train.shape y train.shape #performance evalution precision = [] recall
= [] fscore = [] accuracy = [] def
performance metrics(algorithm, predict, testY):
  testY = testY.astype('int') predict = predict.astype('int')
precision score(testY, predict, average='macro') * 100 r =
recall score(testY, predict, average='macro') * 100 f =
fl score(testY, predict, average='macro') * 100
accuracy score(testY,predict)*100
                                      accuracy.append(a)
precision.append(p) recall.append(r)
                                          fscore.append(f)
print(algorithm+' Accuracy : '+str(a))
                                         print(algorithm+' Precision
: '+str(p)) print(algorithm+' Recall : '+str(r))
print(algorithm+' FSCORE
                               : '+str(f))
report=classification report(predict, testY,target names=labels)
print('\n',algorithm+" classification report\n",report)
                                                       conf matrix =
confusion matrix(testY, predict)
                                    plt.figure(figsize =(5, 5))
                                                                 ax
= sns.heatmap(conf matrix, xticklabels = labels, yticklabels = labels,
Manufacturing Industry 4.0
```

```
annot = True, cmap="Blues" ,fmt ="g");
ax.set ylim([0,len(labels)]) plt.title(algorithm+" Confusion
matrix")
           plt.ylabel('True class')
                                     plt.xlabel('Predicted class')
plt.show()
# Passive Aggressive Classifier model building pa model path
= 'model/PassiveAggressiveClassifier.npy' if os.path.exists(pa model path):
  # Load the Passive Aggressive Classifier model
                                                    pa classifier =
np.load(pa model path, allow pickle=True).item() else:
# Train and save the Passive Aggressive Classifier model
pa classifier = PassiveAggressiveClassifier() pa classifier.fit(x train,
y train)
          np.save(pa model path, pa classifier)
# Predict using the trained Passive Aggressive Classifier model
y pred pa = pa classifier.predict(x test) # Evaluate the Passive
Aggressive Classifier model
performance metrics('PassiveAggressiveClassifier', y pred pa, y test)
#Decision Tree Classifier model building from sklearn.tree
import DecisionTreeClassifier
# Check if the model file exists model path =
'model/DecisionTreeClassifier.npy' if os.path.exists(model path):
# Load the model
                    classifier
= np.load(model path, allow pickle=True).item() else:
  # Train and save the model
                                classifier
= DecisionTreeClassifier()
classifier.fit(x train, y train)
np.save(model path, classifier)
# Predict using the trained model y pred
= classifier.predict(x test)
```

Manufacturing Industry 4.0

```
# Evaluate the model
performance metrics('DecisionTreeClassifier', y pred, y test)
#Tabular form of Performance Metrics #showing all algorithms performance
values columns = ["Algorithm Name", "Precison", "Recall", "FScore", "Accuracy"]
values
= [] algorithm names = ["Passive Aggressive Classifier", "Decision Tree
Classifier"] for i in range(len(algorithm names)):
values.append([algorithm names[i],precision[i],recall[i],fscore[i],accuracy[i]])
temp = pd.DataFrame(values,columns=columns) temp
#Uploading testing dataset test=pd.read csv("test.csv")
test
Test Labels = ['bearings','wpump','exvalve','acmotor']
for i in Test Labels:
                      test[i] =
LabelEncoder().fit transform(test[i]) test
#Model prediction on test data predict
= classifier.predict(test)
                                   if p == 0:
for i, p in enumerate(predict):
                                                          print(test.iloc[i])
print("Model Predicted of Row {} Test Data is-->".format(i),labels[0])
                                    print("Model Predicted of Row {} Test
p == 1:
             print(test.iloc[i])
Data is-
-->".format(i),labels[1])
```

CHAPTER 10

RESULTS AND DISCUSSION

10.1 Implementation Description

The implementation of a predictive maintenance system for mechanical equipment involves several key stages, each focusing on different aspects of data handling, model building, and evaluation. Below is a detailed description of each block in the implementation process.

- **Data Collection:** The initial stage of the project involves collecting data from various sensors monitoring key operational parameters of mechanical equipment. These parameters include rpm, motor power, torque, outlet pressure, air flow, noise levels, outlet temperature, water pump outlet pressure, water inlet temperature, and various acceleration data (e.g., gacex, gacey, gacez, hacex, hacey, hacez). The data is typically stored in a CSV file, which is read into a DataFrame for analysis and preprocessing.
- **Data Preprocessing:** Once the data is collected, the next step is to preprocess it. Preprocessing involves several sub-tasks:
 - Exploratory Data Analysis (EDA): This includes examining the structure of the data, checking the types of features, and understanding the distribution of the data. Functions such as head(), describe(), and info() provide insights into the data.
 - o **Handling Missing Values:** It is crucial to check for any null values and handle them appropriately, either by removing rows/columns with missing values or imputing them using appropriate techniques.
 - Label Encoding: For categorical variables like the condition of components (bearings, water pump, radiator, exhaust valve, AC motor), label encoding is performed to convert these categories into numerical values that machine learning algorithms can process. Correlation Analysis: Understanding the correlation between different features helps in identifying redundant features and understanding feature relationships. Data Visualization: Visualizing data distributions and relationships using tools like Seaborn helps in gaining additional insights and validating preprocessing steps.
- **Data Splitting:** The dataset is then split into training and testing subsets to facilitate model training and evaluation. Typically, the data is split in an 80-20 ratio, where 80% of the data is used for training the models, and 20% is reserved for testing their performance. This step ensures that the models are evaluated on unseen data, providing a realistic measure of their performance.

• **Model Training:** Two machine learning models are trained in parallel: the Passive Aggressive Classifier and the Decision Tree Classifier.

- Passive Aggressive Classifier: This model is known for its efficiency in online learning tasks. It is trained using the training subset, where it iteratively adjusts after training.
- o its parameters based on each data instance. The model is saved for future use **Decision Tree Classifier:** This model is chosen for its interpretability and ability to handle nonlinear relationships in the data. It constructs a tree-like structure of decisions based on feature values, splitting the data into homogeneous subsets. The trained model is also saved for future use.
- **Model Evaluation:** The model evaluation for the predictive maintenance system involved a thorough assessment of two classifiers: the Passive Aggressive Classifier and the Decision Tree Classifier. Using the test dataset, both models were meticulously evaluated based on several key performance metrics, including accuracy, precision, recall, and F1-score. These metrics provided a comprehensive understanding of each model's ability to correctly predict maintenance needs.
- **Model Comparison:** The performance metrics of both models are compared to determine which model performs better for the predictive maintenance task. The comparison helps in selecting the best model for making predictions on new data.
- **Prediction on Test Data:** Using the selected best model (typically the one with higher accuracy and balanced precision-recall trade-off), predictions are made on the unseen test data. This step involves preprocessing the test data similarly to the training data and applying the trained model to generate predictions.

10.2 Dataset Description

The dataset contains 1000 records with 26 columns, capturing various operational parameters of mechanical equipment essential for predictive maintenance analysis. Each record represents a unique obseration, while the columns provide insights into different aspects of the equipment's performance and condition.

The dataset includes attributes such as rpm, motor power, torque, outlet pressure, air flow, noise level, outlet temperature, water pump outlet pressure, water inlet temperature, water outlet temperature, water pump power, water flow, oil pump power, oil tank temperature, acceleration along x, y, and z directions, and high-frequency acceleration along the same axes. These attributes offer comprehensive information about the equipment's operational characteristics and environmental conditions.

Additionally, categorical labels are provided for components like bearings, water pump, radiator, exhaust valve, and AC motor. These labels indicate the condition or status of each component, serving as critical indicators for maintenance needs and equipment reliability.

10.3 Results and Description

Figures 1 and 2 provide an overview of the dataset and its target column, respectively. Figure 1 presents a sample dataset of equipment maintenance, showcasing the various attributes and their values. This sample dataset serves as a visual representation of the data used for predictive maintenance analysis. Figure 2 displays a count plot of the target column, indicating the distribution of categories within the dataset. This plot helps understand the balance or imbalance between different classes, which is crucial for model evaluation.

Figures 3 and 5 illustrate the performance metrics of the Passive Aggressive Classifier and the Decision Tree Classifier, respectively. These figures showcase the accuracy, precision, recall, and F1-score of each classifier. For the Passive Aggressive Classifier (Figure 3), an accuracy of 81.0% is achieved, with precision, recall, and F1-score values of 40.5%, 50.0%, and 44.75%, respectively. In contrast, the Decision Tree Classifier (Figure 5) achieves perfect scores across all metrics, with an accuracy, precision, recall, and F1-score of 100.0%.

Figure 6 depicts the confusion matrix of the Decision Tree Classifier, highlighting the true positives, true negatives, false positives, and false negatives. This matrix provides a detailed breakdown of the classifier's performance in classifying instances into different categories.

id	rpm	motor_power	torque	outlet_p	ressure_bar	air_flow	noise_db	outlet_temp	wpump_c	outlet_press	water_inlet_temp	 gaccy	gaccz
1	499	1405.842858	27.511708		1.000	308.289879	40.840517	78.554715		2.960632	43.166392	 0.383773	2.649801
2	513	1457.370092	31.030115		1.081	307.833736	40.484226	76.902822		2.536711	47.342143	 0.450954	2.669423
3	495	1582.249959	33.484653		1.369	307.377593	40.918572	77.547021		2.112789	49.306593	 0.443924	2.772009
4	480	1712.466820	36.394475		1.691	306.975248	40.450953	80.059949		2.087534	46.886933	 0.370457	2.876056
5	498	1766.035170	38.249154		1.731	306.832132	41.233739	79.130424		2.338877	50.498100	 0.383868	2.849451
				haccx	haccy	haccz	bearings	wpump	radiator	exvalve	acmotor		
			1	1.213344	1.409218	2.962484	Ok	Ok	Clean	Clean	Stable		
			-	1.210674	1.379050	2.938135	Ok	Ok	Clean	Clean	Stable		
			1	1.210612	1.373490	2.991878	Ok	Ok	Clean	Clean	Stable		
			-	1.213223	1.443234	3.096158	Ok	Ok	Clean	Clean	Stable		
			1	1.209216	1.405190	3.059417	Ok	Ok	Clean	Clean	Stable		

Fig. 1: Presents the Sample dataset of the Equipment Maintenance.

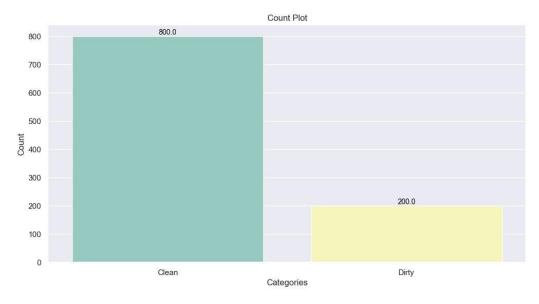


Fig. 2: Presents the Count plot of the Dataset Target Column.

PassiveAggressiveClassifier Accuracy : 81.0
PassiveAggressiveClassifier Precision : 40.5
PassiveAggressiveClassifier Recall : 50.0
PassiveAggressiveClassifier FSCORE : 44.751381215469614

PassiveAggressiveClassifier classification report recall f1-score precision Clean 1.00 0.81 0.90 100 Dirty 0.00 0.00 0.00 0 accuracy 0.81 100 0.50 0.41 0.45 100 macro avg weighted avg 1.00 0.81 0.90 100

Fig. 3: Presents the Performance metrics of Passive Aggressive Classifier.

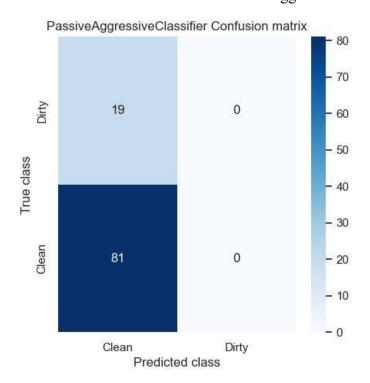


Fig. 4: Presents the Confusion matrix of Passive Aggressive Classifier.

DecisionTreeClassifier	Accuracy	:	100.0
DecisionTreeClassifier	Precision	:	100.0
DecisionTreeClassifier	Recall	:	100.0
DecisionTreeClassifier	FSCORE	:	100.0

DecisionTree(Classifier cl	assificat	ion report	
	precision	recall	f1-score	support
Clean	1.00	1.00	1.00	81
Dirty	1.00	1.00	1.00	19
accuracy			1.00	100
macro avg	1.00	1.00	1.00	100
weighted avg	1.00	1.00	1.00	100

Fig. 5: Presents the Performance metrics of Decision Tree Classifier.

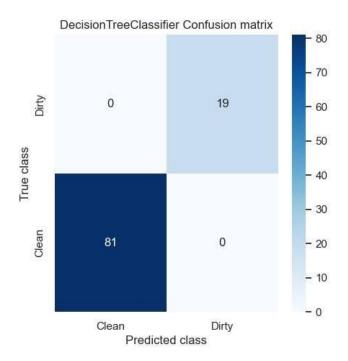


Fig. 6: Presents the Confusion matrix of Decision Tree Classifier.

Table 1 summarizes the performance metrics comparison between the Passive Aggressive Classifier and the Decision Tree Classifier. It presents a side-by-side comparison of accuracy, precision, recall, and F1-score values for both classifiers, offering insights into their relative performance.

	Algorithm Name	Precison	Recall	FScore	Accuracy
0	Passive Aggressive Classifier	40.5	50.0	44.751381	81.0
1	Decision Tree Classifier	100.0	100.0	100.000000	100.0

Table 1: Performance metrics comparison table of Passive Aggressive Classifier and Decision Tree

rpm	499.000000
motor_power	1405.842858
torque	27.511708
outlet_pressure_bar	1.000000
air_flow	308.289879
noise_db	40.840517
outlet_temp	78.554715
wpump_outlet_press	2.960632
water_inlet_temp	43.166392
water_outlet_temp	47.259238
wpump_power	216.610506
water_flow	59.085059
oilpump_power	300.372921
oil_tank_temp	45.806178
gaccx	0.711820
gaccy	0.383773
gaccz	2.649801
haccx	1.213344
haccy	1.409218
haccz	2.962484
bearings	0.000000
wpump	0.000000
exvalve	0.000000
acmotor	0.000000
Name: 0, dtype: floate	
Model Predicted of Row	w 0 Test Data is> Clean

Fig. 7: Model Prediction on Uploaded Dataset.

Figure 7 presents the model prediction on the uploaded dataset. Each row of the dataset is displayed, showing the original attributes along with the predicted class label. In this specific instance, the model predicted the equipment's condition as "Clean" based on the provided input data. This visualization allows for a quick assessment of the model's performance in classifying maintenance needs.

CHAPTER 11

CONCLUSION

In conclusion, the systematic approach to predictive maintenance for mechanical equipment using machine learning techniques is by analyzing the dataset, preprocessing the data, building and evaluating machine learning models, and making predictions on test data, we can effectively identify maintenance needs and optimize equipment reliability. Both the existing Passive Aggressive Classifier and the proposed Decision Tree Classifier models offer valuable insights into equipment maintenance, with the latter providing interpretability and nonlinear modeling capabilities.

FUTURE SCOPE

While this research provides a solid foundation for predictive maintenance in mechanical equipment, there are several avenues for future exploration and improvement. One potential area of focus is the integration of additional sensor data or advanced feature engineering techniques to enhance model performance. Moreover, exploring ensemble learning techniques or more sophisticated algorithms could further improve predictive accuracy. Additionally, incorporating real-time data streaming capabilities and deploying models in production environments would enable continuous monitoring and proactive maintenance strategies.

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