

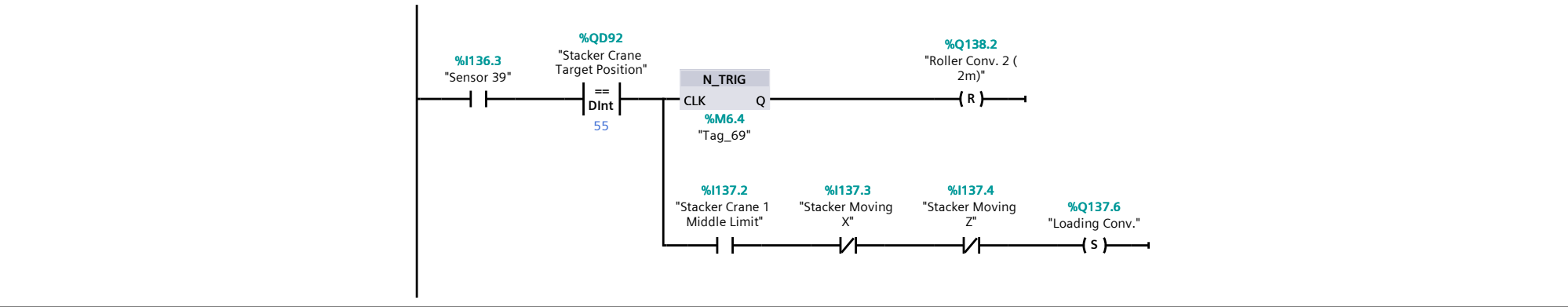
ECELabFinalProject / PLC\_1 [CPU 314C-2 DP] / Program blocks

Palletizer to Stacker [FB13]

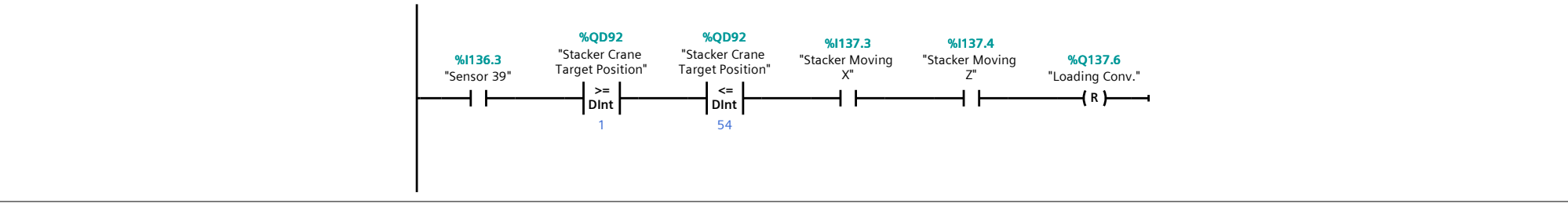
Palletizer to Stacker Properties							
General							
Name	Palletizer to Stacker	Number	13	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Palletizer to Stacker									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/W eb API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
Static									
▼ Temp									
Constant	Int	0.0							
Constant									

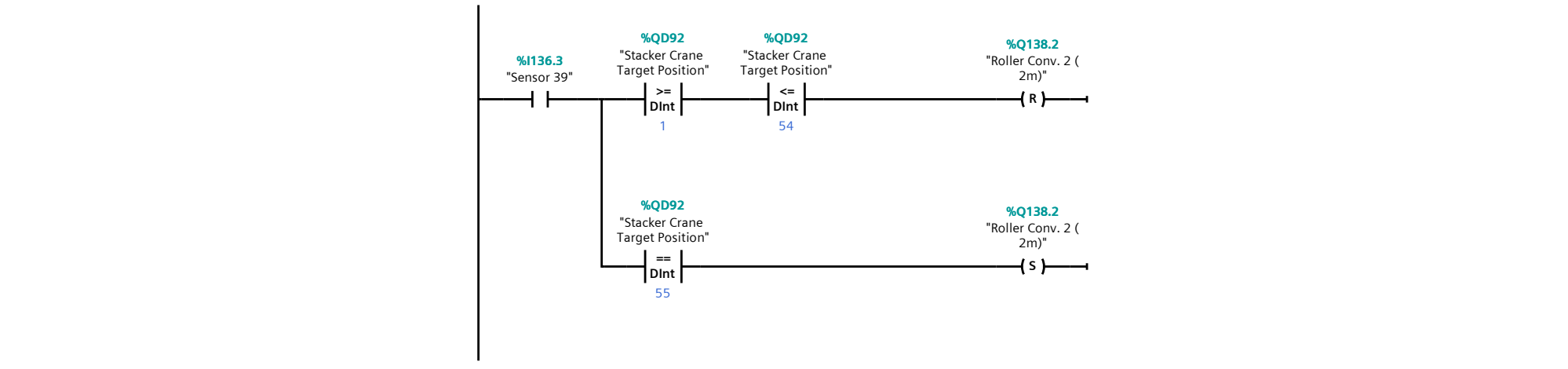
Network 1:



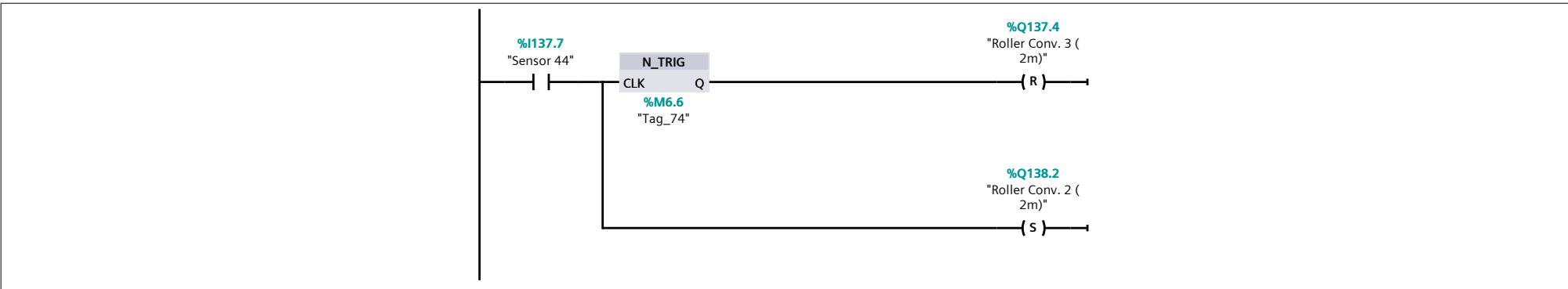
Network 2:



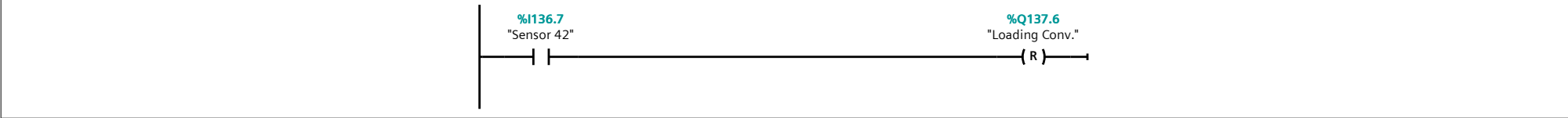
Network 3:



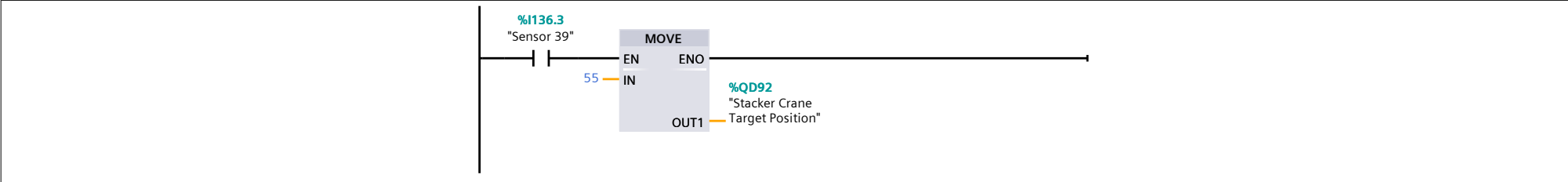
Network 4:



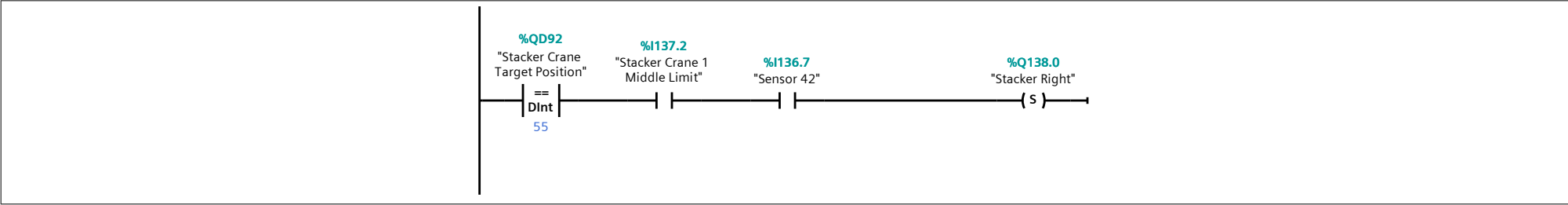
**Network 5:**



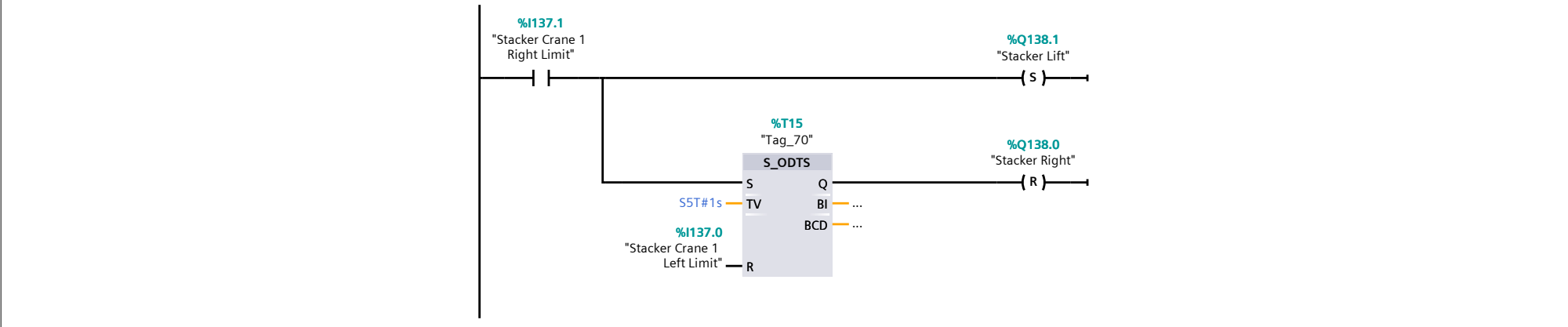
**Network 6:**



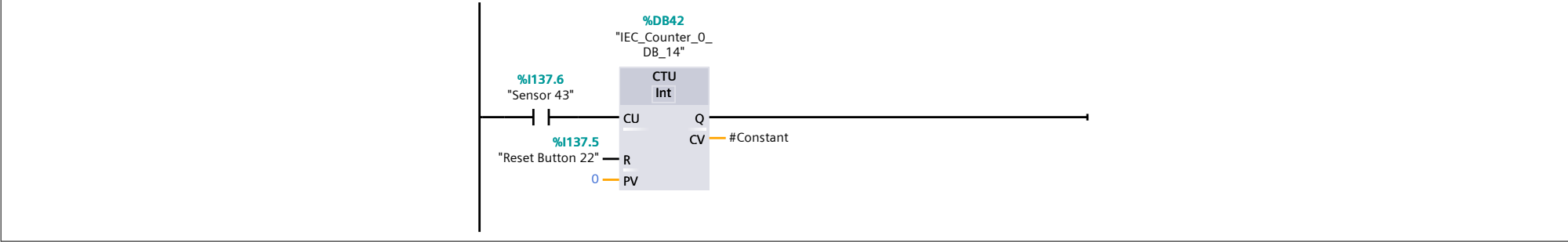
**Network 7:**



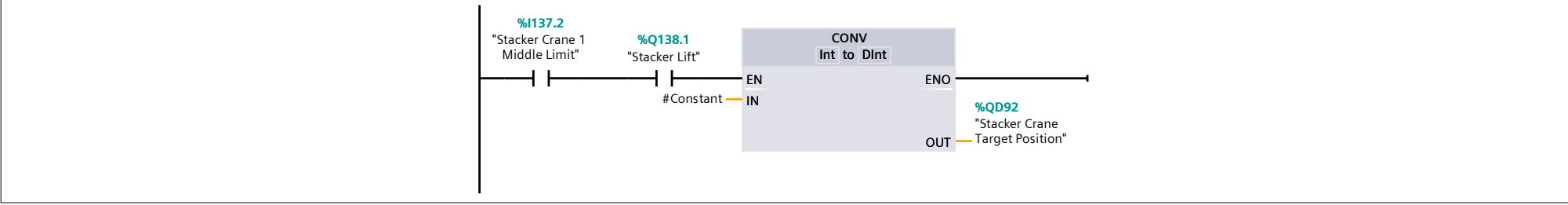
**Network 8:**



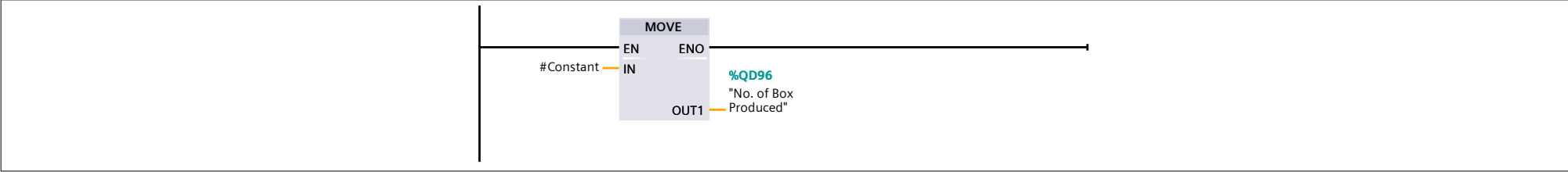
**Network 9:**



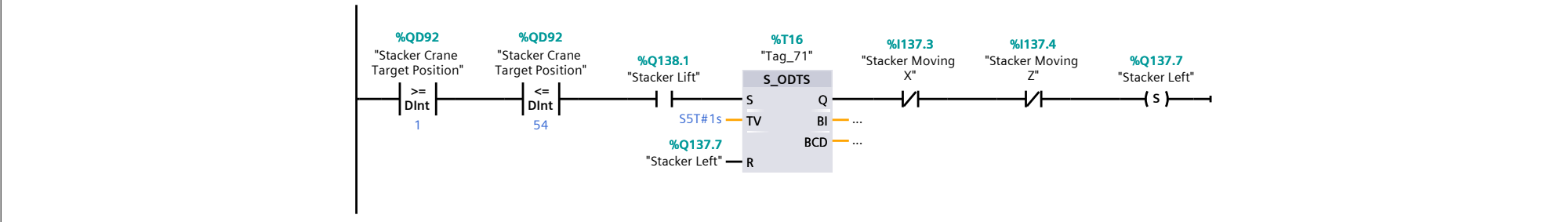
**Network 10:**



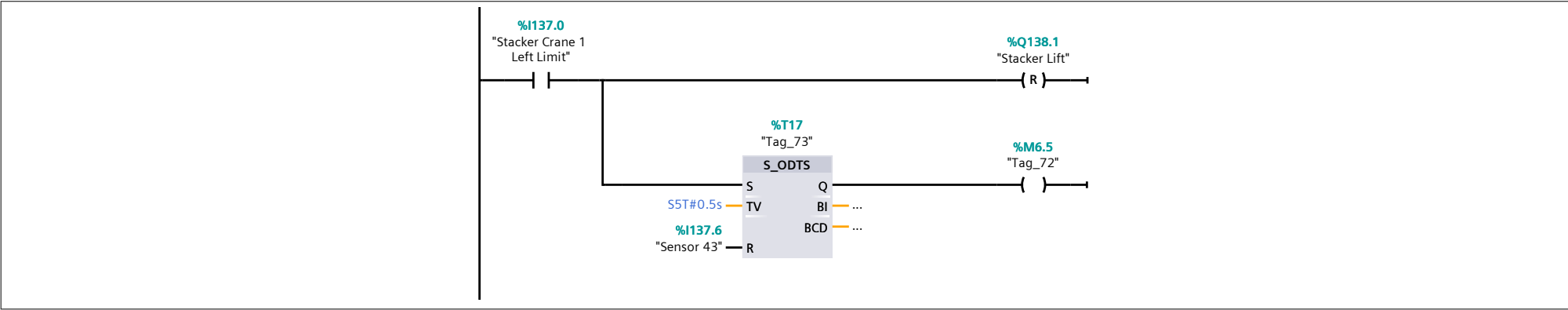
Network 11:



Network 12:



Network 13:



Network 14:

