

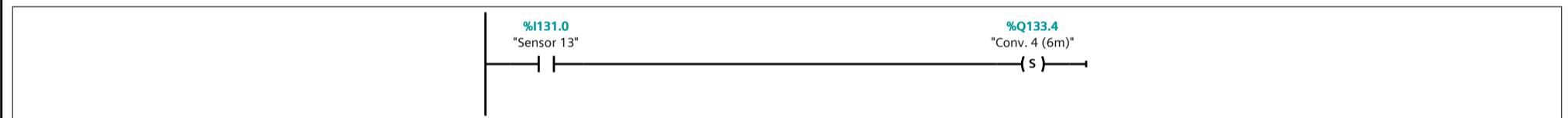
Totally Integrated Automation Portal		
--------------------------------------	--	--

ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

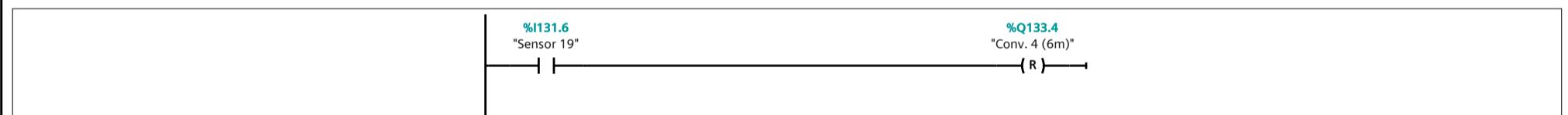
BL Product to Assembly [FB8]

BL Product to Assembly Properties										
General										
Name	BL Product to Assembly	Number	8	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
BL Product to Assembly										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

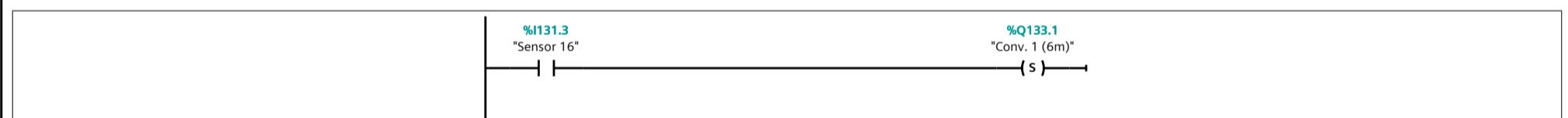
Network 1:



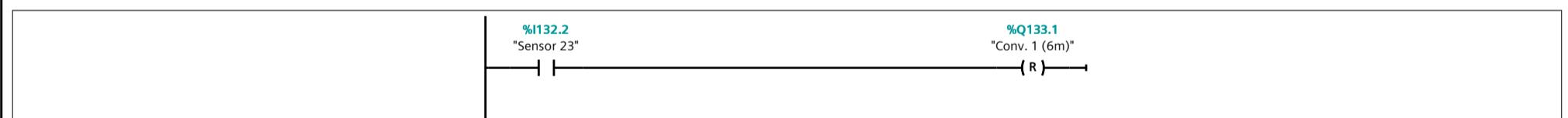
Network 2:



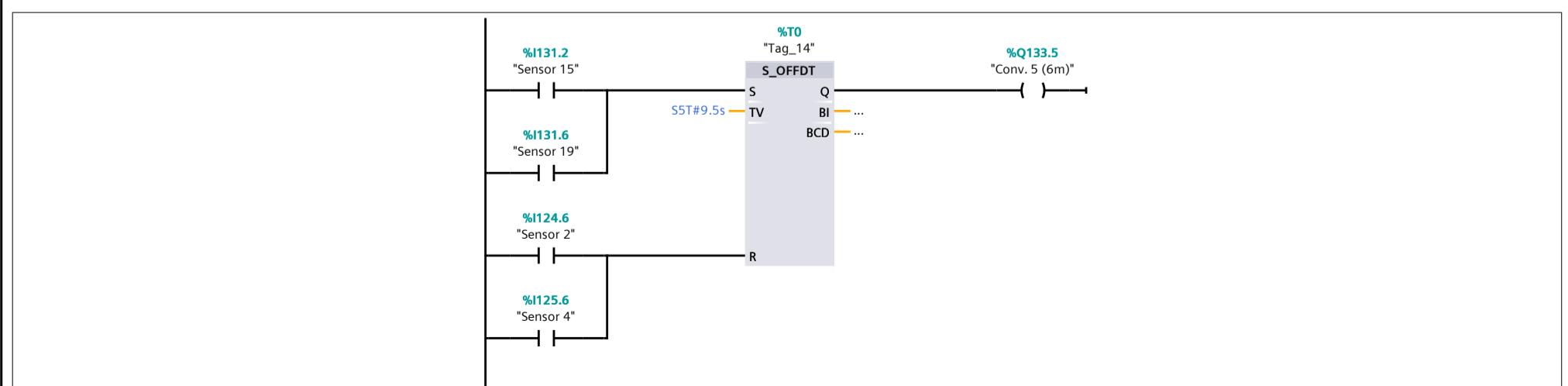
Network 3:



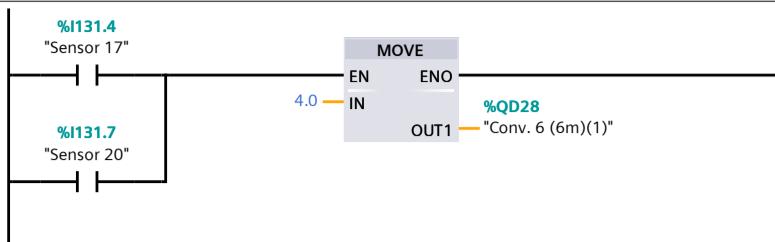
Network 4:



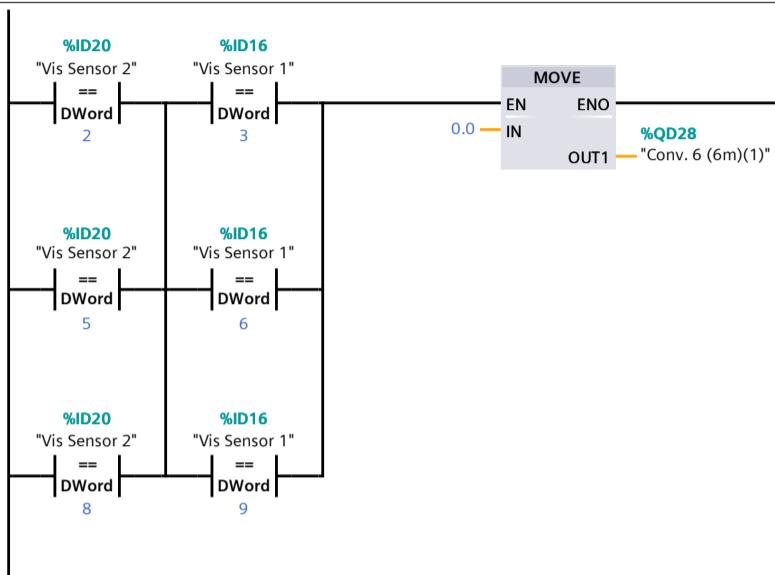
Network 5:



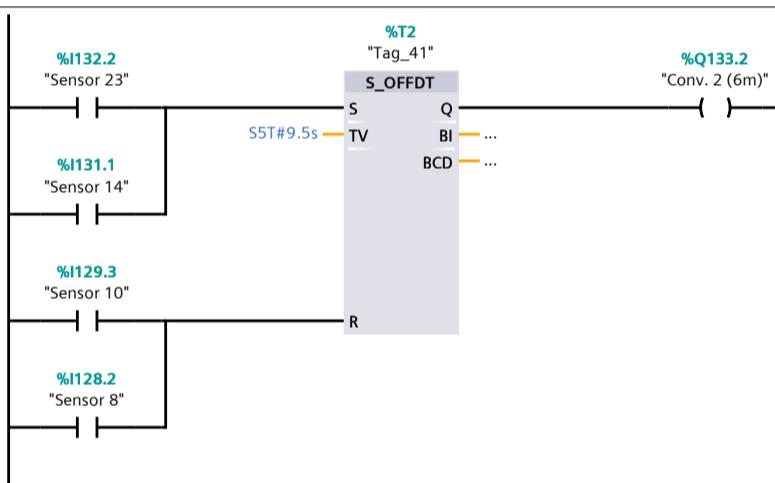
Network 6:



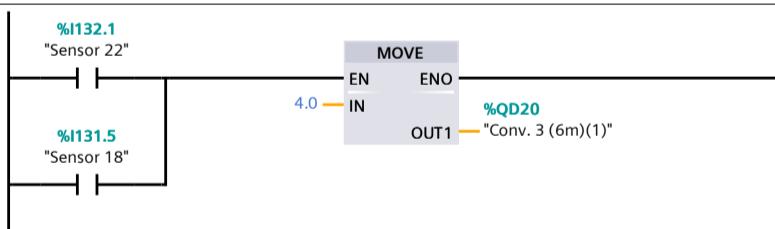
Network 7:



Network 8:



Network 9:



Network 10: