

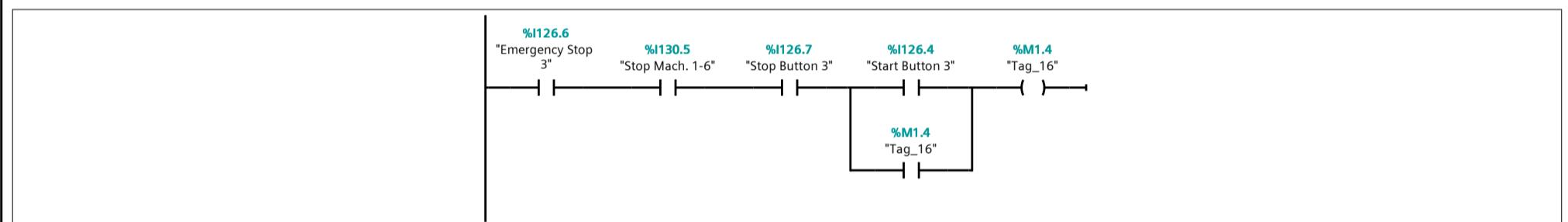
Totally Integrated Automation Portal		
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## ECELabFinalProject / PLC\_1 [CPU 314C-2 DP] / Program blocks

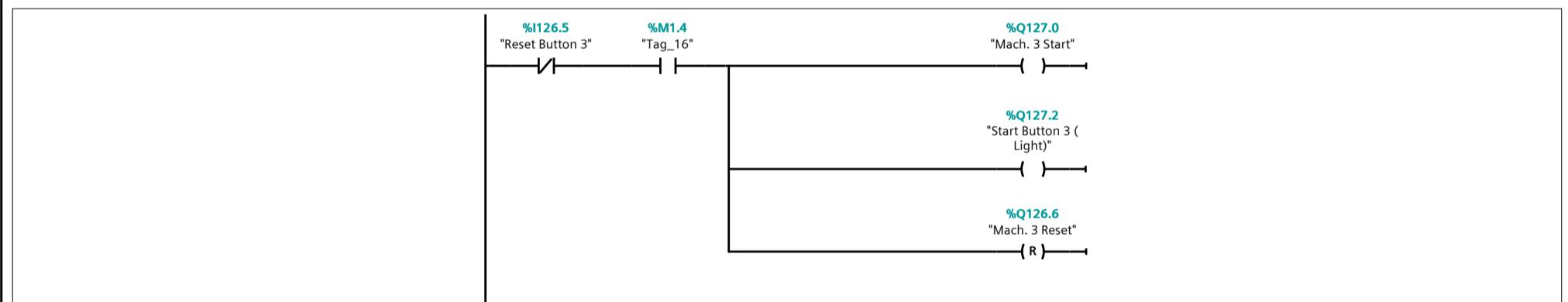
### Machine 3 (Bases) [FB4]

Machine 3 (Bases) Properties										
General										
Name	Machine 3 (Bases)	Number	4	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Machine 3 (Bases)										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
▼ Temp										
Constant	Int	0.0								
Constant										

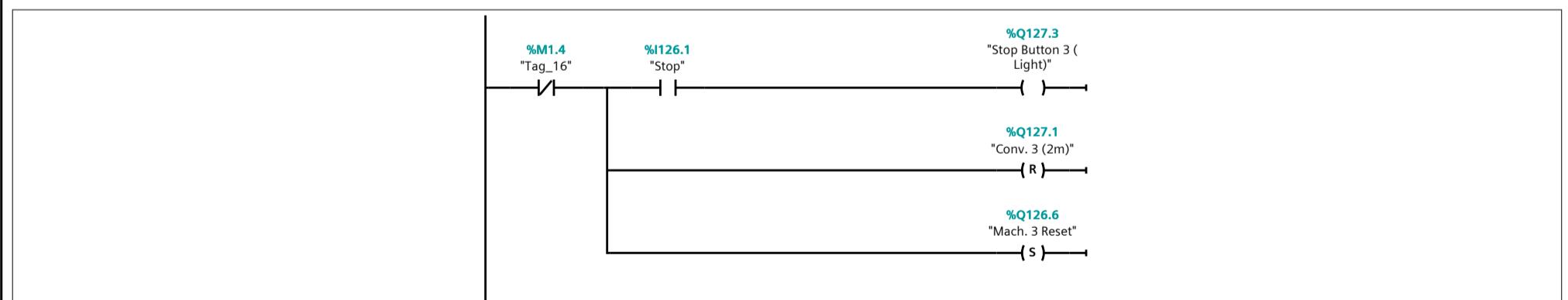
### Network 1:



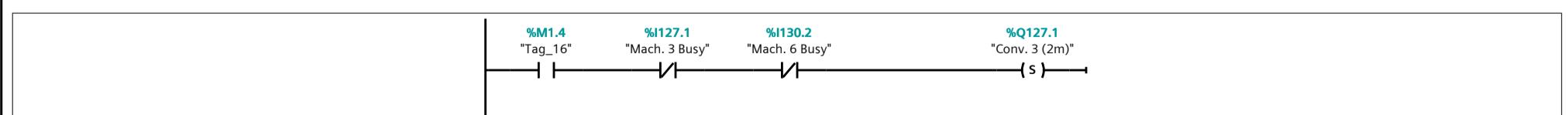
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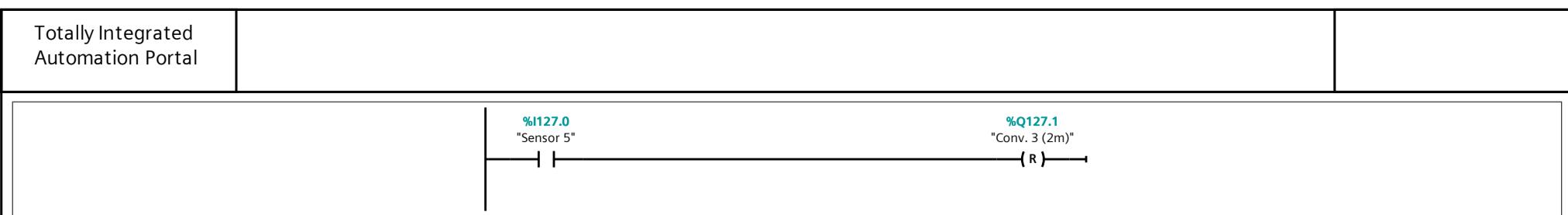
### Network 3:



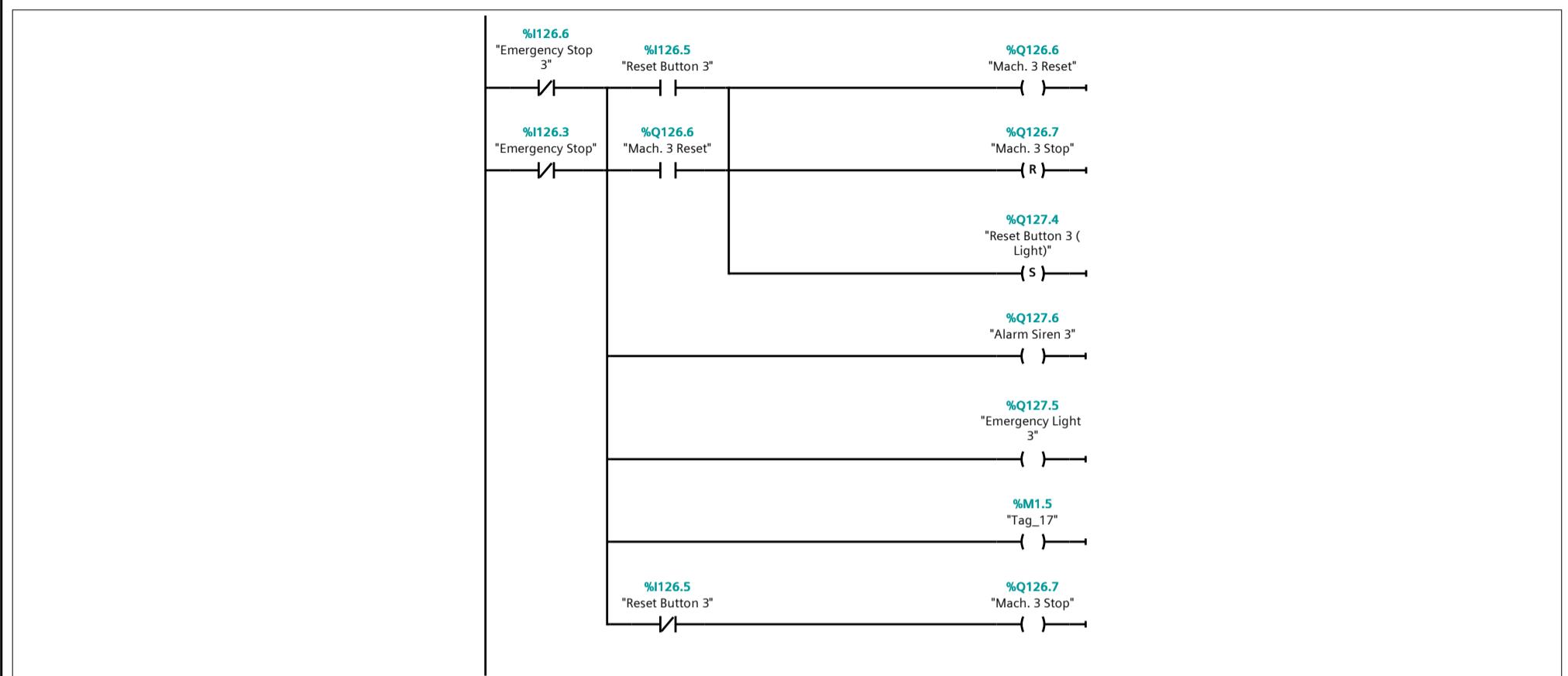
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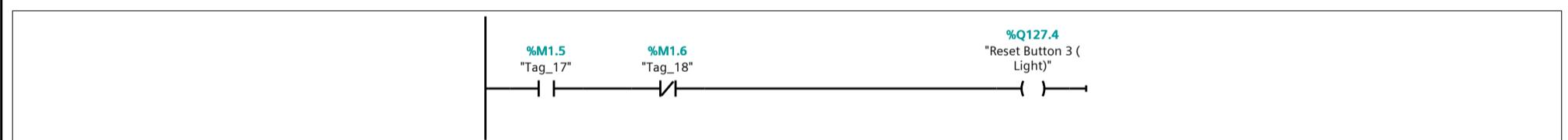
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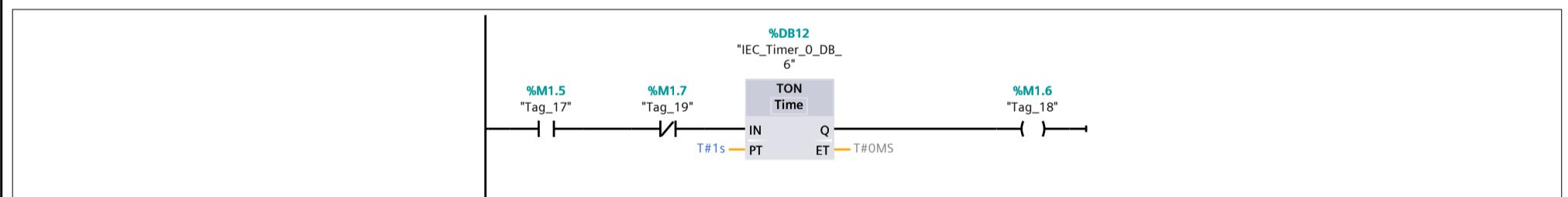
**Network 6:**



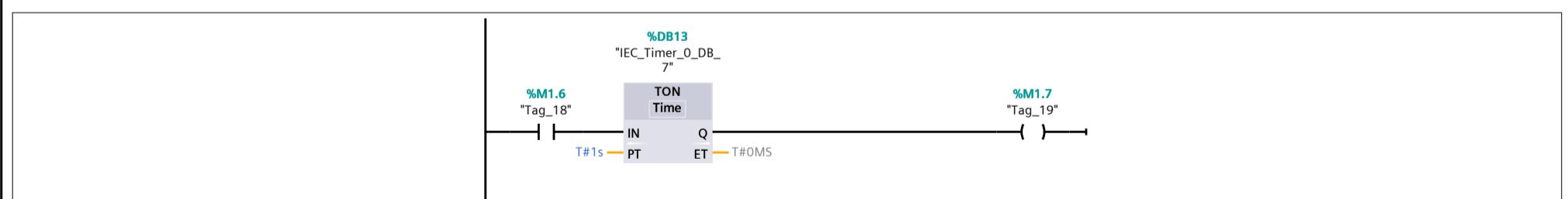
**Network 7:**



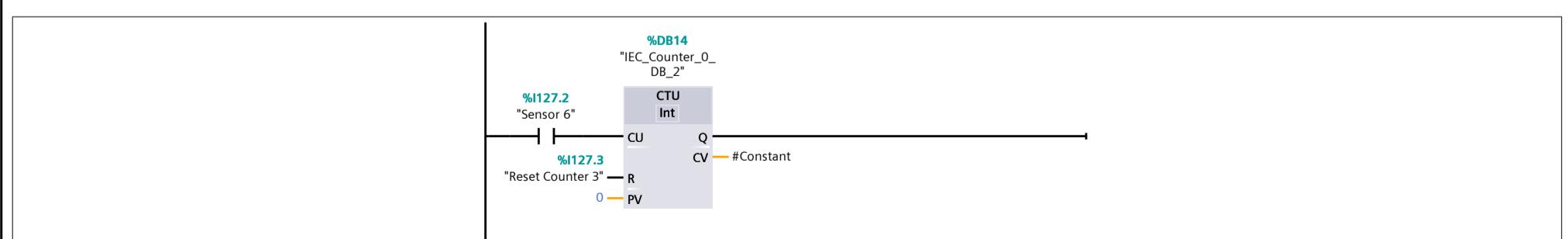
**Network 8:**



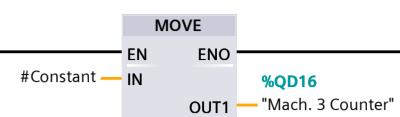
**Network 9:**



**Network 10:**



**Network 11:**



Network 12:



Network 13:

