

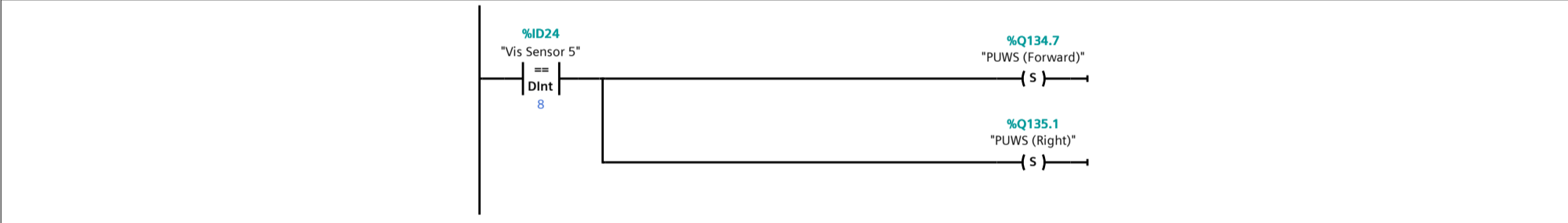
ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

Sorter [FB10]

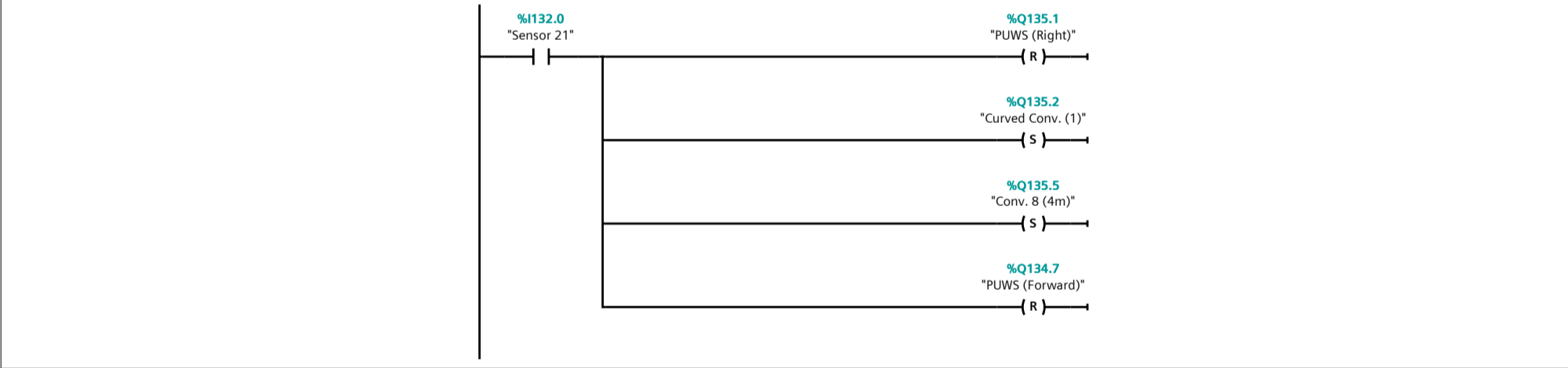
| Sorter Properties | | | | | | | |
|-------------------|-----------|-----------------|----|---------|----|----------|-----|
| General | | | | | | | |
| Name | Sorter | Number | 10 | Type | FB | Language | LAD |
| Numbering | Automatic | | | | | | |
| Information | | | | | | | |
| Title | | Author | | Comment | | Family | |
| Version | 0.1 | User-defined ID | | | | | |

| Sorter | | | | | | | | | |
|----------|-----------|--------|---------------|------------------------------------|-----------------------------------|-----------------------------|----------|--------------|---------|
| Name | Data type | Offset | Default value | Accessible from HMI/OPC UA/Web API | Writ-able from HMI/OPC UA/Web API | Visible in HMI engi-neering | Setpoint | Supervi-sion | Comment |
| Input | | | | | | | | | |
| Output | | | | | | | | | |
| InOut | | | | | | | | | |
| Static | | | | | | | | | |
| Temp | | | | | | | | | |
| Constant | | | | | | | | | |

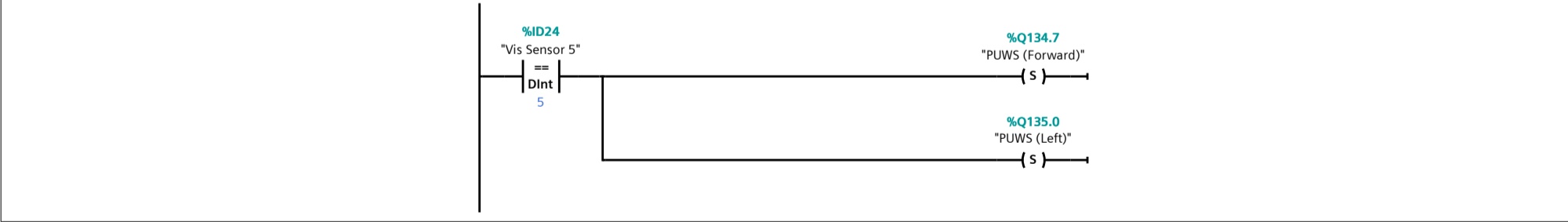
Network 1:



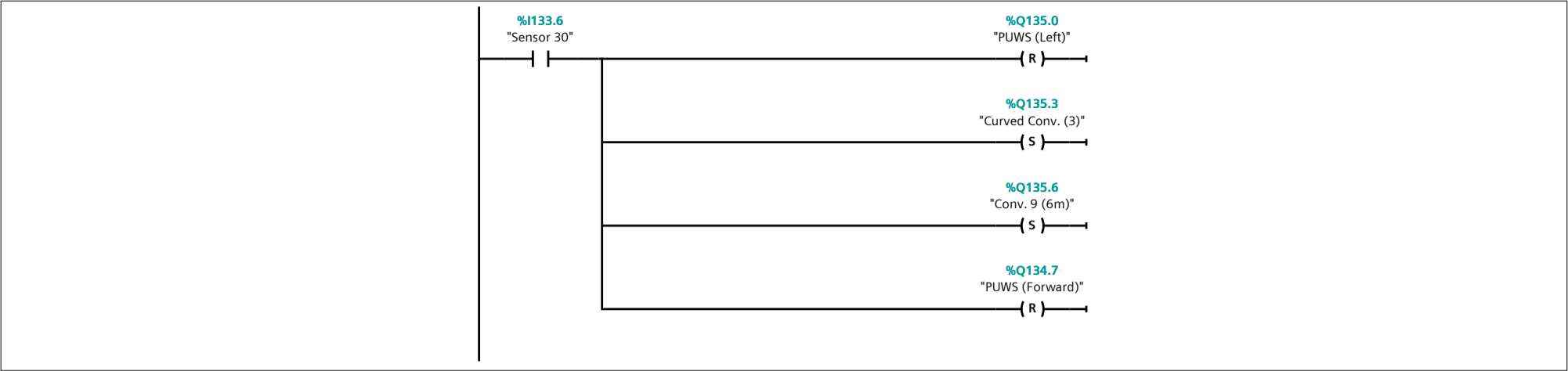
Network 2:



Network 3:



Network 4:



Network 5:

