

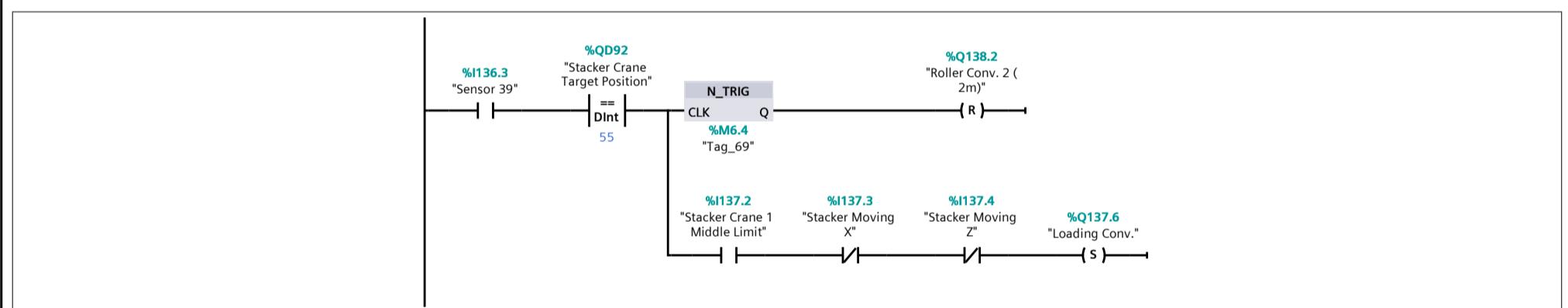
Totally Integrated Automation Portal		
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ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

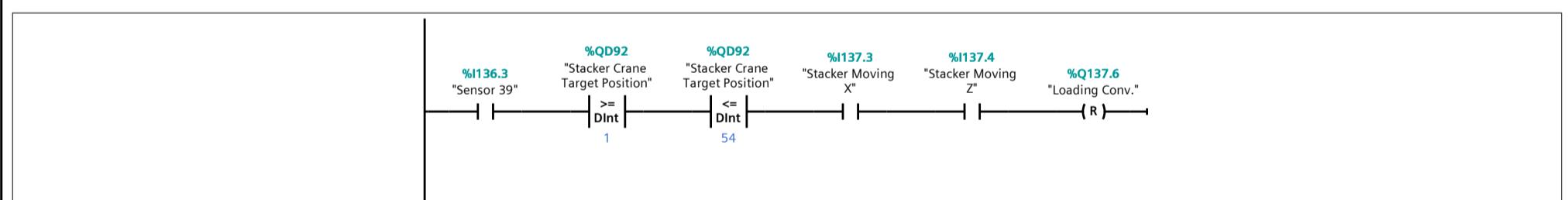
Palletizer to Stacker [FB13]

Palletizer to Stacker Properties										
General										
Name	Palletizer to Stacker	Number	13	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Palletizer to Stacker										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
▼ Temp										
Constant	Int	0.0								
Constant										

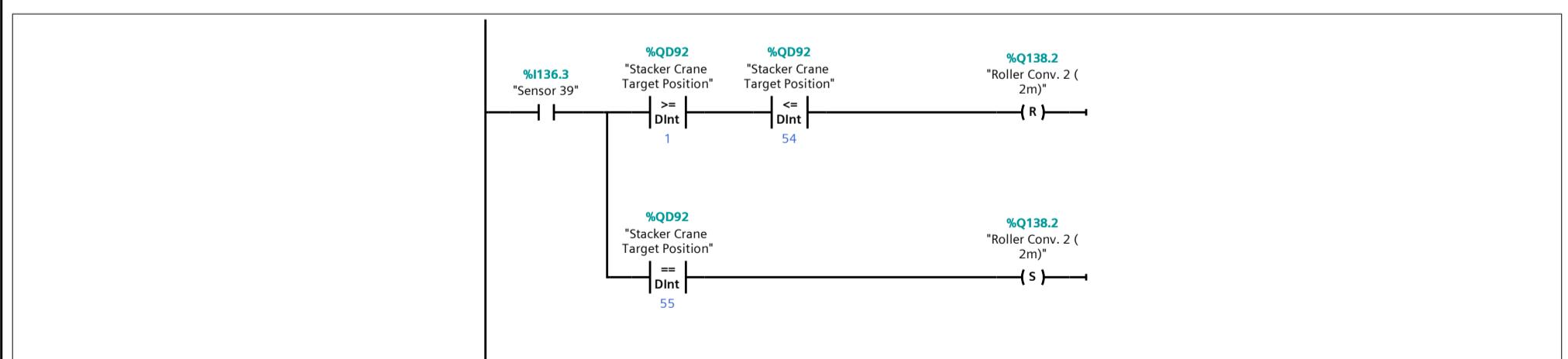
Network 1:



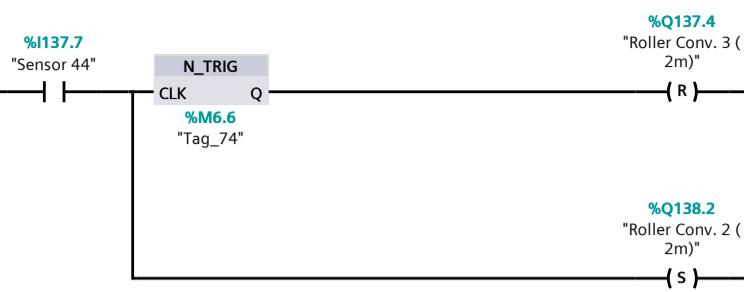
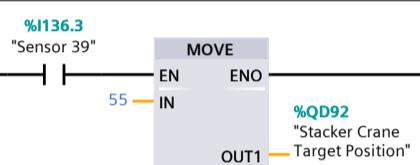
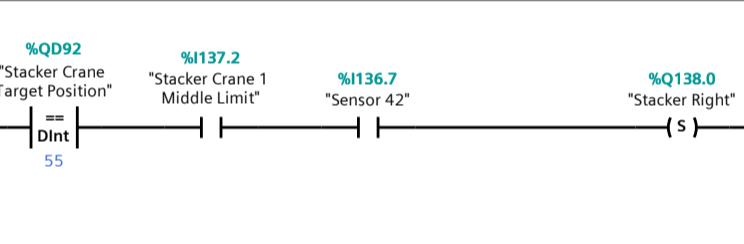
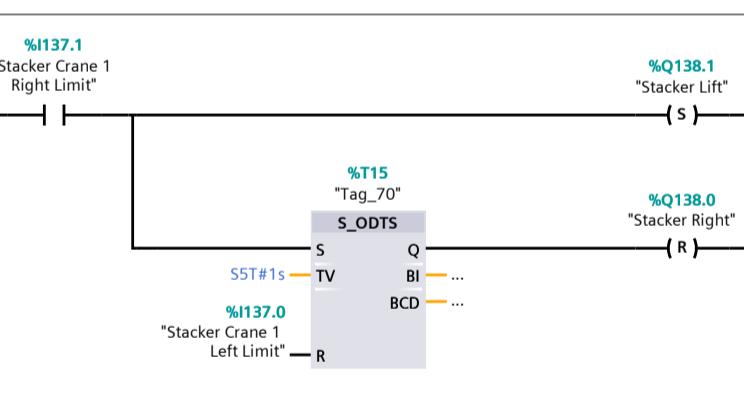
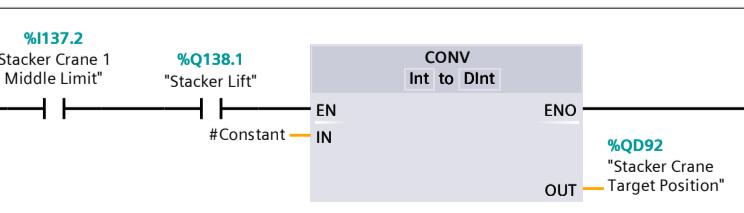
Network 2:

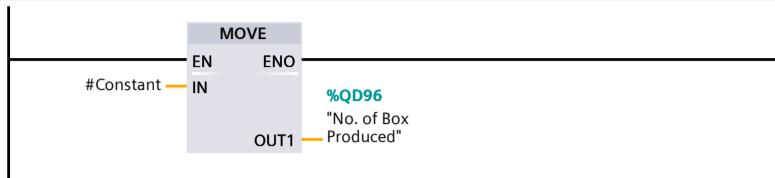
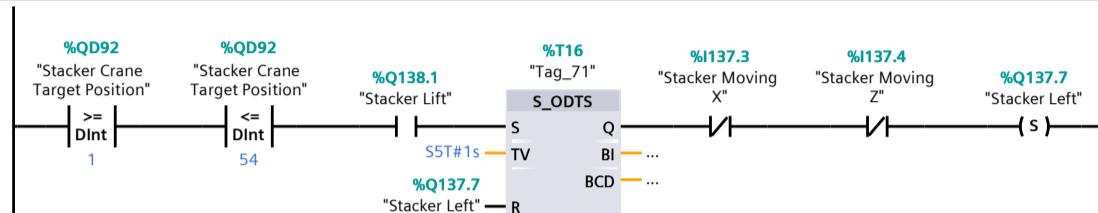
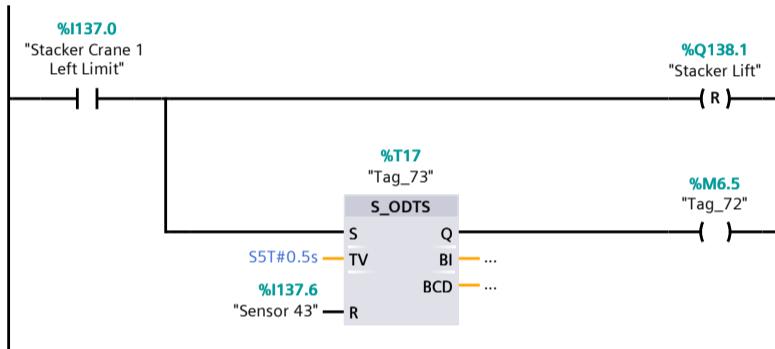


Network 3:



Network 4:

**Network 5:****Network 6:****Network 8:****Network 9:****Network 10:**

Network 11:**Network 12:****Network 13:****Network 14:**