

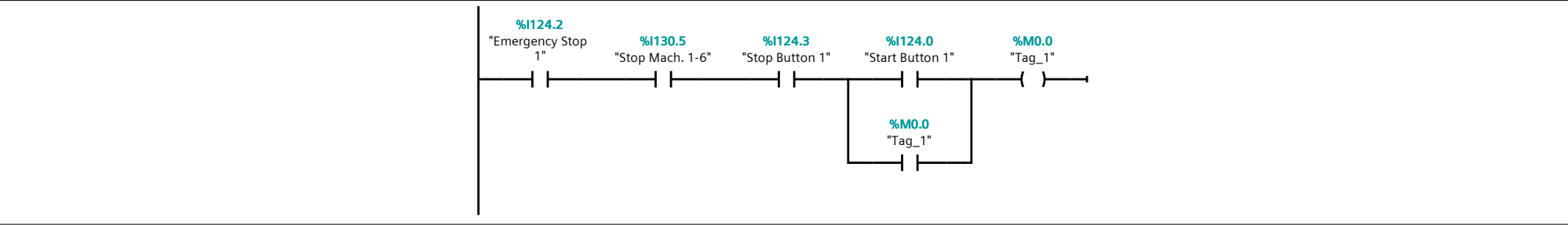
ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

Machine 1 (Bases) [FB1]

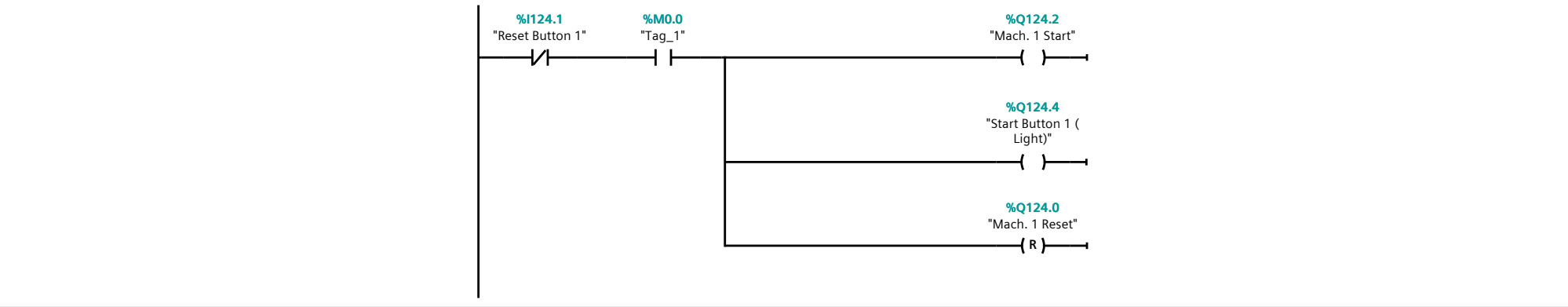
Machine 1 (Bases) Properties							
General							
Name	Machine 1 (Bases)	Number	1	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Machine 1 (Bases)									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
▼ Static									
Static_1	Bool	0.0	false	True	True	True	False		
▼ Temp									
Count	Int	0.0							
Constant									

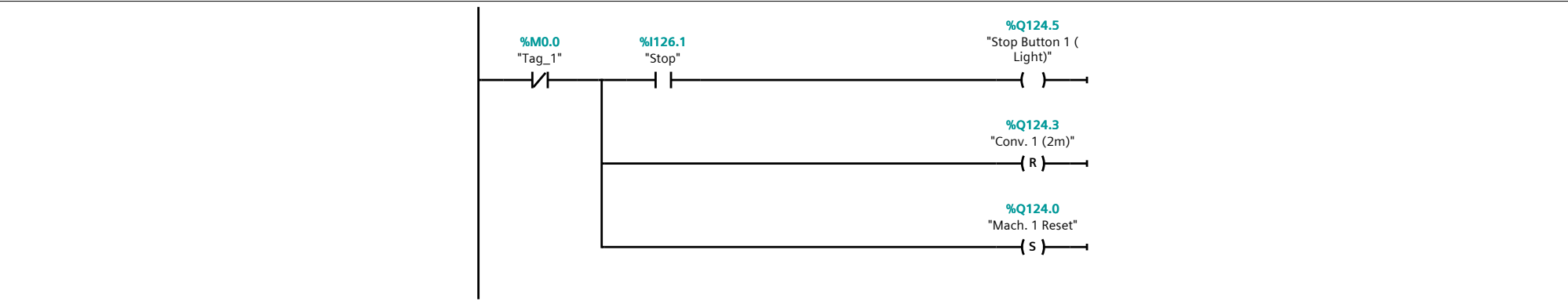
Network 1:



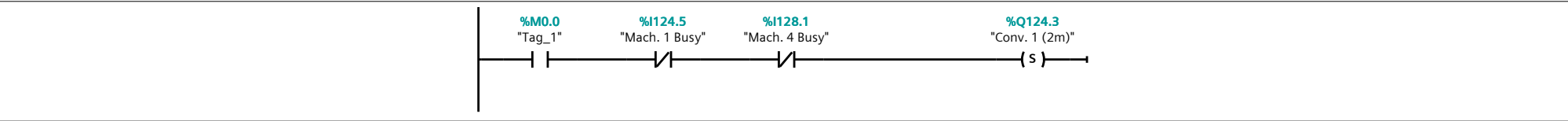
Network 2:

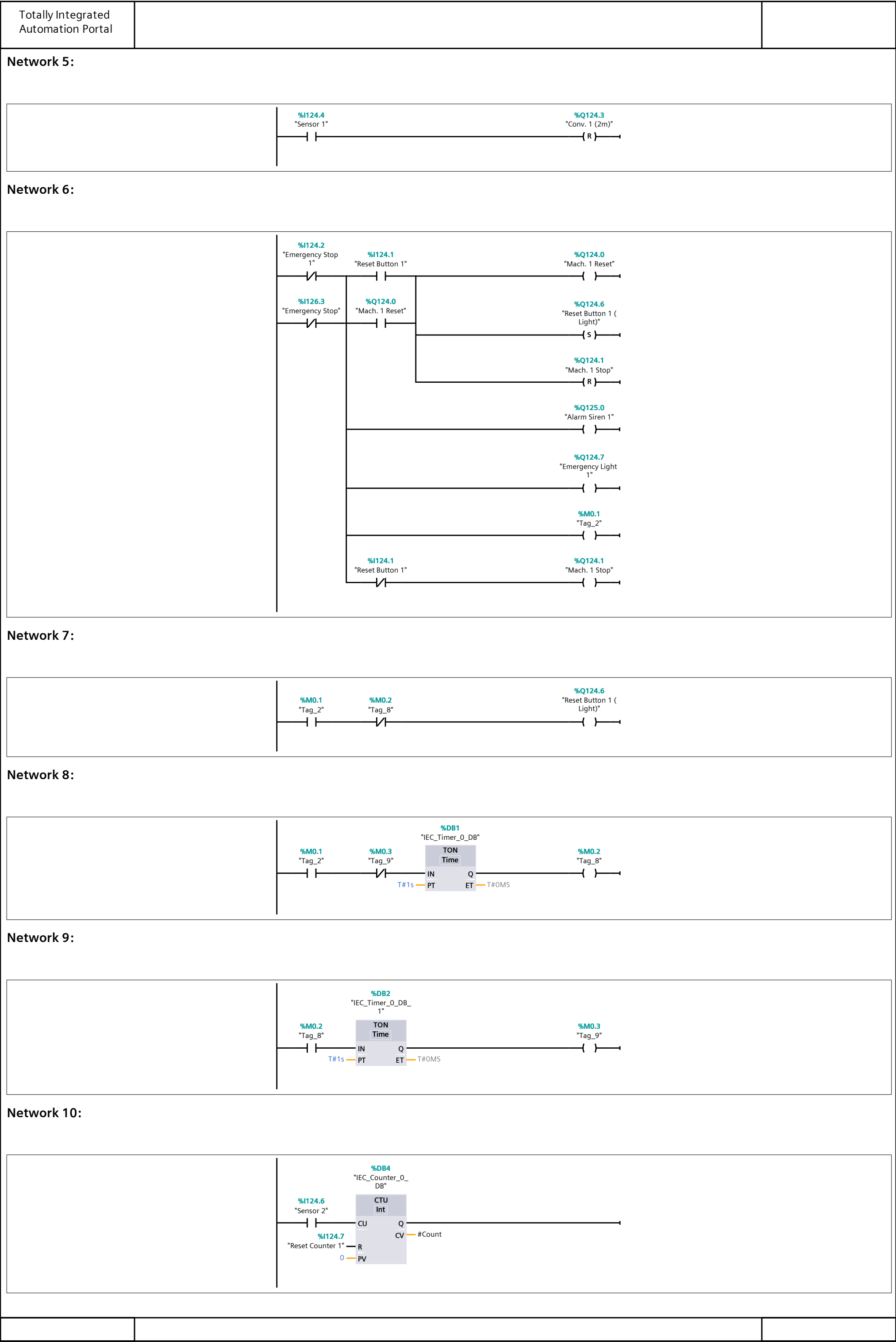


Network 3:

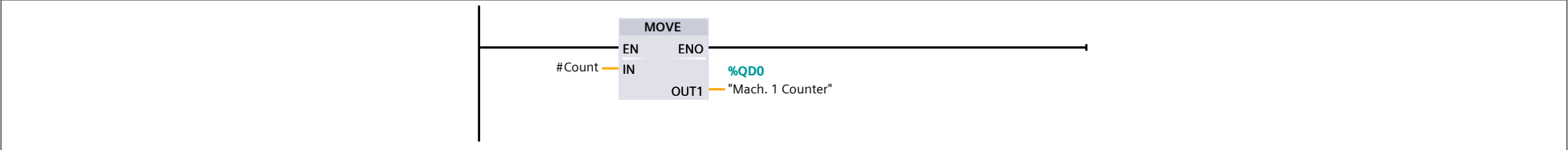


Network 4:

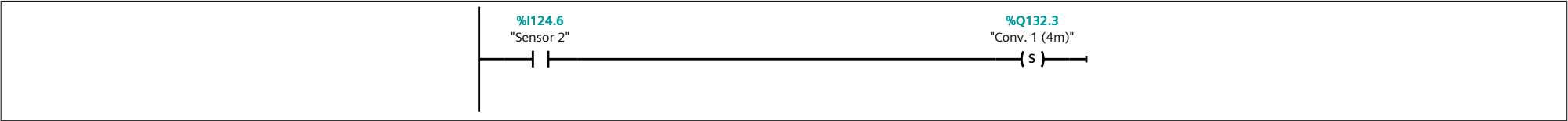




Network 11:



Network 12:



Network 13:

