

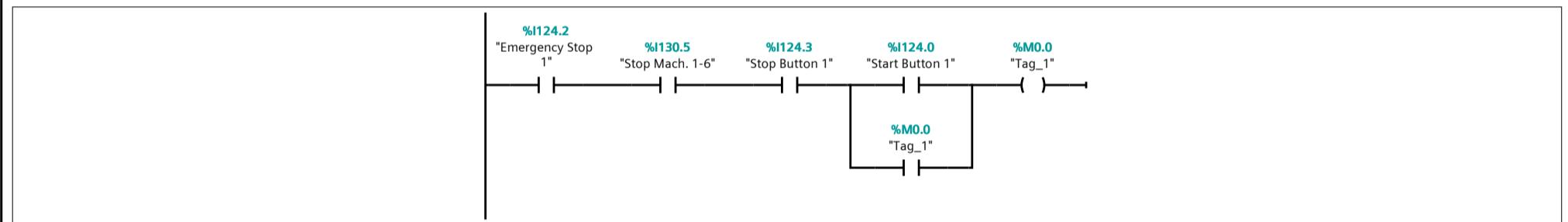
Totally Integrated Automation Portal		
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ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

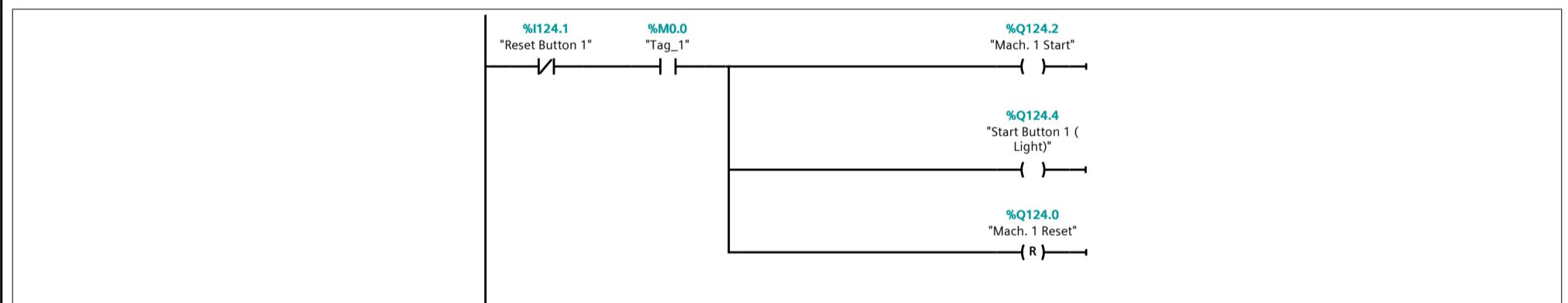
Machine 1 (Bases) [FB1]

Machine 1 (Bases) Properties										
General										
Name	Machine 1 (Bases)	Number	1	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Machine 1 (Bases)										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
▼ Static										
Static_1	Bool	0.0	false	True	True	True	False			
▼ Temp										
Count	Int	0.0								
Constant										

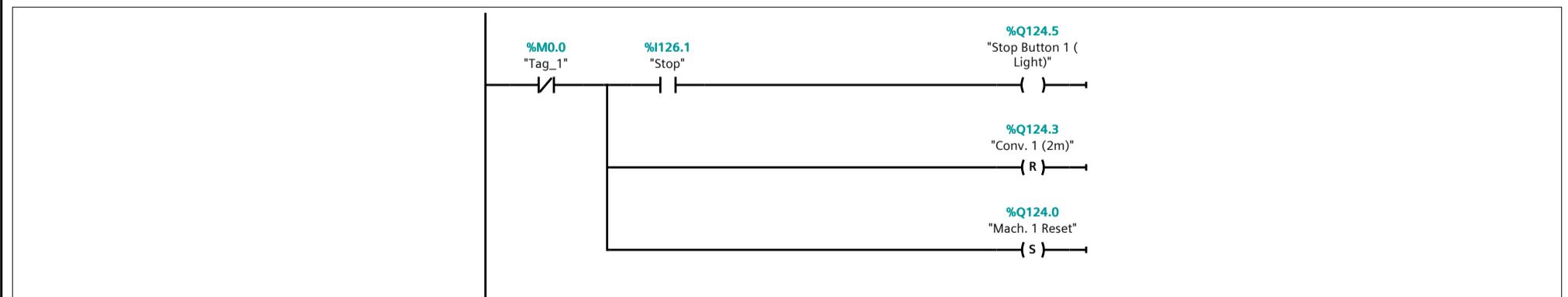
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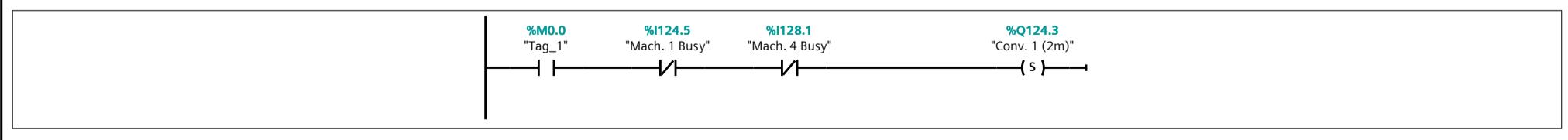
Network 2:



Network 3:

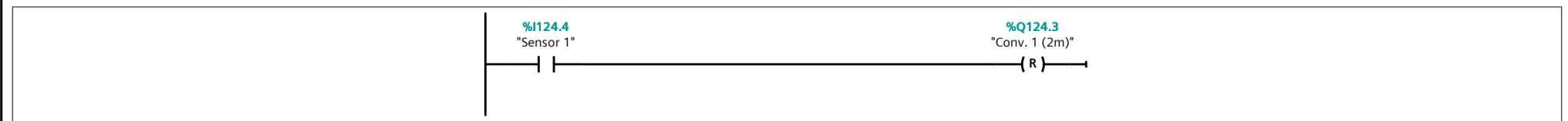


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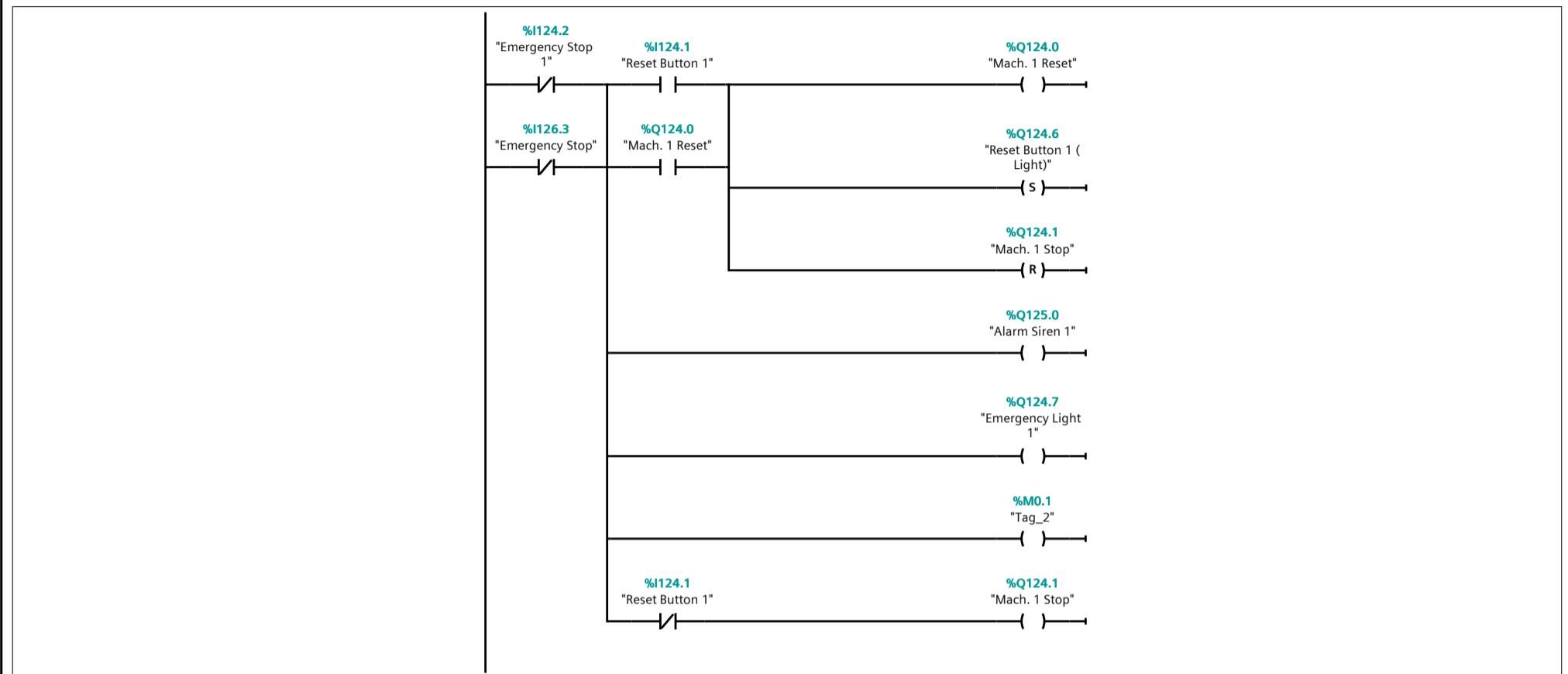


Totally Integrated Automation Portal		
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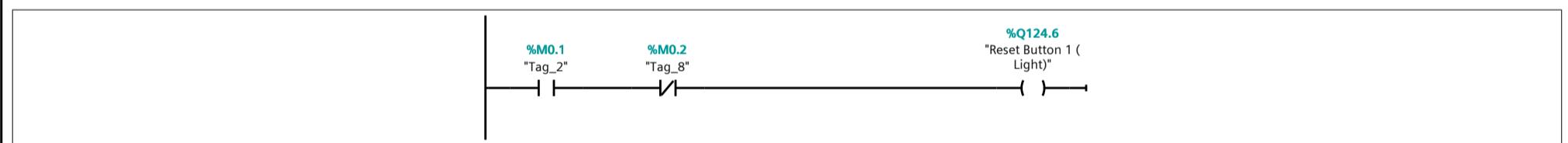
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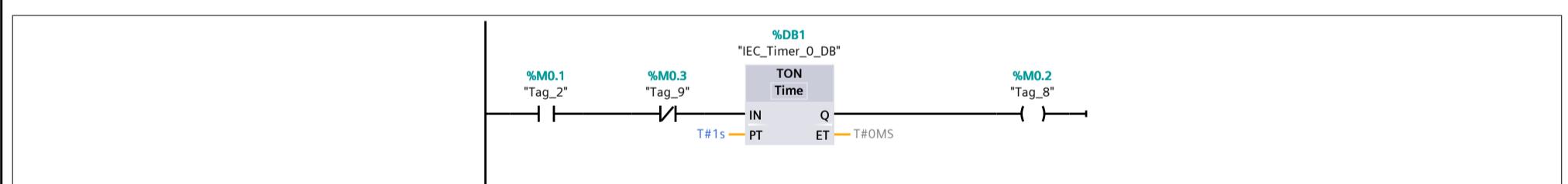
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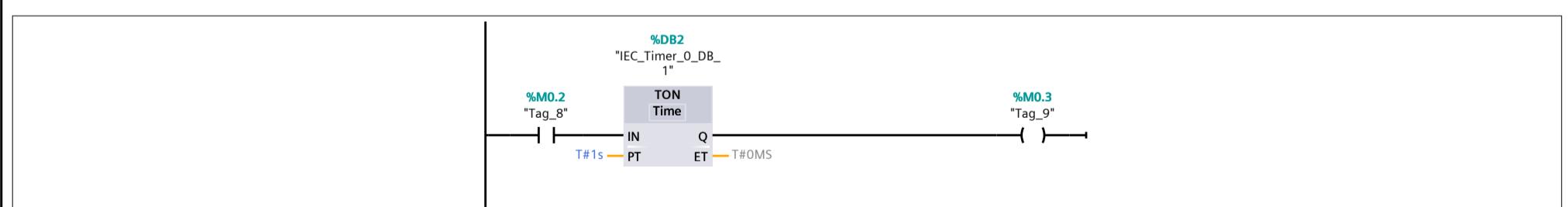
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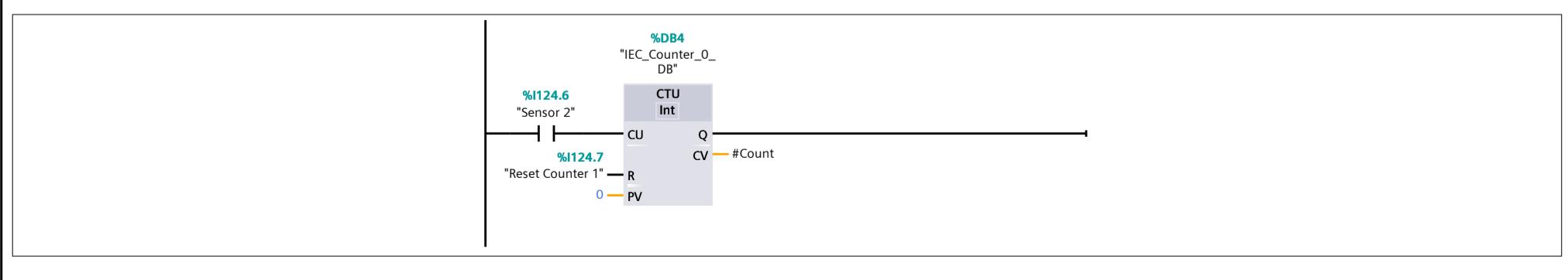
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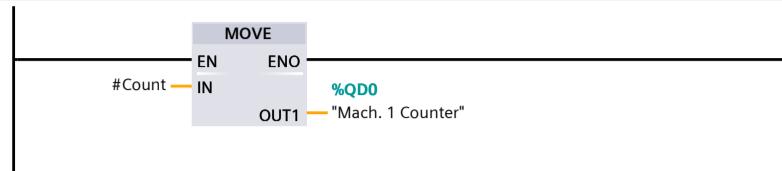
Network 9:



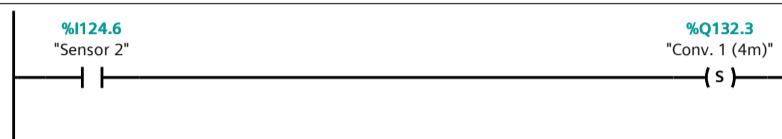
Network 10:



Network 11:



Network 12:



Network 13:

