

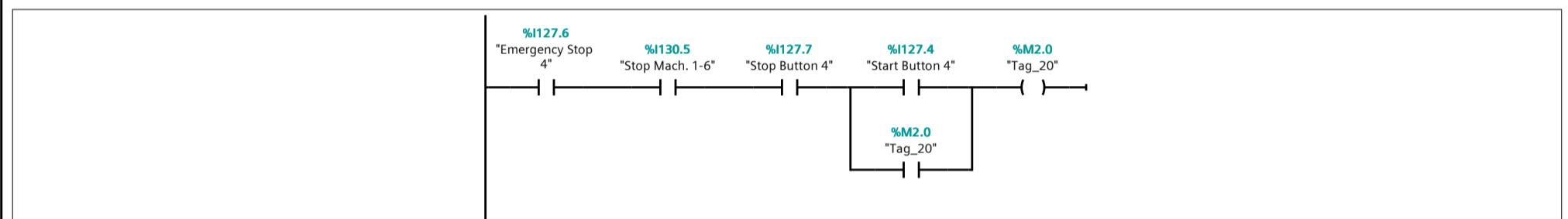
Totally Integrated Automation Portal		
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ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

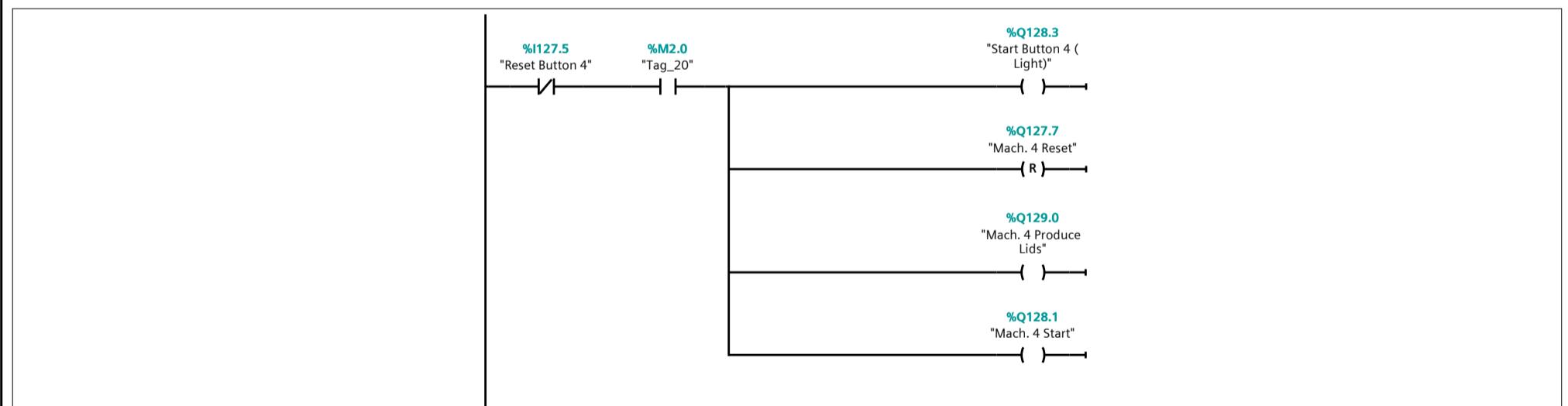
Machine 4 (Lids) [FB5]

Machine 4 (Lids) Properties										
General										
Name	Machine 4 (Lids)	Number	5	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Machine 4 (Lids)										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
▼ Temp										
Constant	Int	0.0								
Constant										

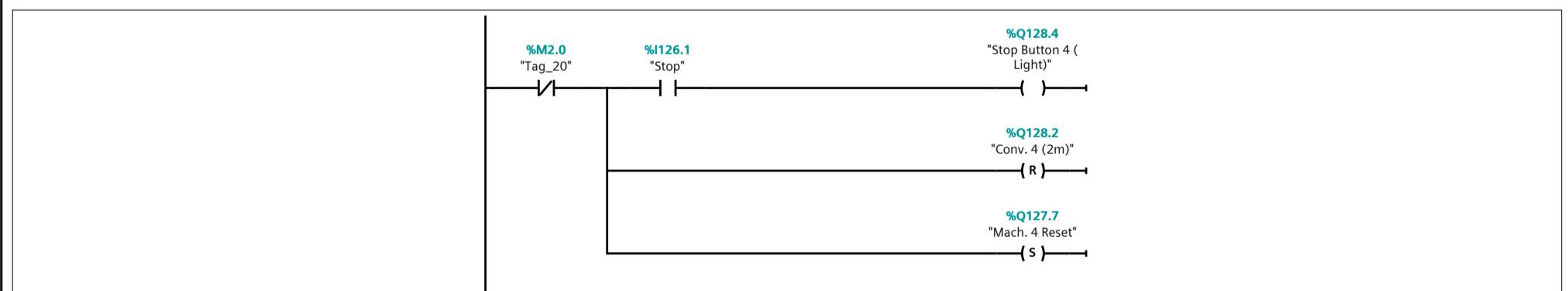
Network 1:



Network 2:

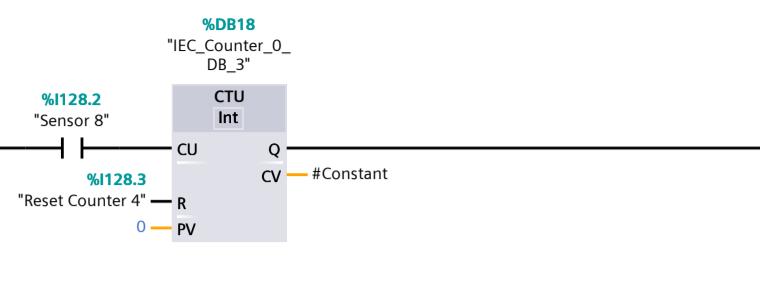


Network 3:

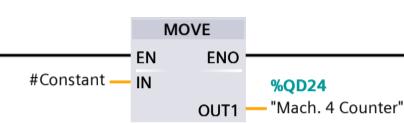


Network 4:

Totally Integrated Automation Portal		
	<pre>%M2.0 "Tag_20" % %I128.1 "Mach. 4 Busy" % %Q128.2 "Conv. 4 (2m)" (s)</pre>	
Network 5:		
	<pre>%I128.0 "Sensor 7" % %Q128.2 "Conv. 4 (2m)" (R)</pre>	
Network 6:		
	<pre>%I127.6 "Emergency Stop 4" % %I127.5 "Reset Button 4" % %I126.3 "Emergency Stop" % %Q127.7 "Mach. 4 Reset" % %Q128.0 "Mach. 4 Stop" % %Q128.5 "Reset Button 4 (Light)" % %Q128.7 "Alarm Siren 4" % %Q128.6 "Emergency Light 4" % %M2.1 "Tag_26" % %I127.5 "Reset Button 4"</pre>	
Network 7:		
	<pre>%M2.1 "Tag_26" % %M2.2 "Tag_27" % %Q128.5 "Reset Button 4 (Light)"</pre>	
Network 8:		
	<pre>%M2.1 "Tag_26" % %M2.3 "Tag_29" % %DB16 "IEC_Timer_0_DB_8" % TON Time IN PT Q ET T#0MS</pre>	
Network 9:		
	<pre>%M2.2 "Tag_27" % %DB17 "IEC_Timer_0_DB_9" % TON Time IN PT Q ET T#0MS</pre>	
Network 10:		



Network 11:



Network 12:



Network 13:

