

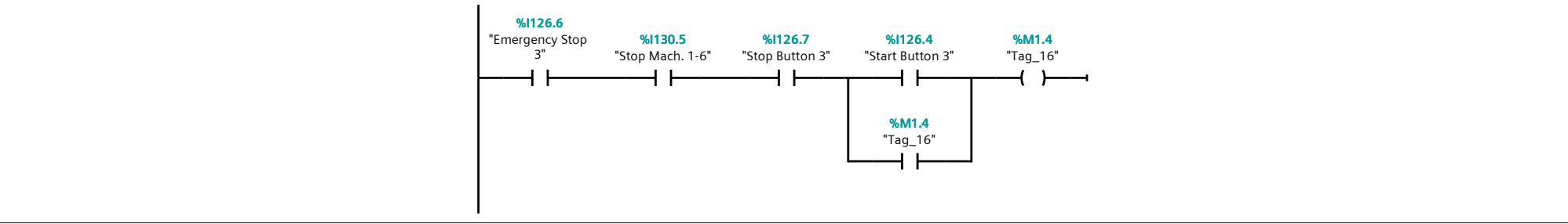
ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

Machine 3 (Bases) [FB4]

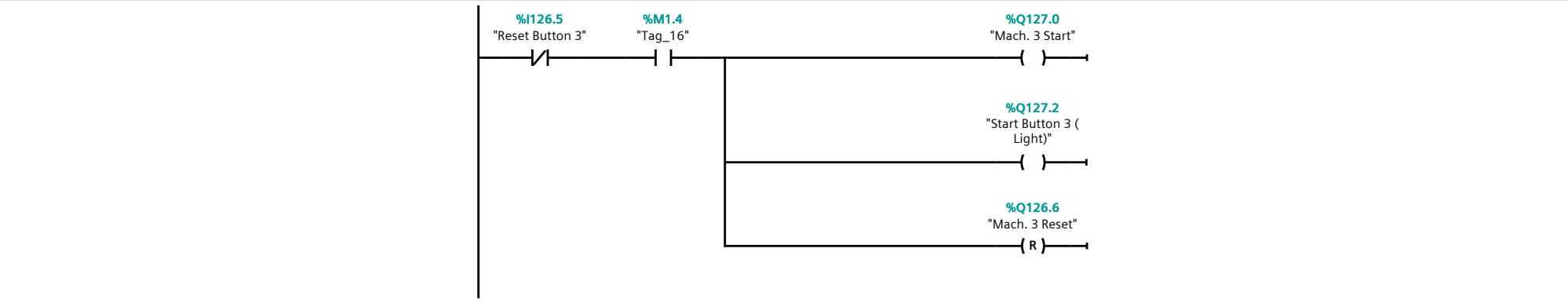
Machine 3 (Bases) Properties							
General							
Name	Machine 3 (Bases)	Number	4	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Machine 3 (Bases)									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/W eb API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
Static									
▼ Temp									
Constant	Int	0.0							
Constant									

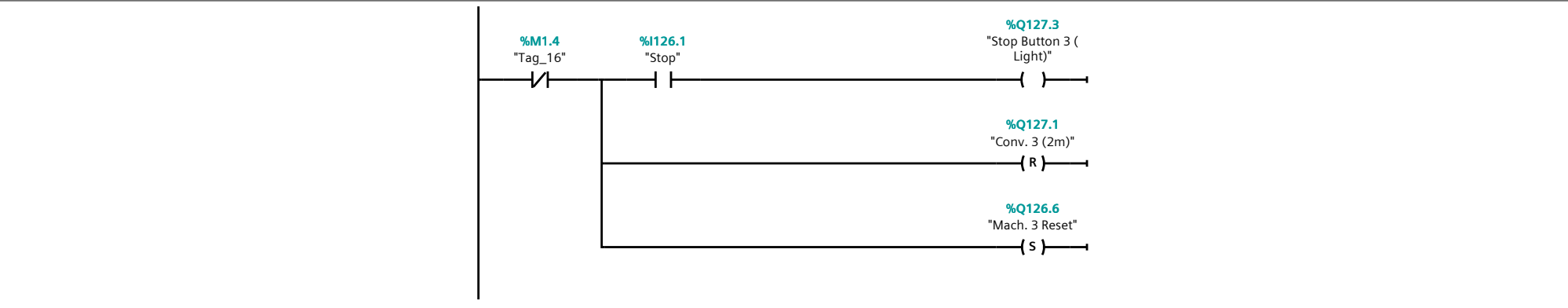
Network 1:



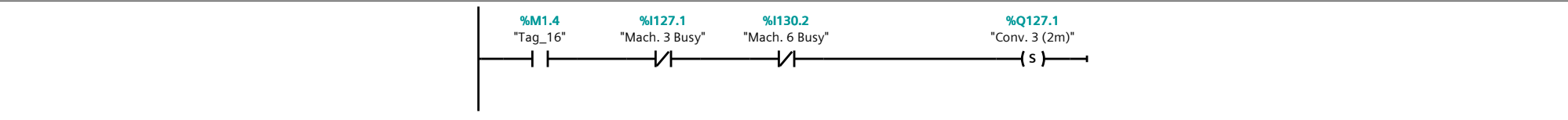
Network 2:



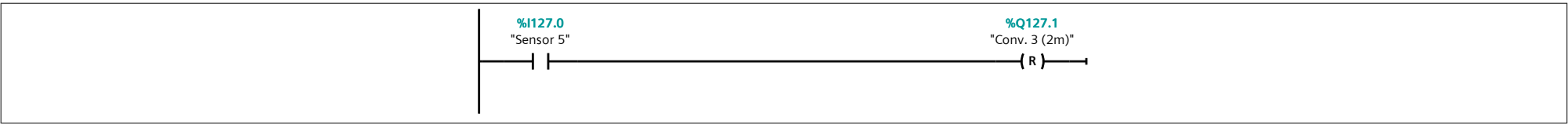
Network 3:



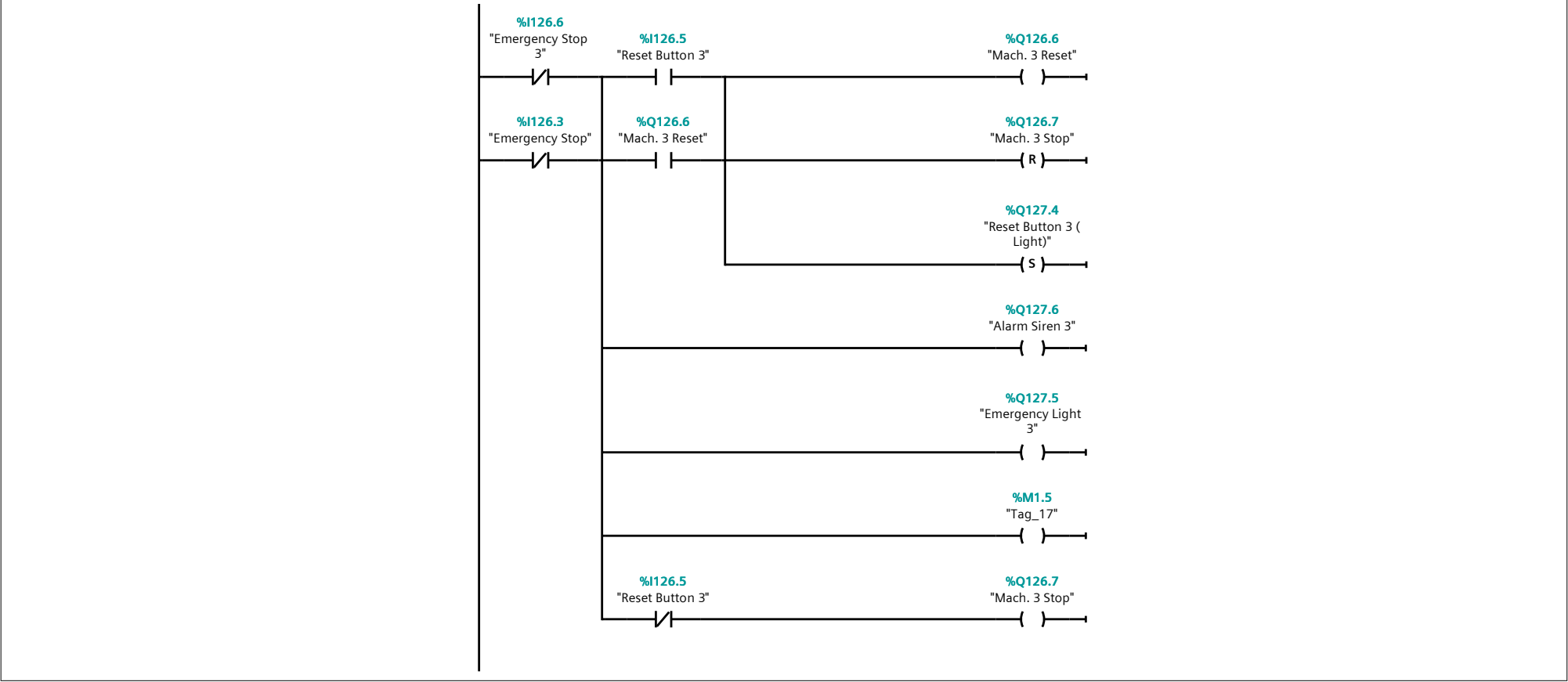
Network 4:



Network 5:



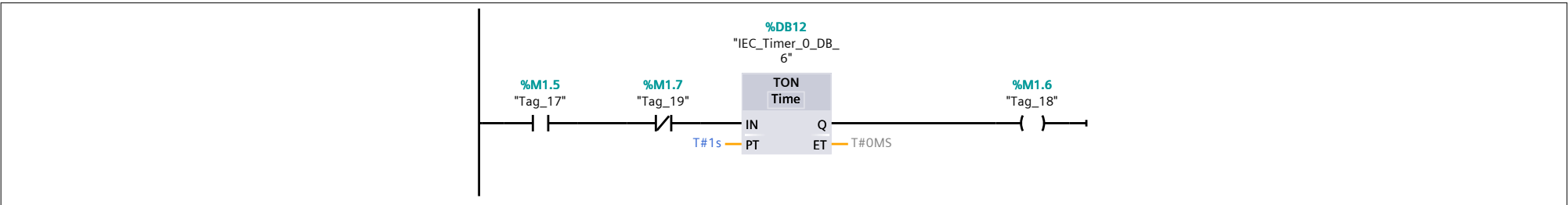
Network 6:



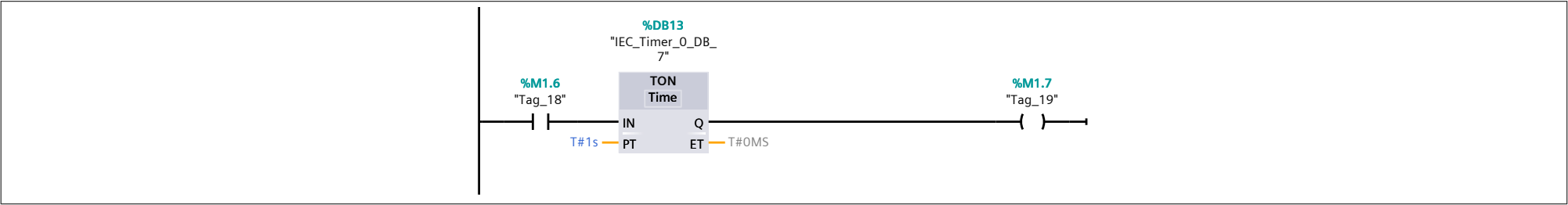
Network 7:



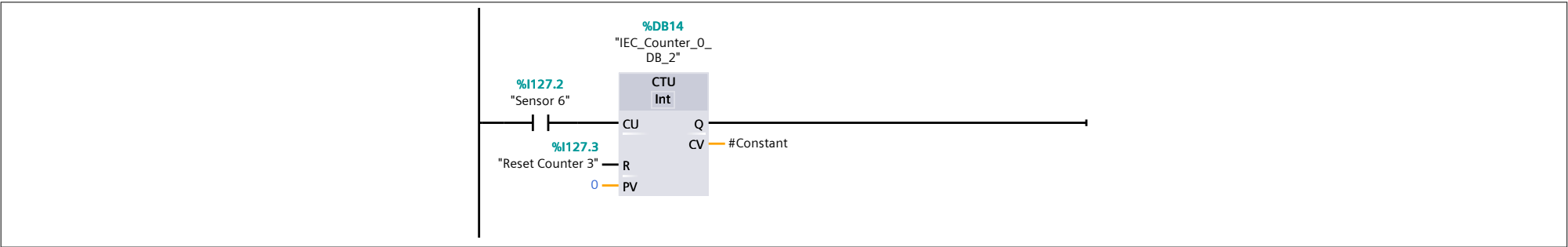
Network 8:



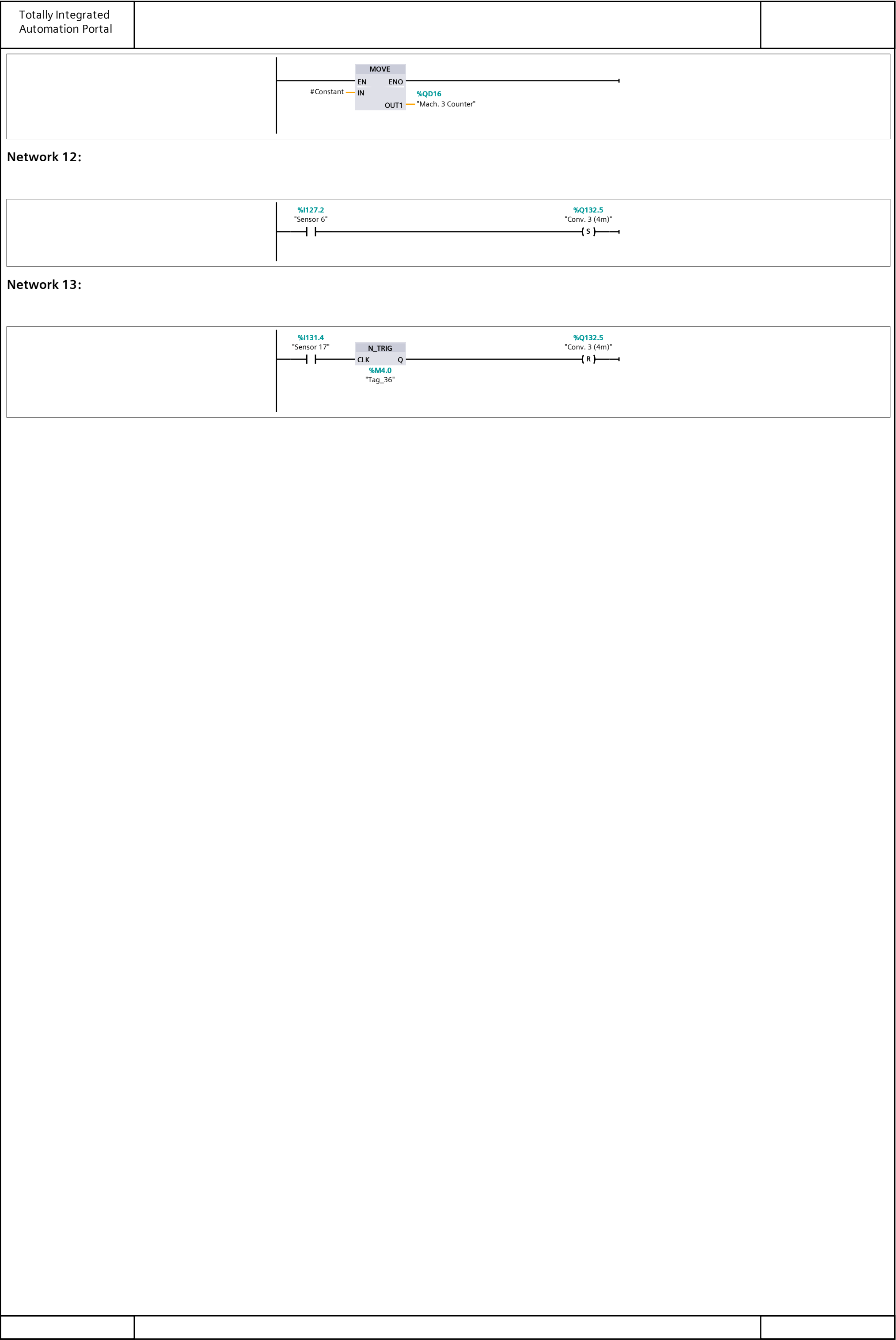
Network 9:



Network 10:



Network 11:



Network 12:

%I127.2

"Sensor 6"

%Q132.5

"Conv. 3 (4m)"

{ S }

Network 13:

%I131.4

"Sensor 17"

N_TRIG

CLK

Q

%M4.0

"Tag_36"

%Q132.5

"Conv. 3 (4m)"

{ R }