

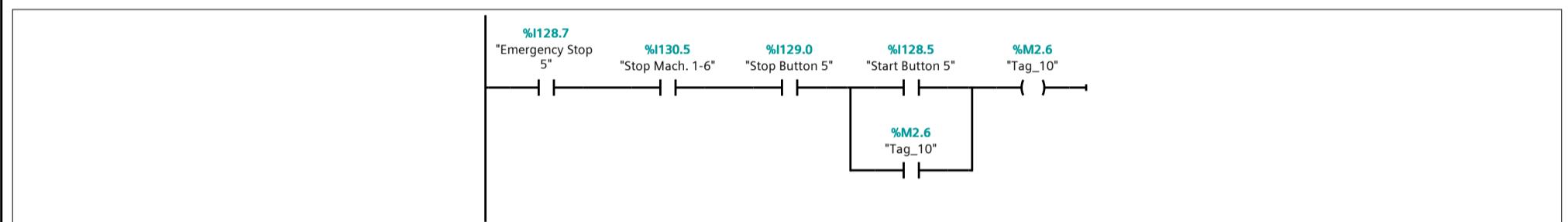
Totally Integrated Automation Portal		
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## ECELabFinalProject / PLC\_1 [CPU 314C-2 DP] / Program blocks

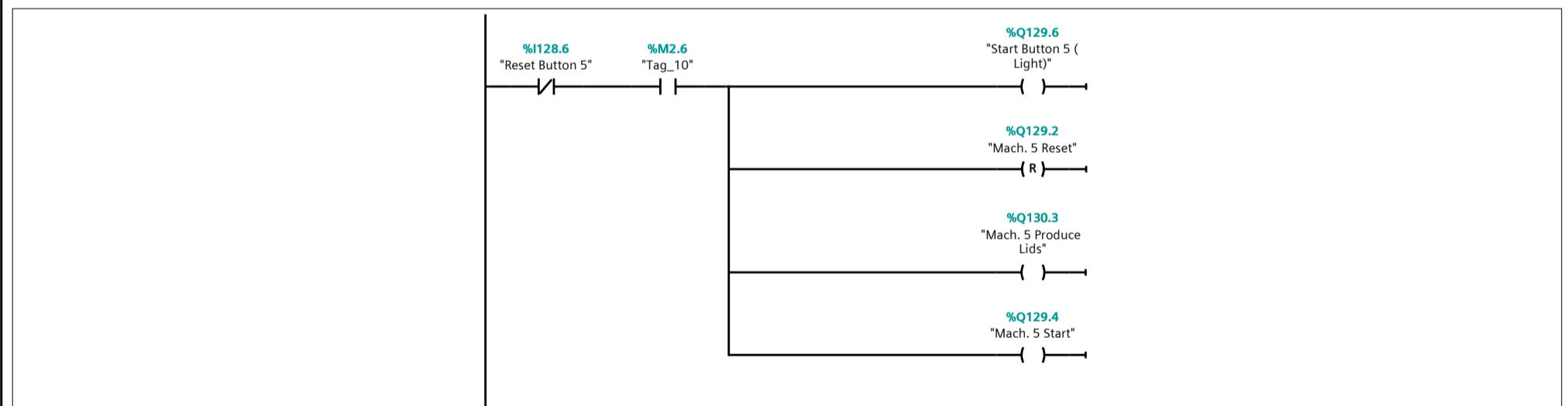
### Machine 5 (Lids) [FB6]

Machine 5 (Lids) Properties										
General										
Name	Machine 5 (Lids)	Number	6	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Machine 5 (Lids)										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
▼ Temp										
Count	Int	0.0								
Constant										

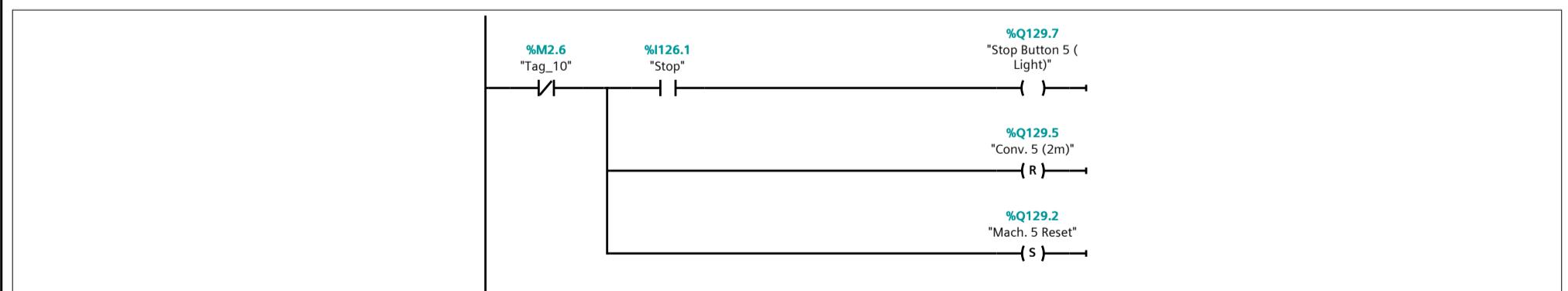
Network 1:



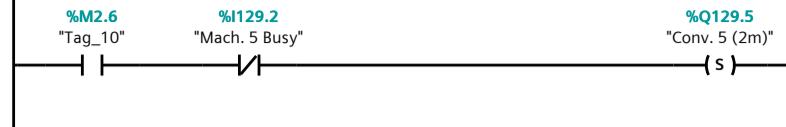
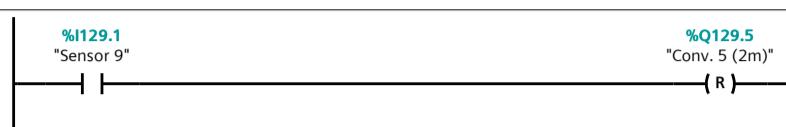
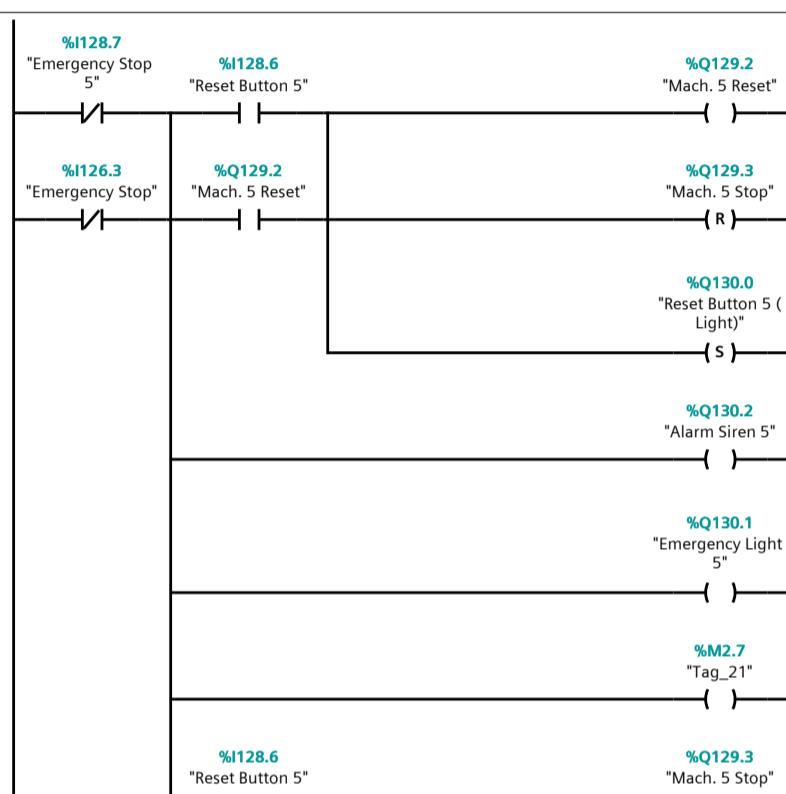
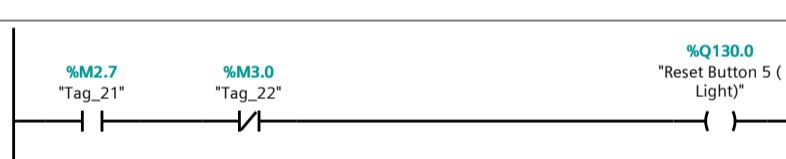
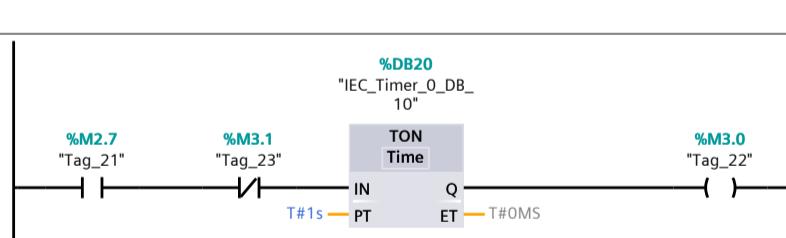
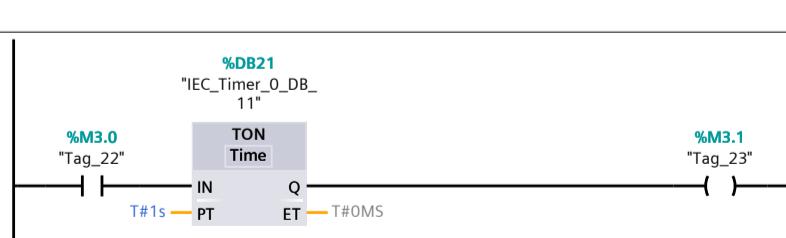
Network 2:

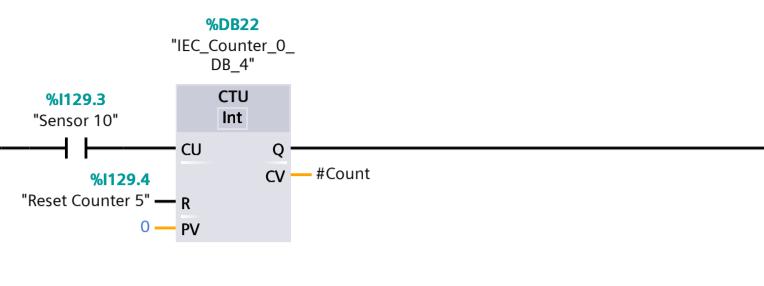


Network 3:

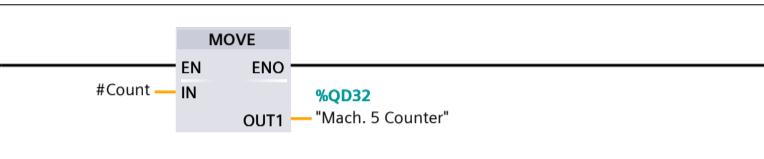


Network 4:

Totally Integrated Automation Portal		
		
Network 5:		
		
Network 6:		
		
Network 7:		
		
Network 8:		
		
Network 9:		
		
Network 10:		



Network 11:



Network 12:

