

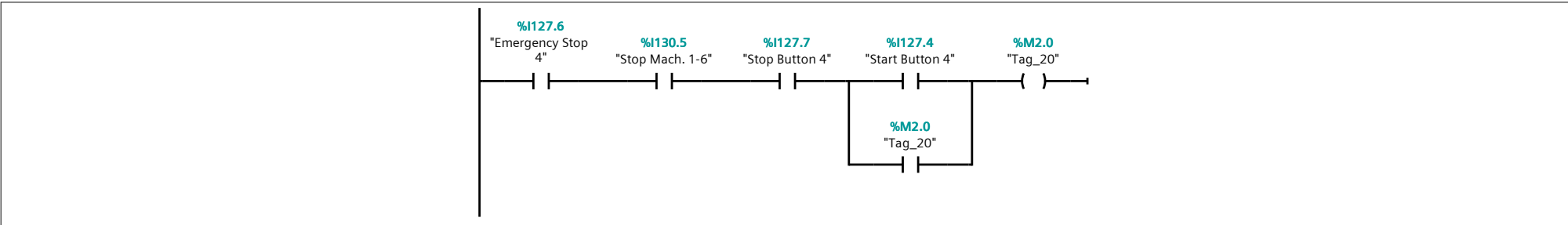
ECELabFinalProject / PLC\_1 [CPU 314C-2 DP] / Program blocks

Machine 4 (Lids) [FB5]

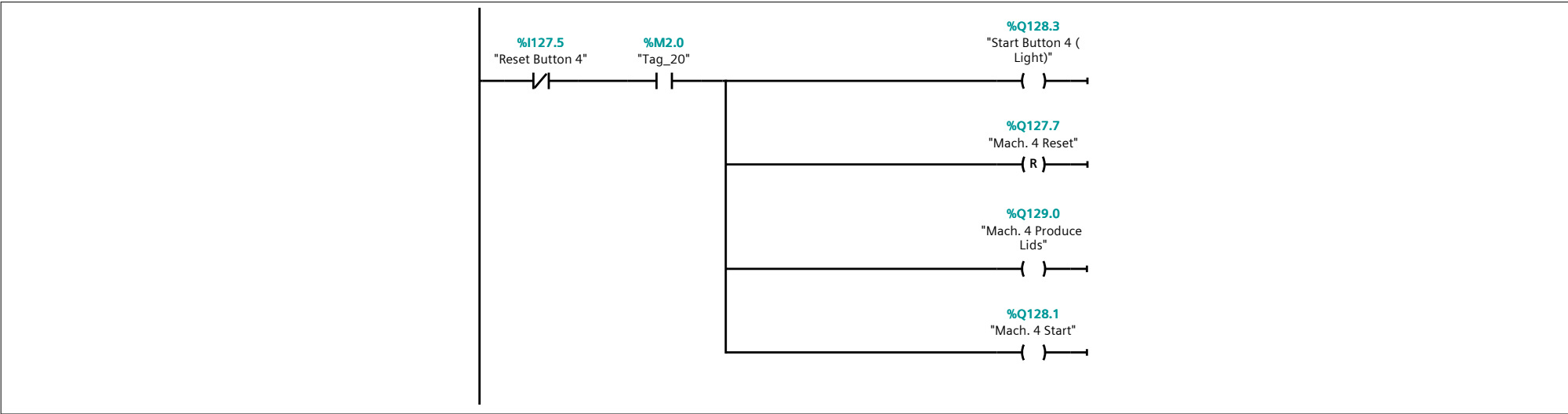
Machine 4 (Lids) Properties							
General							
Name	Machine 4 (Lids)	Number	5	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Machine 4 (Lids)									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/W eb API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
Static									
▼ Temp									
Constant	Int	0.0							
Constant									

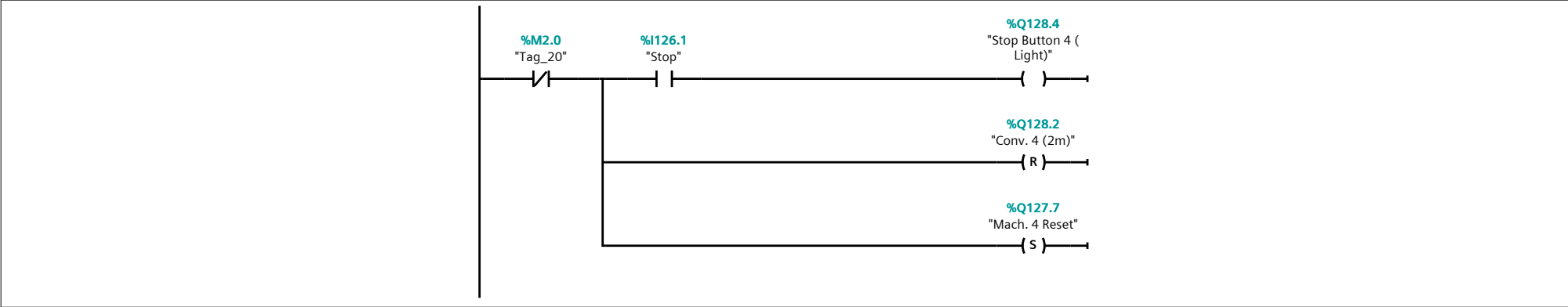
Network 1:



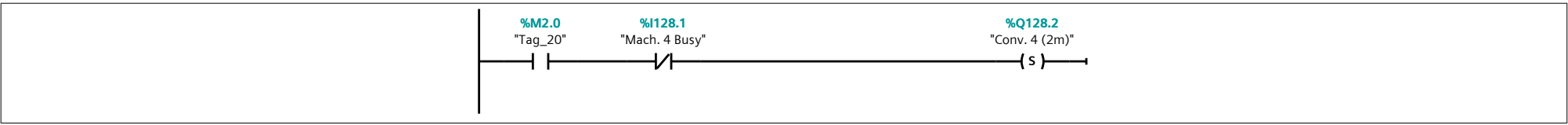
Network 2:



Network 3:



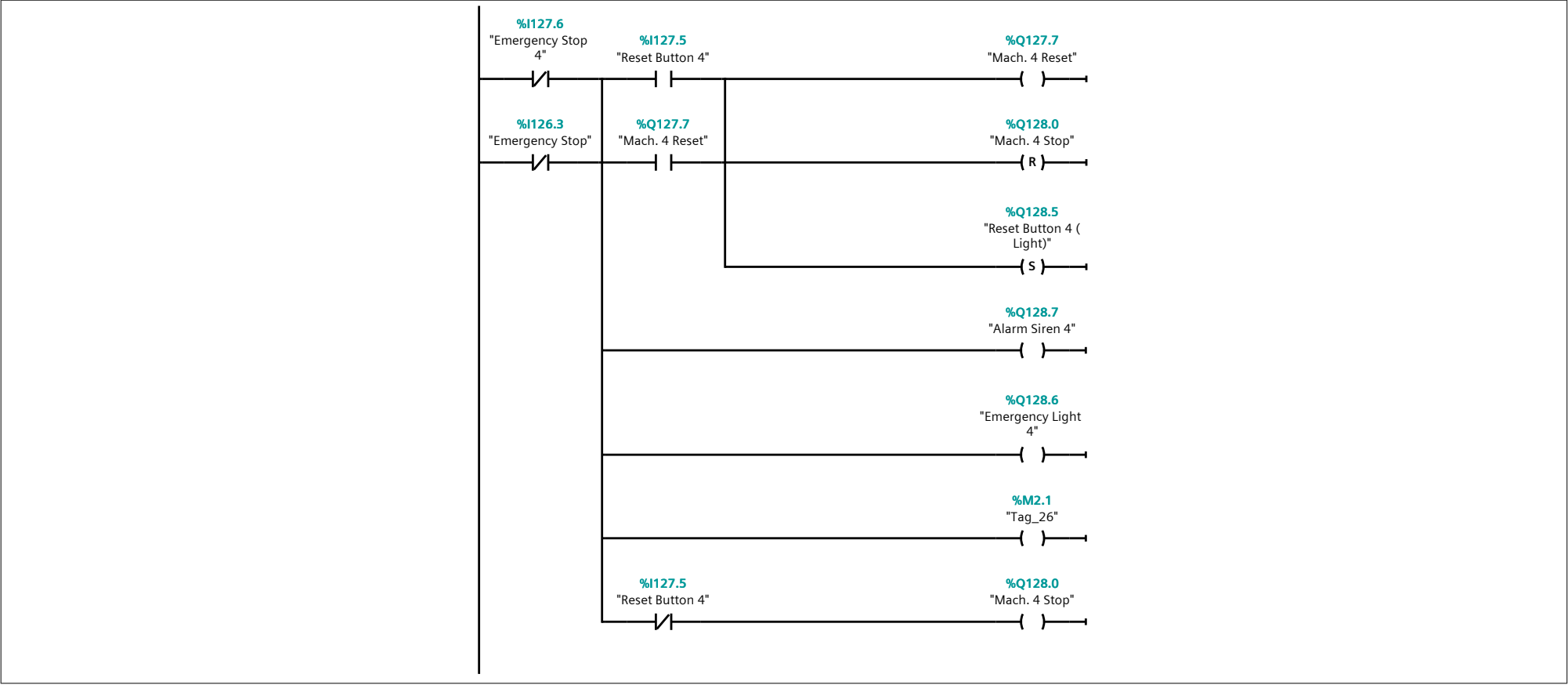
Network 4:



**Network 5:**



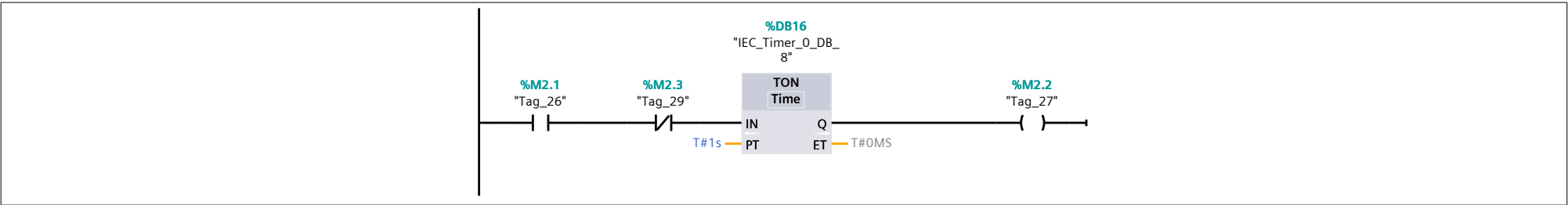
**Network 6:**



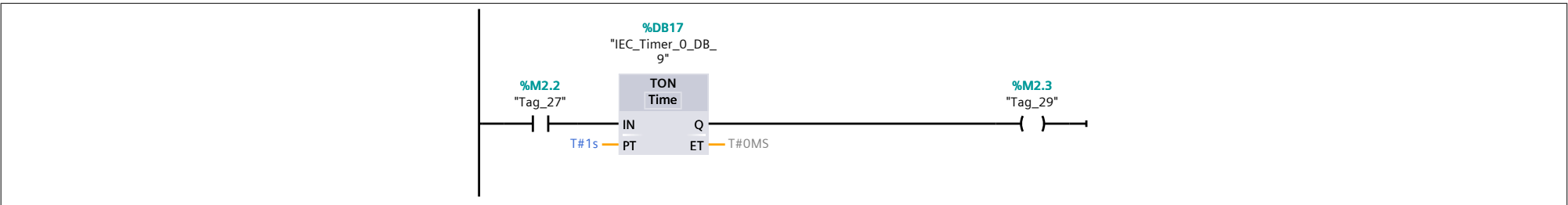
**Network 7:**



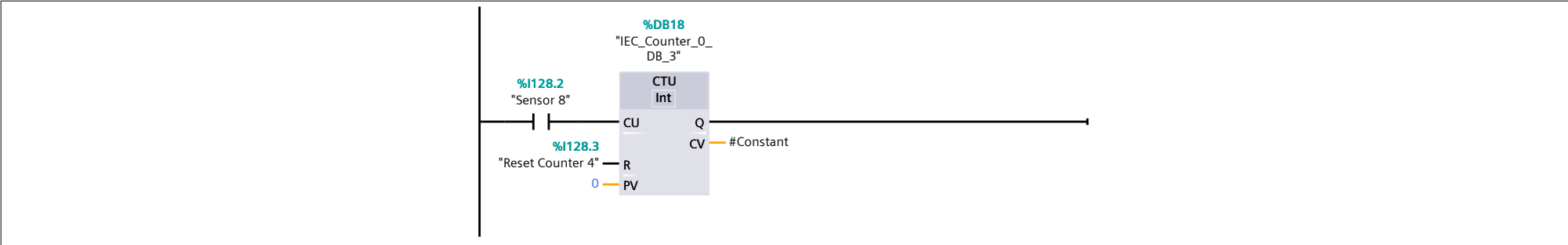
**Network 8:**



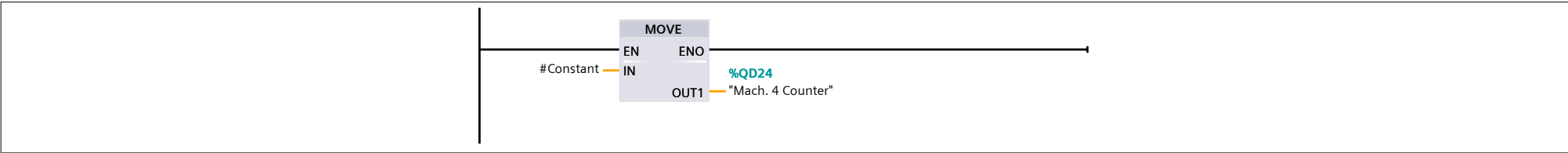
**Network 9:**



**Network 10:**



Network 11:



Network 12:



Network 13:

