

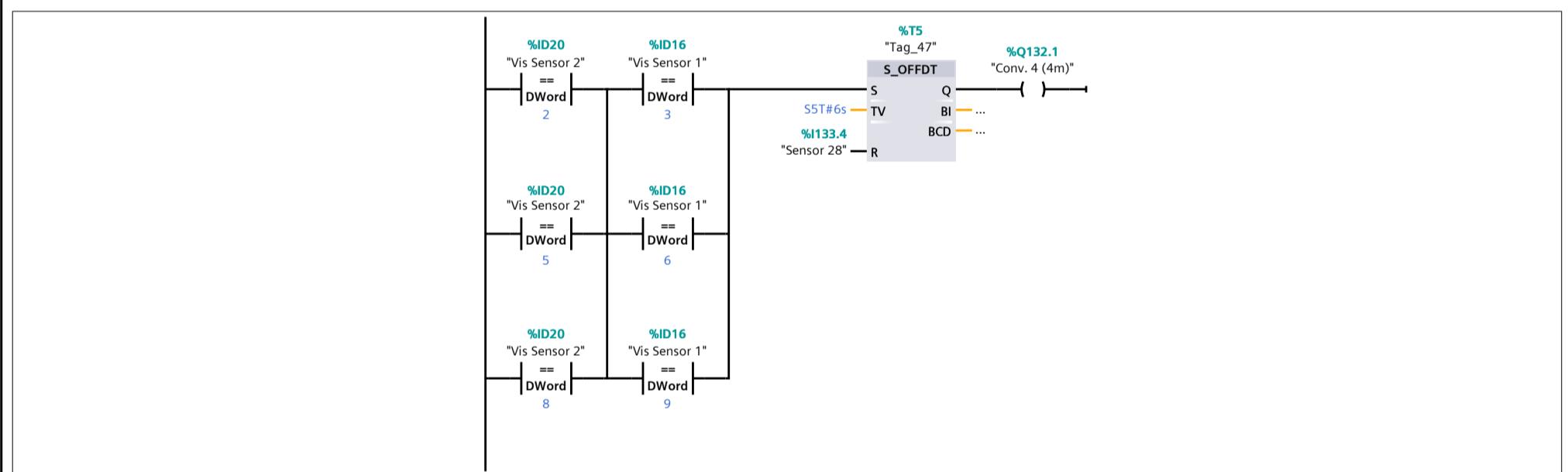
Totally Integrated Automation Portal		
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ECELabFinalProject / PLC_1 [CPU 314C-2 DP] / Program blocks

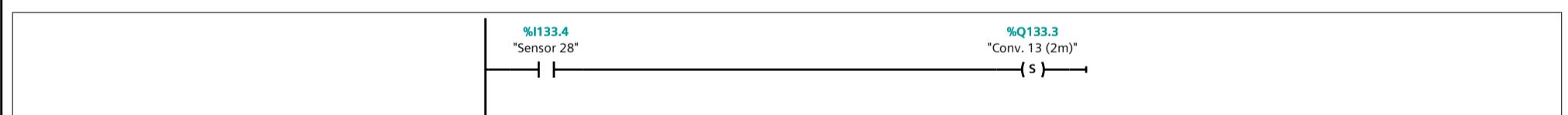
Assembly [FB9]

Assembly Properties										
General										
Name	Assembly	Number	9	Type	FB	Language	LAD			
Numbering	Automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined ID								
Assembly										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

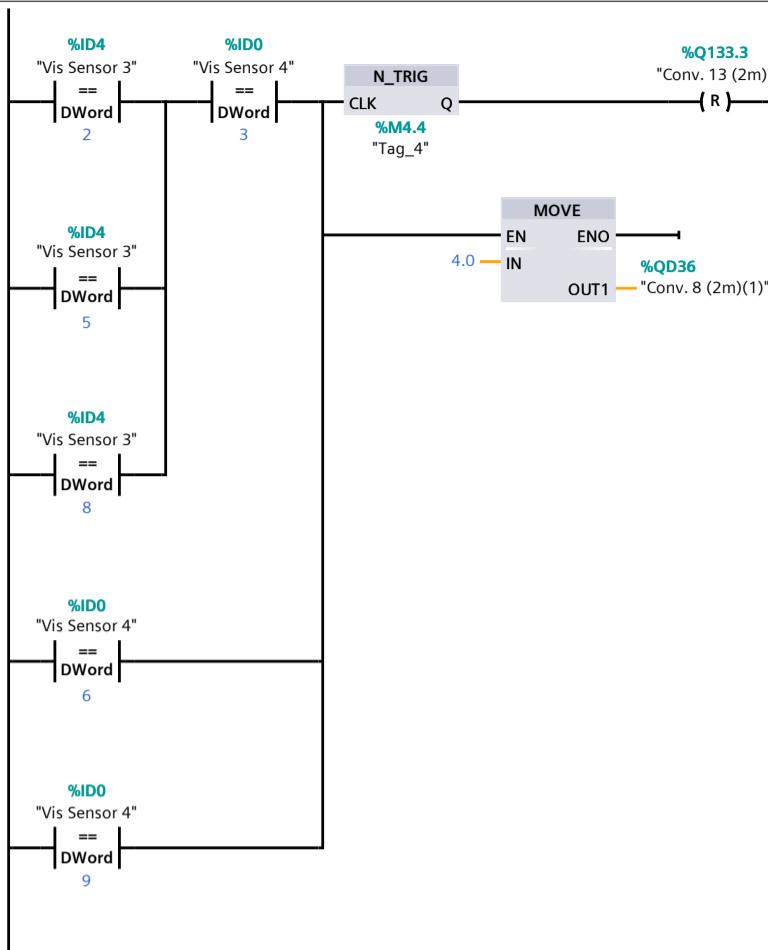
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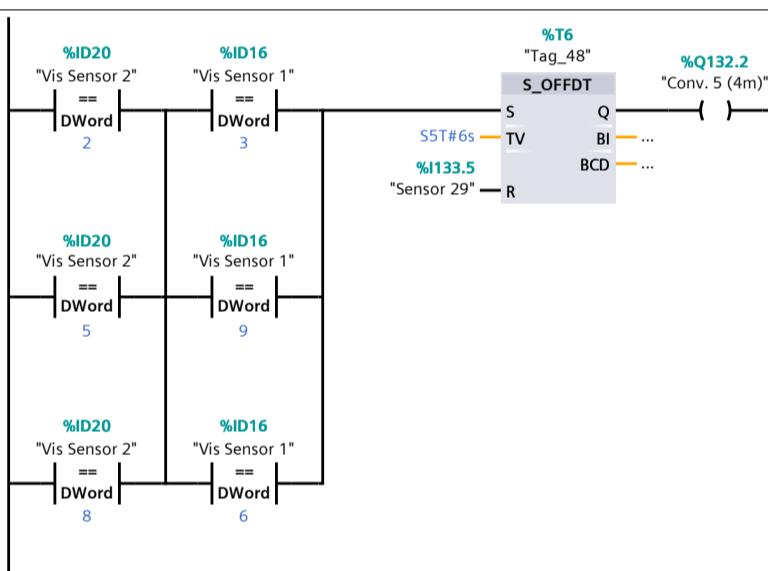
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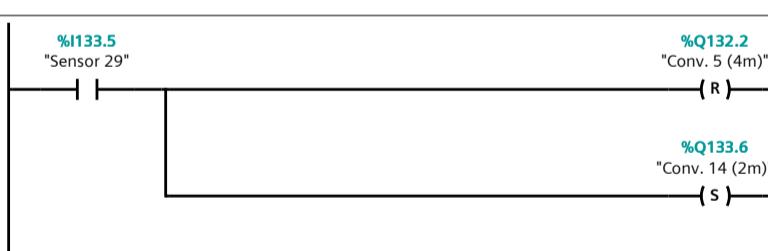
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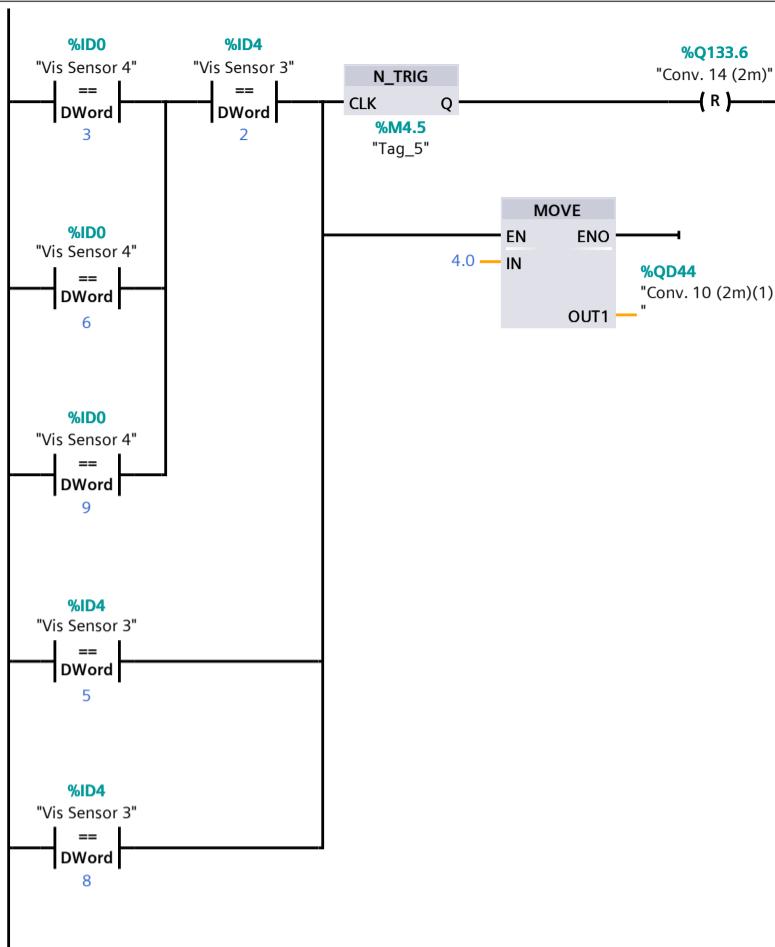
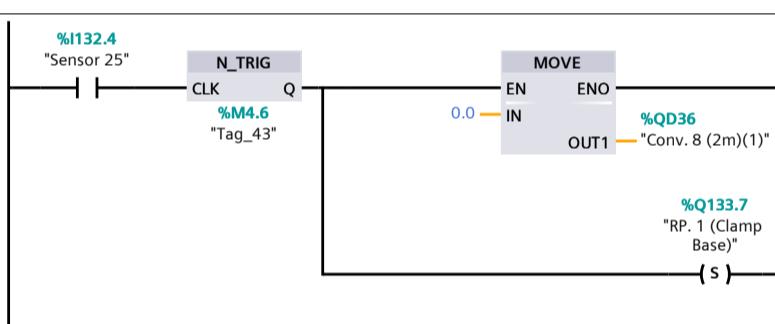
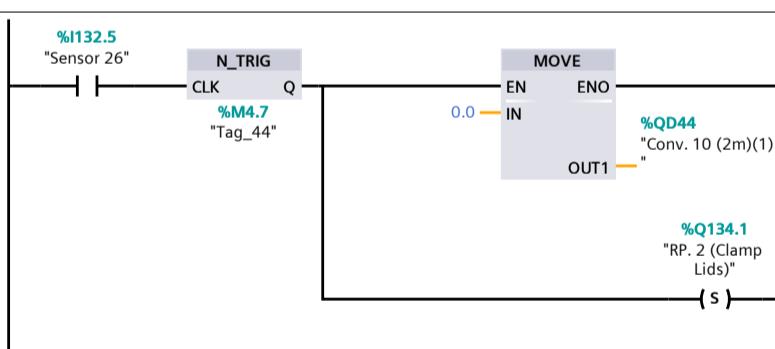
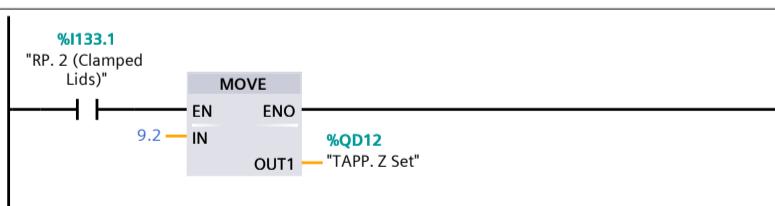
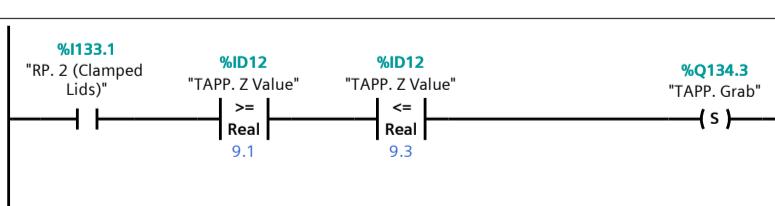
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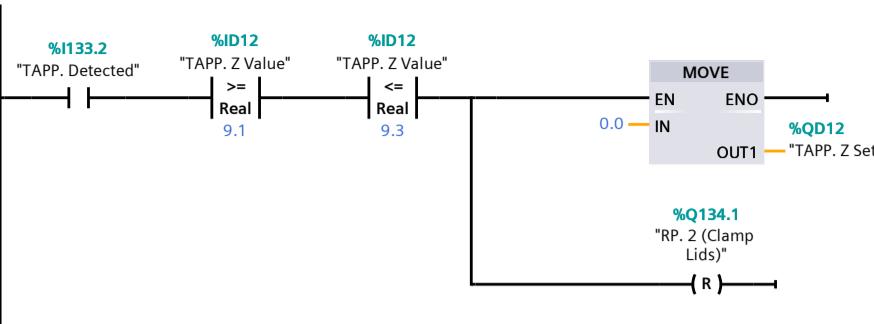


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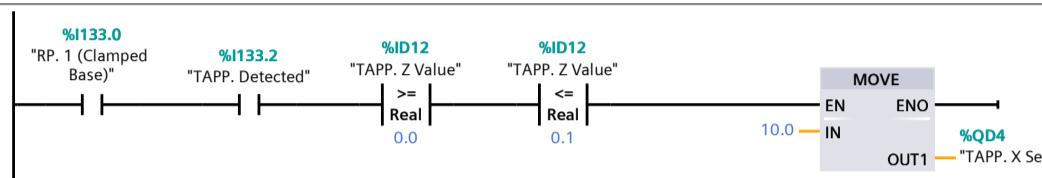


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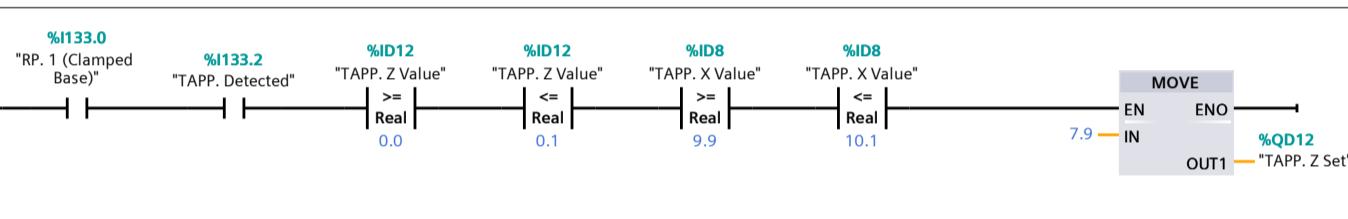
**Network 7:****Network 8:****Network 9:****Network 10:****Network 11:**



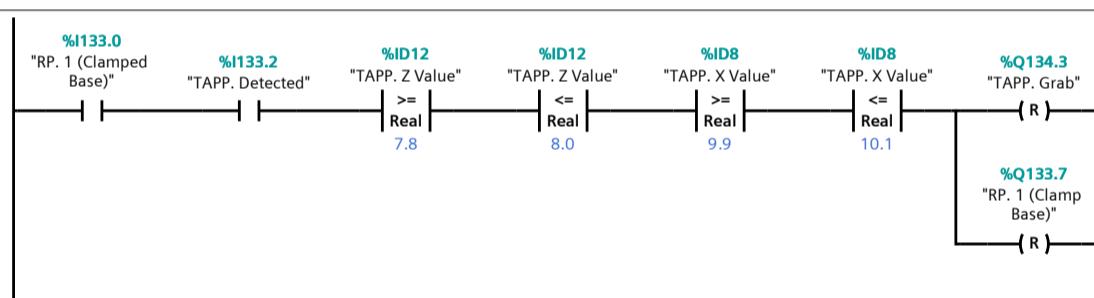
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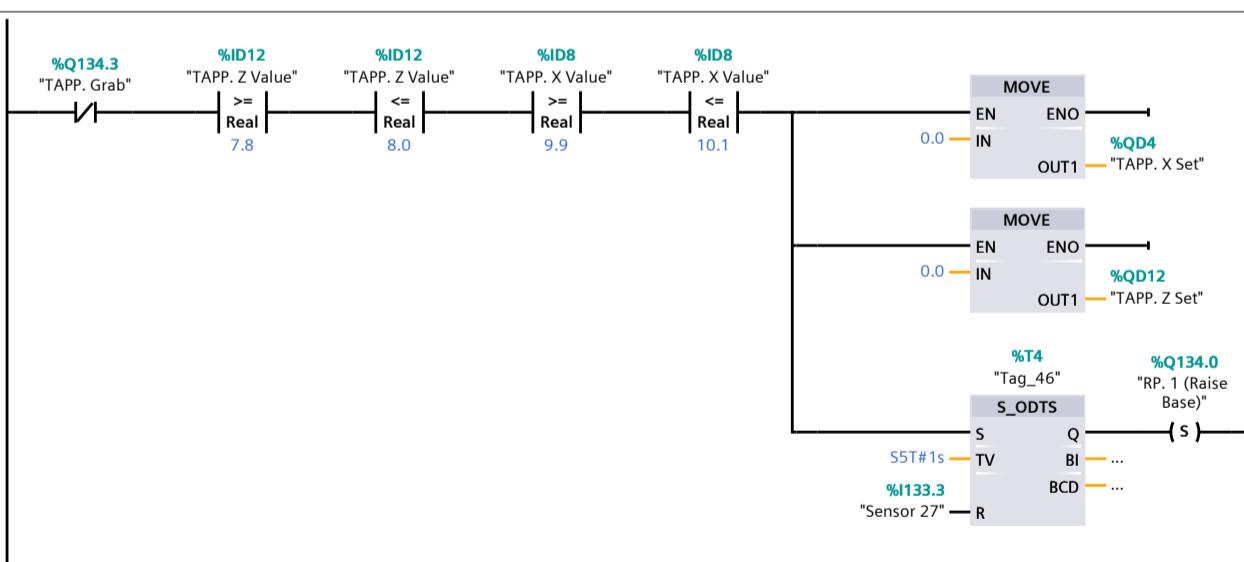
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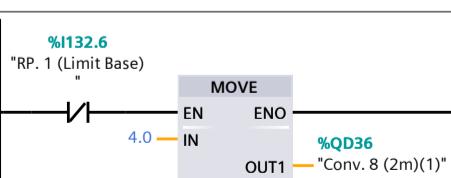
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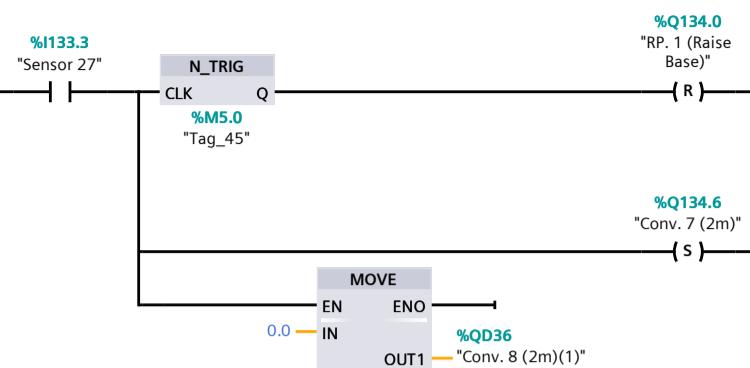
Network 15:



Network 16:



Network 17:



Network 18:

