

# Autonomous Mobile Robot (AMR) System

Mechanical Engineering

[ Task 2]

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## Glossary of Terms

Term	Definition
AMR (Autonomous Mobile Robot)	A mobile robot that navigates and performs warehouse tasks without human guidance.
WMS (Warehouse Management System)	Software for managing inventory, tasks, and robot coordination.
SLAM (Simultaneous Localization and Mapping)	A technique for constructing or updating a map while keeping track of the robot's location.
ROS 2	A robotics middleware for building robot software and enabling communication between components.
LIDAR	A sensor that uses laser pulses to measure distance and create spatial maps.
IMU (Inertial Measurement Unit)	A sensor that measures acceleration and angular velocity.
QR Code	A 2D barcode used for localization and identification within the warehouse.
PID Controller	A control loop mechanism for regulating motor and robot motion.
IEEE 1872-1	Standard for formalizing common terms and capabilities in robotics.
Digital Twin	A virtual model representing the physical warehouse environment.
DDS (Data Distribution Service)	A middleware protocol for real-time data sharing in ROS 2.

# 1. Project Planning

## 1.1 Goal

To develop a fully autonomous warehouse automation system using mobile robots that can lift and transport inventory pods to workstation zones efficiently and safely.

## 1.2 Scope

1. Autonomous navigation within a structured warehouse grid
2. Goods-to-person order fulfillment
3. Realistic 3D modeling in Blender
4. Path planning, docking, and lifting simulation
5. Integration of IEEE 1872-1 ontology concepts

# 2. Requirement Analysis

## 2.1 Functional Requirements

1. Autonomous movement between storage and workstation zones
2. Lifting platform for pod transport
3. Collision avoidance
4. Task execution based on WMS commands

## 2.2 Non-Functional Requirements

1. Modular software architecture
2. Scalable for multi-robot environments
3. High reliability and safety compliance
4. Ontological compliance with IEEE 1872–1

## 2.3 Tools & Technologies

1. Blender (3D modeling & animation)
2. Python (simulation scripting)
3. ROS 2 (for future integration)
4. IEEE 1872–1 standard (ontology)

### 3. Execution Algorithm –Style Autonomous Mobile Robot (AMR) System

#### Objective

To design and implement a fully autonomous robotic system capable of executing **goods to person operations** in a warehouse. The mobile robot autonomously navigates beneath inventory pods, lifts them, and delivers them to designated workstations for order fulfillment. The design adheres to the ontology and terminology defined in **IEEE 1872–1: Standard for Ontologies for Robotics and Automation**.

#### High-Level Execution Algorithm

This algorithm outlines the sequential control flow of **AMR**, integrating motion planning, task execution, and inter-system communication:

#### 1. System Initialization

- 1) Load the digital twin of the warehouse map, including:
  - a) Receiving Zones
  - b) Storage Grid
  - c) Packing Stations
  - d) Charging Docks
- 2) Activate all robot subsystems:
  - a) SLAM (Simultaneous Localization and Mapping)
  - b) LIDAR and proximity sensors
  - c) Motor controllers and power systems
- 3) Establish communication with the **Warehouse Management System (WMS)** via ROS 2 middleware or MQTT broker.
- 4) Enter standby mode until a task is dispatched.

## 2. Task Assignment

- 1) Receive a task packet from WMS (e.g., "Transport Pod\_203 to Station\_4").
- 2) Extract pod ID, source location, and destination zone from the digital map.
- 3) Trigger the motion planning module to generate a shortest-path trajectory using **A\*** or **Dijkstra's Algorithm**, considering current traffic and dynamic obstacles.

## 3. Navigation to Pod Location

- 1) Enable motion controller and follow the planned trajectory using **PID control**.
- 2) Continuously update the robot's belief state using:
  - a) LIDAR for 2D spatial awareness
  - b) Wheel odometry and IMU for dead-reckoning
  - c) Visual markers or QR grid tags for fine localization
- 3) Detect and resolve obstacles via real-time sensor fusion and dynamic path re-planning.

## 4. Pod Lifting Sequence

- 1) Precisely align beneath the target pod using fine-tuned docking sensors.
- 2) Activate the **lifting mechanism** (telescopic or scissor-based platform).
- 3) Monitor load cell or hall-effect sensors to confirm pod engagement and weight.
- 4) Lock platform and secure pod before movement.

## 5. Transport to Delivery Station

- 1) Generate a secondary trajectory from the current location to the destination (e.g., Station\_4).
- 2) Maintain safe operating speed and reactive obstacle avoidance.
- 3) Prioritize routes based on global traffic rules (e.g., one-way aisles, human-safe zones).

## 6. Pod Delivery

- 1) Align with designated drop-off zone.
- 2) Lower the pod smoothly to the floor using descent control logic.
- 3) Notify WMS via message: "Delivery of Pod\_203 completed at Station\_4".

## 7. Energy Monitoring & Recharge

- 1) Monitor battery SOC (State of Charge) continuously.
- 2) If  $SOC < 20\%$ , schedule low-priority return to **Charging Dock**.
- 3) Perform automated docking and initiate charging cycle.
- 4) Resume tasking post-recharge or upon reaching SOC threshold.

# 4.Components of the Working Envelope

Defined per IEEE 1872–1 as the "**Operational Workspace**"—the total physical and functional space in which a robot performs valid actions.

## 1. Mechanical Subsystems

Component	Description
<b>Chassis Base</b>	Rigid, circular platform housing all actuators and control electronics.
<b>Omni/Mecanum Wheels</b>	Enable holonomic movement across 2D plane. Controlled via differential drive.
<b>Lifting Platform</b>	Vertical linear actuator or scissor-lift capable of lifting payloads up to 500 kg.
<b>Battery Pack</b>	Rechargeable lithium-ion with integrated BMS and thermal protection.

## 2. Perception & Sensor Subsystems

Sensor Type	Functional Role
2D/3D LIDAR	Global mapping, obstacle detection, SLAM input.
Ultrasonic / IR Sensors	Docking alignment and proximity detection.
Line / QR Code Readers	Ground-based localization and guidance.
IMU / Gyroscope	Orientation estimation, pitch/yaw/roll correction.
Wheel Encoders	Precise motion feedback for PID control loops.

## 3. Software Architecture

Module	Functional Role
Navigation Stack	Pathfinding via A* or Dijkstra with obstacle inflation layer.
Task Scheduler	FIFO/LIFO queue system pulling from WMS task list.
ROS 2 Communication Layer	Inter-node messaging using DDS (Data Distribution Service).
SLAM/Localization	Based on gmapping, Cartographer, or fiducial marker system.
State Machine Controller	Manages finite state transitions (Idle → Navigate → Lift → Deliver).

## 4. Warehouse Environment Interfaces

Zone	Function
Receiving Area	Initial intake zone for goods and inventory.
Storage Grid	Grid-based pod layout with positional tags for easy localization.
Packing Station	Human-in-the-loop interface where items are picked from delivered pods.
Charging Dock	Autonomous robot recharging interface with wireless or contact points.



## 5.Summary Overview

Category	Description
Robot Type	Autonomous Mobile Robot (AMR)
Primary Functions	Navigate, Dock, Lift, Deliver, Recharge
Control System	Hybrid: Centralized WMS + Onboard ROS 2 Autonomy
Operating Envelope	2D warehouse grid + 0.5m vertical lift (Z-axis support)
Safety Measures	LIDAR fail-safes, E-stop, watchdog timers, and thermal protection

## 6.Professional & Ontological Standards

IEEE 1872–1:2017 – Standard Ontologies for Robotics and Automation

Concept	Application
Autonomous Agent	Robot operates without continuous external control.
Task Frame	A structured set of goals from the WMS or Scheduler.
Workspace	The robot's reachable zone in 3D space (with Z-axis lift).
Environment Entity	Physical zones like storage grids, stations, and walls.
Capability	Robot's ability to perceive, move, and manipulate pods autonomously.

## 7. References

1. IEEE Robotics and Automation Society. (2017). *IEEE Standard Ontologies for Robotics and Automation (IEEE 1872-1)*. IEEE Standards Association.  
<https://standards.ieee.org/ieee/1872.1/6286/>