

# IWP LEAD TIME SHEET

Lead times as listed are general guidelines.

Scheduled ship dates will be determined once a job has been released by Sales or Drafting (whichever applies), and inventory has been confirmed.

MATERIAL	WORKING DAYS
<b>ACROVYN</b>	
Standard stock sizes	1-3
Cut	3-5
Forming / Special manufacturing	7-10
<b>CUSTOM COLORS</b>	
Already matched	20
New match	45
Wood Stain	10
<b>STAINLESS STEEL</b>	10
<b>WALL PANELS</b>	
Acrovyn (1-99 panels)	15
Acrovyn (100 + panels)	20
Real Wood Panels	20
Stainless Steel Panels	25
<b>PFR RAIL</b>	20
<b>WOOD RAIL</b>	20
<b>SARATOGA</b>	15
<b>DRAFTING</b>	
New Jobs	3 weeks
Releases / Revisions / Reviews	1 week