

Week 2: Data Preprocessing and Exploratory Data Analysis (EDA)

Tasks Completed:

1. Data Cleaning:

- Dropped irrelevant columns: **Infill Pattern**, **Elongation**, **Roughness** (low correlation with tensile strength).
- Encoded categorical variable: **Material** (PLA → 0, ABS → 1).
- Handled missing values: Removed 5 outlier entries with extreme tensile strength values (>100 MPa).

2. EDA:

- Generated correlation matrix (Figure 1) using Seaborn:
- Strong positive correlation: Layer height vs. Roughness (0.77).
- Moderate correlation: Wall thickness vs. Tensile strength (0.34).
- Negative correlation: Nozzle temperature vs. Tensile strength (-0.39).
- Visualized feature distributions using histograms and boxplots.

3. Dataset Preparation:

- Split data into training (80%) and testing (20%) sets.
- Standardized features using **StandardScaler** for Linear Regression.

Challenges Faced:

- Skewed distribution in wall thickness (most entries between 1–2 mm).
- Multicollinearity between nozzle temperature and bed temperature ($r = 0.55$).

Outcomes:

- Finalized preprocessed dataset (merged Kaggle + research data: 250 entries).
- Drafted **Dataset Discussion** and **Methodology** sections.

Tasks Planned for Week 3:

1. Train baseline regression models (Linear, AdaBoost, XGBoost, Gradient Boosting, Random Forest).
2. Evaluate model performance using R^2 and MSE metrics.
3. Conduct 5-fold cross-validation to assess generalizability.