Material	Characteristics	Advantages	Disadvantages
Impression compound	Non-elastic Low viscocity means only mucodisplasive impressions taken	Easy to use The same material can be reused and manipulated	Poor surface detail Poor dimensional stability May distort upon removal
Zinc oxide eugenol	Non-elastic Mucostatic	Additions can be made Good dimensional stability	Cannot be used in deep undercuts and may distort upon removal Long setting time in thick sections Possible eugenol allergies
Intra-oral scanner	Digital impression taking technique, no materials required	Accurate static image No material costs Digital workflow is more efficient, products return sooner Same day indirect restorations possible (requires a milling machine)	Moisture dependent Border moulding not possible – currently unsuitable for dentures Requires a large initial investment Large head, difficult to scan posteriorly May trigger a gag reflex Working time ranges from 2-20 minutes depending on the clinician's expertise Large machine is space occupying Greater maintenance costs