PAGE INDEX

TITLE PAGI	
ABSTRACT	
1. INTRODUCTION	1-5
2. LITERATURE SURVEY	6-10
2.1 Problem Statemen	11
2.2 Objectives	11
3. MATERIAL AND METHODOLOGY	12-28
3.1 Material Selection	
3.1.1. Various Aluminum Alloy series	
3.1.2. Al 356 Alloy Series	
3.2 Fabrication Methods	
3.3 Fabrication Technique Selection	
3.4 Stir Casting	
3.4.1 Melting of Matrix Materials	
3.4.2 Mechanical Stirring3.4.3 Effect and optimization of stirring process parameters	3
3.4.3 Effect and optimization of stiffing process parameters	,
4. RESULTS	29-32
5. CONCLUSION	33
REFERENCES	34-35

LIST OF FIGURES

Figure 1.1 Piston Head	1
Figure 1.2 Automotive Body Frame	1
Figure 1.3 Various MMC Components	2
Figure 1.4 MMC in Aerospace Industry	3
Figure 1.5 MMC applications in Crankshaft	4
Figure 3.1 Material properties for A356 with Different treatments	15
Figure 3.2 Classification of Various Fabrication Processes	16
Figure 3.3 Stir Casting	20
Figure 3.4 Method of stir casting	21
Figure 3.5 Different stages of impellers	22
Figure 3.6 Table Comparing Different Reinforcements	23
Figure 3.7 Angle of Impeller	25
Figure 3.8 Impeller Position	26
Figure 3.9 Impeller blade size	27
Figure.4.1 Stress-Strain Graph	29
Figure. 4.2 Yield Strength of the composites	30
Figure. 4.3 Ultimate Tensile Strength	30
Figure. 4.4 % Elongation of the composites	31
Figure. 4.5 Hardness of the Composites	31