

# Vanadium Oxide-based electrochromic devices for display applications

By

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# Highlights

## Electrochromism

- Vanadium oxides (VO) shows electrochromism
- Thin films with macroporous crystalline *nanosheets*
- Unconventional colour change

*Yellow ↔ Green ↔ Grey*

- Li-free, ecofriendly, cheaper electrolyte – *Salt based*
- VO devices that works on *FTO* as counter electrode
- VO as both anodic and cathodic

- DC magnetron sputtering › Amorphous  $V_2O_5$
- Post-annealing to 400 °C shows a change in properties
- Phase transition: Amorphous to macroporous crystalline  $V_2O_5$

Sample: $\Delta$ @400 °C			
$D_{av}$ (nm)	$65.8 \pm 12$	$R_a$ (nm)	26.5
$\epsilon$	0.0032	SEM (nm)	169
$\delta$ (lines/m <sup>2</sup> )	$4.6 \times 10^{14}$	$E_g$ (eV)	2.78

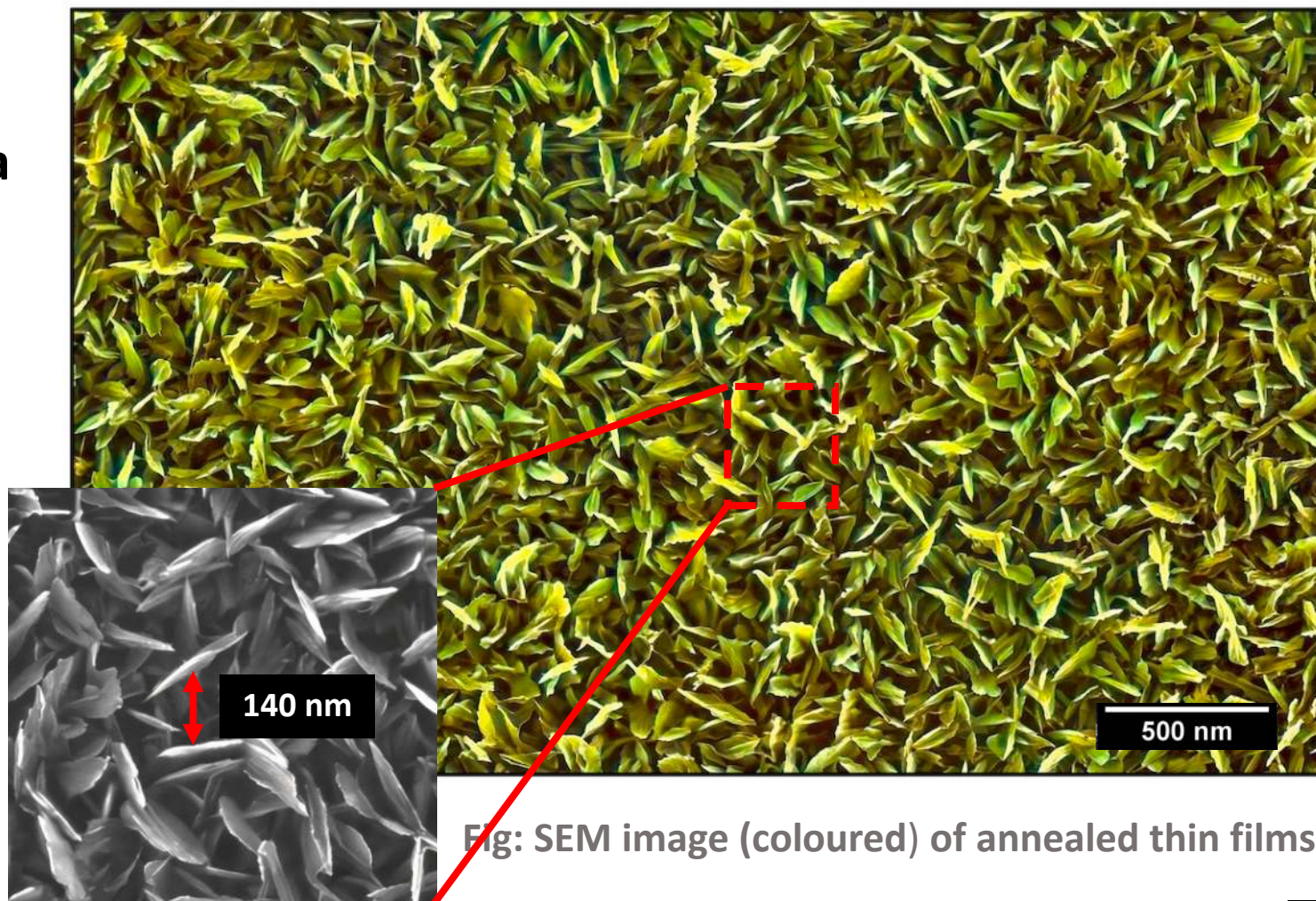


Fig: SEM image (coloured) of annealed thin films



# Electrochemical setup

- Salt-based electrolytes: 1M NaCl, KCl and  $\text{CaCl}_2$
- Potential window:  $\pm 1$  V
- Scan rate:  $10 \text{ mVs}^{-1}$
- Thickness of film:  $80 \pm 2 \text{ nm}$

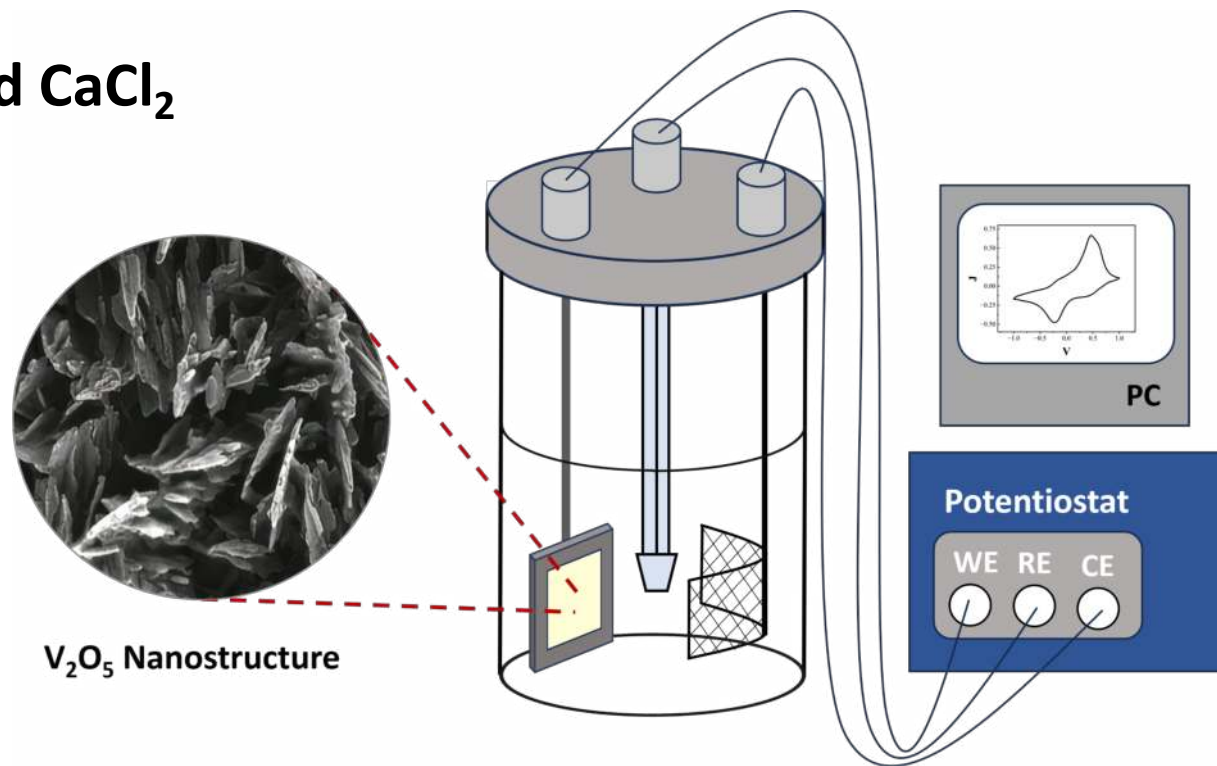
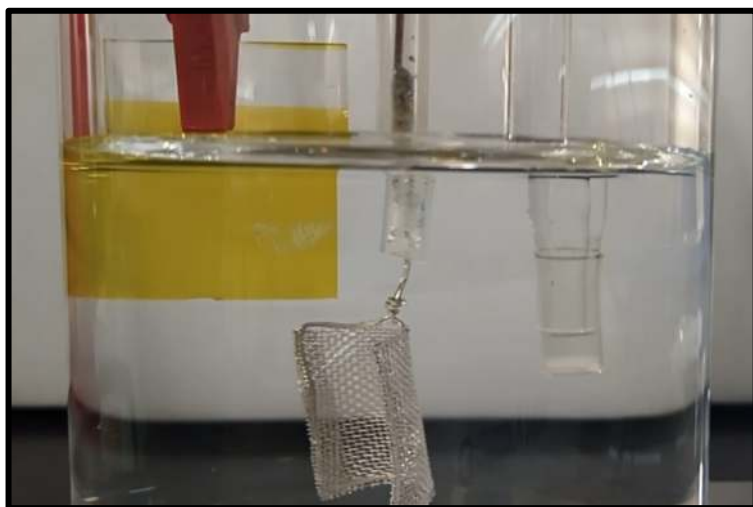
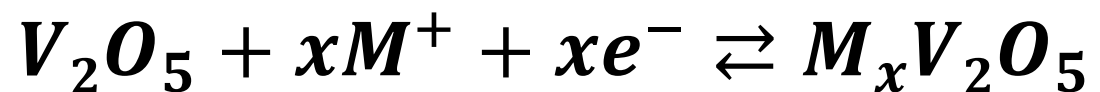


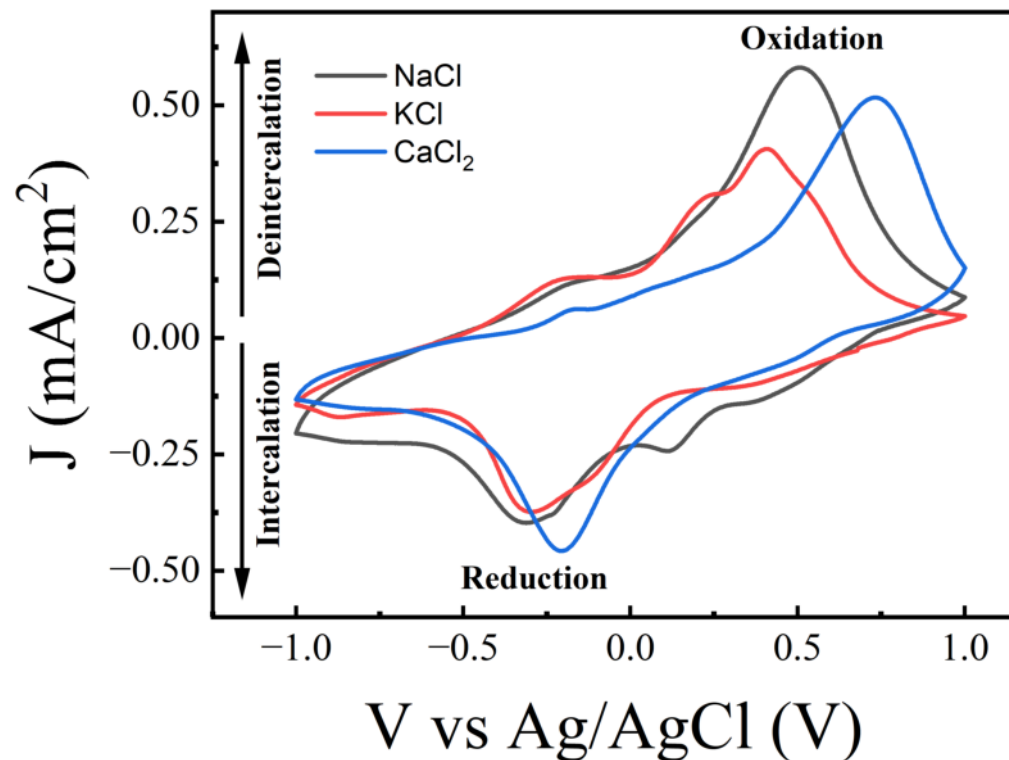
Fig: Electrochemical three electrode setup

Reversible color change due to double injection of electrons and metal cations.



$\text{M}^+$  = metal cations ( $\text{Na}^+$ ,  $\text{K}^+$ ,  $\text{Ca}^{2+}$ )

# Cyclic voltammetry



Electrolyte	$V_p$ (V)		$J$ (mAcm <sup>-2</sup> )		$*D$ (10 <sup>-10</sup> cm <sup>2</sup> s <sup>-1</sup> )	
	$V_{pa}$	$V_{pc}$	$J_{pa}$	$J_{pc}$	$D_a$	$D_c$
NaCl	0.53	-0.31	0.58	-0.39	4.66	2.18
KCl	0.40	-0.33	0.41	-0.37	2.37	1.97
CaCl <sub>2</sub>	0.73	-0.21	0.52	-0.46	0.46	0.36

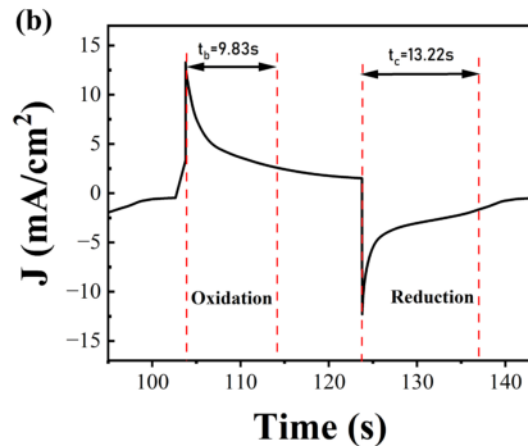
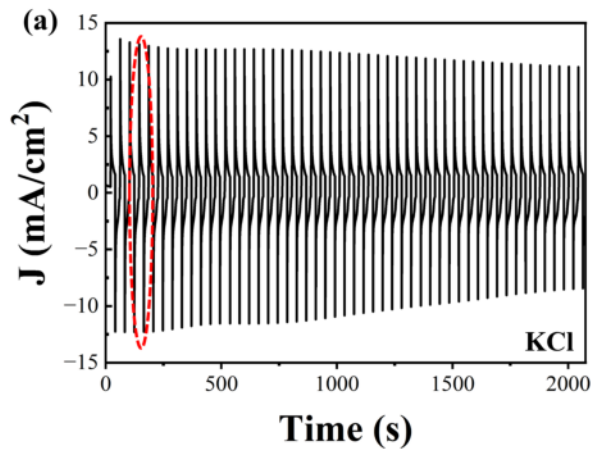
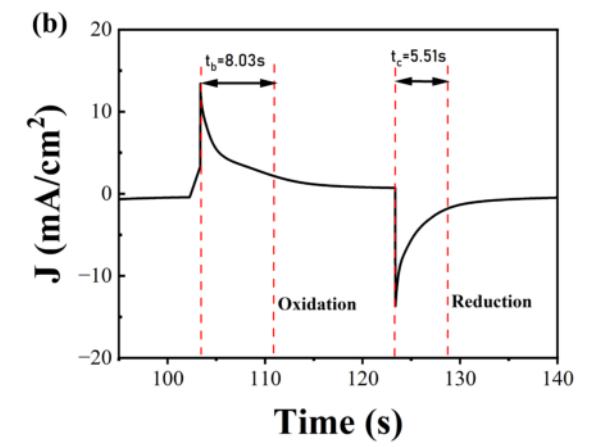
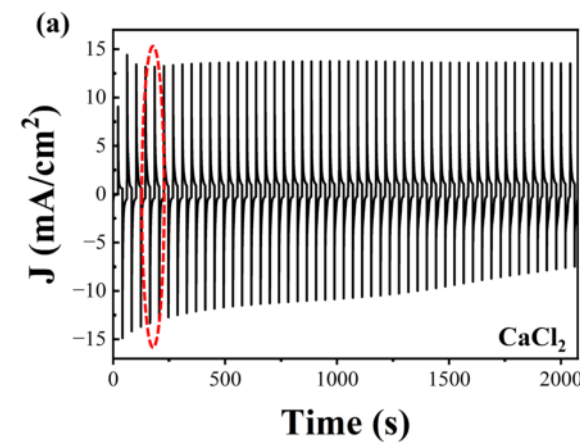
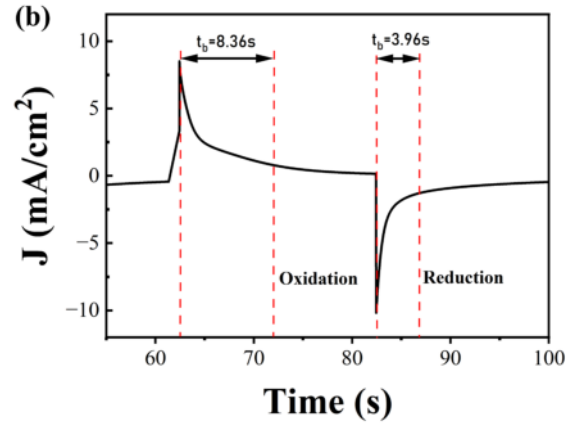
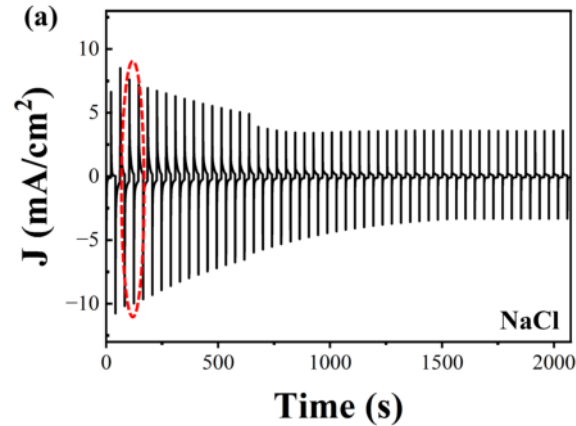
- Wide operating voltage for CaCl<sub>2</sub>
- Slower diffusion rates found in CaCl<sub>2</sub>

- Lower D due to larger ionic size as well as higher valency

\*Randell Schvik equation used to find diffusion coefficient

$$\text{Na}^+(0.095 \text{ nm}) < \text{Ca}^{2+}(0.1 \text{ nm}) < \text{K}^+(0.133 \text{ nm})$$

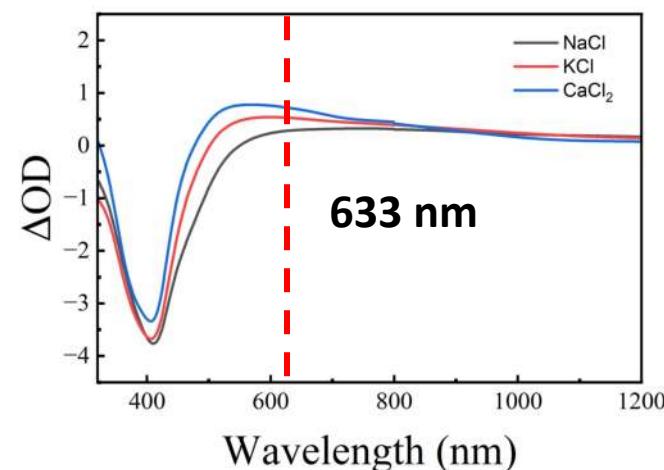
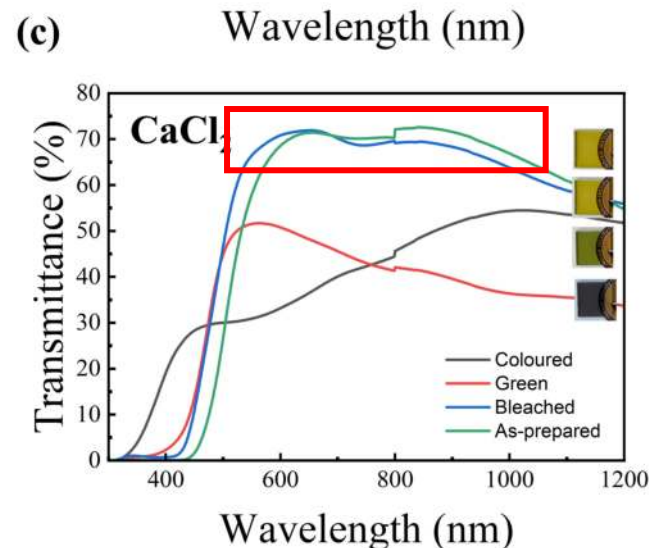
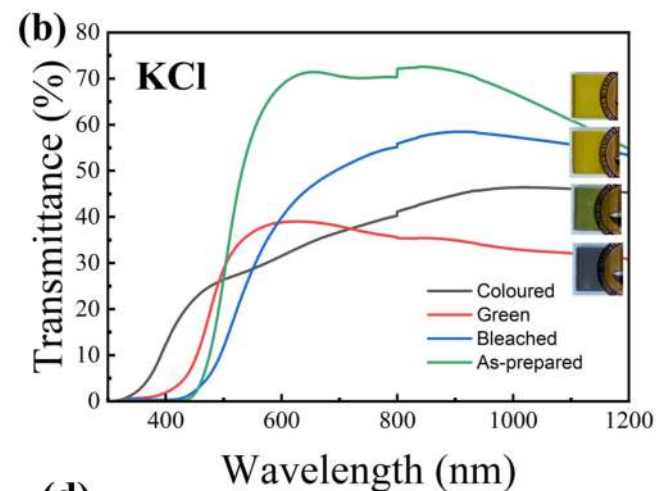
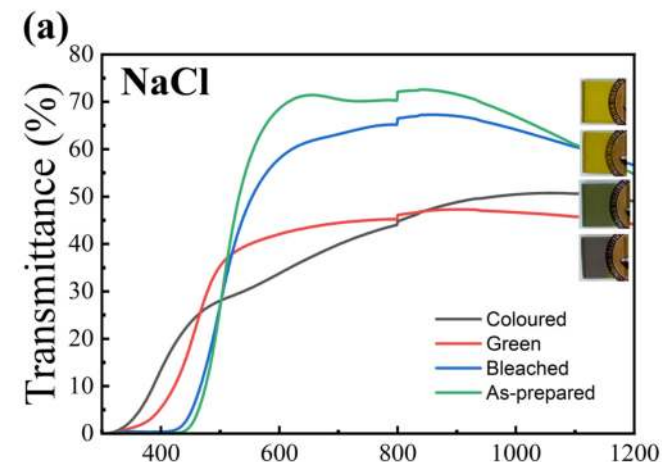
# Chronoamperometry



- $K^+$  ions take longer time to intercalate whereas others take more time for deintercalation
- Intercalation/Deintercalation is faster in  $Na^+$  and  $Ca^{2+}$  ions
- Better stability is seen in KCl and  $CaCl_2$

**$CaCl_2$  exhibits both faster response as well as long term stability**

# UV-VIS spectroscopy



Electrolyte	Transmittance (%)		$\Delta T$ (%)
	$T_{ox}$	$T_{red}$	
<b>NaCl</b>	44.3	33.3	11.0
<b>KCl</b>	60.6	35.8	24.8
<b>CaCl<sub>2</sub></b>	71.7	35.1	36.6

- Also, the color change in CaCl<sub>2</sub> electrolyte is fully reversible to annealed sample



# Visual aspect - Colorimeter

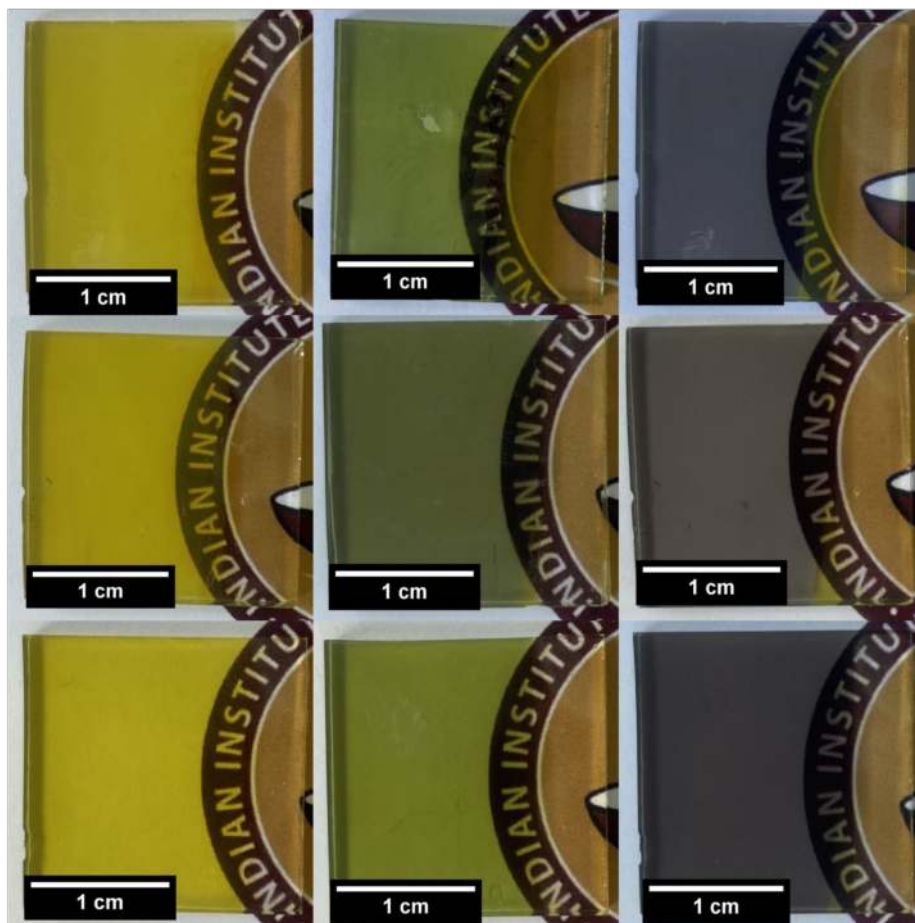
Potential →

+0.6 V

-0.2 V

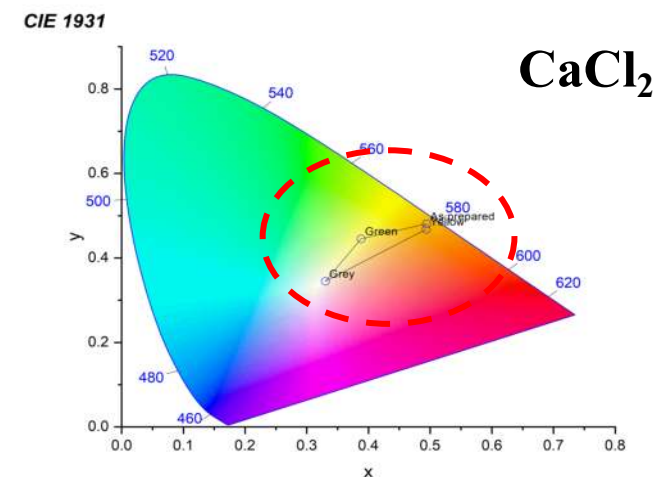
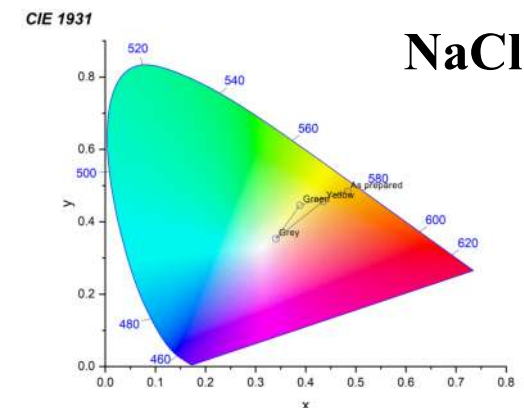
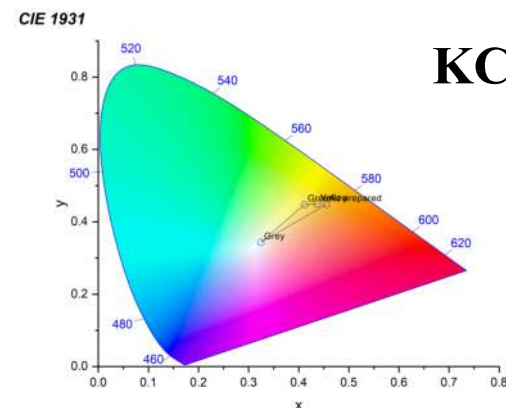
-0.5 V

NaCl



KCl

CaCl<sub>2</sub>



Yellow(V<sup>5+</sup>) ↔ Green (V<sup>4+</sup>) ↔ Grey (V<sup>3+</sup>)

Best colour contrast and reversibility



# Conclusions

Electrolyte	Q (mC cm <sup>-2</sup> )		$\Delta T$ (%)	$\Delta OD$	$\eta$ (cm <sup>2</sup> C <sup>-1</sup> )	$t_a$ (s)	R (%)	PI
	Q <sub>ox</sub>	Q <sub>red</sub>						
NaCl	32.12	36.05	11.0	0.284	7.88	6.16	89	1.28
KCl	23.36	28.84	24.8	0.527	18.27	11.52	81	1.58
CaCl <sub>2</sub>	26.80	28.43	36.6	0.715	25.14	6.77	94	3.71

- Nanosheets are found to be well suited for EC behaviour
- Higher stability is due to lower ion trapping  $\leq$  shallow level intercalation (diffusion length) and lower structural change
- Larger  $\Delta T$  due to more number of electroactive sites – size effect (optimal size) and valency effect (more electron transfer)
- Salt based electrolytes are better alternatives to Li-electrolytes

# Comparison with literature

S.No.	Film structure	Thickness (nm)	Method of fabrication	Electrolyte	$\Delta T$ %	$t_b/t_c$ (s)	$\eta$ $\text{cm}^2\text{C}^{-1}$	Reference
1	Nanorods	723	Sol-gel	LiClO <sub>4</sub> -PC	73.6	3.4/3.6	19.76	Liu et al., 2022
2	Inverse opal-2D	-	Electro deposition	LiClO <sub>4</sub> -PC	42.6	7.2/2.5	28.6	Zhao et al., 2022
3	V <sub>2</sub> O <sub>5</sub> /Graphene	360	Electro Deposition	LiClO <sub>4</sub> -PC	32.54	6.2/7.9	19.77	Li et al., 2024
4	V <sub>2</sub> O <sub>5</sub> :WO <sub>3</sub>	421	RF sputtering	LiClO <sub>4</sub>	41.7	1.4/5.5	-	Mehmood et al., 2021
5	V <sub>2</sub> O <sub>5</sub>	-	Ultrasonic spray	LiPO <sub>4</sub>	17	-	-	Tutel et al., 2021
6	P.V <sub>2</sub> O <sub>5</sub>	118	Spray Pyrolysis	LiClO <sub>4</sub>	25	-	13	Patil et al., 2009
7	V <sub>2</sub> O <sub>5</sub> Nanobelts	800	Solution Processed	LiClO <sub>4</sub> PMMA-PC	41.6	4.2/1.4	83.3	Zhang et al., 2020
8	V <sub>2</sub> O <sub>5</sub> Nanosheet	80	Magnetron Sputtered	NaCl	11	8.36/3.96	7.9	This work
				KCl	24.8	9.83/13.22	18.27	
				CaCl <sub>2</sub>	36.6	8.03/5.51	25.14	

# Solid state device preparation

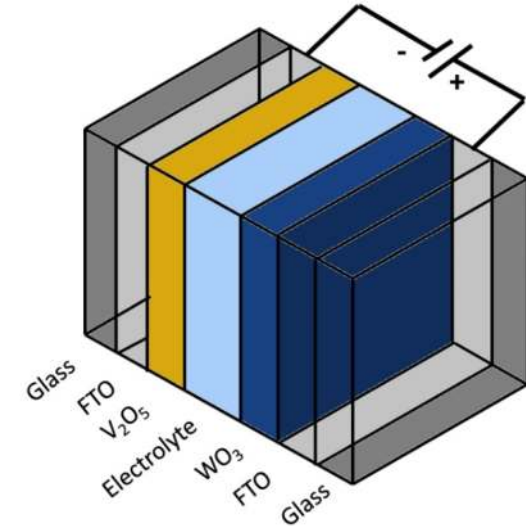
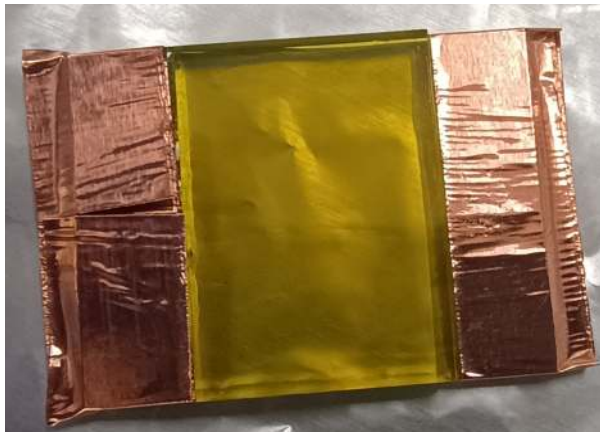
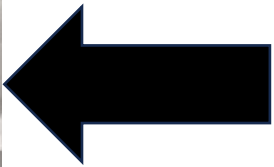
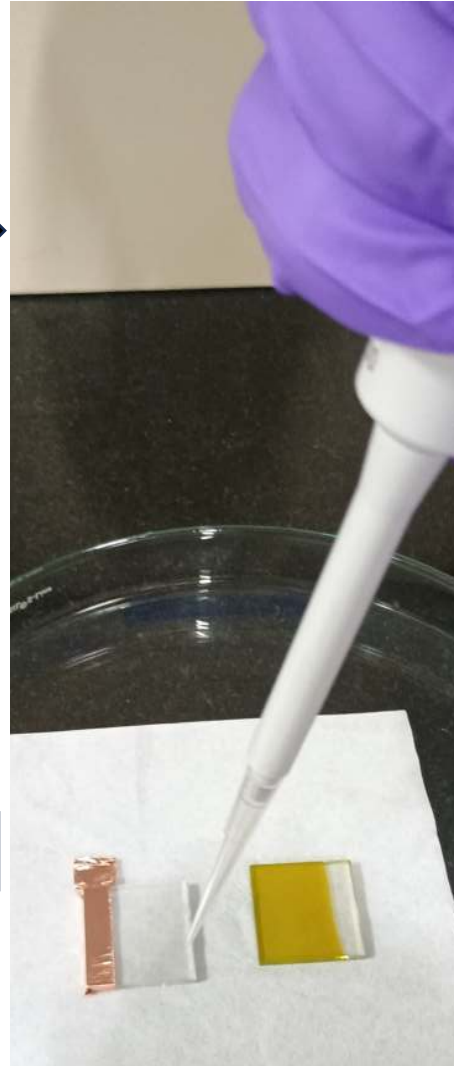
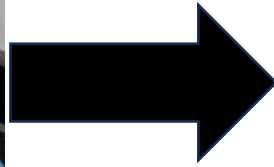
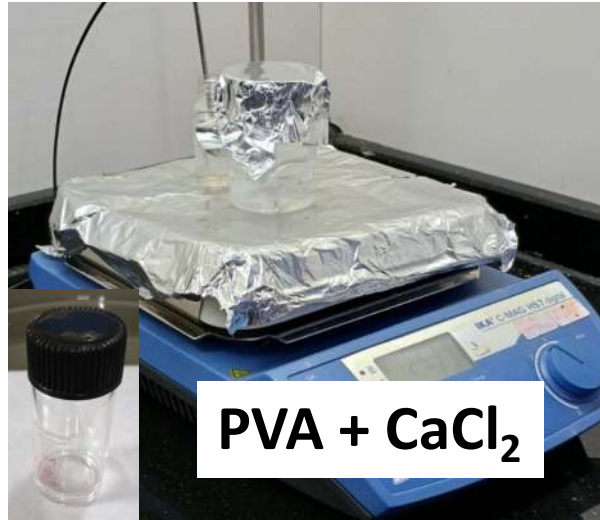

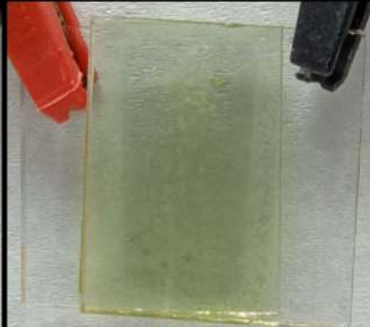
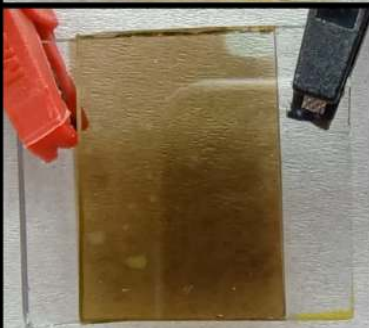
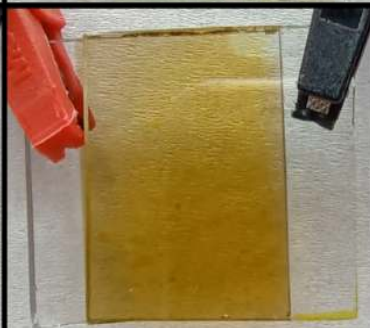
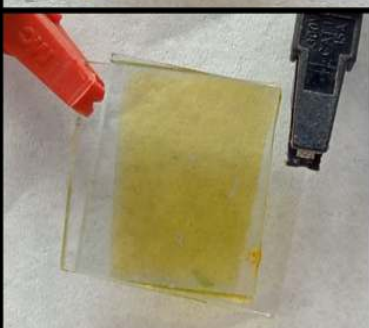
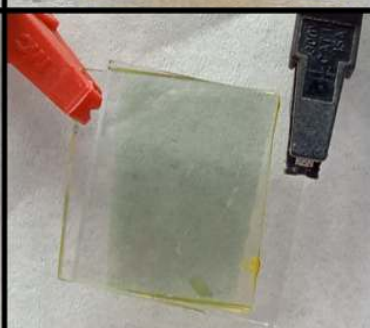


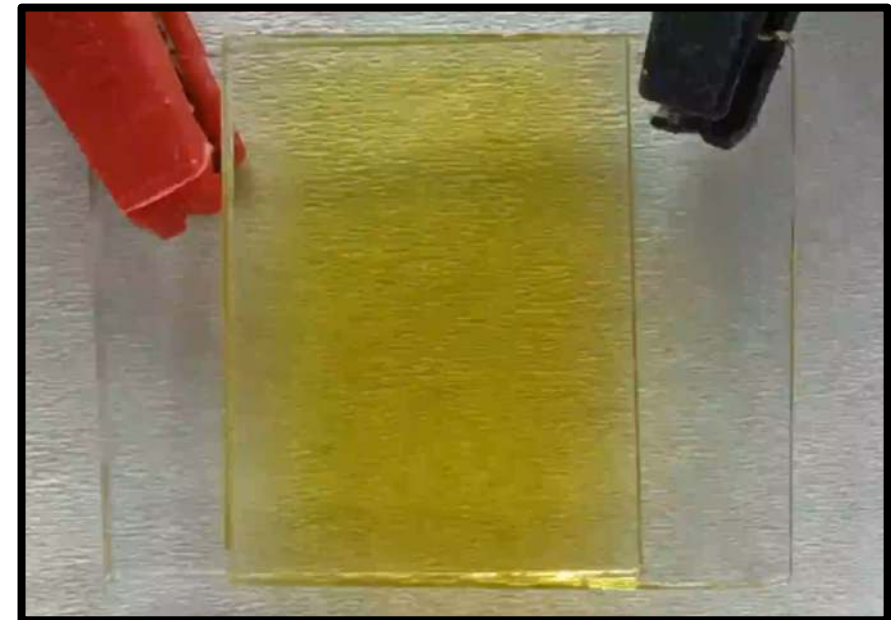
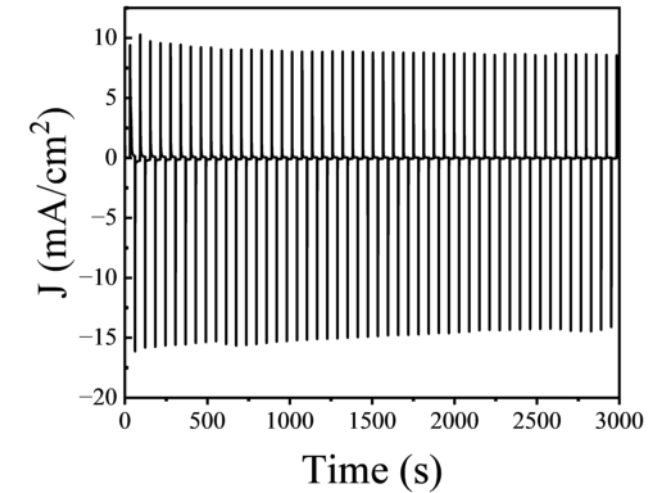
Fig: Typical structure of EC device

- Curing the device at 45 °C for 2 hours
- No reports so far, using plain FTO as counter electrode



# Device performance

CE	+2 V	-2 V	$t_c(s)$	$t_b(s)$
FTO			5.46	5.02
NiO			3.27	1
WO <sub>3</sub>			2.13	1.72



# Future scope

- **Making device on flexible substrates**
- **Composites of  $V_2O_5$  – Doping to improve properties**
- **Study of devices on harsh environments**
- **Commercialization of devices**
- **Device integration – Ca-ion batteries, supercapacitors, sensors etc...**

# Visible output and acknowledgments

- **Ranjithvel M, A. Sudha, A Ashok, S K Yadav and Parasuraman Swaminathan, Magnetron sputtered vanadium oxide for electrochromic applications, XXII International Workshop on the Physics of Semiconductor Devices (IWPSD 2023), 14-17 December 2023, Research Park, IIT Madras Chennai-600036, India (Poster).**
- **Ranjithvel M, A. Sudha, and Parasuraman Swaminathan, Electrochromic behaviour of vanadium pentoxide on different electrolytes, Amalgam 2024, 1-3 March 2024, IIT Madras Chennai-600036, India (oral).**
- **Ranjithvel M, Grasslands of Shcherbinaite: A Metamorphosis Chronicle, ASM Metallography contest in Amalgam 2024, 1-3 March 2024, IIT Madras Chennai - 600036, India (Micrography-Second prize).**
- **Ranjithvel M, A. Sudha, and Parasuraman Swaminathan, Study of salt-based electrolytes on the electrochromic behaviour of sputtered vanadium pentoxide films, (Manuscript to be submitted to the journal).**



## Thank you