



University of Jordan

Mechatronics Engineering Department

"Mechatronic System Design Lab Project"

## Automatic liquid level control with indicator

Eng. Hisham mohammad

Name of Student	ID
Moath khanfar	0190058
Hamza Allan	0199418
Rashed Al- ashqar	0195746
Anas Abdeen	0193740

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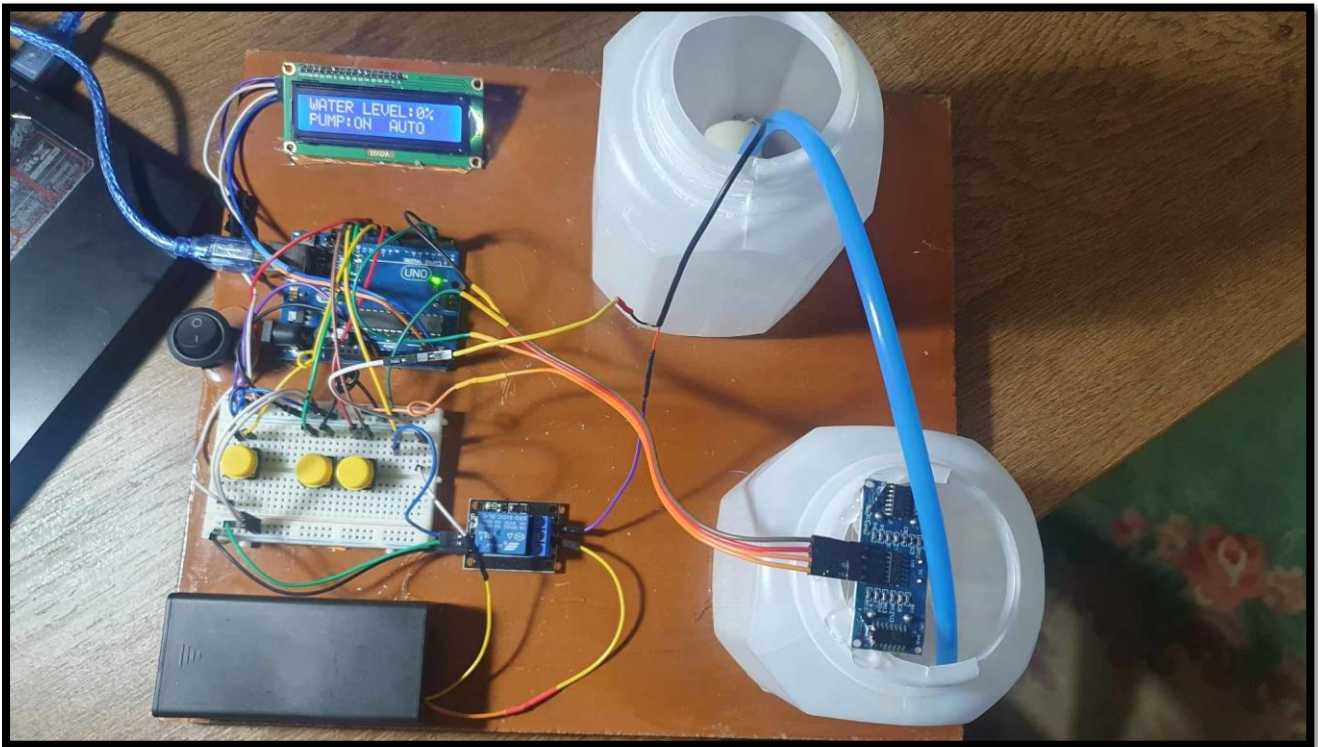
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## Abstract

This study presents the design and implementation of an automatic liquid level control system integrated with a real-time indicator for monitoring and maintaining liquid levels in a container. The system utilizes sensors to detect the liquid level, employing a microcontroller-based control mechanism to regulate the inflow and outflow of liquid to maintain a preset level. Additionally, a visual indicator provides real-time feedback to users, enhancing monitoring and control efficiency.

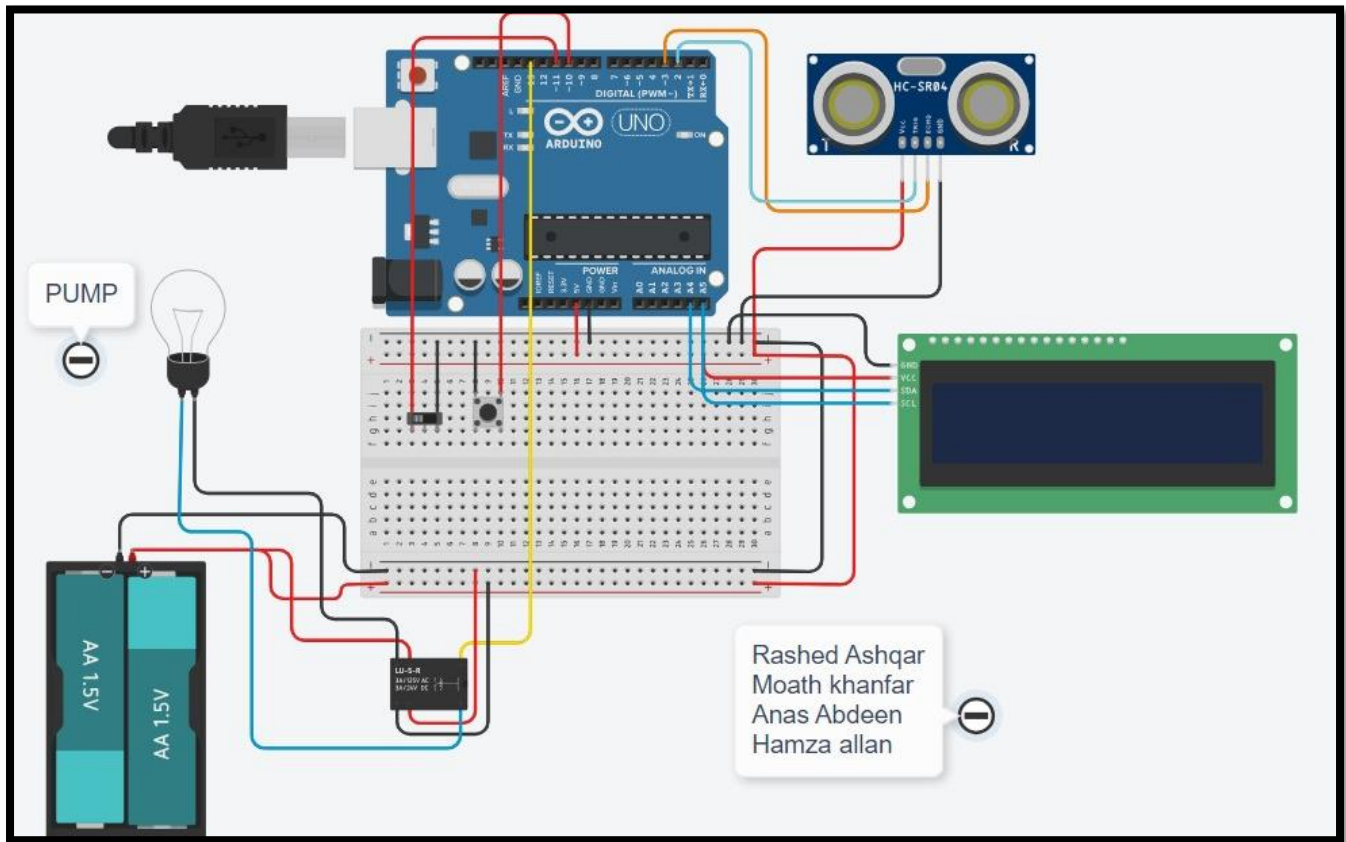
## Whole system

Figure below show the whole specification of an automatic liquid level control with indicator:



*Figure1: whole specification of the system*

The figure below shows the schematic of the system:



*Figure 2: schematic of the system*

## Problem Statement

Design and implement an automatic liquid level control system for a 800ml water tank using an Arduino Uno as a microcontroller. The system will allow the user to set desired water levels (such as 25%, 50%, etc.) The water level will be continuously monitored using an ultrasonic sensor, and the current level will be displayed on a 16x2 LCD connected via an I2C module. The system will control a water pump through a relay, switching it on or off to maintain the water at the elected level plus that the pump will refill the tank when it gets a signal that the water level gets lower than the desired level.

## System components properties

Potentiometer: 10Kohms

2 Series lithium batteries:  $3.7 + 3.7 = 7.4$ volts

LCD module: 1602A 16X2

Relay: SRD – 5VDC – SL – C

Arduino Uno: R3, AT mega

Ultrasonic sensor: HC – SRO4

5v DC Pump

Serial I2C: 5V Power supply

Contrast control via potentiometer

Size 41.6mm x 19.2mm

Switch: 16 mm diameter small round Boat

6A / 125V Rocker switch seesaw power switch

Water tank: 800ml

## Required Calculation

### Ultrasonic

To measure the maximum height of the water surface level for calibration purposes we are going to consider the speed of air since the ultrasonic measuring ability depends on the speed of the sound waves and the time it takes to come back after hitting an object we are going to use the following formula for this formula:

$$Distance = \frac{Time}{2} \times Speed\ of\ sound$$

We used a stopwatch to measure the time required to get a full tank and we got 30 seconds to reach the max readings of the ultrasonic so the max distance we will get is and the speed of light is measured as 343 m/s

$$Distance = \frac{30}{2 * 60} \times 343 = 85.75 \text{ mm}$$

### **Actual Liquid Level**

After obtaining the ultrasonic distance from maximum water level we can calculate the actual liquid level in the tank Real-time by subtracting distance we get from the max distance level

And after that we can calculate the percentage of the water level and can be expressed as follows:

$$Water \text{ level percentage} = \frac{Current \text{ water level}}{Max \text{ water level}} \times 100\%$$

So, the percentage at any level will be expressed as:

$$Water \text{ level percentage} = \frac{Current \text{ water level}}{85.75} \times 100\%$$

### **Pump Control**

Here we will calculate the required flow rate of the pump for the system using the Formula:

$$Pump \text{ flow rate} \left( \frac{ml}{min} \right) = \frac{Tank \text{ Volume}(ml)}{Time \text{ to fill tank}(min)}$$

And so, we get the following flow rate needed for the system to operate on an 800ml tankas intended:

$$Pump \text{ flow rate} = \frac{800 \times 60}{30} = 1600 \left( \frac{ml}{min} \right)$$

## System modelling with Flow chart

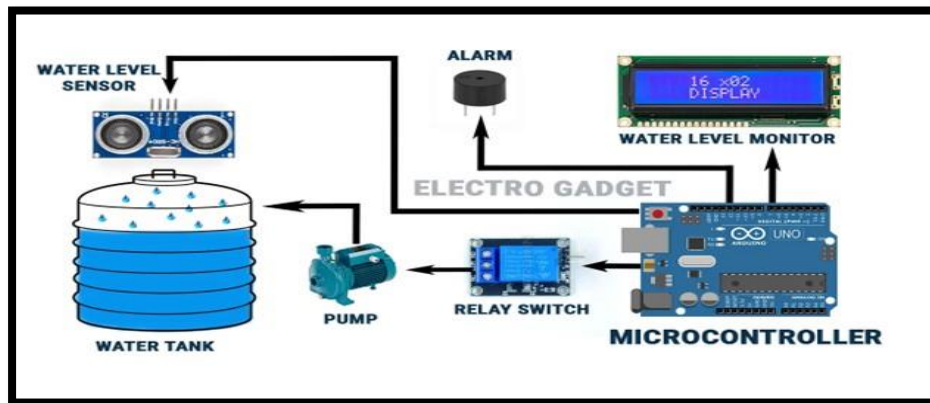


Figure 3: system modelling

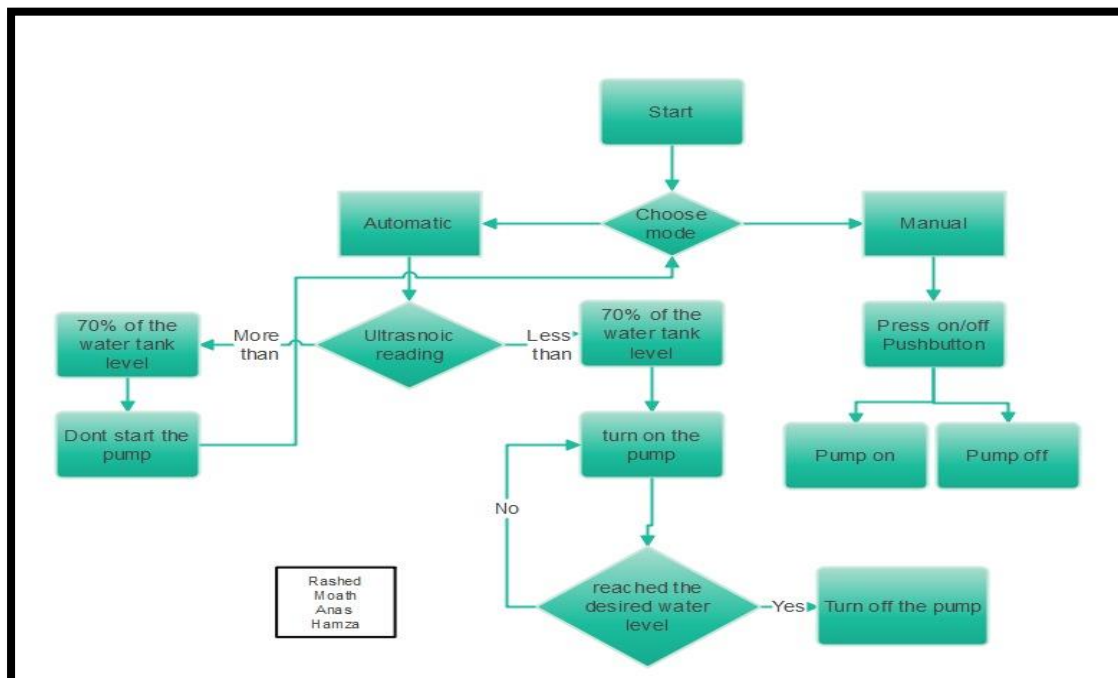


Figure 4: flow chart

## Actuator selection

We used DC pump to provide precise control flow rates, allowing for accurate adjustments to maintain the desired liquid level within a container. Their compact size and low power consumption make them ideal for automated systems, ensuring seamless integration without consuming excessive energy [1]. And now will review the specification of the pump:



DC voltage: 2.5v – 6v

Working current: 130 – 220mA

Power: 0.4 – 1.5W

Flow rate: 80 – 120 L/H

Diameter: 24mm / 0.95

Figure 5 bellow show the data specification of the water pump:

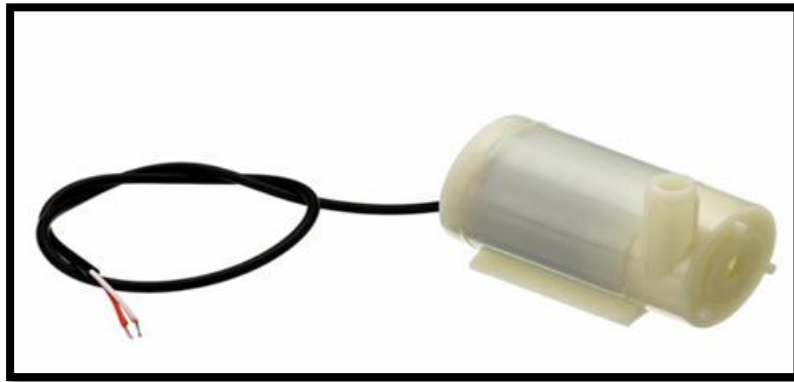
Specification:

- Brand new
- DC Voltage: 2.5-6V
- Working current: 130-220mA
- Power: 0.4-1.5W
- Maximum lift: 40-110cm / 15.75"-43.4"
- Flow rate: 80-120L/H
- Outside diameter of water outlet: approx. 7.5mm / 0.3"
- Inside diameter of water outlet: approx. 4.7mm / 0.18"
- Diameter: approx. 24mm / 0.95"
- Length: approx. 45mm / 1.8"
- Height: approx. 33mm / 1.30"
- Wire length: about 15-20cm (red: " + ", black(white): " - ")
- Material: engineering plastic
- Driving mode: brushless DC design, magnetic driving
- Continuous working life of 500 hours

*Figure 5: snapshot of specifications for water pump*



Figure 6 bellow show the dc pump used in the project:



*Figure 6: DC Pump*

## Specification of component:

### DC-Relay:

Relays are integral to our automatic liquid level control with indicator project as they are pivotal in managing the functionality of diverse components like pumps or valves according to the liquid level sensed by sensors. Once the liquid level hits a specific point, the relay initiates or halts the operation of these components, guaranteeing precise maintenance of the liquid level within the preferred parameters [2].

This figure bellow shows the relays used in the project:



*Figur7: relays*

Figure 8, 9 below shows the specification of SRD - 5VDC - SL – C:

Coil Sensitivity	Coil Voltage Code	Nominal Voltage (VDC)	Nominal Current (mA)	Coil Resistance ( $\Omega$ ) $\pm 10\%$	Power Consumption (W)	Pull-In Voltage (VDC)	Drop-Out Voltage (VDC)	Max-Allowable Voltage (VDC)
SRD (High Sensitivity)	03	03	120	25	abt. 0.36W	75%Max.	10% Min.	120%
	05	05	71.4	70				
	06	06	60	100				
	09	09	40	225				
	12	12	30	400				
	24	24	15	1600				
	48	48	7.5	6400				
SRD (Standard)	03	03	150	20	abt. 0.45W	75% Max.	10% Min.	110%
	05	05	89.3	55				
	06	06	75	80				
	09	09	50	180				
	12	12	37.5	320				
	24	24	18.7	1280				
	48	48	10	4500	abt. 0.51W			

Figure 8: specification of SRD - 5VDC - SL – C

Item	Type	SRD	
		FORM C	FORM A
Contact Capacity		7A 28VDC	10A 28VDC
Resistive Load ( $\cos\Phi=1$ )		10A 125VAC	10A 240VAC
		7A 240VAC	
Inductive Load		3A 120VAC	5A 120VAC
( $\cos\Phi=0.4$ L/R=7msec)		3A 28VDC	5A 28VDC
Max. Allowable Voltage		250VAC/110VDC	250VAC/110VDC
Max. Allowable Power Force		800VAC/240W	1200VA/300W
Contact Material		AgCdO	AgCdO
<b>8. PERFORMANCE (at initial value)</b>			
Item	Type	SRD	
Contact Resistance		100m $\Omega$ Max.	
Operation Time		10msec Max.	
Release Time		5msec Max.	
Dielectric Strength			
Between coil & contact		1500VAC 50/60HZ (1 minute)	
Between contacts		1000VAC 50/60HZ (1 minute)	
Insulation Resistance		100 M $\Omega$ Min. (500VDC)	
Max. ON/OFF Switching			
Mechanically		300 operation/min	
Electrically		30 operation/min	
Ambient Temperature		-25°C to +70°C	
Operating Humidity		45 to 85% RH	
Vibration			
Endurance		10 to 55Hz Double Amplitude 1.5mm	
Error Operation		10 to 55Hz Double Amplitude 1.5mm	
Shock			
Endurance		100G Min.	
Error Operation		10G Min.	
Life Expectancy			
Mechanically		10 <sup>7</sup> operations. Min. (no load)	
Electrically		10 <sup>5</sup> operations. Min. (at rated coil voltage)	
Weight		abt. 10grs.	

Figure9: SRD - 5VDC - SL - C datasheet snapshot

## 16x02 LCD:

The inclusion of an LCD (Liquid Crystal Display) in our automatic liquid level control system provides a clear visual interface for users, presenting real-time information about the liquid level within the container in a comprehensible manner. Beyond merely indicating the current liquid level, the LCD also offers the capability to showcase system status updates, error messages, and other pertinent information. This multifunctional display enhances user engagement, ensuring seamless and efficient operation of the liquid level control system [3].

This figure below shows the LCD used in the project:



Figure 10: LCD

Figure 11 below shows the specification of 1602A:

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	$V_{DD}-V_{SS}$	—	4.5	—	5.5	V
Supply Voltage For LCD	$V_{DD}-V_0$	$T_a=0^{\circ}\text{C}$	—	—	4.2	V
		$T_a=25^{\circ}\text{C}$	—	3.8	—	V
		$T_a=50^{\circ}\text{C}$	3.6	—	—	V
Input High Volt.	$V_{IH}$	—	2.2	—	$V_{DD}$	V
Input Low Volt.	$V_{IL}$	—	—	—	0.6	V
Output High Volt.	$V_{OH}$	—	2.4	—	—	V
Output Low Volt.	$V_{OL}$	—	—	—	0.4	V
Supply Current	$I_{DD}$	$V_{DD}=5\text{V}$	—	1.2	—	mA

Figure11: 1602A Datasheet snapshot

Selection of Feedback devices

We chose ultrasonic sensor because it’s a kind of accurate liquid level monitor. By emitting ultrasonic waves and measuring the time taken for the waves to bounce back from the liquid surface, the sensor determines the exact level of the liquid in the water tank. This data is then processed by the system's control mechanism to regulate the inflow and outflow of liquid, ensuring that the desired level is maintained.

Figure 12 bellows show the specification of HCSR04 [4]:

Working Voltage	DC 5 V
Working Current	15mA
Working Frequency	40Hz
Max Range	4m
Min Range	2cm
MeasuringAngle	15 degree
Trigger Input Signal	10uS TTL pulse
Echo Output Signal	Input TTL lever signal and the range in proportion
Dimension	45*20*15mm

Figure 12:HCSR04 Snapshot



Figure 13: ultrasonic sensor

Selection of Controller: -

Arduino Uno

The Arduino Uno serves as the central control unit in our automatic liquid level control system with an indicator, orchestrating the operation of various components for precise liquid level management. Leveraging its digital and analog input/output pins, the Arduino Uno communicates with sensors such as ultrasonic or float switches to accurately measure the liquid level within the container.

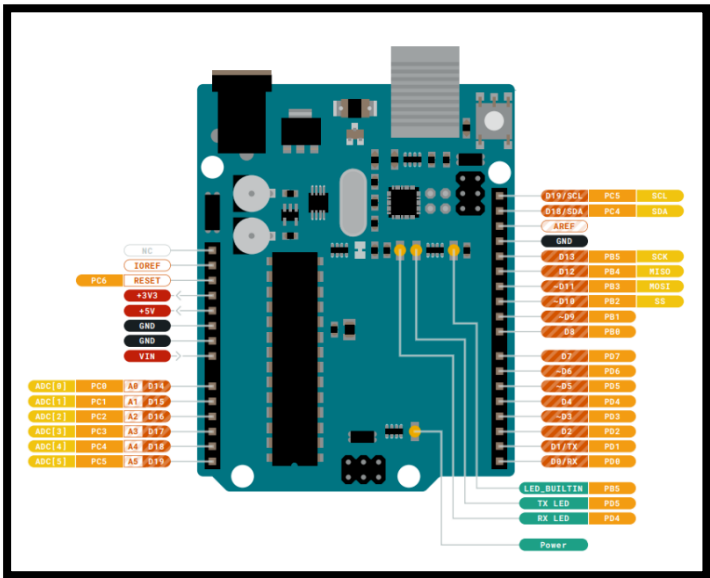


Figure14: Arduino Uno

Figure 15 bellow show the electrical characteristic of Arduino Uno [5]:

ELECTRICAL CHARACTERISTICS		$V_{DD}=4.7V$ to $5.3V$ , $T_A=25^{\circ}C$				
ITEM		SYMBOL	CONDITION	STANDARD VALUE		
				MIN.	TYP.	MAX.
SUPPLY VOLTAGE FOR LOGIC		$V_{DD}-V_{SS}$	-	-	5.0	-
SUPPLY CURRENT FOR LOGIC		$I_{DD}$	$V_{DD}=5V$	-	2.0	3.0
INPUT VOLTAGE	HIGH	$V_{IH}$	-	2.2	-	$V_{DD}$
	LOW	$V_{IL}$	-	0	-	0.6
OUTPUT VOLTAGE	HIGH	$V_{OH}$	-	2.4	-	-
	LOW	$V_{OL}$	-	-	-	0.4

Figure15: electrical characteristic of Arduino Uno

## Results & discussions

Our project showcases the system's precision in maintaining liquid levels within the desired range, exhibiting minimal deviation from the set point. We delve into the influence of factors like sensor precision and control algorithm effectiveness on system performance. Ultimately, our project emphasizes the efficacy and promise of the automatic liquid level control system with an indicator in tackling crucial liquid management hurdles.

## Conclusions

In conclusion, our examination of the automatic liquid level control system with an indicator underscores its exceptional precision and dependability in managing liquid levels. Extensive experimentation and analysis confirm the system's proficiency in maintaining liquid levels within specified parameters, demonstrating negligible deviation from the target level. Moreover, our investigation elucidates critical factors impacting system performance, including the accuracy of sensors and the efficiency of control algorithms. These insights highlight the system's practical effectiveness and potential for diverse applications, reaffirming its significance in addressing liquid management challenges across industries.

## References

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