

Date: September 21, 1976

Sample No. 6030

Type of Cigarette 85 mm Filter

Batch Size 50 lbs.

Original Request Made By Dr. A. W. Spears on September 21, 1976

Sample Specifications Written By W. E. Routh

BLEND	CASING	RECASING	FINAL FLAVOR	Additional Spray
OGS	OGS	OGS	OGS	NENNOXOL 3.4% PMO in EtOH

#### Cigarettes

Maker AMF  
Length 85 mm  
Circumference 25.0  
Weight To be det. (803 mg tobacco)  
Pressure Drop To be determined  
Filter Length 20 mm  
Paper 554  
Tipping Paper 30 mm

#### Filters

Kind 20 mm True plastic rod  
Process  
Rod Length  
Pressure Drop  
Circumference  
weight  
Plasticizer  
Plug Wrap

#### Packing

Labels White  
Closures Blue  
Tear Tape White  
Cartons \*  
Markings Sample No. on  
overwrap

#### Responsibility

Tobacco Blend Ammons  
Filter Production Wicker  
Making & Packing Brown/Routh  
Shipping Routh  
Sample Requisition "  
(Form 02:02:06)

#### Requirements

Laboratory 3 cartons  
Other 20,000 cigs.

#### Special Requirements

Spray 50 lbs. tobacco with solution of  
880 g (= 1.94 lbs.) PMO in 1175 ml of  
denatured alcohol. This should give  
3.4% PMO add-on (3.3% PMO contained)  
assuming 88% spraying efficiency. PMO  
delivery from 85 mm cigarette smoked  
to 30 mm butt should be 6.5 mg/cig.

#### Laboratory Analysis

Smoke Analysis  
PMO Analysis

#### Reports

Written by P. D. Schickendantz  
Original to Dr. A. W. Spears  
Copies to Dr. F. J. Schultz  
Dr. H. J. Minnemeyer

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