

Date: September 21, 1976Sample No. 6030Type of Cigarette 85 mm FilterBatch Size 50 lbs.Original Request Made By Dr. A. W. Spears on September 21, 1976Sample Specifications Written By W. E. Routh

Additional Spray

BLEND CASING RECASING FINAL FLAVOR

~~MENTHOL~~

OGS

OGS

OGS

OGS

3.4% PMO in EtoH

Cigarettes

Maker AMF
 Length 85 mm
 Circumference 25.0
 Weight To be det. (803 mg tobacco)
 Pressure Drop To be determined
 Filter Length 20 mm
 Paper 554
 Tipping Paper 30 mm

FiltersKind 20 mm True plastic rod

Process _____
 Rod Length _____
 Pressure Drop _____
 Circumference _____
 Weight _____
 Plasticizer _____
 Plug Wrap _____

Shipping

Labels White
 Closures Blue
 Tear Tape White
 Cartons "
 Markings Sample No. on
overwrap

Responsibility

Tobacco Blend Ammons
 Filter Production Wicker
 Making & Packing Brown/Routh
 Shipping Routh
 Sample Requisition "
 [Form 02:02:06]

Requirements

Laboratory 3 cartons
 Other 20,000 cigs.

Special Requirements

Spray 50 lbs. tobacco with solution of 880 g (= 1.94 lbs.) PMO in 1175 ml of denatured alcohol. This should give 3.4% PMO add-on (3.3% PMO contained) assuming 88% spraying efficiency. PMO delivery from 85 mm cigarette smoked to 30 mm butt should be 6.5 mg/cig.

Laboratory Analysis

Smoke Analysis
 PMO Analysis

Reports

Written by P. D. Schickedantz
 Original to Dr. A. W. Spears
 Copies to Dr. F. J. Schultz
Dr. H. J. Minnemeyer

00093726

H. J. Minnemeyer
 Manager, Product Development
 Research