

C/K Standard Cab	MX-0180
C/K Extended Cab	MX-0181
Ford Standard Cab	MX-254
Ford Extended Cab	MX-274
C/K Crew Cab	MX-0194



MX-0174 2Dr Yukon/Tahoe/Blazer
MX-0179 4Dr Yukon/Tahoe/Blazer
MX-281 & MX-282 Expedition
MX-0195 Suburban

Section C

- 1. When installing boards on a Suburban with rear air and heat you will want to install the bolt for the pinch weld and clip angle from the top with the nut on the bottom in order to miss the a/c lines. Make sure that a/c lines miss vertical bracket. See figure E. The passenger rear two brackets will use the longer horizontal bracket. See figure E.

Cleaning Instructions

- 1. Running board should be cleaned with soap and water as needed. End cap and mud flap can be sprayed with vinyl cleaner.

INSTALLATION INSTRUCTIONS  
READ CAREFULLY  
BEFORE INSTALLING

Section A

- 1. Measure back from front of pinch weld using measurements noted below for your vehicle and mark locations on the pinch weld.
- 2. Now bolt clip angle to bracket as shown in figures B or C leaving finger tight. Figure B is for typ Ford, figure C is for typ GM. See section C for more instructions on Suburbans with rear air and heat.
- 3. Take bracket with clip angle and hold it so that clip angle is on top side of pinch weld. Center slot or hole in clip angle with the mark on bottom of pinch weld. Slide bracket up against floor, making sure bracket is square to floor and pinch weld. And use slot in top of bracket mark location on under side of floor.
- 4. Now remove sill plates and check placement of wire loom. Using location marked on bottom of floor earlier, drill a 1/4" hole through floor making sure to miss wire loom. Bolt fast with 1/4" x 1" carriage bolt as shown in figure B. Extended cab trucks and Blazers will use the taller bracket for the rear bracket. It will be fastened to the floor with a #14 self drilling screw.
- 5. Now reinstall all sill plates.

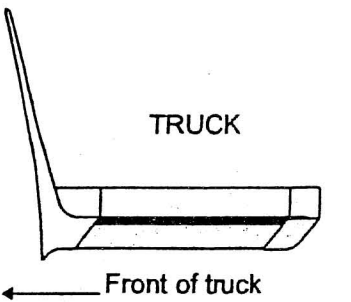
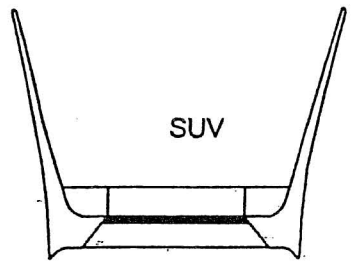
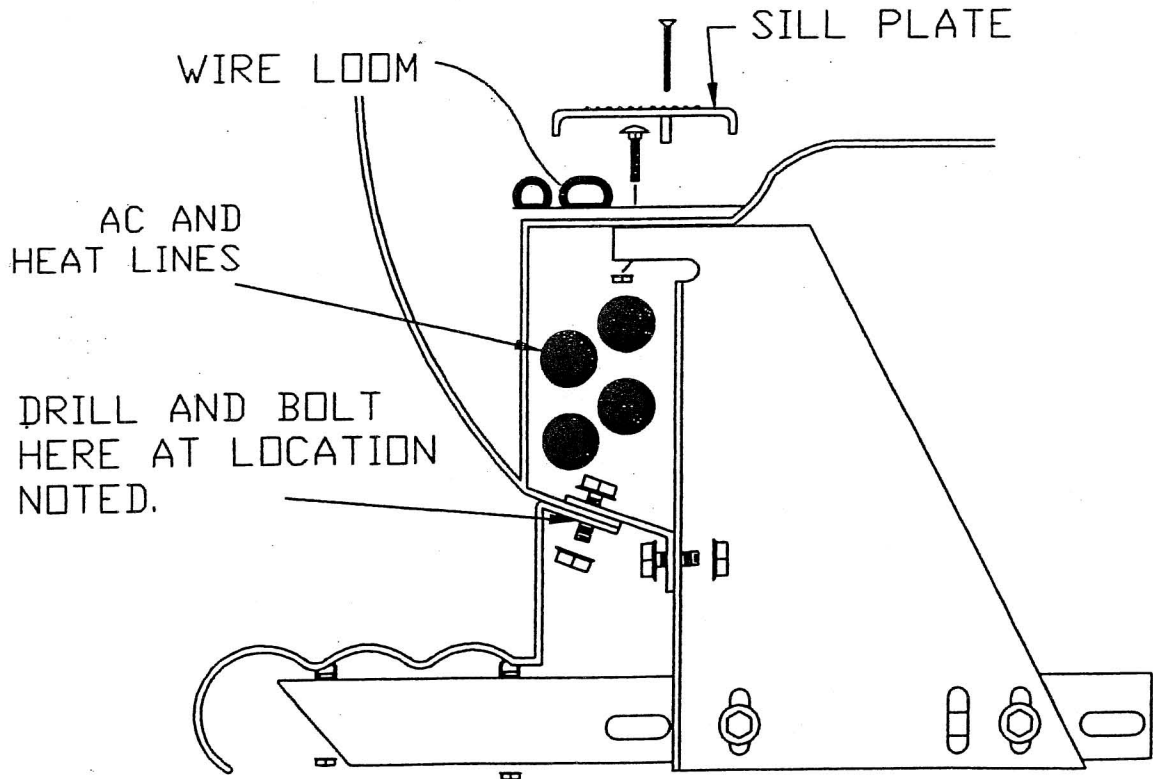


Figure E



Bracket Positions

Vehicle	Passenger Side	Driver Side
C/K Standard Cab	15", 42"	15", 44 1/2"
C/K Extended Cab	15", 42", 64 3/4"	15", 40", 65 3/4"
Ford Standard Cab	12", 43"	12", 42 1/2"
Ford Extended Cab	12", 43", 64"	12", 43 1/2", 66"
2Dr Yukon/Tahoe/Blazer	12", 35", 62 1/2"	12", 37", 63 1/2"
4Dr Yukon/Tahoe/Blazer	12", 38 1/2", 67 1/2"	12", 38 1/2", 67 1/2"
Expedition	12", 33 1/2", 69"	12", 33 1/2", 69"
Suburban	12", 42", 79 1/2"	12", 40", 78 1/2"
C/K Crew Cab	12", 42", 79 1/2"	12", 40", 78 1/2"

Figure A

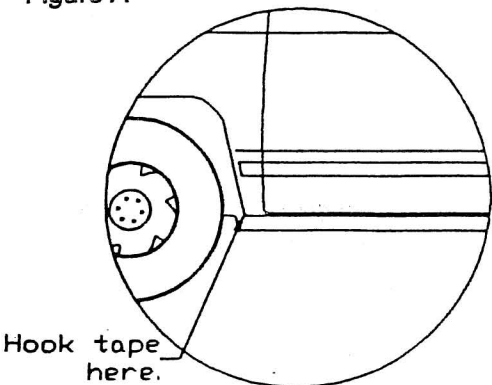


Figure B

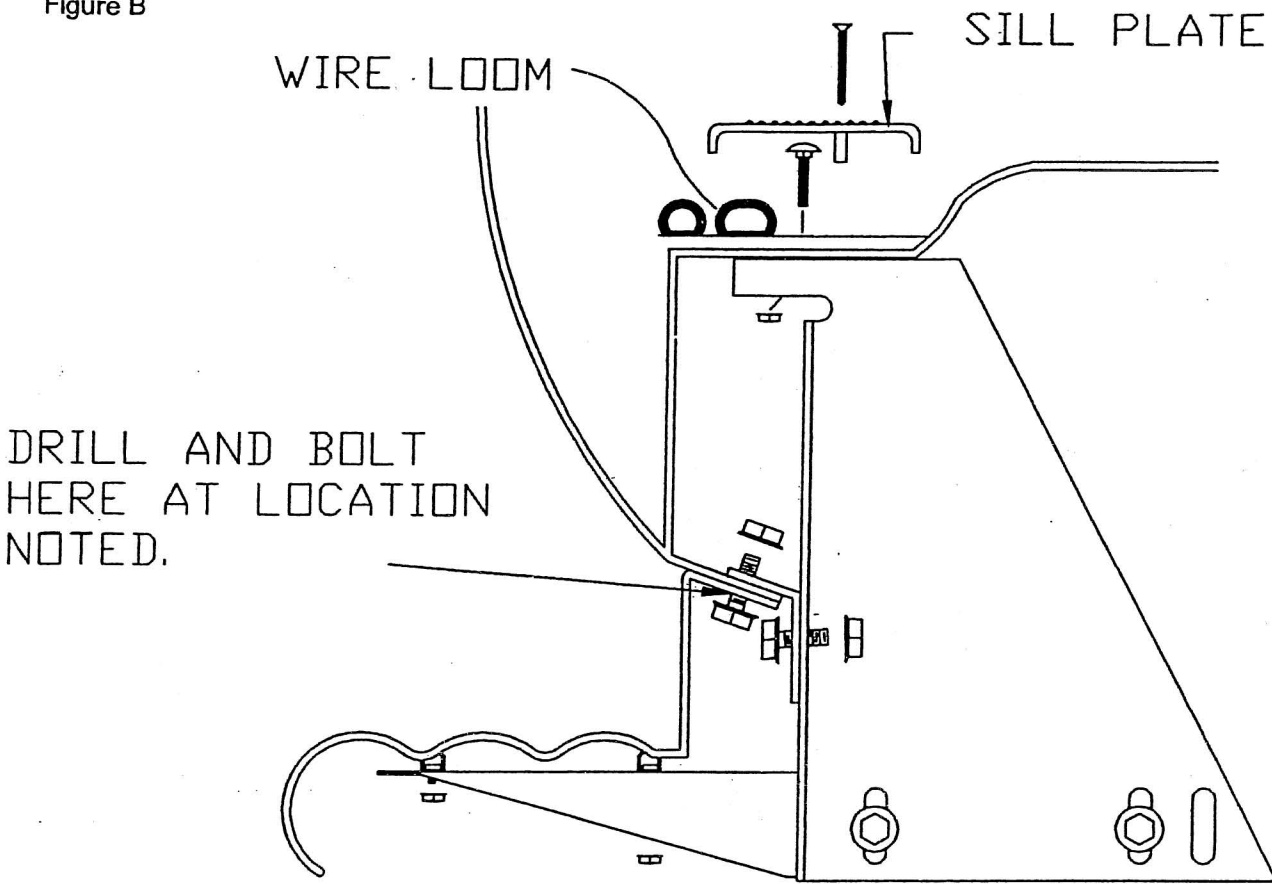
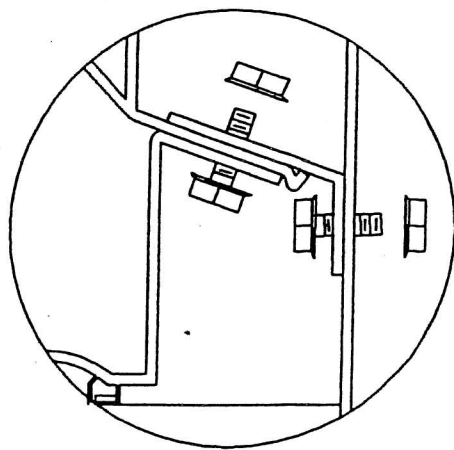


Figure C



1. Slide two square headed bolts in each track for standard cab and three bolts in each track for extended cabs and SUV's.
2. For truck running board install a mud flap on the front of running board and an end cap on rear. SUV's will have a mud flap at both ends. The hole in the mud flap and the end cap will line up with the track on the bottom of the running board. Bolt through the hole and into the track using a 5/16" - 18 x 1" slot head bolt.
3. Using the bolts that you installed in the tracks of the running board, fasten the horizontal bracket to the bottom of the running board with 1/4" nuts leaving finger tight.
4. If vehicle has flares, the bottom of flare may need to be trimmed for best fit of running board.
5. Cut adhesive backed foam to length of running board. Apply foam to return of running board. See figure F. Install remaining foam strip directly to vehicle behind mud flap making sure foam lines up with foam already applied to running board. See figure F.
6. Now hold the running board up to the pinch weld. Bolt horizontal bracket to vertical bracket with 5/16" bolts and nuts as shown in figure B, making sure running board is level. Move running board front to rear for best appearance.
7. Transfer line marked on pinch weld to the under side of running board return. Drill a 5/16" hole 3/8" up from bottom of pinch weld. In vehicles with a/c lines, be careful not to hit a/c lines. You may also want to install some sort of protective barrier under the a/c lines so you do not hit them when drilling the holes through the running board and pinch weld. You may also need to carefully move a/c lines to allow you to get bolt down through the pinch weld and brackets. Bolt running board, pinch weld and clip angle together with 5/16" bolt and nut as shown in figure E.
8. Hold the mud flap against the wheel well and drill 1/8" hole in three places through the mud flap and the wheel well lip working from the bottom up as shown in figure D. Install a #8 sheet metal screw in the holes you just drilled careful not to over tighten.
9. Go back and retighten all bolts.

Figure D

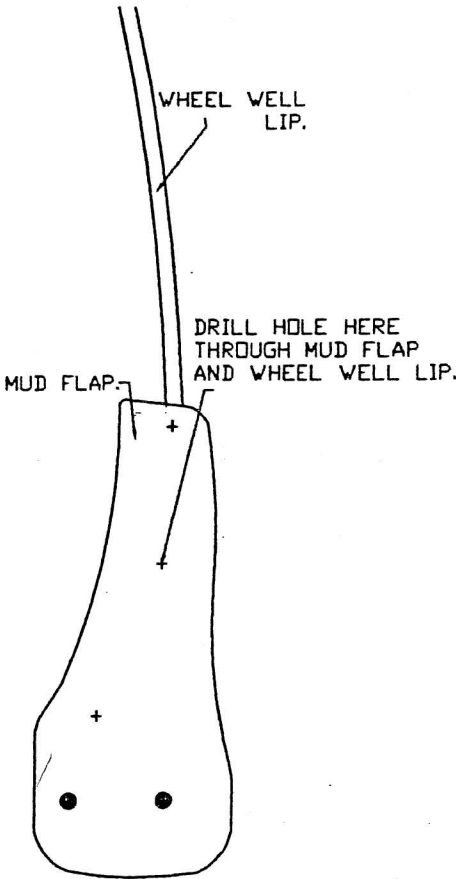


Figure F

