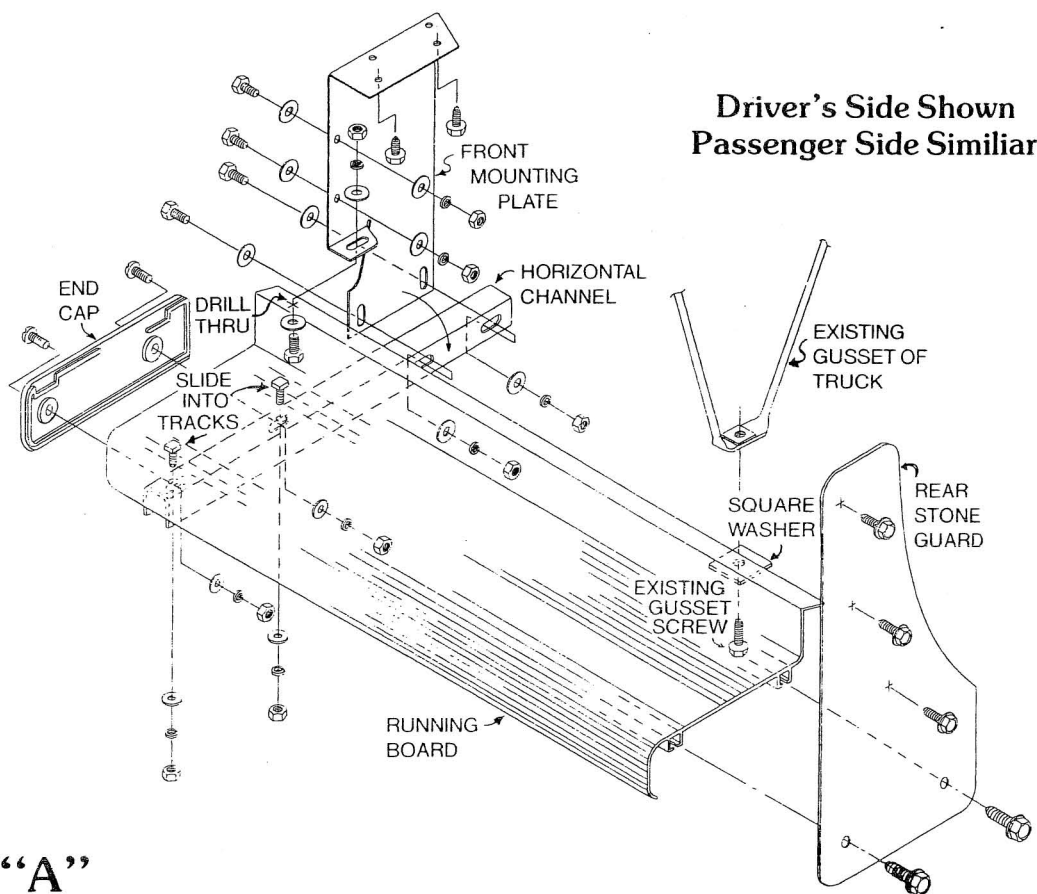
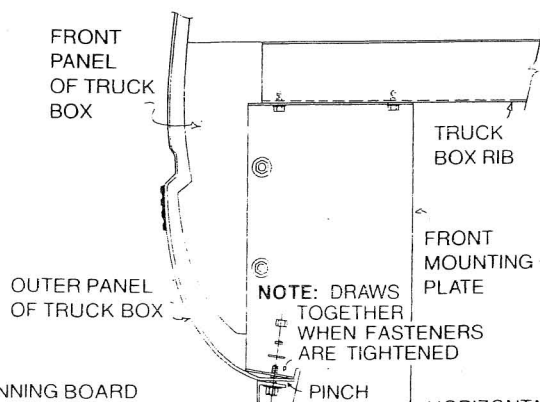


## Installation Instructions Chevy/GMC, Full Size Extruded Box Boards

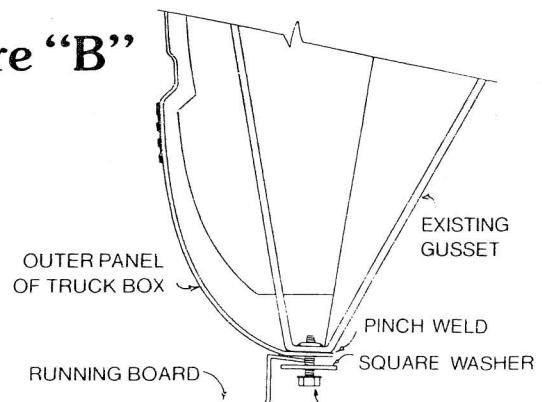
1. First, slide (2) square headed bolts into the tracks of the board. Assemble the rear Stoneguard and tighten fasteners. Assemble the horizontal channel on the other end of the board and assemble the end cap onto the channel as shown. Make sure the cap fits snugly into the end of the board, then tighten the fasteners. Assemble the front mounting plate to the channel, leaving fasteners finger tight.
2. Position the assembled board on the truck, making sure it lines up with the front board, if the front board has been installed. (Using vise grips to hold it in place on one end while drilling other end sometimes helps.)
3. When board is positioned where needed, drill thru rear Stoneguard and wheel well lip using 1/8" dia. drill bit. Install metal screws tight. Drill holes for front mounting plate into front of truck box using 11/32" dia. drill bit, thru the riser of Running Board and thru the pinch weld of truck. Drill into the box rib using 1/8" dia. drill bit. Install fasteners. See Drawing "A".
4. Remove the existing gusset screw on the truck. See Drawings. Place the square washer under the riser of the Running Board and replace the gusset screw as shown. Tighten gusset screw. See Drawing "B".
5. Make final adjustments and then tighten all other fasteners. Repeat this procedure on other side.



Picture "A"

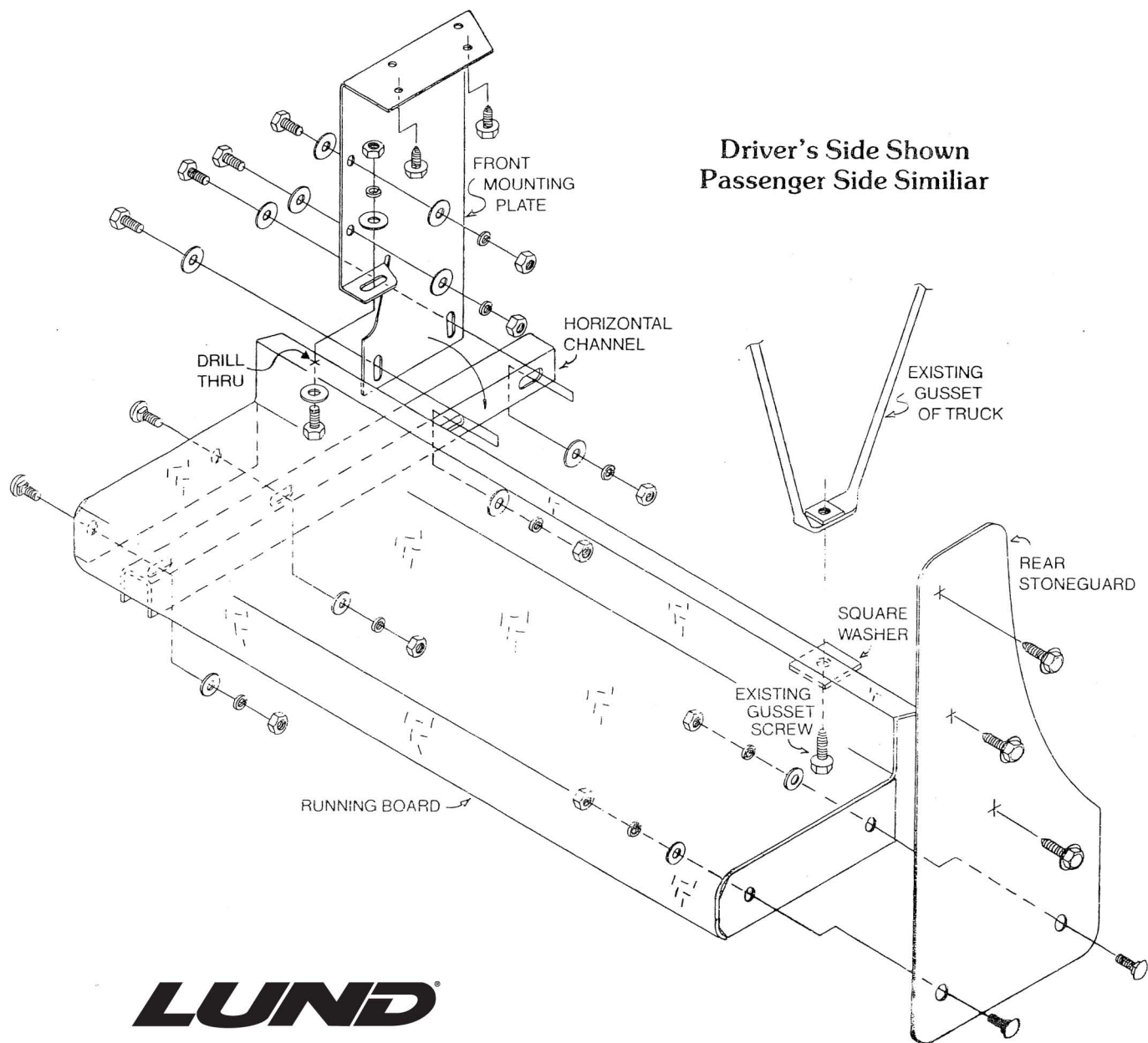


Picture "B"



# Diamond Plate Box Boards

1. Assemble the rear Stoneguard, horizontal channel and front mounting plate. Leave fasteners finger tight except for fasteners on rear Stoneguard. Use stainless carriage bolts on Stoneguard and end cap.
2. Position the assembled board on truck making sure it lines up with the front board if the front board has been installed. (Using vise grips to hold it in place on one end while drilling other end sometimes helps.)
3. When board is positioned where needed, drill thru rear Stoneguard and wheel well lip using 1/8" dia. drill bit. Install metal screws tight. Drill holes for front mounting plate into front of truck box using 11/32" dia. drill bit, thru the riser of Running Board and thru the pinch weld of truck. Drill into the box rib with 1/8" dia. drill bit. Install fasteners. See Drawing "A" on front.
4. Remove the existing gusset screw on the truck. See Drawings. Place the square washer under the riser of the Running Board and replace the gusset screw as shown. Tighten gusset screw. See Drawing "B" on front.
5. Make final adjustments and then tighten all other fasteners. Repeat this procedure on other side.



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