

# Installation Instructions



I - Sheet Number 99LUNDSBO

## Seamless BlackOUT Package™

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

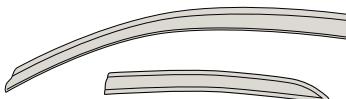
### Important Safety Information



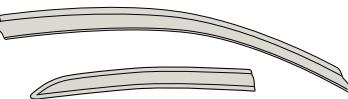
- CAUTION - Before driving, ensure that parts are properly anchored to vehicle.
- Do not use automatic "brush-style" car washes.
- Do not use cleaning solvents of any kind.
- Periodically check all components for tightness.

### Contents

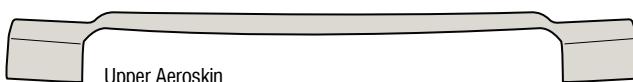
**NOTE:** Actual product may vary from illustration.



Driver Side Ventvisors



Passenger Side Ventvisors



Upper Aeroskin

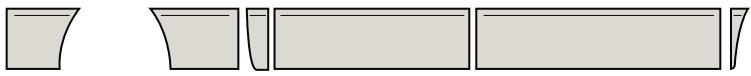


Lower Aeroskin

Driver Side Lower Cladding



Passenger Side Lower Cladding



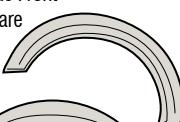
Blackout Tape



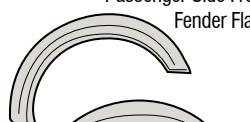
Scrivets



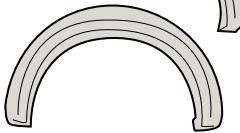
Driver Side Front Fender Flare



Passenger Side Front Fender Flare



Driver Side Rear Fender Flare



Passenger Side Rear Fender Flare

Driver Side Front Inner

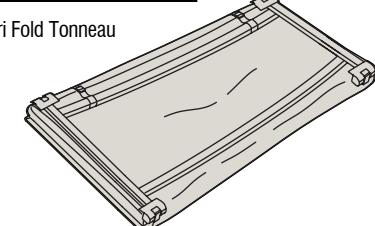


Passenger Side Front Inner

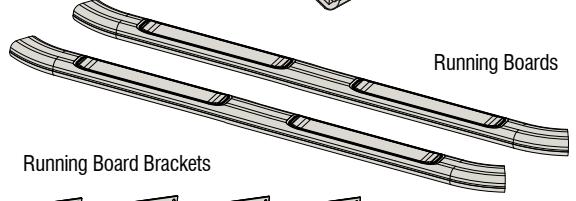


### Optional Components

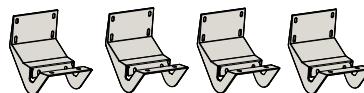
Tri Fold Tonneau



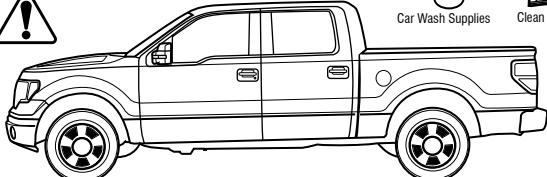
Running Boards



Running Board Brackets



### WASH ENTIRE VEHICLE



Car Wash Supplies

Clean Towel

### Tools Required



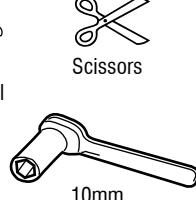
1/2"



7/32"



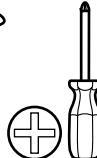
Scissors



Utility Knife



Glasses



Phillips head screwdriver

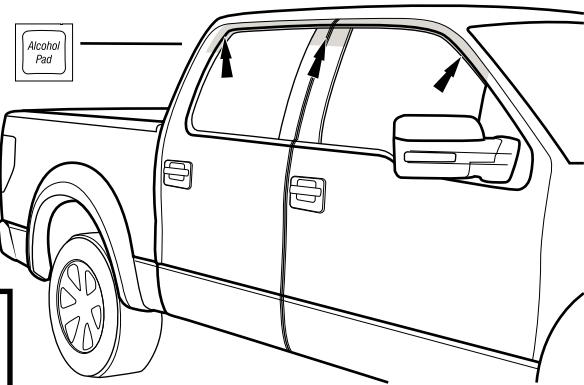
### Preparation Before Painting / Installation

- A trial fit is recommended to ensure proper positioning and fit.
- Check fit of parts before painting as we will not accept the return of modified or painted parts.
- Wash your vehicle to remove any debris and/or dirt.
- Dry with a clean towel.

# Installation Steps

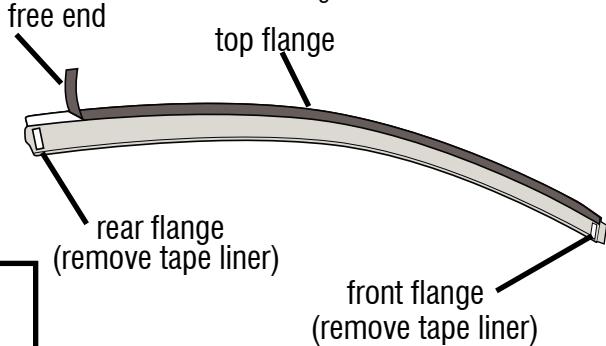
**NOTE:** Actual application may vary slightly from illustrations.

Clean the window frames with an alcohol pad and dry with a soft cloth.



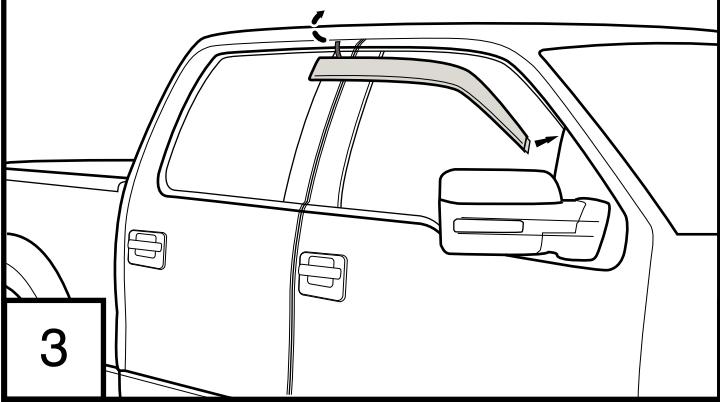
1

Peel back 2" (5cm) of tape liner from rear end of top flange. Ensure free end is accessible. Remove tape liner from front and rear flange.



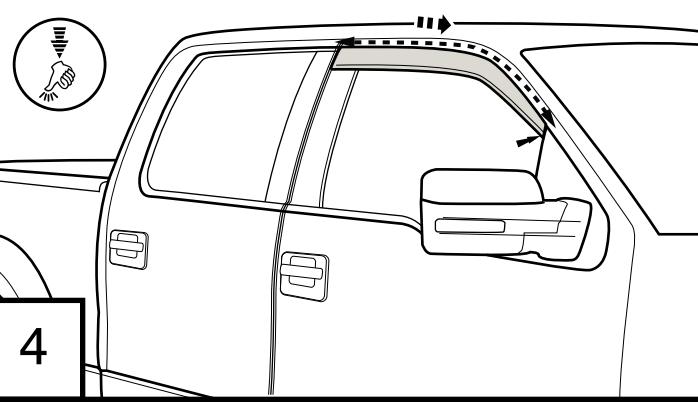
2

Align the Front Visor on the outside of the door frame. Insert front flange under the plastic mirror cap.



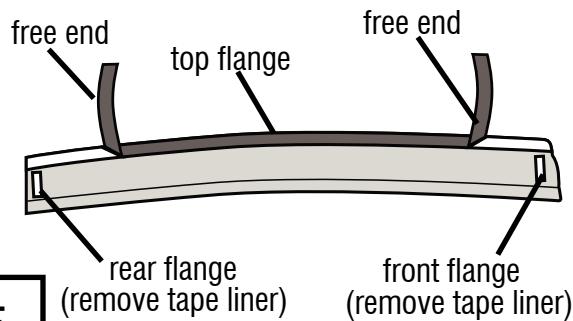
3

Gently press the exposed areas of tape against the surface and verify position. Remove remaining liner and press firmly.



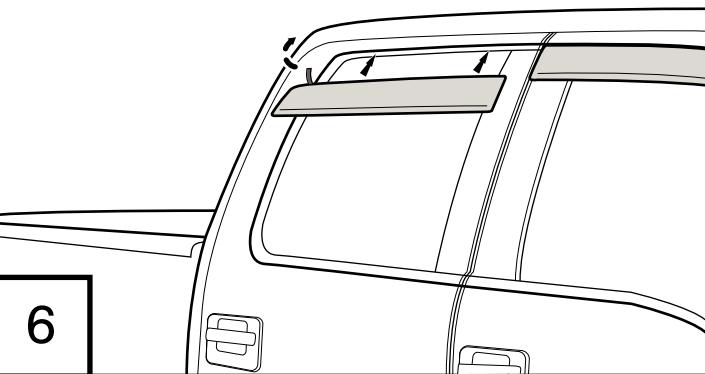
4

Peel back 2" of tape liner from each end of top flange. Remove tape liner from front and rear flange.



5

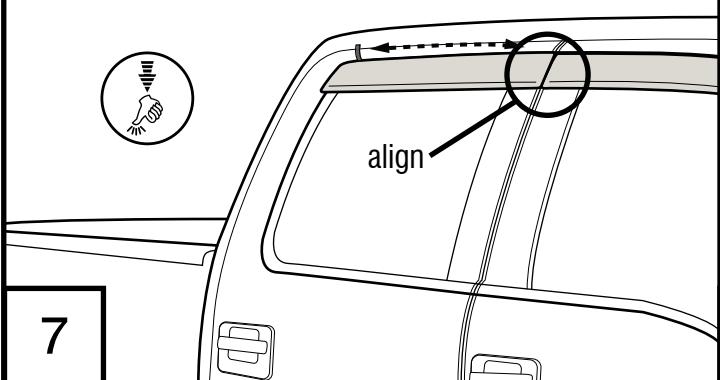
Align the Front Visor on the outside of the door frame.



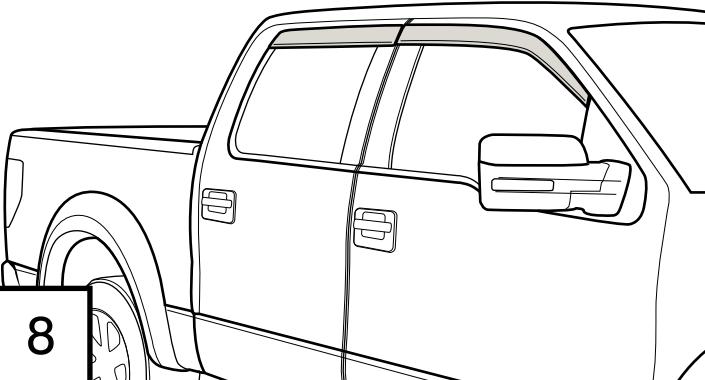
6

Align the deflector with the edge of front and rear doors. Remove remaining liner and press firmly.

Completed Installation!



7

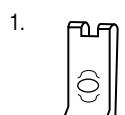


8

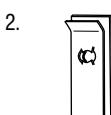
# Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

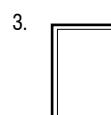
## Fender Flare Assembly



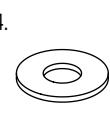
1. Speed Clip, 2 pcs



2. Long Clip, 8 pcs



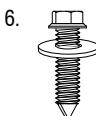
3. Black Tabs, 8 pcs



4. Spacer, 4 pcs



5. Tuflock, 8 pcs



6. 35 mm Bolt, 4 pcs



7. Pan Head Screw  
2 pcs



8. Truss Head Screw  
8 pcs



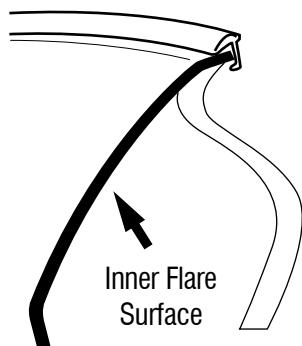
9. Edge Trim Tool, 1 pc



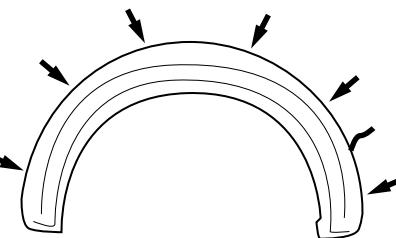
10. Edge Trim, 330in

1

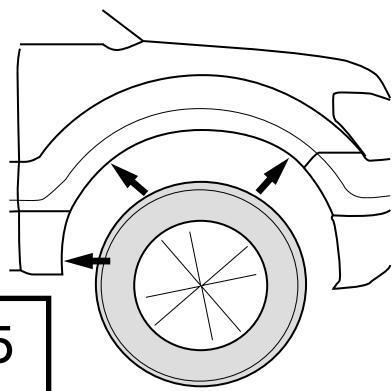
Peel 2" to 3" of red backing away from edge trim tape. Apply adhesive side to inner side of the flare. Install the edge trim to the top edge of the flare.



Press edge trim into place along the top edge of the flare in one foot increments, pulling the red backing as you continue to work your way around the top edge of the flare.

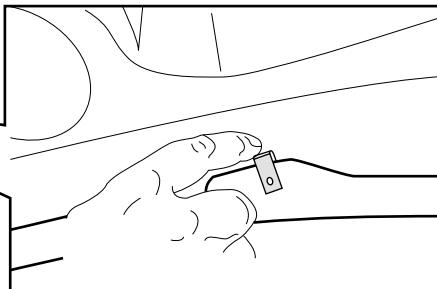
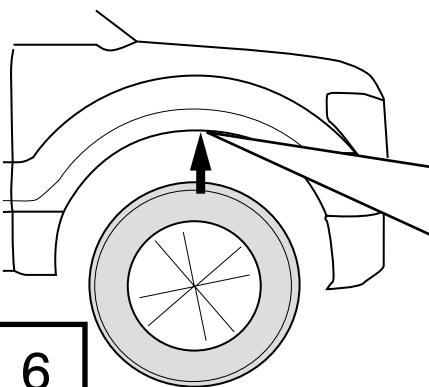


Remove three factory screws with a 7/32" socket wrench. Save screws for reinstallation

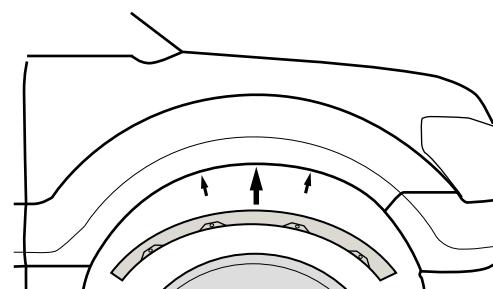


3

Install Speed Clip over fender well lip.

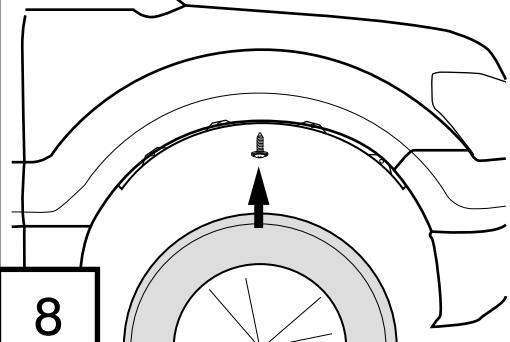


Line up the holes in the inner piece with the two uppermost factory holes and the speed clip.

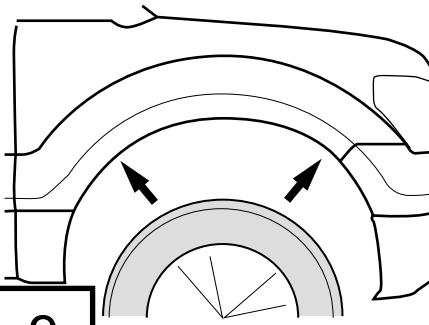


6

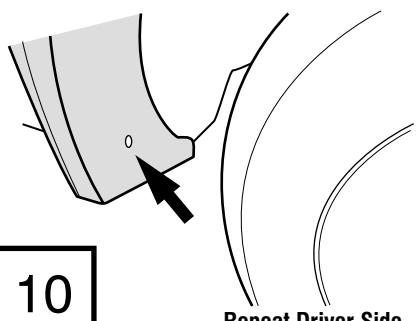
Using a Phillips Screw Driver, start a pan head screw through the center hole in the inner piece and through the speed clip.



Using a 7/32" Socket, reinstall the factory screws through the inner piece.



Position Fender Flare and install rear most factory screw in place with 7/32" socket wrench.

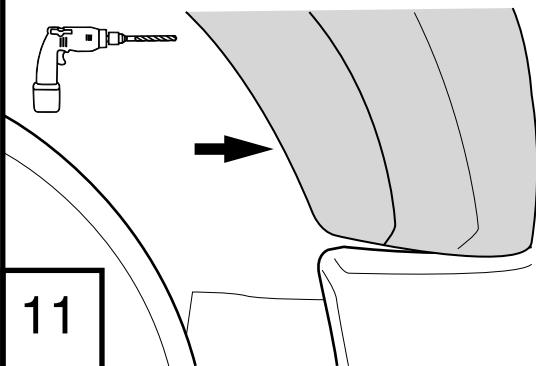


8

# Installation Steps

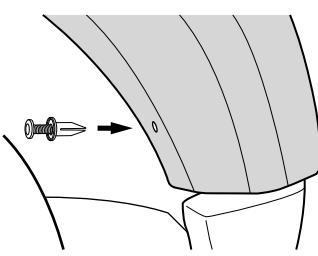
**NOTE:** Actual application may vary slightly from illustrations.

Holding the Flare in position drill through bumper cover with 1/4" drill bit using the forward most hole in the flare as a guide.

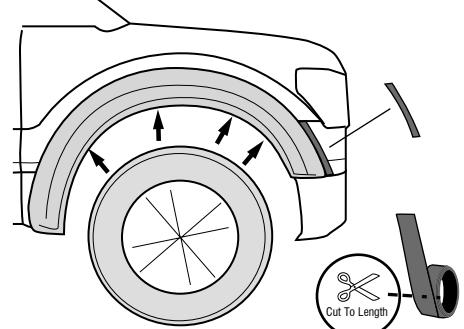


11

Still holding the Flare in position, install Tuflocks using a phillips head screw driver in shown locations. Cut/Apply Blackout Tape under the front part of the flare. Secure flare in place.



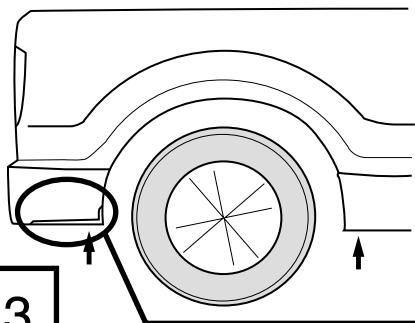
12



Repeat Steps For Driver Side Front

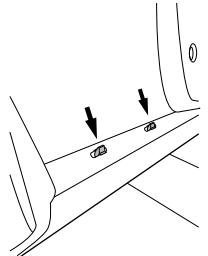
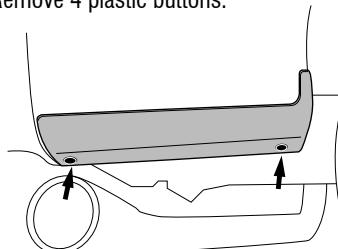
## Rear Flare Installation

Remove two factory bolts with 10mm socket wrench.

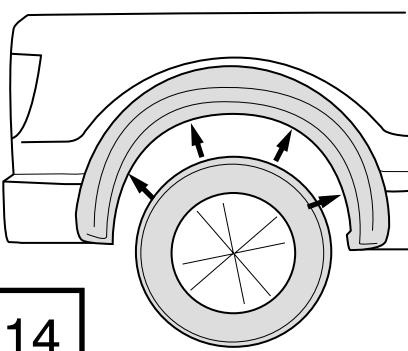


13

Remove 4 plastic buttons.



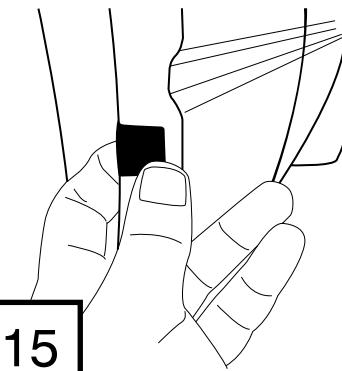
Hold flare to vehicle, mark locations with a grease pencil of the 4 holes in the flare.



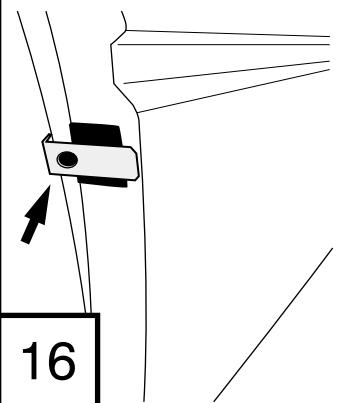
14

NOTE: Rear flares are similar enough that either will fit against the body of both sides. The wheel well hole locations will be wrong if the flare is on the wrong side. Driver's side flare is marked with an "L" and passenger side with an "R".

Wrap a black tab around the wheel well sheet metal, centered over the marks just made.

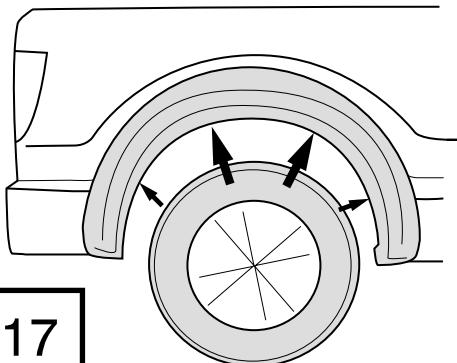


Install a long clip over each of the 4 tabs.



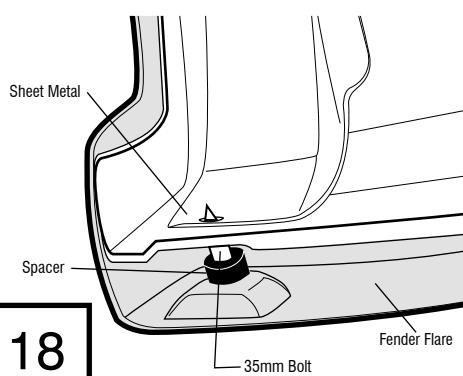
16

Install 2 Truss Head screws in 2 centermost holes first, then install 2 more in the outer holes.



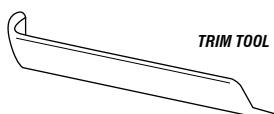
17

Slide Spacer between Flare & Sheet Metal. Insert 35 mm bolt through all.



18

Seat edge trim against vehicle by hooking curved end of trim tool under the edge trim at one end of the flare. Slide around outer edge of flare to the other end.



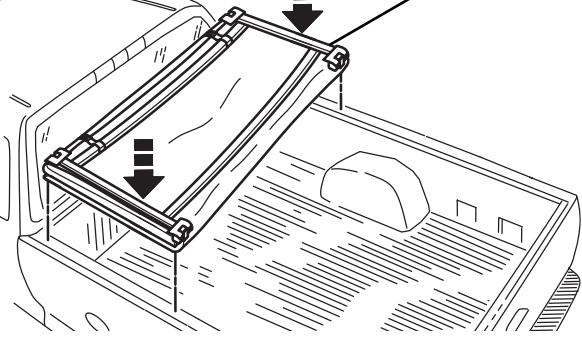
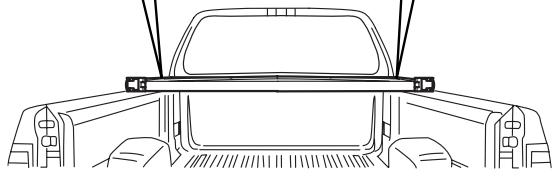
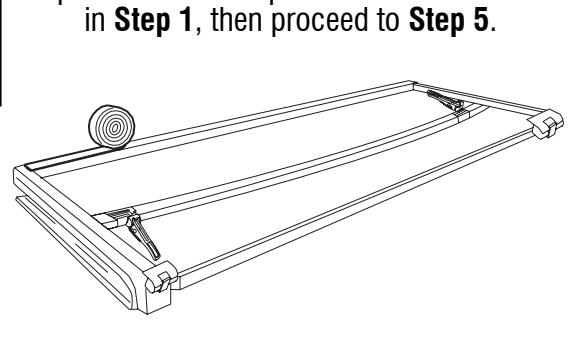
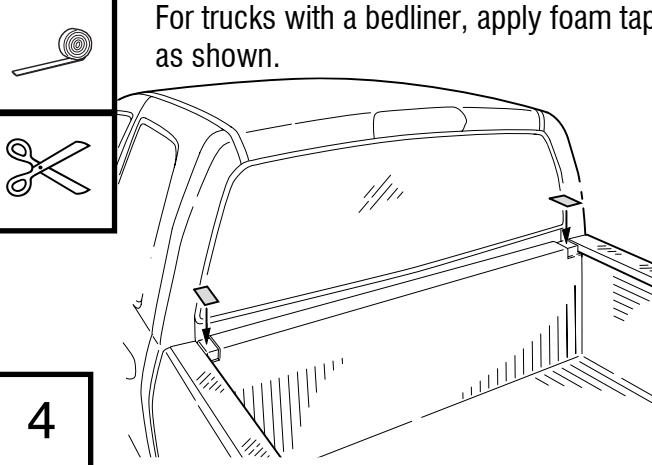
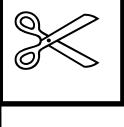
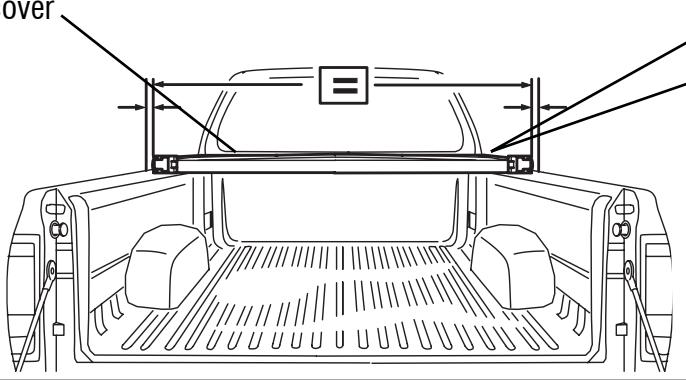
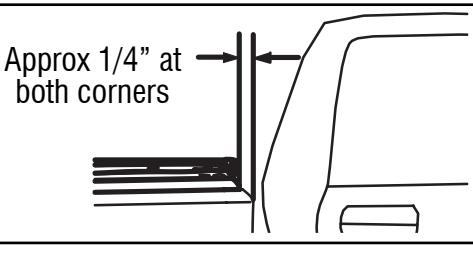
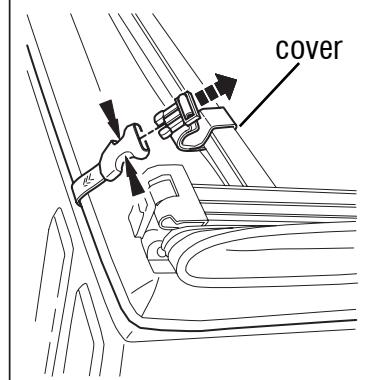
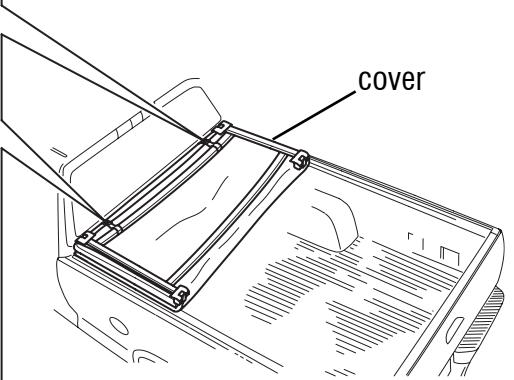
Using the flat end, seat edge trim against the flare by inserting straight end between edge trim and flare. Slide around to the other end.

19

Repeat for Driver Side

## Installation Steps

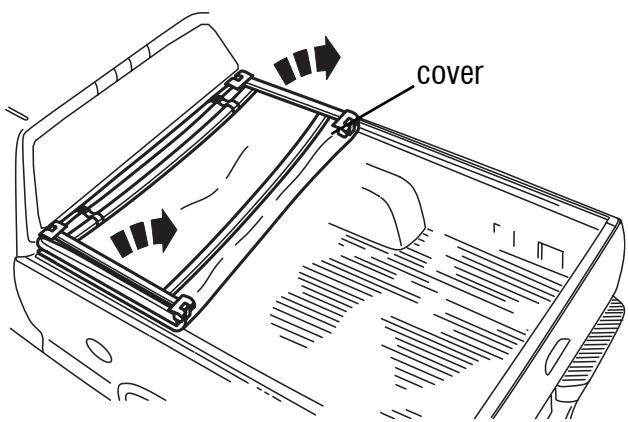
**NOTE:** Actual application may vary slightly from illustrations.

	<p>Place the cover assembly on the top of the truck bed next to the cab.</p>  <p>cover</p> <p>1</p>	<p>If a gap exists between the cover and the bulkhead, proceed to <b>Step 3</b>. If not proceed to <b>Step 5</b>.</p>  
	<p>Make sure there is no dust or debris on the front rail. Turn cover over, apply supplied foam tape to front rail of cover and trim to fit. Flip cover over and place on truck as show in <b>Step 1</b>, then proceed to <b>Step 5</b>.</p> 	<p>For trucks with a bedliner, apply foam tape as shown.</p>  <p>2</p> <p>3</p> <p>4</p>
	<p>Line up to front of bed first. Center the cover assembly on the truck. Position the cover assembly so the gaps on all sides are equal.</p>  <p>5</p>	<p>Approx 1/4" at both corners</p> 
	<p>The cover has retaining straps with quick-release buckles to keep it from being damaged when bulk hauling or when it is not on the vehicle.</p>   <p>6</p>	

## Installation Steps

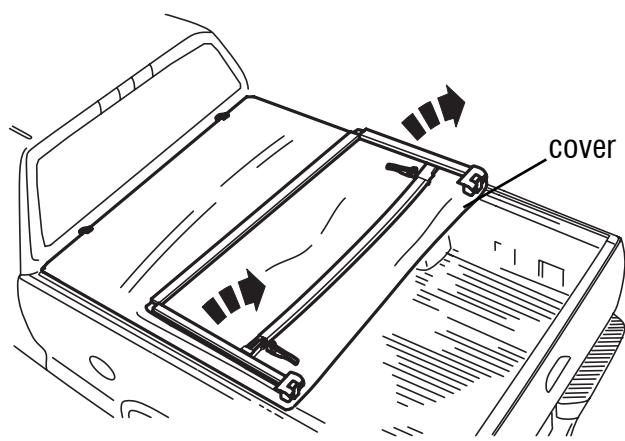
**NOTE:** Actual application may vary slightly from illustrations.

Unfold second section of cover.



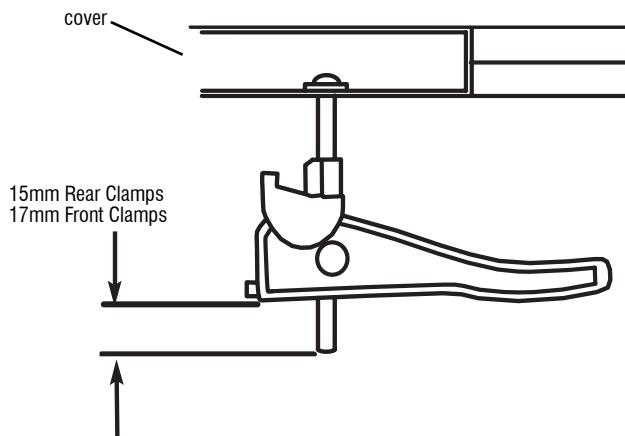
7

Unfold third section of cover.



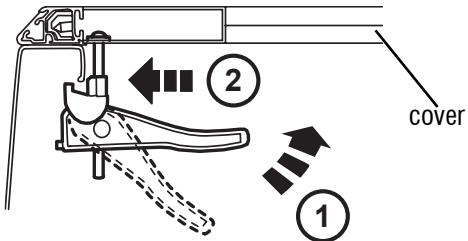
8

Pre-load clamps prior to installation of Tonneau cover to avoid unnecessary adjustment.

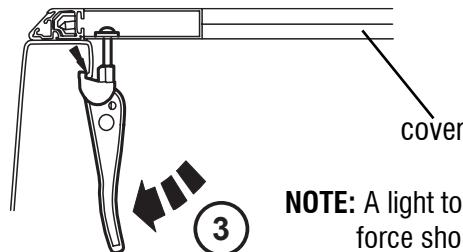


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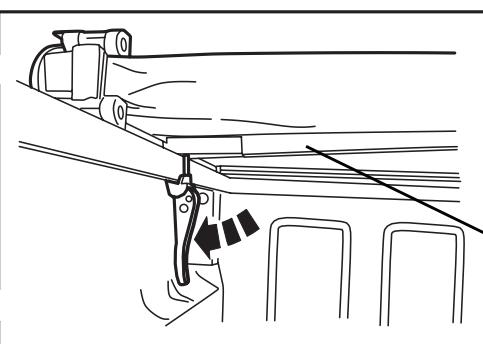
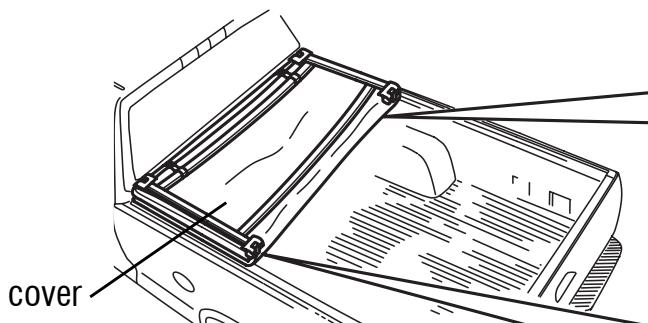
Rotate handles back up and slide clamps to edge of truck bed.



Rotate clamps to locking position.



**NOTE:** A light to moderate force should be felt.



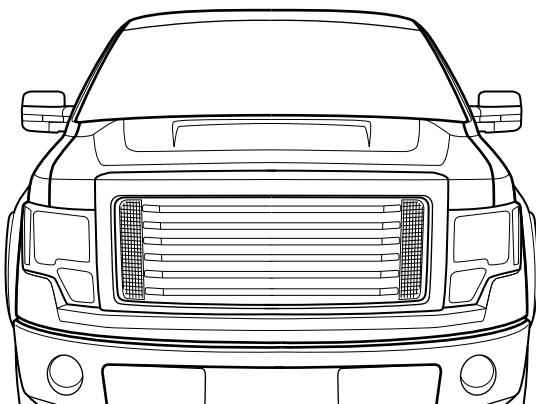
11

**NOTE:** Clamp handle must rotate completely down to the stop to be locked.

# Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

Make sure front end has been washed thoroughly.



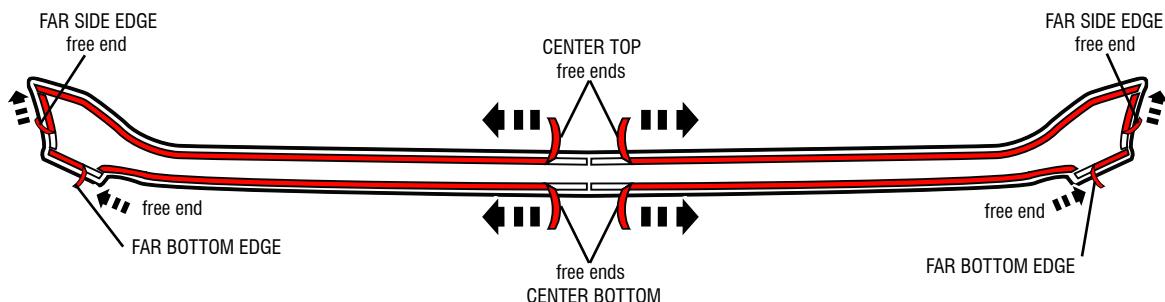
1

Clean the hood and lower grille areas with alcohol pads.  
Dry with a soft cloth.

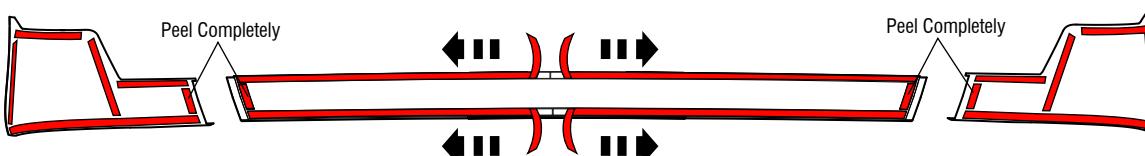


2

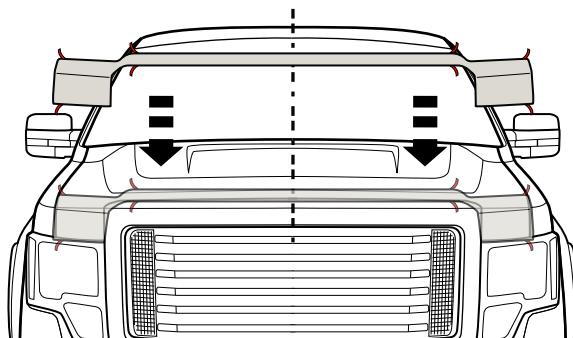
Expose 2" (5 cm) of tape liner from each section of Aeroskin. Ensure you can access the free ends of tape liner  
**NOTE:** Inspect part thoroughly to confirm all sections of tape liner are exposed.



3

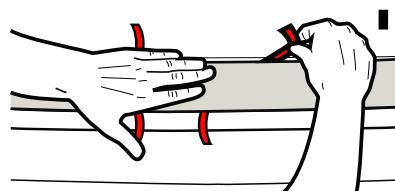


Center the Aeroskin on the hood.



4

Begin removing remaining tape liner, beginning with the drivers side CENTER TOP. Grasping the free end, pull tape gently in 6" (15 cm)

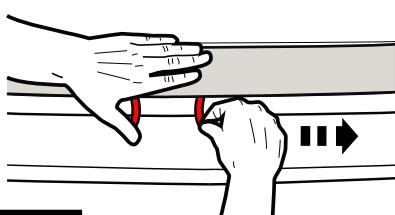


**CAUTION:** You must apply even pressure **from center section out** to each end of part, in order for proper adhesion to hood.

5

**NOTE:** Do not apply pressure closer than 6" (15 cm) to tape liner as it could accidentally break.

Using same process remove remaining tape liner, beginning with the drivers side CENTER BOTTOM. Grasping the free end, pull tape gently in 6" (15 cm)

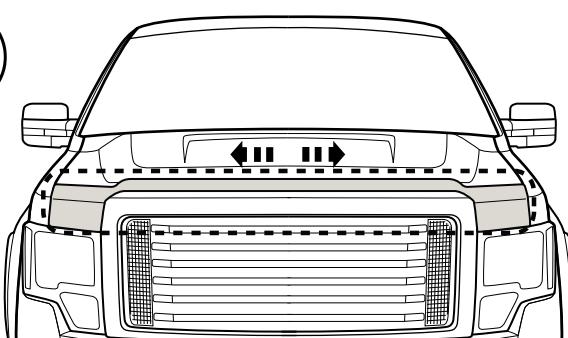


**CAUTION:** You must apply even pressure **from center section out** to each end of part, in order for proper adhesion to hood.

6

**NOTE:** Do not apply pressure closer than 6" (15 cm) to tape liner as it could accidentally break.

Using same process, remove tape liner from OUTSIDE EDGES of the Aeroskin. Press firmly along all edges of Aeroskin.



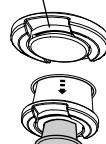
7

# Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

Locate the tabs underneath the headlights and the outer most center section of the bumper. Loosen expandable fasteners.

Use a small flat head screwdriver and pull down.

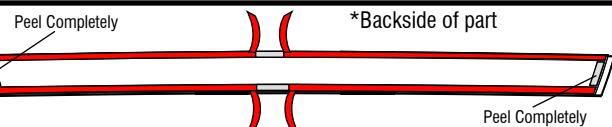


\*Do Not Fully Remove\*

8

\*\*These tabs are located inbetween the two bumpers\*\*

Install center section of the lower Aeroskin first. Line up outer tabs and lightly tack in place. Position as necessary, and secure. Press expandable fasteners back into place.



\*Backside of part

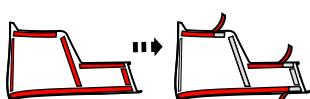
Peel Completely

9

Slide Tabs in-between expandable fasteners and press into place

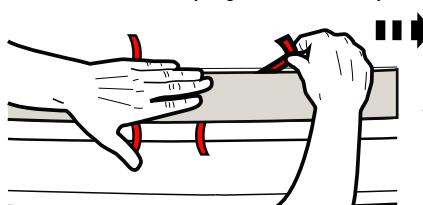
Slide Tabs in-between expandable fasteners and press into place

Peel ends up on tape, position, press in expandable fasteners and secure in place.



Press in Expandable Fasteners

Begin removing remaining tape liner, beginning with the drivers side CENTER TOP. Grasping the free end, pull tape gently in 6" (15 cm)



CAUTION: You must apply even pressure **from center section out** to each end of part, in order for proper adhesion to hood.

10

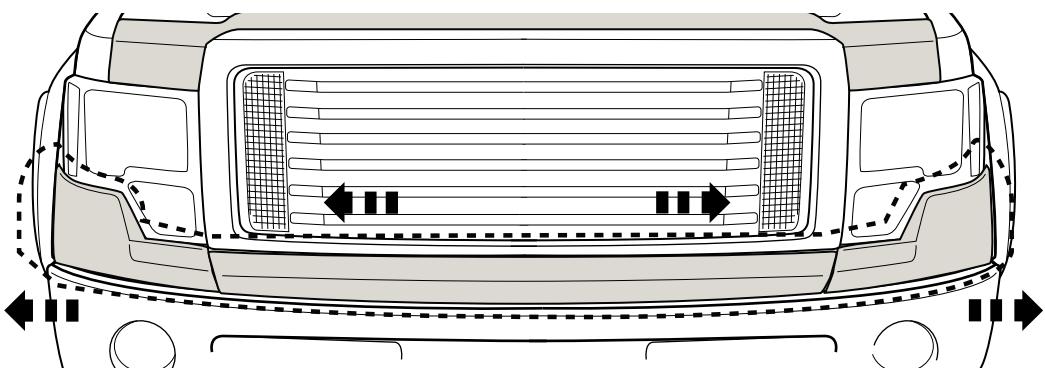


Ends overlap Center piece

11

NOTE: Do not apply pressure closer than 6" (15 cm) to tape liner as it could accidentally break.

Using same process, remove tape liner from OUTSIDE EDGES of the Lower Aeroskin. Press firmly along all edges of all three parts.

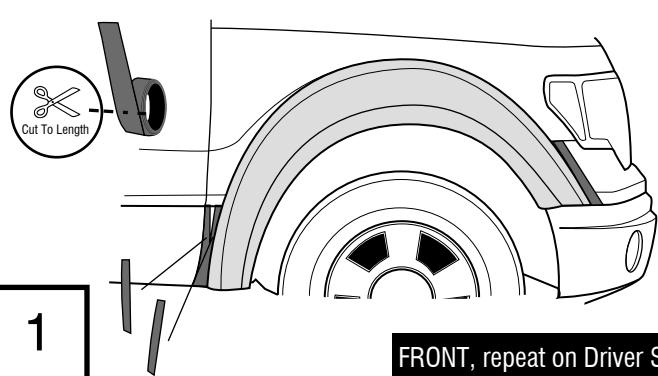


12

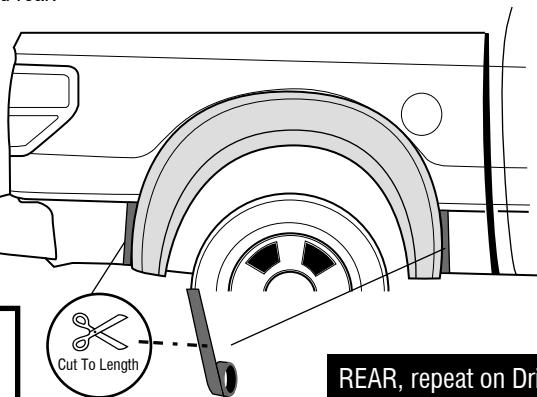
## Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

Trim BlackOUT tape to length, apply to sheet metal at the front door line. Angle second piece next to fender flare, overlap the pieces.

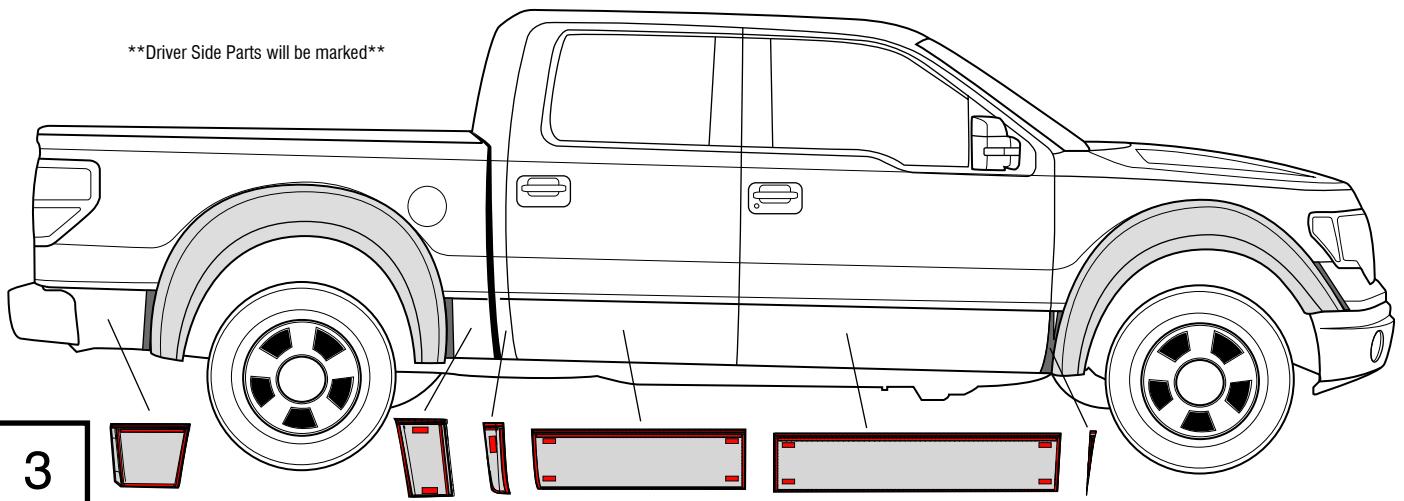


Trim BlackOUT tape to length, apply to sheet metal between flare & Cladding front and rear.

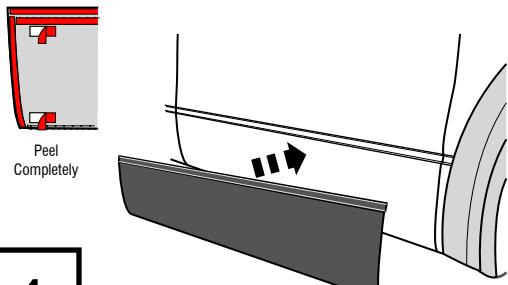


Locate the parts for the lower cladding. Remove Dual Lock squares, position parts. Adhere to the truck and remove to peel red liners.

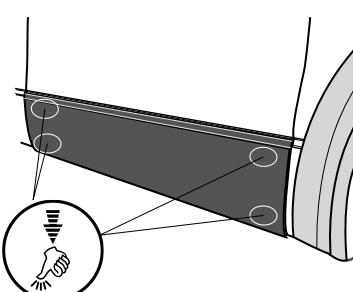
\*\*Driver Side Parts will be marked\*\*



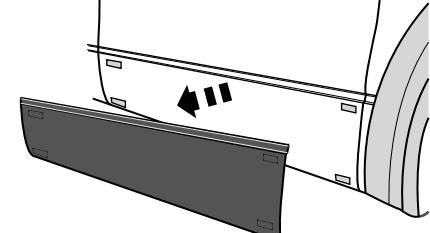
Peel red liner off square pieces, position part to vehicle.



Press designated areas of peeled Dual Lock.

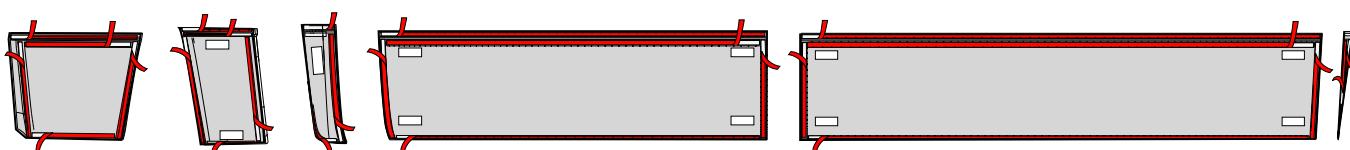


Remove part, leaving one side of dual lock adhered to the truck for future placement.



*Repeat steps for all parts with Dual Lock*

Peel long sections of red liner 2-3" so that you can grab the ends once the part is reapplied to the vehicle. Tack lightly at the Dual Lock locations and position the part. Peel small red liner pieces completely as you will not have access to them once the part is reapplied.



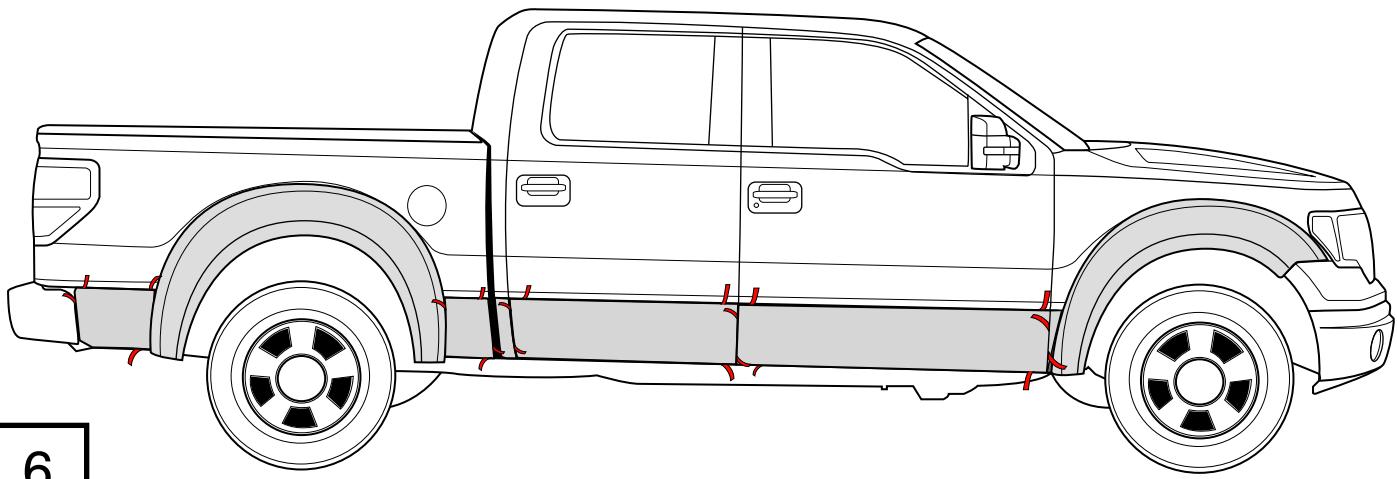
5

**! Tack all parts to vehicle and position as necessary**

## Installation Steps

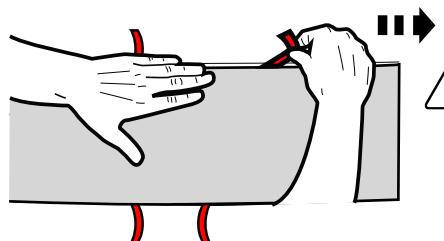
**NOTE:** Actual application may vary slightly from illustrations.

Re-apply all parts, once all are located properly, peel remaining liner and press firmly around all parts.



6

Begin removing remaining tape liner, beginning with the CENTER TOP. Grasping the free end, pull tape gently in 6" (15 cm)



CAUTION: You must apply even pressure **from center section out** to each end of part, in order for proper adhesion to hood.

Remove remaining tape liner, beginning with the CENTER BOTTOM. Grasping the free end, pull tape gently in 6" (15 cm)

CAUTION: You must apply even pressure **from center section out** to each end of part, in order for proper adhesion to hood.

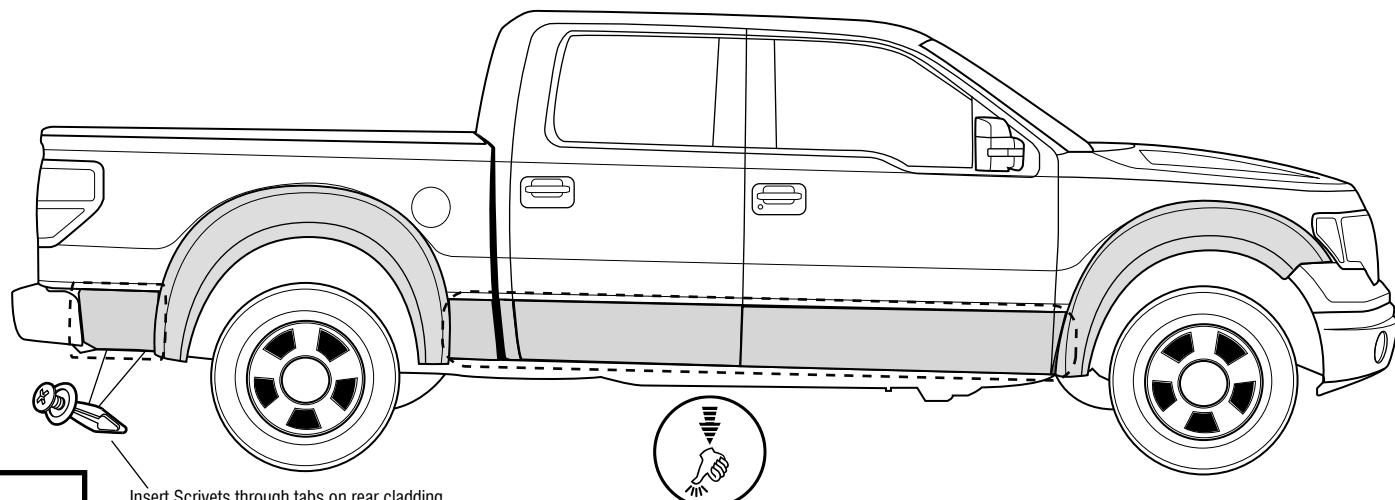
7

**NOTE:** Do not apply pressure closer than 6" (15 cm) to tape liner as it could accidentally break.

8

**NOTE:** Do not apply pressure closer than 6" (15 cm) to tape liner as it could accidentally break.

Firmly press around all taped areas for proper adhesion. Repeat steps for Driver Side Installation.



9

Insert Scrivets through tabs on rear cladding through factory holes. Repeat for driver side.

**Repeat Steps for Driver Side**

# Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

## Bracket / Board Assembly

### Important Safety Information



#### **WARNING**

Do not stand on Lund running board or bracket while vehicle is in motion.

Do not exceed 275lbs weight on the Lund bracket system.

Do not use the brackets as a jacking point for the vehicle.

Do not use the bracket system or running boards to fasten cargo.

Periodically check all components for tightness.

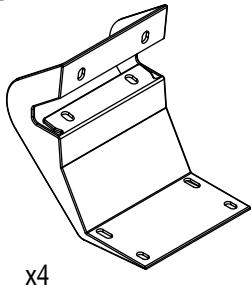


#### **CAUTION**

Be sure to wear safety glasses while installing brackets.

When using power tools, read and understand all operating instructions.

### Contents



x16



x16



x16



x16

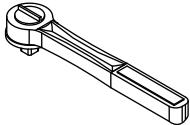


x16

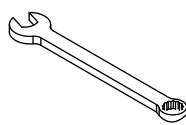
### Tools Required



Safety Glasses



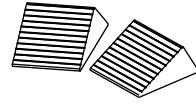
Ratchet



1/2" Wrench



1/2" Socket



Wheel Chocks

### Preparation before Installation

1. Park your vehicle in a clean, level location. Check to make sure the vehicle is in park, or for manual drive models, place the transmission in first gear. Engage the parking brake.
2. Chock one wheel on both sides with wheel chocks.
3. Unpack the bracket kit and identify the parts according to the contents described above.

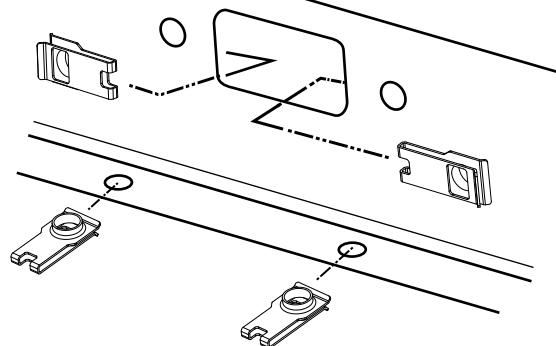
# Installation Steps

**NOTE:** Actual application may vary slightly from illustrations.

Insert U-Clips into shown locations.

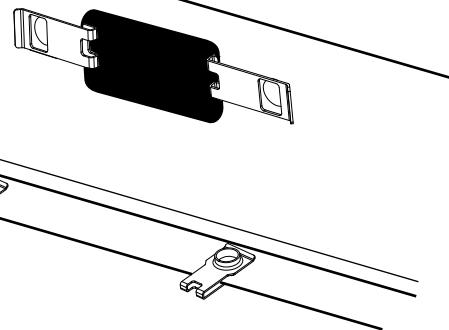
**2 Brackets per side.**

1

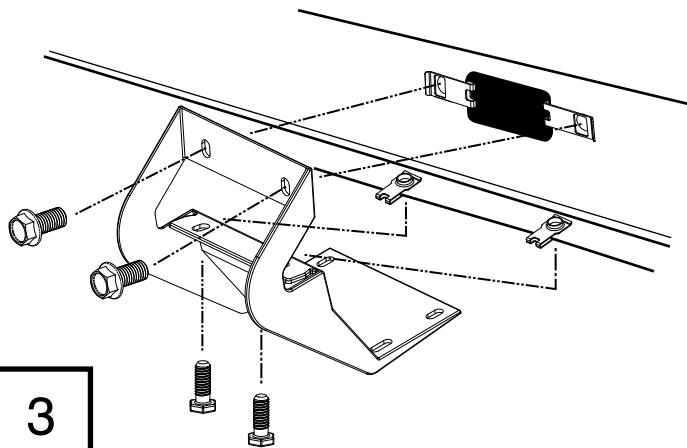


Repeat in two locations at Driver side and Passenger side.

2

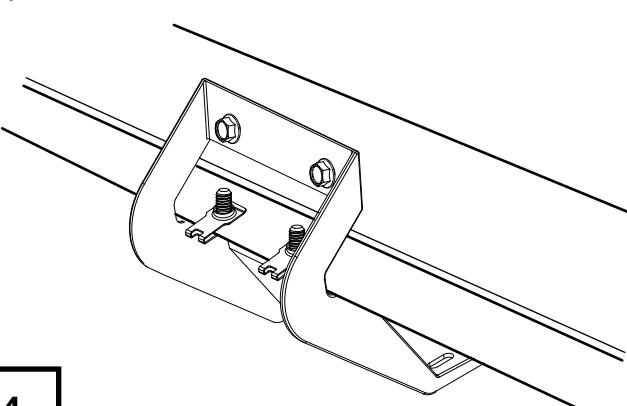


Insert Bolts through bracket and thread into U-Clips.



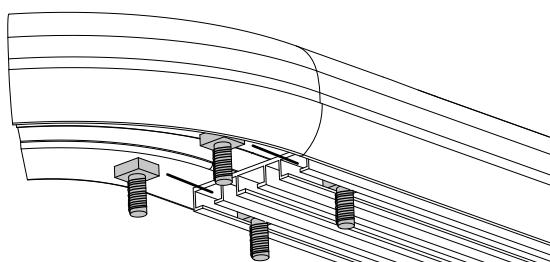
3

Tighten all bolts.

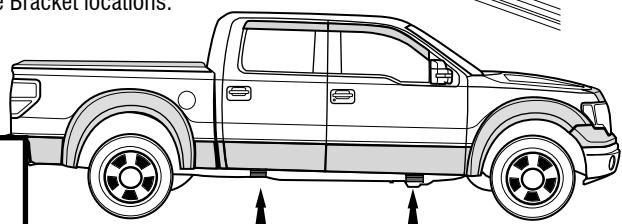


4

Insert 4 Square head bolts into the track. 2 in each outside channels.  
Repeat at the opposite end of the board.

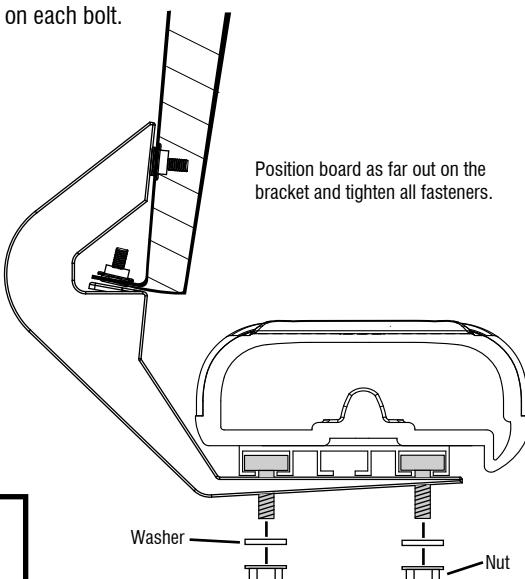


See Bracket locations.



5

Line up Square Head bolts through bracket holes. Install washers and nuts on each bolt.



6

## Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.

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