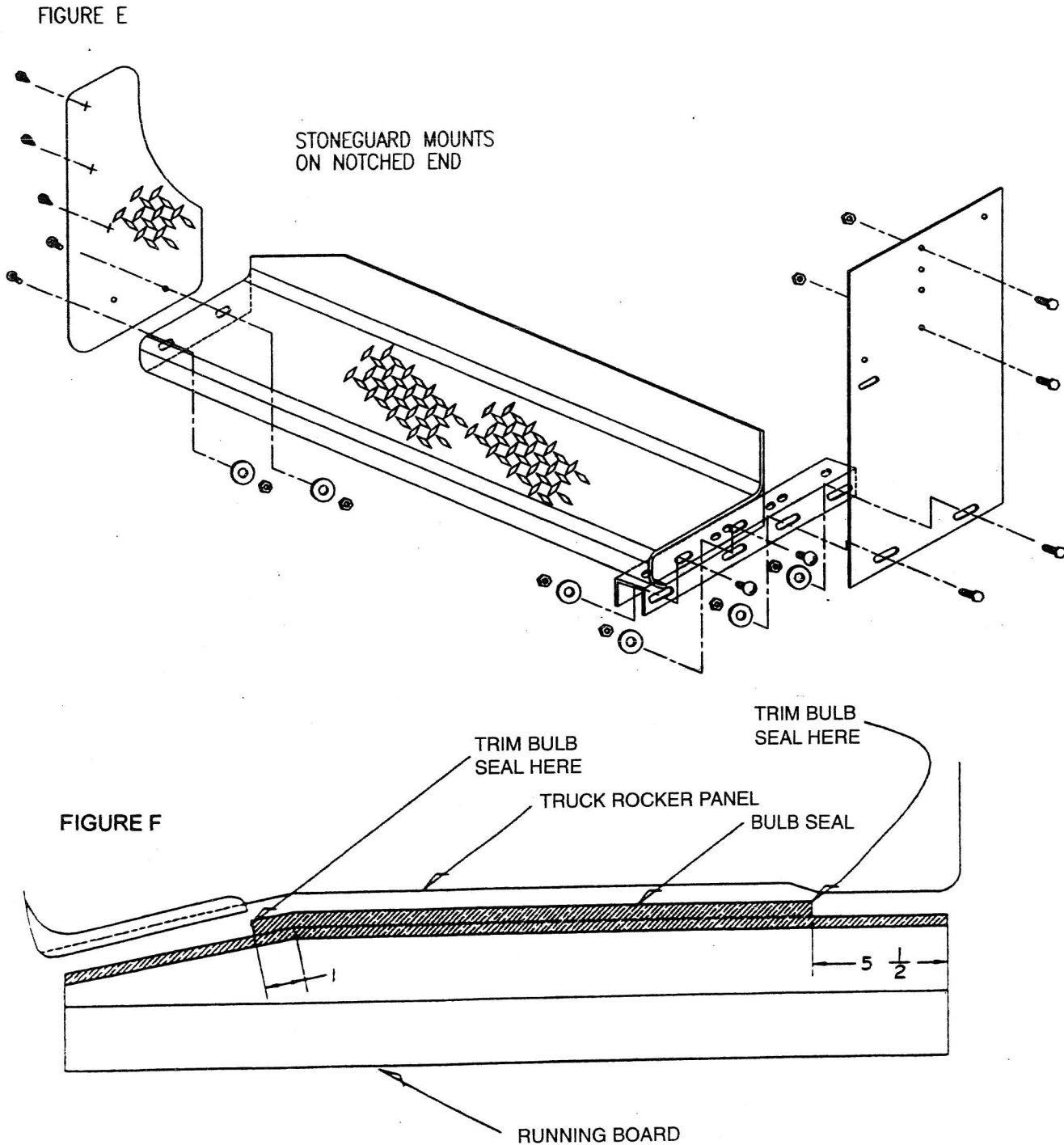


Section D

1. There are a few differences in the installation of a diamond board. Running boards will mount in the same manner, except the running boards will need to be drilled to mount the horizontal channels. Stoneguards will attach to the smooth end of the board with carriage bolts. See figure E.



264/264F
284/284F
289/289F

FORD SUPER DUTY
Std Cab/Super Cab/Crew Cab
Running Board Application

Installation Instructions
Read Carefully
Before Installing

Section A

1. Bend your stoneguard to approximately the curve of the wheel well remembering the tape side goes towards the board. Diamond tread also goes towards board on diamond running boards.
2. Place 1 square headed bolt in each track for each horizontal channel.
3. Fasten stoneguard to board using a 3/8" x 1" thread cutting bolt. Place this through stoneguards and into track.
4. Using the square headed bolts attach the horizontal channel to the running board. Position one channel near the center of the board and one at the back.
5. Bolt cab plate to rear channel. On extruded boards bolt black end cap to horizontal channel using machine screws making sure it fits snugly. See figure D.
6. Position the board under the truck making sure the running board is level, using locking pliers to hold it in place. Once the board is positioned correctly, drill three holes through stoneguards and wheel well lip using 1/8" drill bit. Install #14 metal screws. **Note: Do not over tighten screws. Before drilling any hole check for wiring, fuel or brake lines.**
7. Now drill 5/16" holes in back of cab using cab plate as a template for position. Bolt fast with 5/16" fasteners. See figures C & D.
8. Now drill 5/16" holes in back of cab using cab plate as a template for position. Bolt fast with 5/16" fasteners. See figures C & D.

CENTER BRACKET

Section B

1. Measure from back of cab using measurements noted below for your vehicle and mark location on the pinch weld. Bolt center vertical bracket through bottom slot on front side of bracket and through factory hole in pinch weld using 5/16" bolt and nut. Install u-nut through rectangular hole in rocker panel above bolt in pinch weld. Install 5/16" bolt through top slot in bracket. Bolt channel to vertical bracket and tighten all bolts. See figure B.

Bracket Positions		
Vehicle	Passenger Side	Driver Side
Std Cab	32 1/2"	32 1/2"
Super Cab	33"	33"
Crew Cab	44 1/2"	44 1/2"

TALL BOARDS

Section C

- 1. Tall boards are installed the same way as standard boards except you will install an extension plate between the vertical bracket and the horizontal channel. See figure A.

