



PART NO. SERIES
12000-19000
Universal Kit
Kit # 41103

Thank you for purchasing one of the many quality items manufactured by Lund Industries, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment.

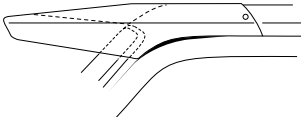
This product has been designed and engineered to correctly fit and complement only the vehicle(s) listed in the heading.

For easiest installation and the best final appearance, read the complete instruction BEFORE you begin.

ATTENTION: FIT PARTS BEFORE PAINTING!

Please follow all instructions for the proper installation of this part to the vehicle. Lund Industries, Inc. **DOES NOT AND WILL NOT** accept for return or credit any part that has been **PAINTED**. Please fit this part to your vehicle, **BEFORE PAINTING**. **NO EXCEPTIONS TO THIS RETURN POLICY WILL BE MADE.** Painting of product does not invalidate warranty.

INSTALLATION KIT INCLUDES



Fiberglass Visor
Qty - 1



Thread Rolling Screws
Qty - 10



Lund Custom Trim Caps
Qty - 10



Car Wash Sticker
Qty - 1

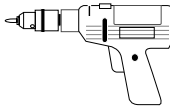


Lund Logo
Qty - 1

TOOLS NEEDED FOR INSTALLATION



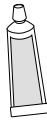
Socket Set



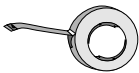
Drill



1/8" Drill Bit



Silicone



Tape

INSTALLATION INSTRUCTIONS

NOTE: You may not need all bolts and caps for your model of visor.

- Have monofilament tape or other strong equivalent available.
 - Place visor on vehicle. The visor lines are designed to flow with the roof line of the vehicle.
 - Align visor initially and tape down.
 - Stand in front center and be sure that visor is centered and same height above windshield on both sides. Move to side and check that visor is not pointing up or down and lines are flowing smoothly off roof so visor appears to be part of vehicle. Check other side for uniformity.
 - Adjust as needed to assure proper alignment. When correct, tape firmly into position.
- EXTREMELY IMPORTANT:** The front holes in the recessed mounting sections are to be mounted according to a measurement from the top edge of the upper windshield molding or other reference point shown on page 3. **BE SURE TO CHECK CHART FOR MEASUREMENT PRIOR TO PUNCHING OR DRILLING HOLES.**

 - Make one final check of alignment. First, drill or punch 1/8" holes 3/4" deep, using the hole in the visor as a guide (mounting location may have multiple layers of metal). Use caution not to drill or punch any deeper than 3/4" at each of the mounting locations.

- Fasten As Follows:
 - Top outside holes.
 - Lower two holes; first - lower recessed section, second - top center section.
 - Last, lower outside corners (slight adjustment is possible to raise or lower corners on some models).
 - Be careful not to over tighten self-tapping bolts.
 - Remove visor.
 - Paint (doing edges and underside first). Normal autobody techniques should be used in painting this visor. Also, paint Lund custom trim caps.
- Re-mount visor using same fastening sequence as in Step 3.
 - Put small amount of silicone sealant into each hole.
 - Do not over tighten self-tapping bolts.
- Place car wash sticker on inside lip of sunvisor, driver's side, so it may be seen by vehicle operator.
 - Cover bolt heads with Lund custom caps.
 - Push down or tap lightly to secure caps.

NOTE: For a more custom look, Lund custom bolt head trim caps in Black (as furnished), or Chrome and Lund custom edge trim kits in Black or Chrome are available from your Lund supplier.

MODEL	SV Part #	MV Part #	Distance to Windshield Molding	See Diagram
CHEVROLET/GMC				
SILVERADO, AVALANCHE, TAHOE, SUBURBAN 07+ SIERRA, YUKON, YUKON XL, 07+		19101	2"	1
SILVERADO 01/SIERRA 99-01	12152	19066	1/4"	1
SILVERADO HD 01-03/SIERRA HD 01-03 (WITH CAB LIGHTS)	12163		1/4"	1
VAN FULL SIZE 96-01	12145	19060	1/4"	2
VAN FULL SIZE 71-95	12015	19014	3/8"	4
SUBURBAN 73-88 PICKUP & ALL C SERIES 73-87 BLZR/JMY 76-91 & CREW CAB (4DR) 73-91	12008	19009	1/4"	3
S-SERIES/S-10/SONOMA PICKUP 81-93	12010	19011	1 3/8"	2
S-10 BLAZER/S-15 JIMMY (2DR) 81-94	12011	19010	2 3/4"	2
PU FS 88-98, PU FS CREW CAB/TAHOE/ SUBURBAN/YUKON FS 92-00 BLZR/JMY 92-97 YUKON FS DENALI 98-00 (WITHOUT FACTORY CAB LIGHTS)	12012	19012	1 1/2"	1
FS PU 88-98, FS CREW CAB PU/YUKON/ SURBURBAN 92-00 BLAZER 92-97 (WITH FACTORY CAB LIGHTS)	12013		1 1/8"	1
SUBURBAN 89-91	12014	19021	1/4"	3
ASTRO & SAFARI VAN 85-93	12016	19018	1 1/2"	1
ASTRO & SAFARI VAN 94-01	12137	19053	1 1/2"	1
BLZR, S-10/JMY, S-15 (4DR) 90-94	12117	19029	1 1/2"	2
ENVOY 98-01/JMY S-SERIES 95-99 S-10 PU & SONOMA STD/EXT CAB 94-01 BLZR S-SERIES 95-01, TRAILBLZR 99-00	12135	19052	1"	1
LUV 76-80	12084		1"	2
LUV 81-83	12009		1"	2
EL CAMINO 78-86	12006		1"	2
SUBURBAN/TAHOE/YUKON/YUKON XL 00-01	12152	19066	1/4"	1
VAN, ASTRO/SAFARI 85-93	12016	19018	1 1/2"	1
GEO TRACKER/SIDE KICK 89-98	12113	19027	1/2"	4
DODGE/PLYMOUTH				
DAKOTA PICKUP STANDARD CAB 87-96	12023	19001	3/4"	2
PU FULL SIZE QUAD CAB 98-01/ PU FULL SIZE 94-01 (W/O FAC CAB LIGHTS)	12134	19051	1 3/8"	4
PU FULL SIZE QUAD CAB 98-01 (W/FAC CAB LIGHTS)	12156		1 3/8"	1
PU FULL SIZE (WITH FACTORY CAB LIGHTS)	12136		1 3/8"	1
D-50 PICKUP 87-93	12024	19038	1/2"	3
VAN FULL SIZE 71-95	12025	19015	3/4"	3
VAN FULL SIZE RAM 98-01	12153	19067	3/4"	4
VAN VOY/GRAND VOY 96-99	12143	19058	3/4"	3
VAN VOY/GRAND VOY 84-95	12026	19016	5/8"	3
PICKUP FS EXT. CAB 90-93	12111	19025	1/4"	4
DAKOTA EXT. CAB 90-96	12112	19026	1"	2
DAKOTA STD. & EXT. CAB 97-01 DURANGO 98-01	12147	19061	1"	1
PU FULL SIZE STD CAB 81-93	12027	19000	1/4"	4
PU RAM CHARGER/TRAIL DUSTER 72-80	12021	19042	1/4"	4
PU RAM CHARGER/TRAIL DUSTER 81-93	12020	19037	2 1/4"	2
D-50 PLYMOUTH ARROW PU 79-86	12022		1"	2
FORD				
BRONCO FULL SIZE 80-97	12028	19004	3/4"	4
BRONCO II 84-88	12029	19005	1 3/8"	4
BRONCO II 89-90	12030	19006	1 3/8"	4
PU & ALL F SERIES 73-79, BRONCO 78-79	12039	19003	3/4"	3
F-250 97-98, F-350 80-98, PU F-SERIES FS 80-96 (W/O FAC LIGHTS)	12040	19002	1/4"	4
PU F250-350 SUPER DUTY 99-01/ EXCURSION (W/O FAC LIGHTS) 00-01	12151	19065	3/4"	1
VAN FULL SIZE 75-91	12048	19008	2 1/4"	3
RANGER SUPER CAB PU 86-92	12042	19007	1 1/8"	4
RANGER STD CAB PU 83-92	12041	19013	1/2"	4
AEROSTAR VAN 95-99	12049	19017	1 3/4"	1

MODEL	SV Part #	MV Part #	Distance to Windshield Molding	See Diagram
FORD				
PU FULL SIZE 67-72	12114	19031	3/4"	3
PU, FULL SIZE F-150, F250 LIGHT DUTY, EXPEDITION 97-01, & F-150 SUPERCREW 01	12144	19059	3/8"	1
PU F-350 80-98, F-250 HEAVY DUTY 97-98/ PU FS F SERIES 80-96 (ALL W/ FAC LIGHTS)	12159		1/4"	4
PU F-250 SUPER DUTY W/ FAC LIGHTS 99-01	12160		3/4"	1
EXPLORER (2 & 4 DR) 91-01	12116	19028	1/4"	1
VAN FULL SIZE 92-99	12124	19041	3/8"	4
RANGER STD/SUPER CAB 93-00	12125	19043	1/4"	1
WINDSTAR 95-98	12138	19054	5/8"	2
ESCAPE 01	12161	19072	1/2"	1
F150 04-07		19100	1/2"	1
HONDA				
PASSPORT 94-97	12069	19024	3/4"	1
ISUZU				
TROOPER II, (2 & 4 DR) 84-91	12068		1"	3
PICKUP, AMIGO 88-94/RODEO 88-97	12069	19024	3/4"	1
TROOPER 92-98	12129		3/8"	3
PICKUP 83-87	12009		1"	2
PICKUP HOMBRE 96-99	12135	19024	1"	1
JEEP				
COMANCHE PICKUP MID SIZE 86-92	12001	19040	1 1/8"	4
CHEROKEE & WAGONEER, MID-SIZE 84-98	12003	19030	1/4"	2
GRAND CHEROKEE 93-98	12127	19045	1/4"	1
GRAND CHEROKEE 99	12155	19069		
CHEROKEE FULL SIZE/WAGONEER 67-91	12002		1"	2
CHEROKEE MID SIZE 99	12154	19068	1/4"	1
MAZDA				
PICKUP 86-93	12088	19032	1 3/4"	3
NAVAJO 91-95	12116	19028	1/4"	1
PICKUP 94-99	12125	19043	1/4"	1
MERCURY				
VILLAGER 93-98	12132		1"	1
MOUNTAINEER 96-01	12116	19028	1/4"	1
MITSUBISHI				
PICKUP 87-96	12024	19038	1/2"	3
PICKUP 79-86	12022		1"	2
MONTERO 92-97	12131	19048	5/8"	4
NISSAN				
PICKUP STANDARD CAB 83.5-86.5	12019		1 3/4"	3
PICKUP HARD BODY, PATHFINDER 86.5-95,	12092	19020	3/4"	1
FRONTIER 98-01				
QUEST 93-98	12132		1"	1
PATHFINDER 96-99.5	12150	19064	3/4"	1
OLSMOBILE				
BRAVADA (4 DR) 90-94	12117	19029	1 1/2"	2
SUZUKI				
SIDEKICK & GEO TRACKER 89-98 (HARD TOP)	12113	19027	1/2"	4
TOYOTA				
PICKUP 79-83	12087		7/16"	4
PICKUP 84-88	12099	19022	1 7/8"	3
PICKUP 89-95	12101	19019	1"	4
4-RUNNER 84-89	12100	19039	3"	3
4-RUNNER 90-95	12109	19023	1"	4
4-RUNNER 96-99	12149		1"	4
PICKUP T-100 STD. CAB, 93-98	12128	19046	2"	1
LAND CRUISER 92-97	12133	19050	3/8"	3
VAN WAGON 84-90	12098		2 5/8"	2
PICKUP TACOMA 95-01	12140	19056	1"	4
PICKUP TUNDRA 00-01	12157	19070	1"	1

Diagrams

This line on visor to flow with body line (not pointing up or down, but coming straight off from vehicle roof.)

DIAGRAM 1

Windshield moulding

OUTER RECESSED SECTION

First, fasten this hole (repeat on other side).

Place car wash sticker inside lip, driver's side.

Tape to hold visor in position.

Gap allowed for door opening.

EXTREMELY IMPORTANT: See chart on Page 2 for proper measurement from windshield moulding.

CENTER RECESSED SECTION

Last, drill and fasten this hole (repeat on other side).

This line on visor to flow with body line (not pointing up or down, but coming straight off from vehicle roof).

DIAGRAM 2

Windshield moulding

First, fasten this hole (repeat on other side).

Place car wash sticker inside lip, driver's side.

Tape to hold visor in position.

EXTREMELY IMPORTANT: See chart on Page 2 for proper measurement from windshield moulding.

CENTER RECESSED SECTION

LAST, (windshield post) check alignment, drill and fasten.

This line on visor to flow with body line (not pointing up or down, but coming straight from vehicle roof.)

DIAGRAM 3

Windshield moulding

First, fasten this hole (repeat on other side).

Place car wash sticker inside lip, driver's side.

Tape to hold visor in position.

EXTREMELY IMPORTANT: See chart on Page 2 for proper measurement from windshield moulding.

CENTER RECESSED SECTION

NOTE: This hole will only be on model #12008 & 12014

LAST, (windshield post) check alignment, drill and fasten.

This line on visor to flow with body line (not pointing up or down, but coming straight off from vehicle roof).

DIAGRAM 4

windshield moulding

First, fasten this hole (repeat on other side).

Place car wash sticker inside lip, driver's side.

Tape to hold visor in position.

EXTREMELY IMPORTANT: See chart on Page 2 for proper measurement from windshield moulding.

CENTER RECESSED SECTION

LAST, (windshield post) check alignment, drill and fasten.

PATENT STATEMENT: It is Lund Industries, Inc. policy to protect its creative product designs and utility designs for sunvisors, cabspoilors, rooftops, hood protectors, grill inserts and other products by all legal means available, including patents, shape/design trademarks, and brand/product name trademarks. Lund presently owns, including but not limited to U.S. PATENTS D273,672; D286,143; D288,309; D288,310; D291,295; D305,017; D308,041; 4,883,139; 4,883,303; 4,929,013; 5,018,799 and Canadian Industrial Design Registrations (RD) 64646 (1989), (RD) 64701 (1989), (RD) 66123 (1990) and Canadian Utility Registration 1,262,252. Other patents are pending. Lund actively enforces its patent and trademark rights and will take action against infringers to protect its interests. Lund, however solicits and prefers trade cooperation in the avoidance of infringement. ALL INFORMATION SUBJECT TO CHANGE WITHOUT NOTICE.