

STEP 1 – PRIOR TO INSTALLATION

- A)** Bushwacker only approves installing the Bume Protector according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the bumper protector to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

Scion "OE" Style® Bumper Protector

Part #114002

Rev-5 12/19/2013

For complete fitment info visit : www.bushwacker.com

TOOLS FOR EASY INSTALLATION:

- Masking Tape
- Nylon Tool

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:



ET1-0002,
Edge Trim Tool,

1 pc

Bumper Protector Installation Procedures:



Open rear door of vehicle. WITHOUT peeling liner, align part on bumper, centering the center rib of the bumper guard with metal loop on striker. Apply a piece of masking tape along both edges of part for ease of placement during installation.



Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol-based cleaner.



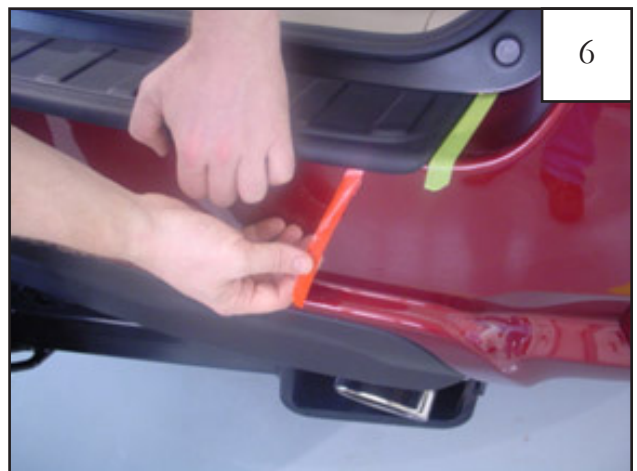
Peel the red plastic liner from the tape strips located on the inside of the bumper protector. *NOTE: Make sure tabs are folded toward the outside of the part and that the middle tape liner is in front of rear liner.*



Hold the part at an angle to prevent tape from prematurely sticking, and align the part on the bumper by centering bump in rear door sill between two center ribs in part and using the masking tape applied in Step 1 as a guide.



Maintaining part placement, stick peeled end to bumper and begin pulling center tab. Continue pulling center tab while applying pressure. Repeat process for liner the front of the vehicle, and the liner towards the back of the vehicle.



When peeling liner along front edge of part, run edge trim tool along under part in front of liner to create a small gap for ease of liner removal.



Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.