

Installation Instructions

I - Sheet Number I-B033701A Rev.A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

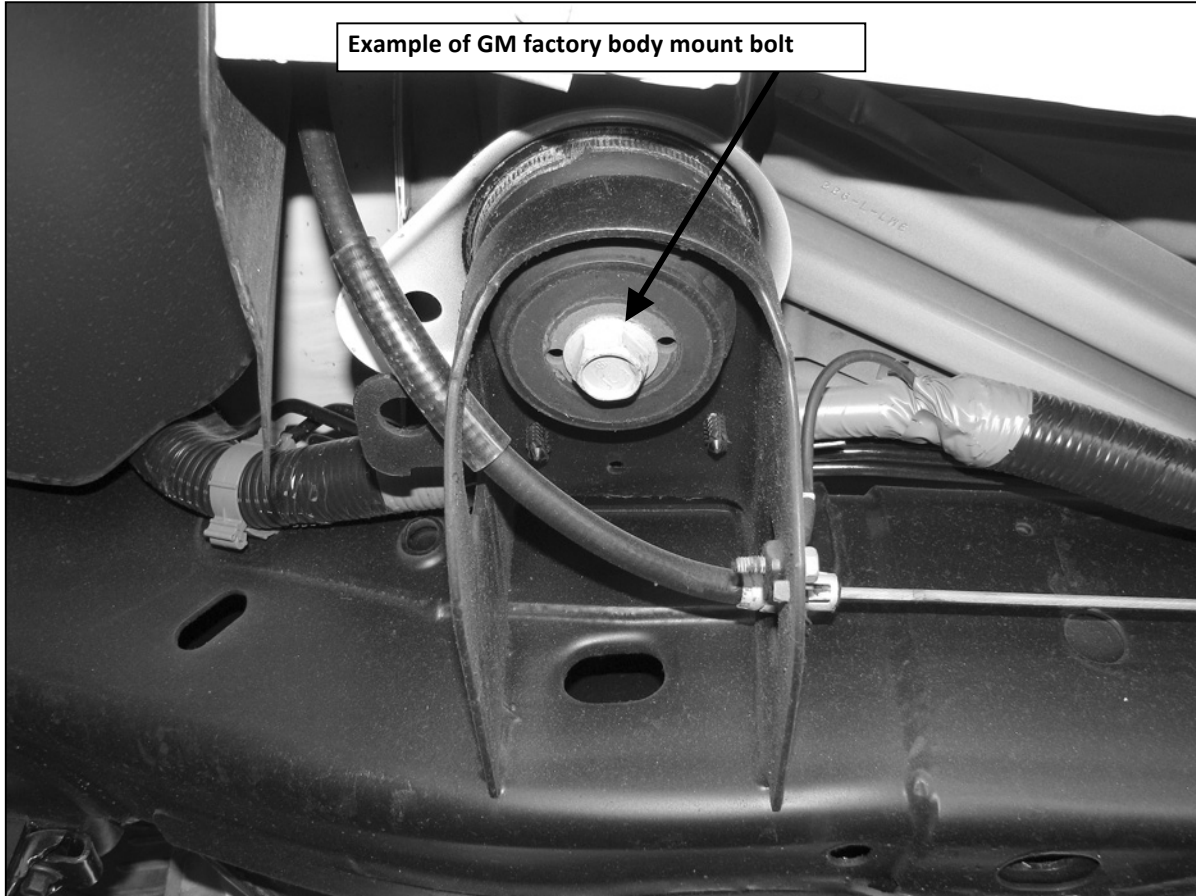
INSTALLATION INSTRUCTIONS

PART# 23088337/ 22688337

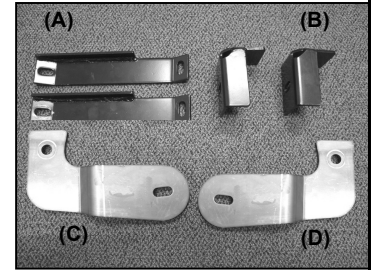
IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



Description	Qty.	Description	Qty.
Passenger Side Bar	1	½" x 2" Hex Head Bolts	4
Driver Side Bar	1	½" Flat Washers	4
Front Mounting Brackets (B)	2	½" Lock Washers	4
Center Mounting Brackets (A)	2	8-1.25mm x 25mm Hex Head Bolts	2
Passenger Side Rear Mounting Bracket (D)	1	8mm Flat Washer	2
Driver Side Rear Mounting Bracket (C)	1	8mm Lock Washer	2



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Remove passenger side front and center body mount bolts from vehicle. **NOTE:** Do not remove body mount bushings.
3. Hang front and center Mounting Brackets into position by partially threading factory bolts back into body mounts (Figure 1 & 2). Do not tighten at this time.
4. From underside of vehicle, remove the existing passenger side front leaf spring mounting bolt nut (Figure 3).
WARNING! Do not attempt to remove the bolt from leaf spring.
5. Position passenger side rear Mounting Bracket onto leaf spring mounting bolt cavity. Attach Mounting Bracket to vehicle using the factory nut and bolt. Do not tighten at this time. **NOTE:** Keep adjusting Mounting Bracket into place as you tighten the nut and bolt.
6. With help position Side Bar onto Mounting Brackets. Attach front and rear Mounting Brackets to Side Bar using the included (2) ½" x 2" Hex Head Bolts, (2) ½" Flat Washers, and (2) ½" Lock Washers. Do not tighten at this time.
7. Attach center Mounting Bracket to Side Bar using the included (1) 8-1.25mm x 25mm Hex Head Bolt, (1) 8mm Flat Washer, and (1) 8mm Lock Washer. Do not tighten at this time.
8. Level and adjust Side Bar, then tighten all hardware at this time.
9. Repeat steps 2-8 for driver Side Bar.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

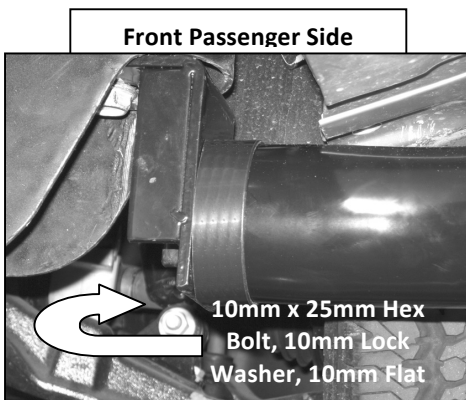


Figure 1

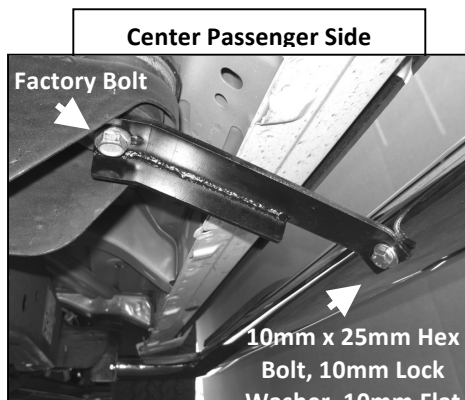


Figure 2

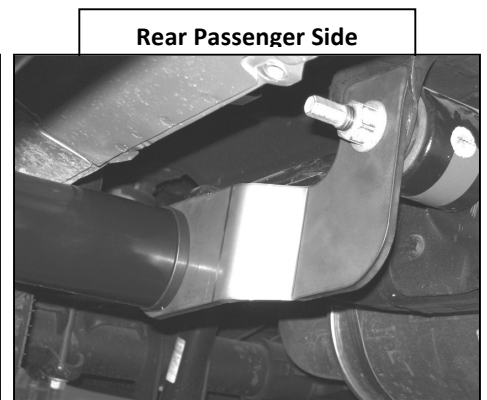


Figure 3