



RUNNING BOARD KIT INSTALLATION INSTRUCTIONS

1. Slide (1) square headed bolt (Item #7) into each T-slot on the Running Board.
2. Stone Guards should be bent approximately on a 15 degree angle $4\frac{1}{2}$ " up from bottom.
3. Fasten Stone Guards to Running Boards with $\frac{3}{8}$ " self-tapping screws provided (Item #13).

FULL LENGTH APPLICATION

4. Hold the Running Board up to vehicle positioning it to allow for sufficient stepping area. If possible clamp the Stone Guards to the wheel well with large vise grips or C-clamp; if not, enlist assistance at this stage. Fasten Stone Guards in the wheel well opening, first drilling a $\frac{5}{32}$ " hole, then attaching with #14 x $\frac{3}{4}$ " hex head screws (Item #6) furnished. NOTE: Fasten top screw first then check board for level. When satisfied, finish attaching Stone Guard using 3 screws per Stone Guard as indicated in Illustration 1. (On Chevy/GMC Vans, Blazers, Suburbans and Cab Length Pick-Up applications, you may desire to attach top riser to pinch weld on vehicle using #14 hex head screws.) Wheel well to wheel well installation on pick-ups: You should hold away from pinch weld approximately $\frac{1}{4}$ " so rubbing does not occur. Do not attach to pinch weld on Dodge Van installations as it will be too far under the Van to be a useful step. On all other vehicle installations, position the board so that it looks good and is functional as a step and door guard.
5. Fasten 24" horizontal angle (Item #3) to board using square head bolts, $\frac{1}{4}$ " washers and nuts.
6. Fasten 24" horizontal angle to be flush with back of cab on Pick-Ups or center on Vans, Suburbans and Blazers.
7. Attach both 9" vertical straps (Item #4) to the 24" angle bracket (using $\frac{5}{16}$ " bolt, nut and washer), one directly below the vehicle frame and one directly below back side of body on Vans or back of cab on Pick-Ups. See Illustration 2.
8. Attach adjusting angles 1" x 1" x 3" (Item #5) to 9" vertical straps using $\frac{5}{16}$ " bolt, nut and washer.
9. Locate and attach adjusting brackets to frame and body with #14 hex screws after drilling $\frac{5}{32}$ " hole. NOTE: When mounting Pick-Up Truck Running Board, attach the 9" vertical strap to the rear of the cab body (See Illustration 3).
10. Tighten all nuts and bolts.
11. Note Cab Length application. When installing a Cab Length Running Board, assemble the bracketry at the very rear of board, attaching rubber end cap to 24" angle. (See Illustration 3). Clamp the bracketry in place as you would the rear Stone Guard on full length application. Then position and attach as per instructions above.

PARTS LIST CAB LENGTH TRUCK BOARDS

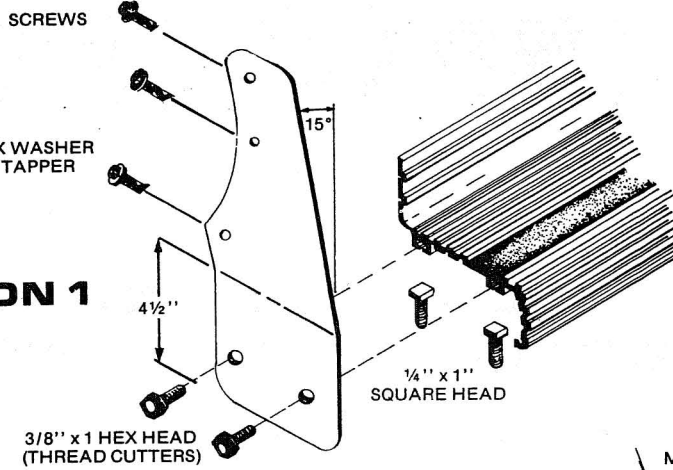
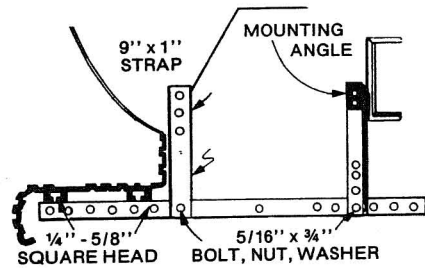
ITEM	DESCRIPTION	QTY.
1	Running Boards	2
2	Stone Guards	1 RH, 1 LH
3	Horizontal Angle 1" x 1" x 24"	2
4	Vertical Support Strap 1" x 9"	4
5	Mounting Angle 1" x 1" x 3"	4
6	#14 x $\frac{3}{4}$ " Hex Washer Head	24
7	$\frac{1}{4}$ "-20 x $\frac{5}{8}$ " Square Head Bolt	4
8	$\frac{1}{4}$ " Split Lock Washer	8
9	$\frac{1}{4}$ "-20 Heavy Hex Nut	8
10	$\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Hex Head Bolt	8
11	$\frac{5}{16}$ " Split Lock Washer	8
12	$\frac{5}{16}$ "-18 Hex Head Nut	8
13	$\frac{3}{8}$ " x 1 Thread Cutter	4
14	$\frac{1}{4}$ "-20 x 1 Machine Screw	4
15	End Cap	1 RH, 1 LH

PARTS LIST FULL LENGTH BOARDS

ITEM	DESCRIPTION	QTY.
1	Running Boards	2
2	Stone Guards	2 RH, 2 L-HL
3	Horizontal Angle 1" x 1" x 24"	2
4	Vertical Support Strap 1" x 9"	4
5	Mounting Angle 1" x 1" x 3"	4
6	#14 x $\frac{3}{4}$ " Hex Washer Head	24
7	$\frac{1}{4}$ "-20 x $\frac{5}{8}$ " Square Head Bolt	4
8	$\frac{1}{4}$ " Split Lock Washer	4
9	$\frac{1}{4}$ "-20 Heavy Hex Nut	4
10	$\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Hex Head Bolt	8
11	$\frac{5}{16}$ " Hex Head Nut	8
12	$\frac{5}{16}$ " Split Lock Washer	8
13	$\frac{3}{8}$ " x 1 Thread Cutter	8

ILLUSTRATION 1

TYPICAL PICK-UP MOUNTING



TYPICAL VAN MOUNTING

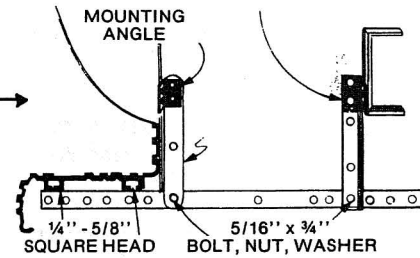


ILLUSTRATION 2

NOTE: ALL BRACKET COMPONENTS ARE ASSEMBLED WITH 5/16' x 3/4' BOLT, NUT, WASHER. ATTACH MOUNTING ANGLES TO FRAME & BODY WITH #14 3/4' HEX.

ILLUSTRATION 3

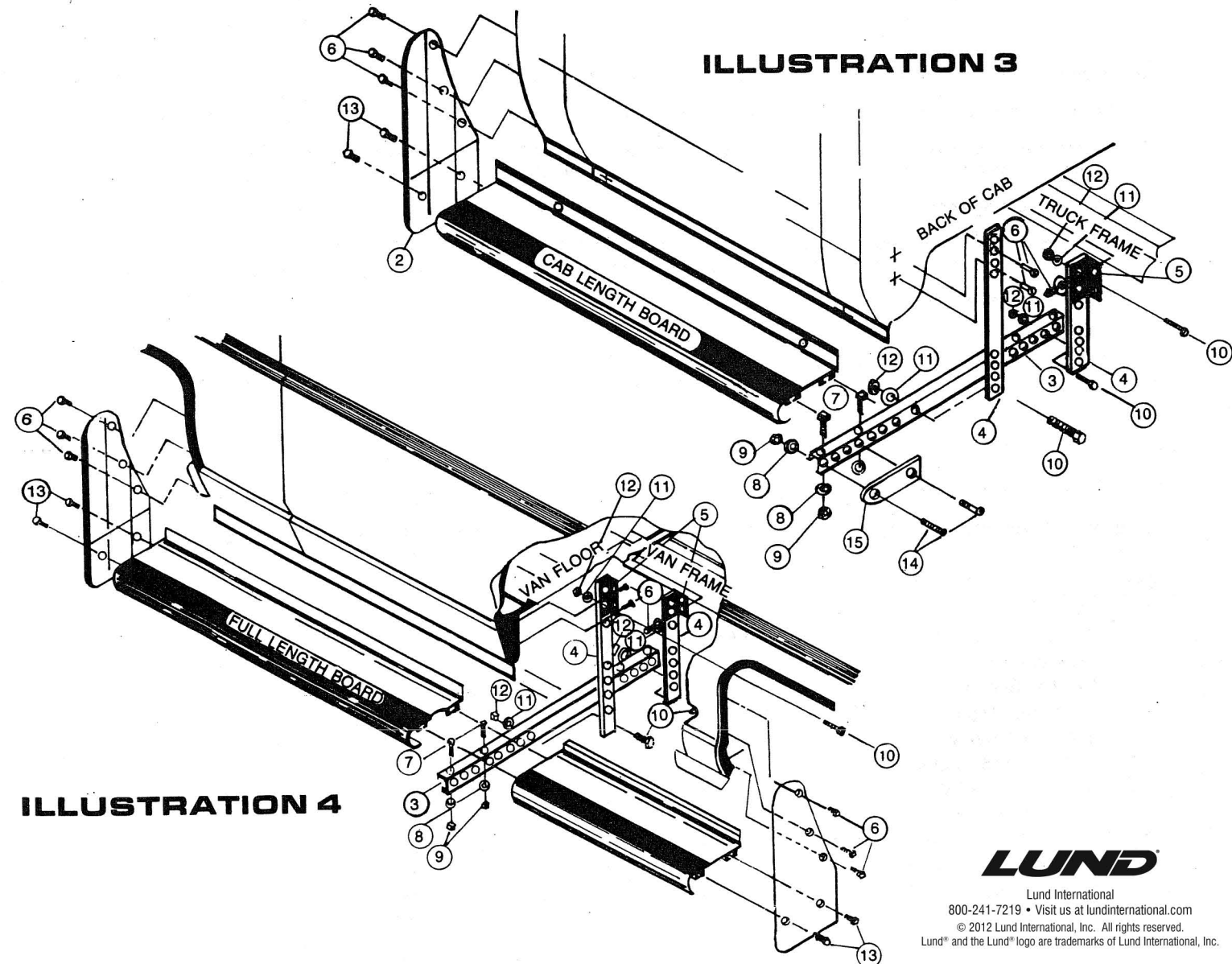


ILLUSTRATION 4

LUND

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