



MX-0156-99
MX-0181-99
MX-0194-01

**Silverado/Sierra
Std Cab/ Ext. Cab/Crew Cab
Running Board Application
Installation Instructions
Read Carefully Before Installing**

**Section A
Bracket installation**

1. Measure from the **back of the cab** forward and mark the pinch weld using the measurements noted below.
2. Remove the door sill plates from the inside of the vehicle, the plates can be removed by lifting up the front edge and working your way back. The sill plates are held on with snap fasteners that mount through slot on the vehicle's floor. **Move any wiring out of the way before drilling any holes through floor.**
3. Install the clip angle to the vertical bracket using 5/16" bolts and nuts leave them finger tight. Hold the brackets up to the pinch weld where you marked in step #1, they must be held up tight to the floor and tight to the pinch weld (keep the bracket vertical). Mark the floor through the hole in the top of the bracket, and then drill a 1/4" hole through the floor and a 5/16" hole through the pinch weld. The hole in the pinch weld should be in the center. Rear bracket on extended cabs will be fastened to the floor with a #14 sheet metal screw, do not drill a hole for this screw. On standard cab models the rear bracket mounts to the bottom of the crossmember with a 5/16" thread cutting bolt, use a 9/32" drill bit for this hole.
4. Bolt the brackets to the pinch weld with a 5/16" bolt and nut, and bolt the top of the bracket to the floor with a 1/4" carriage bolt and nut. Tighten all fasteners.
5. Replace the sill plates.

Bracket location measurements

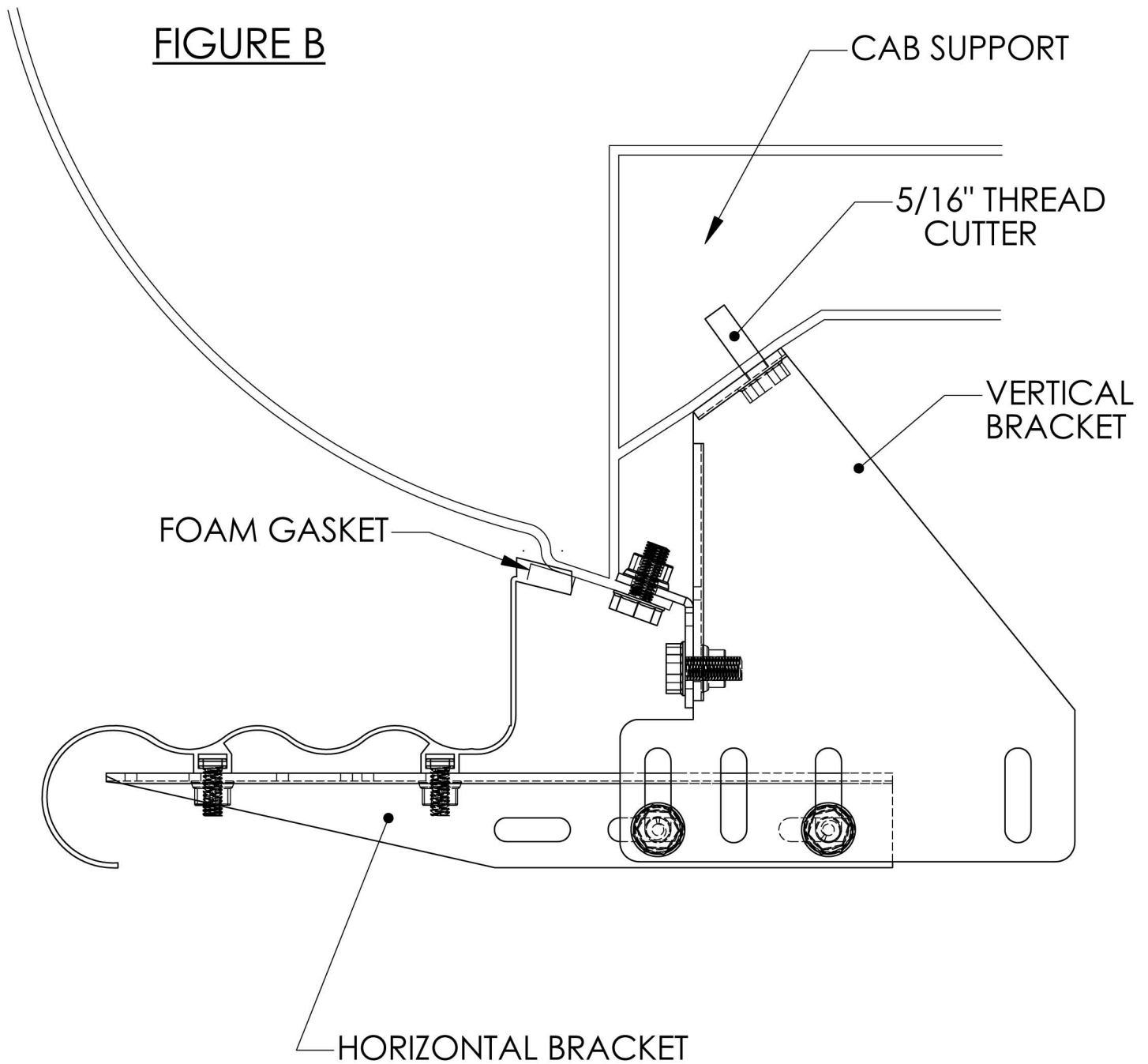
MODEL	REAR		CENTER		FRONT	
	DRIVER	PASS.	DRIVER	PASS.	DRIVER	PASS.
STD. CAB	12"	12"	44 3/4"	44 3/4"	N/A	N/A
EXT. CAB	12"	12"	42"	42"	69 1/4"	69 1/4"
CREW CAB	8"	8"	48 1/4"	48 1/4"	79 1/2"	79 1/2"

Section B

Running board setup **CAUTION Care must be taken not to scratch mud flaps on sharp objects.**

1. Install one square head bolt for each bracket in each track on the underside of the running board.
2. Install a mud flap on one end of the board and an end cap on the other using the 5/16" x 1" black bolts. Thread the bolts through the holes and then into the track, the bolts will cut their own threads in the track, **do not** over tighten these bolts.
3. Bolt the horizontal channels to the bottom of boards using the square head bolts already placed in the track with 1/4" nuts. Do not tighten at this time, leave loose enough to still be able to slide the channel.
4. Cut the foam gasket to the same length as the running board and apply it to the return on the top of the running board.

FIGURE B



FOR STANDARD CAB REAR APPLICATIONS ONLY.

Section C

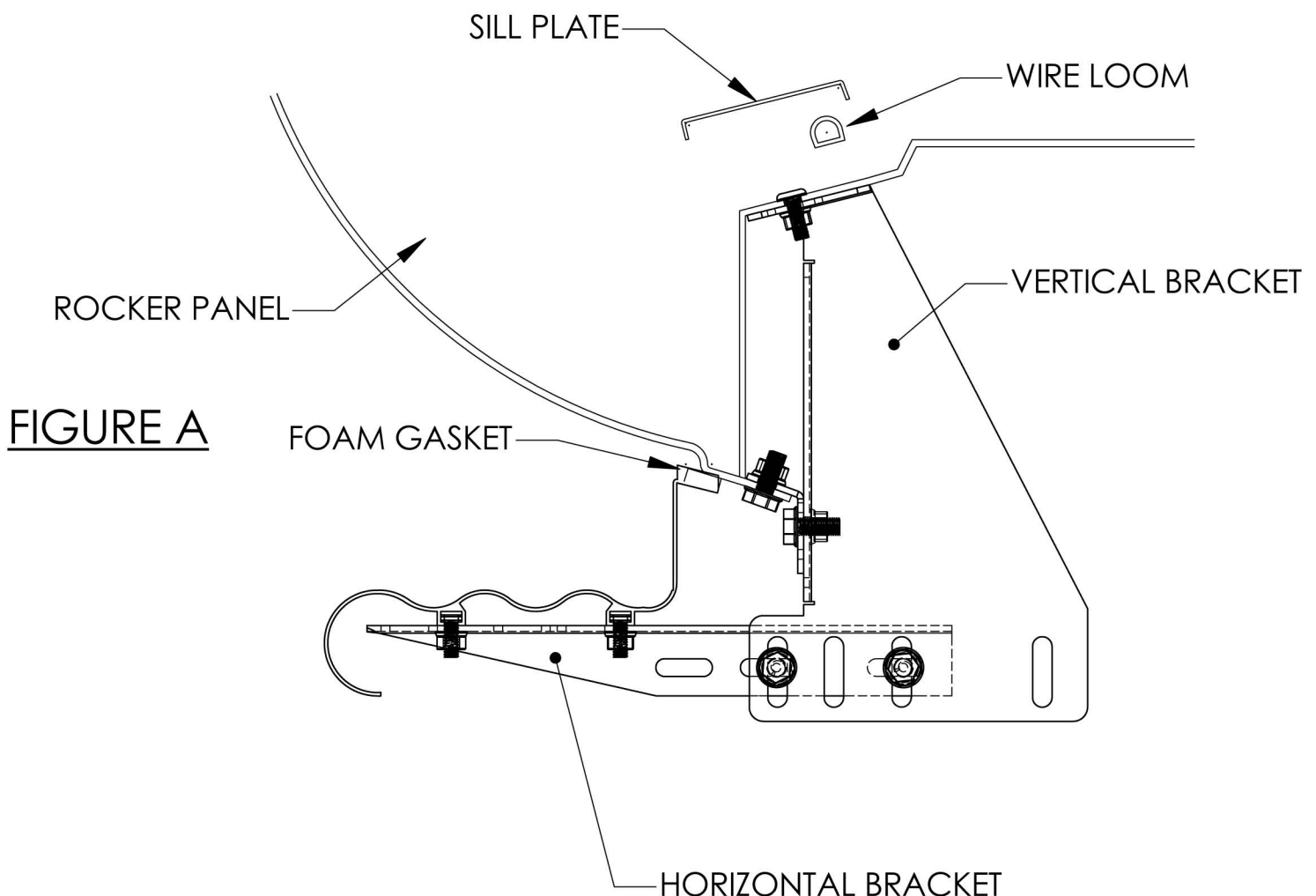
Installing the boards to the vehicle.

1. If the vehicle has flares, check to see if there is enough clearance for the board, trim with a utility knife if necessary.
2. Position the board on the vehicle with the mud flap tight to the wheel well, (**CAUTION do not slide the mud flap across the screw heads inside the wheel well as this will scratch them**), use locking pliers to hold it in place by clamping the channels to the vertical brackets.
3. Bolt the channels to the vertical brackets with 5/16"x 3/4" bolts and 5/16" nuts. Do not tighten these bolts at this time leave finger tight.
4. Set the board level with the vehicle and make sure that the mud flap is tight to the wheel well. Also check the board to see if it is parallel with the pinch weld, now tighten the bolts. Tighten the bolts holding the channels to the board first, then the bolts holding the channels to the vertical brackets.

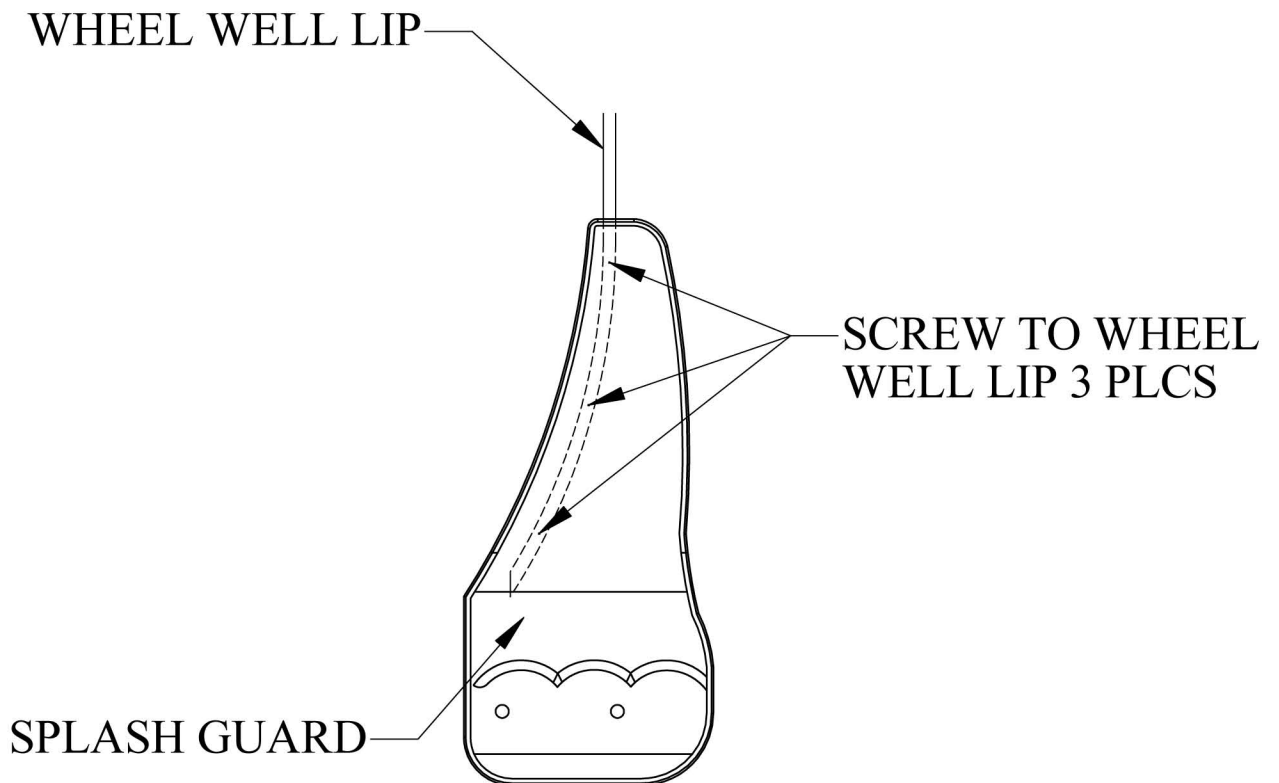
Section D

Securing the mud flap to the wheel wells.

1. Starting at the bottom drill a 1/8" hole in three places through the mud flap and the wheel well. Drill and secure each location with a # 8 sheet metal screw before drilling next location.



BOM MX RUNNING BOARDS				
PART #	DESCRIPTION	MX-0156-99	MX-0181-99	MX-0194-01
DEM-130-164	53.25" BOARD	2		
DEM-130-77.75	77.75" BOARD		2	
DEM-130-90.75	87.5" BOARD			2
8130L	SPLASH GUARD	1	1	1
8130R	SPLASH GUARD	1	1	1
8132L	END CAP	1	1	1
8132R	END CAP	1	1	1
8134	STEP PAD	2	3	4
M-0379	VERTICAL BKT.	2	6	6
M-0380	VERTICAL BKT REAR.	2		
648	CHANNEL	4	6	6
796	CLIP ANGLE	4	6	6
P-0050	BOLT PACK	1		
1114	BOLT PACK	2	2	3
1116	BOLT PACK	1	1	1
1117	BOLT PACK		1	
P-0293	1/4" FOAM GASKET	1	1	1



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