



**SILVERADO/ SIERRA
DUALY BOX BOARDS
Running Board Application**

0848-01

Installation Instructions
Read Carefully Before Installing

Section A

Bracket installation

1. Mark the bottom of the first cross-member 1” in from the end. Drill an 11/32” hole in the center of the cross-members at this location.
2. Bolt one of the vertical brackets to the pickup box cross-members, with the open side to the front, through the hole in the top front of the bracket with 5/16” bolt and nut leave finger tight.
3. Remove the box mounting bolt, install one of the 11 5/8” angles on this bolt and reinstall on truck. Use a 5/16” bolt and nut to secure the angle to the vertical bracket through the center slot.
4. Remove the bolt from the bottom of the second cross-member holding the fender brace. Install this bolt through the front hole in the top of one of the vertical bracket and then reinstall the bolt with bracket, with the open side to the front, back in the cross-member.
5. Install an 11 5/8” angle on the box mounting bolt on the second cross-member then secure it to the vertical bracket with an 5/16” bolt and nut through the center slot.
6. Bolt the 22” long angle bracket to the vertical bracket, on the front cross-member, through the upper center slot, and in the lower slot in the center of the vertical bracket on the second cross-member with 5/16” bolt and nut.
7. Tighten all nuts and bolts.

| BILL OF MATERIALS | | |
|-------------------|--------------------|------|
| Part Number | Description | Qty. |
| M-0391 | WING BOARD 37 1/2" | 1 |
| M-0392 | WING BOARD 37 1/2" | 1 |
| W-901P | STONEGUARD | 1 |
| W901D | STONEGUARD | 1 |
| M-0411 | VERTICAL BRACKET | 4 |
| M-0388 | 22" ANGLE | 2 |
| M-0389 | 11 5/8" ANGLE | 2 |
| M-0390 | 11 5/8" ANGLE | 2 |
| P-0140 | BOLT PACK | 1 |
| 346-12 | 12" CHANNEL | 2 |
| 346-14 | 14" CHANNEL | 2 |



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Section B

Installing the running boards.

1. Bend the stone guard to fit the wheel well keeping the diamond side up.
2. Mount the stone guards to the end of the board that has the diamonds on the inside of the welded end cap, they are fastened to the running board with 1/4" carriage bolts.
3. Position the running board on the truck box. Slip the running board up between the fender brace and the vertical bracket.
4. Install the channels to the vertical brackets with 5/16" bolts and washers. The 12" channel mounts to the front bracket and the 14" channel mounts to the second bracket.
5. Set the boards level with the cab boards.
6. Drill up from the bottom through the holes in the channels then bolt through from the top down with carriage bolts and 1/4" nuts.
7. Tighten all the fasteners.

Section D

Securing the mud flap to the wheel wells.

1. Starting at the bottom drill a 3/16" hole three places through the mud flap and the wheel well. See figure C.
2. Drill and secure each location with a # 14 sheet metal screw before drilling next location.
3. Do not over tighten these screws.

