

Installation Instructions

I - Sheet Number I-B033233 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

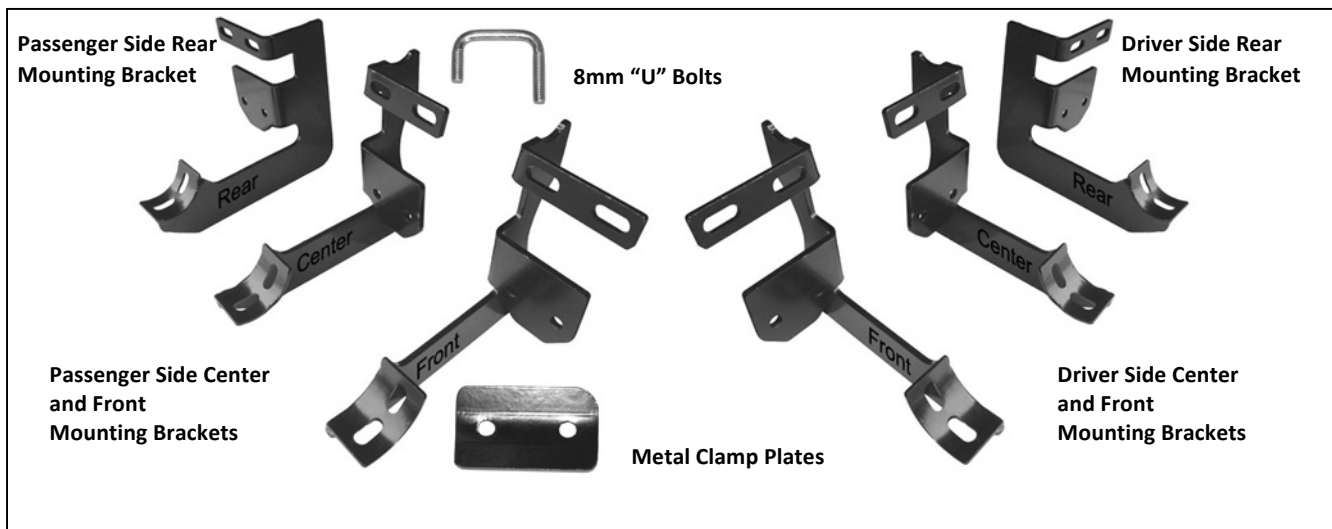
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

PART# 23578332/ 23678332

PARTS LIST:

1	Driver/Left Sidebar	6	8mm "U" Bolts
1	Passenger/Right Sidebar	12	8-1.25mm x 40mm Hex Bolts
2	Driver/Left Mounting Brackets (front & center)	12	8-1.25mm x 25mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	36	8mm Lock Washers
2	Passenger/Right Mounting Brackets (front & center)	48	8mm ID x 24mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	24	8mm Hex Nuts
6	Metal Clamp Plates		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From under the driver side of vehicle, locate the two factory holes above the front, center and rear rubber grommets in the side panel, **(Figure 1)**.
3. Starting toward the front, insert the short end of one of the 8mm "U" Bolts into one of the factory holes and out the opposite hole, **(Figure 2)**.
4. Locate the driver side front Mounting Bracket and hang it from the previously inserted "U" Bolt. **NOTE:** Hold the "U" Bolt in place and line up the threaded ends with the slots in the Mounting Brackets. Do not let the "U" Bolt fall into the body panel. Secure Mounting Bracket to "U" Bolt using the included (2) 8mm Lock Washers, (2) 8mm Flat Washers, and (2) 8mm Hex Nuts, **(Figure 3)**. Snug but do not tighten hardware at this time.
5. Position one of the Metal Plates over pinch weld and Mounting Bracket. **NOTE:** Mount the Metal Plate with the concave curvature facing the inside of the vehicle, **(Figure 4)**. Partially attach the Metal Plate

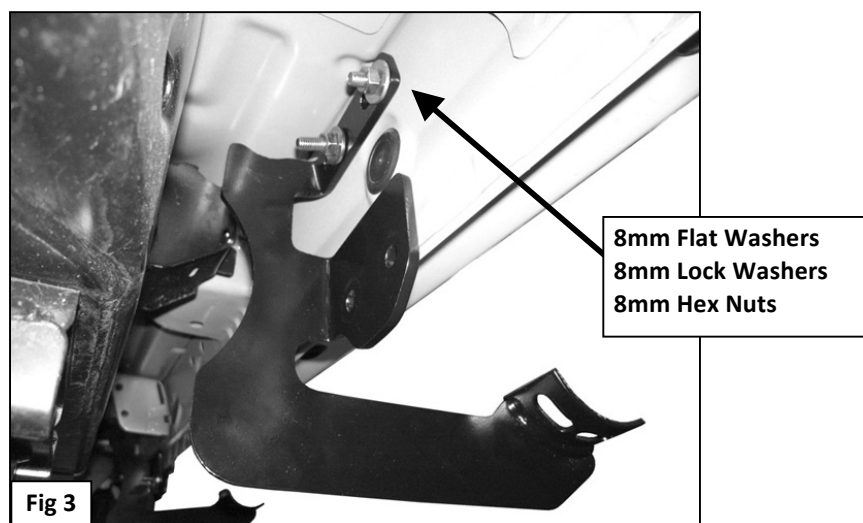
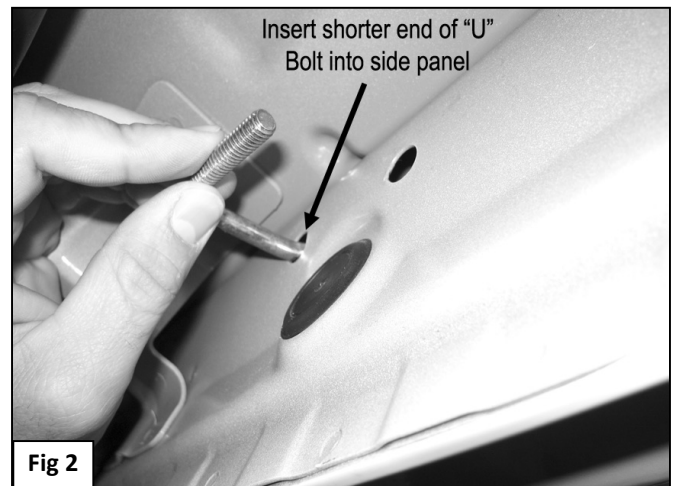
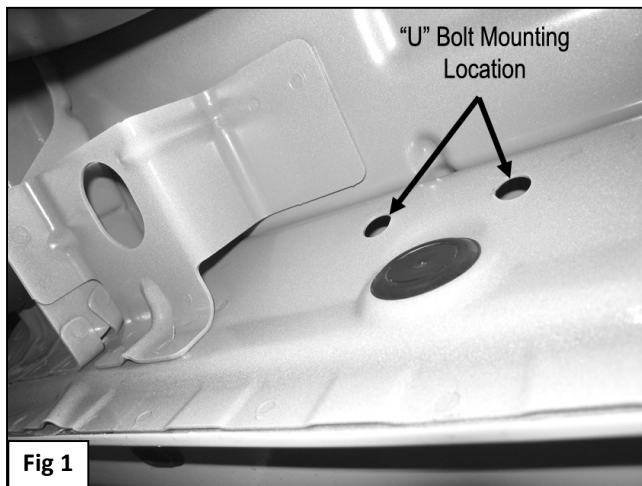
- to the Mounting Bracket using the included (2) 8mm x 40mm Hex Bolts, (2) 8mm Lock Washers, (4) 8mm Flat Washers, and (2) 8mm Hex Nuts, **(Figure 5-7)**. Snug but do not tighten hardware at this time.
6. Repeat steps 3 – 5 for rear and center Mounting Brackets installation, **(Figure 5-7)**.
 7. Carefully unwrap and position the driver Sidebar onto the Mounting Brackets. Use the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers to attach Sidebar to Mounting Brackets, **(Figure 8)**.
 8. Adjust the Sidebar properly and tighten all hardware.
 9. Repeat steps 2 – 8 for passenger Sidebar.
 10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

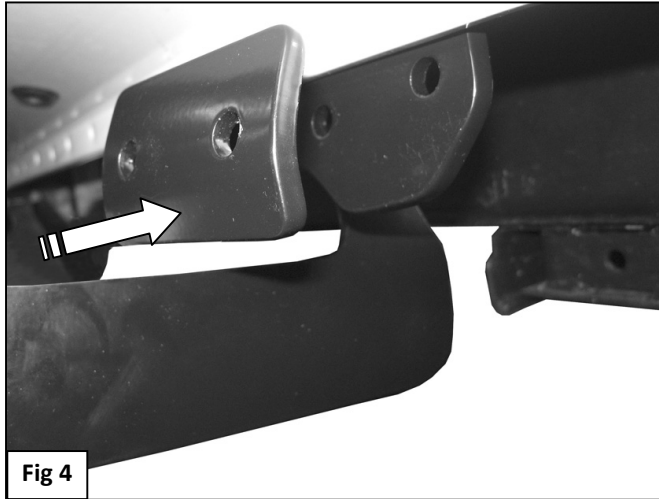
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

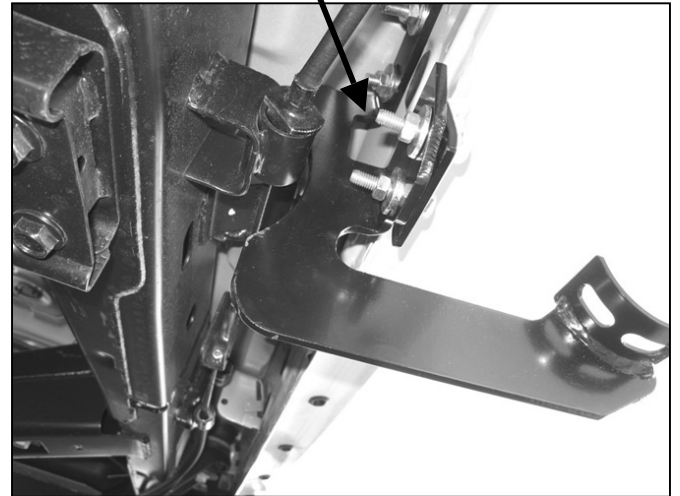
Driver Side Installation Pictured



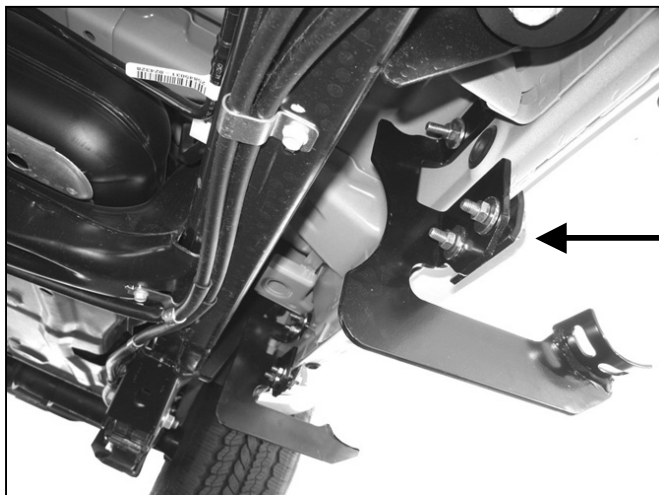
Driver Side Installation Pictured



8mm x 40mm Hex Bolts
8mm Flat Washers
8mm Lock Washers
8mm Hex Nuts

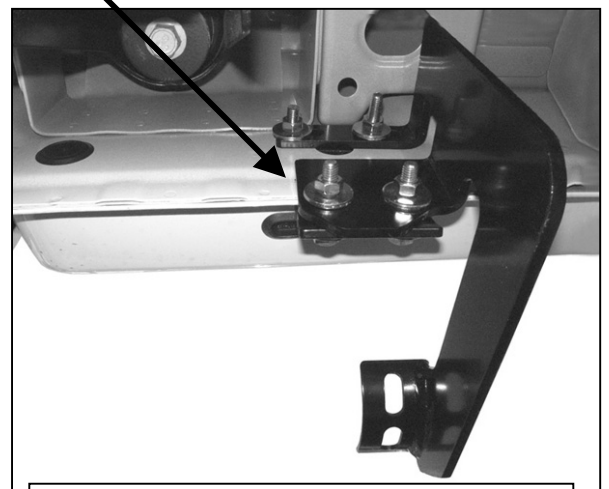


(Fig 5) Front Mounting Location Pictured



(Fig 6) Center Mounting Location Pictured

8mm x 40mm Hex Bolts
8mm Flat Washers
8mm Lock Washers
8mm Hex Nuts



(Fig 7) Rear Mounting Location Pictured



Fig 8

8mm x 25mm Hex Bolts
8mm Flat Washers
8mm Lock Washers
8mm Hex Nuts