

# Installation Instructions

I - Sheet Number I-B096602 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

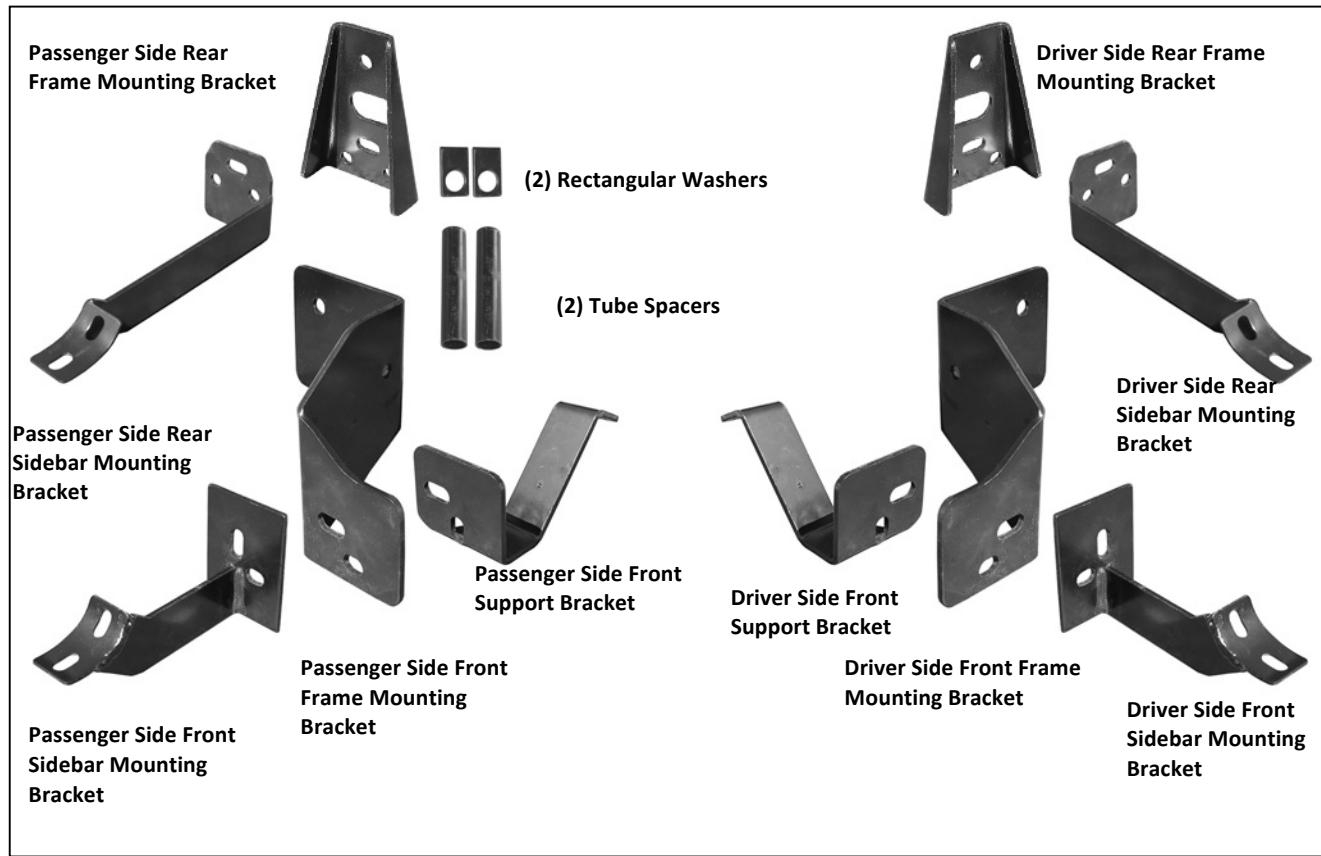
Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tirez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# Installation Instructions

**Part # 23586966/23686966**

**PARTS LIST:**

1	Driver/Left Sidebar	2	Tube Spacers (19mm x 95mm)
1	Passenger/Right Sidebar	2	Rectangular Washers
1	Driver/Left Front Frame Mounting Bracket	2	12-1.75mm x 140mm Hex Bolts
1	Passenger/Right Front Frame Mounting Bracket	8	12-1.75mm x 40mm Hex Head Bolts
1	Driver/Left Front Support Bracket	8	12mm ID x 32mm OD x 3mm Flat Washers
1	Passenger/Right Front Support Bracket	12	12mm ID x 24mm OD x 2.5mm Flat Washers
1	Driver/Left Front Sidebar Mounting Bracket	10	12mm Lock Washers
1	Passenger/Right Front Sidebar Mounting Bracket	10	12mm Hex Nuts
1	Driver/Left Rear Frame Mounting Bracket	14	10-1.50mm x 30mm Hex Bolts
1	Passenger/Right Rear Frame Mounting Bracket	20	10mm ID x 20mm OD x 2mm Flat Washers
1	Driver/Left Rear Sidebar Mounting Bracket	14	10mm Lock Washers
1	Passenger/Right Rear Sidebar Mounting Bracket	6	10mm Hex Nuts



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**
2. Start installation at the front, driver side of the vehicle. Locate the rectangular factory hole in the frame near the front body mount, (**Figure 1**). Select the driver side front Frame Mounting Bracket and

hold it up to the frame. Line up the hole in the Bracket with factory rectangular hole in the frame. Insert (1) 12mm x 140mm Hex Head Bolt with (1) 12mm Flat Washer through Mounting Bracket and frame, (**Figure 2**). From the back of the frame, slide (1) Tube Spacer over the 12mm x 140mm Hex Bolt and push it into the frame, (**Figure 3**). Slide (1) Square Washer over the Hex Bolt and Spacer to cover the square hole in the frame, (**Figure 4**), followed by (1) 12mm Flat Washer, (1) 12mm Lock Washer, and (1) 12mm Hex Nut, (**Figure 5**). Snug but do not tighten at this time.

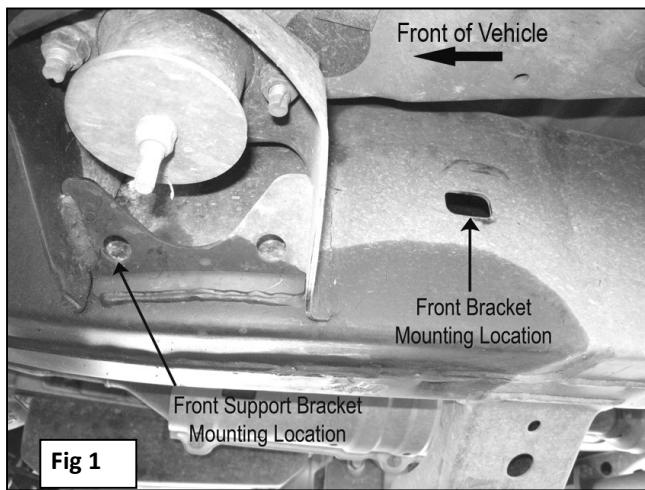
3. Locate the two holes in the bottom of the factory body mount bracket, (**Figure 1**). Hang the driver side Front Support Bracket from the forward hole using the included (1) 10mm x 30mm Hex Bolt, (2) 10mm x 20mm OD x 2mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (**Figure 6**). Leave hardware loose at this time.
4. Select the driver side Front Sidebar Bracket and line up the mounting holes with the holes in the previously installed Frame Mounting Bracket and Support Bracket. Bolt the (3) Brackets together with (2) 12mm x 40mm Hex Bolts, (4) 12mm x 24mm Small Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Snug but do not tighten hardware at this time.
5. Move toward the rear mounting location, (**Figure 7**), and bolt the driver side Rear Frame Mounting Bracket to the frame with the included (1) 12mm x 40mm Hex Bolt, (2) 12mm x 32mm OD x 3mm Large Flat Washers, (1) 12mm Lock Washer and (1) 12mm Hex Nut, (**Figure 8 & 9**). Do not tighten hardware at this time.
6. Line up the (3) holes in the Frame Mounting Bracket with the holes in the driver side Rear Sidebar Bracket. Insert (1) 12mm x 40mm Hex Bolt with (1) 12mm x 24mm OD x 2.5mm Small Flat Washer through the top mounting hole with (1) 12mm x 24mm OD x 2.5mm Small Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut securing it in place. Insert (2) 10mm x 30mm Hex Bolts, (4) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts through the (2) remaining mounting holes. Snug but do not tighten hardware at this time.
7. Carefully place the driver side Sidebar onto the Mounting Brackets and line up the threaded inserts with the slots in the brackets. Secure the Sidebar to the Brackets with (4) 10mm x 30mm Hex Bolts, (4) 10mm Flat Washers and (4) 10mm Lock Washers. Snug but do not tighten hardware at this time.
8. Level and adjust Sidebar properly and tighten all hardware.
9. Repeat steps 2 – 8 for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

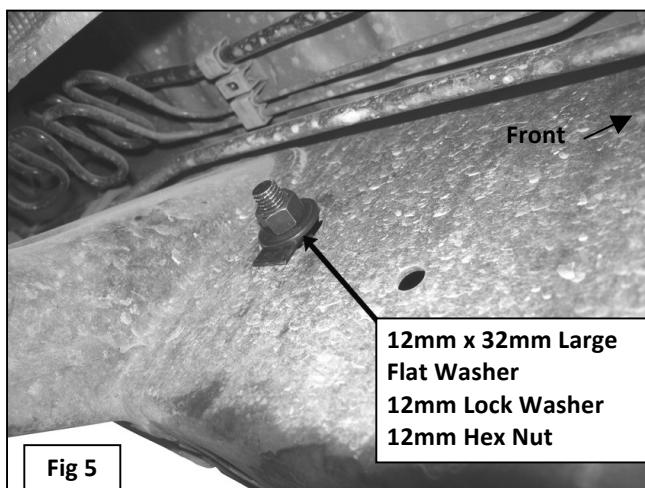
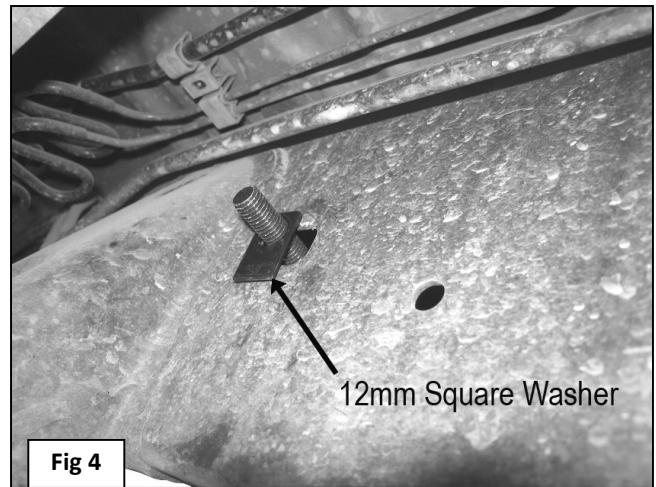
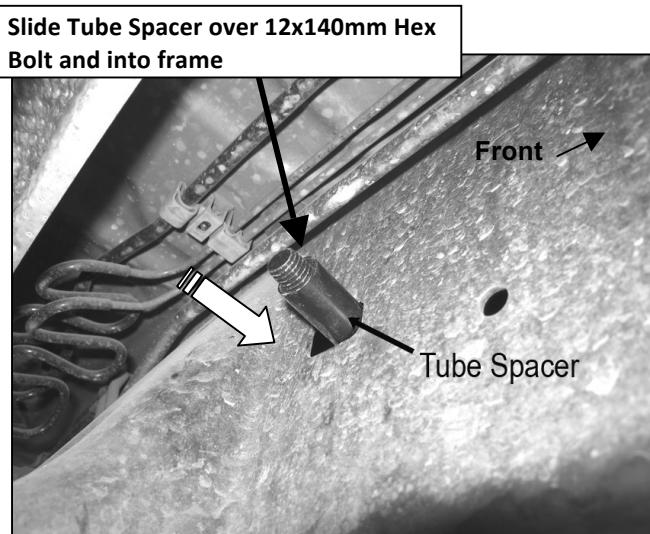
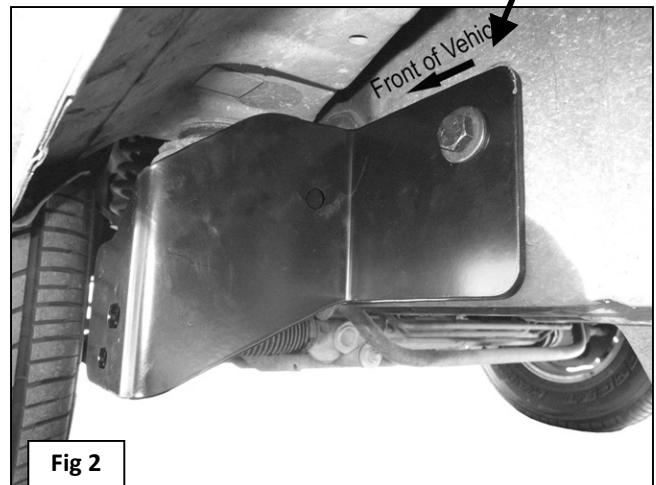
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

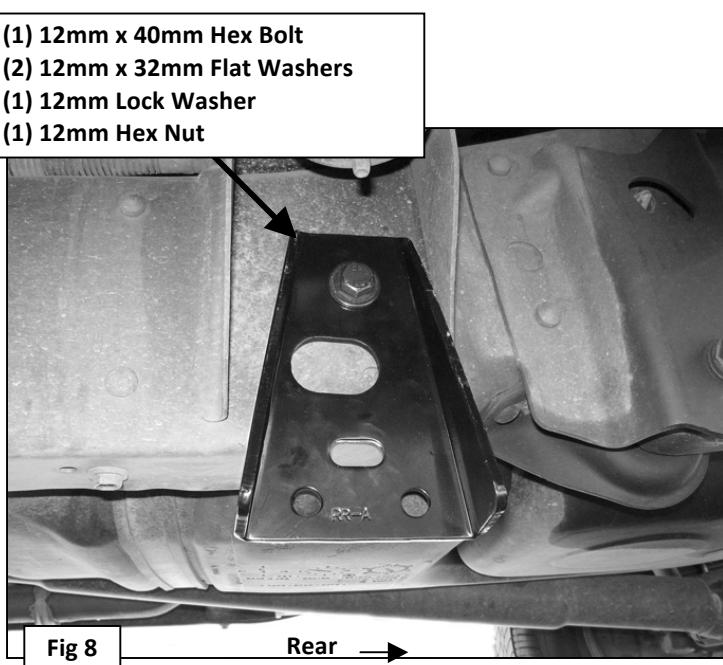
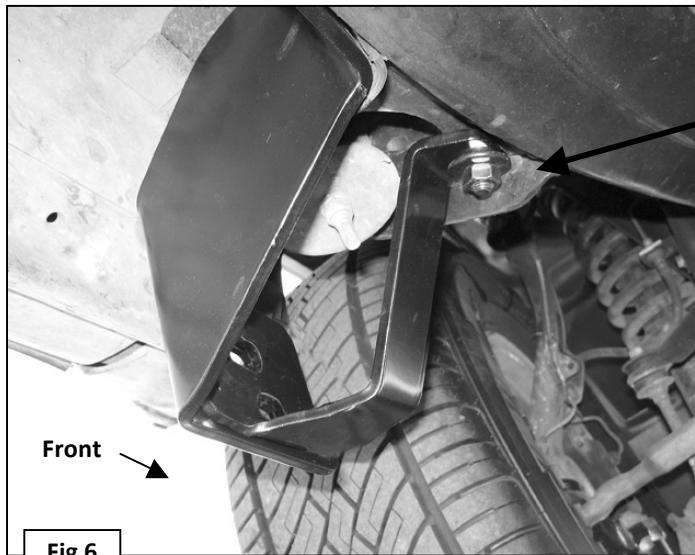
Driver Side Installation Pictured



(1) 12mm x 140mm Hex Bolt  
(1) 12mm x 32mm Large Flat Washer



Driver Side Installation Pictured



- (1) 10mm x 30mm Hex Bolt
- (2) 10mm x 20mm Flat Washers
- (1) 10mm Lock Washer
- (1) 10mm Hex Nut

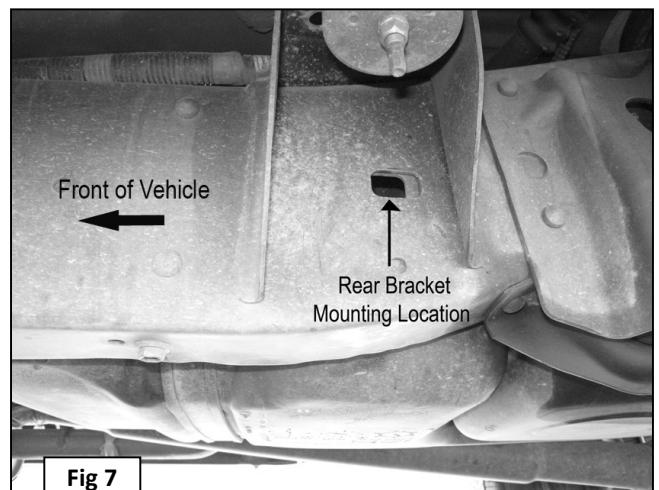
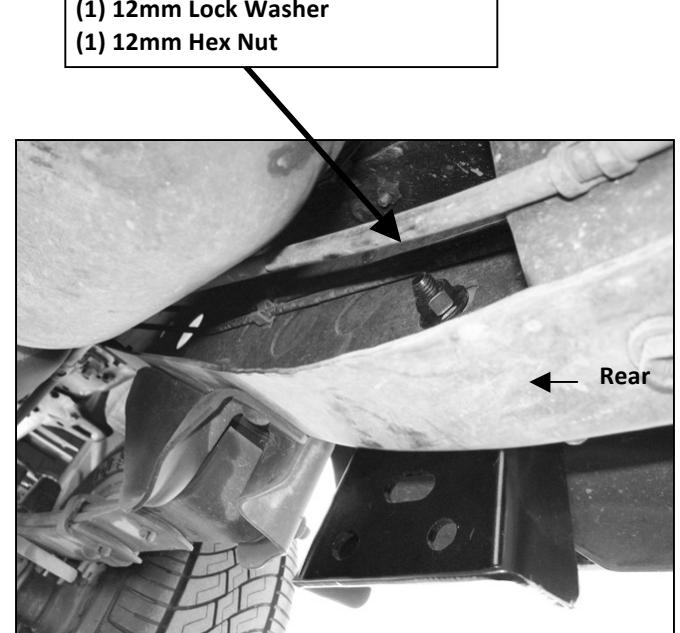


Fig 7



(Fig 9) Backside of frame pictured from below

