

Installation Instructions

I - Sheet Number I-B032647 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

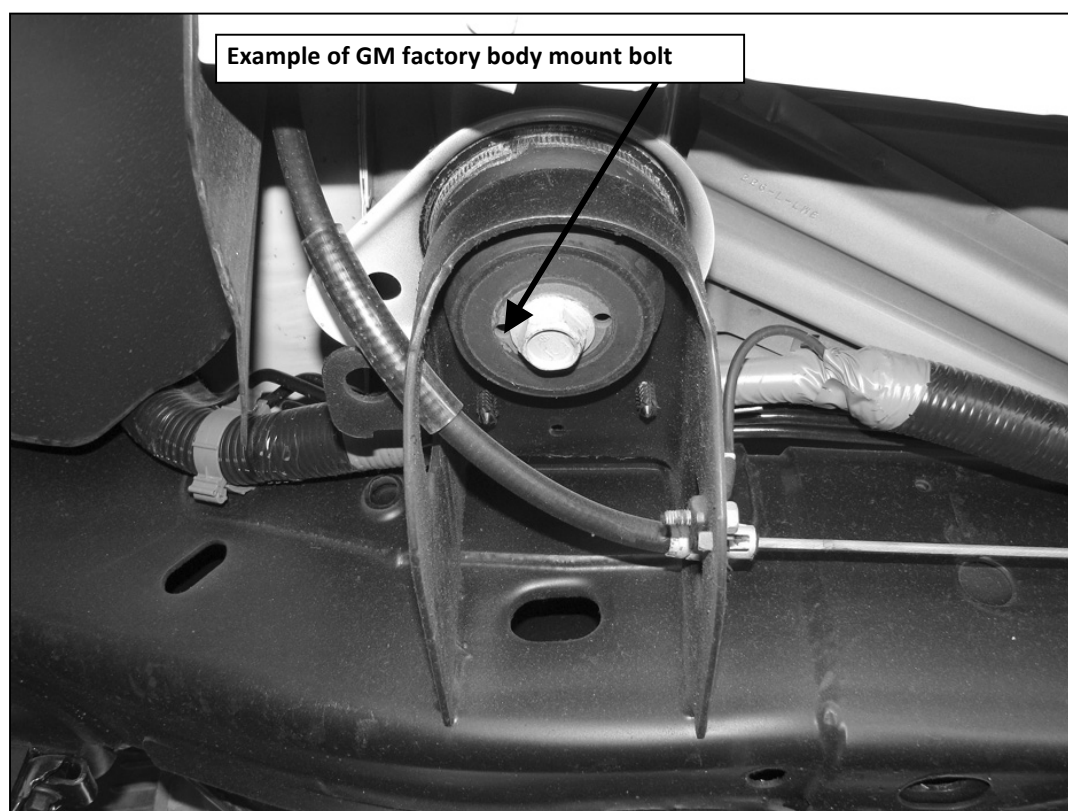
PART# 23284326/ 23484326/22688326/23088326

IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



Read the instructions completely before you begin the installation. NOTE: Pictures are for reference only, actual brackets may be different. Installation is the same

PARTS LIST

- | | |
|---|-------------------------------|
| (2) SIDE TUBES WITH STEPS | (4) ½" x 2" HEX HEAD BOLTS |
| (2) FRONT MOUNT BRACKETS | (10) ½" FLAT WASHERS |
| (2) REAR MOUNT BRACKETS | (10) ½" LOCK WASHERS |
| (2) CENTER MOUNT BRACES | (2) 8-1.25mm x 25mm HEX BOLTS |
| (6) M12-1.75 x 120mm HEX HEAD BOLTS (ONLY FOR 00-06 MODEL) | |
| (2) 8mm x 24mm x 2mm FLAT WASHERS | |
| (2) 8mm LOCK WASHERS | |

PROCEDURE

1. Begin installation by working on driver side of the vehicle (see Figures 1.1 – 1.4).
2. From underneath truck, loosen and remove body mount bolts that run upward through mounts into floorboard. Attach and secure Front Mount Bracket to underside of vehicles front body mount (see Figure 1.2) with (1) M12 – 1.75 x 120mm bolt (**For 07-on models, use the factory bolt on the vehicle**), (1) ½" split lock washer, and (1) ½" flat washer. Hand Tighten.
3. Attach and secure Rear Mount Bracket to underside of vehicles rear body mount as shown in Figure 1.4, in same manner as the front. Repeat for Center Brace, (see Figure 1.3).
4. Attach Side Tube to Front and Rear Brackets using (1) ½" x 2" bolt, (1) ½" lock washer and (1) ½" flat washer for each bracket and hand tighten. Fasten Center Brace to Side Tube using (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer. Adjust Side Tube so that it is level and centered, and tighten all bolts to complete the driver-side assembly.
5. Repeat process for passenger side of vehicle to complete installation.

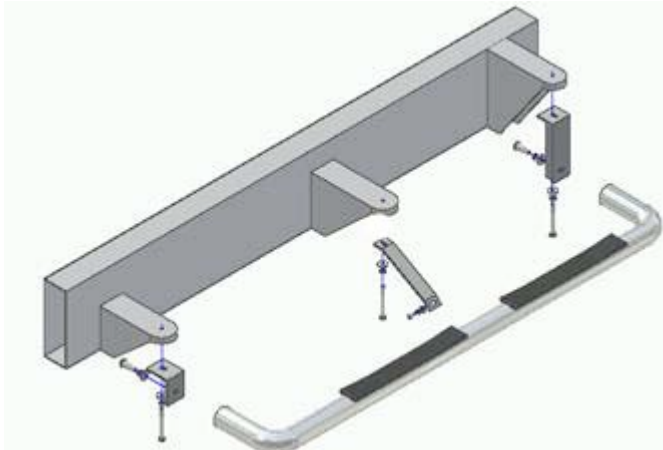


Figure 1.1 – Driver-Side Full Assembly View

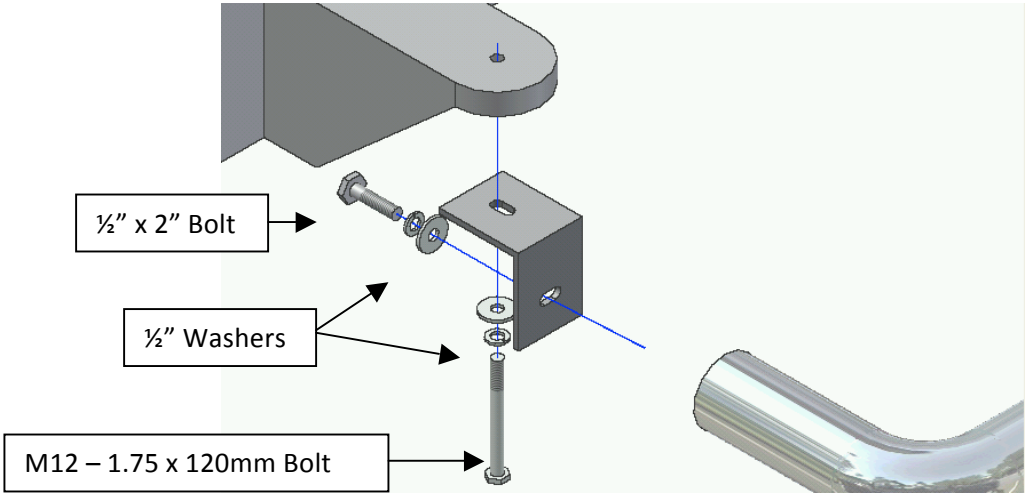


Figure 1.2 – Front Bracket

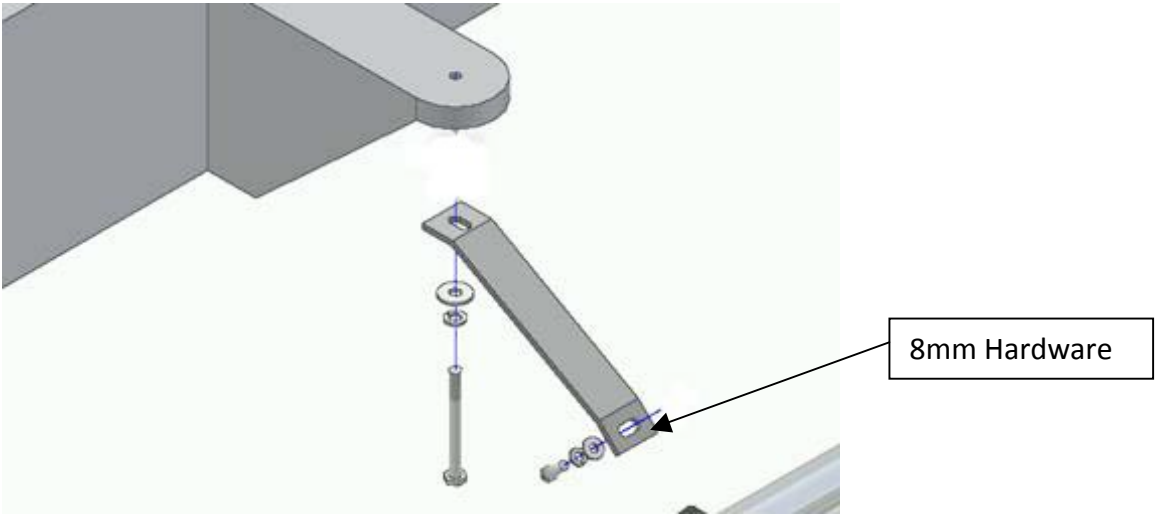


Figure 1.3 – Center Brace

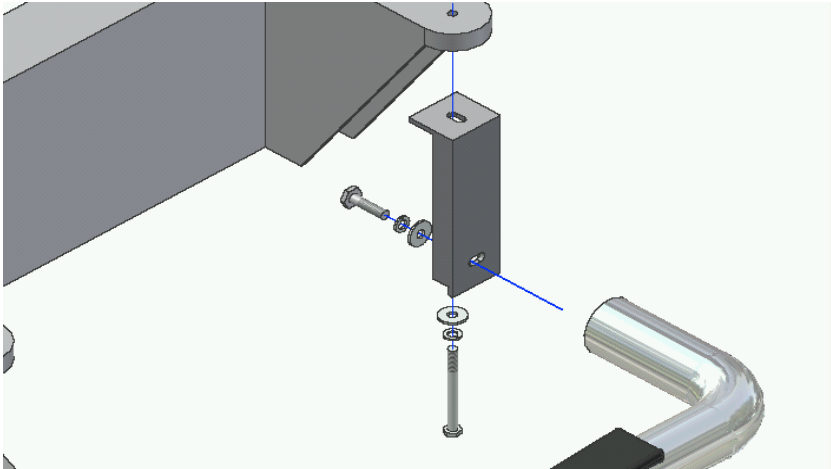


Figure 1.4 – Rear Bracket