



STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only** approves installing the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Bushwacker fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

Dodge Street Flares™ Fender Flares Set of 4

Set Part #50504-02

Rev-3 1/8/2016

For complete fitment info visit : www.bushwacker.com

TOOLS FOR EASY INSTALLATION:





- Jack and Jack Stands (optional)
- #2 Phillips Driver Bit
- #25 Torx™ Driver Bit
- Utility Knife

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

- | | | | |
|---|---|---|---|
| 1. | 2. | 3. | 4. |
|  |  |  |  |
| CL1-0002,
Black "U" Clip,
6 pcs | CL1-0011,
10A-4 Magni
Black Clip,
4 pcs | GP1-0008,
Duro (NC02/S 70)
Edge Trim,
304 inches | SW1-0056,
#8 x 3/4"
PH Screw,
4 pcs |

Flare Installation Procedures:

STEP 2 - Edge Trim Installation:

- A) Remove factory installed edge trim when necessary.
- B) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). **See Illustration #1**
- C) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare

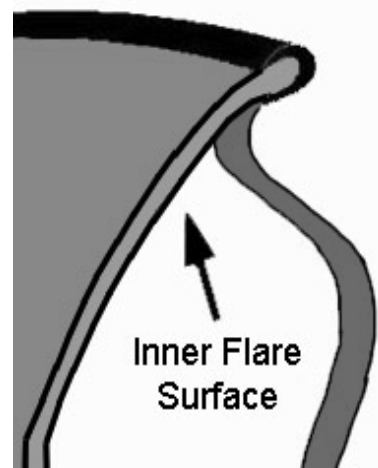


Illustration #1

STEP 3 - Preparing the Work Area:

- A) Support and remove wheel using jack and jack stands (optional).
- B) Remove factory fender trim and mud flaps (if installed).

NOTE: *Truck with Cummins logo needs to be remove before installing Bushwacker flares.*

STEP 4 - Flare Installation (Front):

- A) Remove the three factory screws from the front wheel well using a # 25 Torx.bit Set aside for further use. **See Illustration #2.**
- B) Holding front flare in place on fender, secure with factory screws through holes drilled in the flare.

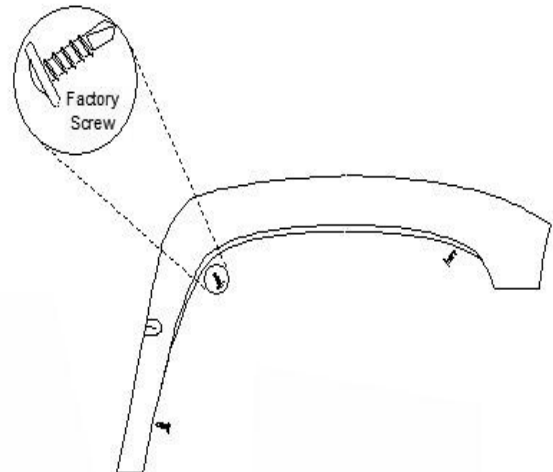


Illustration #2

STEP 5 - Flare Installation (Rear):

- A)** Remove the two factory screws from the rear wheel well using a # 25 Torx bit. Set aside for further use.
See Illustration #3
- B)** Install a clip nut, onto the sheet metal at each of the two holes located in the lower front area of the rear wheel well opening.
See Illustration #3
- C)** Hold rear flare in place on fender, secure with factory screws through the holes drilled in the flare. Install kit supply screws into clip nut, and secure. **See Illustration #3**
- D)** Refer to illustration rear to install three (3) Barbed Clips at the top inside the flare. **See Illustration #3**

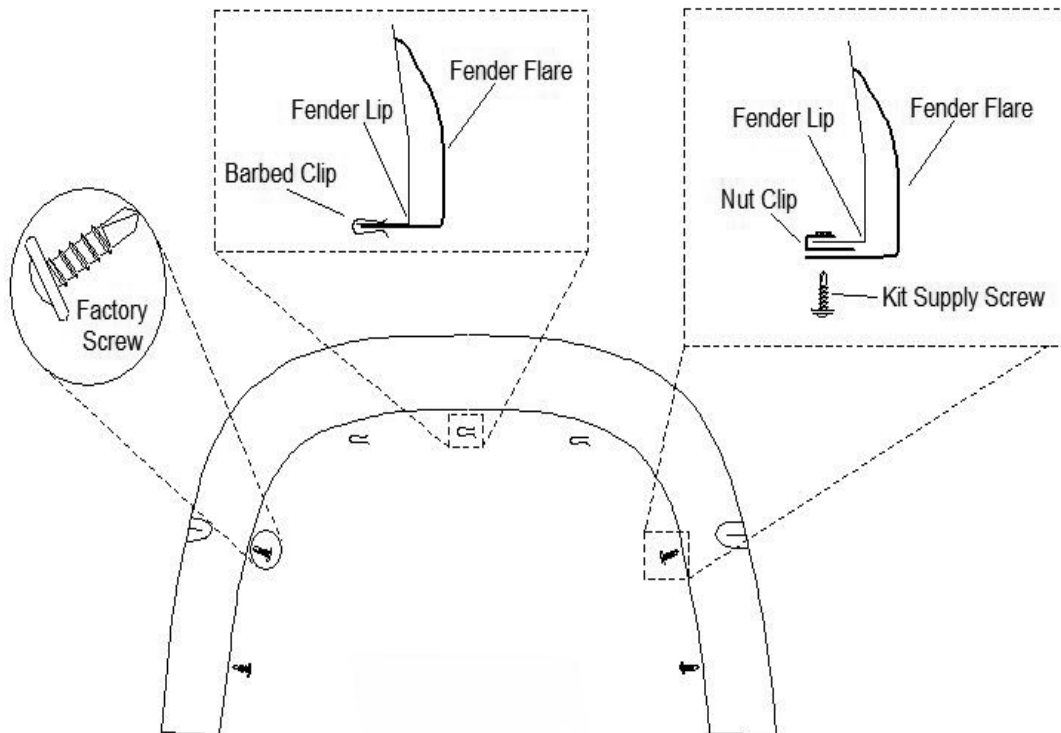


Illustration #3