

Installation Instructions

I - Sheet Number I-B077302 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tirez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

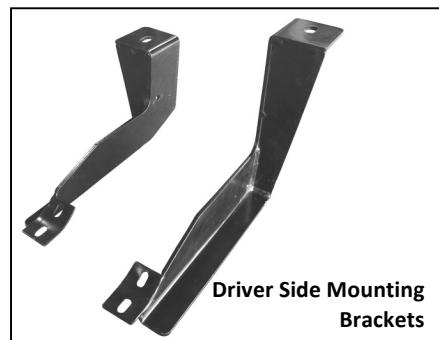
PART# 23596773/23696773

PARTS LIST:

1	Driver/Left Sidebar	4	12-1.75mm x 120mm Hex Head Bolts
1	Passenger/Right Sidebar	8	12mm Lock Washers
1	Driver/Left Front Mounting Bracket	4	12mm ID x 44mm OD x 4mm Fender Washers
1	Passenger/Right Front Mounting Bracket	2	10-1.50mm x 40mm Hex Head Bolts
1	Driver/Left Rear Mounting Bracket	2	10-1.50mm x 25mm Hex Head Bolts
1	Passenger/Right Rear Mounting Bracket	2	10-1.50mm x 40mm Bolt Plates
1	Driver/Left Front Support Bracket	2	10-1.50mm x 25mm Bolt Plates w/ Bend
1	Passenger/Right Front Support Bracket	8	10mm Lock Washers
2	Center Mounting Brackets	6	10mm Hex Nuts
2	12mm Flat Washer	10	10mm ID x 30mm OD x 2.5mm Flat Washers
		8	8-1.25mm x 25mm Hex Head Bolts
		8	8mm Lock Washers
		8	8mm ID x 24mm OD x 2mm Flat Washers



Passenger Side
Mounting Brackets



Driver Side Mounting
Brackets



Passenger Side
Support Brackets



Center Mounting
Brackets



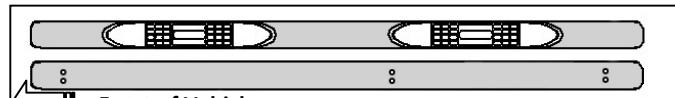
Driver Side Support
Brackets



10mm Bolt Plate w/
Bend

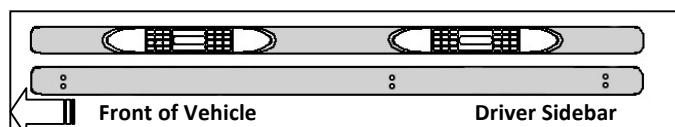


10mm Bolt Plate



Front of Vehicle

Passenger Sidebar



Front of Vehicle

Driver Sidebar

PROCEDURE:

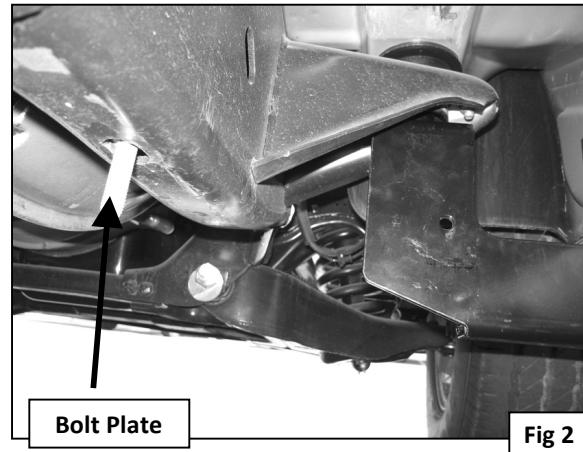
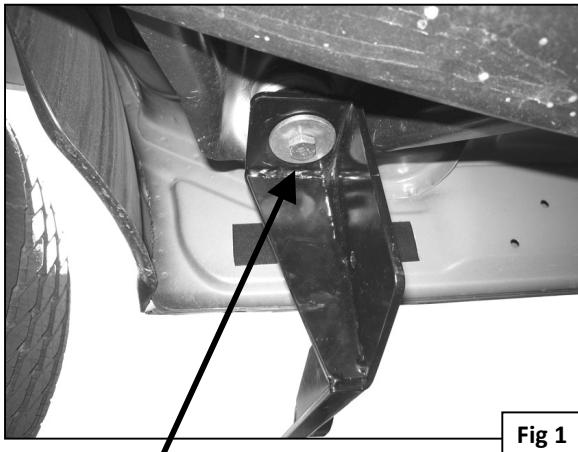
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. Remove passenger side front body mount bolt. **NOTE:** You will be replacing this bolt with included 12mm x 120mm Hex Bolt.
3. Partially install passenger side front Mounting Bracket to body mount using the included (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Lock Washer, and (1) 12mm Fender Washer (**Figure 1**).
4. Insert one of the 10mm Bolt Plates into slotted hole in the bottom of frame rail located by the front body mount (**Figure 2**).
5. Position passenger side front Support Bracket over already inserted Bolt Plate and secure it using the included (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (1) 10mm Flat Washer. Do not tighten at this time (**Figure 3**).
6. Attach opposite side of front Support Bracket to already installed front Mounting Bracket using the included (1) 10mm x 40mm Hex Head Bolt, (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (2) 10mm Flat Washers (**Figure 3**). Do not tighten at this time.
7. Remove passenger side rear body mount bolt. **NOTE:** You will be replacing this bolt with included 12mm x 120mm Hex Bolt.
8. Install passenger side rear Mounting Bracket to body mount using the included (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Lock Washer, and (1) 12mm Fender Washer (**Figure 4**).
9. Position passenger Sidebar onto front and rear Mounting Brackets. Use the included (4) 8mm x 25mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers to attach Sidebar to front and rear Mounting Brackets (**Figure 5 & 6**).
10. There are three holes in the side panel, one slotted and two rounds. Insert one of the 10mm Bolt Plates w/ bend into slotted hole and oriented to the round hole on the side, so bolt drops through (**Figure 7**).
NOTE: Some trucks may have several holes in the side panel. To determine which holes you will be using, position center Mounting Bracket over the center insert in the Sidebar and line up the opposite end to your mounting location on the side panel.
11. Partially attach one of the center Mounting Brackets to already inserted Bolt Plate using the included (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (1) 10mm Flat Washer. Attach opposite end of center Mounting Bracket to Sidebar using the included (1) 10mm x 25mm Hex Head Bolt, (1) 10mm Lock Washer, and (1) 10mm Flat Washer (**Figure 8**).
12. Level and align Sidebar properly, then tighten all hardware at this time.
13. Repeat steps 2 – 12 for driver Sidebar.
14. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

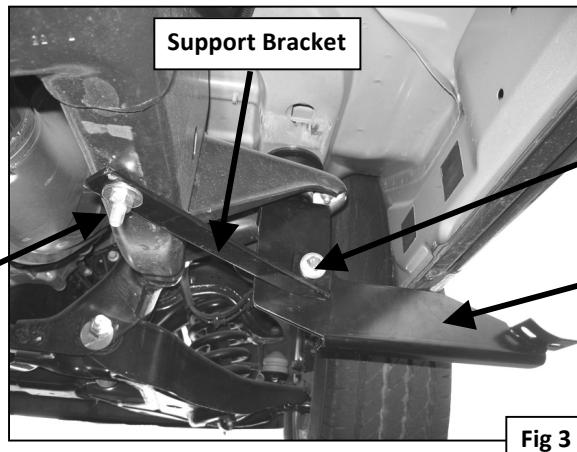
(Passenger Side Front Mounting Bracket Installation Shown)



12mm x 120mm Hex Bolt
12mm Lock Washer
12mm Fender Washer

Fig 2

(Bolt Plate)
10mm Lock Washer
10mm Hex Nut
10mm Flat Washer



10mm x 40mm Hex Bolt
10mm Lock Washer
10mm Hex Nut
10mm Flat Washers

Fig 3

(Passenger Side Rear Mounting Bracket Installation Shown)

12mm x 120mm Hex Bolt
12mm Lock Washer
12mm Fender Washer



Fig 4

(Front Mounting Bracket)

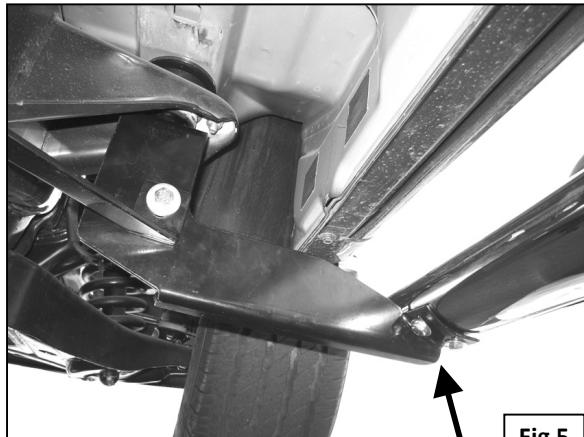


Fig 5

(Rear Mounting Bracket)



Fig 6

8mm x 25mm Hex Bolts
8mm Lock Washers
8mm Flat Washers

(Passenger Side Center Mounting Bracket Installation Shown)

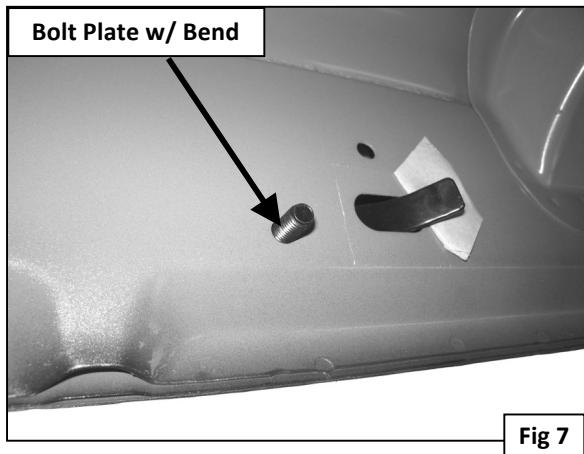


Fig 7

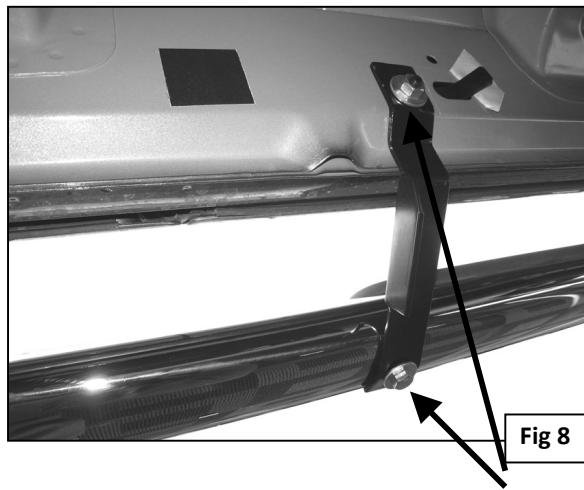


Fig 8

Installation Complete

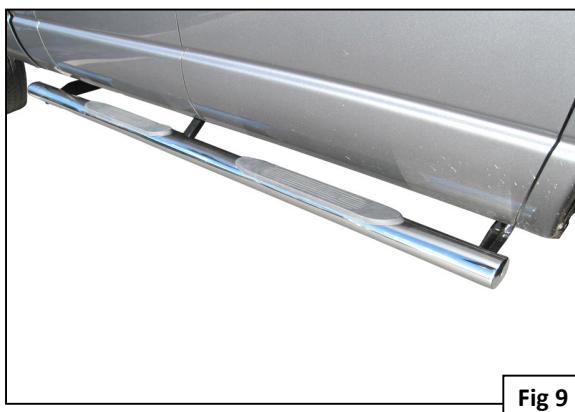


Fig 9

10mm x 25mm Hex Bolt
10mm Lock Washer
10mm Flat Washer