

# Installation Instructions

I - Sheet Number I-B091001A1 Rev.A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

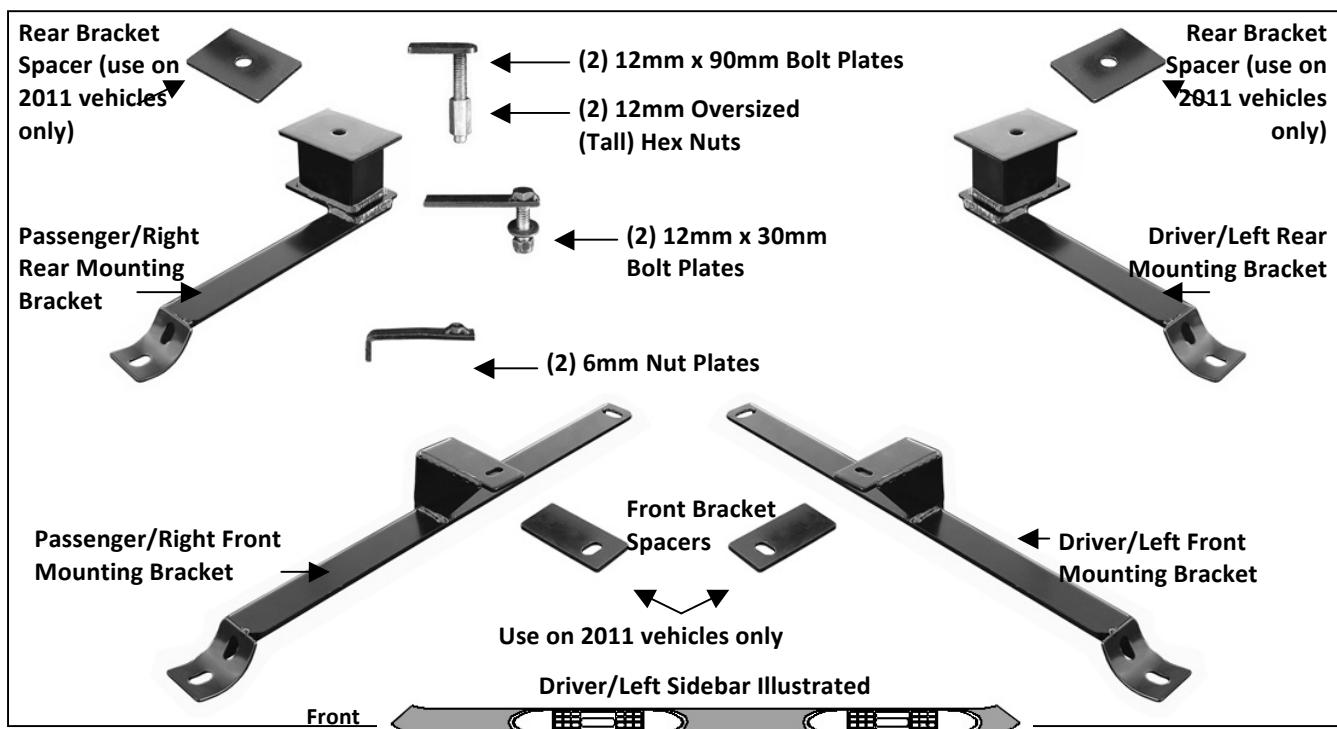
Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tirez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# Installation Instructions

Part # 22674910/ 23074910

**PARTS LIST:**

1	Driver/Left Sidebar	2	12mm x 32mm OD x 3mm Flat Washers
1	Passenger/Right Sidebar	4	12mm Lock Washers
1	Driver/Left Front Mounting Bracket	2	12mm Hex Nuts
1	Passenger/Right Front Mounting Bracket	8	8-1.25mm x 25mm Hex Bolts
1	Driver/Left Rear Mounting Bracket	8	8mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	8	8mm x 24mm OD x 2mm Flat Washers
2	90mm x 40mm Spacers ( <b>Use on 2011 Front Bracket Only</b> )	2	6mm Nut Plate
2	100mm x 70mm Spacers ( <b>Use on 2011 Rear Bracket Only</b> )	2	6-1.0mm x 30mm Hex Bolts
2	12mm Oversize Hex Nuts (Tall)	2	6mm x 18mm OD x 1.6mm Flat Washers
2	12-1.75mm x 35mm Bolt Plate	2	6mm Lock Washers
2	12-1.75mm x 90mm Bolt Plate		



**PROCEDURE:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING IS REQUIRED.
2. NOTE: Determine if the vehicle is equipped with factory mud flaps. Sidebar installation may not be compatible with factory mud flaps.
3. Start installation under the driver side of the vehicle. Remove the front and middle section of the plastic splash guard, (Figures 1A, 1B & 2). Place the splash guard on a clean, stable work surface. Use a hack saw or utility knife to cut out an opening 2" x 3-1/2" on the middle splash guard as pictured. Cut a 1-1/2" x 1-1/2" opening in

the front guard as indicated in **Figure 2**. Reinstall the splash guards using the factory fasteners. **NOTE:** Hold Brackets in position on vehicle to determine area necessary to cut from splash guards.

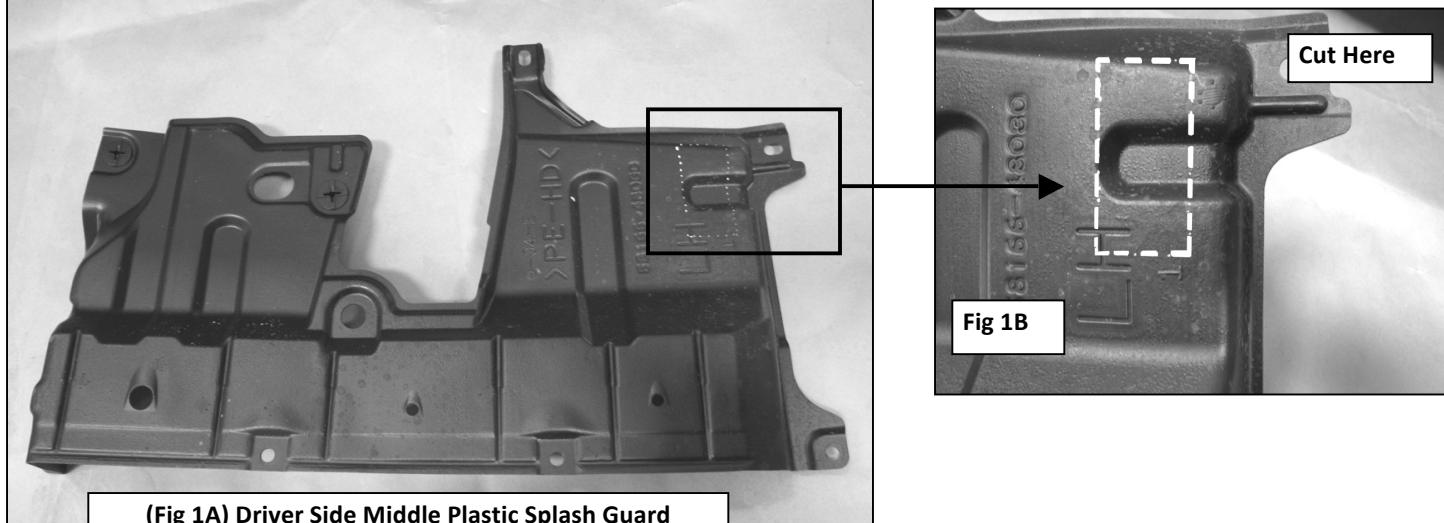
4. Insert (1) 12mm x 30mm Bolt Plate into the factory hole in the inner frame rail located next to the front tie down loop, (**Figure 3**).
5. Pull back plastic cover to locate the (4) factory holes at the point where the crossmember joins the frame rail, (**Figure 4**). Insert (1) 6mm Nut Plate into the larger inner hole and line up the nut with the larger hole toward the outside, (**Figure 4**).
6. Select the driver side Front Mounting Bracket and hang it from the 12mm Bolt plate installed in **Step 4**. Secure the Bracket to the Bolt Plate with (1) 12mm Lock Washer, (1) 12mm Flat Washer and (1) 12mm Hex Nut, (**Figures 5 & 7**). Attach the Mounting Bracket to the 6mm Nut Plate and secure it using (1) 6mm x 30mm Hex Bolt, (1) 6mm Lock Washer and (1) 6mm Flat Washer, (**Figures 6 & 7**). Do not tighten hardware at this time.
  - a. **On 2011 Vehicles Only:** Insert (1) 90mm x 40mm Front Spacer between the Mounting Bracket and the frame rail and Nut Plate, (**Figure 8A & 8B**).
7. Next, move toward the rear and remove the rubber grommet located in the rear floor panel. Insert (1) 12mm x 90mm Long Bolt Plate into the oval factory hole, (**Figure 9A**). **NOTE:** Insert Bolt Plate with plate facing the rear of the vehicle. Once inserted, push it towards the front of the vehicle to fully engage the plate across the slot. Bolt Plate must be properly supported across the opening.
8. Select the driver side rear Mounting Bracket and hang it from the Bolt Plate. Use the included (1) 12mm Oversize Long Hex Nut with (1) 12mm Lock Washer to attach the Mounting Bracket to the Bolt Plate, (**Figure 9B & 9C**). **IMPORTANT! When tightening the Bolt Plate, make sure that is fully engaged at all times.** Bolt Plate must be properly supported across the slot. Do not tighten hardware at this time.
  - a. **On 2011 Vehicles Only:** Insert (1) 100mm x 70mm Rear Spacer between the Mounting Bracket and the floor panel and Bolt Plate, (**Figure 10A & 10B**).
9. Carefully position the driver Sidebar onto the Mounting Brackets. Use the included (4) 8mm x 25mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers to attach the Sidebar to the Mounting Brackets, (**Figure 11**).
10. Align Sidebar properly and tighten all hardware at this time.
11. Repeat steps 2 – 10 for passenger Sidebar installation. **NOTE:** The passenger side splash guard is one piece. Cut the openings in the splash guard in the same locations as described in **Step 3** or hold the passenger side Brackets in place to determine area to be removed from splash guard.
12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

#### Driver Side Installation Pictured



Driver Side Installation Pictured



(Fig 2) Driver Side Front Plastic Splash Guard

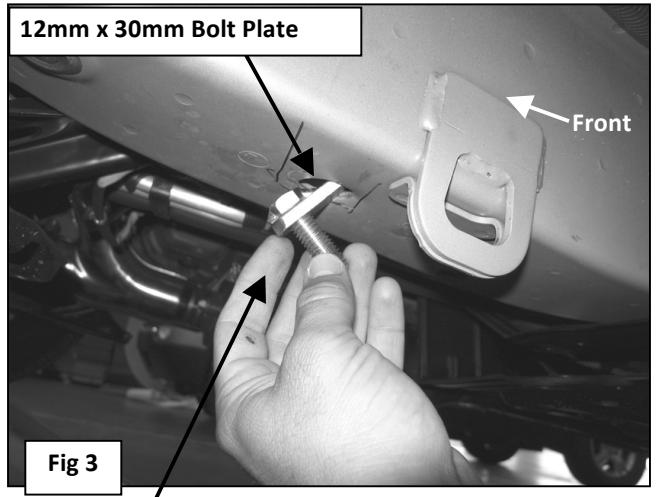


Fig 3

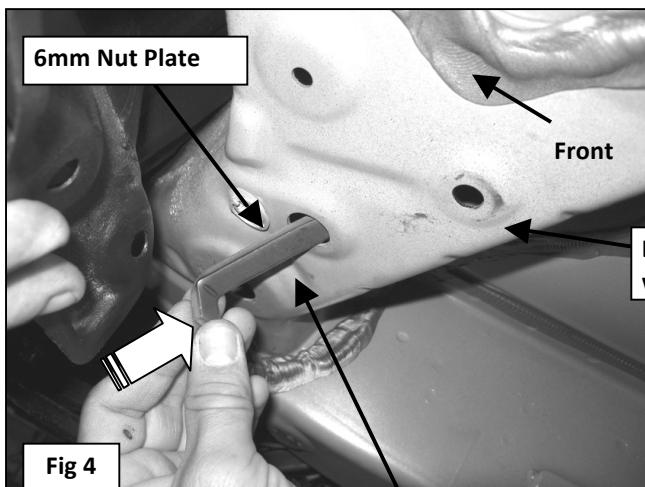


Fig 4



Line up Nut Plate  
with this hole

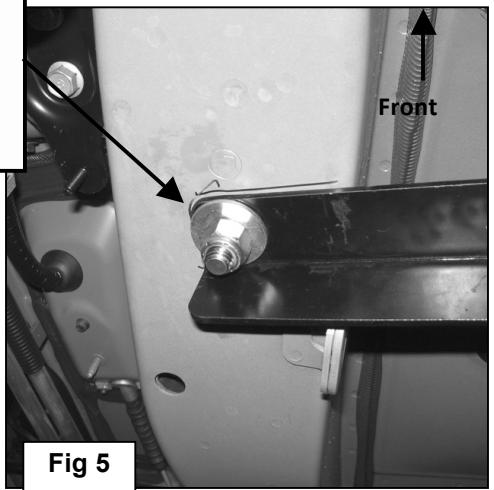


Fig 5

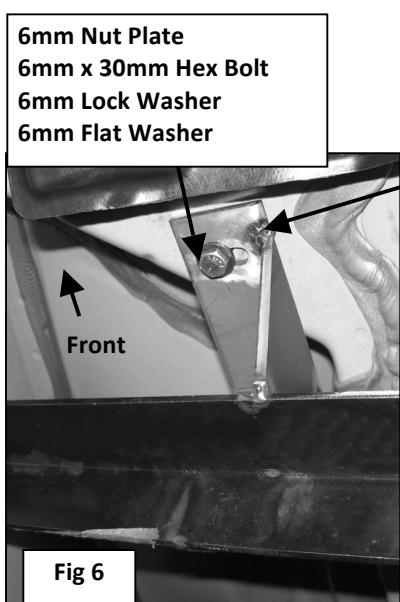


Fig 6



12mm x 30mm Bolt Plate  
12mm Lock Washer  
12mm Flat Washer  
12mm Hex Nut

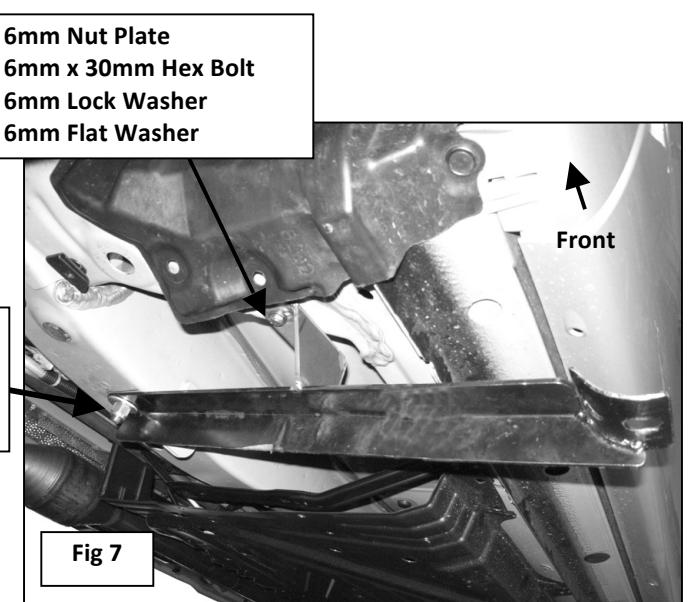
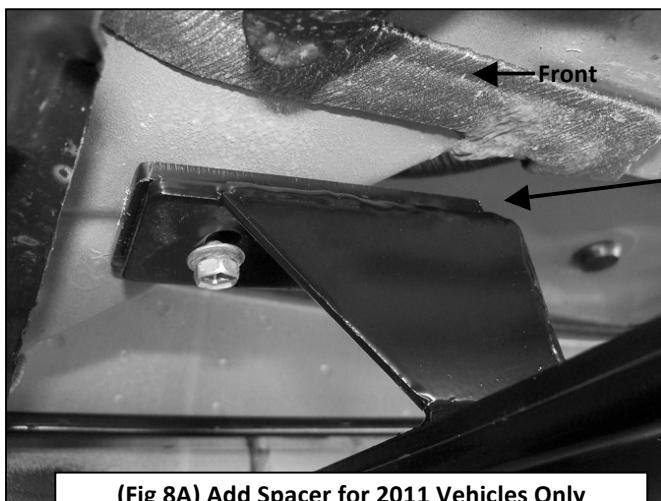


Fig 7

**Driver Side Installation Pictured**

(Fig 8B) Front Spacer for 2011 Only



12mm x 90mm Bolt Plate  
12mm Lock Washer  
12mm Double Nut

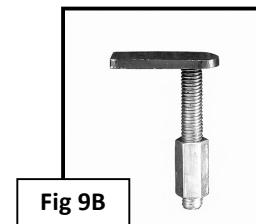
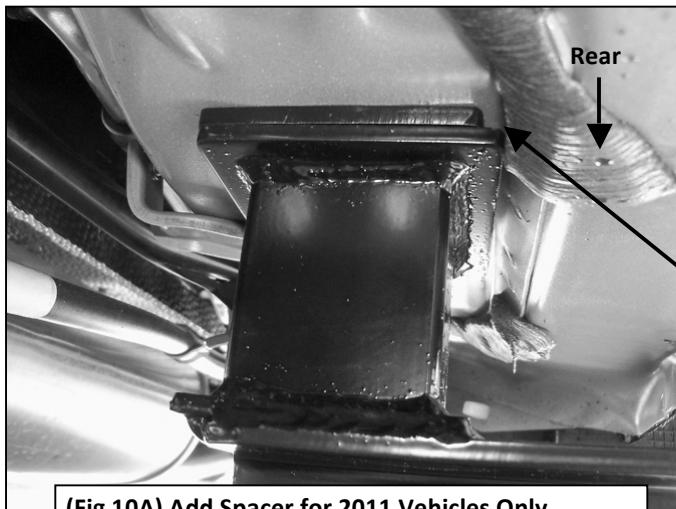
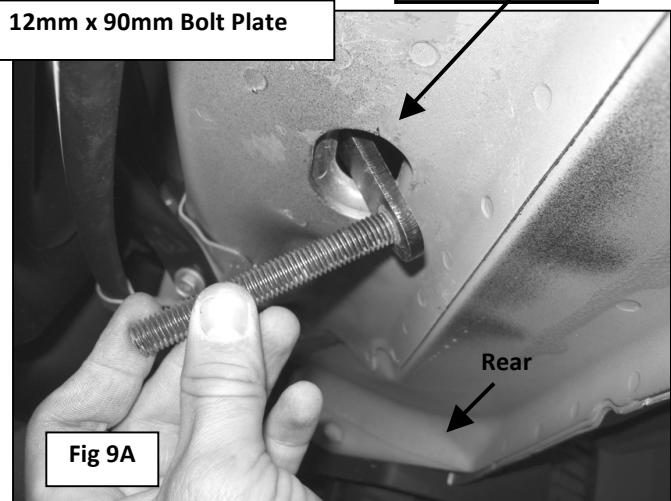
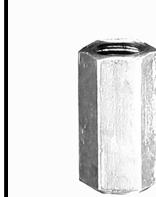


Fig 9B

12mm x 90mm Bolt Plate



(Fig 10B) Rear Spacer for 2011 Only



(Fig 9C) 12mm Double Nut

