

# Installation Instructions

I - Sheet Number I-B111033 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

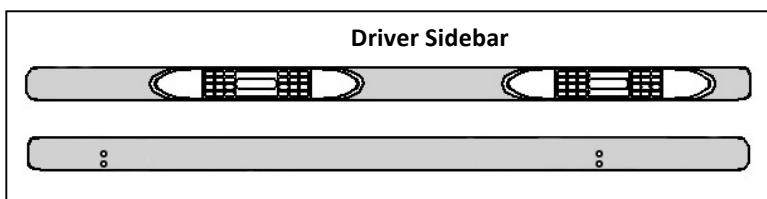
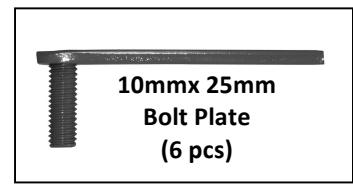
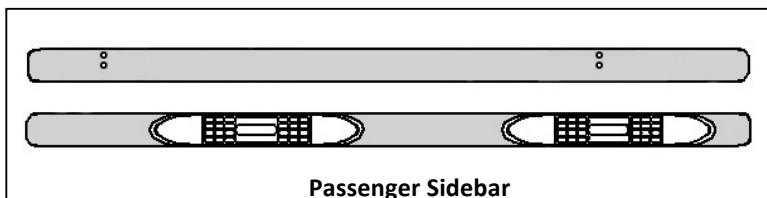
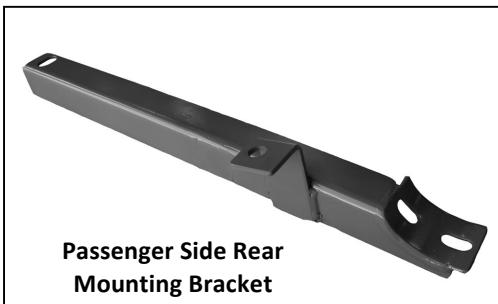
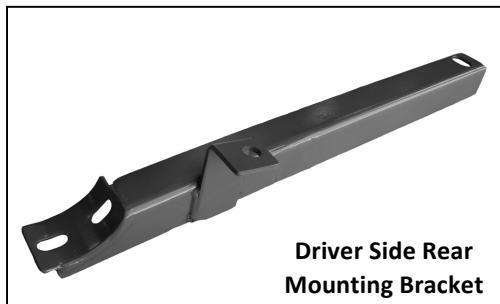
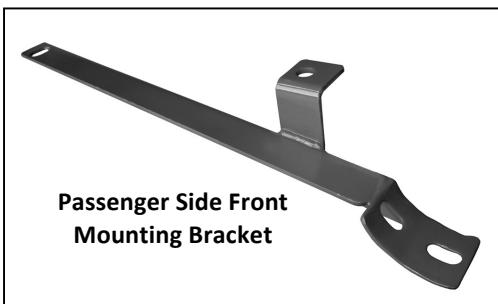
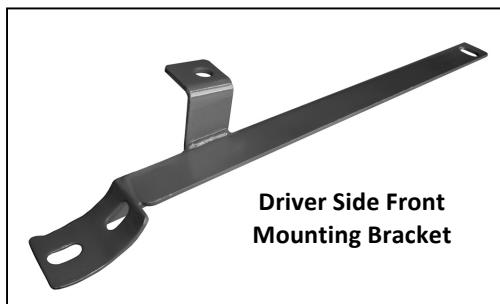
Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tirez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# Installation Instructions

Part # 23570110/ 23670110

## PARTS LIST:

1	Driver/Left Sidebar	6	10-1.50mm x 25mm Bolt Plates
1	Passenger/Right Sidebar	6	10mm Hex Nuts
1	Driver/Left Front Mounting Bracket	6	10mm Lock Washers
1	Passenger/Right Front Mounting Bracket	6	10mm ID x 30mm OD x 2.5mm Flat Washers
1	Driver/Left Rear Mounting Bracket	2	12-.175mm x 30mm Bolt Plates
1	Passenger/Right Rear Mounting Bracket	2	12mm Hex Nuts
8	8-1.25mm x 25mm Hex Head Bolts	2	12mm Lock Washers
8	8mm Lock Washers	2	12mm ID x 32mm x 3mm Flat Washers
8	8mm ID x 24mm OD x 2mm Flat Washers		



**PROCEDURE:**

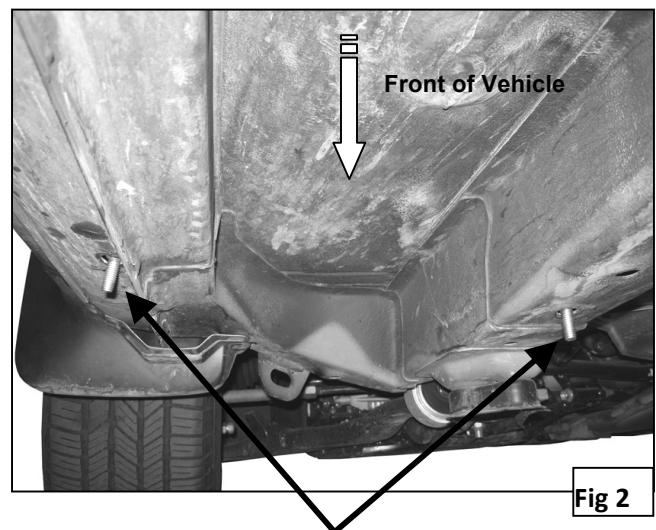
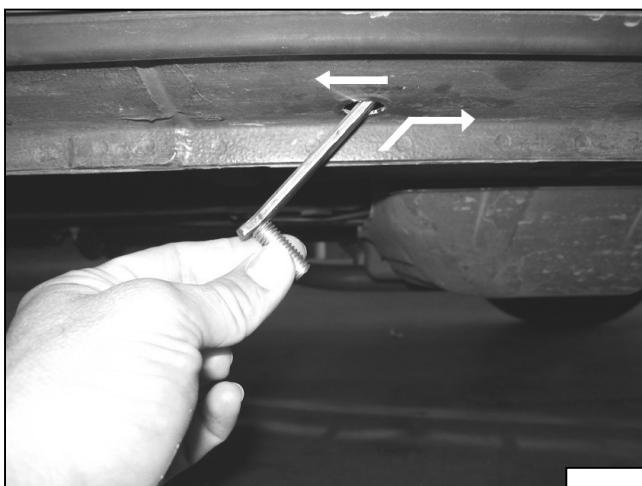
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. Locate the two factory holes in the driver side frame rail towards the lower sub frame and insert (1) 10mm x 25mm Bolt Plate through front factory hole. **NOTE:** Insert Bolt Plate from front to back, and once it's inside the frame push all the way towards the front of the vehicle to fully engage **(Figure 1 & 2).**
3. On the outer side of pinch weld, there are several rubber plugs in the floor panel. Remove the rubber plug that lines up with the previously inserted Bolt Plate, then insert (1) 10mm x 25mm Bolt Plate. **NOTE:** Insert Bolt Plate from front to back, and once it's inside the frame push all the way towards the front of the vehicle to fully engage **(Figure 1 & 2).**
4. Partially hang driver side front Mounting Bracket to already inserted Bolt Plates using the included (2) 10mm Hex Nuts, (2) 10mm Lock washers, and (2) 10mm Flat Washers **(Figure 3 & 4).**
5. Locate the slotted hole in the rear end of frame rail and insert (1) 12mm x 30mm Bolt Plate. **NOTE:** Insert Bolt Plate from front to back, and once it's inside the frame push all the way towards the front of the vehicle to fully engage **(Figure 5).**
6. Remove the rubber plug that lines up with the previously inserted Bolt Plate, then insert (1) 10mm x 25mm Bolt Plate **(Figure 6).**
7. Partially hang the driver side rear Mounting Bracket to already inserted Bolt Plates using the included (1) 10mm Hex Nuts, (1) 10mm Lock washers, and () 10mm Flat Washers on the outer Bolt Plate and (1) 12mm Lock Washer, (1) 12mm Hex Nut, and (1) 12mm Flat Washer on the inner Bolt Plate **(Figure 7 & 8).**
8. Position driver Sidebar onto Mounting Brackets. Use the included (4) 8mm x 25mm Hex Head Bolts, (4) 8mm Lock Washers, and (4) 8mm Flat Washers to attach Sidebar to Mounting Brackets **(Figure 9).**
9. Adjust the Sidebar properly and then tighten all hardware at this time.
10. Repeat steps 2 – 8 for passenger Sidebar.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

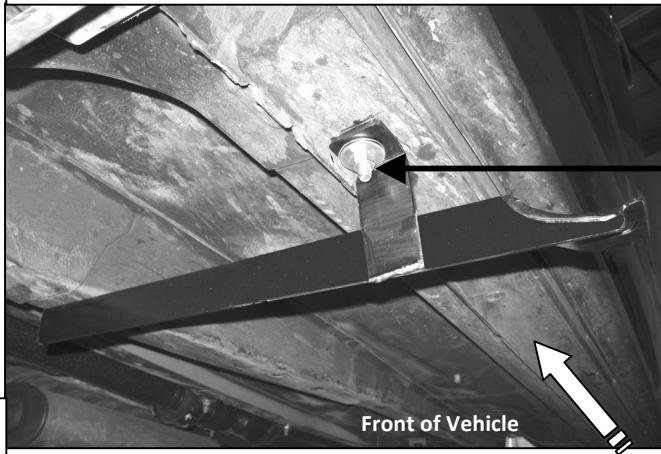
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar

**(Front Mounting Location Shown)**

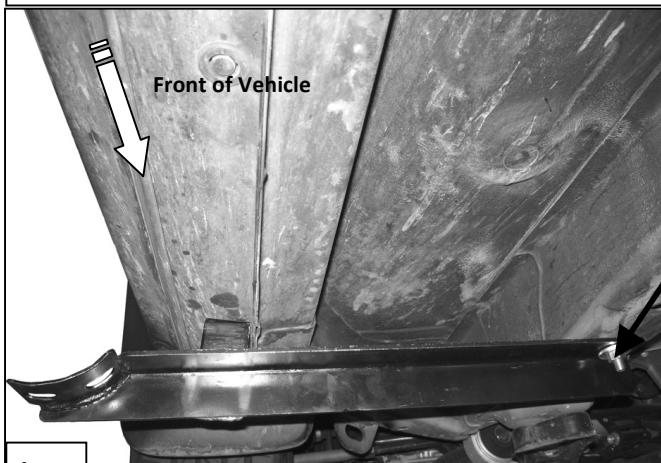


Driver Side Front Mounting Bracket Front View Shown



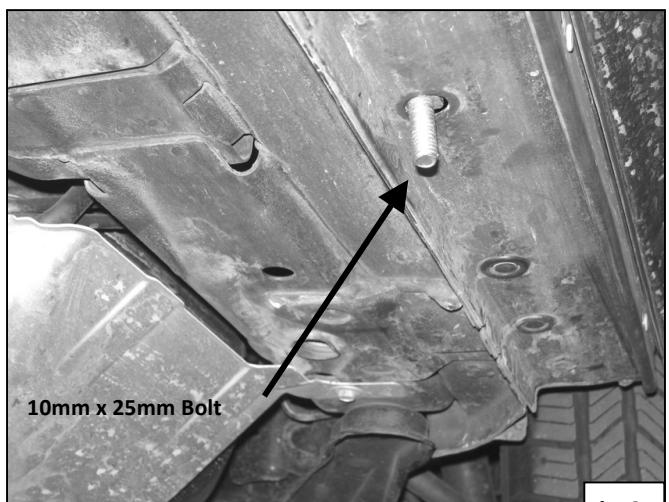
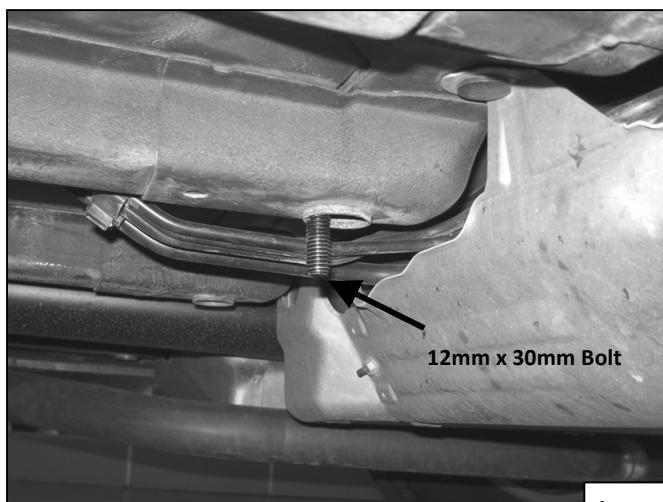
(10mm x 25mm Bolt  
Plate)  
10mm Lock Washer  
10mm Flat Washer

Driver Side Front Mounting Bracket Rear View Shown



(10mm x 25mm Bolt  
Plate)  
10mm Lock Washer  
10mm Flat Washer  
10mm Hex Nuts

(Rear Mounting Location Shown)



Driver Side Rear Mounting Bracket Front View Shown

(12mm x 30mm Bolt Plate)  
12mm Lock Washer  
12mm Flat Washer  
12mm Hex Nuts



Fig 7

Driver Side Rear Mounting Bracket Rear View Shown

(10mm x 25mm Bolt Plate)  
10mm Lock Washer  
10mm Flat Washer  
10mm Hex Nuts

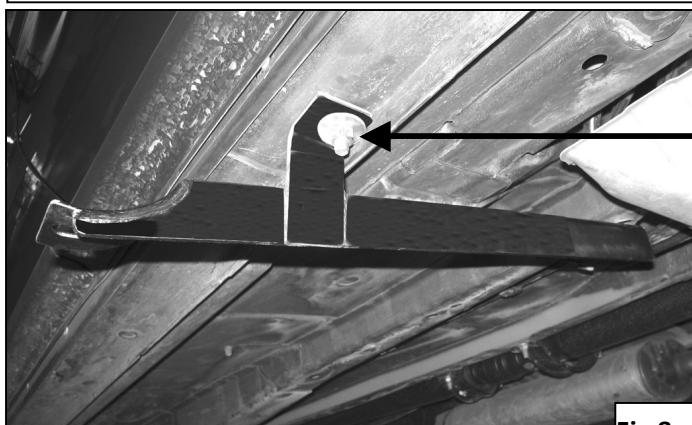


Fig 8

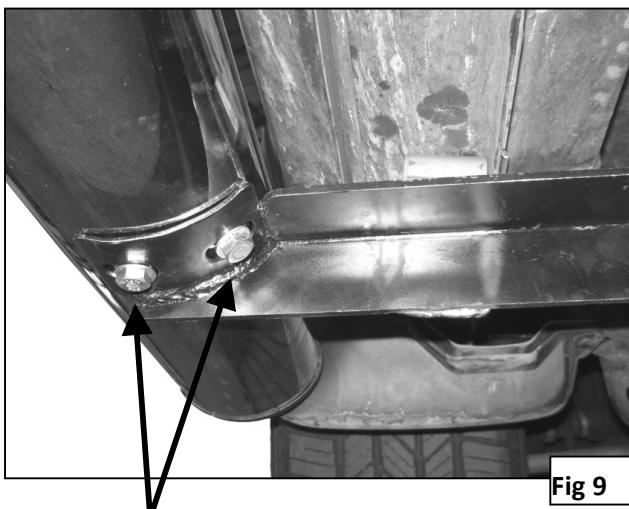


Fig 9

8mm x 25mm Hex Bolts  
8mm Lock Washers  
8mm Flat Washers



Fig 10