

# Installation Instructions

I - Sheet Number I-B037747 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

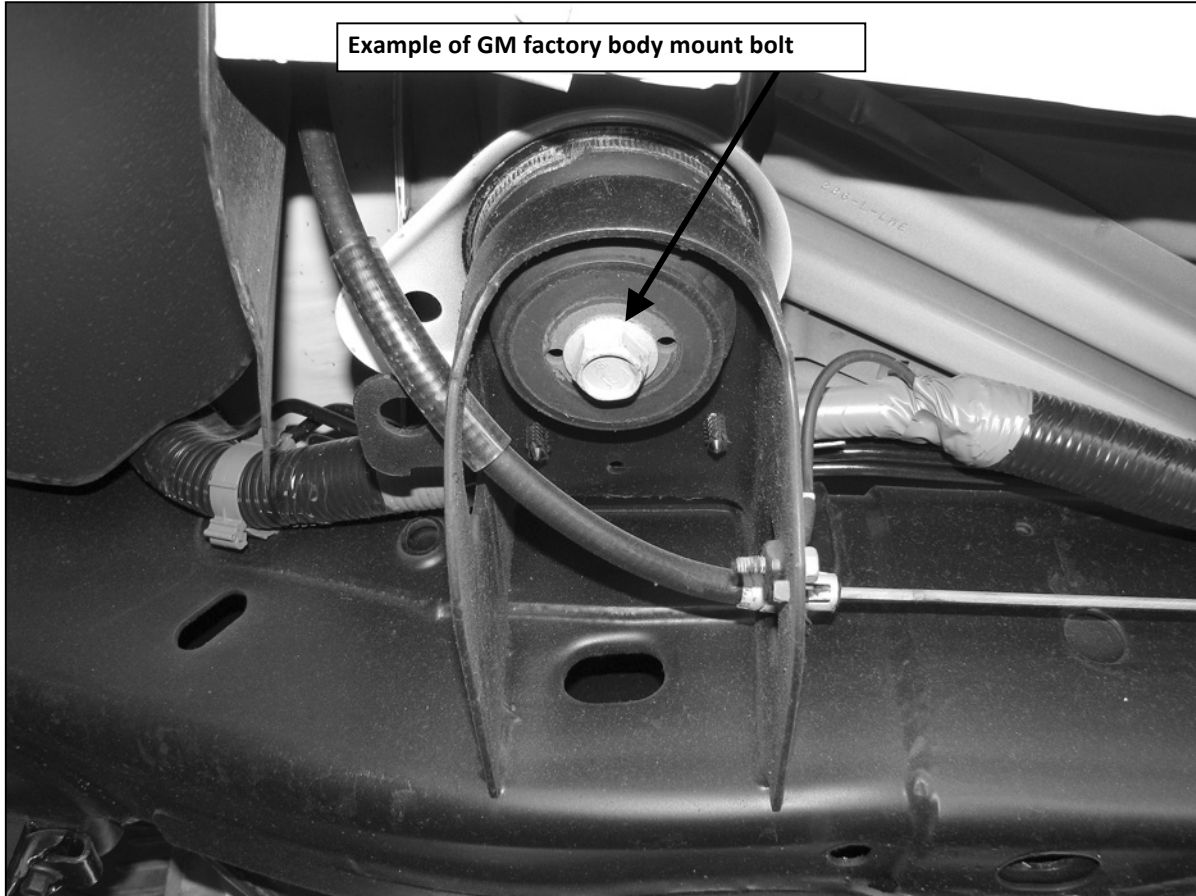
# INSTALLATION INSTRUCTIONS

PART# 23275377/ 23475377

**IMPORTANT ALERT:** GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

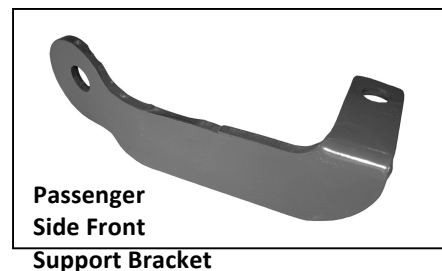
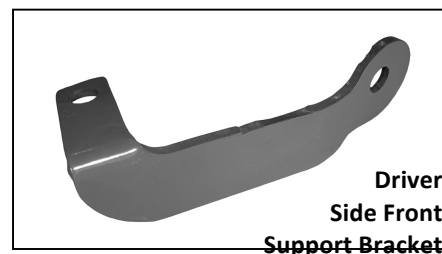
## PROCEDURE:

**CRITICAL INFORMATION:** If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



**PARTS LIST:**

1	Driver/Left Sidebar	4	½" x 2" Hex Head Bolts
1	Passenger/Right Sidebar	4	½" Lock Washers
1	Driver/Left Front Mounting Bracket	4	½" ID x 1 3/8" OD x 3/32" Flat Washers
1	Passenger/Right Front Mounting Bracket	2	10mm x 25mm Bolt Plates
1	Driver/Left Rear Mounting Bracket	2	10-1.50mm x 30mm Hex Head Bolts
1	Passenger/Right Rear Mounting Bracket	4	10mm Lock Washers
1	Driver/Left Front Support Bracket	4	10mm Hex Nuts
1	Passenger/Right Front Support Bracket	4	10mm ID x 26mm OD x 3mm Flat Washers
		4	12-1.75mm x 120mm Hex Head Bolts
		4	12mm Lock Washers
		4	12mm ID x 29mm OD x 3mm Flat Washers



## PROCEDURE:

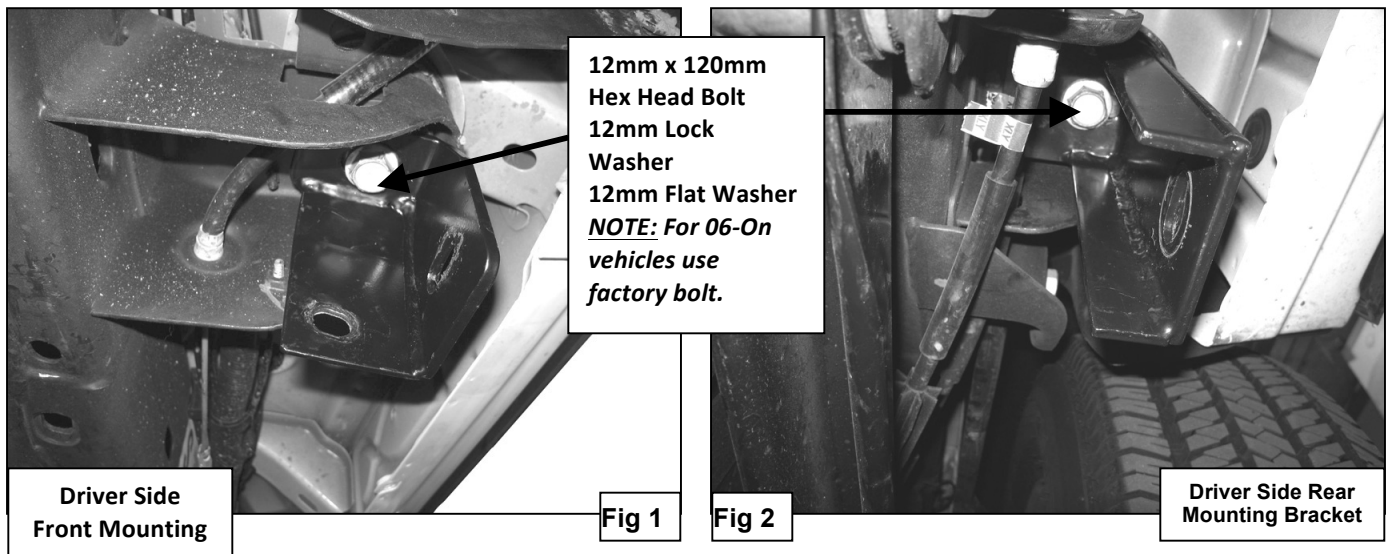
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. From underside of vehicle remove the driver's side body mounts bolts. Keep factory washers and rubber bushings in place.
3. Partially attach driver's side front and rear Mounting Brackets as shown in **Figure 1 & 2**. **NOTE:** For 06-On vehicles, use existing factory body mount bolts to attach Mounting Brackets to the vehicle. For all other applications, use the included (4) 12mm x 120mm Hex Head Bolts, (4) 12mm Flat Washers, and (4) 12mm Lock Washers.
4. Attach driver Sidebar to Mounting Brackets using the included (2) ½" x 2" Hex Head Bolts, (2) ½" Lock Washers, and (2) ½" Flat Washers (**Figure 3**). Do not tighten at this time.
5. Locate the factory slotted and rounded hole on the bottom of the frame by the front body mount. Insert (1) Bolt Plate through slotted hole so bolt drops through rounded hole (**Figure 4**).
6. Partially attach driver side front Support Bracket to already inserted Bolt Plate using the included (1) 10mm Lock Washer, (1) 10mm Hex Nuts, and (1) 10mm Flat Washer. Attach opposite side of front Support Bracket to front Mounting Bracket using the included (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Lock Washer, (1) 10mm Flat Washer, and (1) 10mm He Nut (**Figure 5**).
7. Adjust the Sidebar properly; and then tighten all hardware at this time.
8. Repeat steps 2 – 7 for passenger Sidebar.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar

### (Driver Side Installation Shown)



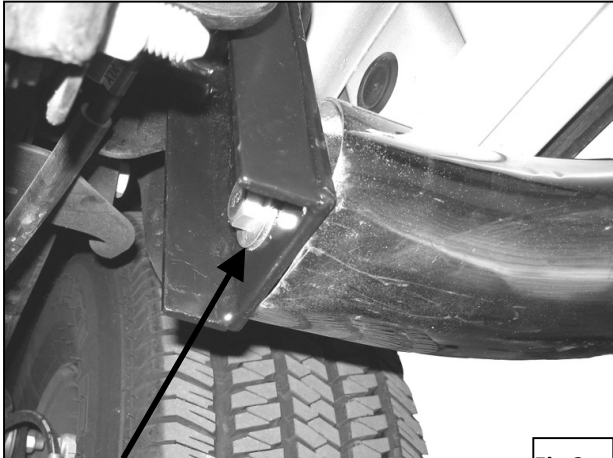


Fig 3

½" x 2" Hex Head Bolt  
 ½" Lock Washer  
 ½" Flat Washer

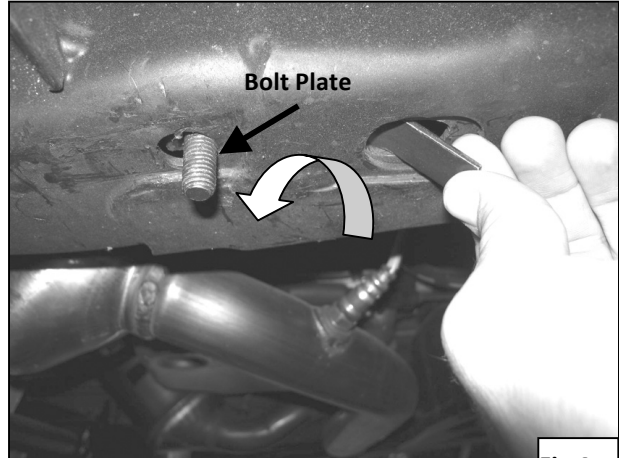


Fig 4

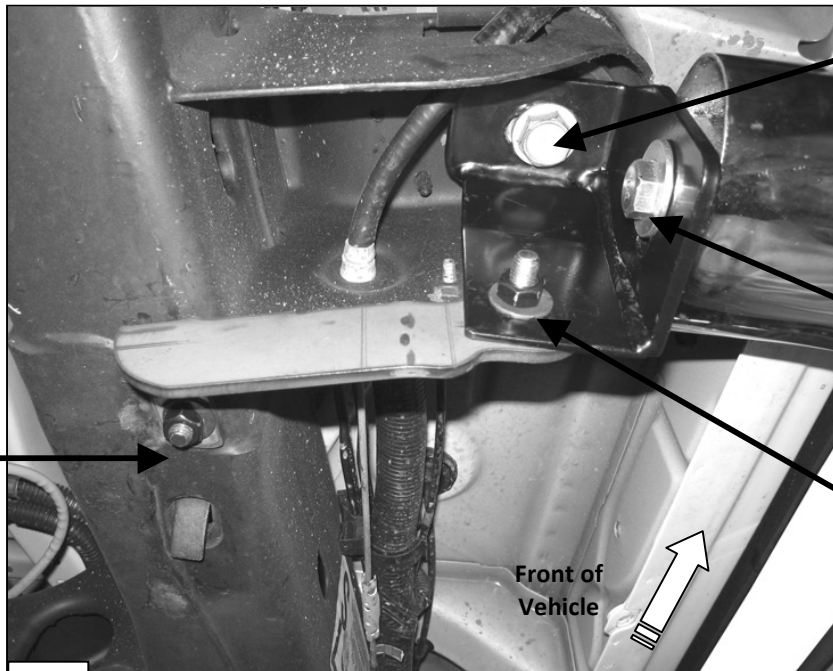


Fig 5

(Bolt Plate)  
 10mm Lock Washer  
 10mm Flat Washer  
 10mm Hex Nut

12mm x 120mm Hex Head Bolt  
 12mm Lock Washer  
 12mm Flat Washer  
*NOTE: For 06-On vehicles use factory bolt.*

½" x 2" Hex Head Bolt  
 ½" Lock Washer  
 ½" Flat Washer

10mm x 30mm Hex Head Bolt  
 10mm Lock Washer  
 10mm Flat Washers  
 10mm Hex Nut



Fig 6

Installation  
 Complete