

# Installation Instructions

I - Sheet Number I-B049433 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

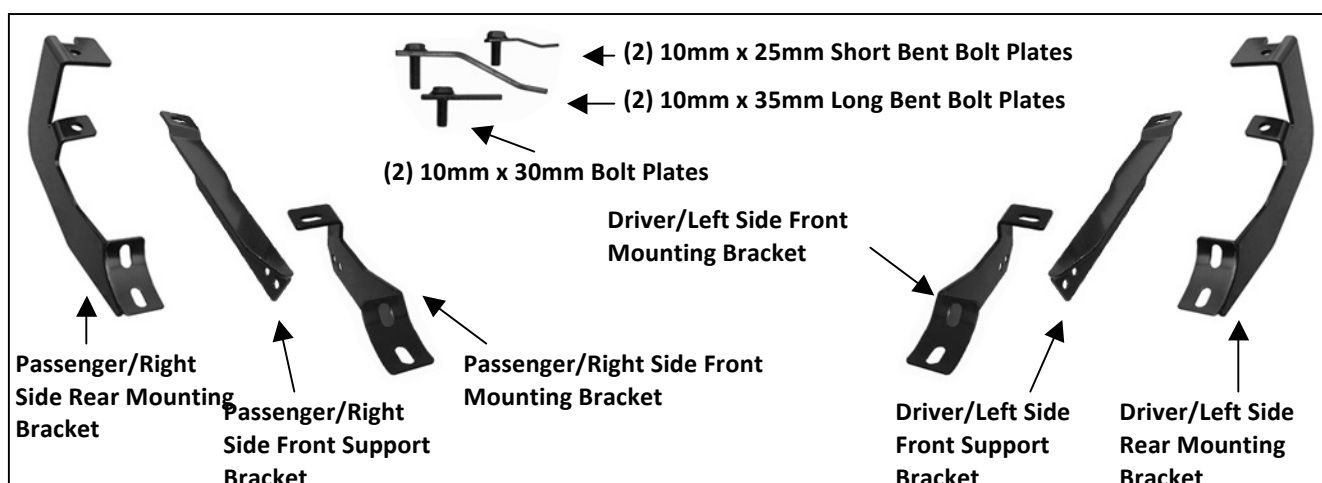
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# Installation Instructions

Part # 23574494/23674494

## PARTS LIST:

1	Driver/Left Sidebar	2	10-1.50mm x 25mm Short Bent Bolt Plate
1	Passenger/Right Sidebar	4	10-1.50mm x 30mm Bolt Plate
1	Driver/Left Front Mounting Bracket	4	10-1.50mm x 25mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	8	10mm x 27mm OD x 3mm Large Flat Washers
1	Driver/Left Rear Mounting Bracket	8	10mm x 20mm OD x 2mm Small Flat Washers
1	Passenger/Right Rear Mounting Bracket	12	10mm Nylon Lock Nuts
1	Driver/Left Front Support Bracket	8	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Front Support Bracket	8	8mm Lock Washers
2	10-1.50mm x 35mm Long Bent Bolt Plate	8	8mm x 24mm OD x 2mm Flat washers



## PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DO NOT ATTEMPT INSTALLATION ALONE; PERSONAL INJURY OR DAMAGE TO THE VEHICLE MAY RESULT. CUTTING MAY BE REQUIRED.
2. Start installation under the passenger side of the vehicle. Select (1) 10mm x 30mm Bolt Plate and insert it into the factory hole in the passenger side outer frame panel, **(Figure 1)**.
3. Select the passenger side front Mounting Bracket. Hang the Bracket from the Bolt Plate and secure it with (1) 10mm x 27mm Large Flat Washer and (1) 10mm Nylon Lock Nut, **(Figure 2)**. Do not tighten hardware at this time.
4. Insert (1) 10mm x 35mm Long Bent Bolt Plate into the factory hole in the bottom of the inner frame channel and out the second hole, **(Figure 3)**. Select the passenger side Front Support Bracket. Hang the Support Bracket from the previously inserted Long Bolt Plate and secure with the included (1) 10mm x 27mm Large Flat Washer and (1) 10mm Nylon Lock Nut, **(Figure 4)**. Do not tighten hardware at this time.
5. Line up the (2) mounting holes in the Brackets and bolt together with the included (2) 10mm Hex Bolts, (4) 10mm x 20mm Small Flat Washers and (2) 10mm Nylon Lock Nuts, **(Figure 4)**. Do not tighten hardware at this time.
6. Move toward the rear of the passenger side. Insert (1) 10mm x 25mm Short Bent Bolt Plate into one factory hole and out the other hole, **(Figure 5)**. **NOTE:** Hold the passenger side Rear Mounting Bracket in position to determine the correct mounting holes to use. Insert (1) 10mm x 30mm Bolt Plate into factory hole in the outer frame panel, **(Figure 6)**.

7. Select the passenger side rear Mounting Bracket. Position the Bracket over the (2) previously inserted Bolt Plates and secure with (2) 10mm x 27mm Large Flat Washers and (2) 10mm Nylon Lock Nuts, **(Figure 7)**. **Important:** Due to inconsistencies in vehicle manufacture, rear brackets may fit snug with little clearance for adjustment. It is important to slowly tighten each of the two nylon lock nuts a few turns at a time to pull bracket down evenly against the floor panel. Do not completely tighten at this time.
8. Locate the passenger/right Side Bar and carefully place it onto the Mounting Brackets. **IMPORTANT:** Do not slide Side Bar back and forth on the Mounting Brackets; this may damage the finish on the Side Bar.
9. Align the threaded holes in the Side Bar with Mounting Brackets. Attach Side Bar to Mounting Brackets with the included (4) 8mm x 25mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 8)**. Do not tighten at this time.
10. Level and adjust Side Bar, and then tighten all hardware.
11. Repeat Steps 2-10 for driver/left Sidebar installation.

**Important additional information regarding installation on 2011 vehicles:** On the driver side front bracket installation described in **Steps 2 - 5**, a plastic splash guard will need to be removed, **(Figure 7)**, and an opening cut into the splash guard to allow for access to the mounting hole in the bottom of the inner frame rail, **(Figure 3)**. Install the Mounting Bracket as described in **Steps 2 & 3**, **(Figure 7 & 8)**. Hold the driver side Support Bracket in the correct position and trace around the end of the Support Bracket, **(Figure 9)**. Cut only this area out and reinstall the splash guard with the factory hardware. Install the Support Bracket as described in **Steps 4 & 5**. **NOTE:** Support Bracket must fit flush against the frame rail. Continue with installation as described in **Steps 6 - 10**.

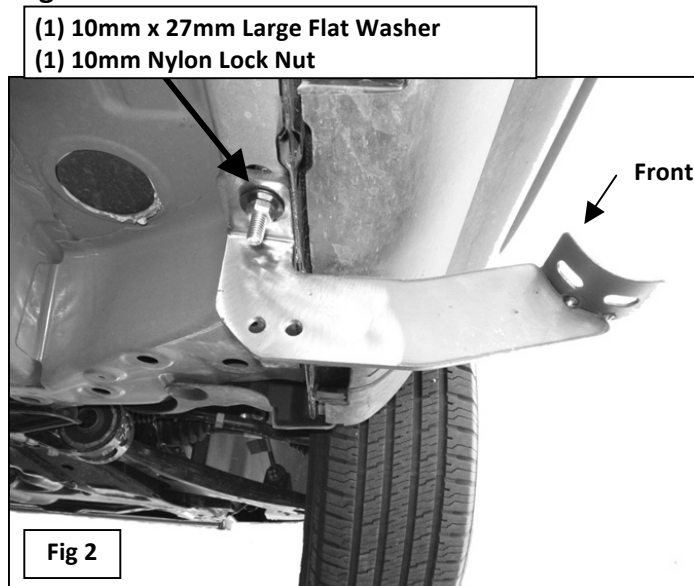
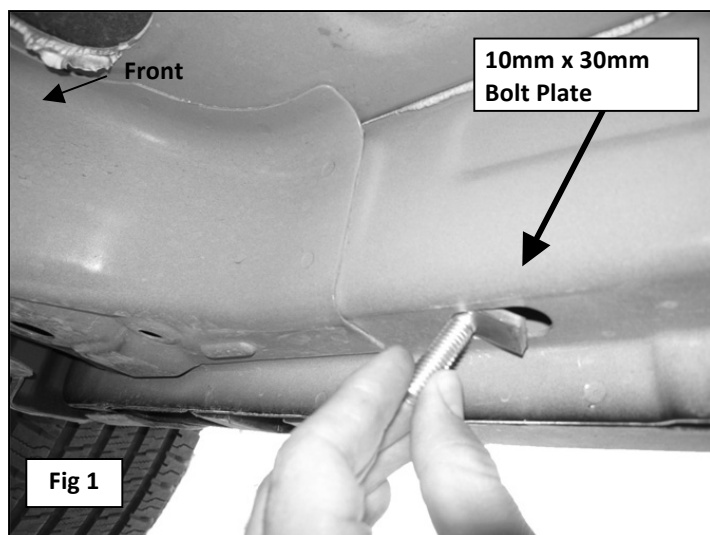
12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

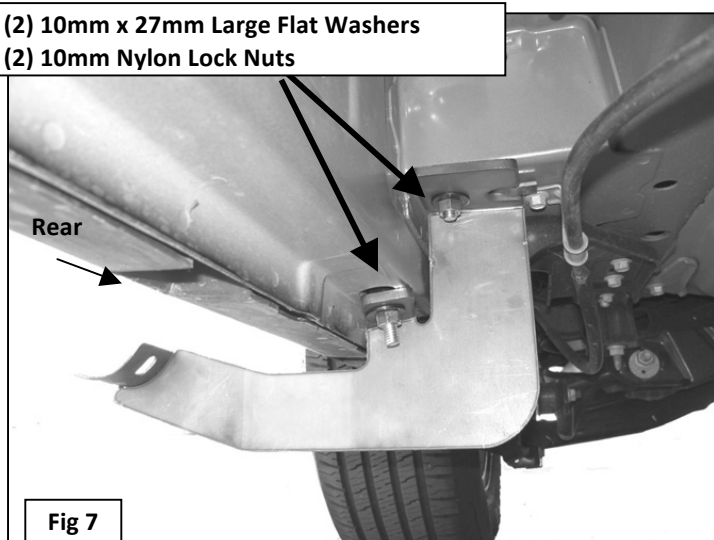
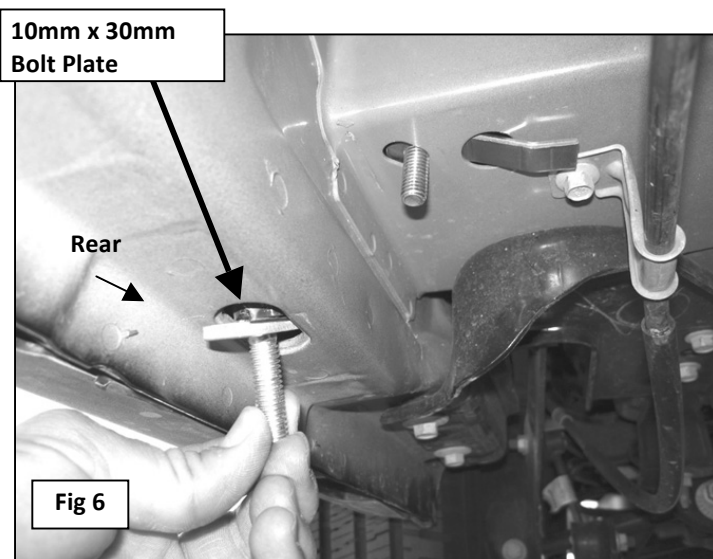
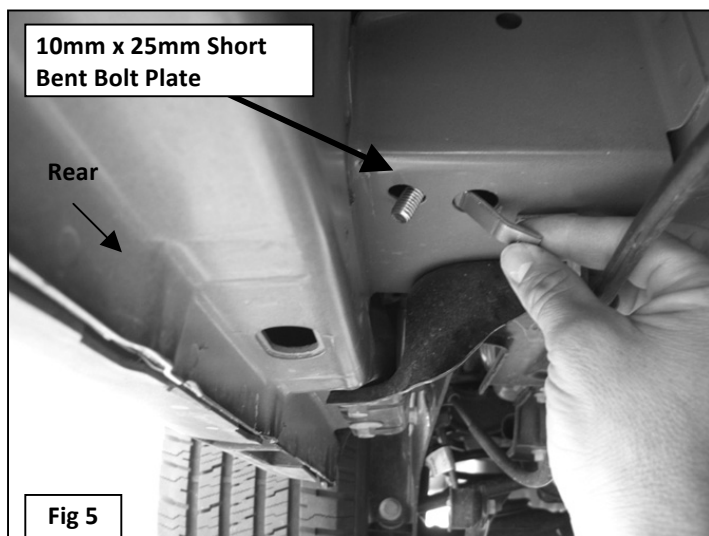
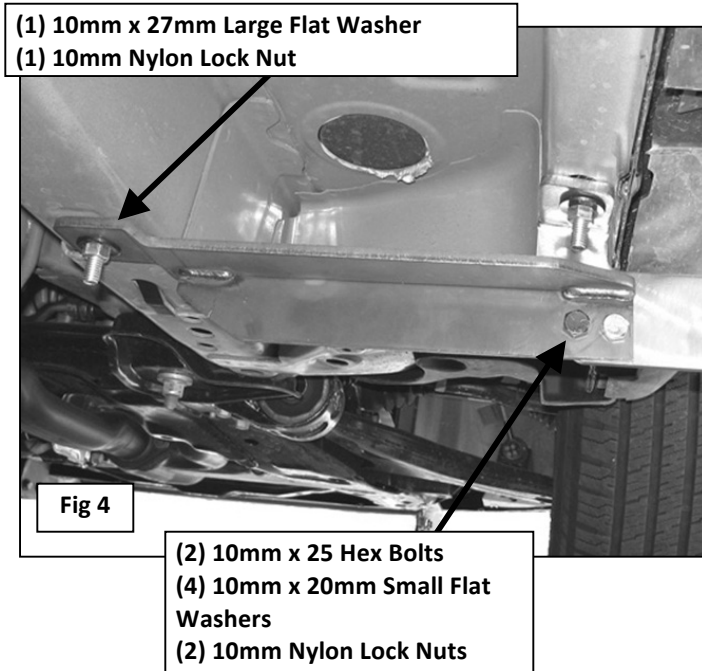
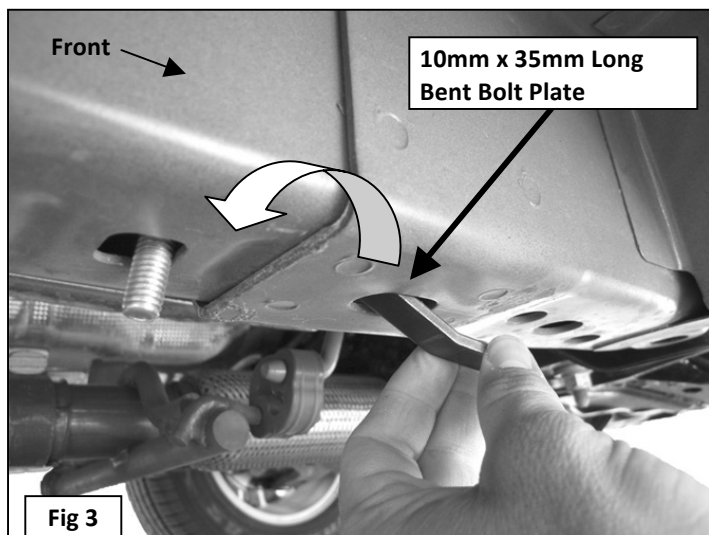
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

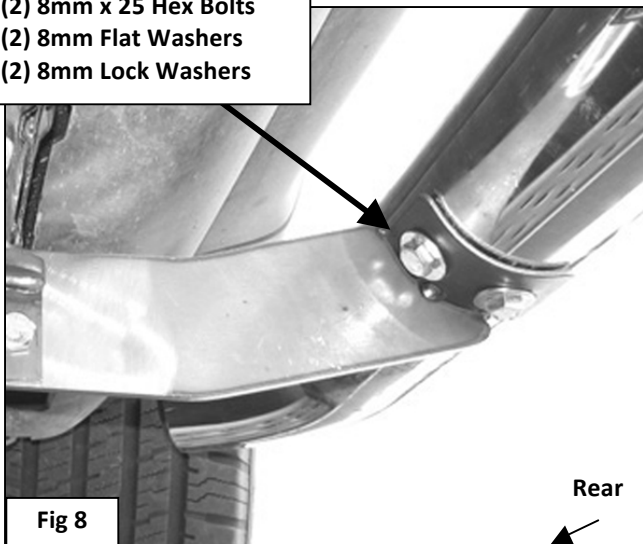
#### Passenger Front Mounting Bracket Pictured



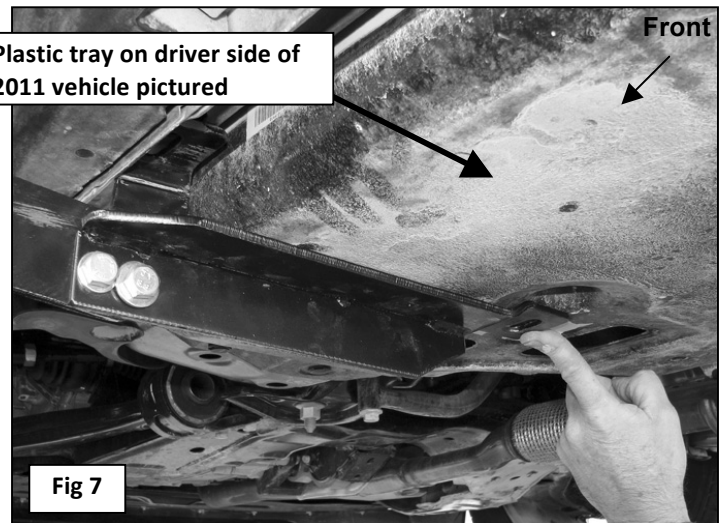
### Passenger Side Installation Pictured



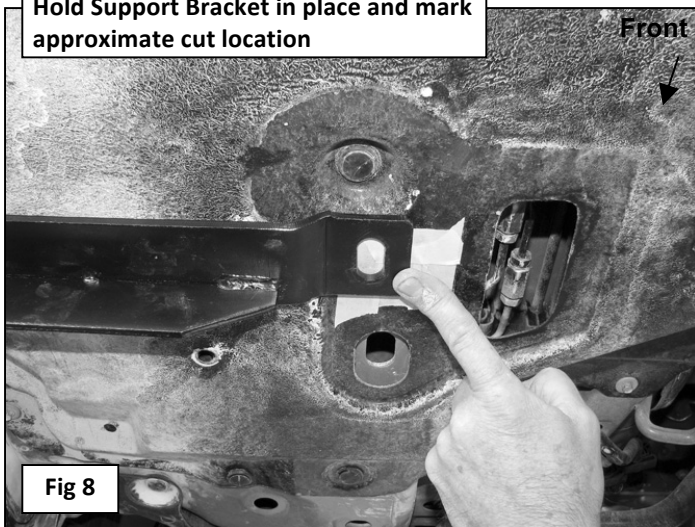
- (2) 8mm x 25 Hex Bolts
- (2) 8mm Flat Washers
- (2) 8mm Lock Washers



Plastic tray on driver side of  
2011 vehicle pictured



Hold Support Bracket in place and mark  
approximate cut location



Cut out area as  
indicated by  
dotted line

