Installation Instructions

I - Sheet Number I-B077647A2 Rev. A



For proper installation and best possible fit, please read all instructions BEFORE you begin. For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.

Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer. Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.
 Lavar con jabón suave y seque con un paño limpio.
 Laver avec un savon doux et séchez avec un chiffon propre.
- Every 3 months or 5000 miles check the cover tension and all components for tightness. Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados. Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund Interna tional, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

Installation Instructions

Part # 23256776/23456776

QTY	DESCRIPTION
1	Side bar left side
1	Side bar right side
1	hardware kit

NOTE: Please read this information before installing. Check components received with components listed above. **SOME DRILLING IS REQUIRED** for installation of these side bars. To obtain correct installation, we recommend you to follow these step by step installation instructions carefully. The pictures are only for reference.

Step One: Locate hardware kit. Check contents with the hardware listed below.

QTY	DESCRIPTION
2	front mounting bracket-short
2	rear mounting bracket-long
2	front support bracket (Note: This bracket is for the 02-05 model)
2	front support bracket (Note: This bracket is for the 06 model)
2	rear support bracket
4	bolt plate (Note: two bolt plates are for front support brackets and the others are for rear support brackets)
2	½" x 1-1/2 hex bolt zinc plated
4	3/8" x 1-1/2 hex bolt zinc plated
12	3/8" flat washer-zinc plated
8	3/8" split lock washer-zinc plated
8	3/8-16 hex nut-zinc plated
2	½-13 hex nut-zinc plated
4	½" x 2" hex bolt-zinc plated
10	½" lock washer-zinc plated
12	½' flat washer-zinc plated
4	12mm x 120mm Hex Bolt-zinc plated
4	spacer plate

Step Two: Remove the front and rear body mount bolts.

Step Three: Locate the two short mounting brackets and loosely install them to the front body mount locations with the 12mm x 120mm bolts, ½" flat and lock washers, and spacer plates as per fig 1 and fig 4.

Step Four: Repeat this process using the long mounting brackets for the rear body mounts fig 2.

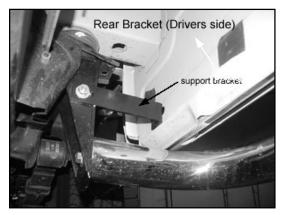
<u>Step Five</u>: Place the side bars into position. Using the $\frac{1}{2}$ ' x 2" bolts, 3" plastic rings, and $\frac{1}{2}$ " lock and flat washers, loosely attach the side bars to the brackets. (NOTE: To determine which side bar is the left or right, Check the number on the welded insert at the end of the tube.)

Step Six: Place the rear bolt plate through the body as shown in fig 3. Attach support bracket as shown in fig. 2 using supplied 3/8 hardware. Next attach front support brackets as shown in Fig. 1 using supplied ½" inch hardware on the top

bolt and 3/8" hardware on the bottom bolt. NOTE: Drill a ½" hole on the cab mount housing to install the top of the Front Support Bracket.

<u>Step Seven:</u> After checking to make sure the side bars are level and parallel with the sides of the vehicle completely tighten all hardware.

<u>Step Eight:</u> Periodically check and retighten the hardware as necessary.



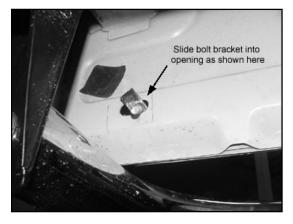


FIG. 2

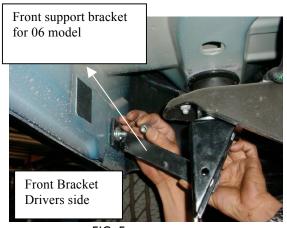


FIG. 5

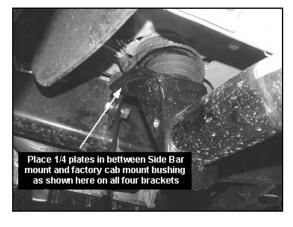


FIG. 3

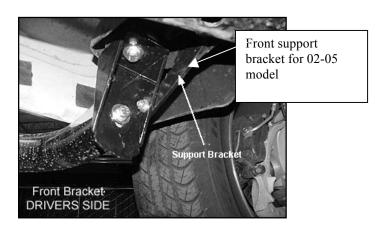


FIG. 1

Cleaning Instructions

Black Powder Coat finish: Mild soap, window or glass cleaner may be used. Do not use any type of polish or wax that contains abrasives that could damage the finish.

Stainless Steel finish: Mild soap, window or glass cleaner may be used.