

Installation Instructions

I - Sheet Number I-B041302 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

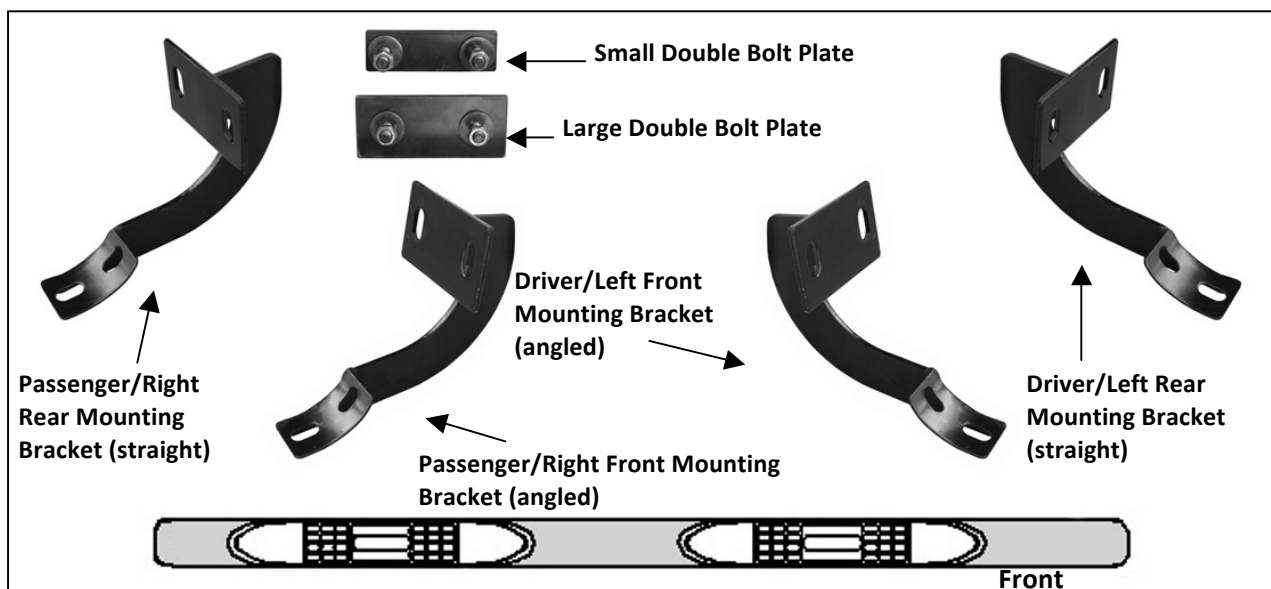
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

PART# 23575413/ 23675413

PARTS LIST:

1	Driver/Left Sidebar	8	10mm Lock Washers
1	Passenger/Right Sidebar	8	10mm x 34mm OD x 3mm Flat Washers
1	Driver/Left Front Mounting Bracket (angled)	8	10mm Hex Nuts
1	Passenger/Right Front Mounting Bracket (angled)	8	8mm x 25mm Hex Bolts
1	Driver/Left Rear Mounting Bracket (straight)	8	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket (straight)	8	8mm Lock Washers
4	10mm x 35mm Large Double Bolt Plates	2	10mm Plastic Retainers (3-door only)
1	10mm x 35mm Small Double Bolt Plates (use for 3-door only)		



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Start installation from under the driver/left side of the vehicle. Remove the large oval rubber cover located on the inner side panel toward the front, **(Figure 1)**. Insert (1) Double Bolt Plate into the oval hole, **(Figure 2)**, and pull it back into position against the inner body panel, **(Figure 3)**.
3. Select the driver side front Mounting Bracket. **NOTE:** The Front Bracket mounting plate is angled, **(Figure 5)**, the mounting plate on the Rear Bracket is straight up and down, **(Figure 6)**. Hold the Bolt Plate in place and slide the Bracket over the threaded studs, **(Figure 7)**. Secure the Bracket to the Bolt Plate with the included (2) 10mm Lock Washers, (2) 10mm Flat Washers and (2) 10mm Hex Nuts, **(Figure 7)**. Leave hardware loose at this time.
4. Repeat **Steps 2 – 3** for driver side Rear Bracket installation. **NOTE:** A Narrow Double Bolt Plate has been included. On 3-door models, insert the Bolt Plate into the large, round hole and line up with the smaller round hole, **(Figures 4 & 7)**. Use the included 10mm Plastic Retainers to hold the Bolt Plate in position and secure the Bracket as previously described in **Step 2**.

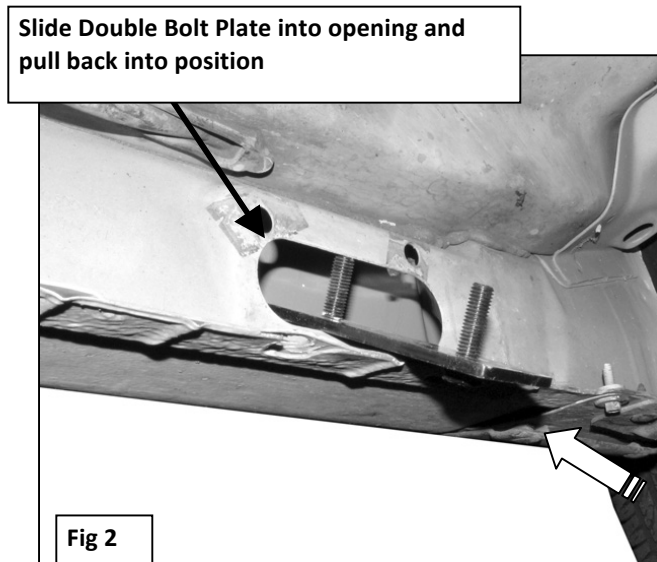
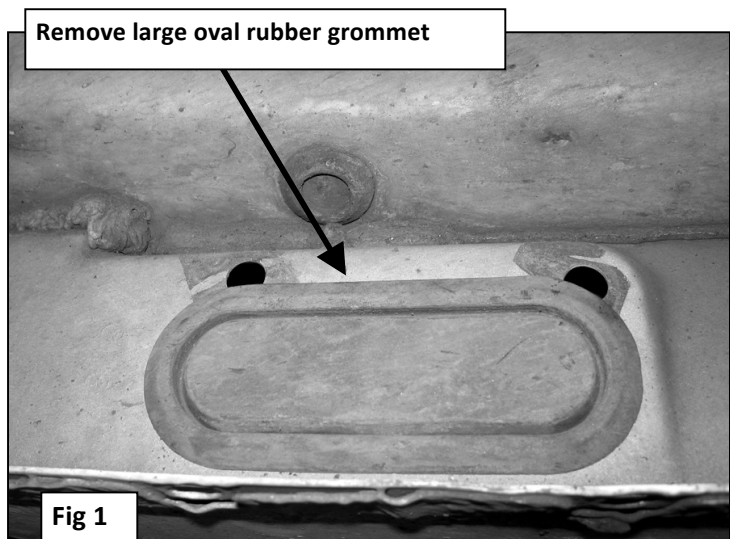
5. Once the Mounting Brackets have been installed, carefully unpack and separate the Driver and Passenger Sidebar. Attach the Sidebar to the Mounting Brackets with the included (4) 8x25mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, (**Figure 7**). Do not tighten hardware at this time.
6. Level and adjust the Sidebar and tighten all hardware at this time.
7. Repeat steps 2 – 6 for passenger Sidebar.
8. Do periodic inspections of the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

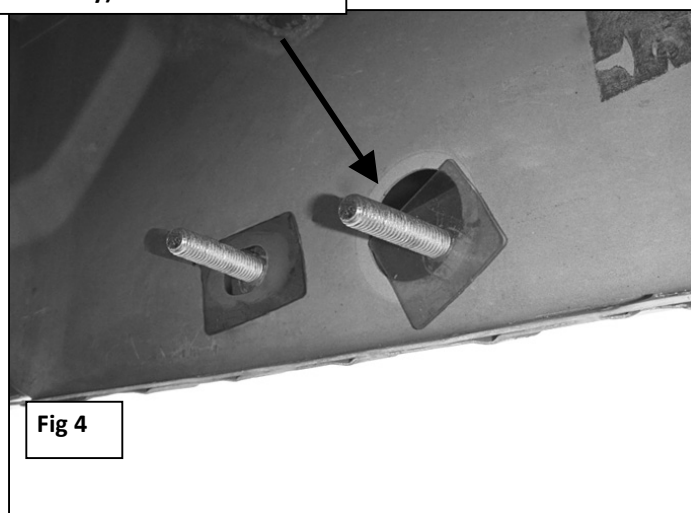
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

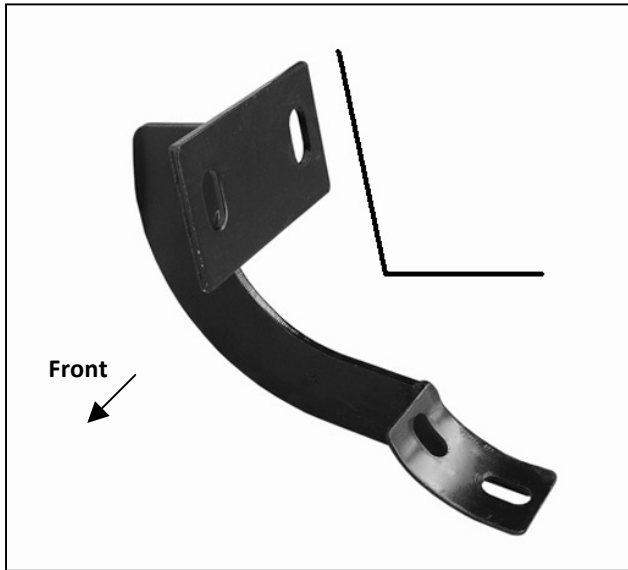
For gloss black finishes: Mild soap may be used to clean the Sidebar.

Front Bolt Plate Installation Example

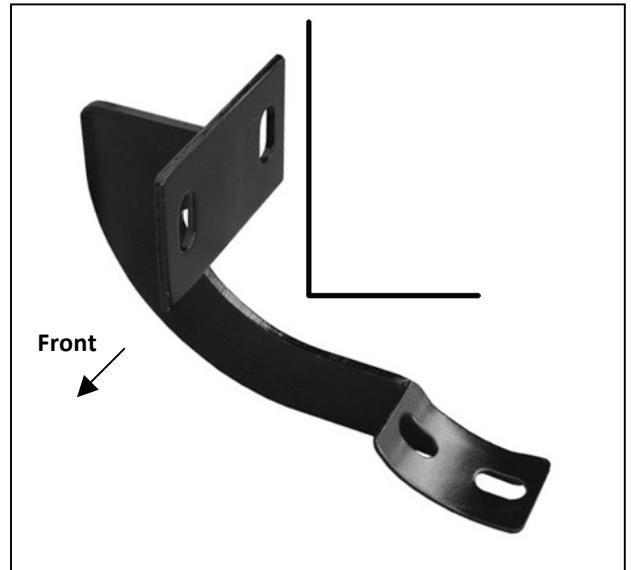


Narrow Double Bolt Plate with Plastic Retainers
(use for driver side rear 3-door 97-98 only)

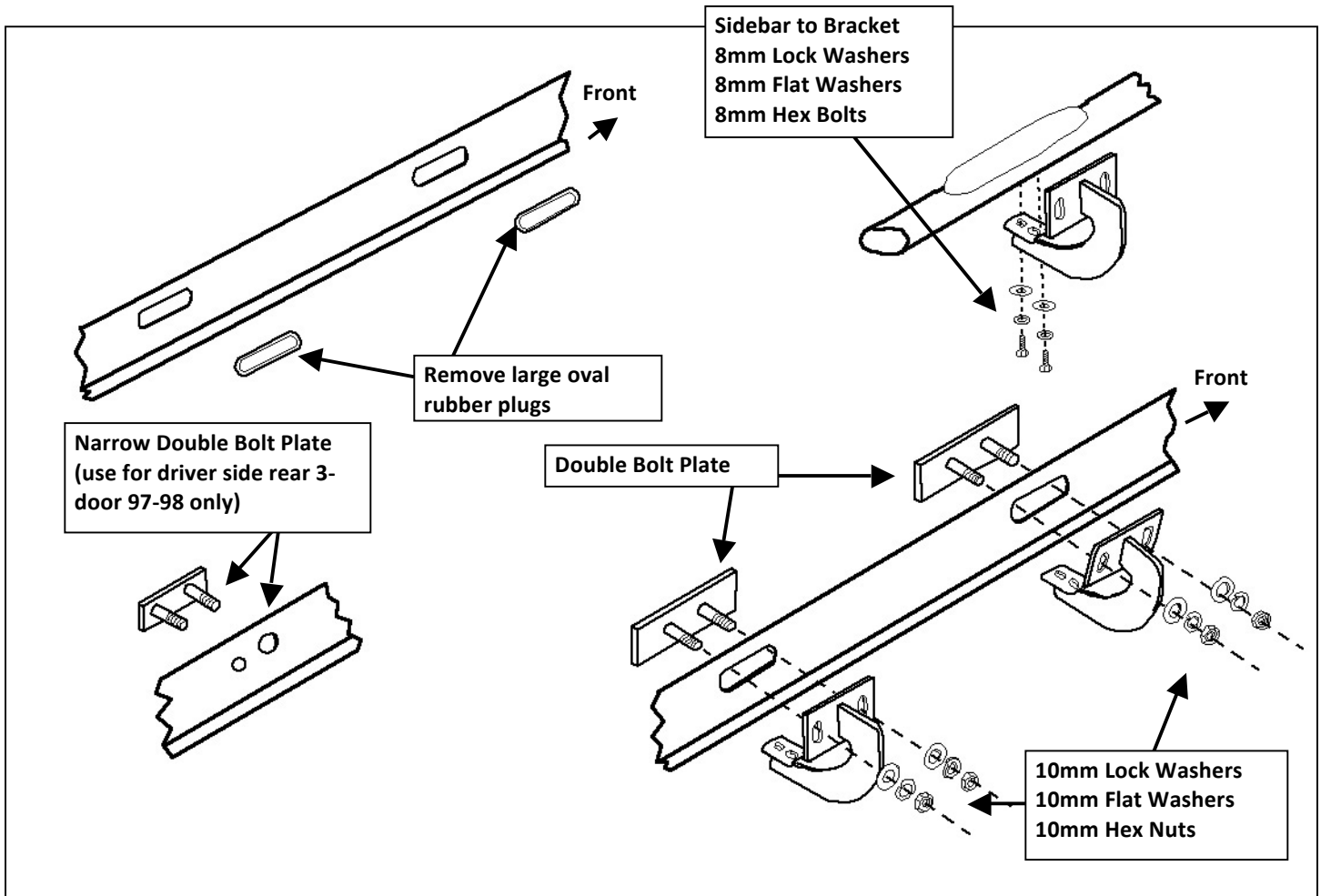




(Fig 5) Driver side front (angled) Bracket



(Fig 6) Driver side rear (straight) Bracket



(Fig 7) Driver/Left Side Installation Illustrated