

# Installation Instructions

**PLEASE READ CAREFULLY**

**Chevy/GMC C-K (1988-C)**  
**Standard Cab, Cab Length**  
**Club Cab, Cab Length**

1. Preshape your stone guards by bending them over your knee or work bench to match curve of wheel well.
2. Attach stone guards to the running board at the end where you find the smooth weldment. Use  $\frac{1}{4}$ " carriage bolts, flat washers, lock washers and nuts. (See Illustration #1.)
3. Align the running board with the bottom of the cab and hold in place with vise grips or c-clamps. Drill  $\frac{1}{8}$ " hole through stone guard into wheel well and attach with No. 14 hex head screw. Repeat this procedure (2) more times per stone guard. (See Illustration #1.)
4. Attach running board to body by drilling a  $1\frac{11}{32}$ " hole near the back end of the board through the lip on the riser of board through the bottom of the body. Fasten together using  $\frac{5}{16}$ " bolt, flat washer, lock washer, and nut. Repeat this procedure (2) more times per side on a standard cab, (3) more times on a club cab. (See Illustration #2.)
5. Attach angle bracket to the rear of running board using  $\frac{1}{4}$ " carriage bolts, flat washers, lock washers, and nuts. Bolt flat cab mount plate to angle using  $\frac{5}{16}$ " bolts, flat washers, lock washers, and nuts. (See Illustration #2.)

ILLUSTRATION #1

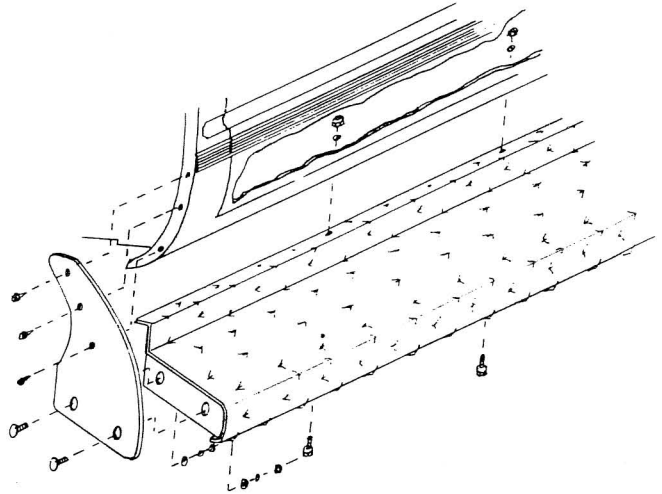
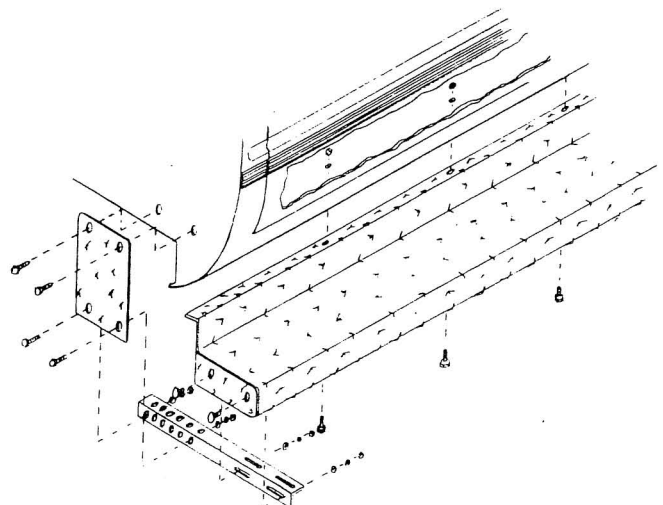


ILLUSTRATION #2



6. Make sure board is level at this point. Then drill (2) 11/32" holes through back of the cab using the holes at the top of the flat cab mount plate as a guide. Attach with 5/16" bolts, flat washers, lock washers, and nuts. (See Illustration #2 and #3.)

### CLUB CAB—CAB LENGTH

7. Follow all procedures listed above.
8. Approximately 12½" towards the front tire from the back of the door there is a bolt with a nut coming through the cab floor. (See Illustration #4.)
9. Remove this nut and attach the pre-bent strap found in your bracket kit. Re-install the nut leaving it slightly loose.
10. Attach angle to this strap and swing up under running board. Using the slots in this angle as a guide drill 2 holes (11/32") through board.
11. Directly above angle drill a 11/32" hole through board and body. Attach 5/16" x 2½" bolt, flat washer, lock washer, and nut. Tighten all fasteners when bracket is assembled as shown in Illustration #5.

ILLUSTRATION #3

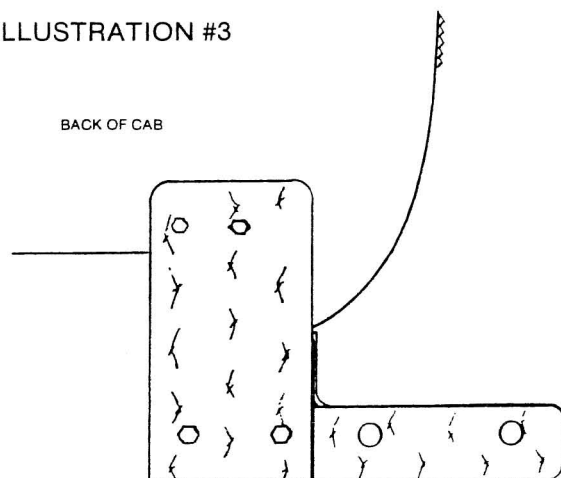


ILLUSTRATION #4

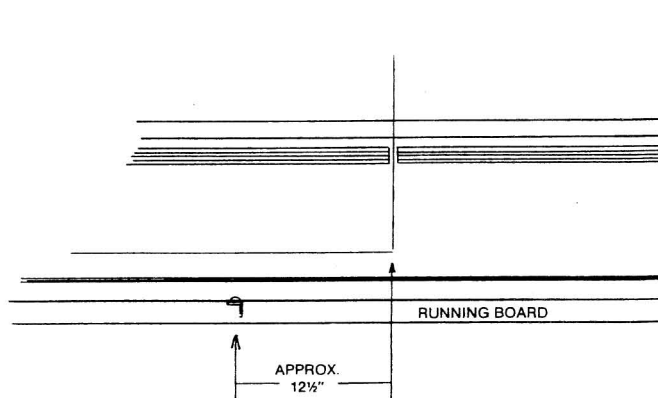
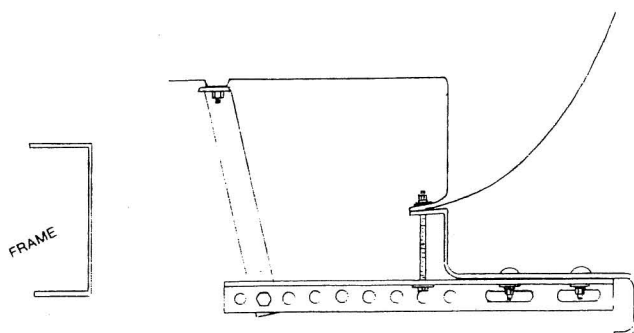


ILLUSTRATION #5



10½" TOWARD THE FRONT FROM FORWARD PEDISTAL

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