

Installation Instructions

I - Sheet Number I-B046501 Rev.A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

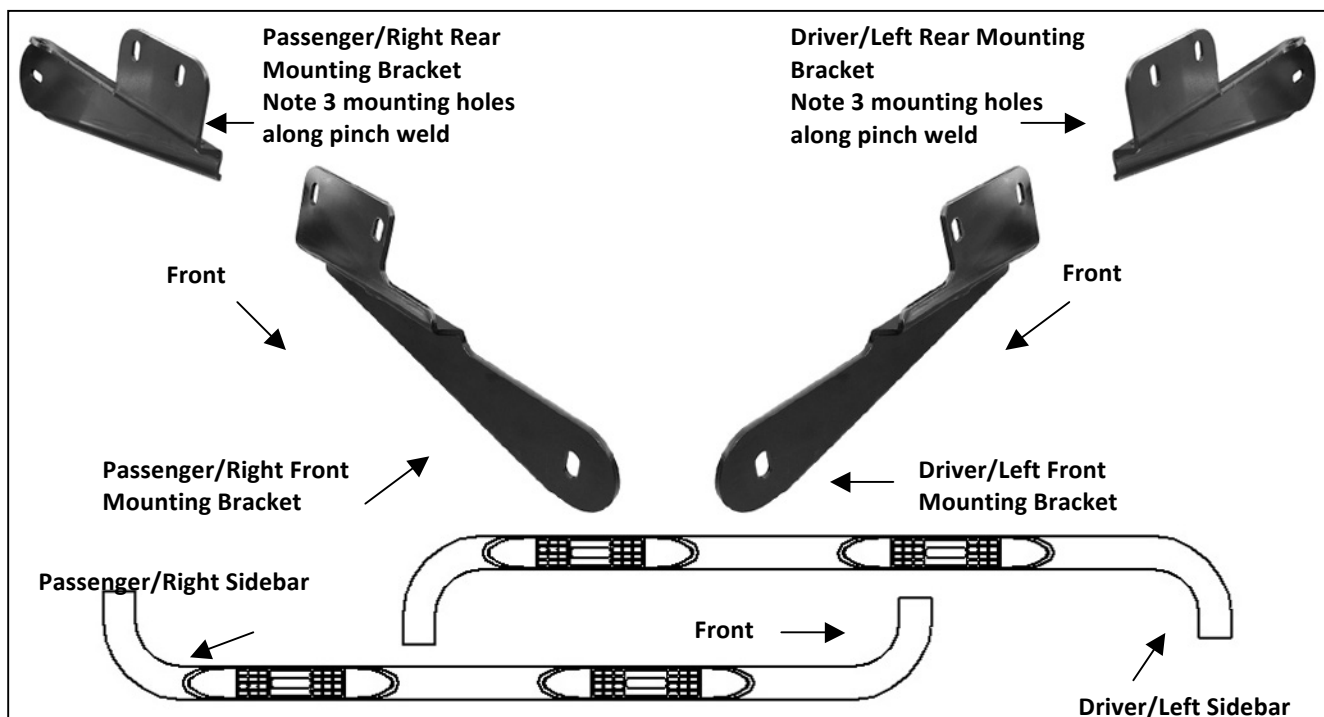
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

PART# 22678465/ 23078465

PARTS LIST:

| | | | |
|---|---------------------------------------|----|------------------------------------|
| 1 | Driver Side Bar | 8 | 8-1.25mm x 25mm Self Tapping Bolts |
| 1 | Passenger Side Bar | 10 | 8-1.25mm x 25mm Hex Bolts |
| 1 | Driver Side Front Mounting Bracket | 10 | 8mm Nylon Lock Nuts |
| 1 | Passenger Side Front Mounting Bracket | 20 | 8mm x 16mm OD x 1.6mm Flat Washers |
| 1 | Driver Side Rear Mounting Bracket | 4 | 1/2" x 2" Hex Bolts |
| 1 | Passenger Side Mounting Bracket | 4 | 1/2" Lock Washers |
| | | 4 | 1/2" Flat Washers |



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Start installation on the passenger side of the vehicle. Remove factory running boards and all hardware if equipped. **IMPORTANT:** On vehicles equipped with factory running boards, remove the threaded clip nuts from the pinch weld before continuing installation, (Figure 1).
3. Locate the (2) holes in the bottom of the pinch weld and the (2) threaded holes in the side of the inner body panel above the oval opening, (Figure 2). Select the passenger side Front Bracket. Hang the Bracket from the (2) threaded holes with the included (2) 8mm x 25mm Self Tapping Bolts, (Figure 3). **NOTE:** The 8mm Self Tapping Bolts are designed to remove any paint or undercoating in the factory threaded holes in the body panel. Leave hardware loose at this time. Insert (2) 8mm x 25mm Hex Bolts with (2) 8mm Flat Washers up from the bottom and through the pinch weld and the Mounting Bracket. Secure the Bracket to the pinch weld with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, (Figure 3). Leave hardware loose at this time.

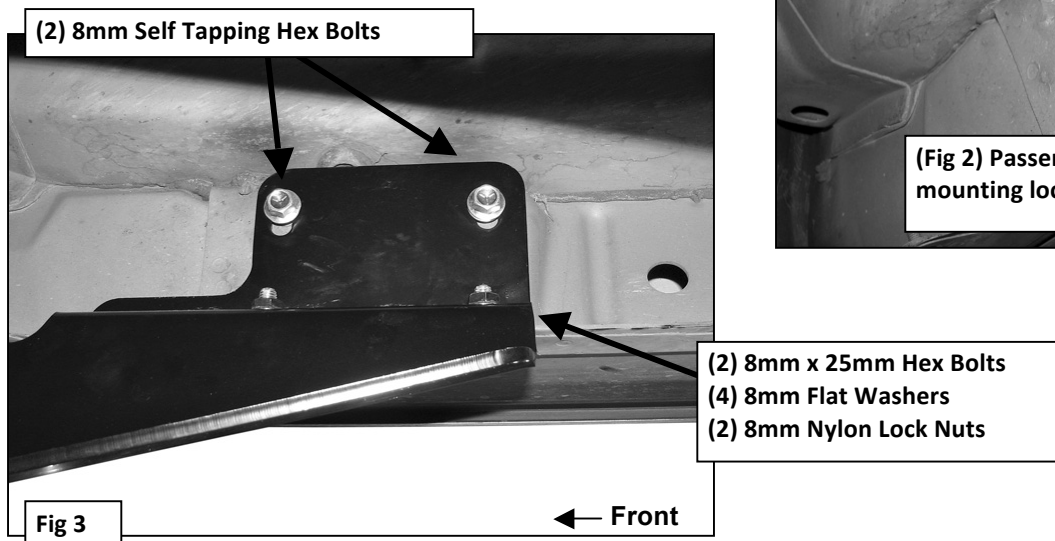
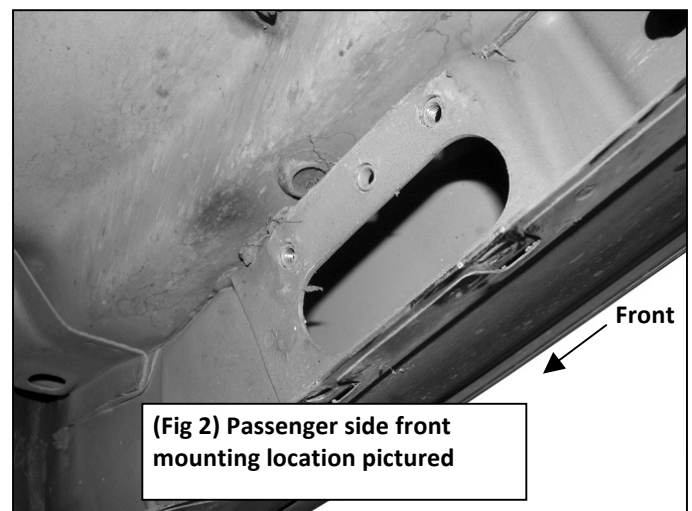
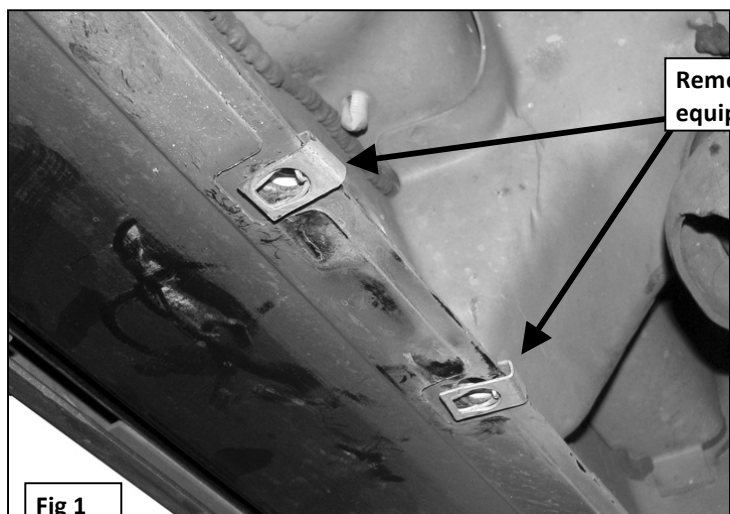
4. Repeat **Step 2** to install the passenger side Rear Mounting Bracket to the threaded holes in the inner body panel and the pinch weld. **NOTE:** The Rear Mounting Bracket will require (3) 8mm x 25mm Hex Bolts with (6) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts to attach the Bracket to the pinch weld, (**Figures 4 & 5**). Leave hardware loose at this time.
5. Select the passenger Sidebar and carefully place it up to the Brackets. Bolt the Side Bar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers (**Figures 5 & 6**). Do not tighten hardware at this time.
6. Level and adjust the Side Bar and tighten all hardware at this time.
7. Repeat Steps 2 - 6 for driver Side Bar installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Passenger Side Installation Pictured



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(Fig 4) Passenger side rear mounting location pictured

- (3) 8mm x 25mm Hex Bolts
- (6) 8mm Flat Washers
- (3) 8mm Nylon Lock Nuts

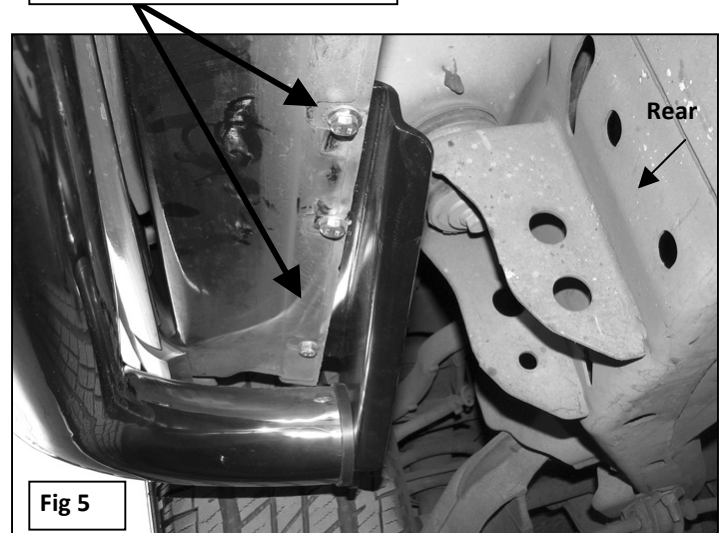


Fig 5

- 1/2" x 2" Hex Bolt
- 1/2" Flat Washer
- 1/2" Lock Washer

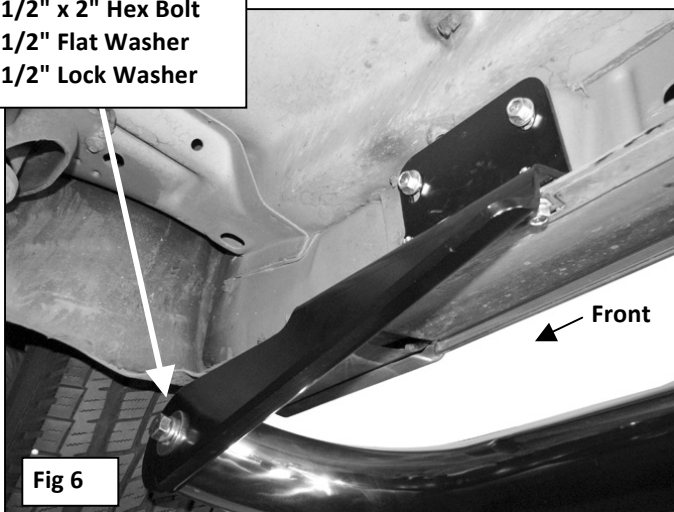
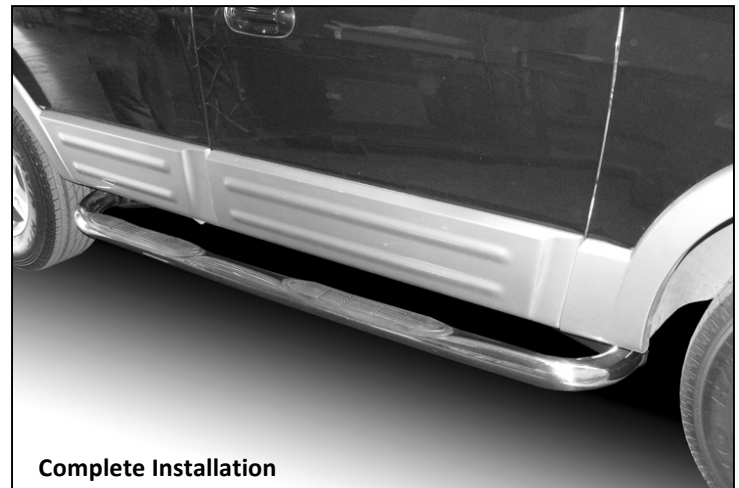


Fig 6



Complete Installation