

# Installation Instructions

I - Sheet Number I-B155902 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

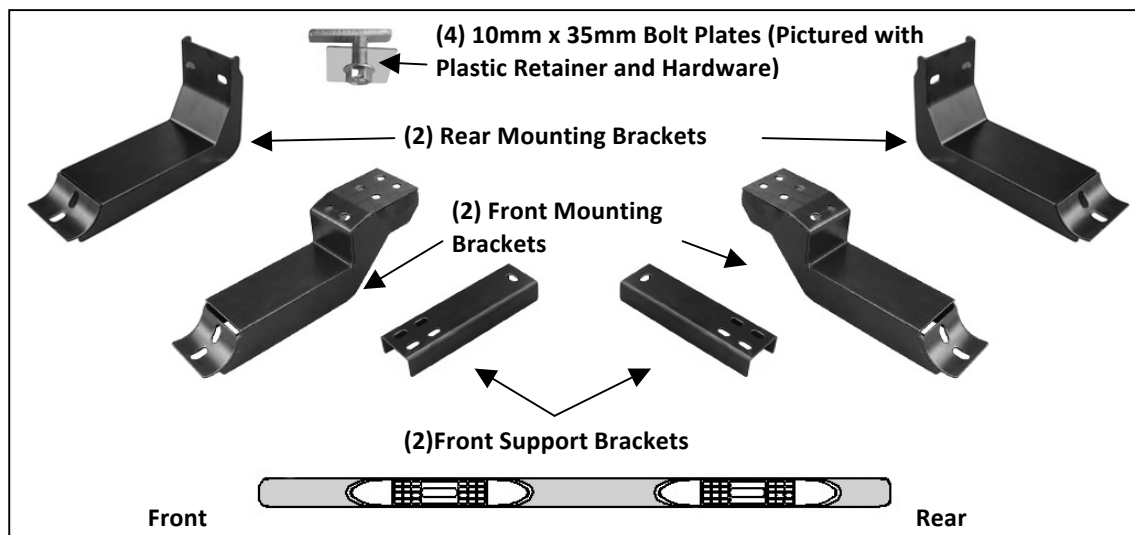
Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# Installation Instructions

Part # 23561559/ 23661559

## PARTS LIST:

1	Driver/Left Sidebar	4	10mm Lock Washers
1	Passenger/Right Sidebar	4	10mm Hex Nuts
2	Front Mounting Brackets	6	8-1.25mm x 30mm Hex Bolts
2	Front Support Brackets	8	8-1.25mm x 25mm Hex Bolts
2	Rear Mounting Brackets	8	8-1.25mm x 20mm Flange Hex Bolts
4	10-1.5mm x 35mm Bolt Plates	14	8mm x 24mm x 2mm Flat Washers
4	10mm Plastic Retainers	14	8mm Lock Washers
4	10mm x 24mm OD x 2.2mm Flat Washer	8	8mm Hex Locking Flange Nuts



## PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Select (1) Front Mounting Bracket and (1) Front Support Bracket, (**Figure 1**). Line up the (4) main mounting holes in both brackets and bolt the Support Bracket to the bottom of the Mounting Bracket with the included (4) 8mm x 20mm Flange Hex Bolts and (4) 8mm Locking Flange Nuts, (**Figure 2**). Do not tighten hardware at this time.
3. Starting on the driver side front of the vehicle, locate the (2) factory threaded holes in the bottom of the outer frame channel and the single threaded hole in the bottom of the inner frame channel, (**Figure 3A & 3B**). **NOTE:** The threaded holes may be filled with plastic plugs or covered in insulation. Remove plugs or insulation before proceeding.
4. Position the Front Mounting Bracket and Support Bracket up to the vehicle. Hang the Bracket assembly from the two threaded holes using the provided (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 4**). Line up the slot in the end of the Support Bracket with the threaded hole in the inner frame channel. Bolt the Support Bracket to the frame channel with an 8mm x 30mm Hex Bolt, 8mm Lock Washer and 8mm Flat Washer. Snug but do not tighten hardware at this time.
5. Move toward the rear of the vehicle and locate the (2) factory oval holes in the side of the body panel, (**Figure 5A**). Thread (1) Plastic Retainer part way onto (1) 10mm Bolt Plate, (**Figure 5B**). Insert the Bolt Plate

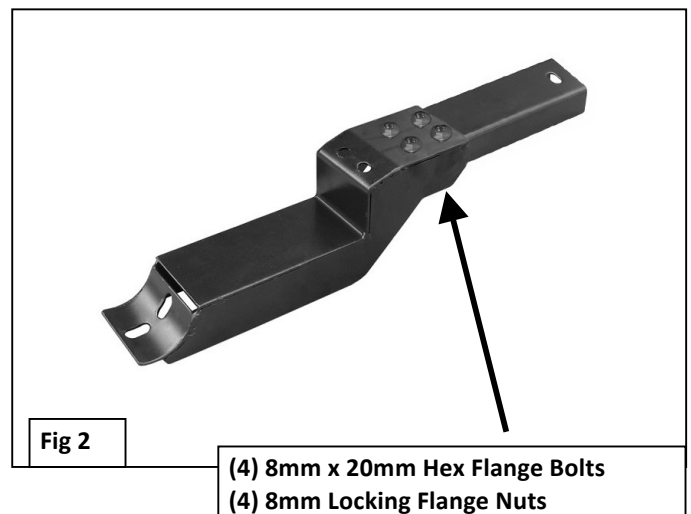
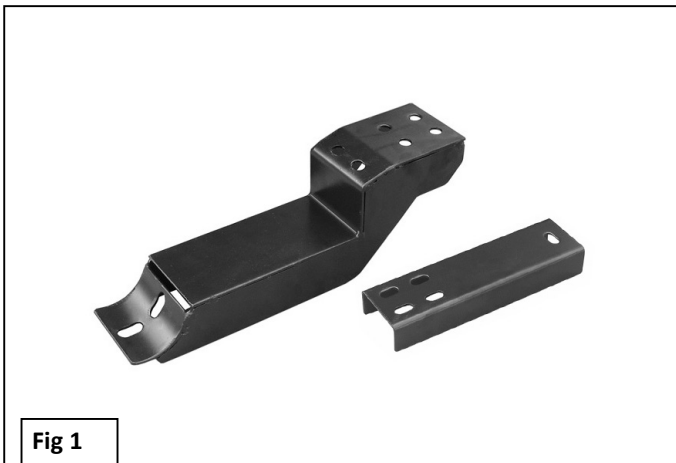
and Retainer into the oval hole and thread the Plastic Retainer down against the body panel, **(Figure 5A)**. Rotate the Bolt Plate 90-degrees so that it is supported across the slot in the body panel. **IMPORTANT:** The Plastic Retainer is designed to prevent the Bolt Plate from falling into the body cavity and to aid in Bracket installation. Repeat this Step to install the second Bolt Plate in the remaining factory oval hole.

6. Select (1) Rear Mounting Bracket. Hang the Bracket from the (2) 10mm Bolt Plates and secure with (2) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, **(Figure 6)**. Snug but do not fully tighten at this time.
7. Carefully position the driver Sidebar onto the Mounting Brackets. Line up the threaded holes in the bottom of the Sidebar with the slots in the Brackets. Bolt the Sidebar to the Brackets with the included (4) 8mm x 25mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, **(Figures 4 & 6)**. Snug but do not tighten hardware at this time.
8. Align the Sidebar properly and tighten all hardware.
9. Repeat Steps 2 - 8 for the passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

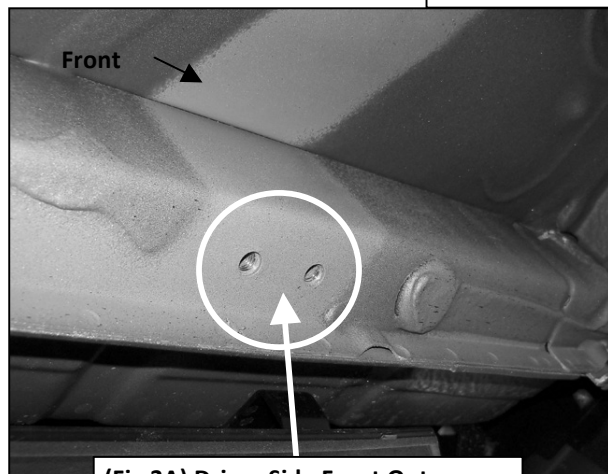
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean Sidebar.

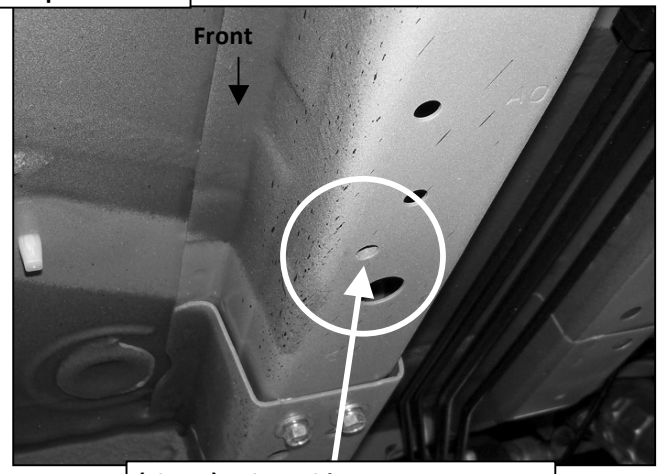
#### Driver Side Installation Pictured



Remove plugs (if equipped) to uncover threaded mounting holes in floor panel

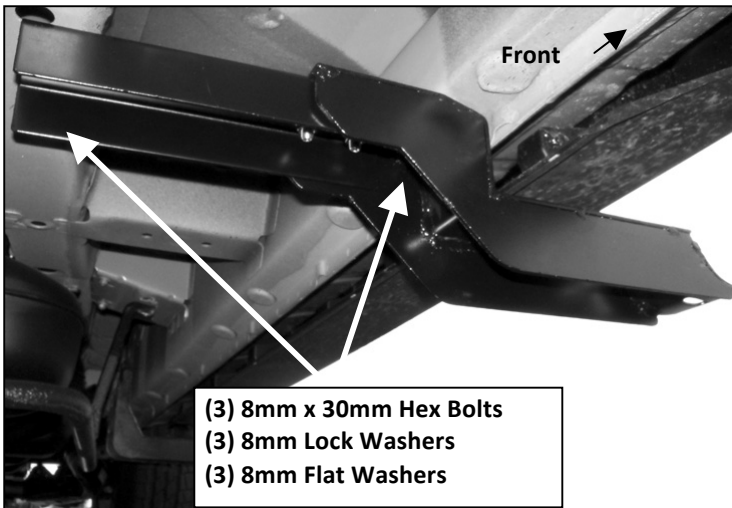


(Fig 3A) Driver Side Front Outer Mounting Location Pictured



(Fig 3B) Driver Side Front Inner Mounting Location Pictured

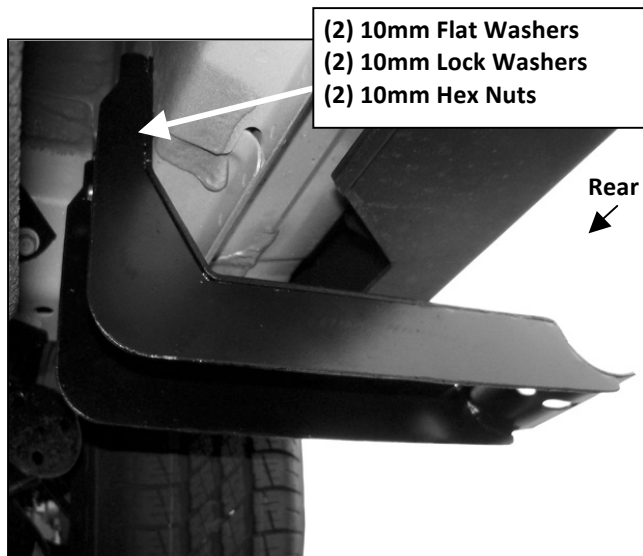
### Driver Side Installation Pictured



(Fig 4) Driver Side Front Mounting Bracket Assembly Pictured

Bolt the Sidebar to each cradle on the Mounting Brackets with:

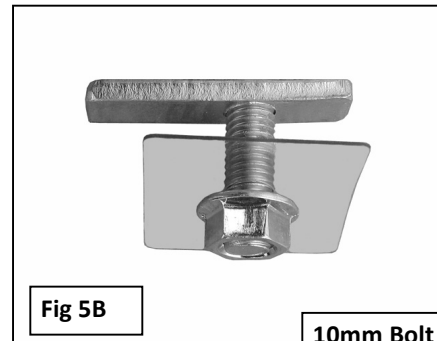
- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 6) Driver Side Rear Mounting Bracket Pictured

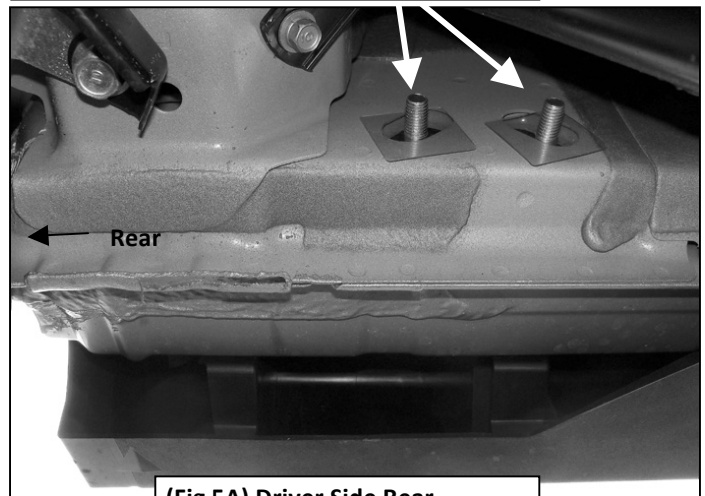
Bolt the Sidebar to each cradle on the Mounting Brackets with:

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

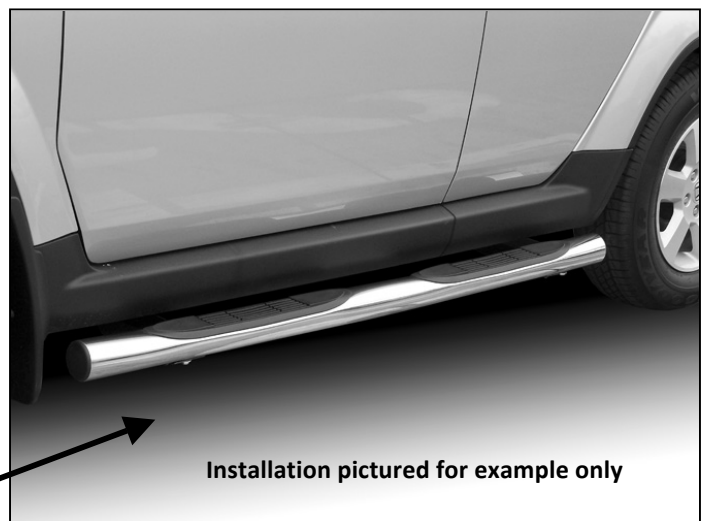


10mm Bolt Plate  
10mm Plastic Retainer

- (2) 10mm x 35mm Bolt Plates
  - (2) 10mm Plastic Retainers
- Insert Bolt Plate and rotate 90-degrees across slot opening in body panel



(Fig 5A) Driver Side Rear Mounting Location Pictured



Installation pictured for example only