

Installation Instructions

I - Sheet Number I-PW00635401 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund ® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

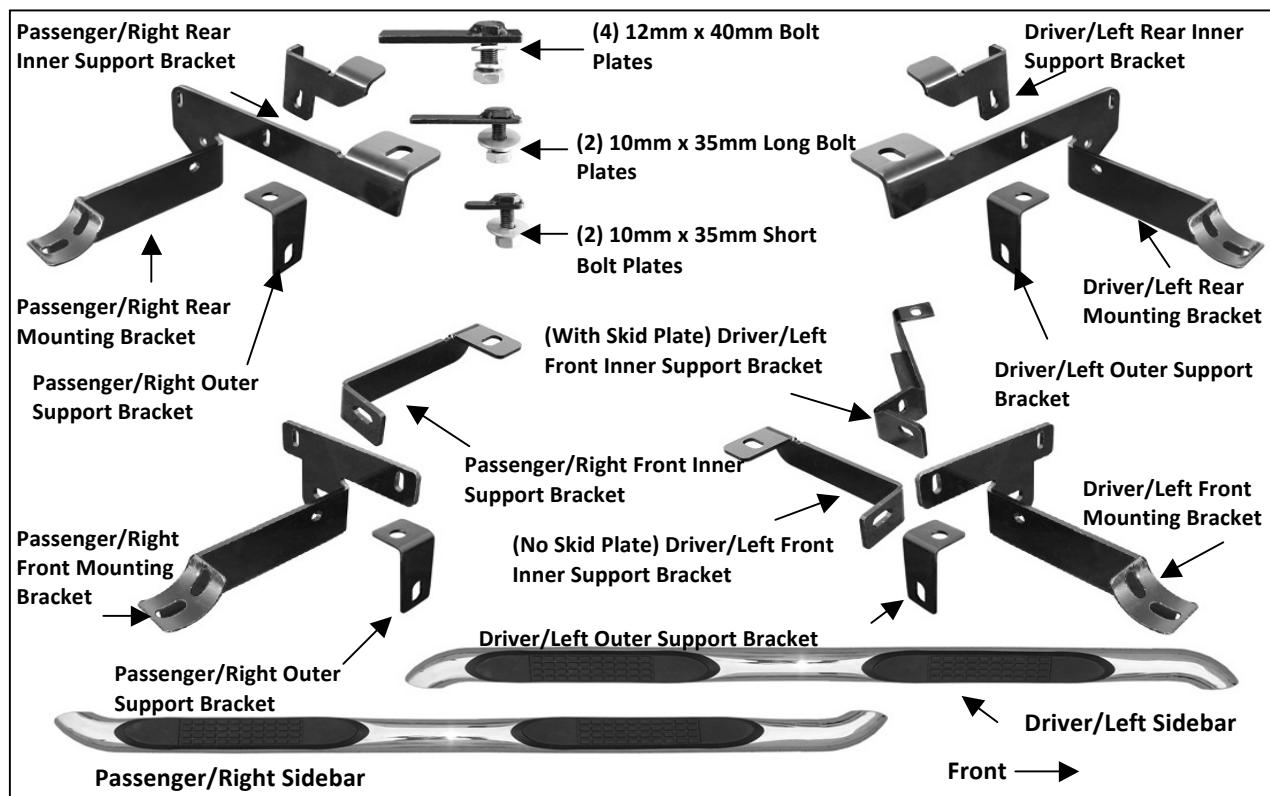
Vous avez acheté un des nombreux produits de qualité offerts par Lund ® marque produits offerts par Lund International, Inc Nous sommes extrêmement fiers de nos produits et souhaitons que vous tirez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

INSTALLATION INSTRUCTIONS

Part# 23471063/ 23271006

PARTS LIST:

1	Driver/Left sidebar	4	12mm x 32mm OD x 3mm Flat Washer
1	Passenger/Right sidebar	4	12mm x 24mm OD x 2.5mm Flat Washer
1	Driver/Left Front Mounting Bracket	6	12mm Lock Washers
1	Passenger/Right Front Mounting Bracket	6	12mm Hex Nuts
1	Driver/Left Front Inner Support Bracket (4WD Vehicles With Skid Plate Only)	1	10-1.5mm x 40mm Hex Bolt
1	Driver/Left Front Inner Support Bracket (2WD & 4WD Vehicles W/O Skid Plate Only)	2	10-1.5mm x 35mm Hex Bolts
1	Passenger/Right Inner Support Bracket	6	10-1.5mm x 30mm Hex Bolts
2	Driver/Left Outer Support Brackets (fits left front and left rear only)	18	10mm x 30mm x 2.5mm Flat Washers
2	Passenger/Right Outer Support Brackets (fits right front and right rear only)	8	10mm Lock Washers
1	Driver/Left Rear Mounting Bracket	8	10mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket	3	10mm Nylon Lock Nuts
1	Driver/Left Rear Inner Support Bracket	8	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Rear Inner Support Bracket	8	8mm x 24mm OD x 2mm Flat Washers
4	12-1.75mm x 40mm Bolt Plates (use for Outer Support Brackets only)	8	8mm Lock Washers
2	10-1.5mm x 35mm Long Bolt Plates (use for Rear Brackets only)	8	6-1.0mm x 25mm Hex Bolts
2	10-1.5mm x 35mm Short Bolt Plates (use for Front Inner Support Brackets only)	16	6mm x 18mm OD x 1.6mm Flat Washers
2	12-1.75mm x 35mm Hex Bolts	8	6mm Nylon Lock Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. Starting at the driver side front, remove the rubber plug filling the oval hole in the bottom of the rocker panel, (**Figure 1**). Insert (1) 12mm x 40mm Bolt Plate into the hole and rotate 90-degrees to the slot, (**Figure 2A & 2B**).
NOTE: Repeat procedure for all Bolt Plate installations. Select (1) Driver Side Outer Support Bracket and secure it to the Bolt Plate with (1) 12mm Lock Washer, (1) 12mm x 24mm Small Flat Washer and (1) 12mm Hex Nut, (**Figure 3**). Do not tighten hardware at this time.
3. Next, select the Driver Side Front Mounting Bracket. Bolt the Mounting Bracket to the back of the pinch weld with (2) 6mm x 25mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts, (**Figure 4**). Do not tighten hardware at this time.
4. Select the correct driver side Inner Support Bracket for your application, (see illustration on Page 1).
 - a. **For 2wd vehicles or 4WD without optional factory transfer case skid plate:** Locate the oval hole in the bottom of the frame channel. Insert (1) 10mm x 35mm Short Bolt Plate into the hole and rotate it 90-degrees, (**Figure 5A & 5B**). Select the Driver Side Front Inner Support Bracket. Bolt the Bracket to the previously installed Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (**Figure 6**). Line up the remaining hole in the Support Bracket with the hole in the center of the Front Mounting Bracket. Bolt the two Brackets together with (1) 12mm x 35mm Hex Bolt, (2) 12mm x 32mm OD Large Flat Washers, (1) 12mm Lock Washer and (1) 12mm Hex Nut, (**Figure 6**). Line up the hole in the Outer Support Bracket with the hole in the Front Mounting Bracket. **Note:** The Outer Support Bracket will line up on the forward facing side of the Mounting Bracket. Bolt the two Brackets together with (1) 10mm x 30mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, (**Figures 5A & 6**). Do not tighten hardware at this time.
 - b. **For 4WD vehicles with optional transfer case skid plate. Step (b) applies to front driver side Inner Support Bracket installation only. Use Step (a) above for passenger side front Inner Support Bracket installation.** On the driver side, locate the hex bolt securing the rear of the skid plate to the bottom of the frame channel, (**Figure 7A**). Remove the factory hex bolt. Select the Driver Side Front Inner Support Bracket for models **W/Factory Skid Plate**, (**Figure 7B**). Place the Bracket over the skid plate and bolt it in place with (1) 10mm x 40mm Hex Bolt, (1) 10mm Flat Washer and (1) 10mm Lock Washer. Leave hardware loose at this time.
Line up the (2) holes in the outer end of the Support Bracket with the holes in the Front Mounting Bracket. Line up the hole in the Outer Support Bracket, (See Step 1), with the hole in the Mounting Bracket and Support Bracket, (**Figure 7A**). **Note:** The Outer Support Bracket will line up on the **rear facing** side of the Mounting Bracket, (**Figure 7B**). Bolt the (3) Brackets together with (2) 10mm x 35mm Hex Bolts, (4) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts. Do not tighten hardware at this time.
Note: Use **Step (a)** above for passenger side Inner Support Bracket installation instructions for all vehicles.
5. Move to the driver side rear of the vehicle and remove the rubber plug in the bottom of the rocker panel as described in **Step 2**. Insert (1) 12mm Bolt Plate into the oval hole and rotate 90-degrees to the slot. Select (1) Driver Side Outer Support Bracket and secure it to the Bolt Plate with (1) 12mm Lock Washer, (1) 12mm x 20mm Small Flat Washer and (1) 12mm Hex Nut, (**Figure 8**). Locate the oval hole in the floor panel on the other side of the pinch weld, forward of this location, (**Figure 9A**). Insert (1) 10mm Large Bolt Plate into the hole and rotate 90-degrees to the oval hole, (**Figure 9B**).
6. Next, select the Driver Side Rear Mounting Bracket. Bolt the Mounting Bracket to the back of the pinch weld with (2) 6mm x 25mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts, (**Figure 10**). Hang the Bracket from the previously installed forward Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (**Figure 10**). Line up the hole in the Outer Support Bracket with the hole in the Mounting Bracket. Bolt the Brackets together with (1) 10mm x 30mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut, (**Figures 11 & 13**).

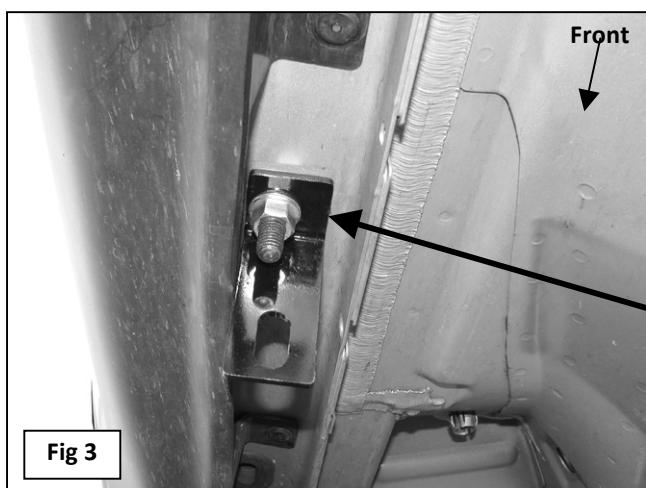
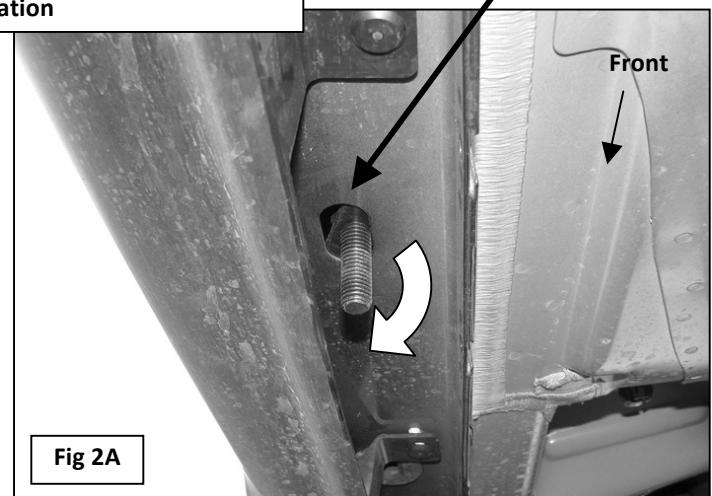
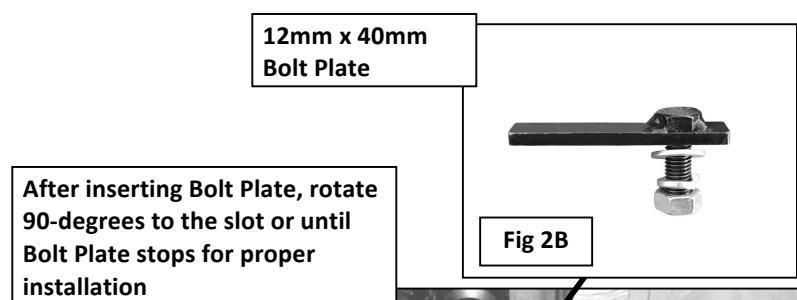
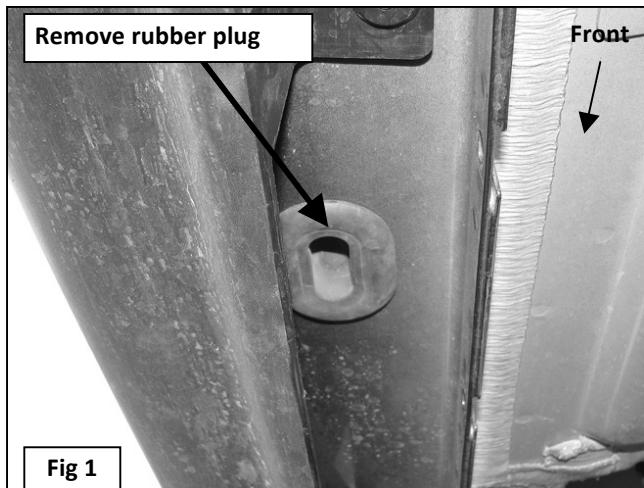
7. Select the driver side Rear Inner Support Bracket. Bolt the Support Bracket to the back of the Mounting Bracket with (1) 10mm x 30mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, (**Figures 11 & 12**). Do not tighten hardware.
8. Select the left Sidebar and carefully place it in position on the (2) Mounting Brackets. Line up the threaded holes in the Sidebar with the slots in the Brackets and bolt it in place with the included (4) 8mm x 25mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, (**Figure 13**). Snug all hardware but do not tighten at this time.
9. Adjust and level the Sidebar and tighten all hardware. **IMPORTANT:** Firmly press the tab on the Rear Inner Support Bracket, (**Figures 11 & 12**), up against the bottom of the body panel as you tighten the 10mm Hardware.
10. Repeat **Steps 2 - 9** for passenger/right Sidebar installation. **NOTE:** Use **Step (a)** above only.
11. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

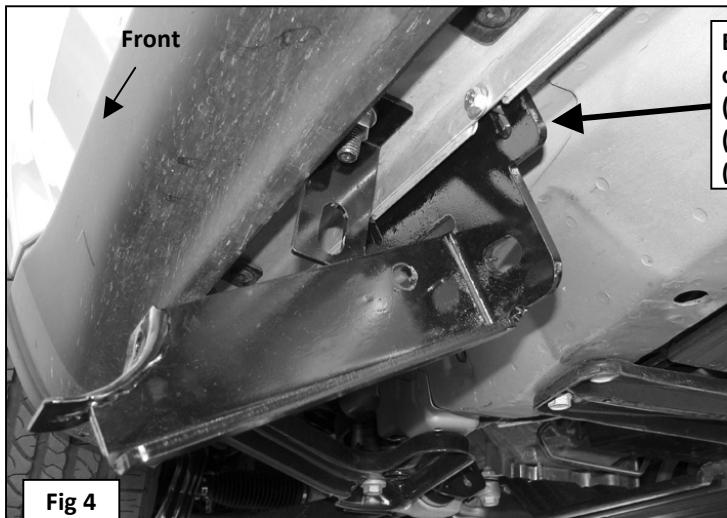
For gloss black finishes: Mild soap may be used to clean Sidebar.

Driver Side Installation Pictured

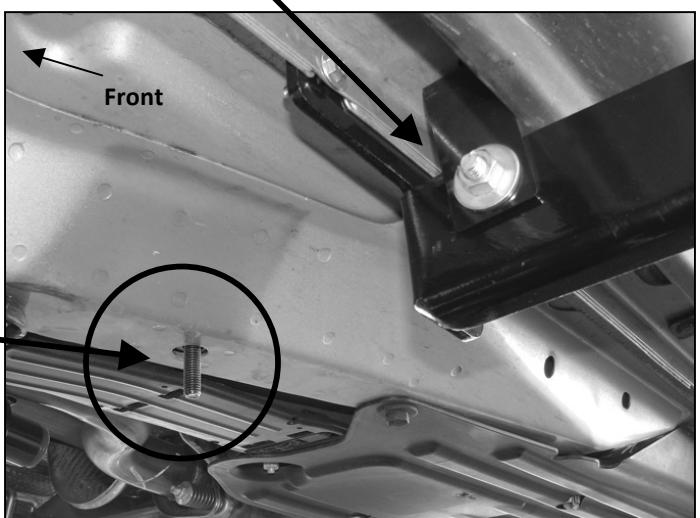


Driver Side Outer Support Bracket
(1) 12mm x 40mm Bolt Plate
(1) 12mm x 24mm Small Flat Washer
(1) 12mm Lock Washer
(1) 12mm Hex Nut

Driver Side Installation Pictured



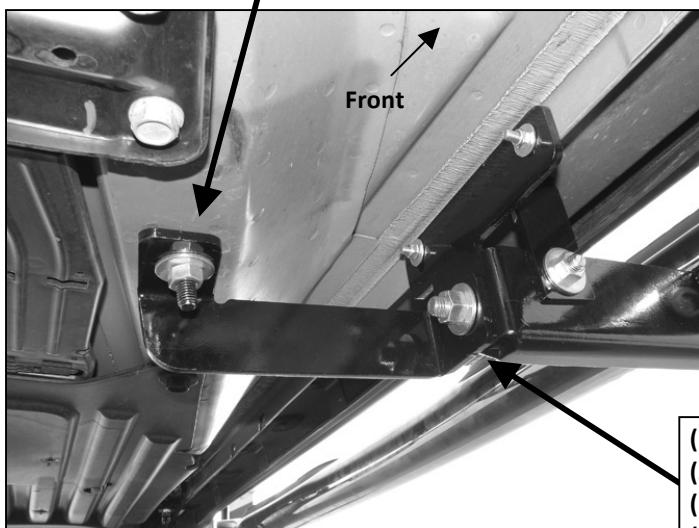
Bolt Mounting Bracket to back of pinch weld
(2) 6mm x 25mm Hex Bolts
(4) 6mm Flat Washers
(2) 6mm Nylon Lock Nut



(Fig 5B) 10mm x 35mm Short Bolt Plate pictured with:
10mm Flat Washer
10mm Lock Washer
10mm Hex Nut

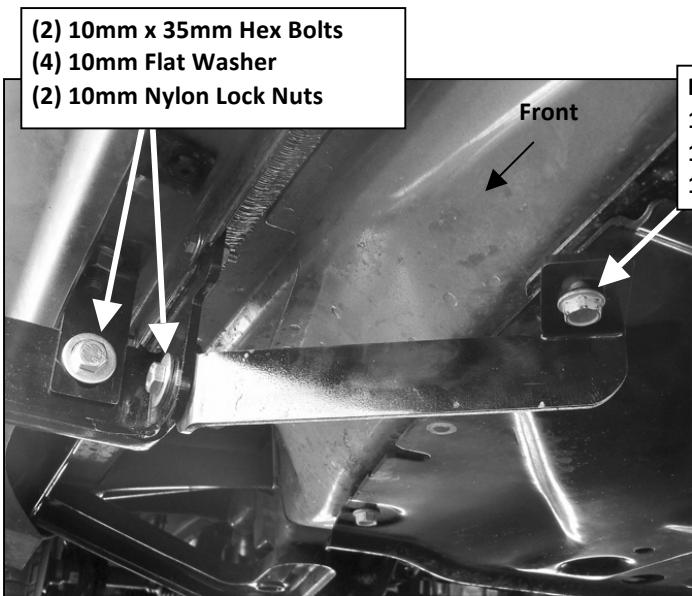
Fig 5B

10mm x 35mm Short Bolt Plate



(1) 12mm x 35mm Hex Bolt
(2) 12mm x 32mm Large Flat Washers
(1) 12mm Lock Washer
(1) 12mm Hex Nut

Driver Side Installation Pictured



Replace factory hex bolt with:
10mm x 40mm Hex Bolt
10mm Lock Washer
10mm Flat Washer

(Fig 7A) Driver side Front Support Bracket Installation for 4WD Vehicles With Transfer Case Skid Plate Only. NOTE: Move Outer Support Bracket to back of Mounting Bracket



Outer Support Bracket

- (1) 12mm x 40mm Bolt Plate
- (1) 12mm x 24mm Small Flat Washer
- (1) 12mm Lock Washer
- (1) 12mm Hex Nut

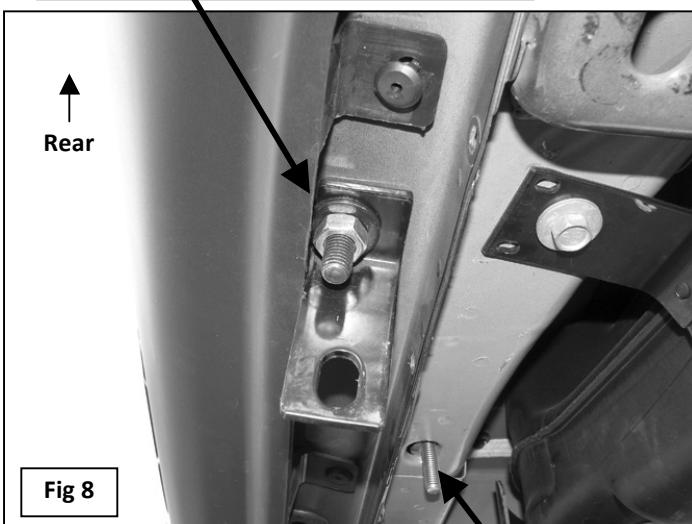


Fig 8

(Fig 8B) 10mm x 35mm Long Bolt Plate

After inserting, rotate Bolt Plate 90-degrees to the slot or until Bolt Plate stops for proper installation

Fig 9B

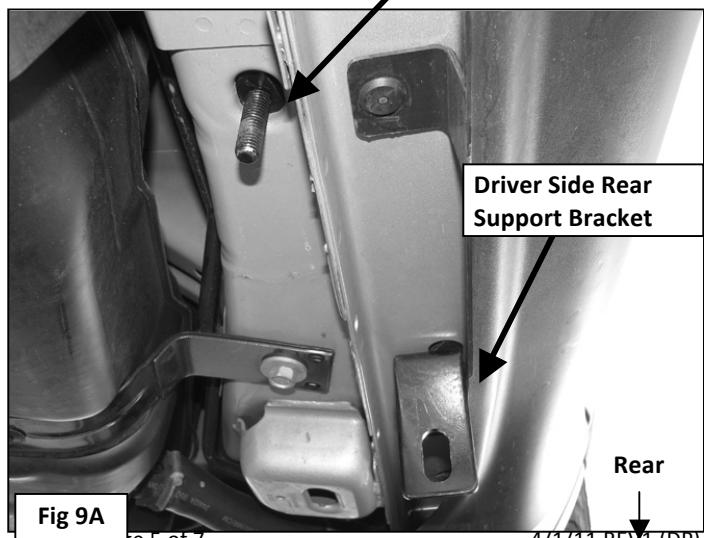


Fig 9A

10mm Flat Washer
10mm Lock Washer
10mm Hex Nut

Driver Side Installation Pictured

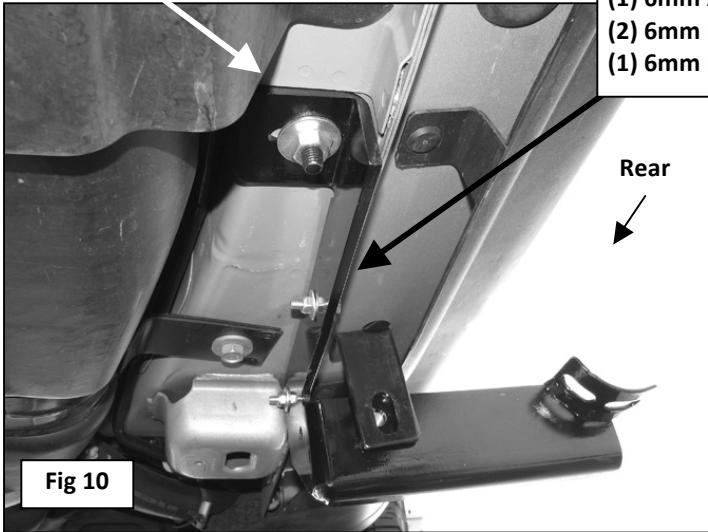


Fig 10

(1) 6mm x 25mm Hex Bolt
(2) 6mm Flat Washers
(1) 6mm Nylon Lock Nut

(1) 6mm x 25mm Hex Bolt
(2) 6mm Flat Washers
(1) 6mm Nylon Lock Nut

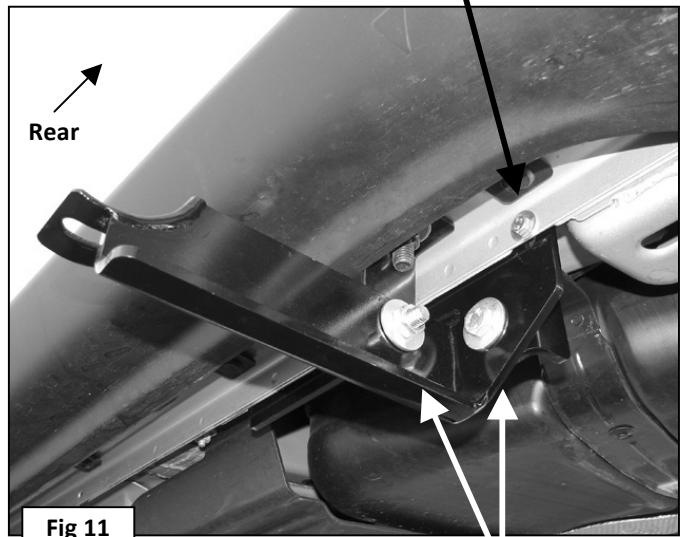
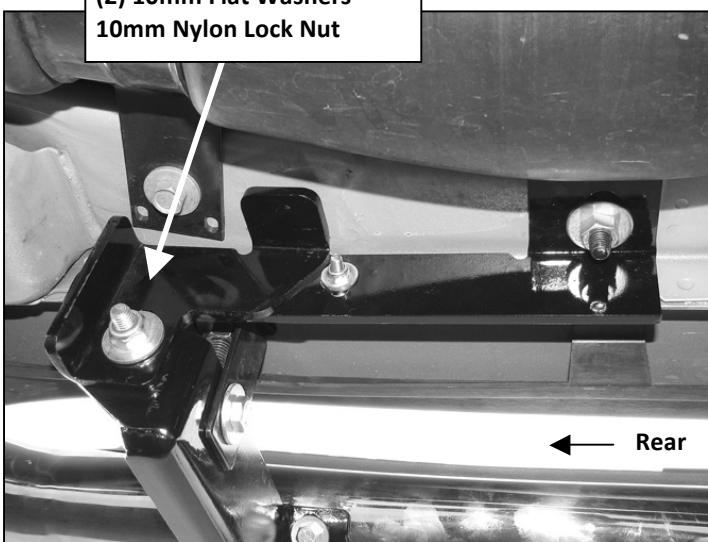


Fig 11

10mm x 30mm Hex Bolt
(2) 10mm Flat Washers
10mm Nylon Lock Nut



(Fig 12) Support Bracket to Rear Mounting Bracket Installation



Complete Installation

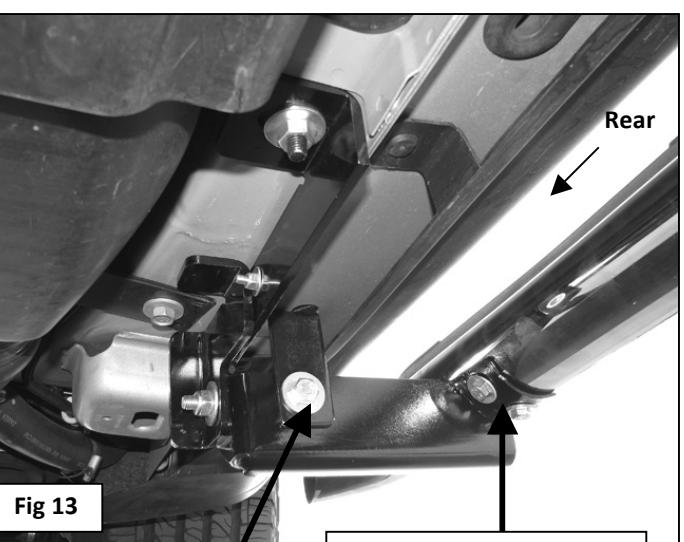


Fig 13

10mm x 30mm Hex Bolt
(2) 10mm Flat Washers
10mm Nylon Lock Nut

8mm x 25mm Hex Bolt
8mm Lock Washer
8mm Flat Washer

4" OVAL SIDEbars
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