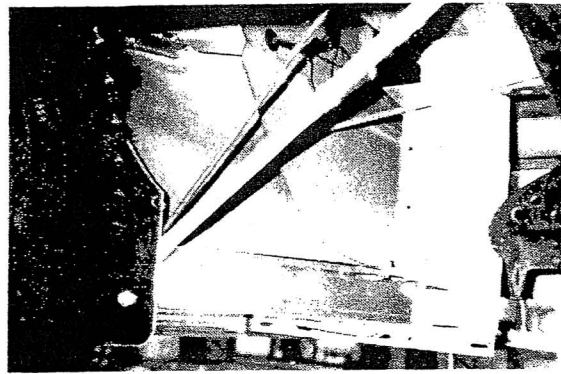


# 848 1988 - Current Chevy/GMC Diamond Tread Aluminum Dually Wing

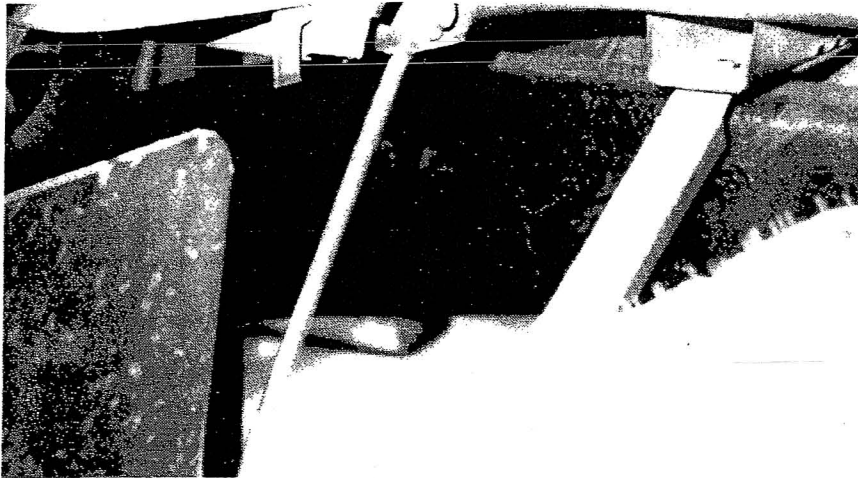
## Installation Instructions

*Please Read Completely*

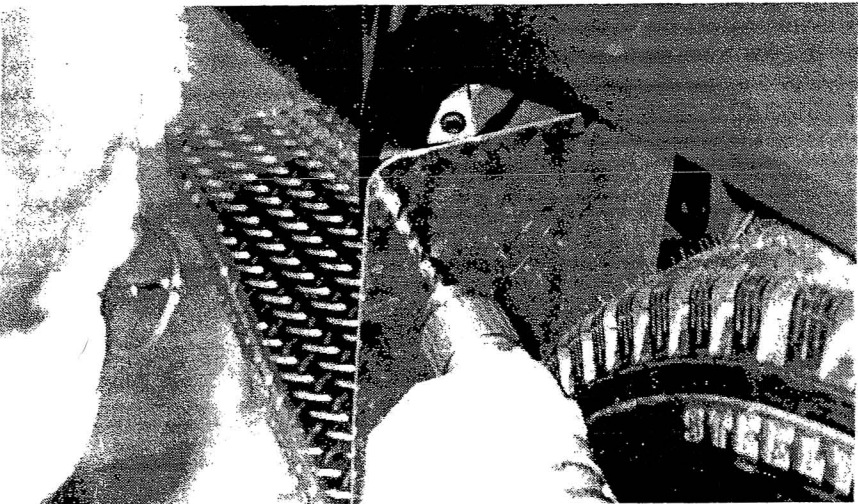
(We have used a cut-away view of a Chevy Dually Truck Bed for these photos.)



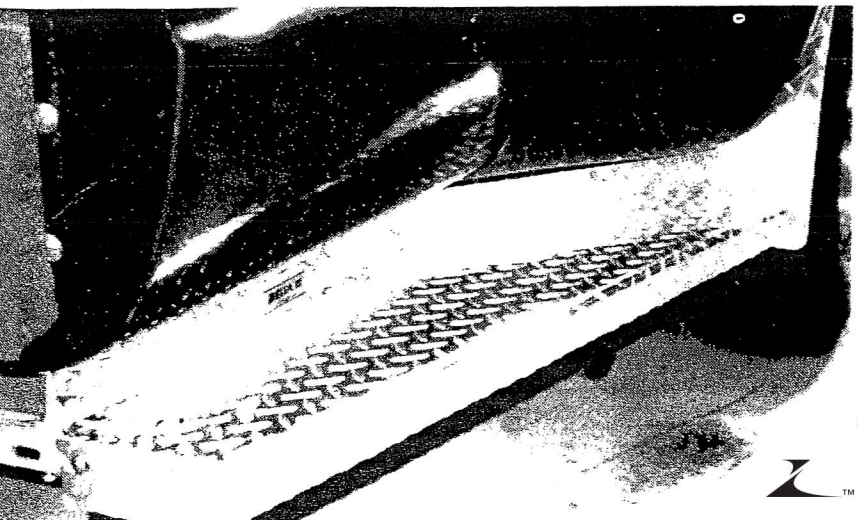
13. A long angle bracket installs as shown. (This photo happens to be of an Extruded board installation.) Install and ear of this angle where you previously removed the factory bolt from factory support. Sandwich ear between body and board and re-install factory bolt.



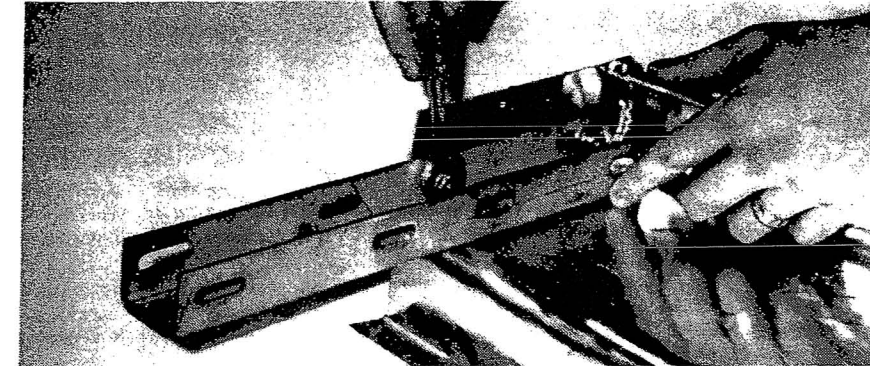
14. The other end attaches to a box cross-member as shown. Some beds have existing holes at this location, with others you will need to drill a 5/16" hole. Use 5/16" bolt, flat washer, lock washer and nut.



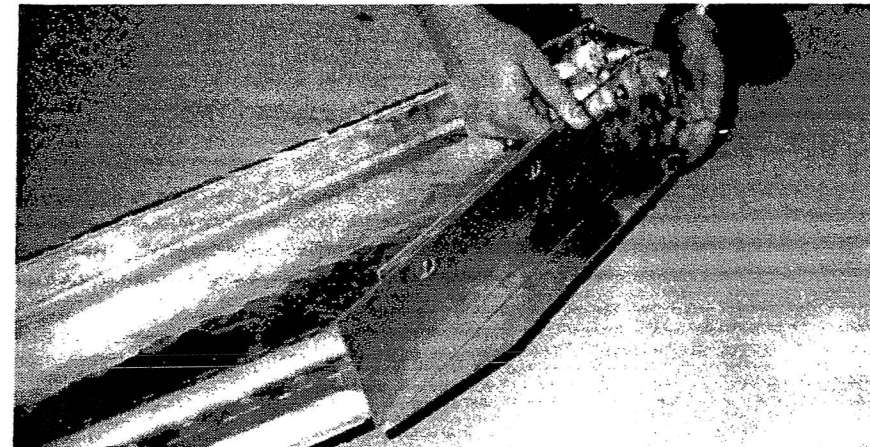
15. Drill (2) 5/16" holes through Stoneguard and fender lip. Fasten Stoneguard and lip together using carriage head bolts, flat washers, lock washers and nuts.



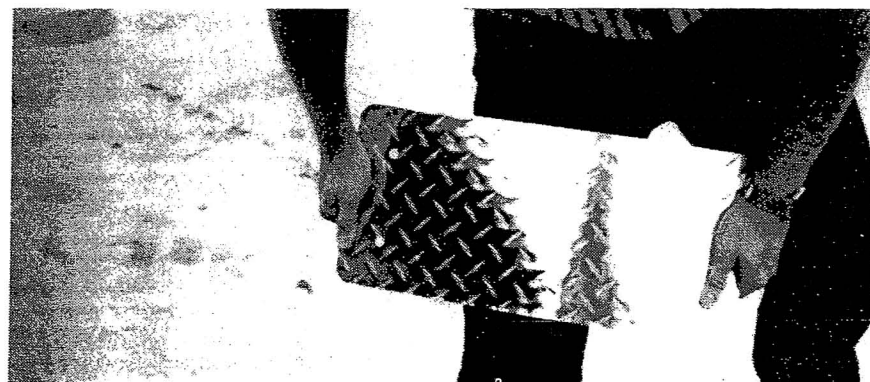
16. Your installation is now complete.



1. Fasten a 12" angle to the diamond end cap at the narrow end of your board. Use 1/4" stainless carriage head bolts, flat washers, lock washers and nuts.



2. Fasten the add-on lip to the back of the wing using 5/16" bolts, flat washers, lock washers and nuts. Note the position of the pre-punched hole in relation to the board.



3. Bend your Stoneguard over your knee. Try to approximate the curve of the rear wheel well.



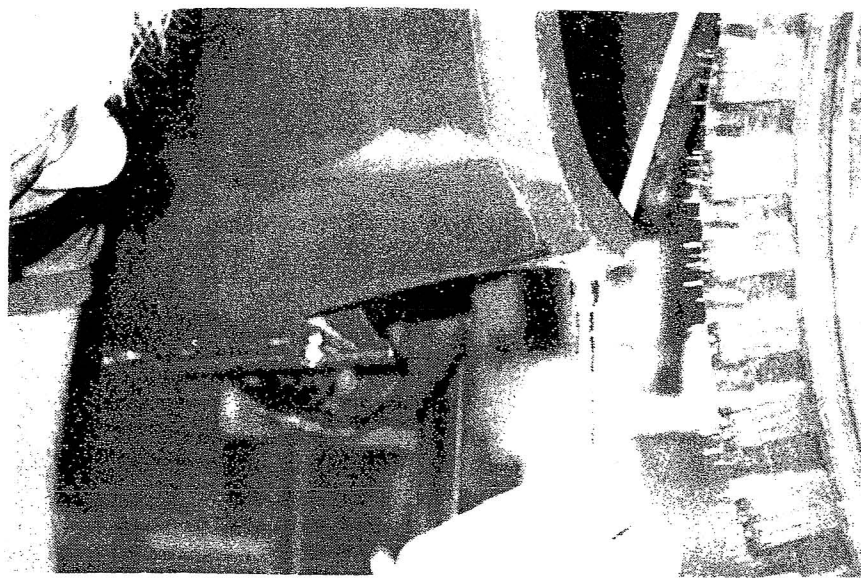
4. Bolt Stoneguard to board using stainless carriage head bolts, flat washers, lock washers and nuts. Note that diamond pattern faces the board.

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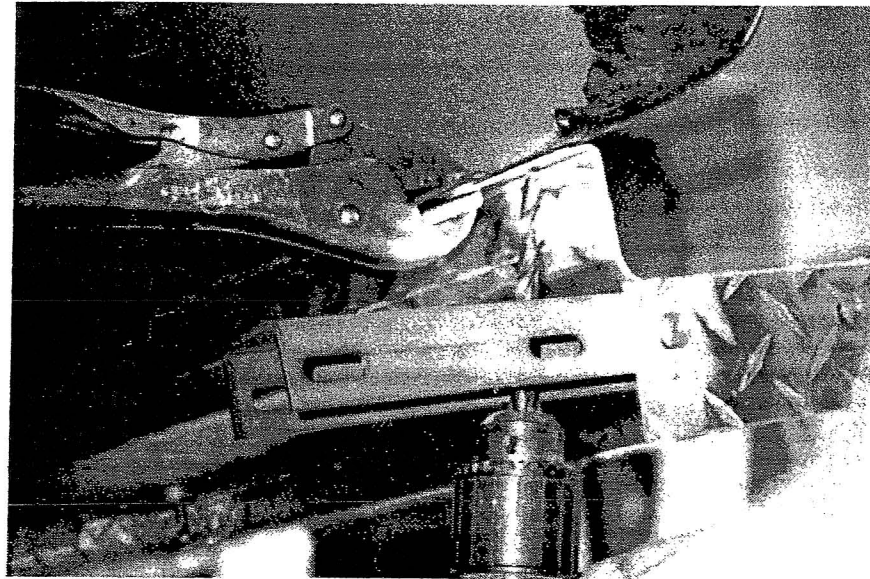
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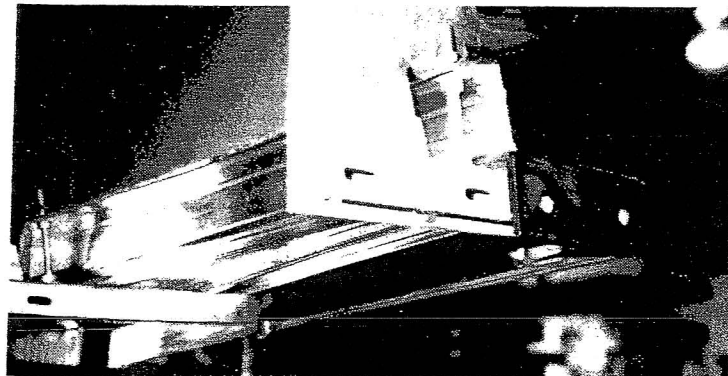




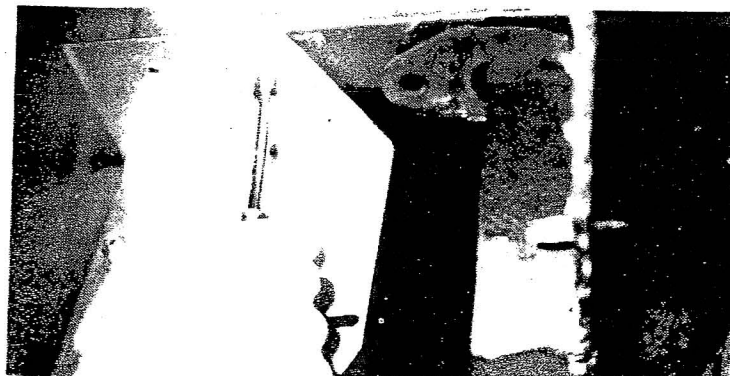
5. At the bottom front of the wheel well you will find a factory support attached. Remove the bolt that fastens this support to the fender.



6. Put your board in position. Make sure front of board is aligned with end of cab length board. Hold in place using vise grips or C-clamps. Using a 11/32" drill bit and a hole in the channel bracket as a guide drill up through the lip of the board and the body.



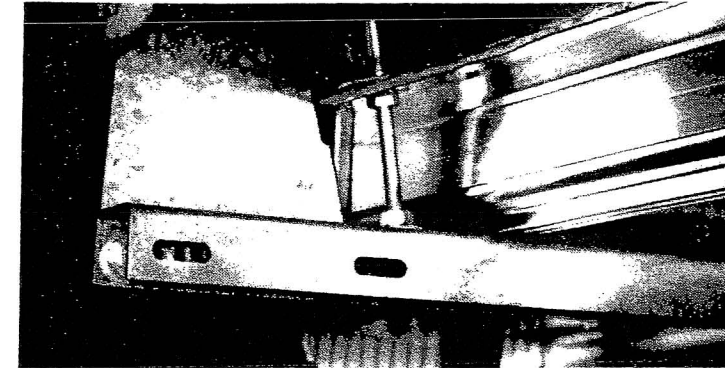
7. (Photos No.'s 7 thru 11 are of an Extruded Wing, bracket assembly is the same.) Run 4" long fully threaded bolt up through channel, board lip and body. Use a flat washer between bolt head and channel. Place a flat washer on top of the channel and then a hex nut. Add another hex nut and flat washer, then fit the 4" bolt up through the board lip and body. Now place the large mounting bracket over the bolt and fasten in place with flat washer, lock washer and nut. Fasten large mounting bracket to 12" channel using 5/16" bolts, flat washers, lock washers and nuts.



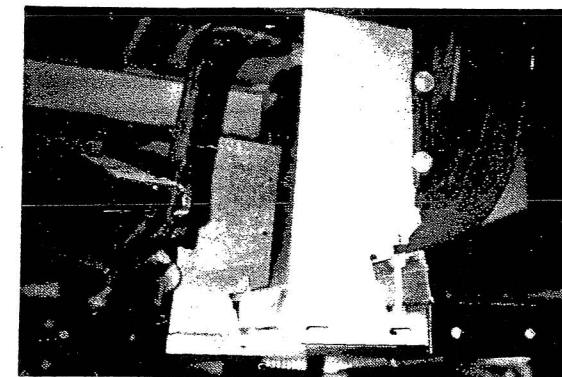
8. Using holes in the top of the bracket as a guide, drill (2) 5/32" dia. holes up into the box cross-member as shown. Fasten with No. 14 sheet metal screws.



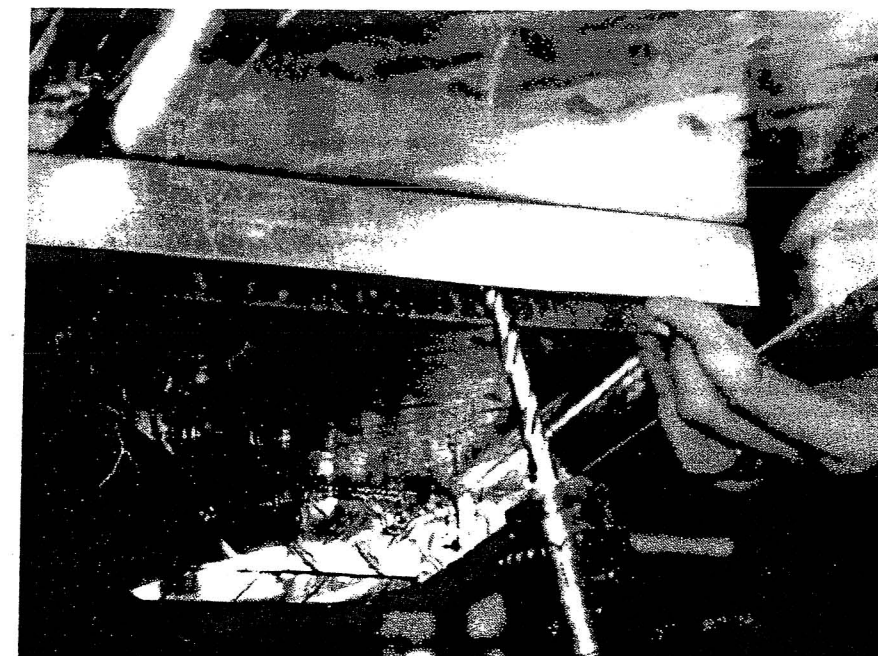
9. Drill (2) 5/16" dia. holes through the front of the bed using the (2) holes in bracket as a guide. Fasten together using 5/16" bolts, flat washers, lock washers and nuts.



10. The rear bracket assembly will assemble much like the front bracket. Attach the large mounting bracket and channel together. Position large mounting bracket so that top is against box support in front of rear wheel well and the lower tab on bracket is over edge of body and board lip.



11. As before, drill up through the top of the bracket with a 5/32" bit and fasten bracket to box support using No. 14 sheet metal screws. Use a hole in the channel as a guide and drill a 11/32" hole through board lip and body. Fasten together with 4" long fully threaded bolt as before.



12. Using holes in channel bracket as a guide, drill (2) 5/16" holes up through Running Board. Fasten together using stainless carriage head bolts, flat washers, lock washers and nuts.