

Installation Instructions

I - Sheet Number I-B036248 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**
Lavar con jabón suave y seque con un paño limpio.
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

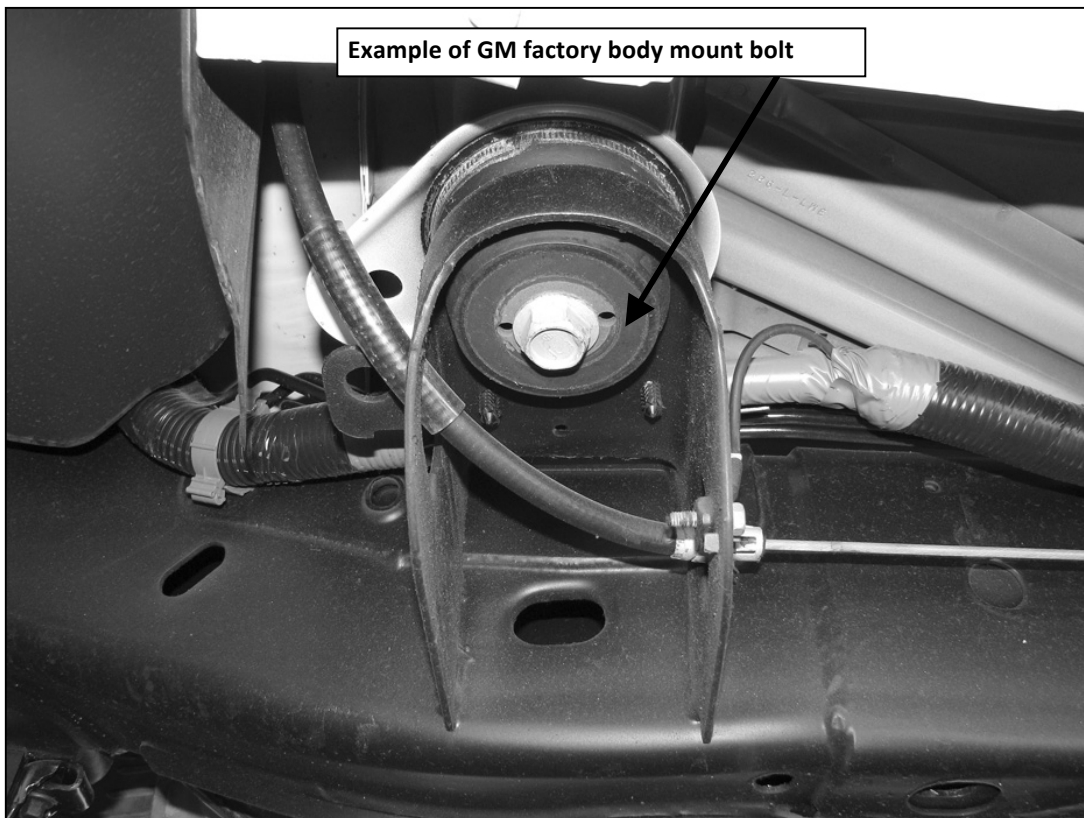
INSTALLATION INSTRUCTIONS

PART# 26274362/ 26374362

IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

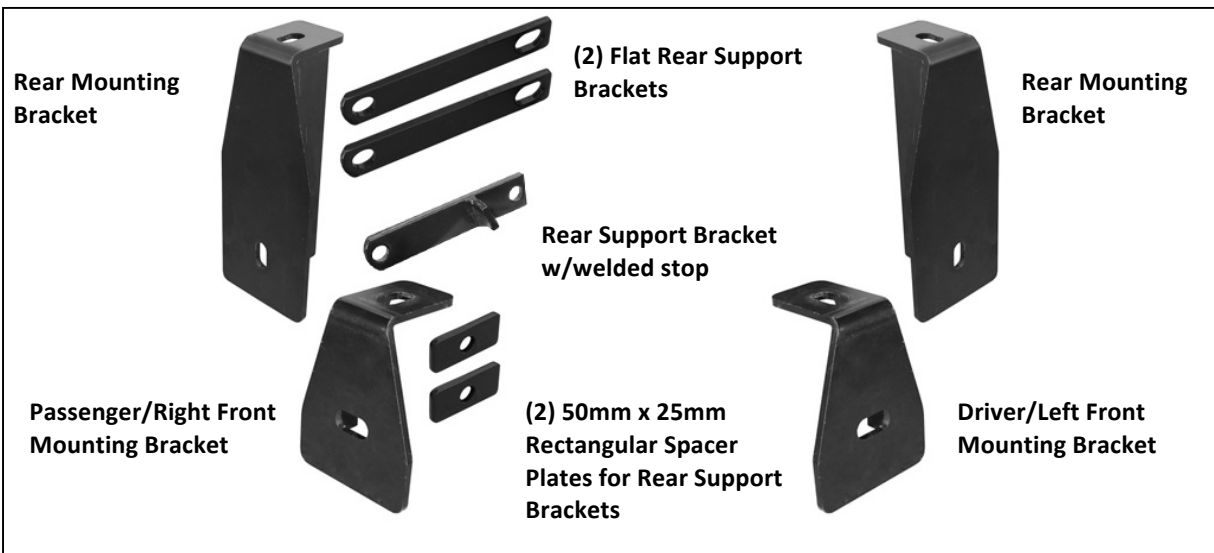
PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver/Left side front Mounting Bracket	4	1/2" ID x 1-1/2" OD x 1/8" Flat Washers
1	Passenger/Right side front Mounting Bracket	4	10-1.50mm x 30mm Hex Bolts
2	Rear Mounting Brackets	4	10mm Lock Washers
2	Flat Rear Support Brackets	2	10mm ID x 27mm OD x 3mm Large Flat Washers
1	Rear Support Bracket with welded stop	6	10mm ID x 20mm OD x 2mm STD Flat Washers
2	50mm x 25mm Rectangular Spacer Plates	4	10mm Hex Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- From underside of vehicle, remove the driver side front body mount bolt, steel washer (if equipped), and rubber bushing, **(Figure 1)**.
- Select the driver side front Mounting Bracket. Insert the factory body mount bolt through the Mounting Bracket and into the steel washer, (if equipped), and rubber bushing. Hang the Mounting Bracket and hardware in position by partially threading the factory body mount bolt up into place, **(Figure 1)**. Snug but do not tighten hardware at this time.
VERY IMPORTANT! There are several different designs, (depending on model year), for the factory steel body mount brackets on the vehicle. The front Sidebar Mounting Brackets can be switched, driver side to passenger side, to provide additional clearance between the gusset on the Mounting Bracket and the factory steel body mount bracket welded to the frame, **(Figure 2)**. **To prevent unnecessary noise, adjust the position of the Mounting Brackets so that the Brackets do not come in contact with the factory steel body mount bracket.**
- Repeat Steps 2 & 3 for driver side rear Mounting Bracket installation **(Figures 3-5)**.
- Next, determine the correct rear Support Bracket for the rear Mounting Bracket. Refer to pictures below for more information, **(Figures 3-5)**. **NOTE:** Due to several factory designs for body mount brackets and various emergency brake cable paths, two designs of Support Brackets have been

included, (**Figures 3B, 4B & 4C, 5B & 5C**).

VERY IMPORTANT: Do not allow the Support Bracket or hardware to come in contact with the emergency brake cable under any circumstances. It is the installer's responsibility to determine the correct Support Bracket for the application. See applicable illustration for more hardware information.

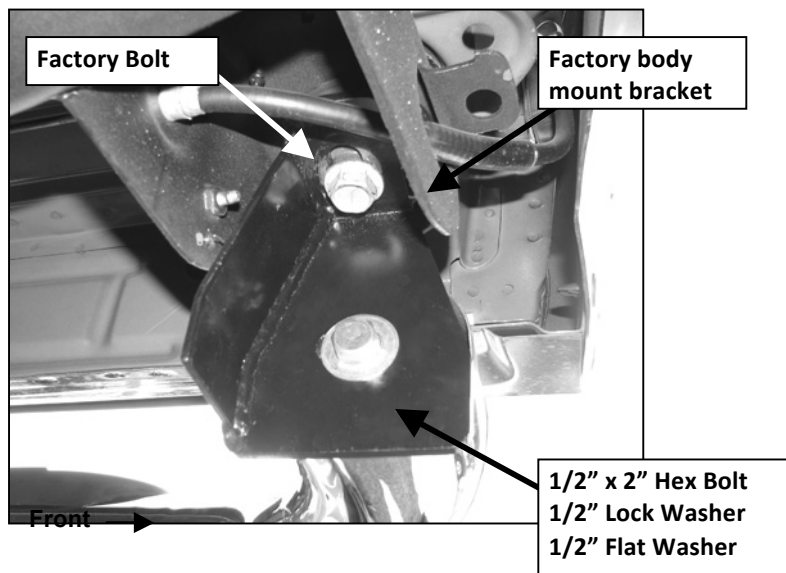
6. Carefully position the driver/left Sidebar up to the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, (**Figures 2 & 3**). Snug but do not tighten hardware at this time.
7. Level and adjust the Sidebar, check Mounting Brackets for clearance between factory steel body mount brackets and emergency brake cables. Once satisfied with fit, tighten all hardware.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

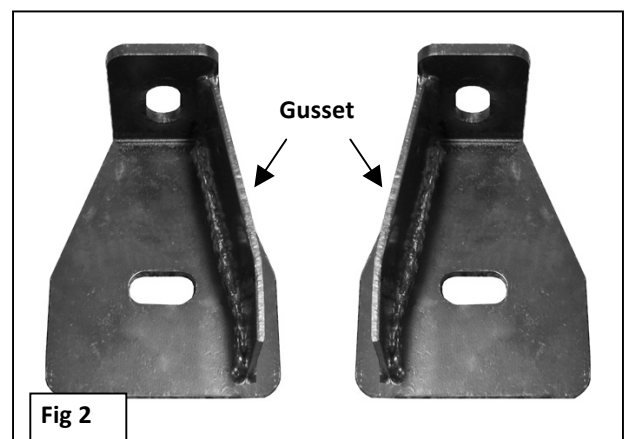
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

**Driver/left front Sidebar Mounting Bracket installation pictured
(Viewed from under the vehicle)**

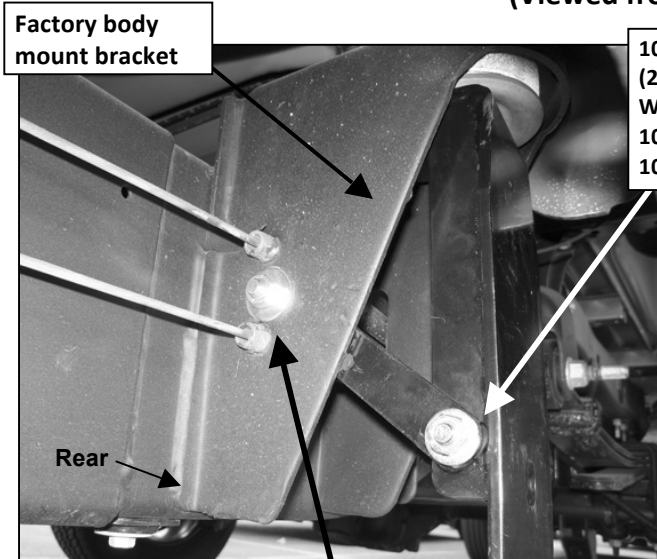


(Fig 1) Driver Side Front Mounting Location pictured with Mounting Bracket for example only.



Front Mounting Brackets are interchangeable side to side. Select the front Mounting Bracket that provides the most clearance between the gusset and the factory steel body mount.

**Driver/left rear Sidebar Mounting Bracket installation pictured
 (Viewed from under the vehicle)**



(Fig 3A) If the vehicle is equipped with the factory body mount bracket with (2) emergency brake cables and three holes, use the flat bracket and (2) larger 10mm x 27mm OD x 3mm Flat Washers.

10mm x 30mm Hex Bolt
 (2) 10mm x 20mm STD Flat Washers
 10mm Lock Washer
 10mm Hex Nut

10mm x 30mm Hex Bolt
 (2) 10mm x 27mm Large Flat Washers
 10mm Lock Washer
 10mm Hex Nut

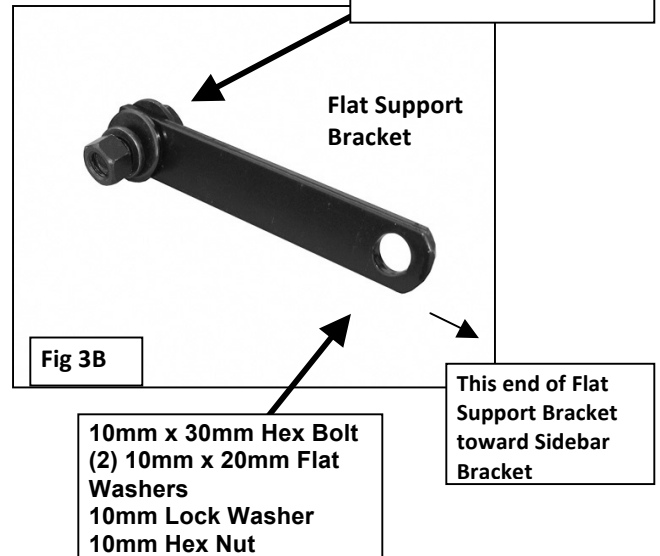


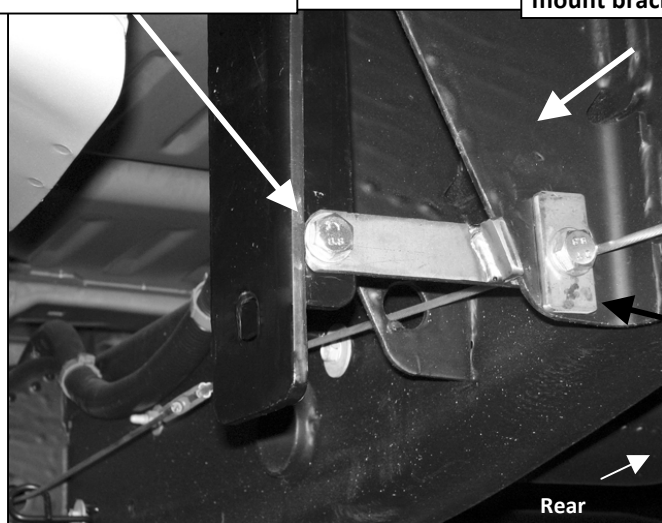
Fig 3B

10mm x 30mm Hex Bolt
 (2) 10mm x 20mm Flat Washers
 10mm Lock Washer
 10mm Hex Nut

This end of Flat Support Bracket toward Sidebar Bracket

10mm x 30mm Hex Bolt
 (2) 10mm x 20mm STD Flat Washers
 10mm Lock Washer
 10mm Hex Nut

Factory body mount bracket



(Fig 4A) **IMPORTANT:** If the vehicle is equipped with the factory body mount bracket with the emergency brake cable running through the round hole as pictured, **ONLY** use the Support Bracket with the welded stop as pictured above to prevent the Support Bracket from interfering with the emergency brake cable operation.

10mm x 30mm Hex Bolt
 Rectangular Spacer
 (2) 10mm x 20mm STD Flat Washers
 10mm Lock Washer
 10mm Hex Nut

Support Bracket w/welded stop



Fig 4B

Rectangular Spacer

10mm x 30mm Hex Bolt
 (2) 10mm x 20mm STD Flat Washers
 10mm Lock Washer
 10mm Hex Nut

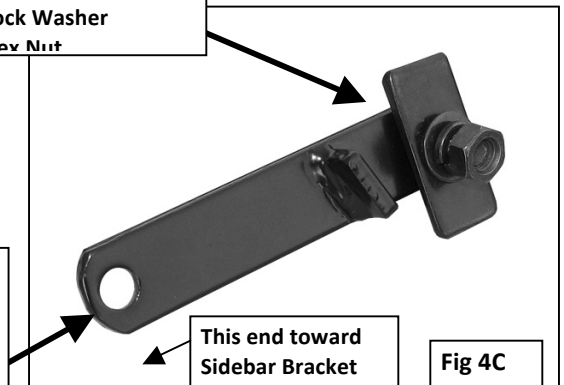
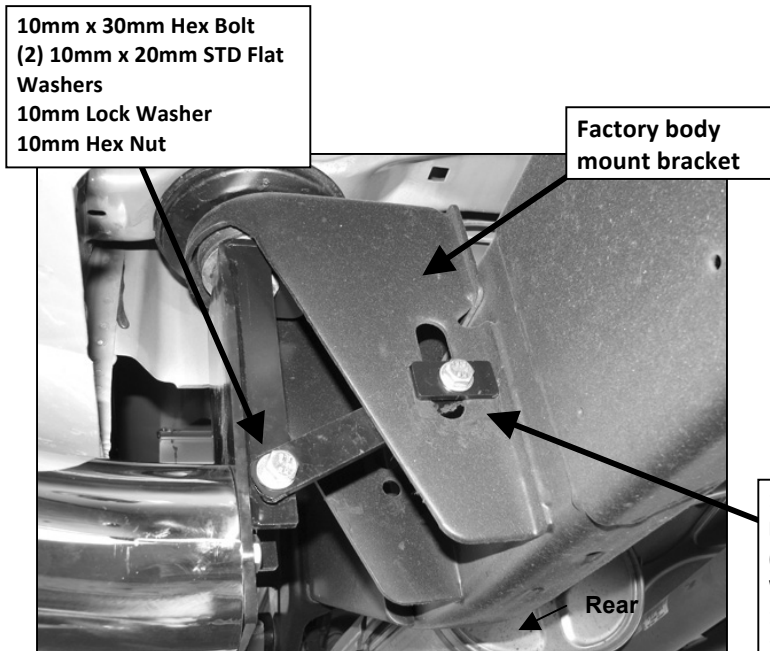
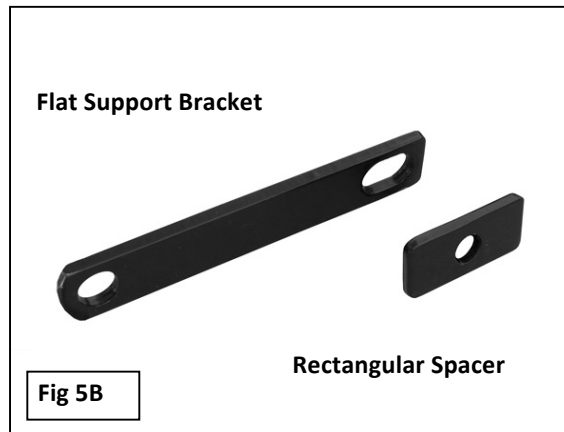


Fig 4C

**Passenger/right rear Sidebar Mounting Bracket installation pictured
 (Viewed from under the vehicle)**



(Fig 5A) Typical passenger side rear Mounting Bracket installation. Bolt the Flat Support Bracket to an available factory location, (slot pictured, may also be a round hole) and use (1) Rectangular Spacer. Use the Flat Support Bracket only.



10mm x 30mm Hex Bolt
 Rectangular Spacer
 (2) 10mm x 20mm STD Flat Washers
 10mm Lock Washer
 10mm Hex Nut

This end of Flat Support Bracket toward Sidebar Bracket

