

# Installation Instructions

I - Sheet Number I-B076833 Rev. A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

# INSTALLATION INSTRUCTIONS

**PART # 26276768/ 26376768**

## PARTS LIST

(2) SIDE TUBES WITH STEPS	(8) ½" FLAT WASHER (BIG)
(2) FRONT MOUNT BRACKETS	(8) ½" LOCK WASHER
(2) REAR MOUNT BRACKETS	(6) 3/8" FLAT WASHERS
(2) FRONT BRACE BRACKETS (02-05 1500 SERIES)	(4) 3/8" HEX NUTS
(2) FRONT BRACE BRACKETS (02-05 2500/3500 SERIES)	(4) 3/8" LOCK WASHERS
(2) FRONT BRACE BRACKETS (06 1500/2500/3500 SERIES, longest one)	
(4) M12 – 1.75 x 120mm HEX HEAD BOLT	(4) ½" FLAT WASHER
(4) ½" – 13 x 2" HEX HEAD BOLT	(4) 1/2" HEX NUTS
(2) 3/8" x 1 ¼" HEX HEAD BOLT	
(2) 3/8" x 1 ¼" HEX HEAD BOLT WITH METAL STRAP	
(4) ½" x 1.88 x 3/16" SPACER	

## PROCEDURE

1. Begin installation by working on driver side of the vehicle (refer to Figures 1. 1- 1.5)
2. From underneath truck, loosen and remove body mount bolts that run upward through mounts into floorboard. Attach and secure Front Mount Bracket to underside of vehicles front body mount (see Figure 1.3), re-using isolator, but replacing factory bolt with (1) M12 – 1.75 x 120mm bolt, (1) ½" split lock washer, and (1) ½" flat washer. Also, place (1) ½" x 1.88 x 3/16" spacer between the Mount Bracket and the isolator. Hand Tighten.
3. Attach and secure Rear Mount Bracket to underside of vehicles rear body mount in same manner as the front.

### For 02-05 1500 Series Ram

4. Discard 2500/3500 Front Brace Bracket (see Figure 1.2). Place (1) 3/8" x 1 ½" bolt with welded strap and (1) ½" flat washer through cut out in frame rail (see Figure 1.4). Line up slot on the long arm of the Brace Bracket with this bolt and secure using (1) 3/8" flat washer and (1) 3/8" hex nut, (1) lock washer Hand Tighten.

**Note:** The slot on the short arm of the Brace Bracket should now align with the Mount Bracket slot.

### For 02-05 2500 and 3500 Series Ram

4. Discard 1500 Front Brace Bracket (see Figure 1.1). Attach Front Brace Bracket to side of Front Mount Bracket using (1) 3/8" x 1 ¼" bolt, (2) 3/8" flat washers, and (1) 3/8" hex nut, (1) lock washer (see Figure 1.5). Place (1) 3/8" x 1 ½" bolt with welded strap and (1) ½" flat washer through cut out in frame rail. Line up slot on the long arm of the Brace Bracket with this bolt and secure using (1) 3/8" flat washer and (1) 3/8" lock nut, (1) lock washer. Hand tighten.

### For 06 1500/2500/3500 Series Ram

4. Using 06 1500/2500/3500 Brace Bracket (See Figure 1.6). (1). Attach Front Brace Bracket to side of Front Mount Bracket using (1) 3/8" x 1 ¼" bolt, (2) 3/8" flat washers, and (1) 3/8" hex nut, (1) lock washer (see Figure 1.5). Place (1) 3/8" x 1 ½" bolt with welded strap and (1) ½" flat washer through cut out in frame rail. Line up slot on the long arm of the Brace Bracket with this bolt and secure using (1) 3/8" flat washer and (1) 3/8" lock nut, (1) lock washer. Hand tighten.

5. Attach Side Tube to Front and Rear Brackets using (1) ½" - 13 x 2" bolt, (1) ½" split lock washer and (1) ½" flat washer for each bracket, and hand tighten. Torque M12 bolts first to 65 ft-lbs and then tighten all remaining fasteners to complete the driver-side assembly.
6. Repeat process for passenger side of vehicle to complete installation.



Figure 1.1 – 02-05 1500 Front Brace



Figure 1.2 –02-05 2500/3500 Front Brace



Figure 1.6- 06 1500/2500/3500 Front Brace

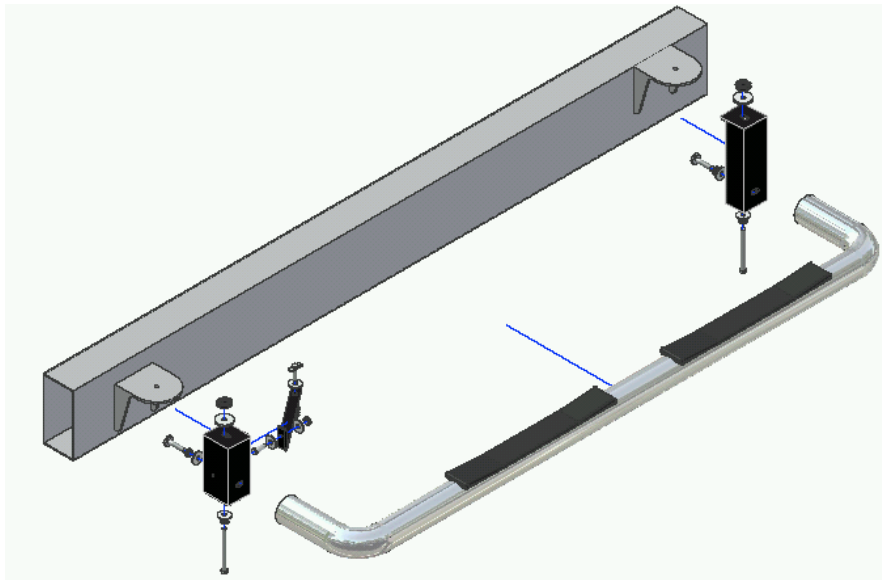


Figure 1.3 –Driver-Side Front Assembly View (2500/3500 Series set-up shown)

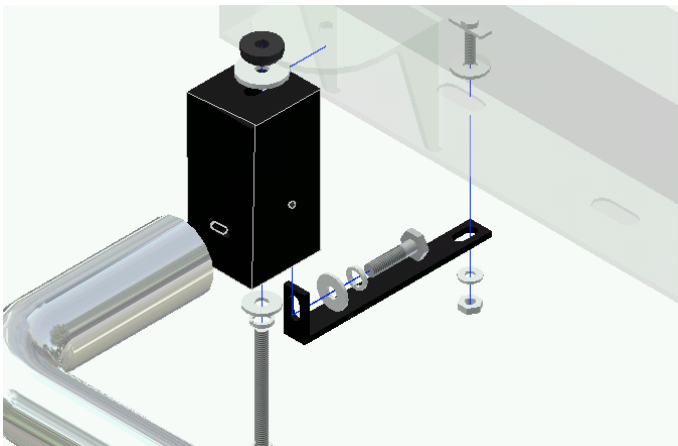


Figure 1.4 – 1500 Front Mount Assembly

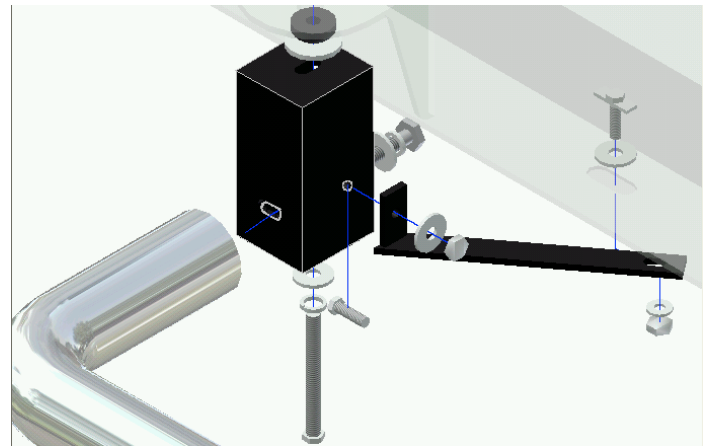


Figure 1.5 – 2500/3500 Front Mount Assembly