

# Installation Instructions

I - Sheet Number I-B030701 Rev.A



Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.  
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.  
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el cliente en 1-800-241-7219.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.  
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7219.

## Care and Cleaning

- **Wash only with mild soap & dry with a clean cloth.**  
Lavar con jabón suave y seque con un paño limpio.  
Laver avec un savon doux et séchez avec un chiffon propre.
- **Every 3 months or 5000 miles check the cover tension and all components for tightness.**  
Revise cada 3 meses o 5,000 millas la tensión de la cubierta y todos los componentes estén ajustados.  
Vérifiez tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

## Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

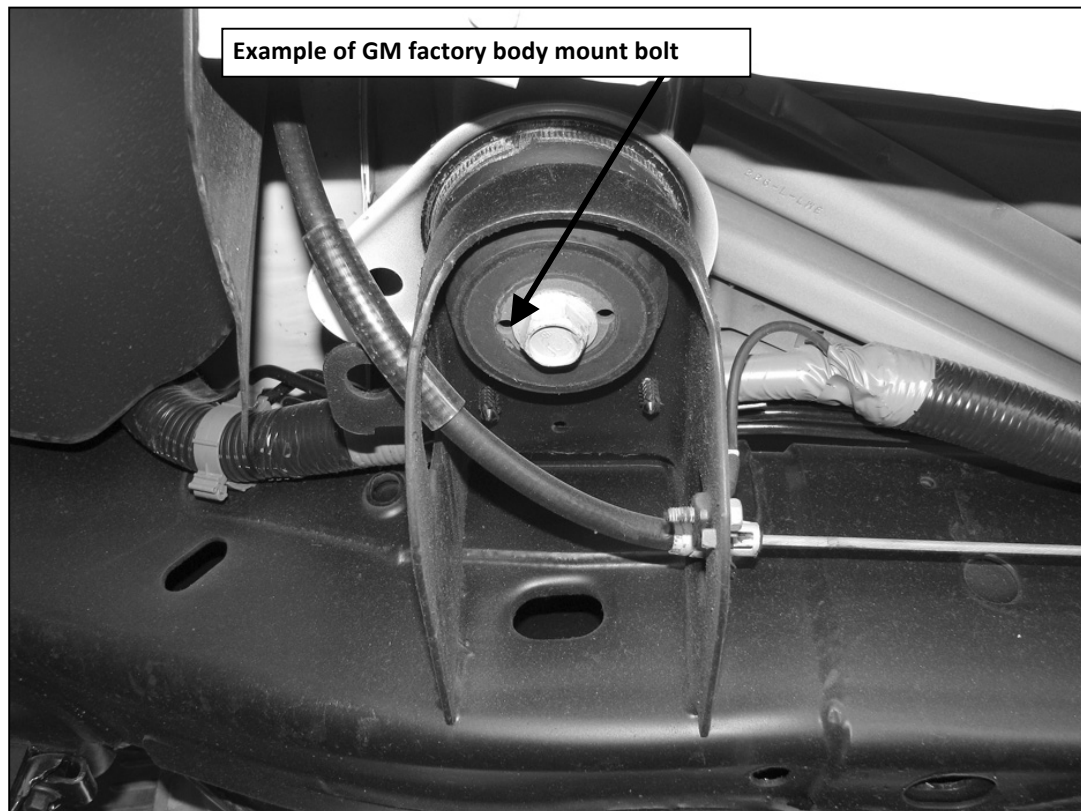
# INSTALLATION INSTRUCTIONS

PART# 22651307/ 23051307

**IMPORTANT ALERT:** GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound. We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

## PROCEDURE:

**CRITICAL INFORMATION:** If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



Step One: Locate hardware and check contents with the hardware listed below.

QTY	DESCRIPTION
4	12mm x 120mm x 1.75mm hex bolts,
4	12mm flat washers, zinc plated
4	12mm split lock washers, zinc plated
4	12mm x 50mm hex bolt, zinc plated
4	12mm flat washers, zinc plated
4	12mm split lock washers, zinc plated
1	front support bracket, left side
1	front support bracket, right side
1	rear support bracket, left side
1	rear support bracket, right side

Step Two: Locate the left side bar, one front support bracket, left side, one front support bracket, right side , two plastic rings, two 12mm hex bolts, 12mm flat washers and two 12mm split lock washers. Secure the brackets and rings to the side bar as shown in fig #1. When installing side bar on pickup truck you must use the two lower mounting holes on bracket rear support bracket. Do not fully tighten hardware at this time.

Step Three: Locate two 12mm hex bolts, two 12mm flat washers and two 12mm split lock washers. Remove the front and rear cab mount bolts located under the cab. Place the side bar under the vehicle and position each support bracket under the cab mounts. Secure the support brackets to the bottom of the cab mounts as shown in fig #2 & 3. Fully tighten all hardware at this time. Torque the 12mm x 120mm bolt to 50 ft. lbs, and the 12mm x 50mm to 30 ft lbs.

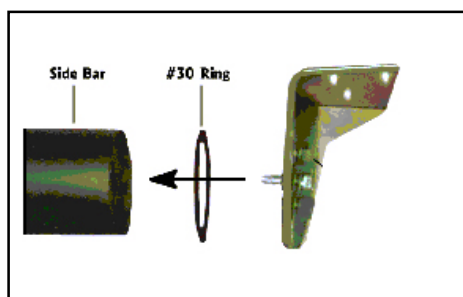


Fig #1

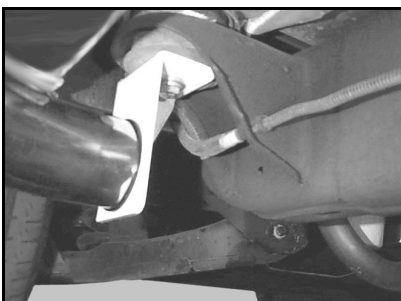


Fig #2



Fig #3

Photos are for reference only, actual brackets may be a little different.

Step Four: Repeat steps one through three on opposite side of vehicle. Be sure to use all hardware supplied and tighten all bolts.