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DATA SHEET
P-1203 A/B
LPG PRODUCT RECYCLE PUMPS

Document
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Rev

1 Service Name : LPG Product Recycle Pumps		Quantity: 2
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3 GENERAL		
4 Location : <input type="checkbox"/> Indoor <input checked="" type="checkbox"/> Outdoor <input type="checkbox"/> Protected <input checked="" type="checkbox"/> Unprotected Manufacturer : Weir Gabbioneta		
5 <input type="checkbox"/> Winterization <input checked="" type="checkbox"/> Tropicalization Model & size : R260/25GN1		
6 Operation : <input checked="" type="checkbox"/> Individual <input type="checkbox"/> Parallel <input type="checkbox"/> Series Serial no. : 085071		
7 <input type="checkbox"/> Continuous <input checked="" type="checkbox"/> Intermittent <input type="checkbox"/> Occasional		
8 Area class. : Zone: 2 Gas group: IIA&B Temp. class: T3		
9 Driver type : Main: El. Motor No. required: 1 Supplied by : ABB Mounted by: WG		
10 Spare: El. Motor No. required: 1 Supplied by : ABB Mounted by: WG		
11 LIQUID PROPERTIES		OPERATING CONDITIONS
12 Liquid : Hydrocarbon		Capacity, m³/h : Min / Norm / Rated: / 2.56+1.44 / 2.56+1.44
13 <input type="checkbox"/> Toxic <input type="checkbox"/> Aggressive Due to:		Temperature, °C : Min / Norm / Rated: / 39 /
14 <input checked="" type="checkbox"/> Flammable <input type="checkbox"/> Self-igniting <input checked="" type="checkbox"/> Hazardous		Pressure, bara : Suct., Rated / Max.: 20.2 / 36.88
15 <input type="checkbox"/> H2S presence Content, ppm:		Discharge : 24.23
16 <input type="checkbox"/> NACE applicable		Differential : 4.03
17 Corrosive : <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Due to:		Differential head, m : 75.7 NPSHA, m: 208.3
18 Solids : <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Size, mm :		Min required design, barg / °C : Suction parts: 40.92 / 120
19 Gas in fluid: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Vol., % :		Discharge parts: 40.92 / 120
20 Density @ p.t./max/min, kg/m³ : 543 / /		<input type="checkbox"/> Transient start-up conditions
21 Viscosity @ p.t./max, cP : 0.11 / /		Specify :
22 Specific heat, kcal/kg°C : 0.65		
23 Vapor pressure @ p.t., bara : 9.19 (d)		
24		
25 PUMP PERFORMANCE		VERTICAL PUMPS
26 Perf. Curve no. : P22825-1 Max. press. ^{a)} , barg: 34.88		Vertical pump: <input type="checkbox"/> Dry pit <input type="checkbox"/> Wet pit Pit depth, m:mm:
27 Shut-off head, m : 90		Shaft : <input type="checkbox"/> One piece <input type="checkbox"/> Sections
28 Rated speed, rpm : 2910		Length, mm: Brg span, mm:
29 <input checked="" type="checkbox"/> Fixed speed <input type="checkbox"/> Variable speed		Lineshaft : <input type="checkbox"/> Open <input type="checkbox"/> Closed
30 Efficiency, % : 13		Barrel (can): Length, mm:
31 Power, kW : Normal / Rated: 3.44 / 3.44		Diameter, mm:
32 Maximum / Driver: 3.8 / 5.5		Bowl(s) : <input type="checkbox"/> Bolted <input type="checkbox"/> Threaded
33 Q-nor/Q-BEP, % : 125 Q-rated/Q-BEP, % : 125		Suction strainer : <input type="checkbox"/> Yes <input type="checkbox"/> No Mesh size, mm:
34 Min. flow, Thermal/Stable, m³/h: / 1.44 (c)		Column pipe: : <input type="checkbox"/> Flange <input type="checkbox"/> Thread
35 NPSHR, Rated / 120% flow, m: 1.1 / 1.12		Size: Rating: Facing:
36 Suction specific speed: 6540 (Units: rpm, m³/h, m)		Stilling tube / outer casing, minimum dia.:
37 Viscosity correction, CH / CQ / CE: 1 / 1 / 1		Centering device, type:
38 Critical speed rpm: - 1st/2nd : N/A		
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40 APPLICABLE STANDARDS		PAINTING
41 According to API 610 <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO		<input checked="" type="checkbox"/> Project standard <input type="checkbox"/> Mfr's standard
42 Other : Project spec. S-000-5358-111 and UOP std. spec. 5-11-9		
43 Pump type:		WEIGHTS AND DIMENSIONS
44 <input type="checkbox"/> BB1 <input type="checkbox"/> BB2 <input type="checkbox"/> BB3 <input type="checkbox"/> BB4 <input type="checkbox"/> BB5		Mass, kg Pump & baseplate: 493=143/350
45 <input type="checkbox"/> VS1 <input type="checkbox"/> VS2 <input type="checkbox"/> VS3 <input type="checkbox"/> VS4 <input type="checkbox"/> VS5		Driver : 92 Auxiliaries: 15
46 <input type="checkbox"/> VS6 <input type="checkbox"/> VS7 <input checked="" type="checkbox"/> OH2 <input type="checkbox"/> OH3 <input type="checkbox"/> OH4		
47 <input type="checkbox"/> OH5 <input type="checkbox"/> OH6		Dimensions, mm Overall width: 1240
48 Other :		Overall length : 1840 Overall height: 2265
49		
50 a) At rated impeller diameter:		
51 b) Deleted.		
52 c) Minimum continuous flow protection is considered.		
53 d) Atmospheric boiling point is at -18 °C.		
54 e) Pumps shall comply with UOP Standard Specifications 5-11 and 7-12.		
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Rev

1	Service Name : LPG Product Recycle Pumps				
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3	CONSTRUCTION		MATERIALS OF CONSTRUCTION		
4	Manufacturer's design, barg / °C:	Suction parts: 40 / 120	API-610 class :	S-5 (Killed)	Certif. ^{a)}
5		Discharge parts: 40 / 120	Casing or Barrel :	A216 WCB (Killed Carbon)	3.1
6	Max. allowable working: Pressure, barg :	40	Casing cover :	A516-70 / A266-Gr2	3.1
7	Temperature, °C :	120	Casing studs :	A193-B7	
8	Hydrostatic test pressure, barg:	Suction / Discharge: 60 / 60	Inner casing or volutes :	N/A	
9	Shaft : <input checked="" type="checkbox"/> Horizontal <input type="checkbox"/> Vertical		Casing gasket :	316+GRAFOIL	
10	<input checked="" type="checkbox"/> Overhung <input type="checkbox"/> Between bearing		Diffuser(s) :	N/A	
11	Suction : <input checked="" type="checkbox"/> Single <input type="checkbox"/> Double <input type="checkbox"/> Open suction		Impeller(s) :	A216 WCB (Killed Carbon)	3.1
12	Casing : <input checked="" type="checkbox"/> Volute <input checked="" type="checkbox"/> Single <input type="checkbox"/> Double <input type="checkbox"/> Staggered		Shaft :	A276-410A	
13	<input type="checkbox"/> Diffuser		Seal sleeve :	316	
14	Split : <input type="checkbox"/> Axial <input checked="" type="checkbox"/> Radial <input type="checkbox"/> Barrel / Can		Stage sleeves :	N/A	
15	Mounting : <input type="checkbox"/> Foot <input type="checkbox"/> Bracket <input checked="" type="checkbox"/> Centerline		Wear rings: Impeller :	A743-CA40 HD HBN:	3.1
16	<input type="checkbox"/> Flange		Casing :	A743-CA40 HD HBN:	3.1
17	Impeller(s) : <input checked="" type="checkbox"/> Closed <input type="checkbox"/> Semi-open <input type="checkbox"/> Open		Coating :	-	
18	No. :		Throat bushing(s) :	A276-420	
19	Diameter, mm:	Rated Maximum Minimum	Interstage bushing(s) :	N/A	
20	First stage:	251 260 190	Throttle bushing(s) :	N/A	
21	Follow stages:	N/A N/A N/A	Lantern ring :	N/A	
22	Wear rings: <input type="checkbox"/> None <input checked="" type="checkbox"/> Casing <input checked="" type="checkbox"/> Impeller		Seal endplate / gland :	316	
23	<input checked="" type="checkbox"/> Front <input checked="" type="checkbox"/> Back <input type="checkbox"/> Grooved <input type="checkbox"/> Straight		Balance piston :	N/A	
24	Thrust bal. : <input type="checkbox"/> None <input checked="" type="checkbox"/> Bal. holes <input type="checkbox"/> Back vanes		Balance drum :	N/A	
25	<input type="checkbox"/> Balanced opposed imp's <input type="checkbox"/> Bal. drum <input type="checkbox"/> Bal.disc		Discharge head :	N/A	
26	Jacket : <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No For: <input type="checkbox"/> Heating <input type="checkbox"/> Cooling		Discharge column :	N/A	
27	On : <input type="checkbox"/> Stuffing box <input type="checkbox"/> Brg bracket <input type="checkbox"/> Pedestals		Baseplate :	S355J0	
28	Max. allowable CW jacket pressure, barg :	N/A	(or mounting flange / plate)		
29			Stilling tube :	-	
30	Direction of rotation, facing coupling end: <input checked="" type="checkbox"/> CW <input type="checkbox"/> CCW		Bearing bracket :	A352-LCB	
31	See separate driver data sheet <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO		Wet bolting :	A193-B8M	
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33	Shaft diameter, mm :	at coupling : 38			
34		at impellers : 34			
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36	Number of stages :	1			
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39	a) According to ISO 10474 / EN 10204				
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