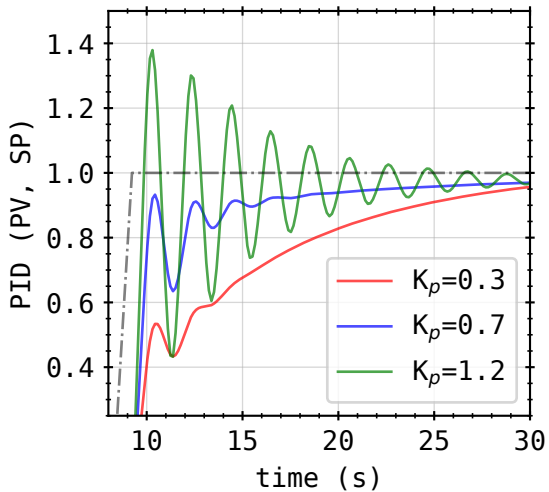
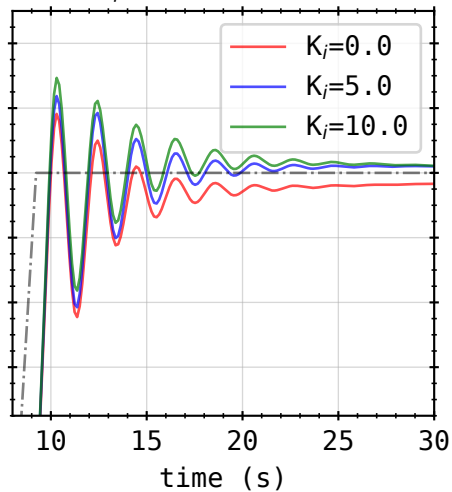


$K_i=0.5, K_d=0.003$  $K_p=1.0, K_d=0.003$  $K_p=1.0, K_i=0.5$ 