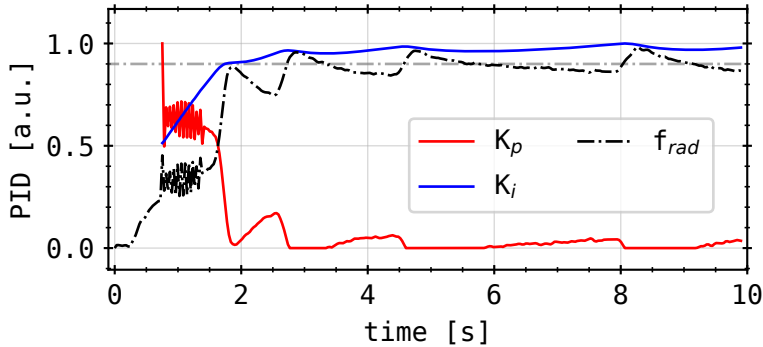


$K_p:K_i:K_d = 1:2/3:0$



$K_p:K_i:K_d = 1:2/5:3/100$

