

Calibration X1 Carbon

🕒 Created	@March 28, 2023 4:06 PM
📄 Type	
📌 Status	Complete 🏆
🚀 Epic	
📌 Priority	
☰ Sprint	
🚀 Tasks	
📅 Timeline	
👤 Product Manager	
👤 Engineers	

CHANGE DENSITY ON PROFILE and created profile

- ✓ Generic 1.04 g/cm3 → 1.12 g/cm3
- ✓ Flow ratio 0.95 → 1

Calibration

G-code generator for 3D printers (Bambu, Prusa, Voron, Creality, etc.) - SoftFever/OrcaSlicer

<https://github.com/SoftFever/OrcaSlicer/wiki/Calibration>

SoftFever/
OrcaSlicer

G-code generator for 3D printers (Bambu, Prusa, Voron, VzBot, RatRig, Creality, Flsun, etc.)

0Contributors

338Issues

149Discussions

769Stars

73Forks

Filament settings

▼ Polylite ABS

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✕

🔍

Advanced

🟢

Filament

Cooling

Setting Overrides

Advanced

🔧 Basic information

Type

▼ ABS

Default color

Diameter

1.75

mm

Flow ratio

0.95

Density

1.12

g/cm³

Price

22

money/kg

Temperature of vitrification

100

Recommended nozzle temperature

Min

240

°C

Max

280

°C

🔥 Print temperature

Nozzle

First layer

260

°C

Other layers

270

°C

Cool plate

First layer

0

°C

Other layers

0

°C

Engineering plate

First layer

100

°C

Other layers

90

°C

High Temp Plate

First layer

90

°C

Other layers

90

°C

Textured PEI Plate

First layer

90

°C

Other layers

90

°C

☑ Volumetric speed limitation