

Ans ①

① Machine Gauge and Pitch

→ The no. of element present in the unit length is called Machine Gauge

The pitch determines the yarn count or yarn thickness

②

② Racking and Loop Transfer

③ Tuck Loop

A tuck stitch is composed of a held loop

it is produced when a needle holding its loop also receive the new loop

Held Loop

A held loop is an old loop that the needle has retained.

A held loop can only be retained by needle for a limited number of knitting cycles.

Ans ②

Needles = 60

machine gauge = 10

length = 10 inch

breadth = 5 inch

(c) Course/inch = 10, Wale/inch = $60/5 = 12$
loop length = 2 inch

$$K_c = C \times L \quad \text{--- (L = loop length)}$$

$$\Rightarrow K_c = 10 \times 2 = 20$$

$$K_w = 12 \times 2 = 24$$

$$K_s = K_c \times K_w = 20 \times 24 = 480$$

Ans-3

$$\text{No. of feeders (N)} = 32$$

$$\text{Speed (r)} = 20 \text{ rpm}$$

$$\text{courses/inch (C)} = 28$$

$$P_{(m/h)} = \frac{rNE \times 1.524}{C \times 100}$$

$$\text{efficiency (E)} = 100 - \frac{3}{60} \times 100 = 95\%$$

$$\Rightarrow \text{One hour Production} = \frac{20 \times 32 \times 95 \times 1.524}{28 \times 100}$$

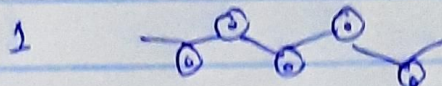
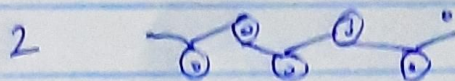
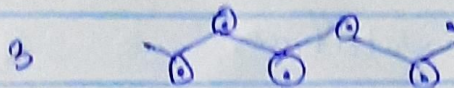
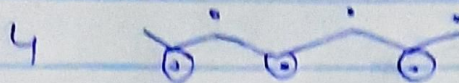
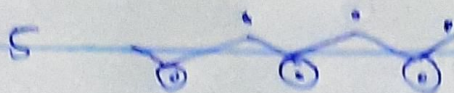
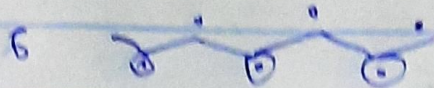
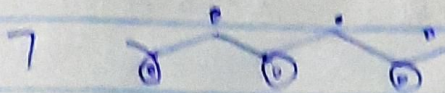
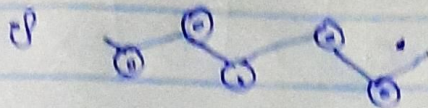
$$\Rightarrow \text{four hour} = \frac{4 \times 20 \times 32 \times 95 \times 1.524}{28 \times 100}$$

$$\Rightarrow 132.37 \text{ m} \quad \underline{\underline{\text{Ans}}}$$

Ans - 4

(A)

part Notation



Box Notation

8	x	0	x	0	x
7	x		x		x
6	x		x		x
5	x		x		x
4	x		x		x
3	x	0	x	0	x
2	x	0	x	0	x
1	x	0	x	0	x

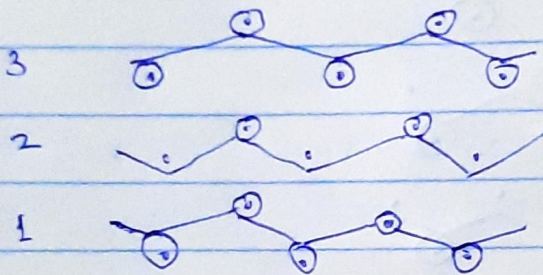
Ans 4

(B)

3	X	O	X	O	X
2	.	O	.	O	.
1	X	O	X	O	X

Box Notation

⇒



Point Notation