

ScARpup



Handbook
Build Guide

EWW

EWW



The ScARpup by Eww is a total bullpup conversion system for the ScARpion 22LR rifle. Featuring a crisp linkage design and svelt handling, it is the discerning builders dream.

Hardware

[+ scARpion Upper +-]

- (4) M4x16mm Socket Head Screws
- (1) M4x25mm Socket Head Screws
- (2) M4x35mm Socket Head Screws
- (3) M4x40mm Socket Head Screws
- (10) M4 Nyloc nuts

[+ Handguard +-]

- (4) M4x10mm Socket Head Screws - Handguard mount
- (1) M4x16mm Socket Head Screws - Top of handguard
- (2) M3x5mm Socket Head Screws - Bottom of handguard

[+ Butt Assembly +-]

- (1) M3x16mm Socket Head Screw - Butt Pad Retaining Screw
- (1) Compression Spring, 0.75" x 0.188" x 0.13" - Stock Plate Button

[+ Lower Receiver Rear +-]

- (1) AR-15 Hammer, Pin & Spring
- (1) AR-15 Trigger, Pin, Disconnector, & Disconnector Spring
- (1) M3x10 Grub Screw - Rear trigger adapter
- (1) 4mm x 30mm pin - Rear linkage pin

- (1) 4mm x 40mm pin - Mag release hinge pin

- (1) 4mm x 36mm pin - Rear dust cover retaining pin

- (1) 0.5" x 0.148" x 0.106" - Mag realease spring

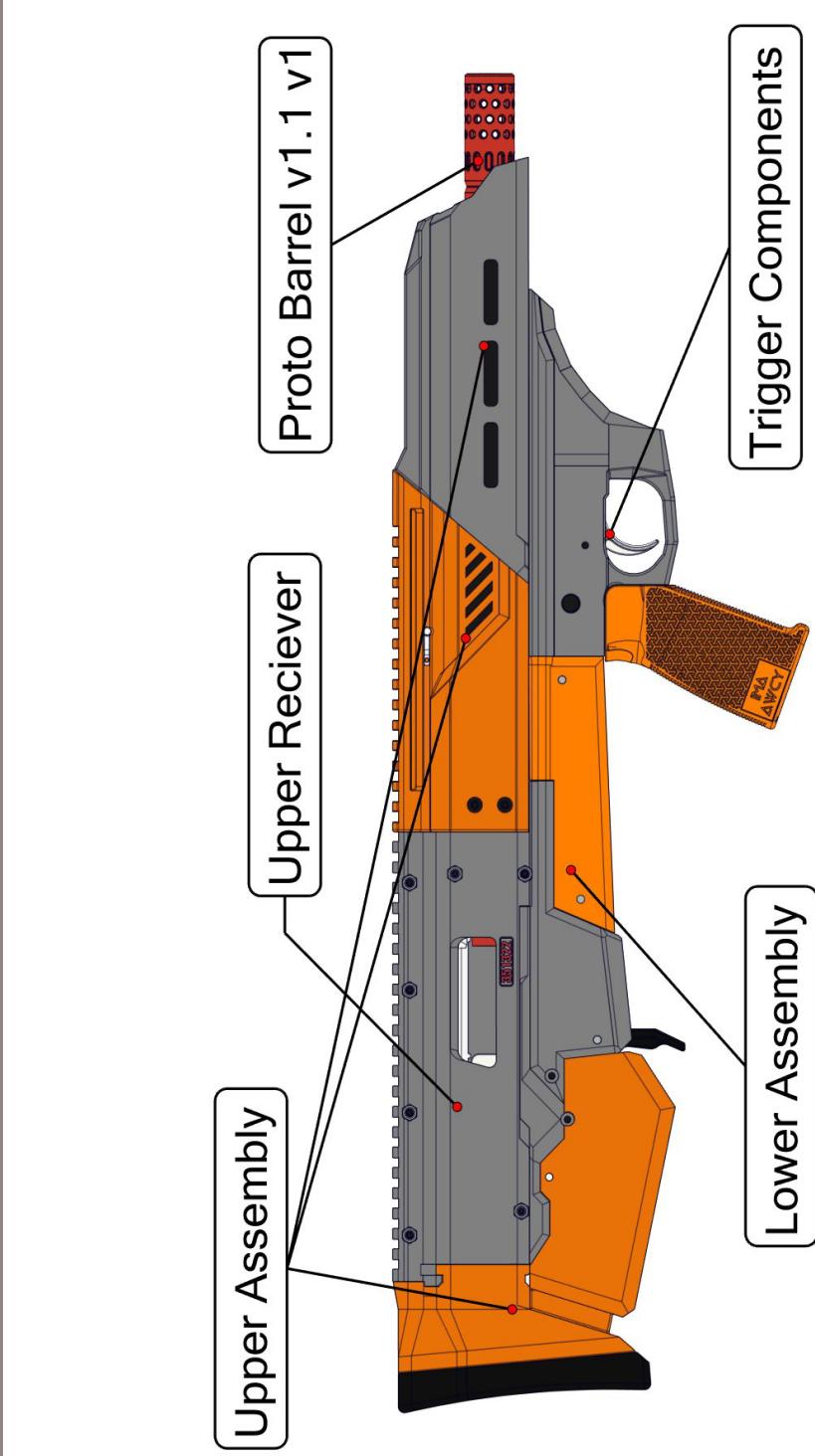
[+ Mid Dust Cover +-]

- (2) 4mm x 36mm pin - Dust cover & linkage hinge pins
- (1) 4mm x 30mm pin - Lower linkage pin
- (1) M4 x 20mm Socket head screws - Mid/front dust cover attachment
- (1) 4mm x 16-30mm pin - Upper linkage pin

[+ Lower Receiver Front +-]

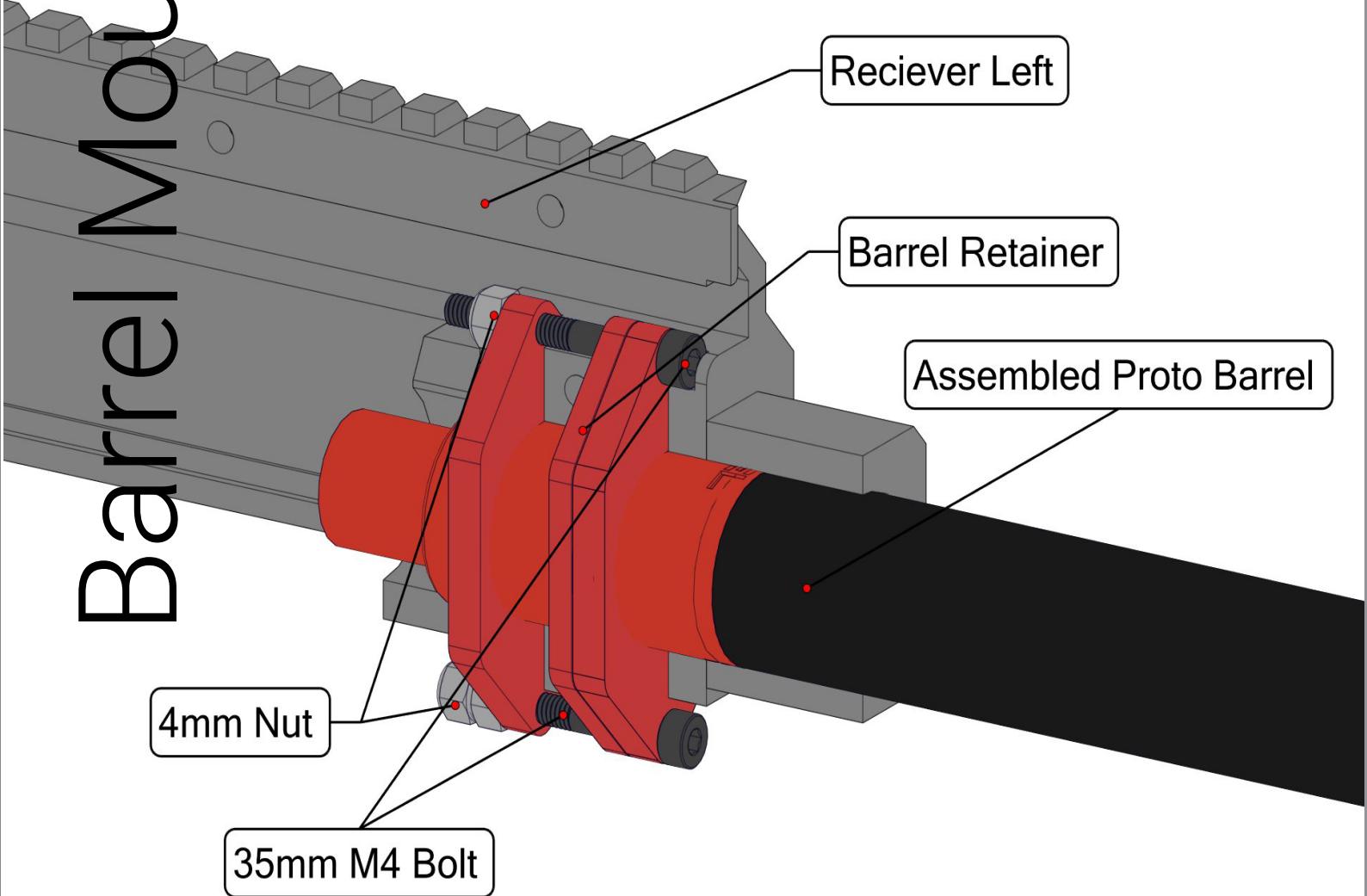
- (1) AR-15 Trigger, Pin, & Spring
- (1) AR-15 Safety, Detent, & Detent Spring
- (1) M4 nut - Mid/front dust cover attachment
- (1) 4mm x 16mm pin - Front linkage pin
- (1) M4 x 15mm Socket head screw - Front lower hook
- (1) M4 nut - Front lower hook
- (1) 1/4-28 x 7/8" AR-15 Grip screw

Parts Overview



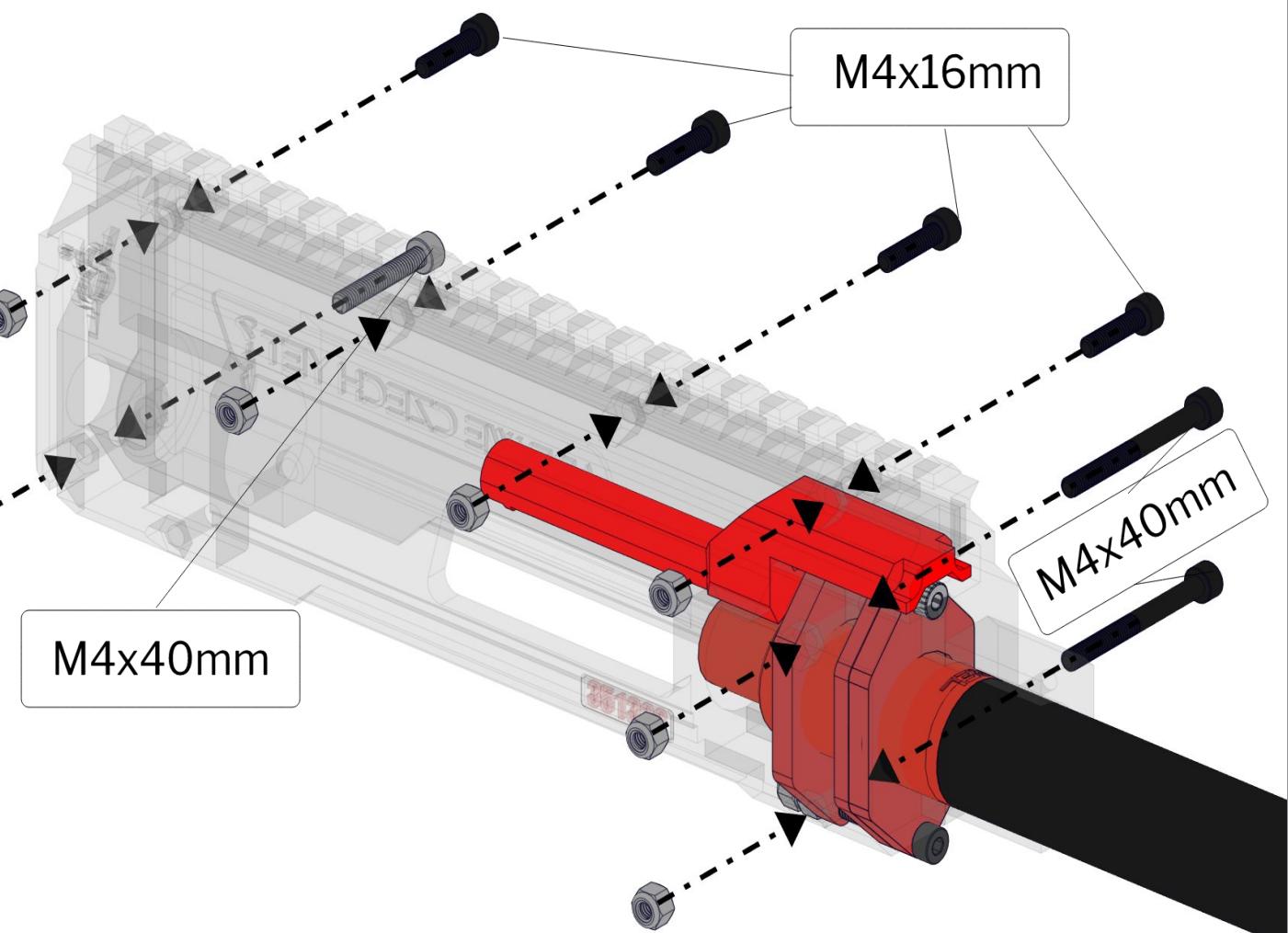
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Barrel Mount

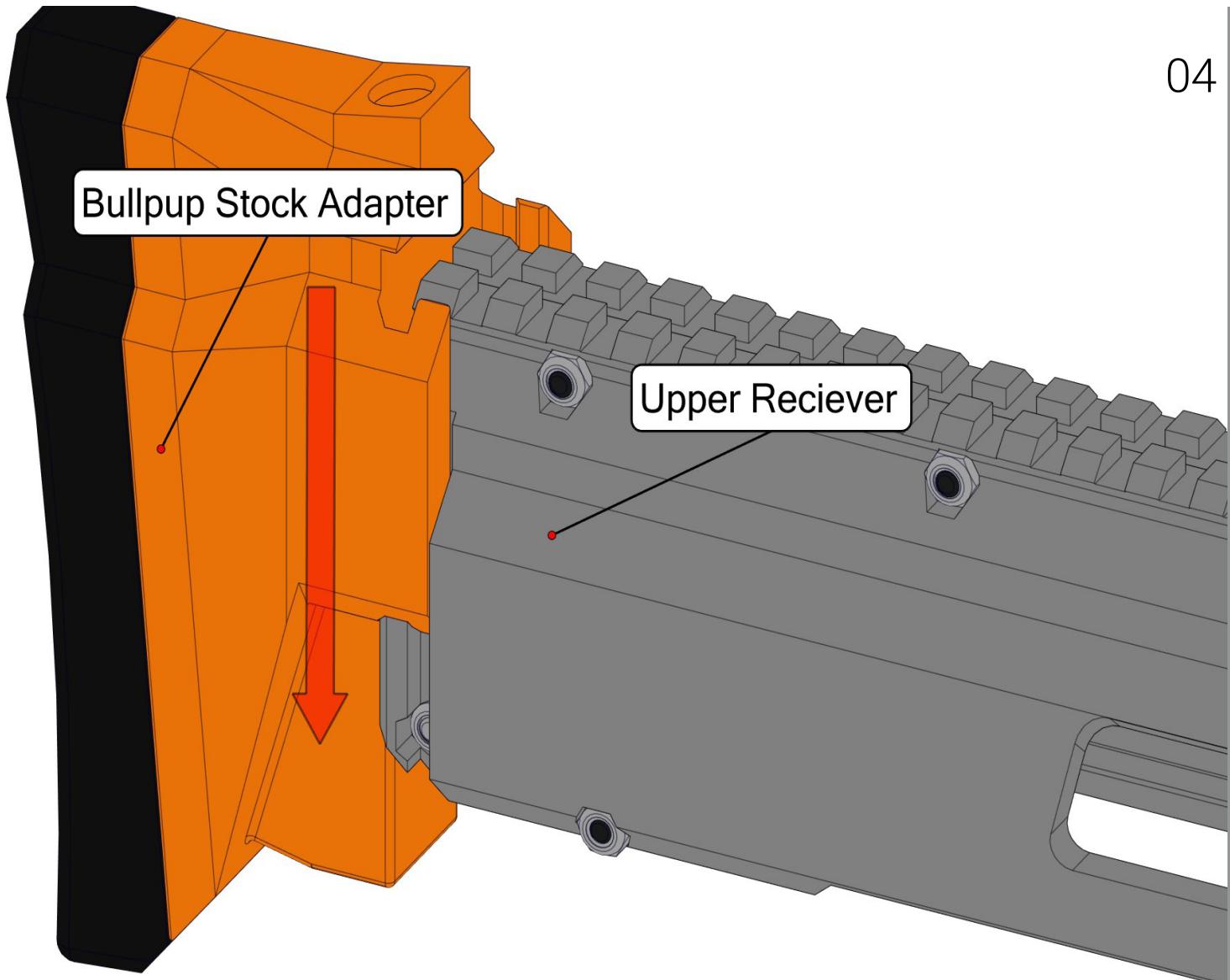


Join Receiver Halves

03

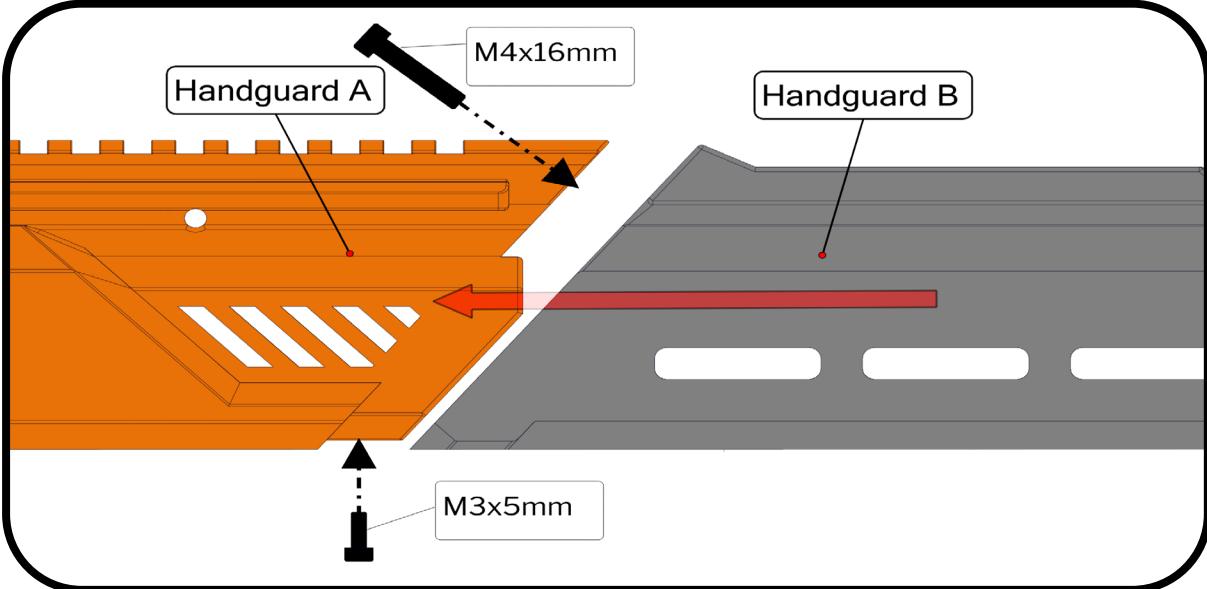


Be sure to include CMMG
conversion before joining
halves

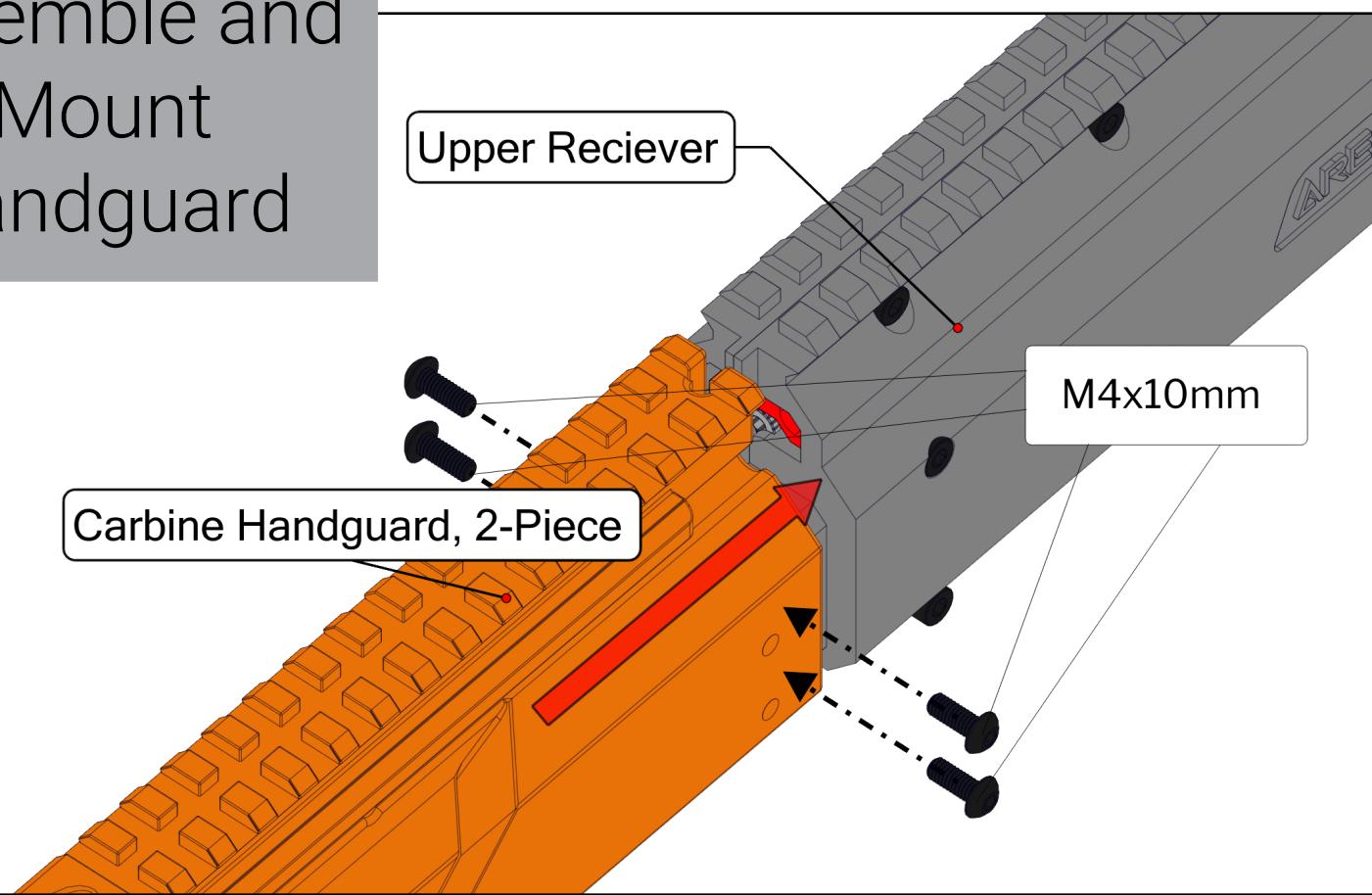


Stock Install

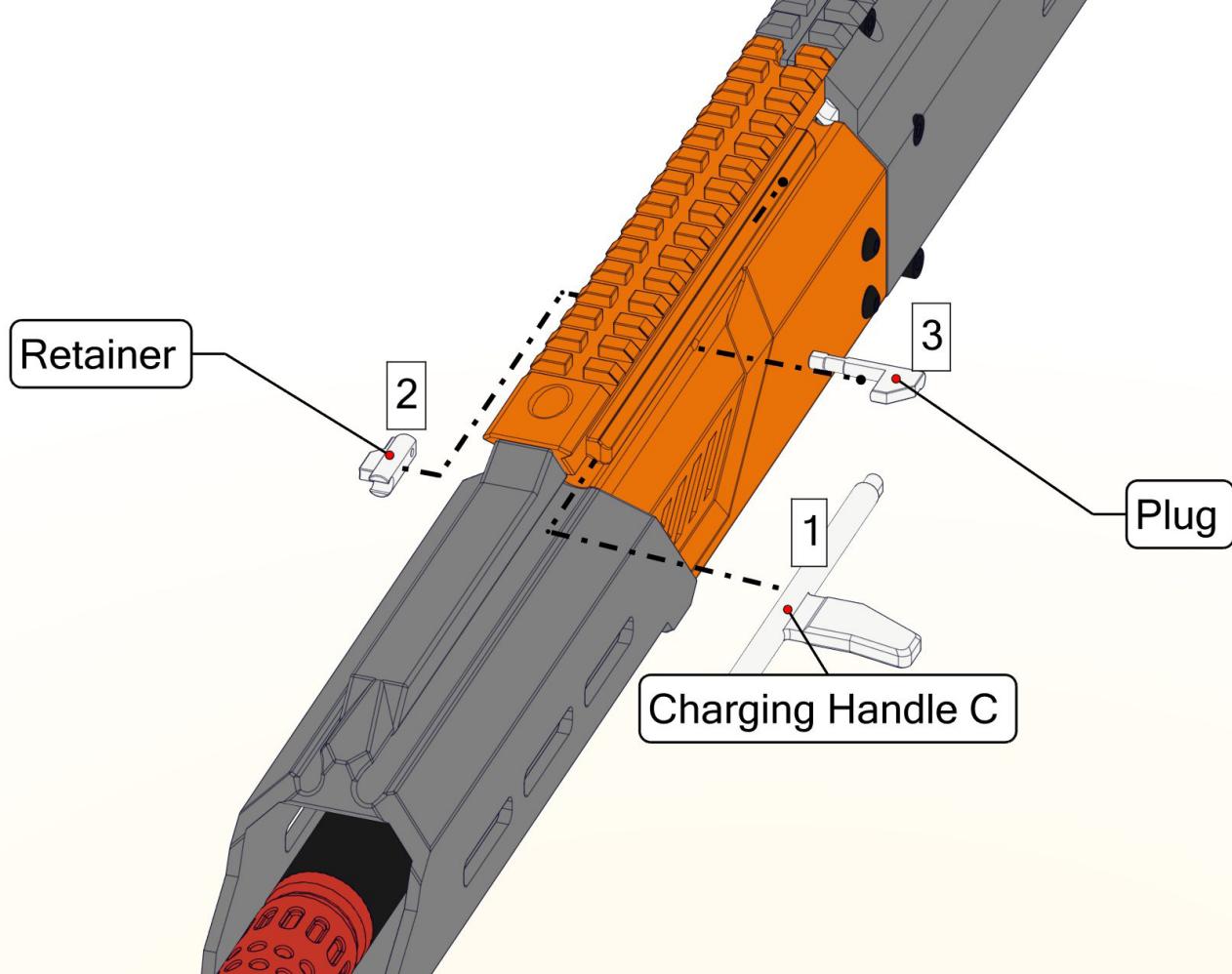
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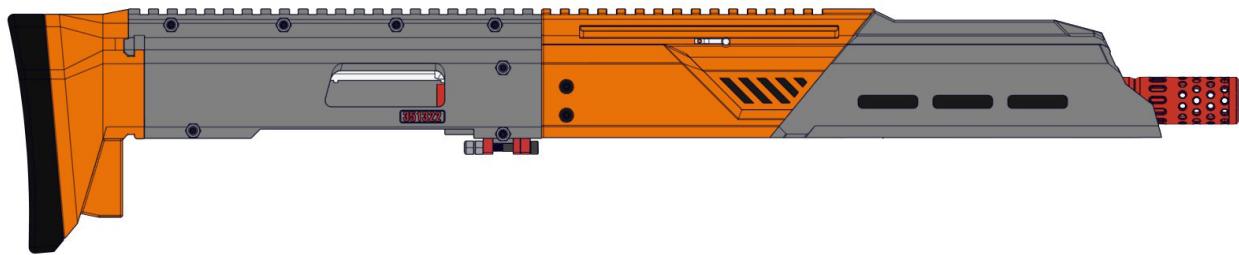
Assemble and Mount Handguard



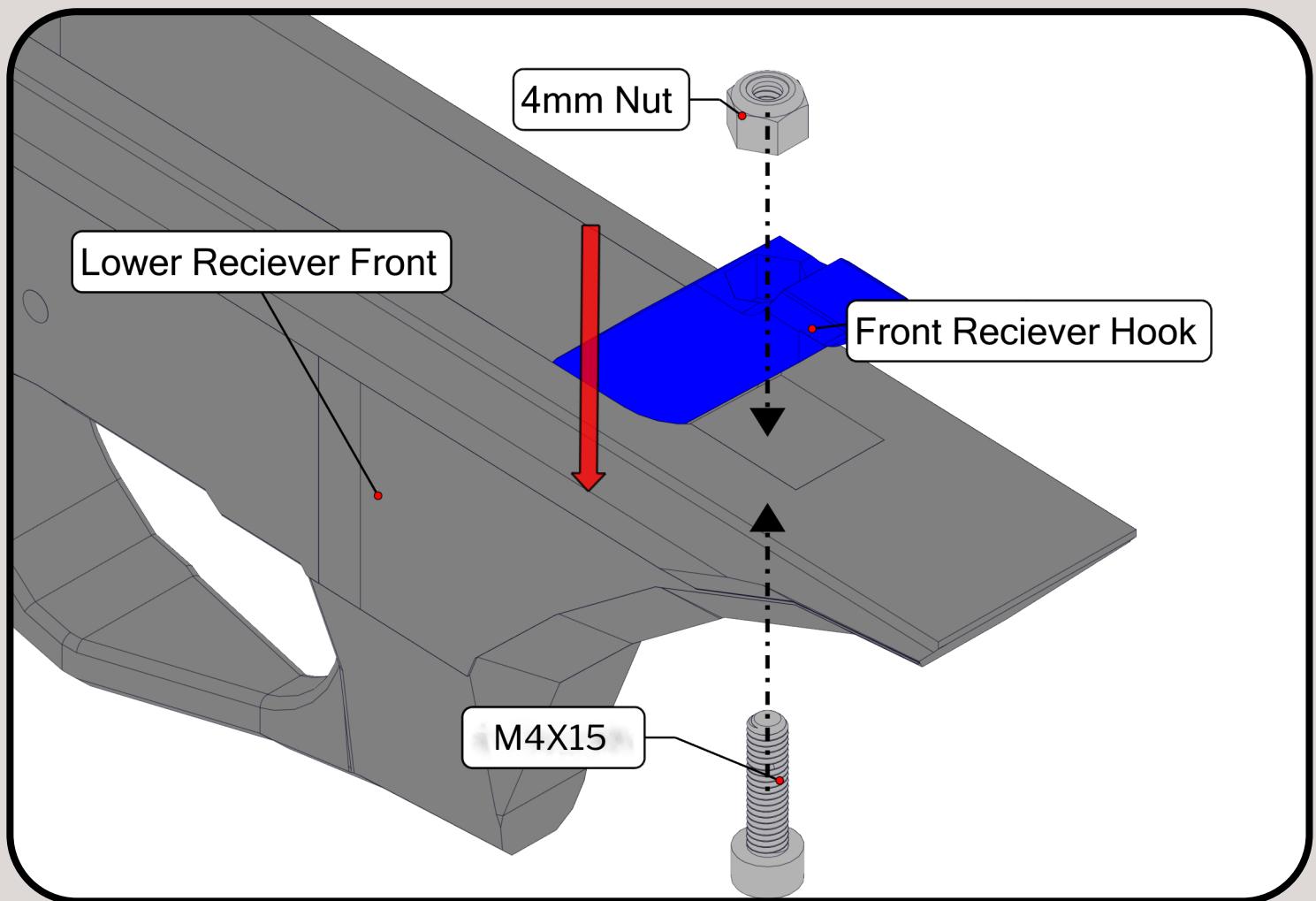
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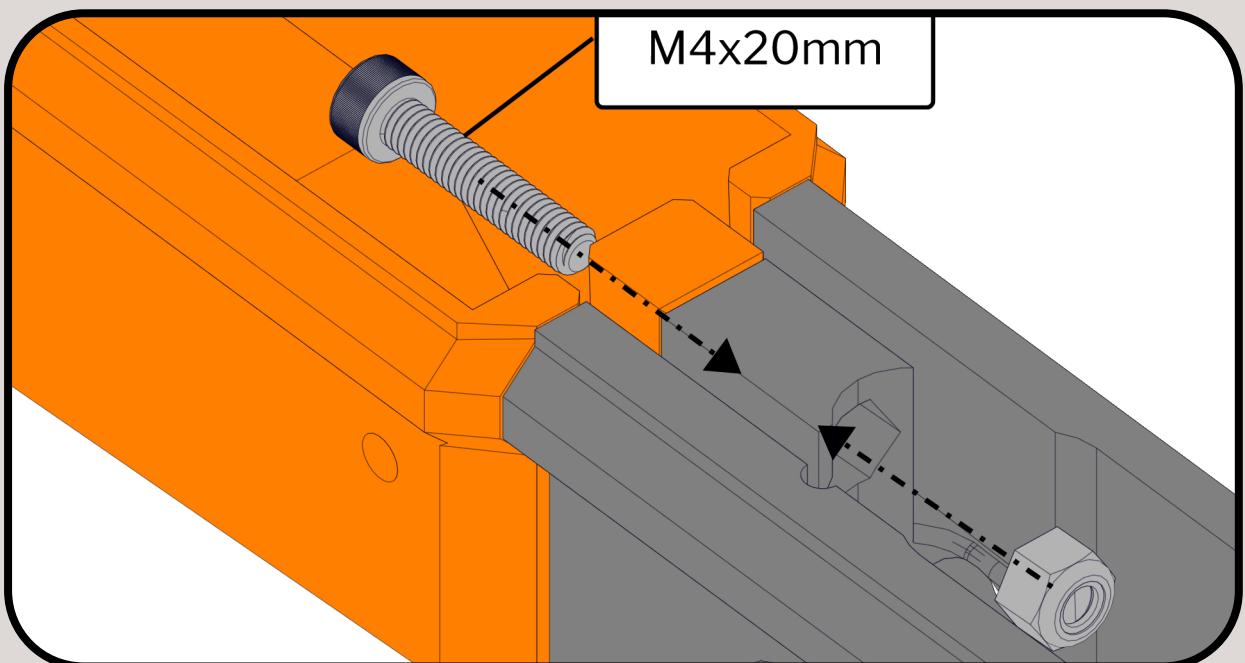
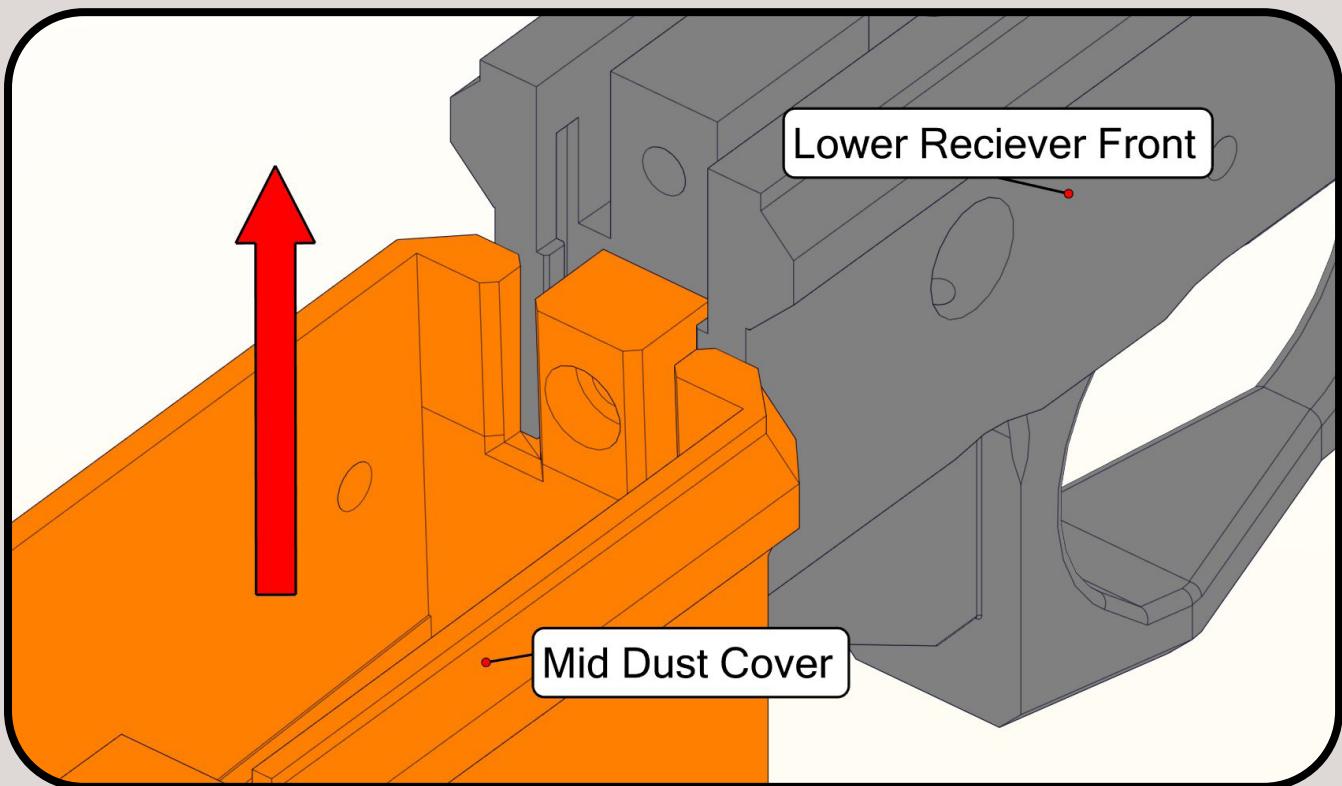
Completed Upper

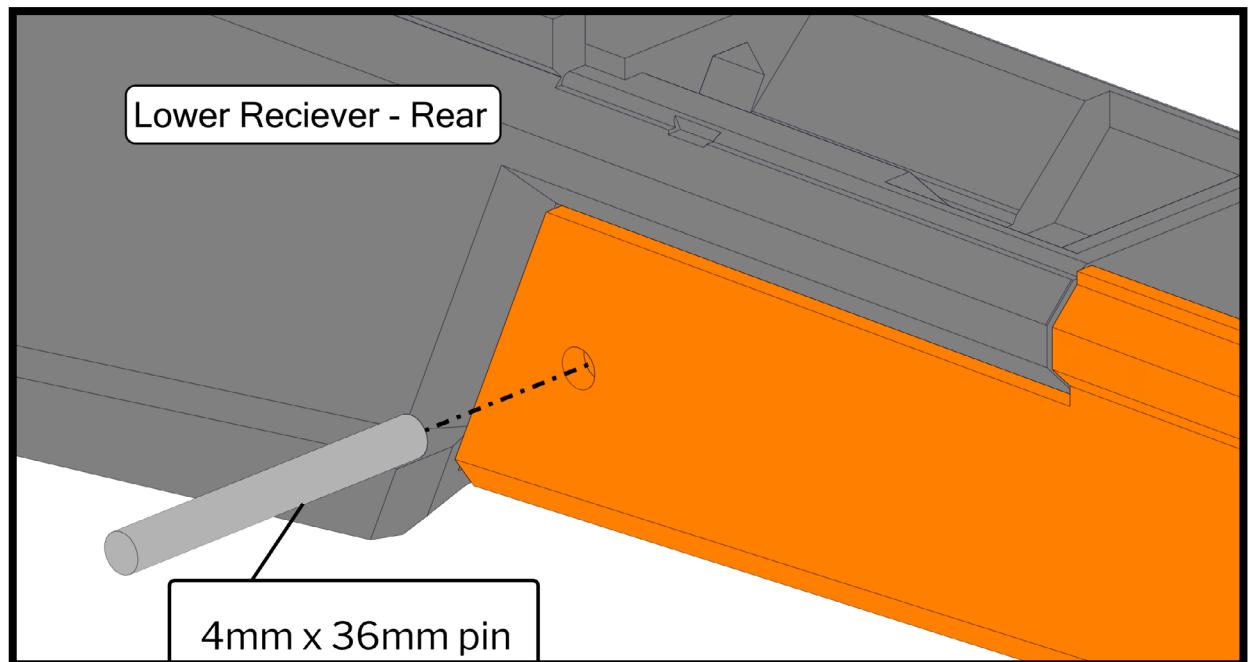
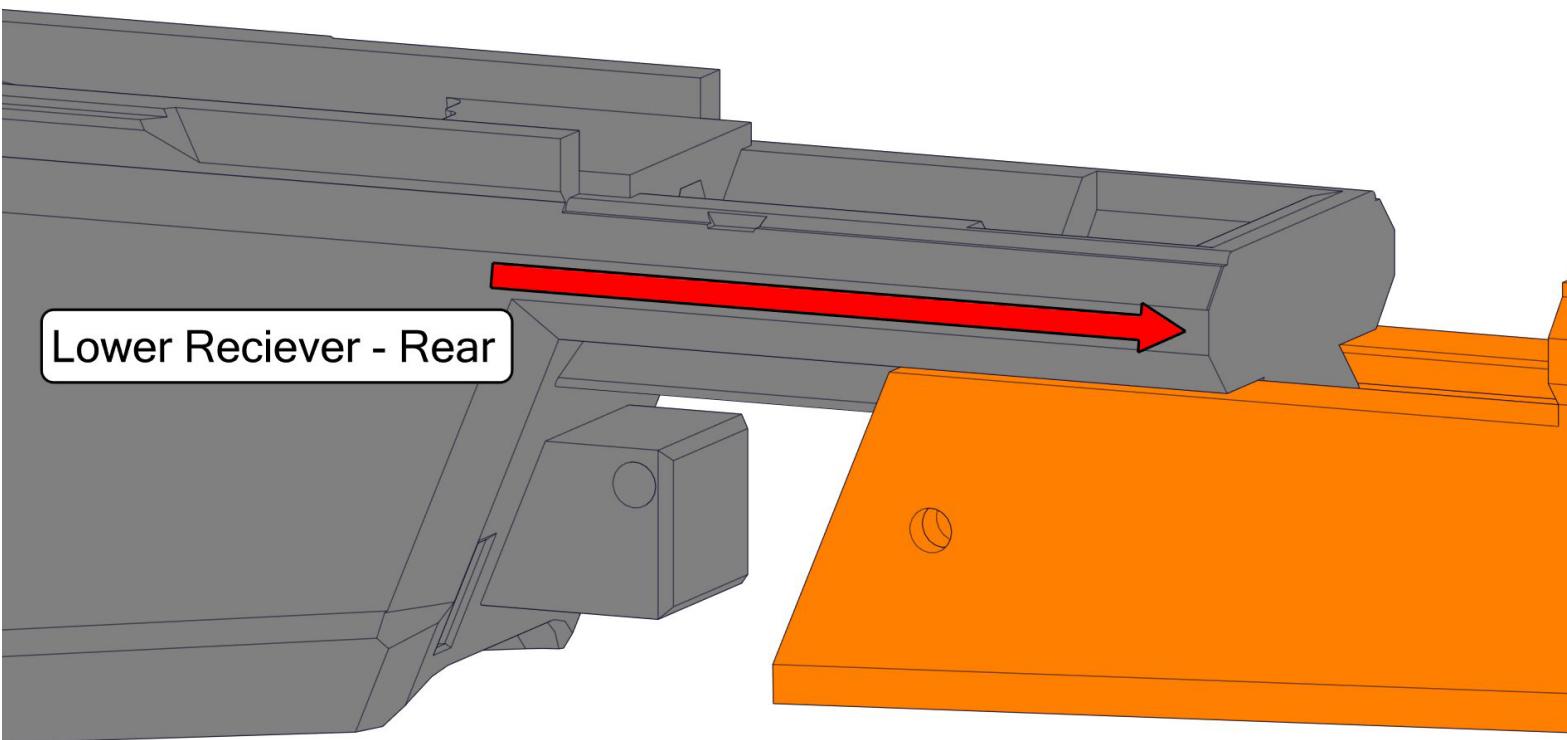


Hooking Lower Assembly

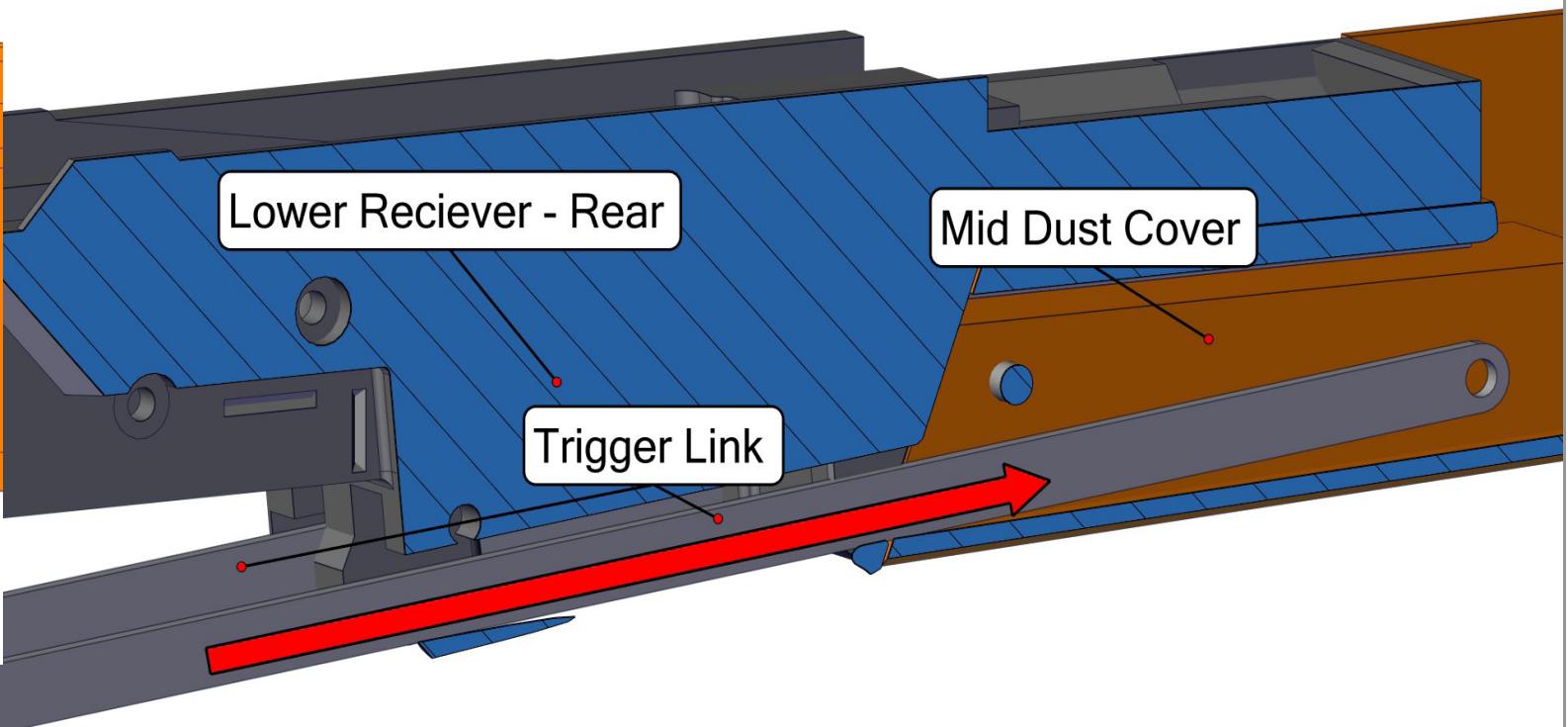


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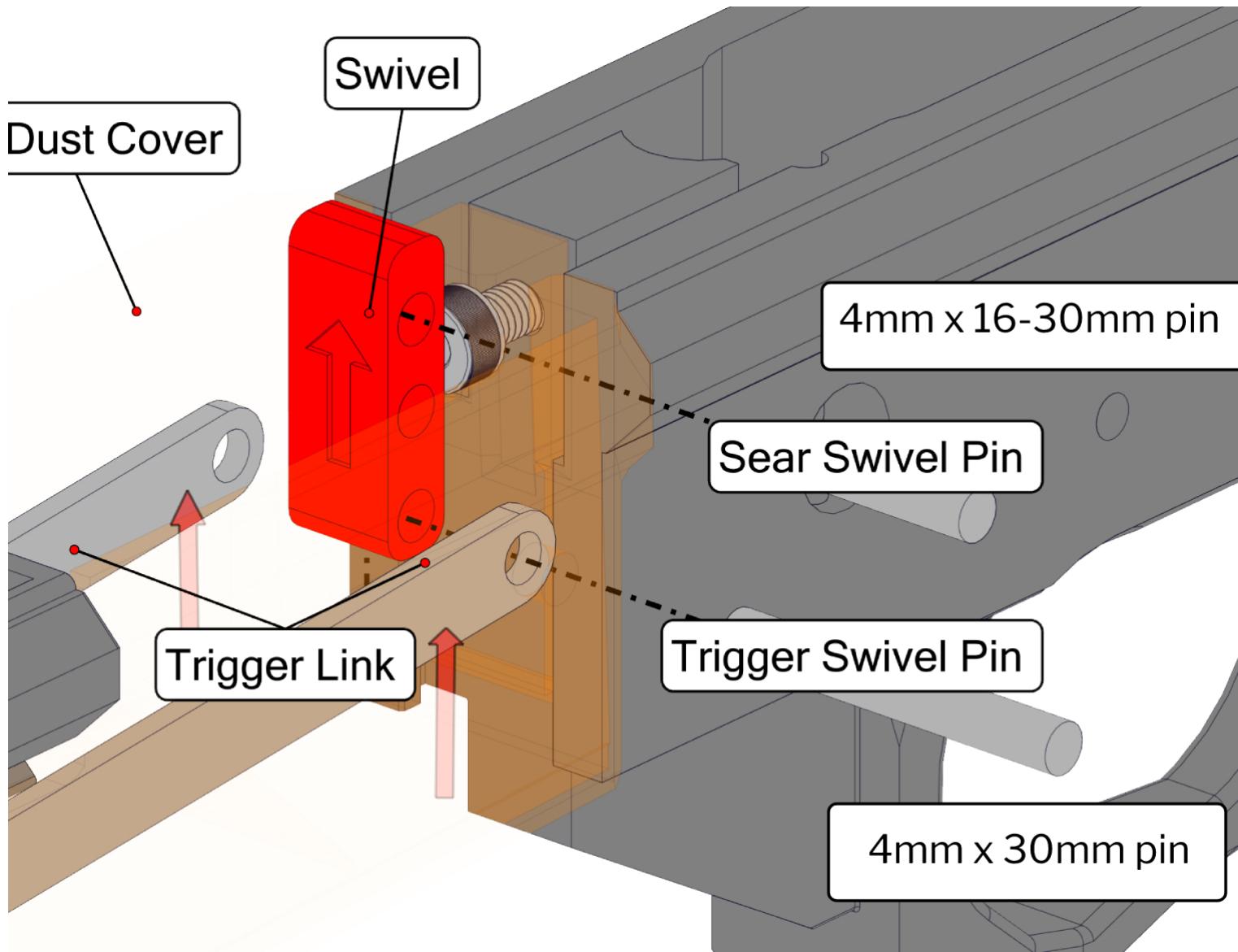




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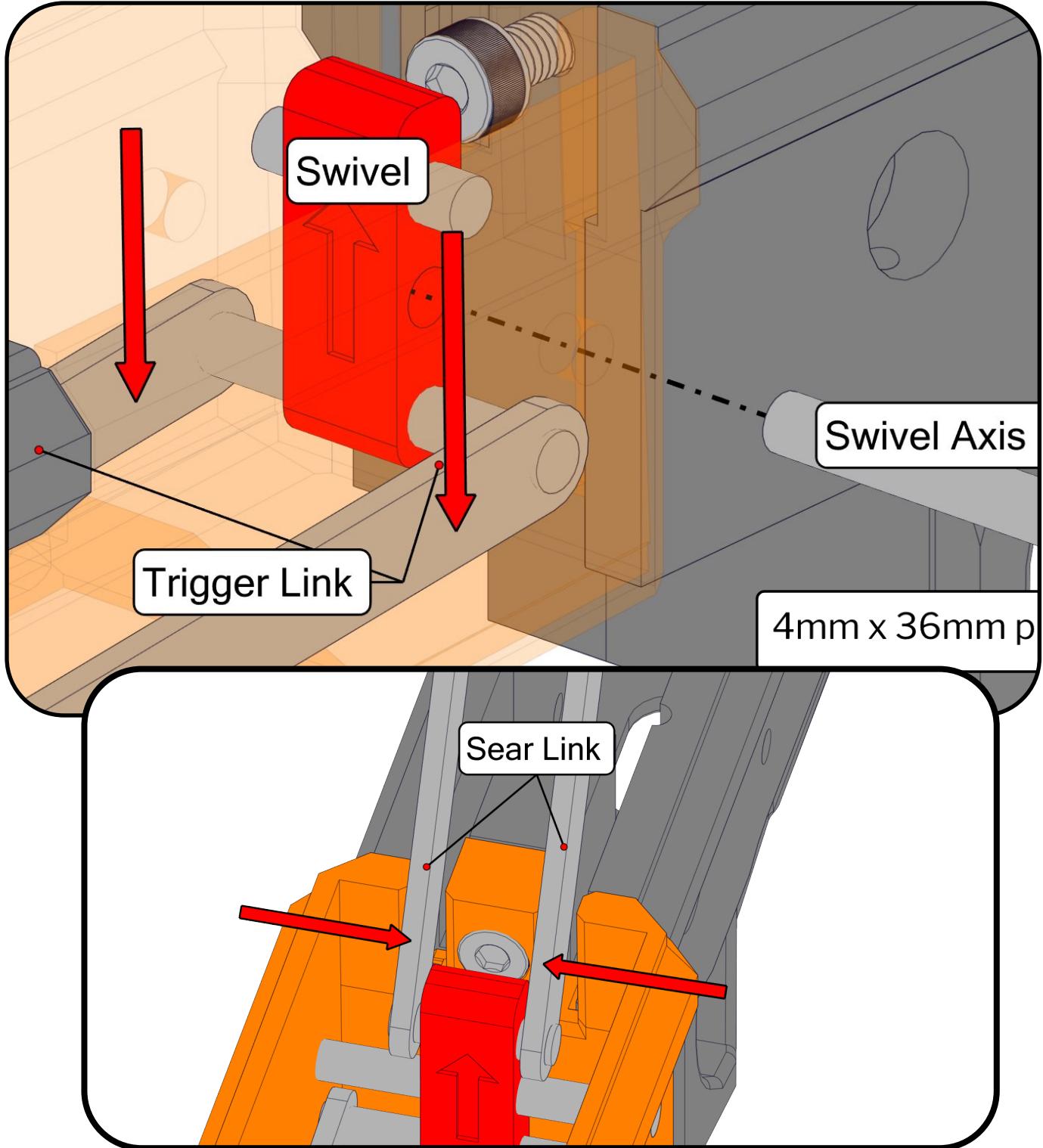
Insert Trigger Bars

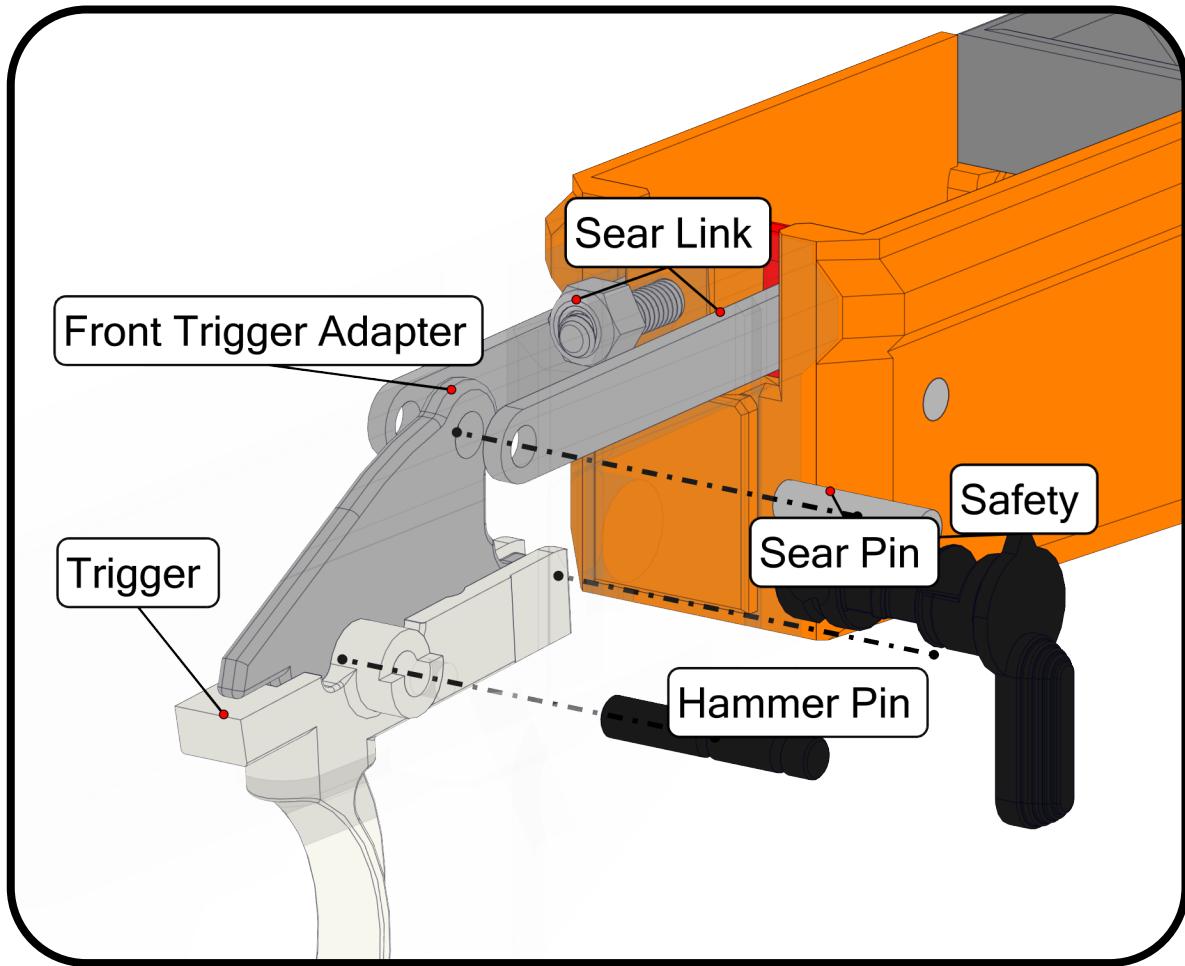


Connect Swivel to Linkages

Assemble Sear Linkage

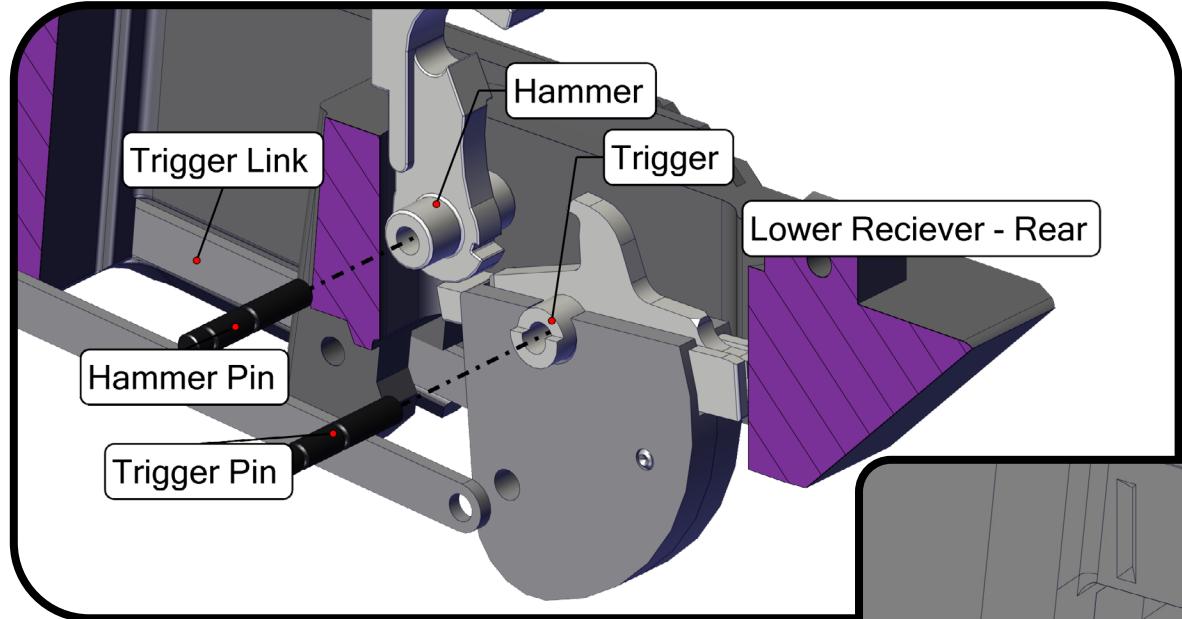
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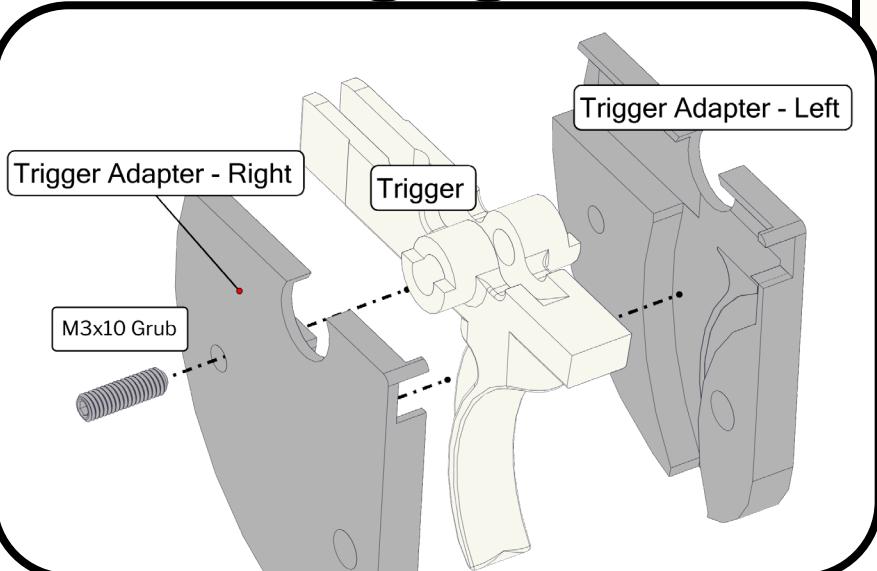
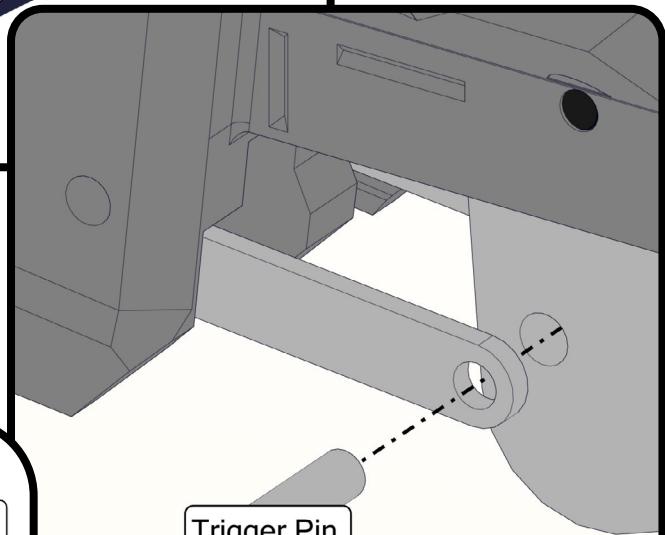


Front Trigger

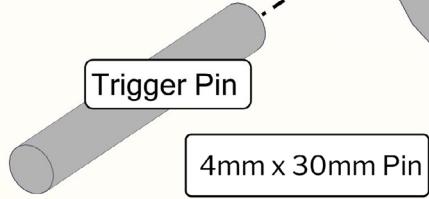
Rear

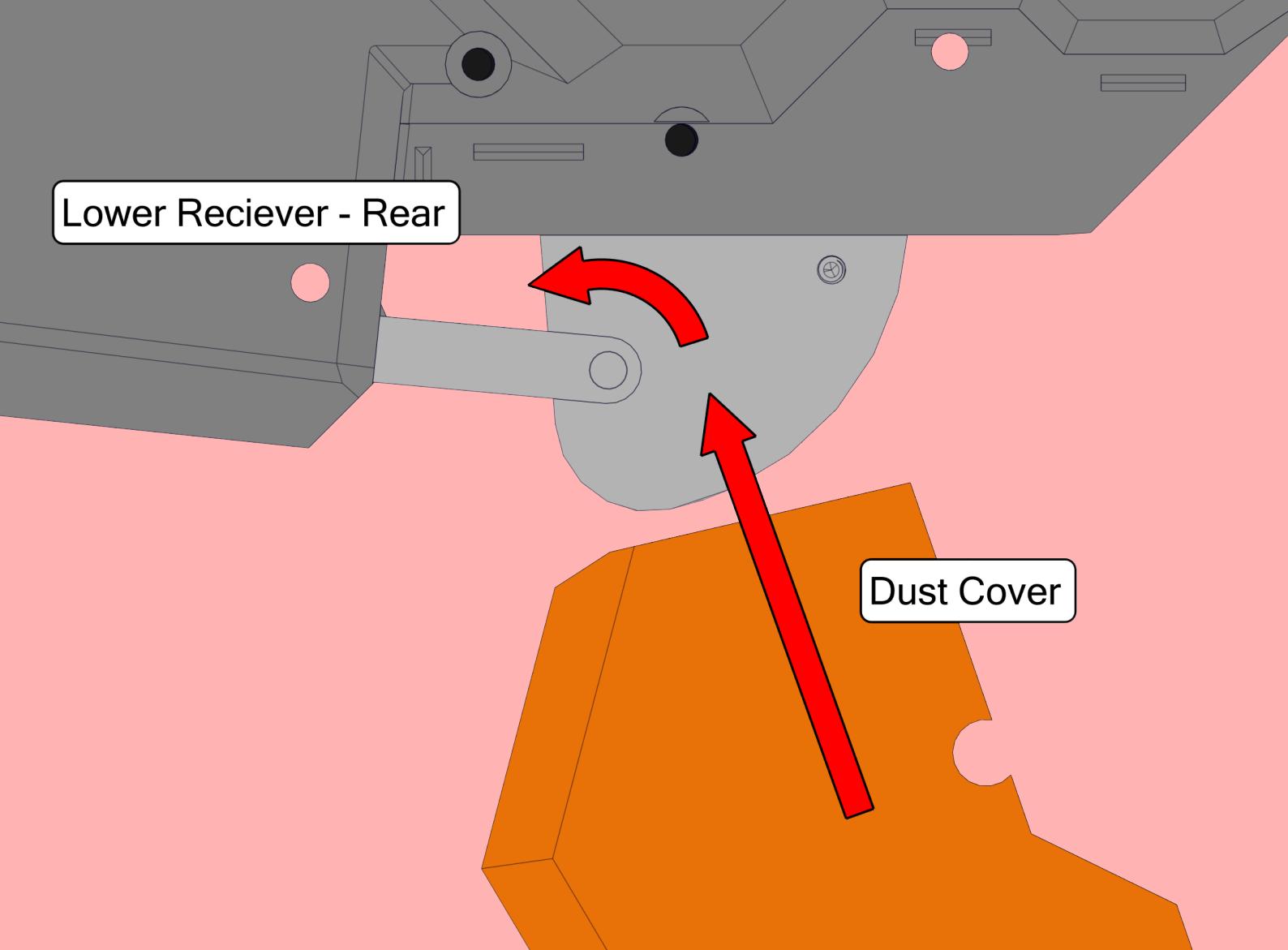


Trigger



Assem.

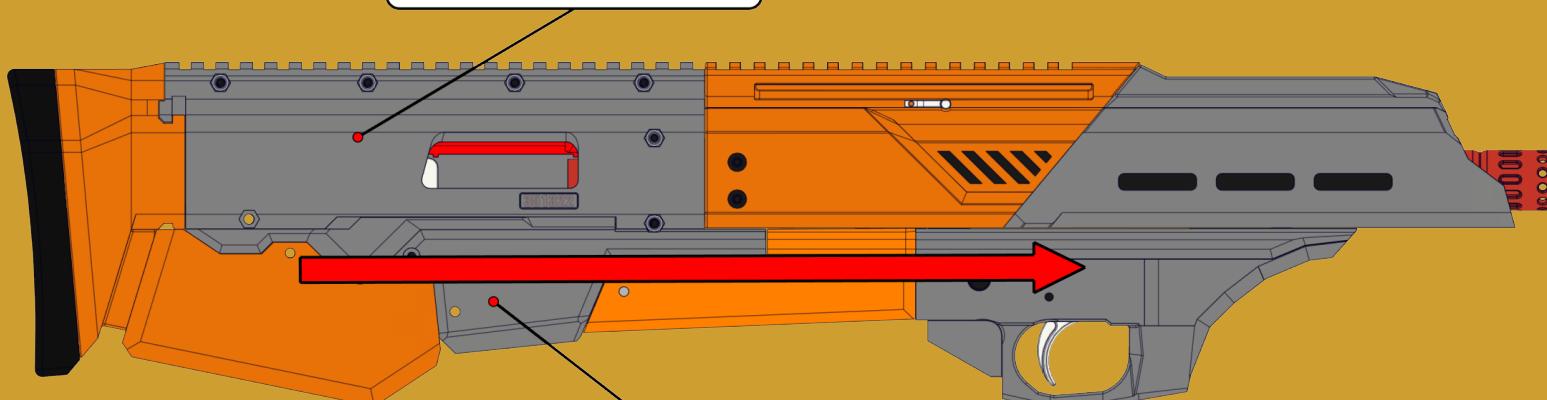




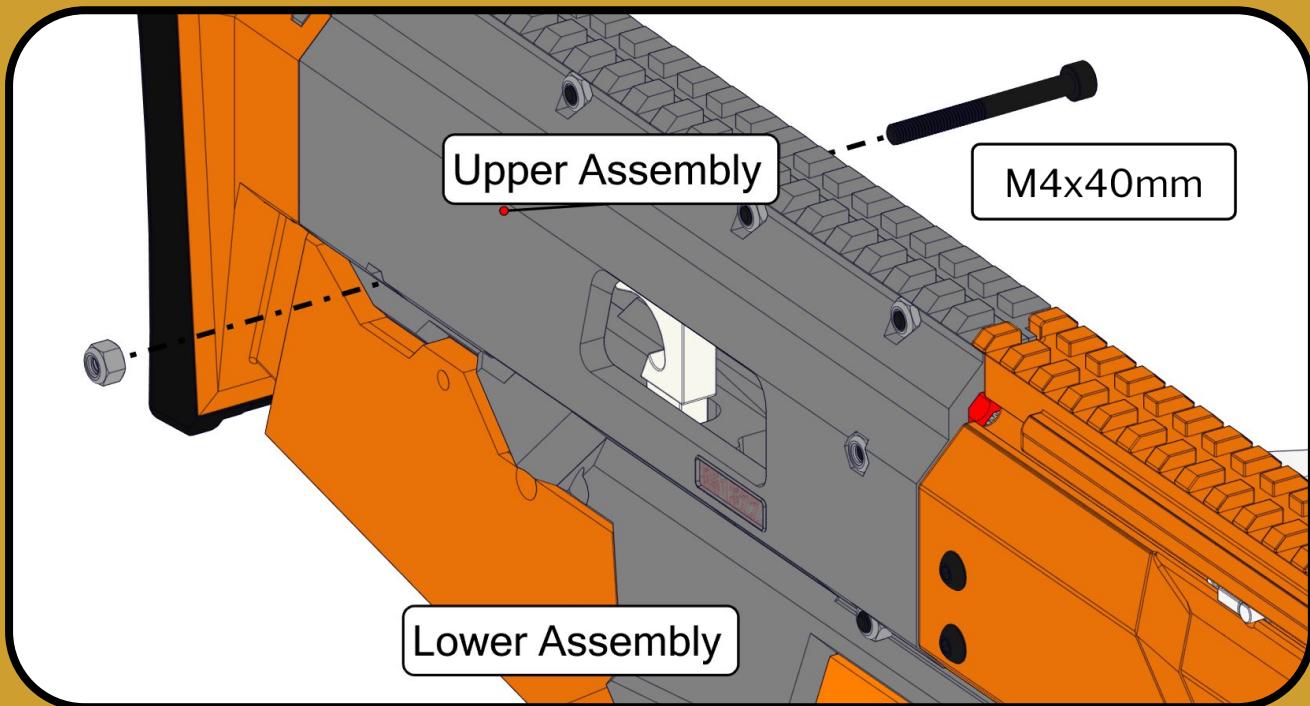
Dust Cover

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Upper Assembly



Lower Assembly





Done!

