



STAGE	CUTTING / BENDING FORCE	STRIPPING / PRESSURE PAD FORCE	TOTAL
1	94.248KN	18.85KN	113.097KN
2	658KN	131.606KN	789.638KN
3	N/A	N/A	N/A
4	477.576KN	95.515KN	573.091KN
5	21KN	6.3KN	27.3KN
6	52.14KN	13.242KN	65.382KN
7	65KN	14.614KN	79.7KN

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:	FINISH AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION
DESIGN	NAME	SIGNATURE	DATE		TITLE:	
CHECK					DWG NO. Strip Layout A1	
APPROV						
ENG						
D.A.						
		MATERIAL:		SCALE: 1:1		
		WEIGHT:		SHEET 1 OF 1		