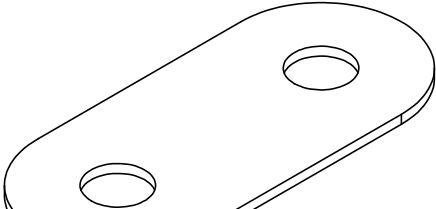
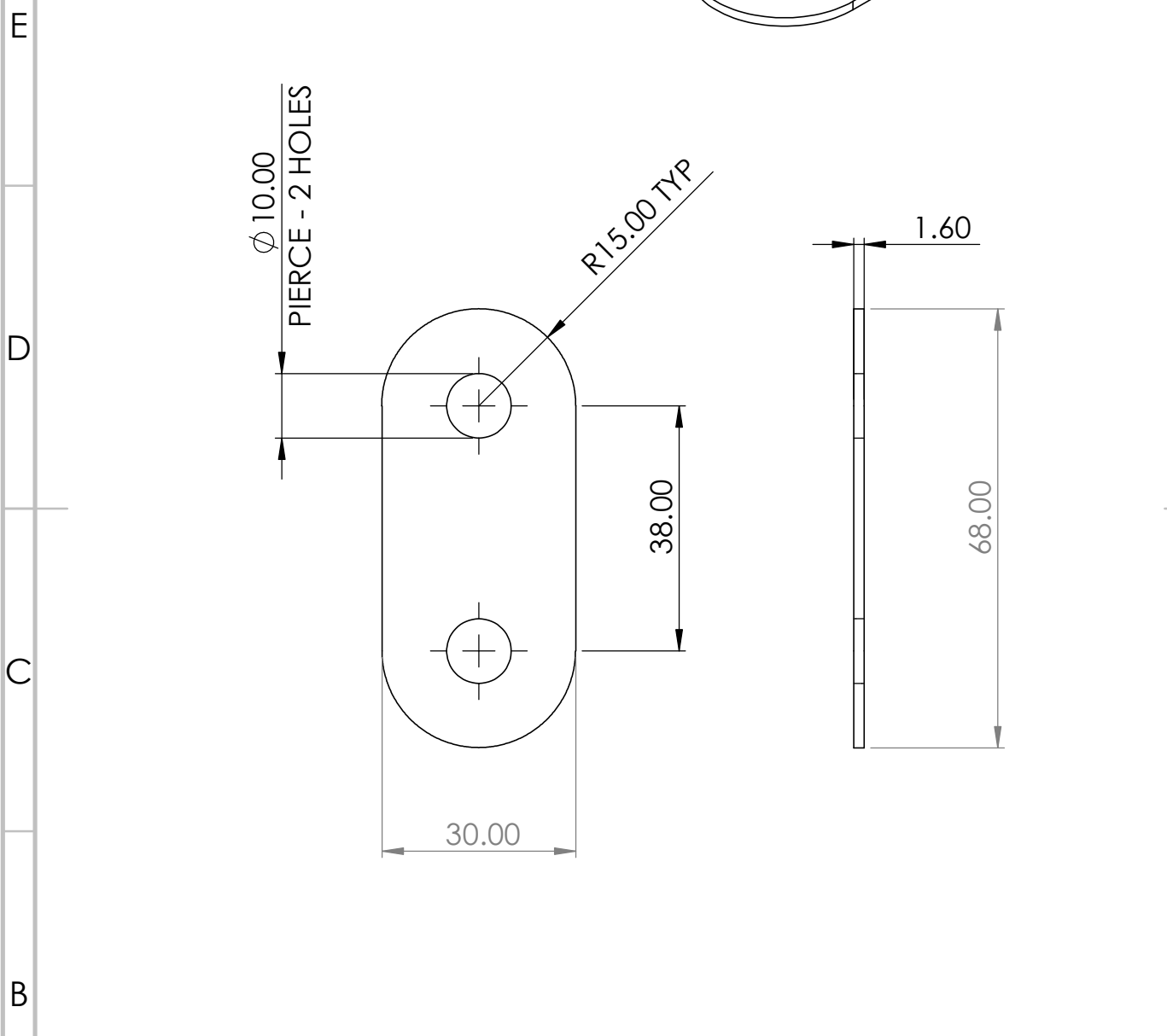


F	4	3	2	1
	PERIMETER	233.08MM		
	SHEAR STRENGTH	400 MPA		
	CUTTING FORCE	149.17 KN		
	STRIPPING FORCE	20% OF CUTTING FORCE		
	PRESS FORCE	179 KN		
	PRESS TONNAGE	18.25 METRIC TONS		
	CUTTING CLEARANCE	0.12 PER SIDE		



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:							FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
A		NAME	SIGNATURE	DATE				TITLE: Hopper Link						
	DRAWN													
	CHK'D													
	APPV'D													
	MFG							DWG NO. D-1000						
	Q.A													
							MATERIAL: AISI SAE 1020							
							WEIGHT: 21.28GR		SCALE:1:1					
									SHEET 1 OF 1					