

AUTOMATED TESTING REPORT:

MES KPI Revision in Packaging Entity: Throughput, Downtime and Waste

I. Objective

The objective of this test is validating the calculations and data for the KPIs: throughput, downtime, and waste for the packaging entity in MES. All packaging tubes will be validated individually based on the set condition.

II. Tester

Date
21/12/2023 08:28:28

III. Test Summary

Description	Number
Total validated packaging tubes:	17
Good packaging tubes :	0
Faulted packaging tubes:	17



IV. Test Details

Pa	ackaging Tube	Condition	Value	Status
		SP >= 0	0.0	Failed
		NP >= 0	0.0	Failed
		NE >= 0	0.0	Failed
		D = 20	0.0	OK
		T >= 0	0.0	Fail
		W>=0 W10%	0.0	Fail
		SP >= 0	0.0	Failed
		NP >= 0	0.0	Failed
		NE >= 0	0.0	Failed
		D = 20	0.0	ОК
		T >= 0	0.0	Fail
		W>=0 W10%	0.0	Fail
		SP >= 0	0.0	Failed
		NP >= 0	0.0	Failed
		NE >= 0	0.0	Failed
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 D = 20	0.0	OK
T >= 0	0.0	Fail
 T >= 0 W>=0 W10%	0.0	Fail Fail
 W>=0 W10%	0.0	Fail
 W>=0 W10% SP >= 0	0.0	Fail Failed
W>=0 W10% SP >= 0 NP >= 0	0.0	Failed Failed
W>=0 W10% SP >= 0 NP >= 0 NE >= 0	0.0 0.0 0.0	Failed Failed Failed
W>=0 W10% SP >= 0 NP >= 0 NE >= 0	0.0 0.0 0.0 0.0	Failed Failed OK
W>=0 W10% SP >= 0 NP >= 0 NE >= 0 T >= 0	0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail
W>=0 W10% SP >= 0 NP >= 0 NE >= 0 T >= 0 W>=0 W10%	0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail
W>=0 W10% SP >= 0 NP >= 0 NE >= 0 D = 20 T >= 0 W>=0 W10% SP >= 0	0.0 0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail Fail Fail



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