

AUTOMATED TESTING REPORT:

MES KPI Revision in Packaging Entity: Throughput, Downtime and Waste

I. Objective

The objective of this test is validating the calculations and data for the KPIs: throughput, downtime, and waste for the packaging entity in MES. All packaging tubes will be validated individually based on the set condition.

II. Tester

Date	
29/09/2023 09:38:35	

III. Test Summary

Description	Number
Total validated packaging tubes:	8
Good packaging tubes :	0
Faulted packaging tubes:	8



IV. Test Details

Packaging T	ube Condition	Value	Status
	SP >= 0	0.0	Failed
	NP >= 0	0.0	Failed
	NE >= 0	0.0	Failed
	D = 20	0.0	ОК
	T >= 0	0.0	Fail
	W>=0 W10%	0.0	Fail
	SP >= 0	0.0	Failed
	NP >= 0	0.0	Failed
	NE >= 0	0.0	Failed
	D = 20	0.0	OK
	T >= 0	0.0	Fail
	W>=0 W10%	0.0	Fail
	SP >= 0	0.0	Failed
	NP >= 0	0.0	Failed
	NE >= 0	0.0	Failed
	D = 20	0.0	OK
	T >= 0	0.0	Fail



W>=0 W10%	0.0	Fail
 SP >= 0	0.0	Failed
 NP >= 0	0.0	Failed
 NE >= 0	0.0	Failed
 D = 20	0.0	OK
 T >= 0	0.0	Fail
 W>=0 W10%	0.0	Fail
 SP >= 0	0.0	Failed
 NP >= 0	0.0	Failed
 NE >= 0	0.0	Failed
 D = 20	0.0	OK
 T >= 0	0.0	Fail
 T >= 0 W>=0 W10%	0.0	Fail Fail Fail
 W>=0 W10%	0.0	 Fail
W>=0 W10% 	0.0	Fail Failed
W>=0 W10% SP >= 0 NP >= 0	0.0	Failed Failed
W>=0 W10% SP >= 0 NP >= 0	0.0 0.0 0.0	Failed Failed Failed
W>=0 W10% SP >= 0 NP >= 0 D = 20	0.0 0.0 0.0 0.0	Failed Failed OK
W>=0 W10% SP >= 0 NP >= 0 D = 20 T >= 0	0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail
W>=0 W10% SP >= 0 NP >= 0 NE >= 0 T >= 0 W>=0 W10%	0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail
W>=0 W10% SP >= 0 NP >= 0 NE >= 0 T >= 0 W>=0 W10% SP >= 0	0.0 0.0 0.0 0.0 0.0 0.0 0.0	Failed Failed OK Fail Fail Fail Fail



 D = 20	0.0	OK
T >= 0	0.0	Fail
W>=0 W10%	0.0	Fail
SP >= 0	0.0	Failed
NP >= 0	0.0	Failed
NE >= 0	0.0	Failed
D = 20	0.0	OK
T >= 0	0.0	Fail
W>=0 W10%	0.0	Fail