AUTOMATED TESTING REPORT:

MES KPI Revision in Packaging Entity: Throughput, Downtime and Waste

I. Objective

The objective of this test is validating the calculations and data for the KPIs: throughput, downtime, and waste for the packaging entity in MES. All packaging tubes will be validated individually based on the set condition.

II. Tester

Date
06/11/2023 11:23:36

III. Test Summary

Description	Number
Total validated packaging tubes:	7
Good packaging tubes :	0
Faulted packaging tubes:	7

IV.   Test Details

Packaging Tube	Condition	Value	Status
PC1PKG09	SP >= 0	80.0	OK
PC1PKG09	NP >= 0	80.0	OK
PC1PKG09	NE >= 0	0.0	Failed
PC1PKG09	D = 20	100.0	Failed
PC1PKG09	T >= 0	0.0	Fail
PC1PKG09	W>=0 W10%	0.0	Fail
PC1PKG10	SP >= 0	70.0	OK
PC1PKG10	NP >= 0	80.0	OK
PC1PKG10	NE >= 0	0.0	Failed
PC1PKG10	D = 20	100.0	Failed
PC1PKG10	T >= 0	0.0	Fail
PC1PKG10	W>=0 W10%	0.0	Fail
PC1PKG11	SP >= 0	80.0	OK
PC1PKG11	NP >= 0	80.0	OK
PC1PKG11	NE >= 0	0.0	Failed
PC1PKG11	D = 20	100.0	Failed
PC1PKG11	T >= 0	0.0	Fail

PC1PKG11	W>=0 W10%	0.0	Fail
PC1PKG12	SP >= 0	90.0	OK
PC1PKG12	NP >= 0	80.0	OK
PC1PKG12	NE >= 0	0.0	Failed
PC1PKG12	D = 20	100.0	Failed
PC1PKG12	T >= 0	0.0	Fail
PC1PKG12	W>=0 W10%	0.0	Fail
PC1PKG13	SP >= 0	80.0	OK
PC1PKG13	NP >= 0	80.0	OK
PC1PKG13	NE >= 0	0.0	Failed
PC1PKG13	D = 20	100.0	Failed
PC1PKG13	T >= 0	0.0	Fail
PC1PKG13	W>=0 W10%	0.0	Fail
PC1PKG14	SP >= 0	80.0	OK
PC1PKG14	NP >= 0	80.0	OK
PC1PKG14	NE >= 0	0.0	Failed
PC1PKG14	D = 20	100.0	Failed
PC1PKG14	T >= 0	0.0	Fail
PC1PKG14	W>=0 W10%	0.0	Fail
PC1PKG15	SP >= 0	70.0	OK
PC1PKG15	NP >= 0	80.0	OK
PC1PKG15	NE >= 0	0.0	Failed

PC1PKG15	D = 20	100.0	Failed
PC1PKG15	T >= 0	0.0	Fail
PC1PKG15	W>=0 W10%	0.0	Fail