



AUTOMATED TESTING REPORT:

MES KPI Revision in Packaging Entity: Throughput, Downtime and Waste

I. Objective

The objective of this test is validating the calculations and data for the KPIs: throughput, downtime, and waste for the packaging entity in MES. All packaging tubes will be validated individually based on the set condition.

II. Tester

Date
11/10/2023 10:24:47

III. Test Summary

Description	Number
Total validated packaging tubes:	17
Good packaging tubes :	0
Faulted packaging tubes:	17

IV. Test Details

Packaging Tube	Condition	Value	Status
PC1PKG65	SP \geq 0	90.0	OK
PC1PKG65	NP \geq 0	90.0	OK
PC1PKG65	NE \geq 0	0.0	Failed
PC1PKG65	D = 20	100.0	Failed
PC1PKG65	T \geq 0	0.0	Fail
PC1PKG65	W \geq 0 W10%	0.0	Fail
PC1PKG66	SP \geq 0	85.0	OK
PC1PKG66	NP \geq 0	90.0	OK
PC1PKG66	NE \geq 0	0.0	Failed
PC1PKG66	D = 20	100.0	Failed
PC1PKG66	T \geq 0	0.0	Fail
PC1PKG66	W \geq 0 W10%	0.0	Fail
PC1PKG67	SP \geq 0	60.0	OK
PC1PKG67	NP \geq 0	35.0	OK
PC1PKG67	NE \geq 0	0.0	Failed
PC1PKG67	D = 20	100.0	Failed
PC1PKG67	T \geq 0	0.0	Fail

PC1PKG67	W>=0 W10%	0.0	Fail
PC1PKG68	SP >= 0	90.0	OK
PC1PKG68	NP >= 0	90.0	OK
PC1PKG68	NE >= 0	0.0	Failed
PC1PKG68	D = 20	100.0	Failed
PC1PKG68	T >= 0	0.0	Fail
PC1PKG68	W>=0 W10%	0.0	Fail
PC1PKG69	SP >= 0	90.0	OK
PC1PKG69	NP >= 0	65.0	OK
PC1PKG69	NE >= 0	0.0	Failed
PC1PKG69	D = 20	100.0	Failed
PC1PKG69	T >= 0	0.0	Fail
PC1PKG69	W>=0 W10%	0.0	Fail
PC1PKG70	SP >= 0	90.0	OK
PC1PKG70	NP >= 0	90.0	OK
PC1PKG70	NE >= 0	0.0	Failed
PC1PKG70	D = 20	100.0	Failed
PC1PKG70	T >= 0	0.0	Fail
PC1PKG70	W>=0 W10%	0.0	Fail
PC1PKG71	SP >= 0	90.0	OK
PC1PKG71	NP >= 0	90.0	OK
PC1PKG71	NE >= 0	0.0	Failed

PC1PKG71	D = 20	100.0	Failed
PC1PKG71	T >= 0	0.0	Fail
PC1PKG71	W>=0 W10%	0.0	Fail
PC1PKG72	SP >= 0	85.0	OK
PC1PKG72	NP >= 0	90.0	OK
PC1PKG72	NE >= 0	0.0	Failed
PC1PKG72	D = 20	100.0	Failed
PC1PKG72	T >= 0	0.0	Fail
PC1PKG72	W>=0 W10%	0.0	Fail
PC1PKG73	SP >= 0	30.0	OK
PC1PKG73	NP >= 0	35.0	OK
PC1PKG73	NE >= 0	0.0	Failed
PC1PKG73	D = 20	100.0	Failed
PC1PKG73	T >= 0	0.0	Fail
PC1PKG73	W>=0 W10%	0.0	Fail
PC1PKG74	SP >= 0	85.0	OK
PC1PKG74	NP >= 0	90.0	OK
PC1PKG74	NE >= 0	0.0	Failed
PC1PKG74	D = 20	100.0	Failed
PC1PKG74	T >= 0	0.0	Fail
PC1PKG74	W>=0 W10%	0.0	Fail
PC1PKG75	SP >= 0	90.0	OK

PC1PKG75	NP >= 0	65.0	OK
PC1PKG75	NE >= 0	0.0	Failed
PC1PKG75	D = 20	100.0	Failed
PC1PKG75	T >= 0	0.0	Fail
PC1PKG75	W>=0 W10%	0.0	Fail
PC1PKG76	SP >= 0	90.0	OK
PC1PKG76	NP >= 0	90.0	OK
PC1PKG76	NE >= 0	0.0	Failed
PC1PKG76	D = 20	100.0	Failed
PC1PKG76	T >= 0	0.0	Fail
PC1PKG76	W>=0 W10%	0.0	Fail
PC1PKG77	SP >= 0	80.0	OK
PC1PKG77	NP >= 0	90.0	OK
PC1PKG77	NE >= 0	0.0	Failed
PC1PKG77	D = 20	100.0	Failed
PC1PKG77	T >= 0	0.0	Fail
PC1PKG77	W>=0 W10%	0.0	Fail
PC1PKG94	SP >= 0	90.0	OK
PC1PKG94	NP >= 0	65.0	OK
PC1PKG94	NE >= 0	0.0	Failed
PC1PKG94	D = 20	100.0	Failed
PC1PKG94	T >= 0	0.0	Fail

PC1PKG94	W>=0 W10%	0.0	Fail
PC1PKG95	SP >= 0	90.0	OK
PC1PKG95	NP >= 0	90.0	OK
PC1PKG95	NE >= 0	0.0	Failed
PC1PKG95	D = 20	100.0	Failed
PC1PKG95	T >= 0	0.0	Fail
PC1PKG95	W>=0 W10%	0.0	Fail
PC1PKG96	SP >= 0	85.0	OK
PC1PKG96	NP >= 0	90.0	OK
PC1PKG96	NE >= 0	0.0	Failed
PC1PKG96	D = 20	100.0	Failed
PC1PKG96	T >= 0	0.0	Fail
PC1PKG96	W>=0 W10%	0.0	Fail
PC1PKG97	SP >= 0	85.0	OK
PC1PKG97	NP >= 0	90.0	OK
PC1PKG97	NE >= 0	0.0	Failed
PC1PKG97	D = 20	100.0	Failed
PC1PKG97	T >= 0	0.0	Fail
PC1PKG97	W>=0 W10%	0.0	Fail