



AUTOMATED TESTING REPORT:

MES KPI Revision in Packaging Entity: Throughput, Downtime and Waste

I. Objective

The objective of this test is validating the calculations and data for the KPIs: throughput, downtime, and waste for the packaging entity in MES. All packaging tubes will be validated individually based on the set condition.

II. Tester

Date
02/10/2023 11:34:28

III. Test Summary

Description	Number
Total validated packaging tubes:	4
Good packaging tubes :	0
Faulted packaging tubes:	4

IV. Test Details

Packaging Tube	Condition	Value	Status
NUT1PKG2L	SP >= 0	0.0	Failed
NUT1PKG2L	NP >= 0	65.0	OK
NUT1PKG2L	NE >= 0	0.0	Failed
NUT1PKG2L	D = 20	100.0	Failed
NUT1PKG2L	T >= 0	0.0	Fail
NUT1PKG2L	W>=0 W10%	0.0	Fail
NUT1PKG2R	SP >= 0	0.0	Failed
NUT1PKG2R	NP >= 0	65.0	OK
NUT1PKG2R	NE >= 0	0.0	Failed
NUT1PKG2R	D = 20	100.0	Failed
NUT1PKG2R	T >= 0	0.0	Fail
NUT1PKG2R	W>=0 W10%	0.0	Fail
NUT1PKG3L	SP >= 0	65.0	OK
NUT1PKG3L	NP >= 0	65.0	OK
NUT1PKG3L	NE >= 0	0.0	Failed
NUT1PKG3L	D = 20	100.0	Failed
NUT1PKG3L	T >= 0	0.0	Fail



NUT1PKG3L	W>=0 W10%	0.0	Fail
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NUT1PKG3R	SP >= 0	0.0	Failed
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NUT1PKG3R	NP >= 0	65.0	OK
<hr/>			
NUT1PKG3R	NE >= 0	0.0	Failed
<hr/>			
NUT1PKG3R	D = 20	100.0	Failed
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NUT1PKG3R	T >= 0	0.0	Fail
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NUT1PKG3R	W>=0 W10%	0.0	Fail
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