

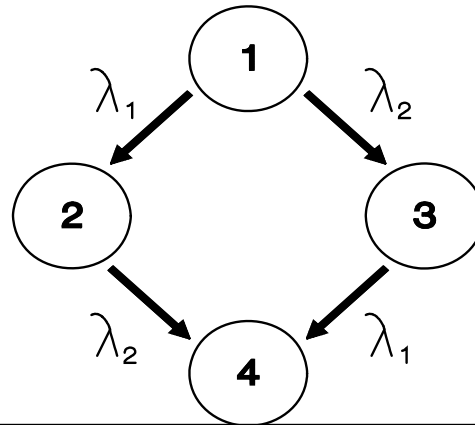
Chapter 6

STATE DEPENDENT SYSTEMS

Markov Analysis
Load Sharing Systems
Standby Systems

Markov Analysis

Independent Components



<u>STATE</u>	<u>COMPONENT 1</u>	<u>COMPONENT 2</u>
1	operating	operating
2	failed	operating
3	operating	failed
4	failed	failed

Independent Components

Let $P_i(t)$ = probability of being in state i at time t

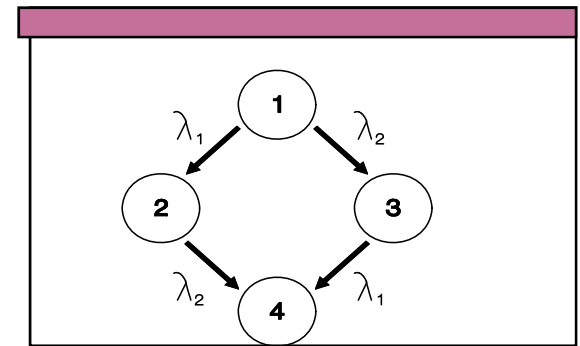
$$P_1(t) + P_2(t) + P_3(t) + P_4(t) = 1$$

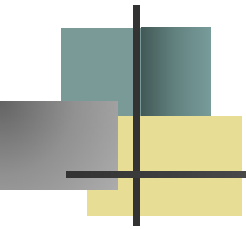
For two components in series:

$$R_s(t) = P_1(t)$$

For two components in parallel:

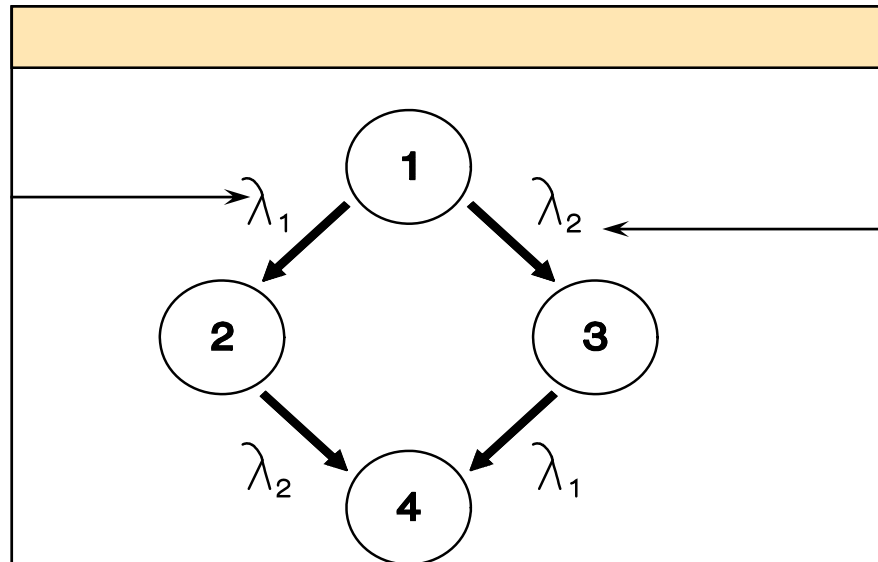
$$R_p(t) = P_1(t) + P_2(t) + P_3(t)$$





State Equation

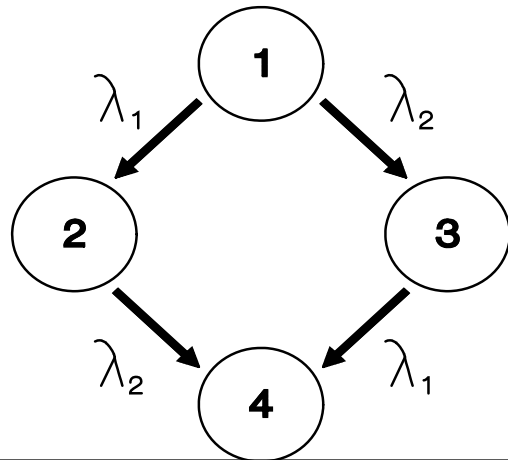
rate out of state 1
into state 2



rate out of state 1
into state 3

Prob of being in state 1 at time $t + \Delta t$ is equal to the prob of being in state 1 at time t and not transitioning to states 2 or 3 in time Δt .

More State Equation



$P_1(t)$ = prob of being
in state 1 at time t

$$P_1(t + \Delta t) = P_1(t) - \lambda_1 \Delta t P_1(t) - \lambda_2 \Delta t P_1(t)$$

prob of being in state 1 at time $t + \Delta t$

prob of being in state 1 at time t and
transitioning to state i in time Δt



Even More State Equations

State 2:

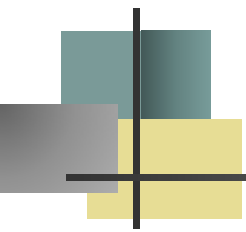
$$P_2(t + \Delta t) = P_2(t) + \lambda_1 \Delta t P_1(t) - \lambda_2 \Delta t P_2(t)$$

State 3:

$$P_3(t + \Delta t) = P_3(t) + \lambda_2 \Delta t P_1(t) - \lambda_1 \Delta t P_3(t)$$

State 4:

$$P_4(t + \Delta t) = P_4(t) + \lambda_2 \Delta t P_2(t) + \lambda_1 \Delta t P_3(t)$$



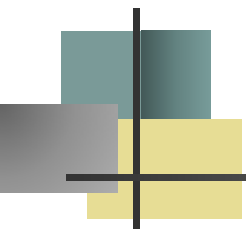
Rewriting the Equation for State 1:

$$P_1(t + \Delta t) = P_1(t) - \lambda_1 \Delta t P_1(t) - \lambda_2 \Delta t P_1(t)$$

$$\frac{P_1(t + \Delta t) - P_1(t)}{\Delta t} = -(\lambda_1 + \lambda_2) P_1(t)$$

then

$$\lim_{\Delta t \rightarrow 0} \frac{P_1(t + \Delta t) - P_1(t)}{\Delta t} = \frac{d P_1(t)}{dt} = -(\lambda_1 + \lambda_2) P_1(t)$$



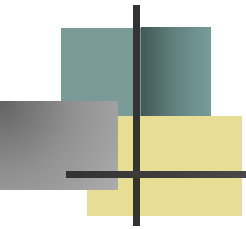
Differential Equations or States 2 & 3

$$\frac{d P_2(t)}{dt} = \lambda_1 P_1(t) - \lambda_2 P_2(t)$$

$$\frac{d P_3(t)}{dt} = \lambda_2 P_1(t) - \lambda_1 P_3(t)$$

A fourth differential equation is not needed. Why?

$$P_1(t) + P_2(t) + P_3(t) + P_4(t) = 1$$



Solution

From the Equation for State 1:

$$\frac{d P_1(t)}{P_1(t)} = -(\lambda_1 + \lambda_2)dt$$

Integrating both sides:

$$\ln P_1(t) = -(\lambda_1 + \lambda_2)t$$

or

$$P_1(t) = e^{-(\lambda_1 + \lambda_2)t}$$



Solution

Substituting the solution for $P_1(t)$ into the State 2 Equation:

$$\frac{d P_2(t)}{dt} = \lambda_1 e^{-(\lambda_1 + \lambda_2)t} - \lambda_2 P_2(t)$$

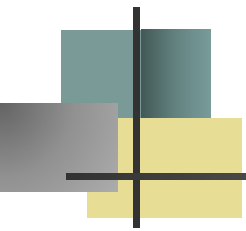
with $e^{\lambda_2 t}$ as an integrating factor,

$$P_2(t) e^{+\lambda_2 t} = + \lambda_1 \int e^{-(\lambda_1 + \lambda_2)t} e^{+\lambda_2 t} dt + C$$

or

$$P_2(t) = - e^{-(\lambda_1 + \lambda_2)t} + c e^{-\lambda_2 t}$$

with $P_2(0) = 0$, then $c = 1$ $P_3(t)$ is derived in the same manner!



Finally

For a series system:

$$R_s(t) = P_1(t) = e^{-(\lambda_1 + \lambda_2)t}$$

For a parallel system:

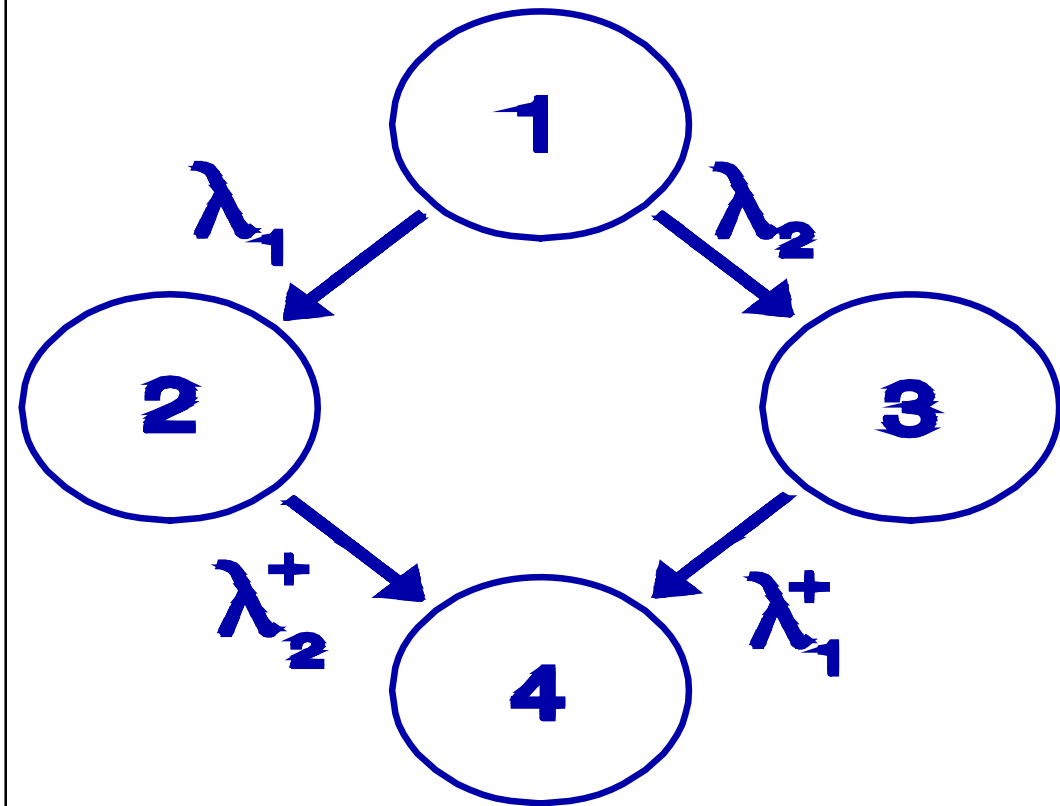
$$\begin{aligned} R_p(t) &= P_1(t) + P_2(t) + P_3(t) \\ &= e^{-\lambda_1 t} + e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2)t} \end{aligned}$$



Load-Sharing System

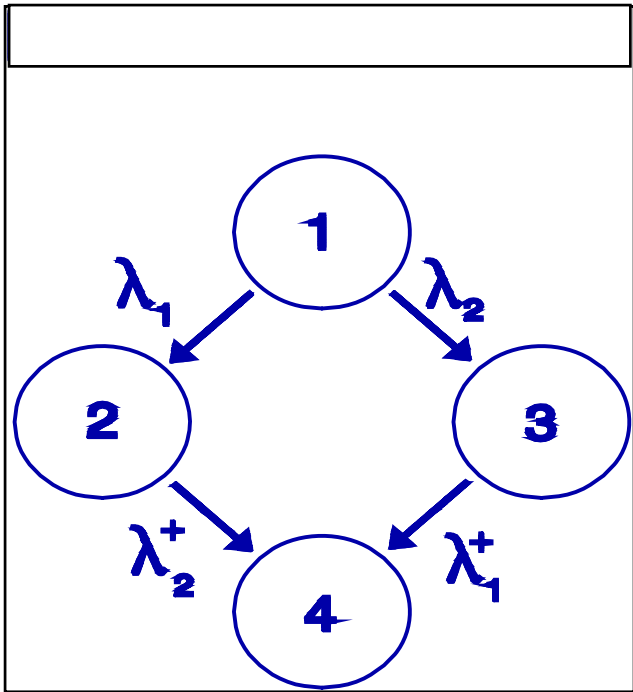
<u>State</u>	<u>Operating</u>
1 -	Both components
2 -	Component 2
3 -	Component 1
4 -	Neither component

Assume Constant Failure Rates



Load-Sharing Systems

$P_i(t)$ = probability of being in state i at time t



$$\frac{d P_1(t)}{dt} = -(\lambda_1 + \lambda_2) P_1(t)$$

$$\frac{d P_2(t)}{dt} = \lambda_1 P_1(t) - \lambda_2^+ P_2(t)$$

$$\frac{d P_3(t)}{dt} = \lambda_2 P_1(t) - \lambda_1^+ P_3(t)$$

Remember: $P_1(t) + P_2(t) + P_3(t) + P_4(t) = 1$!



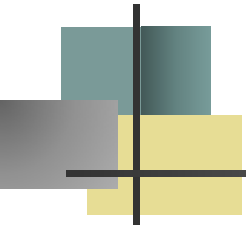
Load-Sharing Systems

Solution: $P_1(t) = e^{-(\lambda_1 + \lambda_2)t}$

$$P_2(t) = \frac{\lambda_1}{\lambda_1 + \lambda_2 - \lambda_2^+} \left[e^{-\lambda_2^+ t} - e^{-(\lambda_1 + \lambda_2)t} \right]$$

$$P_3(t) = \frac{\lambda_2}{\lambda_1 + \lambda_2 - \lambda_1^+} \left[e^{-\lambda_1^+ t} - e^{-(\lambda_1 + \lambda_2)t} \right]$$

$$R(t) = P_1(t) + P_2(t) + P_3(t)$$



Load-Sharing Systems

If we let $\lambda_1 = \lambda_2 = \lambda$ and $\lambda_1^+ = \lambda_2^+ = \lambda^+$, then

$$R(t) = e^{-2\lambda t} + \frac{2\lambda}{2\lambda - \lambda^+} \left[e^{-\lambda^+ t} - e^{-2\lambda t} \right]$$

$$MTTF = \int_0^\infty R(t)dt = \frac{1}{2\lambda} + \frac{2\lambda}{2\lambda - \lambda^+} \left[\frac{1}{\lambda^+} - \frac{1}{2\lambda} \right]$$



Load-Sharing Systems - example

Two generators provide electrical power. If either fails, the other will continue to provide power. However, the increased load results in a higher failure rate of .10 failures per day. When both generators are on-line, the failure rate is .01 failures per day.

$$R(t) = e^{-2(.01)t} + \frac{2(.01)}{2(.01) - .10} [e^{-.1t} - e^{-2(.01)t}]$$

$$R(10) = e^{-.2} + \frac{.02}{-.08} [e^{-1} - e^{-.2}] = .9314$$

$$MTTF = \frac{1}{2(.01)} + \frac{.02}{-.08} \left[\frac{1}{.1} - \frac{1}{.02} \right] = 60 \text{ days}$$

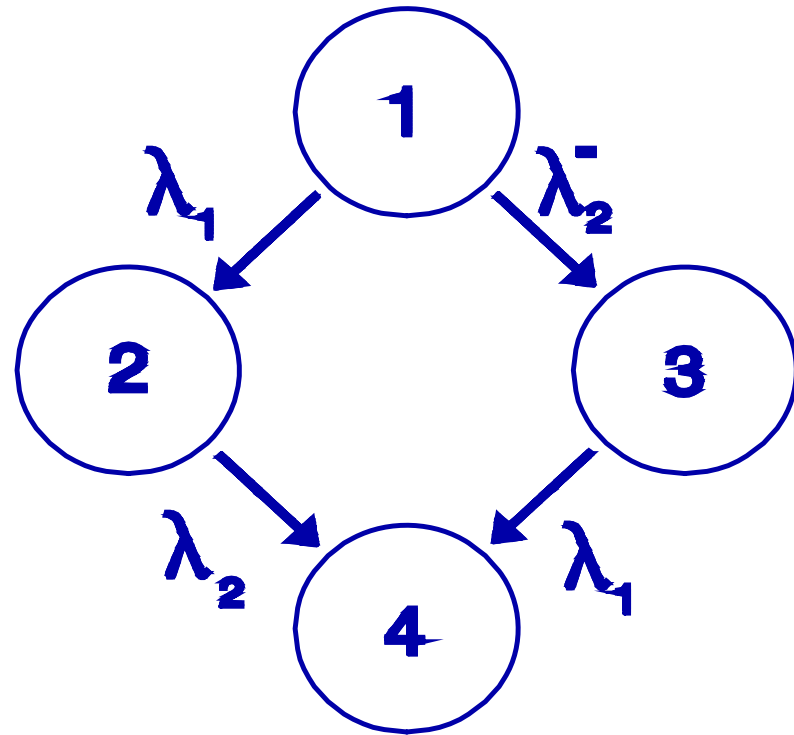


Standby Systems

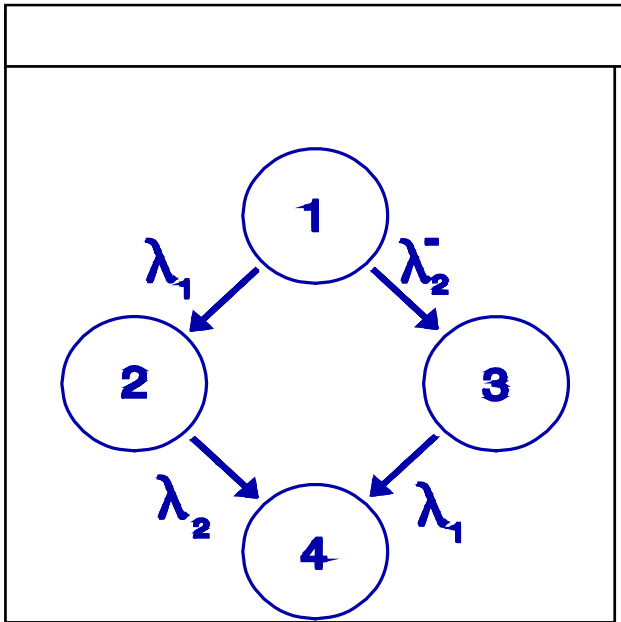
State Operating

- 1 - Component 1 with component 2 in standby
- 2 - Component 2
- 3 - Component 1, component 2 failed in standby
- 4 - Neither component

Assume Constant Failure Rates



Standby Systems - Model



$$\frac{d P_1(t)}{dt} = -(\lambda_1 + \lambda_2^-) P_1(t)$$

$$\frac{d P_2(t)}{dt} = \lambda_1 P_1(t) - \lambda_2 P_2(t)$$

$$\frac{d P_3(t)}{dt} = \lambda_2^- P_1(t) - \lambda_1 P_3(t)$$

Remember: $P_1(t) + P_2(t) + P_3(t) + P_4(t) = 1$!



Standby Systems- Solution

$$P_1(t) = e^{-(\lambda_1 + \lambda_2^-)t}$$

$$P_2(t) = \frac{\lambda_1}{\lambda_1 + \lambda_2^- - \lambda_2} \left[e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2^-)t} \right]$$

$$P_3(t) = e^{-\lambda_1 t} - e^{-(\lambda_1 + \lambda_2^-)t}$$

$$R(t) = e^{-\lambda_1 t} + \frac{\lambda_1}{\lambda_1 + \lambda_2^- - \lambda_2} \left[e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2^-)t} \right]$$

$$MTTF = \frac{1}{\lambda_1} + \frac{\lambda_1}{\lambda_1 + \lambda_2^- - \lambda_2} \left[\frac{1}{\lambda_2} - \frac{1}{\lambda_1 + \lambda_2^-} \right] = \frac{1}{\lambda_1} + \frac{\lambda_1}{\lambda_2(\lambda_1 + \lambda_2^-)}$$

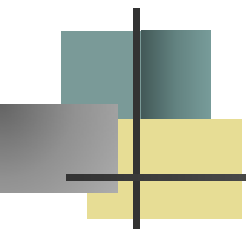


Standby Systems - identical units

If we let $\lambda_1 = \lambda_2 = \lambda$ and $\lambda_2^- = \lambda^-$, then

$$R(t) = e^{-\lambda t} + \frac{\lambda}{\lambda^-} \left[e^{-\lambda t} - e^{-(\lambda + \lambda^-)t} \right]$$

$$\begin{aligned} MTTF &= \int_0^\infty R(t) dt = \frac{1}{\lambda} + \frac{\lambda}{\lambda^-} \left[\frac{1}{\lambda} - \frac{1}{(\lambda + \lambda^-)} \right] \\ &= \frac{1}{\lambda} + \frac{1}{\lambda + \lambda^-} \end{aligned}$$



Standby Systems- Example 6.2

An active generator has a .01 failure rate (failures per day). An older standby generator has a .001 failure rate while in standby and a .10 failure rate when on-line. Determine the system reliability for a planned 30 day usage and compute the system MTTF.

$$R(t) = e^{-.01t} + \frac{.01}{.01 + .001 - .1} [e^{-.1t} - e^{-(.011)t}]$$

$$R(30) = .741 - .11236 [0.04978 - 0.7189] = .8162$$

$$MTTF = \frac{1}{.01} + \frac{.01}{.1(.01 + .001)} = 109.09 \text{ days}$$



Standby Systems- Example 6.3

For a 2 component stand-by system, determine the design life based upon a 95% reliability where both units are identical with $\lambda = .002$ failures per hour and $\lambda_- = .0001$ failures per hour.

$$.95 = R(t) = e^{-.002t} + \frac{.002}{.0001} \left[e^{-.002t} - e^{-(.0021)t} \right]$$

by trial and error

$R(100)$	$= .982$
$R(200)$	$= .935$
$R(150)$	$= .961$
$R(175)$	$= .949$
$R(173)$	$= .950.$



Standby Systems- Identical Units

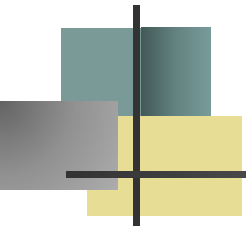
Assume k identical units with CFR - a primary and k-1 units in standby with no failures in standby.

The system fails when the kth failure occurs. The time to kth failure is the sum of k exponential failure times:

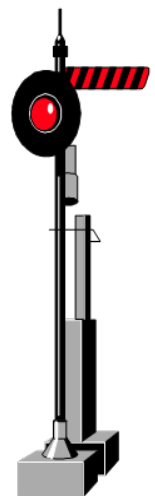
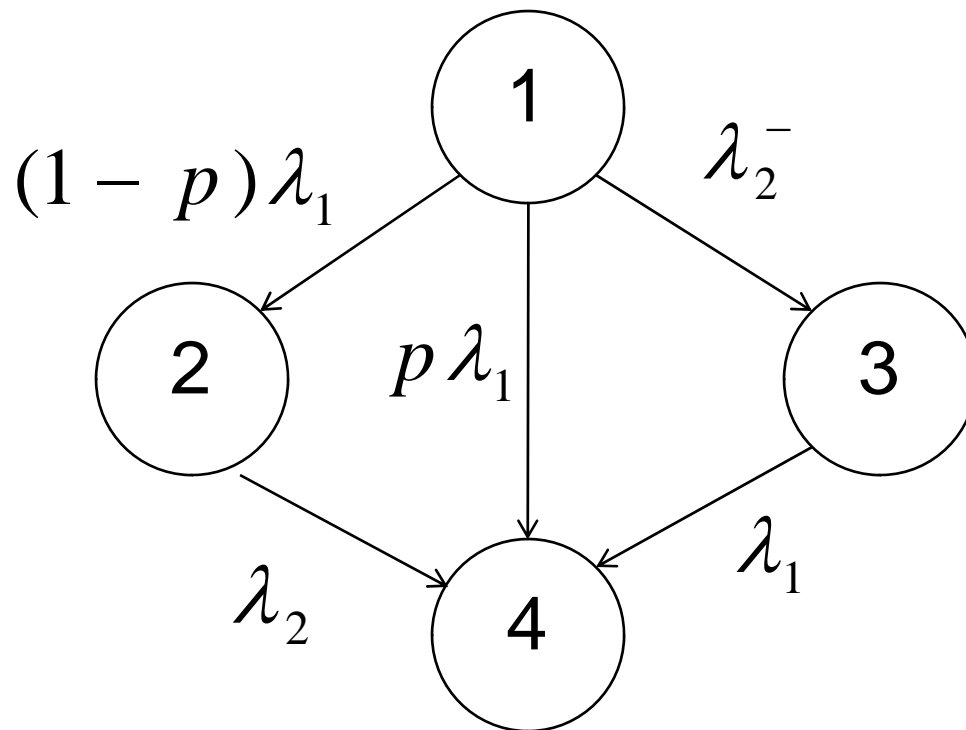
$$T_{\text{failure}} = T_1 + T_2 + \dots + T_k$$

The sum of k independent and identically distributed exponential random variables with parameter λ is gamma with parameters λ and k and $\text{MTTF} = k/\lambda$.

$$R_k(t) = e^{-\lambda t} \sum_{i=0}^{k-1} \frac{(\lambda t)^i}{i!}$$



Standby Systems- Switching Failures





Standby Systems- Switching Failures

$$\frac{d P_1(t)}{dt} = -[(1-p)\lambda_1 + p\lambda_1 + \lambda_2^-] P_1(t) = -(\lambda_1 + \lambda_2^-) P_1(t)$$

$$\frac{d P_2(t)}{dt} = (1-p)\lambda_1 P_1(t) - \lambda_2 P_2(t)$$

$$P_2(t) = \frac{(1-p)\lambda_1}{\lambda_1 + \lambda_2^- - \lambda_2} \left[e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2^-)t} \right]$$

$$R(t) = e^{-\lambda_1 t} + \frac{(1-p)\lambda_1}{\lambda_1 + \lambda_2^- - \lambda_2} \left[e^{-\lambda_2 t} - e^{-(\lambda_1 + \lambda_2^-)t} \right]$$

Only Change



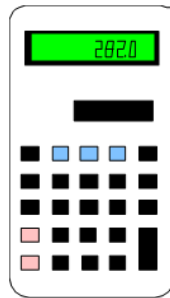
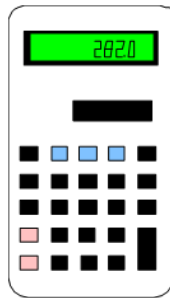
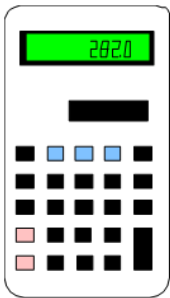
Three-Component System

State	Unit 1	Unit 2	Unit 3
1	on-line	standby	standby
2	failed	on-line	standby
3	failed	failed	on-line
4	failed	failed	failed

$$\frac{dP_1(t)}{dt} = -\lambda P_1(t)$$

$$\frac{dP_2(t)}{dt} = \lambda P_1(t) - \lambda P_2(t)$$

$$\frac{dP_3(t)}{dt} = \lambda P_2(t) - \lambda P_3(t)$$





Solution to 3 -component system

$$P_1(t) = e^{-\lambda t}$$

$$P_2(t) = \lambda t e^{-\lambda t}$$

$$P_3(t) = \frac{\lambda^2 t^2}{2} e^{-\lambda t}$$

$$R(t) = e^{-\lambda t} \left[1 + \lambda t + \frac{\lambda^2 t^2}{2} \right]$$

$$MTTF = \int_0^{\infty} e^{-\lambda t} dt + \int_0^{\infty} \lambda t e^{-\lambda t} dt + \int_0^{\infty} \frac{\lambda^2 t^2}{2} e^{-\lambda t} dt = \frac{3}{\lambda}$$



Bonus - Components in Series with Standby Redundancy - together at last

(Problem 6.24)

N identical components having failure rate λ with k in series and N-k standby units:

$$R_{sys}(t) = e^{-k\lambda t} \sum_{i=0}^{N-k} \frac{(k\lambda t)^i}{i!}$$

note: $k\lambda t$ is the expected number of failures during time t of k identical and active units in series. This becomes the mean of a Poisson process. $R_{sys}(t)$ is the equivalent to finding the probability of no more than N-k failures (the number of standby or replacement units) during time t . What is the MTTF?

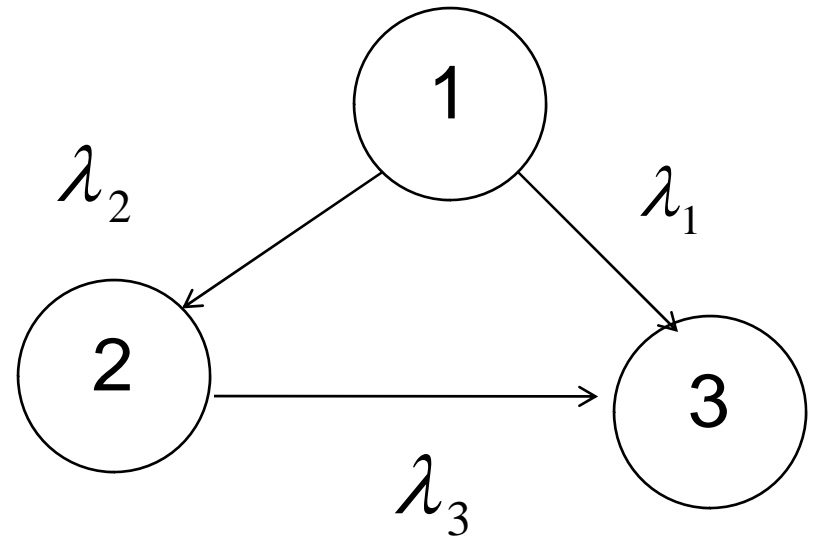
Degraded Systems



fully operational state 1
degraded state 2
failed state 3

$$\frac{dP_1(t)}{dt} = -(\lambda_1 + \lambda_2)P_1(t)$$

$$\frac{dP_2(t)}{dt} = \lambda_2 P_1(t) - \lambda_3 P_2(t)$$



Degraded Systems Solution



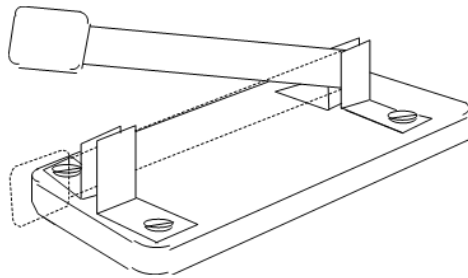
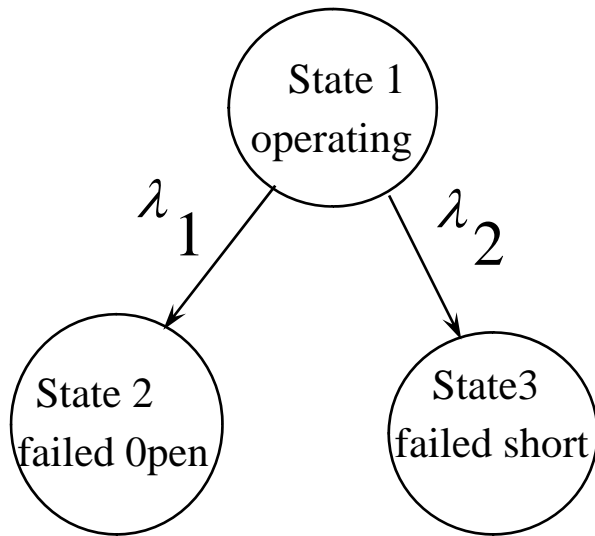
$$P_1(t) = e^{-(\lambda_1 + \lambda_2)t}$$

$$P_2(t) = \frac{\lambda_2}{\lambda_1 + \lambda_2 - \lambda_3} \left[e^{-\lambda_3 t} - e^{-(\lambda_1 + \lambda_2)t} \right]$$

$$R(t) = P_1(t) + P_2(t)$$

$$MTTF = \int_0^{\infty} [P_1(t) + P_2(t)] dt = \frac{1}{\lambda_1 + \lambda_2} + \frac{\lambda_2}{\lambda_1 + \lambda_2 - \lambda_3} \left[\frac{1}{\lambda_3} - \frac{1}{\lambda_1 + \lambda_2} \right]$$

Three-State Devices



$$\frac{d P_1(t)}{dt} = -(\lambda_1 + \lambda_2) P_1(t)$$

$$\frac{d P_2(t)}{dt} = \lambda_1 P_1(t)$$

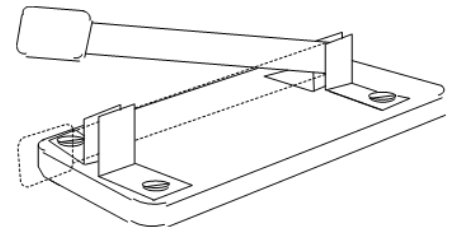
$$\frac{d P_3(t)}{dt} = \lambda_2 P_1(t)$$

Three State Devices Solution

$$R(t) = P_1(t) = e^{-(\lambda_1 + \lambda_2)t}$$

$$P_2(t) = \frac{\lambda_1}{\lambda_1 + \lambda_2} \left[1 - e^{-(\lambda_1 + \lambda_2)t} \right]$$

$$P_3(t) = \frac{\lambda_2}{\lambda_1 + \lambda_2} \left[1 - e^{-(\lambda_1 + \lambda_2)t} \right]$$



The Last Slide (for now)

Next Class: Chapter 7

- Physical reliability,
- Covariate Model,
- Interference theory,
- and much, much more...

You will not want to miss the next reliability class. It promises to be the best ever.

