



# SET-UP SCHEDULE GENERAL DATA

27.09.2022  
TruTops Punch  
V07.01.01

MACHINE:	TC2000 - TYPE: 1 (1250.0 x 1250.0 mm)
CONTROL:	Bo Typ3 VARIANT: 1
FIRMA:	
JOB NAME:	
NC PROGRAM PATH:	/ TRUMPF.NET/ Workfiles/ 77582.LST
PROGRAM NAME:	77582 (77582)
MATERIAL ID:	AlMg3-05 (AlMg3)
STORAGE ITEM DESIGNATION:	
BLANK:	3600 x 308 x 1 mm
WEIGHT:	2.99 kg
MACHINING TIME:	0 : 02 : 43 [h:min:s]
STORAGE REQUIREMENT:	4426 CHARACTERS
LASER TOTAL CUTTING LENGTH:	0.000 mm
NUMBER OF PROGRAMME RUNS:	1
SCRAP:	1.74 %
<b>NOTE: Machine with additional support tables</b>	

## MACHINING INSTRUCTIONS

CLAMP POSITIONS:	3 9
LOCATOR PIN:	1 FROM THE LEFT
STARTING POINT:	X = 215.000 mm, Y = 140.010 mm
REMARKS:	


## TOOL LIST

IDENT NO	TYPE	DIMENSION 1	DIMENSION 2	DIMENSION 3	ANGLE	REMARK	WT	MT	LT	STROKES
08150060	8	15.000	6.000	0.000	0.000	Oblon 15.0x 6.0mm	0	1	0	9
04150030	4	15.000	3.000	0.000	0.000	Recta 15x3mm	0	1	0	10
04370050	4	37.000	5.000	0.000	0.000	Recta 37x5mm	0	1	0	4
04762050	4	76.200	5.000	0.000	0.000	Recta 76.2x5mm	1	1	0	106
03100000	3	10.000	0.000	0.000	0.000	Square 10mm	0	1	0	2

**NUMBER OF STEEL/RTC CARTRIDGES: 0 / 1**

**The following magazine stations must not be tooled during tool change due to danger of collision: 1, 2, 3, 4, 5**

PTT	IDENT NO	REMARK	TDC	BDC	SOFTPUNCH
PTT-1	08150060	Oblon 15.0x 6.0mm	0.000	0.000	0
PTT-2	04150030	Recta 15x3mm	0.000	0.000	0
PTT-3	04370050	Recta 37x5mm	0.000	0.000	0
PTT-4	04762050	Recta 76.2x5mm	0.000	0.000	0
PTT-5	03100000	Square 10mm	0.000	0.000	0

INFORMATION ON SINGLE PART		
	PART NUMBER:	1
	DRAWING NUMBER:	NOID_1
	NAME OF DRAWING:	
	CUSTOMER NAME:	
	NUMBER:	1
	DIMENSIONS:	3554.642 x 308.000 mm
	SURFACE:	1089542.99 mm2
	WEIGHT:	2.942 kg
	MACHINING TIME:	2.72 min
	LASER CUTTING LENGTH:	0.000 mm
	GEOFILE NAME:	/ TRUMPF.NET/ Workfiles/ 77582.GEO

