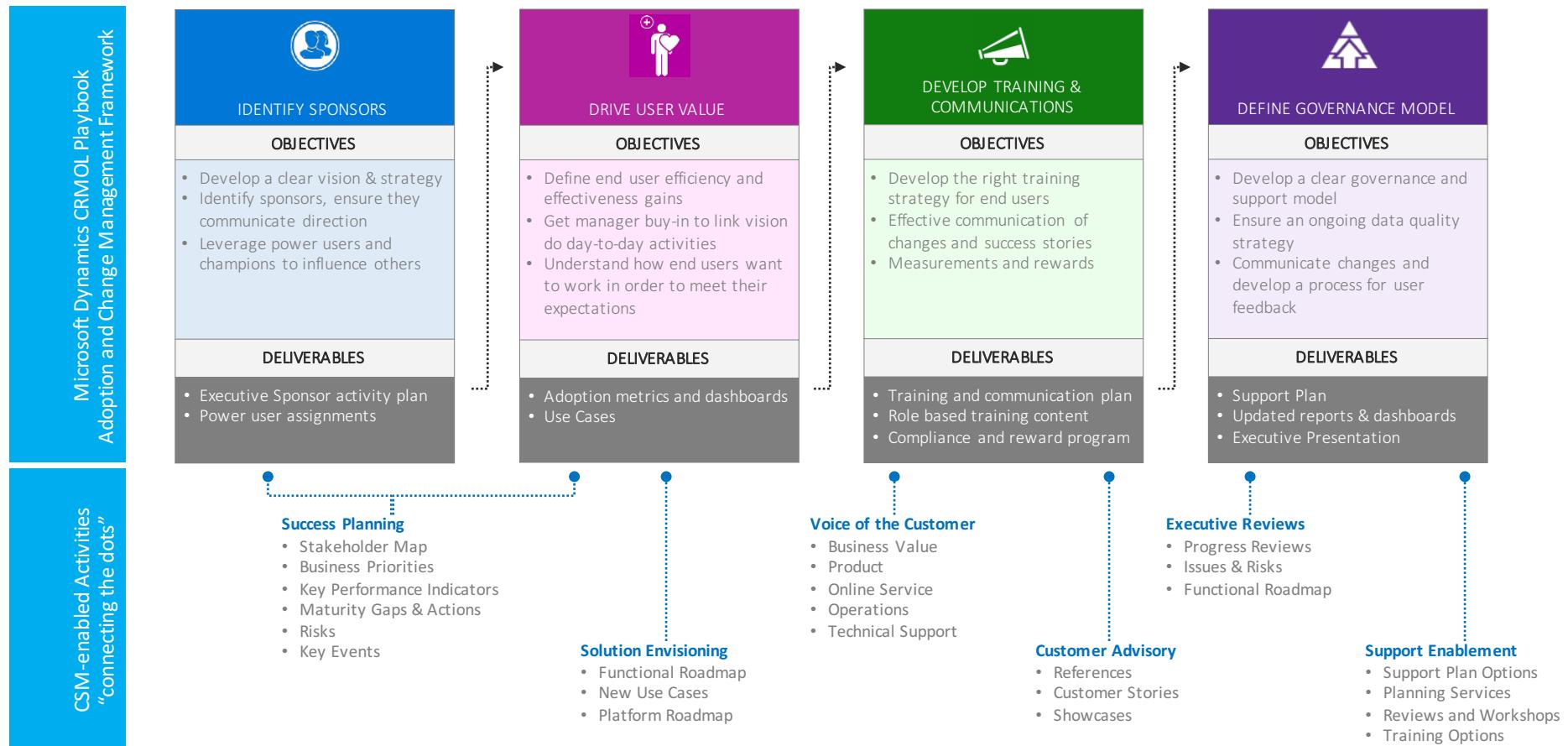


# Adoption is the Key to Success

7 of the top 10 reasons why projects fail are related to adoption and change management<sup>1</sup>



<sup>1</sup> Source: Fortune 500 CIO Survey by Deloitte