

Season	17-1 Spring / Summer 2017	Style Name	Joggle	Article Number	35.7615.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	241 - DRY COTTON SOLID 100% COTTON 280GSM	Size Groups	XS-KS

Style Details

Business Unit	1 - Menswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	T-shirt LS boatneck	Fabric Dessin	with yarndye stripe	Fit	Regular fit
Label	35 - Gaastra Men	Size Range	XS (XS-KS men), S (XS-KS men), M (XS-KS men), L (XS-KS men), XL (XS-KS men), XXL (XS-KS men), XXXL (XS-KS men), KS (XS-KS men)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLNSCH

Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
F59		#303F66	Twilight Blue	

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Style Image 1



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Dessin Image

BOM

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				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F59 - Twilight Blue
01. Washing								
08-Dec-2015	1	Washing + Treatment:	Enzyme wash for clean finish					
08-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
08-Dec-2015	1	241 - DRY COTTON SOLID 100% COTTON 280GSM	with yarn dye stripe start 26cm from HSP					A23 - Off White
08-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
08-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
08-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
08-Dec-2015	1	5102WT - 1.2cm - New ribbed woven tape - 1,2cm	tape at inside neckline (HSP to HSP)	st-80851	Supertri - ms	0,30	yds	F40 - Navy
11. Labels/Badges								
08-Dec-2015	1	9098WL Size C - Main label (3,5 x 4 cm)	inside CB neck 1,5 cm below neckseam		Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
08-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs	
08-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	5	BADGES:						
08-Dec-2015	5.1	9113WL - Tab label (1,5 cm)	at wearers left sleeve		Weavable	1,00	pcs	A23 - Off White
08-Dec-2015	5.2	9110WL - Woven label (3,5 cm)	Wearers right front		Weavable	1,00	pcs	F40 - Navy
12. Artworks								
30-Nov-2015	1-A	Pigment print	Center chest					F59 Twilight Blue
30-Nov-2015	2-A	Pigment print	Outer back neck					F59 Twilight Blue
08-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
08-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
08-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

Size Specification

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Model

Sizing spec		Grading	Sizes (in cm)								
Code	Description	XS-XXXL	XS	S	M	L	XL	XXL	XXXL	KS	Tol.
KB01	1/2 Chest Width- 2.5cm below Armpit	3	45	48	51	54	57	61	65	69	0.75
KB20	Across Front Width (16cm from HSP)	1.5	33,50	35	36,50	38	39,50	41,50	43,50	45,50	0.4
	Forward Shoulder Height from HPS	0	3	3	3	3	3	3	3	3	0.25
KB03	1/2 Bottom Width- relaxed	3	45	48	51	54	57	61	65	69	0.75
KB05	Shoulder Width	1.5	39,50	41	42,50	44	45,50	47,50	49,50	51,50	0.4
KB21	Across Back Width (15cm from HSP)	1.5	36,50	38	39,50	41	42,50	44,50	46,50	48,50	0.4
	Sleeve Cap Height	0.5	16,50	17	17,50	18	18,50	19	19,50	20	0
KS01	Sleeve Length from CBN- 3 point measurement	1.5	88	89,50	91	92,50	94	95,50	97,50	99,50	0.7
KB06	Armhole Length- straight	0.75	19,75	20,50	21,25	22	22,75	23,75	24,75	25,75	0.25
KS03	1/2 Bicep Width- 2.5cm from Armpit	0.75	17	17,75	18,50	19,25	20	21	22	23	0.25
KS06	1/2 Cuff Width- Relaxed/ buttoned	0.5	9,50	10	10,50	11	11,50	12,25	13	13,75	0.25
KS07	Cuff hem Height	0	3	3	3	3	3	3	3	3	0
KN01	Back Neck Width- HPS to HPS	0.5	22	22,50	23	23,50	24	24,50	25	25,50	0.25
KN03	Front Neck Drop inner	0.5	5	5,50	6	6,50	7	7,50	8	8,50	0.25
	Front Body Length from HPS	2	67	69	71	73	75	77	79	81	0.7
	Bottom Hem Height	0	3	3	3	3	3	3	3	3	0
	Shoulder Slope msrd 23 cm from CB	0	4	4	4	4	4	4	4	4	0.5
KN02	Back Neck Drop inner	0	2	2	2	2	2	2	2	2	0.25
	1/2 Forearm Width	0.5	11,75	12,25	12,75	13,25	13,75	14,50	15,25	16	0.25
	Forearm Position above Cuff Edge	0.5	16,50	17	17,50	18	18,50	19	19,50	20	0
	1/2 Half Moon Height		0	0	0	9	0	0	0	0	
	1/2 Half Moon Width		0	0	0	29,50	0	0	0	0	

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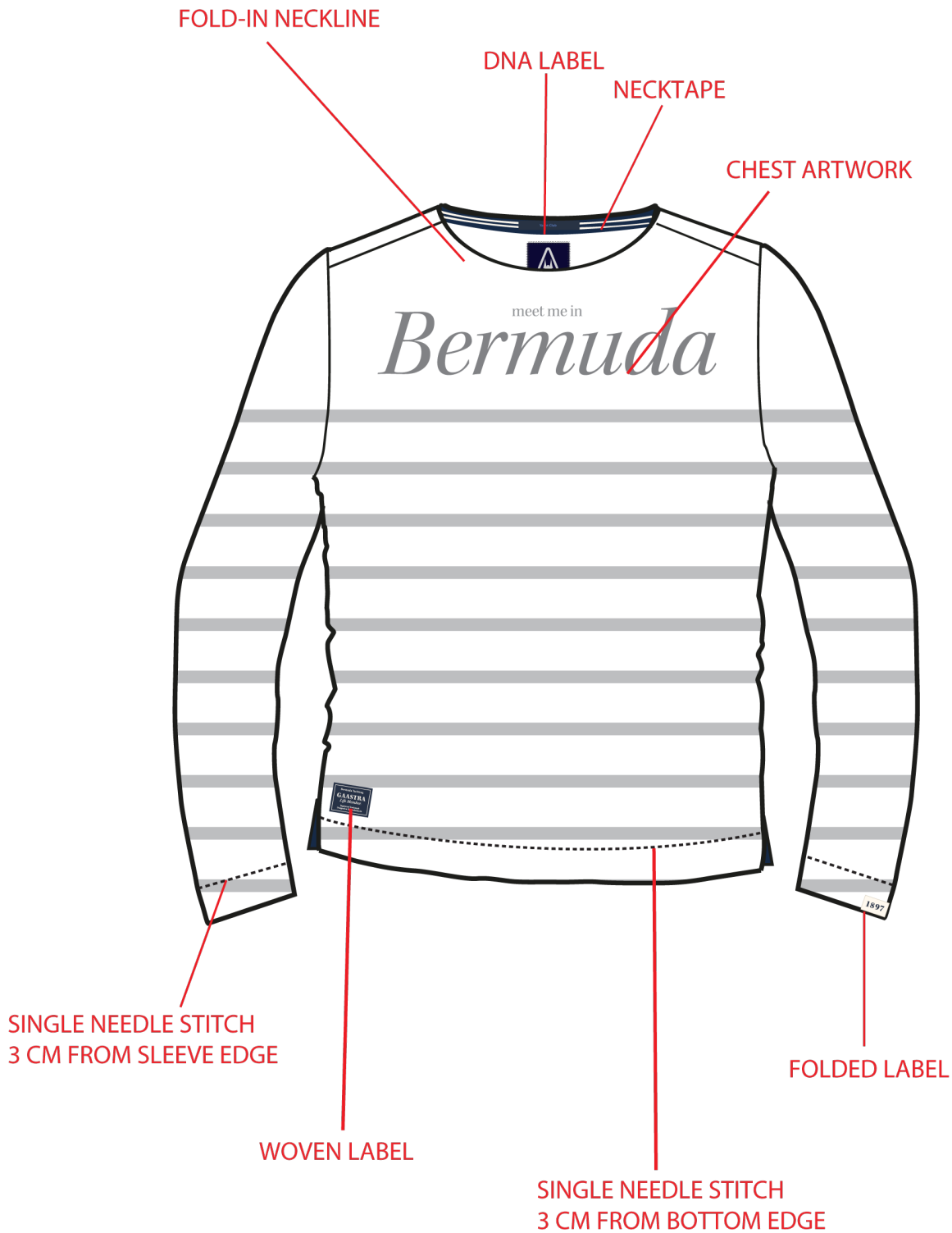
Sizing Specification Image

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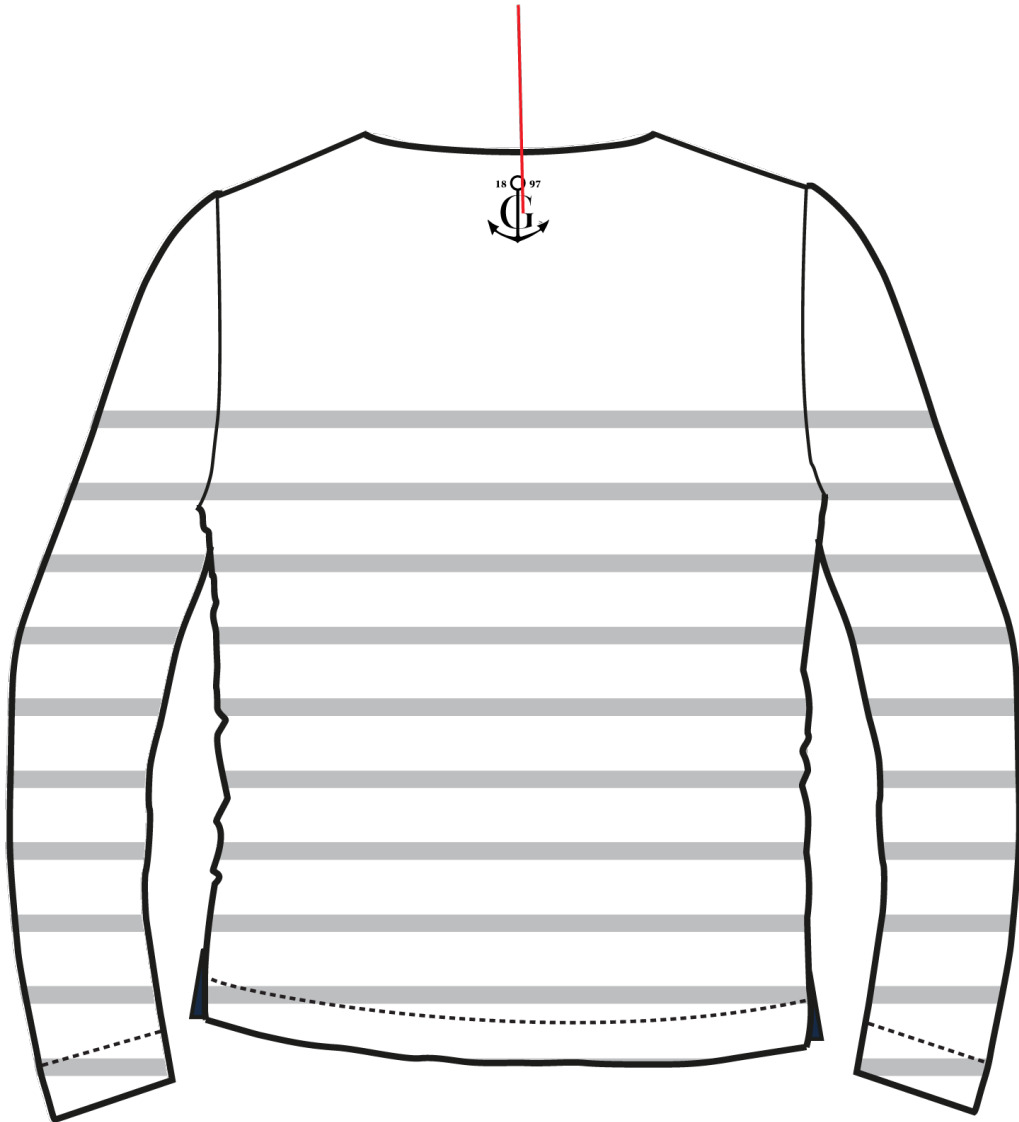
Technical Specification 1



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Technical Specification 2

BACK NECK ARTWORK



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Technical Specification 3



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Technical Specification 4

STRIPE REPEAT



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Artworks 1

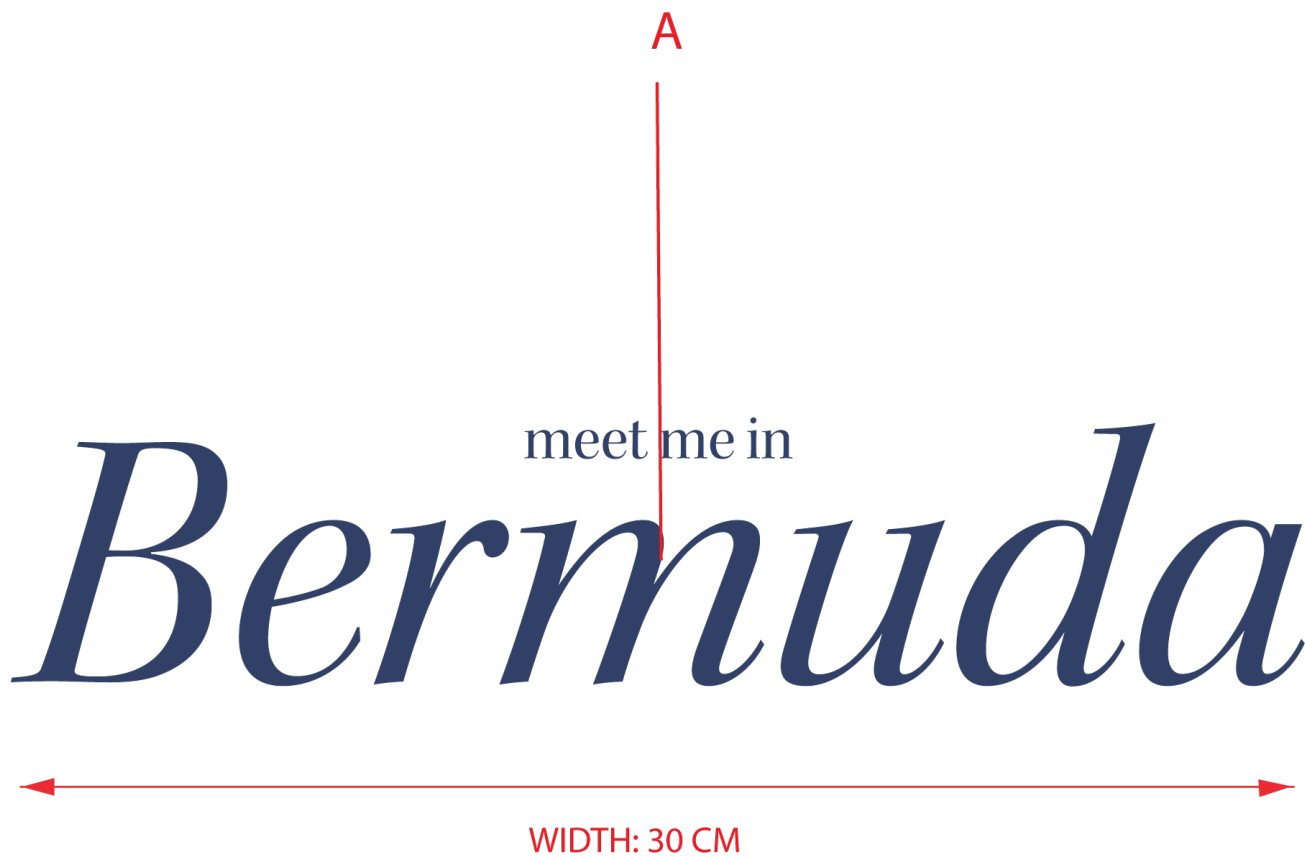
CHEST ARTWORK

A

meet me in

Bermuda

WIDTH: 30 CM



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Artworks 2

CHEST ARTWORK



Last Sample Request

Sizes	L (XS-KS men)	Requested ETD	26-Feb-2016
Sample Type	Photo Sample	Planned ETD	
Style Name	Joggle	ATD	

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Status Requested Comment Date
 Colors Garment Supplier TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes L (XS-KS men) Requested ETD 15-Jan-2016
 Sample Type Proto 1 Sample Planned ETD
 Status Requested ATD
 Sample Qty 1 Comment Date
 Colors

Overview Photos

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Sizings

Size L (XS-KS men)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB01	1/2 Chest Width- 2.5cm below Armpit	54,00		0.75	n/a			54,00
KB20	Across Front Width (16cm from HSP)	38,00		0.4	n/a			38,00
	Forward Shoulder Height from HPS	3,00		0.25	n/a			3,00
KB03	1/2 Bottom Width- relaxed	54,00		0.75	n/a			54,00
KB05	Shoulder Width	44,00		0.4	n/a			44,00
KB21	Across Back Width (15cm from HSP)	41,00		0.4	n/a			41,00
	Sleeve Cap Height	18,00		0	n/a			18,00
KS01	Sleeve Length from CBN- 3 point measurement	92,50		0.7	n/a			92,50
KB06	Armhole Length- straight	22,00		0.25	n/a			22,00
KS03	1/2 Bicep Width- 2.5cm from Armpit	19,25		0.25	n/a			19,25
KS06	1/2 Cuff Width- Relaxed/ buttoned	11,00		0.25	n/a			11,00
KS07	Cuff hem Height	3,00		0	n/a			3,00
KN01	Back Neck Width- HPS to HPS	23,50		0.25	n/a			23,50
KN03	Front Neck Drop inner	6,50		0.25	n/a			6,50
	Front Body Length from HPS	73,00		0.7	n/a			73,00
	Bottom Hem Height	3,00		0	n/a			3,00
	Shoulder Slope msrd 23 cm from CB	4,00		0.5	n/a			4,00
					n/a			
KN02	Back Neck Drop inner	2,00		0.25	n/a			2,00
	1/2 Forearm Width	13,25		0.25	n/a			13,25
	Forearm Position above Cuff Edge	18,00		0	n/a			18,00
	1/2 Half Moon Height	9,00			n/a			9,00
	1/2 Half Moon Width	29,50			n/a			29,50

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1. Fitting

Request	Comment	Image
	- ARTWORK IS NOT STRAIGHT - COLORS ARE NOT AT ALL OK, PLS SEND IN ACTUAL COLORS - HANDFEEL IS APPROVED	

3. Fabrics

Request	Comment	Image
	- NEEDS TO BE SOFTER, NOW IT IS TOO HARD - NEEDS TO BE ACTUAL YARN DYE - PLS MAKE AS ORIGINAL, MORE REFINED YARN	