

Season	17-1 Spring / Summer 2017	Style Name	Barque	Article Number	36.7640.71
Garment Supplier	Manhattan Ltd. Dhaka Office (90982)	Main Fabric	230 - PIQUE 20/1 100% COTTON 230GSM	Size Groups	XS-XXXL

## Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	Polo SS	Fabric Dessin	with yarndye stripe	Fit	Regular fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLVKOP

## Supplier

Garment Supplier	Manhattan Ltd. Dhaka Office (90982)	Manufacturer	Greenlife Knit Composite Limited (50147)
Agent	()	Country of Origin	BD

## Colorways

Code	Color	# / Name	Description	Image
A23		#E1FEF2	Off White	

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Size Groups XS-XXXL

## Style Image 1



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Size Groups XS-XXXL

## Dessin Image

## BOM

				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	A23 - Off White
01. Washing								
08-Dec-2015	1	Washing + Treatment:	Clean finish washing					
08-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
10-Mar-2016	1	230 - PIQUE 20/1 100% COTTON 230GSM						
08-Dec-2015	2	Lurex stripe	color reference: ISAMET 40 METALLIC YARN					0496
23-Mar-2016	3.1	collar + cuffs 1x1 rib	SOLID					F56 true navy
08-Dec-2015	4	placket+collars - tand+halfmoon	twill					A23 off white
08-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
08-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
08-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
10-Mar-2016		3539BT-0.8cm - Sew on button 0.8cm	at the placket (1spare) 3.5cm from start placket	ST30850	Supertri - ms	1,00	set	604 - Med old brass
23-Mar-2016	1	9071WT-1cm - Striped tape 1cm	tape at inside neckline (HSP to HSP) AND INSISDE SLITS	P-9071WT - -WITE-GO - LD	Weavable	0,30	yds	017 - White Gold
08. Hangtag / Plasters								
08-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	F40 - Navy
11. Labels/Badges								
08-Dec-2015	1	9099WL Size C - Main label (3 x 4,3 cm)	inside CB neck 1,5 cm below neckseam		Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
15-Mar-2016	3	1004WL - wash& Care	10cm from bottom hem		Clotex	1,00	pcs	
08-Dec-2015	4	9101WL Size B - DNA label ( 4,5 cm x 0,7 cm )	on top of necktape, centered	P-9101WL - -B	Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	5	BADGES:						
23-Mar-2016	5.1	9110WL - Woven label ( 3,5 cm )	at wearers right bottom placed over sideseam 3cm above slits	P-9110WL - -F40	Weavable	1,00	pcs	A23 - Off White
08-Dec-2015	5.2	8024WB SIZE A - Woven badge ( 7 cm )	at wearers left chest		Masterki - ds	1,00	pcs	F40 - Navy
12. Artworks								
08-Dec-2015	01	FINE FULL EMBROIDERY	CB NECK					ISAMET 40 METALLIC YARN: 0496
02-Feb-2016	02A	FULL EMBROIDERY POLY YARN	CENTRALLY CB					F56

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 Garment Supplier Manhattan Ltd. Dhaka Office (90982) Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM Size Groups XS-XXXL

				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	A23 - Off White
02-Feb-2016	02B	FULL EMBROIDERY	CENTRALLY CB					ISAMET 40 METALLIC YARN: 0496
02-Feb-2016	02C	HEAT CUT - BIAS CUT SHELL A	CENTRALLY CB					HEAT CUT - BIAS CUT
02-Feb-2016	02D	2MM FULL EDGE EMBROIDERY - POLY YARN	CENTRALLY CB					F56
20-Nov-2015	03	FULL EMBROIDERY	CB COLLAR STAND					F56
08-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
08-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
08-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

## Size Specification

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Style Name Barque  
Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM

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Size Groups XS-XXXL

## Model

Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
KB01	1/2 chest width (1cm below armhole)	2.5	2	4	43	45,50	48	50	52	56	60	1
KB26	Front width from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	
KB20	Front width	1.2	1.2	1.2	27,10	28,30	29,50	30,70	31,90	33,10	34,30	0.6
KB10	Waist length from CB	0.5	0.5	0.5	37	37,50	38	38,50	39	39,50	40	
KB02	1/2 waist width	2.5	2	5	35,50	38	40,50	42,50	44,50	49,50	54,50	1
KB03	1/2 bottom width	2.5	2	5	42	44,50	47	49	51	56	61	1
KP31	Band / rib height	0	0	0	2	2	2	2	2	2	2	
KP23	Slit length	0	0	0	4	4	4	4	4	4	4	0
KB05	Shoulder to shoulder	1	1	1	36	37	38	39	40	41	42	0.5
KB27	Back width from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	
KB21	Back width	1.2	1.2	1.2	32,60	33,80	35	36,20	37,40	38,60	39,80	0.6
KS01	Sleeve length from CB SS	1	1	1	36	37	38	39	40	41	42	0.5
KB06	1/2 armhole straight SS	0.75	0.75	1.5	17,50	18,25	19	19,75	20,50	22	23,50	0.3
KS05	1/2 sleeve opening SS	0.75	0.75	1.5	13	13,75	14,50	15,25	16	17,50	19	0.3
KN01	Back neck width RIB COLLAR	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	0.25
KN02	Back neck drop	0	0	0	1	1	1	1	1	1	1	0
KN03	Front neck drop	0.5	0.5	0.5	7	7,50	8	8,50	9	9,50	10	0.25
KP01	Collar point CF RIB	0	0	0	4,50	4,50	4,50	4,50	4,50	4,50	4,50	0.25
KP02	Collar height CB	0	0	0	5	5	5	5	5	5	5	0.25
KP03	Collarstand height CB	0	0	0	2	2	2	2	2	2	2	
KP21	Placket length	0.8	0.8	0.8	17,40	18,20	19	19,80	20,60	21,40	22,20	0.25
KP22	Placket width	0	0	0	2	2	2	2	2	2	2	0.25
KP50	Halfmoon width	0.5	0.5	0.5	18	18,50	19	19,50	20	20,50	21	0.25
KP51	Halfmoon height below CB	0.5	0.5	0.5	6	6,50	7	7,50	8	8,50	9	0.25
KS03	1/2 upperarm width (1cm below armpit) SS	0.75	0.75	1.5	14	14,75	15,50	16,25	17	18,50	20	0.3
	Rib height sleeve	0	0	0	2	2	2	2	2	2	2	0.25
KB07	Front length from HSP	1.75	1.75	1.75	63	64,75	66,50	68,25	70	71,75	73,50	0.75
	sleevecap				0	0	15	0	0	0	0	

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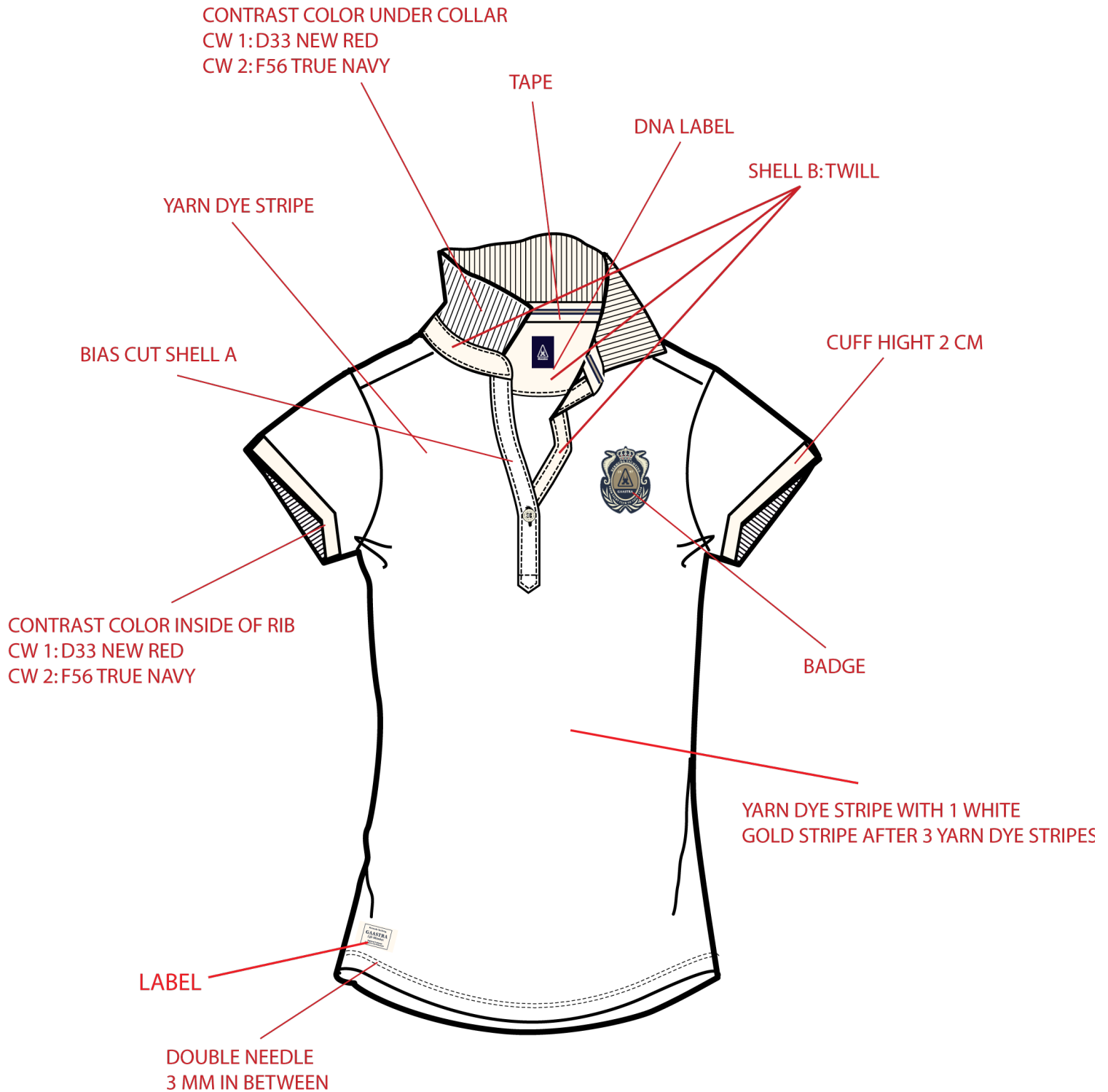
## Sizing Specification Image

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## Technical Specification 1



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Size Groups XS-XXXL

## Technical Specification 2

CONTRAST COLOR UNDER COLLAR

CW 1:D33 NEW RED

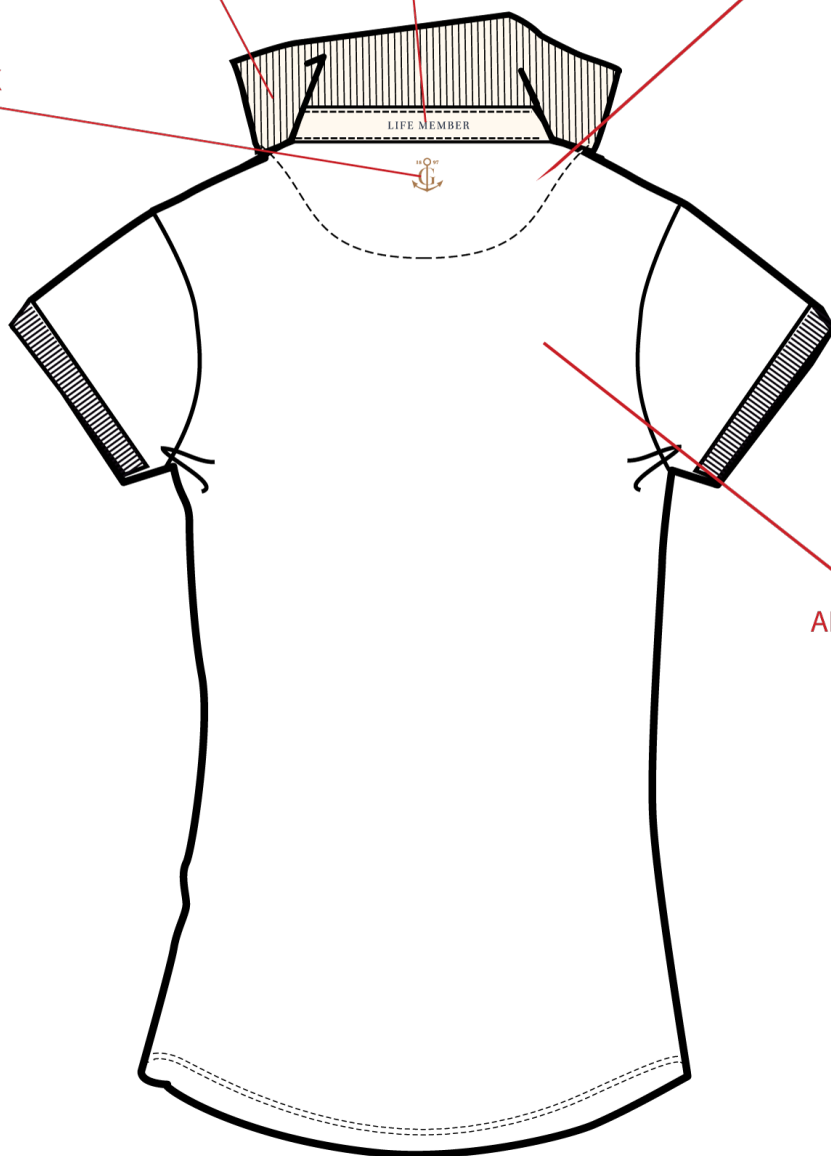
CW 2:F56 TRUE NAVY

ARTWORK

HALF MOON

ARTWORK

ARTWORK



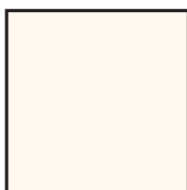
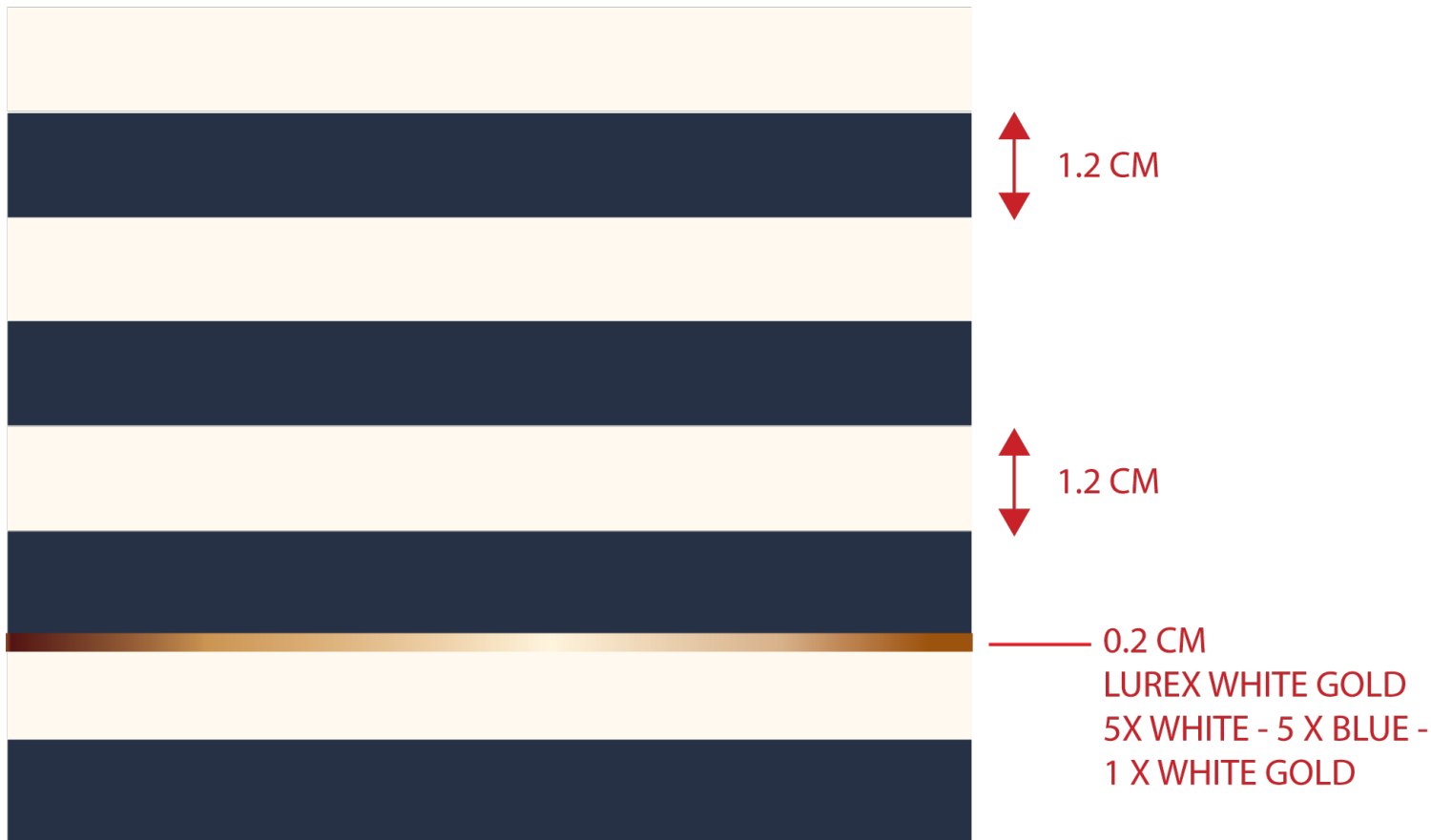


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## Technical Specification 3



A23 OFF WHITE  
11-0604



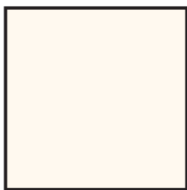
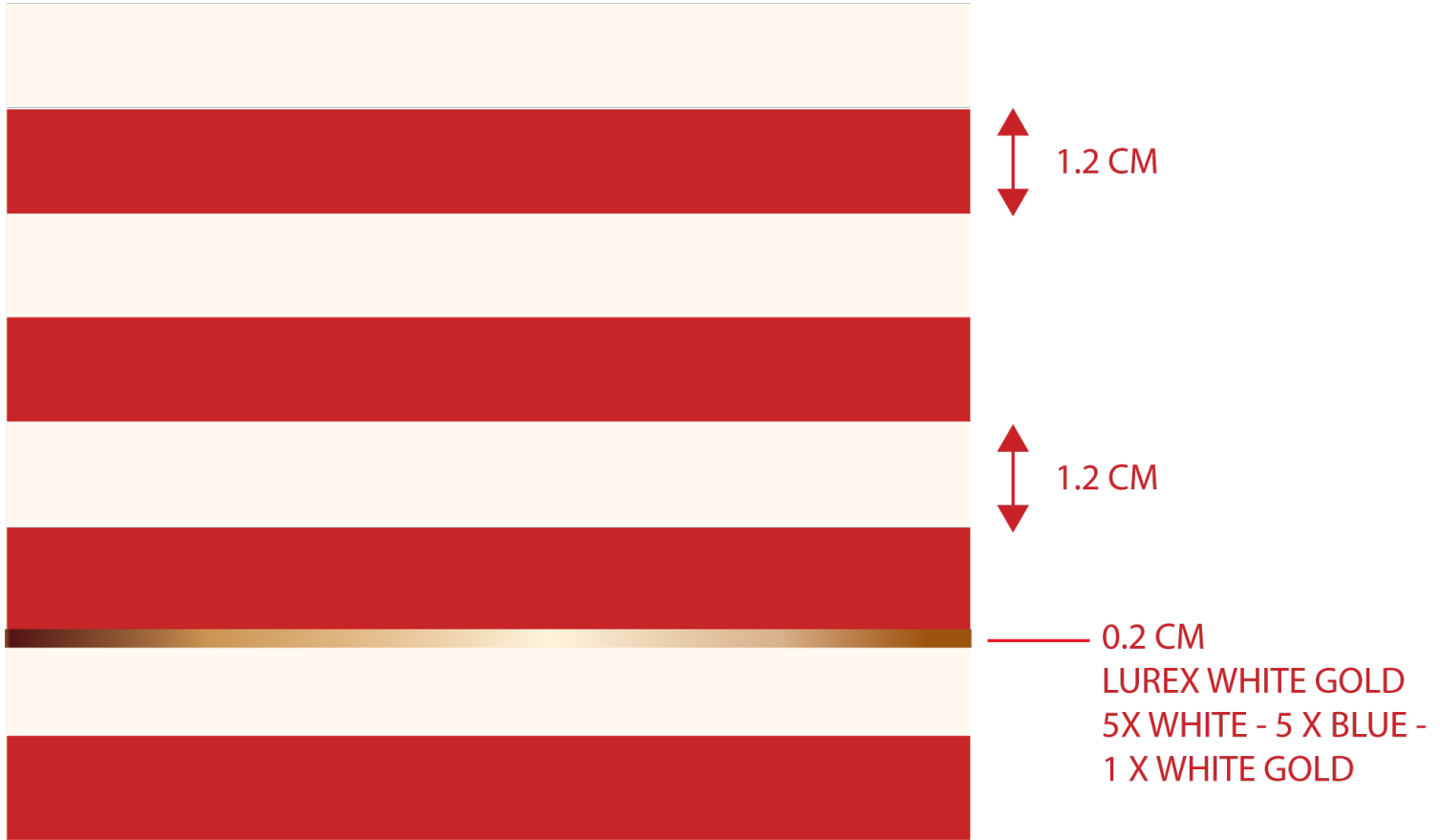
F56 TRUE NAVY

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Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM

Article Number 36.7640.71  
Size Groups XS-XXXL

## Technical Specification 4



A23 OFF WHITE  
11-0604



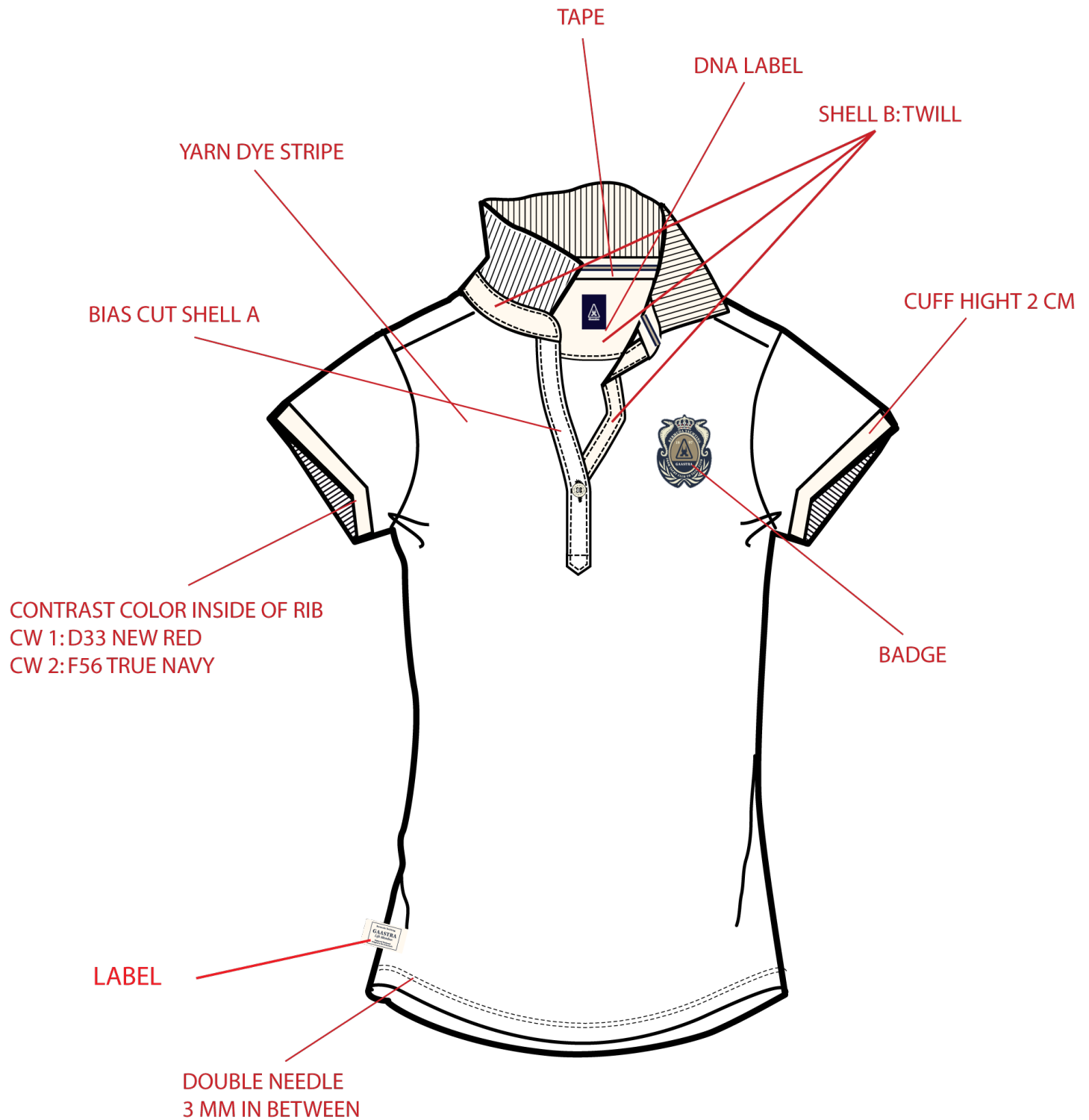
D33 NEW RED  
18-1662

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## Technical Specification 5



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## Technical Specification 6

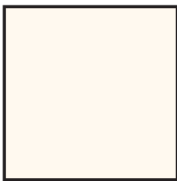
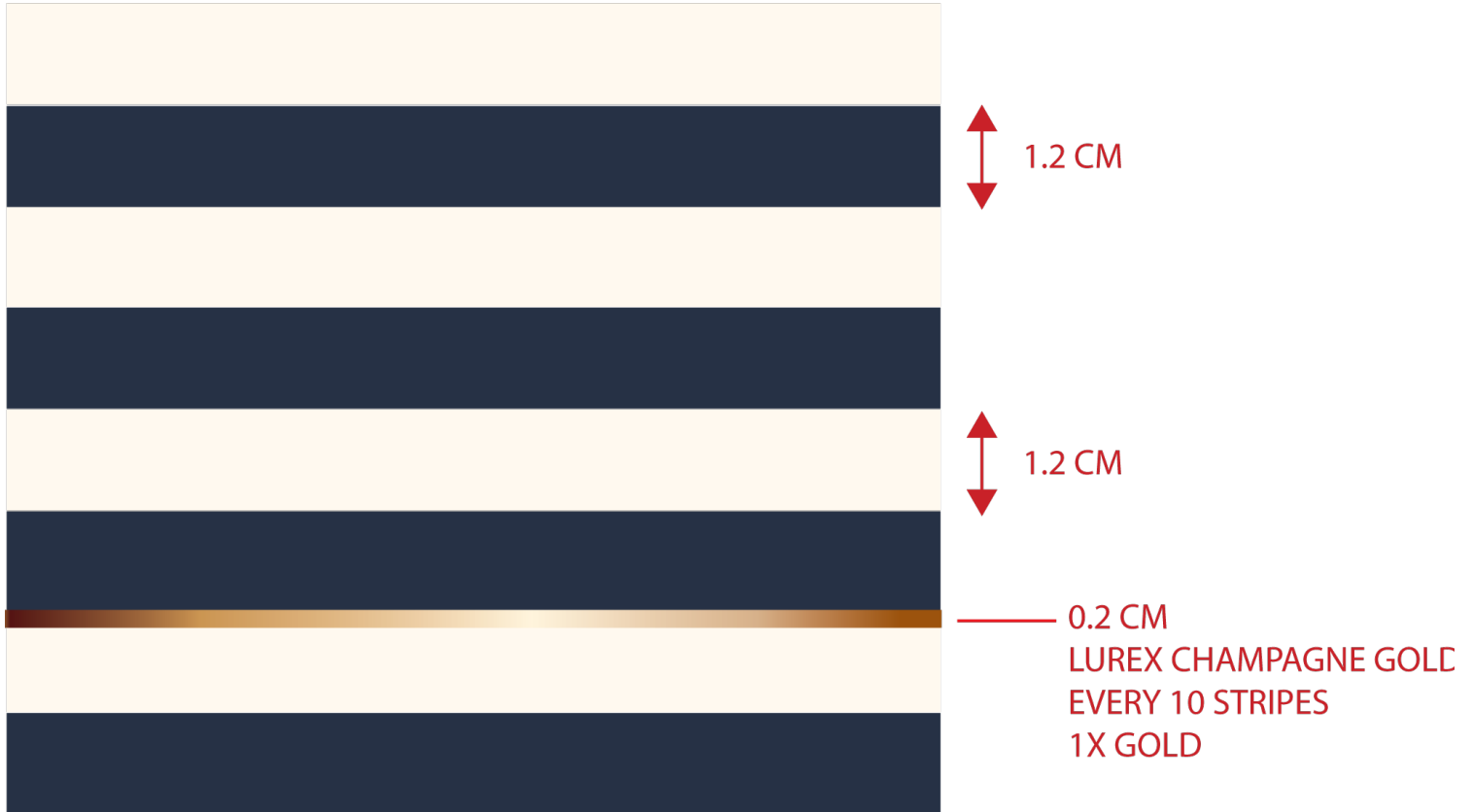


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## Technical Specification 7



A23 OFF WHITE  
11-0604



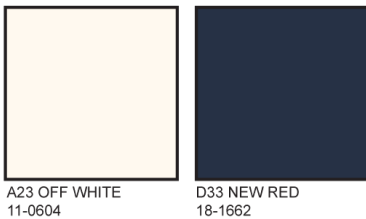
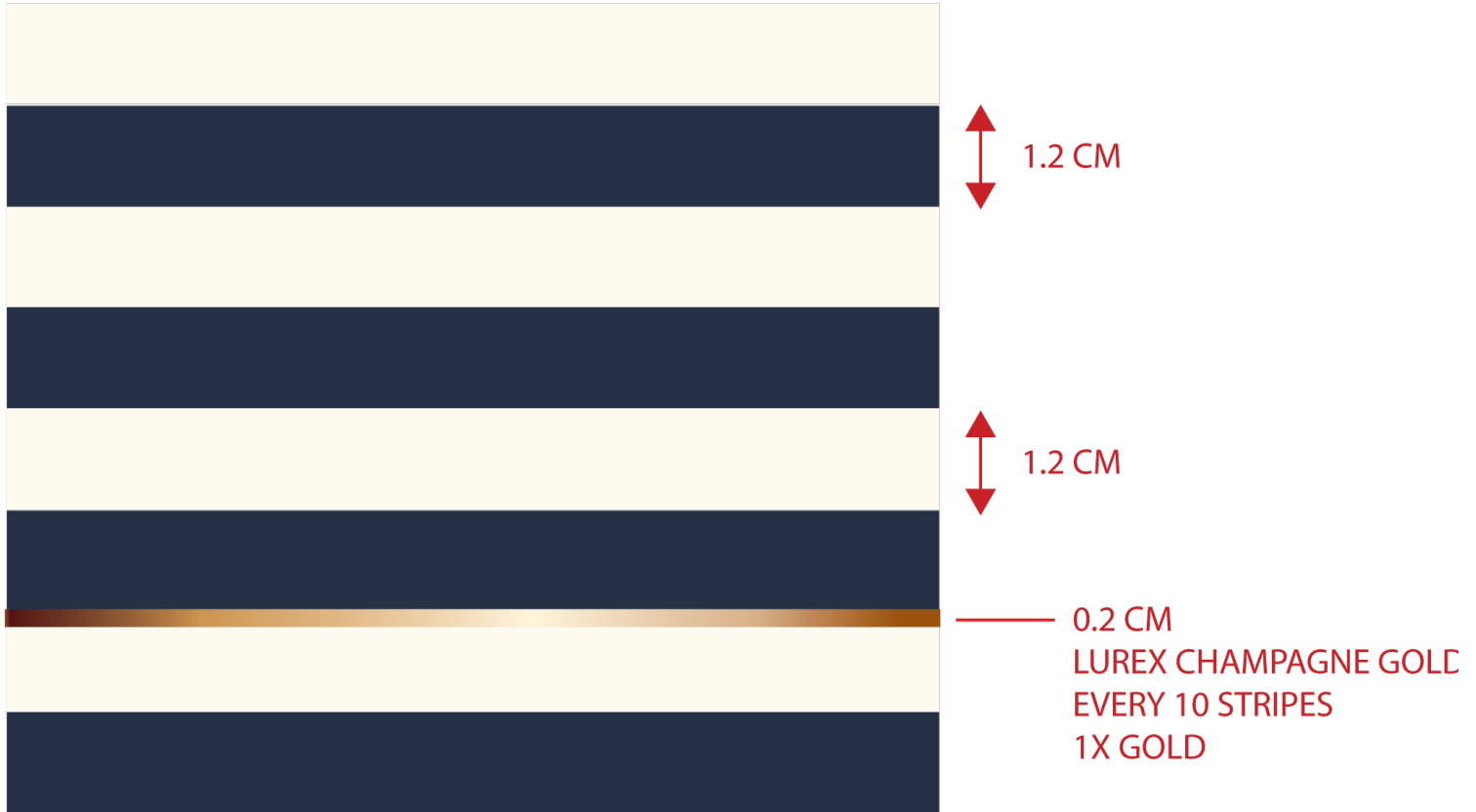
F56 TRUE NAVY

Season 17-1 Spring / Summer 2017  
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Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM

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## Technical Specification 8



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## Artworks 1

# 1.5 CM FROM CBN



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## Artworks 2

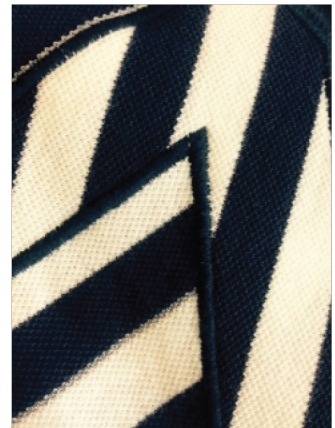
PLACEMENT: AT CB  
1CM BELOW HALF MOON STITCH

A ——— LIFE MEMBER

97

C

D



A ——— BERMUDA YACHTING

B ——— GAASTRA



20 CM



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## Artworks 3

# ARTWORK1: 1.5 CM FROM CBN



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## Artworks 4

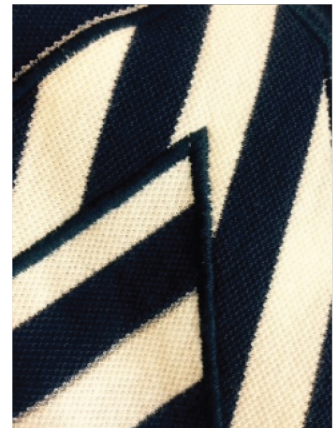
ARTWORK 2:  
PLACEMENT: AT CB  
1CM BELOW HALF MOON STITCH

A — LIFE MEMBER

97

C

D



A — BERMUDA YACHTING

B — GAASTRA



20 CM

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## Artworks 5

# ARTWORK3: CB CENTRALLY ON COLLAR STAND

# LIFE MEMBER



## Last Sample Request

Sizes M (XS-3XL women) Requested ETD 10-May-2016  
 Sample Type Sales Sample Planned ETD  
 Style Name Barque ATD  
 Status Requested Comment Date  
 Colors Garment Supplier Manhattan Ltd. Dhaka Office

## Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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## Photo Sample Comments

Sizes M (XS-3XL women) Requested ETD 26-Feb-2016  
 Sample Type Photo Sample Planned ETD  
 Status Requested ATD

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Sample Qty 1

Comment Date

Colors

## Overview Photos



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Style Name Barque  
Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM

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## Sizings

### Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB01	1/2 chest width (1cm below armhole)	48,00	45,50	1	-2,50	KEEP SPEC		48,00
KB26	Front width from HSP	15,00			n/a			15,00
KB20	Front width	29,50	33,00	0.6	3,50	KEEP SPEC		29,50
KB10	Waist length from CB	38,00			n/a			38,00
KB02	1/2 waist width	40,50	42,00	1	1,50	KEEP SPEC		40,50
KB03	1/2 bottom width	47,00	47,00	1	0,00	OK		47,00
KP31	Band / rib height	2,00	2,00		0,00			2,00
KP23	Slit length	4,00	5,00	0	1,00	KEEP SPEC		4,00
					n/a			
KB05	Shoulder to shoulder	38,00	39,00	0.5	1,00	KEEP SPEC		38,00
KB27	Back width from HSP	15,00			n/a			15,00
KB21	Back width	35,00	34,50	0.6	-0,50	WITHIN TOLL, KEEP SPEC		35,00
					n/a			
KS01	Sleeve length from CB SS	38,00	38,00	0.5	0,00	OK	38,00	38,00
KB06	1/2 armhole straight SS	19,00	19,00	0.3	0,00	OK		19,00
KS05	1/2 sleeve opening SS	14,50	15,00	0.3	0,50	KEEP SPEC		14,50
KN01	Back neck width RIB COLLAR	15,00	16,00	0.25	1,00	KEEP SPEC		15,00
KN02	Back neck drop	1,00	1,00	0	0,00	OK		1,00
KN03	Front neck drop	8,00	8,00	0.25	0,00	OK		8,00
					n/a			
KP01	Collar point CF RIB	4,50	4,50	0.25	0,00	OK		4,50
KP02	Collar height CB	5,00	5,00	0.25	0,00	OK		5,00
KP03	Collarstand height CB	2,00	2,00		0,00			2,00
					n/a			
KP21	Placket length	19,00	19,00	0.25	0,00	OK		19,00
KP22	Placket width	2,00	2,00	0.25	0,00	OK		2,00
					n/a			
KP50	Halfmoon width	19,00	21,00	0.25	2,00	KEEP SPEC		19,00
KP51	Halfmoon height below CB	7,00	7,50	0.25	0,50	KEEP SPEC		7,00
					n/a			
KS03	1/2 upperarm width (1cm below armpit) SS	15,50	16,50	0.3	1,00	KEEP SPEC		15,50
					n/a			
	Rib height sleeve	2,00	2,00	0.25	0,00	OK		2,00
KB07	Front length from HSP	66,50	64,50	0.75	-2,00	KEEP SPEC		66,50
	sleevecap	15,00			n/a			15,00
					n/a			

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Garment Supplier Manhattan Ltd. Dhaka Office (90982) Main Fabric 230 - PIQUE 20/1 100% COTTON 230GSM Size Groups XS-XXXL

## 1. Fitting

Request	Comment	Image
	- PLEASE KEEP SPEC AND FOLLOWS CHANGES WHERE AMENDED	

## 2. Design

Request	Comment	Image
	- COLORWAY D33 NEW RED IS DROPPED  - PLEASE MAKE TONAL COLLAR AND CUFF NO CONTRAST	

## 3. Fabrics

Request	Comment	Image
	- FABRIC DOES NOT LOOK LIKE OUR APPROVED QUALITY FABRIC, WHAT IS THE ACTUAL MATERIAL? - LUREX COLOR IS NOT APPROVED, PLS USE REQUESTED COLOR WHITE GOLD  STRIPE REPEAT - STRIPE REPEAT IS NOT APPROVED, PLEASE ADVISE HOW TO MAKE IT WIDER AS REQUESTED - PLEASE MAKE LUREX STRIPE REPEAT AS PER ARTWORK, NOW TOO MANY LUREX STRIPES  - PLEASE PREWASH THE TWILL NOW IS TOO CLEAN AND STIFF	

## 4. Trimmings

Request	Comment	Image
	- NECKTAPES ARE AVAILABLE, PLS USE COLOR WHITE GOLD AS PER REQUESTED - PLEASE PLACE WOVEN LABEL AT THE BOTTOM ON TOP OF SIDESEAM - PLS FOLLOW BOM FOR TRIMS	

## 5. Artworks

Request	Comment	Image
	AT CB: - APPROVED	

## 6. Workmanship

Request	Comment	Image
	-STITCHING AT PLACKET AND HALF MOON IS NOW NAVY, PLS MAKE OFF WHITE - POSITION BUTTON SHOULD BE 1,5CM LOWER 3.5CM FROM START PLACKET	

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