

Season	17-1 Spring / Summer 2017	Style Name	Advant stripe-CR	Article Number	36.7862.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	221 - SINGLE JERSEY 24/1 100% COTTON 140GSM	Size Groups	XS-XXXL

Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	Top sleeveless	Fabric Dessin	with all over yarn dye	Fit	Regular fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLGKRI

Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
F56		#263145	True Navy	

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Style Image 1



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BOM

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				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy
01. Washing								
16-Dec-2015	1	Washing + Treatment:	Clean finish washing					
16-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
01-Feb-2016	1	221 - SINGLE JERSEY 24/1 100% COTTON 140GSM	with all over yarn dye					A23 - Off White
16-Dec-2015	2	Collar+cuffs	solid self fabric tube					F56 True navy
16-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
16-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
16-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
16-Dec-2015	1	9071WT-1cm - Striped tape 1cm	tape at inside neckline (HSP to HSP)	ST-80792	Weavable	0,30	yds	017 - White Gold
28-Jan-2016	2	3557BT-0.8cm - Fancy metal button 0.8cm	at CB	ST-30851	Supertri - ms	1,00	pcs	604 - Med old brass
08. Hangtag / Plasters								
16-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	F40 - Navy
11. Labels/Badges								
16-Dec-2015	1	9099WL Size C - Main label (3 x 4,3 cm)	inside CB neck 1,5 cm below neckseam		Weavable	1,00	pcs	F40 - Navy
16-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
16-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs	
16-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	F40 - Navy
16-Dec-2015	5	BADGES:						
28-Jan-2016	5.1	9116WL - Woven label (2,5 X 0,6 cm)	ON TOP OF WRS LEFT SIDE SEAM		Jakin	1,00	pcs	F40 - Navy
12. Artworks								
16-Dec-2015	01A	FOIL PRINT	CHEST					CHAMPAGNE - REF= ISAMET 40 METALLIC YARN: 0496
10-Dec-2015	01B	FULL EMBROIDERY	CHEST					O24 VISTA BLUE
10-Dec-2015	01C	FULL EMBROIDERY	CHEST					A23 OFF WHITE
10-Dec-2015	01D	FULL EMBROIDERY	CHEST					D20 RED
16-Dec-2015	2	FULL EMBROIDERY	ON TOP OF WRS LEFT SIDE SEAM					CHAMPAGNE - REF= ISAMET 40 METALLIC YARN: 0496
16-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
16-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
16-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

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Size Specification

Model

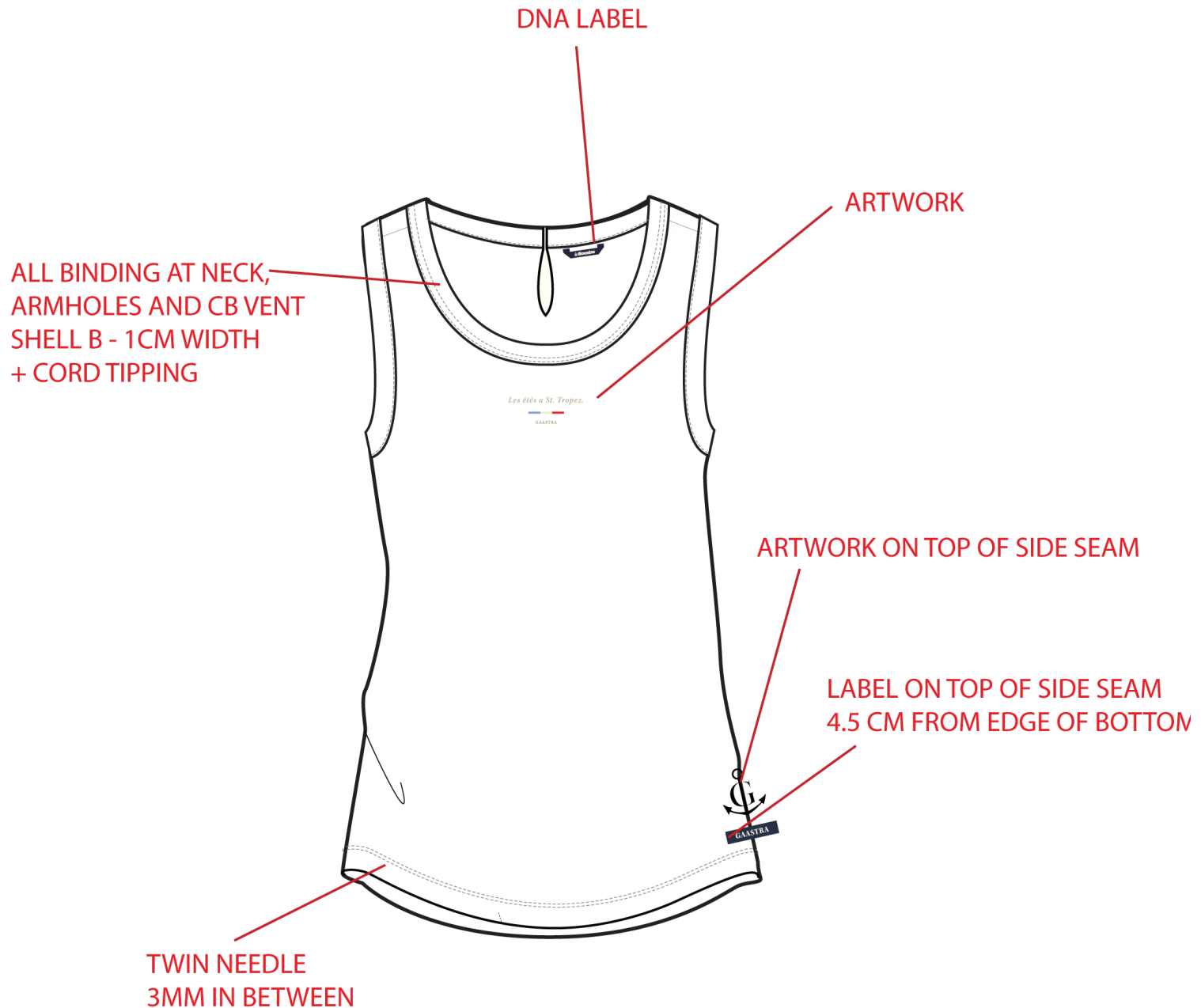
Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
KB01	1/2 Chest width (1cm below armhole)	2.5	2	4	40	42,50	45	47	49	53	57	1
KB26	Front width from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	0
KB20	Front width	1.2	1.2	1.2	24,60	25,80	27	28,20	29,40	30,60	31,80	0.6
KB10	Waist length from CB	0.5	0.5	0.5	40	40,50	41	41,50	42	42,50	43	0
KB02	1/2 Waist width	2.5	2	5	-5	-2,50	0	2	4	9	14	1
KB03	1/2 Bottom width	2.5	2	5	42	44,50	47	49	51	56	61	1
	bottom hem height				0	0	2	0	0	2	2	
KB10	Back width from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	0.25
KB21	Back width	1.2	1.2	1.2	26,60	27,80	29	30,20	31,40	32,60	33,80	0.6
KB05	Shoulder to shoulder	1	1	1	33,50	34,50	35,50	36,50	37,50	38,50	39,50	0.5
	Shoulder slope (at armhole)	0	0	0			0					
KB07	Front length from HSP	1.75	1.75	1.75	61,50	63,25	65	66,75	68,50	70,25	72	0.75
	Tail				0	0	4,50	0	0	0	0	
KB06	1/2 Armhole straight	0.75	0.75	1.5	19	19,75	20,50	21,25	22	23,50	25	0.3
	Cuff height	0	0	0	1	1	1	1	1	1	1	
KN01	Back neck width	0.5	0.5	0.5	22	22,50	23	23,50	24	24,50	25	0.25
KN02	Back neck drop	0	0	0	4	4	4	4	4	4	4	0
KN03	Front neck drop round	0.5	0.5	0.5	17	17,50	18	18,50	19	19,50	20	0.25
KP30	Band/ Rib height collar	0	0	0	1	1	1	1	1	1	1	0
	Key hole opening				0	0	3	0	0	0	0	

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Sizing Specification Image

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Technical Specification 1



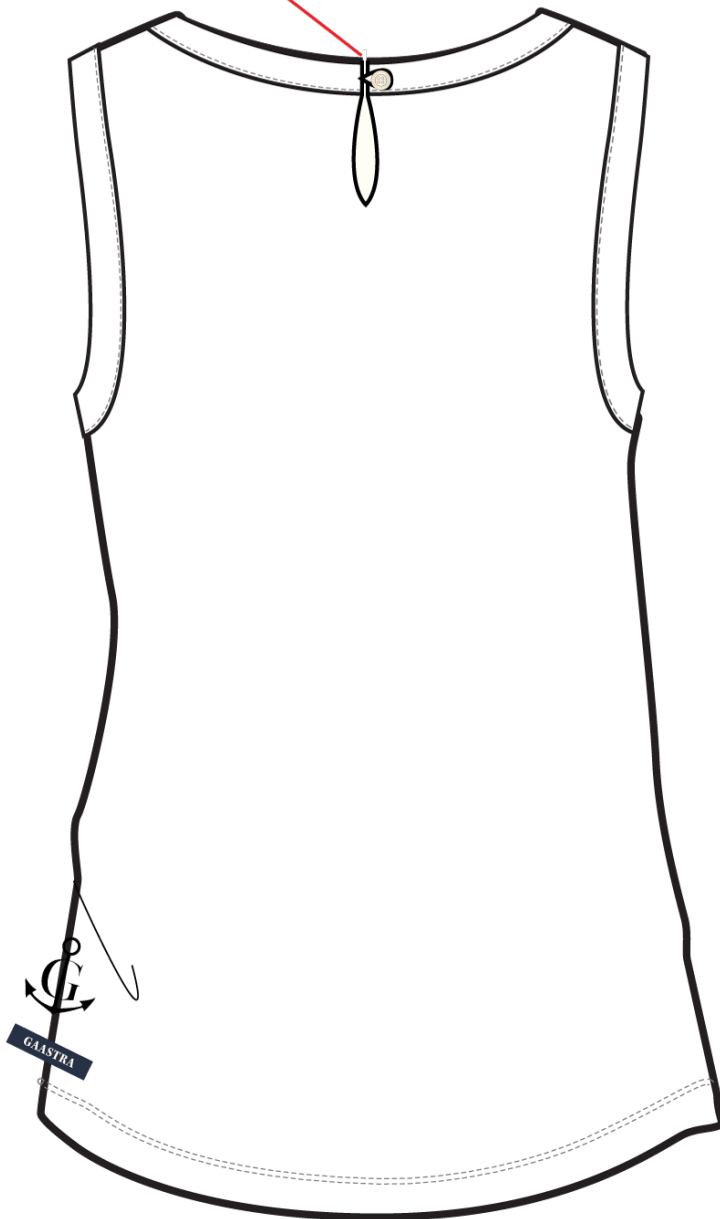
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Technical Specification 2

CB KEYHOLE
W. BUTTON &
LOOP CLOSURE



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Technical Specification 3

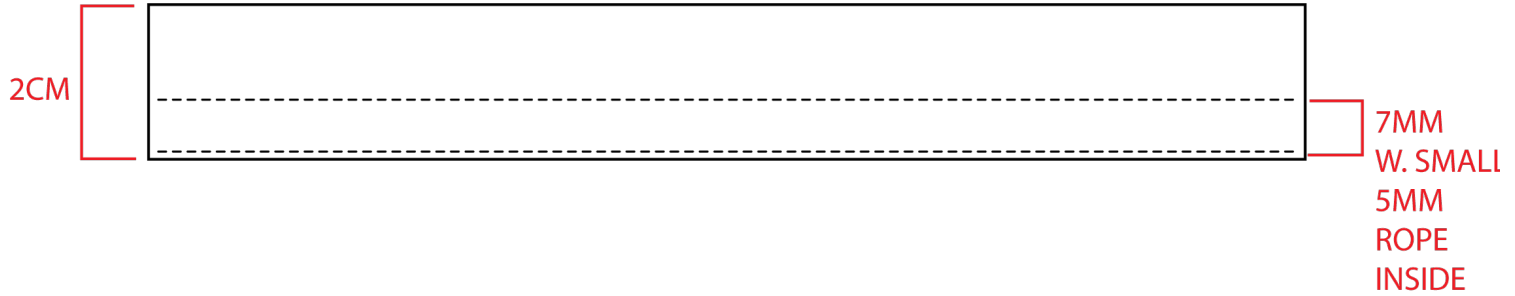


F56 TRUE NAVY
A23 OFF WHITE

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Technical Specification 4

NECK & ARMHOLE TRIM - W. TUNNEL & ROPE-FILLING
NECK= SHELLB -> SELF FABRIC SOLID (NO STRIPE!)



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Artworks 1

ARTWORK 01:
POSITION: 4 CM DOWN FROM CF.
REAL SIZE: 7.5 CM



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Artworks 2

ARTWORK: 02

POSITION: 0.8 CM ABOVE LABEL

REAL SIZE: 3 CM



Last Sample Request

Sizes M (XS-3XL women) Requested ETD 26-Feb-2016
Sample Type Photo Sample Planned ETD
Style Name Advant stripe-CR ATD

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Status Requested Comment Date
 Colors Garment Supplier TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes M (XS-3XL women) Requested ETD 15-Jan-2016
 Sample Type Proto 1 Sample Planned ETD
 Status Requested ATD
 Sample Qty 1 Comment Date
 Colors

Overview Photos



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Sizings

Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB01	1/2 Chest width (1cm below armhole)	45,00	45,50	1	0,50	WITHIN TOLL, KEEP SPEC		45,00
KB26	Front width from HSP	15,00		0	n/a			15,00
KB20	Front width	27,00	27,00	0.6	0,00	OK		27,00
KB10	Waist length from CB	41,00		0	n/a			41,00
KB02	1/2 Waist width	0,00	46,50	1	46,50			0,00
KB03	1/2 Bottom width	47,00	48,00	1	1,00	WITHIN TOLL, KEEP SPEC		47,00
	bottom hem height	2,00	2,00		0,00			2,00
KB10	Back width from HSP	15,00		0.25	n/a			15,00
KB21	Back width	29,00	29,00	0.6	0,00	OK		29,00
KB05	Shoulder to shoulder	35,50	34,00	0.5	-1,50	KEEP SPEC		35,50
	Shoulder slope (at armhole)	0,00			n/a			0,00
KB07	Front length from HSP	65,00	63,00	0.75	-2,00	KEEP SPEC	65,00	65,00
	Tail	4,50	5,00		0,50			4,50
					n/a			
KB06	1/2 Armhole straight	20,50	19,00	0.3	-1,50	KEEP SPEC		20,50
	Cuff height	1,00	2,00		1,00		1,00	1,00
KN01	Back neck width	23,00	25,50	0.25	2,50	KEEP SPEC		23,00
KN02	Back neck drop	4,00	4,00	0	0,00	OK		4,00
KN03	Front neck drop round	18,00	17,00	0.25	-1,00	KEEP SPEC	18,00	18,00
					n/a			
KP30	Band/ Rib height collar	1,00	2,00	0	1,00	KEEP SPEC	1,00	1,00
					n/a			
	Key hole opening	3,00	8,00		5,00		3,00	3,00
					n/a			

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1. Fitting

Request	Comment	Image
	<ul style="list-style-type: none"> - NECKDEPTH FRONT IS TOO HIGH, PLS MAKE 1CM DEEPER - LENGTH AT THE BACK IS TOO SHORT, PLEASE MAKE 2CM LONGER - LENGTH AT THE FRONT IS TOO SHORT PLEASE MAKE 1CM LONGER - SHAPE CROSS FRONT IS TOO SMALL, PLS FOLLOW REVISED SPEC - NECKTRIM/ CUFF IS TOO WIDE, PLS MAKE 1CM - KEYHOLE SHOULD BECOME 3CM 	

3. Fabrics

Request	Comment	Image
	- NOT OK, PLS USE 140GSM	

4. Trimmings

Request	Comment	Image
	<ul style="list-style-type: none"> -ROPE QUALITY AND COLOR AT THE NECK IS NOT OK, PLS REFER TO SWATCHES AND SEE IF YOU CAN SOURCE SOMETHING SIMILAR. - PLS CANCEL ELASTIC LOOP AT BUTTON AND REPLACE ROPE (OFF WHITE) AS PER NECKLINE. PLS MAKE SURE THE LOOP IS TIGHT AND SECURE AROUND THE BUTTON (NOW TOO LOOSE) 	

5. Artworks

Request	Comment	Image
	<ul style="list-style-type: none"> - ARTWORKS ARE APPROVED FOR PLACEMENT AND WORKMANSHIP <p>AT CF:</p> <ul style="list-style-type: none"> - FOIL COLOR IS NOT OK, PLS MAKE SAME COLOR AS EMBROIDERY AT SIDE SEAM (WHITE GOLD) - EMBROIDERY COLOR FLAG IS NOT OK,AND YARN SHOULD BE SHINY EMBROIDERY YARN IN CORECT COLORS, PLS REFER TO BOM <p>AT SIDESEAM:</p> <ul style="list-style-type: none"> - APPROVED FOR WORKMANSHIP AND COLORS 	