

Season 17-1 Spring / Summer 2017	Style Name Atse 1	Article Number 36.7203.71
Garment Supplier Manhattan Ltd. Dhaka Office (90982)	Main Fabric 232 - PIQUE 30/1 95/5 COTTON ELASTHANE 215GSM	Size Groups XS-XXXL

Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model
Product Subgroup	Polo SS	Fabric Dessin		Fit Slim fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer NLHOTT
Theme	SPORT LIGHT JERSEY			Designer NLGKRI

Supplier

Garment Supplier Manhattan Ltd. Dhaka Office (90982)	Manufacturer	Greenlife Knit Composite Limited (50147)
Agent ()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
F56		#263145	True Navy	
A20		#808080	White	
H73		#C0C0C0	Grey Heahter	

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Style Image 1



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Dessin Image

BOM

				Material Supplier						
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	A20 - White	H73 - Grey Heahter
01. Washing										
11-Dec-2015	01	Washing	garment wash							
11-Dec-2015	02	Treatment								
02. Fabrics										
11-Dec-2015	1	232 - PIQUE 30/1 95/5 COTTON ELASTHANE 215GSM								
17-Mar-2016	2a	1x1 rib flatknit 30's cotton	collar with tipping 3 mm					SILVER LUREX	NA	F56 TRUE NAVY
11-Dec-2015	2b	1x1 rib flatknit 30's cotton	cuff solid					F56	A20	H73
11-Dec-2015	3	1x1 rib flatknit 30's cotton + Polyester NEON tipping	collar with NEON tipping 3 mm					NA	L34	NA
11-Dec-2015	9.A	Comment	Colorblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be ASO free							
06. Stitching										
11-Dec-2015	01	Single needle Stitch dull yarn	placket, collarstand, mainlabel box stitch					F56	A20	H73
26-Jan-2016	02a	embroidery FLUO poly yarn	button attachment cross stitch 1st button from top					L34	L34	L34
11-Dec-2015	02b	embroidery cotton yarn	button attachment cross stitch					F56	A20	H73
17-Mar-2016	03	Flatlock stitch lurex yarn	3 mm 5 needle; bottom hem					TONAL DULL YARN	silver lurex	silver lurex
11-Dec-2015	04	cotton dull yarn	satin stitch 1 mm buttonholes					tonal	tonal	tonal
07. General Trimmings										
11-Dec-2015	1	5103WT(W)-0,8 cm - Satin woven tape	inside neck, from CF to CF, inside splits		Weavable			F40 - Navy	F40 - Navy	F40 - Navy
04-Feb-2016	2	5029BT (0,8 cm) - Shirt button	5 on placket + 1 spare		Rudholm & Haak	6,00	pcs	647 - white cliff	647 - white cliff	647 - white cliff
17-Mar-2016	3	5103WT - 1.2cm - Satin woven tape WMN	inside blind placket button hole layer till start 1 st button	ST-00344	Supertri - ms		yds	F40 - Navy	-	-
08. Hangtag / Plasters										
11-Dec-2015	01	0098HT-C - Sport hangtag	attached with dull siver pin at sizelabel		Weavable	1,00	pcs	C41 - DNA Yellow	C41 - DNA Yellow	C41 - DNA Yellow
11. Labels/Badges										
17-Mar-2016		0835WL - Sport heritage label	WRS RIGTH SIDESEAM - 1,5 ABOVE SLIT	P-0835WL - -NAVY	Weavable		pcs	F40 - Navy	F40 - Navy	F40 - Navy
17-Mar-2016		8025RB SIZE A - Rubber badge (5,5 cm)	WRS LEFT CHEST		Supertri - ms		pcs			F40 - Navy
17-Mar-2016		8020WB SIZE B - Woven badge (3,5 cm)	WRS LEFT SLEEVE		Jakin		pcs	F40 - Navy	-	-

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				Material Supplier						
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	A20 - White	H73 - Grey Heahter
25-Nov-2015		8025RB SIZE B - Rubber badge (3,5 cm)	WRS LEFT SLEEVE		Supertri - ms		pcs	-	F40 - Navy	-
11-Dec-2015	02	9099WL Size C - Main label (3 x 4,3 cm)	inside CB neck 1,5 cm below neckseam		Weavable		pcs	F40 - Navy	F40 - Navy	F40 - Navy
11-Dec-2015	03	1000WL - Woven size label	at 0.5cm from mainlabel at wr's left		Local	1,00	pcs	F40 - Navy	F40 - Navy	F40 - Navy
11-Dec-2015	04	1004WL - wash& Care	at wr's left inside side seam, 10cm fr bottom hem		Clotex	1,00	pcs			
11-Dec-2015	05	9100WL Size B - DNA label (4,5 x 0,7 cm)	on top of necktape centered	P-9100WL - -B	Weavable	1,00	pcs	C41 - DNA Yellow	C41 - DNA Yellow	C41 - DNA Yellow
12. Artworks										
17-Mar-2016	1	FOIL PRINT	CHEST ARTWORK 1 - CLRWAYS F56					SILVER FOIL		
17-Mar-2016	2.A	2MM RAISED RUBBER PRINT	CHEST ARTWORK - CLRWYS A20						F56	
17-Mar-2016	2.B	PIGMENT PUFF PRINT - NEON	CHEST ARTWORK - CLRWYS A20						L34	
17-Mar-2016	2.C	shiny polyester EMBROIDERY yarn	CHEST ARTWORK - CLRWYS A20						F56	
17-Mar-2016	3.A	LUREX FULL EMBROIDERY	CB ARTWORK - CLRWAYS A20						SILVER - COATS SYLKO METALLIC I8916	
17-Mar-2016	3.B	GLOSSY PLASTICOL PRINT	CB ARTWORK - CLRWAYS A20						F56	
17-Mar-2016	3.C	PIGMENT PUFF PRINT - NEON	CB ARTWORK - CLRWAYS A20						L34	
25-Nov-2015	5	PIGMENT PUFF PRINT - NEON	CB COLLARSTAND					L34	L34	L34
17-Mar-2016	6	FOIL PRINT	CB NECK (HALF MOON) - CLRWAYS F56					SILVER FOIL		F56
17-Mar-2016	7.A	2MM RAISED RUBBER PRINT	CHEST PRINT - CLRWAY H73							F56 NAVY
17-Mar-2016	7.B	NEON PIGMENT PUFF PRINT	CHEST PRINT							L34 PINK FLASH
11-Dec-2015	9.A	Comment	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)							
13. Packing										
11-Dec-2015	01	Packing	Flatpacked							
11-Dec-2015	02	Style information sticker	1 at the backside of the general hangtag & 1 at front side polybag			2,00				

Size Specification

Model

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Sizing spec		Grading			Sizes (in cm)							
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	Tol.
KB07	Front length from HSP	1.75	1.75	1.75	63,50	65,25	67	68,75	70,50	72,25	74	0.75
KB01	1/2 Chest Width (1cm below armhole)	2.5	2	4	41	43,50	46	48	50	54	58	1
KB20	Across Front (15cm from HSP)	1.2	1.2	1.2	30,60	31,80	33	34,20	35,40	36,60	37,80	0.6
KB02	1/2 Waist Width (38cm from CB)	2.5	2	5	37	39,50	42	44	46	51	56	1
KB17	1/2 Hip Width (60cm from CB)	2.5	2	5	41	43,50	46	48	50	55	60	1
KB03	1/2 Bottom Width	2.5	2	5	41	43,50	46	48	50	55	60	1
KP31	Hem Height	0	0	0	2	2	2	2	2	2	2	
KP23	Slit Length	0	0	0	4	4	4	4	4	4	4	0
KB05	Shoulder to shoulder	1	1	1	36	37	38	39	40	41	42	0.5
KB21	Across Back (15cm from HSP)	1.2	1.2	1.2	32,60	33,80	35	36,20	37,40	38,60	39,80	0.6
KS01	Sleeve length from CB SS	1	1	1	30	31	32	33	34	35	36	0.5
KB06	1/2 armhole straight SS	0.75	0.75	1.5	18,50	19,25	20	20,75	21,50	23	24,50	0.3
KS03	1/2 upperarm width (1cm below armpit)	0.75	0.75	1.5	15,50	16,25	17	17,75	18,50	20	21,50	0.3
KS01	Elbow position from CB LS	1	1	0.5	51	52	53	54	55	55,50	56	0
KS05	1/2 sleeve opening SS	0.75	0.75	1.5	14	14,75	15,50	16,25	17	18,50	20	0.3
KS07	Cuff Trim Height	0	0	0	2	2	2	2	2	2	2	0.25
KN01	Back neck width RIB COLLAR	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	0.25
KN01	Back neck width WOVEN w/ collarstand	0.5	0.5	0.5	14,50	15	15,50	16	16,50	17	17,50	0.25
KN02	Back neck drop	0	0	0	2	2	2	2	2	2	2	0
KN03	Front neck drop	0.5	0.5	0.5	8	8,50	9	9,50	10	10,50	11	0.25
KP01	Collar point CF RIB	0	0	0	5	5	5	5	5	5	5	0.25
KP02	Collar height CB	0	0	0	5,50	5,50	5,50	5,50	5,50	5,50	5,50	0.25
KP01	Collar point WOVEN w/ collarstand	0	0	0	5	5	5	5	5	5	5	0.25
KP03	Collarstand height CB	0	0	0	2	2	2	2	2	2	2	
KP05	Collar height CB WOVEN w/ collarstand	0	0	0	5	5	5	5	5	5	5	0.5
	Collar spread				0	0	8	0	0	0	0	
KP21	Placket length	0.8	0.8	0.8	21,40	22,20	23	23,80	24,60	25,40	26,20	0.25
KP22	Placket width	0	0	0	1,50	1,50	1,50	1,50	1,50	1,50	1,50	0.25
KP50	Halfmoon Width	0.5	0.5	0.5	22	22,50	23	23,50	24	24,50	25	0.25
KP51	Halfmoon Height Below CB	0.5	0.5	0.5	6	6,50	7	7,50	8	8,50	9	0.25
	AW 1 position from HSP	0.25	0.25	0.25	16,50	16,75	17	17,25	17,50	17,75	18	0
	AW 2 position from HSP	0.25	0.25	0.25	12,50	12,75	13	13,25	13,50	13,75	14	0

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Sizing spec		Grading			Sizes (in cm)							
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	Tol.
	AW 2 position from CF	0.25	0.25	0.25	3,50	3,75	4	4,25	4,50	4,75	5	0
	AW 3 position from back neckseam	0.25	0.25	0.25	7,50	7,75	8	8,25	8,50	8,75	9	0
	AW 4 position from side seam	0.25	0.25	0.25	2,50	2,75	3	3,25	3,50	3,75	4	0
	AW 4 position from hem stitch	0.25	0.25	0.25	1	1,25	1,50	1,75	2	2,25	2,50	0
	AW 5 position from back neck stitch	0.25	0.25	0.25	1	1,25	1,50	1,75	2	2,25	2,50	0

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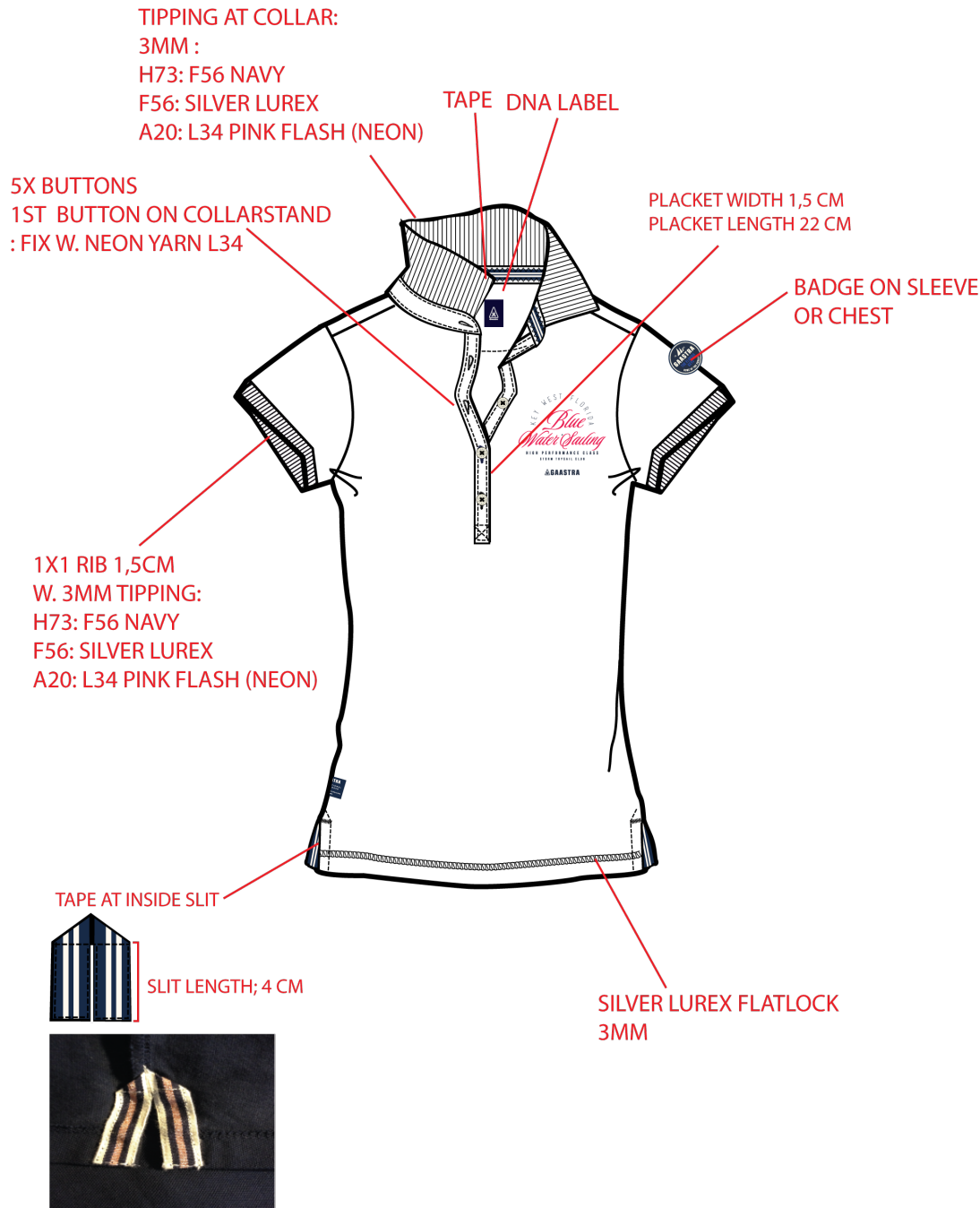
Sizing Specification Image

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Technical Specification 1



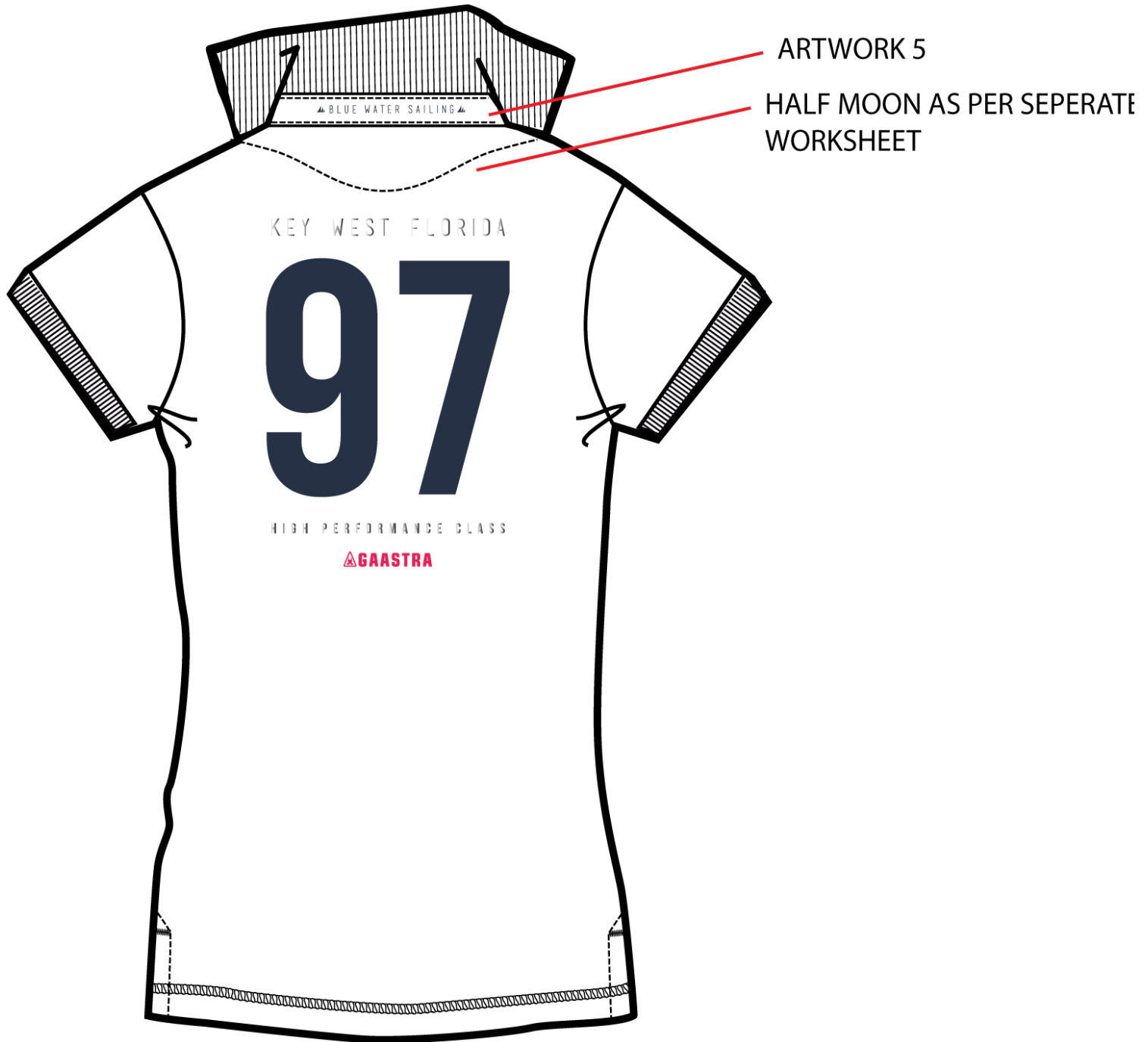
*****PLS MARK YOUR RECORD!!!! CLRWAY F56 HAS A BLIND PLACKET!!!!**

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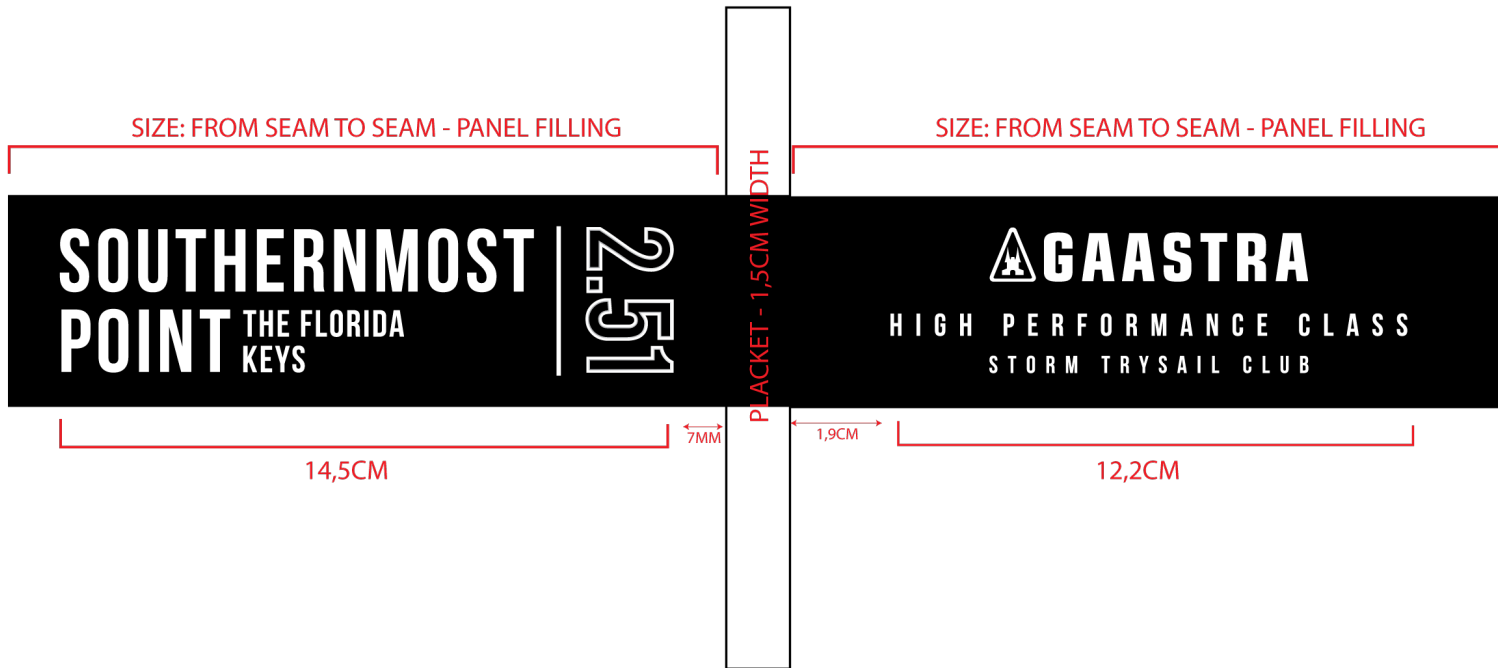
Technical Specification 2



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Artworks 1

ARTWORK1: NOT REAL SIZE! - FOR CLRWAY F56
 TECHNIQUE: SEE BOM
 PLACEMENT: CENTERED ON FRONT PANEL - 17CM FROM HSP



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Artworks 2

ARTWORK2: REAL SIZE! - FOR CLRWAY A20
TECHNIQUE: SEE BOM
PLACEMENT: WRS LEFT CHEST - 13CM FROM HSP



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Artworks 3

ARTWORK3: NOT REAL SIZE! FOR CLRWAYS A20
TECHNIQUE: SEE BOM
PLACEMENT: CB - 1CM BELOW HALFMOON STITCH
REAL SIZE: 20CM WIDTH

A — KEY WEST FLORIDA

B — 97

A — HIGH PERFORMANCE CLASS

C —  **GAASTRA**

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Artworks 4

ARTWORK4: REAL SIZE - ALL CLRWAYS

TECHNIQUE: SEE BOM

PLACEMENT: BOTTOM SIDE - WRS LEFT SIDE - 1,5CM ABOVE STITCH - 3CM FROM SIDESEAM

REAL SIZE: 2,5 CM / 2CM



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Artworks 5

ARTWORK 5: REAL SIZE - ALL CLRWAYS

TECHNIQUE: SEE BOM

PLACEMENT: CB COLLARSTAND - CENTERED ON COLLARSTAND

REAL SIZE: 17CM / 9MM

 B L U E W A T E R S A I L I N G 

17 CM

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Artworks 6

ARTWORK 6: REAL SIZE - FOR CLRWAYS: F56

TECHNIQUE: SEE BOM

PLACEMENT: CB - CENTERED BETWEEN NECKLINE & HALF-MOON

SIZE: 5CM WIDTH



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Artworks 7

ARTWORK 7: REAL SIZE - FOR CLRWAYS H73
TECHNIQUE: SEE BOM
PLACEMENT: WRS RIGHT CHEST - 13CM FROM HSP
SIZE: 10,5CM WIDTH / 11,4CM HEIGHT

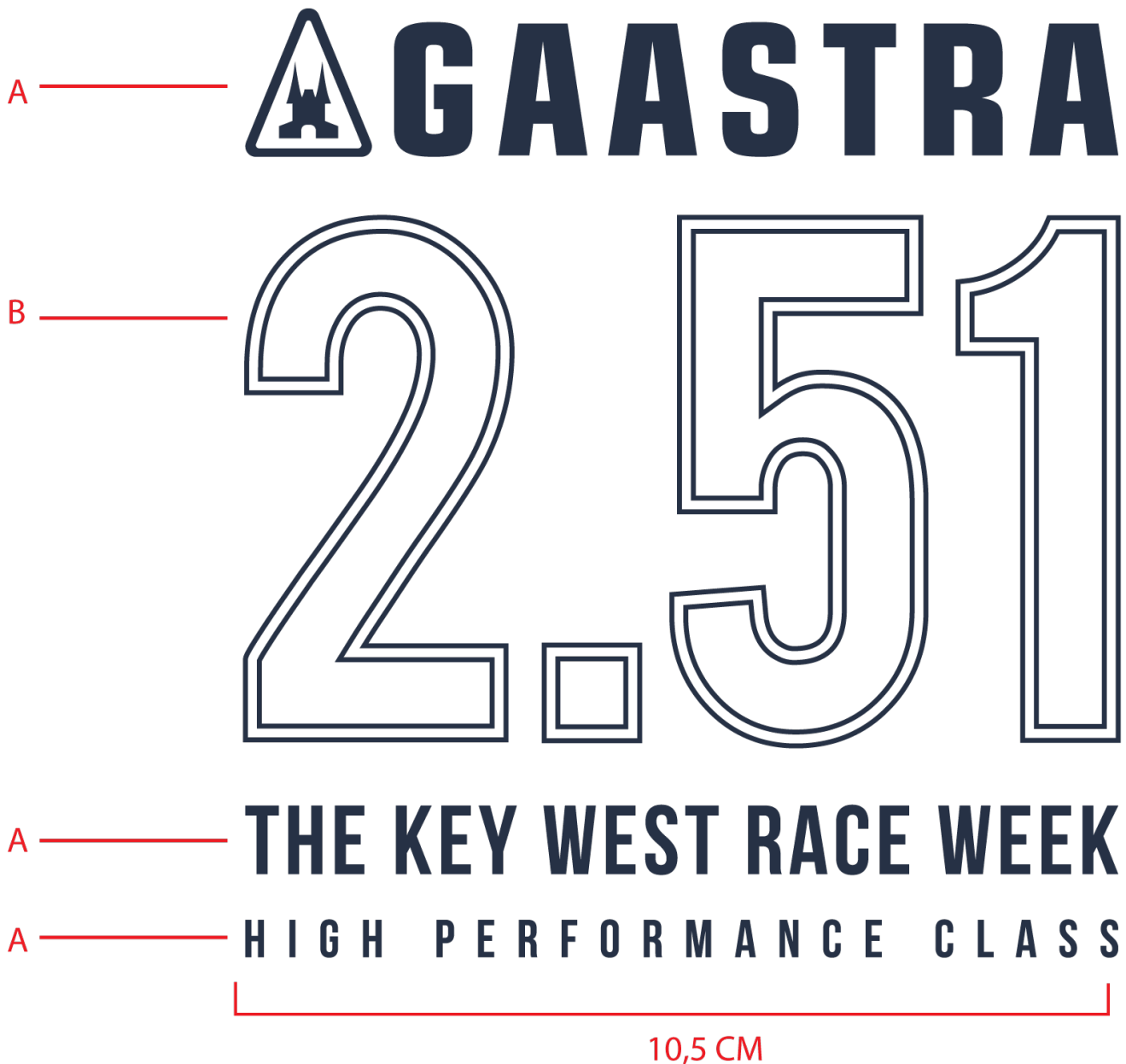


Photo Sample Comments

Sizes M (XS-3XL women)
Sample Type Photo Sample
Status Requested

Requested ETD 20-Feb-2016
Planned ETD
ATD

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Sample Qty 1

Comment Date 29-Mar-2016

Colors

Overview Photos



Sizings

Size M (XS-3XL women)

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Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB07	Front length from HSP	67,00	69,00	0.75	2,00	KEEP SPEC		67,00
KB01	1/2 Chest Width (1cm below armhole)	46,00	45,50	1	-0,50	WITHIN TOLL, KEEP SPEC		46,00
KB20	Across Front (15cm from HSP)	33,00	33,00	0.6	0,00	OK		33,00
KB02	1/2 Waist Width (38cm from CB)	42,00	42,00	1	0,00	OK		42,00
KB17	1/2 Hip Width (60cm from CB)	49,00	45,50	1	-3,50	changed	46,00	46,00
KB03	1/2 Bottom Width	46,00	45,50	1	-0,50	keep spec	46,00	46,00
KP31	Hem Height	2,00	2,00		0,00			2,00
KP23	Slit Length	4,00	4,00	0	0,00	OK		4,00
					n/a			
KB05	Shoulder to shoulder	38,00	38,50	0.5	0,50	WITHIN TOLL, KEEP SPEC		38,00
KB21	Across Back (15cm from HSP)	35,00	35,50	0.6	0,50	WITHIN TOLL, KEEP SPEC		35,00
					n/a			
KS01	Sleeve length from CB SS	32,00	32,00	0.5	0,00	OK		32,00
KB06	1/2 armhole straight SS	20,00	20,00	0.3	0,00	OK		20,00
KS03	1/2 upperarm width (1cm below armpit)	15,00	17,00	0.3	2,00	OK	17,00	17,00
KS01	Elbow position from CB LS	53,00		0	n/a			53,00
KS05	1/2 sleeve opening SS	14,50	15,00	0.3	0,50	adjust	15,50	15,50
KS07	Cuff Trim Height	2,00	2,00	0.25	0,00	OK		2,00
KN01	Back neck width RIB COLLAR	15,00	15,50	0.25	0,50	KEEP SPEC		15,00
KN01	Back neck width WOVEN w/ collarstand	15,50	16,50	0.25	1,00	KEEP SPEC		15,50
KN02	Back neck drop	2,00	2,20	0	0,20	KEEP SPEC		2,00
KN03	Front neck drop	9,00	9,00	0.25	0,00	OK		9,00
					n/a			
KP01	Collar point CF RIB	5,00	5,00	0.25	0,00	OK		5,00
KP02	Collar height CB	5,50	5,50	0.25	0,00	OK		5,50
KP01	Collar point WOVEN w/ collarstand	5,00	5,00	0.25	0,00	OK		5,00
KP03	Collarstand height CB	2,00	2,00		0,00			2,00
KP05	Collar height CB WOVEN w/ collarstand	5,00	5,50	0.5	0,50	WITHIN TOLL, KEEP SPEC		5,00
	Collar spread	8,00	8,50		0,50			8,00
KP21	Placket length	23,00	23,00	0.25	0,00	OK		23,00
KP22	Placket width	1,50	1,50	0.25	0,00	OK		1,50
					n/a			
KP50	Halfmoon Width	23,00	22,00	0.25	-1,00	KEEP SPEC		23,00
KP51	Halfmoon Height Below CB	7,00	7,50	0.25	0,50	KEEP SPEC		7,00
					n/a			
	AW 1 position from HSP	17,00	13,00	0	-4,00	KEEP SPEC		17,00
	AW 2 position from HSP	13,00	13,00	0	0,00	OK		13,00
	AW 2 position from CF	4,00	3,80	0	-0,20	KEEP SPEC		4,00
	AW 3 position from back neckseam	8,00	8,80	0	0,80	KEEP SPEC		8,00
	AW 4 position from side seam	3,00	3,00	0	0,00	OK		3,00
	AW 4 position from hem stitch	1,50	1,50	0	0,00	OK		1,50
	AW 5 position from back neck stitch	1,50	1,50	0	0,00	OK		1,50

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1. Fitting

Request	Comment	Image
	chest AW 2 size layer B changed to 10 cm width position from HSP keep spec 13 cm	
	keep revised spec	

3. Fabrics

Request	Comment	Image
	lurex is too hard! it is scratching - plse use knitting lurex instead of the embroidery lurex!!	

4. Trimmings

Request	Comment	Image
	WOVEN LABEL #0835WL F40 - ADDED FOR ALL CLRWAYS AT WRS RIGTH SIDE - OVER SIDESEAM - 1,5CM ABOVE SLIT	

5. Artworks

Request	Comment	Image
colorway F56 mockup of chest print/ blind placket is missing!	CLR OCEANIC IS CANCELED	
PLS SEND STRIKE-OFF'S FOR ALL CLRWAYS FOR ALL ARTWORKS	WE CANCEL ARTWORK 4 - FOR ALL CLRWAYS WE CHANGED ARTWORKS OR REPLACED ARTWORKS FROM 1 COLORWAY TO THE OTHER. PLS SEE REVISED SKETCH & MARK YOUR RECORDS	

6. Workmanship

Request	Comment	Image
	CLRWAY F56: SHOULD HAVE A BLIND PLACKET W CHEST ARTWORK PRINTED OVER PLACKET CLRWAY A20 & H73: NORMAL BUTTON PLACKET	