

TAPE A L'OEIL		PTL JOGGING BESACE	Product Main Information		06/07/2016 16:03				
Properties									
Image		Category	IMAGE	Graphist	Louise DAILLIEZ				
Season	SUMMER 17	Theme	E17 B BABY GIRL METAMORPHOSE	Modelist	Dominique LEPINE				
Department	Baby girl	Process	FLEECE	Buyer	Marie TAILLARD				
Sub Family	Trousers	Size Range	3 to 36 Months	Assistant buyer	Charlotte DESAINT				
Arabic Sub Family	سروال / سروال قصيـر	Product Manager	Julie FREMONT						
		Stylist	Charlotte RADET						
GARDENIA - 11-0604 TCX									
Main Materials List									
#FANCY/E17/00021									
Displaying 1 result(s).									

TAPE A L'OEIL			PTL JOGGING BESACE		Bill of Materials							06/07/2016 16:02	
Image	Placement	Material	Description		Comment	Qty (Common)	Material Treatment	Composition	Details	Color (Common)	GARDENIA - 11-0604 TCX	Main Material	
FABRIC													
	Outer Shell	#FANCY/E17 /00021			same as swatch sent	0		100% Cotton	300 gms		GARDENIA - 11-0604 TCX	<input checked="" type="checkbox"/>	
ACCESSORIES													
	Topstitching		Topstitching in cotton thread T/T color			1					GARDENIA - 11-0604 TCX	<input type="checkbox"/>	
	Ottoman tape		ottoman tape 5mm for the width with lurex thread LIGHT GOLD color			1					GARDENIA - 11-0604 TCX	<input type="checkbox"/>	
	Adjustable waist band		adjustable waistband with elastic inside T/T color + transparent button			2					GARDENIA - 11-0604 TCX	<input type="checkbox"/>	
ARTWORK													
	Artwork		Y/D stripes			1					LIGHT GOLD - Swatch	<input type="checkbox"/>	
	Patch		lurex embroidery on felt patch			1						<input type="checkbox"/>	
Displaying 9 result(s).													
Composition													
Outer Shell	1-Tissu principal 100% Cotton												

TAPE A L'OEIL

PTL JOGGING BESACE

Bill of Materials

06/07/2016 16:02

Composition

خارجي 100%	Exterior 100% Algodon	внешний 100% ХЛОПОК	dış 100% Pamuk	сыртқы 100% MAKTA	zewnętrzny 100% Bawełna	buiten 100% Katoen	зовнішній 100% Бавовна	արտաքին 100% Բամբակ	გარე 100% bamba	xarici 100% Pambiq	barra 100% Qoton
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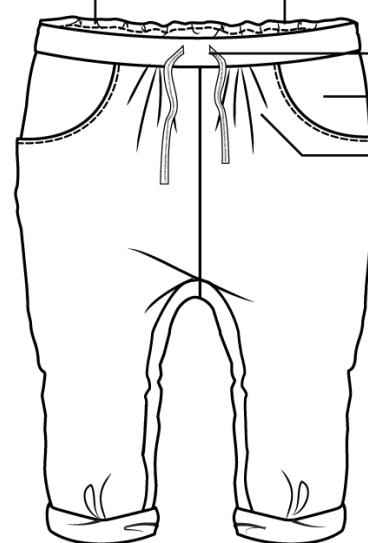
TAPE A L'OEIL

PTL JOGGING BESACE

Design and Artwork Specifications

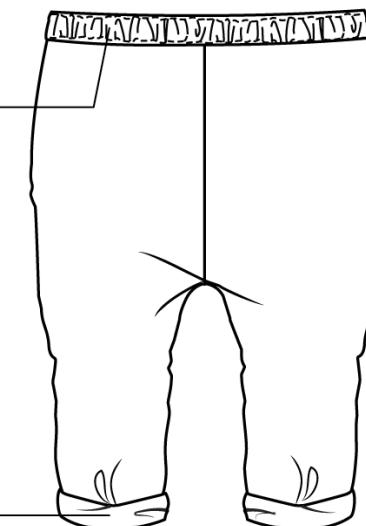
06/07/2016 16:02

ADJUSTABLE WAISTBAND WITH
ELASTIC T/T COLOR + TRANSPARENT BUTTON



TURN UP IN SELFABRIC FIXED BY INVISIBLE STITCH

ELASTICATED BACK WAISTBAND



General Specification

TAPE A L'OEIL

PTL JOGGING BESACE

Design and Artwork Specifications

06/07/2016 16:02

ACCESSORIES:

TAPE:

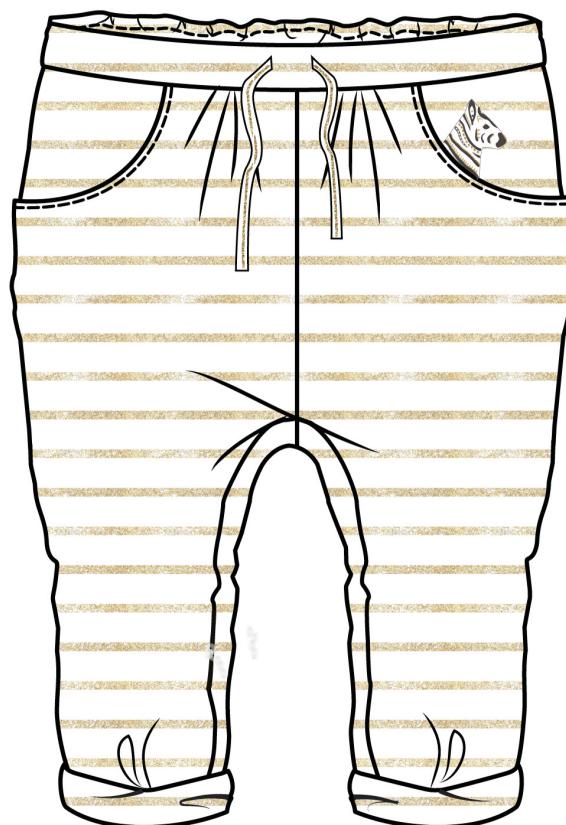
**TechnicalDetails1**

TAPE A L'OEIL

PTL JOGGING BESACE

Design and Artwork Specifications

06/07/2016 16:02



ARTWORK IN REAL SIZE

Y/D STRIPES

1 CM
0.4 CM
1 CM
0.4 CM

BACKGROUND GARDENIA
11-0604 tcx

LUREX THREAD LIGHT GOLD

FOR DESIGN OF STRIPES



ARTWORK IN REAL SIZE FOR 3-9M
INCREASE BY 15% FOR 12-18M
RE INCREASE BY 15% FOR 23-36M

EMBROIDERY ON FIXED FELT PATCH



3.7 CM

3 CM

LUREX THREAD LIGHT GOLD

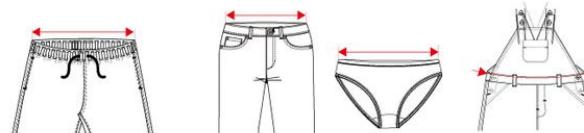
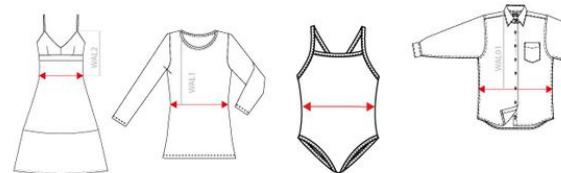
LUREX THREAD PAHNTOM
19-4205 TCX

TAPE A L'OEIL		PTL JOGGING BESACE		Measurements Chart							06/07/2016 16:02	
Dim	Descriptions	3 Months	6 Months	9 Months	12 Months	18 Months	23 Months	36 Months	Tol (-)	Tol (+)	Review Comment	
WA1	Waist Width Largeur Taille	18.50	21.00	21.50	22.00	23.50	24.50	25.50	-0.5	0.5		
WAS1	Waist Width Stretched Largeur Taille étirée	23.50	27.00	27.50	28.00	29.00	30.00	32.00	-0.5	0.5		
LHL1	Low Hip Location Position Bassin	7.50	8.50	9.00	9.50	10.50	11.50	14.00	-0.5	0.5		
LH1	Low Hips Width Largeur Bassin	23.50	27.00	27.50	28.00	29.00	30.00	32.00	-0.5	0.5		
THG1	Thigh Width Largeur Cuisse	13.00	15.00	15.50	15.50	16.00	17.00	18.50	0.0	0.0		
KL1	Knee Location from Crotch Position Genoux	5.50	7.00	8.00	8.50	10.00	11.50	14.00	0.0	0.0		
KN1	Knee Width Largeur Genou	9.50	10.50	11.00	11.00	12.00	12.50	13.50	0.0	0.0		
BW1	Bottom Width Largeur Bas	7.00	7.50	8.00	8.00	8.50	9.00	9.50	0.0	0.0		
INS1	Inseam Length Hauteur Entrejambe	14.00	18.00	19.50	21.00	24.00	27.00	33.00	-1.0	1.0		
FR1	Front Rise Fourche Devant	17.50	19.00	19.50	20.00	21.00	22.00	23.00	0.0	0.0		
BR1	Back Rise Fourche Dos	20.50	22.50	23.00	23.50	24.50	26.00	27.00	0.0	0.0		
WBH1	Waistband Height Hauteur Ceinture	2.50	2.50	2.50	2.50	2.50	2.50	2.50	0.0	0.0		
SSP1		1.50	1.50	1.50	1.50	1.50	1.50	1.50	0.0	0.0		
PW1	Pocket Width at biggest Largeur Poche au plus grand	3.50	3.50	4.00	4.00	4.50	4.50	5.00	0.0	0.0		
PH1	Pocket Height at biggest Hauteur Poche au plus grand	6.50	6.50	7.00	7.00	7.50	7.50	8.00	0.0	0.0		
TUH1	Turn Up Height Hauteur Revers	2.00	2.00	2.00	2.00	2.00	2.00	2.00	0.0	0.0		
LL1	Link Length Longeur Liens	14.00	14.00	14.00	14.00	14.00	14.00	14.00	0.0	0.0		

Displaying 17 result(s).

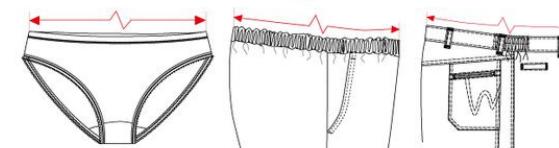
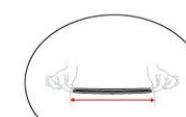
Units: CM Increment Display: Absolute

Dimension Gallery

WA1WAIST WIDTH
LARGEUR DETAILLE**BOTTOMS :** ZIP OR BUTTON SHOULD BE FASTENED PRIOR TO MEASURING**WA1**

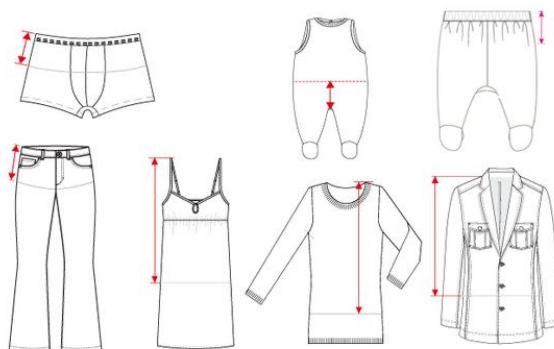
Description: Waist Width

Description (Alt): Largeur Taille

WAS1WAIST WIDTH STRETCHED
LARGEUR TAILLE ETIREE**BOTTOMS :** ZIP OR BUTTON SHOULD BE FASTENED FOR MEASURING**WAS1**

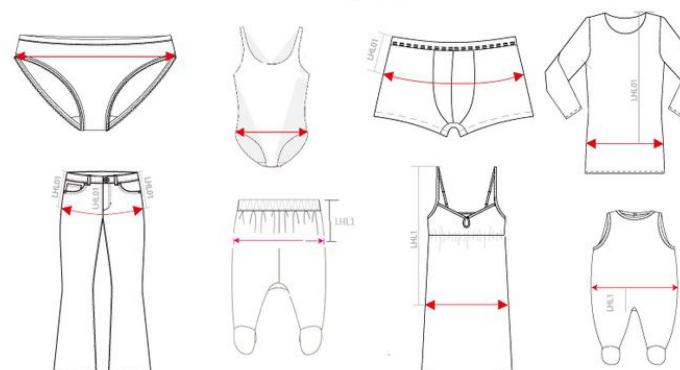
Description: Waist Width Stretched

Description (Alt): Largeur Taille étirée

LHL1LOW HIP LOCATION
POSITION BASSIN**LHL1**

Description: Low Hip Location

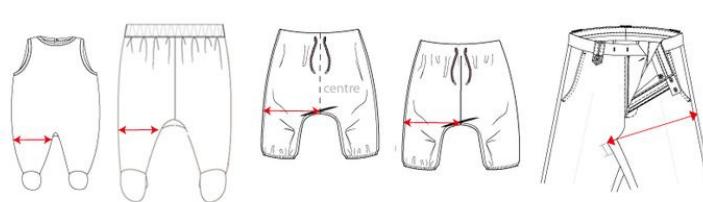
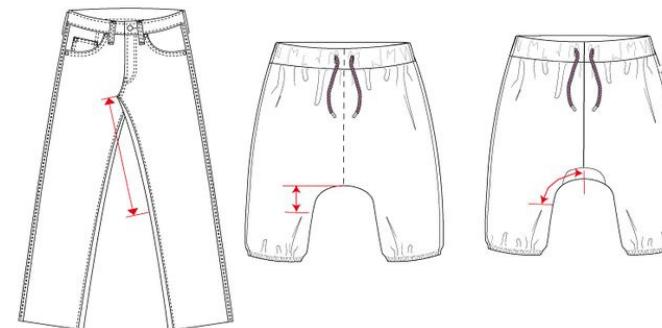
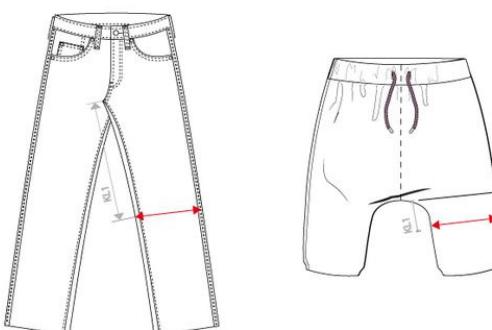
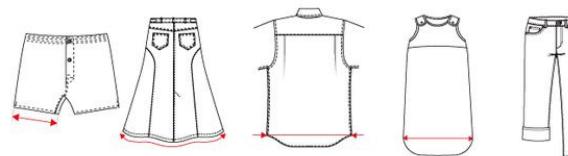
Description (Alt): Position Bassin

LH1LOW HIPS WIDTH
LARGEUR BASSIN**LH1**

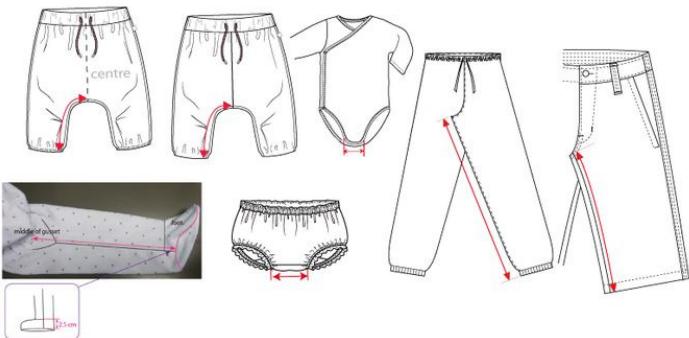
Description: Low Hips Width

Description (Alt): Largeur Bassin

Dimension Gallery

THG1THIGH WIDTH
LARGEUR CUISSÉ**KL1**KNEE LOCATION FROM CROTCH
POSITION GENOU**THG1**Description: Thigh Width
Description (Alt): Largeur Cuisse**KL1**Description: Knee Location from Crotch
Description (Alt): Position Genoux**KN1**KNEE WIDTH
LARGEUR GENOU**KN1**Description: Knee Width
Description (Alt): Largeur Genou**BW1**BOTTOM WIDTH
LARGEUR BAS**BW1**Description: Bottom Width
Description (Alt): Largeur Bas

Dimension Gallery

INS1INSEAM LENGTH
LARGEUR ENTREJAMBES**INS1**

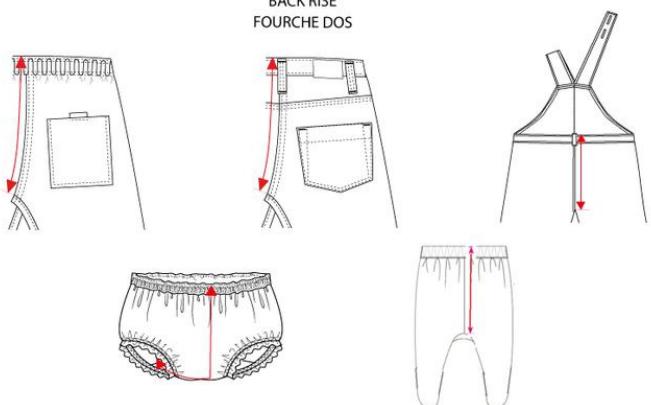
Description: Inseam Length

Description (Alt): Hauteur Entrejambe

FR1FRONT RISE
FOURCHE DEVANT**FR1**

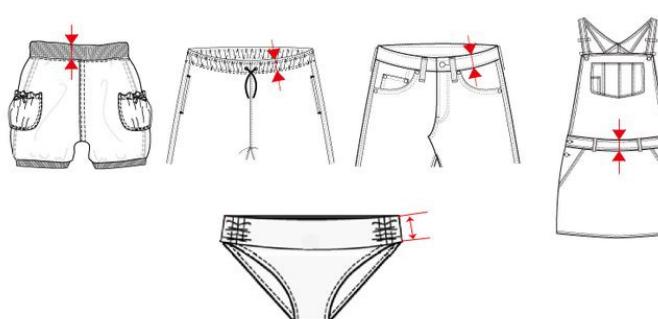
Description: Front Rise

Description (Alt): Fourche Devant

BR1BACK RISE
FOURCHE DOS**BR1**

Description: Back Rise

Description (Alt): Fourche Dos

WBH1WAISTBAND HEIGHT
HAUTEUR CEINTURE**WBH1**

Description: Waistband Height

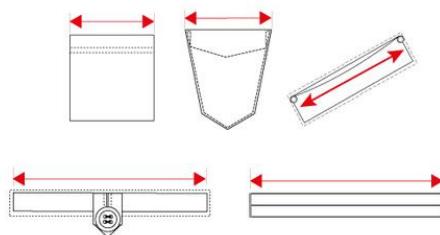
Description (Alt): Hauteur Ceinture

SSP1

Description:

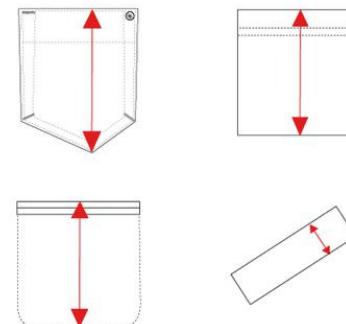
Description (Alt):

Dimension Gallery

PW1POCKET WIDTH AT BIGGEST
LARGEUR POCHE AU PLUS GRAND**PW1**

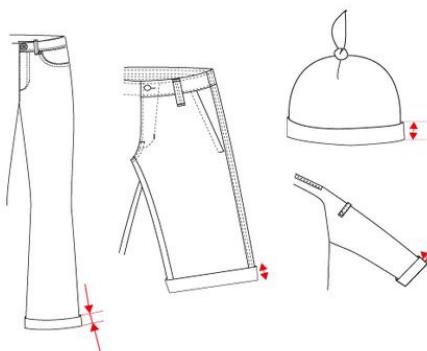
Description: Pocket Width at biggest

Description (Alt): Largeur Poche au plus grand

PH1POCKET HEIGHT AT BIGGEST
HAUTEUR POCHE AU PLUS GRAND**PH1**

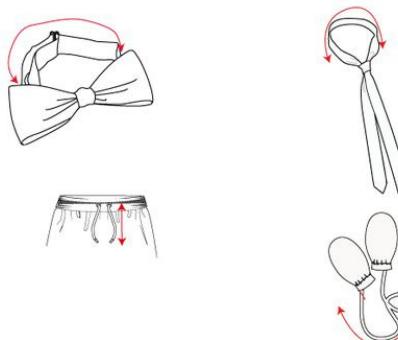
Description: Pocket Height at biggest

Description (Alt): Hauteur Poche au plus grand

TUH1TURN UP HEIGHT
HAUTEUR REVERS**TUH1**

Description: Turn Up Height

Description (Alt): Hauteur Revers

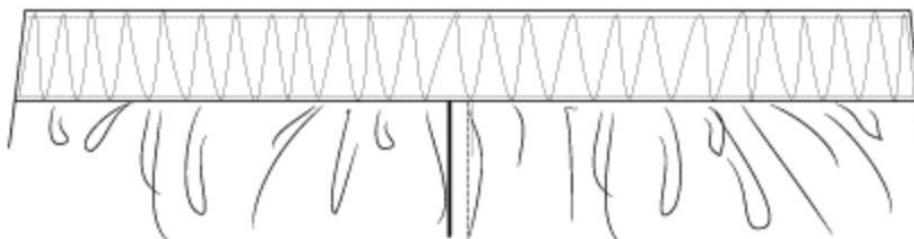
LL1LINK LENGTH
LONGUEUR LIENS**LL1**

Description: Link Length

Description (Alt): Longeur Liens

INSIDE FINISHING WAISTBAND

Inside back waistband



Back elasticated with adjustable elastic

Inside front waistband



Plain transparent button

4 holes

diameter 12 mm



TAPE A L'OEIL	PTL JOGGING BESACE	Packaging TAO baby	06/07/2016 16:02				
Image	Item						
<p>Black: Black 100% Grey: Black-50 %</p> <p>Address Font: Calibri regular 8 pt Informations Font: Calibri regular 10 pt</p>	Care label						
<p>Typo : DINCond-Bold / Corps : 11 pt Chasse : -20</p> <table border="1"> <tr> <td></td> <td>PANTONE BLACK C CMJN : 72 / 65 / 61 / 61 RVB : 45 / 46 / 49 CODE HEXADECIMAL : #2D2E31</td> <td>PANTONE 302C CMJN : 33 / 0 / 95 / 0 RVB : 183 / 212 / 61 CODE HEXADECIMAL : #BE2F2B</td> <td>PANTONE 401C CMJN : 9 / 3 / 55 / 0 RVB : 236 / 229 / 142 CODE HEXADECIMAL : #F1A10E</td> </tr> </table>		PANTONE BLACK C CMJN : 72 / 65 / 61 / 61 RVB : 45 / 46 / 49 CODE HEXADECIMAL : #2D2E31	PANTONE 302C CMJN : 33 / 0 / 95 / 0 RVB : 183 / 212 / 61 CODE HEXADECIMAL : #BE2F2B	PANTONE 401C CMJN : 9 / 3 / 55 / 0 RVB : 236 / 229 / 142 CODE HEXADECIMAL : #F1A10E	Brand Label baby		
	PANTONE BLACK C CMJN : 72 / 65 / 61 / 61 RVB : 45 / 46 / 49 CODE HEXADECIMAL : #2D2E31	PANTONE 302C CMJN : 33 / 0 / 95 / 0 RVB : 183 / 212 / 61 CODE HEXADECIMAL : #BE2F2B	PANTONE 401C CMJN : 9 / 3 / 55 / 0 RVB : 236 / 229 / 142 CODE HEXADECIMAL : #F1A10E				
<p>LOGO TAPE A L'OEIL COLOR</p> <p>PANTONE 302C PANTONE 401C</p>	Price Label baby						

Displaying 3 result(s).

Chemical tests on production materials

Substances	Législation Européenne European legislation	Exigences Requirements	Methode d'essai ou norme utilisée Standard used	Cuir/Leather		Textiles/Fabrics			Polymères		Métal/metal	
				cuir/leather	cuir enduit coated leather	fibre naturelle Natural fiber	Textiles Fabrics	Textile enduit Coated fabrics	Polymères	Polymères enduits Coated Polymers	Accessoires bijoux	pièces métalliques
Colorants azoïques (22) Azodyes (22)	Règlement REACH annexe XVII.43 REACH regulation annex XVII.43	30ppm	EN ISO 17234-1(leather) EN ISO 14362-1(tex)	X	X	X	X	X				
Cadmium	Règlement REACH annexe XVII.23 REACH regulation annex XVII.23	100ppm	EN 1122		X				X	X	X	X
Chromium VI	DGSP 2001/95/CE Exigences France +Allemagne Requirements for France and Germany	3ppm	EN ISO 17075	X	X							
Dimethylfumarate (DMFU)	Règlement REACH annexe XVII.61 REACH regulation annex XVII.61	0.1ppm	pr CEN ISO TS 16186	X	X	X	X	X	X	X		
organoétains/organotin (TBT, TPT, DBT, DOT)	Règlement REACH annexe XVII.20 REACH regulation annex XVII.20	0,1% en Sn	pr CEN ISO TS 16179	X	X	X	X	X	X	X		
Plomb	Règlement REACH annexe XVII.63 REACH regulation annex XVII.63	0,05%	EN ISO 17072-2									X
Phthalates (13 substances : DiBP, DBP, DMEP, BBP, DEHP, DNOP, DiNP, DiDP, DIHP, DHNUP, DIPP, NPIPP, SOMMENPIPP)	Liste SVHC SVCH List	0,1% of total product	ISO TS 16181		X				X	X	X	
PCP -TeCP - TriCP	Règlement REACH annexe XVII.22/REACH regulation annex XVII.22 Exigences/requirements Allemagne/Germany, Autriche/Austria Exigences Suisse/requirements Suisse Dekotex adulte, baby	0,1% 5ppm ND 0,05ppm 0,5ppm ; 0,05ppm	XPG-08-015 (tex)					X				
Nickel	Règlement REACH annexe XVII.27 REACH regulation annex XVII.27	0.5 µg/cm ² /semaine 0.5 µg/cm ² /week	EN 12472 et EN 1811 + A1-CR 12471								X	X



KNIT - FLEECE

TS, SWEATER, CARDIGAN, TOP, JACKET, DRESS, SKIRT, LEGGING...

all gauge knitted in all material and for any end, included linings and lingerie / excepted coated and swimsuits

TEST	STANDARDS	TAO LIMITS		Production PRODUCT	ON BULK MATERIAL
4 point system		25 points/100 square yards			X
Fibre composition analysis (except 100% cotton)	ISO 1833	+/- 3pts (+ EU Regulation)			X
Fabric weight	ISO 3801	+/-5%			X
Dimensional stability of the garment after 1 washing cycle and drying after each washing (according to the care label) Excepted 100% polyester (appearance & observation are enough) with n°6 detergent / ISO 6330- Shrinkage	ISO 3759 ISO 5077 ISO 6330	with elastane : +/-5% without elastane : +/-4%		X	X
General appearance of the garment after 3 washing and drying after each washing and Skewing spirality ("twisting")		Twisting : 4% / appearance of all part and accessory must be satisfactory		X	
Colour fastness to dry rubbing** / Excepted very light colours	ISO 105 X12	light colors : 4	Fluo/Dark colors and cool dye : 3/4		X
Colour fastness to wet rubbing** / Excepted very light colours	ISO 105 X12	light colors : 3/4	Fluo/Dark colors and cool dye : 3		X
Colour fastness to washing "plain" garment**	ISO 105 C06 ISO 105 C06	staining ≥3-4 Fluo and Garment dyed : staining ≥3	colour change ≥4 colour change ≥ 3-4	IF GARMENT DYE : X	X
Colour fastness to washing if "multicolored" garment (2 tones or more)**		staining ≥4-5	colour change ≥4	IF GARMENT DYE : X	X
All contrasting accessories: colour fastness to water (button,frog "brandebourg",piping,tape,ribbon,tag,belt,elastic,rubber band,zip,decorative stitching,embroidery...)	ISO 105 E01	staining ≥4 with standard adjacent fabric according to the main fabric	colour change ≥4	X	
Colour fastness to light	EN ISO 105 B02	≥4	For garment Dyed and fluo : ≥3	IF GARMENT DYE : X	X
Pilling resistance (1)	EN ISO 12945 1-2	4			X

*we accept color change up to 3 in "écrù", "snow white" and pastel colours or very light colours if the colour change is due to OBA (Optical Brightening Agents in detergent powder). **if the garment is made with different fabrics all the fabrics (knitting or woven) must be tested

COMMENTS	TEST	STANDARDS	TAO LIMITS		Production PRODUCT	ON BULK MATERIAL			
snap, button, rivet, eyelet ...	Pulling resistance	EN ISO 13934/ ASTM D5034	90 N during 10 seconds		X				
Zipper	TEST	Standard	A	B	C	D	E	Unit	Comment
	Strength of puller attachment	BS 3084 - Test 1	70	80	200	250	300	Newton	All zippers
	Strength of closed end	BS 3084 - Test 2	35	60	80	100	140	Newton	Open end zippers
	Strength of top stop	BS 3084 - Test 3	50	70	90	110	130	Newton	All zippers
	Strength of open end fastener box	BS 3084 - Test 4	40	70	90	120	150	Newton	Open end zippers
	Reciprocation test	BS 3084 - Test 5	500	500	500	500	500	Cycles	All zippers
	Lateral strength of fastener	BS 3084 - Test 6	150	200	250	370	470	Newton	All zippers
	Lateral strength of open end attachment	BS 3084 - Test 7	40	70	90	120	160	Newton	Open end zippers
	Strength of slider locking device	BS 3084 - Test 8	10	15	25	40	60	Newton	All zippers