



FICHA TÉCNICA / TECHNICAL SHEET

DATE: 17-10-2016

**Delivery/Theme:
FIRST/RED LINE**

SEASON: WINTER 2017/18

MAN COLLECTION

DESIGNER
AP

STYLE REFERENCE
POP 9121 D

MAIN QUALITY
100% COTTON - SINGLE PIQUET 20'S 230 GRM
ENGINEER STRIPES

COLLAR DETAILS PLEASE CHECK NEXT PAGE

SLIM FIT - GARMENT WASH

SLEEVES IN MAIN FABRIC IN CONTRASTING COLOR

16D DK BLUE

CUFFS: FLAT KNIT RIB 1X1 IN CONTRASTING COLOR

41D BORDEAUXFRONT AND BACK YOKE WITH PADDING EFFECT WITH INSIDE APPLICATION IN LIGHT CANVAS IN COLOR
01D ECRU

HERRINGBONE TAPE LOOP

3,5 cm
Centered on back (inside)
Color: **01D ECRU**

UNDERCOLLAR SEE NEXT PAGE DETAILS

REMARKS

FITTING FOLLOWING LAST SEASON
STYLE WITH DIFFERENCE BETWEEN FRONT AND BACK

HERRINBONE TAPE QUALITIES SHOULD BE FOLLOWING LAST SEASON

SIDE AND SLEEVE SEAMS, ARMHOLE SEAMS, CUFFS SEAMS WITH 2 NEEDLES OVERLOCK WITH MIDDLE GUIDE

LABELS/HANGTAGS

Main & Size Label: WE WILL SEND THE CORRECT
LABELS AS SOON AS POSSIBLE- PLEASE USE THE SAME
LABELS USED ON LAST SEASON.

SEE COLORS COMBINATION SHEET FOR OTHER COLOR COMBINATION OPTION

COUNTER SAMPLE COLOR: 16C DK BLUE/00C WHITEORDERED
COLORS

<input type="checkbox"/>	<input type="checkbox"/>

	MEDIDAS (em cm) MEASURES (in cm)		SIZE M
	M		
A	Peito CHEST	52	
B	Fundo BOTTOM	50	
C	Ombro a ombro SHOULDER TO SHOULDER	42,5	
D	Manga SLEEVE LENGTH	19,5	
E	Cava ARMHOLE	21	
G	Abertura de Manga SLEEVE OPENING	15	
I	Abertura do decote NECK OPENING	17	
J	Profundidade decote frente NECK DROP FRONT	8,5	
K	Profundidade decote costas NECK DROP BACK	1	
N	Comprimento total frente BODY LENGTH FRONT from HPS	70	
O	Comprimento total costas BODY LENGTH BACK from HPS	73	
S	Largura carcela LAP WIDTH	4	
T	Abertura carcela LAP OPENING without box	13	
U	COLLAR HIGH (BACK CENTER)	7	
V	COLLAR BAND HIGH (BACK CENTER)	2,7	
Z	COLLAR POINT LENGTH	6	
1	HPS TO ARTWORK CENTER	19,5	
2	FRONT CENTER TO ARTWORK CENTER	10,5	
3	FROM SLEEVE OPENING TO ARTWORK EDGE	4	
	YOKE (BACK CENTER)	16	

ACCESSORIES:

BUTTONS: 4 buttons
including one spare button

RUBBER BUTTONS Col WHITE
PERSONALIZED ENGRAVED
in Col DK BLUE





SACCOOR
brothers

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14 CM

Rugby
BySacoor
Brothers

12 CM



ORIGINAL BRAND SB 15111989

WOVEN LABEL

NORMAL PRINT WITHOUT TOUCH

PRINT PLACEMENT
CENTERED ON WIDTH AND HEIGHT
OF TAPE

COLORS:
16D DK BLUE- NORMAL PRINT WITHOUT TOUCH



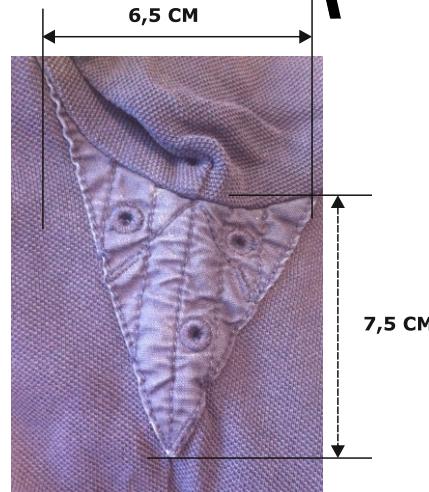
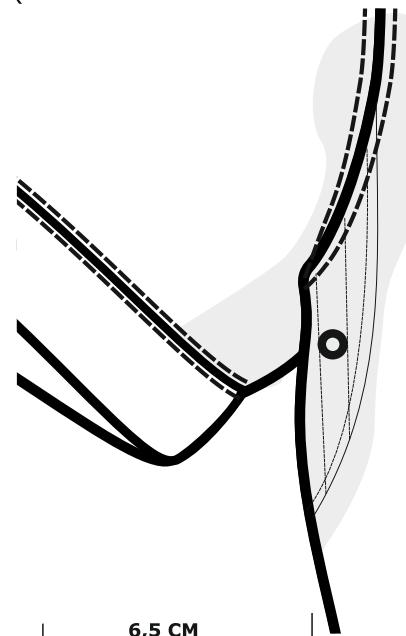
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MAN COLLECTION

UNDERARM APPLICATION

INSIDE APPLICATION IN LIGHT CANVAS
IN MATCHING BODY COLOR
WITH 3 EMBROIDERY EYELETS
(PLEASE FOLLOW PICTURE BELOW)



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HEM SLITS APPLICATION CANVAS TAPE (PLEASE FOLLOW PICTURE)



Main label: LA M171 ECRU



**HEM SLITS WITH HEAVY
HEARRINGBONE TAPE 1,5 CM
IN CONTRAST COLOR**

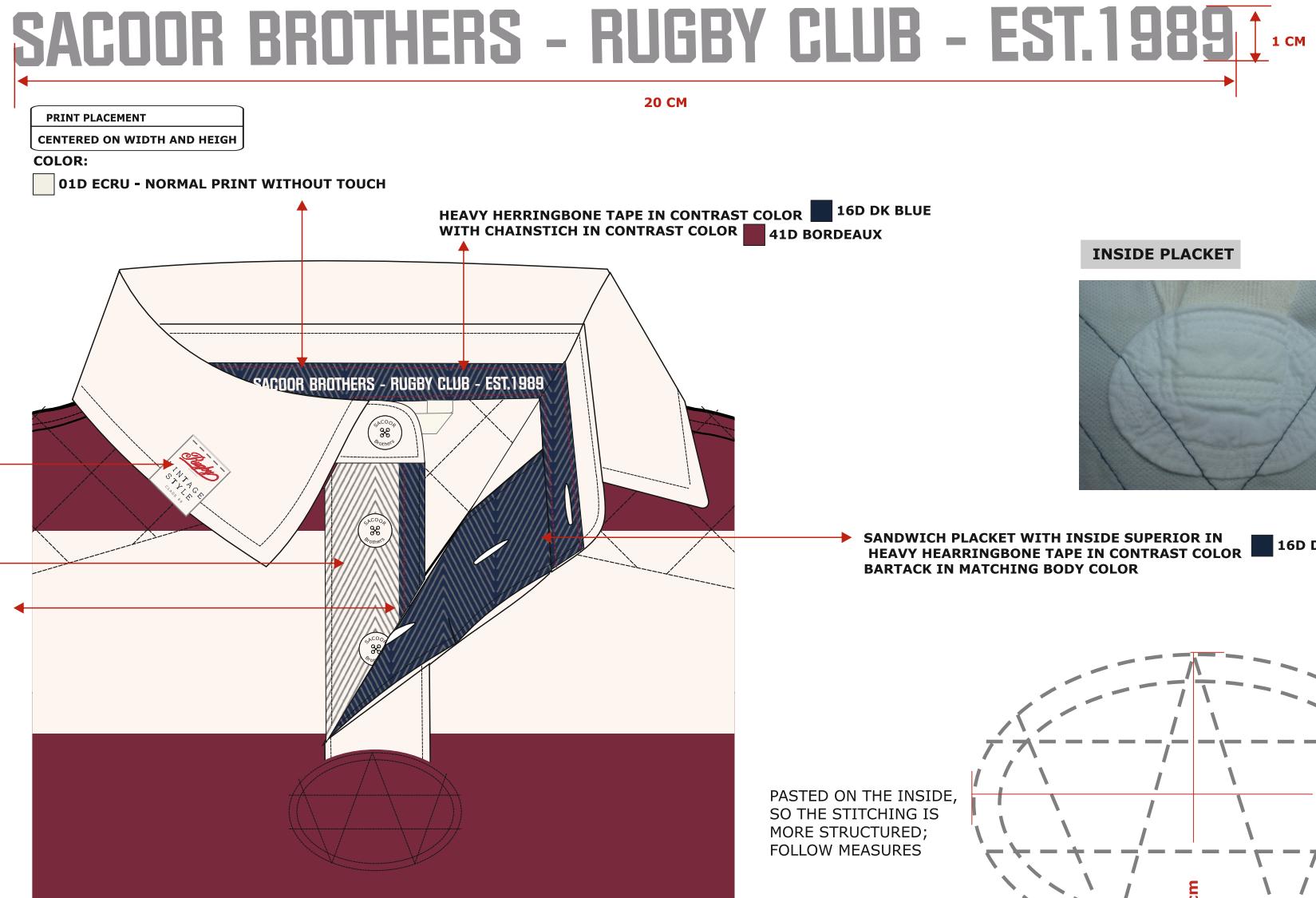
■ 16D DK BLUE

PLEASE FOLLOW THE PICTURE ABOVE

LABEL PLACEMENT		
1	FROM LATERAL SEAM TO ARTWORK EDGE	5 cm
2	FROM BOTTOM TO ARTWORK EDGE	5 cm

HEM SLITS DETAIL



Hangtag:
HTM149 ECRULIGHT WIGHT TWILL COLLAR AND COLLAR BAND WITH FANCY DETAILS
AS BELOW INSPIRATION PICTURE AND SKETCHDESIGNER
APSTYLE REFERENCE
POP 9121 D



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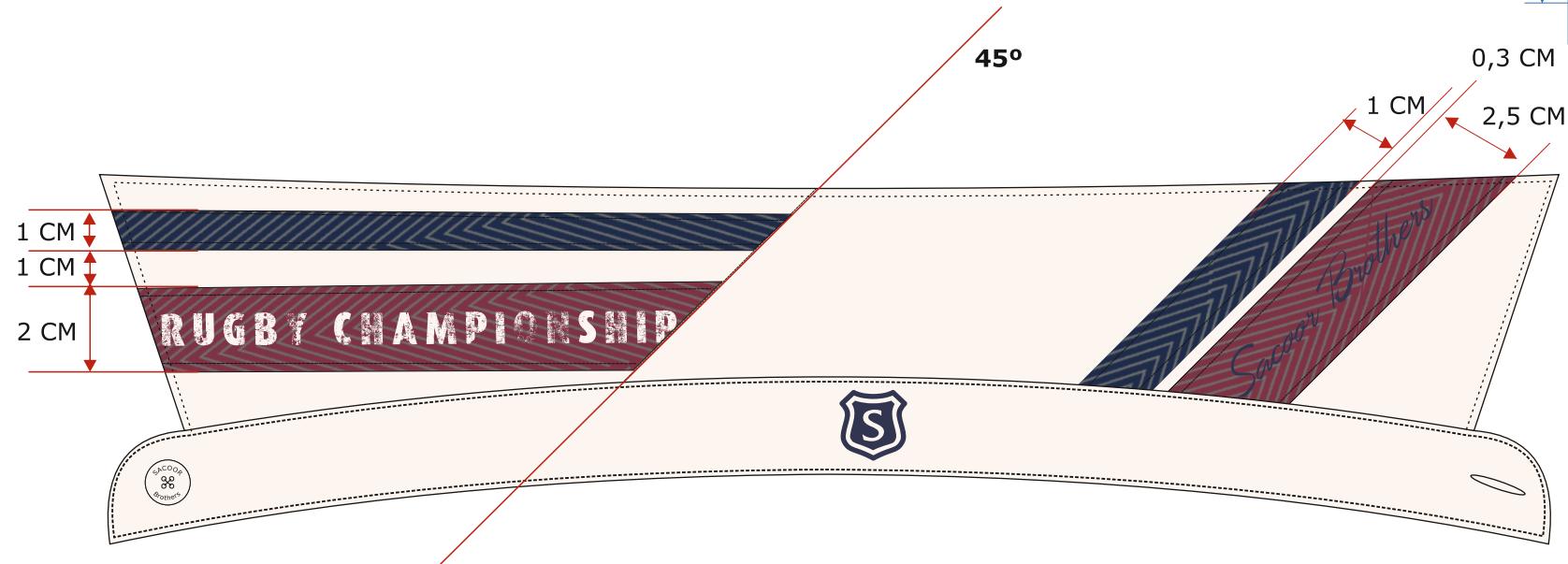
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MAN COLLECTION

UNDER COLLAR WITH HERRINGBONE TAPES

DESIGNER
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RUGBY CHAMPIONSHIP

6 CM

9 CM

PRINT PLACEMENT
CENTERED ON WIDTH AND HEIGHT
OF TAPE

01D ECRU

Saccoor Brothers

7 CM

5,5 CM

PRINT PLACEMENT
CENTERED ON WIDTH AND HEIGHT
OF TAPE

COLORS:
16D DK BLUE



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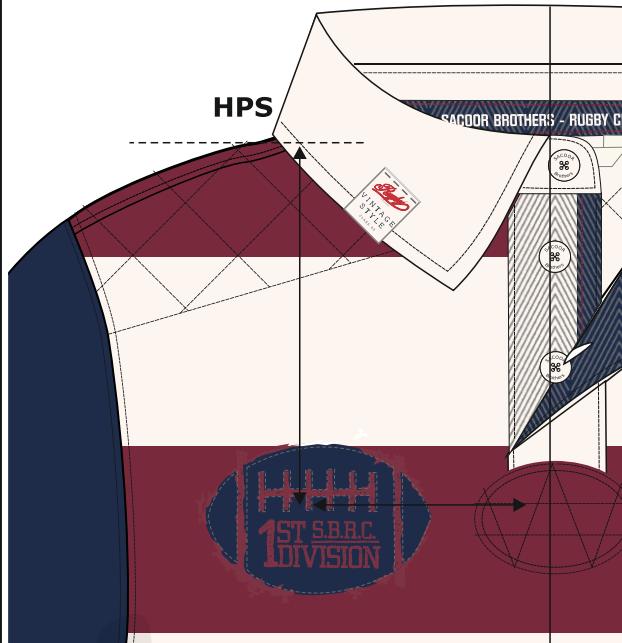
DETAILS

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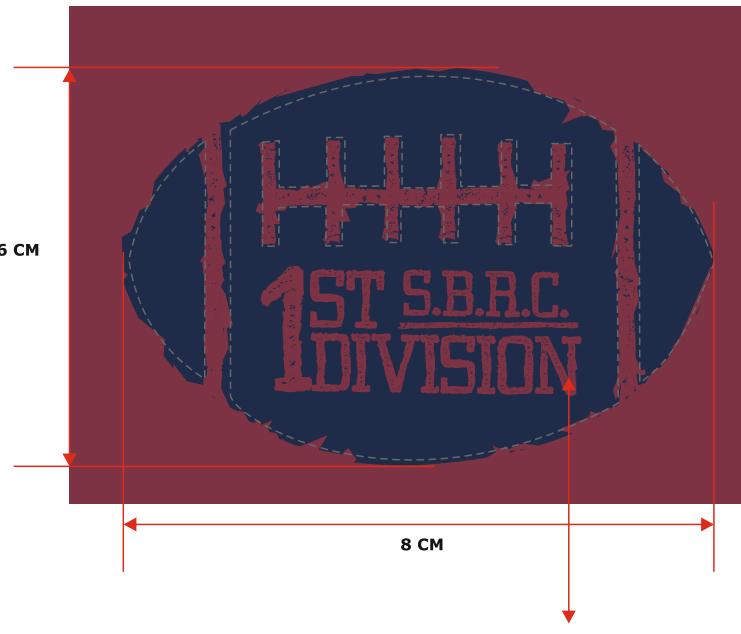
CHEST APPLICATION / EMBROIDERY

DESIGNER
AP

STYLE REFERENCE
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CHEST ARTWORK	
FROM FRONT CENTER TO ARTWORK CENTER	12
FROM HPS TO ARTWORK CENTER	20



COLORS/ TECHNIQUE

- 41D BORDEAUX - IRREGULAR EMBROIDERY IN BURMILANA
- 16D DARK BLUE - SOFT FELT - NORMAL STITCH AROUND THE BADGE



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CHEST BADGE/ EMBROIDERY



CHEST ARTWORK	
FROM FRONT CENTER TO ARTWORK CENTER	12
FROM HPS TO ARTWORK CENTER	20

COLORS/ TECHNIQUE

- 16D DK BLUE - SOFT AND THIN FELT - IRREGULAR AND ROLL STITCH EMBROIDERY IN BRUMILANA (MADEIRA)
- 01D ECRU - SOFT AND THIN FELT
- 41D BORDEAUX - CHAINSTICH IN BRUMILANA (MADEIRA CARD)

IRREGULAR
EMBROIDERY

9 CM

IRREGULAR
EMBROIDERY

ROLL STITCH

5 CM

DESIGNER
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ALL EMBROIDERY IN
IRREGULAR EMBROIDERY:



CHAINSTITCH
EXAMPLE:





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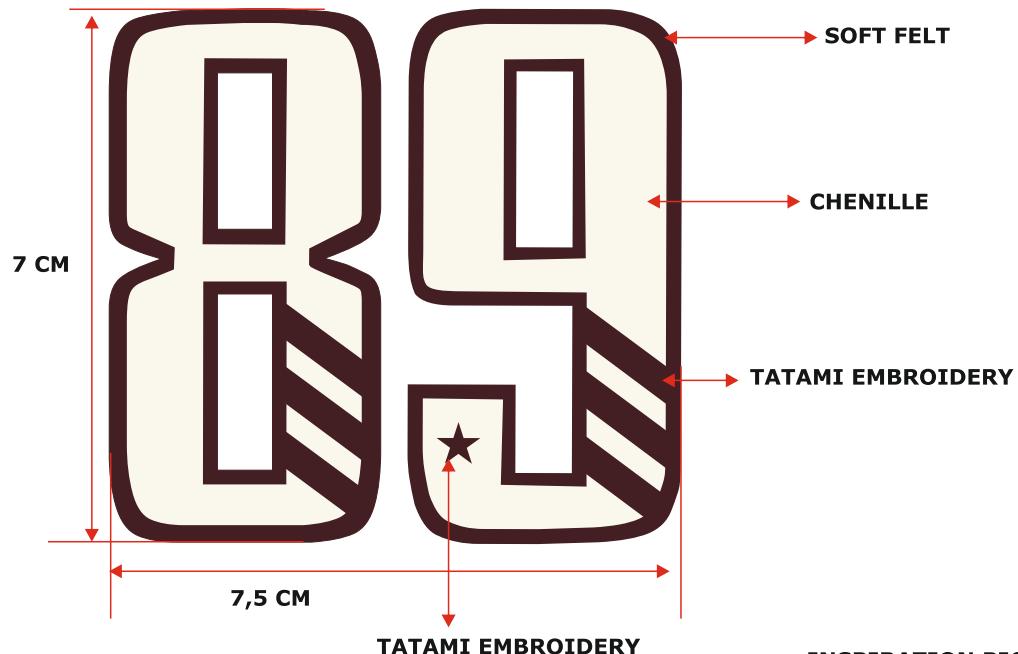
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MAN COLLECTION

SLEEVE BADGE



CHEST ARTWORK	
FROM CUFF EDGE TO ARTWORK EDGE	4
CENTERED ON WIDTH AND HEIGHT	

■ 41D BORDEAUX - SOFT FELT AND TATAMI EMBROIDERY (BRUMILANA - MADEIRA CARD)

■ 01D ECRU - CHENILLE

INSPIRATION PICTURE
EXAMPLE TO FOLLOW





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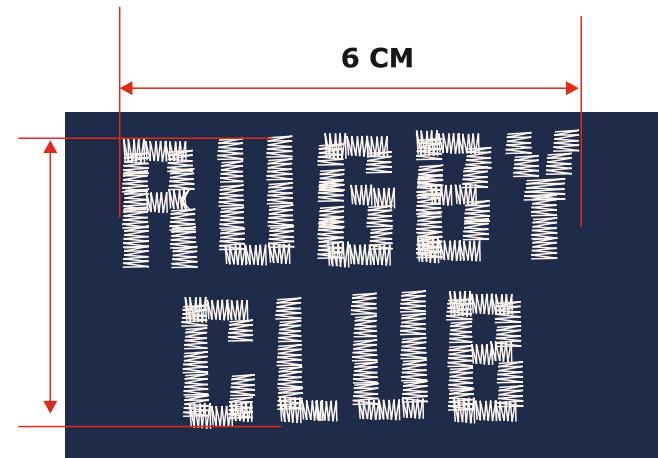
MAN COLLECTION

DETAILS

SEASON: WINTER 2017/18



CHEST ARTWORK	
FROM CUFF EDGE TO ARTWORK EDGE	4
CENTERED ON WIDTH AND HEIGHT	



01D ECRU - RUSTIC EMBROIDERY - BRUMILANA - MADEIRA CARD

RUSTIC EMBROIDERY





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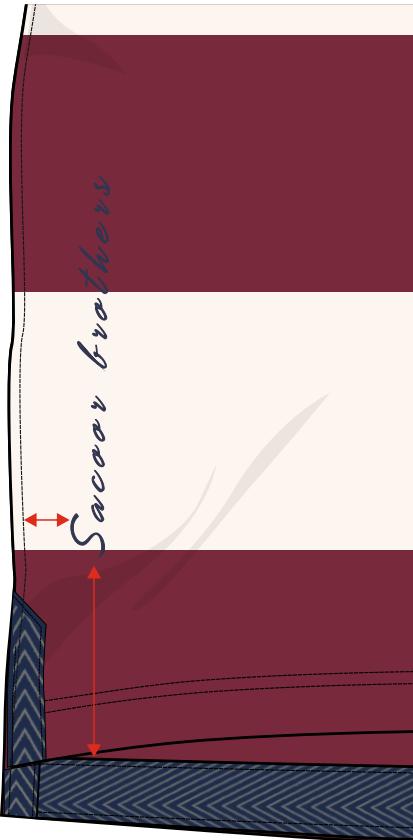
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MAN
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SIDE EMBROIDERY

DESIGNER
AP

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CHEST ARTWORK	
FROM BOTTOM TO ARTWORK EDGE	10
FROM SIDE SEAM TO ARTWORK EDGE	4

COLORS/ TECHNIQUE

■ 16D DK BLUE - EMBROIDERY IN BRUMILANA (MADEIRA CARD)



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YARN DYE STRIPES

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8 CM



8 CM

41D BORDEAUX

01D ECRU