

Season	17-1 Spring / Summer 2017	Style Name	Alee	Article Number	36.7620.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	241 - DRY COTTON SOLID 100% COTTON 280GSM	Size Groups	XS-XXXL

## Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	Tshirt SS boatneck	Fabric Dessin	yarn dye stripe	Fit	Regular fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLVKOP

## Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

## Colorways

Code	Color	# / Name	Description	Image
A23		#E1FEF2	Off White	

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## Style Image 1



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## Dessin Image

## BOM

				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	A23 - Off White
01. Washing								
08-Dec-2015	1	Washing + Treatment:	Clean finish washing					
08-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
08-Dec-2015	1	241 - DRY COTTON SOLID 100% COTTON 280GSM	with yarn dye stripe start 22cm from HSP					F59 - Twilight Blue
08-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
08-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
08-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
08-Dec-2015	1	9071WT-1cm - Striped tape 1cm	tape at inside neckline (HSP to HSP)	ST-80792	Weavable	0,30	yds	017 - White Gold
08. Hangtag / Plasters								
08-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	F40 - Navy
11. Labels/Badges								
08-Dec-2015	1	9107WL Size B - Folded main label ( 5x 0,8 cm )	FLAT KNIT MAINLABEL: CBN		Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
08-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs	
08-Dec-2015	4	9101WL Size B - DNA label ( 4,5 cm x 0,7 cm )	on top of necktape, centered		Weavable	1,00	pcs	F40 - Navy
08-Dec-2015	5	BADGES:						
08-Dec-2015	5.1	9113WL - Tab label ( 1,5 cm )	at wearers left sleeve		Weavable	1,00	pcs	A23 - Off White
12. Artworks								
02-Feb-2016	01	FOIL PRINT	CB NECK					F59 twillight blue
02-Feb-2016	02	FOIL PRINT	CHEST					F59 twillight blue
08-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
08-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
08-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

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Garment Supplier TMS INTERNATIONAL LTD (90929) Main Fabric 241 - DRY COTTON SOLID 100% COTTON 280GSM Size Groups XS-XXXL

## Size Specification

Model

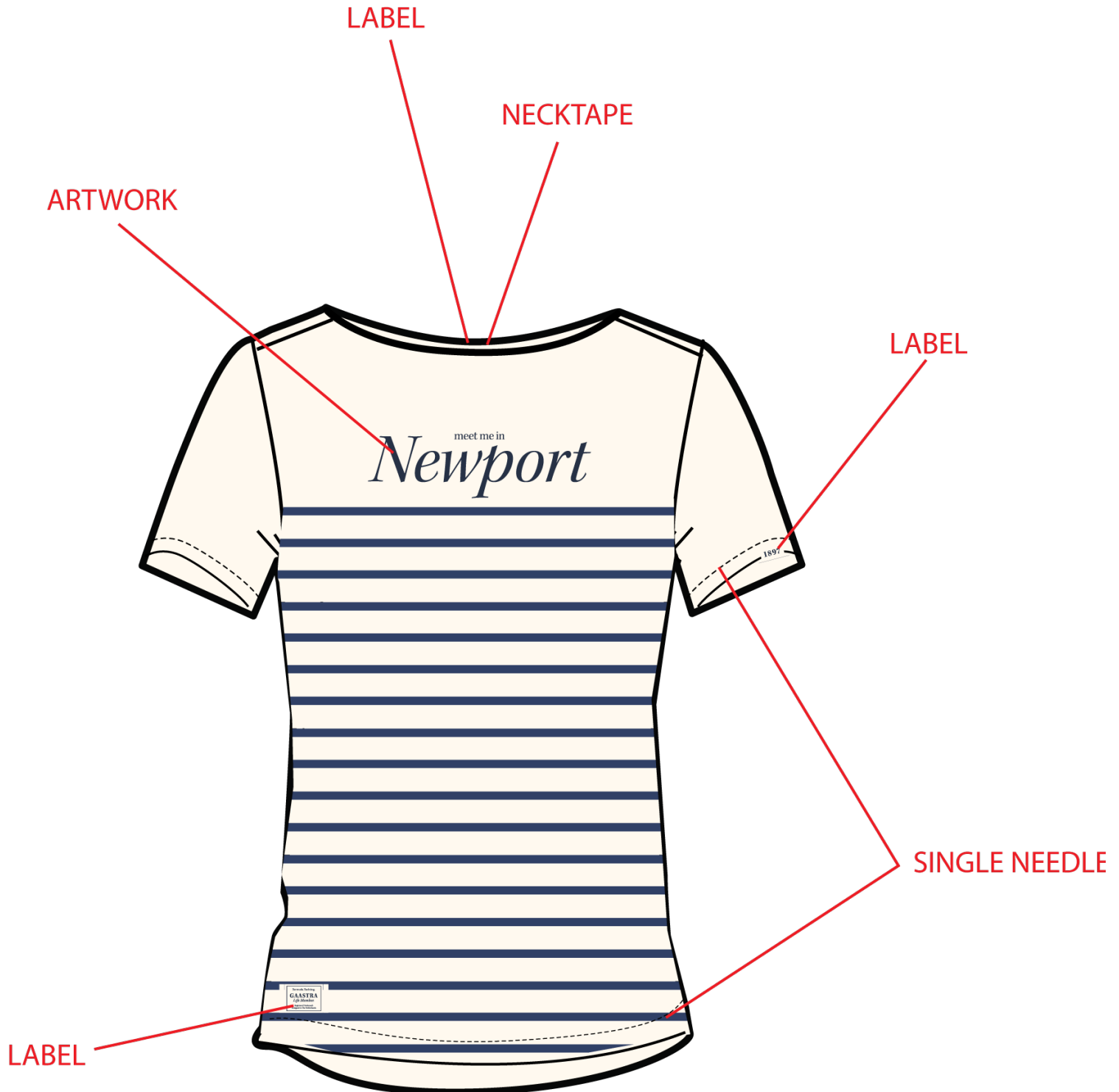
Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
KB01	1/2 Chest width (1cm below armhole)	2.5	2	4	43	45,50	48	50	52	56	60	1
KB20	Across Front (15cm from HSP)	1.2	1.2	1.2	31,60	32,80	34	35,20	36,40	37,60	38,80	0.6
KB02	1/2 Waist width (38cm from CB)	2.5	2	5	39	41,50	44	46	48	53	58	1
KB03	1/2 Bottom width	2.5	2	5	43	45,50	48	50	52	57	62	1
KB05	Shoulder to shoulder	1	1	1	36	37	38	39	40	41	42	0.5
KB21	Across Back (15cm from HSP)	1.2	1.2	1.2	33,60	34,80	36	37,20	38,40	39,60	40,80	0.6
	SHORT SLEEVE											
KS01	Sleeve length from CB SS	1	1	1	30	31	32	33	34	35	36	0.5
KB06	1/2 Armhole straight SS	0.75	0.75	1.5	19,50	20,25	21	21,75	22,50	24	25,50	0.3
KS05	1/2 Sleeve opening SS	0.75	0.75	1.5	13,50	14,25	15	15,75	16,50	18	19,50	0.3
KN01	Back neck width ROUND / V NECK	0.5	0.5	0.5	21	21,50	22	22,50	23	23,50	24	0.25
KN02	Back neck drop	0	0	0	2	2	2	2	2	2	2	0
KN03	Front neck drop ROUND	0.5	0.5	0.5		0,50	1	1,50	2	2,50	3	0.25
	insert at shoulder height	0	0	0	8,50	8,50	8,50	8,50	8,50	8,50	8,50	
KP30	Band/ Rib height collar	0	0	0			0					0
KS03	1/2 Upperarm width (1cm down) SS	0.75	0.75	1.5	13,50	14,25	15	15,75	16,50	18	19,50	0.3
KB07	Front length from HSP	1.75	1.75	1.75	63,50	65,25	67	68,75	70,50	72,25	74	0.75
KN03	Front neck drop BOAT	0.5	0.5	0.5	11	11,50	12	12,50	13	13,50	14	0.25
	Sleeve cap				0	0	15	0	0	0	0	0

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## Sizing Specification Image

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## Technical Specification 1



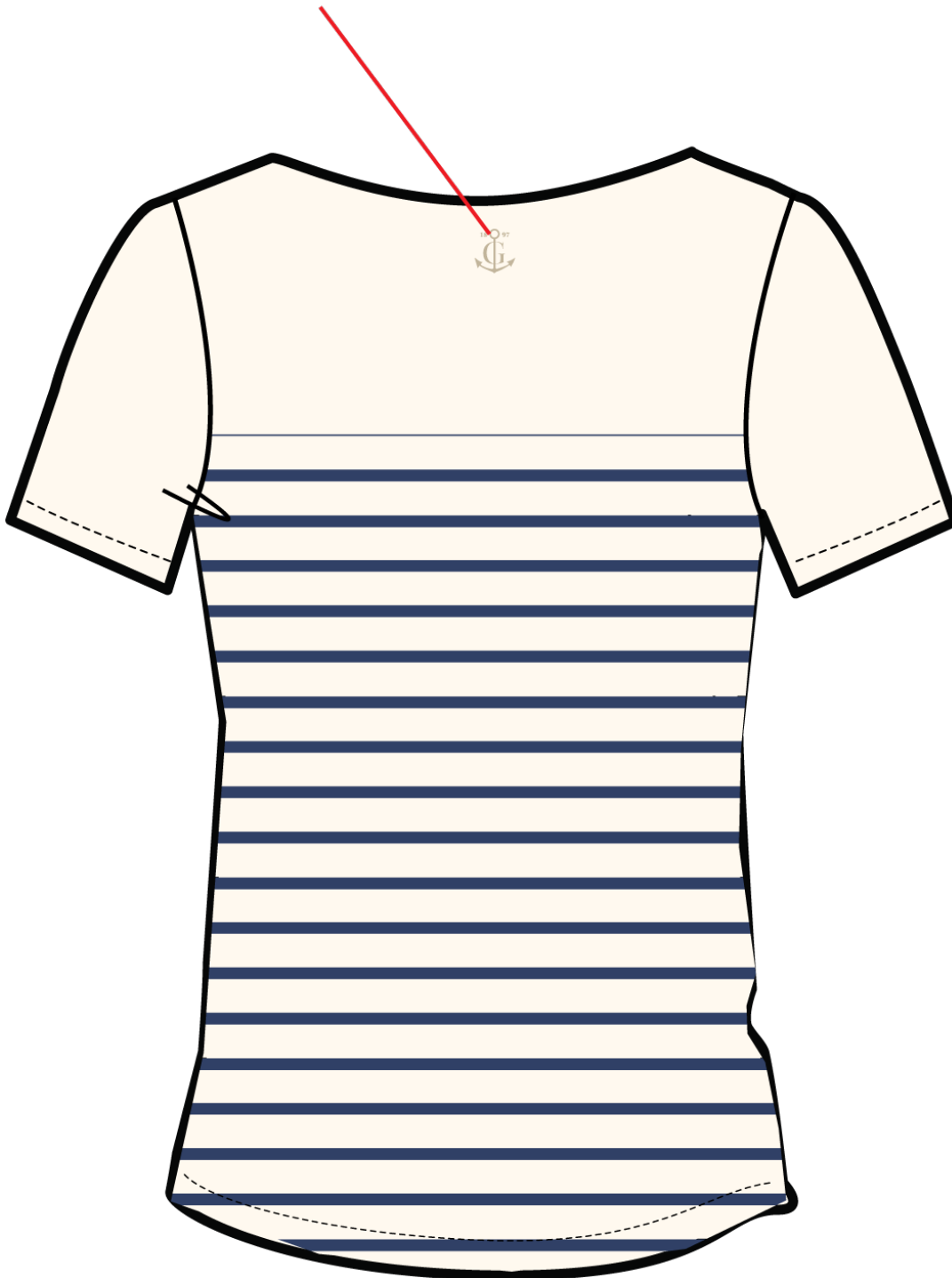
Season 17-1 Spring / Summer 2017  
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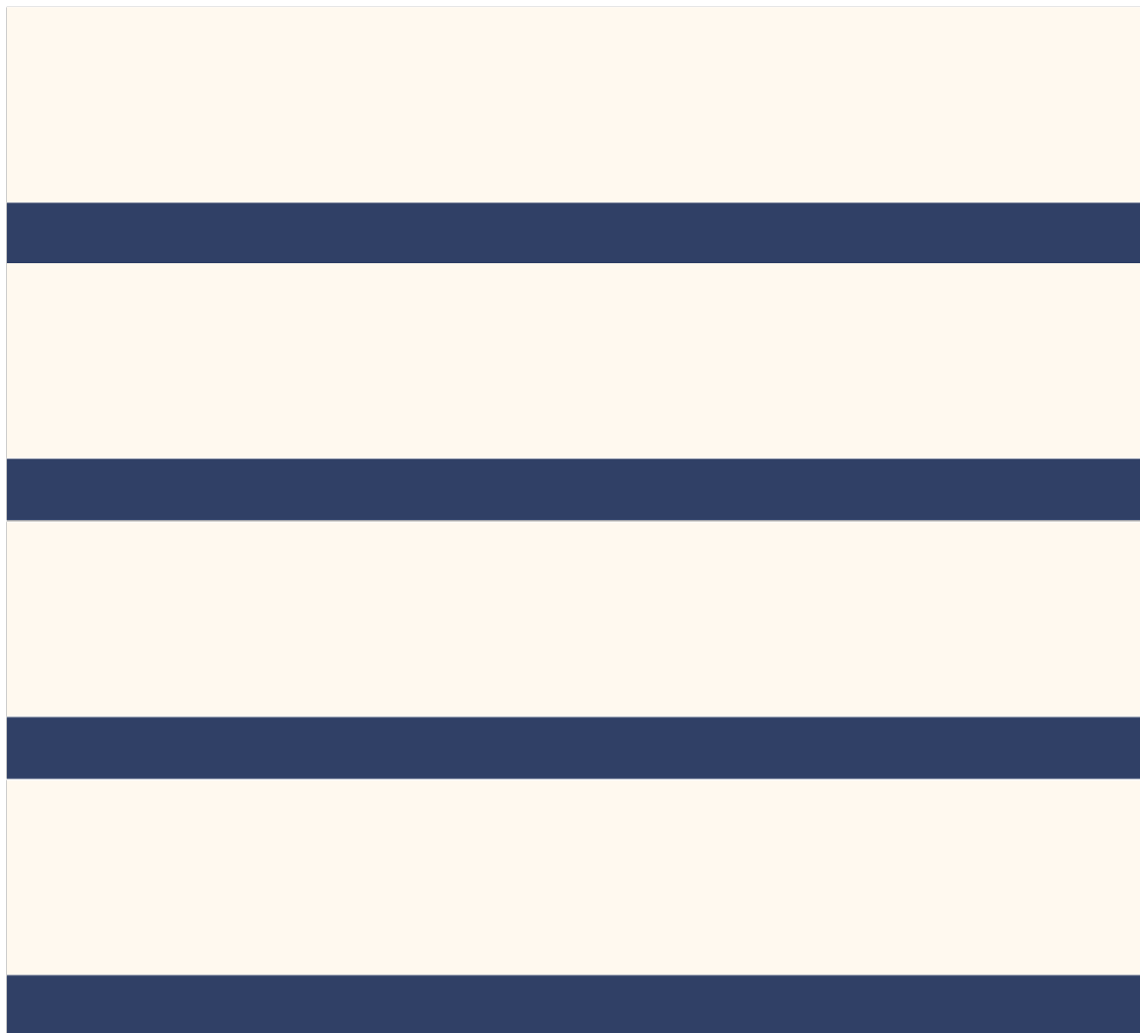
## Technical Specification 2

ARTWORK



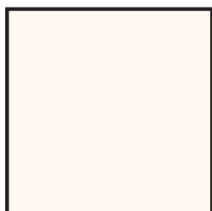
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## Technical Specification 3



1.9 CM

0.6 CM



A23 OFF WHITE  
11-0604



F59 TWILIGHT BLUE  
19-3935



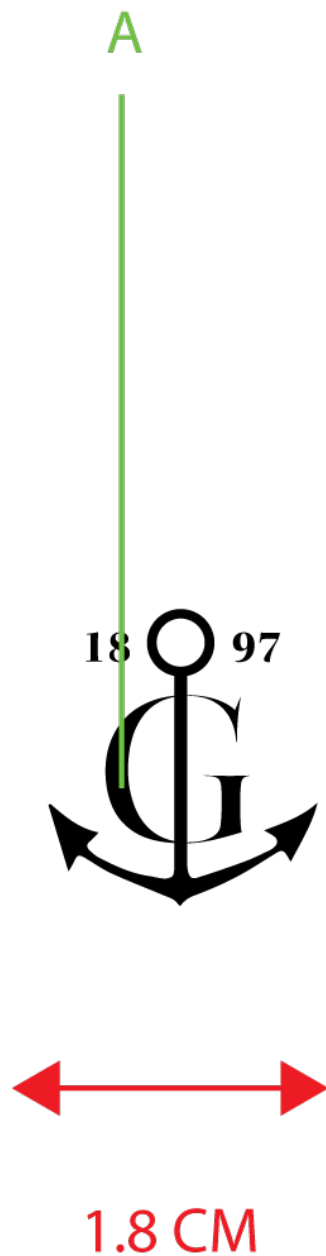
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## Artworks 1

## 1.5 CM DOWN FROM CBN



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## Artworks 2

12.5 CM DOWN FROM HSP



24 CM

## Last Sample Request

Sizes	M (XS-3XL women)	Requested ETD	26-Feb-2016
Sample Type	Photo Sample	Planned ETD	
Style Name	Alee	ATD	
Status	Requested	Comment Date	
Colors		Garment Supplier	TMS INTERNATIONAL LTD

## Sizings

Code	Measurement	Spec ()	Sample/Contour	Difference	Remarks	Revised Spec	Tolerance
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## Proto 1 Sample Comments

Sizes	M (XS-3XL women)	Requested ETD	15-Jan-2016
Sample Type	Proto 1 Sample	Planned ETD	
Status	Requested	ATD	
Sample Qty	1	Comment Date	
Colors			

### Overview Photos

### Sizings

Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB01	1/2 Chest width (1cm below armhole)	48,00		1	n/a			48,00
KB20	Across Front (15cm from HSP)	34,00		0.6	n/a			34,00
KB02	1/2 Waist width (38cm from CB)	44,00		1	n/a			44,00
KB03	1/2 Bottom width	48,00		1	n/a			48,00
					n/a			
KB05	Shoulder to shoulder	38,00		0.5	n/a			38,00
KB21	Across Back (15cm from HSP)	36,00		0.6	n/a			36,00
	SHORT SLEEVE				n/a			
KS01	Sleeve length from CB SS	32,00		0.5	n/a			32,00
KB06	1/2 Armhole straight SS	21,00		0.3	n/a			21,00
KS05	1/2 Sleeve opening SS	15,00		0.3	n/a			15,00
					n/a			
KN01	Back neck width ROUND / V NECK	22,00		0.25	n/a			22,00
KN02	Back neck drop	2,00		0	n/a			2,00
KN03	Front neck drop ROUND	1,00		0.25	n/a			1,00
	insert at shoulder height	8,50			n/a			8,50
KP30	Band/ Rib height collar	0,00		0	n/a			0,00
					n/a			
KS03	1/2 Upperarm width (1cm down) SS	15,00		0.3	n/a			15,00
					n/a			
KB07	Front length from HSP	67,00		0.75	n/a			67,00
KN03	Front neck drop BOAT	12,00		0.25	n/a			12,00
	Sleeve cap	15,00		0	n/a			15,00

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### 3. Fabrics

Request	Comment	Image
	<ul style="list-style-type: none"><li>- NEEDS TO BE SOFTER, NOW IT IS TOO HARD</li><li>- NEEDS TO BE ACTUAL YARN DYE</li><li>- PLS MAKE AS ORIGINAL, MORE REFINED YARN</li></ul>	

### 5. Artworks

Request	Comment	Image
	<ul style="list-style-type: none"><li>- WE ADJUSTED INTO F59 TWILLIGHT BLUE PIGMENT PRINT</li><li>- PRINT COLOR OF STRIKE OFF IS TOO DARK.</li><li>- WORKMANSHIP IS APPROVED</li></ul>	