

Season	17-1 Spring / Summer 2017	Style Name	Alpha-CR	Article Number	36.7872.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	241 - DRY COTTON SOLID 100% COTTON 280GSM	Size Groups	XS-XXXL

Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	T-shirt 3/4 round neck	Fabric Dessin	All over lurex stripe	Fit	Regular fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLGKRI

Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
A23		#E1FEF2	Off White	

Season 17-1 Spring / Summer 2017
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Article Number 36.7872.71
Size Groups XS-XXXL

Style Image 1



Season 17-1 Spring / Summer 2017	Style Name Alpha-CR	Article Number 36.7872.71
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Dessin Image

BOM

				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	A23 - Off White
01. Washing								
16-Dec-2015	1	Washing + Treatment:	Clean finish washing					
16-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
16-Dec-2015	1	241 - DRY COTTON SOLID 100% COTTON 280GSM	with all over lurex yarn dyes tripe in constrast color (CHAMPAGNE - REF= ISAMET 40 METALLIC YARN: 0496)					017 - White Gold
16-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
16-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
16-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
16-Dec-2015	1	9071WT-1cm - Striped tape 1cm	tape at inside neckline (HSP to HSP)	ST-80792	Weavable	0,30	yds	017 - White Gold
08. Hangtag / Plasters								
16-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	F40 - Navy
11. Labels/Badges								
16-Dec-2015	1	9107WL Size B - Folded main label (5x 0,8 cm)	FLAT KNIT MAINLABEL: CBN		Weavable	1,00	pcs	F40 - Navy
16-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
16-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs	
16-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	F40 - Navy
16-Dec-2015	5	BADGES:						
28-Jan-2016	5.1	9110WL - Woven label (3,5 cm)	at the sideseam, 4cm from bottomedge		Weavable	1,00	pcs	A23 - Off White
12. Artworks								
28-Jan-2016	1	PIGMENT PRINT	CF ARTWORK					F56 TRUE NAVY
16-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
16-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
16-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

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Size Specification

Model

Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
	Front length HSP				59	60,50	62	63,50	65	66,50	68	
KB01	1/2 chest width (1cm below armhole)	2.5	2	2.5	45,50	48	50,50	52,50	54,50	57	59,50	1
KB26	Front width length from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	
KB20	Front width	1.2	1.2	1.2	31,60	32,80	34	35,20	36,40	37,60	38,80	0.6
KB10	Waist length from CB	0.5	0.5	0.5	39	39,50	40	40,50	41	41,50	42	
KB02	1/2 waist width - relaxed	2.5	2	2.5	41	43,50	46	48	50	52,50	55	1
KB02	1/2 waist width - stretched	2.5	2	2.5	-5	-2,50	0	2	4	6,50	9	1
KB18	Hip length from CB LONG	0.75	0.75	0.75	58,50	59,25	60	60,75	61,50	62,25	63	
KB17	1/2 hip width LONG	2.5	2	2.5	46,50	49	51,50	53,50	55,50	58	60,50	1
KB03	1/2 bottom width	2.5	2	2.5	45	47,50	50	52	54	56,50	59	1
KP31	Band / rib height	0	0	0	2,50	2,50	2,50	2,50	2,50	2,50	2,50	
	Forwarded shoulder	0	0	0	2	2	2	2	2	2	2	0.25
KB05	Shoulder to shoulder	1	1	1	41	42	43	44	45	46	47	0.5
KB27	Back width length from HSP	0.5	0.5	0.5	14	14,50	15	15,50	16	16,50	17	
KB21	Back width	1.2	1.2	1.2	35,60	36,80	38	39,20	40,40	41,60	42,80	0.6
KS01	Sleeve length from CB LS	1.5	1.5	0.5	59	60,50	62	63,50	65	65,50	66	0.75
KB06	1/2 Armhole straight LS	0.75	0.75	1.5	79,50	80,25	81	81,75	82,50	84	85,50	0.5
KS03	1/2 Upperarm width (1cm down) SS	0.75	0.75	1	14,50	15,25	16	16,75	17,50	18,50	19,50	0.25
KS05	1/2 Sleeve opening LS	0.25	0.25	0.5	11,50	11,75	12	12,25	12,50	13	13,50	0.25
	Sleevecap				0	0	18	0	0	0	0	
KN01	Back neck width	0.5	0.5	0.5	29	29,50	30	30,50	31	31,50	32	0.25
KN02	Back neck drop	0	0	0	1	1	1	1	1	1	1	0
KN03	Front neck drop	0.5	0.5	0.5	8,50	9	9,50	10	10,50	11	11,50	0.25

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Sizing Specification Image

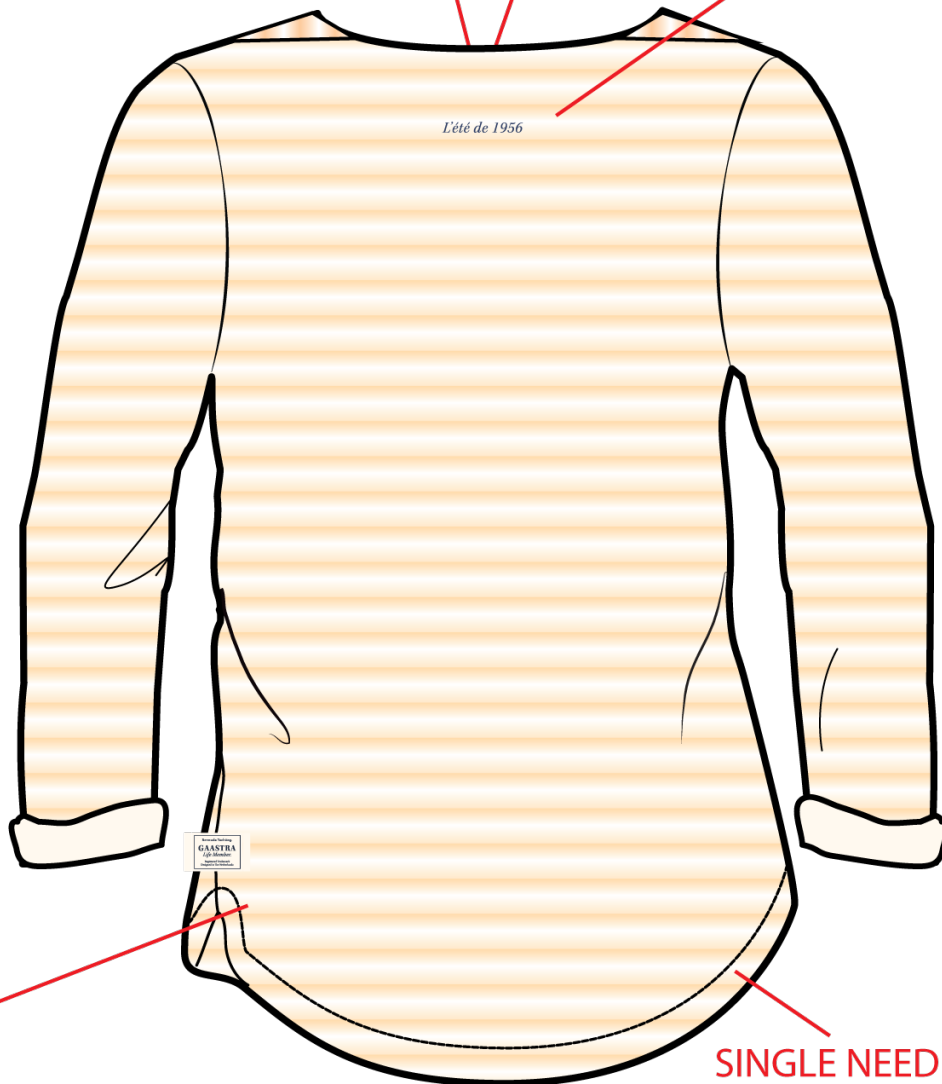
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Technical Specification 1

LABEL

NECKTAPE

ARTWORK



LABEL

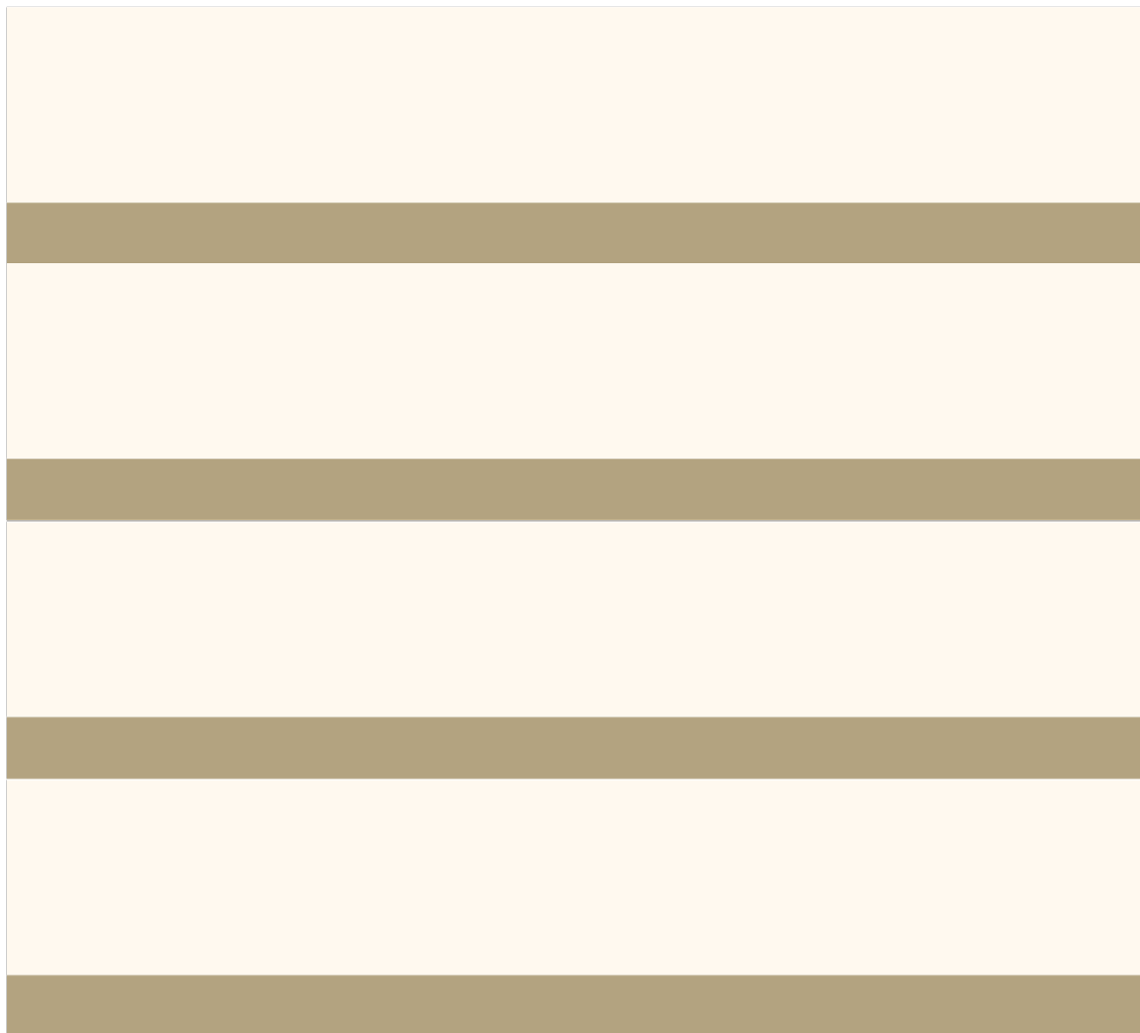
SINGLE NEEDLE

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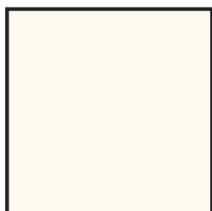
Article Number 36.7872.71
Size Groups XS-XXXL

Technical Specification 2

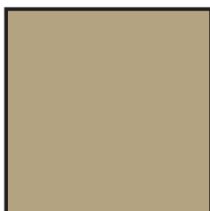


1.9 CM

0.6 CM



A23 OFF WHITE
11-0604



CHAMPAGNE GOLD

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Artworks 1

ARTWORK 01:
POSITION: 4.5 CM DOWN FROM CF NECKSEAM
REAL SIZE: 4.5 CM

L'été de 1956

4.5 CM

Last Sample Request

Sizes M (XS-3XL women) Requested ETD 26-Feb-2016
Sample Type Proto 1 Sample Planned ETD
Style Name Alpha-CR ATD
Status Requested Comment Date
Colors Garment Supplier TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes M (XS-3XL women) Requested ETD 15-Jan-2016
Sample Type Proto 1 Sample Planned ETD
Status Requested ATD
Sample Qty 1 Comment Date
Colors

Overview Photos

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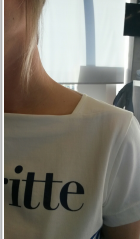
Sizings

Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
	Front length HSP	62,00	64,00		2,00			62,00
KB01	1/2 chest width (1cm below armhole)	50,50	49,00	1	-1,50	KEEP SPEC		50,50
KB26	Front width length from HSP	15,00			n/a			15,00
KB20	Front width	34,00	33,50	0.6	-0,50	WITHIN TOLL, KEEP SPEC		34,00
KB10	Waist length from CB	40,00			n/a			40,00
KB02	1/2 waist width - relaxed	46,00	44,50	1	-1,50	KEEP SPEC		46,00
KB02	1/2 waist width - stretched	0,00		1	n/a			0,00
KB18	Hip length from CB LONG	60,00			n/a			60,00
KB17	1/2 hip width LONG	51,50	48,00	1	-3,50	KEEP SPEC		51,50
KB03	1/2 bottom width	50,00	48,00	1	-2,00	KEEP SPEC		50,00
KP31	Band / rib height	2,50	2,50		0,00		2,50	2,50
					n/a			
	Forwarded shoulder	2,00	3,50	0.25	1,50	KEEP SPEC		2,00
KB05	Shoulder to shoulder	43,00	38,00	0.5	-5,00	KEEP SPEC		43,00
KB27	Back width length from HSP	15,00			n/a			15,00
KB21	Back width	38,00	36,50	0.6	-1,50	KEEP SPEC		38,00
KS01	Sleeve length from CB LS	62,00	84,00	0.75	22,00	KEEP SPEC		62,00
KB06	1/2 Armhole straight LS	81,00		0.5	n/a		81,00	81,00
KS03	1/2 Upperarm width (1cm down) SS	16,00	15,50	0.25	-0,50	KEEP SPEC		16,00
KS05	1/2 Sleeve opening LS	12,00	11,50	0.25	-0,50	KEEP SPEC		12,00
	Sleevecap	18,00			n/a			18,00
KN01	Back neck width	30,00	28,50	0.25	-1,50	KEEP SPEC		30,00
KN02	Back neck drop	1,00	4,00	0	3,00	KEEP SPEC	1,00	1,00
KN03	Front neck drop	9,50	9,00	0.25	-0,50	KEEP SPEC		9,50
					n/a			
					n/a			

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1. Fitting

Request	Comment	Image
	<ul style="list-style-type: none"> - PLS MAKE AS PER SPEC AND FOLLOW ORIGINAL SAMPLE FOR NECKLINE - OVERALL FIT OF NECK IS NOT OK 	

3. Fabrics

Request	Comment	Image
	<ul style="list-style-type: none"> - MATERIAL IS TOO ROUGH SHOULD BE FINER AS SWATCH SEND TO YOU - THE LUREX COLOR IS NOT OK, PLS MAKE AS PER REQUESTED COLOR 	

4. Trimmings

Request	Comment	Image
	- PLS FOLLOW BOM	

5. Artworks

Request	Comment	Image
	<ul style="list-style-type: none"> - PLEASE MOVE 2CM DOWN (BUT ALWAYS BETWEEN 2 STRIPES) - PLS MAKE PRINT NAVY PIGMENT PRINT 	

6. Workmanship

Request	Comment	Image
	<ul style="list-style-type: none"> - PLS CANCEL SLITS AT THE BOTTOM - THE FACING INSIDE IS CURLING AND NOT SITTING NICELY, PLS COPY AS ORIGINAL SAMPLE WE SEND YOU. 	