

Season	17-1 Spring / Summer 2017	Style Name	Derrick-CR	Article Number	35.7835.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	220 - SINGLE JERSEY 100% COTTON 160GSM	Size Groups	XS-KS

Style Details

Business Unit	1 - Menswear	Fabric Supplier	Local	Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref	24's 100% cotton	Model	
Product Subgroup	T-shirt SS v neck	Fabric Dessin		Fit	Regular fit
Label	35 - Gaastra Men	Size Range	XS (XS-KS men), S (XS-KS men), M (XS-KS men), L (XS-KS men), XL (XS-KS men), XXL (XS-KS men), XXXL (XS-KS men), KS (XS-KS men)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLGKRI

Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
E02		#ADDCC9	At Sea	
F56		#263145	True Navy	

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Style Image 1



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Dessin Image

BOM

				Material Supplier					
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	E02 - At Sea
01. Washing									
16-Dec-2015	1	Washing + Treatment:	Clean finish washing						
16-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment						
02. Fabrics									
16-Dec-2015	1.a	220 - SINGLE JERSEY 100% COTTON 160GSM	with all over stripe	24's 100% cotton	Local				
16-Dec-2015	1.b	SHELL	STRIPE COLOUR					F56	A23
07-Dec-2015	2	SINGLE JERSEY	CHEST POCKET					A23	F56
16-Dec-2015	3	SINGLE JERSEY	INSIDE HALFMOON					F56	A23
16-Dec-2015	4	1X1 RIB	COLLAR					F56	A23
16-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free						
06. Stitching									
16-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment						
16-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI						
08. Hangtag / Plasters									
16-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	 F40 - Navy	 F40 - Navy
09. Other Trimmings									
07-Dec-2015		9104WT - knitted tape 1,2 cm	Inside neckline shoulder to shoulder		Weavable		yds	 F40 - Navy	 F40 - Navy
11. Labels/Badges									
16-Dec-2015	1	9098WL Size C - Main label (3,5 x 4 cm)	inside CB neck 1,5 cm below neckseam		Weavable	1,00	pcs	 F40 - Navy	 F40 - Navy
16-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs		
16-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs		
16-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	 F40 - Navy	 F40 - Navy
16-Dec-2015	5	BADGES:							
21-Jan-2016	5.1	9117WL - Woven label (2 X 3,5 cm)	WRS LEFT FRONT BOTTOM		Rudholm & Haak	1,00	pcs	 F40 - Navy	 A23 - Off White
21-Jan-2016	5.2	9113WL - Tab label (1,5 cm)	CHEST POCKET		Weavable	1,00	pcs	 A23 - Off White	 A23 - Off White
12. Artworks									
07-Dec-2015	01A	PIGMENT PRINT	CHEST POCKET					A23	F56
07-Dec-2015	01B.1	DULL YARN EMBROIDERY	POCKET COLOUR A					O24	O24
07-Dec-2015	01B.2	DULL YARN EMBROIDERY	POCKET COLOUR B					A23	A23
07-Dec-2015	01B.3	DULL YARN EMBROIDERY	POCKET COLOUR C					D20	D20

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				Material Supplier					
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	E02 - At Sea
07-Dec-2015	02A	PIGMENT PRINT	CB 2 CM UNDER NECKLINE					L45	F56
16-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)						
13. Packing									
16-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00			
16-Dec-2015	2	Packing for bulk production	Flat packed in cartons						

Size Specification

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Model

Sizing spec		Grading	Sizes (in cm)								
Code	Description	XS-XXXL	XS	S	M	L	XL	XXL	XXXL	KS	Tol.
	Front Body Length from HPS	2	66,50	68,50	70,50	72,50	74,50	76,50	78,50	80,50	0.7
KB11	Back Body Length from CBN	2	65	67	69	71	73	75	77	79	0.7
KB01	1/2 Chest Width- 2.5cm below Armpit	3	46	49	52	55	58	62	66	70	0.75
KB20	Across Front (18cm from HSP)	1.5	35	36,50	38	39,50	41	43	45	47	0.4
KB21	Across Back (18cm from HSP)	1.5	38,50	40	41,50	43	44,50	46,50	48,50	50,50	0.4
KB03	1/2 Bottom Width- relaxed	3	44	47	50	53	56	60	64	68	0.75
	Bottom Hem Height	0	2	2	2	2	2	2	2	2	0
KB05	Shoulder Width	1.5	39,50	41	42,50	44	45,50	47,50	49,50	51,50	0.4
	Forward Shoulder Height from HPS	0	2	2	2	2	2	2	2	2	0.25
	shoulder drop 23 cm from CB	0	4	4	4	4	4	4	4	4	
KB06	Armhole Length- straight	0.75	21,25	22	22,75	23,50	24,25	25,25	26,25	27,25	0.25
	sleevecap	0	18	18	18	18	18	18	18	18	
KS01	Sleeve Length from CBN- 3 point measurement	1.5	40,50	42	43,50	45	46,50	48	50	52	0.7
KS03	1/2 Bicep Width- 2.5cm from Armpit	0.75	17,25	18	18,75	19,50	20,25	21,25	22,25	23,25	0.25
KS06	1/2 Cuff Width- Relaxed/ buttoned	0.5	16	16,50	17	17,50	18	18,75	19,50	20,25	0.25
	Cuff Hem Height	0	2	2	2	2	2	2	2	2	0
KN01	Back Neck Width- HPS to HPS	0.5	18,50	19	19,50	20	20,50	21	21,50	22	0.25
KN03	Front Neck Drop from HPS to CF Neck Seam CREW	0.5	14,50	15	15,50	16	16,50	17	17,50	18	0.25
KN02	Back Neck Drop from HPS to CB Neck Seam	0	1,50	1,50	1,50	1,50	1,50	1,50	1,50	1,50	0.25
	Collar Trim Height	0	1,20	1,20	1,20	1,20	1,20	1,20	1,20	1,20	0
KN03	Front Neck Drop from HPS to CF Neck Seam V NECK		0	0	0	17	0	0	0	0	
	Position pocket from HSP	0	20	20	20	20	20	20	20	20	
	Pocket width		0	0	0	10	0	0	0	0	
	Pocket length		0	0	0	12,50	0	0	0	0	

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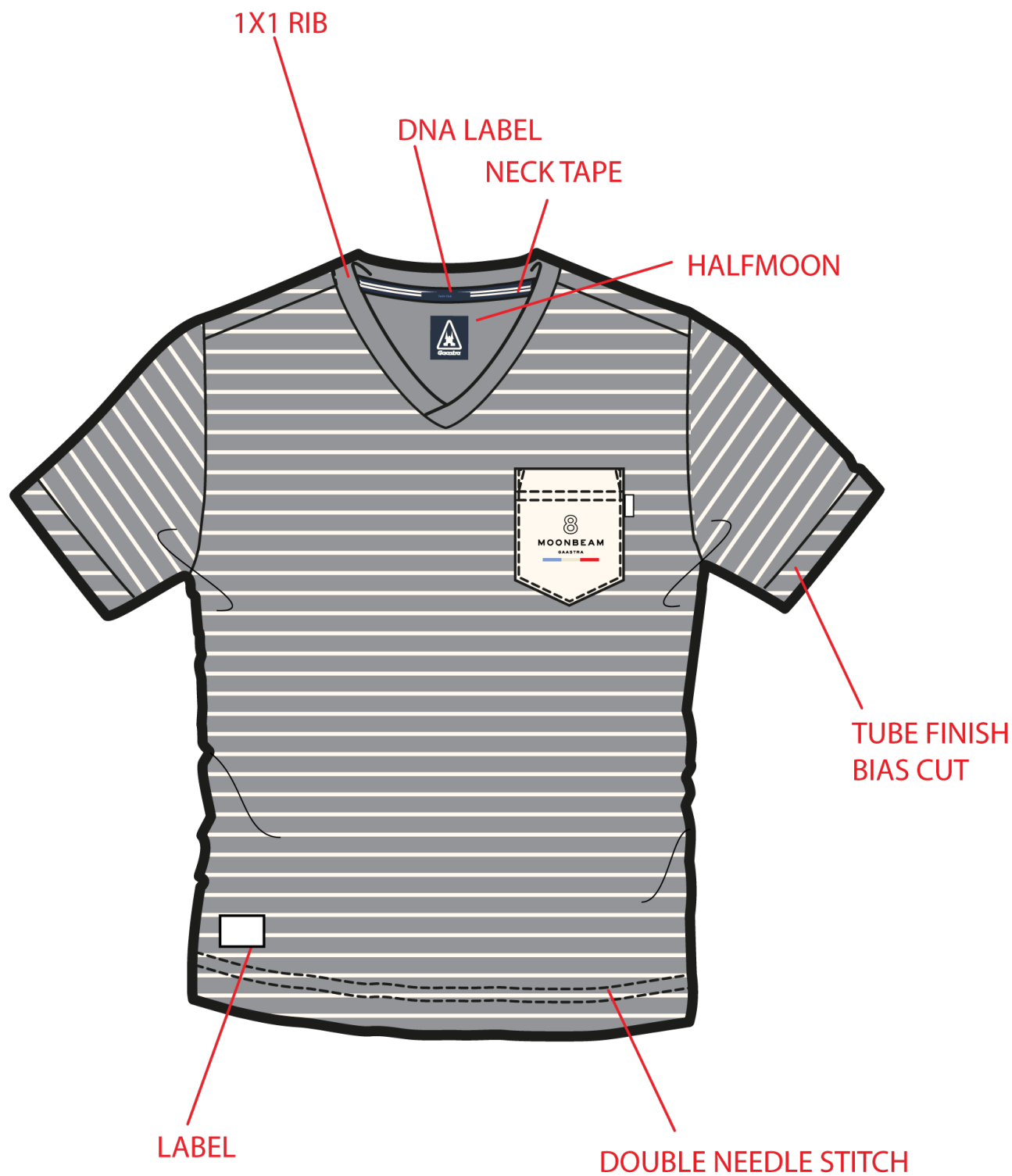
Sizing Specification Image

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Technical Specification 1



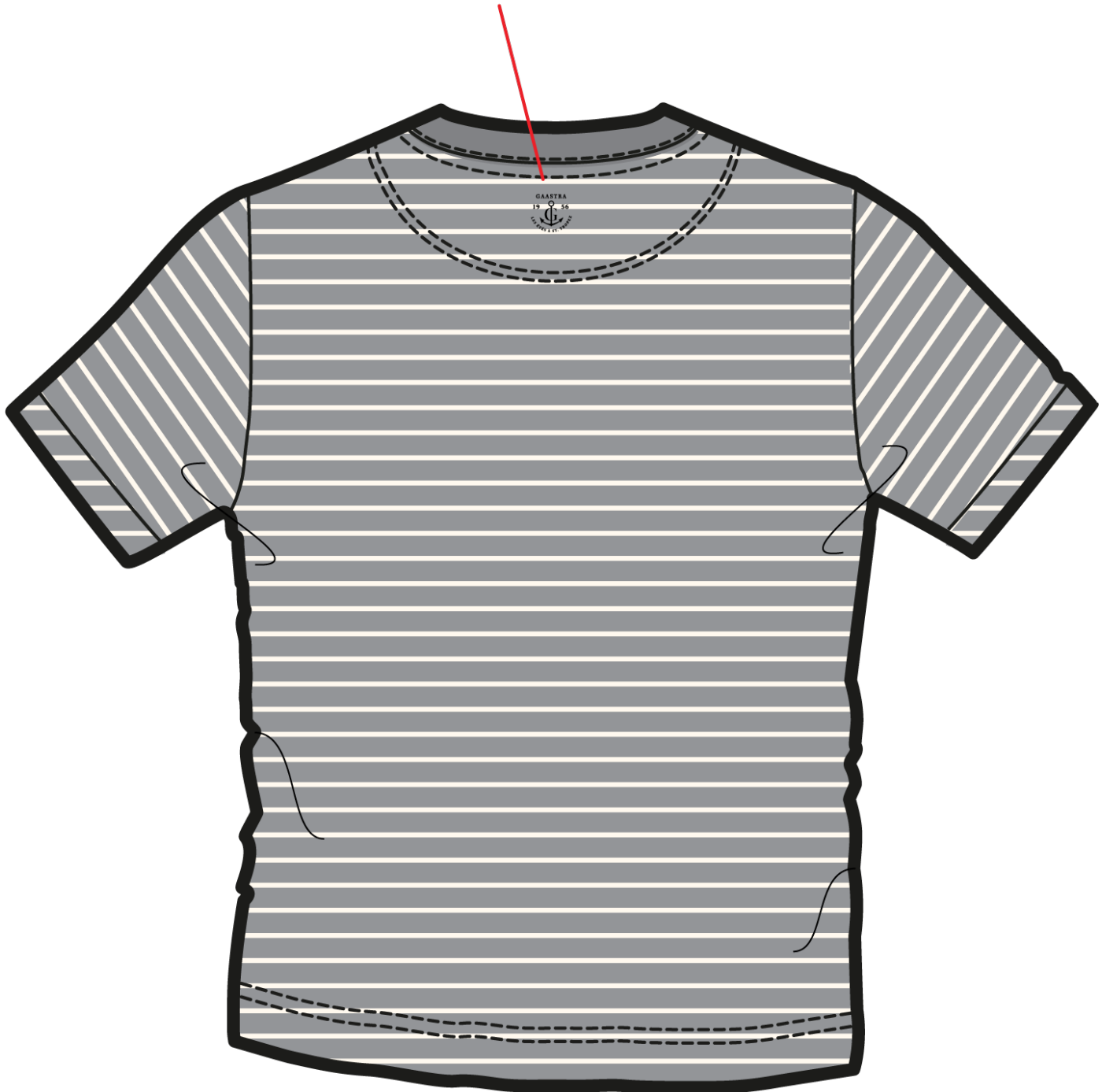
Season 17-1 Spring / Summer 2017
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Technical Specification 2

PRINT
2 CM UNDER NECKLINE

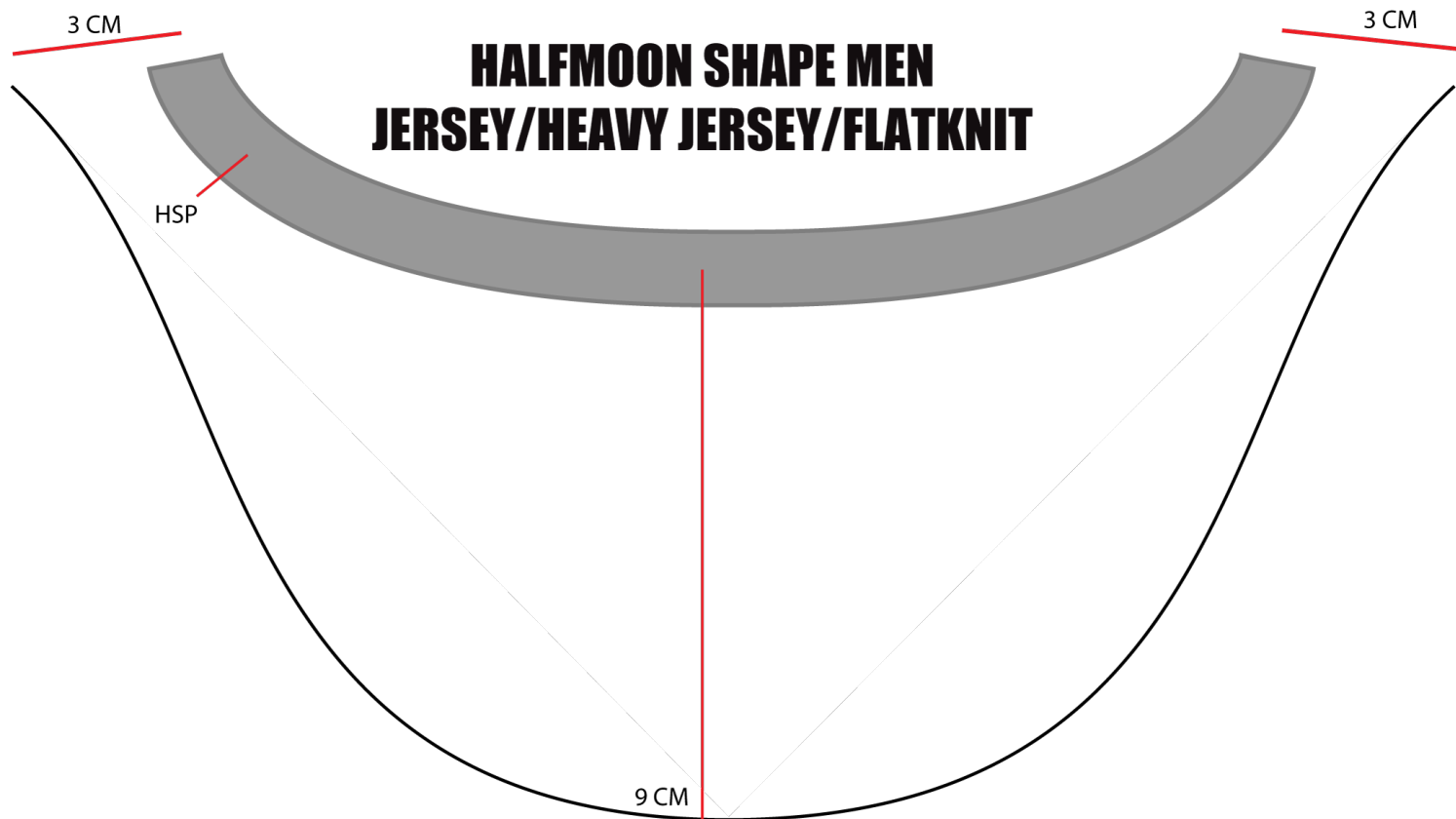


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Technical Specification 3



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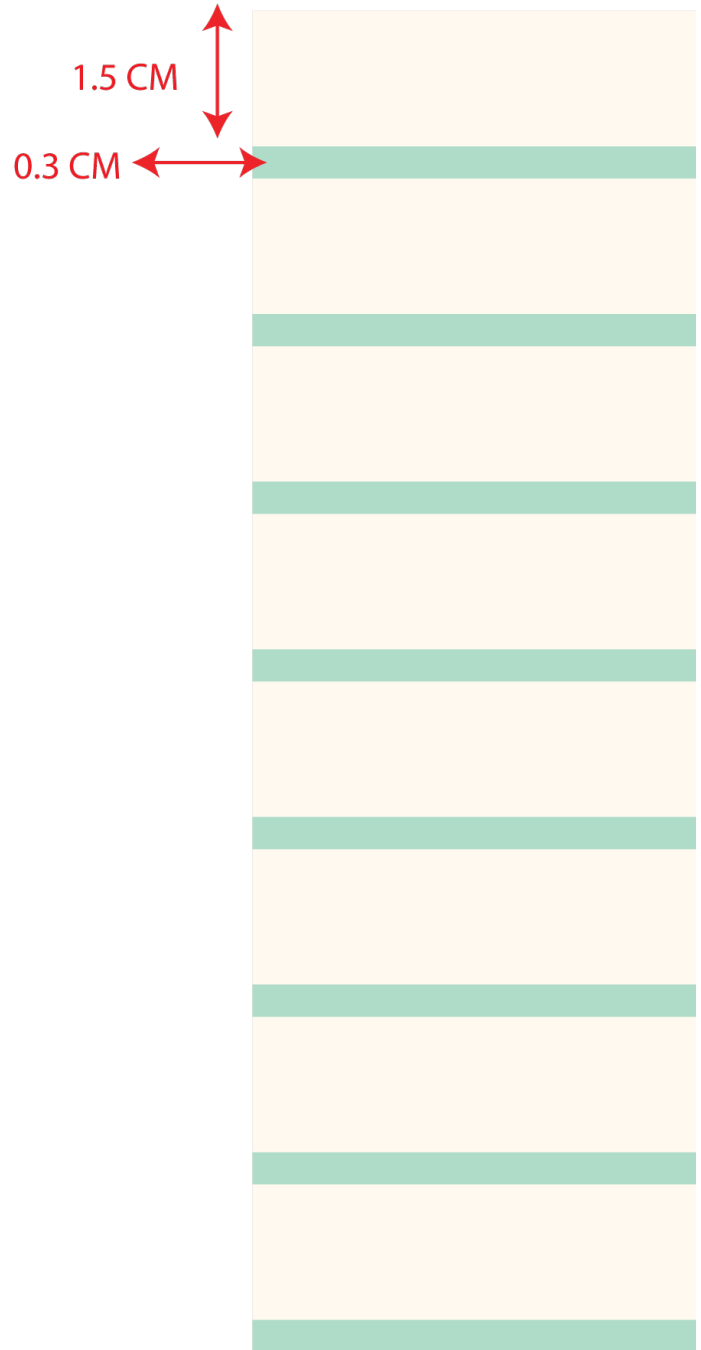
Style Name Derrick-CR
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Article Number 35.7835.71
Size Groups XS-KS

Technical Specification 4



F56 TRUE NAVY
A23 OFF WHITE



A23 OFF WHITE
E02 AT SEA

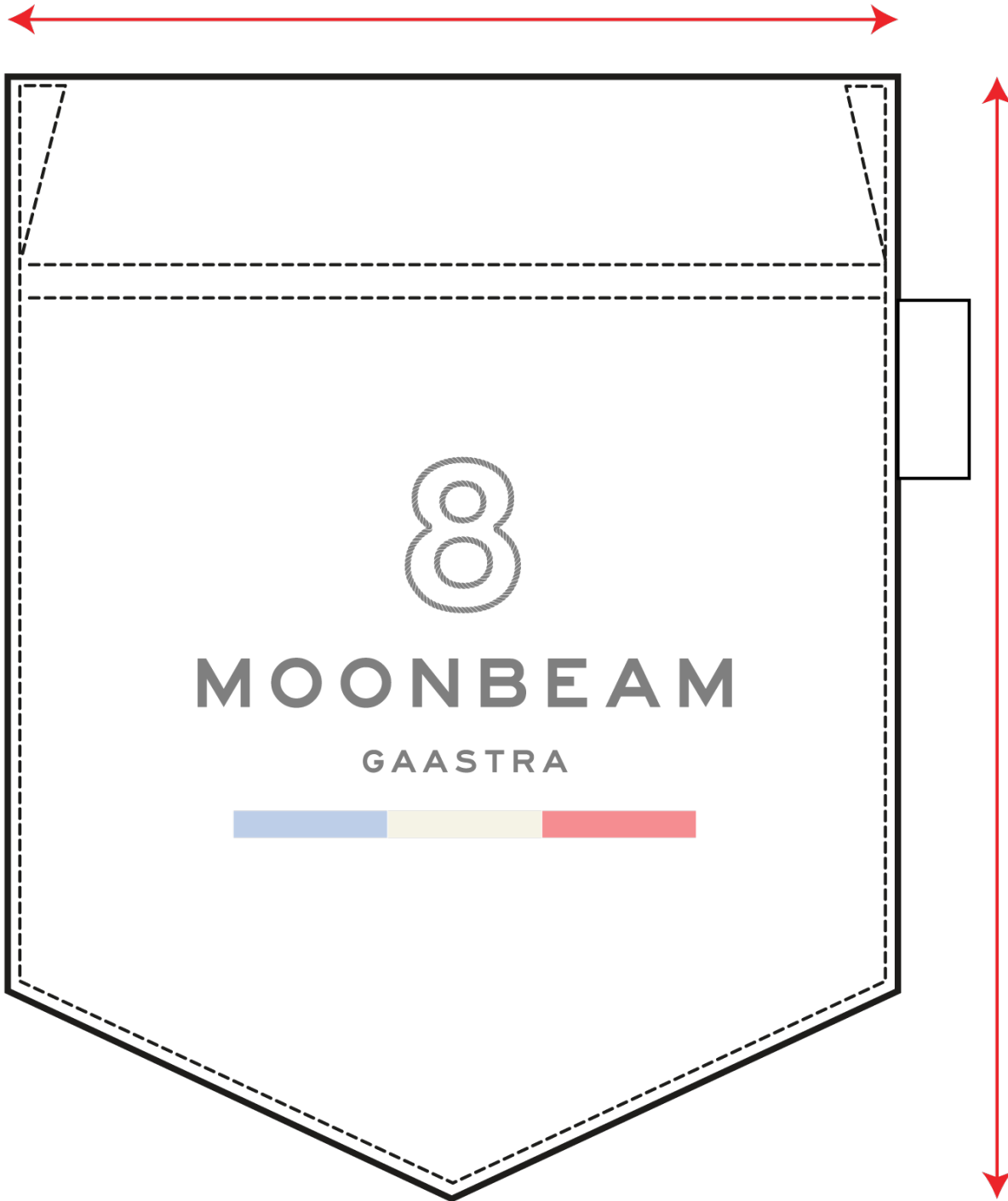
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Technical Specification 5

10 CM



12.5 CM

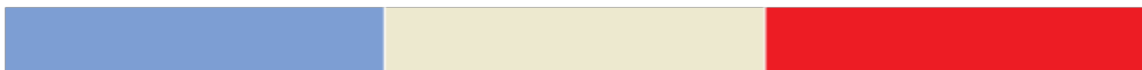
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Artworks 1

6 CM

**MOONBEAM****GAASTRA**

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Artworks 2

3 CM



Last Sample Request

Sizes	L (XS-KS men)	Requested ETD	26-Feb-2016
Sample Type	Photo Sample	Planned ETD	
Style Name	Derrick-CR	ATD	
Status	Requested	Comment Date	
Colors		Garment Supplier	TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes	L (XS-KS men)	Requested ETD	15-Jan-2016
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Sample Type Proto 1 Sample

Planned ETD

Status Requested

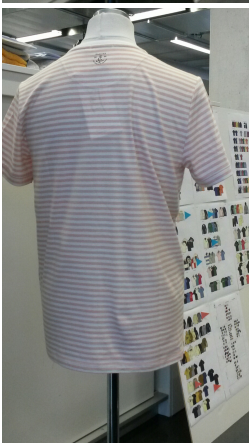
ATD

Sample Qty 1

Comment Date

Colors

Overview Photos



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Sizings

Size L (XS-KS men)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
	Front Body Length from HPS	72,50	72,00	0.7	-0,50	WITHIN TOLL, KEEP SPEC		72,50
KB11	Back Body Length from CBN	71,00		0.7	n/a			71,00
KB01	1/2 Chest Width- 2.5cm below Armpit	55,00	54,00	0.75	-1,00	KEEP SPEC		55,00
KB20	Across Front (18cm from HSP)	39,50	39,50	0.4	0,00	OK		39,50
KB21	Across Back (18cm from HSP)	43,00	45,00	0.4	2,00	KEEP SPEC		43,00
KB03	1/2 Bottom Width- relaxed	53,00	53,00	0.75	0,00	OK		53,00
	Bottom Hem Height	2,00	2,00	0	0,00	OK		2,00
					n/a			
KB05	Shoulder Width	44,00	43,00	0.4	-1,00	KEEP SPEC		44,00
	Forward Shoulder Height from HPS	2,00	1,50	0.25	-0,50	KEEP SPEC		2,00
	shoulder drop 23 cm from CB	4,00	4,00		0,00			4,00
KB06	Armhole Length- straight	23,50	23,00	0.25	-0,50	KEEP SPEC		23,50
	sleevecap	18,00			n/a			18,00
KS01	Sleeve Length from CBN- 3 point measurement	45,00	46,00	0.7	1,00	KEEP SPEC		45,00
KS03	1/2 Bicep Width- 2.5cm from Armpit	19,50	18,00	0.25	-1,50	KEEP SPEC		19,50
KS06	1/2 Cuff Width- Relaxed/ buttoned	17,50	16,50	0.25	-1,00	KEEP SPEC		17,50
	Cuff Hem Height	2,00	2,00	0	0,00	OK		2,00
					n/a			
KN01	Back Neck Width- HPS to HPS	20,00	19,50	0.25	-0,50	KEEP SPEC		20,00
KN03	Front Neck Drop from HPS to CF Neck Seam CREW	16,00		0.25	n/a			16,00
KN02	Back Neck Drop from HPS to CB Neck Seam	1,50	2,00	0.25	0,50	KEEP SPEC		1,50
	Collar Trim Height	1,20	1,20	0	0,00	OK		1,20
KN03	Front Neck Drop from HPS to CF Neck Seam V NECK	17,00	16,50		-0,50			17,00
					n/a			
	Position pocket from HSP	20,00	20,00		0,00			20,00
	Pocket width	10,00	10,00		0,00			10,00
	Pocket length	12,50	12,50		0,00			12,50

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1. Fitting

Request	Comment	Image
	- PLS KEEP SPEC	

2. Design

Request	Comment	Image
	- PLEASE MAKE CUFF AT SLEEVE TUBE IN BIAS CUT	

3. Fabrics

Request	Comment	Image
	- QUALITY IS APPROVED, HOWEVER THE COLORS ARE AVAILABLE	

5. Artworks

Request	Comment	Image
	<p>-PRINT AT THE BACK:</p> <p>- IS APPROVED FOR WORKMANSHIP, PLS SEND STRIKE OFF ON ACTUAL BODYCOLOR</p> <p>-ARTWORK AT CHEST POCKET:</p> <p>- PRINT IS APPROVED</p> <p>- EMBROIDERY IS NOT IN CORRECT COLORS AND YARN LOOKS HAIRY, PLS MAKE SHINY EMBROIDERY YARN.</p> <p>- POSITION ARTWORK SHOULD BE 4CM FROM TOP POCKET NOW IT IS TOO LOW</p>	

6. Workmanship

Request	Comment	Image
	- APPROVED AS PER SAMPLE	