

Season	17-1 Spring / Summer 2017	Style Name	Jetsam	Article Number	35.7635.71
Garment Supplier	TMS INTERNATIONAL LTD (90929)	Main Fabric	230 - PIQUE 20/1 100% COTTON 230GSM	Size Groups	XS-KS


Style Details

Business Unit	1 - Menswear	Fabric Supplier		Customer	
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model	
Product Subgroup	Polo SS	Fabric Dessin	all over embroidery	Fit	Regular fit
Label	35 - Gaastra Men	Size Range	XS (XS-KS men), S (XS-KS men), M (XS-KS men), L (XS-KS men), XL (XS-KS men), XXL (XS-KS men), XXXL (XS-KS men), KS (XS-KS men)	Buyer	NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer	NLNSCH

Supplier

Garment Supplier	TMS INTERNATIONAL LTD (90929)	Manufacturer	
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
F56		#263145	True Navy	
A23		#E1FEF2	Off White	

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Style Image 1



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Dessin Image

BOM

				Material Supplier					
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	A23 - Off White
01. Washing									
08-Dec-2015	1	Washing + Treatment:	Enzyme wash for clean finish						
08-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment						
02. Fabrics									
08-Dec-2015	1	230 - PIQUE 20/1 100% COTTON 230GSM	with all over print (CW3 multicolor)					A23 - Off White	F56 - True Navy
03-Feb-2016	2	Collar+cuffs 1x1 rib	double knit						
08-Dec-2015	3	Placket	in contrast shell fabric					A23 off white	F56 true navy
03-Feb-2016	4	CHAMBRAY	AT LOWER PLACKET BUTTONSTAND AND INSIDE HALFMOON						
08-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free						
06. Stitching									
08-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment						
07. General Trimmings									
08-Dec-2015	1	9104WT - knitted tape 1,2 cm	tape at inside neckline (HSP to HSP)		Weavable	0,30	yds	F40 - Navy	F40 - Navy
08. Hangtag / Plasters									
08-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	F40 - Navy	F40 - Navy
09. Other Trimmings									
03-Feb-2016		5027BT (1,4 cm) - Shirt button	Placket + 1 spare		Rudholm & Haak	3,00	pcs	F40 - Navy	A23 - Off White
08-Dec-2015		9104WT - knitted tape 1,2 cm	CF to CF + Placket		Weavable		yds	F40 - Navy	F40 - Navy
11. Labels/Badges									
08-Dec-2015	1	9098WL Size C - Main label (3,5 x 4 cm)	inside CB neck 1,5 cm below neckseam		Weavable	1,00	pcs	F40 - Navy	F40 - Navy
08-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs		
08-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs		
08-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	F40 - Navy	F40 - Navy
08-Dec-2015	5	BADGES:							
08-Dec-2015	5.1	8023WB SIZE B - Woven badge (5 cm)	Wearers left chest		Masterki - ds		pcs	A23 - Off White	F40 - Navy
03-Feb-2016	5.2	9110WL - Woven label (3,5 cm)	1.5CM BELOW NECKSEAM AT CB		Weavable		pcs	A23 - Off White	F40 - Navy
12. Artworks									

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				Material Supplier					
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F56 - True Navy	A23 - Off White
03-Feb-2016	1	AOP embroidery	follow artwork file for embroidery					MULTICOLO - R AS ARTWORK	MULTICOLO - R AS ARTWORK
03-Feb-2016	2	PIGMENT PRITN	AT UNDERCOLLAR					A23	F56
08-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)						
13. Packing									
08-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00			
08-Dec-2015	2	Packing for bulk production	Flat packed in cartons						

Size Specification

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Size Groups XS-KS

Model

Sizing spec		Grading	Sizes (in cm)								
Code	Description	XS-XXXL	XS	S	M	L	XL	XXL	XXXL	KS	Tol.
	Front Body Length from HPS	2	68	70	72	74	76	78	80	82	0.7
KB01	1/2 Chest Width- 2.5cm below Armpit	3	46	49	52	55	58	62	66	70	0.75
KB26	Across Front Position from HPS	0.75	15,75	16,50	17,25	18	18,75	19,50	20,25	21	0
KB20	Across Front Width	1.5	36	37,50	39	40,50	42	44	46	48	0.4
	Forward Shoulder Height from HPS	0	2	2	2	2	2	2	2	2	0.25
KB03	1/2 Bottom Width- relaxed	3	45	48	51	54	57	61	65	69	0.75
KB05	Shoulder Width	1.5	41	42,50	44	45,50	47	49	51	53	0.4
KB27	Across Back Position from HPS	0.5	15,50	16	16,50	17	17,50	18	18,50	19	0
KB21	Across Back Width	1.5	38,50	40	41,50	43	44,50	46,50	48,50	50,50	0.4
	Sleeve Cap Height	0.5	13	13,50	14	14,50	15	15,50	16	16,50	0
KS01	Sleeve Length from CBN- 3 point measurement	1.5	41	42,50	44	45,50	47	48,50	50,50	52,50	0.7
KB06	Armhole Length- straight	0.75	20,50	21,25	22	22,75	23,50	24,50	25,50	26,50	0.25
KS03	1/2 Bicep Width- 2.5cm from Armpit	0.75	16,25	17	17,75	18,50	19,25	20,25	21,25	22,25	0.25
KS06	1/2 Cuff Width- Relaxed/ buttoned	0.5	15,50	16	16,50	17	17,50	18,25	19	19,75	0.25
KN01	Back Neck Width- HPS to HPS	0.5	16	16,50	17	17,50	18	18,50	19	19,50	0.25
KN03	Front Neck Drop from HPS to CF Neck Seam	0.5	9,50	10	10,50	11	11,50	12	12,50	13	0.25
KP04	Collar Length at Top Edge	2	38	40	42	44	46	48	50	52	0.6
	Bottom Hem Height	0	2	2	2	2	2	2	2	2	0
	Shoulder Slope	0	4	4	4	4	4	4	4	4	0.5
	Cuff Rib Height	0	2	2	2	2	2	2	2	2	0
KN02	Back Neck Drop from HPS to CB Neck Seam	0	2	2	2	2	2	2	2	2	0.25
KP21	Front Placket Length	0.75	10,75	11,50	12,25	13	13,75	14,50	15,25	16	0.25
	Front Placket Opening	0.75	9,75	10,50	11,25	12	12,75	13,50	14,25	15	0.25
KP22	Front Placket Width	0	4	4	4	4	4	4	4	4	0
	1/2 Moon Height	0	9	9	9	9	9	9	9	9	0.25
	1/2 Moon Width	0	25,50	25,50	25,50	25,50	25,50	25,50	25,50	25,50	0.25
	Collar Spread	0	11	11	11	11	11	11	11	11	0.5
	Side Slit Height- Front	0	3	3	3	3	3	3	3	3	0.25
KP05	Collar Height CB (Flat Knit)	0	7	7	7	7	7	7	7	7	0.25
KP01	Collar Point Length	0	6	6	6	6	6	6	6	6	0.25

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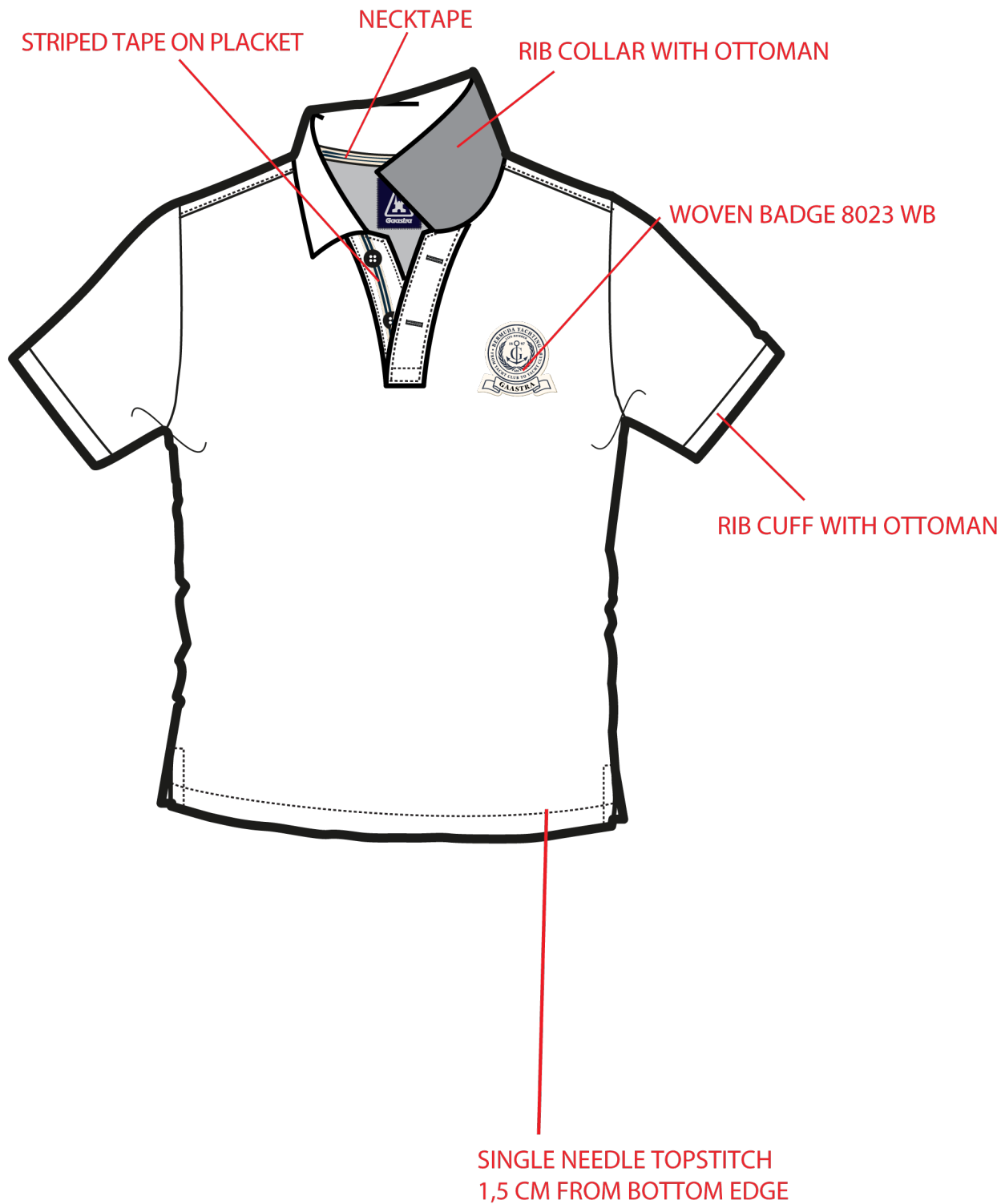
Sizing Specification Image

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Technical Specification 1

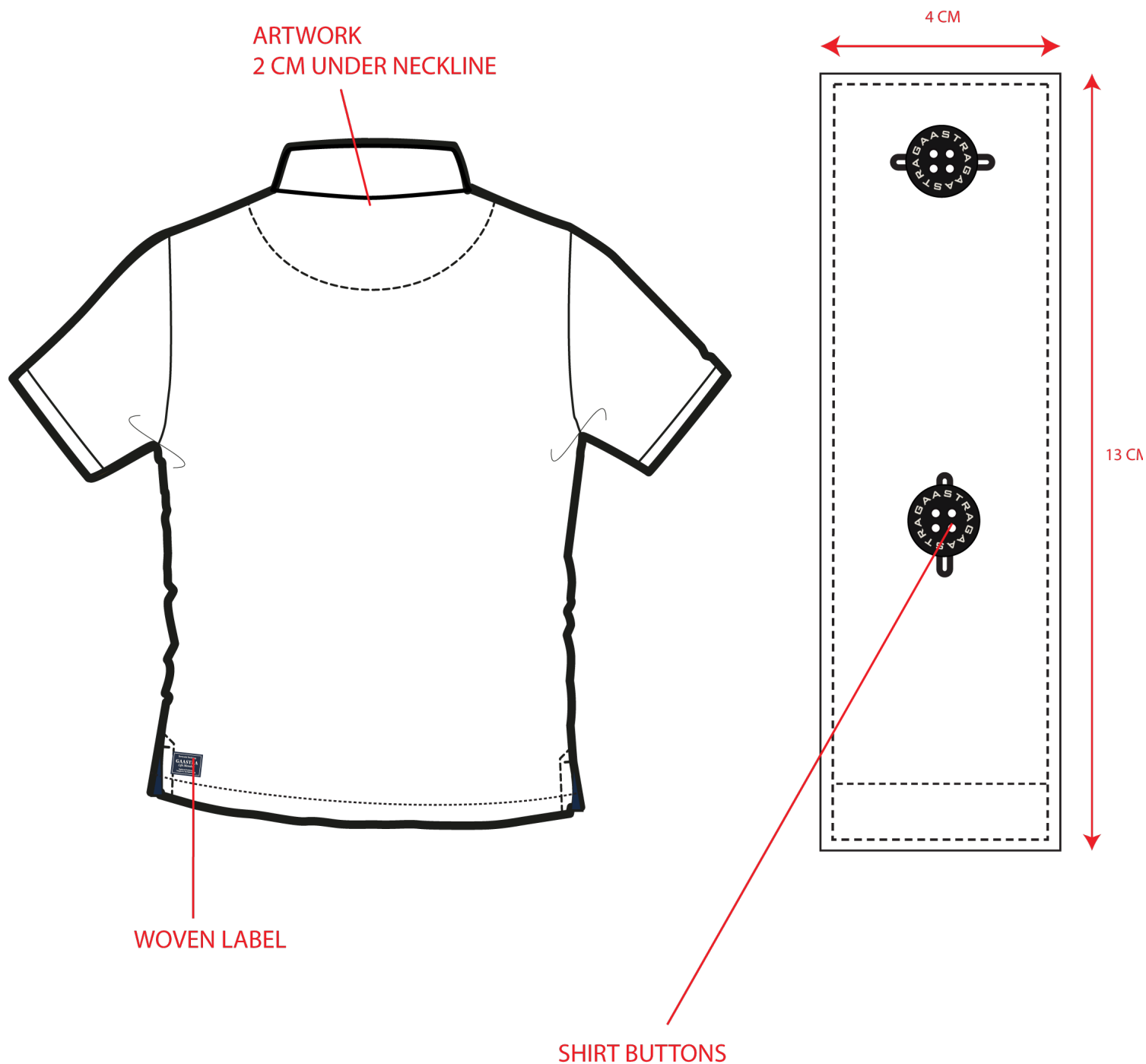


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Technical Specification 2



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Technical Specification 3



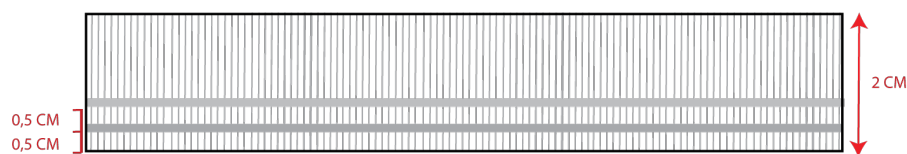
Season 17-1 Spring / Summer 2017
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Style Name Jetsam
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Article Number 35.7635.71
Size Groups XS-KS

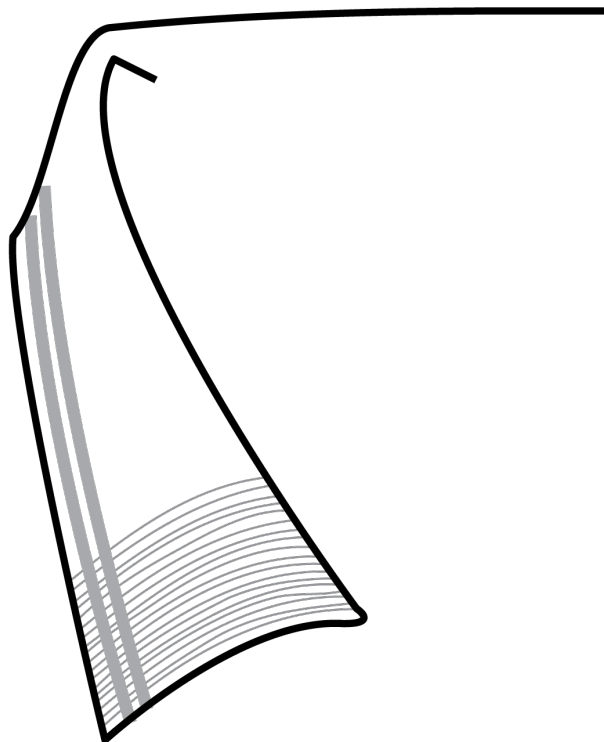
Technical Specification 4

CUFF RIB:



RIB COLLAR OTTOMAN:

USE SAME SPACING
AS ON CUFF!



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Technical Specification 5



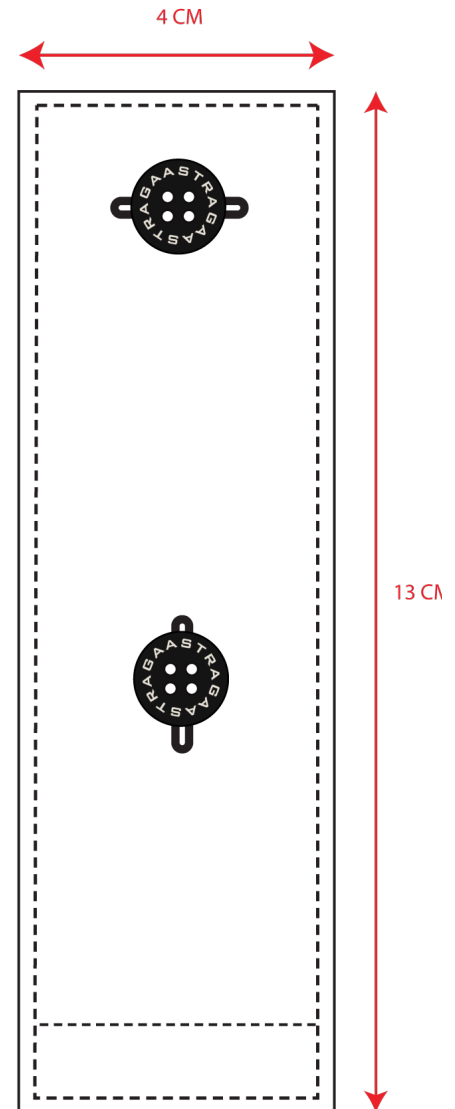
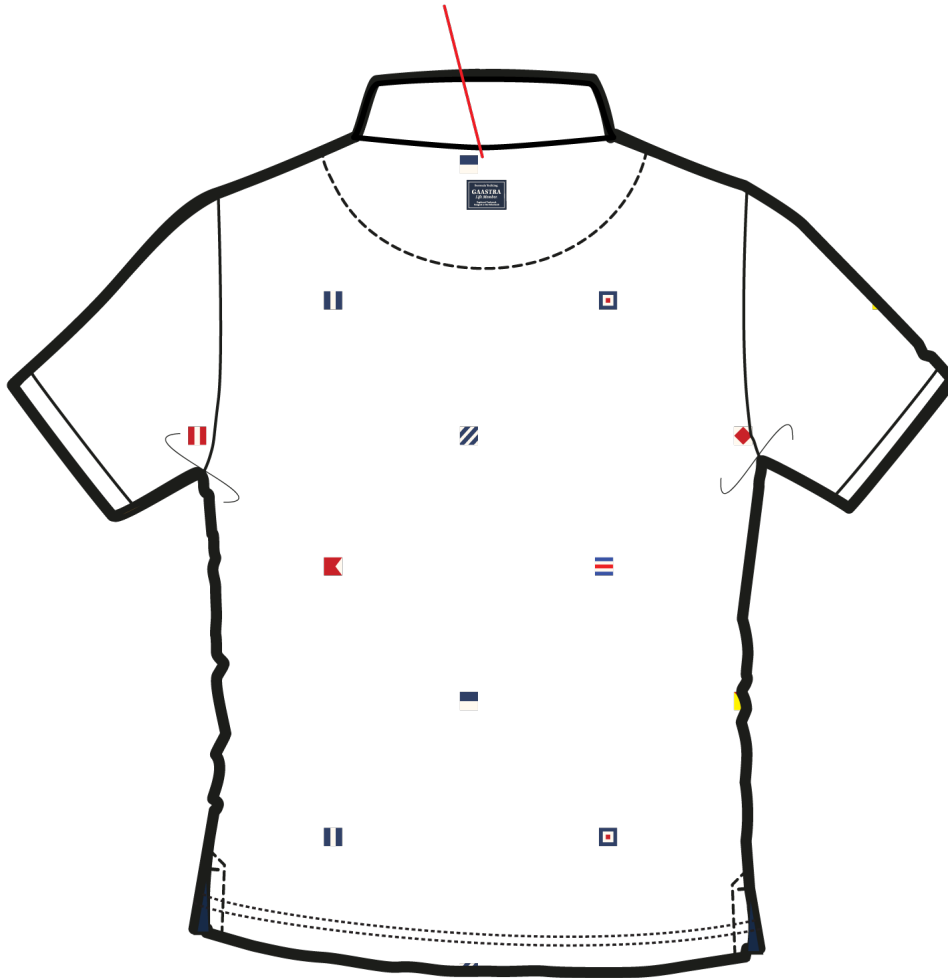
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Technical Specification 6

LABEL
1.5 CM UNDER NECKLINE



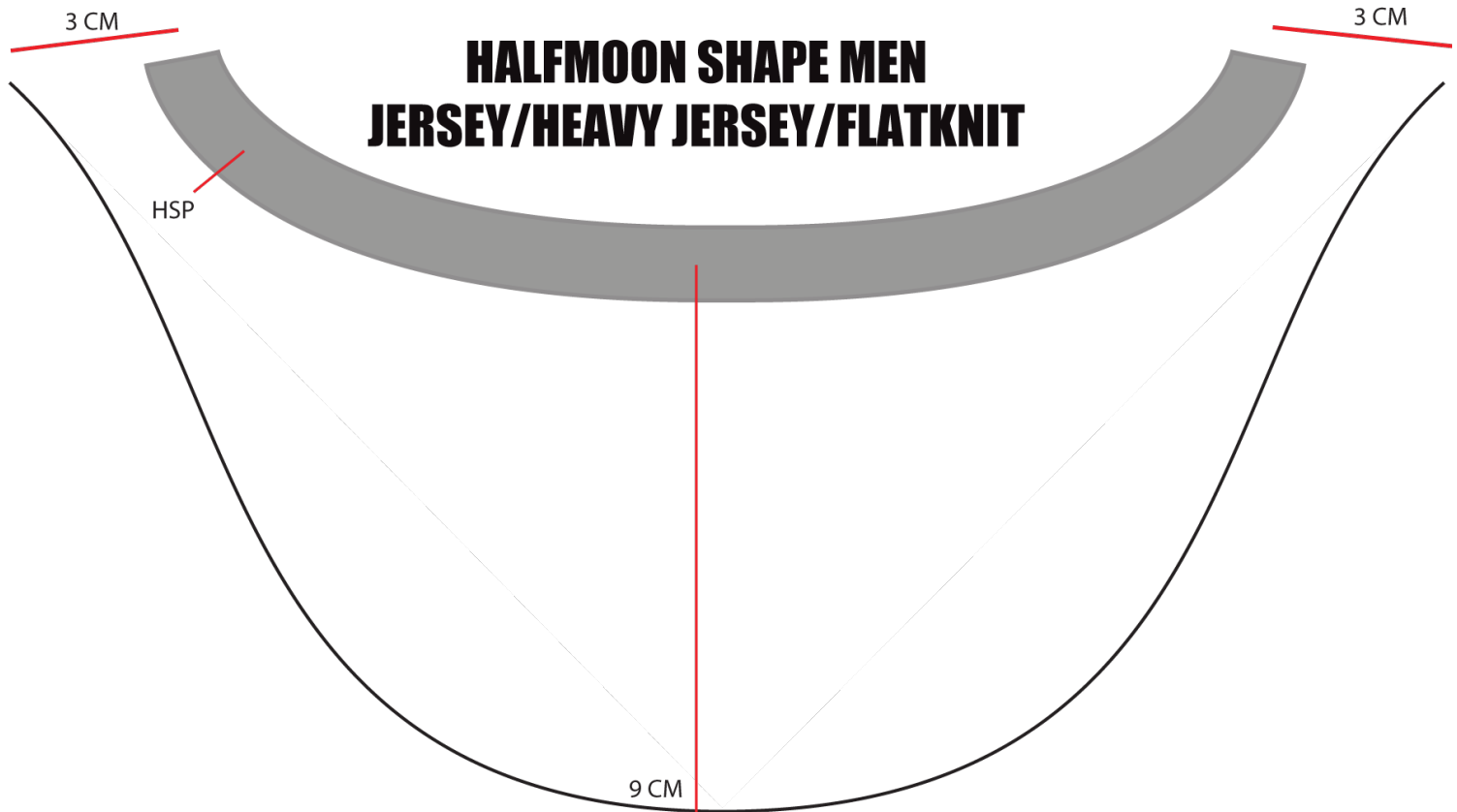
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Technical Specification 7



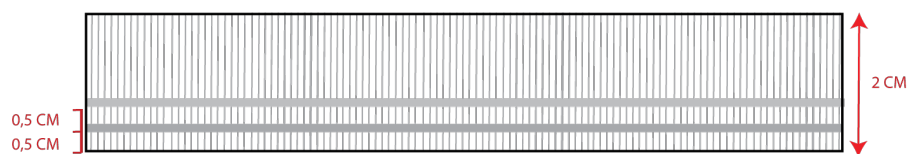
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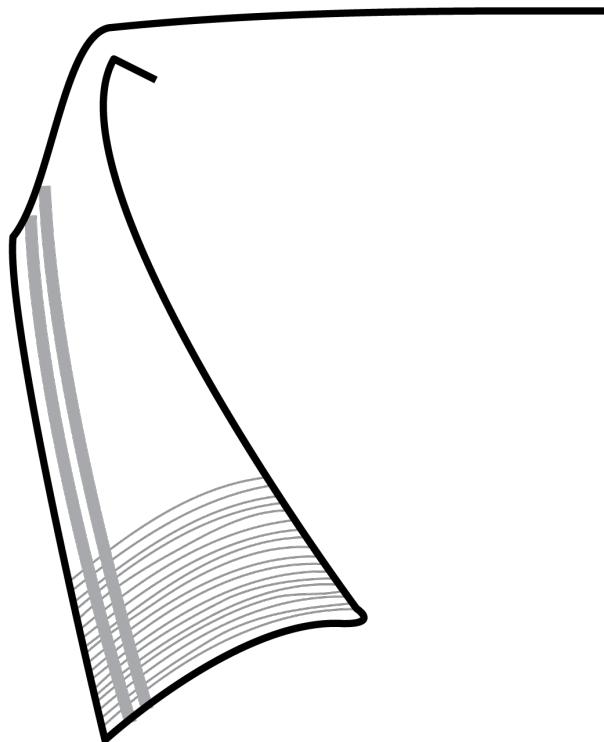
Technical Specification 8

CUFF RIB:



RIB COLLAR OTTOMAN:

USE SAME SPACING
AS ON CUFF!



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Artworks 1

AOP COLORWAY 1

BACKGROUND: F56 TRUE NAVY

EMBROIDERY:

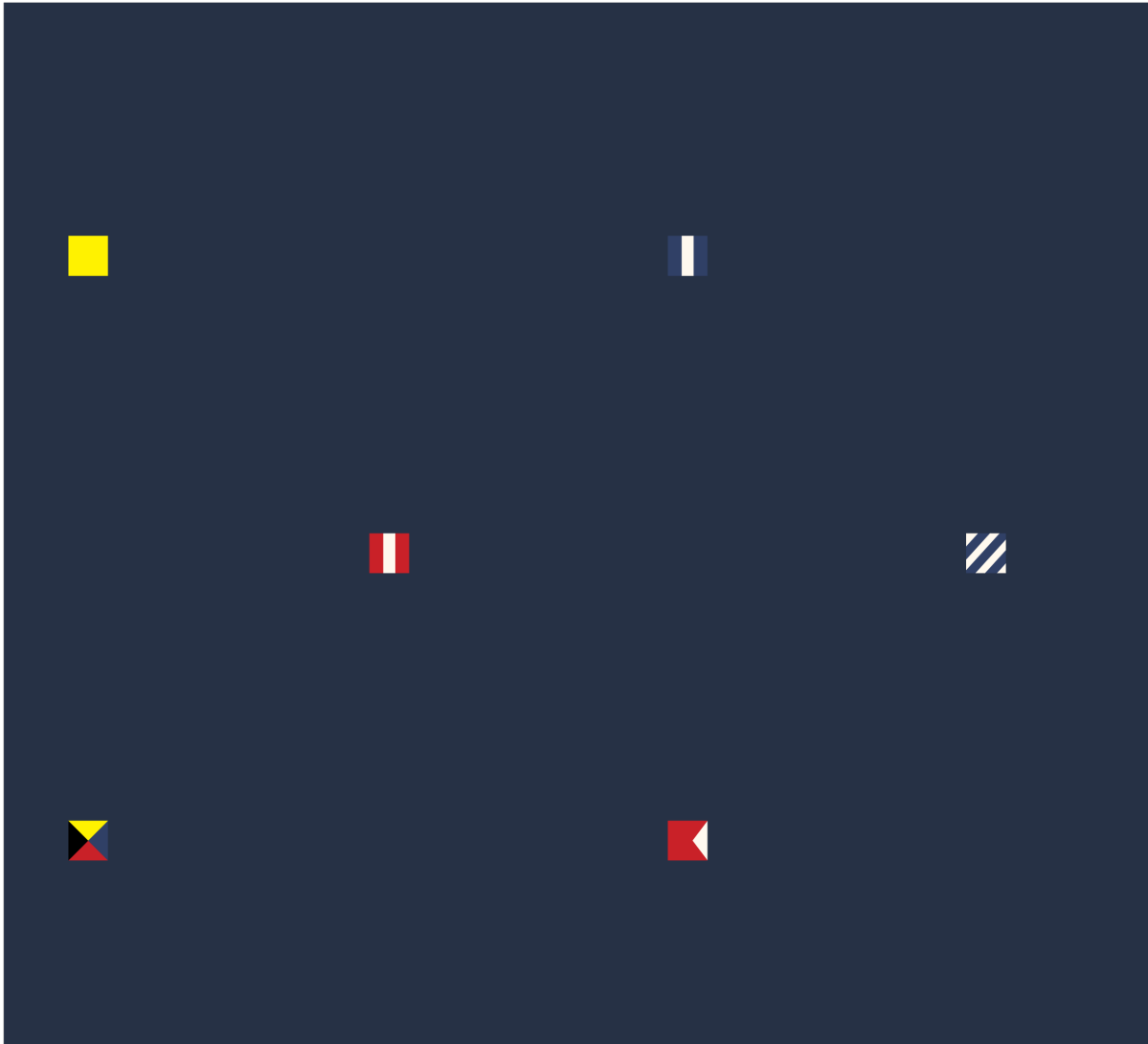
BLUE = F59 TWILIGHT BLUE

WHITE = A23 OFF WHITE

RED= D20 RED

YELLOW= C42 LEMON ZEST

ACTUAL SIZE, REFER TO ORIGINAL FILE FOR REPEAT!



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Artworks 2

AOP COLORWAY 2

BACKGROUND: A23 OFF WHITE

EMBROIDERY:

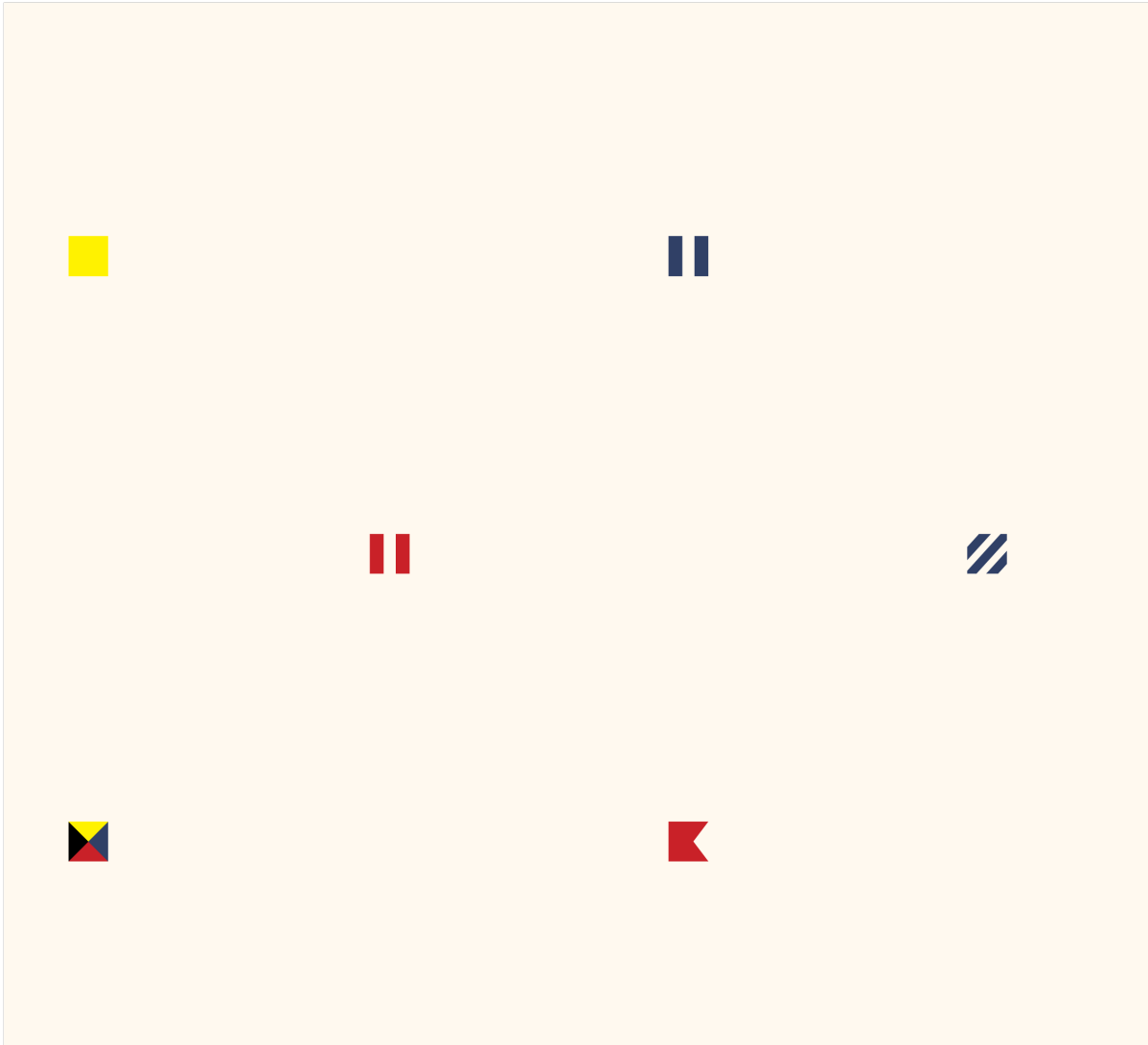
BLUE = F59 TWILIGHT BLUE

WHITE = A23 OFF WHITE

RED= D20 RED

YELLOW= C42 LEMON ZEST


ACTUAL SIZE, REFER TO ORIGINAL FILE FOR REPEAT!



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Artworks 3

19 CM



Bermuda Yachting.

Life Member.

Registered Trademark
Designed in The Netherlands

Last Sample Request

Sizes	L (XS-KS men)	Requested ETD	26-Feb-2016
Sample Type	Photo Sample	Planned ETD	
Style Name	Jetsam	ATD	
Status	Requested	Comment Date	
Colors		Garment Supplier	TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes	L (XS-KS men)	Requested ETD	15-Jan-2016
Sample Type	Proto 1 Sample	Planned ETD	
Status	Requested	ATD	
Sample Qty	1	Comment Date	
Colors			

Overview Photos

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Sizings

Size L (XS-KS men)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
	Front Body Length from HPS	74,00		0.7	n/a			74,00
KB01	1/2 Chest Width- 2.5cm below Armpit	55,00		0.75	n/a			55,00
KB26	Across Front Position from HPS	18,00		0	n/a			18,00
KB20	Across Front Width	40,50		0.4	n/a			40,50
	Forward Shoulder Height from HPS	2,00		0.25	n/a			2,00
KB03	1/2 Bottom Width- relaxed	54,00		0.75	n/a			54,00
KB05	Shoulder Width	45,50		0.4	n/a			45,50
KB27	Across Back Position from HPS	17,00		0	n/a			17,00
KB21	Across Back Width	43,00		0.4	n/a			43,00
	Sleeve Cap Height	14,50		0	n/a			14,50
KS01	Sleeve Length from CBN- 3 point measurement	45,50		0.7	n/a			45,50
KB06	Armhole Length- straight	22,75		0.25	n/a			22,75
KS03	1/2 Bicep Width- 2.5cm from Armpit	18,50		0.25	n/a			18,50
KS06	1/2 Cuff Width- Relaxed/ buttoned	17,00		0.25	n/a			17,00
KN01	Back Neck Width- HPS to HPS	17,50		0.25	n/a			17,50
KN03	Front Neck Drop from HPS to CF Neck Seam	11,00		0.25	n/a			11,00
KP04	Collar Length at Top Edge	44,00		0.6	n/a			44,00
	Bottom Hem Height	2,00		0	n/a			2,00
	Shoulder Slope	4,00		0.5	n/a			4,00
	Cuff Rib Height	2,00		0	n/a			2,00
KN02	Back Neck Drop from HPS to CB Neck Seam	2,00		0.25	n/a			2,00
KP21	Front Placket Length	13,00		0.25	n/a			13,00
	Front Placket Opening	12,00		0.25	n/a			12,00
KP22	Front Placket Width	4,00		0	n/a			4,00
					n/a			
	1/2 Moon Height	9,00		0.25	n/a			9,00
	1/2 Moon Width	25,50		0.25	n/a			25,50
	Collar Spread	11,00		0.5	n/a			11,00
	Side Slit Height- Front	3,00		0.25	n/a			3,00
KP05	Collar Height CB (Flat Knit)	7,00		0.25	n/a			7,00
KP01	Collar Point Length	6,00		0.25	n/a			6,00
					n/a			
					n/a			
					n/a			
					n/a			
					n/a			

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1. Fitting

Request	Comment	Image
	- APPROVED AS SAMPLE	

2. Design

Request	Comment	Image
	- PLEASE CANCEL CONTRAST COLOR AT THE COLLAR/ CUFF - PLEASE MAKE LOWER PLACKET, BUTTONSTAND AND HALFMOON, IN CHAMBRAY FABRIC	

4. Trimmings

Request	Comment	Image
	- PLEASE FOLLOW BOM	

5. Artworks

Request	Comment	Image
	- SHOULD BE EMBROIDERY BUT YOU MADE IN PRINT. PLEASE FOLLOW AS REQUESTED.WE WILL SEND A SWATCH FOR REFERNCE - WE CHANGED AOP, PLS REFER TO REVISED ARTWORKS	