

Season 17-1 Spring / Summer 2017	Style Name Alee-CR	Article Number 36.7870.71
Garment Supplier TMS INTERNATIONAL LTD (90929)	Main Fabric 241 - DRY COTTON SOLID 100% COTTON 280GSM	Size Groups XS-XXXL

Style Details

Business Unit	2 - Womenswear	Fabric Supplier		Customer
Product Group	7000 - Light Jersey	Fabric Supplier Ref		Model
Product Subgroup	Tshirt SS boatneck	Fabric Dessin	all over yarn dye stripe	Fit Regular fit
Label	36 - Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer NLIBER
Theme	YACHTCLUB LIGHT JERSEY			Designer NLGKRI

Supplier

Garment Supplier TMS INTERNATIONAL LTD (90929)	Manufacturer
Agent ()	Country of Origin BD

Colorways

Code	Color	# / Name	Description	Image
A23		#E1FEF2	Off White	

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Style Image 1







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Season 17-1 Spring / Summer 2017 Style Name Alec-CR Article Number 36.7870.71
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				Material Supplier				
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	A23 - Off White
01. Washing								
16-Dec-2015	1	Washing + Treatment:	Clean finish washing					
16-Dec-2015	Z	Comment:	Only light steaming, do not heavily press the garment					
02. Fabrics								
16-Dec-2015	1	241 - DRY COTTON SOLID 100% COTTON 280GSM	with all over lurex yarn dyes tripe in constrast color (CHAMPAGNE - REF= ISAMET 40 METALLIC YARN: 0496)					017 - White Gold
16-Dec-2015	Z	Comment:	Colourblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be AZO free					
06. Stitching								
16-Dec-2015	1	single needle topstitching (6/7 SPI), 50's ticket yarn	1mm from edge: label attachment					
16-Dec-2015	Z	Comment:	all topstitching must be heavy yarn (50's ticket), 6/7 SPI					
07. General Trimmings								
16-Dec-2015	1	9071WT-1cm - Striped tape 1cm	tape at inside neckline (HSP to HSP)	ST-80792	Weavable	0,30	yds	017 - White Gold
08. Hangtag / Plasters								
16-Dec-2015	1	0099HT-A - Hang tag	Hangtag attached to size label with safety pin		Weavable	1,00	pcs	 F40 - Navy
11. Labels/Badges								
16-Dec-2015	1	9107WL Size B - Folded main label (5x 0,8 cm)	FLAT KNIT MAINLABEL: CBN		Weavable	1,00	pcs	 F40 - Navy
16-Dec-2015	2	1000WL - Woven size label	Inside neckline at 0.5 cm from mainlabel at wr's left side		Local	1,00	pcs	
16-Dec-2015	3	1004WL - wash& Care	Inside neckline at 0.5 cm from mainlabel at wr's left side		Clotex	1,00	pcs	
16-Dec-2015	4	9101WL Size B - DNA label (4,5 cm x 0,7 cm)	on top of necktape, centered		Weavable	1,00	pcs	 F40 - Navy
16-Dec-2015	5	BADGES:						
01-Feb-2016	5.1	9110WL - Woven label (3,5 cm)	at wearers right bottom		Weavable	1,00	pcs	 A23 - Off White
12. Artworks								
09-Dec-2015	1	FOIL PRINT	CHEST ARTWORK					CHAMPAGNE - REF= COATS SYLKO METALLIC MT017
09-Dec-2015	2	FOIL PRINT	CB NECK ARTWORK					CHAMPAGNE - REF= COATS SYLKO METALLIC MT017
16-Dec-2015	Z	COMMENT	Artwork size 100% for size XS-S-M-L and 110% for size XL-XXL. Except for tower em (6000EB) and Gaastra emb (6004EB)					
13. Packing								
16-Dec-2015	1	Style information sticker	1 at the backside of the general hangtag, 1 at the polybag			2,00		
16-Dec-2015	2	Packing for bulk production	Flat packed in cartons					

Size Specification

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Model

Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
KB11	Back length from CB	1.5	1.5	1.5	60,50	62	63,50	65	66,50	68	69,50	0.75
KB05	Shoulder to shoulder	1	1	1	36	37	38	39	40	41	42	0.5
	Shoulder slope	0	0	0	2	2	2	2	2	2	2	0
KB01	1/2 Chest width (1cm below armhole)	2.5	2	4	42,50	45	47,50	49,50	51,50	55,50	59,50	1
KB20	Across Front (15cm from HSP)	1.2	1.2	1.2	30,60	31,80	33	34,20	35,40	36,60	37,80	0.6
KB21	Across Back (15cm from HSP)	1.2	1.2	1.2	32,10	33,30	34,50	35,70	36,90	38,10	39,30	0.6
KB02	1/2 Waist width (38cm from CB)	2.5	2	5	36,50	39	41,50	43,50	45,50	50,50	55,50	1
KB03	1/2 Bottom width	2.5	2	4	45	47,50	50	52	54	58	62	1
	SHORT SLEEVE											
KS01	Sleeve length from CB SS	1	1	1	34	35	36	37	38	39	40	0.5
KB06	1/2 Armhole straight SS	0.75	0.75	1.5	19	19,75	20,50	21,25	22	23,50	25	0.3
KS03	1/2 Upperarm width (1cm down) SS	0.75	0.75	1.5								0.3
KS05	1/2 Sleeve opening SS	0.75	0.75	1.5	13,50	14,25	15	15,75	16,50	18	19,50	0.3
KN01	Back neck width	0.5	0.5	0.5	20,50	21	21,50	22	22,50	23	23,50	0.25
KN02	Back neck drop	0	0	0	1	1	1	1	1	1	1	0
KN03	Front neck drop round	0.5	0.5	0.5	5	5,50	6	6,50	7	7,50	8	0.25
	insert at neckline edge				0	0	8,50	0	0	0	0	
KP30	Band/ Rib height collar	0	0	0	3	3	3	3	3	3	3	0

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Sizing Specification Image

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Technical Specification 1



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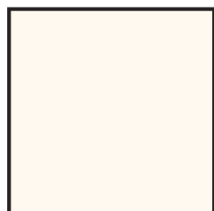
Technical Specification 2

ARTWORK

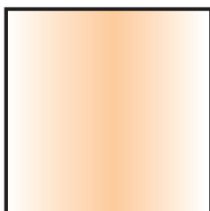


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Technical Specification 3



A23 OFF WHITE
11-0604



CHAMPAGNE GOLD
LUREX

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Artworks 1

ARTWORK 01: NOT REAL SIZE!
REAL SIZE: 21CM

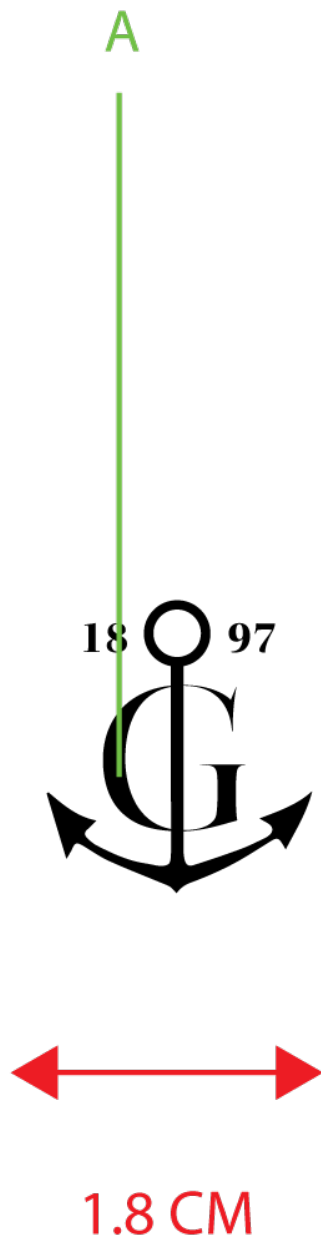
LES ÉTÉS À ST. TROPEZ

21 CM

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Artworks 2

ARTWORK2: 1.5 CM DOWN FROM CBN



Last Sample Request

Sizes	M (XS-3XL women)	Requested ETD	26-Feb-2016
Sample Type	Photo Sample	Planned ETD	
Style Name	Alee-CR	ATD	

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Status Requested Comment Date
Colors Garment Supplier TMS INTERNATIONAL LTD

Sizings

Code	Measurement	Spec ()	Sample/ Contour	Difference	Remarks	Revised Spec	Tolerance
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Proto 1 Sample Comments

Sizes M (XS-3XL women) Requested ETD 15-Jan-2016
Sample Type Proto 1 Sample Planned ETD
Status Requested ATD
Sample Qty 1 Comment Date
Colors

Overview Photos



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Sizings

Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
KB11	Back length from CB	63,50	65,00	0.75	1,50	KEEP SPEC		63,50
KB05	Shoulder to shoulder	38,00	36,50	0.5	-1,50	KEEP SPEC		38,00
	Shoulder slope	2,00	2,00	0	0,00	OK		2,00
KB01	1/2 Chest width (1cm below armhole)	47,50	46,50	1	-1,00	WITHIN TOLL, KEEP SPEC		47,50
KB20	Across Front (15cm from HSP)	33,00	33,00	0.6	0,00	OK		33,00
KB21	Across Back (15cm from HSP)	34,50	34,00	0.6	-0,50	WITHIN TOLL, KEEP SPEC		34,50
KB02	1/2 Waist width (38cm from CB)	41,50	41,50	1	0,00	OK		41,50
KB03	1/2 Bottom width	50,00	48,00	1	-2,00	KEEP SPEC		50,00
					n/a			
					n/a			
	SHORT SLEEVE				n/a			
KS01	Sleeve length from CB SS	36,00	34,50	0.5	-1,50	KEEP SPEC	36,00	36,00
KB06	1/2 Armhole straight SS	20,50	20,50	0.3	0,00	OK		20,50
KS03	1/2 Upperarm width (1cm down) SS			0.3	n/a			
KS05	1/2 Sleeve opening SS	15,00	15,00	0.3	0,00	OK		15,00
					n/a			
KN01	Back neck width	21,50	21,50	0.25	0,00	OK		21,50
KN02	Back neck drop	1,00	4,00	0	3,00	KEEP SPEC		1,00
KN03	Front neck drop round	6,00	6,00	0.25	0,00	OK		6,00
	insert at neckline edge	8,50	7,00		-1,50			8,50
KP30	Band/ Rib height collar	3,00		0	n/a			3,00
					n/a			

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1. Fitting

Request	Comment	Image
	- FIT IS NOT OK, PLS MAKE SURE TO FOLLOW SPEC. WE WILL SEND SAMPLE FOR FIT REFERENCE	

3. Fabrics

Request	Comment	Image
	- MATERIAL IS TOO ROUGH SHOULD BE FINER AS SWATCH SEND TO YOU - THE LUREX COLOR IS NOT OK, PLS MAKE AS PER REQUESTED COLOR	

5. Artworks

Request	Comment	Image
	<p>AT THE CHEST:</p> <ul style="list-style-type: none"> - ARTWORK POSITION IS NOT OK PLS PLACE 2CM ABOVE STRIPE - COLOR OF FOIL IS NOT OK, TOO SILVER SHOULD BE WHITE GOLD (REFERNCE OF YARN) - WORKMANSHIP IS APPROVED <p>AT CB:</p> <ul style="list-style-type: none"> - COLOR OF FOIL IS NOT OK, TOO SILVER SHOULD BE WHITE GOLD (REFERNCE OF YARN) - WORKMANSHIP IS APPROVED 	

6. Workmanship

Request	Comment	Image
	<ul style="list-style-type: none"> - THE FACING INSIDE IS CURLING AND NOT SITTING NICELY, PLS COPY AS ORIGINAL SAMPLE WE SEND YOU. - PLS CANCEL SLITS AT THE BOTTOM 	