

Season	17-1 Spring / Summer 2017	Style Name	Classic Sea WN	Article Number	M36795071
Garment Supplier	Manhattan Ltd. Dhaka Office (4005419)	Main Fabric	212 - heavy cotton jersey	Size Groups	XS-XXXL



Style Details

Department	Gaastra Womenswear	Fabric Supplier	Local	Customer	
Product Group	Knitwear	Fabric Supplier Ref		Model	
Product Subgroup	T-Shirts	Fabric Dessin		Fit	Regular
Label	Gaastra Women	Size Range	XS (XS-3XL women), S (XS-3XL women), M (XS-3XL women), L (XS-3XL women), XL (XS-3XL women), XXL (XS-3XL women), XXXL (XS-3XL women)	Buyer	NLSNOO
Theme	CLASSIC SERIES KNITWEAR			Designer	NLNSCH

Supplier

Garment Supplier	Manhattan Ltd. Dhaka Office (4005419)	Manufacturer	Yasin Knittex Industries Limited (4005634)
Agent	()	Country of Origin	BD

Colorways

Code	Color	# / Name	Description	Image
F40		#03083E	Navy	
A23		#E1FEF2	Off White	

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Style Image

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Dessin Image

BOM

				Material Supplier					
Date	Seq.	Material	Description	Supp.Ref	Name	Cons	Unit	F40 - Navy	A23 - Off White
01. Washing									
02-Dec-2015	1	Washing + Treatment	Bio/ ENZYME wash						
02-Dec-2015	2	Comment:	Only light steaming, do not heavily press the garment						
02. Fabrics									
21-Apr-2016	1	212 - heavy cotton jersey			Local	0,40	kg		A23 - Off White
06-Jan-2016	A.1		YARN DYE STRIPE: 1cm wide with 3cm spacing COLOUR A					F40	A23
06-Jan-2016	A.2		YARN DYE STRIPE: 1cm wide with 3cm spacing COLOUR B					A23	F56
02-Dec-2015	Z	Comment:	Colorblocking of shell fabric - beware of bleeding / colour fastness 4/5 ISO Norm. Dye stuff must be ASO free						
06. Stitching									
06-Jan-2016	1	Single needle stitching (dull co yarn)	mainlabel attachment top & bottom; 0.1cm from edge					F40	A23
06-Jan-2016	2	Single needle stitching (dull co yarn)	bottom @hem; 3cm from edge					F40	A23
02-Dec-2015	3	Bartack	@sleeve turn up (secured to inside seam)						
02-Dec-2015	4	handstitch dull cotton yarn	for attachment of label 0846WL each corner			4,00			
08. Hangtag / Plasters									
06-Jan-2016		0101HT-C - Hang tag	AT SIZE LABEL WITH SAFETY PIN		Weavable	1,00	pcs	D23 - Tomato	D23 - Tomato
11. Labels/Badges									
06-Jan-2016	1	9107WL Size B - Folded main label (5x 0,8 cm)	NECKLINE CB	P-9107WL	Weavable	1,00	pcs	F40 - Navy	F40 - Navy
06-Jan-2016	2	1000WL - Woven size label	UNDER NECKFOLD 7 CM FROM CENTER WRS LEFT		Local	1,00	pcs	F40 - Navy	F40 - Navy
06-Jan-2016	3	1004WL - wash& Care	at wr's left inside side seam, 10cm fr bottom hem		Clotex	1,00	pcs	A20 - White	A20 - White
06-Jan-2016	4	0002SB Size B - Sleeve badge (3 cm)	at wrs left sleeve 10 cm frm armhole		Jakin	1,00	set	A23 - Off White	A23 - Off White
06-Jan-2016	5	9103WL Size B - DNA label (4,5 x0,7 cm)	AT NECKLINE CENTER, 0.5 CM FROM EDGE	P-9103WL -B	Weavable	1,00	pcs	A20 - White	A20 - White
13. Packing									
02-Dec-2015	1	Packing	Flat packed in cartons						
02-Dec-2015	2	Style information sticker SMS and BULK PRODUCTION provided by Gaastra Headoffice	1 at the backside of the general hangtag, 1 at the polybag			2,00			

Size Specification

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Model

Sizing spec		Grading			Sizes (in cm)							Tol.
Code	Description	XS - M	L - XL	XXL - XXXL	XS	S	M	L	XL	XXL	XXXL	
	Front length from HSP	1.75	1.75	1.75	60	61,75	63,50	65,25	67	68,75	70,50	0.75
KB11	Back length from CB	1.5	1.5	1.5	60	61,50	63	64,50	66	67,50	69	0.75
KB05	Shoulder to shoulder	2.5	2	4	34	36,50	39	41	43	47	51	0.5
KB01	1/2 Chest width (1cm below armhole)	2.5	2	4	44	46,50	49	51	53	57	61	1
KB20	Across Front (15cm from HSP)	2.5	2	4	30	32,50	35	37	39	43	47	0.6
KB21	Across back (15cm from HSP)	2.5	2	4	31	33,50	36	38	40	44	48	0.6
KB03	1/2 Bottom width	2.5	2	5	44	46,50	49	51	53	58	63	1
	LONG SLEEVE											
KS01	Sleeve length from CB LS	1.5	1.5	0.5	78,50	80	81,50	83	84,50	85	85,50	0.75
KB06	1/2 Armhole straight LS	0.75	0.75	1.5	20	20,75	21,50	22,25	23	24,50	26	0.3
KS03	1/2 Upperarm width (1cm down) LS	0.75	0.75	1.5	14,50	15,25	16	16,75	17,50	19	20,50	0.3
KS12	1/2 Elbow width LS	0.5	0.5	1	12	12,50	13	13,50	14	15	16	0.2
KS05	1/2 Sleeve opening LS	0.25	0.25	0.5	9,50	9,75	10	10,25	10,50	11	11,50	0.2
	Roll up sleeve				0	0	4	0	0	0	0	
KN01	Back neck width	0.5	0.5	0.5	24	24,50	25	25,50	26	26,50	27	0.25
KN02	Back neck drop	0	0	0	2	2	2	2	2	2	2	0
KN03	Front neck drop round	0.5	0.5	0.5	7	7,50	8	8,50	9	9,50	10	0.25

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Sizing Specification Image

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Technical Specification

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Artworks

Sales Sample Comments

Sizes	M (XS-3XL women)	Requested ETD	10-May-2016
Sample Type	Sales Sample	Planned ETD	20-May-2016
Status	Requested	ATD	
Sample Qty	1	Comment Date	
Colors			

Overview Photos

Sizings

Size M (XS-3XL women)

Code	Description	(Frozen) Sample Size value	Measured	Tolerance	Difference	Remarks	Revised Spec	Size Spec value
	Front length from HSP	63,50	64,50	0.75	1,00	KEEP SPEC		63,50
KB11	Back length from CB	63,00	62,50	0.75	-0,50	WITHIN TOLL, KEEP SPEC		63,00
KB05	Shoulder to shoulder	39,00	39,20	0.5	0,20	WITHIN TOLL, KEEP SPEC		39,00
KB01	1/2 Chest width (1cm below armhole)	49,00	48,50	1	-0,50	WITHIN TOLL, KEEP SPEC		49,00
KB20	Across Front (15cm from HSP)	35,00	35,50	0.6	0,50	WITHIN TOLL, KEEP SPEC		35,00
KB21	Across back (15cm from HSP)	36,00	36,00	0.6	0,00	OK		36,00
KB03	1/2 Bottom width	49,00	49,00	1	0,00	OK		49,00
					n/a			
	LONG SLEEVE				n/a			
KS01	Sleeve length from CB LS	81,50	82,00	0.75	0,50	WITHIN TOLL, KEEP SPEC		81,50
KB06	1/2 Armhole straight LS	21,50	21,50	0.3	0,00	OK		21,50
KS03	1/2 Upperarm width (1cm down) LS	16,00	16,00	0.3	0,00	OK		16,00
KS12	1/2 Elbow width LS	13,00	13,00	0.2	0,00	OK		13,00
KS05	1/2 Sleeve opening LS	10,00	10,00	0.2	0,00	OK		10,00
	Roll up sleeve	4,00	4,00		0,00			4,00
					n/a			
KN01	Back neck width	25,00	24,50	0.25	-0,50	KEEP SPEC		25,00
KN02	Back neck drop	2,00	2,00	0	0,00	OK		2,00
KN03	Front neck drop round	8,00	8,00	0.25	0,00	OK		8,00

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1. Fitting

Request	Comment	Image
PLS SEND PP SAMPLE ASAP	PLS KEEP SPEC	

3. Fabrics

Request	Comment	Image
	-PLS TAKE CARE THAT THE OUTCOME OF THE FABRIC IS MORE REGULAR	

6. Workmanship

Request	Comment	Image
	- STITCHING IS A BIT WAVY, PLS MAKE SURE IT IS STRAIGHT	