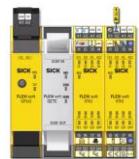


ZONE

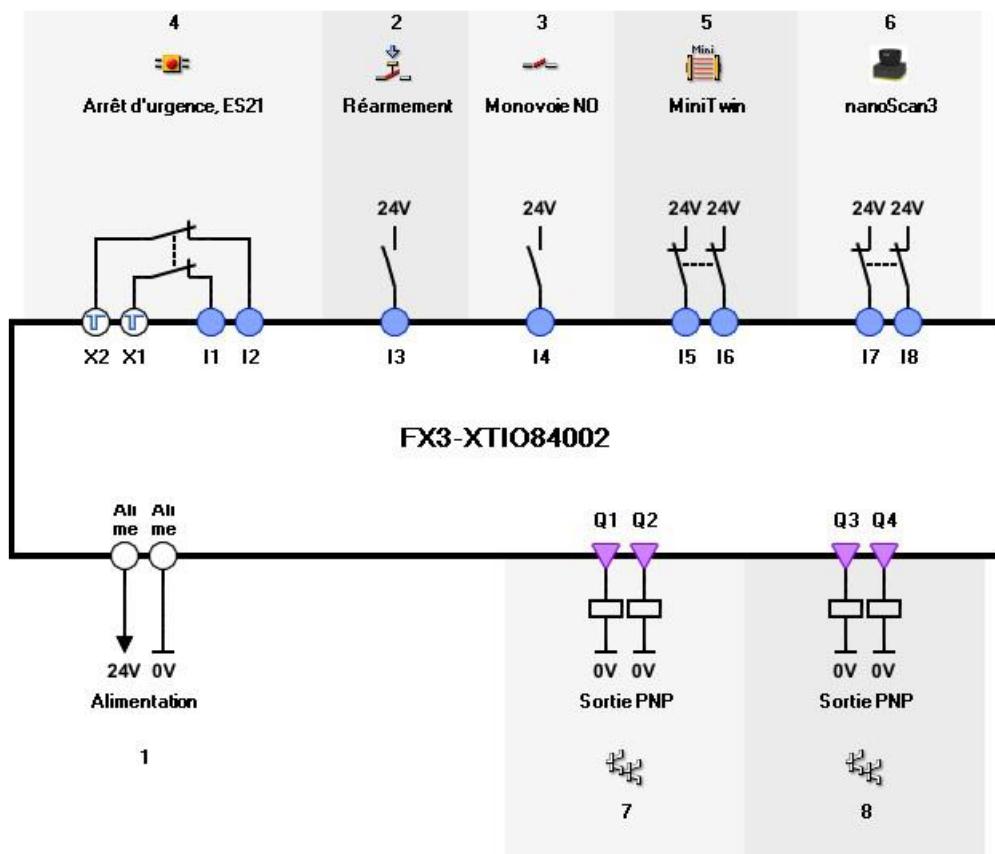
**SECURITE
MACHINE**

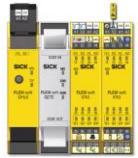
FICHE FLEXISOFT

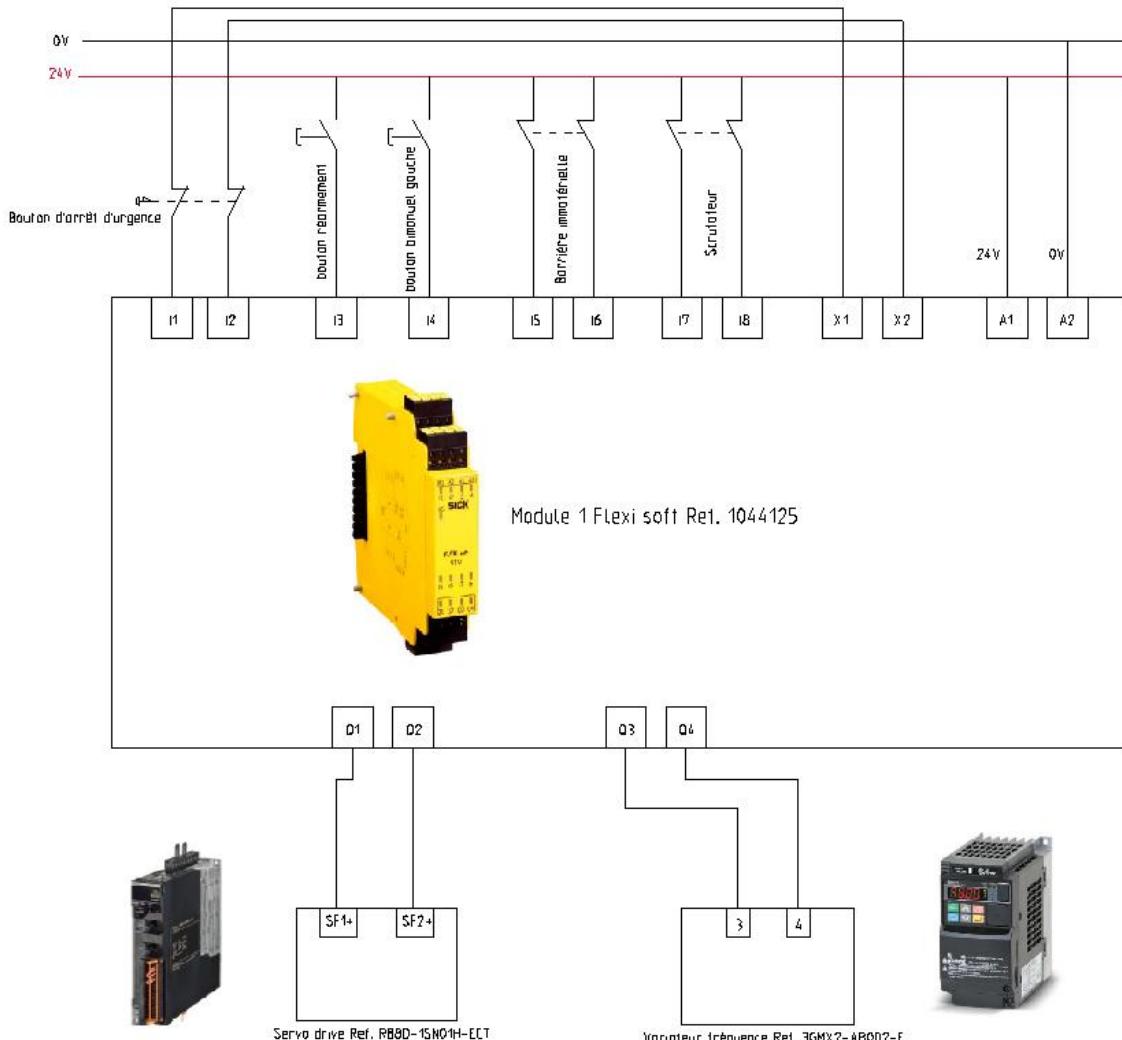


Connexions filaires

Module XTIO[1]. Schémas de câblage



ZONE	FICHE		
SECURITE MACHINE	FLEXISOFT		



Module XTIO[1]. Tableau des connexions

ENTREES FLEXISOFT	VERS BORNES	MATERIEL CONCERNE
XTIO[1]. I1 et XTIO[1].I2 / XTIO[1].X1 et XTIO[1].X2		Bouton arrêt d'urgence
XTIO[1].I3		Bouton réarmement
XTIO[1].I4		Bouton bimanuel gauche
XTIO[1].I5 et XTIO[1].I6	OSSD G / OSSD D	Barrière immatérielle
XTIO[1].I7 et XTIO[1].I8	OSSD 1A / OSSD 1B	Scrutateur
A1 et A2		Alimentation (24V / 0V)
SORTIES FLEXISOFT	VERS BORNES	MATERIEL CONCERNE
XTIO[1]. Q1	SF1+	SERVO DRIVE OMRON R88D
XTIO[1]. Q2	SF2+	
XTIO[1]. Q3	3	VARIATEUR DE FREQUENCE OMRON 3G3MX2
XTIO[1]. Q4	4	

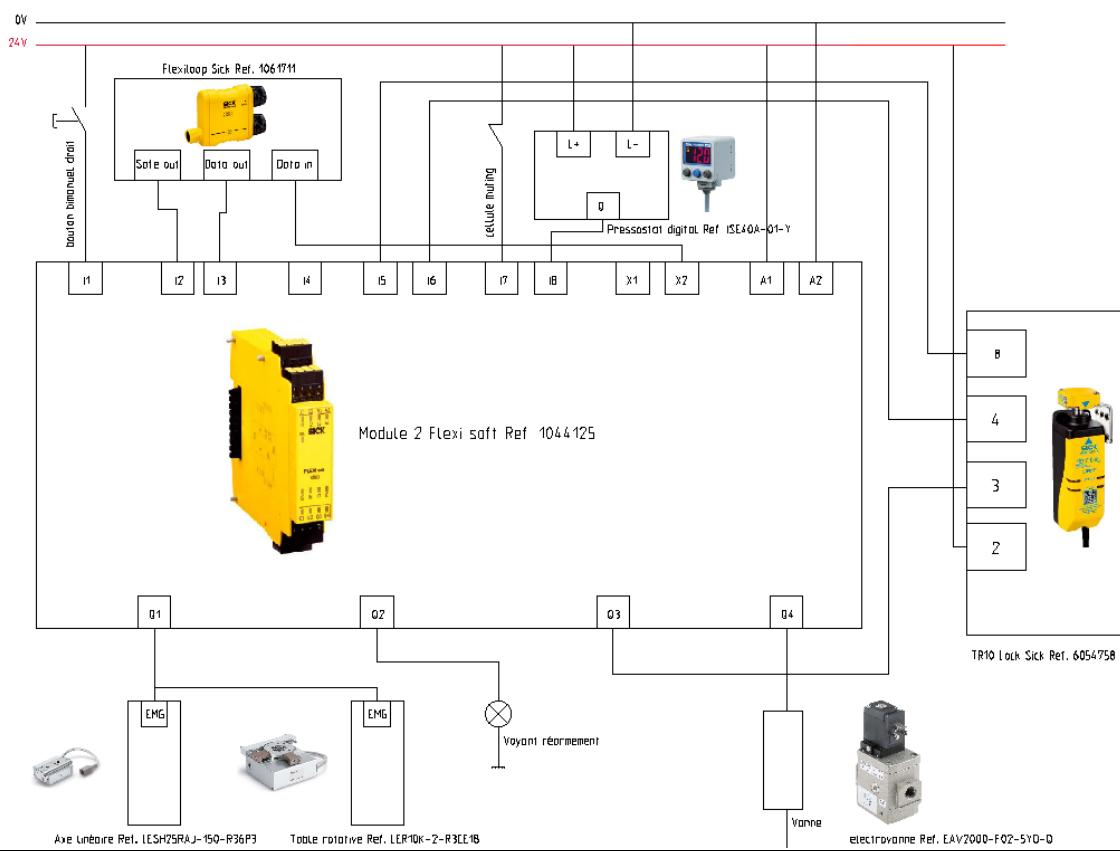
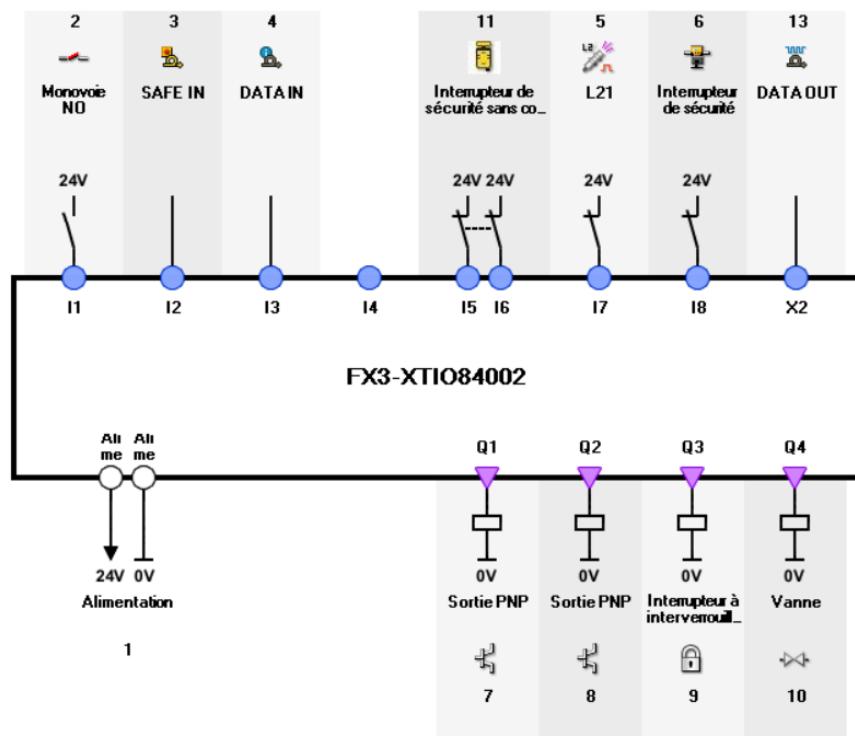
ZONE

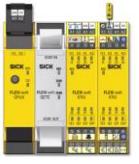
**SECURITE
MACHINE**

FICHE FLEXISOFT



Module XTIO[2]. Schémas de câblage



ZONE	FICHE FLEXISOFT		
SECURITE MACHINE			

Module XTIO[2]. Tableau des connexions

ENTREES FLEXISOFT	VERS BORNES	MATERIEL CONCERNE
XTIO[2].I1		Bouton bimanuel droit
XTIO[2].I2	Safe Out	
XTIO[2].I3	Data Out	
XTIO[2].X2	Data in	
XTIO[2].I4		
XTIO[2].I5	8	
XTIO[2].I6	4	Interlock TR10
XTIO[2].I7	Q	Cellule Muting barrière immat.
XTIO[1].I8	Q	Pressostat
A1 et A2		Alimentation (24V / 0V)
SORTIES FLEXISOFT	VERS BORNES	MATERIEL CONCERNE
XTIO[2]. Q1	EMG	Contrôleur Axe rotatif
	EMG	Contrôleur Axe linéaire
XTIO[2]. Q2		Voyant BP réarmement
XTIO[2]. Q3	3	Interlock TR10
XTIO[2]. Q4	Vanne	Electrovanne