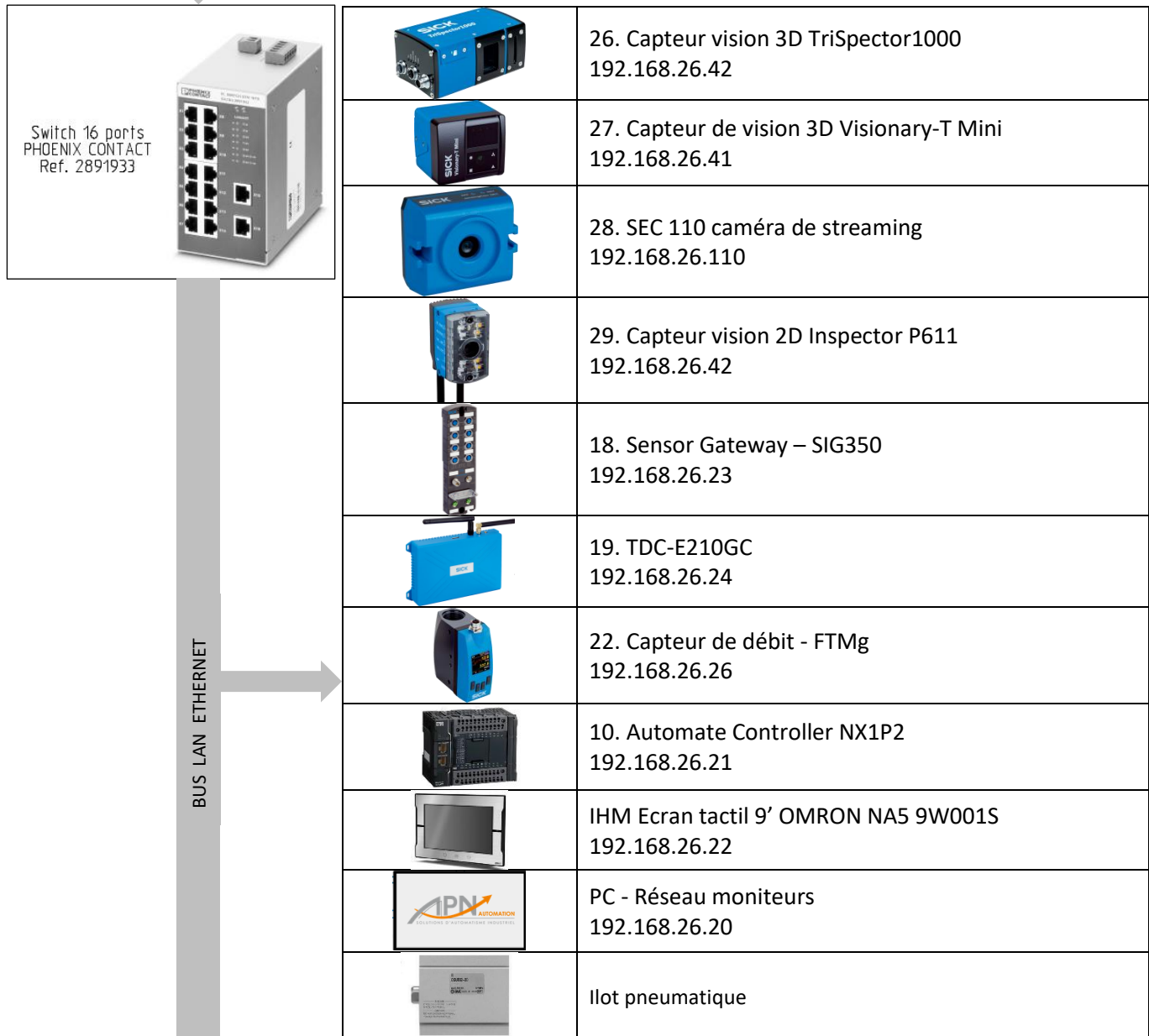
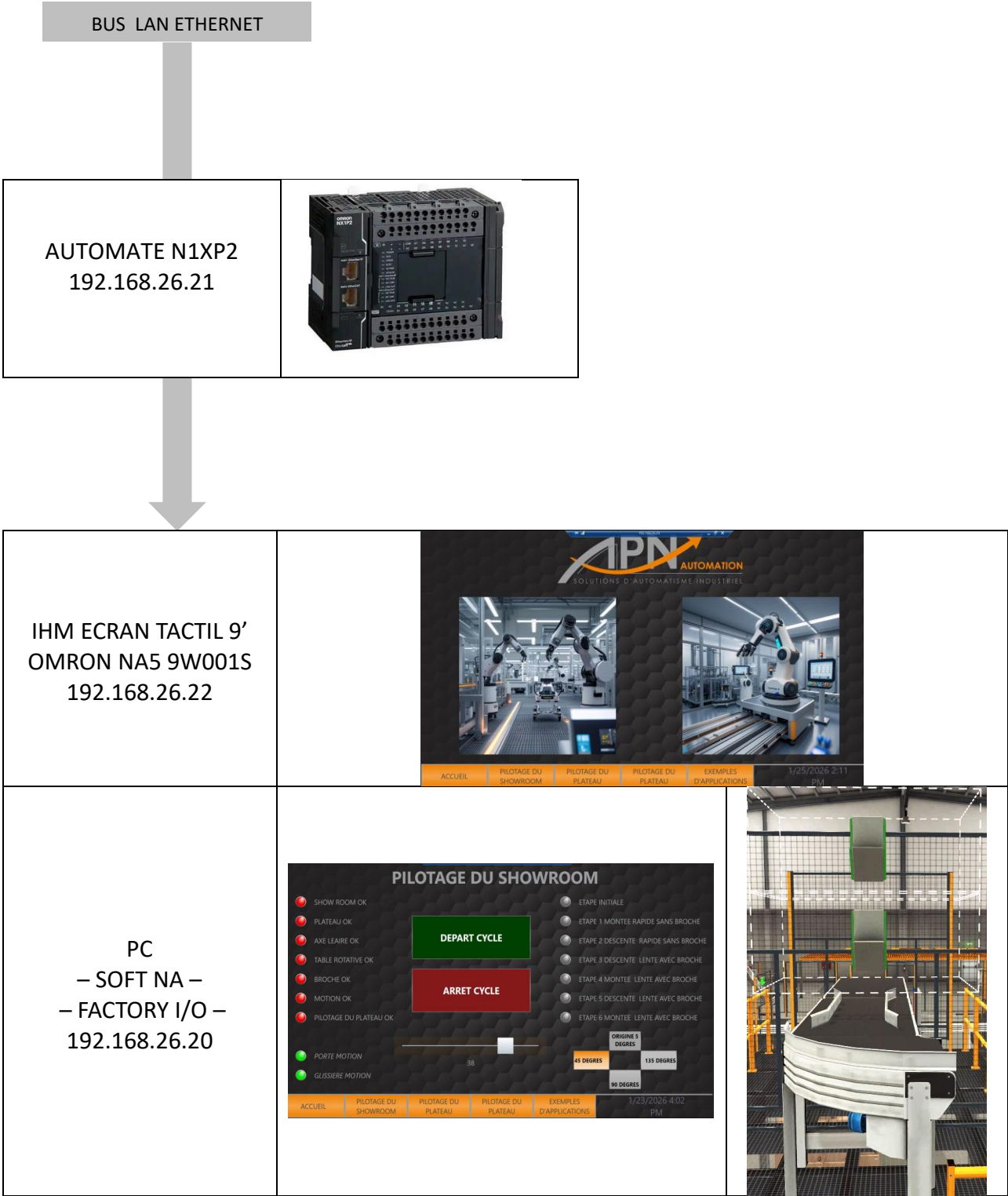
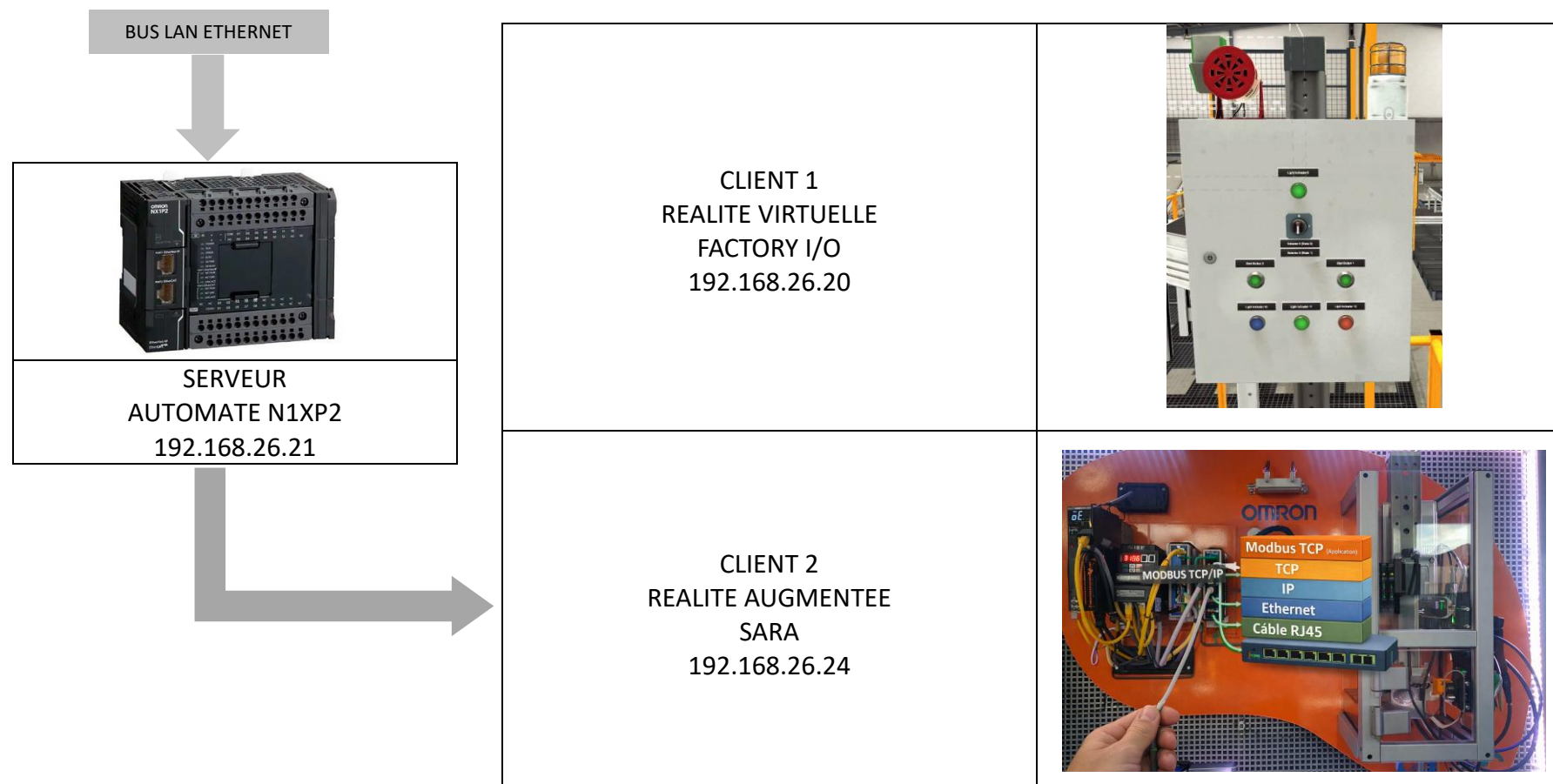


BUS LAN ETHERNET





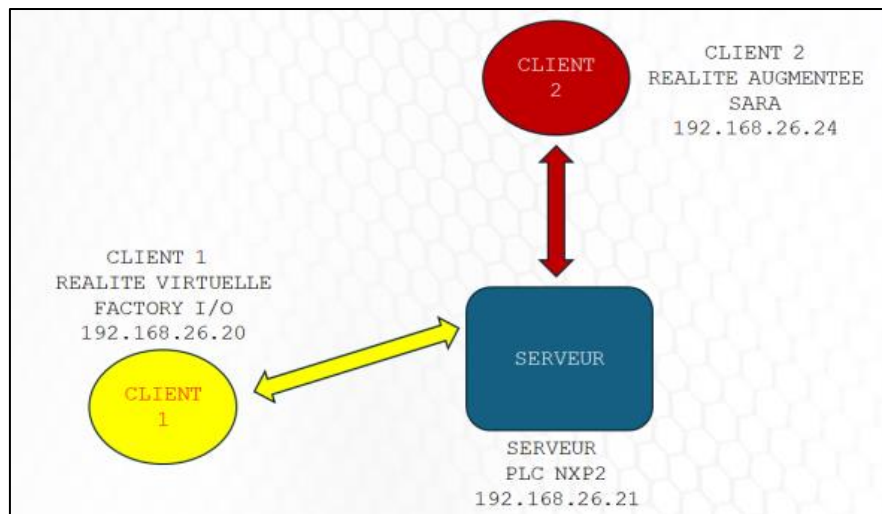
	LES RESEAUX	RESEAU MODBUS TCP/IP
---	--------------------	----------------------



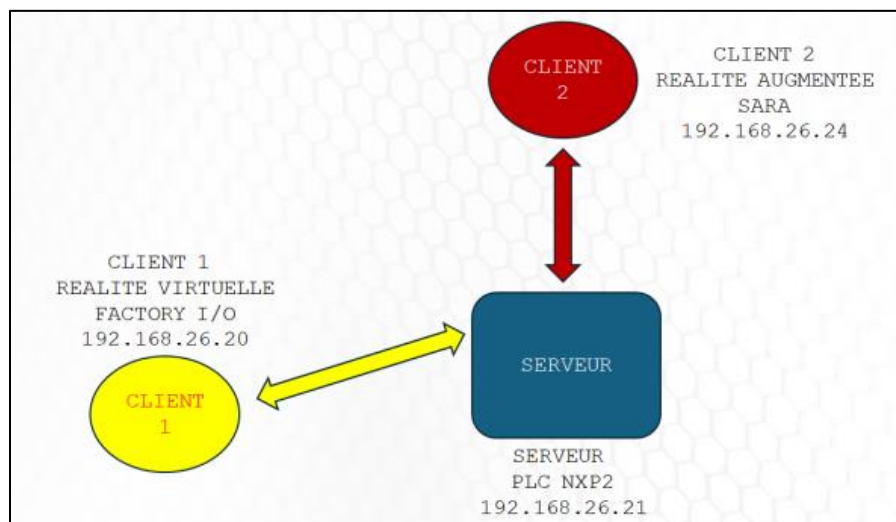
Configuration Serveur Sysmac Studio

0	MODBUS_SERVER			
	\\OEN\Modbus\ModbusTCP_Server			
	Enable		Connected	
	502	Port_No	NoOfClientsConnected	Entrer la variable
	FALSE	UseAccesslist	RcvDat_Done	Entrer la variable
	MOS_ACCESS_LIST	AccessList	AccessList	MOS_ACCESS_LIST
	3	MaxNoOfClients	RcvSize	Entrer la variable
	MOS_COILS	Coils	Coils	MOS_COILS
	MOS_DISCRET_INPUTS	DiscreteInputs	DiscreteInputs	MOS_DISCRET_INPUTS
	MOS_INPUT_REGISTERS	InputRegisters	InputRegisters	MOS_INPUT_REGISTERS
	MOS_HOLDING_REGISTERS	HoldingRegisters	HoldingRegisters	MOS_HOLDING_REGISTERS
			SendDat_Done	Entrer la variable
			SendDat_Error	Entrer la variable
			Socket	Entrer la variable

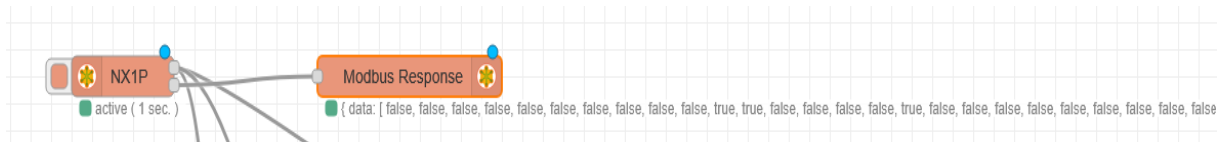
MOS_DISCRET_INPUTS	ARRAY[0..40] OF BOOL
MOS_COILS	ARRAY[0..30] OF BOOL
MOS_INPUT_REGISTERS	ARRAY[0..15] OF WORD
MOS_HOLDING_REGISTERS	ARRAY[0..15] OF WORD



Configuration Réalité virtuelle Client 1 FACTORY I/O



Configuration Réalité augmentée Client 2 SARA



Configuration du nœud Modbus-client

Modifier le nœud Modbus-Read > **Modifier le nœud modbus-client**

Supprimer Annuler Sauver

Propriétés

Settings Queues Optionals

Nom: NX1P

Type: TCP

Host: 192.168.26.21

Port: 502

TCP Type: DEFAULT

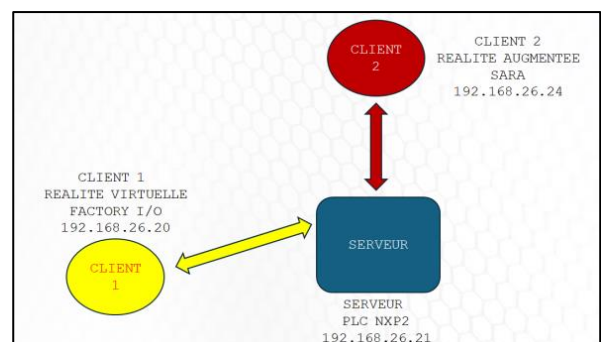
Unit-Id: 1

Timeout (ms): 1000

Reconnect on timeout: ☒

Reconnect timeout (ms): 2000

Modifier le nœud de configuration modbus-client



Configuration du nœud Modbus-Read

Modifier le nœud Modbus-Read

Supprimer
Annuler
Terminer

Propriétés

Settings
Optionals

Nom: NX1P

Sujet: Topic

Unit-Id:

FC: FC 2: Read Input Status

Address: 0

Quantity: 40

Poll Rate: 1 second(s)

Delay to activate input: ☐

Server: NX1P

