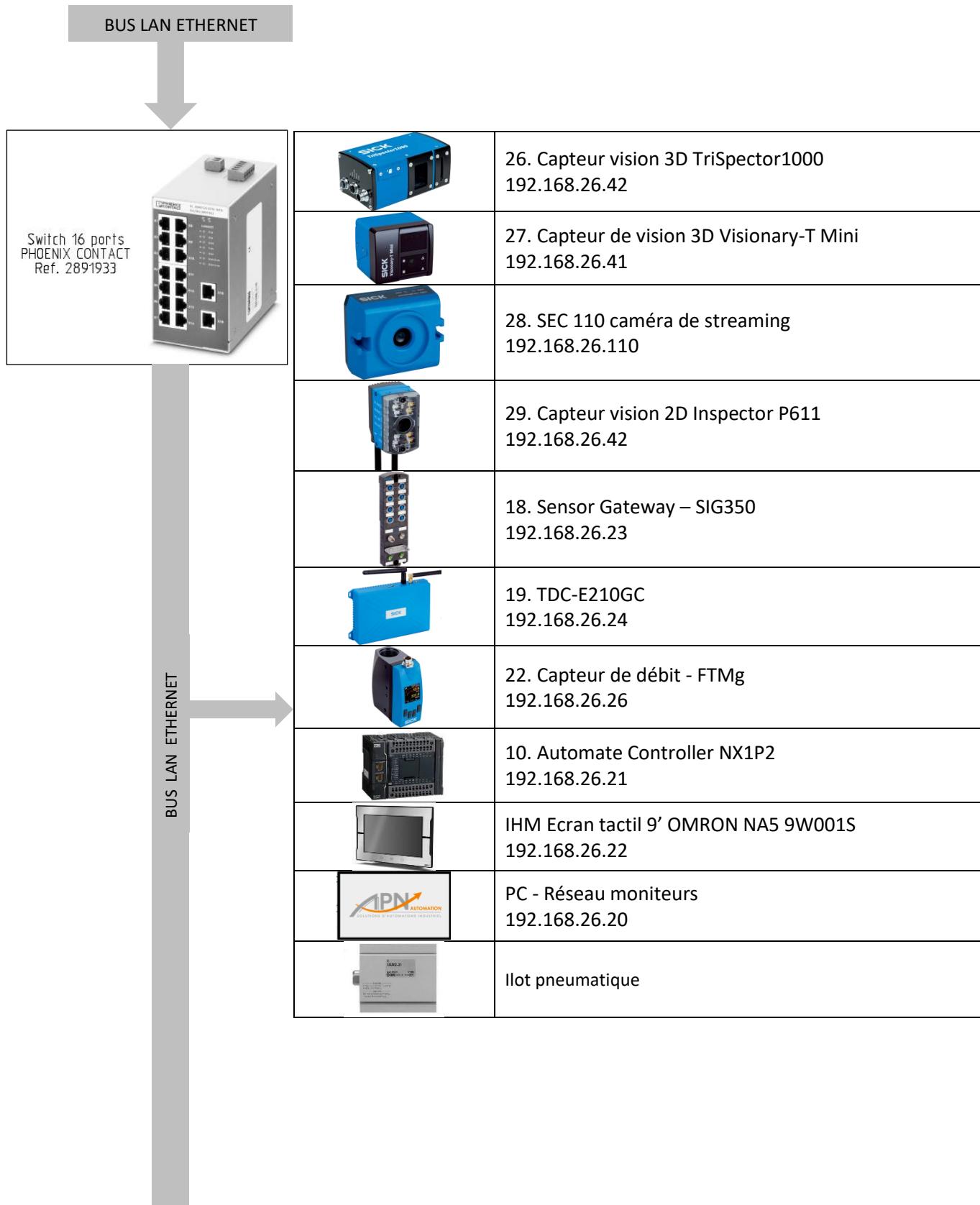
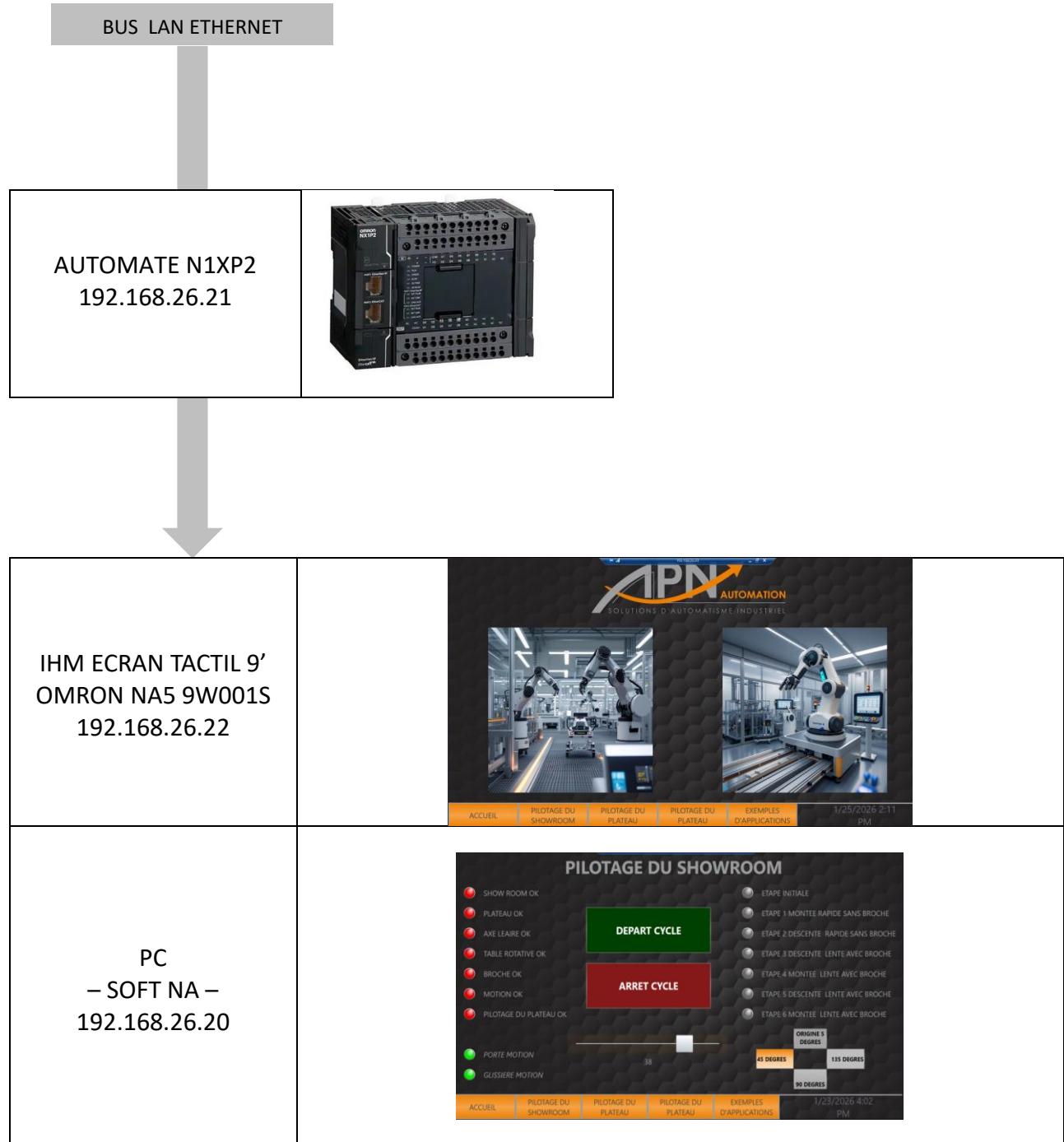


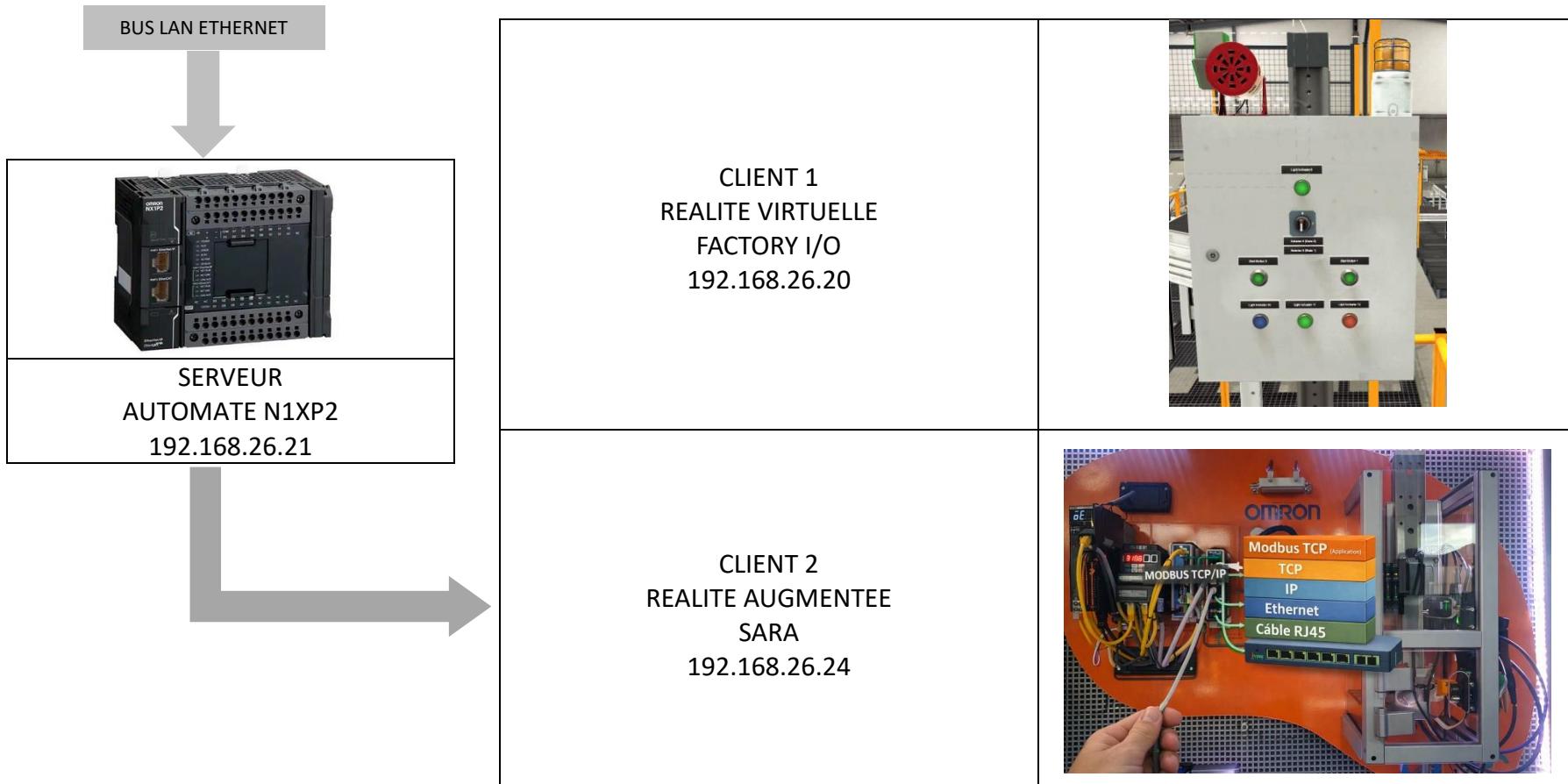


 SOLUTIONS D'AUTOMATISME INDUSTRIEL	LES RESEAUX	RESEAU ETHERNET TCP/IP
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 <p>IPN AUTOMATION SOLUTIONS D'AUTOMATISME INDUSTRIEL</p>	LES RESEAUX	RESEAU ETHERNET TCP/IP
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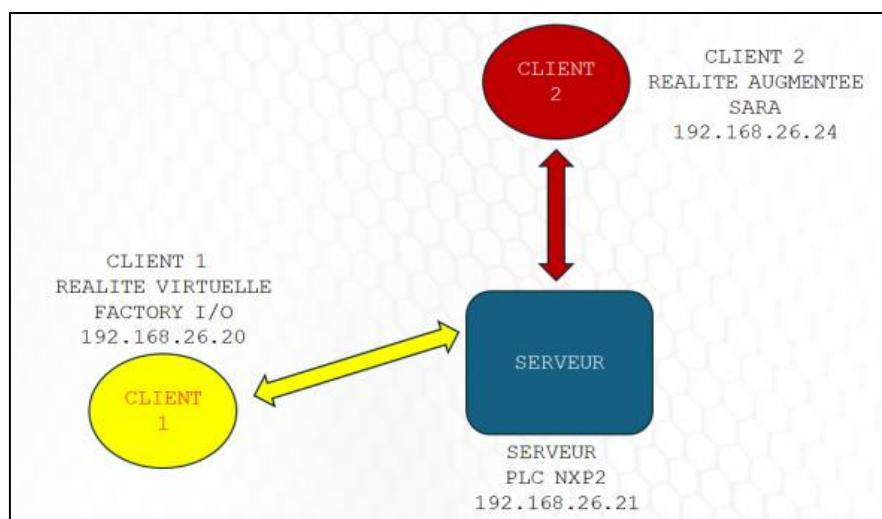




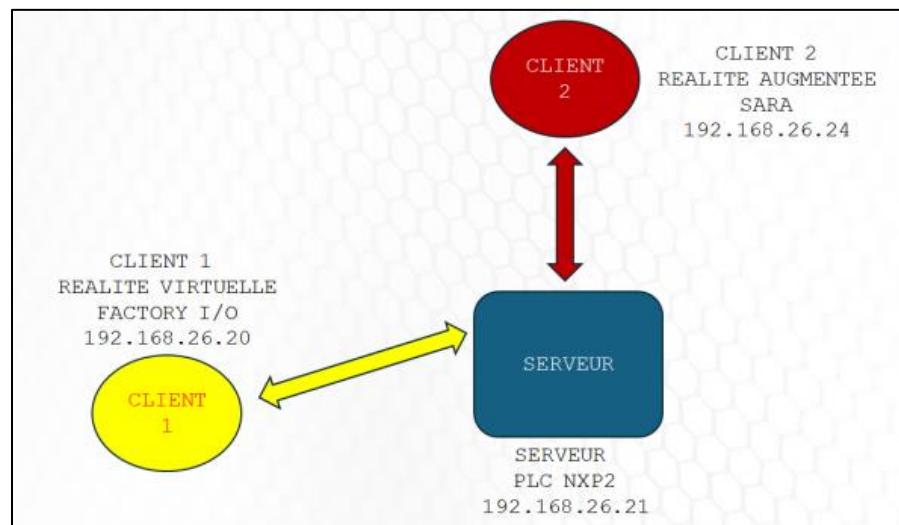
Configuration Serveur Sysmac Studio

0	MODBUS_SERVER \\OEN\Modbus\ModbusTCP_Server Enable Connected Port_No NoOfClientsConnected <i>Entrer la variable</i> FALSE UseAccesslist RcvDat_Done <i>Entrer la variable</i> MOS_ACCESS_LIST AccessList AccessList MOS_ACCESS_LIST MaxNoOfClients RcvSize <i>Entrer la variable</i> MOS_COILS Coils Coils MOS_COILS MOS_DISCRET_INPUTS DiscreteInputs DiscreteInputs MOS_DISCRET_INPUTS MOS_INPUT_REGISTERS InputRegisters InputRegisters MOS_INPUT_REGISTERS MOS_HOLDING_REGISTERS HoldingRegisters HoldingRegisters MOS_HOLDING_REGISTERS SendDat_Done <i>Entrer la variable</i> SendDat_Error <i>Entrer la variable</i> Socket <i>Entrer la variable</i>
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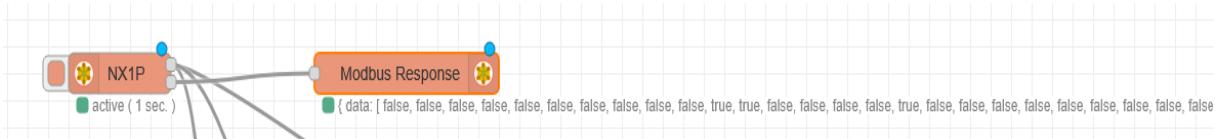
MOS_DISCRET_INPUTS	ARRAY[0..40] OF BOOL
MOS_COILS	ARRAY[0..30] OF BOOL
MOS_INPUT_REGISTERS	ARRAY[0..15] OF WORD
MOS_HOLDING_REGISTERS	ARRAY[0..15] OF WORD



Configuration Réalité virtuelle Client 1 FACTORY I/O



Configuration Réalité augmentée Client 2 SARA



Configuration du nœud Modbus-client

Modifier le noeud Modbus-Read > **Modifier le noeud modbus-client**

[Supprimer](#) [Annuler](#) [Sauver](#)

Propriétés

Settings [Queues](#) [Optionals](#)

Nom: NX1P

Type: TCP

Host: 192.168.26.21

Port: 502

TCP Type: DEFAULT

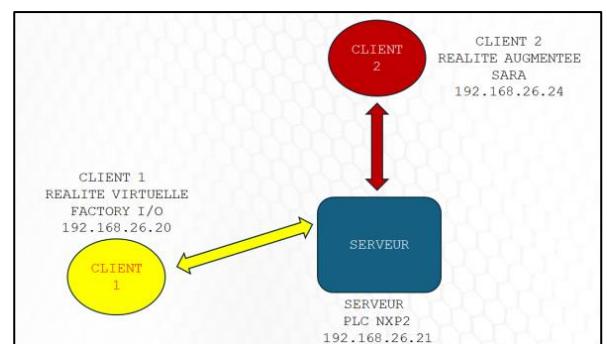
Unit-Id: 1

Timeout (ms): 1000

Reconnect on timeout

Reconnect timeout (ms): 2000

Modifier le noeud de configuration modbus-client



Configuration du nœud Modbus-Read

Modifier le noeud Modbus-Read

Propriétés

Settings **Optionals**

Nom	NX1P
Sujet	Topic
Unit-Id	
FC	FC 2: Read Input Status
Address	0
Quantity	40
Poll Rate	1 second(s)
Delay to activate input	<input type="checkbox"/>
Server	NX1P

