| MODEL NO. : _ | G1599FP103FG-001 |
|---------------|------------------|
| SSUED DATE:   | 2018-02-22       |
| VERSION :     | Α0               |

# ■ Preliminary Specification □ Final Product Specification

Customer: GV60FHGVRAAGVSOO01

| Approved by | Notes |
|-------------|-------|
|             |       |

## **GVO Confirmed:**

| Prepared by | Checked by | Approved by |
|-------------|------------|-------------|
|             |            |             |

This technical specification is subjected to change without notice.



# **Table of Contents**

| Cov | ershe/                    | et  | 1                |
|-----|---------------------------|---|------------------|
| Tab | le of C                   | Contents  | 2                |
| Red | cord of                   | Revision  | 3                |
| 1   | Gene                      | ral Specifications  | 4                |
| 2   |                           | output Terminals  |                  |
| 3   | 2.1<br>2.2<br>2.3<br>2.4  | Main FPC Pin Assignment TP FPC Pin Assignment Circuit block diagram (Display) MCU and Display Module Interface Conflagration lute Maximum Ratings | 5<br>6<br>7<br>8 |
| 4   | 3.1<br>Elect              | Driving AMOLED Panelrical Characteristics   | 9                |
| 5   | 4.1<br>AC C               | Driving AMOLED Panelharacteristics  |                  |
| 6   | 5.1<br>5.2<br>Reco        | MIPI Interface Characteristics  Display RESET Timing Characteristics  mmended Operating Sequence  | 13               |
| 7   | 6.1<br>6.2<br>Optic       | Display Power on / off Sequence  Brightness control   | 15               |
| 8   | Envir                     | onmental / Reliability Test   | . 22             |
| 9   | Quali                     | ty Level  | . 23             |
| 10  | 9.1<br>9.2<br>9.3<br>Mech | AMOLED Module of Characteristic Inspection  | 23<br>23         |
| 11  | Preca                     | autions for Use of AMOLED Modules   | . 29             |
|     | 11.2                      | Handling Precautions: Storage Precautions: Transportation Precautions:  | 29               |



# **Record of Revision**

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# 1 General Specifications

|               | Feature                                  | Spec                          | Remark |
|---------------|--|-------------------------------|--------|
|               | Screen Size (inch)                       | 5.99                          |        |
|               | Display Mode                             | AMOLED                        |        |
|               | Resolution(dot)                          | 1080(W) x 2160(H)             |        |
|               | Active Area(mm)                          | 68.04(W)×136.08 (H)           |        |
| Display Spec  | Pixel Pitch (um)                         | 63.00(W) x 63.00 (H)          |        |
| Display Spec  | Pixel Configuration                      | V-Style4                      |        |
|               | Technology Type                          | LTPS                          |        |
|               | Color Depth                              | 16.7M                         |        |
|               | Interface                                | MIPI 4 LANE                   |        |
|               | Surface Treatment                        | NONE                          |        |
| Mechanical    | With TP/Without TP                       | With TP                       |        |
| Characteristi | Module Outline Dimension(W x H x D) (mm) | 68.04 (W)x141.68 (H) x0.55(D) |        |
| CS            | Weight (g)                               | TBD                           |        |
| Electronic    | Driver IC(Type)                          | RM69297                       |        |
| Licotronic    | Touch IC(Type)                           | mXT640U                       |        |

Note 1: Requirements on Environmental Protection: RoHS.



# 2 Input/output Terminals

2.1 Main FPC Pin Assignment

FPC connector: OK-23GM040-04(亚奇).

Main board recommended connector:. OK-23GF040-04(亚奇).

| No | Symbol  | I/O   | Description  |
|----|---------|-------|--|
| 1  | GND     | GND   | Ground   |
| 2  | D0N     | I/O   | MIPI Data Lane   |
| 3  | D0P     | I/O   | MIPI Data Lane   |
| 4  | GND     | GND   | Ground   |
| 5  | D1N     | I     | MIPI Data Lane   |
| 6  | D1P     | I     | MIPI Data Lane   |
| 7  | GND     | GND   | Ground   |
| 8  | D2N     | I     | MIPI Data Lane   |
| 9  | D2P     | I     | MIPI Data Lane   |
| 10 | GND     | GND   | Ground   |
| 11 | D3N     | I     | MIPI Data Lane   |
| 12 | D3P     | I     | MIPI Data Lane   |
| 13 | GND     | GND   | Ground   |
| 14 | TCN     | I     | MIPI Clock Lane  |
| 15 | TCP     | I     | MIPI Clock Lane  |
| 16 | GND     | GND   | Ground   |
| 17 | ELVSS   | POWER | Negative power supply for OLED   |
| 18 | ELVSS   | POWER | Negative power supply for OLED   |
| 19 | AVDD_EN | 0     | Enable DC-DC power IC,AVDD output  |
| 20 | SWIRE   | 0     | DC/DC Power IC S-Wire CTRL Pin   |
| 21 | VSP     | POWER | External Power Input for AVDD  |
| 22 | VSP     | POWER | External Power Input for AVDD  |
| 23 | NC      | NC    | Not connected  |
| 24 | NC      | NC    | Not connected  |
| 25 | ОТР     | POWER | Power supply for MTP Programming or Erase. If it is not used please open it. |



|    |          |       | ·   |  |  |  |
|----|----------|-------|---|--|--|--|
| 26 | NC       | NC    | Not connected                               |  |  |  |
| 27 | NC       | NC    | Not connected                               |  |  |  |
| 28 | ELVDD    | POWER | Positive power supply for OLED              |  |  |  |
| 29 | ELVDD    | POWER | Positive power supply for OLED              |  |  |  |
| 30 | RESET    | I     | Display reset. Active low.                  |  |  |  |
| 31 | TE       | 0     | Sync Signal for preventing Tearing Effect   |  |  |  |
| 32 | VCI      | POWER | Power supply for driver IC analog circuit   |  |  |  |
| 33 | LCD_ID   | 0     | Module ID check                             |  |  |  |
| 34 | VDDIO    | POWER | Power supply for Driver IC digital circuits |  |  |  |
| 35 | GND      | GND   | Ground                                      |  |  |  |
| 36 | I2C_SCL  | I/O   | SCL pin for TP                              |  |  |  |
| 37 | I2C_SDA  | I/O   | SDA pin for TP                              |  |  |  |
| 38 | TP_RESET | I/O   | Reset Pin for TP, Active low                |  |  |  |
| 39 | TP_INT   | I/O   | INT pin for TP                              |  |  |  |
| 40 | TP_VCC   | I/O   | Analog Power for TP                         |  |  |  |

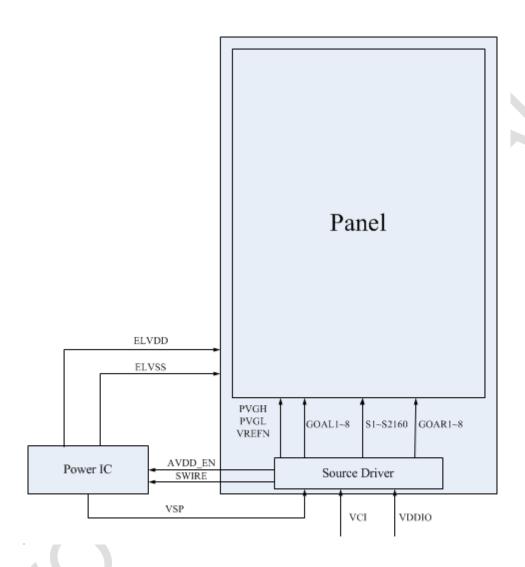
Note: I=Input; O=Output; P=Power; I/O=Input / Output

## 2.2 TP FPC Pin Assignment

| No | Symbol   | I/O   | Description                  |
|----|----------|-------|------------------------------|
| 1  | TP_VCC   | Power | Analog Power for TP          |
| 2  | VDDIO    | I/O   | Digital IO interface power   |
| 3  | TP_SDA   | I/O   | SDA pin for TP               |
| 4  | TP_SCL   | I/O   | SCL pin for TP               |
| 5  | TP_INT   | I/O   | INT pin for TP               |
| 6  | TP_RESET | I     | Reset Pin for TP, Active low |
| 7  | GND      | GND   | Ground                       |

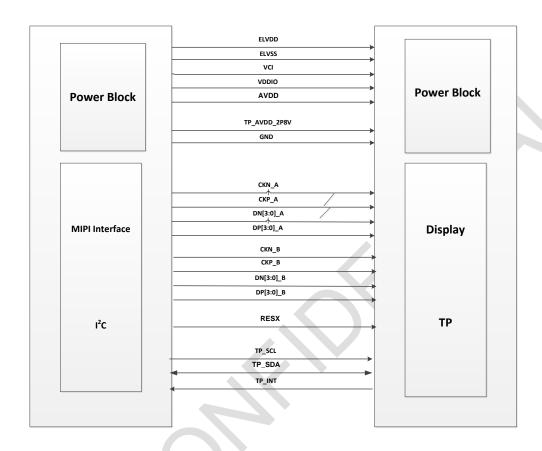


2.3 Circuit block diagram (Display)





2.4 MCU and Display Module Interface Conflagration





## **3 Absolute Maximum Ratings**

## 3.1 Driving AMOLED Panel

Maximum Ratings (Voltage Referenced to VSS) Vss=0V, Ta=25°C

| Item                          | Symbol             | MIN  | MAX      | Unit  |
|-------------------------------|--------------------|------|----------|-------|
| Analog Power supply           | VCI                | -0.3 | +5.0     | V     |
| Logic Power supply            | VDDIO              | -0.3 | +4.0     | V     |
| Positive power for OLED       | ELVDD              | +4.0 | +5.0     | V     |
| Negative power for OLED       | ELVSS              | -1.0 | -5.0     | V     |
| Source Analog Power           | AVDD               | +3.5 | +6.5     | V     |
| D0P/N                         |                    |      |          |       |
| D1P/N                         |                    |      |          |       |
| D2P/N                         | Differential Input | -0.3 | +1.5     | V     |
| D3P/N                         |                    |      |          |       |
| TCP/N                         |                    |      |          |       |
| Touch analog power supply     | TP_VCC             | -0.3 | +4.0     | V     |
| Touch IC input current at any |                    |      | ±100     | mA    |
| pin                           |                    |      | <u> </u> | 111/1 |

Note: Functional operation should satisfy the limits in the Electrical Characteristics tables or Pin Description section. If the module exceeds the absolute maximum ratings, permanent damage may occur. Besides, if the module is operated with the absolute maximum ratings for a long time, the reliability may also drop.

## 4 Electrical Characteristics

### 4.1 Driving AMOLED Panel

Test Conditions: VDDIO=1.8V, VCI=2.8V, ELVSS=-3V, ELVDD=4.6V, AVDD=6.4V

Ta=25°C

| Item                                    |                           | Symbol | MIN        | TYP  | MAX        | Unit |
|---|---------------------------|--------|------------|------|------------|------|
| Logic Power supply                      |                           | VDDIO  | 1.65       | 1.80 | 3.30       | V    |
| Analog Power supply                     |                           | VCI    | 2.70       | 2.80 | 3.60       | V    |
| Source Analog Power                     |                           | AVDD   | 6.30       | 6.40 | 6.50       | V    |
| Default Positive Output Voltage         |                           | ELVDD  | -          | 4.60 | -          | V    |
| Positive Output voltage total variation |                           | ELVDD  | -0.80      | -    | +0.80      | %    |
| Default Negative Outpu                  | ıt voltage                | TIV/CC | -1.00      | -    | -5.00      | V    |
| Negative output voltag                  | e total variation         | ELVSS  | -1.00      | -    | +1.00      | %    |
| Touch analog power su                   | Touch analog power supply |        | 2.70       | 3.00 | 3.60       | V    |
| Innut Cianal Valtage                    | High Level                | VIH    | 0.80*VDDIO | -    | VDDIO      | V    |
| Input Signal Voltage                    | Low Level                 | VIL    | 0.00       | -    | 0.20*VDDIO | V    |

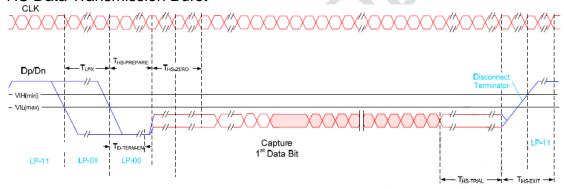
# GVO

## **■ ₩ 电 KUNSHAN GOVISIONOX OPTOELECTRONICS CO., LTD G1599FP103FG-001**

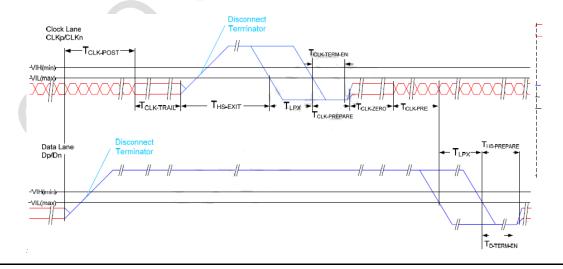
| Output Signal Voltage | High Level | VOH                                    | 0.80*VDDIO | -    | VDDIO      | V  |
|-----------------------|------------|--|------------|------|------------|----|
| Output Signal Voltage | Low Level  | VOL                                    | 0.00       | -    | 0.20*VDDIO | ٧  |
| Normal                |            | I <sub>ELVDD</sub> /I <sub>ELVSS</sub> | -          | -    | 291        | mA |
|                       |            | I <sub>VCI</sub>                       | -          | 2.93 | ı          | mA |
|                       |            | I <sub>VDDIO</sub>                     | -          | 20.5 | -          | mA |
|                       |            | I <sub>AVDD</sub>                      | -          | 17.5 | ı          | mA |
| Stand-by              |            | I <sub>VCI</sub>                       | -          | 1    | -          | uA |
|                       |            | I <sub>VDDIO</sub>                     | -          | 1    | -          | uA |

### 5 AC Characteristics

# 5.1 MIPI Interface Characteristics HS Data Transmission Burst

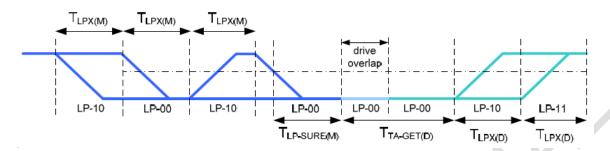


### HS clock transmission

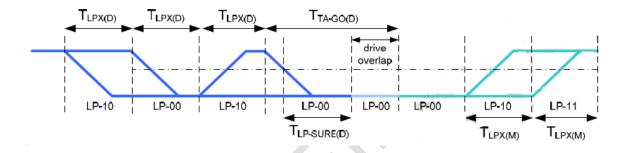




### **Turnaround Procedure**



## Bus turnaround (BAT) from MPU to display module timing



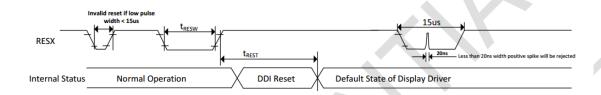


#### Timing Parameters:

| Timing Para              |  |                  |                            | 1.   | Las                   |       | 1.    |
|--------------------------|--|------------------|----------------------------|--|-----------------------|-------|-------|
| Parameter                | Description  |                  | Min                        | Тур  | Max                   |       | Unit  |
| T <sub>CLK-POST</sub>    | Time that the transmitter continues to s                           |                  | 60ns + 52*UI               |  |                       |       | ns    |
|                          | HS clock after the last associated Data                            |                  |                            |  |                       |       |       |
|                          | Lane has transitioned to LP Mode. Inte                             |                  |                            |  |                       |       |       |
|                          | is defined as the period from the end of                           |                  |                            |  |                       |       |       |
|                          | T <sub>HS-TRAIL</sub> to the beginning of T <sub>CLK-TRAIL</sub> . |                  |                            |  |                       |       |       |
| T <sub>CLK-TRAIL</sub>   | Time that the transmitter drives the HS-                           | -0               | 60                         |  |                       |       | ns    |
| OER TRAIL                | state after the last payload clock bit of a                        | a HS             |                            |  |                       |       |       |
|                          | transmission burst.  |                  |                            |  |                       |       |       |
| T <sub>HS-EXIT</sub>     | Time that the transmitter drives LP-11                             |                  | 300                        |  | _                     |       | ns    |
| · IIS-EXII               | following a HS burst.  |                  |                            |  |                       |       |       |
| T <sub>CLK-TERM-EN</sub> | Time for the Clock Lane receiver to ena                            | able             | Time for Dn to             |  | 38                    |       | ns    |
| · CLK-TERMI-EN           | the HS line termination, starting from th                          |                  | reach V <sub>TERM-EN</sub> |  |                       |       |       |
|                          | time point when Dn crosses V <sub>IL,MAX</sub> .                   |                  | TOGOTI V TERM-EN           |  |                       |       | 1     |
| T <sub>CLK-PREPARE</sub> | Time that the transmitter drives the Clo                           | ck               | 38                         |  | 95                    |       | ns    |
| CLK-PREPARE              | Lane LP-00 Line state immediately before                           |                  |                            |  | 33                    |       | 113   |
|                          | the HS-0 Line state starting the HS                                | 516              |                            |  |                       |       |       |
|                          | transmission.  |                  |                            |  |                       |       |       |
| T <sub>CLK-PRE</sub>     | Time that the HS clock shall be driven I                           | 21/              | 8                          |  |                       |       | UI    |
| CLK-PRE                  | the transmitter prior to any associated I                          |                  | 0                          |  |                       |       | 01    |
|                          | Lane beginning the transition from LP t                            |                  |                            |  |                       |       |       |
|                          | HS mode.   | <b>~</b>         |                            |  |                       |       |       |
| т                        |  |                  | 300                        |  | -                     |       | ne    |
| T <sub>CLK-PREPARE</sub> | T <sub>CLK-PREPARE</sub> + time that the transmitter               |                  | 300                        |  |                       |       | ns    |
| + T <sub>CLK-ZERO</sub>  | drives the HS-0 state prior to starting the                        | ie               |                            |  |                       |       |       |
| _                        | Clock.   | NI-              | Time of the Day to         |  | 05 14                 | *! !! |       |
| T <sub>D-TERM-EN</sub>   | Time for the Data Lane receiver to enal                            |                  | Time for Dn to             |  | 35 ns +4              | ^UI   |       |
|                          | the HS line termination, starting from the                         | e                | reach V <sub>TERM-EN</sub> |  |                       |       |       |
|                          | time point when Dn crosses V <sub>IL,MAX</sub> .                   |                  |                            | <del>                                     </del> |                       |       | ļ     |
| T <sub>HS-PREPARE</sub>  | Time that the transmitter drives the Dat                           |                  | 40ns + 4*UI                |  | 85 ns + 6             | 6*UI  | ns    |
|                          | Lane LP-00 Line state immediately before                           | ore              |                            |  |                       |       |       |
|                          | the HS-0 Line state starting the HS                                |                  |                            |  |                       |       |       |
|                          | transmission   |                  |                            |  |                       |       |       |
| T <sub>HS-PREPARE</sub>  | T <sub>HS-PREPARE</sub> + time that the transmitter                | r                | 145ns + 10*UI              |  |                       |       | ns    |
| + T <sub>HS-ZERO</sub>   | drives the HS-0 state prior to                                     |                  |                            |  |                       |       |       |
|                          | transmitting the Sync sequence.                                    |                  |                            |  |                       |       |       |
| T <sub>HS-TRAIL</sub>    | Time that the transmitter drives the flipp                         | ped              | 60ns + 4*UI                |  |                       |       | ns    |
|                          | differential state after last payload data                         | bit              |                            |  |                       |       |       |
|                          | of a HS transmission burst   |                  |                            |  |                       |       |       |
| Parameter                | Description  | Min              | Тур                        | -  | Max                   | Unit  | Notes |
| T <sub>LPX(M)</sub>      | Transmitted length of any Low-Power                                | 50               |                            |  | 150                   | ns    | 1,2   |
|                          | state period of MCU to display module                              |                  |                            |  |                       |       | '     |
| T <sub>TA-SURE(M)</sub>  | Time that the display module waits after                           | T <sub>LPX</sub> | (M)                        |  | 2*T <sub>LPX(M)</sub> | ns    | 2     |
|                          | the LP-10 state before transmitting the                            |                  |                            |  |                       |       |       |
|                          | Bridge state (LP-00) during a Link                                 |                  |                            |  |                       |       |       |
|                          | Turnaround.  |                  |                            |  |                       |       |       |
| T <sub>LPX(D)</sub>      | Transmitted length of any Low-Power                                | 50               |                            |  | 150                   | ns    | 1,2   |
|                          | state period of display module to MCU                              |                  |                            |  |                       |       |       |
| T <sub>TA-GET(D)</sub>   | Time that the display module drives the                            |                  | 5*T <sub>LPX(D)</sub>      |  |                       | ns    | 2     |
|                          | Bridge state (LP-00) after accepting                               |                  |                            |  |                       |       |       |
|                          | control during a Link Turnaround.                                  |                  |                            |  |                       |       |       |
| T <sub>TA-GO(D)</sub>    | Time that the display module drives the                            |                  | 4*T <sub>LPX(D)</sub>      | 7  |                       | ns    | 2     |
|                          | Bridge state (LP-00) before releasing                              |                  |                            |  |                       |       |       |
| _                        | control during a Link Turnaround.                                  |                  |                            |  |                       |       |       |
| T <sub>TA-SURE(D)</sub>  | Time that the MPU waits after the LP-10                            | T <sub>LPX</sub> | ((D)                       |  | 2*T <sub>LPX(D)</sub> | ns    | 2     |
|                          | state before transmitting the Bridge                               |                  |                            |  |                       |       |       |
|                          | state (LP-00) during a Link Turnaround.                            |                  |                            |  |                       |       |       |
|                          |  |                  |                            |  |                       |       |       |



## 5.2 Display RESET Timing Characteristics Reset input timing:



VDDIO=1.65 to 1.98V, VCI=2.5 to 3.6V, AGND=DGND=0V, Ta=-40 to 85°C

## **Timing Parameters**

| Symbol            | Parameter             | MIN | TYP | MAX | Note   | Unit |
|-------------------|-----------------------|-----|-----|-----|--|------|
| t <sub>RESW</sub> | Reset low pulse width | 15  | -   | 1   | <ol> <li>Shorter than 5us, Reset rejected</li> <li>Longer than 15μs, IC reset</li> <li>Between 5μs and 15μs, It depends on voltage and temperature condition.</li> </ol> | μS   |
| 4                 | Decet complete time   | -   | -   | 10  | When reset applied at sleep-in mode  | ms   |
| t <sub>REST</sub> | Reset complete time   |     | -   | 120 | When reset applied at sleep-out mode   | ms   |

Note1. Spike caused by an electrostatic discharge on RESX line does not cause irregular system reset according to the table below.

| RESX Pulse           | Action  |  |  |  |  |
|----------------------|---|--|--|--|--|
| Shorter than 5µs     | Reset Rejected  |  |  |  |  |
| Longer than 15μs     | Reset   |  |  |  |  |
| Between 5μs and 15μs | Reset starts (It depends on voltage and temperature condition.) |  |  |  |  |

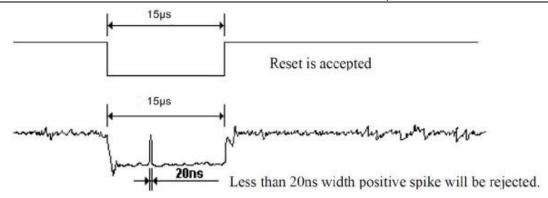
Note 2. During the resetting period, the display will be blank (The display is entering blanking sequence, whose maximum time is 120 ms, when Reset Starts in Sleep Out –mode. The display remains blank in Sleep In –mode) and then return to Default condition for H/W reset.

Note 3. During Reset Complete Time, data in OTP will be latched to internal register during this period. This loading is done every time when there is H/W reset complete time (tREST) within 5ms after a rising edge of RESX.

Note 4. Spike Rejection also applies during a valid reset pulse as shown below:



## 

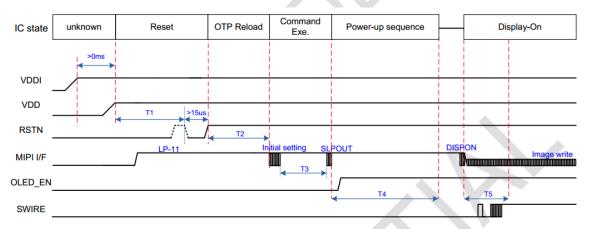


Note 5. It is necessary to wait 5msec after releasing RESX before sending commands. Also Sleep Out command cannot be sent for 120msec.

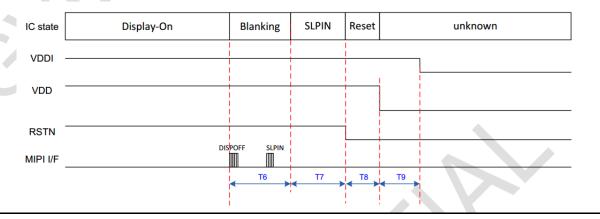
## 6 Recommended Operating Sequence

## 6.1 Display Power on / off Sequence

## 6.1.1 Power On Sequence



### 6.1.2 Power Off Sequence





## 6.2 Brightness control

Use "command 5100h, data xxh" to adjust the Manual Brightness value of the display: In principle relationship is that 00h value means the lowest brightness and FFh value means the highest brightness.

|           |       | WRDISBV |       |       |      |      |      |      |      |      |      |      |      |
|-----------|-------|---------|-------|-------|------|------|------|------|------|------|------|------|------|
| Inot/Doro | D 4.4 | Addr    | ess   | D45.0 | 7    | 9    | ,    | D.4  | 9    | 9    | 1    | 3    | LIEV |
| Inst/Para | R/W   | MIPI    | Other | D15-8 | D7   | D6   | D5   | D4   | D3   | D2   | D1   | D0   | HEX  |
| WRDISBV   | V     | 51h     | 5100h | х     | DBV7 | DBV6 | DBV5 | DBV4 | DBV3 | DBV2 | DBV1 | DBV0 | FF   |



# 7 Optical Characteristics Optical Specification

| Item          |        | Symbol           | Condition   | Min     | Тур     | Max     | Unit              | Remark   |
|---------------|--------|------------------|-------------|---------|---------|---------|-------------------|--|
|               |        | θТ               |             | 75      | 85      |         |                   |  |
| \/:a A mala   |        | θВ               | OD>40       | 75      | 85      |         | D                 | Note 2   |
| View Angle    |        | θL               | CR≥10       | 75      | 85      |         | Degree            | Test Equipment:<br>CS2000A   |
|               |        | θR               |             | 75      | 85      |         | =                 | 00200071   |
| Contrast Rat  | iio    | CR               | θ=0°        | 10000   |         |         |                   | Note1<br>Note3<br>Test Equipment:<br>CS2000A   |
|               |        | T <sub>ON</sub>  |             |         |         |         |                   | Note1  |
| Response Ti   | me     | T <sub>OFF</sub> | <b>25</b> ℃ |         |         | 1       | ms                | Note4<br>Test Equipment:<br>Admesy MSE   |
|               | White  | х                |             | (0.280) | (0.300) | (0.320) |                   |  |
|               | vville | У                |             | (0.300) | (0.320) | (0.340) |                   |  |
|               | Red    | х                |             | (0.625) | (0.655) | (0.685) |                   | Test Equipment:  |
| Chromaticity  |        | У                |             | (0.315) | (0.345) | (0.375) |                   | CS2000A  |
| Officialities | Green  | Х                |             | (0.210) | (0.250) | (0.290) |                   | Note: Chromaticity can be modified according   |
|               | Green  | У                |             | (0.670) | (0.710) | (0.750) |                   | to customer demand   |
|               | Blue   | х                |             | (0.105) | (0.135) | (0.165) |                   |  |
|               | Diue   | у                |             | (0.030) | (0.060) | (0.090) |                   |  |
| Uniformity    |        | U                |             | 75      |         |         | %                 | Note1<br>Note6<br>Iuminance of center<br>point is 350±70nits<br>Test Equipment:<br>CS2000A |
| NTSC          |        |                  |             | 85      | 100     |         | %                 | Note5  |
| Luminance     |        | L                |             | 280     | 350     | 420     | Cd/m <sup>2</sup> | Note1<br>Note7<br>Test Equipment:<br>CS2000A   |
| Cross-talk    |        |                  |             |         |         | 1.5     | %                 | Note8<br>L≤350nits<br>Test Equipment:  |



|       |  |     |     |     | CS2000A  |
|-------|--|-----|-----|-----|--|
| Gamma |  | 2.0 | 2.2 | 2.4 | Gamma=2.2±0.2 (L≤ 350nits); Gamma Self-adjustment (L> 350nits) Test Equipment: CS2000A |

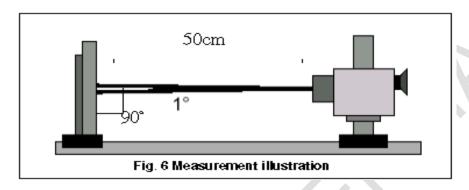
#### **Test Conditions:**

- 1. the ambient temperature is  $25^{\circ}$ C.
- 2. The test systems refer to Note1 and Note2.



Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. The optical properties are measured at the center point of the AMOLED screen. All input terminals AMOLED panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

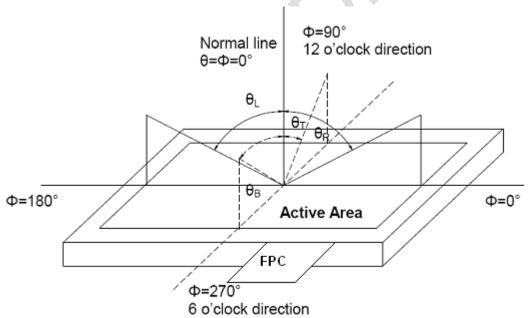


Fig. 1 Definition of viewing angle



Note 3: Definition of contrast ratio

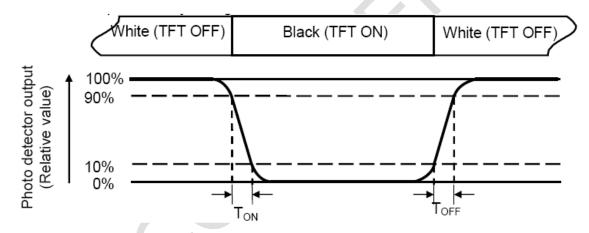
 $Contrast \ ratio(CR) = \frac{Lumin \ ance \ measured \ when \ LCD \ is \ on \ the \ "white" \ state}{Lumin \ ance \ measured \ when \ LCD \ is \ on \ the \ "Black" \ state}$ 

"White state ": A state where the AMOLED should be driven by Vwhite.

"Black state": A state where the AMOLED should be driven by Vblack.

## Note 4: Definition of response time

The response time is defined as the AMOLED optical switching time interval between "White" state and "Black" state. Rise time ( $T_{ON}$ ) is the time between photo detector output intensity changing from 90% to 10%. And fall time ( $T_{OFF}$ ) is the time between photo detector output intensity changing from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of AMOLED.



## Note 6: Definition of luminance uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/Lmax

L-----Active area length W----- Active area width

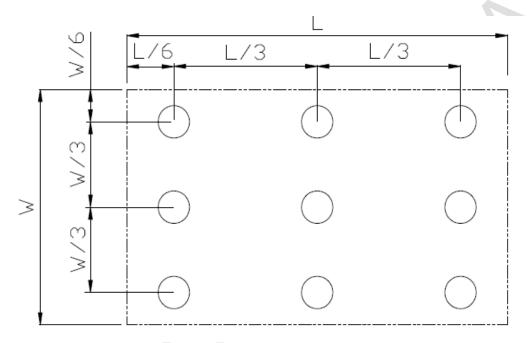


Fig. 2 Definition of uniformity

Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

#### Note 7: Definition of luminance:

Measure the luminance of white state at center point.

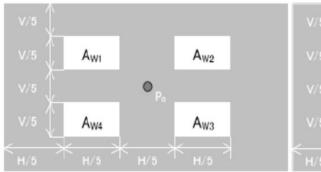
#### Note 8: Cross Talk

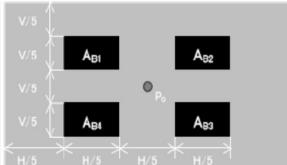
A. Measure luminance at the position, P0.

B. Calculate cross talk as below equation.

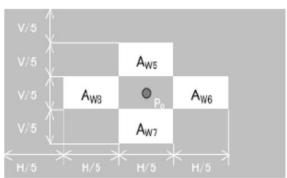


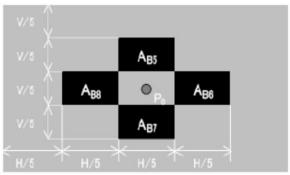
$$\begin{split} L_{W\_OFF} &= \frac{L_{W1} + L_{W2} + L_{W3} + L_{W4}}{4} \\ L_{B\_OFF} &= \frac{L_{B1} + L_{B2} + L_{B3} + L_{B4}}{4} \\ crosstalk &= \frac{\left| L_{Wi\_ON} - L_{W\_OFF} \right|}{L_{W\_OFF}} \times 100\% \qquad (i = 5 \text{ to } 8) \\ crosstalk &= \frac{\left| L_{Bi\_ON} - L_{B\_OFF} \right|}{L_{B\_OFF}} \times 100\% \qquad (i = 5 \text{ to } 8) \end{split}$$





## (a) Lw OFF, LB OFF measuring pattern





(b) Lw\_on, LB\_on measuring pattern



## 8 Environmental / Reliability Test

The following test items are based on module products with 3D coverglass. The products

Withnot 3D Cover glass don't do any test on reliability.

| No | Test Item  | Condition  | Remark  |
|----|--|--|---|
| 1  | High Temperature<br>Operation                    | +70℃, 120hrs   | IEC60068-2-2,GB2423.2   |
| 2  | Low Temperature<br>Operation                     | -20°C, 120hrs  | IEC60068-2-1<br>GB2423.1  |
| 3  | High Temperature<br>Storage                      | +80°C, 120hrs  | IEC60068-2-2<br>GB2423.2  |
| 4  | Low Temperature<br>Storage                       | -40°C, 120hrs  | IEC60068-2-1<br>GB2423.1  |
| 5  | High Temperature &<br>High Humidity<br>Operation | 60°C, 90% RH,120hrs  | IEC60068-2-78<br>GB/T2423.3   |
| 6  | Thermal Shock<br>(Non-operation)                 | -40°C(60 min)~+85°C(60 min),<br>30Cycles   | Start with cold temperature,<br>End with high temperature,<br>IEC60068-2-14,GB2423.22 |
| 7  | Electro Static<br>Discharge (Operation)          | C=150pF, R=330Ω, 5points/panel Air:±8KV, 5times; Contact:±4KV, 5 times; (Environment: 15°C~35°C, 30%~60%, 86Kpa~106Kpa). | IEC61000-4-2<br>GB/T17626.2   |

Note: refer to reliability verification results with cover len.

## 9 Quality Level

#### 9.1 AMOLED Module of Characteristic Inspection

The environmental condition and visual inspection shall be conducted as below:

(1) Ambient temperature: 22± 3°C

(2) Humidity: 55 ± 10%RH

(3) Ambient light intensity of visual inspection: 800 ~ 1200 lux

(4) Ambient light intensity of function inspection: ≤200lux

(5) Viewing Distance: 35 ± 5cm

(6) Viewing angle (tolerance): the front side 90° (Z) ±30°

(7) Inspection time: 10 ±2 sec

9.2 Sampling Procedures for each item acceptance table

| Defect type  | Sampling Procedures  | AQL  |
|--------------|--|------|
| Major defect | GB/T2828.1-2003 Inspection level II normal inspection single sample inspection | 0.65 |
| Minor defect | GB/T2828.1-2003 Inspection level II normal inspection single sample inspection | 1.0  |

#### Major defect:

Any defect may result in functional failure, or reduce the usability of product for its purpose. For example, electrical failure, deformation and etc.

#### Minor defect

A defect does not reduce the usability of product for its intended purpose and un-uniformity, such as dot defect and etc.

The criteria on major and/or minor judgment will be according with the classification of defects.

#### 9.3 Inspection Item

| No | Item       | Area       |            | Criterion of Defect |                   | Defec<br>t type |
|----|------------|------------|------------|---------------------|-------------------|-----------------|
| 1  | Det Defect | <b>A A</b> | Туре       | DS                  | Acceptable number |                 |
| 1  | Dot Defect | AA         | Bright Dot | ≥10mm               | 0                 | Major           |
|    |            |            | Dark Dot   | ≥10mm               | 4                 | iviajoi         |



| Dark Dot  | _ <u> </u> | 亚 光 电 KUNSHAN  | GUVISIUI  |  | TRONICS CO., LTD  | G 139   | 9FP103FG-00 | <u> </u> |  |  |
|---|------------|--|-----------|--|---|---------|-------------|----------|--|--|
| 2   |            |  |           | (≥two                                      | ≥10mm   |         | 2           |          |  |  |
| Abnormal Display  |            |  |           | connections)                               |   |         |             |          |  |  |
| Abnormal Display   AA   | 2          | No Display   | AA        |  | 1   |         |             | Fatal    |  |  |
| Normally white(can't switch)  | 3          | Abnormal Display   | AA        |  | /   |         |             | Fatal    |  |  |
| Single line   Single line   Single line   Dark line   Allowed   | 4          | white(can't  | AA        |  | /   |         | Not         | Fatal    |  |  |
| Line Defect   AA   Multiple lines   Bright line   Allowed   Bright line   Allowed   Allowed |            |  |           | ain ala lina                               | Bright li   | ne      |             |          |  |  |
| Bright line       allowed         Line Defect       AA       Multiple lines       Bright line       allowed         Dark line       Bright line       Allowed         Bright line       Allowed         Dark line       Bright line       Allowed         Not allowed       Major         To Color Mura       AA       See limit sample(under 64 gray-scale white screen )       Major         To function       AA       See limit sample (under 64 gray-scale white screen )       Major         To function NG/TP parameters is different with sample parameters       Not allowed       Fatal         11       Glass crack       AA OA       A O.15mm       Not allowed       Fatal         Line defects (linear foreign body: scratch)       <   |            |  |           | single line                                | Dark lir  | ne      |             |          |  |  |
| Dark line   Dark line   Not allowed   Patal   |            |  |           |  |   | ne      | Not         | Fatal    |  |  |
| Half-Line   | 5          | Line Defect  | AA        | Multiple line                              |   | ne      | Not         |          |  |  |
| Color & Edge   Mura   AA   See limit sample(under 255 gray-scale white screen )   Major   |            |  |           |  | Bright li   | ne      | Not         |          |  |  |
| 6       Color & Edge Mura       AA       See limit sample(under 255 gray-scale white screen )       Major         7       Color Mura       AA       See limit sample(under full white screen )       Major         8       Water Ripple       AA       See limit sample(under 64 gray-scale white screen )       Major         9       Gray-scale white spot. S-Line Mura)       AA       See limit sample       Major         10       TP function       AA       See limit sample       Not allowed       Fatal         11       Glass crack AA. OA       /       Not allowed       Fatal         12       Screen bump dot       AA. OA       0.15mm <d≤0.3mm, ds≥10mm<="" n≤3,="" td="">       Minor         13       Line defects (linear foreign body. scratch)       AA       W≤0.03       L≤10.0       Lgnore         13       W≤0.05       L≤10.0       2       5       Minor         W≤0.05       L≤10.0       2       5       Minor         14       Point defects (white and def</d≤0.3mm,>  |            |  | Half-Line |  | Dark lir  | ne      | Not         | 1        |  |  |
| 7       Color Mura       AA       See limit sample(under full white screen )       Major         8       Water Ripple       AA       See limit sample(under 64 gray-scale white screen )       Major         9       Other mura(water stains. Low gray-scale white spot. S-Line Mura)       AA       See limit sample       Major         10       TP function       AA       TP function NG/TP parameters is different with sample parameters       Not allowed       Fatal         11       Glass crack       AA. OA       /       Not allowed       Fatal         12       Screen bump dot       AA. OA       0.15mm       O_3, DS≥10mm       Minor         13       Line defects (linear foreign body. scratch)       AA       W≤0.03       L≤10.0       2       5       Minor         14       Point defects (white and defects (white an   | 6          | •  | AA        | See limit samp                             |   |         |             |          |  |  |
| 8         Water Ripple         AA         See limit sample (under 64 gray-scale white screen )         Major           9         Other mura(water stains. Low gray-scale white spot. S-Line Mura)         AA         See limit sample         Major           10         TP function         AA         TP function NG/TP parameters is different with sample parameters         Not allowed         Fatal           11         Glass crack         AA. OA         /         Not allowed         Fatal           12         Screen bump dot         AA. OA         0.15mm <d≤0.3mm, ds≥10mm<="" n≤3,="" td="">         Minor           13         Line defects (linear foreign body. scratch)         AA         W≤0.03         L≤10.0         Ignore           13         Using the point defects (linear foreign body. scratch)         AA         D(mm)         DS(mm)         Acceptable number</d≤0.3mm,>  | 7          |  | ΔΔ        | See limit sample(under full white screen ) |   |         |             |          |  |  |
| Other mura(water stains、Low gray-scale white spot、S-Line Mura)  10 TP function AA TP function NG/TP parameters is different with sample parameters  11 Glass crack AA、OA / Not allowed Fatal  12 Screen bump dot AA、OA 0.15mm <d≤0.3mm, (linear="" (mm)="" (white="" aa="" acceptable="" and="" body、scratch)="" d(mm)="" defects="" defects(white="" defects<="" ds(mm)="" ds≥10mm="" foreign="" ignore="" l="" line="" l≤10.0="" major="" minor="" not="" number="" n≤3,="" point="" td="" usine="" w="" w≤0.03=""><td></td><td></td><td></td><td></td><td colspan="3"></td><td></td></d≤0.3mm,>  |            |  |           |  |   |         |             |          |  |  |
| 11   Glass crack   AA \ OA  |            | Other mura(water stains. Low gray-scale white spot. S-Line |           | OG minit dann                              |   |         |             |          |  |  |
| 12         Screen bump dot Description         AA OA         0.15mm < D < 0.3mm, N < 3, DS ≥ 10mm         Minor           Line defects (linear foreign body scratch)         AA         W ≤ 0.03  | 10         | TP function  | AA        |  | -   | Not     | allowed     | Fatal    |  |  |
| $\begin{array}{c ccccccccccccccccccccccccccccccccccc$   | 11         | Glass crack  | AA, OA    |  | /   | Not     | allowed     | Fatal    |  |  |
| 13   Line defects (linear foreign body \ scratch)   | 12         | Screen bump dot  | AA, OA    | 0.15mm<                                    | <d≤0.3mm, n≤3<="" td=""><td>B, DS≥</td><td>10mm</td><td>Minor</td></d≤0.3mm,> | B, DS≥  | 10mm        | Minor    |  |  |
| Line defects (linear foreign body, scratch)  AA $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$  |            |  |           | W (mm)                                     | L (mm)  | AA      | Not AA      |          |  |  |
| 13       (linear foreign body、scratch)       AA       W≤0.05       L≤10.0       2       5       Minor         W>0.08       -       0       -       L>10.0       0         Feel scratch is not allowed         14       Point defects (white and defects (white and defects (white and defects))       AA       D(mm)       DS(mm)       Acceptable number       Minor   |            |  |           | W≤0.03                                     | L≤10.0  |         | gnore       |          |  |  |
| - L>10.0 0  Feel scratch is not allowed  Point defects(white and defects(white and defects(white and defects))  AA D(mm) DS(mm) Acceptable number Minor   | 13         | (linear foreign  | AA        |  | L≤10.0  | 2       | 5           | Minor    |  |  |
| Feel scratch is not allowed  Point defects(white and defects(white and defects))  AA D(mm) DS(mm) Acceptable number Minor   |            | body、scratch)  |           | W>0.08                                     | -   |         | 0           |          |  |  |
| Point AA D(mm) DS(mm) Acceptable number Minor   |            |  |           | -  |   |         | 0           |          |  |  |
| 14 defects(white and AA D(mm) ' Minor   |            |  |           | F  | Feel scratch is not allowed   |         |             |          |  |  |
| D≤0.1 - Ignore  | 14         |  | AA        |  | DS(mm)  | Accepta | able number | Minor    |  |  |
|   |            | uerecis(write and  |           | D≤0.1                                      | -   | I       | gnore       |          |  |  |



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|----|---------------------------------------|---------------|---|--|--|-------------|---|--|
|    | black dot foreign                     |               | 0.1 <d≤< td=""><td><math>\geqslant</math></td><td>10</td><td></td><td>2</td><td></td></d≤<> | $\geqslant$  | 10   |             | 2   |  |
|    | body point)                           |               | 0.15  | 10≤□   | S<50   |             | 5   |  |
|    |                                       |               |   | 10≤0   | S<50   |             | 2   |  |
|    |                                       |               |   | DS   | >50  |             | 3   |  |
|    |                                       |               | D>0.3   |  | -  |             | 0   |  |
| 15 | Polarizer crease / indentation        | AA            |   | See  | limit samp                                       | le          |   | Minor  |
| 16 | Polarizer<br>starved/overflow<br>glue | Except<br>AA  |   | W≤0.3n   | nm Don't c                                       | ontrol      |   | Minor  |
| 17 | Polarizer bump point                  | Whole area    | 0.15mm  | n <d≤0.3< td=""><td>mm, N≤3</td><td>3, DS≥10</td><td>0mm</td><td>Minor</td></d≤0.3<> | mm, N≤3  | 3, DS≥10    | 0mm   | Minor  |
| 18 | Polarizer surface<br>Scratches /      | Whole area    | If the  | body isn't   | damage,  | don't conti | rol   | Minor  |
|    |                                       |               | Other area  | Z(mm)  | Y(mm)  | X(mm)       | Accept<br>limit                                     |  |
| 19 | Glass<br>Edge/corner<br>breakage      | Whole<br>area | except two<br>corners on<br>LTPS<br>below and<br>four corners<br>of encap                   | ≤ T  | Can't<br>stretch<br>leading<br>area/frit<br>area | ≤2.0        | Total breakag e is less than 5(crack isn't allowed) | Minor  |
|    |                                       |               | Two corners<br>on LTPS<br>below and<br>four corners<br>of Encap                             | Refer to mobilephone common testing standar accessary                                |  |             |   |  |
|    |                                       |               |   |  | seal glue≤1                                      |             |   |  |
| 20 | Surface seal glue                     | Pin           | Glue break  |  |  |             | ss aren't   | Minor  |
|    |                                       | area          |   |  | oble diame                                       |             |   |  |
| 21 | Back lineation                        | Pin<br>area   | IC covered completely for COG  Height of lineation≤0.25mm                                   |  |  |             |   | Minor  |
| 22 | Composite glue                        | LTPS          |   | tion and th  | e can't leak<br>nickness, r<br>jht offsets<      | no leaking  |   | Minor  |
| 23 | ACF                                   | Bondin        | The length of   |  |  |             | h ends of   | Minor  |
|    | , . <del>.</del> .                    | _ 3           |   |  |  |             |   |  |



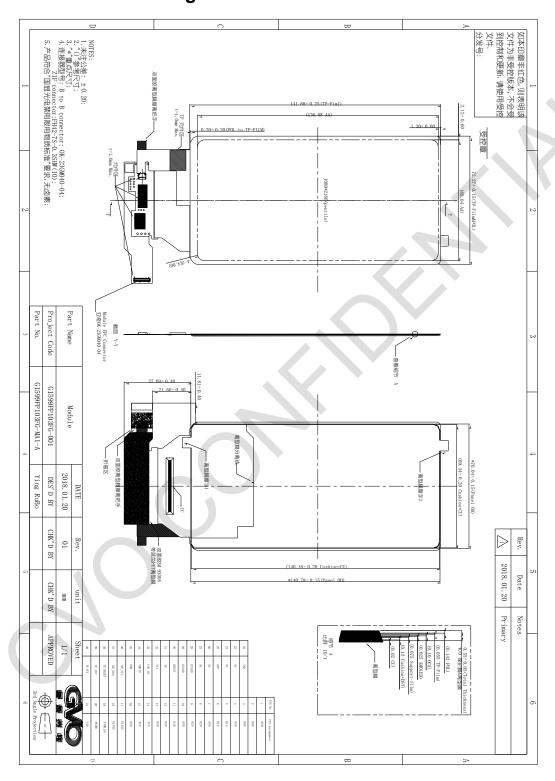
| 囲        | 显光 UNSHAN      |   |   |  |                    | <u>1</u> |  |  |
|----------|----------------|---|---|--|--------------------|----------|--|--|
|          |                | g Area  |   | ould be range from                             |                    |          |  |  |
|          |                |   |   | beyond the edge of                             |                    |          |  |  |
|          |                |   |   | of wiring ACF is                               |                    |          |  |  |
|          |                |   | which is compare  | ed with the width of                           | the gold linger of |          |  |  |
|          |                |   | D = n'4   | FPC.   |                    |          |  |  |
|          |                |   |   | have bubble or wri                             |                    |          |  |  |
|          |                |   | D(mm)   | DS (mm)  | N                  |          |  |  |
| 24       | Seating bubble | Whole   | D≤0.2   | /  | Ignore             | Minor    |  |  |
| <b>4</b> | Ocaling bubble | area  | 0.2 <d≤0.3< td=""><td>DS&gt;10</td><td>3</td><td>WIIIIOI</td></d≤0.3<>                | DS>10  | 3                  | WIIIIOI  |  |  |
|          |                |   | D>0.3   | /  | Not allow          |          |  |  |
|          |                |   | capacitor and in  | ductance polarity w                            | elding reversely   |          |  |  |
|          |                |   | /wrong package di   | imension/wrong dire                            | ection not allowed |          |  |  |
|          |                |   | Component wro   | ng/creak/damage/f                              | all off/offset not |          |  |  |
|          |                |   |   | allowed  |                    |          |  |  |
|          |                |   | Incline componer  | it don't affect function                       | on and assemble    |          |  |  |
|          |                |   |   | not control                                    |                    |          |  |  |
|          |                |   |   | ave serious crease                             |                    |          |  |  |
|          |                |   |   | ots damage. Scratc                             |                    |          |  |  |
|          |                |   | Cu layer is exposed.  |  |                    |          |  |  |
|          |                |   | The component of FPC should be the same as BOM  |  |                    |          |  |  |
|          |                |   | list. Wrong component/more component/less   |  |                    |          |  |  |
|          |                |   | component not allowed   |  |                    |          |  |  |
| ļ        |                |   | Connector with joint Solder or residual Solder Ball not                               |  |                    |          |  |  |
|          |                |   | allowed; pin with Solder spatter not allowed  |  |                    |          |  |  |
|          |                |   | FPC surface dirty not allowed  Bonding wire area without visible impurity and foreign |  |                    |          |  |  |
| ļ        |                |   | Bonding wire area   | •  | ourity and foreign |          |  |  |
| ļ        |                |   | FDO   | body   | - ( 1              |          |  |  |
| 25       | FPCA           | FPC   |   | rough edge not co                              |                    | Major    |  |  |
|          |                |   |   | bad: content mista                             |                    | ,        |  |  |
|          |                |   |   | ice break: can't exc<br>en side and conduc     |                    |          |  |  |
| ļ        |                |   |   | ocation hole missing                           |                    |          |  |  |
|          |                |   |   | nd offset not allowed                          | •                  |          |  |  |
| ļ        |                |   |   | circuit wipe off inder                         |                    |          |  |  |
| ļ        |                |   |   | cover film turn pale                           |                    |          |  |  |
| ļ        |                |   |   | esult in FPC damag                             |                    |          |  |  |
|          |                |   |   | orcing plate bubble                            |                    |          |  |  |
|          |                |   |   | coverfilm: bubble re                           |                    |          |  |  |
|          |                |   | •   | osure and connection                           | •                  |          |  |  |
| N.       |                |   |   |  |                    |          |  |  |
| ļ        |                | FPC Solder: joint Solder/vain Solder/missing solder not allowed |   |  |                    |          |  |  |
|          |                |   | Solder Ball and   | Solder spatter res                             | idual: the area    |          |  |  |
|          |                |   |   |  |                    |          |  |  |
|          |                |   | should no Solde   | er Ball and Solder s                           | patter of golden   |          |  |  |
|          |                |   |   | er Ball and Solder s<br>er isn't allowed resid |                    |          |  |  |
|          |                |   | finge   |  | dual               |          |  |  |



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|----|---------------|----------|---|----------|
|    |               |          | Reinforcing plate missing paste/reversing paste resulting in FPC separation, reinforcing color is |          |
|    |               |          | different from samples, that isn't allowed.   |          |
|    |               |          | Reinforcing plate convex point: D≤0.25mm,Don't  |          |
|    |               |          | affect overall thickness  |          |
|    |               |          | Golden finger coating layer arcus/visible surface   |          |
|    |               |          | concave convex not allowed  |          |
|    |               |          | Golden finger crack: top crack ≤0.3mm, other parts  |          |
|    |               |          | crack not allowed   |          |
|    |               |          | Appearance damage/ concave point not allowed  |          |
|    |               |          | Golden finger offset: positive and negative golden  |          |
|    |               |          | finger offset and mark offset W≤0.1mm   |          |
|    |               |          | Golden finger exposed Cu: W≤1/3 line width, L≤1/3   |          |
|    |               | FPC      | line width,3 or more golden finger exposed Cu not   |          |
|    |               | golden   | allowed   | Major    |
|    |               | finger   | Golden finger gap: gap and circuit gap≤1/3 line width   |          |
|    |               |          | Golden finger crush: visible crush not allowed  |          |
|    |               |          | Golden finger wrinkle/dart: sharp corner wrinkle/dart   |          |
|    |               |          | not allowed   |          |
|    |               |          | Golden finger crack/dirty not allow   |          |
|    |               |          | The gold fingers should not be oxidized, scraped,   |          |
|    |               |          | folded, impressed, broken, spotted or dissymmetry.  |          |
|    |               |          | Golden finger turn black, scald, turn brown not allowed,  |          |
|    |               |          | electrode layer oxidized and color not allowed  |          |
|    |               |          | Products should put into the anti-static trays, with  |          |
|    |               |          | non-overlapping, and the trays should be staggered  |          |
|    |               |          | placed.   |          |
|    |               |          | Different products cannot be mixed into the same inner  |          |
| 26 | Package       | other    | package.  | Minor    |
|    | <b>3</b>      |          | The package should not have obvious deformation or  |          |
|    |               |          | breakage .The printing labels type and quantity are   |          |
|    |               |          | Correct.  |          |
|    |               |          | The package should have QC signature. ROHS label is needed if the product is under ROHS control.  |          |
| ı  |               |          |   |          |



## 10 Mechanical Drawing



Packing Drawing

TBD

### 11 Precautions for Use of AMOLED Modules

- 11.1 Handling Precautions:
- 11.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from height.
- 11.1.2 Do not press down the screen or the adjoining areas too hard because the color tone may be shifted.
- 11.1.3 The polarizer covering the display surface of the AMOLED module is soft and easily scratched. Handle this polarizer carefully.
- 11.1.4 If the display surface is contaminated, blow on the surface and gently wipe it with a soft dry cloth. If it is still not completely clear, moisten the cloth with ethyl alcohol.
- 11.1.5 Solvents may damage the polarizer. Do not use water, ketone or aromatic solvents except ethyl alcohol.Do not attempt to disassemble the AMOLED Module.
- 11.1.6 If the logic circuit power is off, do not apply the input signals.
- 11.1.7 To prevent destruction from static electricity, be careful to maintain an optimum working environment.
- 11.1.8 Be sure to make yourself in contact with the ground when handling with the AMOLED Modules.
- 11.1.9 Tools required for assembly, such as soldering irons, must be properly ground.
- 11.1.10 To reduce the generation of static electricity, do not conduct assembly or other work under dry conditions.
- 11.1.11 To protect the display surface, the AMOLED Module is coated with a film. Be careful when peeling off this protective film, because static electricity may generate.
- 11.2 Storage Precautions:
- 11.2.1 When storing the AMOLED modules, be sure that they are not directly exposed to the sunlight or the light of fluorescent lamps.
- 11.2.2 The AMOLED modules should be stored under the storage temperature range. If the AMOLED modules will be stored for a long time, the recommended condition is: Temperature: 0°C~40°C Relatively humidity: ≤80%
- 11.2.3 The AMOLED modules should be stored in the room without acid, alkali or harmful gas.
- 11.3 Transportation Precautions:
- 11.3.1 The AMOLED modules should not be suffered from falling and violent shocking during transportation. Besides, excessive press, water, damp and sunshine, should be avoided.