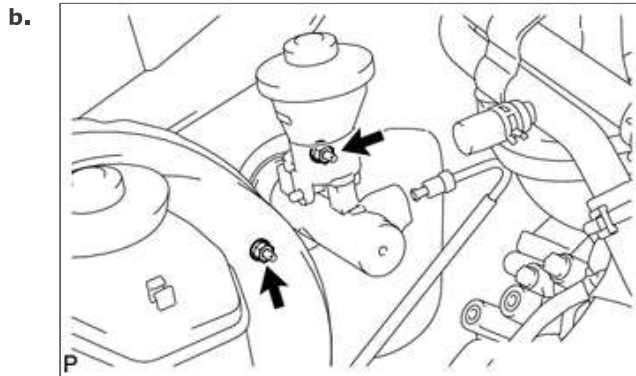


PROCEDURE

1.INSTALL CLUTCH MASTER CYLINDER ASSEMBLY

31410

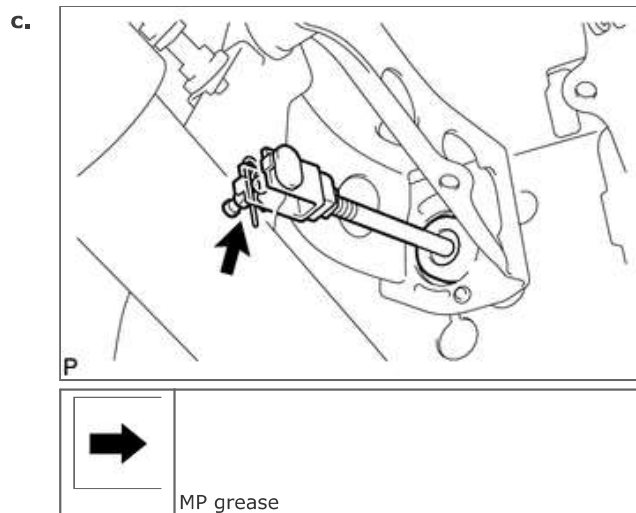
- a. Install a new gasket.



Install the clutch master cylinder assembly with the 2 nuts.

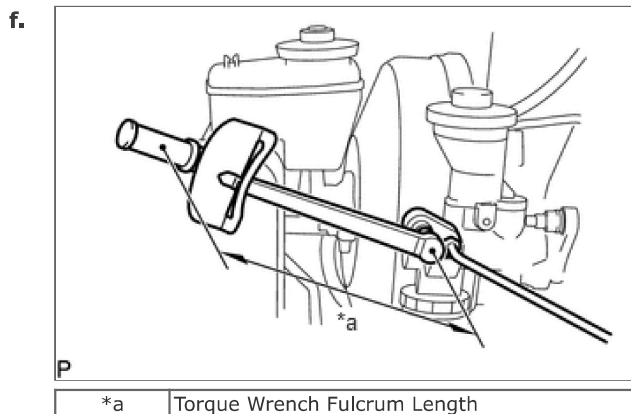
Torque:

11.8 N*m (120 kgf*cm, 9 ft.*lbf)



Apply MP grease to the contact surface of the clutch master cylinder push rod clevis pin.

- d. Connect the clevis of the master cylinder to the clutch pedal with the clutch master cylinder push rod clevis pin.
- e. Install a new clip to the clutch master cylinder push rod clevis pin.



Using a union nut wrench, connect the clutch master cylinder to flexible hose tube.

Torque:

Specified tightening torque : 15.2 N*m (155 kgf*cm, 11 ft.*lbf)

HINT:

- Calculate the torque wrench reading when changing the fulcrum length of the torque wrench.
Click here[General>INTRODUCTION>REPAIR INSTRUCTION>PRECAUTION](#)
- When using a union nut wrench (fulcrum length of 22 mm (0.8661 in.)) + torque wrench (fulcrum length of 300 mm (11.811 in.)): 14.2 N*m (145 kgf*cm, 10 ft.*lbf)

2.FILL RESERVOIR WITH BRAKE FLUID

Click here[Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)

3.BLEED CLUTCH PIPE LINE

Click here[Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)

4.CHECK FLUID LEVEL IN RESERVOIR

Click here[Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)

5.INSTALL CLUTCH MASTER CYLINDER RESERVOIR FLOAT

31426

6.INSTALL CLUTCH MASTER CYLINDER RESERVOIR FILLER CAP ASSEMBLY

31440P

7.CHECK FOR CLUTCH FLUID LEAK

8.INSPECT AND ADJUST CLUTCH PEDAL SUB-ASSEMBLY

31301

Click here[Drivetrain>CLUTCH>CLUTCH PEDAL \(for RHD\)>ADJUSTMENT](#)