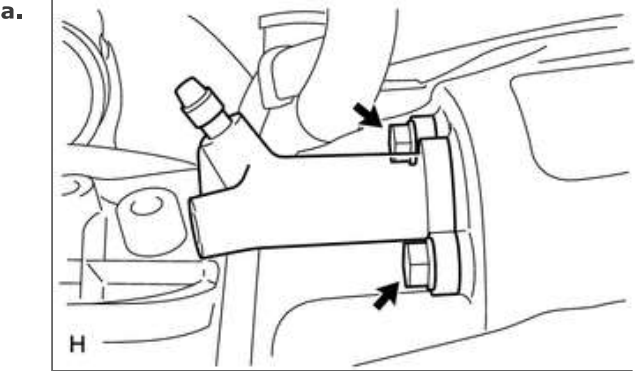


PROCEDURE

1.INSTALL CLUTCH RELEASE CYLINDER ASSEMBLY

31470



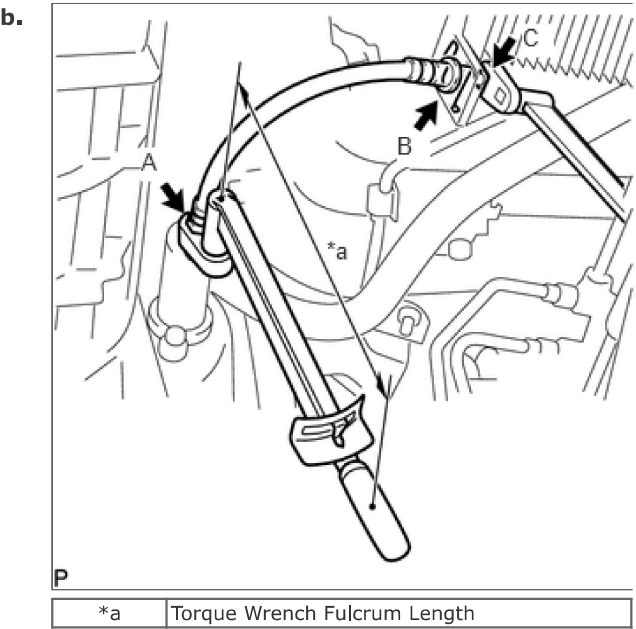
Install the clutch release cylinder assembly with the 2 bolts.

Torque:
11.8 N*m (120 kgf*cm, 9 ft.*lbf)

2.INSTALL CLUTCH HOSE

31418

a. Install a new union sheet into the cylinder plug.



Using a union nut wrench, install the clutch hose labeled A to the clutch release cylinder assembly.

Torque:
Specified tightening torque : 23 N*m (235 kgf*cm, 17 ft.*lbf)

HINT:

- Calculate the torque wrench reading when changing the fulcrum length of the torque wrench.
Click hereGeneral>INTRODUCTION>REPAIR INSTRUCTION>PRECAUTION
- When using a union nut wrench (fulcrum length of 30 mm (1.1811 in.)) + torque wrench (fulcrum length of 300 mm (11.811 in.)): 20.9 N*m (213 kgf*cm, 15 ft.*lbf)

- c. Connect the clutch hose to the bracket with a new clip labeled B.
- d. Using a union nut wrench, connect the clutch release cylinder to flexible hose tube labeled C to the clutch hose.

Torque:

Specified tightening torque : 15.2 N*m (155 kgf*cm, 11 ft.*lbf)

HINT:

- Calculate the torque wrench reading when changing the fulcrum length of the torque wrench.
Click here [General>INTRODUCTION>REPAIR INSTRUCTION>PRECAUTION](#)
- When using a union nut wrench (fulcrum length of 22 mm (0.8661 in.)) + torque wrench (fulcrum length of 300 mm (11.811 in.)): 14.2 N*m (145 kgf*cm, 10 ft.*lbf)



3.FILL BRAKE FLUID RESERVOIR

Click here [Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)



4.BLEED CLUTCH LINE

Click here [Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)



5.CHECK FLUID LEVEL IN RESERVOIR

Click here [Drivetrain>CLUTCH>CLUTCH SYSTEM>BLEEDING](#)



6.CHECK FOR CLUTCH FLUID LEAK