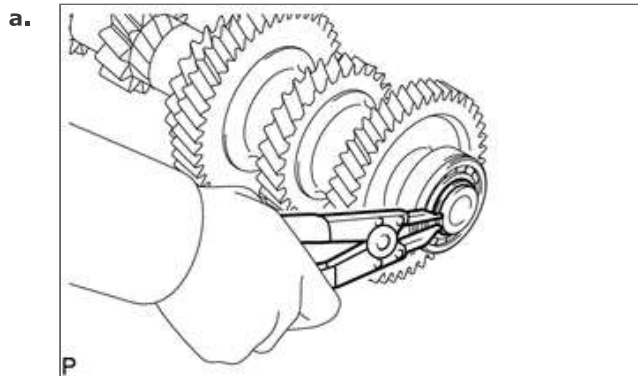


PROCEDURE

1.REMOVE COUNTER GEAR

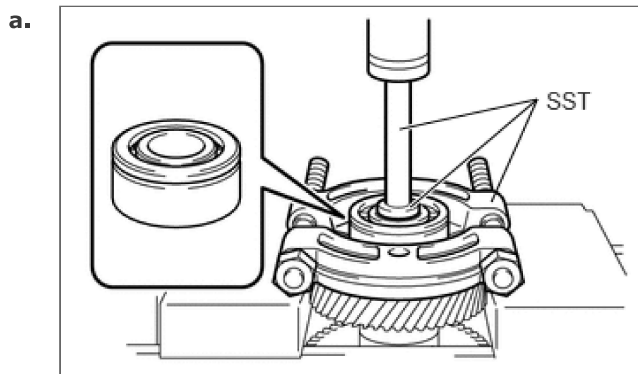
33421



Using a snap ring expander, remove the snap ring from the counter gear.

2.REMOVE FRONT COUNTER GEAR BEARING OR ROLLER

33411A



Using SST and a press, press out the front bearing from the counter gear.

SST**09950-00020****09950-60010 (09951-00220)****09950-70010 (09951-07100)**