

PROCEDURE

1.INSTALL NO. 1 TRANSFER INDICATOR SWITCH (4WD POSITION AND L4 POSITION)84222

- a.

Install the No. 1 transfer indicator switch (4WD position).

i.

Using a 27 mm socket wrench, install the No. 1 transfer indicator switch (4WD position).

Torque:

37.24 N\*m (380 kgf\*cm, 27 ft.\*lbf)

ii.

Connect the connector.
- b.

w/ ABS:

Install the No. 1 transfer indicator switch (L4 position).

i.

Using SST, install the No. 1 transfer indicator switch (L4 position).

SST

09817-16011

Torque:

37.24 N\*m (380 kgf\*cm, 27 ft.\*lbf)

ii.

Connect the connector and attach the clamp.
- c.

Install the manual transmission assembly.

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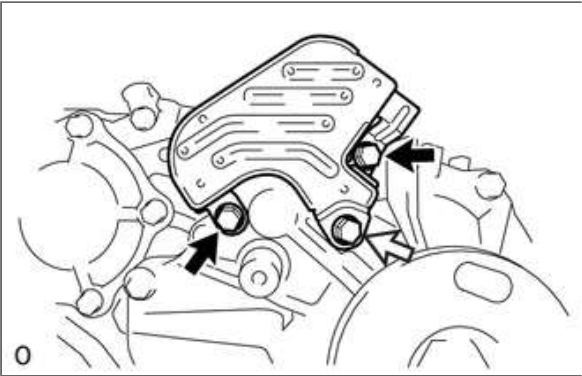
for 1GR-FE: Click hereDrivetrain>H150F (MANUAL TRANSMISSION / TRANSAXLE)>MANUAL TRANSMISSION ASSEMBLY (for 1GR-FE)>INSTALLATION


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for 1VD-FTV: Click hereDrivetrain>H150F (MANUAL TRANSMISSION / TRANSAXLE)>MANUAL TRANSMISSION ASSEMBLY (for 1VD-FTV)>INSTALLATION


2.INSTALL TRANSFER HEAT INSULATOR (w/ ABS)36336

a.





Bolt A



Bolt B

Clean the threads of the bolts labeled A and the rear transfer extension housing sub-assembly with non-residue solvent.

- b.** Apply adhesive to the bolts labeled A.

**Adhesive:**

**Toyota Genuine Adhesive 1344, Three Bond 1344 or equivalent**

**NOTICE:**

Install the bolts labeled A within 3 minutes of application.

- c.** Install the transfer heat insulator with the 3 bolts.

**Torque:**

**Bolt A : 37.24 N\*m (380 kgf\*cm, 27 ft.\*lbf)**

**Bolt B : 11.76 N\*m (120 kgf\*cm, 9 ft.\*lbf)**