

CAUTION / NOTICE / HINT**HINT:**

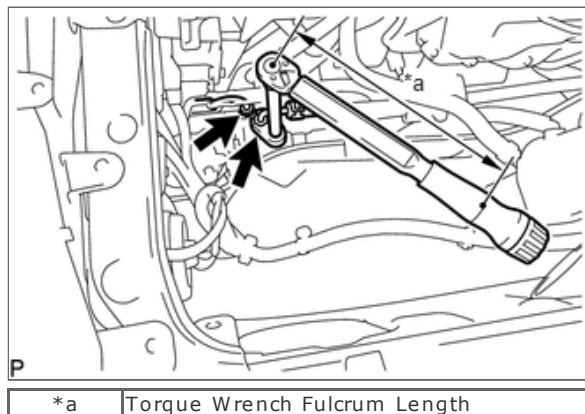
- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.

PROCEDURE**1.INSTALL POWER STEERING GEAR ASSEMBLY****44110**

- a. Install the power steering gear assembly with the 4 bolts and 4 nuts.

Torque:**127 N*m (1295 kgf*cm, 94 ft.*lbf)**

- b.



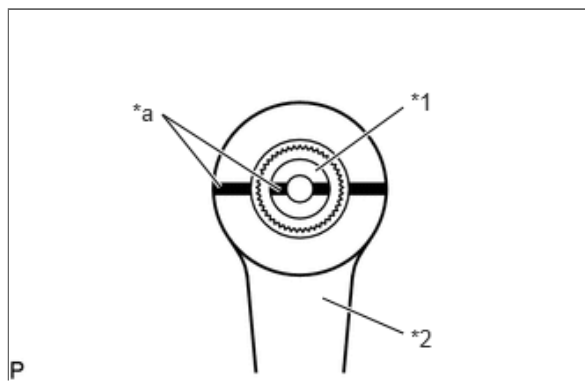
Connect the steering gear steering gear outlet return tube and pressure feed tube assembly.

Torque:**Specified tightening torque:****44.1 N*m (450 kgf*cm, 33 ft.*lbf)****HINT:**

- Calculate the torque wrench reading when changing the fulcrum length of the torque wrench.
Click here [General>INTRODUCTION>REPAIR INSTRUCTION>PRECAUTION](#)
- When using a union nut wrench (fulcrum length of 30 mm (1.1811 in.)) + torque wrench (fulcrum length of 255 mm (10.0394 in.)): 39.5 N*m (403 kgf*cm, 29 ft.*lbf)

2.CONNECT PITMAN ARM**44251**

- a.



*1	Cloth shaft
*2	Pitman arm
*a	Matchmark

Align the matchmarks to the pitman arm and cloth shaft.

- b. Install the spring washer and nut.

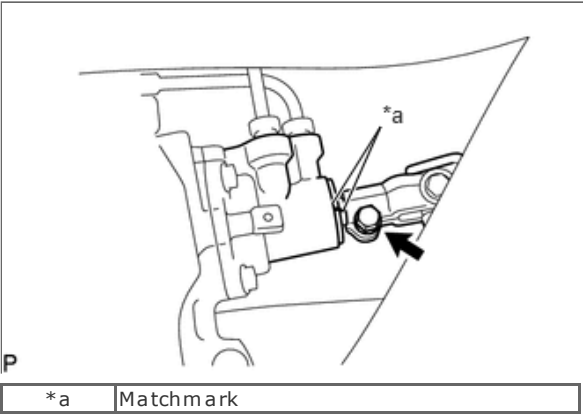
Torque:
195 N*m (1988 kgf*cm, 144 ft.*lbf)



3.CONNECT NO. 2 STEERING INTERMEDIATE SHAFT SUB-ASSEMBLY

45203

- a.



Align the matchmarks on the No. 2 steering intermediate shaft sub-assembly and power steering gear assembly.

- b. Install the bolt.

Torque:
35 N*m (357 kgf*cm, 26 ft.*lbf)

- c. Tighten the 2 bolts of the steering sliding yoke.

Torque:
35 N*m (357 kgf*cm, 26 ft.*lbf)



4.INSTALL INTERMEDIATE LINK JOINT PROTECTOR

45636B

- a. Install the intermediate link joint protector with the bolt.

Torque:
6.5 N*m (66 kgf*cm, 58 in.*lbf)



5.INSTALL FRONT FENDER APRON SEAL LH

53737B

- a. Install the front fender apron LH with the 3 clips.



6.INSTALL FRONT WHEEL

[Click here](#)Suspension>TIRE / WHEEL>TIRE AND WHEEL>INSTALLATION



7.ADD POWER STEERING FLUID



8.BLEED POWER STEERING FLUID

[Click here](#)Steering>POWER ASSIST SYSTEMS>POWER STEERING SYSTEM>ON-VEHICLE INSPECTION



9.INSPECT POWER STEERING FLUID LEAK

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