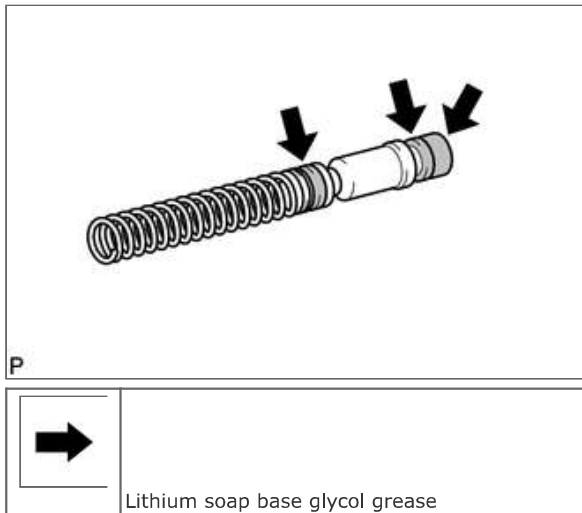


PROCEDURE

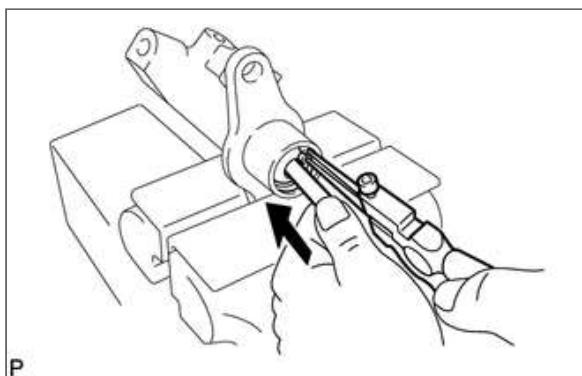
1.INSTALL CLUTCH ACCUMULATOR ASSEMBLY (for 1GR-FE, 1HZ)**31490**[Click here](#)Drivetrain>CLUTCH>CLUTCH ACCUMULATOR (for 1GR-FE RHD, 1HZ RHD)>INSTALLATION**2.INSTALL PISTON AND SPRING****a.**

Apply lithium soap base glycol grease to a new piston.

b. Install the piston and a new spring to the clutch master cylinder body.

3.INSTALL CLUTCH MASTER CYLINDER PUSH ROD**31451**

a. Install the clutch master cylinder push rod and plate to the clutch master cylinder body.

b.

Using snap ring pliers, install a new snap ring.

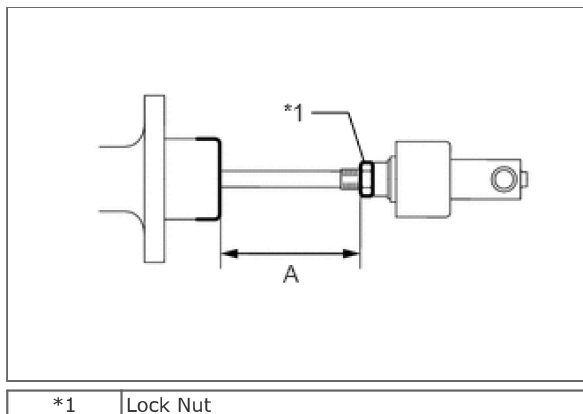
c. Install a new boot.

4.INSTALL CLUTCH MASTER CYLINDER PUSH ROD CLEVIS**31453**

a. Install the lock nut to the clutch master cylinder push rod.

b. Install the clutch master cylinder push rod clevis to the clutch master cylinder push rod.

c.



Tighten the lock nut and check that dimension A is the same as the dimension A that has been measured.

Torque:

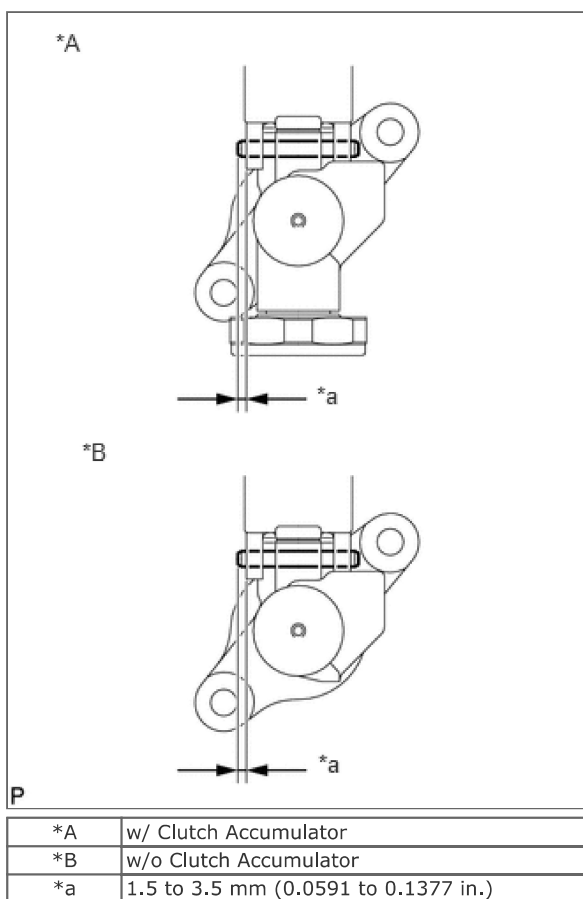
11.8 N*m (120 kgf*cm, 9 ft.*lbf)



5.INSTALL CLUTCH MASTER CYLINDER RESERVOIR SUB-ASSEMBLY

31402

a.



Install a new grommet and the clutch master cylinder reservoir sub-assembly.

b. Using a pin punch and hammer, tap in the slotted spring pin.