

## CAUTION / NOTICE / HINT

### NOTICE:

- When using a vise, place aluminum plates between the part and vise.
- When using a vise, do not overtighten it.

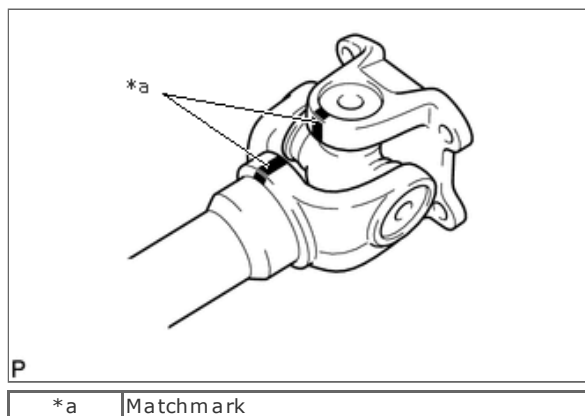
## PROCEDURE

### 1.REMOVE SPIDER BEARING

### HINT:

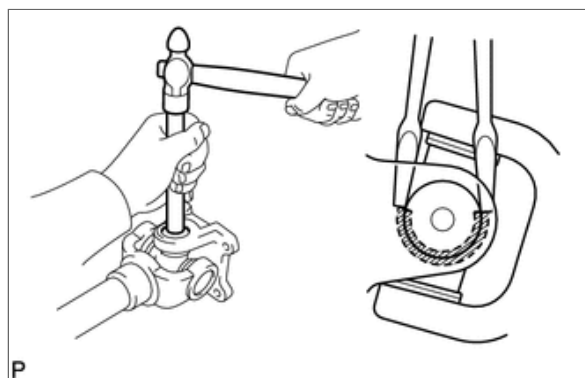
Use the same procedure for both spiders.

a.



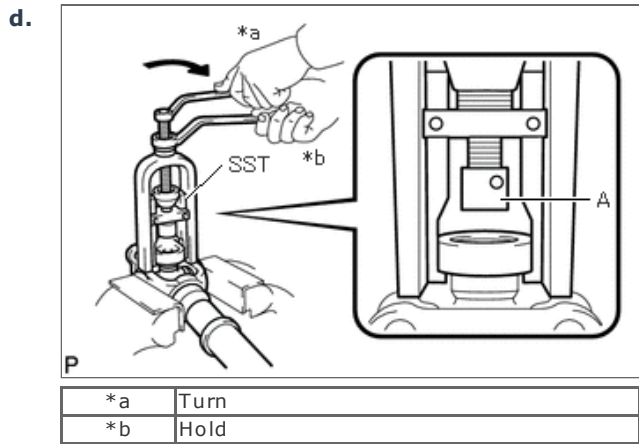
Place matchmarks on the flange yoke and propeller shaft.

b.



Using a brass bar and hammer, slightly tap in the spider bearing outer races.

- c. Using 2 screwdrivers, remove the 4 front propeller shaft joint spider bearing snap rings from the grooves.



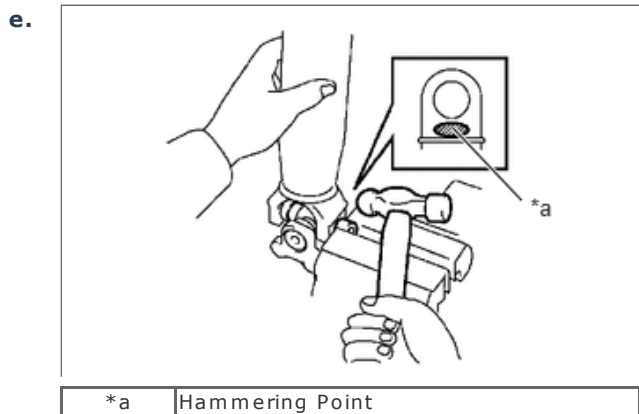
Using SST, remove the spider bearing from the front propeller shaft assembly.

**SST**

**09332-25010**

**HINT:**

Before installing SST, sufficiently raise the part labeled A. If the part labeled A is too low, it may be difficult to install SST.



Remove the flange yoke with a hammer.

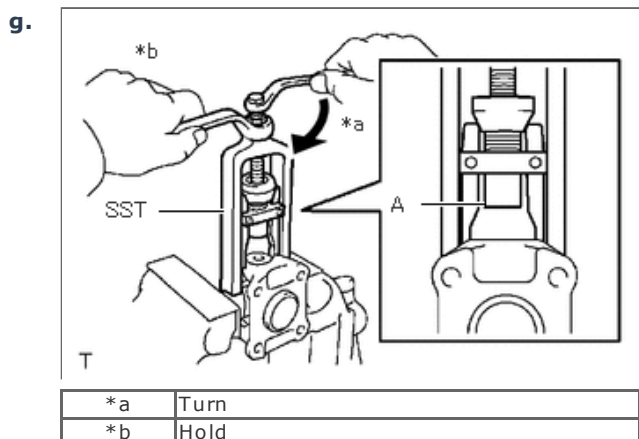
**HINT:**

Remove the spider bearing on the opposite side using the same procedure.

**NOTICE:**

Do not tap the shaft.

f. Remove the flange yoke from the front propeller shaft assembly.



Install the 2 removed spider bearing outer races to the spider.

- h.** Using SST, remove the spider bearing from the flange yoke.

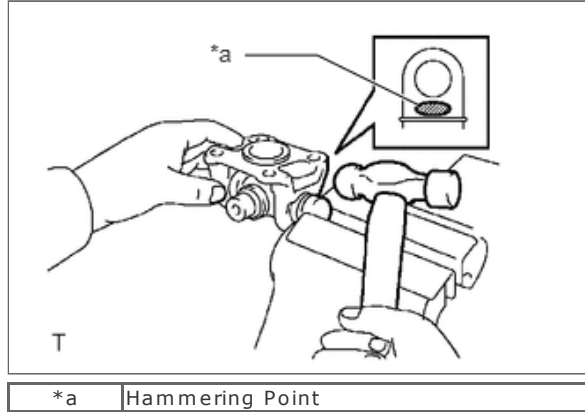
**SST**

**09332-25010**

**HINT:**

Before installing SST, sufficiently raise the part labeled A. If the part labeled A is too low, it may be difficult to install SST.

- i.**



Tap off the flange yoke with a hammer.

- j.** Remove the spider.