

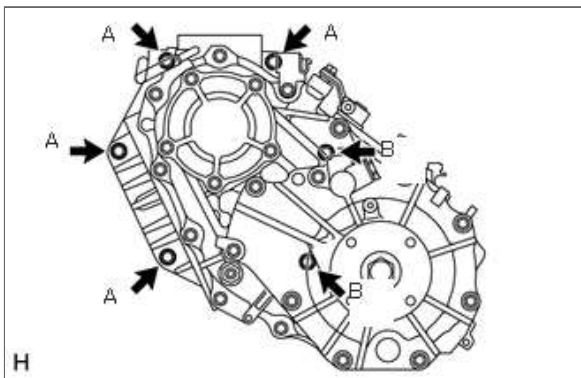
PROCEDURE

1.REMOVE MANUAL TRANSMISSION WITH TRANSFER

- for 1GR-FE: Click here [Drivetrain>H150F \(MANUAL TRANSMISSION / TRANSAXLE\)>MANUAL TRANSMISSION ASSEMBLY \(for 1GR-FE\)>REMOVAL](#)
- for 1VD-FTV: Click here [Drivetrain>H150F \(MANUAL TRANSMISSION / TRANSAXLE\)>MANUAL TRANSMISSION ASSEMBLY \(for 1VD-FTV\)>REMOVAL](#)

2.REMOVE TRANSFER ASSEMBLY

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- a. Remove the 4 bolts (A), 2 bolts (B) and transfer assembly from the manual transmission.

HINT:

Remove the bolts (A) from the transfer and the bolts (B) from the transmission.