

1GR-FE FUEL FUEL TANK(for 130 L Tank) REMOVAL

PROCEDURE

1. PRECAUTION

NOTICE:

After turning the ignition switch off, waiting time may be required before disconnecting the cable from the battery terminal. Therefore, make sure to read the disconnecting the cable from the battery terminal notice before proceeding with work.

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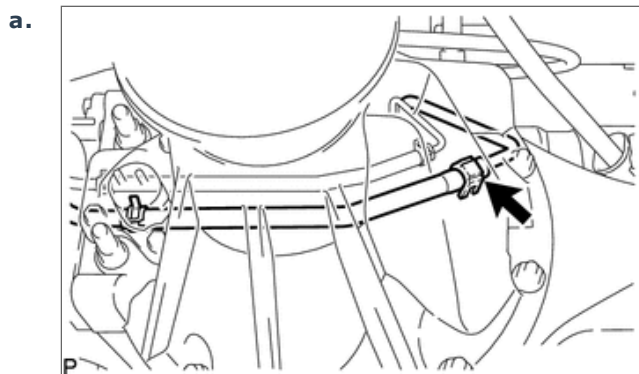
2. DISCHARGE FUEL SYSTEM PRESSURE

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3.DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

4.DRAIN FUEL

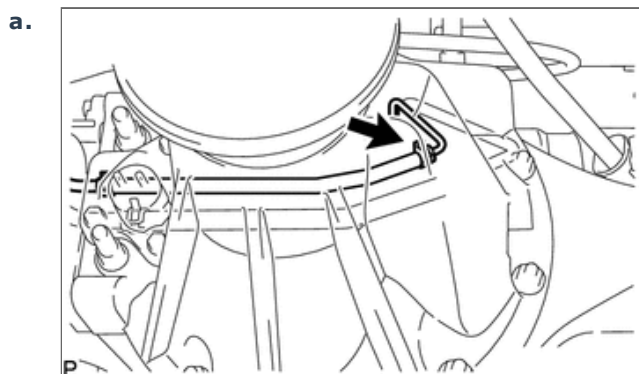
5.DISCONNECT FUEL MAIN HOSE



Disconnect the fuel main hose from the fuel suction tube sub-assembly.

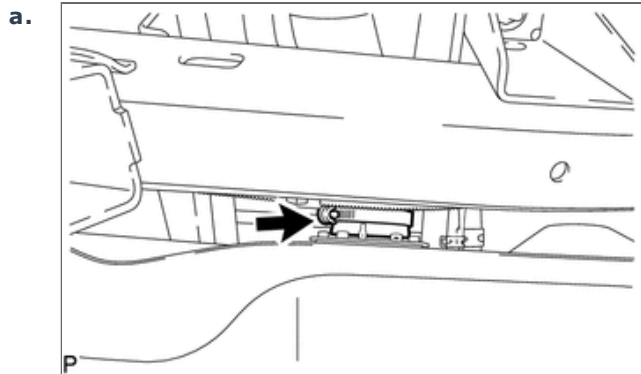
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6.DISCONNECT FUEL RETURN HOSE



Slide the clamp and disconnect the fuel return hose from the fuel suction tube sub-assembly.

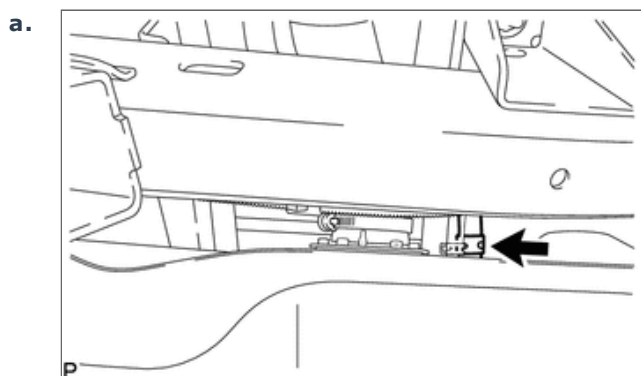
7.DISCONNECT FUEL INLET HOSE



Loosen the clamp and disconnect the fuel inlet hose from the fuel tank filler lower pipe sub-assembly.

8.DISCONNECT FUEL BREATHER HOSE

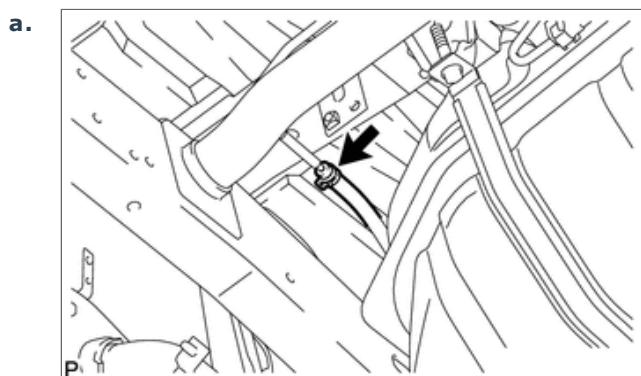
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Slide the clamp and disconnect the fuel breather hose from the fuel tank assembly.

9.DISCONNECT FUEL EVAPORATION HOSE

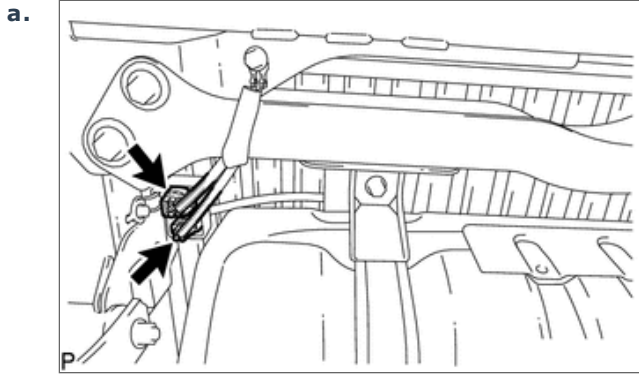
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Slide the clamp and disconnect the fuel evaporation hose from the No. 2 fuel main tube sub-assembly.

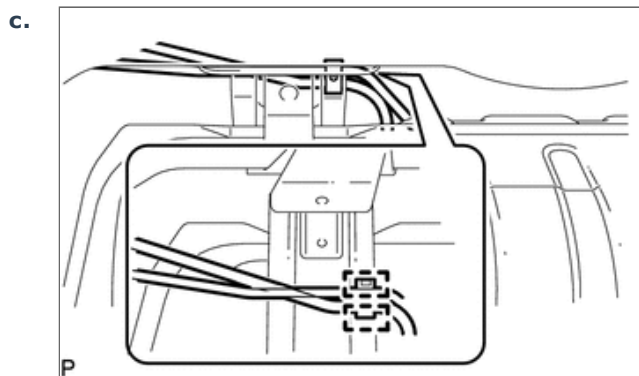
10.REMOVE FUEL TANK ASSEMBLY

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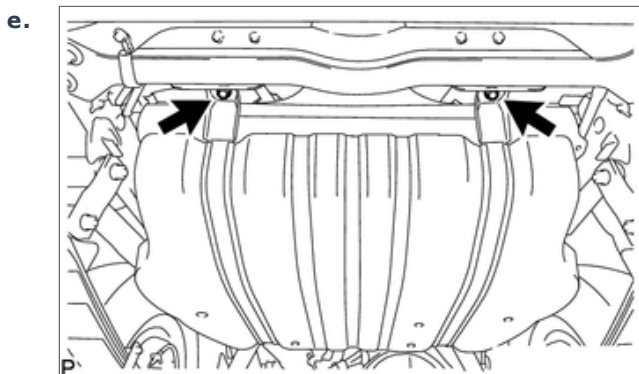
Disconnect the fuel sender gauge connector.

b. Disconnect the fuel pump connector.



Detach the 2 wire harness clamps from the frame.

d. Set an engine lifter underneath the fuel tank assembly.



Remove the 2 bolts, 2 pins and 2 fuel tank bands.

f. Slightly lower the engine lifter.

g. Remove the No. 1 fuel tank protector sub-assembly.

11.REMOVE FUEL EVAPORATION HOSE

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a. Slide the clamp and remove the fuel evaporation hose from the fuel tank assembly.

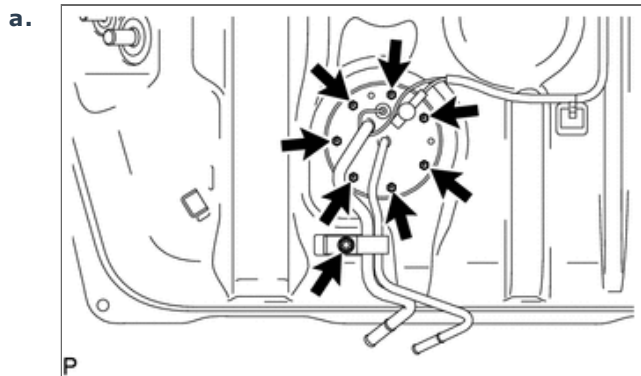
12.REMOVE FUEL SENDER GAUGE ASSEMBLY

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13.REMOVE FUEL SUCTION TUBE SUB-ASSEMBLY

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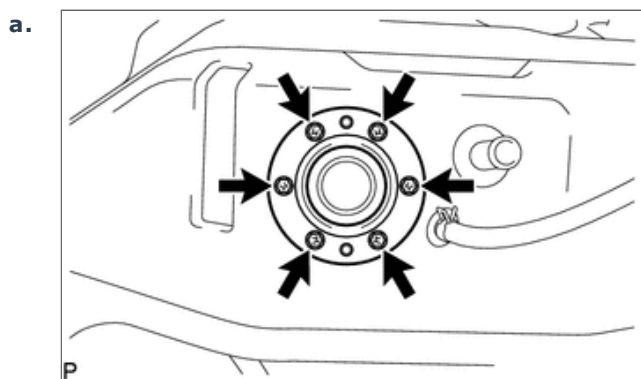


Remove the nut.

- b. Remove the 7 screws and fuel suction tube sub-assembly from the fuel tank assembly.
- c. Remove the gasket from the fuel suction tube sub-assembly.

14.REMOVE FUEL TANK FILLER LOWER PIPE SUB-ASSEMBLY

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Remove the 6 screws and fuel tank filler lower pipe sub-assembly from the fuel tank assembly.

- b. Remove the gasket from the fuel tank filler lower pipe sub-assembly.