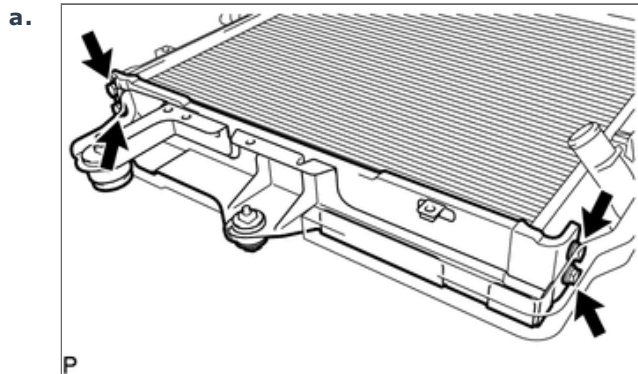


1GR-FE COOLING RADIATOR DISASSEMBLY

PROCEDURE

1.REMOVE RADIATOR SIDE SUPPORT PLATE LH

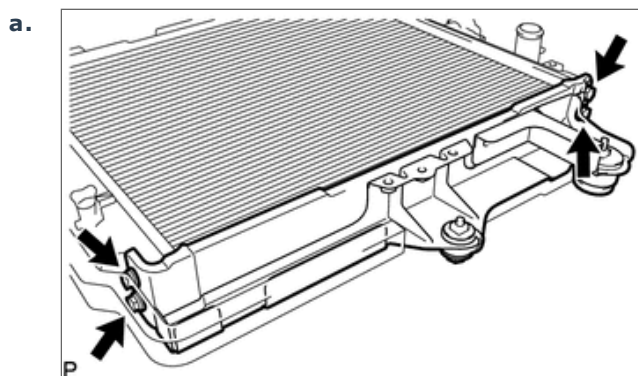
16454



Remove the 4 bolts and radiator side support plate LH.

2.REMOVE RADIATOR SIDE SUPPORT PLATE RH

16453



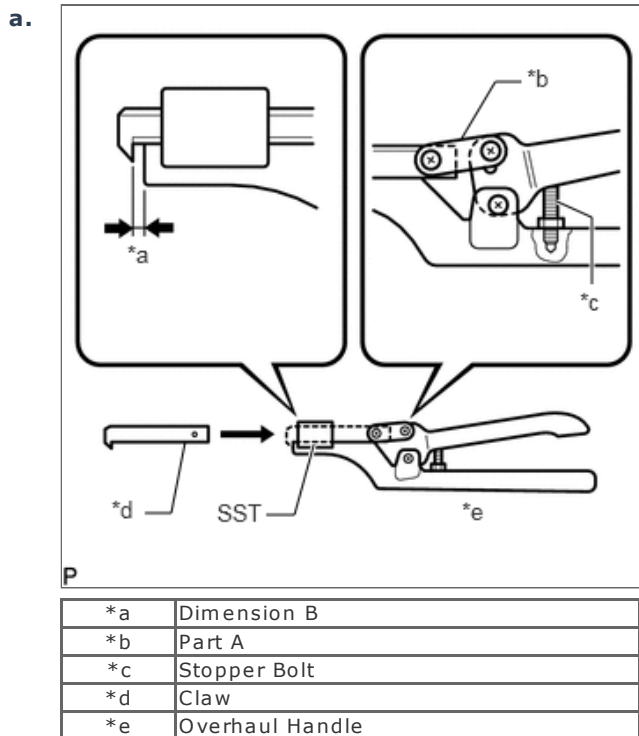
Remove the 4 bolts and radiator side support plate RH.

3.REMOVE RADIATOR DRAIN COCK PLUG

16400B

- a. Remove the radiator drain cock plug.
- b. Remove the O-ring.

4. ASSEMBLE SST



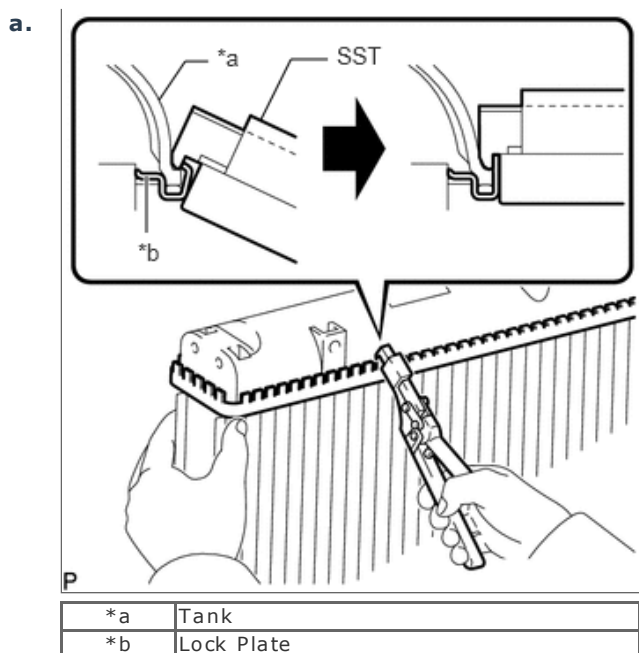
Install the claw to part A of the overhaul handle as shown in the illustration.

SST
09230-01010

- b. While squeezing the handle, adjust the stopper bolt so that dimension B is as specified below.

Dimension B:
0.2 to 0.3 mm (0.00787 to 0.0118 in.)

5.UNCAULK LOCK PLATE

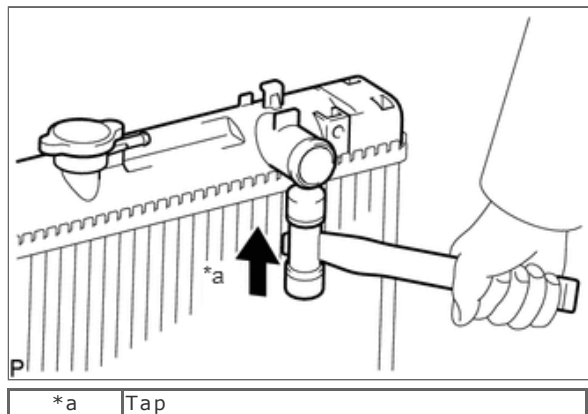


Using SST to release the caulking, squeeze the handle until stopped by the stopper bolt.

SST
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6.REMOVE UPPER AND LOWER RADIATOR TANK

a.



Lightly tap the bracket of the radiator (or inlet or outlet port of radiator) with a plastic-faced hammer and remove the upper and lower radiator tank.

b. Remove the O-ring.