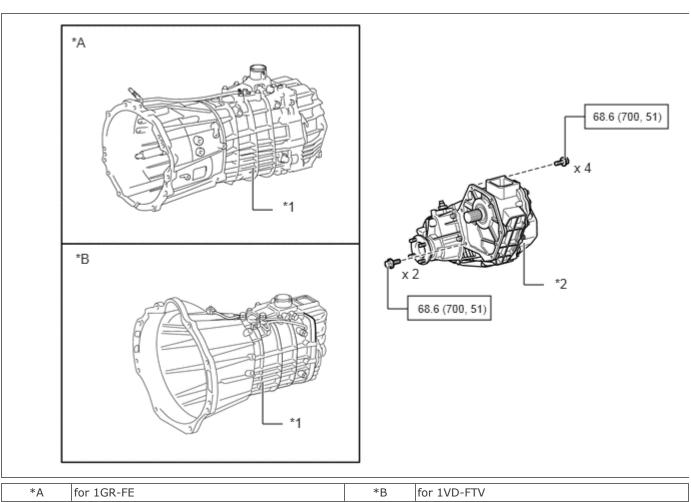
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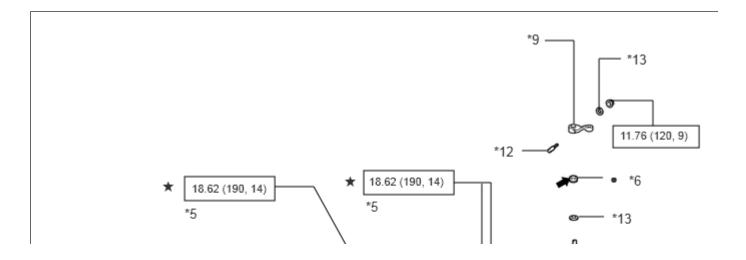
HF1A TRANSFER / 4WD / AWD TRANSFER ASSEMBLY COMPONENTS

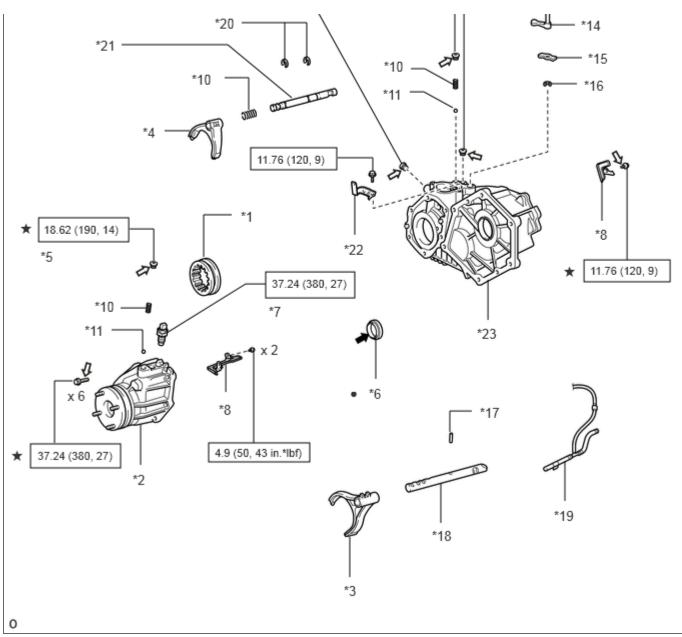
ILLUSTRATION



*A	for 1GR-FE	*B	for 1VD-FTV
*1	MANUAL TRANSMISSION ASSEMBLY	*2	TRANSFER ASSEMBLY
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

ILLUSTRATION

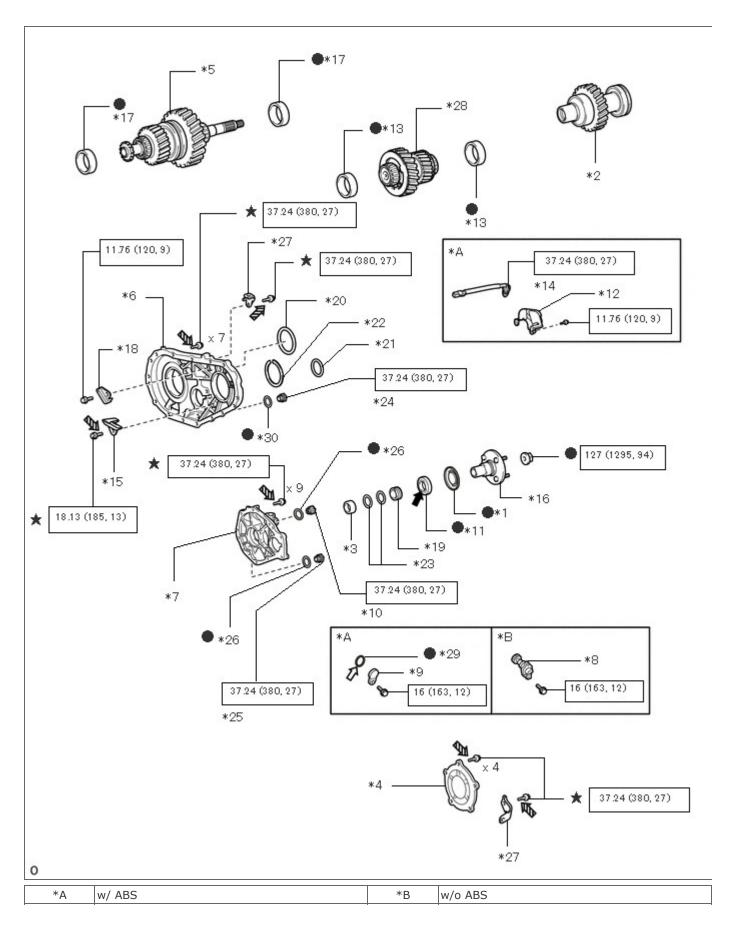




*1	FRONT DRIVE CLUTCH SLEEVE	*2	FRONT TRANSFER EXTENSION HOUSING SUB-ASSEMBLY
*3	NO. 1 TRANSFER GEAR SHIFT FORK	*4	NO. 2 TRANSFER GEAR SHIFT FORK
*5	SHIFT DETENT BALL SPRING PLUG	*6	TRANSFER CASE OIL SEAL
*7	TRANSFER INDICATOR SWITCH (4WD POSITION)	*8	TRANSFER OIL RECEIVER PIPE
*9	TRANSFER SHIFT OUTER LEVER	*10	SHIFT DETENT BALL COMPRESSION SPRING
*11	SHIFT DETENT BALL	*12	LEVER LOCK PIN
*13	WASHER	*14	TRANSFER SHIFT INNER LEVER SHAFT
*15	TRANSFER SHIFT LEVER INNER	*16	E-RING
*17	TRANSFER SHIFT FORK SLOTTED SPRING PIN	*18	TRANSFER HIGH AND LOW SHIFT FORK SHAFT
*19	NO. 1 TRANSFER REAR CASE HOSE	*20	TRANSFER GEAR SHIFT FORK SHAFT SNAP RING
*21	TRANSFER FRONT DRIVE SHIFT FORK SHAFT	*22	BRACKET
*23	FRONT TRANSFER CASE	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part
→	MP grease	\Rightarrow	Toyota Genuine Adhesive 1344

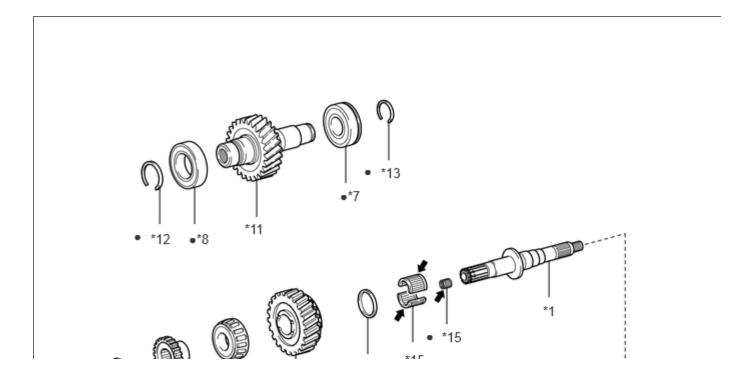
*	Precoated part	-	-	

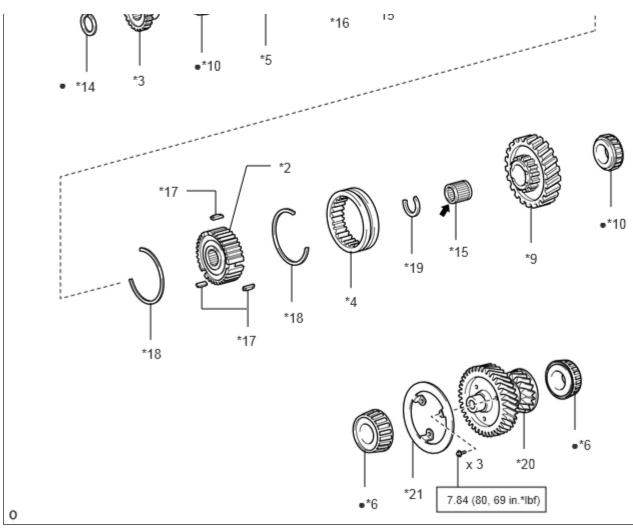
ILLUSTRATION



*1	DUST DEFLECTOR	*2	INPUT SHAFT ASSEMBLY
*3	NO. 1 TRANSFER OUTPUT SHAFT SPACER	*4	NO. 2 TRANSFER CASE COVER
*5	OUTPUT SHAFT ASSEMBLY	*6	REAR TRANSFER CASE
*7	REAR TRANSFER EXTENSION HOUSING SUB- ASSEMBLY	*8	SPEEDOMETER DRIVEN GEAR SUB-ASSEMBLY
*9	SPEEDOMETER DRIVEN HOLE COVER SUB- ASSEMBLY	*10	TRANSFER CASE PLUG
*11	TRANSFER EXTENSION REAR HOUSING OIL SEAL	*12	TRANSFER HEAT INSULATOR
*13	TRANSFER IDLER GEAR BEARING	*14	TRANSFER INDICATOR SWITCH (L4 POSITION)
*15	TRANSFER OIL RECEIVER PIPE	*16	TRANSFER OUTPUT SHAFT COMPANION FLANGE SUB-ASSEMBLY
*17	TRANSFER OUTPUT SHAFT TAPER ROLLER BEARING	*18	TRANSFER REAR CASE OIL RECEIVER PIPE
*19	TRANSFER SPEEDOMETER DRIVE GEAR	*20	TRANSFER OUTPUT REAR CASE PLATE WASHER
*21	TRANSFER IDLER GEAR PLATE WASHER	*22	TRANSFER INPUT GEAR SHAFT SNAP RING
*23	TRANSFER OUTPUT REAR SHAFT PLATE WASHER	*24	TRANSFER DRAIN PLUG
*25	NO. 1 TRANSFER CASE PLUG (FILLER PLUG)	*26	NO. 1 TRANSFER CASE GASKET
*27	BRACKET	*28	IDLER GEAR ASSEMBLY
*29	O-RING	*30	TRANSFER DRAIN PLUG GASKET
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part
→		\Rightarrow	
	MP grease	,	Transfer oil
	Toyota Genuine Adhesive 1344	*	Precoated part

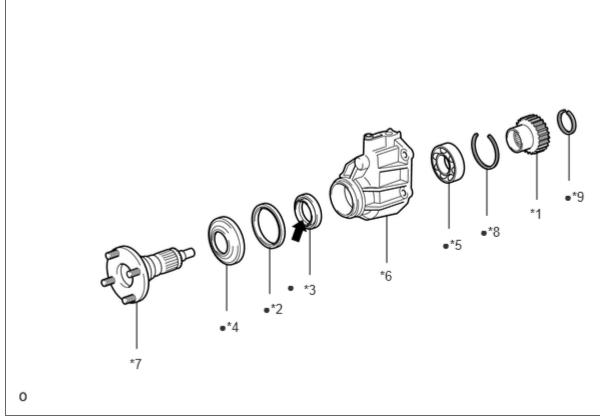
ILLUSTRATION





*1	OUTPUT SHAFT ASSEMBLY	*2	TRANSFER CLUTCH HUB
*3	TRANSFER FRONT DRIVE GEAR PIECE	*4	TRANSFER HIGH AND LOW CLUTCH SLEEVE
*5	TRANSFER HIGH SPEED OUTPUT GEAR SUB- ASSEMBLY	*6	TRANSFER IDLER GEAR BEARING
*7	TRANSFER INPUT GEAR RADIAL BALL BEARING	*8	TRANSFER INPUT SHAFT FRONT RADIAL BALL BEARING
*9	TRANSFER LOW GEAR	*10	TRANSFER OUTPUT SHAFT TAPER ROLLER BEARING
*11	TRANSFER INPUT GEAR	*12	SHAFT SNAP RING
*13	TRANSFER INPUT BEARING SHAFT SNAP RING	*14	TRANSFER OUTPUT SHAFT SHAFT SNAP RING
*15	TRANSFER OUTPUT SHAFT FRONT NEEDLE ROLLER BEARING	*16	NO. 1 TRANSFER OUTPUT SHAFT SPACER
*17	NO. 2 SYNCHROMESH SHIFTING KEY	*18	TRANSFER SYNCHROMESH SHIFTING KEY SPRING
*19	TRANSFER CLUTCH HUB SHAFT SNAP RING	*20	TRANSFER IDLER GEAR
*21	TRANSFER IDLER GEAR TRANSFER OIL RECEIVER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part
→			
	Transfer oil	-	-

ILLUSTRATION



*1	TRANSFER DRIVE CLUTCH HUB	*2	TRANSFER EXTENSION FRONT HOUSING DUST DEFLECTOR
*3	TRANSFER EXTENSION FRONT HOUSING OIL SEAL	*4	TRANSFER OUTPUT SHAFT DUST DEFLECTOR
*5	TRANSFER OUTPUT SHAFT FRONT RADIAL BALL BEARING	*6	FRONT TRANSFER EXTENSION HOUSING
*7	TRANSFER FRONT OUTPUT SHAFT	*8	TRANSFER OUTPUT FRONT SHAFT BEARING SNAP RING
*9	TRANSFER DRIVE CLUTCH HUB SHAFT SNAP RING	-	-
		-	
•	Non-reusable part		MP grease

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