

## STEERING COLUMN STEERING COLUMN ASSEMBLY INSTALLATION

## CAUTION / NOTICE / HINT

## HINT:

- Use the same procedure for RHD and LHD vehicles.
- The procedure listed below is for LHD vehicles.

## PROCEDURE

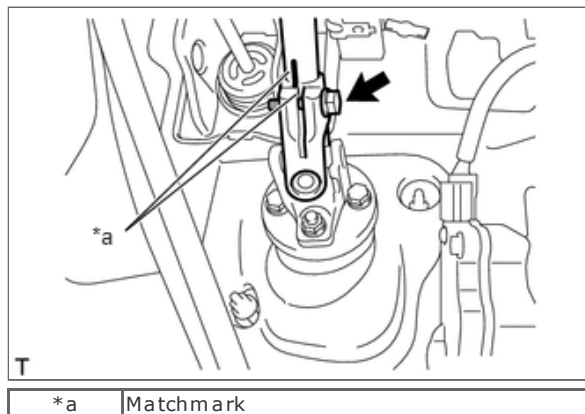
## 1.INSTALL STEERING COLUMN ASSEMBLY

- a. Install the steering column assembly with the 2 nuts and bolt.

## Torque:

**21 N\*m (214 kgf\*cm, 15 ft.\*lbf)**

- b.



Align the matchmarks on the steering intermediate shaft and steering column assembly.

- c. Install the bolt.

## Torque:

**35 N\*m (357 kgf\*cm, 26 ft.\*lbf)**

- d. Attach the 2 wire harness clamps to the steering column assembly.

## 2.INSTALL NO. 2 HEATER TO REGISTER DUCT

55844

- a. Install the No. 2 heater to register duct with the clip.

## 3.INSTALL LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY

55480D

Vehicle Interior&gt;INTERIOR PANELS / TRIM&gt;INSTRUMENT PANEL SAFETY PAD&gt;INSTALLATION

## 4.INSTALL COMBINATION SWITCH ASSEMBLY WITH SPIRAL CABLE SUB-ASSEMBLY

84306

- a. Using pliers, grip the claws of the clamp and install the combination switch assembly with spiral cable sub-assembly to the steering column assembly with the clamp.
- b. Connect the connectors.

## 5.INSTALL UPPER STEERING COLUMN COVER

45286B

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- a. Attach the claw to install the upper steering column cover.



#### **6.INSTALL LOWER STEERING COLUMN COVER**

**45287**

- a. Attach the 2 claws to install the lower steering column cover.
- b. Install the 2 screws.



#### **7.ADJUST SPIRAL CABLE SUB-ASSEMBLY**

[Click here](#)Vehicle Interior>SUPPLEMENTAL RESTRAINT SYSTEMS>SPIRAL CABLE>INSTALLATION



#### **8.INSTALL STEERING WHEEL ASSEMBLY**

**45100**

[Click here](#)Steering>STEERING COLUMN>STEERING WHEEL>INSTALLATION



#### **9.CHECK FRONT WHEELS FACING STRAIGHT AHEAD**