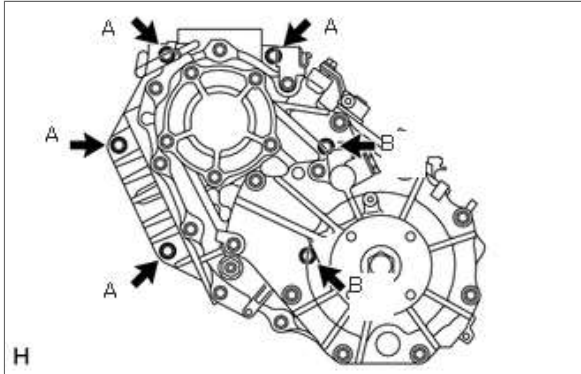


PROCEDURE

1.INSTALL TRANSFER ASSEMBLY

36110



- a. Install the transfer assembly to the manual transmission with the 4 bolts (A) and 2 bolts (B).

Torque:**68.6 N*m (700 kgf*cm, 51 ft.*lbf)****Standard Bolt Length:**

Item	Specified Condition
Bolt (A)	45 mm (1.7717 in.)
Bolt (B)	35 mm (1.3780 in.)

HINT:

Install the bolts (A) to the transfer and the bolts (B) to the transmission.

2.INSTALL MANUAL TRANSMISSION WITH TRANSFER

- for 1GR-FE: Click here [Drivetrain>H150F \(MANUAL TRANSMISSION / TRANSAXLE\)>MANUAL TRANSMISSION ASSEMBLY \(for 1GR-FE\)>INSTALLATION](#)
- for 1VD-FTV: Click here [Drivetrain>H150F \(MANUAL TRANSMISSION / TRANSAXLE\)>MANUAL TRANSMISSION ASSEMBLY \(for 1VD-FTV\)>INSTALLATION](#)