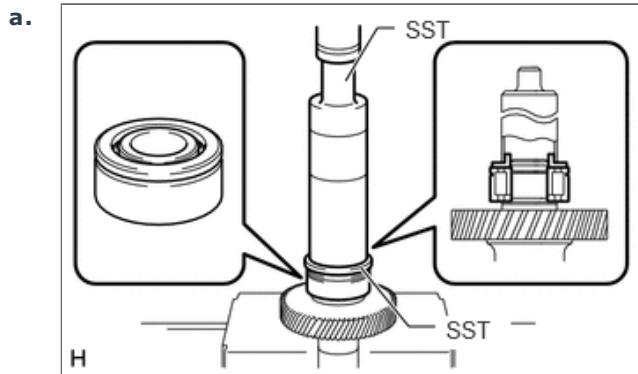


PROCEDURE

1.INSTALL FRONT COUNTER GEAR BEARING OR ROLLER

33411A



Using SST and a press, press in a new front counter gear bearing or roller to the counter gear.

SST**09316-60011 (09316-00011, 09316-00021)****NOTICE:**

Install the front counter gear bearing or roller so that the snap ring groove of the bearing faces forward.

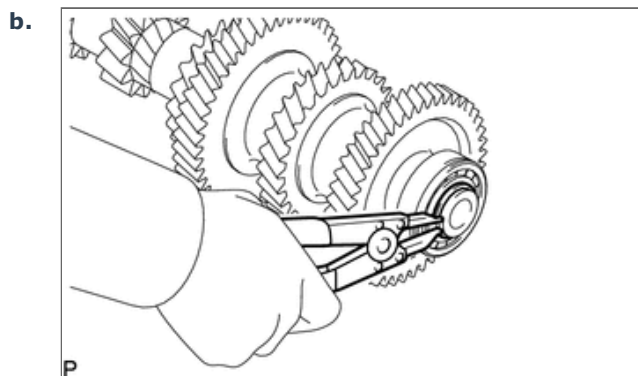
2.INSTALL COUNTER GEAR

33421

- a. Select a new snap ring that will allow minimum clearance.

Snap Ring Thickness:

Mark	Thickness
A	2.45 to 2.50 mm (0.0965 to 0.0984 in.)
B	2.50 to 2.55 mm (0.0985 to 0.1003 in.)
C	2.55 to 2.60 mm (0.1004 to 0.1023 in.)
D	2.60 to 2.65 mm (0.1024 to 0.1043 in.)
E	2.65 to 2.70 mm (0.1044 to 0.1062 in.)
F	2.70 to 2.75 mm (0.1063 to 0.1082 in.)



Using a snap ring expander, install the snap ring.

- c.** After installation, make sure that the front counter gear bearing or roller move smoothly.