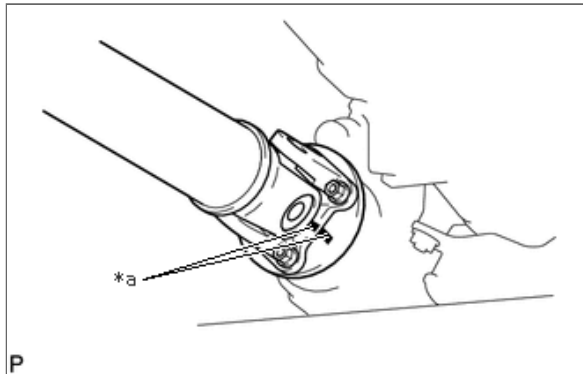
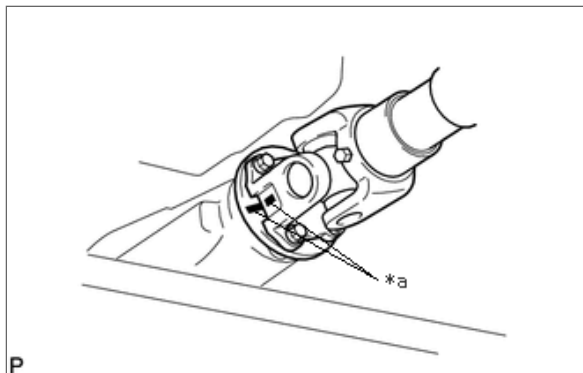


**PROCEDURE****1.REMOVE FRONT PROPELLER SHAFT ASSEMBLY****37140****a.**

*a	Matchmark
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Place matchmarks on the propeller shaft flange and transfer flange.

**b.** Remove the 4 nuts and 4 washers.**c.**

*a	Matchmark
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Place matchmarks on the propeller shaft flange and differential flange.

**d.** Remove the 4 nuts, 4 bolts and 4 washers.**e.** Remove the front propeller shaft assembly.