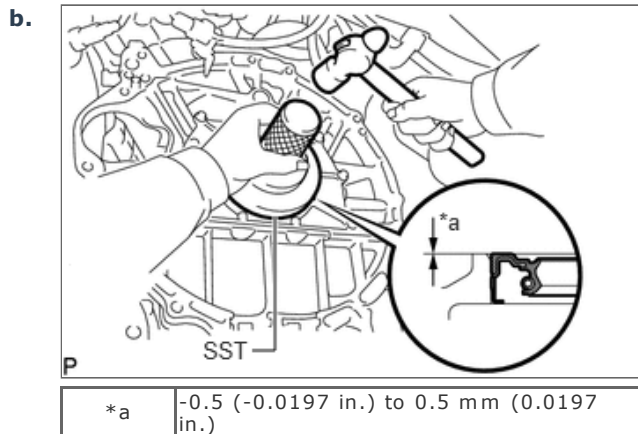


## PROCEDURE

### 1.INSTALL ENGINE REAR OIL SEAL

11381A

a. Apply MP grease to the lip of a new engine rear oil seal.



Using SST and a hammer, tap in the engine rear oil seal until its surface is flush with the rear oil seal retainer edge.

**SST**

**09223-78010**

**Standard:**

**-0.5 (-0.0197 in.) to 0.5 mm (0.0197 in.) (from the rear oil seal retainer edge)**

**NOTICE:**

- Keep the lip of the engine rear oil seal free from foreign matter.
- Do not tap in the engine rear oil seal at an angle.

### 2.INSTALL FLYWHEEL SUB-ASSEMBLY

13405

[Click here](#)Engine / Hybrid System>1GR-FE ENGINE MECHANICAL>ENGINE ASSEMBLY>INSTALLATION

### 3.INSTALL CLUTCH DISC ASSEMBLY

31250

[Click here](#)Drivetrain>CLUTCH>CLUTCH UNIT(for 1GR-FE)>INSTALLATION

### 4.INSPECT FOR OIL LEAK

[Click here](#)Engine / Hybrid System>1GR-FE LUBRICATION>OIL AND OIL FILTER>REPLACEMENT