

PROCEDURE

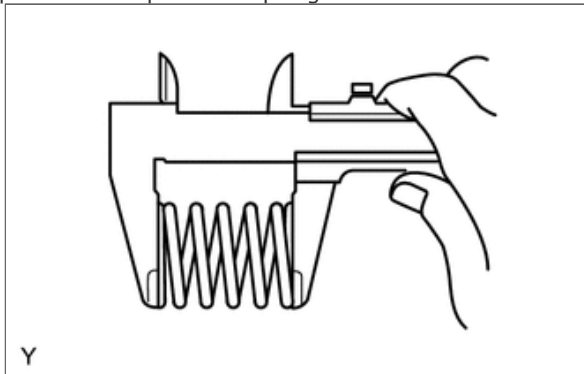
1.INSTALL FRONT EXHAUST PIPE ASSEMBLY

17410

HINT:

Be sure to install the gasket so that it is flush with the installation surface and not at an angle.

- a. Inspect the compression spring.
i.

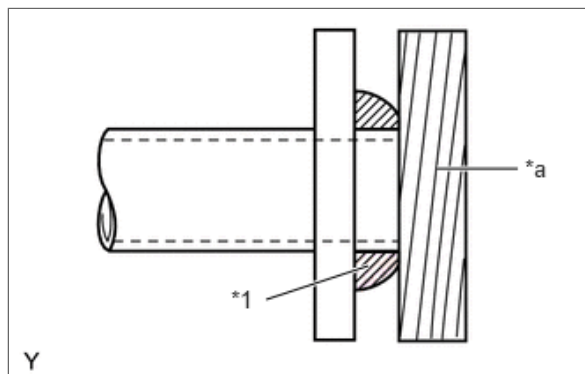


Using a vernier caliper, measure the free length of the compression spring.

Minimum free length:
38.9 mm (1.53 in.)

If the free length is less than the minimum, replace the compression spring.

- b.



*1	Gasket
*a	Wooden Block

Using a plastic-faced hammer and wooden block, tap a new gasket onto the exhaust manifold sub-assembly RH so that the gasket is flush with the exhaust manifold sub-assembly RH ends.

NOTICE:

- Install the gasket in the correct direction.
- Do not damage the outer surface of the gasket.
- Do not reuse the gasket.
- Do not push in the gasket with the front exhaust pipe assembly when connecting it.

- c. Install the exhaust pipe damper to the front exhaust pipe assembly with 2 new nuts and 2 new bolts.

Torque:

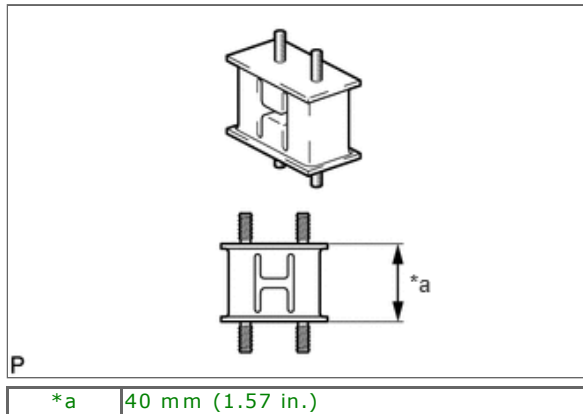
19 N*m (194 kgf*cm, 14 ft.*lbf)

- d. Install the exhaust pipe support cushion to the front exhaust pipe assembly with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

HINT:



Be sure to install the exhaust pipe support cushion with a height of 40 mm (1.57 in.).

- e. Install the front exhaust pipe assembly to the exhaust manifold sub-assembly RH with the 2 compression springs and 2 bolts.

Torque:

43 N*m (438 kgf*cm, 32 ft.*lbf)

- f. Connect the exhaust pipe support cushion with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

2.INSTALL NO. 2 FRONT EXHAUST PIPE ASSEMBLY

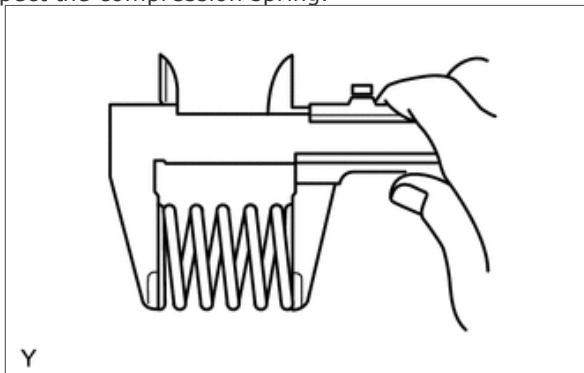
17450

HINT:

Be sure to install the gasket so that it is flush with the installation surface and not at an angle.

- a. Inspect the compression spring.

i.



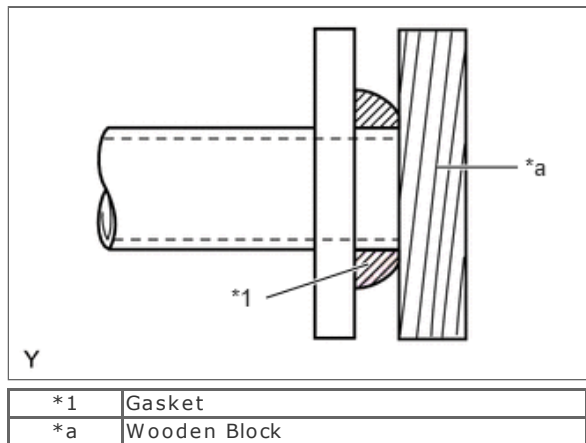
Using a vernier caliper, measure the free length of the compression spring.

Minimum free length:

38.9 mm (1.53 in.)

If the free length is less than the minimum, replace the compression spring.

b.



Using a plastic-faced hammer and wooden block, tap new gasket onto the exhaust manifold sub-assembly LH so that the gasket is flush with the exhaust manifold sub-assembly LH ends.

NOTICE:

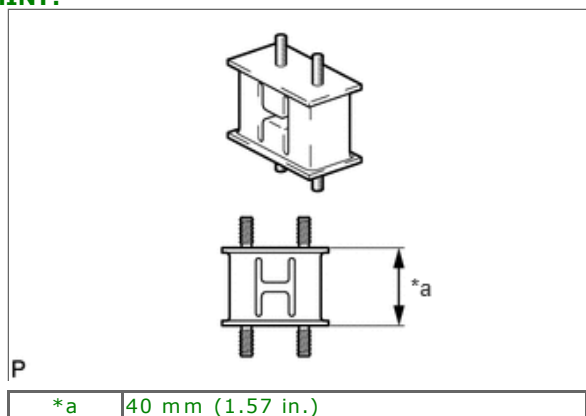
- Install the gasket in the correct direction.
- Do not damage the outer surface of the gasket.
- Do not reuse the gasket.
- Do not push in the gasket with the No. 2 front exhaust pipe assembly when connecting it.

c. Install the exhaust pipe support cushion to the No. 2 front exhaust pipe assembly with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

HINT:



Be sure to install an exhaust pipe support cushion with a height of 40 mm (1.57 in.).

d. Install the No. 2 front exhaust pipe assembly to the exhaust manifold sub-assembly LH with the 2 compression springs and 2 bolts.

Torque:

43 N*m (438 kgf*cm, 32 ft.*lbf)

e. Connect the exhaust pipe support cushion with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)



3.INSTALL CENTER EXHAUST PIPE ASSEMBLY

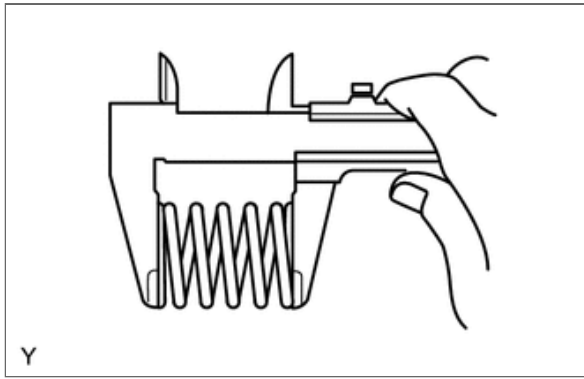
17403

HINT:

Be sure to install the gasket so that it is flush with the installation surface and not at an angle.

a. Inspect the compression spring.

i.

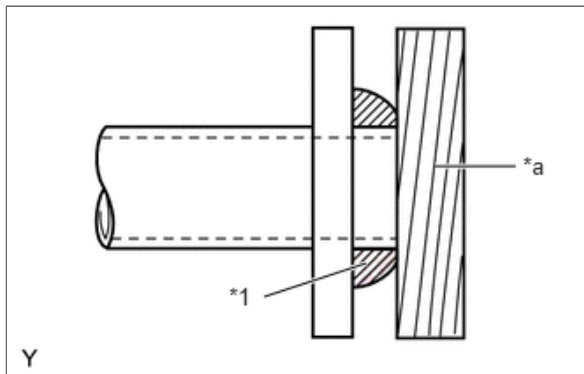


Using a vernier caliper, measure the free length of the compression spring.

Minimum free length:
38.9 mm (1.53 in.)

If the free length is less than the minimum, replace the compression spring.

b.



*1	Gasket
*a	Wooden Block

Using a plastic-faced hammer and wooden block, tap 2 new gaskets onto the front exhaust pipe assembly and No. 2 front exhaust pipe assembly so that the gaskets are flush with the pipe ends.

NOTICE:

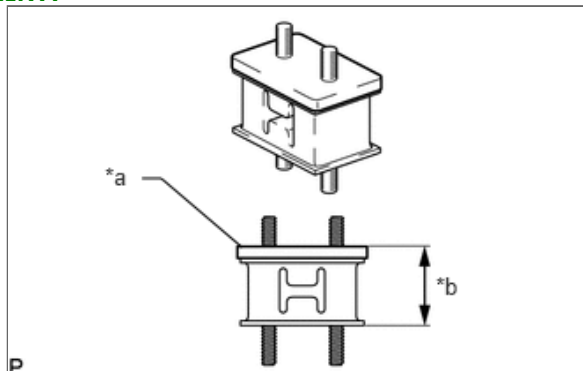
- Install the gasket in the correct direction.
- Do not damage the outer surface of the gasket.
- Do not reuse the gasket.
- Do not push in the gasket with the center exhaust pipe assembly when connecting it.

c. Install the exhaust pipe support cushion to the center exhaust pipe assembly with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

HINT:



*a	Heat Resistant Plate
*b	35 mm (1.38 in.)

Be sure to install an exhaust pipe support cushion with a height of 35 mm (1.38 in.) and heat resistant plate.

- d. Install the center exhaust pipe assembly with the 4 compression springs and 4 bolts.

Torque:

43 N*m (438 kgf*cm, 32 ft.*lbf)

- e. Connect the exhaust pipe support cushion with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

4.INSTALL TAILPIPE ASSEMBLY

17430

- a. Install the No. 2 exhaust pipe support stay and exhaust pipe clamp to the tailpipe assembly with the 2 nuts.

Torque:

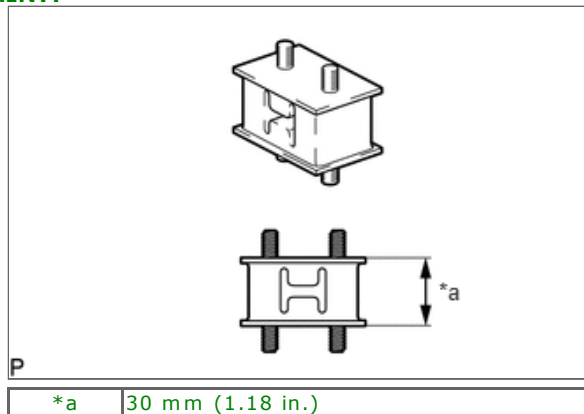
10 N*m (102 kgf*cm, 7 ft.*lbf)

- b. Install the exhaust pipe support cushion to the No. 2 exhaust pipe support stay with the 2 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)

HINT:



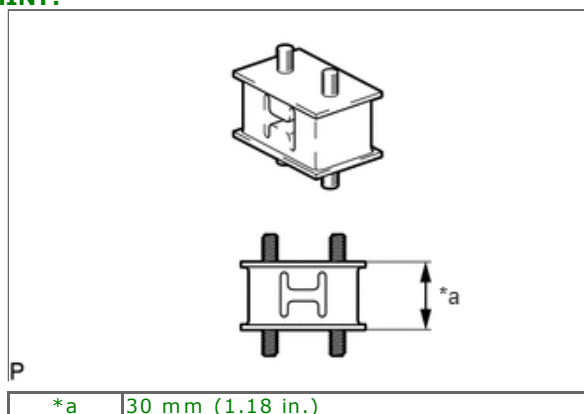
Be sure to install an exhaust pipe support cushion with a height of 30 mm (1.18 in.).

- c. Install the exhaust pipe support cushion to the tailpipe assembly with the 2 nuts.

Torque:

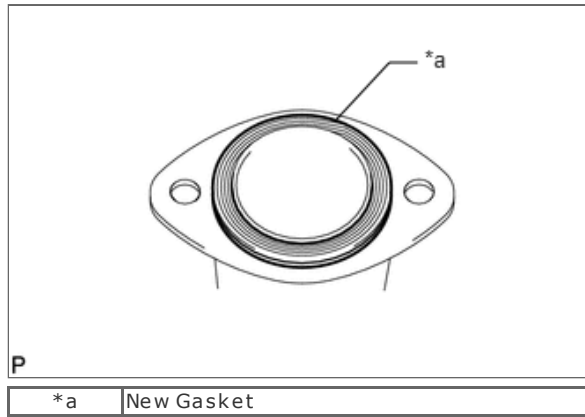
5.5 N*m (56 kgf*cm, 49 in.*lbf)

HINT:



Be sure to install an exhaust pipe support cushion with a height of 30 mm (1.18 in.).

d.



Install a new gasket to the center exhaust pipe assembly.

- e. Install the tailpipe assembly with 2 new bolts and 2 new nuts.

Torque:

48 N*m (489 kgf*cm, 35 ft.*lbf)

- f. Connect the 2 exhaust pipe support cushions with the 4 nuts.

Torque:

5.5 N*m (56 kgf*cm, 49 in.*lbf)



5.INSPECT FOR EXHAUST GAS LEAK

[Click here](#)Engine / Hybrid System>1GR-FE INTAKE / EXHAUST>EXHAUST MANIFOLD>INSTALLATION

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