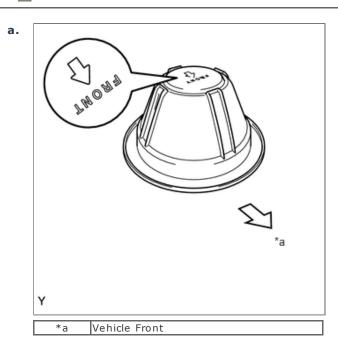
1GR-FE INTAKE / EXHAUST SNORKEL AIR CLEANER INSTALLATION

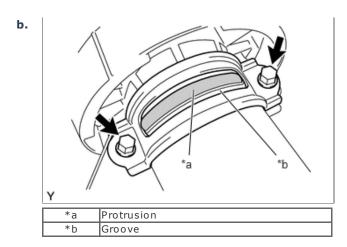
PROCEDURE

■ 1.INSTALL PRE CLEANER ASSEMBLY

17730



Install the pre cleaner assembly to the cool air intake duct with the pre cleaner assembly front mark facing towards the vehicle front.



Align the protrusion of the cool air intake duct with the groove of the No. 1 air cleaner inlet bracket.

c. Install the No. 1 air cleaner inlet bracket and No. 2 air cleaner inlet bracket with the 2 bolts.

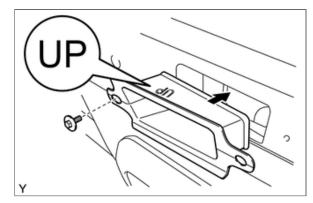
Torque:

6.5 N*m (66 kgf*cm, 58 in.*lbf)

2.INSTALL COOL AIR INTAKE PIPE

53297E

a.



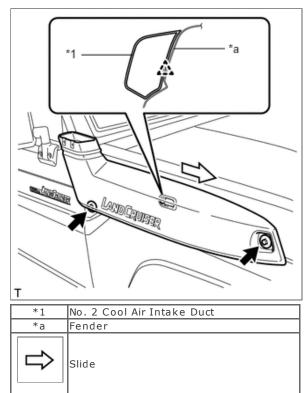
Install the cool air intake pipe with the bolt so that the "UP" mark faces upward.

6.5 N*m (66 kgf*cm, 58 in.*lbf)

3.INSTALL NO. 2 COOL AIR INTAKE DUCT

53285G

a.



Slide the No. 2 cool air intake duct towards the front of the vehicle to attach the clip, and then install the No. 2 cool air intake duct with the 2 bolts.

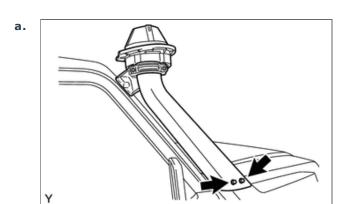
6.5 N*m (66 kgf*cm, 58 in.*lbf)

NOTICE:

Make sure there is no foreign matter in the No. 2 cool air intake duct.

4.INSTALL COOL AIR INTAKE DUCT

53299B



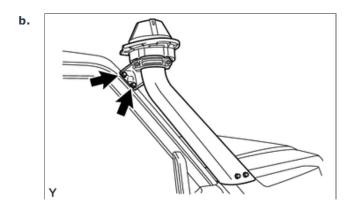
Install the cool air intake duct with pre cleaner assembly to the No. 2 cool air intake duct with the 2 bolts.

Torque:

4.0 N*m (41 kgf*cm, 35 in.*lbf)

NOTICE:

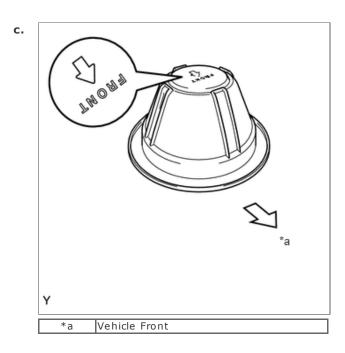
Make sure there is no foreign matter in the cool air intake duct.



Install the pre cleaner pad and cool air intake duct with pre cleaner assembly to the body with the 2 bolts.

Torque:

6.5 N*m (66 kgf*cm, 58 in.*lbf)



Check that the front mark of the pre cleaner assembly is facing the vehicle front.