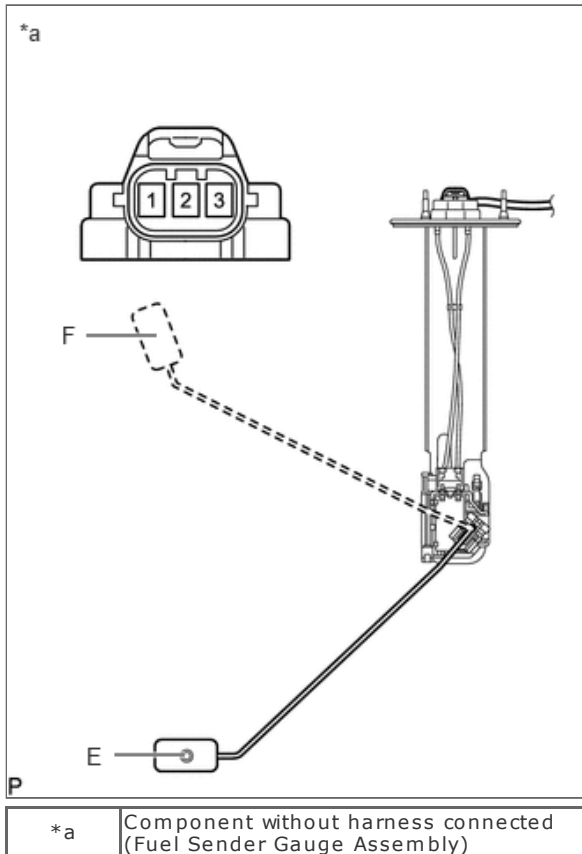


**PROCEDURE****1.INSPECT FUEL SENDER GAUGE ASSEMBLY****83320**

- a. Check the fuel sender gauge resistance.
- Check that the float moves smoothly between F (upper end) and E (lower end).
  - Measure the resistance according to the value(s) in the table below.

**Standard Resistance:**

Tester Connection	Condition	Specified Condition
1 - 3	F (Upper End)	12 to 18 $\Omega$
1 - 3	E (Lower End)	405 to 415 $\Omega$

If the result is not as specified, replace the fuel sender gauge assembly.