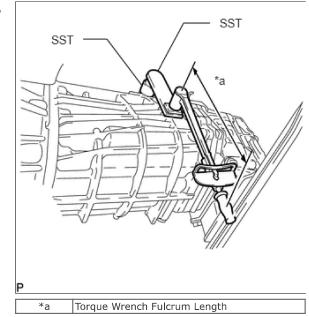
H150F MANUAL TRANSMISSION / TRANSAXLE BACK-UP LIGHT SWITCH INSTALLATION

## **PROCEDURE**

## **■ 1.INSTALL BACK-UP LIGHT SWITCH ASSEMBLY**

84210

a.



Using SST, install a new gasket and the back-up light switch assembly to the transmission case.  ${\it SST}$ 

09817-16011 09961-01270

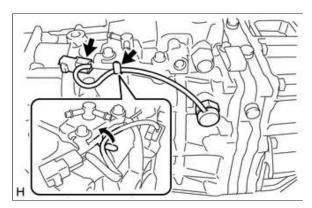
## Torque:

Specified tightening torque: 44.1 N\*m (450 kgf\*cm, 33 ft.\*lbf)

## HINT:

- Calculate the torque wrench reading when changing the fulcrum length of the torque wrench.
  Click hereGeneral>INTRODUCTION>REPAIR INSTRUCTION>PRECAUTION
- When using SST (fulcrum length of 200 mm (7.8740 in.)) + torque wrench (fulcrum length of 380 mm (14.9606 in.)): 28.9 N\*m (295 kgf\*cm, 21 ft.\*lbf)





Connect the back-up light switch connector clamp to the bracket and connect the wire harness clamp as shown in illustration.

**c.** Connect the back-up light switch connector.