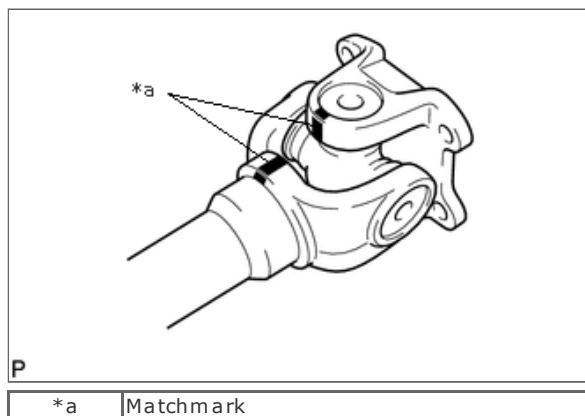


**CAUTION / NOTICE / HINT****NOTICE:**

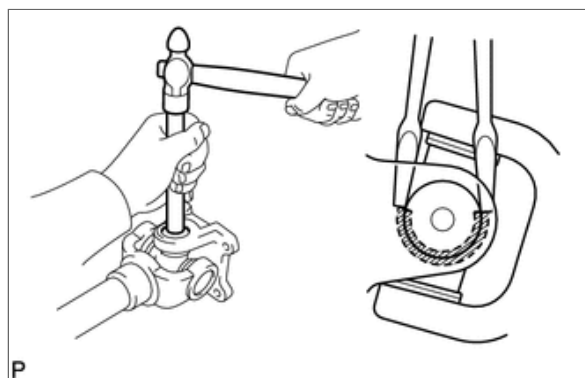
- When using a vise, place aluminum plates between the part and vise.
- When using a vise, do not overtighten it.

**PROCEDURE****1.REMOVE SPIDER BEARING****HINT:**

Use the same procedure for both spiders.

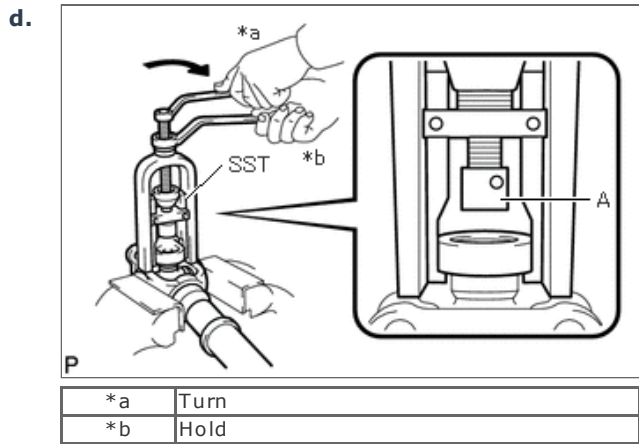
**a.**

Place matchmarks on the flange yoke and propeller shaft.

**b.**

Using a brass bar and hammer, slightly tap in the spider bearing outer races.

- c.** Using 2 screwdrivers, remove the 4 rear propeller shaft joint spider bearing snap rings from the grooves.



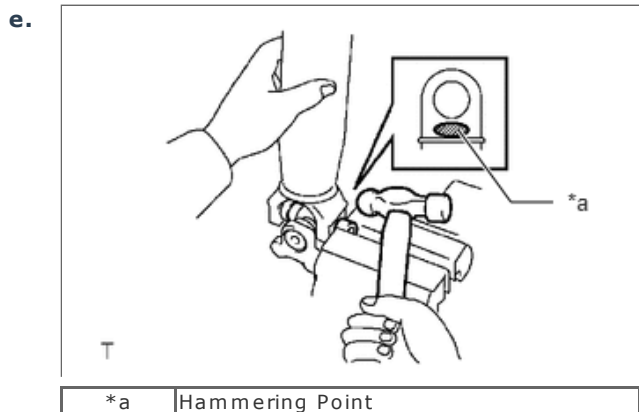
Using SST, remove the spider bearing from the sleeve yoke.

**SST**

**09332-25010**

**HINT:**

Before installing SST, sufficiently raise the part labeled A. If the part labeled A is too low, it may be difficult to install SST.



Remove the flange yoke with a hammer.

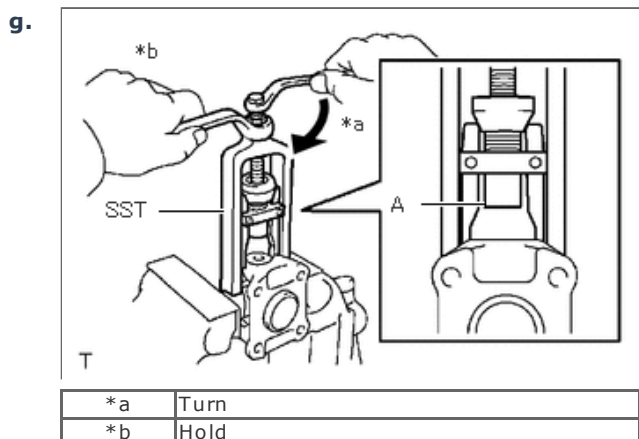
**HINT:**

Remove the spider bearing on the opposite side using the same procedure.

**NOTICE:**

Do not tap the shaft.

f. Remove the flange yoke from the propeller shaft assembly.



Install the 2 removed spider bearing outer races to the spider.

- h.** Using SST, remove the spider bearing from the flange yoke.

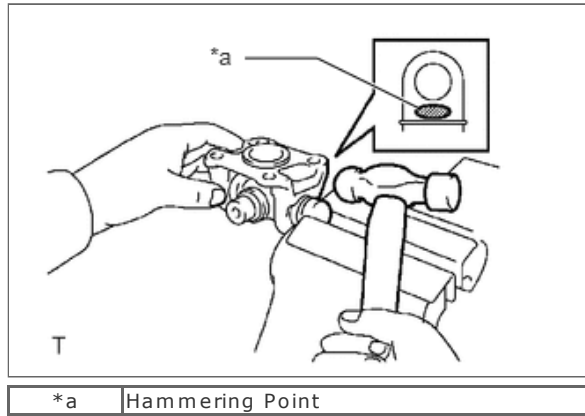
**SST**

**09332-25010**

**HINT:**

Sufficiently raise the part indicated by A so that it does not come into contact with the spider bearing.

- i.**



Tap off the flange yoke with a hammer.

- j.** Remove the spider.