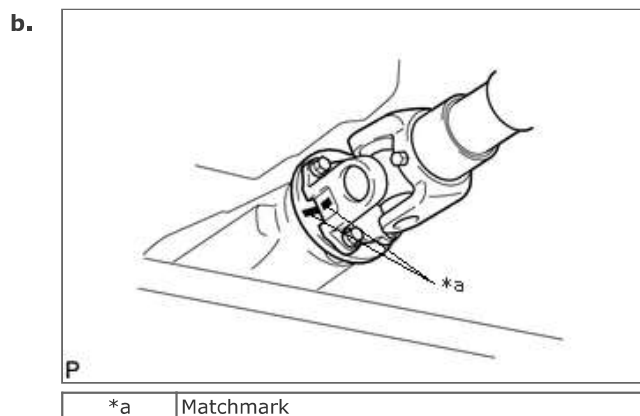


## PROCEDURE

## 1.INSTALL FRONT PROPELLER SHAFT ASSEMBLY

37140

- a. Completely remove any oil or the like and clean the contact surfaces of the 2 propeller shaft flanges, differential flange and transfer flange.

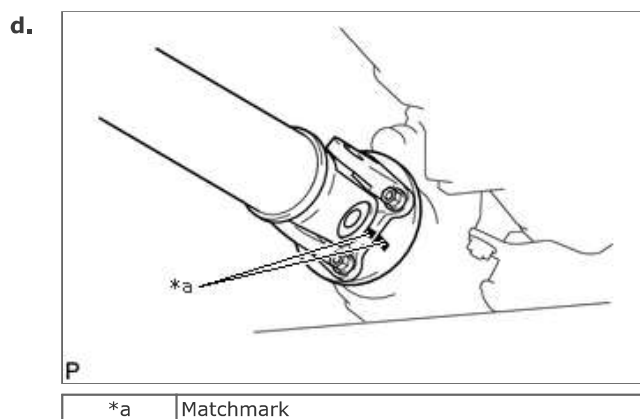


Align the matchmarks on the propeller shaft flange and differential flange.

- c. Install the front propeller shaft assembly with the 4 nuts, 4 bolts and 4 washers.

**Torque:**

**73.5 N\*m (749 kgf\*cm, 54 ft.\*lbf)**



Align the matchmarks on the propeller shaft flange and transfer flange.

- e. Install the front propeller shaft assembly with the 4 washers and 4 nuts.

**Torque:**

**73.5 N\*m (749 kgf\*cm, 54 ft.\*lbf)**