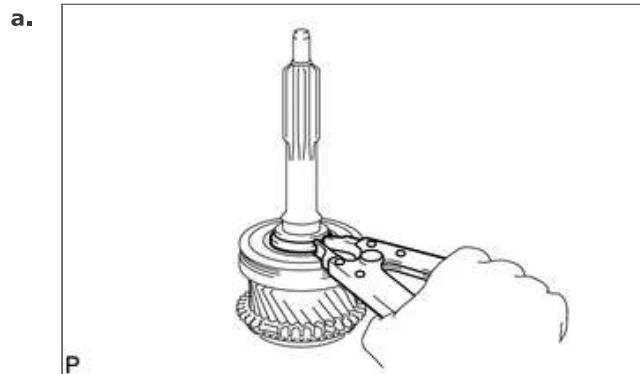
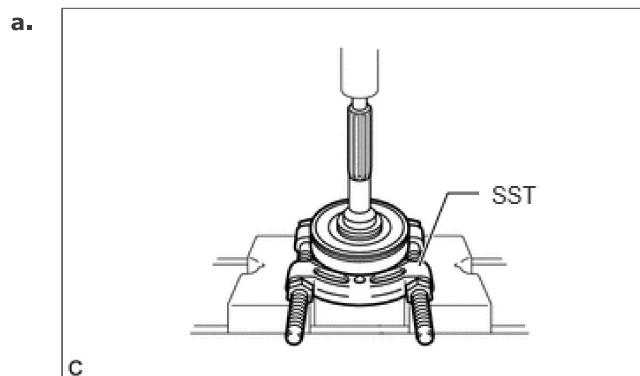


PROCEDURE

1.REMOVE REAR INPUT SHAFT BEARING SHAFT SNAP RING**33311P**

Using a snap ring expander, remove the rear input shaft bearing shaft snap ring from the input shaft.

2.REMOVE FRONT INPUT SHAFT BEARING**33311A**

Using SST and a press, press out the front input shaft bearing from the input shaft.

SST**09950-00020**