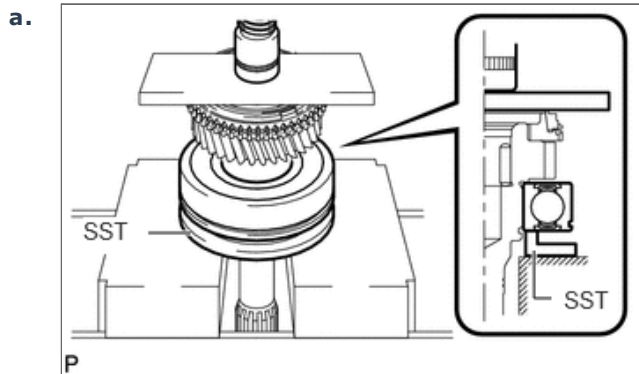


## PROCEDURE

### 1.INSTALL FRONT INPUT SHAFT BEARING

33311A



Using SST and a press, press in a new front input shaft bearing to the input shaft.

**SST**  
**09316-20011**

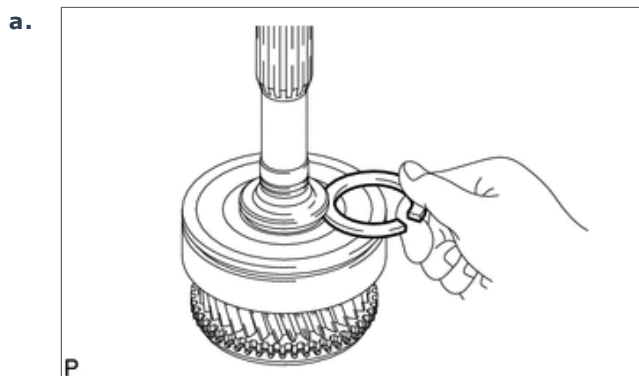
**NOTICE:**

Install the input shaft front input shaft bearing so that the snap ring groove is on the front side.

- b. Check that the front input shaft bearing lightly rotates.

### 2.INSTALL INPUT SHAFT REAR BEARING SHAFT SNAP RING

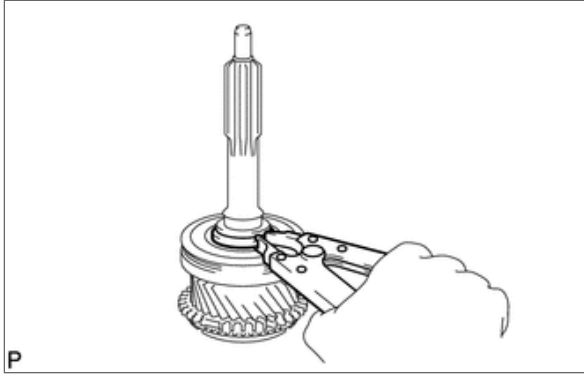
33311P



Select a snap ring that will allow minimum axial play.

Mark	Thickness
A	2.50 to 2.55 mm (0.0985 to 0.1003 in.)
B	2.55 to 2.60 mm (0.1004 to 0.1023 in.)
C	2.60 to 2.65 mm (0.1024 to 0.1043 in.)
D	2.65 to 2.70 mm (0.1044 to 0.1062 in.)
E	2.70 to 2.75 mm (0.1063 to 0.1082 in.)
F	2.75 to 2.80 mm (0.1083 to 0.1102 in.)

**b.**



Using a snap ring expander, install the front bearing shaft snap ring.