

## CAUTION / NOTICE / HINT

### HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

## PROCEDURE

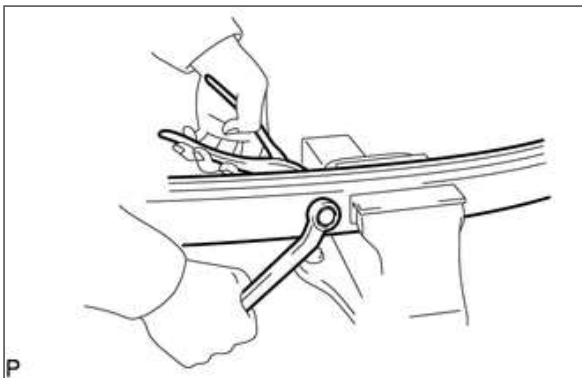


### 1.REASSEMBLY REAR SPRING ASSEMBLY LH

48220

- a. Install the rear spring silencers to the rear leaf spring.

b.

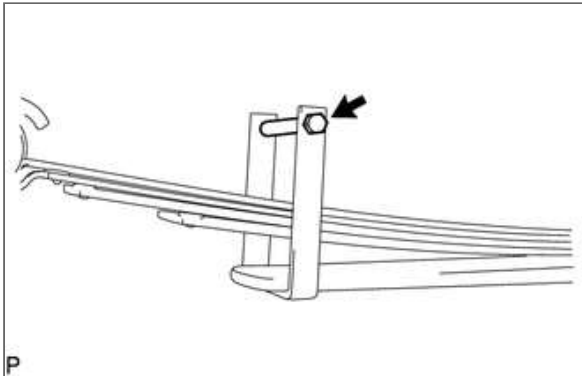


Install the center bolt and nut.

#### Torque:

**49 N\*m (500 kgf\*cm, 36 ft.\*lbf)**

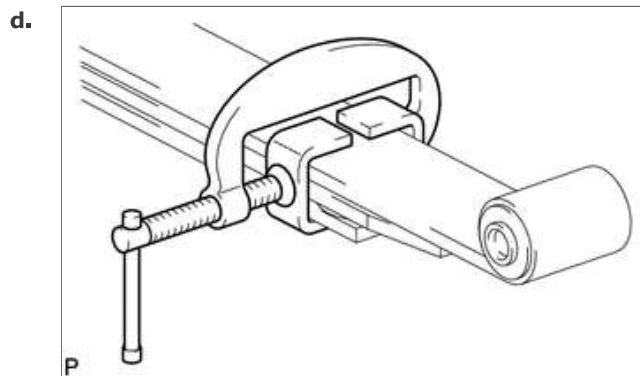
c.



Install the hexagon bolt, washer and rear spring clip bolt case to the rear leaf spring.

#### Torque:

**19 N\*m (194 kgf\*cm, 14 ft.\*lbf)**

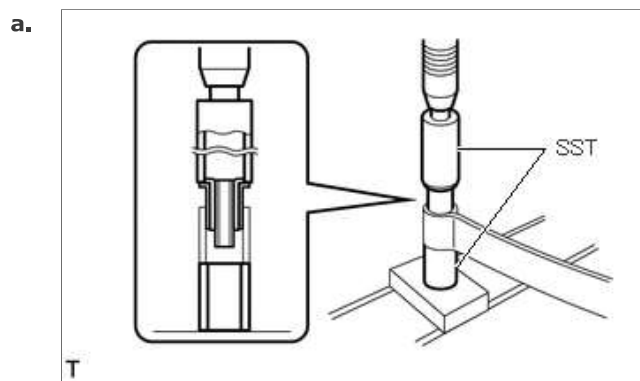


Using a vise, caulk the clip.

- e. Check that there is no gap between the spring clip and spring.

## 2.INSTALL REAR SPRING PIN BUSH (for 1VD-FTV 76, 78 Series)

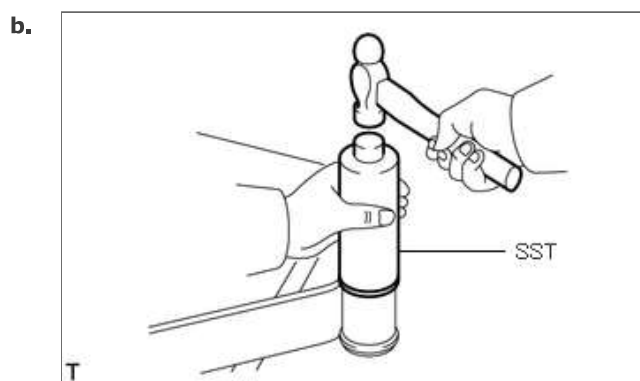
48210B



Using SST and a press, press in a new bush (outer side).

**SST**

**09316-60011 09636-20010 (09316-00011)**



Using SST and a press, press in a new bush (inner side).

**SST**

**09316-60011 (09316-00011)**

## 3.INSTALL REAR SPRING SHACKLE BUSH (except 1VD-FTV 76, 78 Series)

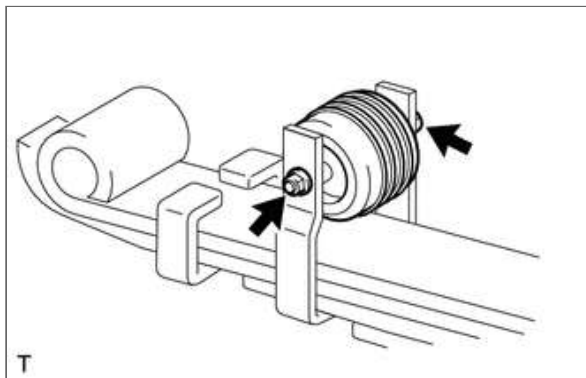
48210Q

- a. Install the 2 bushes to the rear spring.

## 4.INSTALL LEAF SPRING DYNAMIC DAMPER (w/ Dynamic Damper)

48375

**a.**



Install the dynamic damper with the bolt and nut.

**Torque:**

**19 N\*m (194 kgf\*cm, 14 ft.\*lbf)**