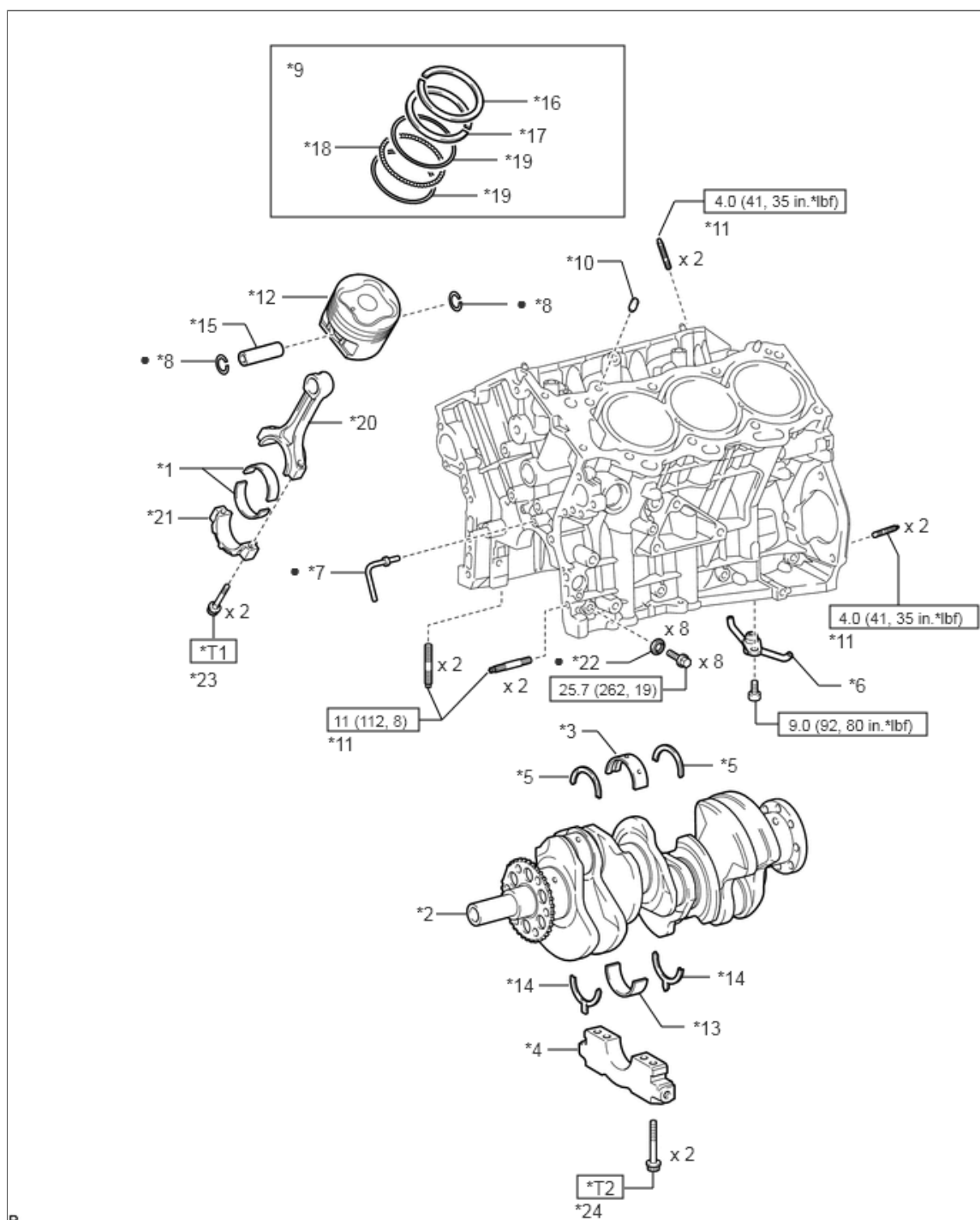



ILLUSTRATION



P

*1	CONNECTING ROD BEARING	*2	CRANKSHAFT
*3	UPPER CRANKSHAFT BEARING	*4	CRANKSHAFT BEARING CAP
*5	UPPER CRANKSHAFT THRUST WASHER	*6	NO. 1 OIL NOZZLE SUB-ASSEMBLY
*7	OIL JET	*8	PISTON PIN HOLE SNAP RING
*9	PISTON RING SET	*10	STRAIGHT PIN
*11	STUD BOLT	*12	PISTON
*13	LOWER CRANKSHAFT BEARING	*14	LOWER CRANKSHAFT THRUST WASHER
*15	PISTON PIN	*16	NO. 1 COMPRESSION RING
*17	NO. 2 COMPRESSION RING	*18	OIL RING (EXPANDER)
*19	OIL RING (SIDE RAIL)	*20	CONNECTING ROD SUB-ASSEMBLY

*21	CONNECTING ROD CAP	*22	SEAL WASHER
*23	CONNECTING ROD BOLT	*24	CRANKSHAFT BEARING CAP SET BOLT
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part
*T1	1st: 24.5 (250, 18) 2nd: Turn 90°	*T2	1st: 61 (622, 45) 2nd: Turn 90°