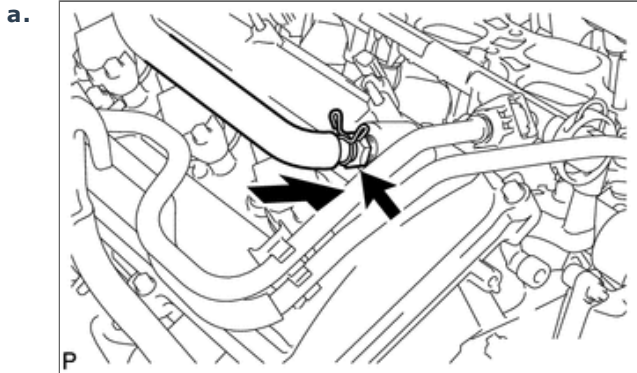


PROCEDURE

1.INSTALL PCV VALVE SUB-ASSEMBLY

12204



Apply adhesive to 2 or 3 threads of the PCV valve sub-assembly.

Adhesive:

Toyota Genuine Adhesive 1324, Three Bond 1324 or equivalent

- b. Install the PCV valve sub-assembly.

Torque:

27 N*m (275 kgf*cm, 20 ft.*lbf)

- c. Connect the No. 2 PCV hose to the PCV valve sub-assembly and slide the clamp to secure the hose.

2.INSTALL INTAKE AIR SURGE TANK

17129

[Click here](#)Engine / Hybrid System>1GR-FE INTAKE / EXHAUST>INTAKE MANIFOLD>INSTALLATION