

SPECIFICATIONS STEERING GEAR / LINKAGE TORQUE SPECIFICATIONS

Steering Gear

Part Tightened		N*m	kgf*cm	ft.*lbf	in.*lbf
Steering sliding yoke set bolt		35	357	26	
Intermediate link joint protector x Body		6.5	66		58
No. 2 steering intermediate shaft sub-assembly x Power steering gear assembly		35	357	26	
Power steering gear x Pitman arm		195	1988	144	
Steering gear outlet return tube x Power steering gear assembly	without union nut wrench	44.1	450	33	
	with union nut wrench	39.5	403	29	
Pressure feed tube assembly x Power steering gear assembly	without union nut wrench	44.1	450	33	
	with union nut wrench	39.5	403	29	
Power steering gear assembly x Body		127	1295	94	
Sector adjusting screw set nut		46	469	34	
Side cover sub-assembly x Power steering gear housing sub-assembly		61	622	45	
Valve assembly (with ball nut) x Power steering gear housing sub-assembly		61	622	45	
Power piston plunger guide nut		20	204	15	

Steering Linkage

Part Tightened		N*m	kgf*cm	ft.*lbf
Power steering gear x Pitman arm		195	1988	144
Steering relay rod end sub-assembly x Pitman arm		90.7	925	67
Steering relay rod end sub-assembly x Steering damper assembly		73.6	751	54
Steering damper assembly x Steering damper bracket		73.6	751	54
Steering damper bracket x Body		39	398	29
Clamp set nut		36.8	375	27
Steering knuckle arm x Steering relay rod end sub-assembly		90.7	925	67
Steering knuckle arm x Tie rod end sub-assembly		90.7	925	67