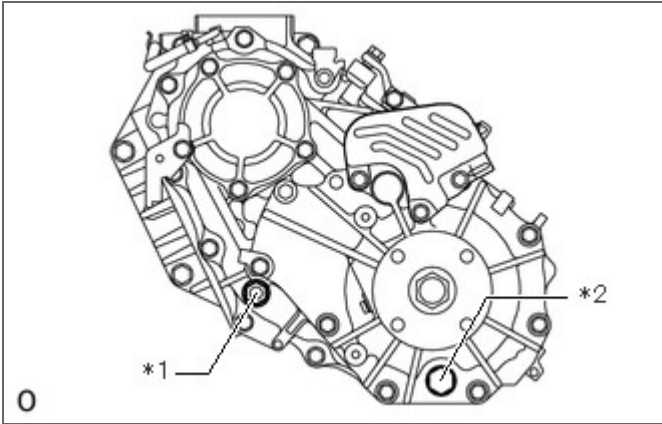


HF1A TRANSFER / 4WD / AWD TRANSFER OIL REPLACEMENT

PROCEDURE

1.DRAIN TRANSFER OIL

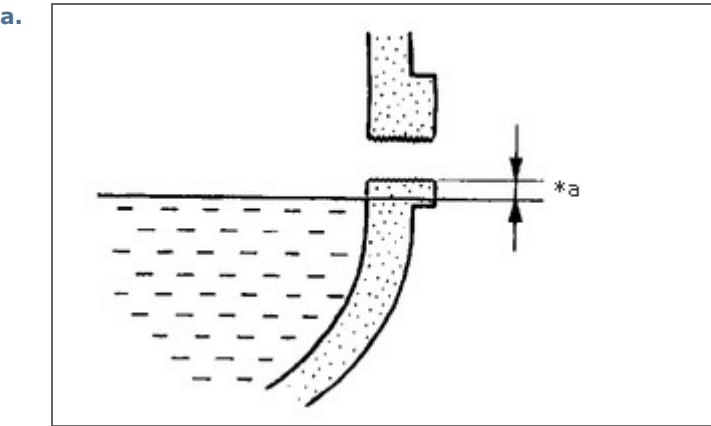


*1	No. 1 Transfer Case Plug (Filler Plug)
*2	Transfer Drain Plug

- a. Remove the No. 1 Transfer Case Plug (Filler Plug) and No. 1 transfer case gasket.
- b. Remove the transfer drain plug and transfer drain plug gasket, and drain the transfer oil.
- c. Install a new transfer drain plug gasket to the transfer drain plug and then install the transfer drain plug.

Torque:
37.24 N*m (380 kgf*cm, 27 ft.*lbf)

2.ADD TRANSFER OIL



*a	0 to 5.0 mm (0 to 0.196 in.)
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Pour oil so that the oil level is between 0 to 5.0 mm (0 to 0.196 in.) from the bottom lip of the filler plug hole.

Transfer Oil:	
Oil grade	Oil viscosity
API GL-4 or GL-5	SAE 75W-90

Standard capacity:
1.5 liters (1.6 US qts, 1.3 Imp. qts)

NOTICE:

- When adding oil, pour it slowly.
- Add oil a little at a time, waiting several minutes between each addition of oil.
- Too much or too little oil will lead to transfer problems.

- b.** Wait approximately 5 minutes and check that the oil level has not changed.
- c.** Install a new No. 1 transfer case gasket to the No. 1 Transfer Case Plug (Filler Plug) and then install the No. 1 Transfer Case Plug (Filler Plug).

Torque:**37.24 N*m (380 kgf*cm, 27 ft.*lbf)**

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