

PROCEDURE



1.INSTALL SPEEDOMETER SENSOR

83181A

- a. Coat a new O-ring with gear oil and install it to the speedometer sensor.
- b. Install the speedometer driven gear to the speedometer sensor with a new E-ring.
- c. Install the speedometer sensor to the transfer assembly with the bolt.

Torque:**16 N*m (163 kgf*cm, 12 ft.*lbf)**

- d. Connect the speedometer sensor connector.