

CLUTCH CLUTCH UNIT(for 1GR-FE) REMOVAL

PROCEDURE

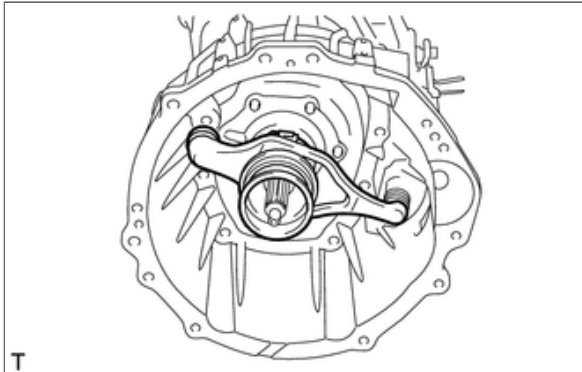
1.REMOVE MANUAL TRANSMISSION ASSEMBLY

Click here [Drivetrain>H150F MANUAL TRANSMISSION / TRANSAXLE>MANUAL TRANSMISSION ASSEMBLY\(for 1GR-FE\)>REMOVAL](#)

2.REMOVE CLUTCH RELEASE FORK SUB-ASSEMBLY

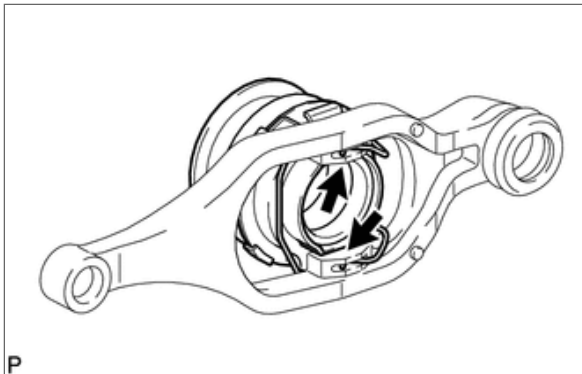
31204

a.



Remove the clutch release fork sub-assembly with the clutch release bearing assembly from manual transmission assembly.

b.

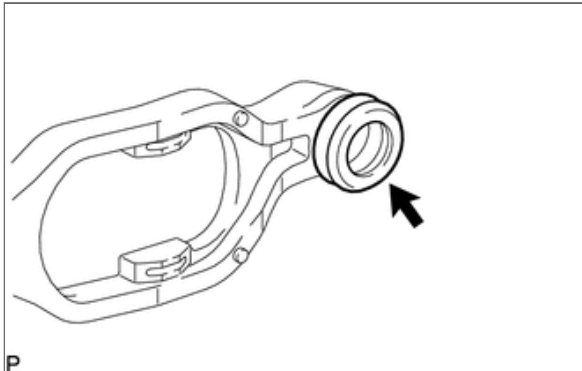


Remove the clutch release bearing assembly and release bearing hub clip from the clutch release fork sub-assembly.

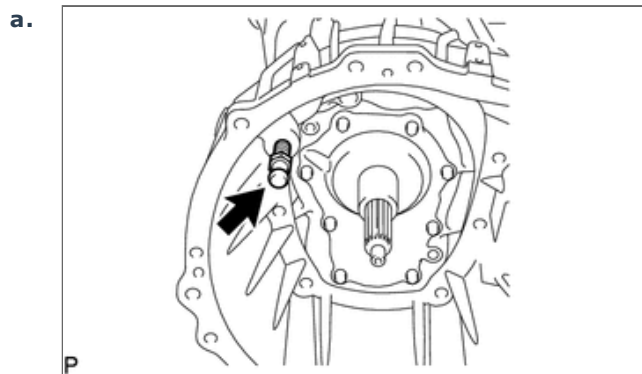
3.REMOVE CLUTCH RELEASE FORK SUPPORT BOOT

31237

a.

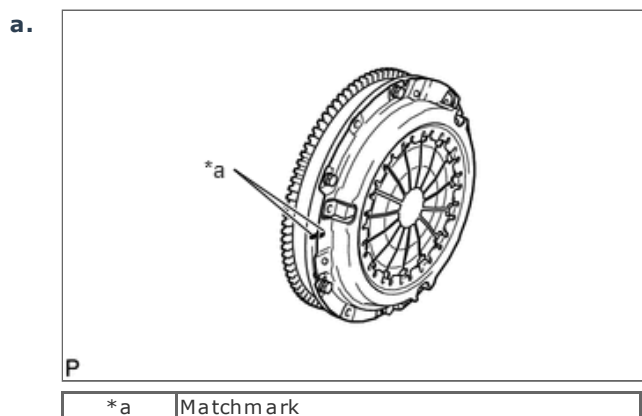


Remove the clutch release fork support boot from the clutch release fork sub-assembly.



Remove the release fork support from the manual transmission assembly.

5.REMOVE CLUTCH COVER ASSEMBLY



Put matchmarks on the clutch cover and flywheel.

- b. Loosen each set bolt one turn at a time until spring tension is released.
- c. Remove the 6 set bolts and pull off the clutch cover assembly.

NOTICE:

Do not drop the clutch disc.

6.REMOVE CLUTCH DISC ASSEMBLY

NOTICE:

Keep the lining part of the clutch disc, pressure plate and surface of the flywheel away from oil and foreign matter.

7.INSPECT INPUT SHAFT BEARING

[Click here](#)Drivetrain>CLUTCH>CLUTCH UNIT(for 1GR-FE)>INSPECTION