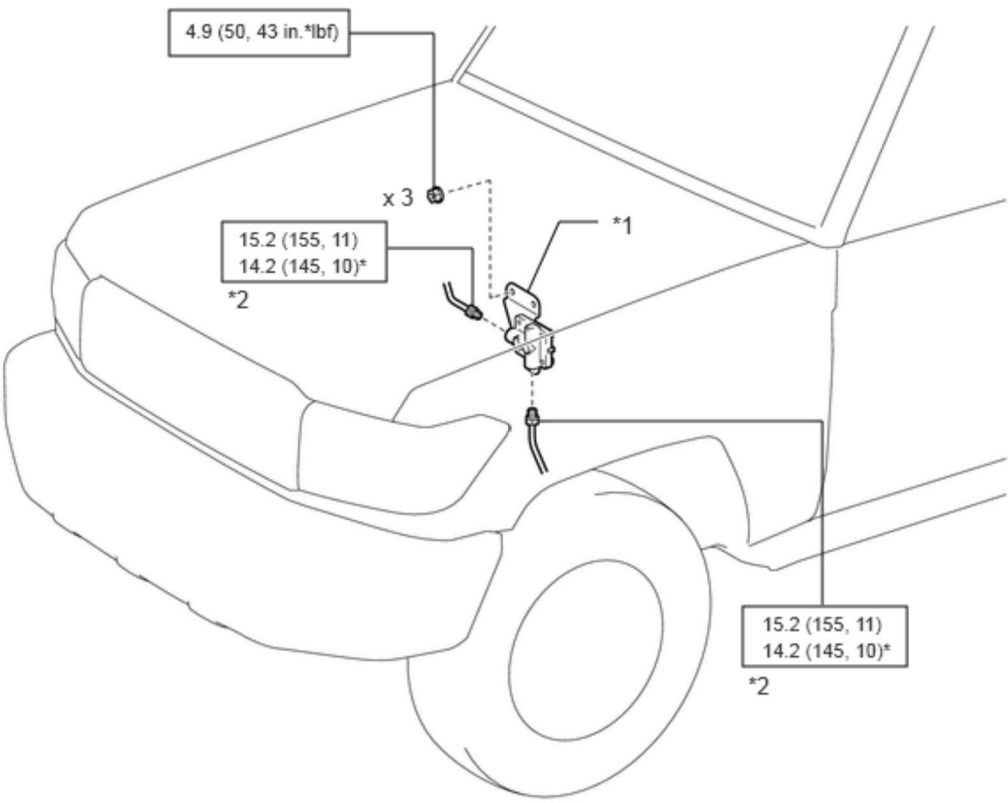


ILLUSTRATION



P			
*1	CLUTCH ACCUMULATOR ASSEMBLY	*2	FLEXIBLE HOSE TUBE
N*m (kgf*cm, ft.*lbf): Specified torque		*	For use with union nut wrench