

SPECIFICATIONS SEAT BELT TORQUE SPECIFICATIONS

Rm Title	Part Tightened		N*m	kgf*cm	ft.*lbf	in.*lbf
Front Seat Inner Belt Assembly (for Separate Seat Type)	Front seat inner belt assembly x Front seat assembly		42	428	31	
Front Seat Inner Belt Assembly (for Bench Seat Type)	Front seat lap outer belt sub-assembly x Front seat inner belt assembly RH x Body		42	428	31	
Front Seat Outer Belt Assembly (for Double Cab)	Front seat outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Floor anchor	42	428	31	
Front Seat Outer Belt Assembly (for Single Cab)	Front seat outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Lower part of retractor	42	428	31	
		Floor anchor	42	428	31	
Front Seat Outer Belt Assembly (for Short Body)	Front seat outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Lower part of retractor	42	428	31	
		Floor anchor	42	428	31	
Front Seat Outer Belt Assembly (for Long Body)	Front seat outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Lower part of retractor	42	428	31	
		Floor anchor	42	428	31	
Front Seat Outer Belt Assembly (for Semi-long Body)	Front seat outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Floor anchor	42	428	31	
Front Center Seat Inner Belt (for Bench Seat Type)	Front seat inner belt assembly x Body	Front seat inner belt assembly x Front seat lap inner belt sub-assembly x Body	42	428	31	
		Front seat lap outer belt sub-assembly x Front seat inner belt assembly x Body	42	428	31	
Rear Seat Outer Belt Assembly (for Double Cab)	Rear seat 3 point type outer belt assembly x Body	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Lower part of retractor	42	428	31	
		Floor anchor	42	428	31	
Rear Seat Outer Belt Assembly (for Short Body)	Rear seat outer 3 point type belt assembly x Body	Retractor	42	428	31	
		Shoulder anchor	42	428	31	
		Floor anchor	42	428	31	
Rear Seat Outer Belt Assembly (for Long Body)	Rear seat outer 3 point type belt assembly x Body	Retractor	42	428	31	
		Shoulder anchor	42	428	31	
		Floor anchor	42	428	31	
Rear Seat Outer Belt Assembly (for Semi-long Body)	Rear seat outer 3 point type belt	Upper part of retractor	5.0	51		44
		Shoulder anchor	42	428	31	
		Lower part of retractor	42	428	31	

Rm Title		Part Tightened	N*m	kgf*cm	ft.*lbf	in.*lbf
	assembly x Body	Floor anchor	42	428	31	
Rear No. 1 Seat Inner Belt Assembly (for Model Code #J71 Series)	Rear center seat lap type belt assembly x Rear seat cushion support assembly x Rear seat cushion leg sub-assembly		41	418	30	
	Rear seat 3 point type belt assembly x Rear seat cushion support assembly x Rear seat cushion leg sub-assembly		41	418	30	
Rear No. 1 Seat Inner Belt Assembly (for Model Code #J78 Series)	Rear center seat lap type belt assembly x Rear seat cushion support assembly x Rear seat cushion leg sub-assembly		41	418	30	
	Rear seat 3 point type belt assembly x Rear seat cushion support assembly x Rear seat cushion leg sub-assembly		41	418	30	
Rear No. 1 Seat Inner Belt Assembly (for Bench Reclining Fold Down Seat Type)	Seat inner belt sub-assembly x Rear seat 3 point type belt assembly LH x Rear seat lock assembly LH x Rear seat cushion frame sub-assembly.		41	418	30	
	Seat outer belt sub-assembly x Rear seat 3 point type belt assembly RH x Rear seat lock assembly RH x Rear seat cushion frame sub-assembly.		41	418	30	
Rear No. 2 Seat Inner Belt Assembly (for Short Body)	No. 1 seat lap type belt assembly x Body		42	428	31	
	No. 2 seat lap type belt assembly x Body		42	428	31	
	Rear seat lap type belt assembly x Body		42	428	31	
Rear No. 2 Seat Inner Belt Assembly (for Long Body)	No. 1 seat lap type belt assembly x Body		42	428	31	
	No. 3 seat lap type belt assembly x Body		42	428	31	
	No. 4 seat lap type belt assembly x Body		42	428	31	
	Rear seat No. 2 lap type belt assembly x Body		42	428	31	
Child Restraint Seat Tether Anchor	Tether anchor bracket sub-assembly x Body		27	275	20	