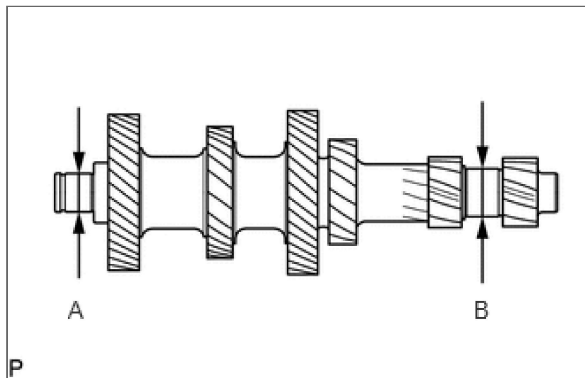


PROCEDURE

1.INSPECT COUNTER GEAR

a.



Using a micrometer, measure the journal diameter of the counter gear as shown in the illustration.

Standard journal:

Measuring point	Standard journal diameter	Minimum journal diameter
A	30.002 to 30.015 mm (1.1812 to 1.1816 in.)	30.002 mm (1.1812 in.)
B	35.957 to 35.970 mm (1.4157 to 1.4161 in.)	35.957 mm (1.4156 in.)

If the journal diameter is less than the minimum, replace the counter gear with a new one.