

FRONT SUSPENSION FRONT LEADING ARM INSTALLATION

CAUTION / NOTICE / HINT

HINT:

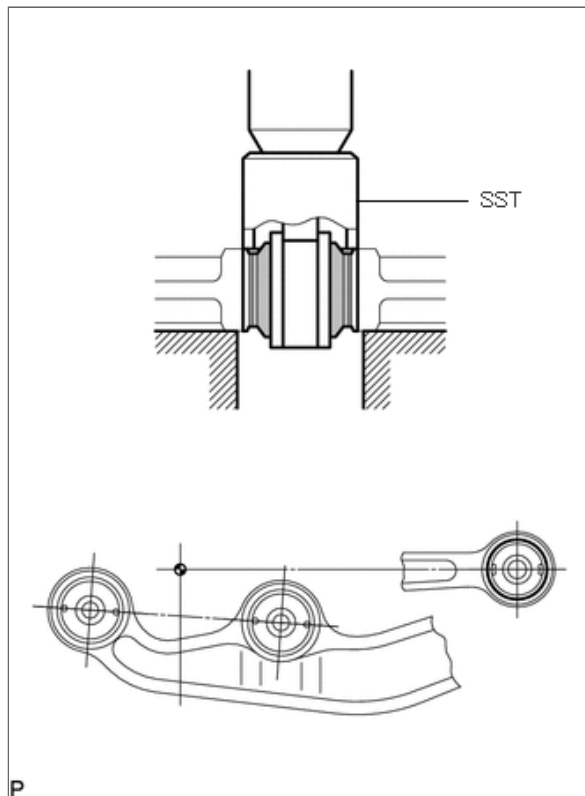
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

PROCEDURE

1.INSTALL LOWER ARM BUSH

48654

a.



Using SST and a press, install a new lower arm bush.

SST

09710-22042 (09710-02061)

NOTICE:

Install the lower arm bush in the direction shown in the illustration.

2.TEMPORARILY INSTALL FRONT LEADING ARM ASSEMBLY

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- Temporarily install the front leading arm assembly to the front axle housing assembly with 2 new bolts, 2 washers and 2 nuts.
- Temporarily install the front leading arm assembly to the frame with a new bolt, washers and nut.

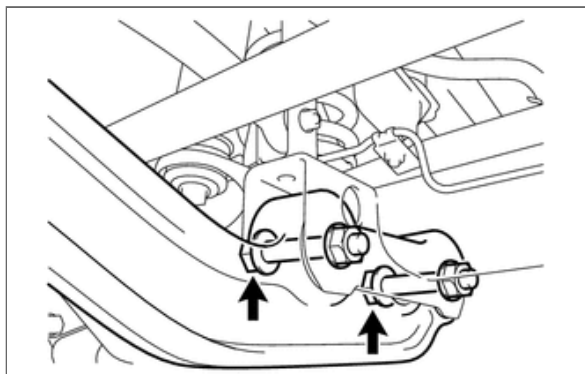
3.INSTALL FRONT WHEEL

4.STABILIZE SUSPENSION

[Click here](#)Suspension>FRONT SUSPENSION>FRONT COIL SPRING>INSTALLATION

5.TIGHTEN FRONT LEADING ARM ASSEMBLY

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- a. Tighten the 2 bolts and 2 nuts.

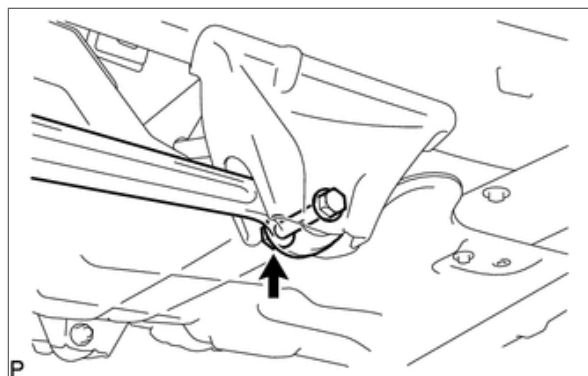
Torque:

171.6 N*m (1750 kgf*cm, 127 ft.*lbf)

NOTICE:

Since a stopper nut is used, tighten the bolt.

- b.



Tighten the bolt and nut.

Torque:

176.5 N*m (1800 kgf*cm, 130 ft.*lbf)