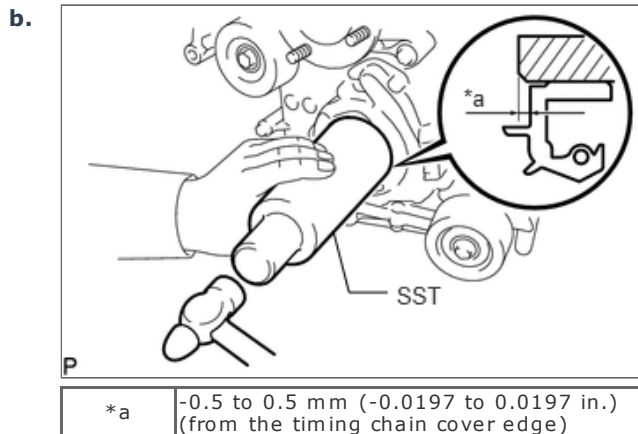


PROCEDURE

1.INSTALL FRONT CRANKSHAFT OIL SEAL

11301C

a. Apply MP grease to the lip of a new front crankshaft oil seal.



Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.

SST

09226-10010

Standard:

-0.5 to 0.5 mm (-0.0197 to 0.0197 in.) (from the timing chain cover edge)

NOTICE:

- Keep the lip of the oil seal free from foreign matter.
- Do not tap in the oil seal at an angle.

2.INSTALL CRANKSHAFT PULLEY

13471

[Click here](#)Engine / Hybrid System>1GR-FE ENGINE MECHANICAL>ENGINE UNIT>REASSEMBLY

3.INSTALL FAN SHROUD

16711

[Click here](#)Engine / Hybrid System>1GR-FE COOLING>RADIATOR>INSTALLATION

4.INSPECT FOR OIL LEAK

[Click here](#)Engine / Hybrid System>1GR-FE LUBRICATION>OIL AND OIL FILTER>REPLACEMENT