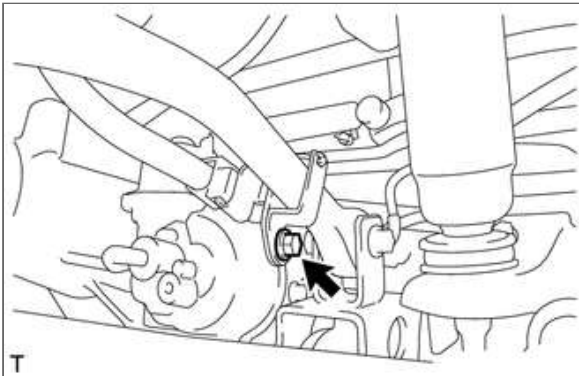


PROCEDURE

1.REMOVE FRONT WHEEL

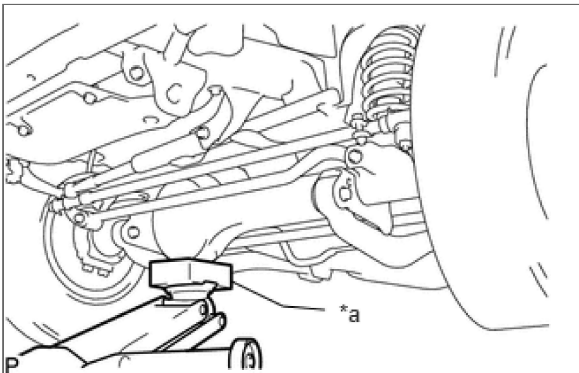
[Click here](#)Suspension>TIRE / WHEEL>TIRE AND WHEEL>REMOVAL

2.REMOVE WIRE HARNESS CLAMP (w/ Differential Lock)**a.**

Remove the bolt and disconnect the wire harness clamp assembly.

3.DISCONNECT FRONT SHOCK ABSORBER ASSEMBLY LH (for 1GR-FE)

48520

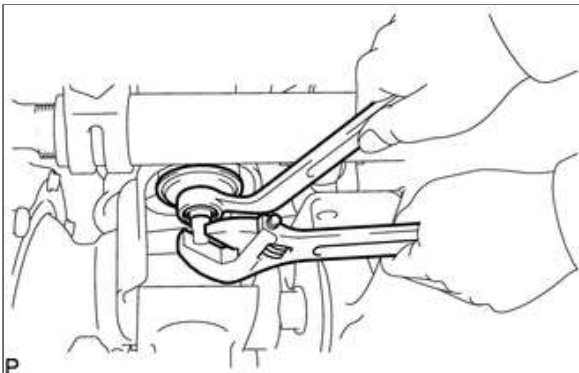
a.

*a | Wooden or Rubber Block

Support the front axle housing assembly with a jack.

NOTICE:

Place a wooden or rubber block between the jack and arm.

b.

Hold the front shock absorber and remove the lower mounting nut and front No. 2 shock absorber cushion retainer.



4.DISCONNECT FRONT SHOCK ABSORBER ASSEMBLY RH (for 1GR-FE)

48510

HINT:

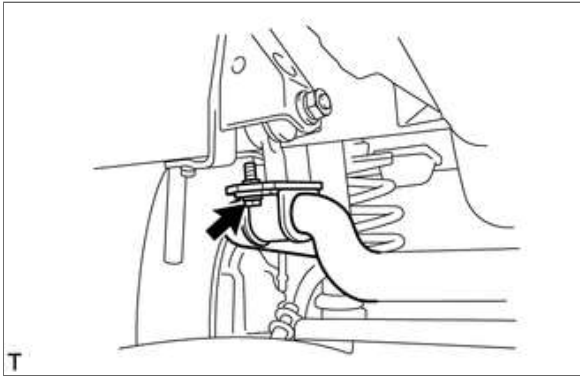
Use the same procedure described for the LH side.



5.REMOVE FRONT STABILIZER BAR

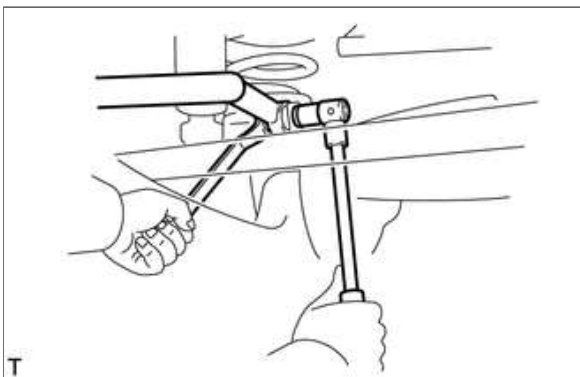
48811

a.



Remove the 4 bolts and disconnect the front stabilizer bar from the front stabilizer links.

b.



Remove the bolt, nut and front stabilizer bar from the front axle housing assembly.

HINT:

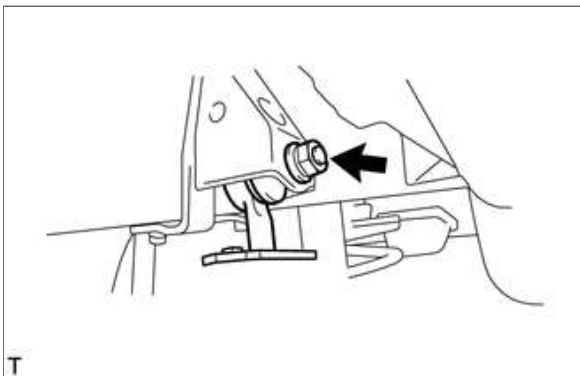
Use the same procedure described for the other side.



6.REMOVE FRONT STABILIZER LINK SUB-ASSEMBLY LH

48802F

a.



Remove the nut, washer and front stabilizer link sub-assembly from the front No. 1 stabilizer bracket.



7.REMOVE FRONT STABILIZER LINK SUB-ASSEMBLY RH

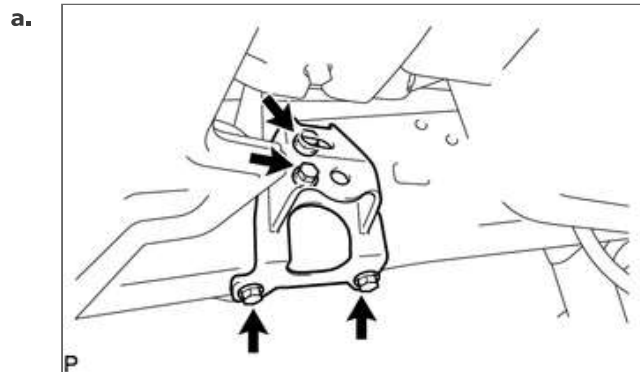
48802F

HINT:

Use the same procedure described for the LH side.

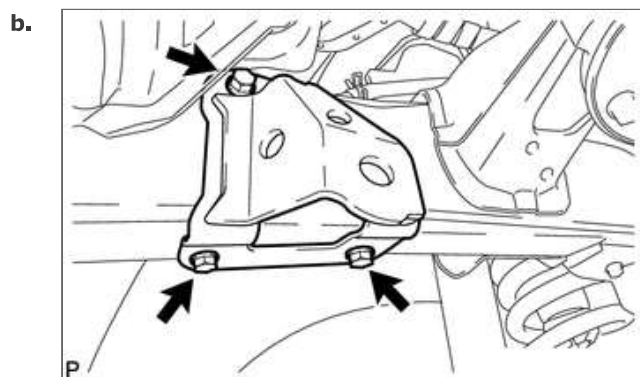
8.REMOVE FRONT NO. 1 STABILIZER BAR BUSHING**48815**

- a. Remove the 2 front No. 1 stabilizer bar bushings from the front stabilizer bar.

9.REMOVE FRONT NO. 1 STABILIZER BRACKET LH**48829A**

except 1GR-FE:

- i. Remove the 4 bolts and front No. 1 stabilizer bracket from the chassis frame.



for 1GR-FE:

- i. Remove the 3 bolts and front No. 1 stabilizer bracket from the chassis frame.

10.REMOVE FRONT NO. 1 STABILIZER BRACKET RH**48824A****HINT:**

Use the same procedure described for the LH side.

11.REMOVE BUSHING

- a. Remove the 2 collars and 2 bushings from the front stabilizer bar.