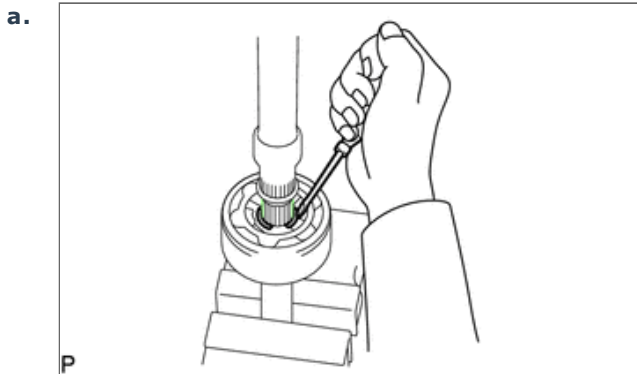
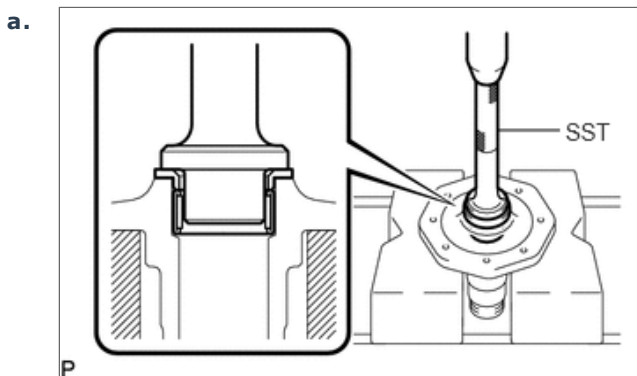


**CAUTION / NOTICE / HINT****PROCEDURE****1.INSTALL FRONT AXLE OUTER SHAFT SUB-ASSEMBLY****43405**

Hold the front axle outer shaft in a vise and while compressing a new snap ring, install the front axle inner shaft to the front axle outer shaft.

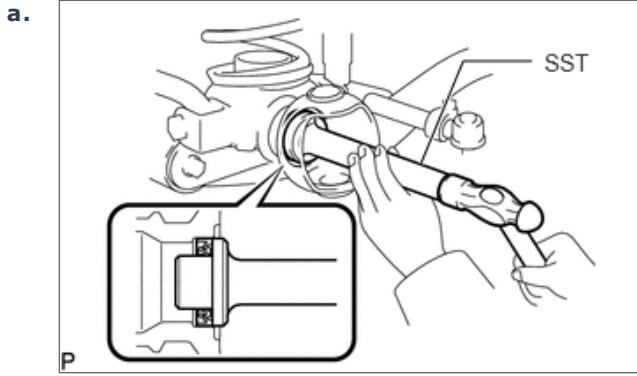
- b. Make sure that the front axle inner shaft cannot be pulled out.

**2.INSTALL STEERING KNUCKLE BUSHING****43211R**

Using SST and a press, install a new needle roller bearing and new steering knuckle bushing into the steering knuckle spindle.

**SST**  
**09618-60010**

**3.INSTALL FRONT DRIVE SHAFT TYPE T OIL SEAL****43411D**



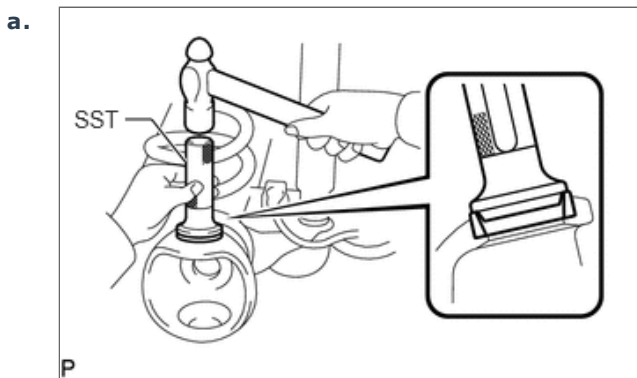
Using SST and a hammer, install a new front drive shaft type T oil seal into the front axle housing assembly.

**SST**  
**09618-60010**

- b. Coat the seal lip with MP grease.

#### 4.INSTALL STEERING KNUCKLE ARM BEARING

**45611F**



Using SST and a hammer, carefully install 2 new bearing outer races.

**SST**  
**09605-60010**

- b. Place MP grease in the palm of your hand.
- c. Pack grease into the steering knuckle arm bearing, continuing until the grease oozes out from the other side.
- d. Do the same around the bearing circumference.

#### 5.INSTALL STEERING KNUCKLE LH

**43212**

- a. Place the 2 steering knuckle arm bearings in positions on the steering knuckle and front axle housing.
- b. Install the steering knuckle to the front axle housing assembly.

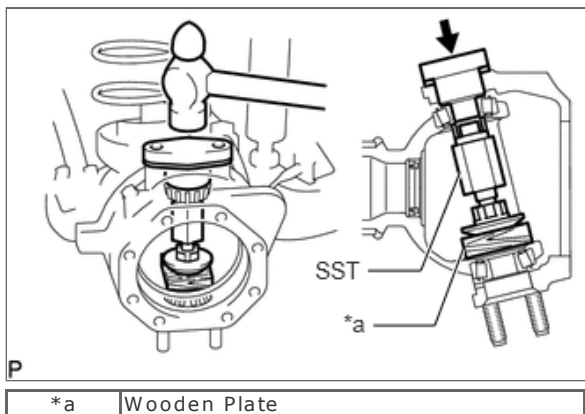
#### 6.INSTALL STEERING KNUCKLE OIL SEAL SUB-ASSEMBLY

**43204**

- a. Install a new steering knuckle outer oil seal, new steering knuckle inner oil seal and new steering knuckle oil seal inner ring to the steering knuckle.

#### 7.TEMPORARILY INSTALL STEERING KNUCKLE BEARING CAP

**43232**



- a. Using SST and wooden plate, support the upper bearing inner race.

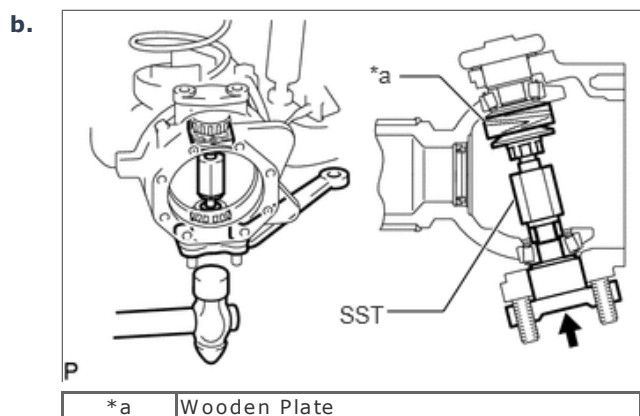
**SST**  
**09606-60020**

- b. Install the steering knuckle bearing cap over the used No. 1 steering knuckle adjust shim.  
c. Using a hammer, install the bearing cap into the bearing inner race.

#### 8.TEMPORARILY INSTALL NO. 1 STEERING KNUCKLE ARM

45611G

- a. Install a new steering knuckle king pin dust or ring seal to the No.1 steering knuckle arm.



Using SST and wooden plate, support the lower bearing inner race.

**SST**  
**09606-60020**

- c. Using a hammer, install the No. 1 steering knuckle arm into the bearing inner race.  
d. Remove SST from the steering knuckle.

#### 9.TEMPORARILY INSTALL NO. 2 STEERING KNUCKLE ARM

45612A

#### HINT:

Use the same procedure described for the No. 1 steering knuckle arm.

#### 10.INSTALL STEERING KNUCKLE BEARING CAP

43232

- a. Install the steering knuckle bearing cap with the 2 bolts.

**Torque:**  
**96.1 N\*m (980 kgf\*cm, 71 ft.\*lbf)**

## 11.INSTALL NO. 1 STEERING KNUCKLE ARM

45611G

- a. Install the No. 1 steering knuckle arm with the 4 cone washers and 4 nuts.

### Torque:

**123 N\*m (1254 kgf\*cm, 91 ft.\*lbf)**

## 12.INSTALL NO. 2 STEERING KNUCKLE ARM

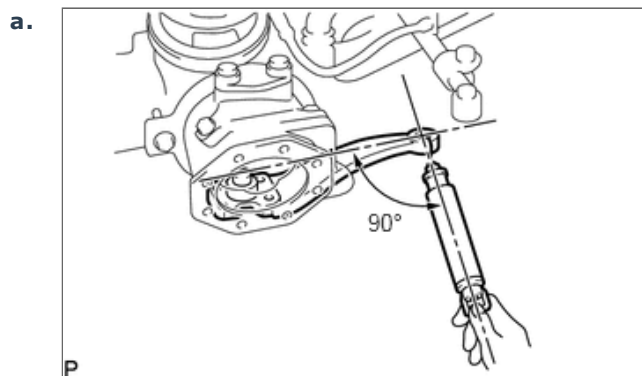
45612A

### HINT:

Use the same procedure described for the No. 1 steering knuckle arm.

## 13.MEASURE BEARINGS PRELOAD

45611F



Using a spring tension gauge, measure the preload.

### Preload (at starting):

**25 to 44 N (3 to 4 kgf, 5.6 to 9.9 lbf)**

## 14.ADJUST BEARINGS PRELOAD

45611F

- a. Remove the steering knuckle bearing cap and No. 1 steering knuckle adjust shim.
- b. Select the No. 1 steering knuckle adjust shim.

### Adjusting Shim Thickness:

Thickness mm (in.)
0.1 (0.004)
0.2 (0.008)
0.5 (0.020)
1.0 (0.039)

- c. Install the steering knuckle bearing cap with the 2 bolts.

### Torque:

**96.1 N\*m (980 kgf\*cm, 71 ft.\*lbf)**

## 15.INSTALL STEERING KNUCKLE OIL SEAL COVER

43241

- a. Install the 2 steering knuckle oil seal covers to the steering knuckle with the 6 bolts.

### Torque:

**5.4 N\*m (55 kgf\*cm, 48 in.\*lbf)**

- a. Connect the tie rod end to the No. 1 steering knuckle arm with the nut.

**Torque:**

**90.7 N\*m (925 kgf\*cm, 67 ft.\*lbf)**

**NOTICE:**

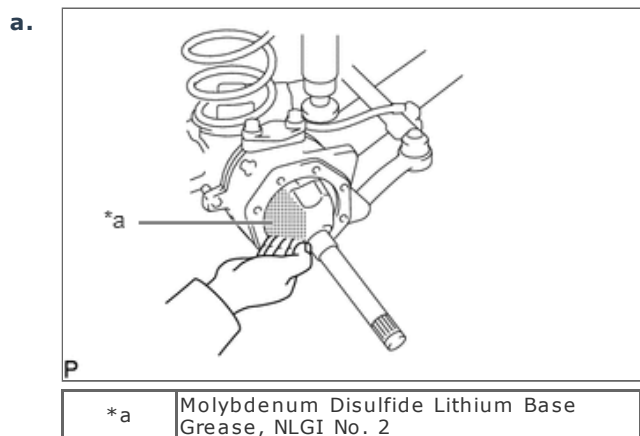
Tighten the nut up to an additional 60° if the holes for the cotter pin are not aligned.

- b. Install a new cotter pin.

## 17.INSTALL FRONT AXLE SHAFT ASSEMBLY

- a. Position one flat part of the outer shaft upward and install the front axle shaft assembly.

## 18.PACK STEERING KNUCKLE WITH GREASE



Pack molybdenum disulfide lithium base grease, NLGI No. 2 into the steering knuckle to about 3 fourths of the steering knuckle.

## 19.INSTALL STEERING KNUCKLE SPINDLE SUB-ASSEMBLY

- a. Place a new knuckle spindle gasket in position on the steering knuckle and install the knuckle spindle.
- b. Place the front disc brake dust cover, new front axle hub dust seal and a new knuckle spindle oil retainer gasket on the steering knuckle spindle.
- c. Install the 8 bolts.

**Torque:**

**46.6 N\*m (475 kgf\*cm, 34 ft.\*lbf)**

## 20.CONNECT FRONT SPEED SENSOR LH (w/ ABS)

- a. Connect the front speed sensor LH to the steering knuckle with the bolt.

**Torque:**

**12.8 N\*m (131 kgf\*cm, 9 ft.\*lbf)**

## 21.INSTALL FRONT AXLE HUB SUB-ASSEMBLY LH

Click here[Drivetrain>AXLE AND DIFFERENTIAL>FRONT AXLE HUB>INSTALLATION](#)

## 22.INSPECT AND ADJUST FRONT WHEEL ALIGNMENT

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[Click here](#)Suspension>ALIGNMENT / HANDLING DIAGNOSIS>FRONT WHEEL ALIGNMENT>ADJUSTMENT

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