

PROCEDURE

1.INSTALL GENERATOR ASSEMBLY

27020

- a. Install the generator assembly with the 2 bolts.
Torque:
43 N*m (438 kgf*cm, 32 ft.*lbf)
- b. Connect the wire harness.
i. Install the 2 wire harness clamp brackets with the 2 bolts.
Torque:
8.0 N*m (82 kgf*cm, 71 in.*lbf)
- ii. Attach the clamp.
- iii. Connect the wire to terminal B and install the nut.
Torque:
9.8 N*m (100 kgf*cm, 87 in.*lbf)
- iv. Install the terminal cap.
- v. Connect the connector to the generator assembly.

2.INSTALL OIL BAFFLE PLATE

12216C

- a. Install the oil baffle plate with the bolt.
Torque:
9.0 N*m (92 kgf*cm, 80 in.*lbf)

3.INSTALL FAN AND GENERATOR V BELT

16361A

[Click here](#)Engine / Hybrid System>1GR-FE ENGINE MECHANICAL>DRIVE BELT>INSTALLATION

4.CONNECT CABLE TO NEGATIVE BATTERY TERMINAL