

Fig 12.1 210/205 Label Applicator

**TABLE 12.1 210/205 LABEL APPLICATOR**

<b>Serial (1)</b>	<b>Part number (2)</b>	<b>Description (3)</b>	<b>Remarks (4)</b>
Fig 12.1	200-0210-201	210 Label Applicator	
	200-0205-201	205 Label Applicator	
1	396683	210/205 Operator's control panel	See Fig 12.2
2	-	Web drive components	See Fig 12.3
3	100-0210-149	Brush rod	
4	100-0210-155	Wipe down brush	
5	100-0210-154	Brush arm	
6	-	Electronic components and mounting bracket	See Fig 12.4
7	J200-0210-211	Electronics module	See Fig 12.5

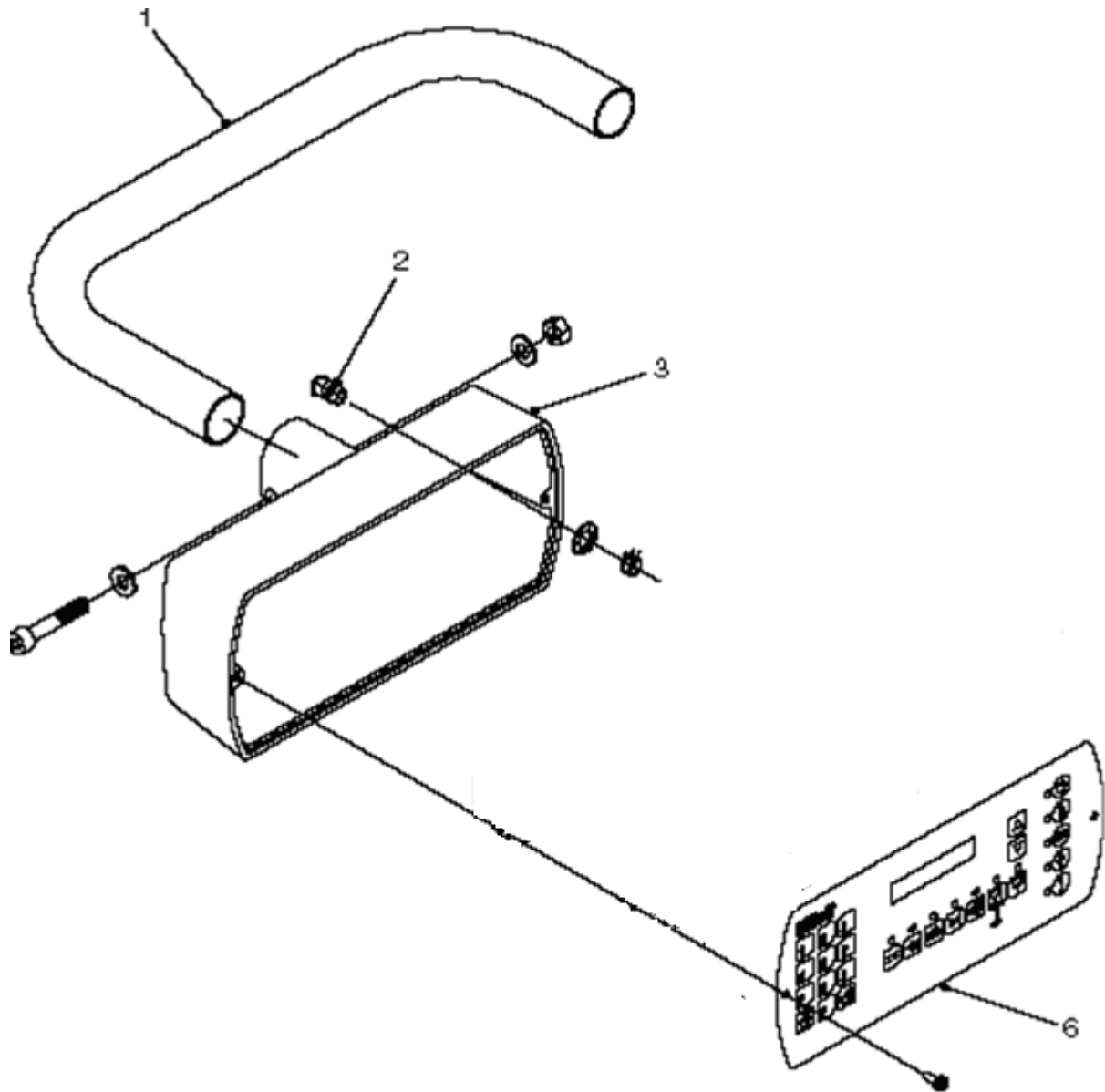
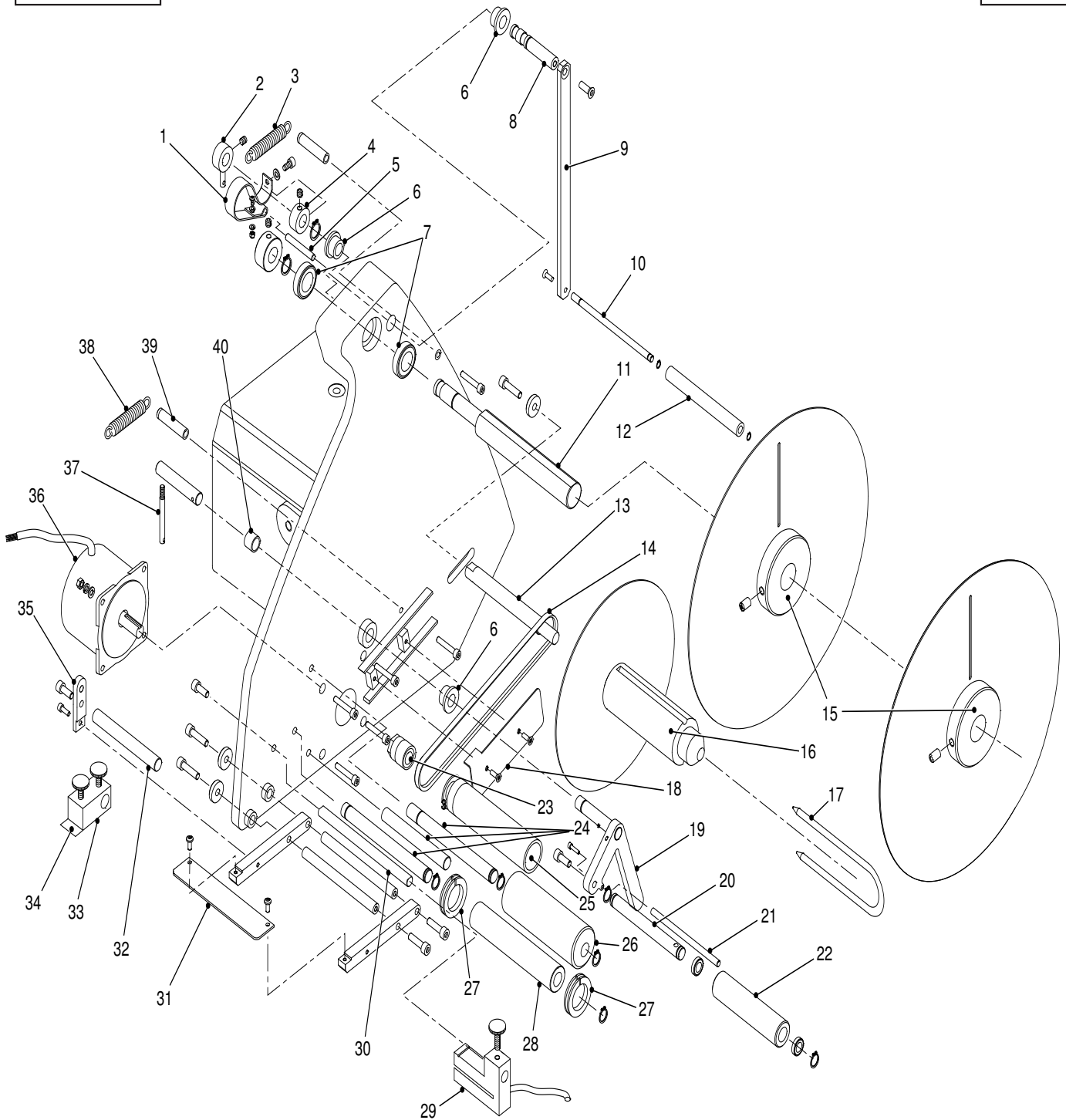


Fig 12.2 Operator's control panel

**TABLE 12.2 OPERATOR'S CONTROL PANEL**

Serial (1)	Part number (2)	Description (3)	Qty (4)	Remarks (5)
Fig 12.2	J200-0210-211	210/205 Operator's control panel (whole Controller)	1	
1	100-0210-138	Control box mounting tube	1	
2	500-0050-108	EMC gland	1	
6	100-0210-133	Control box casting	1	
4	396683	Control PCB	1	
5	N/A	Keypad plate	1	)included with 396683
3	N/A	Keypad overlay	1	)included with 396683
NI	501-0007-168	8 core screened cable	1m	)These items
NI	500-0036-132	10 way housing	1	)make up the
NI	500-0036-133	Crimp terminal	7	)cable
NI	500-0036-584	8 pin DIN plug	1	)between
				)the control
				)panel and the
				)connector
				)panel



**Fig 12.3 Web drive components**



**TABLE 12.3 WEB DRIVE COMPONENTS**

Serial (1)	Part number (2)	Description (3)	Qty (4)	Remarks (5)
Fig 12.3		Web guide components	-	
1	100-0210-110	Brake band	1	
2	100-0210-108	Spring anchor collar	1	
3	500-0122-108	Extension spring	1	
4	100-0210-107	Brake band collar	1	
5	100-0210-139	Brake band anchor	1	
6	500-0045-125	12 flanged oilite bush	3	
7	500-0045-127	15 single row ball bearing	2	
8	100-0210-146	Dancer arm shaft	1	
9	100-0210-106	Dancer arm	1	
10	100-0210-147	Dancer roller shaft	1	
11	100-0210-103	Unwind shaft	1	
12	100-0210-109	Dancer roller	1	
13	100-0210-130	Rewind shaft	1	
14	500-0064-106	Vee belt	1	
15	100-0210-156	Unwind hub assembly	2	
16	100-0210-131	Rewind roller	1	
17	100-0210-157	Rewind lock pin	1	
18	100-0210-129	Belt cover	1	
19	100-0210-148	Nip arm assembly, left hand	1	
20	100-0210-126	Nip roller shaft	1	
21	100-0210-128	Nip safety bar	1	
22	100-0210-127	Nip roller	1	
23	500-0045-129	Trantorque coupling	1	
24	100-0210-134	Idler shaft	3	
25	100-0210-122	Drive roller	1	
26	100-0210-112	Large idler roller	1	
27	100-2610-103	Web guide (p/n 2100002)	3	

(Continued)

**TABLE 12.3 WEB DRIVE COMPONENTS (Continued)**

Serial (1)	Part number (2)	Description (3)	Qty (4)	Remarks (5)
28	100-0210-113	Small idler roller	1	
29	200-0210-114	Label sensor assembly	1	
30	100-0210-114	Label sensor shaft	1	
31	100-0210-121	Peel plate	1	
32	100-0210-116	Friction block shaft	1	
33	100-0210-160	Friction block	1	
34	100-2600-139	Hold down spring	1	
35	100-0210-137	Mounting block	1	
36	<b>396122</b>	Stepper motor	1	
37	100-0210-136	Nip spring post	1	
38	500-0122-121	Extension spring	1	
39	100-0210-124	Short spring post	1	
40	500-0045-126	ø12 plain oilite bush	1	
NI	100-0210-145	Threading label, left-hand	1	
NI	100-0210-151	Nip arm assembly, right-hand	1	
NI	400-0009-339	Threading label, right hand	1	



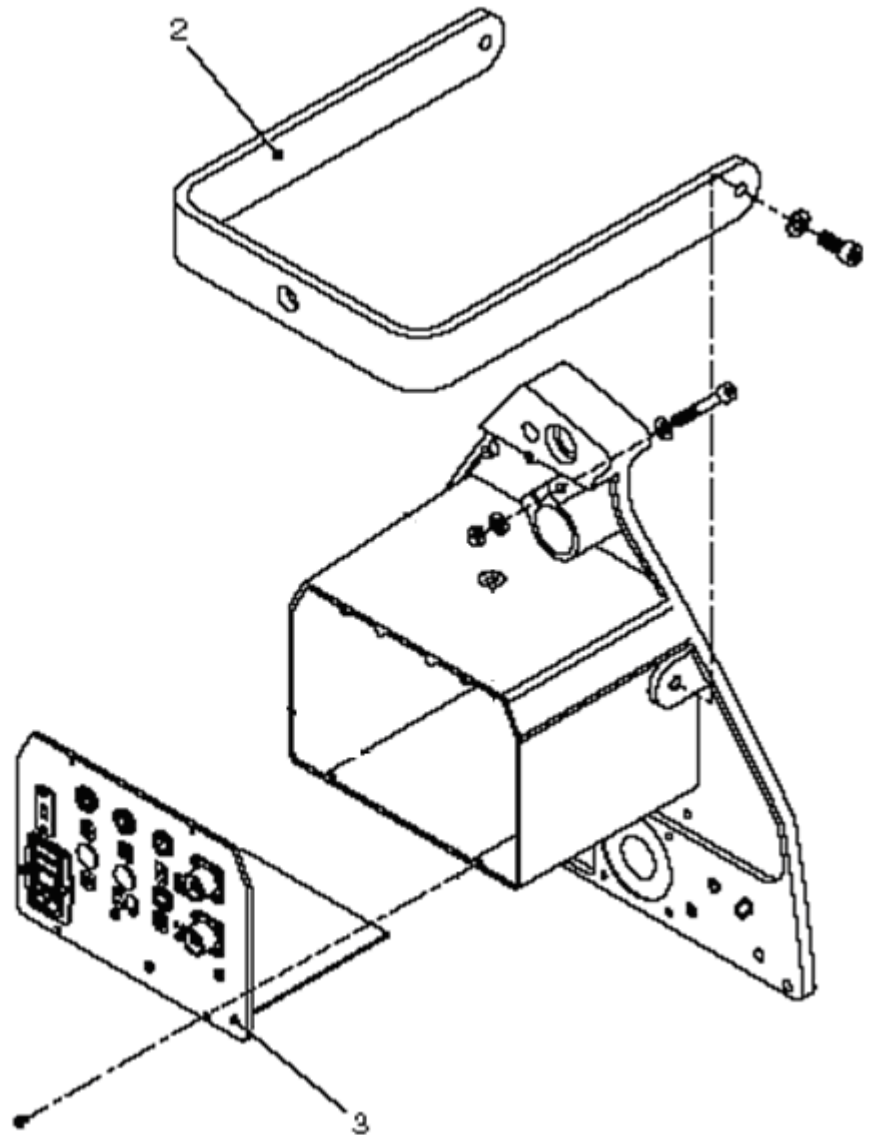


Fig 12.4 Electronic components and mounting bracket

**TABLE 12.4 ELECTRONIC COMPONENTS AND MOUNTING BRACKET**

Serial (1)	Part number (2)	Description (3)	Qty (4)	Remarks (5)
Fig 12.4	-	Electronic components and mounting bracket	-	
1	369500	Power Supply is included with 369500	1	
2	100-0210-141	'U' Bracket	1	
3	200-0210-210	Electronics module	1	See Fig 12.5

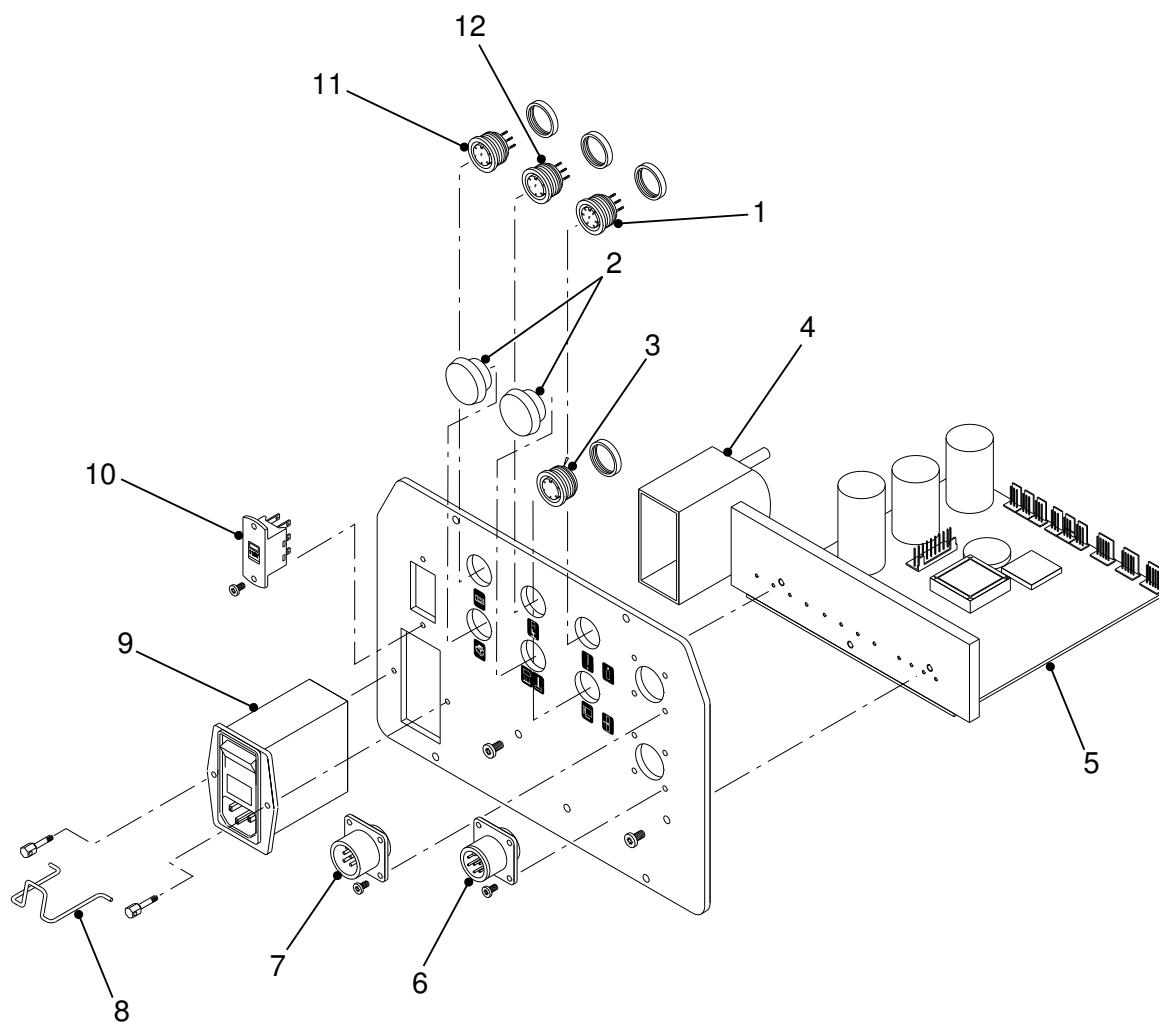


Fig 12.5 Electronics module

**TABLE 12.5 ELECTRONICS MODULE**

Serial (1)	Part number (2)	Description (3)	Qty (4)	Remarks (5)
Fig 12.5	200-0210-210	210 Electronics module	1	
	200-0205-210	205 Electronics module	1	
1	500-0036-558	7 pin DIN socket	1	
2	500-0076-133	Blanking plug	2	
3	500-0036-560	4 pin DIN socket	1	
4	500-0079-130	Insulating boot	1	
5	369500	210 CPU board	1	
	N/A	205 CPU board	1	
6	500-0036-496	6 pin circular connector; plug	1	
7	500-0036-433	4 pin circular connector; plug	1	
8	500-0097-116	Plug retaining clip	1	
9	500-0097-124	4A power entry module	1	
10	500-0082-141	Voltage selector switch	1	
11	500-0036-566	8 pin DIN socket	1	
12	500-0036-571	6 pin DIN socket	1	