



Videojet

1240/1280

Illustrated Parts Breakdown

P/N 463241-01
Revision AA, May 2020

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Table of Contents

Section 1 Introduction	1-1
1.1 About this Guide	1-1
1.2 Ordering Parts, Accessories, and Supplies	1-1
1.2.1 To Order by Telephone	1-1
1.2.2 To Order by Fax	1-1
1.2.3 To Order by the Internet.....	1-1
Section 2 Illustrated Parts List	2-1
2.1 How to Read the IPL.....	2-1
2.1.1 Illustrations	2-1
2.1.2 Alphabets	2-1
2.2 Videojet 1240/1280 Printer Parts	2-2
2.2.1 Cables.....	2-30
2.2.2 Power Cord	2-30
2.3 Optional Accessories	2-31
2.3.1 Beacon Kit.....	2-31
2.3.2 Air Dryer Kit.....	2-32
2.3.3 Wash Station.....	2-33
2.3.4 Universal Stand.....	2-34
2.3.5 Printhead Stand	2-35
2.3.6 Printer Wall Mount	2-37
2.3.7 Power Conditioner	2-38
2.4 Miscellaneous Accessories	2-38
2.4.1 Printhead Holder	2-38
2.4.2 Product Detectors	2-38
2.4.3 DIN Plugs.....	2-39
2.4.4 Encoders	2-39
2.4.5 Connectivity	2-40
2.5 Tools Kit	2-41
2.5.1 The Service Tool Kit (611248)	2-41

Section 1 Introduction

1.1 About this Guide

This manual shows the replacement parts, and accessories, that are available for the Videojet 1240/1280 printer.

Products described in this manual, and products that can be used with the system, are subject to continuous improvement and may change without notice.

The Illustrated Parts Breakdown is intended for use only by qualified Videojet service personnel, and those customers who are qualified trained service or maintenance personnel.

⚠ WARNING

Customers who intend to service and maintain the printer themselves must only have qualified personnel perform those procedures. Qualified personnel are those who have undergone the proper technical training (successful completion of a training course covering this equipment), have experience to work on this equipment, and are aware of the hazards to which they will be exposed.

1.2 Ordering Parts, Accessories, and Supplies

For your convenience, you can order replacement parts, accessories, and supplies from Videojet by telephone, by fax, or through our Internet ordering service. Please have the following information available to ensure quick, easy, and accurate service.

- Your customer number
- Your name and telephone number
- Your P.O. (Purchase Order) number
- Your preferred method of delivery
- The part number and quantity of all items required

1.2.1 To Order by Telephone

Call Videojet at 1-800-843-3610 and speak to our Customer Service Representatives. Telephone hours are 7:00 a.m. to 7:00 p.m., Monday to Friday (Central Standard or Daylight Time). In emergencies, please contact our 24 - hour Technical Assistance Department at the same telephone number.

1.2.2 To Order by Fax

Fax orders can be sent 24 hours a day, 7 days a week:

- 1-800-582-1343 (USA)
- 630-616-3629 (International)

1.2.3 To Order by the Internet

Contact at www.videojet.com. Web orders can be placed 24 hours a day, 7 days a week. You can also view invoice status, and payment and sales order history on this site.

Section 2 Illustrated Parts List

The Illustrated Part List (IPL) contains the illustrations and the parts lists for the different assemblies in the printer. The parts lists give the part numbers, description and quantity of all the items and the modules in the printer. You can order the items and the modules for which the part numbers are given.

This manual contains the following informations:

- How to Read the IPL
- Videojet 1240/1280 Printer Parts

2.1 How to Read the IPL

This section describes how the higher assemblies are broken down to their related sub assemblies and other separate parts.

2.1.1 Illustrations

Table 1 shows the symbols used to indicate the different levels of main assemblies in a printer, and the sub assemblies under the main assembly.

Assembly	Symbol
Main Assembly	→ 
Sub Assembly 1	→ 
Sub Assembly 2	→ 

Table 1: Symbols Representation - Assemblies

2.1.2 Alphabets

A letter is assigned to the main assemblies of a printer and a number is assigned to each sub assembly under the main assembly.

For example: If A, B, C and D identify the main assemblies of a printer, then letter-number sequence A1, A2 and so on identify sub assemblies below each main assembly in a sequence.

- The alphabets “I” and “O” are not used because they look like the numbers 1 and 0.

2.2 Videojet 1240/1280 Printer Parts

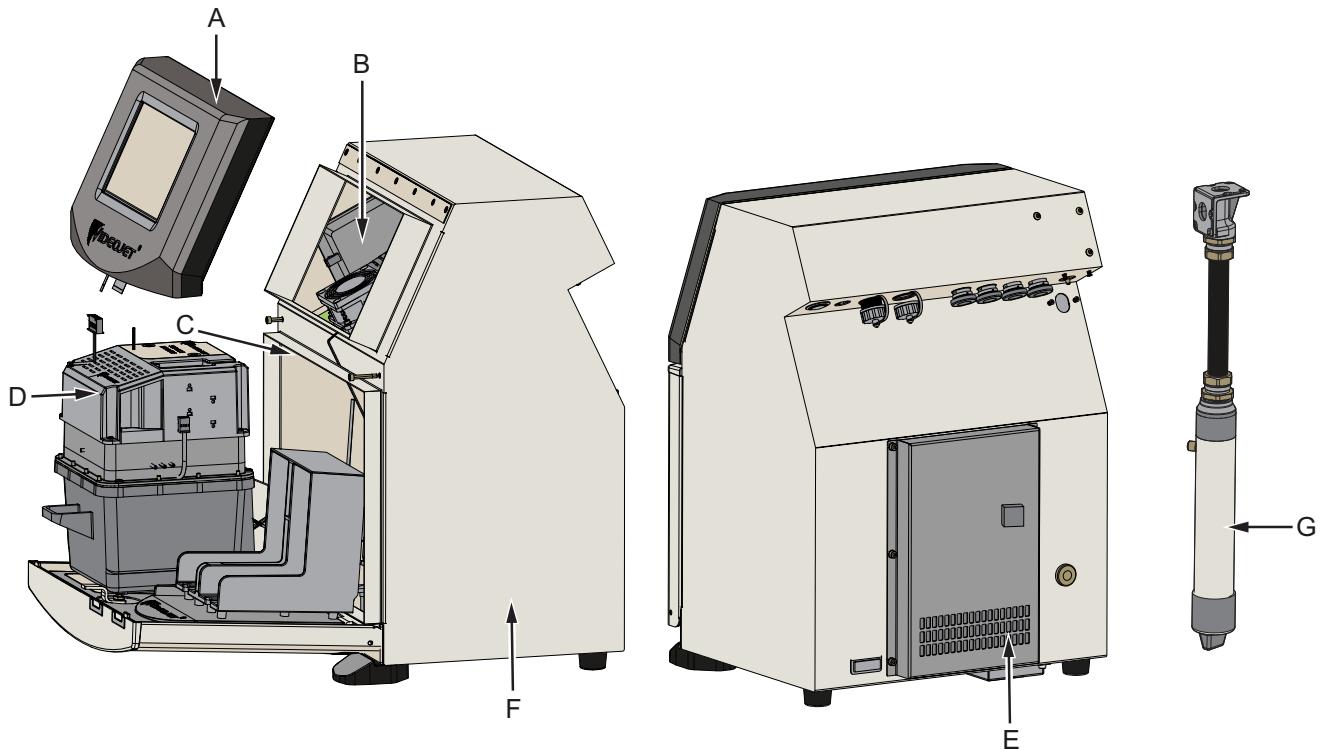


Figure 1: Main Parts of the Printer

Item	Descriptions	Sub-assembly
A	Touch Screen Display Unit	Refer to Table 3
B	Electronics Compartment	Refer to Table 4
C	Ink Compartment	Refer to Table 10
D	Ink System	Refer to Table 16
E	Air Filter Assembly	Refer to Table 21
F	Cabinet	Refer to Table 24
G	Printhead	Refer to Table 25

Table 2: Videojet 1240/1280 Printer Assemblies

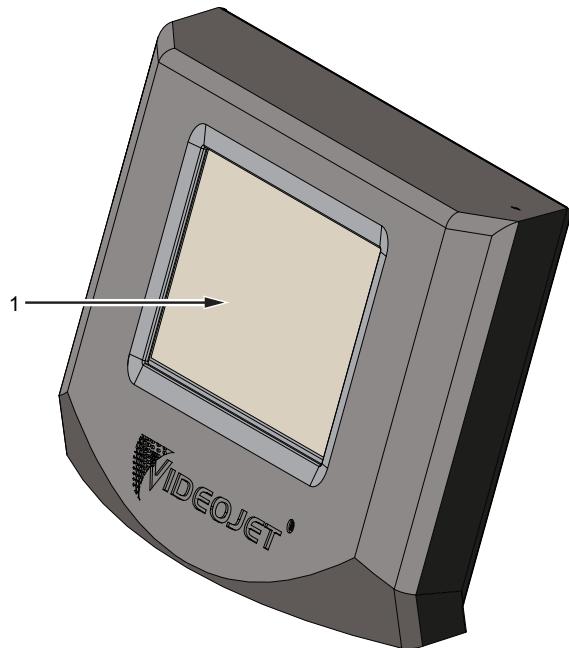
A

Figure 2: Touch Screen Display Unit

Item	Part Number	Descriptions	Quantity	Sub-assembly
A	383555	Display Door	1	
1		Touch Screen Display	1	
2*		Door Stay	1	

Table 3: Touch Screen Display Parts List

* Item not shown in Figure

Illustrated Parts List

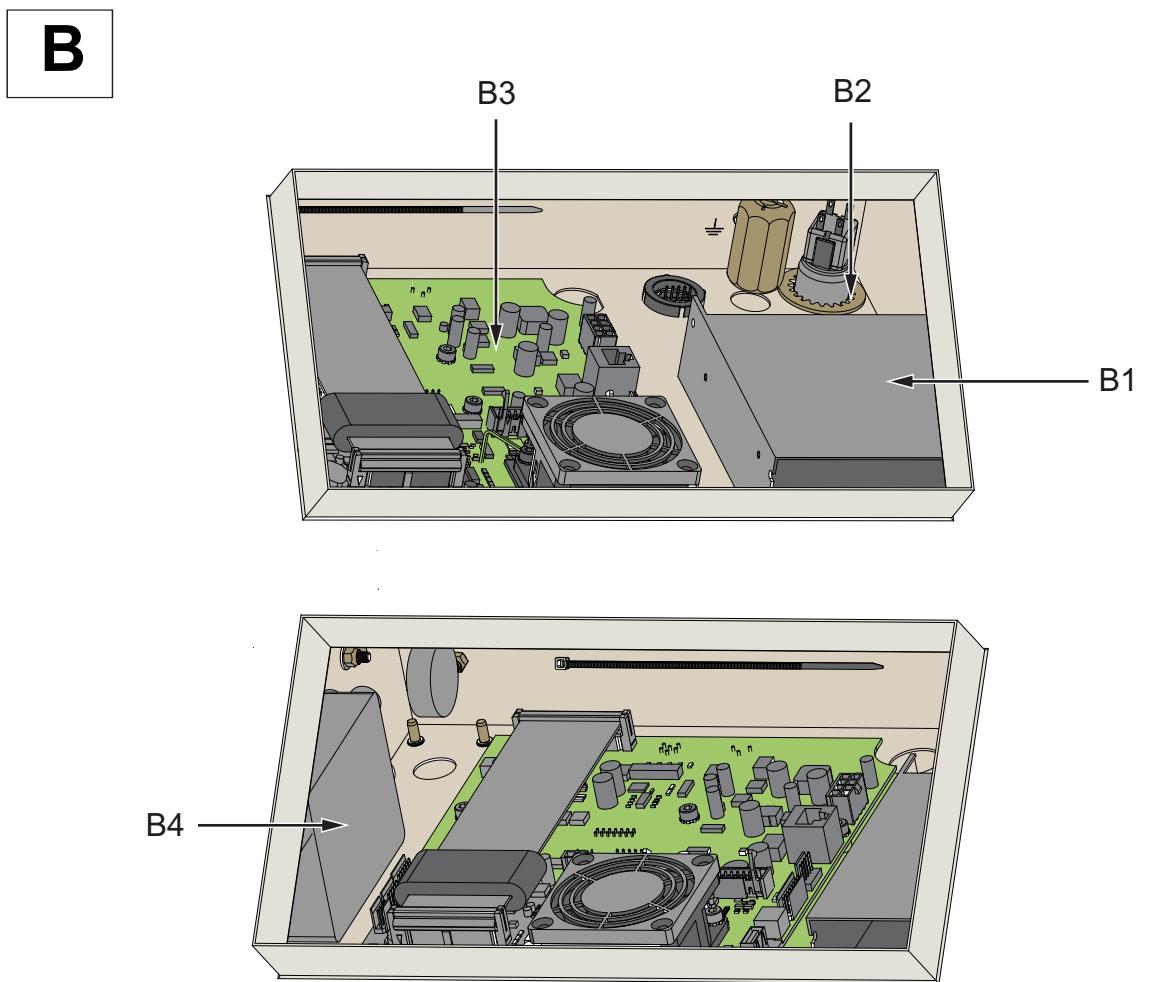


Figure 3: Electronics Compartment

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B1	613619	Power Supply Assembly	1	Refer to Table 5
B2	613620	Power Switch	1	Refer to Table 6
B3	383551	Main Control Board Assembly including Fan	1	Refer to Table 7
B4	613595	EHT Module Assembly	1	Refer to Table 8
B5*		Standard I/O	1	Refer to Table 9
B6*	383554	Display Cable Kit	1	Refer to Table 30

Table 4: Electronics Compartment Assemblies

* Item not shown in Figure

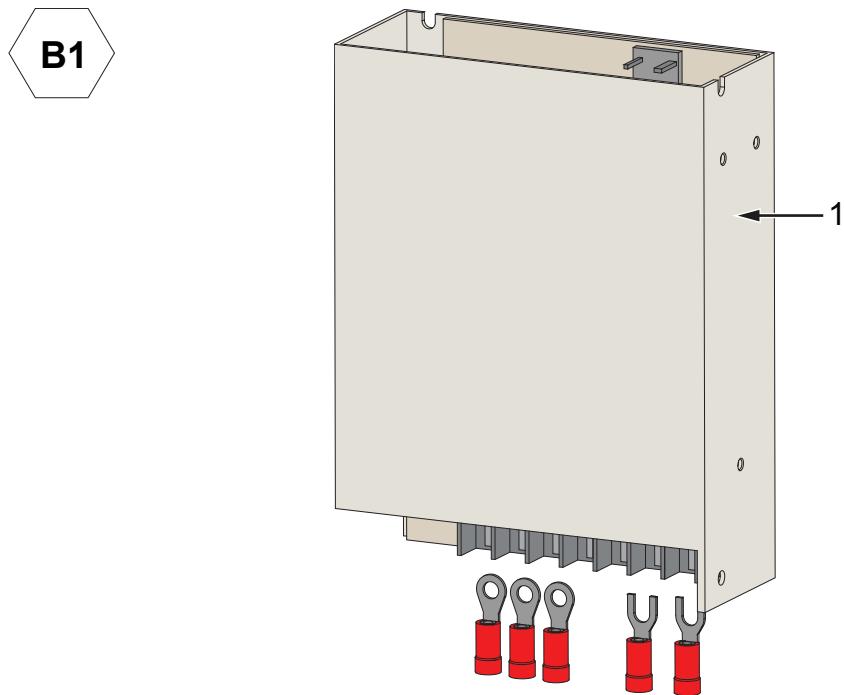


Figure 4: Main Power Supply Unit

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B1	613619	Power Supply Assembly	1	
1		Power Supply	1	
2		M3 Washer	3	
3		M3x5 Socket-head Cap Screw	3	

Table 5: Main Power Supply Unit

Illustrated Parts List

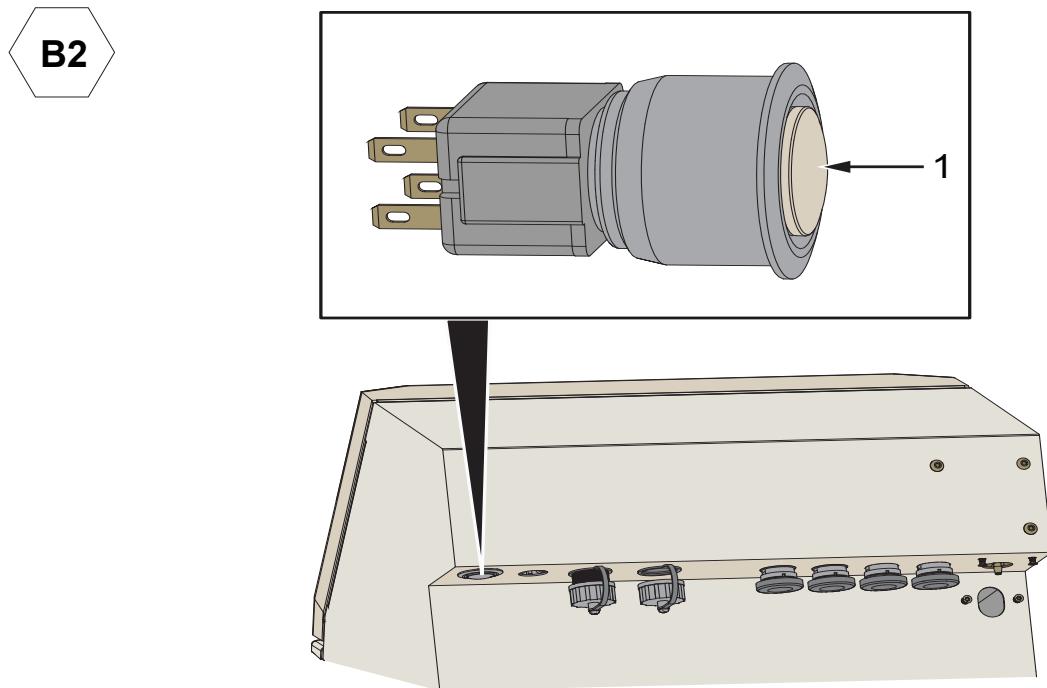


Figure 5: Power Switch

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B2	613620	Power Switch Assembly	1	
1		Switch	1	
2*		M22 Internal Locking Washer	1	

Table 6: Power Switch

* Item not shown in Figure

B3

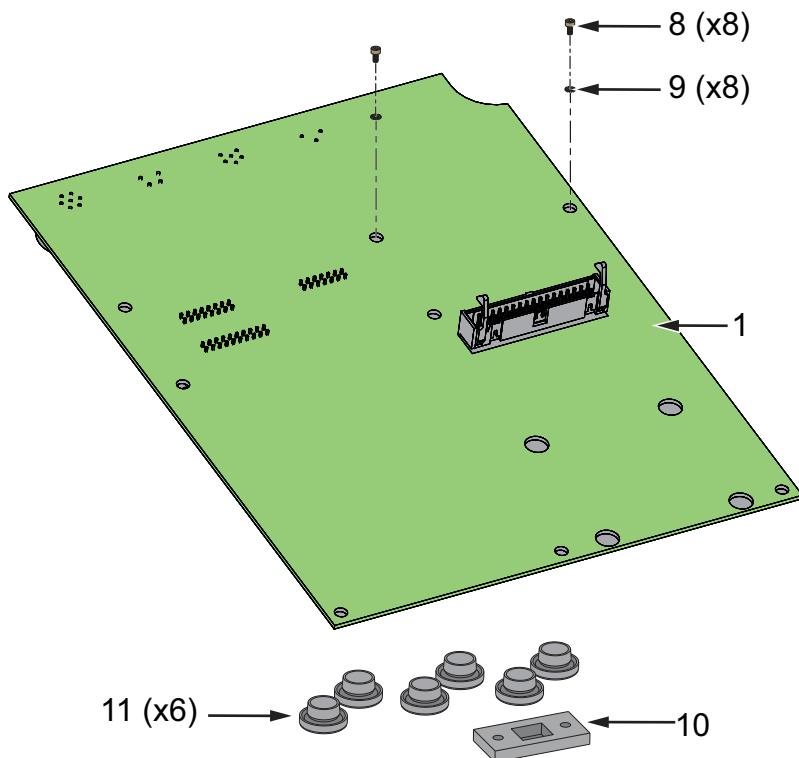


Figure 6: Main Control Board

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B3	383551	Main Control Board (MCB) Assembly	1	
1		MCB	1	
2*	383552	Micro SD Card	1	
3*	383121	Battery	1	
4*		Photocell Connector	1	
5*		Shaft Encoder Connector	1	
6*		Status Output (Beacon) Connector	1	
7*		Relay Switches Connector	1	
8		M4 Socket-head Cap Screw	8	
9		M4 Lock Washer	8	
10		MCB Gasket	1	
11		Protection Cap/Blanking Plug	6	

Table 7: Main Control Board

* Item not shown in Figure

Illustrated Parts List

B4

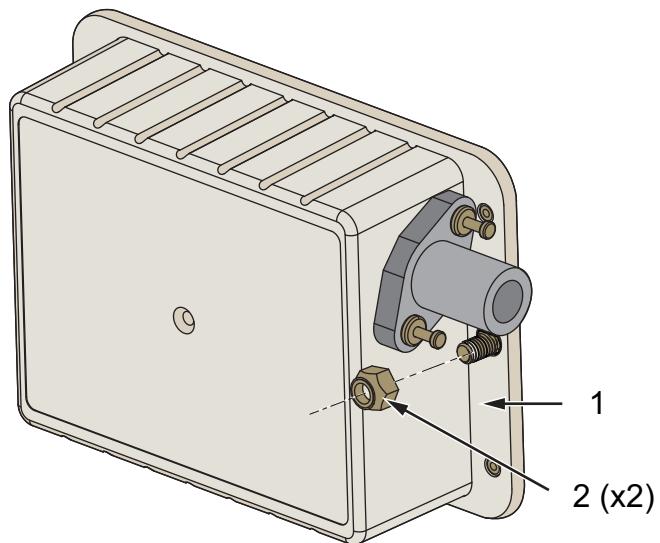


Figure 7: EHT Module

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B4	383553	EHT Assembly	1	
1		EHT Module	1	
2		M4 Nyloc Nut	2	
3*		EHT to MCB cable	1	

Table 8: EHT Module

* Item not shown in Figure

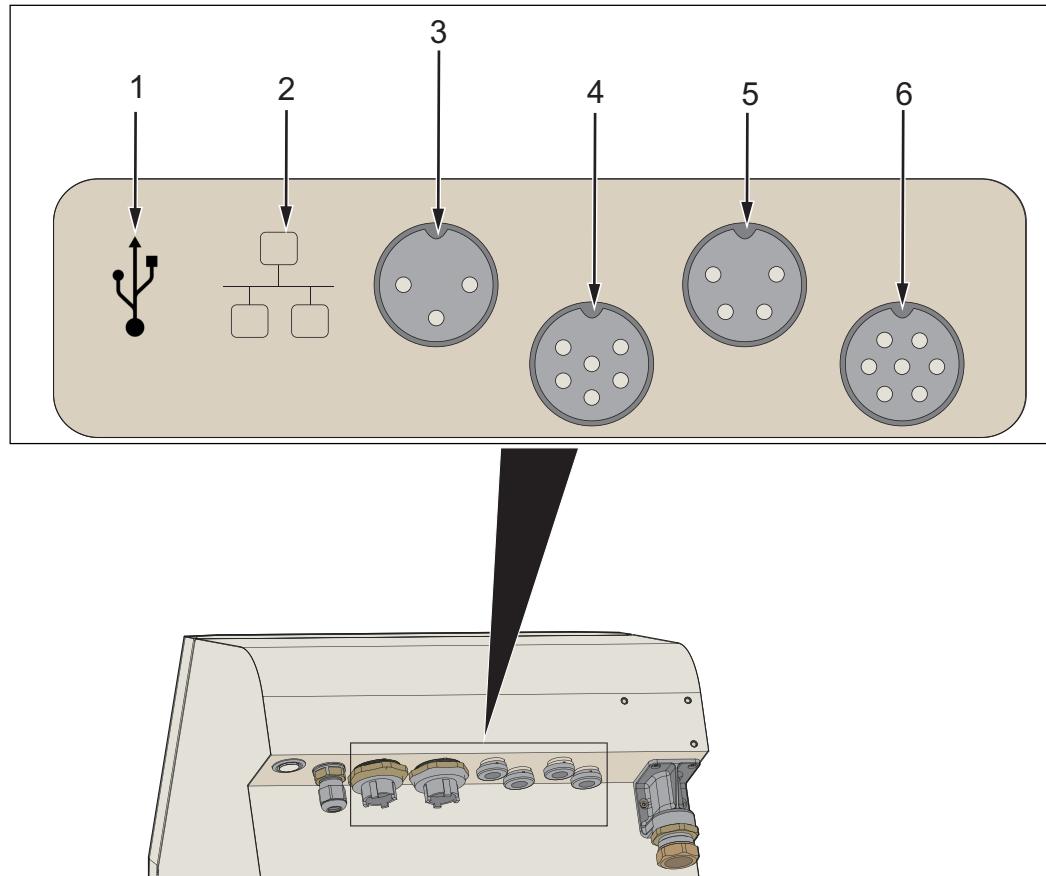
B5

Figure 8: Standard I/O

Item	Part Number	Descriptions	Quantity	Sub-assembly
B		Electronics Compartment		
B5		Standard I/O		
1	383580	USB Connector	1	
2	383848	Ethernet Connector	1	
3		Photocell Connector		
4		Shaft Encoder Connector		
5		Status Output (Beacon) Connector		
6		Relay Switches Connector		

Table 9: Standard I/O

C

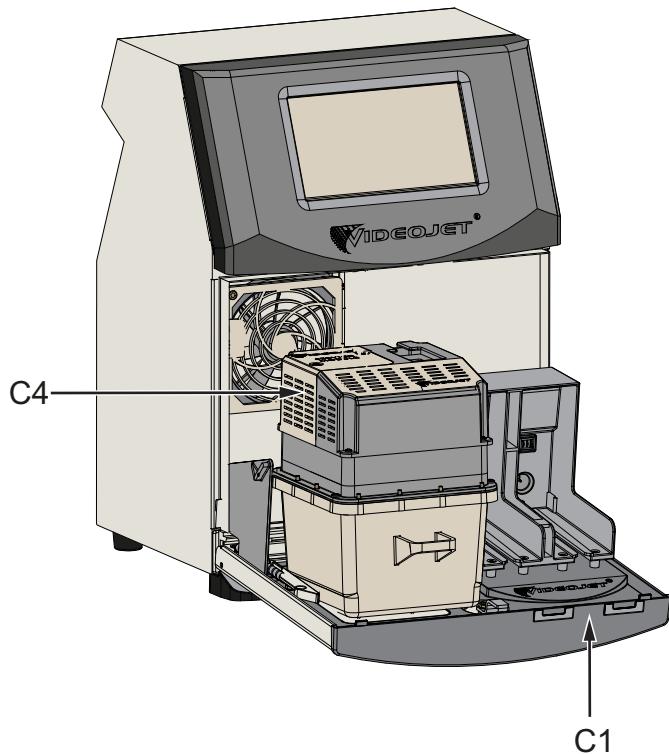
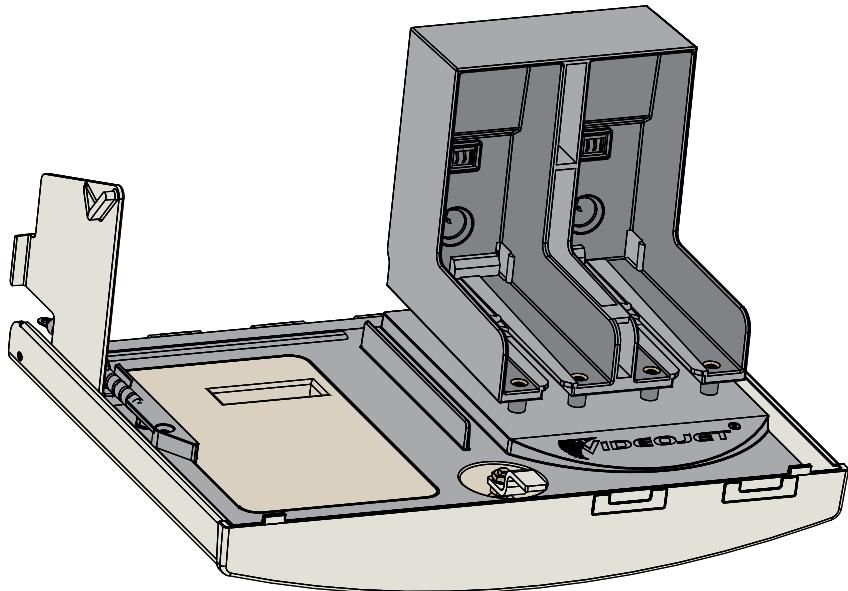


Figure 9: Ink Compartment

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C1		Ink System Door Assembly	1	Refer to Table 11
C2	SP383421	Septum Assembly	1	Refer to Table 12
C3	383565	Gutter Pump Assembly (Videojet 1280)	1	Refer to Table 13
C4	383556	Service Module Assembly	1	Refer to Table 14
C5*	383566	Positive Air Pump	1	Refer to Table 15
C6*	383569	Ink System Cable	1	Refer to Table 30

Table 10: Ink Compartment Assemblies

* Item not shown in Figure

C1*Figure 10: Ink Door Assembly*

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C1	383568 (Videojet 1240) 383577 (Videojet 1280)	Ink System Door Assembly	1	
1*		M5x8 Cap Head Screws	6	
2*		Ink Hinge Pin	1	

Table 11: Ink Door Assembly

* Item not shown in Figure

C2

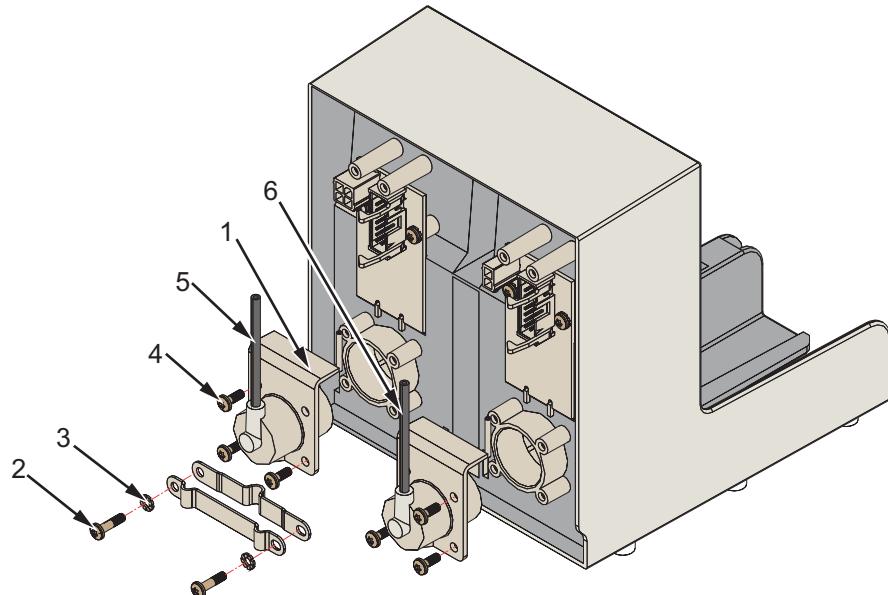


Figure 11: Septum Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C2	SP383421	Septum Assembly (Ink and Make-up)	1	
1		Septum	2	
2		K30 x 12 Pan-head Torx Screw	2	
3		M3 ET Washer	2	
4		K30 x 8 Pan-head Torx Screw	6	
5		Black Stripe Tube (Ink System)	2m	
6		Green Stripe Tube (Make-up System)	1.5m	

Table 12: Septum Assembly

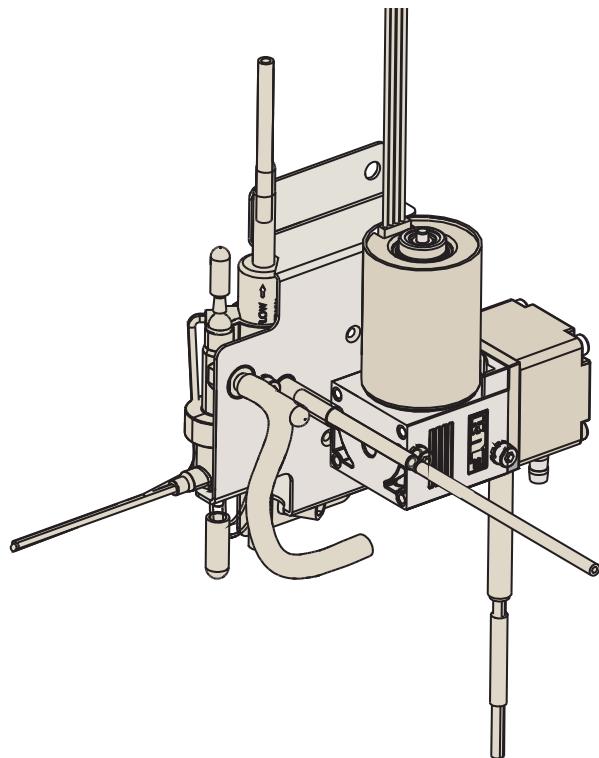
C3

Figure 12: Gutter Pump Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C3	383565	Gutter Pump	1	
1*		M4 Nyloc Nut	2	

Table 13: Gutter Pump

Illustrated Parts List

C4

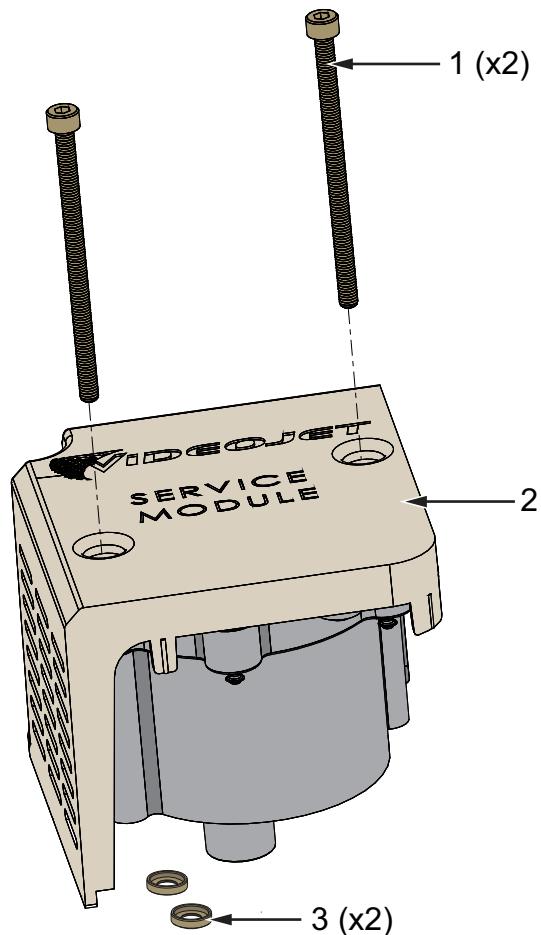


Figure 13: Service Module Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C4	383556	Service Module Assembly	1	
1		M4x65 Cap Head Screw	2	
2		Service Module	1	
3		O-Ring	2	

Table 14: Service Module Assembly

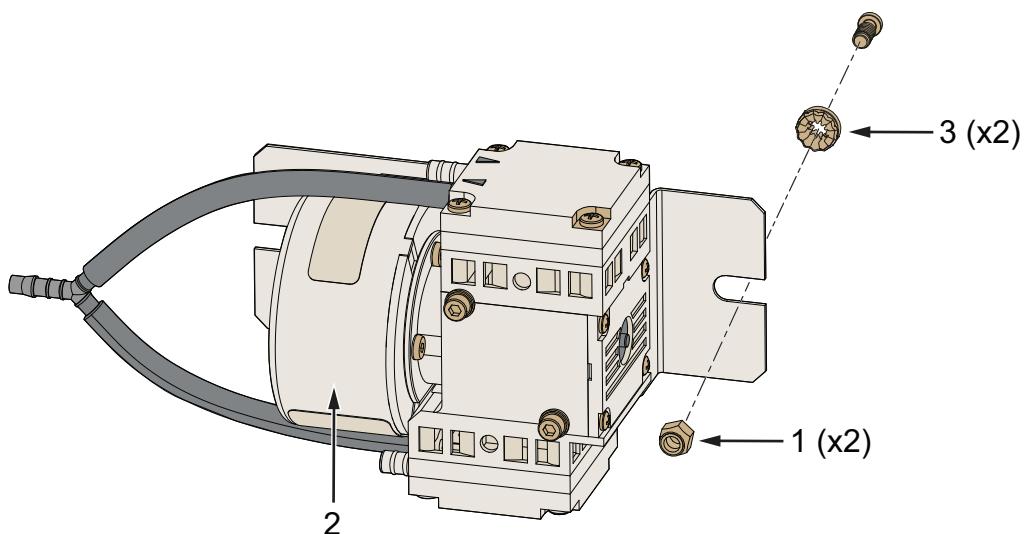
C5

Figure 14: Positive Air Supply Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
C		Ink Compartment		
C5	383566	Positive Air Supply Assembly	1	
1		M4 Nut	3	
2		Pump with Bracket	1	
3		Anti-Vibration Gasket	2	

Table 15: Positive Air Supply Assembly

D

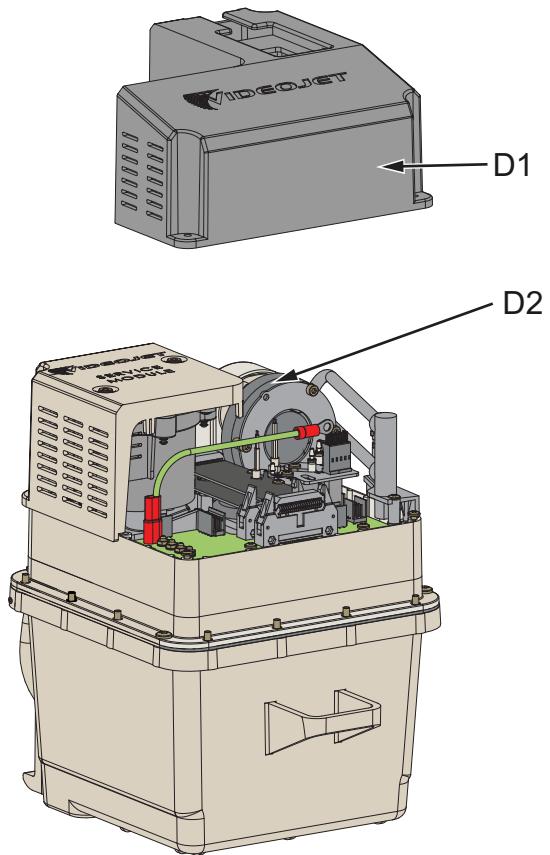


Figure 15: Ink System with Pump

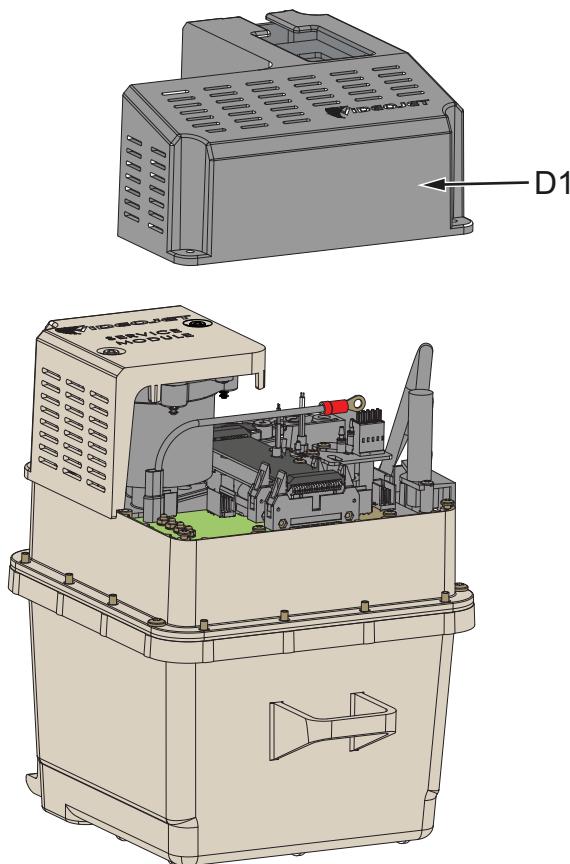
D

Figure 16: Ink System without Pump

Item	Part Number	Descriptions	Quantity	Sub-assembly
D	383557 (Videojet 1240) 383559 (Videojet 1280)	Ink System with Pump	1	
	383558 (Videojet 1240) 383560 (Videojet 1280)	Ink System without Pump	1	
D1	383561	Ink System Cover	1	Refer to Table 17
D2	SP383425	Ink Pump	1	Refer to Table 18
D3*	383562 (Videojet 1240) 383563 (Videojet 1280)	Valve Base Assembly	1	Refer to Table 19
D4*	399281	Vent Box Assembly	1	Refer to Table 20

Table 16: Ink System

* Item not shown in Figure

Illustrated Parts List

D1

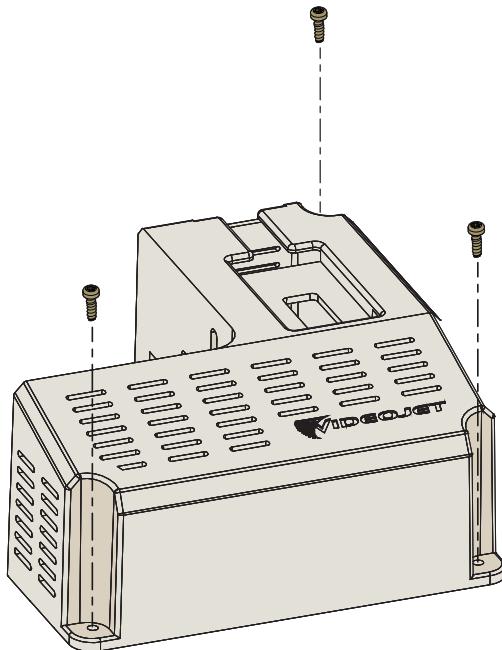


Figure 17: Ink System Cover with Fan Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
D		Ink System		
D1	383561	Ink System Cover	1	
1		K30x8 Screw	3	

Table 17: Ink System Cover with Fan Assembly

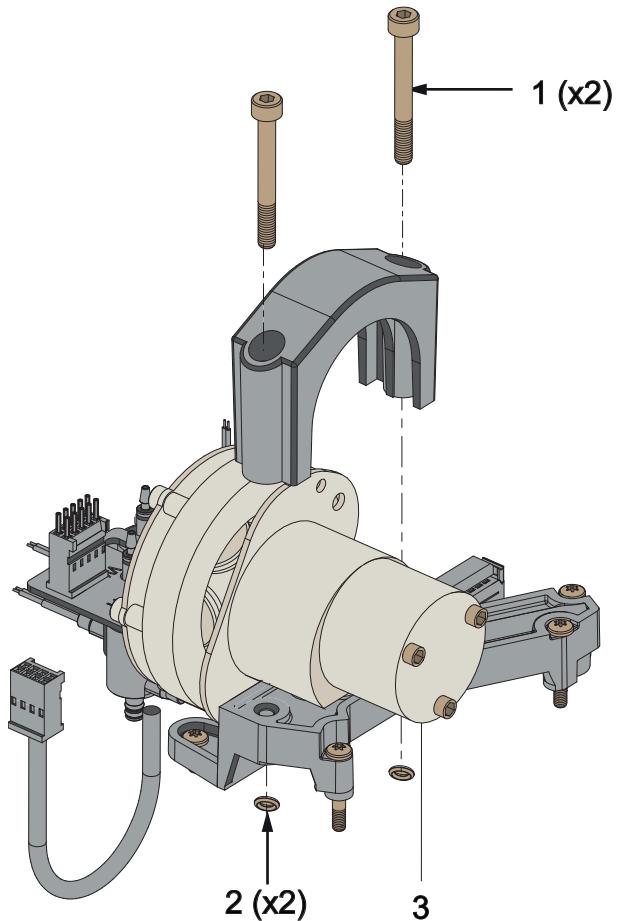
D2

Figure 18: Ink Pump Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
D		Ink System		
D2	SP383425	Ink Pump Assembly	1	
1		M4x35 Screw	2	
2		O-Ring	2	
3		Pump	1	

Table 18: Ink Pump Assembly

Illustrated Parts List

D3

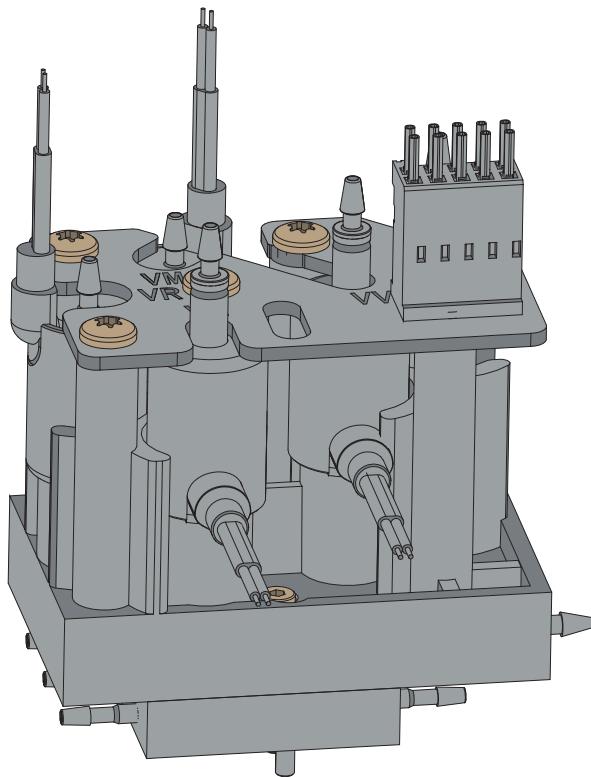


Figure 19: Valve Base Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
D		Ink System		
D3	383562 (Videojet 1240) 383563 (Videojet 1280)	Valve Base Assembly	1	
1*		Cable Tie	1	
2*		Blue Stipe Tube	0.185m	

Table 19: Valve Base Assembly

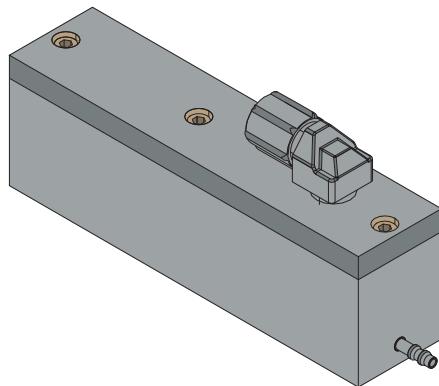
D4

Figure 20: Vent Box Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
D		Ink System		
D4	SP399281	Vent Box Assembly	1	

Table 20: Vent Box Assembly

E

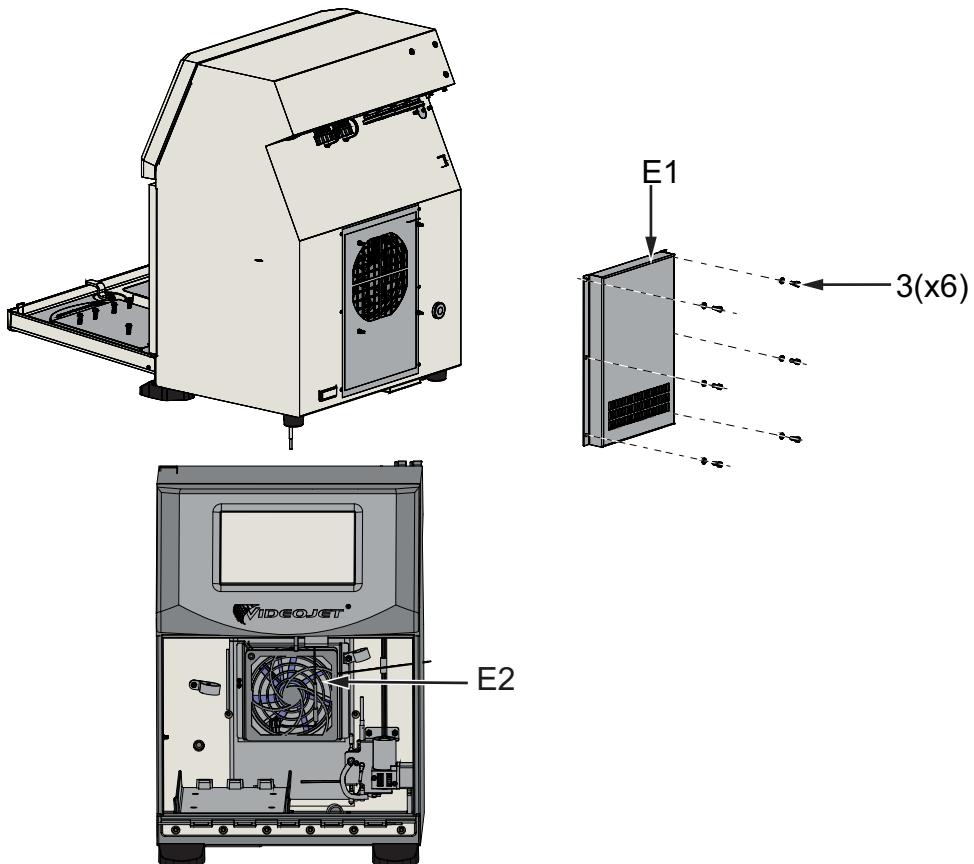


Figure 21: Fan Filter Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
E		Fan Filter Assembly		
E1	383567	Ink Filter Cover Assembly	1	Refer to Table 22
E2	399080	Fan Assembly		Refer to Table 23

Table 21: Fan Filter Assembly

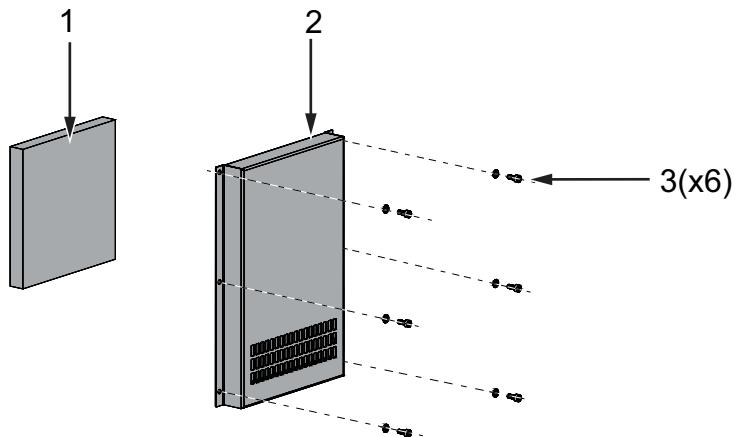
E1

Figure 22: Fan Filter Cover Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
E		Fan Filter Assembly		
E1	383567	Ink Filter Cover Assembly	1	
1	SP234081	Fan Filter	1	
2		Filter Holder	1	
3		M4x10 Screw	6	
4*		Gasket	1	

Table 22: Fan Filter Cover Assembly

Illustrated Parts List

E2

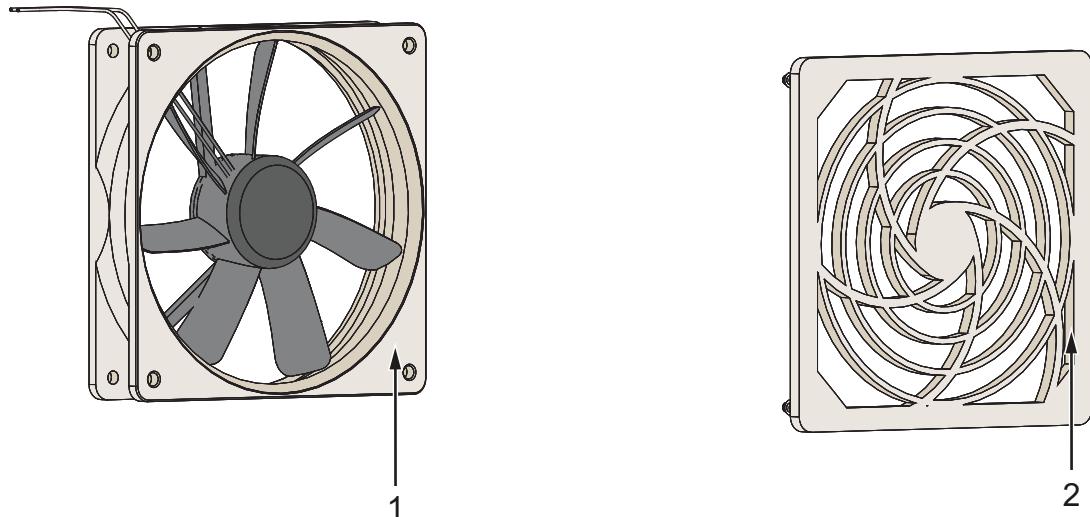


Figure 23: Ink System Compartment Fan Kit

Item	Part Number	Descriptions	Quantity	Sub-assembly
E		Fan Filter Assembly		
E2	399080	Fan Assembly	1	
1		Fan	1	
2		Fan Cover	1	

Table 23: Ink System Compartment Fan Kit

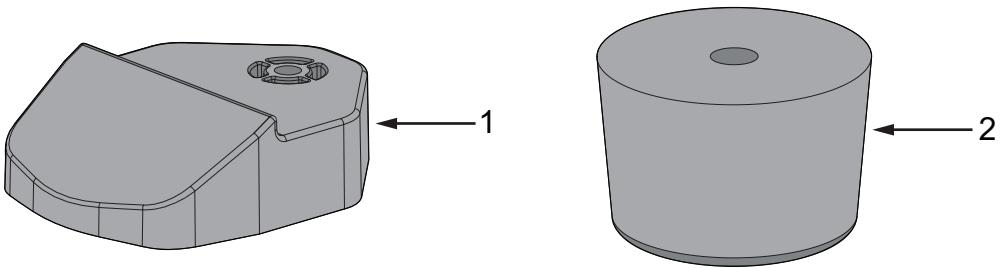
F

Figure 24: Cabinet Foot

Item	Part Number	Descriptions	Quantity	Sub-assembly
F	613618	Cabinet - Feet	1	
1		Cabinet Feet - Front	2	
2		Cabinet Feet - Back	2	

Table 24: Cabinet Foot

Illustrated Parts List

G

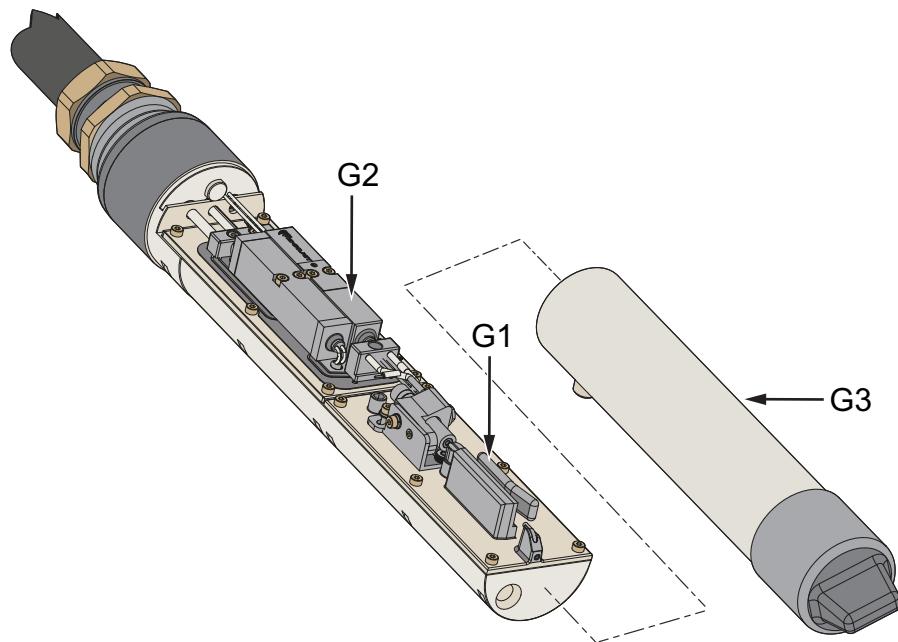


Figure 25: Printhead

Item	Part Number	Descriptions	Quantity	Sub-assembly
G		Printhead		
G1	399422 (60 micron) 399180 (70 micron)	Print Module Assembly	1	Refer to Table 26
G2	399181	Valve Module Assembly	1	Refer to Table 27
G3	399182	Printhead Cover		
G4*		Printhead and Umbilical		Refer to Table 28

Table 25: Printhead

* Item not shown in Figure

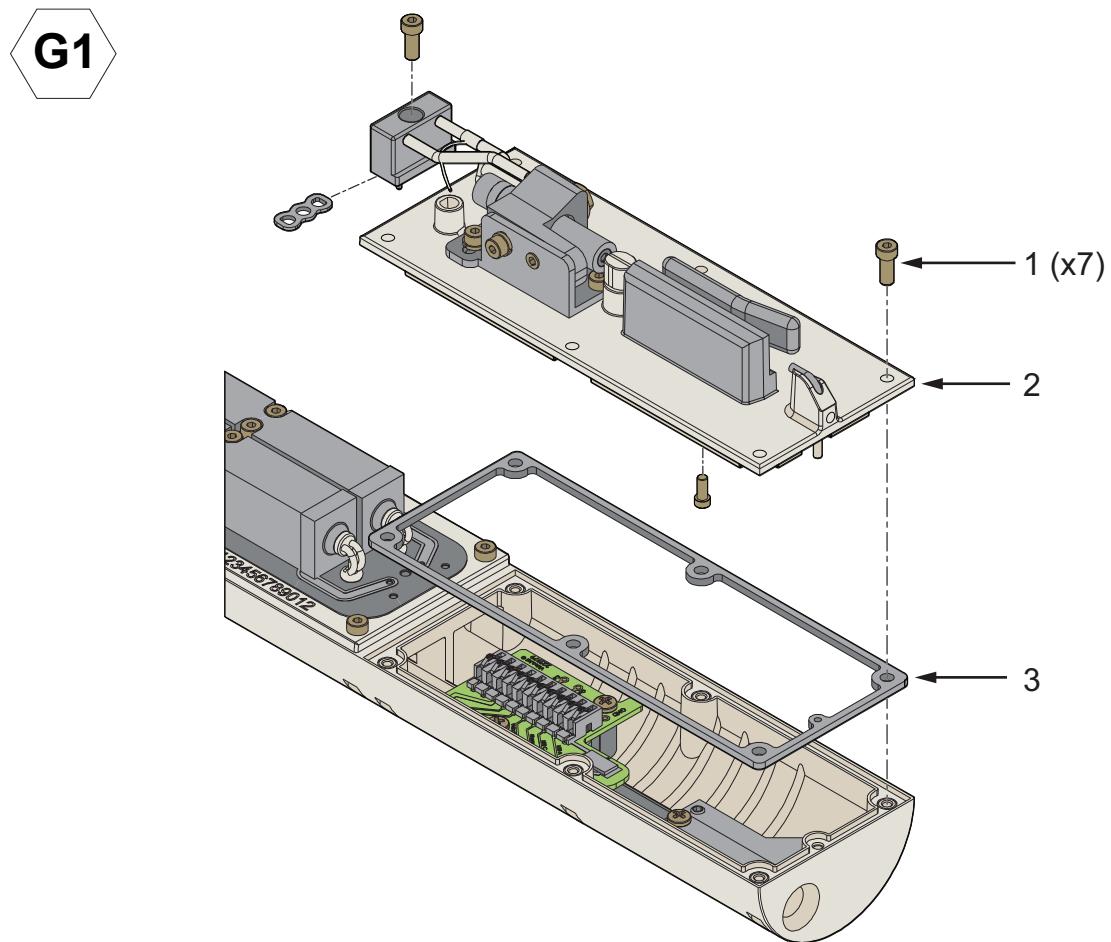


Figure 26: Print Module Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
G		Printhead		
G1	399422 (60 micron) 399180 (70 micron)	Print Module Assembly	1	
1		M2x6 Cap-head Screw	7	
2		Print Module Deck Assembly	1	
3		Print Module Gasket	1	

Table 26: Print Module Assembly

Illustrated Parts List

G2

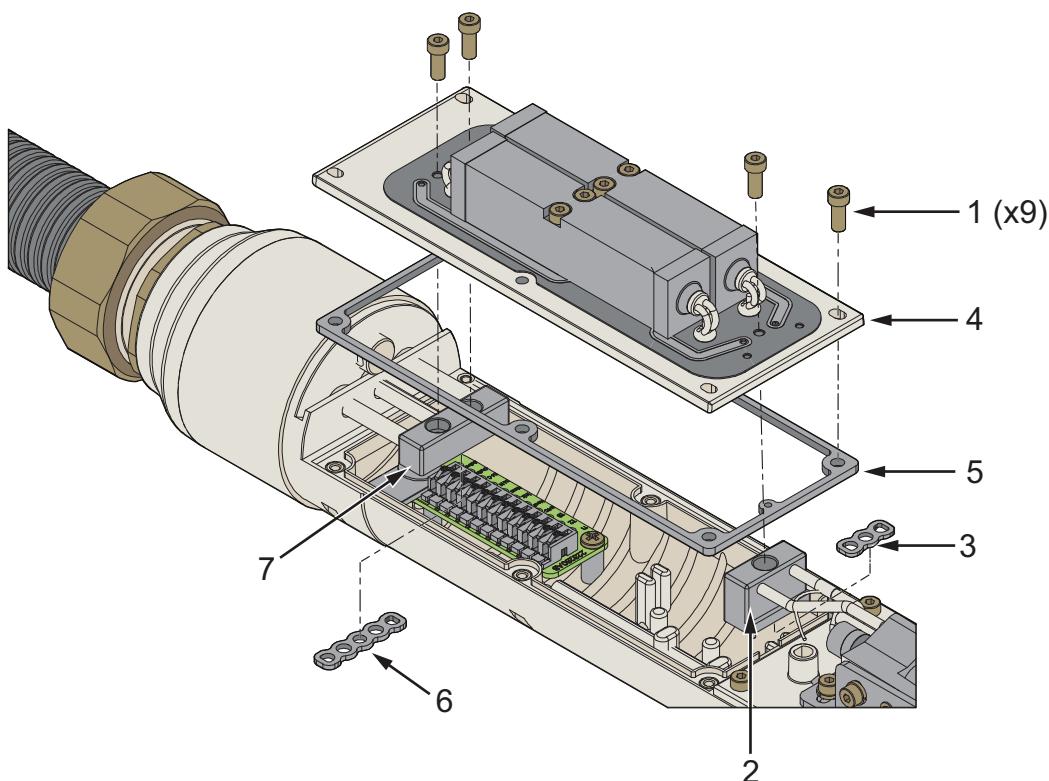


Figure 27: Valve Module Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
G		Printhead		
G2	399181	Valve Module Assembly	1	
1		M2x6 Cap-head Screw	9	
2		2 Way Manifold Assembly (Front Tubing Manifold)	1	
3		Front Tubing Manifold Gasket	1	
4		Printhead Valve Module Deck Assembly	1	
5		Printhead Valve Module Gasket	1	
6		Rear Manifold Gasket	1	
7		3 Way Manifold Assembly (Rear Tubing Manifold)	1	

Table 27: Valve Module Assembly

Item	Part Number	Descriptions	Quantity	Sub-assembly
G		Printhead		
G4		Printhead and Umbilical		
	383545	Printhead and Umbilical Complete (2 m) 60 micron	1	
	383546	Printhead and Umbilical Complete (2 m) 70 micron	1	
	383549	Chassis and Umbilical (2 m)	1	
	383547 (Videojet 1280)	Printhead and Umbilical Complete (3 m) 60 micron	1	
	383548 (Videojet 1280)	Printhead and Umbilical Complete (3 m) 70 micron	1	
	383550 (Videojet 1280)	Chassis and Umbilical (3 m)	1	

Table 28: Printhead and Umbilical

Illustrated Parts List

2.2.1 Cables

Part Number	Descriptions	Quantity
383554	Display Cable Kit	
	EHT to MCB	1
	FIB To MCB Cable	1
613586	Power Supply/Switch Cable Kit	
	PSU-MCB Cable Assembly	1
	Main Switch-PSU Cable Assembly	1
383569	Ink System Cable	
	16 Way Ink System Ribbon Cable	1
	20 Way Ink System Ribbon Cable	1
399072	Tubing Kit	1
392994	Connection Manifold Male Assembly Kit	1

Table 29: Cables

2.2.2 Power Cord

Part Number	Descriptions
613600	Mains Cable, Type B
613601	Mains Cable, Type J
613602	Mains Cable, Type K
613603	Mains Cable, Type L
613604	Mains Cable, Type G
613605	Mains Cable, Type I
613606	Mains Cable, Type CEE 7/7
613607	Mains Cable, Type D
613608	Mains Cable, Type NEMA 5-15P
613609	Mains Cable, Type M
613610	Mains Cable, Type N
613611	Mains Cable, Type H
613612	Mains Cable, Type CEE 7/7 - Norwegian
613613	Mains Cable, Type CEE 7/7 - Finnish
613614	Mains Cable, Type CEE 7/7- Swedish

Table 30: Power Cord

2.3 Optional Accessories

2.3.1 Beacon Kit

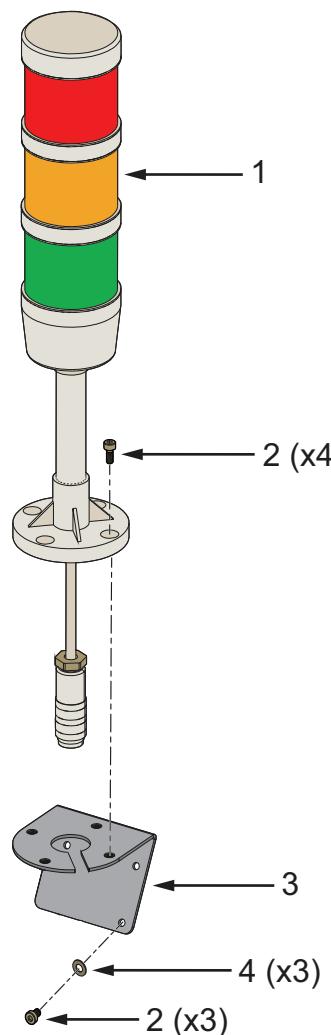


Figure 28: Beacon Kit

Item	Part Number	Descriptions	Quantity
	613583	Beacon Kit Assembly	1
1		Three Tier Beacon	1
2		M4x10 Socket-head Cap Screw	7
3		Beacon Mounting Bracket	1
4		M4 Plain Washer	3
	399279	Extension Cable, 6m	1

Table 31: Beacon Kit

* Item not shown in Figure

Illustrated Parts List

2.3.2 Air Dryer Kit

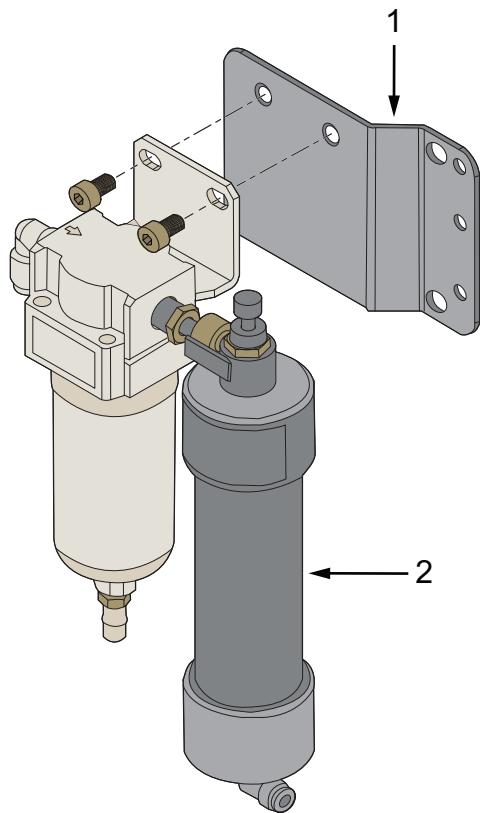


Figure 29: Air Dryer Kit

Item	Part Number	Descriptions	Quantity
	611383	Universal Dry Air Kit Assembly	
1		Air Dryer Mounting Bracket	1
2		Air Dryer	1
3*		Rubber Drain Tube	As required
4*		Tubing	As required
5*		Fixtures and Fittings	As required

Table 32: Air Dryer Kit

* Item not shown in Figure

2.3.3 Wash Station

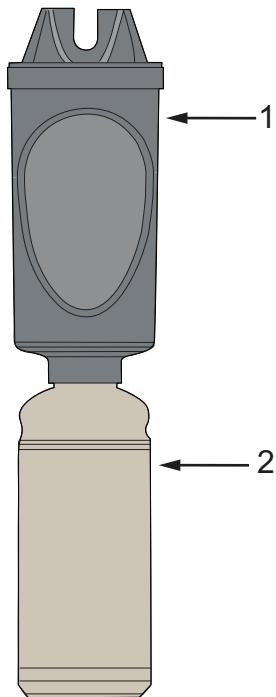


Figure 30: Wash Station

Item	Part Number	Descriptions	Quantity
1	399085	Wash Station Assembly	1
2	301-0007-005	Empty 1 Liter Bottle	1
3*	399247	Nozzle Bypass Tool Kit	1
4*	301-0007-072	Red Non Cutter Cap	1
5*	202047/392431	250ml Wash Bottle	1
6*	ZZZ-0002	Blow Ball (Cleaning)	1
7*	383428	Flush and Drain Kit	1
8*	383091	Priming Service Kit (Videojet 1240)	1

Table 33: Wash Station

* Item not shown in Figure

Illustrated Parts List

2.3.4 Universal Stand

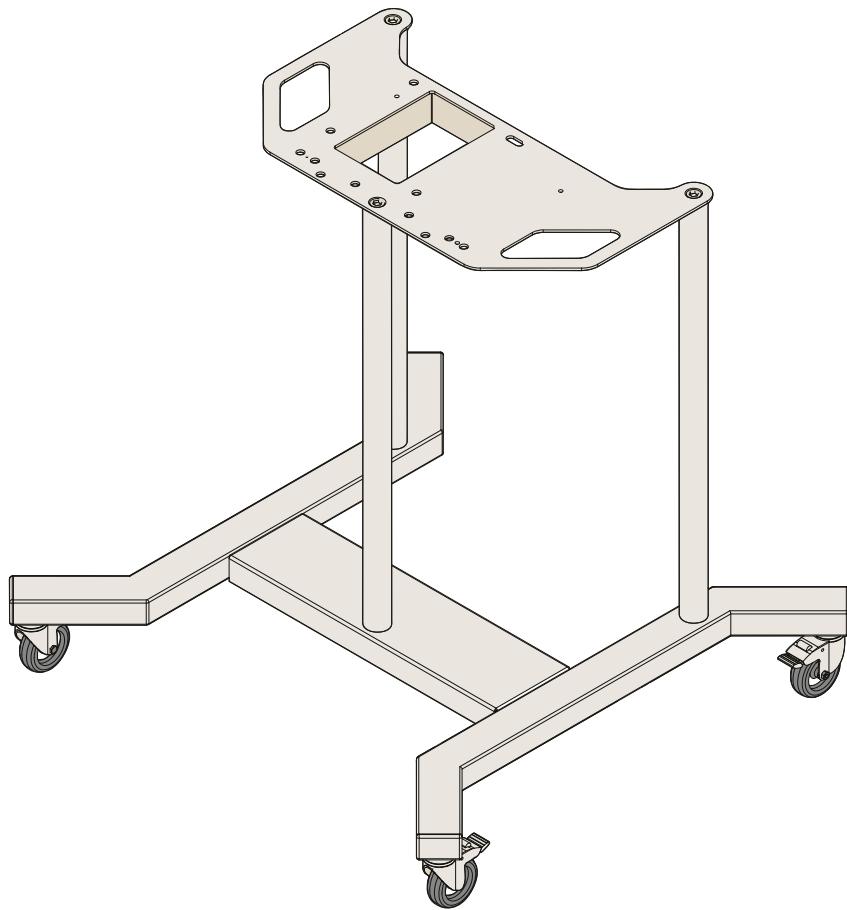


Figure 31: Universal Stand

Item	Part Number	Descriptions	Quantity
	392750	Universal Stand	1
1*	392745	Printer Stand Handle	1
2*	392746	Umbilical Bracket	1

Table 34: Universal Stand

* Item not shown in Figure

2.3.5 Printhead Stand

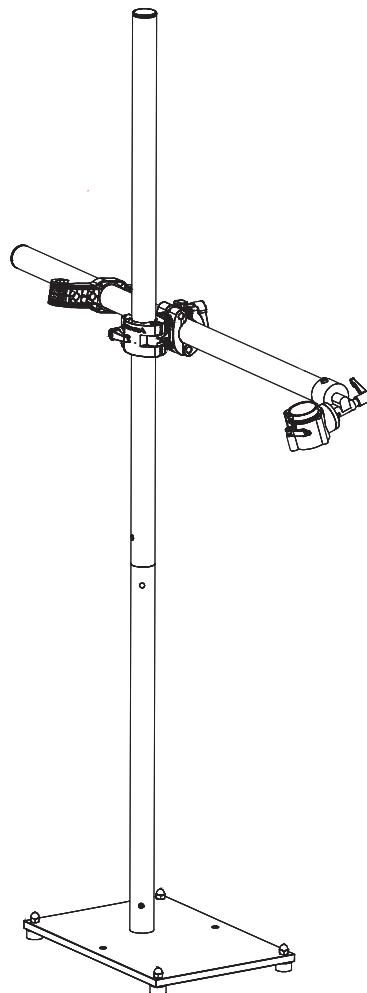


Figure 32: Printhead Stand

Item	Part Number	Descriptions	Quantity
	393435	Printhead Stand Assembly	
1		Stand Base Plate Assembly	1
2		600mm Base Vertical Tube	1
3		Cross Clamp Assembly	1
4		Stand Tube Plug	2
5		PH Mount Assembly	1
6		Umbilical Clamp	1
7		900mm Long Tube	1
8		600mm Long Tube	1
	393433	Printhead Stand Assembly	
1		Stand Base Plate Assembly	1

Table 35: Printhead Stand

Illustrated Parts List

Item	Part Number	Descriptions	Quantity
2		600mm Base Vertical Tube	1
3		Cross Clamp Assembly	1
4		Stand Tube Plug	2
5		PH Mount Assembly	1
6		Umbilical Clamp	1
7		900mm Long Tube	2

Table 35: Printhead Stand (continued)

* Item not shown in Figure

2.3.6 Printer Wall Mount

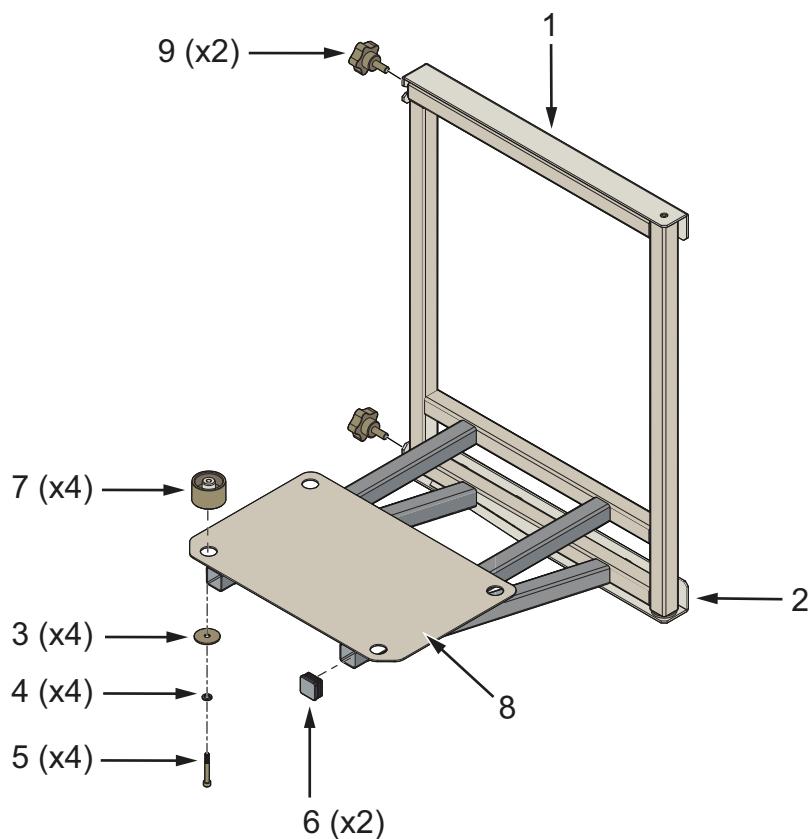


Figure 33: Printer Wall Mount

Item	Part Number	Descriptions	Quantity
	611271	Printer Wall Mount Stand Assembly	1
1		Angle Support Top Assembly	1
2		Angle Support Bottom Assembly	1
3		Stand Foot Clamp Washer	4
4		M5 Spring Lock Washer	4
5		M5x40 Socket- head Screw	4
6		Box Section End Cap	2
7		Wall Foot	4
8		Wall Bracket	1
9		M8x20 Knob	2

Table 36: Printer Wall Mount

* Item not shown in Figure

Illustrated Parts List

2.3.7 Power Conditioner

Part Number	Descriptions	Quantity
356841-02	110 V Power Conditioner	1

Table 37: Power Conditioner

2.4 Miscellaneous Accessories

Part Number	Descriptions
383571	Gasket Kit
383570	Hardware Kit

Table 38: Accessories

2.4.1 Printhead Holder

Part Number	Descriptions
399278	Printhead Mount Photocell Holder, 18mm
399294	Printhead Photocell Holder, 18mm

Table 39: Printhead Holder

2.4.2 Product Detectors

Part Number	Descriptions
234211	Detector Ez-pro Proximity Fiber
234212	Detector Ez-pro Through Beam Fiber
234215	Detector Retro Smart (Clear Materials)
234213	Detector Label Eye (Web Printing)
234214	Detector Mark Eye (Web Registration Mark)

Table 40: Product Detectors

2.4.3 DIN Plugs

Part Number	Descriptions
500-0036-578	3 Way DIN Plug (Photo Cell)
500-0036-581	4 Way DIN Plug (Shaft Encoder)
500-0036-582	5 Way DIN Plug (Serial For RS-232)
500-0036-577	6 Way DIN Plug (Alert Beacon)
500-0036-583	7 Way DIN Plug (Relays)
SP378810	7 Way DIN Plug With 20 Ft. Cable (For Relays)
500-0036-584	8 Way DIN Plug (Message Select A/B)
500-0076-141	DIN Plug Dust Cap

Table 41: DIN Plugs

2.4.4 Encoders

2.4.4.1 Encoders Only

Part Number	Descriptions
41000255	2500 PPR
377530	3600 PPR (use with 12 inch wheel 21000217)*
41000256	5000 PPR

Table 42: Encoders Only

2.4.4.2 Encoder Kits

Part Number	Descriptions
SP378815	1800 PPR kit (encoder, 25ft cable)
40331750	2500 PPR kit (encoder, mounting bracket, wheel)
SP378821	3600 PPR kit (encoder, 25ft cable)
378191	5000 PPR kit (encoder, mounting bracket, wheel)

Table 43: Encoder Kits

Illustrated Parts List

2.4.4.3 Encoder Accessories

Part Number	Descriptions
21000217	12 inch Circular Wheel
377529	12 inch Circular Wheel (with replaceable ring)
377523	Replaceable ring for part 377529
378192	3 m Shaft Cable
378193	6 m Shaft Cable
21000433	Spring Bracket Standard
377519	Spring Bracket Lateral Adjustment
378985	Encoder Adapter Cable (Excel to Videojet 1240/1280)
377522	Encoder Amplifier

Table 44: Encoder Accessories

2.4.5 Connectivity

Part Number	Descriptions
383575	USB to RS232 Adapter Cable

Table 45: Connectivity

2.5 Tools Kit

Part Number	Descriptions
TL399250	Service Tool Kit, Videojet 1000 Line
611248	Service Tool Kit, Additional
383091	Priming Kit (Videojet 1240 only)

Table 46: Tools Kit

2.5.1 The Service Tool Kit (611248)

There are several tools in the tool kit for normal maintenance of printer.

[Table 47](#) lists the tool kit items and their part numbers.

Part Number	Descriptions
239534	Torx Screwdriver T6
239535	Hex Screwdriver 1.5mm
239540	Hex Screwdriver 1.27mm
239541	Nut Driver 4mm x 6125
239542	Nut Driver 3mm x 6125
239548	Hex Bit 2.5mm, 0.25 Socket Drive
239549	Hex Bit 3mm, 0.25 Socket Drive
239550	Socket 7mm, 6pt 0.25 Socket Drive
239552	Socket Driver, 0.25 Flex Mag Shaft
5260001118	Nut Driver 5.5mm
234710	Tool Bag
613414	Flexible Driver Ext
613412	M35 Blind Plug Tool

Table 47: Tool Kit Parts List