














Tag table_1 [13]

PLC tags

PLC tags									
	Name	Data type	Address	Retain	Access- ible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neer- ing	Supervision	Comment
	ESO	Bool	%I0.0	False	True	True	True		NC
	S ON (M)	Bool	%I0.1	False	True	True	True		Mill Switch NO
	S OFF	Bool	%I0.3	False	True	True	True		NC
	F (M)	Bool	%I0.4	False	True	True	True		Mill Relay NC
	F (E)	Bool	%I0.5	False	True	True	True		Ext Relay NC
	Q (M)	Bool	%Q0.0	False	True	True	True		Milling Motor Contactor
	Q (E)	Bool	%Q0.1	False	True	True	True		Extraction Motor Contac- tor
	P (M)	Bool	%Q0.2	False	True	True	True		Milling Working Lamp
	P (E)	Bool	%Q0.3	False	True	True	True		Extraction Working Lamp
	P (F)	Bool	%Q0.4	False	True	True	True		Fault Lamp
	S ON (E)	Bool	%I0.2	False	True	True	True		Ext Switch NO
	S Reset	Bool	%I0.6	False	True	True	True		Reset ESO
	F Reset	Bool	%Q0.5	False	True	True	True		Hold reset

Totally Integrated Automation Portal														
<div>Tag table_1 [13]</div> <div>User constants</div> <table><tr><th colspan="4">User constants</th></tr><tr><th>Name</th><th>Data type</th><th>Value</th><th>Comment</th></tr><tr><td colspan="4"></td></tr></table>			User constants				Name	Data type	Value	Comment				
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