Automation Portal

Main [OB1]

Main Properties							
General							
Name	Main	Number	1	Type	OB		
Language	LAD	Numbering	Automatic				
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment			
Family		Version	0.1	User-defined ID			

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

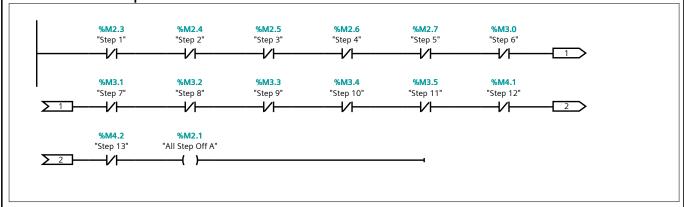
Network 1: Factory IO Template

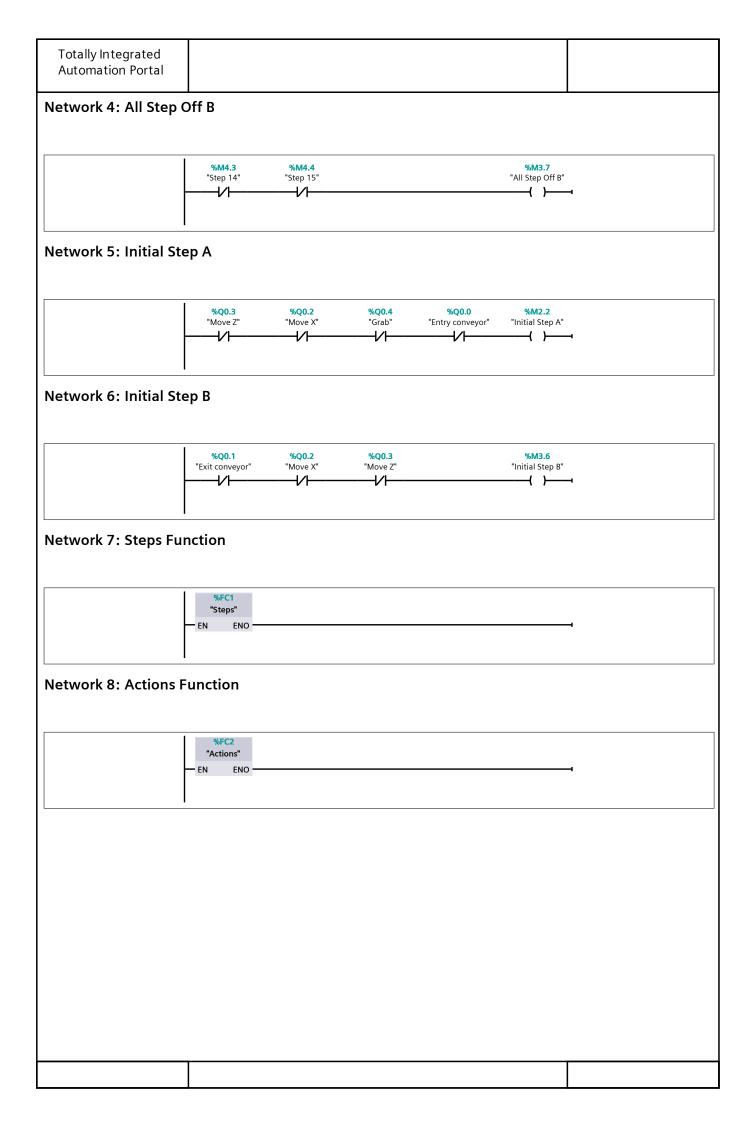
```
%FC9000
"MHJ-PLC-Lab-Function-S71200"
— EN ENO
```

Network 2: Reset Step

Network 3: All Step Off A

Network 3: All Step Off A





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ation Portal	

MHJ-PLC-Lab-Function-S71200 [FC9000]

MH I-PI C-I ah	-Function-S71200 Propert	ios						
MHJ-PLC-Lab-Function-S71200 Properties General								
Name MHJ-PLC-Lab-Function- Number 9000 Type FC S71200								
Language	SCL	Numbering	Manual		-			
Information								
Title		Author		Comment				
Family		Version	0.1	User-defined ID				

Name	Data type	Default value	Comment
Input			
Output			
InOut			
▼ Temp			
rdTimeReturn	Int		
▼ outputTime	DTL		
YEAR	UInt		
MONTH	USInt		
DAY	USInt		
WEEKDAY	USInt		
HOUR	USInt		
MINUTE	USInt		
SECOND	USInt		
NANOSECOND	UDInt		
SyncVal	Byte		
forVal	Int		
forVal_2	Int		
Value	Byte		
▼ Constant			
CompVal	Byte	16#34	
Value_01	Byte	16#11	
Value_01_DW	DWord	16#A165_D992	
Value_02_DW	DWord	16#58BE_4401	
▼ Return			
MHJ-PLC-Lab-Function- S71200	Void		

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```
0014
     byteOffset:=1016,
0015
      value:=#Value 01 DW);
0016 POKE (area := 16#81,
0017 dbNumber := 0,
0018
      byteOffset := 1020,
0019
      value := #Value 02 DW);
0020
0021 POKE (area := 16#81,
0022 dbNumber := 0,
0023
      byteOffset := 511,
0024 value := B#16#00);
0025
0026 FOR #forVal := 0 TO 120 DO
0027 FOR #forVal_2:=0 TO 10 DO
0028
     #rdTimeReturn:=RD SYS T(#outputTime);
       #rdTimeReturn := WR SYS T(#outputTime);
0029
0030
       #rdTimeReturn := RD SYS T(#outputTime);
      #rdTimeReturn := WR_SYS_T(#outputTime);
0031
0032 END FOR;
0033 #SyncVal:= PEEK(area := 16#81,
0034
               dbNumber := 0,
0035
               byteOffset := 511);
0036 IF #SyncVal = #CompVal THEN
0037 GOTO M 1;
0038 END IF;
0039 END FOR;
0040 RETURN;
0041
0042 M 1:
0043 POKE (area := 16#81,
0044 dbNumber := 0,
0045 byteOffset := 511,
0046 value := B#16#0);
0047
0048
0049
```

Symbol	Address	Туре	Comment
#CompVal	16#34	Byte	
#forVal		Int	
#forVal_2		Int	
#outputTime		DTL	
#rdTimeReturn		Int	
#SyncVal		Byte	
#Value		Byte	
#Value_01_DW	16#A165_D992	DWord	
#Value_02_DW	16#58BE_4401	DWord	

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Automation Portal	

Steps [FC1]

Steps Properties							
General							
Name	Steps	Number	1	Туре	FC		
Language	LAD	Numbering	Automatic				
Information							
Title		Author		Comment			
Family		Version	0.1	User-defined			
				ID			

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Steps	Void		

Network 1: Auto Flag

```
%M6.0

"Auto" "Start" SR

S Q

"Reset Step" R1

%I1.1

"Auto" Auto"
```

Network 2: Step 1

```
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Network 3: Step 2
                                                                         %M2.4 "Step 2"
                                                        %10.0
                                      %M2.3
                                     "Step 1"
                                                     "Item at entry"
                                                                           SR
                                      %M2.0
                                    "Reset Step"
                                      %M2.5
                                      "Step 3"
                                       Network 4: Step 3
                                                                                                           %M2.5
                                                                                                           "Step 3"
                                   %M2.4
                                                      %Q0.3
                                                                       %Q0.2
                                                                                          %10.0
                                   "Step 2"
                                                     "Move Z"
                                                                       "Move X"
                                                                                      "Item at entry"
                                    1 F
                                                                                           4 F
                                   %M2.0
                                 "Reset Step"
                                     <del>-</del>1/}
                                   %M2.6
                                   "Step 4"
Network 5: Step 4
                                                                                                           %M2.6 "Step 4"
                                                    %Q0.3
"Move Z"
                                                                                          %10.0
                                   %M2.5
                                                                        %10.3
                                                                                      "Item at entry"
                                   "Step 3"
                                                                      "Moving Z"
                                                                                                             SR
                                                                        ⊣и⊢
                                                      \dashv \vdash
                                                                                          \dashv \vdash
                                                                                                                   Q·
                                                                        %M6.1
                                                                    "N Moving Z 1"
                                   %M2.0
                                 "Reset Step"
                                                                                                        R1
                                   %M2.7
                                   "Step 5"
                                     4 F
Network 6: Step 5
```

Totally Integrated **Automation Portal %M2.7** "Step 5" **%Q0.4** "Grab" %M2.6 "Step 4" SR %M2.0 "Reset Step" -//-%M3.0 "Step 6" \dashv \vdash Network 7: Step 6 **%M3.0** "Step 6" **%M2.7** "Step 5" **%Q0.3** "Move Z" %10.3 "Moving Z" SR **H** F 4 n F **%M6.2**"N Moving Z 2" %M2.0 -//-%M3.1 "Step 7" Network 8: Step 7 **%M3.1** "Step 7" **%M3.0** "Step 6" **%Q0.2**"Move X" **%I0.2** "Moving X" SR $\dashv \vdash$ | N |-%M6.4 "N Moving X 1" %M2.0 "Reset Step" %M3.2 "Step 8" 4 F Network 9: Step 8

Totally Integrated **Automation Portal %M3.2** "Step 8" %M3.1 %Q0.3 %10.3 "Step 7" "Move Z" "Moving Z" SR **⊣** N **⊢** \dashv \vdash %M7.3 "N Moving z 6" %M2.0 "Reset Step" **%M3.3** "Step 9" Network 10: Step 9 **%M3.3** "Step 9" %M3.2 %Q0.4 "Step 8" "Grab" SR 4 F %M2.0 "Reset Step" -1/-· R1 %M3.4 "Step 10" Network 11: Step 10 %M3.4 **%I0.3** "Moving Z" **%Q0.3**"Move Z" "Step 10" %M3.3 "Step 9" SR -1/1-**⊣**и⊢ Q· %M6.7 "N Moving z 4" %M2.0 "Reset Step" R1 %DB2 "IEC_Timer_0_DB" TON %M2.1 "All Step Off A" Time Q T#1s — **PT** ET — ... %M2.2 "Initial Step A" +Network 12: Step 11

Totally Integrated **Automation Portal %M3.5** "Step 11" %M3.4 %Q0.2 %10.2 "Step 10" "Move X" "Moving X" SR -1/1-**⊣** N **⊢** %M6.6 "N Moving X 2" %M2.0 "Reset Step" %M2.1 "All Step Off A" 4 F %M2.2 "Initial Step A" **4** F Network 13: Step 12 **%M4.1** "Step 12" %M3.1 %10.0 %Q0.2 %Q0.3 "Step 7" "Item at entry" SR 1/|-+| | |-%M2.0 "Reset Step" -//-%M4.2 "Step 13" Network 14: Step 13 %M4.2 "Step 13" %M4.1 **%I0.0** "Step 12" "Item at entry" +**-** s %M2.0 "Reset Step" -1/|-R1 %M2.1 "All Step Off A" ┨┞ %M2.2 "Initial Step A" \dashv \vdash Network 15: Step 14

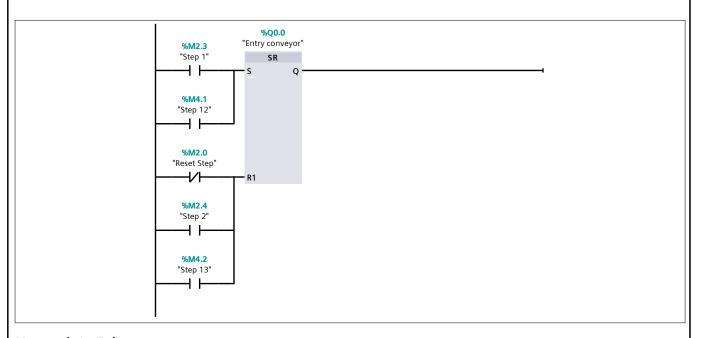
Totally Integrated Automation Portal **%M4.3** "Step 14" **%I1.1**"Auto" **%10.5** "Start" %M3.6 %M3.7 "Initial Step B" "All Step Off B" SR $\dashv \vdash$ +1/|-**H** F Q· %M6.0 "Auto Flag" \dashv \vdash %M2.0 "Reset Step" -1/1-**%M4.4** "Step 15" Network 16: step 15 **%M4.4** "Step 15" **%M4.3** "Step 14" **%Q0.2**"Move X" **%Q0.3**"Move Z" SR \dashv \vdash **-**| |-%M2.0 "Reset Step" - | / |-%M3.7 "All Step Off B" \dashv \vdash %M3.6 "Initial Step B"

Actions [FC2]

Actions Properties							
General							
Name	Actions	Number	2	Туре	FC		
Language	LAD	Numbering	Automatic				
Information							
Title		Author		Comment			
Family		Version	0.1	User-defined			
				ID			

Name	Data type	Default value	Comment	
Input				
Output				
InOut				
Temp				
Constant				
▼ Return				
Actions	Void			

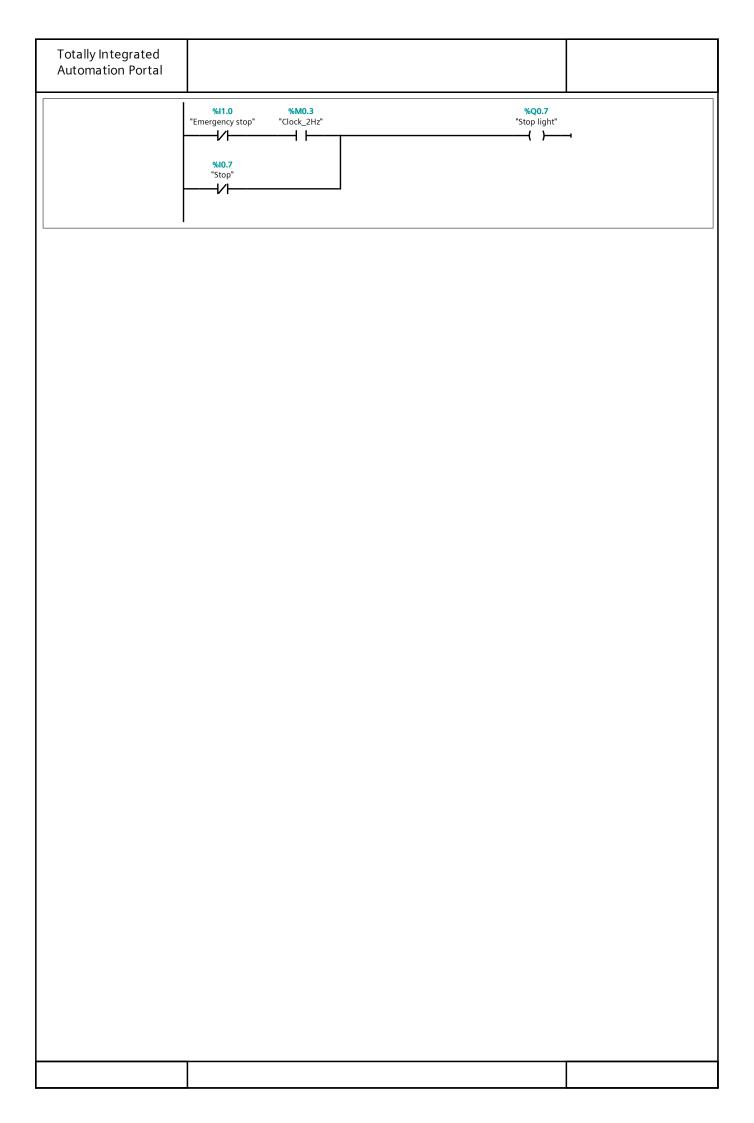
Network 1: Entry conveyor



Network 2: Exit conveyor

Totally Integrated **Automation Portal** %Q0.1 "Exit conveyor" %M4.3 "Step 14" SR %M2.0 "Reset Step" **-**//⊦ - R1 **%M4.4** "Step 15" \dashv \vdash Network 3: Move Z %Q0.3 "Move Z" %M2.5 "Step 3" SR \dashv \vdash %M3.1 "Step 7" %M2.0 "Reset Step" -1/1-- R1 **%M2.7** "Step 5" \dashv \vdash **%M3.3** "Step 9" Network 4: Move X %Q0.2 "Move X" %M3.0 "Step 6" SR | | |-%M2.0 "Reset Step" 1/|-R1 %M3.4 "Step 10" Network 5: Grab

Totally Integrated **Automation Portal %Q0.4** "Grab" %M2.6 "Step 4" SR Q %M2.0 "Reset Step" -1/1-R1 %M3.2 "Step 8" **+** + **Network 6: Parts Counter** %DB1 "Parts Counter" CTU **%I0.1** "Item at exit" CU %QD30 %10.6 "Reset" 1000 — PV Network 7: Start light **%I1.1** "Auto" **%I0.5**"Start" %Q0.5 "Start light" -//-%M6.0 "Auto Flag" **+** + Network 8: Reset light **%I0.6** "Reset" %Q0.6 "Reset light" **-**| |-**Network 9: Stop light**



ieneral Iame	Parts Coun	ter		Number	1				Type		DB
anguage	DB			Numbering	Autor	matic					
nformation Title				Author	Simat	tic			Comm	ont	
amily	IEC			Version Version	1.0	LIC			User-d	ent efined	CNTR
									ID		
lame		Oata type	Start	value	Retain	Acces- sible from HMI/O PC UA	ta- ble fro	in HMI engi- neer- ing			Comment
▼ Static											
CU			false		True	True	е	True	False		
CD R			false false		True True	True True	е	True True	False False		
LD			false		True	True	е	True	False		
QU			false		True	True	е	True	False		
QD			false		True	True	e	True	False		
PV			0		True	True	е	True	False		
CV	li	nt	0		True	True	e Tru e	True	False		

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Q Bool false False True Fals True False		alse	е	lse	False	e	True		True	alse		se	false	Bool		2	Q