





- Architectural EPDM Rubber Profiles
- Glass Facade Glazing Profiles
- Automotive EPDM Rubber Profile
- EPDM Sponge Profiles
- Silicon Rubber Profiles
- Silicon Sponge Rubber Profiles





Plot No.13, Milan Estate, Opp. Shah Foils Company, Santej-Khatraj Road - 382721 Dist - Gandhinagar - Gujarat







#### **RUBBER EXTRUSION LINES**

Extruder Microwave Tunnel **Hot-Air Heating Tunnel Cooling Tank** 

## **RUBBER EXTRUSIONS PROCESS:**

The process of polymer extrusion involves taking raw materials and creating a product that can be formed into a unique profile of a variety of lengths, shapes and colors. The profiles are highly customizable and can be made from almost any type of rubber. There are two processes for rubber extrusion; continuous in-line cure.

### **CONTINUOUS IN-LINE CURE EXTRUSION:**

In this process the heated rubber is driven through a die in a uniform stream and travels through a 'curing tunnel' that raises the product to the appropriate vulcanizing temperature and maintains that temperature until the curing process is complete. There are multiple methods that can be used to form the 'curing tunnel' including; high velocity hot air, microwave ovens, hot liquid curing -medium (LCM) or a fluidized bed of glass Ballotini beads. The length of the tunnel is taken into consideration along with the speed to calculate the temperature throughout the vulcanizing process. As the cured rubber exits the tunnel it is moved into a cooling channel where the rubber is cooled and residue is removed. The speed at which the product travels through the cooling channel is facilitated by a puller at the end of the line to maintain overall stability. Some of the advantages of continuous curing are; the ability to produce unbroken lengths, increased manufacturing speed, minimal labor, and efficient uses of energy and space. This process also allows for the combination of multiple materials.



### IN HOUSE LAB FACILITY

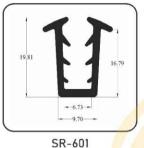
**Physical Testing** 

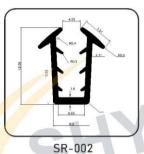
- Moving Die Rheometer
- Balance
- Digital Density Meter
- Aging Oven
- Tensile Strength Tester
- Optical Profile Projector
- Hot-air Dry Oven
- Ozone test chamber
- Mooney Viscometer
- Shore Hardness Tester

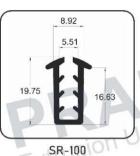
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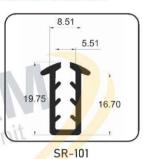


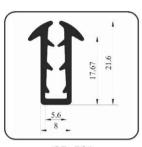
#### **ALUMINIUM DOORS & WINDOWS RUBBER GASKET**

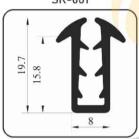


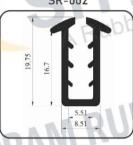


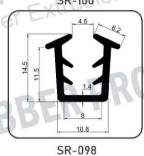








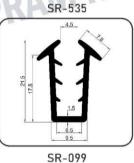


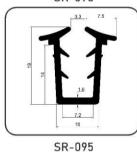


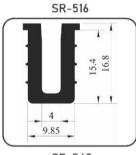


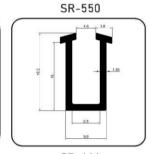


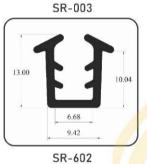


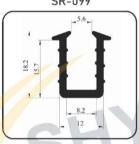




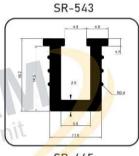


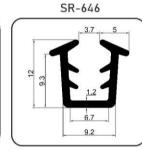


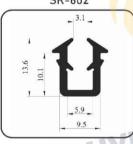


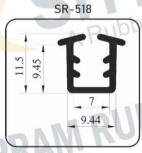






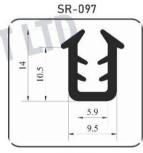


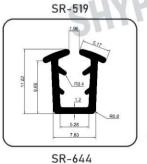


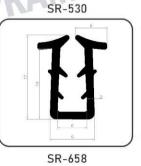


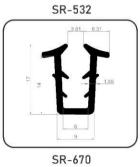


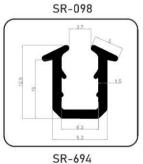


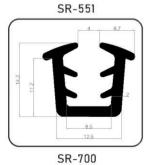






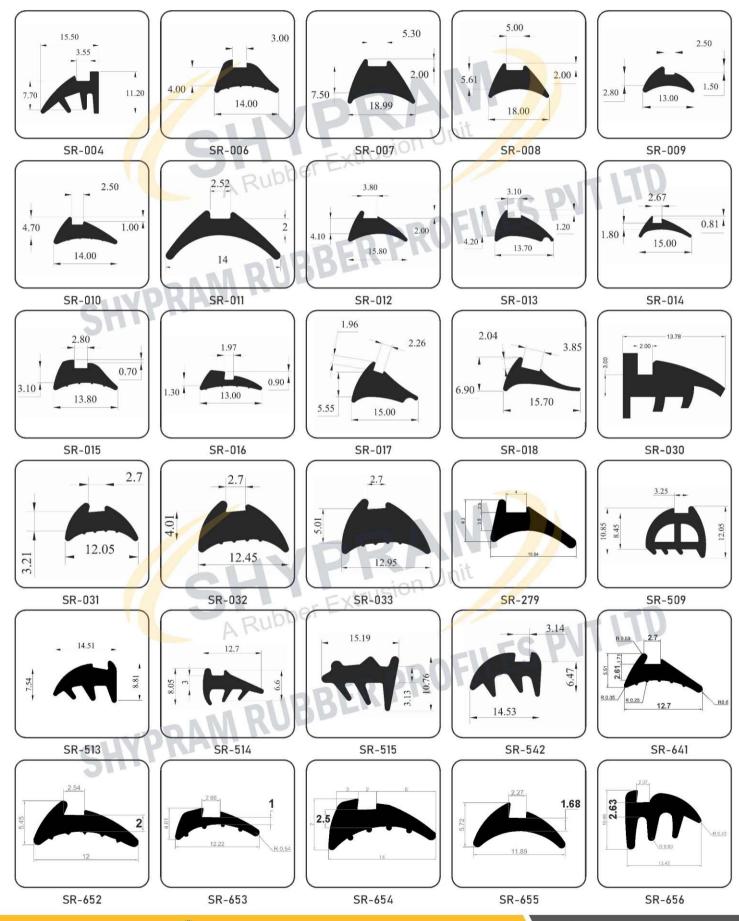








#### **ALUMINIUM DOORS & WINDOWS RUBBER GASKET**

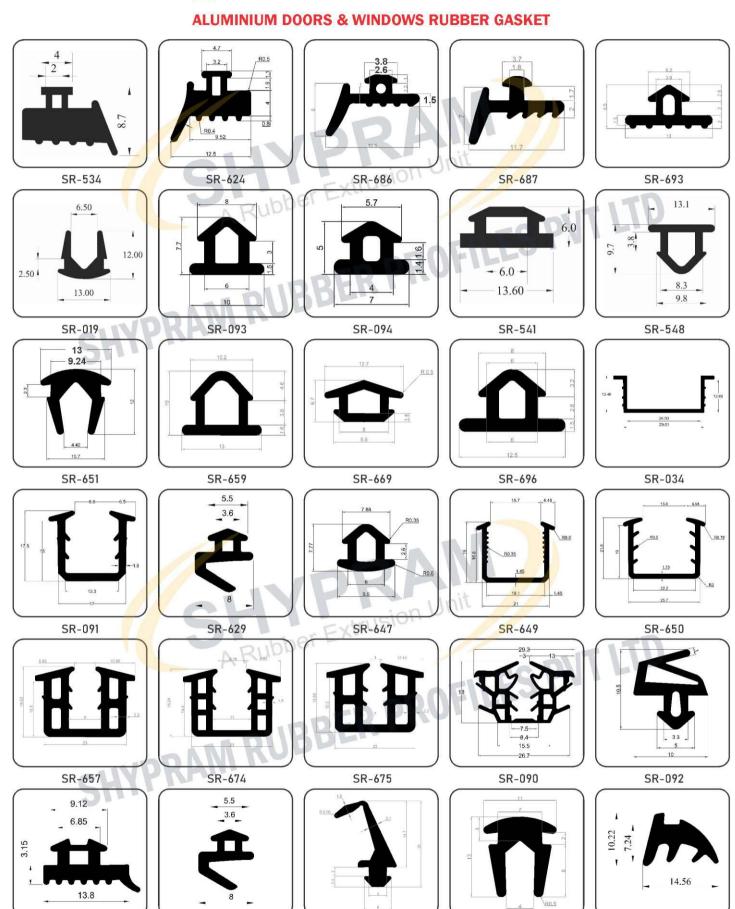




#### **ALUMINIUM DOORS & WINDOWS RUBBER GASKET**







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SR-629

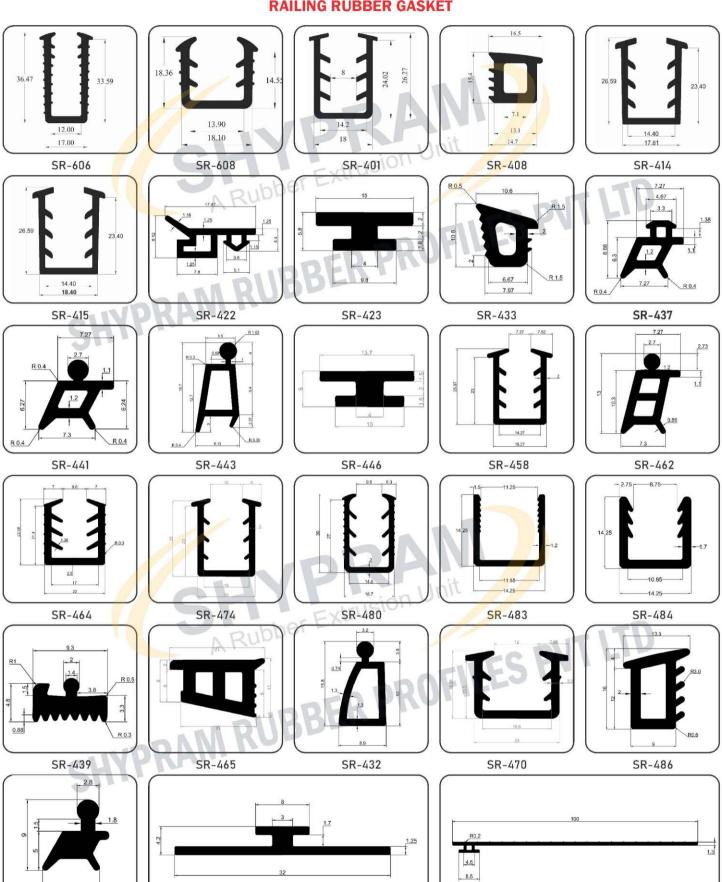
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SR-668

SR-604



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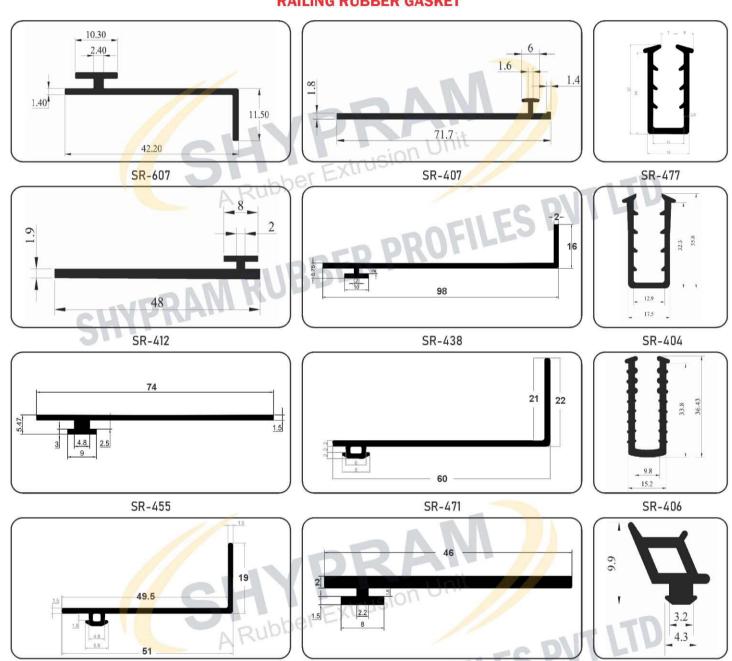
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SR-481

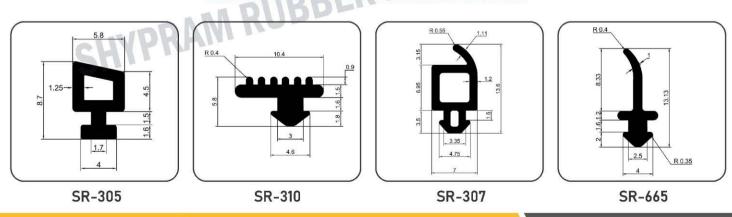


#### **RAILING RUBBER GASKET**



## **SLIDING & FOLDING RUBBER GASKET**

SR-479

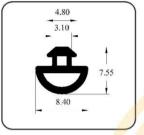


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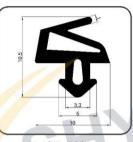
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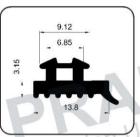
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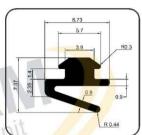
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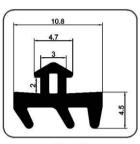
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SR-604

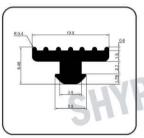


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SR-086

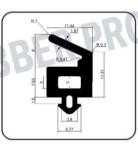
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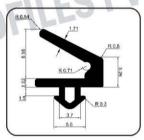
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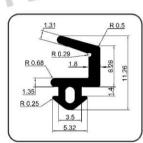
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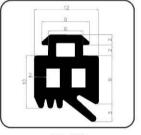
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SR-302



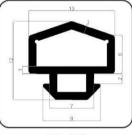
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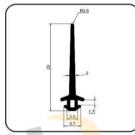
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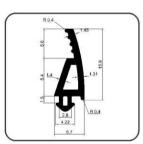
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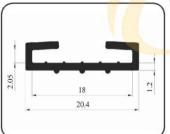


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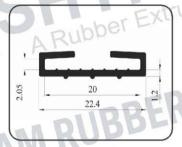


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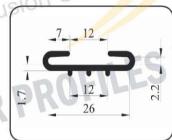
### PROFILES FOR U-CLAMP & C-CLAMP EPDM RUBBER & SILICON RUBBER



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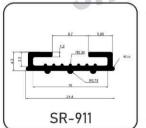
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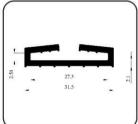


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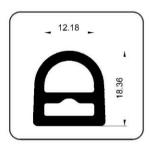


SR-806











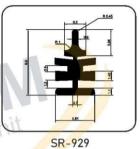


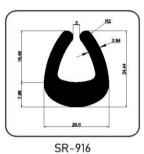
#### **PROFILES FOR ALUMINIUM DOORS & WINDOWS**

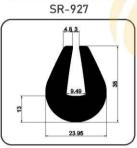


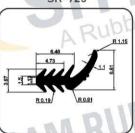


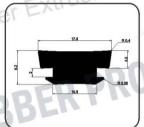




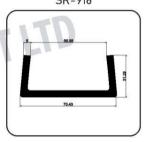




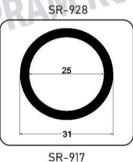


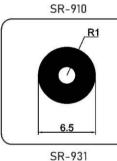




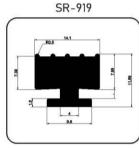


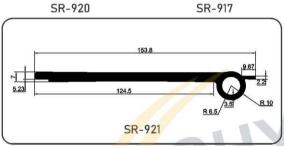


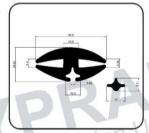




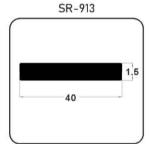




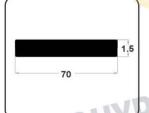








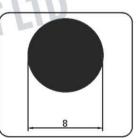
### **CONTAINER GASKET**





































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