

TRUXEDO, INC.

6/16/2022 7:35 PM

**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971/1	1372464	6/16/2022	6/19/2022	12.00
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**KIT: 1372464**RECEIPT LOC: **SHIPPING**

GM FULL SIZE 5FT8 BED\_22-19\_CHEVY\_GMSR

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.55		
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**ASSEMBLY - COVER****FP 1113****FR HDR 60.750****RR HDR 59.375****FR BOW 59.625****RR BOW 59.125****REQUIRES CHEVY EMBOSMENT**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 16 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 11 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 12 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 13 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 14 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 15 COVER	TRUXEDO COVER	EA	1.00	12.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
			0.00		
<b>INDIRECT</b>	12.00	12.00	0.00	0.18	

LT B 01

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WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154971/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.27			

PACKAGING  
RAIL 67.375



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1118800	BAG_HDW_LT_GM_VER 1.1	EA	1.00	12.00	
1118549	BLKHD SEAL KIT_NO I-SHEET_3/8 X 1_65.5	EA	1.00	12.00	
Sub ID 10 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1705576	LABEL_GM ACCESSORIES_4.00 X 2.25_1in CORE	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
LT400 PACK SCAN	12.00 12.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-10/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-10/1	SIDERAILS	6/19/2022	12.00
	KIT: 1372464		RECEIPT LOC: SHIPPING
	PART ID FOR HEADER CARD ON LEGS		

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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**SAW**

FP 1094 &amp; 1095

RAIL 67.375



Part ID/Sub ID

1706523	EXTRUDED AL_SIDE RAIL_GM DLX_SCREW BOSS_LT_13FT2
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27
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**RAIL FABRICATION - PUNCH**

FP 1094 &amp; 1095

RAIL 67.375

**PUNCH LATCH AND TENSION HOLES****SEND RAIL TO SEAL APPLICATION****AFG**

Qty	Total	Add/Less
0.00		

LT111 SEAL APP	12.00	12.00	0.00	0.55
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**RAIL - SEAL APPLICATION**

FP 1094 &amp; 1095

RAIL 67.375



Part ID/Sub ID

1706378	EXTRUDED WEATHER SEAL_GM DELUXE_.125 X 1.49
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.27	136.592

LT165 RL PNCH0	12.00	12.00	0.00	0.40
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TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-10/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**RAIL FABRICATION - PUNCH**

FP 1094 &amp; 1095

RAIL 67.375



USE ALIGNMENT GUAGE 1706653

PUNCH MOUNTING HOLES USE DIE 3

VERIFY EVERY RAIL ON GM CHECK GUAGE/ USE SIDE LABELED 1706653

					Qty	Total	Add/Less
					0.00		
LT100 HOOK INST	12.00	12.00	0.00	0.34			

**RAIL - HOOK INSTALLATION**

FP 1096 &amp; 1097

HOOK 66.813



Part ID/Sub ID					Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat				
1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00	FT	11.14	133.68			
LT110 SEAL ASY	12.00	12.00	0.00	0.24			

**RAIL - SEAL APPLICATION**

FP 1096 &amp; 1097

RAIL 67.375

**INSTALL SIDE RAIL END PLUG FOUR CORNER SEALS**

Part ID/Sub ID					Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat				
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1706424	FOUR CORNER SIDE RAIL WEATHER SEALS_LT	EA	1.00	12.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

**RAIL - ASSEMBLY**

FP 1096 &amp; 1097

RAIL 67.375

**INSTALL AUTOMATIC TENSION CONTROL**

LT B 01

LT B 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154971-10/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00	
1115356	TENSION CONTROL BRKT_UNIV	EA	2.00	24.00	
1703332	VMI HITCH PIN_1/16 DIA X 1 5/16 LG	EA	2.00	24.00	
1703866	DECAL_QT_TENSION CONTROL	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-11/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-11/1	HDRFR		6/19/2022	12.00
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**KIT: 1372464**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FP****FR HDR 60.750****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	6.00	

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1113 & 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500****Part ID/Sub ID**1706597 DECAL\_CAUTION\_DO NOT STOW  
COVER\_QUAD-LANG

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	12.00	

1705020 LABEL\_SILVER\_4 X .75

EA	1.00	12.02	
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LT B 01

LT B 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154971-12/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-12/1 HDRRR 6/19/2022 12.00

KIT: 1372464

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.18

SAW  
FP

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-13/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-13/1	BOWFR		6/19/2022	12.00
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**KIT: 1372464**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP

FR BOW 59.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP  
FP 100

FR BOW 59.625

**INSTALL BOW TUBE END PLUGS**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	
1705052	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

END PLUG\_.938 OD X .813 ID\_POLYETH



TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-14/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-14/1	BOWRR		6/19/2022	12.00
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**KIT: 1372464**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW**  
**FP 100**

**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP**  
**FP 100**

**RR BOW 59.125****INSTALL BOW TUBE END PLUGS**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	
1705052	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

END PLUG\_.938 OD X .813 ID\_POLYETH

TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-15/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154971-15/1	COVER		6/19/2022	12.00
	KIT: 1372464			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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**CNC**

KIT = 1372464

CUT FILE = 1372464

VINYL SIDE UP

REQUIRES CHEVY EMBOSMENT

Part ID/Sub ID

1706206 FABRIC\_POLYEST\_18 OZ\_75\_BISON  
MFRLTC\_SEAMAN ALT

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	2.05	25.563	

LP530 RF 10KW 12.00 12.00 0.00 0.60

**SEWING - EMBOSMENT**

FP 1122

EMBOSS CHEVY LOGO

Qty	Total	Add/Less
0.00		

LP500 DBND LOOP 12.00 12.00 0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**

FP 1122

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	3.865	46.529	

LP504 SEW LOGO 12.00 12.00 0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**

FP 1122

NO LOGO

Part ID/Sub ID

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	4.00	48.00	

TRUXEDO, INC.

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LT B 01

LT B 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154971-15/1



Work Order ID	Part ID	Release Date	Want Date	Qty
1115357	CONTROL STRAP			EA 2.00 24.00
LP508 SEW POLY	12.00	12.00	0.00 3.00	

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 1122



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT 10.01	120.449	

TRUXEDO, INC.

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**LT B 01****LT B 01**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154971-16/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154971-16/1	HDRSEAL		6/19/2022	12.00
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**KIT: 1372464**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL (1704788) 63.875 RR SEAL (1704787) 62.500**

Part ID/Sub ID		Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	5.21	63.614	
1704788	EXTRUDED HEADER SEAL_250FT_2.25 HT_LP	FT	5.323	63.876	

TRUXEDO, INC.

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**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972/1	1372464	6/16/2022	6/19/2022	6.00
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**KIT: 1372464**RECEIPT LOC: **SHIPPING**

GM FULL SIZE 5FT8 BED\_22-19\_CHEVY\_GMSR

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	6.00	6.00	0.00	0.27		
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**ASSEMBLY - COVER****FP 1113****FR HDR 60.750****RR HDR 59.375****FR BOW 59.625****RR BOW 59.125****REQUIRES CHEVY EMBOSMENT**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 16 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 11 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 12 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 13 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 14 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 15 COVER	TRUXEDO COVER	EA	1.00	6.00	
<b>LT999 HELPER</b>					
			6.00	6.00	0.00

**HELPER CARD**

	Qty	Total	Add/Less
<b>INDIRECT</b>	6.00	6.00	0.00

LT B 02

LT B 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154972/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	6.00	6.00	0.00	0.14			

PACKAGING  
RAIL 67.375



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1118800	BAG_HDW_LT_GM_VER 1.1	EA	1.00	6.00	
1118549	BLKHD SEAL KIT_NO I-SHEET_3/8 X 1_65.5	EA	1.00	6.00	
Sub ID 10 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122	
1705576	LABEL_GM ACCESSORIES_4.00 X 2.25_1in CORE	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
LT400 PACK SCAN	6.00 6.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:37 PM

**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-10/1



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Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-10/1	SIDERAILS	6/19/2022	6.00	
	KIT: 1372464			RECEIPT LOC: SHIPPING
	PART ID FOR HEADER CARD ON LEGS			

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.08		
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**SAW**

FP 1094 &amp; 1095

RAIL 67.375



\* 6 7 . 3 7 5 \*

Part ID/Sub ID

1706523

EXTRUDED AL\_SIDE RAIL\_GM DLX\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.00

LT170 RL PNCH1	6.00	6.00	0.00	0.13		
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**RAIL FABRICATION - PUNCH**

FP 1094 &amp; 1095

RAIL 67.375



\* 6 7 . 3 7 5 \*

**PUNCH LATCH AND TENSION HOLES****SEND RAIL TO SEAL APPLICATION****AFG**

Qty	Total	Add/Less
0.00		

LT111 SEAL APP	6.00	6.00	0.00	0.27		
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**RAIL - SEAL APPLICATION**

FP 1094 &amp; 1095

RAIL 67.375



\* 6 7 . 3 7 5 \*

Part ID/Sub ID

1706378

EXTRUDED WEATHER SEAL\_GM DELUXE\_.125 X  
1.49

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.27	68.296

LT165 RL PNCH0	6.00	6.00	0.00	0.20		
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TRUXEDO, INC.

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**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-10/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**RAIL FABRICATION - PUNCH**

FP 1094 &amp; 1095

RAIL 67.375



USE ALIGNMENT GUAGE 1706653

PUNCH MOUNTING HOLES USE DIE 3

VERIFY EVERY RAIL ON GM CHECK GUAGE/ USE SIDE LABELED 1706653

					Qty	Total	Add/Less
					0.00		
LT100 HOOK INST	6.00	6.00	0.00	0.17			

**RAIL - HOOK INSTALLATION**

FP 1096 &amp; 1097

HOOK 66.813



Part ID/Sub ID					Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat				
1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00	FT	11.14	66.84			
LT110 SEAL ASY	6.00	6.00	0.00	0.12			

**RAIL - SEAL APPLICATION**

FP 1096 &amp; 1097

RAIL 67.375

**INSTALL SIDE RAIL END PLUG FOUR CORNER SEALS**

Part ID/Sub ID					Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat				
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	12.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	12.00			
1706424	FOUR CORNER SIDE RAIL WEATHER SEALS_LT	EA	1.00	6.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	24.00			
LT120 RAIL ASY	6.00	6.00	0.00	0.21			

**RAIL - ASSEMBLY**

FP 1096 &amp; 1097

RAIL 67.375

**INSTALL AUTOMATIC TENSION CONTROL**



LT B 02

LT B 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154972-10/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	12.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	6.00	
1115356	TENSION CONTROL BRKT_UNIV	EA	2.00	12.00	
1703332	VMI HITCH PIN_1/16 DIA X 1 5/16 LG	EA	2.00	12.00	
1703866	DECAL_QT_TENSION CONTROL	EA	1.00	6.00	
1705177	LABEL_2 X 1	EA	1.00	6.014	

TRUXEDO, INC.

6/16/2022 7:37 PM

**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-11/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-11/1	HDRFR		6/19/2022	6.00
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**KIT: 1372464**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FP****FR HDR 60.750****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	3.00	

LT200 HEADERS	6.00	6.00	0.00	0.03		
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**HEADER PREP****FP 1113 & 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500****Part ID/Sub ID**1706597 DECAL\_CAUTION\_DO NOT STOW  
COVER\_QUAD-LANG

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	6.00	

1705020 LABEL\_SILVER\_4 X .75

EA	1.00	6.01	
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TRUXEDO, INC.

6/16/2022 7:37 PM

LT B 02

LT B 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154972-12/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-12/1 HDRRR 6/19/2022 6.00

KIT: 1372464

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW 6.00 6.00 0.00 0.09

SAW  
FP

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	3.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-13/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-13/1	BOWFR		6/19/2022	6.00
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**KIT: 1372464**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****FP 100****FR BOW 59.625****INSTALL BOW TUBE END PLUGS**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	
1705052	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

END PLUG\_.938 OD X .813 ID\_POLYETH

TRUXEDO, INC.

6/16/2022 7:37 PM

**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-14/1



\* 2 1 5 4 9 7 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-14/1	BOWRR		6/19/2022	6.00
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**KIT: 1372464**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW  
FP 100

**RR BOW 59.125**

\* 5 9 . 1 2 5 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP  
FP 100

**RR BOW 59.125**

\* 5 9 . 1 2 5 \*

**INSTALL BOW TUBE END PLUGS**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	
1705052	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

END PLUG\_.938 OD X .813 ID\_POLYETH

TRUXEDO, INC.

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**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-15/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-15/1	COVER		6/19/2022	6.00
	KIT: 1372464			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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**CNC**

KIT = 1372464

CUT FILE = 1372464

VINYL SIDE UP

REQUIRES CHEVY EMBOSMENT

Part ID/Sub ID

1706206	FABRIC_POLYEST_18 OZ_75_BISON
	MFRLTC_SEAMAN ALT

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
YD 2.05	12.782	

LP530 RF 10KW	6.00	6.00	0.00	0.30
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**SEWING - EMBOSMENT**

FP 1122

EMBOSS CHEVY LOGO

Qty	Total	Add/Less
0.00		

LP500 DBND LOOP	6.00	6.00	0.00	0.86
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**SEWING MACHINE - DOUBLE NEEDLE (1")**

FP 1122

Part ID/Sub ID

1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
YD 3.865	23.264	

LP504 SEW LOGO	6.00	6.00	0.00	0.50
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**

FP 1122

NO LOGO

Part ID/Sub ID

1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 4.00	24.00	

TRUXEDO, INC.

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LT B 02

LT B 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154972-15/1



Work Order ID	Part ID	Release Date	Want Date	Qty
1115357	CONTROL STRAP			
LP508 SEW POLY	6.00	6.00	0.00	1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 1122



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.01	60.225

TRUXEDO, INC.

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**LT B 02****LT B 02**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154972-16/1



\* 2 1 5 4 9 7 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154972-16/1	HDRSEAL		6/19/2022	6.00
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**KIT: 1372464**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP  
FP 1121

**FR SEAL (1704788) 63.875 RR SEAL (1704787) 62.500**

\* 6 3 . 8 7 5 \*



\* 6 2 . 5 0 0 \*

Part ID/Sub ID			Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	5.21		31.807	
1704788	EXTRUDED HEADER SEAL_250FT_2.25 HT_LP	FT	5.323		31.938	



TRUXEDO, INC.

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**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154973/1	1398154	6/16/2022	6/20/2022	2.00
KIT: 1398154				RECEIPT LOC: SHIPPING
FORD F-150 6.5FT BED_14-04_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.00	0.04		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.688



\* 5 9 . 6 8 8 \*

RR HDR 59.688



\* 5 9 . 6 8 8 \*

FR BOW 59.000



\* 5 9 . 0 0 0 \*

FM BOW 59.000



\* 5 9 . 0 0 0 \*

RR BOW 59.000



\* 5 9 . 0 0 0 \*

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	

**LT999 HELPER**

2.00 2.00 0.00 0.01

**HELPER CARD****INDIRECT**

2.00 2.00 0.00 0.01

**Qty Total Add/Less**

0.00

LT B 03

LT B 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154973/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	2.00	2.00	0.00	0.03			

PACKAGING  
RAIL 76.750



Part ID/Sub ID			Qty	Total	Add/Less
			UOM Per Kit	Qty Reqd	Mat
1118325	MANUAL_GATOR_LT_ETX		EA 1.00	2.00	
1118598	BAG HDW_LT_VER 1.1		EA 1.00	2.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1		EA 1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT		EA 1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	14.041	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	

LT400 PACK SCAN 2.00 2.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-1/1	HDRSEAL		6/20/2022	2.00
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**KIT: 1398154**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	2.00	2.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	21.304	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:37 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-2/1	HDRFR		6/20/2022	2.00
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**KIT: 1398154**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	1.00	

LT200 HEADERS	2.00	2.00	0.00	0.01		
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**HEADER PREP****FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	2.003	


LT B 03

LT B 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154973-3/1

  
\* 2 1 5 4 9 7 3 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154973-3/1	HDRRR		6/20/2022	2.00
KIT: 1398154		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.00	0.03			
SAW							

RR HDR 59.688

  
\* 5 9 . 6 8 8 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-4/1	BOWFR		6/20/2022	2.00
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**KIT: 1398154**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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**BOW PREP****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-5/1	BOWFM		6/20/2022	2.00
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**KIT: 1398154**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW**  
**FP 418**

**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

2.00	2.00	0.00	0.01
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**BOW PREP****FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-6/1	BOWRR		6/20/2022	2.00
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**KIT: 1398154**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW  
FP 418

**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

2.00	2.00	0.00	0.01
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**BOW PREP****RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-7/1	COVER		6/20/2022	2.00
	<b>KIT: 1398154</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13981			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09		



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**CNC**

KIT = 1398154  
CUT FILE = 13981  
VINYL SIDE UP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD 2.307	4.795	
LP500 DBND LOOP		2.00	2.00	0.00 0.29			

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD 4.393	8.814	
LP504 SEW LOGO		2.00	2.00	0.00 0.17			

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA 1.00	2.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA 6.00	12.00	
1115357	CONTROL STRAP				EA 2.00	4.00	
LP508 SEW POLY		2.00	2.00	0.00 0.50			

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.688



\* 5 9 . 6 8 8 \*

RR ROD 59.688



\* 5 9 . 6 8 8 \*

TRUXEDO, INC.

6/16/2022 7:38 PM

LT B 03

LT B 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154973-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd	Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.948	19.95	

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154973-8/1	SIDERAILS KIT: 1398154	6/20/2022	2.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

RAIL 76.750



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	2.00

LT170 RL PNCH1	2.00	2.00	0.00	0.04		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 76.750



AF

LT100 HOOK INST	2.00	2.00	0.00	0.06		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 76.750



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.792	25.584

LT110 SEAL ASY	2.00	2.00	0.00	0.09		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 76.750

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 03****LT B 03**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154973-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.833	25.923			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	4.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	4.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	8.00			
<b>LT120 RAIL ASY</b>	2.00 2.00 0.00 0.07						

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 76.750**

**DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	4.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	2.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00			
1705177	LABEL_2 X 1	EA	1.00	2.005			

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974/1	1398354	6/16/2022	6/20/2022	2.00
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**KIT: 1398354**  
**FORD F-150 6.5FT BED\_20-15\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	2.00	2.00	0.00	0.04		
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**ASSEMBLY - COVER****FP 685****FR HDR 59.750**

\* 5 9 . 7 5 0 \*

**RR HDR 59.750**

\* 5 9 . 7 5 0 \*

**FR BOW 59.125**

\* 5 9 . 1 2 5 \*

**FM BOW 59.125**

\* 5 9 . 1 2 5 \*

**RR BOW 59.125**

\* 5 9 . 1 2 5 \*

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	

LT999 HELPER	2.00	2.00	0.00	0.01
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**HELPER CARD**

INDIRECT	2.00	2.00	0.00	0.01
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Qty	Total	Add/Less
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0.00

LT B 04

LT B 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154974/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	2.00	2.00	0.00	0.03			

PACKAGING  
RAIL 76.375



Part ID/Sub ID					Qty	Total	Add/Less
					UOM Per Kit	Qty Reqd	Mat
1118325	MANUAL_GATOR_LT_ETX				EA 1.00	2.00	
1118598	BAG HDW_LT_VER 1.1				EA 1.00	2.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA 1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA 1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS				FT 7.00	14.041	
1704548	LABEL_ZEBRA_4 X 5				EA 2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT 5.833	11.713	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA 1.00	2.00	
LT400 PACK SCAN	2.00	2.00	0.00	0.00			



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT B 04

LT B 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154974-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-1/1	HDRSEAL		6/20/2022	2.00
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KIT: 1398354

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	2.00	2.00	0.00	0.01		
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SEAL PREP  
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	21.325	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-2/1



\* 2 1 5 4 9 7 4 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-2/1	HDRFR		6/20/2022	2.00
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**KIT: 1398354**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FR HDR 59.750**

\* 5 9 . 7 5 0 \*

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.00

**LT200 HEADERS**

2.00 2.00 0.00 0.01

**HEADER PREP****FP 1121****FR HDR 59.750**

\* 5 9 . 7 5 0 \*

**RR HDR 59.750**

\* 5 9 . 7 5 0 \*

**FR SEAL 62.875**

\* 6 2 . 8 7 5 \*

**RR SEAL 62.875**

\* 6 2 . 8 7 5 \*

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.003



TRUXEDO, INC.

6/16/2022 7:38 PM

LT B 04

LT B 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154974-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-3/1    HDRRR    6/20/2022    2.00

KIT: 1398354

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW    2.00    2.00    0.00    0.03

SAW

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	1.00	

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-4/1	BOWFR		6/20/2022	2.00
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**KIT: 1398354**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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**BOW PREP****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-5/1	BOWFM		6/20/2022	2.00
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**KIT: 1398354**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW**  
**FP 418**

**FM BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

2.00	2.00	0.00	0.01
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**BOW PREP****FM BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-6/1	BOWRR		6/20/2022	2.00
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**KIT: 1398354**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

2.00	2.00	0.00	0.01
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**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-7/1	COVER		6/20/2022	2.00
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KIT: 1398354

TRUXEDO COVER  
COVER 13983

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	2.00	2.00	0.00	0.09		
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IS:\CutFiles\13000\13983.dxf

CNC

KIT = 1398354

CUT FILE = 13983

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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YD	2.304	4.787	
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LP500 DBND LOOP	2.00	2.00	0.00	0.29
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SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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YD	4.372	8.772	
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LP504 SEW LOGO	2.00	2.00	0.00	0.17
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SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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EA	1.00	2.00	
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EA	6.00	12.00	
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EA	2.00	4.00	
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LP508 SEW POLY	2.00	2.00	0.00	0.50
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SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750



\* 5 9 . 7 5 0 \*

RR ROD 59.750



\* 5 9 . 7 5 0 \*

TRUXEDO, INC.

6/16/2022 7:38 PM

LT B 04

LT B 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154974-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd	Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	19.97	

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154974-8/1	SIDERAILS KIT: 1398354	6/20/2022	2.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

RAIL 76.375



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	2.00

LT170 RL PNCH1	2.00	2.00	0.00	0.04
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 76.375



AF

LT100 HOOK INST	2.00	2.00	0.00	0.06
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Qty	Total	Add/Less
0.00		

RAIL - HOOK INSTALLATION  
FP 1109 & 1110

HOOK 76.375



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.729	25.458

LT110 SEAL ASY	2.00	2.00	0.00	0.09
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 76.375

TRUXEDO, INC.

6/16/2022 7:38 PM

**LT B 04****LT B 04**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154974-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.771	25.797	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	4.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	4.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	8.00	_____
<b>LT120 RAIL ASY</b>		2.00	2.00	0.00	0.07			_____

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 76.375**

**DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	4.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	4.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	2.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	2.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	2.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	2.00	_____
1705177	LABEL_2 X 1				EA	1.00	2.005	_____



TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975/1	1398754	6/16/2022	6/20/2022	1.00
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**KIT: 1398754**  
**FORD F-150 8FT BED\_20-15\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 59.750****RR HDR 59.750****FR BOW 59.125****FM BOW 59.125****RR BOW 59.125****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1117693	RETAINER STRAP ASSY_15 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

INDIRECT	1.00	1.00	0.00	0.00
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Qty	Total	Add/Less
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0.00

LT B 05

LT B 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154975/1

  
\* 2 1 5 4 9 7 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.01			


PACKAGING

RAIL 95.000

  
\* 9 5 . 0 0 0 \*

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	8.525	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	

LT400 PACK SCAN1.001.000.000.00



SCAN ONLY	Qty	Total	Add/Less
	0.00		

TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-1/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1398754**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 62.875****RR SEAL 62.875**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	10.663	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-2/1



\* 2 1 5 4 9 7 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-2/1	HDRFR		6/20/2022	1.00
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**KIT: 1398754**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 59.750**

\* 5 9 . 7 5 0 \*

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

**LT200 HEADERS**

1.00 1.00 0.00 0.01

**HEADER PREP****FP 1121****FR HDR 59.750**

\* 5 9 . 7 5 0 \*

**RR HDR 59.750**

\* 5 9 . 7 5 0 \*

**FR SEAL 62.875**

\* 6 2 . 8 7 5 \*

**RR SEAL 62.875**

\* 6 2 . 8 7 5 \*

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT B 05

LT B 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154975-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-3/1	HDRRR		6/20/2022	1.00
	KIT: 1398754			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
------------------------	---------	-----------	--------------	-----------------------	----------------	-------------

LT600 SAW	1.00	1.00	0.00	0.01		
SAW						

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-4/1	BOWFR		6/20/2022	1.00
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**KIT: 1398754**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01			
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**SAW****FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	0.50	

LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-5/1	BOWFM		6/20/2022	1.00
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**KIT: 1398754**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW**  
**FP 418**

**FM BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

1.00	1.00	0.00	0.00
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**BOW PREP****FM BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-6/1	BOWRR		6/20/2022	1.00
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**KIT: 1398754**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
------------------------	---------	-----------	--------------	-----------------------	----------------	-------------

LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

1.00 1.00 0.00 0.00

**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-7/1	COVER	6/20/2022	1.00	
	<b>KIT: 1398754</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13987			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		



IS:\CutFiles\13000\13987.dxf

**CNC**

KIT = 1398754  
CUT FILE = 13987  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.821	2.931	
LP500 DBND LOOP		1.00	1.00	0.00 0.14

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	5.407	5.424	
LP504 SEW LOGO		1.00	1.00	0.00 0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	1.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	6.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	0.00 0.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.750



\* 5 9 . 7 5 0 \*

RR ROD 59.750



\* 5 9 . 7 5 0 \*

TRUXEDO, INC.

6/16/2022 7:39 PM

LT B 05

LT B 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154975-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	9.985	

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154975-8/1      SIDERAILS      6/20/2022      1.00  
**KIT: 1398754**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**      RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      1.00      1.00      0.00      0.01

**SAW****RAIL 95.000**

Part ID/Sub ID

1706426      EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
 BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	1.00

LT170 RL PNCH1      1.00      1.00      0.00      0.02

**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 95.000****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST      1.00      1.00      0.00      0.03

**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 95.000**

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	15.833	15.833

Part ID/Sub ID

1705156      HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

LT110 SEAL ASY      1.00      1.00      0.00      0.05

**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 95.000**

TRUXEDO, INC.

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**LT B 05****LT B 05**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154975-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK  
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	15.875	16.034	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	_____
LT120 RAIL ASY		1.00	1.00	0.00	0.04			_____

**RAIL - ASSEMBLY****FP 1109 & 1110****RAIL 95.000**

DP

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	1.00	_____
1705177	LABEL_2 X 1				EA	1.00	1.002	_____

TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976/1



\* 2 1 5 4 9 7 6 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976/1 1330690 6/16/2022 6/20/2022

1.00

KIT: 1330690

RECEIPT LOC: SHIPPING

HONDA RIDGELINE\_22-17\_BBPL

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 1.00 1.00 0.00 0.05

**ASSEMBLY - COVER**

FP 685

FR HDR 57.063



\* 5 7 . 0 6 3 \*

RR HDR 57.063



\* 5 7 . 0 6 3 \*

FR BOW 56.375



\* 5 6 . 3 7 5 \*

RR BOW 56.375



\* 5 6 . 3 7 5 \*

**Part ID/Sub ID**

			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	

LT999 HELPER 1.00 1.00 0.00 0.00

**HELPER CARD**

Qty Total Add/Less

0.00

INDIRECT 1.00 1.00 0.00 0.00

**INDIRECT LABOR**

Qty Total Add/Less

TRUXEDO, INC.

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**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976/1



Work Order ID	Part ID	Release Date	Want Date	Qty
				0.00
LT410 FINL PACK	1.00	1.00	0.00	0.00

**PACKAGING**

RAIL 58.688



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1118691	MANUAL_RIDGELINE_LT	EA	1.00	1.00	
1118574	BAG HDW_HONDA RIDGELINE_LT PRIVATE LABEL	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	11.713	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	

**SCAN ONLY**

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-1/1	HDRFR		6/20/2022	1.00
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**KIT: 1330690**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 57.063**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	

LT200 BOWS-HDRS	1.00	1.00	0.00	0.01		
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**HEADER PREP****FR HDR 57.063****RR HDR 57.063****FR SEAL 60.188****RR SEAL 60.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	1.002	

LT B 06

LT B 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154976-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154976-2/1	HDRRR		6/20/2022	1.00
KIT: 1330690		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			
SAW							



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				



TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-3/1	BOWFR		6/20/2022	1.00
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**KIT: 1330690**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FP 418****FR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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**BOW PREP****FR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:39 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-4/1	BOWRR		6/20/2022	1.00
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**KIT: 1330690**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

**RR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00	1.00	0.00	0.01
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**BOW PREP****RR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-5/1	COVER		6/20/2022	1.00
	KIT: 1330690			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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**CNC**

KIT = 1330690

CUT FILE = 13306

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	1.813	1.883	

LP500 DBND LOOP	1.00	1.00	0.00	0.14
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SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	3.531	3.543	

LP504 SEW LOGO	1.00	1.00	0.00	0.08
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SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

NO LOGO

Part ID/Sub ID

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	4.00	4.00	

1115357 CONTROL STRAP

EA	2.00	2.00	
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LP508 SEW POLY	1.00	1.00	0.00	0.25
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SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 57.063



\* 5 7 . 0 6 3 \*

RR ROD 57.063



\* 5 7 . 0 6 3 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:40 PM

LT B 06

LT B 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154976-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.511	9.536		

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-6/1	SIDERAILS KIT: 1330690		6/20/2022	1.00
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RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW**

FP 1100 &amp; 1101

RAIL 58.688



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.667	0.667	

LT170 RL PNCH1	1.00	1.00	0.00	0.02		
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**RAIL FABRICATION - PUNCH**

FP 1100 &amp; 1101

RAIL 58.688

**PUNCH LATCH HOLES****PUNCH MOUNTING AND TENSION CONTROL HOLES****USE DIE 15 WITH TOP PLATE ROTATED TO POSITION 2****AFEC**

Qty	Total	Add/Less
0.00		

LT165 RL PNCH0	1.00	1.00	0.00	0.01		
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**RAIL FABRICATION - PUNCH**

FP 1100 &amp; 1101

RAIL 58.688

**PUNCH A 8.750****PUNCH B 30.125****PUNCH C 51.500**

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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PUNCH MOUNTING HOLES USE DIE 3  
USE ALIGNMENT GUAGE 1706812

					Qty	Total	Add/Less
					0.00		
LT180 NOTCHER	1.00	1.00	0.00	0.04			

RAIL FABRICATION - NOTCHER  
FP 1100 & 1101

DIM A .250



DIM B 6.000



NOTCH RAIL

					Qty	Total	Add/Less
					0.00		
LT100 HOOK INST	1.00	1.00	0.00	0.03			

RAIL - HOOK INSTALLATION  
FP 1102 & 1103

HOOK 58.688



Part ID/Sub ID					UOM	Qty	Total	Add/Less
1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00				FT	9.781	9.781	
LT110 SEAL ASY	1.00	1.00	0.00	0.05				

RAIL - SEAL APPLICATION  
FP 1102 & 1103

RAIL 58.688



SEAL ORIENTATION: THICK TOWARD HOOK  
CUT SEAL AWAY FROM RAIL NOTCH  
SEE VIDEO

Part ID/Sub ID					UOM	Qty	Total	Add/Less
1114731	EXTRUDED WEATHER SEAL_TPR_1/4 X 1_ACRYL				FT	9.823	9.921	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

TRUXEDO, INC.

6/16/2022 7:40 PM

# LT B 06

# LT B 06

WORK ORDER TRAVELER

*NEED TIME STUDY*

WORK ORDER ID: 2154976-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**RAIL - ASSEMBLY**

FP 1102 & 1103

RAIL 58.688



**DRIVER RAIL ONLY**

USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE

USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	_____
1705336	HEADER STOP_LT	EA	2.00	2.00	_____
1116224	LATCH PRE-ASSY_TOGGLE_HC	EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	_____
1705177	LABEL_2 X 1	EA	1.00	1.002	_____

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 06****LT B 06**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154976-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154976-7/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1330690**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT200 BOWS-HDRS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 60.188****RR SEAL 60.188**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.031	10.207	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP



TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977/1	1331090	6/16/2022	6/20/2022	1.00
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**KIT: 1331090**  
**FORD RANGER DC 5FT BED\_22-19\_BBPL**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 52.750****RR HDR 52.750****FR BOW 52.125****RR BOW 52.125****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

				Qty	Total	Add/Less
INDIRECT	1.00	1.00	0.00	0.00		

**INDIRECT LABOR**

LT B 07

LT B 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154977/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING  
RAIL 57.313



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA	1.00	1.00	
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	

LT400 PACK SCAN 1.00 1.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-1/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1331090**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 55.875****RR SEAL 55.875**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.313	9.476	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-2/1	HDRFR		6/20/2022	1.00
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**KIT: 1331090**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 52.750****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01
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**HEADER PREP****FP 1121****FR HDR 52.750****RR HDR 52.750****FR SEAL 55.875****RR SEAL 55.875****Part ID/Sub ID**

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT B 07

LT B 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154977-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-3/1	HDRRR		6/20/2022	1.00
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KIT: 1331090

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RR HDR 52.750



Part ID/Sub ID

1705241

EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 0.50	0.50	

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-4/1	BOWFR		6/20/2022	1.00
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**KIT: 1331090**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FP 418****FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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**BOW PREP****FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-5/1	BOWRR		6/20/2022	1.00
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**KIT: 1331090**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

RR BOW 52.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00 1.00 0.00 0.01

**BOW PREP**

RR BOW 52.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-6/1	COVER		6/20/2022	1.00
	KIT: 1331090			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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**CNC**

KIT = 1331090

CUT FILE = 13310

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	1.774	1.844	

LP500 DBND LOOP	1.00	1.00	0.00	0.14
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	3.313	3.324	

LP504 SEW LOGO	1.00	1.00	0.00	0.08
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

NO LOGO

Part ID/Sub ID

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	4.00	4.00	

1115357 CONTROL STRAP

EA	2.00	2.00	
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LP508 SEW POLY	1.00	1.00	0.00	0.25
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 52.750



RR ROD 52.750



Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:40 PM

LT B 07

LT B 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154977-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	8.792	8.816	

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154977-7/1	SIDERAILS KIT: 1331090	6/20/2022	1.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RAIL 57.313



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	0.667

LT170 RL PNCH1	1.00	1.00	0.00	0.02		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 57.313



AF

LT100 HOOK INST	1.00	1.00	0.00	0.03		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 57.313



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	9.552	9.552

LT110 SEAL ASY	1.00	1.00	0.00	0.05		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 57.313

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 07****LT B 07**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154977-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK  
DM

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	9.594	9.69	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	2.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	2.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04	

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 57.313



DO

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	
1705177	LABEL 2 X 1	EA	1.00	1.002	

TRUXEDO, INC.

6/16/2022 7:40 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978/1	1349890	6/16/2022	6/20/2022	1.00
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**KIT: 1349890**  
**GM COLORADO/CANYON 5FT BED\_22-15\_BBPL**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 52.125**

\* 5 2 . 1 2 5 \*

**RR HDR 52.375**

\* 5 2 . 3 7 5 \*

**FR BOW 51.500**

\* 5 1 . 5 0 0 \*

**RR BOW 51.625**

\* 5 1 . 6 2 5 \*

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	1.00	1.00	0.00		

**INDIRECT LABOR**

LT B 08

LT B 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154978/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING  
RAIL 58.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	12.885	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	

LT400 PACK SCAN 1.00 1.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-1/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1349890**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 55.250****RR SEAL 55.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.229	9.391	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-2/1	HDRFR		6/20/2022	1.00
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**KIT: 1349890**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 52.125**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

**LT200 HEADERS**

1.00 1.00 0.00 0.01

**HEADER PREP****FP 1121****FR HDR 52.125****RR HDR 52.375****FR SEAL 55.250****RR SEAL 55.500**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT B 08

LT B 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154978-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-3/1	HDRRR		6/20/2022	1.00
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KIT: 1349890

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01			
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SAW

RR HDR 52.375



Part ID/Sub ID

1705241

EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	



TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-4/1	BOWFR		6/20/2022	1.00
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**KIT: 1349890**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01			
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**SAW****FP 418****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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**BOW PREP****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-5/1	BOWRR		6/20/2022	1.00
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**KIT: 1349890**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

**RR BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00 1.00 0.00 0.01

**BOW PREP****RR BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154978-6/1	COVER KIT: 1349890 TRUXEDO COVER RMA:		6/20/2022	1.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		



IS:\CutFiles\13000\13498.dxf31

**CNC**

KIT = 1349890

CUT FILE = 13498

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	1.80	1.871	
LP500 DBND LOOP		1.00	1.00	

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.365	3.376	
LP504 SEW LOGO		1.00	1.00	

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699  
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 52.125



\* 5 2 . 1 2 5 \*

RR ROD 52.375



\* 5 2 . 3 7 5 \*

Qty Total Add/Less

TRUXEDO, INC.

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LT B 08

LT B 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154978-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	8.708	8.732	

TRUXEDO, INC.

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**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154978-7/1	SIDERAILS KIT: 1349890	6/20/2022	1.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RAIL 58.250



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	0.667

LT170 RL PNCH1	1.00	1.00	0.00	0.02		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 58.250



AF

LT100 HOOK INST	1.00	1.00	0.00	0.03		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 58.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	9.708	9.708

LT110 SEAL ASY	1.00	1.00	0.00	0.05		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 58.250

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 08****LT B 08**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154978-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: NARROW TOWARD HOOK**  
**DM**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	9.75	9.848	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

**RAIL - ASSEMBLY**  
**FP 1109 & 1110**  
**RAIL 58.250**

**DO**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	
1705177	LABEL 2 X 1	EA	1.00	1.002	

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979/1	1357090	6/16/2022	6/20/2022	1.00
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**KIT: 1357090**  
**TOYOTA TACOMA 6FT\_22-16\_BBPL**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 55.125****RR HDR 55.125****FR BOW 54.500****FM BOW 54.500****RR BOW 54.500****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 8 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

INDIRECT	1.00	1.00	0.00	0.00
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Qty	Total	Add/Less
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0.00

LT B 09

LT B 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154979/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING  
RAIL 71.625



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118692	MANUAL_TACOMA_LT	EA	1.00	1.00	
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	8.167	8.199	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	

LT400 PACK SCAN 1.00 1.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		



TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-1/1	HDRFR		6/20/2022	1.00
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**KIT: 1357090**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 55.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	

LT200 BOWS-HDRS	1.00	1.00	0.00	0.01		
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**HEADER PREP****FR HDR 55.125****RR HDR 55.125****FR SEAL 58.688****RR SEAL 58.688**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	1.002	

TRUXEDO, INC.

6/16/2022 7:41 PM

LT B 09

LT B 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154979-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-2/1	HDRRR		6/20/2022	1.00
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KIT: 1357090

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RR HDR 55.125



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-3/1	BOWFR		6/20/2022	1.00
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**KIT: 1357090**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FP 418****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-4/1	BOWRR		6/20/2022	1.00
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**KIT: 1357090**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

**RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00 1.00 0.00 0.00

**BOW PREP****RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-5/1	COVER		6/20/2022	1.00
	KIT: 1357090			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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IS:\CutFiles\13000\13570.dxf21

**CNC**

KIT = 1357090

CUT FILE = 13570

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.172	2.257
LP500 DBND LOOP	1.00	1.00	0.00	0.14

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.25	4.264
LP504 SEW LOGO	1.00	1.00	0.00	0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699  
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	6.00
1115357	CONTROL STRAP	EA	2.00	2.00
LP508 SEW POLY	1.00	1.00	0.00	0.24

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 55.125



RR ROD 55.125



Qty Total Add/Less

TRUXEDO, INC.

6/16/2022 7:41 PM

LT B 09

LT B 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154979-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	9.188	9.212	

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-6/1	SIDERAILS KIT: 1357090 PART ID FOR HEADER CARD ON LEGS RMA:	6/20/2022	1.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

FP 1088 &amp; 1089

RAIL 71.625



Part ID/Sub ID

1706405	EXTRUDED AL_SIDE RAIL_TOP-MT_SCREW BOSS_LT_12FT1
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.00

LT170 RL PNCH1	1.00	1.00	0.00	0.02
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RAIL FABRICATION - PUNCH

FP 1088 &amp; 1089

RAIL 71.625



AF

LT100 HOOK INST	1.00	1.00	0.00	0.03
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Qty	Total	Add/Less
0.00		

RAIL - HOOK INSTALLATION  
FP 1090 & 1091

HOOK 71.625



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.938	11.938

LT110 SEAL ASY	1.00	1.00	0.00	0.07
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RAIL - SEAL APPLICATION

FP 1090 &amp; 1091

RAIL 71.625

TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SLIDE THREE MOUNTING BRACKETS ON EACH RAIL**  
**SEAL ORIENTATION: UNIVERSAL**  
**DL**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704782	WEATHER SEAL_.250 X .375_PVC FOAM				FT 12.24	12.362	_____
1706507	EXTRUDED AL_BRKT SIDE RAIL_LOWER_TACOMA_LT_LP				EA 6.00	6.00	_____
1706401	SIDE RAIL END PLUG CROPPED_SCREW BOSS_RH_LT				EA 2.00	2.00	_____
1706400	SIDE RAIL END PLUG CROPPED_SCREW BOSS_LH_LT				EA 2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 2.00	2.00	_____
<b>LT120 RAIL ASY</b>	1.00	1.00	0.00	0.04		_____	_____

**RAIL - ASSEMBLY**  
**FP 1090 & 1091**  
**RAIL 71.625**



Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	2.00	_____
1705336	HEADER STOP_LT				EA 2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	1.00	_____
1705177	LABEL_2 X 1				EA 1.00	1.002	_____



TRUXEDO, INC.

6/16/2022 7:41 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-7/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1357090**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT200 BOWS-HDRS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 58.250****RR SEAL 58.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.708	9.878	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 09****LT B 09**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154979-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154979-8/1	BOWFM		6/20/2022	1.00
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**KIT: 1357090**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW**  
**FP 418**

**FM BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FM BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980/1	1398675	6/16/2022	6/20/2022	1.00
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**KIT: 1398675**  
**FORD F-150 8FT BED\_14-04\_LTNZ**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 59.750****FR BOW 59.125****RR HDR 59.750****FM BOW 59.125****RR BOW 59.125****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1117693	RETAINER STRAP ASSY_15 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

INDIRECT	1.00	1.00	0.00	0.00
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Qty	Total	Add/Less
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0.00

LT B 10

LT B 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154980/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.01			

PACKAGING  
RAIL 95.000



Part ID/Sub ID			Qty	Total	Add/Less
			UOM Per Kit	Qty Reqd	Mat
1118180	MANUAL_LT_ENTHUZE		EA 1.00	1.00	
1118598	BAG HDW_LT_VER 1.1		EA 1.00	1.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1		EA 1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT		EA 1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS		FT 8.50	8.525	
1704548	LABEL_ZEBRA_4 X 5		EA 2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB		FT 9.333	9.371	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS		EA 1.00	1.00	

LT400 PACK SCAN 1.00 1.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-1/1	HDRSEAL		6/20/2022	1.00
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**KIT: 1398675**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	10.652	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-2/1	HDRFR		6/20/2022	1.00
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**KIT: 1398675**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 59.688**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

**LT200 HEADERS**

1.00	1.00	0.00	0.01
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**HEADER PREP****FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

TRUXEDO, INC.

6/16/2022 7:42 PM

LT B 10

LT B 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154980-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-3/1      HDRRR      6/20/2022      1.00

KIT: 1398675

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      1.00      1.00      0.00      0.01

SAW

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242      EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	0.50	

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-4/1	BOWFR		6/20/2022	1.00
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**KIT: 1398675**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01			
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**SAW****FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-5/1	BOWFM		6/20/2022	1.00
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**KIT: 1398675**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW**  
**FP 418**

**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	0.50	
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LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	2.00	
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VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-6/1	BOWRR		6/20/2022	1.00
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**KIT: 1398675**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

1.00	1.00	0.00	0.00
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**BOW PREP****RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-7/1	COVER		6/20/2022	1.00
	KIT: 1398675			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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**CNC**

KIT = 1398675

CUT FILE = 13986

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	2.821	2.931	

LP500 DBND LOOP	1.00	1.00	0.00	0.14
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	5.407	5.424	

LP504 SEW LOGO	1.00	1.00	0.00	0.08
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705831 LOGO\_ENTHUZE\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	1.00	
EA	6.00	6.00	
EA	2.00	2.00	

LP508 SEW POLY	1.00	1.00	0.00	0.25
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.750



\* 5 9 . 7 5 0 \*

RR ROD 59.750



\* 5 9 . 7 5 0 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:42 PM

LT B 10

LT B 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154980-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.958	9.985		

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154980-8/1	SIDERAILS KIT: 1398675	6/20/2022	1.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RAIL 95.000



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	1.00

LT170 RL PNCH1	1.00	1.00	0.00	0.02		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 95.000



AF

LT100 HOOK INST	1.00	1.00	0.00	0.03		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 95.000



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	15.833	15.833

LT110 SEAL ASY	1.00	1.00	0.00	0.05		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 95.000

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 10****LT B 10**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154980-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK  
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	15.875	16.034	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	_____
LT120 RAIL ASY		1.00	1.00	0.00	0.04			_____

**RAIL - ASSEMBLY****FP 1109 & 1110****RAIL 95.000****DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	1.00	_____
1705177	LABEL_2 X 1				EA	1.00	1.002	_____

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154981/1	1345954	6/16/2022	6/21/2022	14.00
<b>KIT: 1345954</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 5FT7 BED_18-09_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	14.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
			0.00		
<b>INDIRECT</b>	14.00	14.00	0.00	0.07	

**INDIRECT LABOR**

LT B 11

LT B 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154981/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	14.00	14.00	0.00	0.07			

PACKAGING  
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	98.284	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	131.189	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	

LT400 PACK SCAN 14.00 14.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		



LT B 11

LT B 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154981-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154981-1/1	HDRSEAL		6/21/2022	14.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07			

SEAL PREP

FP 1121



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	148.089	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:42 PM

**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-2/1	HDRFR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21			
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**SAW****FR HDR 59.250**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	7.00	

**LT200 HEADERS**

14.00 14.00 0.00 0.07

**HEADER PREP****FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	14.024	

TRUXEDO, INC.

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LT B 11

LT B 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154981-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-3/1	HDRRR		6/21/2022	14.00
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KIT: 1345954

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW

RR HDR 59.250



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	7.00	

TRUXEDO, INC.

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**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-4/1	BOWFR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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**SAW****FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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**BOW PREP****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-5/1	BOWRR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW  
FP 418

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

14.00	14.00	0.00	0.07
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**BOW PREP**

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-6/1	COVER		6/21/2022	14.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	14.00	14.00	0.00	0.61		
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**CNC**

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	1.974	28.714
LP500 DBND LOOP	14.00	14.00	0.00	2.00

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	52.134
LP504 SEW LOGO	14.00	14.00	0.00	1.17

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	14.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	56.00
1115357	CONTROL STRAP	EA	2.00	28.00
LP508 SEW POLY	14.00	14.00	0.00	3.50

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.250



\* 5 9 . 2 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty Total Add/Less

TRUXEDO, INC.

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LT B 11

LT B 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154981-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.875	138.623		

TRUXEDO, INC.

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**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154981-7/1	SIDERAILS KIT: 1345954	6/21/2022	14.00	
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RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.19		
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SAW

RAIL 64.500



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	9.333

LT170 RL PNCH1	14.00	14.00	0.00	0.31		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 64.500



AF

LT100 HOOK INST	14.00	14.00	0.00	0.40		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 64.500



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	150.50

LT110 SEAL ASY	14.00	14.00	0.00	0.64		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 64.500



TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 11****LT B 11**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154981-7/1



\* 2 1 5 4 9 8 1 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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\* 6 4 . 5 0 0 \*

SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	152.595	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	28.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	56.00	_____
<b>LT120 RAIL ASY</b>		14.00	14.00	0.00	0.50		_____

**RAIL - ASSEMBLY****FP 1109 & 1110****RAIL 64.500**

\* 6 4 . 5 0 0 \*

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	14.00	_____
1705177	LABEL_2 X 1				EA 1.00	14.034	_____

TRUXEDO, INC.

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**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154982/1	1345954	6/17/2022	6/21/2022	14.00
<b>KIT: 1345954</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 5FT7 BED_18-09_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	14.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
			0.00		
<b>INDIRECT</b>	14.00	14.00	0.00	0.07	

**INDIRECT LABOR**

LT B 12

LT B 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154982/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	14.00	14.00	0.00	0.07			

PACKAGING  
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	98.284	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	131.189	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	

LT400 PACK SCAN 14.00 14.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-1/1	HDRSEAL		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	14.00	14.00	0.00	0.07		
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SEAL PREP  
FP 1121

**FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	148.089	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-2/1	HDRFR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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**SAW****FR HDR 59.250**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	7.00

LT200 HEADERS	14.00	14.00	0.00	0.07		
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**HEADER PREP****FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.024

LT B 12

LT B 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154982-3/1

  
\* 2 1 5 4 9 8 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154982-3/1	HDRRR		6/21/2022	14.00
KIT: 1345954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

RR HDR 59.250

  
\* 5 9 . 2 5 0 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	7.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-4/1	BOWFR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21			
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**SAW****FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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**BOW PREP****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-5/1	BOWRR		6/21/2022	14.00
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**KIT: 1345954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW  
FP 418

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

14.00	14.00	0.00	0.07
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**BOW PREP**

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-6/1	COVER		6/21/2022	14.00
	<b>KIT: 1345954</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	14.00	14.00	0.00	0.61		
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**CNC**

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	1.974	28.714
LP500 DBND LOOP	14.00	14.00	0.00	2.00

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	52.134
LP504 SEW LOGO	14.00	14.00	0.00	1.17

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	14.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	56.00
1115357	CONTROL STRAP	EA	2.00	28.00
LP508 SEW POLY	14.00	14.00	0.00	3.50

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.250



\* 5 9 . 2 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty Total Add/Less

TRUXEDO, INC.

6/16/2022 7:43 PM

LT B 12

LT B 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154982-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.875	138.623		

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-7/1



\* 2 1 5 4 9 8 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154982-7/1	SIDERAILS KIT: 1345954	6/21/2022	14.00	
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RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.19		
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SAW

RAIL 64.500



\* 6 4 . 5 0 0 \*

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	9.333

LT170 RL PNCH1	14.00	14.00	0.00	0.31		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 64.500



\* 6 4 . 5 0 0 \*

AF

LT100 HOOK INST	14.00	14.00	0.00	0.40		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 64.500



\* 6 4 . 5 0 0 \*

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	150.50

LT110 SEAL ASY	14.00	14.00	0.00	0.64		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 64.500

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 12****LT B 12**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154982-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1		FT 10.792	152.595	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT		EA 2.00	28.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT		EA 2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG		EA 2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8		EA 4.00	56.00	_____
<b>LT120 RAIL ASY</b>	14.00	14.00	0.00	0.50	_____

**RAIL - ASSEMBLY**

FP 1109 &amp; 1110

RAIL 64.500



DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT		EA 2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008		EA 1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS		EA 1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK		EA 1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB		EA 1.00	14.00	_____
1705177	LABEL_2 X 1		EA 1.00	14.034	_____

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983/1	1357054	6/17/2022	6/21/2022	1.00
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**KIT: 1357054**  
**TOYOTA TACOMA 6FT\_22-16\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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**ASSEMBLY - COVER****FP 685****FR HDR 55.125****RR HDR 55.125****FR BOW 54.500****FM BOW 54.500****RR BOW 54.500****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 8 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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**HELPER CARD**

INDIRECT	1.00	1.00	0.00	0.00
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Qty	Total	Add/Less
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0.00

LT B 13

LT B 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154983/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING  
RAIL 71.625



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118623	MANUAL_TACOMA_GATOR_LT_ETX	EA	1.00	1.00	
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	8.167	8.199	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:43 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-1/1	HDRFR		6/21/2022	1.00
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**KIT: 1357054**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW****FR HDR 55.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	0.50	

LT200 BOWS-HDRS	1.00	1.00	0.00	0.01
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**HEADER PREP****FR HDR 55.125****RR HDR 55.125****FR SEAL 58.688****RR SEAL 58.688**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	1.002	

LT B 13

LT B 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154983-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-2/1	HDRRR		6/21/2022	1.00
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KIT: 1357054

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RR HDR 55.125



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	



TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-3/1	BOWFR		6/21/2022	1.00
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**KIT: 1357054**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01			
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**SAW****FP 418****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706078	EA	0.50	0.50	

LT225 BOW ASY	1.00	1.00	0.00	0.00
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**BOW PREP****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-4/1	BOWRR		6/21/2022	1.00
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**KIT: 1357054**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW  
FP 418

**RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00 1.00 0.00 0.00

**BOW PREP****RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-5/1	COVER		6/21/2022	1.00
	KIT: 1357054			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04			
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**CNC**

KIT = 1357054

CUT FILE = 13570

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	2.172	2.257	

LP500 DBND LOOP	1.00	1.00	0.00	0.14
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	4.25	4.264	

LP504 SEW LOGO	1.00	1.00	0.00	0.08
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	1.00	
EA	6.00	6.00	
EA	2.00	2.00	

LP508 SEW POLY	1.00	1.00	0.00	0.24
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 55.125



\* 5 5 . 1 2 5 \*

RR ROD 55.125



\* 5 5 . 1 2 5 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:44 PM

LT B 13

LT B 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154983-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.188	9.212		

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-6/1      SIDERAILS      6/21/2022      1.00  
**KIT: 1357054**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**      RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      1.00      1.00      0.00      0.01

**SAW**

FP 1088 &amp; 1089

RAIL 71.625



Part ID/Sub ID

1706405      EXTRUDED AL\_SIDE RAIL\_TOP-MT\_SCREW  
 BOSS\_LT\_12FT1

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	1.00	

LT170 RL PNCH1      1.00      1.00      0.00      0.02

**RAIL FABRICATION - PUNCH**

FP 1088 &amp; 1089

RAIL 71.625

**AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST      1.00      1.00      0.00      0.03

**RAIL - HOOK INSTALLATION**

FP 1090 &amp; 1091

**HOOK 71.625**

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
FT	11.938	11.938	

Part ID/Sub ID

1705156      HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

LT110 SEAL ASY      1.00      1.00      0.00      0.07

**RAIL - SEAL APPLICATION**

FP 1090 &amp; 1091

RAIL 71.625

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SLIDE THREE MOUNTING BRACKETS ON EACH RAIL**  
**SEAL ORIENTATION: UNIVERSAL**  
**DL**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704782	WEATHER SEAL_.250 X .375_PVC FOAM				FT 12.24	12.362	_____
1706507	EXTRUDED AL_BRKT SIDE RAIL_LOWER_TACOMA_LT_LP				EA 6.00	6.00	_____
1706401	SIDE RAIL END PLUG CROPPED_SCREW BOSS_RH_LT				EA 2.00	2.00	_____
1706400	SIDE RAIL END PLUG CROPPED_SCREW BOSS_LH_LT				EA 2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 2.00	2.00	_____
<b>LT120 RAIL ASY</b>	1.00	1.00	0.00	0.04		_____	_____

**RAIL - ASSEMBLY**  
**FP 1090 & 1091**  
**RAIL 71.625**



Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	2.00	_____
1705336	HEADER STOP_LT				EA 2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	1.00	_____
1705177	LABEL_2 X 1				EA 1.00	1.002	_____

TRUXEDO, INC.

6/16/2022 7:44 PM

LT B 13

LT B 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154983-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-7/1	HDRSEAL		6/21/2022	1.00
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KIT: 1357054

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT200 BOWS-HDRS	1.00	1.00	0.00	0.01		
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SEAL PREP  
FP 1121

FR SEAL 58.250



RR SEAL 58.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.708	9.878	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 13****LT B 13**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154983-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154983-8/1	BOWFM		6/21/2022	1.00
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**KIT: 1357054**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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**SAW**  
**FP 418**

**FM BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

1.00 1.00 0.00 0.00

**BOW PREP****FM BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984/1



\* 2 1 5 4 9 8 4 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984/1 1372454 6/17/2022 6/21/2022

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

**ASSEMBLY - COVER**

FP 685

FR HDR 60.750



\* 6 0 . 7 5 0 \*

RR HDR 59.375



\* 5 9 . 3 7 5 \*

FR BOW 59.625



\* 5 9 . 6 2 5 \*

RR BOW 59.125



\* 5 9 . 1 2 5 \*

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

**HELPER CARD**

Qty Total Add/Less

0.00

INDIRECT 12.00 12.00 0.00 0.06

**INDIRECT LABOR**

LT B 14

LT B 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154984/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING  
RAIL 67.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-1/1



\* 2 1 5 4 9 8 4 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121**FR SEAL 63.875**

\* 6 3 . 8 7 5 \*

**RR SEAL 62.500**

\* 6 2 . 5 0 0 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

6/16/2022 7:44 PM

LT B 14

LT B 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154984-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-3/1	HDRRR		6/21/2022	12.00
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KIT: 1372454

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

RR HDR 59.375



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	6.00	

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00
LT225 BOW ASY	12.00	12.00	0.00
	0.06		

**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00
		24.00	

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-6/1	COVER	6/21/2022	12.00	
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13724			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1372454

CUT FILE = 13724

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.05	25.563
LP500 DBND LOOP	12.00	12.00	0.00	1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
**FP 699**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	46.529
LP504 SEW LOGO	12.00	12.00	0.00	1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
**FP 699**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
**FP 699**

FR ROD 60.750



RR ROD 59.375





LT B 14

LT B 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154984-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Reqd	Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	120.449	

TRUXEDO, INC.

6/16/2022 7:44 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154984-7/1	SIDERAILS KIT: 1372454	6/21/2022	12.00	
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RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 67.250



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 67.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 67.250



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.208	134.496

RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 67.250

TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 14****LT B 14**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154984-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985/1



\* 2 1 5 4 9 8 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985/1 1372454 6/17/2022 6/21/2022

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

**ASSEMBLY - COVER**

FP 685

FR HDR 60.750



\* 6 0 . 7 5 0 \*

RR HDR 59.375



\* 5 9 . 3 7 5 \*

FR BOW 59.625



\* 5 9 . 6 2 5 \*

RR BOW 59.125



\* 5 9 . 1 2 5 \*

**Part ID/Sub ID**

			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

**HELPER CARD**

Qty Total Add/Less

0.00

INDIRECT 12.00 12.00 0.00 0.06

**INDIRECT LABOR**

TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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Qty	Total	Add/Less
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0.00

LT410 FINL PACK	12.00	12.00	0.00	0.06
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**PACKAGING****RAIL 67.250**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN	12.00	12.00	0.00	0.00
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**SCAN ONLY**

Qty	Total	Add/Less
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0.00

TRUXEDO, INC.

6/16/2022 7:45 PM

LT B 15

LT B 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154985-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-1/1	HDRSEAL		6/21/2022	12.00
	KIT: 1372454			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

FR SEAL 63.875



RR SEAL 62.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT B 15

LT B 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154985-3/1

  
\* 2 1 5 4 9 8 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154985-3/1	HDRRR		6/21/2022	12.00
KIT: 1372454		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.375

  
\* 5 9 . 3 7 5 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				



TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

12.00	12.00	0.00	0.06
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**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-6/1	COVER	6/21/2022	12.00	
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13724			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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**CNC**

KIT = 1372454  
CUT FILE = 13724  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.05	25.563	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	46.529	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

**FR ROD 60.750**

\* 6 0 . 7 5 0 \*

**RR ROD 59.375**

\* 5 9 . 3 7 5 \*

TRUXEDO, INC.

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LT B 15

LT B 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154985-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Addl/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	120.449	

TRUXEDO, INC.

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**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154985-7/1	SIDERAILS KIT: 1372454	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 67.250



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 67.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 67.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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LT110 SEAL ASY	12.00	12.00	0.00	0.55
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	11.208	134.496

RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 67.250

TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 15****LT B 15**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154985-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

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**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986/1	1372454	6/17/2022	6/21/2022	12.00
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**KIT: 1372454**  
GM FULL SIZE 5FT8 BED\_22-19\_LT  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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**ASSEMBLY - COVER**

FP 685

FR HDR 60.750



RR HDR 59.375



FR BOW 59.625



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

LT999 HELPER	12.00	12.00	0.00	0.06	
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**HELPER CARD**

	Qty	Total	Add/Less
INDIRECT	0.00		

INDIRECT	12.00	12.00	0.00	0.06	
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**INDIRECT LABOR**

TRUXEDO, INC.

6/16/2022 7:45 PM

LT B 16

LT B 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154986/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING  
RAIL 67.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		



TRUXEDO, INC.

6/16/2022 7:45 PM

**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

6/16/2022 7:46 PM

LT B 16

LT B 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154986-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-3/1      HDRRR      6/21/2022      12.00

KIT: 1372454

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      12.00      12.00      0.00      0.18

SAW

RR HDR 59.375



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd
EA	0.50	6.00

TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00
LT225 BOW ASY	12.00	12.00	0.00
	0.06		

**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00
		24.00	

TRUXEDO, INC.

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**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-6/1	COVER		6/21/2022	12.00
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13724			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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**CNC**

**KIT = 1372454**  
**CUT FILE = 13724**  
**VINYL SIDE UP**

Part ID/Sub ID

Part ID/Sub ID	FABRIC	Qty	Total	Add/Less
1705605	POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.05	25.563
LP500 DBND LOOP	12.00	12.00	0.00	1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
**FP 699**

Part ID/Sub ID

Part ID/Sub ID	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	Qty	Total	Add/Less
1705183	YD	3.865	46.529	
LP504 SEW LOGO	12.00	12.00	0.00	1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
**FP 699**

Part ID/Sub ID

Part ID/Sub ID	LOGO_GATOR_LT	Qty	Total	Add/Less
1705442	EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
**FP 699**

**FR ROD 60.750****RR ROD 59.375**

TRUXEDO, INC.

6/16/2022 7:46 PM

LT B 16

LT B 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154986-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Addl/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	120.449	

TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154986-7/1      SIDERAILS      6/21/2022      12.00  
**KIT: 1372454**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      12.00      12.00      0.00      0.16

**SAW****RAIL 67.250**

Part ID/Sub ID

1706427      EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
 BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1      12.00      12.00      0.00      0.27

**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 67.250****AF**

LT100 HOOK INST      12.00      12.00      0.00      0.34

**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 67.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156      HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	11.208	134.496

LT110 SEAL ASY      12.00      12.00      0.00      0.55

**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 67.250**



TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 16****LT B 16**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154986-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987/1 1372454 6/17/2022 6/21/2022 12.00  
**KIT: 1372454**  
 GM FULL SIZE 5FT8 BED\_22-19\_LT  
**RMA:** RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

**ASSEMBLY - COVER**

FP 685

FR HDR 60.750



RR HDR 59.375



FR BOW 59.625



RR BOW 59.125

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

**HELPER CARD**

		Qty	Total	Add/Less
INDIRECT	12.00 12.00 0.00 0.06	0.00		

**INDIRECT LABOR**

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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Qty	Total	Add/Less
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0.00

LT410 FINL PACK	12.00	12.00	0.00	0.06
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**PACKAGING****RAIL 67.250**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN	12.00	12.00	0.00	0.00
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**SCAN ONLY**

Qty	Total	Add/Less
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0.00

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT B 17

LT B 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154987-3/1

  
\* 2 1 5 4 9 8 7 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154987-3/1	HDRRR		6/21/2022	12.00
KIT: 1372454		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		

SAW

RR HDR 59.375

  
\* 5 9 . 3 7 5 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:46 PM

**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

**RR BOW 59.125**

Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00
LT225 BOW ASY	12.00	12.00	0.00
	0.06		

**BOW PREP****RR BOW 59.125**

Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00
		24.00	



TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-6/1	COVER		6/21/2022	12.00
	KIT: 1372454			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13724			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



IS:\CutFiles\13000\13724.dxfJ

**CNC**

KIT = 1372454  
CUT FILE = 13724  
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD	2.05	25.563	
LP500 DBND LOOP		12.00	12.00	0.00	1.71			

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.865	46.529	
LP504 SEW LOGO		12.00	12.00	0.00	1.00			

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00	3.00			

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 60.750



\* 6 0 . 7 5 0 \*

RR ROD 59.375



\* 5 9 . 3 7 5 \*

TRUXEDO, INC.

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LT B 17

LT B 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154987-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	120.449	

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154987-7/1	SIDERAILS KIT: 1372454 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 67.250



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 67.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34
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Qty	Total	Add/Less
0.00		

RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 67.250



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	11.208	134.496

LT110 SEAL ASY	12.00	12.00	0.00	0.55
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 67.250

TRUXEDO, INC.

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**LT B 17****LT B 17**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154987-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

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**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988/1	1372454	6/17/2022	6/21/2022	12.00
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**KIT: 1372454**  
GM FULL SIZE 5FT8 BED\_22-19\_LT  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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**ASSEMBLY - COVER**

FP 685

FR HDR 60.750



RR HDR 59.375



FR BOW 59.625



RR BOW 59.125

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06
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**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	12.00	12.00	0.00		

**INDIRECT LABOR**

LT B 18

LT B 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154988/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING  
RAIL 67.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	6.00	

**LT200 HEADERS**

12.00 12.00 0.00 0.06

**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	12.02	



LT B 18

LT B 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154988-3/1

  
\* 2 1 5 4 9 8 8 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154988-3/1	HDRRR		6/21/2022	12.00
KIT: 1372454		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.375

  
\* 5 9 . 3 7 5 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00
LT225 BOW ASY	12.00	12.00	0.00
	0.06		

**BOW PREP**

RR BOW 59.125



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00
		24.00	

TRUXEDO, INC.

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**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-6/1	COVER	6/21/2022	12.00	
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13724			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



IS:\CutFiles\13000\13724.dxfJ

**CNC**

**KIT = 1372454**  
**CUT FILE = 13724**  
**VINYL SIDE UP**

Part ID/Sub ID

					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD 2.05	25.563	
LP500 DBND LOOP	12.00	12.00	0.00	1.71			

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
**FP 699**

Part ID/Sub ID

					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD 3.865	46.529	
LP504 SEW LOGO	12.00	12.00	0.00	1.00			

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
**FP 699**

Part ID/Sub ID

					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA 1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA 4.00	48.00	
1115357	CONTROL STRAP				EA 2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00			

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
**FP 699**

**FR ROD 60.750****RR ROD 59.375**

LT B 18

LT B 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154988-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT10.01	120.449	

TRUXEDO, INC.

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**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-7/1



\* 2 1 5 4 9 8 8 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154988-7/1	SIDERAILS	6/21/2022	12.00	
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	PART ID FOR HEADER CARD ON LEGS			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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**SAW****RAIL 67.250**

\* 6 7 . 2 5 0 \*

Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 67.250**

\* 6 7 . 2 5 0 \*

**AF**

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 67.250**

\* 6 7 . 2 5 0 \*

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	11.208	134.496

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 18****LT B 18**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154988-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989/1	1372454	6/17/2022	6/21/2022	6.00
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**KIT: 1372454**  
**GM FULL SIZE 5FT8 BED\_22-19\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	6.00	6.00	0.00	0.12		
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**ASSEMBLY - COVER****FP 685****FR HDR 60.750****RR HDR 59.375****FR BOW 59.625****RR BOW 59.125****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	6.00	

LT999 HELPER	6.00	6.00	0.00	0.03
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**HELPER CARD**

				Qty	Total	Add/Less
INDIRECT	6.00	6.00	0.00	0.00		

**INDIRECT LABOR**



LT B 19

LT B 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154989/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	6.00	6.00	0.00	0.03			

PACKAGING

RAIL 67.250

\* 6 7 . 2 5 0 \*

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	6.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	

LT400 PACK SCAN6.006.000.000.00

SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-1/1	HDRSEAL		6/21/2022	6.00
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**KIT: 1372454**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP  
FP 1121

**FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	64.293	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-2/1	HDRFR		6/21/2022	6.00
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**KIT: 1372454**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

LT200 HEADERS	6.00	6.00	0.00	0.03		
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**HEADER PREP****FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

LT B 19

LT B 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154989-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-3/1	HDRRR		6/21/2022	6.00
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KIT: 1372454

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW

RR HDR 59.375



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	3.00	

TRUXEDO, INC.

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**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-4/1	BOWFR		6/21/2022	6.00
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**KIT: 1372454**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09			
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**SAW****FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-5/1	BOWRR		6/21/2022	6.00
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**KIT: 1372454**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW  
FP 418****RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-6/1	COVER		6/21/2022	6.00
	<b>KIT: 1372454</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13724			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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**CNC**

KIT = 1372454

CUT FILE = 13724

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.05	12.782
LP500 DBND LOOP	6.00	6.00	0.00	0.86

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	23.264
LP504 SEW LOGO	6.00	6.00	0.00	0.50

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	6.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	24.00
1115357	CONTROL STRAP	EA	2.00	12.00
LP508 SEW POLY	6.00	6.00	0.00	1.50

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

6/16/2022 7:47 PM

LT B 19

LT B 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154989-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd	Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	60.225	



TRUXEDO, INC.

6/16/2022 7:47 PM

**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154989-7/1	SIDERAILS KIT: 1372454	6/21/2022	6.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.08		
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SAW

RAIL 67.250



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	6.00

LT170 RL PNCH1	6.00	6.00	0.00	0.13		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 67.250



AF

LT100 HOOK INST	6.00	6.00	0.00	0.17		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 67.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	11.208	67.248

LT110 SEAL ASY	6.00	6.00	0.00	0.27		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 67.250

TRUXEDO, INC.

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**LT B 19****LT B 19**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154989-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	68.175	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	12.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	24.00	_____
LT120 RAIL ASY		6.00	6.00	0.00	0.21		_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	12.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	6.00	_____
1705177	LABEL_2 X 1				EA 1.00	6.014	_____

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990/1	1381154	6/17/2022	6/21/2022	9.00
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**KIT: 1381154**  
 GM FULL SIZE S BED\_07-99\_LT  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	9.00	9.00	0.00	0.18		
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**ASSEMBLY - COVER****FP 685****FR HDR 60.938****RR HDR 59.250****FR BOW 59.750****FM BOW 59.375****RR BOW 59.000****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	36.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	18.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	9.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	9.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	9.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	9.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	9.00	

LT999 HELPER	9.00	9.00	0.00	0.04	
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**HELPER CARD**

INDIRECT	9.00	9.00	0.00	0.04	
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Qty	Total	Add/Less
0.00		

LT B 20

LT B 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154990/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	9.00	9.00	0.00	0.13			

PACKAGING  
RAIL 76.500



Part ID/Sub ID			Qty	Total	Add/Less
			UOM Per Kit	Qty Reqd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	9.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	52.71	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	

LT400 PACK SCAN 9.00 9.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT B 20

LT B 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154990-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-1/1	HDRSEAL		6/21/2022	9.00
	KIT: 1381154			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	9.00	9.00	0.00	0.05		
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SEAL PREP  
FP 1121

FR SEAL 64.063



RR SEAL 62.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.537	96.488	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-2/1	HDRFR		6/21/2022	9.00
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**KIT: 1381154**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW****FR HDR 60.938**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	4.50	

LT200 HEADERS	9.00	9.00	0.00	0.05		
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**HEADER PREP****FP 1121****FR HDR 60.938****RR HDR 59.250****FR SEAL 64.063****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	9.015	

TRUXEDO, INC.

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LT B 20

LT B 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154990-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-3/1	HDRRR		6/21/2022	9.00
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KIT: 1381154

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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SAW

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	4.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-4/1	BOWFR		6/21/2022	9.00
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**KIT: 1381154**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13			
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**SAW****FP 418****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	4.50	

LT225 BOW ASY	9.00	9.00	0.00	0.04
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**BOW PREP****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	18.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-5/1	BOWFM		6/21/2022	9.00
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**KIT: 1381154**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW**  
**FP 418**

**FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.50	

LT225 BOW ASY	9.00	9.00	0.00	0.04
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**BOW PREP****FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	18.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-6/1	BOWRR		6/21/2022	9.00
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**KIT: 1381154**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW  
FP 418****RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	9.00	9.00	0.00	0.04
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**BOW PREP****RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	18.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-7/1	COVER		6/21/2022	9.00
	KIT: 1381154			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13811			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	9.00	9.00	0.00	0.39		



IS:\CutFiles\13000\13811.dxf

**CNC**

KIT = 1381154  
CUT FILE = 13811  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.307	21.576	
LP500 DBND LOOP		9.00	9.00	0.00 1.29

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.379	39.537	
LP504 SEW LOGO		9.00	9.00	0.00 0.75

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	9.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	54.00	
1115357 CONTROL STRAP	EA	2.00	18.00	
LP508 SEW POLY		9.00	9.00	0.00 2.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 60.938



\* 6 0 . 9 3 8 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

LT B 20

LT B 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154990-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 10.016	90.384	

TRUXEDO, INC.

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**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154990-8/1	SIDERAILS KIT: 1381154 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	9.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.12		
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SAW

RAIL 76.500



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	9.00

LT170 RL PNCH1	9.00	9.00	0.00	0.20		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 76.500



AF

LT100 HOOK INST	9.00	9.00	0.00	0.26		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 76.500



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.75	114.75

LT110 SEAL ASY	9.00	9.00	0.00	0.41		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 76.500

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 20****LT B 20**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154990-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK  
DM

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.792	116.276	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	18.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	18.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	36.00	_____
LT120 RAIL ASY		9.00	9.00	0.00	0.32			_____

RAIL - ASSEMBLY

FP 1109 &amp; 1110

RAIL 76.500



DO

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	18.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	18.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	9.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	9.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	9.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	9.00	_____
1705177	LABEL_2 X 1				EA	1.00	9.022	_____

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991/1



Work Order ID	Part ID	Release Date	Want Date	Qty	
2154991/1	1385954	6/17/2022	6/21/2022	12.00	
	KIT: 1385954				RECEIPT LOC: SHIPPING
	DODGE RAM 1500 5FT7 BED_22-19_LT				
	RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.125



RR HDR 59.125



FR BOW 58.438



RR BOW 58.438



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	12.00	12.00	0.00		

**INDIRECT LABOR**

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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Qty	Total	Add/Less
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0.00

LT410 FINL PACK	12.00	12.00	0.00	0.06
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**PACKAGING****RAIL 64.500**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN	12.00	12.00	0.00	0.00
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**SCAN ONLY**

Qty	Total	Add/Less
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0.00



TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.365	126.553	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 59.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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**HEADER PREP****FP 1121****FR HDR 59.125****RR HDR 59.125****FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT B 21

LT B 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154991-3/1

  
\* 2 1 5 4 9 9 1 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
2154991-3/1	HDRRR		6/21/2022	12.00
KIT: 1385954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		

SAW

RR HDR 59.125

  
\* 5 9 . 1 2 5 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:48 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 58.438



Part ID/Sub ID	UOM	Qty	Total	Add/Less
1706079	EA	0.50	6.00	
LT225 BOW ASY		12.00	12.00	0.00
		0.06		

**BOW PREP**

RR BOW 58.438



Part ID/Sub ID	UOM	Qty	Total	Add/Less
1110934	EA	2.00	24.00	

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-6/1	COVER		6/21/2022	12.00
	<b>KIT: 1385954</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13859			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1385954

CUT FILE = 13859

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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YD	1.974	24.611	
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LP500 DBND LOOP	12.00	12.00	0.00	1.71
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**SEWING MACHINE - DOUBLE NEEDLE (1")**

FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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YD	3.712	44.687	
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LP504 SEW LOGO	12.00	12.00	0.00	1.00
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**

FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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EA	1.00	12.00	
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EA	4.00	48.00	
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EA	2.00	24.00	
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LP508 SEW POLY	12.00	12.00	0.00	3.00
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**

FP 699

FR ROD 59.063



RR ROD 59.063



TRUXEDO, INC.

6/16/2022 7:49 PM

LT B 21

LT B 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154991-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd	Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.844	118.445	

TRUXEDO, INC.

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**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154991-7/1	SIDERAILS KIT: 1385954	6/21/2022	12.00	
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RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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**SAW****RAIL 64.500**

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	8.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	10.75	129.00

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 64.500**



TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 21****LT B 21**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154991-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.792	130.794	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
<b>LT120 RAIL ASY</b>		12.00	12.00	0.00	0.43			_____

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 64.500**

**DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154992/1	1385954	6/17/2022	6/21/2022	12.00
KIT: 1385954		RECEIPT LOC: SHIPPING		
DODGE RAM 1500 5FT7 BED_22-19_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.125



RR HDR 59.125



FR BOW 58.438



RR BOW 58.438



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	12.00	12.00	0.00		

**INDIRECT LABOR**

TRUXEDO, INC.

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LT B 22

LT B 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154992/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING  
RAIL 64.500



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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LT B 22

LT B 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154992-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-1/1	HDRSEAL		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06			
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SEAL PREP  
FP 1121



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.365	126.553	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-2/1



\* 2 1 5 4 9 9 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 59.125**

\* 5 9 . 1 2 5 \*

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 59.125**

\* 5 9 . 1 2 5 \*

**RR HDR 59.125**

\* 5 9 . 1 2 5 \*

**FR SEAL 62.188**

\* 6 2 . 1 8 8 \*

**RR SEAL 62.188**

\* 6 2 . 1 8 8 \*

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.02

LT B 22

LT B 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154992-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-3/1	HDRRR		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

12.00	12.00	0.00	0.06
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**BOW PREP**

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-6/1	COVER	6/21/2022	12.00	
	<b>KIT: 1385954</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13859			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1385954

CUT FILE = 13859

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD	1.974	24.611	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
**FP 699**

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
**FP 699**

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
**FP 699**

FR ROD 59.063



RR ROD 59.063



TRUXEDO, INC.

6/16/2022 7:49 PM

LT B 22

LT B 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154992-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Addl/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.844	118.445	

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154992-7/1	SIDERAILS KIT: 1385954	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 64.500



Part ID/Sub ID

1706426	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5	EA	0.667	8.00	
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LT170 RL PNCH1	12.00	12.00	0.00	0.27	
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 64.500



AF

					Qty	Total	Add/Less
					0.00		
LT100 HOOK INST	12.00	12.00	0.00	0.34			

RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 64.500



Part ID/Sub ID					Qty	Total	Add/Less
1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00	FT	10.75	129.00			
LT110 SEAL ASY	12.00	12.00	0.00	0.55			

RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 64.500

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 22****LT B 22**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154992-7/1



\* 2 1 5 4 9 9 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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\* 6 4 . 5 0 0 \*

SEAL ORIENTATION: THICK TOWARD HOOK  
DN

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43	

RAIL - ASSEMBLY

FP 1109 &amp; 1110

RAIL 64.500



\* 6 4 . 5 0 0 \*

DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL 2 X 1	EA	1.00	12.029	

TRUXEDO, INC.

6/16/2022 7:49 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154993/1	1385954	6/17/2022	6/21/2022	12.00
<b>KIT: 1385954</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 5FT7 BED_22-19_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.125



RR HDR 59.125



FR BOW 58.438



RR BOW 58.438



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
<b>LT999 HELPER</b>					

**HELPER CARD**

			Qty	Total	Add/Less
			0.00		
<b>INDIRECT</b>	12.00	12.00	0.00	0.06	

**INDIRECT LABOR**

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING  
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:50 PM

LT B 23

LT B 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154993-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-1/1	HDRSEAL		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.365	126.553

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 59.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 59.125****RR HDR 59.125****FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.02



TRUXEDO, INC.

6/16/2022 7:50 PM

LT B 23

LT B 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154993-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-3/1	HDRRR		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FP 418****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

12.00	12.00	0.00	0.06
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**BOW PREP**

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-6/1	COVER		6/21/2022	12.00
	<b>KIT: 1385954</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13859			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



IS:\CutFiles\13000\13859.dxf

**CNC**

KIT = 1385954  
CUT FILE = 13859  
VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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YD 1.974 24.611

LP500 DBND LOOP 12.00 12.00 0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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YD 3.712 44.687

LP504 SEW LOGO 12.00 12.00 0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT  
1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON  
1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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EA 1.00 12.00

EA 4.00 48.00

EA 2.00 24.00

LP508 SEW POLY 12.00 12.00 0.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.063



\* 5 9 . 0 6 3 \*

RR ROD 59.063



\* 5 9 . 0 6 3 \*

TRUXEDO, INC.

6/16/2022 7:50 PM

LT B 23

LT B 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154993-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Addl/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.844	118.445	

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154993-7/1	SIDERAILS	6/21/2022	12.00	
	<b>KIT: 1385954</b>			RECEIPT LOC: <b>SHIPPING</b>
	PART ID FOR HEADER CARD ON LEGS			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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**SAW****RAIL 64.500**

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 23****LT B 23**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154993-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.792	130.794	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
<b>LT120 RAIL ASY</b>		12.00	12.00	0.00	0.43			_____

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 64.500**

**DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994/1	1385954	6/17/2022	6/21/2022	12.00
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**KIT: 1385954**  
**DODGE RAM 1500 5FT7 BED\_22-19\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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**ASSEMBLY - COVER****FP 685****FR HDR 59.125****RR HDR 59.125****FR BOW 58.438****RR BOW 58.438****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06
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**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	12.00	12.00	0.00		

**INDIRECT LABOR**



TRUXEDO, INC.

6/16/2022 7:50 PM

LT B 24

LT B 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154994/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING  
RAIL 64.500



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:50 PM

LT B 24

LT B 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154994-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-1/1	HDRSEAL		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06			
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SEAL PREP  
FP 1121



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.365	126.553	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 59.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 59.125****RR HDR 59.125****FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT B 24

LT B 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154994-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-3/1	HDRRR		6/21/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-5/1	BOWRR		6/21/2022	12.00
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**KIT: 1385954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

12.00 12.00 0.00 0.06

**BOW PREP**

RR BOW 58.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-6/1	COVER		6/21/2022	12.00
	<b>KIT: 1385954</b>			RECEIPT LOC: <b>SHIPPING</b>
	TRUXEDO COVER			
	COVER 13859			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1385954

CUT FILE = 13859

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD	1.974	24.611	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
**FP 699**

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
**FP 699**

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
**FP 699**

FR ROD 59.063



RR ROD 59.063



LT B 24

LT B 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154994-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT9.844	118.445	



TRUXEDO, INC.

6/16/2022 7:50 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154994-7/1      SIDERAILS      6/21/2022      12.00  
**KIT: 1385954**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      12.00      12.00      0.00      0.16

**SAW****RAIL 64.500**

Part ID/Sub ID

1706426      EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
 BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	8.00

LT170 RL PNCH1      12.00      12.00      0.00      0.27

**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST      12.00      12.00      0.00      0.34

**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156      HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	10.75	129.00

LT110 SEAL ASY      12.00      12.00      0.00      0.55

**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 24****LT B 24**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154994-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK  
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.792	130.794	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____	_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 64.500



DP

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154995/1	1385954	6/17/2022	6/21/2022	4.00
<b>KIT: 1385954</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 5FT7 BED_22-19_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	4.00	4.00	0.00	0.08		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.125



RR HDR 59.125



FR BOW 58.438



RR BOW 58.438

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	8.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	4.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	4.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	4.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	4.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	8.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	4.00	
<b>LT999 HELPER</b>			4.00	4.00	0.00

**HELPER CARD**

			Qty	Total	Add/Less
<b>INDIRECT</b>	4.00	4.00	0.00	0.00	

**INDIRECT LABOR**

LT B 25

LT B 25

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154995/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	4.00	4.00	0.00	0.02			

PACKAGING

RAIL 64.500

\* 6 4 . 5 0 0 \*

Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	4.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	4.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	4.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	4.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	28.081	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	8.068	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	37.483	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00	

LT400 PACK SCAN

4.00 4.00 0.00 0.00

SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-1/1



\* 2 1 5 4 9 9 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-1/1	HDRSEAL		6/21/2022	4.00
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**KIT: 1385954**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	4.00	4.00	0.00	0.02		
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SEAL PREP  
FP 1121**FR SEAL 62.188**

\* 6 2 . 1 8 8 \*

**RR SEAL 62.188**

\* 6 2 . 1 8 8 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.365	42.184	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-2/1	HDRFR		6/21/2022	4.00
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**KIT: 1385954**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	4.00	4.00	0.00	0.06			
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**SAW****FR HDR 59.125**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	2.00	

LT200 HEADERS	4.00	4.00	0.00	0.02
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**HEADER PREP****FP 1121****FR HDR 59.125****RR HDR 59.125****FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	4.007	

LT B 25

LT B 25

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154995-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-3/1	HDRRR		6/21/2022	4.00
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KIT: 1385954

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	4.00	4.00	0.00	0.06		
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SAW

RR HDR 59.125



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	2.00	

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-4/1



\* 2 1 5 4 9 9 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-4/1	BOWFR		6/21/2022	4.00
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**KIT: 1385954**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	4.00	4.00	0.00	0.06		
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**SAW****FP 418****FR BOW 58.438**

\* 5 8 . 4 3 8 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	2.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	4.00	4.00	0.00	0.02
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**BOW PREP****FR BOW 58.438**

\* 5 8 . 4 3 8 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	8.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-5/1	BOWRR		6/21/2022	4.00
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**KIT: 1385954**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	4.00	4.00	0.00	0.06		
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SAW  
FP 418

RR BOW 58.438



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	0.50	2.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

LT225 BOW ASY	4.00	4.00	0.00	0.02
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BOW PREP

RR BOW 58.438



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	2.00	8.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-6/1	COVER	6/21/2022	4.00	
	<b>KIT: 1385954</b>			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13859			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	4.00	4.00	0.00	0.17		



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**CNC**

KIT = 1385954  
CUT FILE = 13859  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	1.974	8.204	
LP500 DBND LOOP		4.00	4.00	0.00 0.57

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	14.896	
LP504 SEW LOGO		4.00	4.00	0.00 0.33

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	4.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	16.00	
1115357 CONTROL STRAP	EA	2.00	8.00	
LP508 SEW POLY		4.00	4.00	0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.063



\* 5 9 . 0 6 3 \*

RR ROD 59.063



\* 5 9 . 0 6 3 \*

TRUXEDO, INC.

6/16/2022 7:51 PM

LT B 25

LT B 25

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154995-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Addl/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.844	39.482	

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154995-7/1	SIDERAILS KIT: 1385954	6/21/2022	4.00	RECEIPT LOC: SHIPPING
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PART ID FOR HEADER CARD ON LEGS  
RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	4.00	4.00	0.00	0.05		
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SAW

RAIL 64.500



Part ID/Sub ID

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706426	EA	0.667	2.667	

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

LT170 RL PNCH1	4.00	4.00	0.00	0.09		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 64.500



AF

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
LT100 HOOK INST		0.00		

LT100 HOOK INST	4.00	4.00	0.00	0.11		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 64.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705156	FT	10.75	43.00	

LT110 SEAL ASY	4.00	4.00	0.00	0.18		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 64.500

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 25****LT B 25**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154995-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK**  
**DN**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.792	43.598	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	8.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	8.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	16.00	_____
LT120 RAIL ASY	4.00	4.00	0.00	0.14	

**RAIL - ASSEMBLY**  
**FP 1109 & 1110**  
**RAIL 64.500**

**DP**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	8.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	8.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	4.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	4.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	4.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	4.00	
1705177	LABEL 2 X 1	EA	1.00	4.01	

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996/1	1330634	6/17/2022	6/21/2022	8.00
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**KIT: 1330634**  
**HONDA RIDGELINE\_22-17\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	8.00	8.00	0.00	0.36		
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**ASSEMBLY - COVER**

FP 685

FR HDR 57.063



RR HDR 57.063



FR BOW 56.375



RR BOW 56.375

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	

LT999 HELPER	8.00	8.00	0.00	0.04
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**HELPER CARD**

Qty	Total	Add/Less
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0.00

INDIRECT	8.00	8.00	0.00	0.04
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**INDIRECT LABOR**

Qty	Total	Add/Less
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LT B 26

LT B 26

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154996/1



Work Order ID	Part ID	Release Date	Want Date	Qty
	LT410 FINL PACK	8.00	8.00	0.00

PACKAGING  
RAIL 58.688



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1118635	MANUAL_RIDGELINE_GATOR_TRUCK XL	EA	1.00	8.00	
1118574	BAG HDW_HONDA RIDGELINE_LT PRIVATE LABEL	EA	1.00	8.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	56.162	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	93.707	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
LT400 PACK SCAN	8.00	8.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:51 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-1/1	HDRFR		6/21/2022	8.00
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**KIT: 1330634**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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**SAW****FR HDR 57.063**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	4.00	

LT200 BOWS-HDRS	8.00	8.00	0.00	0.04		
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**HEADER PREP****FR HDR 57.063****RR HDR 57.063****FR SEAL 60.188****RR SEAL 60.188**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	8.014	



TRUXEDO, INC.

6/16/2022 7:51 PM

LT B 26

LT B 26

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154996-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-2/1	HDRRR		6/21/2022	8.00
	KIT: 1330634			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	4.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-3/1	BOWFR		6/21/2022	8.00
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**KIT: 1330634**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12			
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**SAW****FP 418****FR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706078	EA	0.50	4.00	
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LT225 BOW ASY	8.00	8.00	0.00	0.04
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**BOW PREP****FR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	16.00	
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VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-4/1	BOWRR		6/21/2022	8.00
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**KIT: 1330634**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW  
FP 418

**RR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	4.00	
LT225 BOW ASY				

**BOW PREP****RR BOW 56.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-5/1	COVER		6/21/2022	8.00
	KIT: 1330634			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	8.00	8.00	0.00	0.35		
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IS:\CutFiles\13000\13306.dxf\_1

**CNC**

KIT = 1330634

CUT FILE = 13306

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	1.813	15.066	

LP500 DBND LOOP	8.00	8.00	0.00	1.14
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SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	3.531	28.341	

LP504 SEW LOGO	8.00	8.00	0.00	0.67
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SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	8.00	
EA	4.00	32.00	
EA	2.00	16.00	

LP508 SEW POLY	8.00	8.00	0.00	2.00
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SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 57.063



\* 5 7 . 0 6 3 \*

RR ROD 57.063



\* 5 7 . 0 6 3 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:52 PM

LT B 26

LT B 26

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154996-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.511	76.29		

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-6/1



\* 2 1 5 4 9 9 6 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-6/1 SIDERAILS 6/21/2022

8.00

KIT: 1330634

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW

FP 1100 &amp; 1101

RAIL 58.688



\* 5 8 . 6 8 8 \*

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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EA 0.667 5.333

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH

FP 1100 &amp; 1101

RAIL 58.688



\* 5 8 . 6 8 8 \*

PUNCH LATCH HOLES

PUNCH MOUNTING AND TENSION CONTROL HOLES

USE DIE 15 WITH TOP PLATE ROTATED TO POSITION 2

AFEC

Qty Total Add/Less

0.00

LT165 RL PNCH0 8.00 8.00 0.00 0.08

RAIL FABRICATION - PUNCH

FP 1100 &amp; 1101

RAIL 58.688



\* 5 8 . 6 8 8 \*

PUNCH A 8.750



\* 8 . 7 5 0 \*

PUNCH B 30.125



\* 3 0 . 1 2 5 \*

PUNCH C 51.500



\* 5 1 . 5 0 0 \*

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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PUNCH MOUNTING HOLES USE DIE 3  
USE ALIGNMENT GUAGE 1706812

					Qty	Total	Add/Less
					0.00		
LT180 NOTCHER	8.00	8.00	0.00	0.32			

RAIL FABRICATION - NOTCHER  
FP 1100 & 1101

DIM A .250



DIM B 6.000



NOTCH RAIL

					Qty	Total	Add/Less
					0.00		
LT100 HOOK INST	8.00	8.00	0.00	0.23			

RAIL - HOOK INSTALLATION  
FP 1102 & 1103

HOOK 58.688



Part ID/Sub ID					Qty	Total	Add/Less
					UOM	Per Kit	Qty Reqd
1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00				FT	9.781	78.248
LT110 SEAL ASY	8.00	8.00	0.00	0.36			

RAIL - SEAL APPLICATION  
FP 1102 & 1103

RAIL 58.688



SEAL ORIENTATION:THICK TOWARD HOOK  
CUT SEAL AWAY FROM RAIL NOTCH  
SEE VIDEO

Part ID/Sub ID					Qty	Total	Add/Less
					UOM	Per Kit	Qty Reqd
1114731	EXTRUDED WEATHER SEAL_TPR_1/4 X 1_ACRYL				FT	9.823	79.369
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	16.00
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	16.00
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	32.00
LT120 RAIL ASY	8.00	8.00	0.00	0.29			

TRUXEDO, INC.

6/16/2022 7:52 PM

# LT B 26

# LT B 26

WORK ORDER TRAVELER

*NEED TIME STUDY*

WORK ORDER ID: 2154996-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**RAIL - ASSEMBLY**

FP 1102 & 1103

RAIL 58.688



**DRIVER RAIL ONLY**

**USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE**

**USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	16.00	_____
1705336	HEADER STOP_LT	EA	2.00	16.00	_____
1116224	LATCH PRE-ASSY_TOGGLE_HC	EA	1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00	_____
1705177	LABEL_2 X 1	EA	1.00	8.019	_____



TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 26****LT B 26**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154996-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154996-7/1	HDRSEAL		6/21/2022	8.00
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**KIT: 1330634**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT200 BOWS-HDRS	8.00	8.00	0.00	0.04		
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SEAL PREP  
FP 1121**FR SEAL 60.188****RR SEAL 60.188**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.031	81.655	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997/1	1331034	6/17/2022	6/21/2022	9.00
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**KIT: 1331034**  
**FORD RANGER DC 5FT BED\_22-19\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	9.00	9.00	0.00	0.18		
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**ASSEMBLY - COVER****FP 685****FR HDR 52.750****RR HDR 52.750****FR BOW 52.125****RR BOW 52.125****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	36.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	18.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	9.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	9.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	9.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	9.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	9.00	

LT999 HELPER	9.00	9.00	0.00	0.04
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**HELPER CARD**

	Qty	Total	Add/Less
INDIRECT	9.00	9.00	0.00

**INDIRECT LABOR**

LT B 27

LT B 27

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154997/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	9.00	9.00	0.00	0.04			

PACKAGING  
RAIL 57.313



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00	
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	9.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00	
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA	1.00	9.00	
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	9.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	84.336	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	

LT400 PACK SCAN 9.00 9.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-1/1	HDRSEAL		6/21/2022	9.00
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**KIT: 1331034**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	9.00	9.00	0.00	0.05		
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SEAL PREP  
FP 1121

**FR SEAL 55.875****RR SEAL 55.875**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.313	85.279	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-2/1	HDRFR		6/21/2022	9.00
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**KIT: 1331034**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW****FR HDR 52.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	4.50

LT200 HEADERS	9.00	9.00	0.00	0.05		
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**HEADER PREP****FP 1121****FR HDR 52.750****RR HDR 52.750****FR SEAL 55.875****RR SEAL 55.875**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	9.015

LT B 27

LT B 27

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154997-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-3/1	HDRRR		6/21/2022	9.00
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KIT: 1331034

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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SAW

RR HDR 52.750



Part ID/Sub ID

1705241

EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5

Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd
EA	0.50	4.50

TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-4/1	BOWFR		6/21/2022	9.00
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**KIT: 1331034**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13			
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**SAW****FP 418****FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1706078	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10 EA	0.50	4.50	
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LT225 BOW ASY	9.00	9.00	0.00	0.05
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**BOW PREP****FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	18.00
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TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-5/1	BOWRR		6/21/2022	9.00
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**KIT: 1331034**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW**  
**FP 418**

**RR BOW 52.125**

Part ID/Sub ID	Qty	Total	Add/Less
UOM Per Kit Qty Reqd Mat			
1706078	0.50	4.50	
LT225 BOW ASY	9.00	9.00	0.00 0.05

**BOW PREP****RR BOW 52.125**

Part ID/Sub ID	Qty	Total	Add/Less
UOM Per Kit Qty Reqd Mat			
1110934	2.00	18.00	
VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA		



TRUXEDO, INC.

6/16/2022 7:52 PM

**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-6/1	COVER		6/21/2022	9.00
	KIT: 1331034			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	9.00	9.00	0.00	0.39		
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**CNC**

KIT = 1331034

CUT FILE = 13310

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	1.774	16.592	

LP500 DBND LOOP	9.00	9.00	0.00	1.29
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SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	3.313	29.913	

LP504 SEW LOGO	9.00	9.00	0.00	0.75
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SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	9.00	
EA	4.00	36.00	
EA	2.00	18.00	

LP508 SEW POLY	9.00	9.00	0.00	2.25
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SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 52.750



\* 5 2 . 7 5 0 \*

RR ROD 52.750



\* 5 2 . 7 5 0 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

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LT B 27

LT B 27

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154997-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	8.792	79.339		

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**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154997-7/1	SIDERAILS KIT: 1331034 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	9.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.12		
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SAW

RAIL 57.313



Part ID/Sub ID

1706426	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5	EA	Qty Per Kit 0.667	Total Qty Req'd 6.00	Add/Less Mat
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LT170 RL PNCH1	9.00	9.00	0.00	0.20		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 57.313



AF

LT100 HOOK INST	9.00	9.00	0.00	0.26	Qty 0.00	Total	Add/Less
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 57.313



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00	FT	Qty Per Kit 9.552	Total Qty Req'd 85.968	Add/Less Mat
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LT110 SEAL ASY	9.00	9.00	0.00	0.41		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 57.313

TRUXEDO, INC.

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**LT B 27****LT B 27**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154997-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: NARROW TOWARD HOOK**  
**DM**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 9.594	87.208	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	18.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	18.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	36.00	_____
<b>LT120 RAIL ASY</b>		9.00	9.00	0.00	0.32		_____

**RAIL - ASSEMBLY**  
**FP 1109 & 1110**  
**RAIL 57.313**

**DO**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	18.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	18.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	9.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	9.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	9.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	9.00	_____
1705177	LABEL_2 X 1				EA 1.00	9.022	_____

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998/1	1345734	6/17/2022	6/21/2022	3.00
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**KIT: 1345734**  
**TOYOTA TUNDRA 6.5FT BED\_21-07\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	3.00	3.00	0.00	0.06		
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**ASSEMBLY - COVER****FP 685****FR HDR 59.813**

\* 5 9 . 8 1 3 \*

**RR HDR 59.938**

\* 5 9 . 9 3 8 \*

**FR BOW 59.125**

\* 5 9 . 1 2 5 \*

**FM BOW 59.250**

\* 5 9 . 2 5 0 \*

**RR BOW 59.250**

\* 5 9 . 2 5 0 \*

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	12.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	6.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	3.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	3.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	3.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	3.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	3.00	

LT999 HELPER	3.00	3.00	0.00	0.01	
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**HELPER CARD**

	Qty	Total	Add/Less
INDIRECT	0.00		
	3.00	3.00	0.00

LT B 28

LT B 28

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154998/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	3.00	3.00	0.00	0.04			

PACKAGING  
RAIL 76.000



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	3.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	3.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	3.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	3.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	21.061	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	6.051	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	17.57	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	

LT400 PACK SCAN 3.00 3.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-1/1



\* 2 1 5 4 9 9 8 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-1/1	HDRSEAL		6/21/2022	3.00
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KIT: 1345734

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	3.00	3.00	0.00	0.02		
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SEAL PREP  
FP 1121

FR SEAL 62.938



\* 6 2 . 9 3 8 \*

RR SEAL 63.063



\* 6 3 . 0 6 3 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.50	32.052	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-2/1	HDRFR		6/21/2022	3.00
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**KIT: 1345734**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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**SAW****FR HDR 59.813**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.50

LT200 HEADERS	3.00	3.00	0.00	0.02		
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**HEADER PREP****FP 1121****FR HDR 59.813****RR HDR 59.938****FR SEAL 62.938****RR SEAL 63.063**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	3.005



TRUXEDO, INC.

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LT B 28

LT B 28

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154998-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-3/1    HDRRR    6/21/2022    3.00

KIT: 1345734

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW    3.00    3.00    0.00    0.04

SAW

RR HDR 59.938



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	1.50	

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-4/1	BOWFR		6/21/2022	3.00
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**KIT: 1345734**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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**SAW****FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.50	

LT225 BOW ASY	3.00	3.00	0.00	0.01
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**BOW PREP****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-5/1	BOWFM		6/21/2022	3.00
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**KIT: 1345734**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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**SAW**  
**FP 418**

**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	3.00	3.00	0.00	0.01
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**BOW PREP****FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-6/1	BOWRR		6/21/2022	3.00
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**KIT: 1345734**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW  
FP 418

**RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	1.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

LT225 BOW ASY	3.00	3.00	0.00	0.01
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**BOW PREP****RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-7/1	COVER		6/21/2022	3.00
	KIT: 1345734			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13457			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	3.00	3.00	0.00	0.13		



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**CNC**

KIT = 1345734  
CUT FILE = 13457  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.293	7.149	
LP500 DBND LOOP		3.00	3.00	0.00 0.43

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.351	13.095	
LP504 SEW LOGO		3.00	3.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	18.00	
1115357 CONTROL STRAP	EA	2.00	6.00	
1705442 LOGO_GATOR_LT	EA	1.00	3.00	
LP508 SEW POLY		3.00	3.00	0.00 0.75

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 59.813



\* 5 9 . 8 1 3 \*

RR ROD 59.938



\* 5 9 . 9 3 8 \*

TRUXEDO, INC.

6/16/2022 7:53 PM

LT B 28

LT B 28

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154998-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.979	30.019	

TRUXEDO, INC.

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**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154998-8/1	SIDERAILS KIT: 1345734 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	3.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW

RAIL 76.000



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	3.00

LT170 RL PNCH1	3.00	3.00	0.00	0.07		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 76.000



AF

LT100 HOOK INST	3.00	3.00	0.00	0.09		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 76.000



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.667	38.001

LT110 SEAL ASY	3.00	3.00	0.00	0.14		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 76.000

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 28****LT B 28**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154998-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.708	38.506	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	6.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	6.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	12.00	_____
<b>LT120 RAIL ASY</b>		3.00	3.00	0.00	0.11			_____

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 76.000**

**DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	6.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	6.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	3.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	3.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	3.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	3.00	_____
1705177	LABEL_2 X 1				EA	1.00	3.007	_____



TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2154999/1	1345834	6/17/2022	6/21/2022	6.00
KIT: 1345834		RECEIPT LOC: SHIPPING		
TOYOTA TUNDRA 6.5FT BED W/TRAC_21-07_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.00	0.12		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.813



\* 5 9 . 8 1 3 \*

RR HDR 59.938



\* 5 9 . 9 3 8 \*

FR BOW 59.125



\* 5 9 . 1 2 5 \*

FM BOW 59.250



\* 5 9 . 2 5 0 \*

RR BOW 59.250



\* 5 9 . 2 5 0 \*

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	6.00	
LT999 HELPER					

**HELPER CARD**

INDIRECT	6.00	6.00	0.00	0.03	
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Qty	Total	Add/Less
0.00		

LT B 29

LT B 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154999/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	6.00	6.00	0.00	0.09			

PACKAGING  
RAIL 76.000



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	6.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1118480	BAG HDW_07 TUNDRA W/TRAC_ANTI-RT_LT	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	

LT400 PACK SCAN 6.00 6.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-1/1	HDRSEAL		6/21/2022	6.00
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**KIT: 1345834**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP  
FP 1121

**FR SEAL 62.938****RR SEAL 63.063**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.50	64.103	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-2/1	HDRFR		6/21/2022	6.00
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**KIT: 1345834**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FR HDR 59.813****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

LT200 HEADERS	6.00	6.00	0.00	0.03		
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**HEADER PREP****FP 1121****FR HDR 59.813****RR HDR 59.938****FR SEAL 62.938****RR SEAL 63.063****Part ID/Sub ID**

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

TRUXEDO, INC.

6/16/2022 7:53 PM

LT B 29

LT B 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154999-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-3/1    HDRRR    6/21/2022    6.00

KIT: 1345834

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW    6.00    6.00    0.00    0.09

SAW

RR HDR 59.938



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	3.00	

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-4/1	BOWFR		6/21/2022	6.00
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**KIT: 1345834**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-5/1	BOWFM		6/21/2022	6.00
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**KIT: 1345834**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW**  
**FP 418**

**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	3.00	
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LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-6/1	BOWRR		6/21/2022	6.00
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**KIT: 1345834**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW  
FP 418

**RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	
LT225 BOW ASY				

**BOW PREP****RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 7:53 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-7/1	COVER	6/21/2022	6.00	
	KIT: 1345834			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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**CNC**

KIT = 1345834  
CUT FILE = 13458  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.293	14.297	
LP500 DBND LOOP		6.00	6.00	0.00 0.86

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.351	26.19	
LP504 SEW LOGO		6.00	6.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	36.00	
1115357 CONTROL STRAP	EA	2.00	12.00	
1705442 LOGO_GATOR_LT	EA	1.00	6.00	
LP508 SEW POLY		6.00	6.00	0.00 1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 59.813



RR ROD 59.938



Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:54 PM

LT B 29

LT B 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2154999-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	9.979	60.037	

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-8/1



\* 2 1 5 4 9 9 9 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2154999-8/1	SIDERAILS KIT: 1345834 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	6.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.08		
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SAW

RAIL 76.000



\* 7 6 . 0 0 0 \*

Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	6.00

LT170 RL PNCH1	6.00	6.00	0.00	0.13		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 76.000



\* 7 6 . 0 0 0 \*

AF

LT100 HOOK INST	6.00	6.00	0.00	0.17		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 76.000



\* 7 6 . 0 0 0 \*

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.667	76.002

LT110 SEAL ASY	6.00	6.00	0.00	0.27		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 76.000

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 29****LT B 29**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2154999-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK  
DN**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.708	77.012	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	12.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	24.00	_____
LT120 RAIL ASY	6.00	6.00	0.00	0.21				

**RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 76.000**

**DP**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	12.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00	_____
1705177	LABEL_2 X 1	EA	1.00	6.014	_____

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2155000/1	1345934	6/17/2022	6/21/2022	9.00
<b>KIT: 1345934</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 5FT7 BED_18-09_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	9.00	9.00	0.00	0.18		

**ASSEMBLY - COVER**

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	36.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	18.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	9.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	9.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	9.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	9.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	9.00	
<b>LT999 HELPER</b>					
			9.00	9.00	0.00

**HELPER CARD**

	Qty	Total	Add/Less
<b>INDIRECT</b>	9.00	9.00	0.00

**INDIRECT LABOR**

TRUXEDO, INC.

6/16/2022 7:54 PM

LT B 30

LT B 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155000/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	9.00	9.00	0.00	0.04			

PACKAGING  
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	9.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	52.71	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00	

LT400 PACK SCAN 9.00 9.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-1/1	HDRSEAL		6/21/2022	9.00
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**KIT: 1345934**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	9.00	9.00	0.00	0.05		
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SEAL PREP  
FP 1121

**FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	95.20	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-2/1



\* 2 1 5 5 0 0 0 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-2/1	HDRFR		6/21/2022	9.00
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**KIT: 1345934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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**SAW****FR HDR 59.250**

\* 5 9 . 2 5 0 \*

**Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	4.50

LT200 HEADERS	9.00	9.00	0.00	0.05		
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**HEADER PREP****FP 1121****FR HDR 59.250**

\* 5 9 . 2 5 0 \*

**RR HDR 59.250**

\* 5 9 . 2 5 0 \*

**FR SEAL 62.375**

\* 6 2 . 3 7 5 \*

**RR SEAL 62.375**

\* 6 2 . 3 7 5 \*

**Part ID/Sub ID**

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	9.015



TRUXEDO, INC.

6/16/2022 7:54 PM

LT B 30

LT B 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155000-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-3/1    HDRRR    6/21/2022    9.00

KIT: 1345934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW    9.00    9.00    0.00    0.13

SAW

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	4.50	

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-4/1	BOWFR		6/21/2022	9.00
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**KIT: 1345934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13			
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**SAW****FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	4.50	

LT225 BOW ASY	9.00	9.00	0.00	0.05		
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**BOW PREP****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	18.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-5/1	BOWRR		6/21/2022	9.00
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**KIT: 1345934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	9.00	9.00	0.00	0.13		
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SAW  
FP 418

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

9.00	9.00	0.00	0.05
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**BOW PREP**

RR BOW 58.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	18.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-6/1	COVER		6/21/2022	9.00
	KIT: 1345934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	9.00	9.00	0.00	0.39		
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**CNC**

KIT = 1345934

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	1.974	18.459	
LP500 DBND LOOP		9.00	9.00	0.00 1.29

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	33.515	
LP504 SEW LOGO		9.00	9.00	0.00 0.75

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	9.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	36.00	
1115357 CONTROL STRAP	EA	2.00	18.00	
LP508 SEW POLY		9.00	9.00	0.00 2.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 59.250



\* 5 9 . 2 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty Total Add/Less

***LT B 30***

# LT B 30

## NEED TIME STUDY

\* 2 1 5 5 0 0 0 \*

Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	89.115	

TRUXEDO, INC.

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**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155000-7/1      SIDERAILS      6/21/2022      9.00  
**KIT: 1345934**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      9.00      9.00      0.00      0.12

**SAW****RAIL 64.500**

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
 BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	6.00

LT170 RL PNCH1      9.00      9.00      0.00      0.20

**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST      9.00      9.00      0.00      0.26

**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	10.75	96.75

LT110 SEAL ASY      9.00      9.00      0.00      0.41

**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 30****LT B 30**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155000-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1	FT	10.792	98.097	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	18.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	18.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	36.00	_____
LT120 RAIL ASY	9.00 9.00 0.00 0.32			_____	_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 64.500



DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	18.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	18.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	9.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	9.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	9.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	9.00	_____
1705177	LABEL_2 X 1	EA	1.00	9.022	_____

TRUXEDO, INC.

6/16/2022 7:54 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001/1	1346634	6/17/2022	6/21/2022	3.00
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**KIT: 1346634**  
**DODGE RAM 1500 S BED\_08-02\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	3.00	3.00	0.00	0.06		
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**ASSEMBLY - COVER****FP 685****FR HDR 62.750****RR HDR 59.438****FR BOW 61.125****FM BOW 60.375****RR BOW 59.625****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	12.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	6.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	3.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	3.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	3.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	3.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	3.00	

LT999 HELPER	3.00	3.00	0.00	0.01
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**HELPER CARD**

INDIRECT	3.00	3.00	0.00	0.01
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Qty	Total	Add/Less
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0.00



LT B 31

LT B 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155001/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	3.00	3.00	0.00	0.04			

PACKAGING

RAIL 73.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	3.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	3.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	3.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	3.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	21.061	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	6.051	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	17.57	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	

LT400 PACK SCAN

3.003.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-1/1	HDRSEAL		6/21/2022	3.00
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**KIT: 1346634**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	3.00	3.00	0.00	0.02		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.563**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.703	32.672	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-2/1	HDRFR		6/21/2022	3.00
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**KIT: 1346634**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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**SAW****FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.50	1.50

LT200 HEADERS	3.00	3.00	0.00	0.02		
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**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.438****FR SEAL 65.875****RR SEAL 62.563**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	3.005

TRUXEDO, INC.

6/16/2022 7:55 PM

LT B 31

LT B 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155001-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-3/1	HDRRR		6/21/2022	3.00
	KIT: 1346634			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
SAW						

RR HDR 59.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-4/1	BOWFR		6/21/2022	3.00
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**KIT: 1346634**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04			
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**SAW****FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	1.50	

LT225 BOW ASY	3.00	3.00	0.00	0.01
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**BOW PREP****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-5/1	BOWFM		6/21/2022	3.00
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**KIT: 1346634**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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**SAW**  
**FP 418**

**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

3.00	3.00	0.00	0.01
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-6/1	BOWRR		6/21/2022	3.00
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**KIT: 1346634**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW  
FP 418

RR BOW 59.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	1.50	
LT225 BOW ASY				

BOW PREP

RR BOW 59.625



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-7/1	COVER		6/21/2022	3.00
	KIT: 1346634			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	3.00	3.00	0.00	0.13		
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**CNC**

KIT = 1346634

CUT FILE = 13466

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.217	6.91	
LP500 DBND LOOP		3.00	3.00	0.00 0.43

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.212	12.677	
LP504 SEW LOGO		3.00	3.00	0.00 0.25

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	3.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	18.00	
1115357 CONTROL STRAP	EA	2.00	6.00	
LP508 SEW POLY		3.00	3.00	0.00 0.75

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 62.750



RR ROD 59.438



Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:55 PM

LT B 31

LT B 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155001-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.182	30.629		

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155001-8/1	SIDERAILS KIT: 1346634 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	3.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW

RAIL 73.500



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	3.00

LT170 RL PNCH1	3.00	3.00	0.00	0.07		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 73.500



AF

LT100 HOOK INST	3.00	3.00	0.00	0.09		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 73.500



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.25	36.75

LT110 SEAL ASY	3.00	3.00	0.00	0.14		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 73.500

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 31****LT B 31**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155001-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.104	36.676	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	6.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	6.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	12.00	_____
LT120 RAIL ASY	3.00	3.00	0.00	0.11			_____

**RAIL - ASSEMBLY****FP 1109 & 1110****RAIL 73.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	6.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	6.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	3.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	3.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	3.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	3.00	_____
1705177	LABEL_2 X 1				EA 1.00	3.007	_____

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2155002/1	1346934	6/17/2022	6/21/2022	12.00
<b>KIT: 1346934</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 6FT4 BED_18-09_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

**ASSEMBLY - COVER**

FP 685

FR HDR 62.750



\* 6 2 . 7 5 0 \*

RR HDR 59.250



\* 5 9 . 2 5 0 \*

FR BOW 61.125



\* 6 1 . 1 2 5 \*

FM BOW 60.375



\* 6 0 . 3 7 5 \*

RR BOW 59.500



\* 5 9 . 5 0 0 \*

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

**LT999 HELPER**

12.00 12.00 0.00 0.06

**HELPER CARD**

Qty	Total	Add/Less
0.00		

**INDIRECT** 12.00 12.00 0.00 0.06

LT B 32

LT B 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155002/1

  
\* 2 1 5 5 0 0 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING  
RAIL 73.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN12.0012.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155002-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-3/1	HDRRR		6/21/2022	12.00
	KIT: 1346934			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				



TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-5/1	BOWFM		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW**  
**FP 418**

**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-6/1	BOWRR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

**RR BOW 59.500**

Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00
LT225 BOW ASY	12.00	12.00	0.00
	0.06		

**BOW PREP****RR BOW 59.500**

Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00
		24.00	

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-7/1	COVER		6/21/2022	12.00
	KIT: 1346934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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IS:\CutFiles\13000\13469.dxf

**CNC**

KIT = 1346934

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.217	27.642	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.198	50.537	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	72.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 62.750



\* 6 2 . 7 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155002-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	10.167	122.33	

TRUXEDO, INC.

6/16/2022 7:55 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155002-8/1	SIDERAILS KIT: 1346934 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 73.250



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 73.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 73.250



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.208	146.496

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 73.250

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 32****LT B 32**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155002-8/1



\* 2 1 5 5 0 0 2 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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\* 7 3 . 2 5 0 \*

SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY

FP 1109 &amp; 1110

RAIL 73.250



\* 7 3 . 2 5 0 \*

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2155003/1	1346934	6/17/2022	6/21/2022	12.00
<b>KIT: 1346934</b>		RECEIPT LOC: <b>SHIPPING</b>		
DODGE RAM 1500 6FT4 BED_18-09_LT				
<b>RMA:</b>				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

**ASSEMBLY - COVER**

FP 685

FR HDR 62.750



\* 6 2 . 7 5 0 \*

RR HDR 59.250



\* 5 9 . 2 5 0 \*

FR BOW 61.125



\* 6 1 . 1 2 5 \*

FM BOW 60.375



\* 6 0 . 3 7 5 \*

RR BOW 59.500



\* 5 9 . 5 0 0 \*

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

**LT999 HELPER**

12.00 12.00 0.00 0.06

**HELPER CARD****INDIRECT**

12.00 12.00 0.00 0.06

Qty	Total	Add/Less
0.00		



LT B 33

LT B 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155003/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING  
RAIL 73.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 62.750****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438****Part ID/Sub ID**

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

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LT B 33

LT B 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155003-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-3/1    HDRRR    6/21/2022    12.00

KIT: 1346934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW    12.00    12.00    0.00    0.18

SAW

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	6.00	

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
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**SAW****FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-5/1	BOWFM		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW**  
**FP 418**

**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-6/1	BOWRR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

12.00 12.00 0.00 0.06

**BOW PREP****RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-7/1	COVER		6/21/2022	12.00
	KIT: 1346934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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IS:\CutFiles\13000\13469.dxf

**CNC**

KIT = 1346934

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO				YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 62.750



\* 6 2 . 7 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty Total Add/Less



TRUXEDO, INC.

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LT B 33

LT B 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155003-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.167	122.33		

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155003-8/1	SIDERAILS KIT: 1346934 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 73.250



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 73.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 73.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.208	146.496

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 73.250

TRUXEDO, INC.

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**LT B 33****LT B 33**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155003-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 73.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004/1



\* 2 1 5 5 0 0 4 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004/1 1346934 6/17/2022 6/21/2022

12.00

KIT: 1346934

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED\_18-09\_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

**ASSEMBLY - COVER**

FP 685

FR HDR 62.750



\* 6 2 . 7 5 0 \*

RR HDR 59.250



\* 5 9 . 2 5 0 \*

FR BOW 61.125



\* 6 1 . 1 2 5 \*

FM BOW 60.375



\* 6 0 . 3 7 5 \*

RR BOW 59.500



\* 5 9 . 5 0 0 \*

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

**HELPER CARD**

INDIRECT 12.00 12.00 0.00 0.06

Qty Total Add/Less

0.00

LT B 34

LT B 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155004/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING  
RAIL 73.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-1/1	HDRSEAL		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-2/1	HDRFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FR HDR 62.750**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

**LT200 HEADERS**

12.00 12.00 0.00 0.06

**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

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LT B 34

LT B 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155004-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-3/1    HDRRR    6/21/2022    12.00

KIT: 1346934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW    12.00    12.00    0.00    0.18

SAW

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242    EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	6.00	



TRUXEDO, INC.

6/16/2022 7:56 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-4/1	BOWFR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW****FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-5/1	BOWFM		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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**SAW**  
**FP 418****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-6/1	BOWRR		6/21/2022	12.00
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**KIT: 1346934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW  
FP 418

**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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**BOW PREP****RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-7/1	COVER		6/21/2022	12.00
	KIT: 1346934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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IS:\CutFiles\13000\13469.dxf

**CNC**

KIT = 1346934

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605	FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.217	27.642
LP500 DBND LOOP	12.00	12.00	0.00	1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.198	50.537
LP504 SEW LOGO	12.00	12.00	0.00	1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	72.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 62.750



\* 6 2 . 7 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty Total Add/Less

TRUXEDO, INC.

6/16/2022 7:57 PM

LT B 34

LT B 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155004-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				UOM	Per Kit	Qty Reqd Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	10.167	122.33

TRUXEDO, INC.

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**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155004-8/1	SIDERAILS KIT: 1346934 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	12.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 73.250



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	12.00

LT170 RL PNCH1	12.00	12.00	0.00	0.27		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 73.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 73.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.208	146.496

LT110 SEAL ASY	12.00	12.00	0.00	0.55		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 73.250

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 34****LT B 34**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155004-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 73.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005/1	1346934	6/17/2022	6/21/2022	5.00
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**KIT: 1346934**  
**DODGE RAM 1500 6FT4 BED\_18-09\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	5.00	5.00	0.00	0.10		
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**ASSEMBLY - COVER****FP 685****FR HDR 62.750****RR HDR 59.250****FR BOW 61.125****FM BOW 60.375****RR BOW 59.500****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	20.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	10.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	5.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	5.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	5.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	5.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	10.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	5.00	

LT999 HELPER	5.00	5.00	0.00	0.02	
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**HELPER CARD**

INDIRECT	5.00	5.00	0.00	0.02	
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Qty	Total	Add/Less
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0.00



LT B 35

LT B 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155005/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	5.00	5.00	0.00	0.07			

PACKAGING  
RAIL 73.250



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	5.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	5.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	5.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	5.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	35.102	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	10.085	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	29.283	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00	

LT400 PACK SCAN 5.00 5.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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LT B 35

LT B 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155005-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-1/1	HDRSEAL		6/21/2022	5.00
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KIT: 1346934

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	5.00	5.00	0.00	0.03		
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SEAL PREP  
FP 1121

FR SEAL 65.875



RR SEAL 62.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	54.399	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-2/1	HDRFR		6/21/2022	5.00
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**KIT: 1346934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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**SAW****FR HDR 62.750**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	2.50

**LT200 HEADERS**

5.00 5.00 0.00 0.03

**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	5.009

LT B 35

LT B 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155005-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-3/1	HDRRR		6/21/2022	5.00
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KIT: 1346934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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SAW

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	2.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

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**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-4/1	BOWFR		6/21/2022	5.00
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**KIT: 1346934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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**SAW****FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	2.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	5.00	5.00	0.00	0.02
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**BOW PREP****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	10.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-5/1	BOWFM		6/21/2022	5.00
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**KIT: 1346934**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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**SAW**  
**FP 418**

**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	2.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

5.00	5.00	0.00	0.02
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	10.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-6/1	BOWRR		6/21/2022	5.00
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**KIT: 1346934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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SAW  
FP 418

RR BOW 59.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	2.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

5.00 5.00 0.00 0.02

**BOW PREP**

RR BOW 59.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	10.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-7/1	COVER		6/21/2022	5.00
	KIT: 1346934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	5.00	5.00	0.00	0.22		
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**CNC**

KIT = 1346934  
CUT FILE = 13469  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.217	11.517	
LP500 DBND LOOP		5.00	5.00	0.00 0.71

**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.198	21.057	
LP504 SEW LOGO		5.00	5.00	0.00 0.42

**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	5.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	30.00	
1115357 CONTROL STRAP	EA	2.00	10.00	
LP508 SEW POLY		5.00	5.00	0.00 1.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

**FR ROD 62.750****RR ROD 59.250**

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:57 PM

LT B 35

LT B 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155005-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.167	50.971		

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155005-8/1	SIDERAILS KIT: 1346934 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	5.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	5.00	5.00	0.00	0.07		
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SAW

RAIL 73.250



Part ID/Sub ID

1706427

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	5.00

LT170 RL PNCH1	5.00	5.00	0.00	0.11		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 73.250



AF

LT100 HOOK INST	5.00	5.00	0.00	0.14		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

Qty	Total	Add/Less
0.00		

HOOK 73.250



Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	12.208	61.04

LT110 SEAL ASY	5.00	5.00	0.00	0.23		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 73.250

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 35****LT B 35**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155005-8/1



\* 2 1 5 5 0 0 5 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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\* 7 3 . 2 5 0 \*

SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	61.863	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	10.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	10.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	20.00	_____
LT120 RAIL ASY		5.00	5.00	0.00	0.18		_____

RAIL - ASSEMBLY

FP 1109 &amp; 1110

RAIL 73.250



\* 7 3 . 2 5 0 \*

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	10.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	10.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	5.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	5.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	5.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	5.00	_____
1705177	LABEL_2 X 1				EA 1.00	5.012	_____

TRUXEDO, INC.

6/16/2022 7:57 PM

**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006/1	1348134	6/17/2022	6/21/2022	2.00
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**KIT: 1348134**  
**DODGE RAM 1500 L BED\_08-02\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	2.00	2.00	0.00	0.04		
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**ASSEMBLY - COVER****FP 685****FR HDR 62.750**

\* 6 2 . 7 5 0 \*

**RR HDR 59.438**

\* 5 9 . 4 3 8 \*

**FR BOW 61.375**

\* 6 1 . 3 7 5 \*

**FM BOW 60.375**

\* 6 0 . 3 7 5 \*

**RR BOW 59.500**

\* 5 9 . 5 0 0 \*

**Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1117693	RETAINER STRAP ASSY_15 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	

LT999 HELPER	2.00	2.00	0.00	0.01
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**HELPER CARD**

INDIRECT	2.00	2.00	0.00	0.01
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Qty	Total	Add/Less
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0.00

LT B 36

LT B 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155006/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	2.00	2.00	0.00	0.03			

PACKAGING  
RAIL 95.500



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	2.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	17.049	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	18.741	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	

LT400 PACK SCAN 2.00 2.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-1/1	HDRSEAL		6/21/2022	2.00
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**KIT: 1348134**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	2.00	2.00	0.00	0.01		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.563**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.703	21.781	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-2/1	HDRFR		6/21/2022	2.00
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**KIT: 1348134**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FR HDR 62.750****Part ID/Sub ID**

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.00

LT200 HEADERS	2.00	2.00	0.00	0.01
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**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.438****FR SEAL 65.875****RR SEAL 62.563****Part ID/Sub ID**

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.003

LT B 36

LT B 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155006-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-3/1	HDRRR		6/21/2022	2.00
	KIT: 1348134			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
SAW						

RR HDR 59.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				



TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-4/1	BOWFR		6/21/2022	2.00
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**KIT: 1348134**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW****FP 418****FR BOW 61.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	1.00	
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LT225 BOW ASY	2.00	2.00	0.00	0.01
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**BOW PREP****FR BOW 61.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	4.00
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TRUXEDO, INC.

6/16/2022 7:58 PM

**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-5/1	BOWFM		6/21/2022	2.00
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**KIT: 1348134**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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**SAW**  
**FP 418**

**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

2.00	2.00	0.00	0.01
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-6/1	BOWRR		6/21/2022	2.00
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**KIT: 1348134**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW  
FP 418

**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

2.00	2.00	0.00	0.01
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**BOW PREP****RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-7/1	COVER		6/21/2022	2.00
	KIT: 1348134			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	2.00	2.00	0.00	0.09		
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IS:\CutFiles\13000\13481.dxfJ

**CNC**

KIT = 1348134  
CUT FILE = 13481  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.832	5.884	
LP500 DBND LOOP		2.00	2.00	0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	5.434	10.903	
LP504 SEW LOGO		2.00	2.00	0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	2.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	12.00	
1115357 CONTROL STRAP	EA	2.00	4.00	
LP508 SEW POLY		2.00	2.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 62.750



\* 6 2 . 7 5 0 \*

RR ROD 59.438



\* 5 9 . 4 3 8 \*

Qty Total Add/Less

TRUXEDO, INC.

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LT B 36

LT B 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155006-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	10.182	20.42	

TRUXEDO, INC.

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**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155006-8/1	SIDERAILS KIT: 1348134 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	2.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

RAIL 95.500



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	2.00

LT170 RL PNCH1	2.00	2.00	0.00	0.04		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 95.500



AF

Qty	Total	Add/Less
0.00		

LT100 HOOK INST	2.00	2.00	0.00	0.06		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 95.500



Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	15.917	31.834

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

LT110 SEAL ASY	2.00	2.00	0.00	0.09		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 95.500

TRUXEDO, INC.

6/16/2022 7:58 PM

**LT B 36****LT B 36**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155006-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 15.625	31.563	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	4.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	4.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	8.00	_____
LT120 RAIL ASY	2.00	2.00	0.00	0.07			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 95.500



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	4.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	4.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	2.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	2.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	2.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	2.00	_____
1705177	LABEL_2 X 1				EA 1.00	2.005	_____

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007/1 1348934 6/17/2022 6/21/2022 10.00  
**KIT: 1348934**  
 DODGE RAM 1500 8FT BED\_22-09\_LT  
**RMA:** RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 10.00 10.00 0.00 0.20

**ASSEMBLY - COVER**

FP 685

FR HDR 62.750



\* 6 2 . 7 5 0 \*

RR HDR 59.250



\* 5 9 . 2 5 0 \*

FR BOW 61.375



\* 6 1 . 3 7 5 \*

FM BOW 60.375



\* 6 0 . 3 7 5 \*

RR BOW 59.250



\* 5 9 . 2 5 0 \*

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	40.00	
1117693	RETAINER STRAP ASSY_15 LG_LP	EA	2.00	20.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	10.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	10.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	10.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	10.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	20.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	10.00	

LT999 HELPER 10.00 10.00 0.00 0.05

**HELPER CARD**

INDIRECT 10.00 10.00 0.00 0.05

Qty Total Add/Less

0.00




LT B 37

LT B 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155007/1

  
\* 2 1 5 5 0 0 7 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	10.00	10.00	0.00	0.15			

PACKAGING  
RAIL 95.375



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	10.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	10.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	10.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	10.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	85.247	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	20.17	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	93.706	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00	

LT400 PACK SCAN10.0010.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 7:58 PM

**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-1/1	HDRSEAL		6/21/2022	10.00
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**KIT: 1348934**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	10.00	10.00	0.00	0.05		
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SEAL PREP  
FP 1121

**FR SEAL 65.875****RR SEAL 62.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.688	108.745	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 7:58 PM

**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-2/1	HDRFR		6/21/2022	10.00
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**KIT: 1348934**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.15		
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**SAW****FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	5.00

LT200 HEADERS	10.00	10.00	0.00	0.05
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**HEADER PREP****FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	10.017

LT B 37

LT B 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155007-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-3/1	HDRRR		6/21/2022	10.00
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KIT: 1348934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.15		
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SAW

RR HDR 59.250



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	5.00	

TRUXEDO, INC.

6/16/2022 7:58 PM

**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-4/1	BOWFR		6/21/2022	10.00
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**KIT: 1348934**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.15		
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**SAW****FP 418****FR BOW 61.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	5.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	10.00	10.00	0.00	0.05		
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**BOW PREP****FR BOW 61.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	20.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-5/1	BOWFM		6/21/2022	10.00
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**KIT: 1348934**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.15		
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**SAW**  
**FP 418****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	5.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8

LT225 BOW ASY	10.00	10.00	0.00	0.05
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**BOW PREP****FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	20.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-6/1	BOWRR		6/21/2022	10.00
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**KIT: 1348934**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.15		
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SAW  
FP 418

RR BOW 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	5.00	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

10.00 10.00 0.00 0.05

**BOW PREP**

RR BOW 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	20.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-7/1	COVER		6/21/2022	10.00
	KIT: 1348934			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	10.00	10.00	0.00	0.43		
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**CNC**

KIT = 1348934

CUT FILE = 13489

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	2.832	29.42	

LP500 DBND LOOP	10.00	10.00	0.00	1.43
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	5.428	54.454	

LP504 SEW LOGO	10.00	10.00	0.00	0.83
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	10.00	
EA	6.00	60.00	
EA	2.00	20.00	

LP508 SEW POLY	10.00	10.00	0.00	2.50
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 62.750



\* 6 2 . 7 5 0 \*

RR ROD 59.250



\* 5 9 . 2 5 0 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

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LT B 37

LT B 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155007-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				UOM	Per Kit	Qty Reqd Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	10.167	101.942

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155007-8/1	SIDERAILS	6/21/2022	10.00	
	<b>KIT: 1348934</b>			RECEIPT LOC: <b>SHIPPING</b>
	PART ID FOR HEADER CARD ON LEGS			
	<b>RMA:</b>			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	10.00	10.00	0.00	0.13		
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**SAW****RAIL 95.375**

Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	1.00	10.00

LT170 RL PNCH1	10.00	10.00	0.00	0.22		
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**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 95.375****AF**

LT100 HOOK INST	10.00	10.00	0.00	0.29		
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**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 95.375**

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	15.896	158.96

LT110 SEAL ASY	10.00	10.00	0.00	0.45		
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**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 95.375**

TRUXEDO, INC.

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**LT B 37****LT B 37**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155007-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 15.896	160.548	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	20.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	20.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	40.00	_____
LT120 RAIL ASY	10.00	10.00	0.00	0.36			_____

RAIL - ASSEMBLY  
FP 1109 & 1110  
RAIL 95.375



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	20.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	20.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	10.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	10.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	10.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	10.00	_____
1705177	LABEL_2 X 1				EA 1.00	10.024	_____

TRUXEDO, INC.

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**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008/1	1349834	6/17/2022	6/21/2022	14.00
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**KIT: 1349834**  
**GM COLORADO/CANYON 5FT BED\_22-15\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	14.00	14.00	0.00	0.28		
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**ASSEMBLY - COVER****FP 685****FR HDR 52.125****RR HDR 52.375****FR BOW 51.500****RR BOW 51.625****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	14.00	

LT999 HELPER	14.00	14.00	0.00	0.07
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**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	14.00	14.00	0.00		

**INDIRECT LABOR**

TRUXEDO, INC.

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**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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Qty	Total	Add/Less
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0.00

LT410 FINL PACK	14.00	14.00	0.00	0.07
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PACKAGING

RAIL 58.250



Part ID/Sub ID		UOM	Qty	Total	Add/Less
			Per Kit	Qty Req'd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	98.284	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	

LT400 PACK SCAN	14.00	14.00	0.00	0.00
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SCAN ONLY

Qty	Total	Add/Less
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0.00

TRUXEDO, INC.

6/16/2022 7:59 PM

LT B 38

LT B 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155008-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-1/1	HDRSEAL		6/21/2022	14.00
	KIT: 1349834			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	14.00	14.00	0.00	0.07			
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SEAL PREP  
FP 1121

FR SEAL 55.250



RR SEAL 55.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.229	131.47	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

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**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-2/1	HDRFR		6/21/2022	14.00
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**KIT: 1349834**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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**SAW****FR HDR 52.125**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	7.00

**LT200 HEADERS**

14.00 14.00 0.00 0.07

**HEADER PREP****FP 1121****FR HDR 52.125****RR HDR 52.375****FR SEAL 55.250****RR SEAL 55.500**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.024

TRUXEDO, INC.

6/16/2022 7:59 PM

LT B 38

LT B 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155008-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-3/1    HDRRR    6/21/2022    14.00

KIT: 1349834

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW    14.00    14.00    0.00    0.21

SAW

RR HDR 52.375



Part ID/Sub ID

1705241

EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5

Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd
EA	0.50	7.00



TRUXEDO, INC.

6/16/2022 7:59 PM

**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-4/1	BOWFR		6/21/2022	14.00
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**KIT: 1349834**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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**SAW****FP 418****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706078	EA	0.50	7.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	14.00	14.00	0.00	0.07
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**BOW PREP****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

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**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-5/1	BOWRR		6/21/2022	14.00
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**KIT: 1349834**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW  
FP 418

RR BOW 51.625



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1706078	0.50	7.00	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA

LT225 BOW ASY	14.00	14.00	0.00	0.07
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BOW PREP

RR BOW 51.625



Part ID/Sub ID	Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd	Mat
1110934	2.00	28.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA

TRUXEDO, INC.

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**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-6/1	COVER		6/21/2022	14.00
	KIT: 1349834			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	14.00	14.00	0.00	0.61		
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**CNC**

KIT = 1349834

CUT FILE = 13498

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	1.80	26.187	

LP500 DBND LOOP	14.00	14.00	0.00	2.00
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
YD	3.365	47.261	

LP504 SEW LOGO	14.00	14.00	0.00	1.17
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	14.00	
EA	4.00	56.00	
EA	2.00	28.00	

LP508 SEW POLY	14.00	14.00	0.00	3.50
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 52.125



\* 5 2 . 1 2 5 \*

RR ROD 52.375



\* 5 2 . 3 7 5 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 7:59 PM

LT B 38

LT B 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155008-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	8.708	122.245	

TRUXEDO, INC.

6/16/2022 7:59 PM

**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155008-7/1	SIDERAILS	6/21/2022	14.00	
	KIT: 1349834			RECEIPT LOC: SHIPPING
	PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.19		
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SAW

RAIL 58.250



Part ID/Sub ID

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
BOSS\_LT\_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA	0.667	9.333

LT170 RL PNCH1	14.00	14.00	0.00	0.31		
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RAIL FABRICATION - PUNCH

FP 1107 &amp; 1108

RAIL 58.250



AF

LT100 HOOK INST	14.00	14.00	0.00	0.40		
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RAIL - HOOK INSTALLATION

FP 1109 &amp; 1110

HOOK 58.250



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT	9.708	135.912

LT110 SEAL ASY	14.00	14.00	0.00	0.64		
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RAIL - SEAL APPLICATION

FP 1109 &amp; 1110

RAIL 58.250

TRUXEDO, INC.

6/16/2022 7:59 PM

**LT B 38****LT B 38**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155008-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: NARROW TOWARD HOOK**  
**DM**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 9.75	137.865	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	28.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	56.00	_____
<b>LT120 RAIL ASY</b>		14.00	14.00	0.00	0.50	_____	_____

**RAIL - ASSEMBLY**  
**FP 1109 & 1110**  
**RAIL 58.250**

**DO**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	14.00	_____
1705177	LABEL_2 X 1				EA 1.00	14.034	_____

TRUXEDO, INC.

6/16/2022 7:59 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009/1	1353334	6/17/2022	6/21/2022	7.00
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**KIT: 1353334**  
**GM COLORADO/CANYON 6FT BED\_22-15\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	7.00	7.00	0.00	0.14		
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**ASSEMBLY - COVER****FP 685****FR HDR 52.125****RR HDR 52.375****FR BOW 51.500****FM BOW 51.625****RR BOW 51.625****Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	28.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	14.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	7.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	7.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	7.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	7.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	14.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	7.00	

LT999 HELPER	7.00	7.00	0.00	0.03	
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**HELPER CARD**

INDIRECT	7.00	7.00	0.00	0.03	
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Qty	Total	Add/Less
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0.00

LT B 39

LT B 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155009/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	7.00	7.00	0.00	0.10			

PACKAGING

RAIL 70.750



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Req'd	Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	7.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	7.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	7.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	7.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	49.142	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	14.119	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	65.595	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00	

LT400 PACK SCAN

7.007.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		



TRUXEDO, INC.

6/16/2022 7:59 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-1/1



\* 2 1 5 5 0 0 9 \*

Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-1/1	HDRSEAL		6/21/2022	7.00
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**KIT: 1353334**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	7.00	7.00	0.00	0.04		
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SEAL PREP  
FP 1121

**FR SEAL 55.250**

\* 5 5 . 2 5 0 \*

**RR SEAL 55.500**

\* 5 5 . 5 0 0 \*

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.229	65.735	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-2/1	HDRFR		6/21/2022	7.00
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**KIT: 1353334**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	7.00	7.00	0.00	0.10		
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**SAW****FR HDR 52.125**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.50

**LT200 HEADERS**

7.00 7.00 0.00 0.04

**HEADER PREP****FP 1121****FR HDR 52.125****RR HDR 52.375****FR SEAL 55.250****RR SEAL 55.500**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	7.012

TRUXEDO, INC.

6/16/2022 8:00 PM

LT B 39

LT B 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155009-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-3/1	HDRRR		6/21/2022	7.00
	KIT: 1353334			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	7.00	7.00	0.00	0.10			
SAW							

RR HDR 52.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705241	EA	0.50	3.50	
EXTRUDED AL_HEADER_LP REAR_2014_9FT5				

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-4/1	BOWFR		6/21/2022	7.00
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**KIT: 1353334**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	7.00	7.00	0.00	0.10		
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**SAW****FP 418****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	3.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	7.00	7.00	0.00	0.03
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**BOW PREP****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	14.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-5/1	BOWFM		6/21/2022	7.00
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**KIT: 1353334**

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	7.00	7.00	0.00	0.10		
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**SAW**  
**FP 418**

**FM BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	3.50	

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

LT225 BOW ASY	7.00	7.00	0.00	0.03
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**BOW PREP****FM BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	14.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-6/1	BOWRR		6/21/2022	7.00
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**KIT: 1353334**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	7.00	7.00	0.00	0.10		
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SAW  
FP 418

**RR BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	3.50	
LT225 BOW ASY				

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10

**BOW PREP****RR BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	14.00	

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-7/1	COVER		6/21/2022	7.00
	KIT: 1353334			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	7.00	7.00	0.00	0.30		
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**CNC**

KIT = 1353334  
CUT FILE = 13533  
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705605 FABRIC_POLYEST_18 OZ_75_BLACK_ALT SHCO	YD	2.148	15.62	
LP500 DBND LOOP		7.00	7.00	0.00 1.00

SEWING MACHINE - DOUBLE NEEDLE (1")  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.059	28.504	
LP504 SEW LOGO		7.00	7.00	0.00 0.58

SEWING MACHINE - SINGLE NEEDLE (LOGO)  
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	7.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	42.00	
1115357 CONTROL STRAP	EA	2.00	14.00	
LP508 SEW POLY		7.00	7.00	0.00 1.75

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)  
FP 699

FR ROD 52.125



RR ROD 52.375



Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 8:00 PM

LT B 39

LT B 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155009-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	8.708	61.123	



TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155009-8/1      SIDERAILS      6/21/2022      7.00  
**KIT: 1353334**  
 PART ID FOR HEADER CARD ON LEGS  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW      7.00      7.00      0.00      0.09

**SAW****RAIL 70.750**

Part ID/Sub ID

1706427      EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW  
 BOSS\_LT\_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
EA      1.00	7.00	_____

LT170 RL PNCH1      7.00      7.00      0.00      0.16

**RAIL FABRICATION - PUNCH****FP 1107 & 1108****RAIL 70.750****AF**

LT100 HOOK INST      7.00      7.00      0.00      0.20

**RAIL - HOOK INSTALLATION****FP 1109 & 1110****HOOK 70.750**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156      HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Req'd	Mat
FT      11.792	82.544	_____

LT110 SEAL ASY      7.00      7.00      0.00      0.32

**RAIL - SEAL APPLICATION****FP 1109 & 1110****RAIL 70.750**

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 39****LT B 39**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155009-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: NARROW TOWARD HOOK**  
**DM**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 11.833	83.662	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	14.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	14.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	28.00	_____
<b>LT120 RAIL ASY</b>		7.00	7.00	0.00	0.25	_____	_____

**RAIL - ASSEMBLY**  
**FP 1109 & 1110**  
**RAIL 70.750**

**DO**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	14.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	14.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	7.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	7.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	7.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	7.00	_____
1705177	LABEL_2 X 1				EA 1.00	7.017	_____

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010/1	1356034	6/17/2022	6/21/2022	6.00
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**KIT: 1356034**  
**TOYOTA TACOMA 5FT\_22-16\_LT**  
**RMA:**

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	6.00	6.00	0.00	0.12		
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**ASSEMBLY - COVER****FP 685****FR HDR 55.125****RR HDR 55.125****FR BOW 54.500****RR BOW 54.500****Part ID/Sub ID**

			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	

LT999 HELPER	6.00	6.00	0.00	0.03
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**HELPER CARD**

			Qty	Total	Add/Less
INDIRECT	6.00	6.00	0.00		

**INDIRECT LABOR**

LT B 40

LT B 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155010/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	6.00	6.00	0.00	0.03			

PACKAGING  
RAIL 58.438



Part ID/Sub ID			Qty	Total	Add/Less
		UOM	Per Kit	Qty Reqd	Mat
1118627	MANUAL_TACOMA_GATOR_TRUCK XL	EA	1.00	6.00	
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	70.28	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
LT400 PACK SCAN	6.00	6.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-1/1	HDRFR		6/21/2022	6.00
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**KIT: 1356034**

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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**SAW****FR HDR 55.125**

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

**LT200 HEADERS**

6.00 6.00 0.00 0.03

**HEADER PREP****FR HDR 55.125****RR HDR 55.125****FR SEAL 58.688****RR SEAL 58.688**

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

TRUXEDO, INC.

6/16/2022 8:00 PM

LT B 40

LT B 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155010-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-2/1	HDRRR		6/21/2022	6.00
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KIT: 1356034

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW

RR HDR 55.125



Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	3.00	

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-3/1	BOWFR		6/21/2022	6.00
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**KIT: 1356034**

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09			
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**SAW****FP 418****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706078	EA	0.50	3.00	
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LT225 BOW ASY	6.00	6.00	0.00	0.03
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**BOW PREP****FR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-4/1	BOWRR		6/21/2022	6.00
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**KIT: 1356034**

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW  
FP 418

**RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706078	EA	0.50	3.00	
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LT225 BOW ASY		6.00	6.00	0.00	0.03
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**BOW PREP****RR BOW 54.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH



TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-5/1	COVER		6/21/2022	6.00
	KIT: 1356034			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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IS:\CutFiles\13000\13560.dxf

**CNC**

KIT = 1356034

CUT FILE = 13560

VINYL SIDE UP

Part ID/Sub ID

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	1.806	11.256	

LP500 DBND LOOP	6.00	6.00	0.00	0.86
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**SEWING MACHINE - DOUBLE NEEDLE (1")**  
FP 699

Part ID/Sub ID

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
YD	3.517	21.172	

LP504 SEW LOGO	6.00	6.00	0.00	0.50
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**SEWING MACHINE - SINGLE NEEDLE (LOGO)**  
FP 699

Part ID/Sub ID

1705442 LOGO\_GATOR\_LT

1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON

1115357 CONTROL STRAP

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	6.00	
EA	4.00	24.00	
EA	2.00	12.00	

LP508 SEW POLY	6.00	6.00	0.00	1.40
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**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)**  
FP 699

FR ROD 55.125



\* 5 5 . 1 2 5 \*

RR ROD 55.125



\* 5 5 . 1 2 5 \*

Qty	Total	Add/Less
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TRUXEDO, INC.

6/16/2022 8:00 PM

LT B 40

LT B 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2155010-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL		FT	9.188	55.274	

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-6/1	SIDERAILS KIT: 1356034 PART ID FOR HEADER CARD ON LEGS RMA:	6/21/2022	6.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.08		
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**SAW**

FP 1088 &amp; 1089

RAIL 58.438



Part ID/Sub ID

1706405	EXTRUDED AL_SIDE RAIL_TOP-MT_SCREW BOSS_LT_12FT1
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UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	6.00	

LT170 RL PNCH1	6.00	6.00	0.00	0.13
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**RAIL FABRICATION - PUNCH**

FP 1088 &amp; 1089

RAIL 58.438

**AF**

LT100 HOOK INST	6.00	6.00	0.00	0.17
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**RAIL - HOOK INSTALLATION**

FP 1090 &amp; 1091

**HOOK 58.438**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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LT110 SEAL ASY	6.00	6.00	0.00	0.40
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UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
FT	9.74	58.44	

**RAIL - SEAL APPLICATION**

FP 1090 &amp; 1091

RAIL 58.438

TRUXEDO, INC.

6/16/2022 8:00 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SLIDE THREE MOUNTING BRACKETS ON EACH RAIL  
SEAL ORIENTATION: UNIVERSAL  
DL

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1704782	WEATHER SEAL_.250 X .375_PVC FOAM				FT	10.042	60.855	_____
1706507	EXTRUDED AL_BRKT SIDE RAIL_LOWER_TACOMA_LT_LP				EA	6.00	36.00	_____
1706401	SIDE RAIL END PLUG CROPPED_SCREW BOSS_RH_LT				EA	2.00	12.00	_____
1706400	SIDE RAIL END PLUG CROPPED_SCREW BOSS_LH_LT				EA	2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	24.00	_____
<b>LT120 RAIL ASY</b>	6.00	6.00	0.00	0.21			_____	_____

**RAIL - ASSEMBLY**  
**FP 1090 & 1091**  
**RAIL 58.438**



Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	12.00	_____
1705336	HEADER STOP_LT				EA	2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	6.00	_____
1705177	LABEL_2 X 1				EA	1.00	6.014	_____

TRUXEDO, INC.

6/16/2022 8:01 PM

**LT B 40****LT B 40**

WORK ORDER TRAVELER

**NEED TIME STUDY**

WORK ORDER ID: 2155010-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2155010-7/1	HDRSEAL		6/21/2022	6.00
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**KIT: 1356034**

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

**RMA:**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP  
FP 1121

**FR SEAL 58.250****RR SEAL 58.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.708	59.269	

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP