**TRUXEDO, INC.** 6/16/2022 7:35 PM

# LT B 01

WORK ORDER TRAVELER NEED TIME STUDY

LT B 01

\* 2 1 5 4 9 7 1 \*

**WORK ORDER ID: 2154971/1** 

Work Order ID Part ID

Release Date Want Date

Qty

2154971/1

Type

1372464

6/16/2022

**Start Qty** 

6/19/2022

Setup

Hrs

12.00 RECEIPT LOC: **SHIPPING** 

KIT: 1372464

GM FULL SIZE 5FT8 BED\_22-19\_CHEVY\_GMSR

RMA:

Run Start	Finish	Drawing ID/
Hrs Date	Date	

**LT300 COVER ASY** 12.00 12.00 0.00 0.55

**End Qty** 

**ASSEMBLY - COVER** 

**Shop Resources** 

FP 1113

FR HDR 60.750





RR HDR 59.375

RR BOW 59.125

**REQUIRES CHEVY EMBOSSMENT** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1115355	RETAINER STI	RAP ASSY_12 LO	G_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	I_MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT75	;	EA	2.00	24.00	
Sub ID 16 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 11 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 12 HDRRR	RR HDR PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 13 BOWFR	FR BOW PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 14 BOWRR	RR BOW PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 15 COVER	TRUXEDO CO	VER .			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.55		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.18	_		

**TRUXEDO, INC.** 6/16/2022 7:36 PM

# LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 01

**WORK ORDER ID: 2154971/1** 

Release Date Want Date

• 2 1 5 4 9 7 **Qty** 

**INDIRECT LABOR** 

Work Order ID Part ID

Qty Total AddI/Less
0.00 \_\_\_\_\_
LT410 FINL PACK 12.00 12.00 0.00 0.27

PACKAGING
RAIL 67.375

			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1118800	BAG_HDW_LT_GM_VER 1.1	EA	1.00	12.00
1118549	BLKHD SEAL KIT_NO I-SHEET_3/8 X 1_65.5	EA	1.00	12.00
Sub ID 10 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1705576	LABEL_GM ACCESSORIES_4.00 X 2.25_1in CORE	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154971-10/1



Addl/Loce

 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2154971-10/1
 SIDERAILS
 6/19/2022
 12.00

 KIT: 1372464
 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

#### RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW FP 1094 & 1095 RAIL 67.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EXTRUDED AL\_SIDE RAIL\_GM DLX\_SCREW 1706523 EΑ 1.00 12.00 BOSS\_LT\_13FT2 LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH FP 1094 & 1095

**RAIL 67.375** 

\* 6 7 . 3 7 5 \*

PUNCH LATCH AND TENSION HOLES SEND RAIL TO SEAL APPLICATION AFG

					Qty	Total	AddI/Less
					0.00		
LT111 SEAL APP	12.00	12.00	0.00	0.55			

RAIL - SEAL APPLICATION FP 1094 & 1095 RAIL 67.375

Part ID/Sub ID					ПОМ	Dor Kit	Qty Regd	Mat	
Part ID/Sub ID					OCIVI	rei Kit	Qty Requ	IVIAL	
1706378	EXTRUDED \ 1.49	WEATHER SEA	L_GM DELU	XE125 X	FT	11.27	136.592		
LT165 RL PNCH0	12.00	12.00	0.00	0.40					

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154971-10/1



Work Order ID Part ID Release Date Want Date Qty

**RAIL FABRICATION - PUNCH** 

FP 1094 & 1095 RAIL 67.375



USE ALIGNMENT GUAGE 1706653 PUNCH MOUNTING HOLES USE DIE 3

**VERIFY EVERY RAIL ON GM CHECK GUAGE/ USE SIDE LABELED 1706653** 

Qty Total Addl/Less
0.00

133.68 \_\_

LT100 HOOK INST

12.00

12.00

0.00

0.34

\_\_\_\_

11.14

RAIL - HOOK INSTALLATION FP 1096 & 1097

HOOK 66.813

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

**LT110 SEAL ASY** 12.00 12.00 0.00 0.24

RAIL - SEAL APPLICATION FP 1096 & 1097 RAIL 67.375



**INSTALL SIDE RAIL END PLUG FOUR CORNER SEALS** 

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	Mat
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_R	H_LT	EA	2.00	24.00	
1706424	FOUR CORN	IER SIDE RAIL \	NEATHER SI	EALS_LT	EA	1.00	12.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1096 & 1097 RAIL 67.375



**INSTALL AUTOMATIC TENSION CONTROL** 

TRUXEDO, INC. 6/16/2022 7:36 PM

# LT B 01

WORK ORDER TRAVELER

WORK ORDER ID: 2154971-10/1

DL

**NEED TIME STUDY** 



LT B 01

Release Date Want Date Work Order ID Part ID Qtv

Addl/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705336 HEADER STOP\_LT EΑ 2.00 24.00 24.00 \_\_\_\_\_ 1702926 VMI CAP SCREW\_HEX HD\_5/16-18 X 7/8 LG EΑ 2.00 LATCH PRE-ASSY\_TOGGLE\_2008 12.00 1704213 EΑ 1.00 FLAT SPRING\_.038 X .625 X 3.818\_ SS 12.00 \_\_\_\_\_ 1705727 EΑ 1.00 TENSION CONTROL BRKT\_UNIV 24.00 \_\_\_\_\_ 1115356 EΑ 2.00 VMI HITCH PIN\_1/16 DIA X 1 5/16 LG 24.00 1703332 EΑ 2.00 12.00 \_\_\_\_\_ DECAL\_QT\_TENSION CONTROL EΑ 1703866 1.00 LABEL 2 X 1 1705177 EΑ 1.00 12.029

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154971-11/1** 

Work Order ID	Part ID	Release Date Want Date	Qty
2154971-11/1	HDRFR	6/19/2022	12.00

2154971-11/1

KIT: 1372464

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** FP FR HDR 60.750

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 EΑ 0.50 6.00 LT200 HEADERS 12.00 12.00 0.00 0.06

**HEADER PREP** FP 1113 & 1121

**RR HDR 59.375** 

**RR SEAL 62.500** 

			Qty	Total A	
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1706597	DECAL_CAUTION_DO NOT STOW COVER_QUAD-LANG	EA	1.00	12.00	
1705020	LABEL_SILVER_4 X .75	EA	1.00	12.02	

TRUXEDO, INC. 6/16/2022 7:36 PM

# LT B 01

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154971-12/1

**Release Date Want Date** Work Order ID Part ID Qty

2154971-12/1 **HDRRR** KIT: 1372464 6/19/2022

12.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** FP

Qty Total Addl/Less UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705242 0.50 6.00 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ

**TRUXEDO, INC.** 6/16/2022 7:36 PM

# LT B 01

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154971-13/1** 



Work Order ID Part ID Release Date Want Date Qt	ty
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2154971-13/1 BOWFR

6/19/2022

12.00

KIT: 1372464

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP

FR BOW 59.625

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_

LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP FP 100

FR BOW 59.625

**INSTALL BOW TUBE END PLUGS** 

			Qty	Total A	ddl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00	-
1705052	END PLUG938 OD X .813 ID_POLYETH	EA	2.00	24.00	

TRUXEDO, INC. 6/16/2022 7:36 PM

# LT B 01

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154971-14/1** 

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154971-14/1 **BOWRR**  6/19/2022

12.00

KIT: 1372464

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW **FP 100** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** FP 100

#### **INSTALL BOW TUBE END PLUGS**

			Qty	Total A	AddI/Less	
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00		,
1705052	END PLUG938 OD X .813 ID_POLYETH	EA	2.00	24.00		

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154971-15/1



Addl/Loce

Addl/Loce

Work Order ID Part ID Release Date Want Date	Qty
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COVER 2154971-15/1

6/19/2022

12.00

KIT: 1372464

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			



CNC

KIT = 1372464**CUT FILE = 1372464 VINYL SIDE UP REQUIRES CHEVY EMBOSSMENT** 

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706206	FABRIC_POL MFRLTC_SE	_YEST_18 OZ_7 AMAN ALT	5_BISON		YD	2.05	25.563	
LP530 RF 10KW	12.00	12.00	0.00	0.60		_		

**SEWING - EMBOSSMENT** FP 1122

**EMBOSS CHEVY LOGO** 

					Qty	Total	AddI/Less
LP500 DBND LOOP	12.00	12.00	0.00	1.71	0.00		

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 1122

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.865	46.529	
<b>LP504 SEW LOGO</b>	12.00	12.00	0.00	1.00		_		

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

FP 1122 **NO LOGO** 

			Qty	Total F	AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	)

**TRUXEDO, INC.** 6/16/2022 7:37 PM

# LT B 01

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154971-15/1** 

* 2	1 5	4 9	7	1 *

Work Order ID Part I	D	Release Date Want Date					Qty	
1115357 CONTROL STRAP					EA	2.00	24.00	
<b>LP508 SEW POLY</b>	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 1122

FR ROD 60.750

RR ROD 59.375

Part ID/Sub ID

1704796 TUBE\_POLY\_.215 OD\_1500FT SPL

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.01 120.449

TRUXEDO, INC. 6/16/2022 7:37 PM

# LT B 01

LT B 01

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154971-16/1



**Release Date Want Date** Work Order ID Part ID Qty

2154971-16/1 **HDRSEAL** KIT: 1372464 6/19/2022

12.00

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	id Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

FR SEAL (1704788) 63.875 RR SEAL (1704787) 62.500

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 5.21 63.614 1704788 EXTRUDED HEADER SEAL\_250FT\_2.25 HT\_LP FT 5.323 63.876

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154972/1** 



Work Order ID	Part ID	Release Date Want Date	Qty
2154972/1	1372464 <b>KIT: 1372464</b>	6/16/2022 6/19/2022	6.00 RECEIPT LOC: <b>SHIPPING</b>
	GM FULL S	SIZE 5FT8 BED_22-19_CHEVY_GMSR	

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.	00 0.27	7		

**ASSEMBLY - COVER** 

FP 1113 FR HDR 60.750

FR HDR 60.750



RR HDR 59.375

RR BOW 59.125

#### **REQUIRES CHEVY EMBOSSMENT**

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	12.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	_2014_LP	EA	1.00	6.00	
1705405	HEADER END F	LUG REAR_RH_	MOLDED	_2014_LP	EA	1.00	6.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	6.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EA	2.00	12.00	
Sub ID 16 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	EGS	EA	1.00	6.00	
Sub ID 11 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 12 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 13 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	6.00	
Sub ID 14 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 15 COVER	TRUXEDO COV	ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.27		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	6.00	6.00	0.00	0.09	_		

TRUXEDO, INC.

6/16/2022 7:37 PM

# LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154972/1** 



Work Order ID Part ID	)	Release D	Release Date Want Date			Qty			
INDIRECT LABOR									
					Qty	Total	Addl/Less		
					0.00				
LT410 FINL PACK	6.00	6.00	0.00	0.14	_				
PACKAGING RAIL 67.375									

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1118800	BAG_HDW_LT_GM_VER 1.1	EA	1.00	6.00
1118549	BLKHD SEAL KIT_NO I-SHEET_3/8 X 1_65.5	EA	1.00	6.00
Sub ID 10 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122
1705576	LABEL_GM ACCESSORIES_4.00 X 2.25_1in CORE	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less
0.00

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-10/1



 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2154972-10/1
 SIDERAILS
 6/19/2022
 6.00

 KIT: 1372464
 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

#### RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.00	0.08			

SAW FP 1094 & 1095 RAIL 67.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EXTRUDED AL\_SIDE RAIL\_GM DLX\_SCREW 1706523 EΑ 1.00 6.00 BOSS LT 13FT2 LT170 RL PNCH1 6.00 6.00 0.00 0.13

RAIL FABRICATION - PUNCH

FP 1094 & 1095

RAIL 67.375

PUNCH LATCH AND TENSION HOLES SEND RAIL TO SEAL APPLICATION AFG

RAIL - SEAL APPLICATION FP 1094 & 1095 RAIL 67.375

						ddl/Less		
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706378	EXTRUDED 1.49	EXTRUDED WEATHER SEAL_GM DELUXE125 X 1.49				11.27	68.296	
LT165 RL PNCH0	6.00	6.00	0.00	0.20				

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-10/1



Work Order ID Part ID **Release Date Want Date** Qty

**RAIL FABRICATION - PUNCH** 

FP 1094 & 1095

**RAIL 67.375** 



**USE ALIGNMENT GUAGE 1706653 PUNCH MOUNTING HOLES USE DIE 3** 

**VERIFY EVERY RAIL ON GM CHECK GUAGE/ USE SIDE LABELED 1706653** 

Qty Total AddI/Less

LT100 HOOK INST

6.00

6.00

0.00

0.17

0.00

**RAIL - HOOK INSTALLATION** FP 1096 & 1097

**HOOK 66.813** 

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Read HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 11.14

1705156 LT110 SEAL ASY

6.00

6.00

0.00

0.12

66.84

**RAIL - SEAL APPLICATION** FP 1096 & 1097 **RAIL 67.375** 



**INSTALL SIDE RAIL END PLUG FOUR CORNER SEALS** 

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	Mat
1706421	SIDE RAIL E	END PLUG_SCR	EW BOSS_LH	1_LT	EA	2.00	12.00	
1706422	SIDE RAIL E	END PLUG_SCR	EW BOSS_R	H_LT	EA	2.00	12.00	
1706424	FOUR CORI	NER SIDE RAIL	WEATHER SI	EALS_LT	EA	1.00	6.00	
1706547	SCREW_PN	I HEAD_SQ DR_	_6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

**RAIL - ASSEMBLY** FP 1096 & 1097 **RAIL 67.375** 



**INSTALL AUTOMATIC TENSION CONTROL** 

**TRUXEDO, INC.** 6/16/2022 7:37 PM

# LT B 02

WORK ORDER TRAVELER NEED TIME STUDY

LT B 02



**WORK ORDER ID: 2154972-10/1** 

Work Order ID Part ID

**Release Date Want Date** 

Qty

DL			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	12.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00
1115356	TENSION CONTROL BRKT_UNIV	EA	2.00	12.00
1703332	VMI HITCH PIN_1/16 DIA X 1 5/16 LG	EA	2.00	12.00
1703866	DECAL_QT_TENSION CONTROL	EA	1.00	6.00
1705177	LABEL_2 X 1	EA	1.00	6.014

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154972-11/1** 



6/16/2022 7:37 PM

Work Order ID Part I	Release Date Want Date	Qty

2154972-11/1 **HDRFR**  6/19/2022

6.00

KIT: 1372464

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.	00 (	0.09			

**SAW** FP FR HDR 60.750

						Qty	i Otai 🗡	Addi/Less
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	3.00	
LT200 HEADERS	6.00	6.00	0.00	0.03				

**HEADER PREP** FP 1113 & 1121







Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1706597	DECAL_CAUTION_DO NOT STOW COVER_QUAD-LANG	EA	1.00	6.00	
1705020	LABEL_SILVER_4 X .75	EA	1.00	6.01	

6/16/2022 7:37 PM TRUXEDO, INC.

# LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-12/1

**Release Date Want Date** Work Order ID Part ID Qty

2154972-12/1 **HDRRR** KIT: 1372464 6/19/2022

6.00

**RECEIPT LOC:** 

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

**SAW** FP

Qty Total Addl/Less UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705242 0.50 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 3.00

**TRUXEDO, INC.** 6/16/2022 7:37 PM

# LT B 02

LT B 02

6.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-13/1

\* 2 1 5 4 9 7 2 \*

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154972-13/1 BOWFR **KIT: 1372464**  6/19/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW FP

FR BOW 59.625



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 3.00 \_\_\_\_\_
LT225 BOW ASY 6.00 6.00 0.00 0.03

BOW PREP FP 100

FR BOW 59.625

**INSTALL BOW TUBE END PLUGS** 

			Qty	Total A	ddl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	12.00	
1705052	END PLUG938 OD X .813 ID_POLYETH	EA	2.00	12.00	

TRUXEDO, INC.

LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-14/1

\* 2 1 5 4 9 7 2 \*

6/16/2022 7:37 PM

Work Order ID	Part ID	Release Date Want Date	Qty

2154972-14/1 BOWRR

6/19/2022

6.00

KIT: 1372464

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW FP 100

RR BOW 59.125

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 **LT225 BOW ASY** 6.00 6.00 0.00 0.03

BOW PREP FP 100

Part ID/Sub ID

3.00



#### **INSTALL BOW TUBE END PLUGS**

			Qty	Total A	AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	12.0	
1705052	END PLUG938 OD X .813 ID_POLYETH	EA	2.00	12.00	

TRUXEDO, INC. 6/16/2022 7:37 PM

# LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-15/1



Addl/Loce

**Release Date Want Date** Work Order ID Part ID Qtv 2154972-15/1 **COVER** 6/19/2022 6.00

KIT: 1372464

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.	00 0	0.26			

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CNC

KIT = 1372464**CUT FILE = 1372464 VINYL SIDE UP REQUIRES CHEVY EMBOSSMENT** 

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706206	FABRIC_POLYE		SISON		YD	2.05	12.782	
LP530 RF 10KW	6.00	6.00	0.00	0.30		_		

**SEWING - EMBOSSMENT** 

FP 1122

**EMBOSS CHEVY LOGO** 

					Qty	Total	Addl/Less
LP500 DBND LOOP	6.00	6.00	0.00	0.86	0.00		

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 1122

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.865	23.264	
<b>LP504 SEW LOGO</b>	6.00	6.00	0.00	0.50		_		

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

FP 1122 **NO LOGO** 

			Qty	Total A	ddl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	24.00	

TRUXEDO, INC.

LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-15/1

* 2	1 5	4	9 7	2 *

6/16/2022 7:37 PM

Work Order ID Part I	D	Release D	ate Want Dat	е			Qty	
1115357	CONTROL S	ΓRAP			EA	2.00	12.00	
<b>LP508 SEW POLY</b>	6.00	6.00	0.00	1.50				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 1122

FR ROD 60.750

RR ROD 59.375

Part ID/Sub ID

1704796 TUBE\_POLY\_.215 OD\_1500FT SPL

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

FT 10.01 60.225

TRUXEDO, INC. 6/16/2022 7:37 PM

# LT B 02

LT B 02

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154972-16/1

**Release Date Want Date** Work Order ID Part ID Qty

2154972-16/1 **HDRSEAL** KIT: 1372464 6/19/2022

6.00

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.0	0.0	3		

**SEAL PREP** FP 1121

FR SEAL (1704788) 63.875 RR SEAL (1704787) 62.500

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd	ddi/Less Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	5.21	31.807	
1704788	EXTRUDED HEADER SEAL_250FT_2.25 HT_LP	FT	5.323	31.938	

TRUXEDO, INC. 6/16/2022 7:37 PM

# LT B 03

WORK ORDER TRAVELER

**WORK ORDER ID: 2154973/1** 

### **NEED TIME STUDY**

Work Order ID	Part ID	Release Date Want Date	Qty
2154973/1	1398154	6/16/2022 6/20/2022	2.00

KIT: 1398154

6/16/2022 6/20/2022 LT B 03

RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED\_14-04\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.	00 (	0.04			

**ASSEMBLY - COVER** 

FP 685

FR HDR 59.688

**RR HDR 59.688** 



Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	Idi/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	8.00	
1115355	RETAINER STR	AP ASSY_12 LG	_ _LP		EA	2.00	4.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED_	2014_LP	EA	1.00	2.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	2.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	2.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75		EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

**HELPER CARD** 

					Qty	Total	Addl/Less
					0.00		
INDIRECT	2.00	2.00	0.00	0.01			

6/16/2022 7:37 PM

# LT B 03

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 03

**WORK ORDER ID: 2154973/1** 

**Release Date Want Date** 

Qty

**INDIRECT LABOR** 

Work Order ID Part ID

Qty Total AddI/Less 0.00 LT410 FINL PACK 2.00 2.00 0.00 0.03

**PACKAGING RAIL 76.750** 

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	14.041
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less 0.00

6/16/2022 7:37 PM TRUXEDO, INC.

LT B 03

LT B 03

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154973-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154973-1/1 **HDRSEAL** 6/20/2022 2.00 RECEIPT LOC: KIT: 1398154

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.	00 0.	.01		

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat 21.304 FT 10.469

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

LT B 03

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154973-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2154973-2/1 **HDRFR**  6/20/2022

2.00

KIT: 1398154

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.	0 00	.03		

SAW

FR HDR 59.688

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 1.00 EΑ

LT200 HEADERS

2.00 2.00 0.00 0.01

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 2.003

**TRUXEDO, INC.** 6/16/2022 7:37 PM

# LT B 03

LT B 03

2.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154973-3/1** 

\* 2 1 5 4 9 7 3 \*

Work Order ID Part ID Release Date Want Date Qty

2154973-3/1 HDRRR 6/20/2022 KIT: 1398154

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

**SAW** 

RR HDR 59.688

Part ID/Sub ID

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**TRUXEDO, INC.** 6/16/2022 7:37 PM

# LT B 03

WORK ORDER TRAVELER NEED TIME STUDY

LT B 03



**WORK ORDER ID: 2154973-4/1** 

Work Order ID Part ID

Release Date Want Date

Qty

2154973-4/1

BOWFR

6/20/2022

2.00

KIT: 1398154

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

FP 418

FR BOW 59.000



Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

0.50 1.0

1.00 \_\_

LT225 BOW ASY

2.00

0.00

0.01

2.00

1.00 \_\_\_

**BOW PREP** 

FR BOW 59.000



Part ID/Sub ID

UOM Per Kit Qty Reqd

Total AddI/Less

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EΑ

2.00

4.00

TRUXEDO, INC. 6/16/2022 7:38 PM

# LT B 03

LT B 03

2.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

6/20/2022

WORK ORDER ID: 2154973-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

**BOWFM** 

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	)3		

SAW **FP 418** 

2154973-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00 0.50 2.00 2.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**FM BOW 59.000** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 4.00 TRUXEDO, INC.

6/16/2022 7:38 PM

LT B 03

LT B 03

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154973-6/1

Work Order ID Part ID Release Date Want Date	Qty
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2154973-6/1 **BOWRR**  6/20/2022

2.00

KIT: 1398154

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00 0.50 2.00 2.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.000** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 4.00

LT B 03

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154973-7/1** 

\* 2 1 5 4 9 7 3 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

TRUXEDO COVER COVER 13981 6/20/2022

2.00 RECEIPT LOC: **SHIPPING** 

RMA:

**COVER** 

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09			

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CNC

2154973-7/1

KIT = 1398154 CUT FILE = 13981 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1705605
 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO
 YD 2.307
 4.795
 \_\_\_\_\_\_

 LP500 DBND LOOP
 2.00
 2.00
 0.00
 0.29
 \_\_\_\_\_\_
 \_\_\_\_\_\_

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.393 8.814 2.00 0.00 **LP504 SEW LOGO** 2.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 2.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 12.00 4.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 2.00 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





**TRUXEDO, INC.** 6/16/2022 7:38 PM

LT B 03

NEED TIME STUDY

LT B 03

WORK ORDER ID: 2154973-7/1

WORK ORDER TRAVELER

Work Order ID	Part ID	Release Date Want Date	Qty			
				Qty	Total	Addl/Less
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	9.948	19.9	5

LT B 03

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154973-8/1

Work Order ID Part ID **Release Date Want Date** Qtv

2154973-8/1 **SIDERAILS**  6/20/2022

2.00

KIT: 1398154

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

0.00

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW EΑ

2.00

BOSS\_LT\_13FT2

2.00

1.00

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 76.750** 

LT170 RL PNCH1

ΑF

AddI/Less Qty Total

LT100 HOOK INST

2.00

2.00

2.00

0.00

0.06

0.04

0.00

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

Qtv Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 12.792

25.584

LT110 SEAL ASY

2.00

2.00

0.00

0.09

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 76.750** 

TRUXEDO, INC. 6/16/2022 7:38 PM

# LT B 03

**WORK ORDER ID: 2154973-8/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 



LT B 03

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: THICK TOWARD HOOK** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	12.833	25.923	
1706421	SIDE RAIL E	END PLUG_SCRE	EW BOSS_LH	I_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCRE	EW BOSS_RF	H_LT	EA	2.00	4.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07		_		

**RAIL - ASSEMBLY** FP 1109 & 1110 DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974/1** 



Work Order ID	Part ID	Release Date Wa	ant Date	Qty
2154974/1	1398354	6/16/2022	6/20/2022	2.00
	KIT: 1398354			RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED\_20-15\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.	0.04	ļ		

**ASSEMBLY - COVER** 

FP 685

**HELPER CARD** 

FR HDR 59.750

RR HDR 59.750

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	8.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	4.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	2.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED	_2014_LP	EΑ	1.00	2.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EΑ	1.00	2.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EΑ	1.00	2.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EΑ	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON L	EGS	EΑ	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	N LEGS	EΑ	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART	D FOR HEADER	CARD O	N LEGS	EΑ	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	CARD O	N LEGS	EΑ	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	2.00	2.00	0.00	0.01			

6/16/2022 7:38 PM

# LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974/1** 

Work Order ID Part ID		Release D	Release Date Want Date			Qty			
INDIRECT LABOR									
					Qty	Total	AddI/Less		
					0.00				
LT410 FINL PACK	2.00	2.00	0.00	0.03					
PACKAGING									

PACKAGING							
RAIL 7							
+ 7 6	275 +						

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	14.041
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less 0.00

LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-1/1** 



Work Order ID Part ID Release Date Want Date Qty

2154974-1/1 HDRSEAL 6/20/2022 2.00 **KIT: 1398354** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	l	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.	00 0.01			

SEAL PREP FP 1121

FR SEAL 62.875

\* 6 2 . 8 7 5 \*

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL 300FT SPL 1.5 H

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
ET 10.479 21.325

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 10.479 21.325 \_\_\_

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-2/1** 



6/16/2022 7:38 PM

Work Order ID Part ID	Release Date Want Date	Qty

2154974-2/1

HDRFR

6/20/2022

0.00

KIT: 1398354

0/20/2022

2.00 RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

**SAW** 

FR HDR 59.750

						Qty	i Otai I	4uui/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	1.0	0
LT200 HEADERS	2.00	2.00	0.00	0.01				

HEADER PREP FP 1121 FR HDR 59.750

R HDR 59.750 RR HDR 59.7

FR SEAL 62.875

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 2.003

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

LT B 04

LT B 04

2.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

6/20/2022

WORK ORDER ID: 2154974-3/1



Work Order ID Part ID Release Date Want Date Qty

2154974-3/1 HDRRR **KIT: 1398354** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Ē	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.	00 0	.03		

**SAW** 

RR HDR 59.750

Part ID/Sub ID

Compared to the second of th

LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154974-4/1



Work Order ID Part ID	Release Date Want Date	Qty
		,

2154974-4/1 **BOWFR**  6/20/2022

2.00

KIT: 1398354

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.	00 0.	03		

**SAW** 

**FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

1.00 0.50

LT225 BOW ASY

2.00 2.00 0.00

0.01

**BOW PREP** 

FR BOW 59.125



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

4.00

## LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-5/1** 

\* 2 1 5 4 9 7 4 \*

Work Order ID Part ID	Release Date Want Date	Qty
		,

2154974-5/1 BOWFM

6/20/2022

2.00

KIT: 1398354

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW FP 418

FM BOW 59.125

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 1.00 \_\_\_\_\_\_

LT225 BOW ASY 2.00 2.00 0.00 0.01

**BOW PREP** 

FM BOW 59.125

Part ID/Sub ID

UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00 4.00 \_\_\_\_\_\_

TRUXEDO, INC.

LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154974-6/1

6/16/2022 7:38 PM

**Release Date Want Date** Work Order ID Part ID Qtv

2154974-6/1 **BOWRR**  6/20/2022

2.00

KIT: 1398354

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00 0.50 2.00 2.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.125** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 4.00

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-7/1** 

\* 2 1 5 4 9 7 4 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1398354

TRUXEDO COVER COVER 13983 6/20/2022 2.00 RECEIPT LOC: **SHIPPING** 

RMA:

**COVER** 

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09			

ÌS:\CutFiles\13000\13983.dxfzÎ

CNC

2154974-7/1

KIT = 1398354 CUT FILE = 13983 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1705605
 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO
 YD 2.304
 4.787 \_\_\_\_\_

 LP500 DBND LOOP
 2.00
 2.00
 0.00
 0.29

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.372 8.772 2.00 0.00 **LP504 SEW LOGO** 2.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 2.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 12.00 4.00 \_\_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 2.00 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-7/1** 

\* 2 1 5 4 9 7 4 \*

Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	AddI/Less I Mat
1704796	TUBI	E POLY .215 OD 1500FT SPL	FT	9.958	19.9	7

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154974-8/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154974-8/1 **SIDERAILS** KIT: 1398354 6/20/2022

2.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	)3		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

1.00

2.00

LT170 RL PNCH1

2.00

2.00

0.00

0.04

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 76.375** 

ΑF

AddI/Less Qty Total

0.00

LT100 HOOK INST

2.00

2.00

0.00

0.06

**RAIL - HOOK INSTALLATION** FP 1109 & 1110



Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 LT110 SEAL ASY 2.00 2.00 0.00 0.09

12.729

25.458

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 76.375** 

# LT B 04

LT B 04

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154974-8/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	IdI/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	12.771	25.797	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	1_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	4.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.375
\* 7 6 . . 3 7 5 \*
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

WORK ORDER TRAVELER

**WORK ORDER ID: 2154975/1** 

### **NEED TIME STUDY**

LT B 05

RECEIPT LOC: SHIPPING

Work Order ID	Part ID	Release Date Want Date	Qty	
2154975/1	1398754	6/16/2022 6/20/2022	1.00	

KIT: 1398754

FORD F-150 8FT BED\_20-15\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

**ASSEMBLY - COVER** 

FP 685 FR HDR 59.750

**HELPER CARD** 

**RR HDR 59.750** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	4.00	
1117693	RETAINER STR	AP ASSY_15 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	_2014_LP	EΑ	1.00	1.00	
1705405	HEADER END F	LUG REAR_RH_	_MOLDED	_2014_LP	EΑ	1.00	1.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EΑ	1.00	1.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EΑ	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EΑ	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON LE	EGS	EΑ	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	N LEGS	EΑ	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	CARD O	N LEGS	EΑ	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EΑ	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

					Qty	Total	AddI/Less	
					0.00			
INDIRECT	1.00	1.00	0.00	0.00				

# LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 05

WORK ORDER ID: 2154975/1

Release Date Want Date

Qty

**INDIRECT LABOR** 

Work Order ID Part ID

					Qty	Total	Addl/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.01			

PACKAGING
RAIL 95.000

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	8.525
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:39 PM TRUXEDO, INC.

## LT B 05

LT B 05

1.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154975-1/1 **HDRSEAL** 6/20/2022 RECEIPT LOC: KIT: 1398754

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.00	0.01			

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.479

Qty

UOM Per Kit Qty Reqd Mat

Total AddI/Less

10.663

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-2/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154975-2/1 **HDRFR**  6/20/2022

1.00

KIT: 1398754

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

**SAW** 

FR HDR 59.750

Part ID/Sub ID					UOM F	Qty Per Kit	Total A	AddI/Less Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	0.50	
LT200 HEADERS	1.00	1.00	0.00	0.01				

**HEADER PREP** FP 1121







Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

6/16/2022 7:39 PM TRUXEDO, INC.

### LT B 05

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154975-3/1 KIT: 1398754 6/20/2022

1.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

**SAW** 

RR HDR 59.750

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

0.50

## LT B 05

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-4/1



Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154975-4/1 **BOWFR**  6/20/2022

1.00

KIT: 1398754

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00

0.50 0.50

LT225 BOW ASY

1.00 0.00

0.00

**BOW PREP** 

FR BOW 59.125



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ

2.00

2.00

## LT B 05

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-5/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154975-5/1

BOWFM

6/20/2022

1.00

KIT: 1398754

RECEIPT LOC:

.......

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW FP 418

FM BOW 59.125

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 0.50 \_\_\_\_\_\_

LT225 BOW ASY 1.00 1.00 0.00 0.00

**BOW PREP** 

FM BOW 59.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 2.00 \_\_\_

### LT B 05

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-6/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154975-6/1 **BOWRR**  6/20/2022

1.00

KIT: 1398754

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1706079 0.50 0.50 LT225 BOW ASY 1.00 1.00 0.00 0.00

**BOW PREP** 

**RR BOW 59.125** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

LT B 05

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/20/2022

**WORK ORDER ID: 2154975-7/1** 

\* 2 1 5 4 9 7 5 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1398754

TRUXEDO COVER COVER 13987 1.00 RECEIPT LOC: **SHIPPING** 

RMA:

**COVER** 

Shop Resources Type	Er	nd Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04			

ÌS:\CutFiles\13000\13987.dxfoÎ

CNC

2154975-7/1

KIT = 1398754 CUT FILE = 13987 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1705605
 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO
 YD
 2.821
 2.931
 \_\_\_\_\_\_

 LP500 DBND LOOP
 1.00
 1.00
 0.00
 0.14
 \_\_\_\_\_\_\_
 \_\_\_\_\_\_\_

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 5.407 5.424 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 1.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 6.00 1115357 CONTROL STRAP EΑ 2.00 2.00 \_ 0.25 **LP508 SEW POLY** 1.00 1.00 0.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 05

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154975-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less I Mat
1704796	TUBE	_POLY215 OD_1500FT SPL	FT	9.958	9.98	5

LT B 05

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154975-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2154975-8/1 **SIDERAILS**  6/20/2022

1.00

KIT: 1398754

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

**RAIL 95.000** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ

1.00

1.00

LT170 RL PNCH1

1.00

1.00

0.00

0.02

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 95.000** 

ΑF

AddI/Less Total Qty

0.00

LT100 HOOK INST

1.00

1.00

0.00

0.03

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 15.833 15.833 LT110 SEAL ASY 1.00 1.00 0.00 0.05

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 95.000** 

# LT B 05

**WORK ORDER ID: 2154975-8/1** 

WORK ORDER TRAVELER

NEED TIME STUDY

LT B 05

NEED TIME ST



Work Order ID Part ID

**Release Date Want Date** 

Qty



SEAL ORIENTATION: THICK TOWARD HOOK DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	15.875	16.034	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RH	i_LT	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

# LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154976/1** 



Work Order ID	Part ID	Release Date Wa	nt Date	Qty
2154976/1	1330690 KIT: <b>1330690</b>	6/16/2022	6/20/2022	1.00 RECEIPT LOC: <b>SHIPPING</b>
	HONDA RIDG	ELINE_22-17_BBPL		

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.	0.05	j		

**ASSEMBLY - COVER** 

FP 685

FR HDR 57.063

FR BOW 56.375

RR HDR 57.063

RR BOW 56.375

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705364	HEADER INSERT RETAINER CLIP 1/8	EA	4.00	4.00
	<del>-</del>	LA		
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	1.00
1705192	EXTRUDED RETAINER LOOP_SHORT75	EA	2.00	2.00
LT999 HELPER	1.00 1.00 0.00 0.00		_	
HELPER CARD				

INDIRECT 1.00 1.00 0.00 0.00

Qty Total AddI/Less

**INDIRECT LABOR** 

# LT B 06

NEED TIME STUDY

LT B 06

WORK ORDER TRAVELER

**WORK ORDER ID: 2154976/1** 

\* 2 1 5 4 9 7 6 \*

Work Order ID Part ID		Release D	ate Want Dat	te	Qty	
LT410 FINL PACK	1.00	1.00	0.00	0.00	0.00	

PACKAGING					
<b>RAIL 58.688</b>					

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118691	MANUAL_RIDGELINE_LT	EA	1.00	1.00
1118574	BAG HDW_HONDA RIDGELINE_LT PRIVATE LABEL	EA	1.00	1.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EΑ	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	11.713
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154976-1/1** 



Work Order ID Part ID	Release Date Want Date	Qty

2154976-1/1

**HDRFR** 

6/20/2022

1.00

**RECEIPT LOC:** 

KIT: 1330690

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW

FR HDR 57.063

			Qty	i otai	Addi/Less
Part ID/Sub ID		UOM I	Per Kit	Qty Requ	l Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EA	0.50	0.5	0

LT200 BOWS-HDRS

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

1.00 1.00 0.00 0.50 0.50 \_

**HEADER PREP** 

FR HDR 57.063

**RR HDR 57.063** 

FR SEAL 60.188

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd

EΑ

1.00

1.002 \_\_\_\_\_

6/16/2022 7:39 PM TRUXEDO, INC.

## LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-2/1

**Release Date Want Date** Work Order ID Part ID Qty

2154976-2/1 KIT: 1330690 6/20/2022

1.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

**SAW** 

**RR HDR 57.063** 

Total Addl/Less Qtv Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 0.50

## LT B 06

LT B 06

1.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-3/1

Work Order ID Part ID	Release Date Want Date	Qty
-----------------------	------------------------	-----

2154976-3/1 **BOWFR**  6/20/2022

KIT: 1330690

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

**SAW FP 418** 

			Qty	ı otal 📝	4aai/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1706078	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10	EA	0.50	0.5	0

LT225 BOW ASY

1.00 1.00 0.00 0.01

**BOW PREP** 

FR BOW 56.375

			Qty	Total A	\ddl/Less
Part ID/Sub ID		UOM P	er Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	2.00	)

## LT B 06

**NEED TIME STUDY** 

LT B 06

WORK ORDER TRAVELER

WORK ORDER ID: 2154976-4/1

**Release Date Want Date** Work Order ID Part ID Qty

2154976-4/1 **BOWRR**  6/20/2022

1.00

KIT: 1330690

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0.	01		

SAW **FP 418** 

Qty Total AddI/Less UOM Per Kit Qty Reqd

Part ID/Sub ID EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 0.50 0.50

1.00 1.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**RR BOW 56.375** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00 2154976-5/1

## LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-5/1

Work Order ID Part ID Release Date Want Date Qtv

KIT: 1330690

6/20/2022

1.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

**COVER** 

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0 0.04			

ÌS:\CutFiles\13000\13306.dxf Î

CNC

KIT = 1330690**CUT FILE = 13306 VINYL SIDE UP** 

AddI/Less Qty Total UOM Per Kit Qty Reqd Part ID/Sub ID 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO YD 1.813 1.883 LP500 DBND LOOP 1.00 1.00 0.00 0.14

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.531 3.543 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

**FP 699 NO LOGO** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 0.00 0.25 1.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





Total

AddI/Less

LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154976-5/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	9.511	9.536	

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-6/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1330690

6/20/2022

1.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

**SIDERAILS** 

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

2154976-6/1

FP 1100 & 1101 **RAIL 58.688** 



Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Regd Mat

0.00

0.00

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW BOSS\_LT\_16FT5

EΑ 0.667

LT170 RL PNCH1

1.00 1.00

1.00

0.02

0.667

**RAIL FABRICATION - PUNCH** 

FP 1100 & 1101 **RAIL 58.688** 



**PUNCH LATCH HOLES PUNCH MOUNTING AND TENSION CONTROL HOLES USE DIE 15 WITH TOP PLATE ROTATED TO POSITION 2** 

1.00

**AFEC** 

AddI/Less Qty Total 0.00

**RAIL FABRICATION - PUNCH** 

FP 1100 & 1101 **RAIL 58.688** 

LT165 RL PNCH0

**PUNCH A 8.750** 

0.01



**PUNCH B 30.125** 



TRUXEDO, INC.

6/16/2022 7:40 PM

## LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-6/1



Work Order ID Part ID	Release Date Want Date	Qty
Work Order ID Part ID	Release Date Want Date	Qty

0.00

**PUNCH MOUNTING HOLES USE DIE 3 USE ALIGNMENT GUAGE 1706812** 

> Qty Total AddI/Less 0.00

**RAIL FABRICATION - NOTCHER** FP 1100 & 1101

0.04

**DIM B 6.000** 

**NOTCH RAIL** 

LT180 NOTCHER

Qty AddI/Less Total 0.00

LT100 HOOK INST 1.00 1.00 0.00

1.00

1.00

**RAIL - HOOK INSTALLATION** FP 1102 & 1103



0.03

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705156	HOOK MOLE	DED_JX POWER	R HOOK_BLA	CK_1.00	FT	9.781	9.781	
LT110 SEAL ASY	1.00	1.00	0.00	0.05				

**RAIL - SEAL APPLICATION** FP 1102 & 1103

**RAIL 58.688** 



**SEAL ORIENTATION: THICK TOWARD HOOK CUT SEAL AWAY FROM RAIL NOTCH SEE VIDEO** 

						Qty	Total /	AddI/Less	
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat	
1114731	EXTRUDED	WEATHER SEA	L_TPR_1/4 X	1_ACRYL	FT	9.823	9.92	1	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RH	I_LT	EA	2.00	2.00	·	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	_LT	EA	2.00	2.00	·	
1706547	SCREW_PN	I HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	·	
LT120 RAIL ASY	1.00	1.00	0.00	0.04					

# LT B 06

**WORK ORDER ID: 2154976-6/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 

LT B 06

NEED TIME STU



Work Order ID Part ID

**Release Date Want Date** 

Qty

RAIL - ASSEMBLY FP 1102 & 1103 RAIL 58.688

DRIVER RAIL ONLY

USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1705336	HEADER STOP_LT	EA	2.00	2.00
1116224	LATCH PRE-ASSY_TOGGLE_HC	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

LT B 06

LT B 06

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154976-7/1

\* 2 1 5 4 9 7 6 \*

Work Order ID Part ID Release Date Want Date Qty

2154976-7/1 HDRSEAL 6/20/2022 1.00 KIT: 1330690 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT200 BOWS-HDRS	1.00	1.00	0.	0.01			

SEAL PREP FP 1121

FR SEAL 60.188

\* 6 & . 1 8 8 \*

Total Addl/Less

Mat

Qty

Part ID/Sub ID

1704787

UOM Per Kit Qty Reqd

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 10.031 10.207 \_

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154977/1** 



Work Order ID	Part ID	Release Date Want Date		Qty
2154977/1	1331090 KIT: <b>1331090</b>	6/16/2022 6/20/2	)22	1.00 RECEIPT LOC: <b>SHIPPING</b>

FORD RANGER DC 5FT BED\_22-19\_BBPL

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.	0.02	2		

ASSEMBLY - COVER

FP 685 FR HDR 52.750



RR HDR 52.750

RR BOW 52.125

Total

AddI/Less

Qty

Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1705364	HEADER IN	SERT RETAINER (	CLIP_1/8		EA	4.00	4.00	
1115355	RETAINER	STRAP ASSY_12 L	G_LP		EA	2.00	2.00	
1705404	HEADER EN	ND PLUG REAR_LH	H_MOLDED	_2014_LP	EA	1.00	1.00	
1705405	HEADER EN	ND PLUG REAR_R	H_MOLDED	_2014_LP	EA	1.00	1.00	
1705310	HEADER EN	ND PLUG_FRONT_	RH_LT		EA	1.00	1.00	
1705311	HEADER EN	ND PLUG_FRONT_	LH_LT		EA	1.00	1.00	
1705192	EXTRUDED	RETAINER LOOP	_SHORT7	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADER	CARD ON L	EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PA	RT ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PA	RT ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PA	RT ID FOR HEADE	ER CARD OI	N LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PA	ART ID FOR HEAD!	ER CARD O	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO (	COVER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

Qty Total AddI/Less

0.00

0.00

0.00

1.00

1.00

**INDIRECT LABOR** 

**INDIRECT** 

# LT B 07

**NEED TIME STUDY** 

LT B 07

WORK ORDER TRAVELER
WORK ORDER ID: 2154977/1

\* 2 1 5 4 9 7 7 \*

Work Order ID	Part ID		Release Da	ate Want Dat	e		Qty	1	
·						Qty	Total	Addl/Less	
						0.00			
LT410 FINL PA	CK	1.00	1.00	0.00	0.00	_			_

PACKAGING RAIL 57.313

			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00
1117921	MANUAL_LT	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA.	1.00	1.00
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	( FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154977-1/1 **HDRSEAL** 6/20/2022 1.00 RECEIPT LOC: KIT: 1331090

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.00	0.01			

**SEAL PREP** FP 1121

Total

AddI/Less

Mat

Qty

Part ID/Sub ID UOM Per Kit Qty Regd FT 9.313

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP 9.476

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-2/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154977-2/1 **HDRFR**  6/20/2022

1.00

KIT: 1331090

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW

FR HDR 52.750

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

1.00 1.00 0.00 0.01

0.50 0.50 EΑ

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 1.002

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154977-3/1 KIT: 1331090 6/20/2022

1.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

**SAW** 

**RR HDR 52.750** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ 0.50 0.50

1705241 EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-4/1



Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154977-4/1 BOWFR

6/20/2022

1.00

KIT: 1331090

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW FP 418

FR BOW 52.125



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA

0.50 0.50 \_\_\_

LT225 BOW ASY

1.00 1.00 0.00 0

0.01

**BOW PREP** 

FR BOW 52.125



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00

2 (

2.00

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-5/1



Work Order ID Part ID Release Date Want Date	Qty
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2154977-5/1 **BOWRR**  6/20/2022

1.00

KIT: 1331090

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0.	01		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 0.50 0.50 LT225 BOW ASY 1.00 1.00 0.00 0.01

**BOW PREP** 

**RR BOW 52.125** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154977-6/1

Work Order ID Part ID Release Date Want Date Qt	ty
---	----

2154977-6/1 **COVER** KIT: 1331090 6/20/2022

1.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0.04			



ÌS:\CutFiles\13000\13310.dxf(Î

CNC

KIT = 1331090**CUT FILE = 13310 VINYL SIDE UP** 

						Qty	iotai A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	75_BLACK_AI	LT SHCO	YD	1.774	1.844	
LP500 DBND LOOP	1.00	1.00	0.00	0.14		_		

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.313 3.324 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

**FP 699 NO LOGO** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 1.00 0.00 0.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 07

LT B 07

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154977-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	8.792	8.816	

### LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154977-7/1** 

\* 2 1 5 4 9 7 7 \*

Work Order ID Part ID Release Date Want Date Qty

2154977-7/1 SIDERAILS 6/20/2022 1.00 **KIT: 1331090** RECEIPT LOC: **SHIPPING** 

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	)1		

**SAW** 

RAIL 57.313

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW EA 0.667 0.667 \_\_\_\_\_ BOSS\_LT\_16FT5

.\_.....

**LT170 RL PNCH1** 1.00 1.00 0.00 0.02

1.00

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 57.313

LT100 HOOK INST

ΑF

Qty Total AddI/Less
0.00 \_\_\_\_\_

RAIL - HOOK INSTALLATION FP 1109 & 1110

1.00

HOOK 57.313

0.03

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

0.00

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 9.552 9.552 \_\_\_\_\_\_ **LT110 SEAL ASY** 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 57.313

# LT B 07

LT B 07

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154977-7/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: NARROW TOWARD HOOK

DM

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A Qty Regd	ddl/Less Mat
Part ID/Sub ID					UCIVI	Per Kit	Qiy Kequ	IVIAL
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	9.594	9.69	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 57.313 \* 5 7 . 3 1 3 \* DO

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

# LT B 08

WORK ORDER TRAVELER

**WORK ORDER ID: 2154978/1** 

**NEED TIME STUDY** 

LT B 08

RECEIPT LOC: SHIPPING

**Release Date Want Date** Work Order ID Part ID Qty 2154978/1 1349890 6/16/2022 6/20/2022 1.00

> KIT: 1349890 GM COLORADO/CANYON 5FT BED\_22-15\_BBPL

> > 1.00

RMA:

1.00

**Shop Resources End Qty Start Qty** Setup **Run Start Finish** Drawing ID/ Type Hrs **Hrs Date Date** 

0.00

0.02

**ASSEMBLY - COVER** 

LT300 COVER ASY

**FP 685** FR HDR 52.125



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	Γ RETAINER CL	IP_1/8		EA	4.00	4.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	2.00	
1705404	HEADER END PI	_UG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END PI	_UG REAR_RH_	MOLDED	_2014_LP	EA	1.00	1.00	
1705310	HEADER END PI	_UG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END PI	_UG_FRONT_L	1_LT		EA	1.00	1.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART I	FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART II	D FOR HEADER	CARD ON	I LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART I	D FOR HEADER	CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVE	R			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		
HEI DED CADD								

**HELPER CARD** 

Qty Total AddI/Less 0.00 **INDIRECT** 1.00 1.00 0.00 0.00

**INDIRECT LABOR** 

6/16/2022 7:40 PM

# LT B 08

LT B 08

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154978/1** 



Work Order ID Part ID		Release D	ate Want Dat	te	Qty		
LT410 FINL PACK	1.00	1.00	0.00	0.00	<b>Qty</b> 0.00	Total	AddI/Less
PACKAGING  RAIL 58.250  * 5 8 . 2 5 8 *							

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117921	MANUAL_LT	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	12.885
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154978-1/1** 



Work Order ID Part ID Release Date Want Date Qty

2154978-1/1 HDRSEAL 6/20/2022 1.00 KIT: 1349890 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.00	0.01			

SEAL PREP FP 1121

FR SEAL 55.250

\* 5 5 . 5 8 8 \*

Part ID/Sub ID

Compared to the properties of th

# LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154978-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2154978-2/1

**HDRFR** 

6/20/2022

1.00

KIT: 1349890

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW

FR HDR 52.125

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 0.50 EΑ

LT200 HEADERS

1.00 1.00 0.00 0.01

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 1.002

# LT B 08

LT B 08

1.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154978-3/1

\* 2 1 5 4 9 7 8 \*

Work Order ID Part ID Release Date Want Date Qty

2154978-3/1 HDRRR 6/20/2022 **KIT: 1349890** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

**SAW** 

RR HDR 52.375

Part ID/Sub ID

Compared to the second of th

### LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154978-4/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154978-4/1 **BOWFR**  6/20/2022

1.00

KIT: 1349890

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.	0.	01		

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 0.50 1.00 1.00 0.00 0.01

LT225 BOW ASY

**BOW PREP** 

FR BOW 51.500

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

### LT B 08

WORK ORDER ID: 2154978-5/1

**NEED TIME STUDY** 

WORK ORDER TRAVELER

LT B 08

**Release Date Want Date** Work Order ID Part ID Qty

2154978-5/1 **BOWRR** 6/20/2022 1.00 RECEIPT LOC: KIT: 1349890

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 0.50 0.50 1.00 1.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**RR BOW 51.625** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00 2154978-6/1

**Shop Resources** 

# LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154978-6/1



Work Order ID Part ID Release Date Want Date Qtv

Start Qty

KIT: 1349890

6/20/2022

Setup

Hrs

1.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

**COVER** 

Run Start	Finish	Drawing ID/
Hrs Date	Date	

LP520 CNC CUT 1.00 1.00 0.00 0.04

**End Qty** 

ÌS:\CutFiles\13000\13498.dxf3Î

CNC

Type

KIT = 1349890**CUT FILE = 13498 VINYL SIDE UP** 

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Regd 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO YD 1.80 1.871

LP500 DBND LOOP 1.00 1.00 0.00 0.14

**SEWING MACHINE - DOUBLE NEEDLE (1")** 

FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 

1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.365 3.376 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

**FP 699 NO LOGO** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00

**LP508 SEW POLY** 1.00 1.00 0.00 0.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 08

LT B 08

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154978-6/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	8.708	8.732	

1.00

0.667

RECEIPT LOC: SHIPPING

# LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/20/2022

**WORK ORDER ID: 2154978-7/1** 

\* 2 1 5 4 9 7 8 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1349890

PART ID FOR HEADER CARD ON LEGS

RMA:

**SIDERAILS** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

**SAW** 

2154978-7/1

RAIL 58.250

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW EA 0.667

BOSS\_LT\_16FT5

**LT170 RL PNCH1** 1.00 1.00 0.00 0.02

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 58.250

ΑF

Qty Total Addl/Less
0.00

**LT100 HOOK INST** 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 58.250

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 9.708 9.708 \_\_\_\_\_\_ **LT110 SEAL ASY** 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 58.250

# LT B 08

LT B 08

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154978-7/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: NARROW TOWARD HOOK

D	M
_	

Part ID/Sub ID					UOM F	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	9.75	9.848	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LH	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RI	H_LT	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 58.250
\* 5 8 . 2 5 8 \*
DO

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

# LT B 09

LT B 09

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154979/1



AddI/Less

Work Order ID	Part ID	Release Date Want Date	Qty
2154979/1	1357090	6/16/2022 6/20/2022	2 1.00
	KIT: 1357090		RECEIPT LOC: SHIPPING
	TOYOTA TA	COMA 6FT 22-16 BBPI	

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

ASSEMBLY - COVER

FP 685 FR HDR 55.125

FR BOW 54.500

**HELPER CARD** 

RR HDR 55.125 \* 5 5 . 1 2 5 \* FM BOW 54.500

RR BOW 54.500

Qtv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	4.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	2.00	
1705404	HEADER EN	D PLUG REAR_I	_H_MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER EN	D PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	1.00	
1705310	HEADER EN	D PLUG_FRONT	_RH_LT		EA	1.00	1.00	
1705311	HEADER EN	D PLUG_FRONT	_LH_LT		EA	1.00	1.00	
Sub ID 7 HDRSEAL	SEAL PART	D FOR HEADER	CARD ON LE	EGS	EA	1.00	1.00	
Sub ID 1 HDRFR	FR HDR PAF	T ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	1.00	
Sub ID 2 HDRRR	RR HDR PAF	RT ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 BOWFR	FR BOW PAR	RT ID FOR HEAD	ER CARD ON	I LEGS	EA	1.00	1.00	
Sub ID 8 BOWFM	FM BOW PA	RT ID FOR HEAD	DER CARD OF	N LEGS	EA	1.00	1.00	
Sub ID 4 BOWRR	RR BOW PA	RT ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	1.00	
Sub ID 5 COVER	TRUXEDO C	OVER			EA	1.00	1.00	
1705192	EXTRUDED	RETAINER LOOF	SHORT7	5	EA	2.00	2.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

#### 6/16/2022 7:41 PM

# LT B 09

WORK ORDER TRAVELER

Work Order ID Part ID

### **NEED TIME STUDY**

LT B 09

Qty

**WORK ORDER ID: 2154979/1** 

A dd1/1 a a a

INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
I T410 FINI PACK	1 00	1 00	0.00	0.00			

**Release Date Want Date** 

**PACKAGING RAIL 71.625** 

Part ID/Sub ID		UOM	Qty Per Kit		a⊮∟ess Mat
1118692	MANUAL TACOMA LT	EA	1.00	1.00	
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	8.167	8.199	
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00 1.00 0.00 0.00				

**SCAN ONLY** 

AddI/Less Qty Total 0.00

# LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154979-1/1** 

Work Order ID Part ID Release Date Want Date	Qty
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2154979-1/1 **HDRFR**  6/20/2022

1.00

KIT: 1357090

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW

FR HDR 55.125

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

1.00

LT200 BOWS-HDRS 1.00 0.00 0.01

0.50 0.50 EΑ

**HEADER PREP** 

FR HDR 55.125

**RR HDR 55.125** 



FR SEAL 58.688



Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty UOM Per Kit Qty Reqd

Total AddI/Less

EΑ

1.00

1.002 \_\_\_\_\_

# LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-2/1

\* 2 1 5 4 9 7 9 \*

Work Order ID Part ID Release Date Want Date Qty

2154979-2/1 HDRRR 6/20/2022 1.00 **KIT: 1357090** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

**SAW** 

RR HDR 55.125

Part ID/Sub ID

Compared to the second of th

### LT B 09

LT B 09

1.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-3/1



Work Order ID Part ID	Release Date Want Date	Qty
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2154979-3/1 **BOWFR**  6/20/2022

KIT: 1357090

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706078

LT225 BOW ASY

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1.00 1.00 0.00 0.00

0.50 0.50

**BOW PREP** FR BOW 54.500



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

2.00

TRUXEDO, INC.

LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-4/1

6/16/2022 7:41 PM

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1357090

6/20/2022

1.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW **FP 418** 

2154979-4/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

**BOW PREP** 

**RR BOW 54.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00 2154979-5/1

### LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154979-5/1** 

\* 2 1 5 4 9 7 9 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1357090

6/20/2022

1.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

**COVER** 

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0.04			



**CNC** 

KIT = 1357090 CUT FILE = 13570 VINYL SIDE UP

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.172 2.257 \_\_\_\_\_

LP500 DBND LOOP 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705183

LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.25 4.264 \_\_\_\_\_\_

LP504 SEW LOGO 1.00 1.00 0.00 0.08 \_\_\_\_\_

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** 

FP 699 NO LOGO

Qty Total AddI/Less UOM Per Kit Part ID/Sub ID Qty Regd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 6.00 6.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 0.00 0.24 1.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 09

LT B 09

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154979-5/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE POLY .215 OD 1500FT SPL	FT	9.188	9.212	

# LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-6/1

Work Order ID Part ID **Release Date Want Date** Qtv

2154979-6/1 **SIDERAILS**  6/20/2022

1.00

KIT: 1357090

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

FP 1088 & 1089



Total AddI/Less Qtv Part ID/Sub ID UOM Per Kit Qty Regd Mat EXTRUDED AL\_SIDE RAIL\_TOP-MT\_SCREW 1706405

0.00

EΑ 1.00 1.00

1.00 LT170 RL PNCH1

BOSS\_LT\_12FT1

1.00

**RAIL FABRICATION - PUNCH** 

FP 1088 & 1089

ΑF

AddI/Less Qty Total 0.00

LT100 HOOK INST 1.00 1.00 0.00 0.03

**RAIL - HOOK INSTALLATION** FP 1090 & 1091



0.02

AddI/Less Qty Total UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 11.938 11.938 \_\_\_\_\_ LT110 SEAL ASY 1.00 1.00 0.00 0.07

**RAIL - SEAL APPLICATION** FP 1090 & 1091 **RAIL 71.625** 

# LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 09



**WORK ORDER ID: 2154979-6/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SLIDE THREE MOUNTING BRACKETS ON EACH RAIL SEAL ORIENTATION: UNIVERSAL

Part ID/Sub ID				UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat	
1704782	WEATHER SEA	L250 X .375_F	VC FOAM		FT	12.24	12.362	
1706507		EXTRUDED AL _BRKT SIDE RAIL_LOWER_TACOMA_LT_LP					6.00	
1706401	SIDE RAIL END PLUG CROPPED_SCREW BOSS_RH_LT				EA	2.00	2.00	
1706400	SIDE RAIL END BOSS_LH_LT	PLUG CROPPE	D_SCREW		EA	2.00	2.00	
1706547	SCREW_PN HE	AD_SQ DR_6-32	2 X 3/8		EA	2.00	2.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY FP 1090 & 1091 RAIL 71.625

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1705336	HEADER STOP_LT	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

# LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-7/1

**Release Date Want Date** Work Order ID Part ID Qty

2154979-7/1 **HDRSEAL**  6/20/2022

1.00

KIT: 1357090

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT200 BOWS-HDRS	1.00	1.00	0.	0.0	1		

**SEAL PREP** FP 1121

FR SEAL 58.250

Part ID/Sub ID

UOM Per Kit Qty Regd

Total Addl/Less Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT 9.708

Qty

9.878

### LT B 09

LT B 09

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154979-8/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154979-8/1 **BOWFM**  6/20/2022

1.00

KIT: 1357090

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

**BOW PREP** 

**FM BOW 54.500** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

# LT B 10

**NEED TIME STUDY** 

**WORK ORDER ID: 2154980/1** 

WORK ORDER TRAVELER



AddI/Less

LT B 10

Work Order ID	Part ID	Release Date W	ant Date	Qty
2154980/1	1398675	6/16/2022	6/20/2022	1.00
	KIT: 1398675			RECEIPT LOC: SHIPPING

KIT: 1398675 FORD F-150 8FT BED\_14-04\_LTNZ

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

**ASSEMBLY - COVER** 

FP 685 FR HDR 59.750



Qty

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	4.00	
1117693	RETAINER STR	AP ASSY_15 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED_	2014_LP	EA	1.00	1.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75		EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	FOR HEADER CA	ARD ON LE	GS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD	Н	EL	.Pt	:K	CF	KD
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					Qty	Total	Addl/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

TRUXEDO, INC.

6/16/2022 7:42 PM

### LT B 10

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154980/1** 



Work Order ID	Part ID		Release Da	Release Date Want Date				Qty		
INDIRECT LAB	BOR									
						Qty	Total	AddI/Less		
						0.00				
LT410 FINL PA	<b>ICK</b>	1.00	1.00	0.00	0.01					

PACKAGING
RAIL 95.000

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118180	MANUAL_LT_ENTHUZE	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	8.525
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:42 PM TRUXEDO, INC.

### LT B 10

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154980-1/1 **HDRSEAL**  6/20/2022

1.00

KIT: 1398675

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	00 0	0.01		

**SEAL PREP** FP 1121

Part ID/Sub ID

Total Addl/Less UOM Per Kit Qty Reqd Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT 10.469

Qty

10.652

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-2/1

6/16/2022 7:42 PM

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154980-2/1 **HDRFR**  6/20/2022

1.00

KIT: 1398675

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW

FR HDR 59.688

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 0.50 EΑ

LT200 HEADERS

1.00 1.00 0.00

0.01

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 1.002

### LT B 10

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-3/1

\* 2 1 5 4 9 8 Q \*

Work Order ID Part ID Release Date Want Date Qty

2154980-3/1 HDRRR 6/20/2022 1.00 **KIT: 1398675** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

**SAW** 

RR HDR 59.688

Part ID/Sub ID

Compared to the second of th

### LT B 10

LT B 10

1.00

2.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-4/1

\* 2 1 5 4 9 8 % \*

Work Order ID Part ID Release Date Want Date Qty

2154980-4/1 BOWFR 6/20/2022 KIT: 1398675

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty St	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW FP 418

FR BOW 59.000



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 0.50 \_\_\_\_\_\_

LT225 BOW ASY 1.00 1.00 0.00 0.00

**BOW PREP** 

FR BOW 59.000

\* 5 9 . 0 0 0 \*

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00

### LT B 10

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154980-5/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154980-5/1 **BOWFM**  6/20/2022

1.00

LT B 10

KIT: 1398675

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

**BOW PREP** 

**FM BOW 59.000** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

TRUXEDO, INC.

6/16/2022 7:42 PM

LT B 10

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-6/1

**Release Date Want Date** Work Order ID Part ID Qtv

KIT: 1398675

6/20/2022

1.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW **FP 418** 

2154980-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.000** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

## LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-7/1



Work Order ID Part ID **Release Date Want Date** Qtv 2154980-7/1 **COVER** 

KIT: 1398675

6/20/2022

1.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.	00 0	0.04			

ÎS:\CutFiles\13000\13986.dxfXÎ

CNC

KIT = 1398675**CUT FILE = 13986 VINYL SIDE UP** 

Qty Total AddI/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO 1705605 YD 2.821 2.931 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 5.407 5.424 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705831 LOGO\_ENTHUZE\_LT EΑ 1.00 1.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 6.00 **CONTROL STRAP** EΑ 1115357 2.00 2.00 \_\_ 0.00 **LP508 SEW POLY** 1.00 1.00 0.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** FP 699

FR ROD 59.750

RR ROD 59.750

Qtv Total Addl/Less

LT B 10

LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154980-7/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	9.958	9.985	

## LT B 10

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154980-8/1

Work Order ID Part ID **Release Date Want Date** Qtv

KIT: 1398675

6/20/2022

1.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

**SIDERAILS** 

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

2154980-8/1

**RAIL 95.000** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ

1.00

1.00

LT170 RL PNCH1

1.00 1.00 0.00

0.02

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 95.000** 

ΑF

AddI/Less Qty Total 0.00

LT100 HOOK INST 1.00 1.00 0.00 0.03

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 15.833

15.833

LT110 SEAL ASY

Part ID/Sub ID

1.00

1.00

0.00

0.05

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 95.000** 

# LT B 10

**WORK ORDER ID: 2154980-8/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 



Work Order ID Part ID

**Release Date Want Date** 

Qty

LT B 10



**SEAL ORIENTATION: THICK TOWARD HOOK** DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	15.875	16.034	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RH	i_LT	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

**RAIL - ASSEMBLY** FP 1109 & 1110

DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

### LT B 11

WORK ORDER TRAVELER

**WORK ORDER ID: 2154981/1** 

#### **NEED TIME STUDY**

\* 2 1 5 4 9 8 1 \*

 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2154981/1
 1345954
 6/16/2022
 6/21/2022
 14.00

**KIT: 1345954**DODGE RAM 1500 5FT7 BED\_18-09\_LT

RMA:

RECEIPT LOC: SHIPPING

LT B 11

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.0	0 0.28			

**ASSEMBLY - COVER** 

FP 685

FR HDR 59.250

\* 5 9 . 2 5 N \*

FR BOW 58.625

RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSE	ERT RETAINER (	CLIP 1/8		EA	4.00	56.00	
1115355		RAP ASSY 12 L	_		EA	2.00	28.00	
1705404		PLUG REAR_LH	_	2014 LP	EA	1.00	14.00	
1705405		PLUG REAR_RI	_		EA	1.00	14.00	
1705310		PLUG FRONT	_		EA	1.00	14.00	
1705311	HEADER END	PLUG_FRONT_	LH_LT		EA	1.00	14.00	
1705192	EXTRUDED R	ETAINER LOOP	 _SHORT7	<b>'</b> 5	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART II	FOR HEADER	CARD ON L	EGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PAR	Γ ID FOR HEADE	R CARD O	N LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PAR	T ID FOR HEADE	R CARD O	N LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEADE	R CARD O	N LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PAR	T ID FOR HEADE	ER CARD C	N LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO CO	VER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07				

**HELPER CARD** 

**INDIRECT LABOR** 

6/16/2022 7:42 PM

## **LTB11**

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 11

\* 2 1 5 4 9 8 1 \*

**WORK ORDER ID: 2154981/1** 

PACKAGING RAIL 64.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EΑ	1.00	14.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EΑ	1.00	14.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EΑ	1.00	14.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	98.284
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	131.189
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00
LT400 PACK SCAN	14.00 14.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

#### LT B 11

WORK ORDER TRAVELER NE

**LTB11** 

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154981-1/1** 

\* 2 1 5 4 9 8 1 \*

Work Order ID Part ID Release Date Want Date Qty

2154981-1/1 HDRSEAL 6/21/2022 14.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07			

SEAL PREP FP 1121

FR SEAL 62.375

\* 6 2 . 3 7 5 \*

Total

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

T LP FT

10.396

Qty

UOM Per Kit Qty Reqd Mat

AddI/Less

148.089 \_\_\_\_

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

Work Order ID Part ID

**Release Date Want Date** 

Qty

2154981-2/1

**HDRFR** 

6/21/2022

14.00

RECEIPT LOC:

LT B 11

KIT: 1345954

WORK ORDER ID: 2154981-2/1

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

FR HDR 59.250

Part ID/Sub ID

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

14.00

14.00

0.00

0.07

Total Addl/Less

**UOM Per Kit Qty Reqd** Mat

7.00

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty UOM Per Kit

Qtv

0.50

Total AddI/Less **Qty Reqd** Mat

EΑ

EΑ

1.00

14.024

#### LT B 11

LT B 11

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154981-3/1

14.00

**Release Date Want Date** Work Order ID Part ID Qty

2154981-3/1 KIT: 1345954

**HDRRR** 

6/21/2022

RR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

**SAW** 

**RR HDR 59.250** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EΑ

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

7.00 0.50

#### LT B 11

WORK ORDER TRAVELER

6/21/2022

**NEED TIME STUDY** 

WORK ORDER ID: 2154981-4/1

14.00

RECEIPT LOC:

LT B 11

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1345954

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

**BOWFR** 

Shop Resources Type	End	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418** 

2154981-4/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 7.00 0.50

LT225 BOW ASY 14.00 14.00 0.00 0.07

**BOW PREP** 

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 28.00

#### LT B 11

WORK ORDER ID: 2154981-5/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

14.00

LT B 11

**Release Date Want Date** Work Order ID Part ID Qty 2154981-5/1 **BOWRR** 6/21/2022

KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 7.00 0.50 14.00 14.00 0.00 0.07 LT225 BOW ASY

**BOW PREP** 

RR BOW 58.625

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 28.00

LT B 11

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154981-6/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154981-6/1

**COVER** 

6/21/2022

14.00

KIT: 1345954

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61			



CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP** 

						Qty	i Olai A	uui/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_POL	YEST_18 OZ_7	5_BLACK_A	LT SHCO	YD	1.974	28.714	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705183	LOOP SEW ON	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.712	52.134	
<b>LP504 SEW LOGO</b>	14.00	14.00	0.00	1.17		_		

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	14.00	
1110935	VELCRO HOO	OK_NYLON_BL	ACK_1 X 3.5_	_SEW ON	EA	4.00	56.00	
1115357	CONTROL ST	RAP			EA	2.00	28.00	
<b>LP508 SEW POLY</b>	14.00	14.00	0.00	3.50		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





Qty Total Addl/Less

LT B 11

LT B 11

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154981-6/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	9.875	138.623	

## LT B 11

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154981-7/1



Work Order ID Part ID **Release Date Want Date** Qtv 2154981-7/1 **SIDERAILS** 

KIT: 1345954

6/21/2022

14.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.19			

SAW

**RAIL 64.500** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

0.00

0.00

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ 0.667 9.333

LT170 RL PNCH1

14.00

14.00

14.00

14.00

0.31

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 64.500** 

ΑF

AddI/Less Qty Total 0.00

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

0.40

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 10.75 150.50 LT110 SEAL ASY 14.00 14.00 0.00 0.64

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

# **LTB11**

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 11



**WORK ORDER ID: 2154981-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

**SEAL ORIENTATION: UNIVERSAL** 

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	di/Less Mat
1704065	EXTRUDED V	WEATHER SEA	L_1/8 X 1		FT	10.792	152.595	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_R	1_LT	EA	2.00	28.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	28.00	
1702926	VMI CAP SCF	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	28.00	
1706547	SCREW_PN I	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	56.00	
LT120 RAIL ASY	14.00	14.00	0.00	0.50		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	28.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00
1705177	LABEL_2 X 1	EA	1.00	14.034

## LT B 12

WORK ORDER TRAVELER

**WORK ORDER ID: 2154982/1** 

#### **NEED TIME STUDY**

LT B 12

Work Order ID	Part ID	Release Date Wa	ant Date	Qty
2154982/1	1345954	6/17/2022	6/21/2022	14.00
	KIT: 1345954			RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED\_18-09\_LT

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.0	0 0.28			

**ASSEMBLY - COVER** 

FP 685 FR HDR 59.250



Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	idi/Less Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	56.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	28.00	
1705404	HEADER END	PLUG REAR_L	.H_MOLDED	_2014_LP	EA	1.00	14.00	
1705405	HEADER END	PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	14.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	14.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	14.00	
1705192	EXTRUDED F	RETAINER LOOF	SHORT7	5	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART I	D FOR HEADER	CARD ON L	EGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEADI	ER CARD ON	N LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PAR	T ID FOR HEAD	ER CARD OI	N LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PAR	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO CO	OVER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07		_		

**HELPER CARD** 

Qty Total AddI/Less 0.00 **INDIRECT** 14.00 14.00 0.00 0.07

**INDIRECT LABOR** 

6/16/2022 7:43 PM

## LT B 12

NEED TIME STUDY

LT B 12

WORK ORDER ID: 2154982/1

WORK ORDER TRAVELER



Work Order ID Part ID		Release Da	ate Want Da	te	Qty			
					Qty	Total	Addl/Less	
LT410 FINL PACK	14.00	14.00	0.00	0.07	0.00			
PACKAGING								

Part ID/Sub ID					UOM	Qty Per Kit	Total A	AddI/Less Mat
1118325	MANUAL_GA	TOR_LT_ ETX			EA	1.00	14.00	
1118598	BAG HDW_L	T_VER 1.1			EA	1.00	14.00	
1706349	BOX_79.25 X	9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	14.00	
1706362	AL CLAMP AS	SSY_(6)_ANTI-F	RT_LT		EA	1.00	14.00	
1706619	TAPE_3M 30 1000YDS	73 CARTON SE	ALING_CLR 1	TAPE_3IN X	FT	7.00	98.284	
1704548	LABEL_ZEBF	RA_4 X 5			EA	2.00	28.238	<b></b>
1705830	PAPER PAC	(ING_2 PYL_29	W X 920FT_4	4/44 LB	FT	9.333	131.189	
Sub ID 7 SIDERAILS	PART ID FOR	R HEADER CAR	D ON LEGS		EA	1.00	14.00	
LT400 PACK SCAN	14.00	14.00	0.00	0.00				

**SCAN ONLY** 

Qty Total AddI/Less

### LT B 12

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154982-1/1** 

\* 2 1 5 4 9 8 2 \*

Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 6/21/2022 14.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07			

SEAL PREP FP 1121

2154982-1/1

FR SEAL 62.375

\* 6 2 . 3 7 5 \*

Part ID/Sub ID

Compared to the process of the proc

## LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154982-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2154982-2/1 HDRFR

6/21/2022

14.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.0	0.21			

**SAW** 

FR HDR 59.250

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705272 EXTRUDED AL HEADER LT FRONT 2014 10FT9 EA 0.50 7.00

LT200 HEADERS

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 14.00 14.00 0.00 0.07

EA 0.50 7.00 \_\_\_\_\_

FP 1121

FR HDR 59.250

RR HDR 59.250

FR SEAL 62.375

RR SEAL 62.37

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 14.024 \_\_\_\_\_

### LT B 12

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154982-3/1

\* 2 1 5 4 9 8 2 \*

 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2154982-3/1
 HDRRR
 6/21/2022
 14.00

HDRRR 6/21/2022 14.00 **KIT: 1345954** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.0	0 0.21			

**SAW** 

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

### LT B 12

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154982-4/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154982-4/1 **BOWFR**  6/21/2022

14.00

LT B 12

KIT: 1345954

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

**FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 7.00 0.50 LT225 BOW ASY 14.00 14.00 0.00 0.07

**BOW PREP** 

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 28.00

TRUXEDO, INC.

6/16/2022 7:43 PM

### LT B 12

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154982-5/1



**Release Date Want Date** Work Order ID Part ID Qtv

KIT: 1345954

6/21/2022

14.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418** 

2154982-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 7.00 0.50 14.00 14.00 0.00 0.07 LT225 BOW ASY

**BOW PREP** 

RR BOW 58.625

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 28.00

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154982-6/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154982-6/1

**COVER** KIT: 1345954 6/21/2022

14.00

TRUXEDO COVER

RMA:

RECEIPT LOC: SHIPPING

Shop Resources End Type		d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61			

ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP** 

						Qty	i Olai A	uui/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1705605	FABRIC_POL	YEST_18 OZ_7	'5_BLACK_AI	LT SHCO	YD	1.974	28.714	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	AddI/Less Mat
1705183	LOOP SEW O	N_YKK UN-NAF	JUMBO_	_38 MM_BLACK	YD	3.712	52.134	
<b>LP504 SEW LOGO</b>	14.00	14.00	0.00	1.17		_		

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	14.00	
1110935	VELCRO HOO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				4.00	56.00	
1115357	CONTROL ST	RAP			EA	2.00	28.00	
LP508 SEW POLY	14.00	14.00	0.00	3.50		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





Qty Total AddI/Less

LT B 12

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154982-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	9.875	138.623	

LT B 12

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154982-7/1** 



Work Order ID Part ID Release Date Want Date Qty

2-7/1 SIDERAILS **KIT: 1345954**  6/21/2022 14.00 RECEIPT LOC: **SHIPPING** 

EΑ

0.667

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.19			

**SAW** 

2154982-7/1



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW

BOSS\_LT\_16FT5

**LT170 RL PNCH1** 14.00 14.00 0.00 0.31

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 64.500

\* 6 4 . 5 % % \*

ΑF

Qty Total AddI/Less

9.333

**LT100 HOOK INST** 14.00 14.00 0.00 0.40

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 64.500

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 10.75 150.50 \_\_\_\_\_\_

LT110 SEAL ASY 14.00 14.00 0.00 0.64

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500

# LT B 12

**WORK ORDER ID: 2154982-7/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 

LT B 12

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	10.792	152.595	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_R	1_LT	EA	2.00	28.00	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	28.00	
1702926	VMI CAP SCI	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	28.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	56.00	
LT120 RAIL ASY	14.00	14.00	0.00	0.50				

**RAIL - ASSEMBLY** FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	28.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00
1705177	LABEL_2 X 1	EA	1.00	14.034

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 13

**WORK ORDER ID: 2154983/1** 

Work Order ID Part ID **Release Date Want Date** Qty 2154983/1 1357054 6/17/2022

KIT: 1357054

6/21/2022

1.00 RECEIPT LOC: SHIPPING

TOYOTA TACOMA 6FT\_22-16\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

**ASSEMBLY - COVER** 

FP 685

FR HDR 55.125

**RR HDR 55.125** 



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSERT	RETAINER CL	IP 1/8		EA	4.00	4.00	
1115355	RETAINER STRAF		_		EA	2.00	2.00	
1705404	HEADER END PL		-	014_LP	EA	1.00	1.00	
1705405	HEADER END PL	UG REAR_RH_	MOLDED_2	_ 2014_LP	EA	1.00	1.00	
1705310	HEADER END PL	UG_FRONT_RI	- 		EA	1.00	1.00	
1705311	HEADER END PL	UG_FRONT_LH	I_LT		EA	1.00	1.00	
Sub ID 7 HDRSEAL	SEAL PART ID FO	R HEADER CA	RD ON LEG	SS	EA	1.00	1.00	
Sub ID 1 HDRFR	FR HDR PART ID	FOR HEADER	CARD ON L	EGS	EA	1.00	1.00	
Sub ID 2 HDRRR	RR HDR PART ID	FOR HEADER	CARD ON I	_EGS	EA	1.00	1.00	
Sub ID 3 BOWFR	FR BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 8 BOWFM	FM BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWRR	RR BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 COVER	TRUXEDO COVER	₹			EA	1.00	1.00	
1705192	EXTRUDED RETA	AINER LOOP_S	HORT75		EA	2.00	2.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

Н	FI	P	ER	C	Δ	R	n
			$-$ i $\sim$	•	_	1	u

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

TRUXEDO, INC.

6/16/2022 7:43 PM

### LT B 13

NEED TIME STUDY

LT B 13

WORK ORDER TRAVELER

WORK ORDER ID: 2154983/1

\* 2 1 5 4 9 8 3 \*

Work Order ID Part ID	)	Release D	ate Want Da	te	Qty		
INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00	_		
PACKAGING RAII 71 625							

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118623	MANUAL_TACOMA_GATOR_LT_ETX	EA	1.00	1.00
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	1.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	8.167	8.199
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:43 PM

# LT B 13

LT B 13

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154983-1/1

Work Order ID Part ID Release Date Want Date	Qty
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2154983-1/1

**HDRFR** 

6/21/2022

1.00

**RECEIPT LOC:** 

KIT: 1357054

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW

FR HDR 55.125

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 EΑ

LT200 BOWS-HDRS

1.00 1.00 0.00

0.01

0.50

**HEADER PREP** 

FR HDR 55.125

**RR HDR 55.125** 

FR SEAL 58.688

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty UOM Per Kit Qty Reqd

Total AddI/Less

EΑ

1.00

1.002 \_\_\_\_\_

# LT B 13

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 13

WORK ORDER ID: 2154983-2/1

Work Order ID Part ID

**Release Date Want Date** 

Qty

2154983-2/1

**HDRRR** 

6/21/2022

1.00

KIT: 1357054

RR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

**SAW** 

**RR HDR 55.125** 

Part ID/Sub ID

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

Qty UOM Per Kit Qty Reqd

0.50

Total Addl/Less

EΑ

Mat

0.50

**TRUXEDO, INC.** 6/16/2022 7:44 PM

### LT B 13

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

LT B 13

**WORK ORDER ID: 2154983-3/1** 

Release Date Want Date

\* 2 1 5 4 9 8 3 **Qty** 

2154983-3/1

BOWFR

6/21/2022

1.00 RECEIPT LOC:

KIT: 1357054

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW

FP 418

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1706078

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA

0.50 0.50

LT225 BOW ASY

1.00

0.00

1.00

0.00

**BOW PREP** 

FR BOW 54.500



Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EΑ

2.00

TRUXEDO, INC.

6/16/2022 7:44 PM

# LT B 13

**NEED TIME STUDY** 

LT B 13

WORK ORDER TRAVELER

WORK ORDER ID: 2154983-4/1

Work Order ID Part ID Release Date Want Date	Qty
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2154983-4/1 **BOWRR**  6/21/2022

1.00

KIT: 1357054

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	01		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 0.50 0.50 LT225 BOW ASY 1.00 1.00 0.00 0.00

**BOW PREP** 

**RR BOW 54.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 2.00

### LT B 13

LT B 13

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154983-5/1** 



Work Order ID	Part ID	Release Date Want Date	Qty
2154983-5/1	COVER	6/21/2022	1.00

KIT: 1357054

0/2 1/2

1.00 RECEIPT LOC: **SHIPPING** 

TRUXEDO COVER

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	00 0.	04		



CNC

KIT = 1357054 CUT FILE = 13570 VINYL SIDE UP

						Qty	i otai 🔑	laai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_	75_BLACK_AL	LT SHCO	YD	2.172	2.257	
LP500 DBND LOOP	1.00	1.00	0.00	0.14		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW Of	N_YKK UN-NA	AP JUMBO_3	38 MM_BLACK	YD	4.25	4.264	·
LP504 SEW LOGO	1.00	1.00	0.00	0.08				

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	DR_LT			EA	1.00	1.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				6.00	6.00	
1115357	CONTROL S	TRAP			EA	2.00	2.00	
<b>LP508 SEW POLY</b>	1.00	1.00	0.00	0.24		_		

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:44 PM

LT B 13

LT B 13

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154983-5/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	9.188	9.212	

### LT B 13

LT B 13

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154983-6/1



Work Order ID Part ID Release Date Want Date Qty
2154983-6/1 SIDERAILS 6/21/2022 1.00

KIT: 1357054

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW FP 1088 & 1089 RAIL 71.625

RAIL 71.625

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706405 EXTRUDED AL\_SIDE RAIL\_TOP-MT\_SCREW EA 1.00 1.00 \_\_\_\_\_\_

BOSS\_LT\_12FT1

1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH FP 1088 & 1089

RAIL 71.625

LT170 RL PNCH1

ΑF

Qty Total AddI/Less
0.00 \_\_\_\_\_
LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION FP 1090 & 1091

HOOK 71.625

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 11.938 11.938 \_\_\_\_\_

LT110 SEAL ASY 1.00 1.00 0.00 0.07

RAIL - SEAL APPLICATION FP 1090 & 1091 RAIL 71.625 **TRUXEDO, INC.** 6/16/2022 7:44 PM

# LT B 13

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 13



WORK ORDER ID: 2154983-6/1
Work Order ID Part ID

**Release Date Want Date** 

Qty



SLIDE THREE MOUNTING BRACKETS ON EACH RAIL SEAL ORIENTATION: UNIVERSAL

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704782	WEATHER SEA	L250 X .375_I	PVC FOAM		FT	12.24	12.362	
1706507	EXTRUDED AL RAIL_LOWER_	_BRKT SIDE TACOMA_LT_LF	)		EA	6.00	6.00	
1706401	SIDE RAIL END BOSS_RH_LT	PLUG CROPPE	D_SCREW		EA	2.00	2.00	
1706400	SIDE RAIL END BOSS_LH_LT	PLUG CROPPE	D_SCREW		EA	2.00	2.00	
1706547	SCREW_PN HE	AD_SQ DR_6-3	2 X 3/8		EA	2.00	2.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY FP 1090 & 1091 RAIL 71.625

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1705336	HEADER STOP_LT	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

TRUXEDO, INC. 6/16/2022 7:44 PM

### LT B 13

WORK ORDER ID: 2154983-7/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

Work Order ID Part ID

**Release Date Want Date** 

Qty

2154983-7/1

**HDRSEAL** 

6/21/2022

1.00

LT B 13

KIT: 1357054

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT200 BOWS-HDRS	1.00	1.00	0.	0.0	1		

**SEAL PREP** FP 1121

FR SEAL 58.250

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty UOM Per Kit Qty Regd

Total Addl/Less Mat

FT 9.708

**TRUXEDO, INC.** 6/16/2022 7:44 PM

### LT B 13

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 13

Work Order ID Part ID

WORK ORDER ID: 2154983-8/1

Release Date Want Date

Qty

2154983-8/1

BOWFM

6/21/2022

1.00

KIT: 1357054

RECEIPT LOC:

----

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	00 0	.01		

SAW FP 418

FM BOW 54.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 0.50 \_\_\_\_\_\_

LT225 BOW ASY 1.00 1.00 0.00 0.00

**BOW PREP** 

FM BOW 54.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 2.00 \_\_\_\_\_

**TRUXEDO, INC.** 6/16/2022 7:44 PM

# LT B 14

WORK ORDER TRAVELER

**WORK ORDER ID: 2154984/1** 

### **NEED TIME STUDY**

LT B 14

Work Order ID Part ID Release Date Want Date Qty

2154984/1 1372454 6/17/2022 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC: **SHIPPING** 

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

ASSEMBLY - COVER

FP 685

FR HDR 60.750



FR BOW 59.625

RR HDR 59.375

RR BOW 59.125

Dord ID/Outs ID						Qty		IdI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER EN	PLUG REAR_L	.H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER EN	PLUG REAR_F	RH_MOLDE	D_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER EN	PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED F	RETAINER LOOF	SHORT7	75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART I	D FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEAD!	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAF	RT ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	RT ID FOR HEAD	ER CARD C	ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_	· · · · · · · · · · · · · · · · · · ·	

**HELPER CARD** 

					Qty	Total	Addl/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

**INDIRECT LABOR** 

# LT B 14

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 14

\* 2 1 5 4 9 8 4 \*

**WORK ORDER ID: 2154984/1** 

Work Order ID	Part ID		Release Da	ite Want Dat	Qty			
						Qty	Total	Addl/Less
I T/10 FINI D	<b>VCK</b>	12.00	12.00	0.00	0.06	0.00		

PACKAGING RAIL 67.250

D( 1D /O I- 1D			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EΑ	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:44 PM TRUXEDO, INC.

LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154984-1/1



**Release Date Want Date** Work Order ID Part ID Qty

2154984-1/1 **HDRSEAL** 6/21/2022

12.00 RECEIPT LOC: KIT: 1372454

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat FT 10.531 128.587

6/16/2022 7:44 PM

### LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154984-2/1

Work Order ID Part ID Release Date Want Date Qty	
--	--

2154984-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1372454

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Total Addl/Less Qtv Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 6.00 EΑ

LT200 HEADERS

12.00 12.00

0.00 0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EΑ 1.00

TRUXEDO, INC. 6/16/2022 7:44 PM

### LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154984-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154984-3/1 KIT: 1372454 6/21/2022

12.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

**RR HDR 59.375** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 6.00

TRUXEDO, INC. 6/16/2022 7:44 PM

### LT B 14

**NEED TIME STUDY** 

WORK ORDER ID: 2154984-4/1

WORK ORDER TRAVELER

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154984-4/1 **BOWFR**  6/21/2022

12.00

LT B 14

KIT: 1372454

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

6.00 0.50

LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 59.625



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

TRUXEDO, INC.

6/16/2022 7:44 PM

LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154984-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1372454

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154984-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.125** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

# LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/21/2022

**WORK ORDER ID: 2154984-6/1** 

\* 2 1 5 4 9 8 4 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372454

TRUXEDO COVER COVER 13724

RMA:

**COVER** 

12.00 RECEIPT LOC: **SHIPPING** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13724.dxfJÎ

CNC

2154984-6/1

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.05 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





**TRUXEDO, INC.** 6/16/2022 7:44 PM

LT B 14

LT B 14

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154984-6/1** 

\* 2 1 5 4 9 8 4 \*

Work Order ID	Part ID	Release Date Want Date			Qty	Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	Addl/Less Mat		
1704796	TUBE F	OLY .215 OD 1500FT SPL	FT	10.01	120.449	9		

### LT B 14

LT B 14

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154984-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154984-7/1 **SIDERAILS** KIT: 1372454 6/21/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

**RAIL 67.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

1.00

12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 

ΑF

AddI/Less Qty Total

LT100 HOOK INST

12.00

12.00

0.00

0.34

0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 LT110 SEAL ASY 12.00 12.00 0.00 0.55

11.208 134.496

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

**TRUXEDO, INC.** 6/16/2022 7:45 PM

### LT B 14

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 14

\* 2 1 5 4 9 8 4 \*

**WORK ORDER ID: 2154984-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EI	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 67.250 \* 6 7 . 2 5 8 \*

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

**TRUXEDO, INC.** 6/16/2022 7:45 PM

### LT B 15

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 15

WORK ORDER ID: 2154985/1

Work Order ID Part ID Release Date Want Date Qty

2154985/1 1372454 6/17/2022 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC: **SHIPPING** 

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0.2	4		

**ASSEMBLY - COVER** 

FP 685

FR HDR 60.750



RR HDR 59.375

RR BOW 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSI	ERT RETAINER (	CLIP 1/8		EA	4.00	48.00	
1115355		TRAP ASSY 12 L	_		EA	2.00	24.00	
1705404		) PLUG REAR_LI	_	) 2014 I P	EA	1.00	12.00	
1705405		) PLUG REAR R	_		EA	1.00	12.00	
		_	_	J_2014_LF				
1705310		PLUG_FRONT_			EΑ	1.00	12.00	
1705311		PLUG_FRONT_			EA	1.00	12.00	
1705192		RETAINER LOOP			EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART II	O FOR HEADER	CARD ON I	LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	T ID FOR HEADE	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEAD!	ER CARD C	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	RT ID FOR HEAD	ER CARD C	ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06				

**HELPER CARD** 

					Qty	Total	Addl/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

**INDIRECT LABOR** 

6/16/2022 7:45 PM

# LT B 15

NEED TIME STUDY

LT B 15

WORK ORDER TRAVELER

**WORK ORDER ID: 2154985/1** 



Work Order ID Part ID		Release Date Want Date			Qty			
,					Qty	Total	Addl/Less	
					0.00			
LT410 FINL PACK	12.00	12.00	0.00	0.06	_			

PACKAGING
RAIL 67.250

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:45 PM

### LT B 15

LT B 15

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154985-1/1

\* 2 1 5 4 9 8 5 \*

Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2154985-1/1

FR SEAL 63.875

\* 6 2 . 5 % % \*

Part ID/Sub ID

Compared to the process of the proc

6/16/2022 7:45 PM

# LT B 15

LT B 15

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154985-2/1

Work Order ID Part ID	Release Date Want Date	Qty

2154985-2/1

**HDRFR** 

6/21/2022

12.00

KIT: 1372454

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

12.00 12.00 0.00 0.06

0.50 6.00 EΑ

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ

12.02

6/16/2022 7:45 PM TRUXEDO, INC.

### LT B 15

LT B 15

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154985-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154985-3/1 KIT: 1372454 6/21/2022

12.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

**RR HDR 59.375** 

Qtv Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

**TRUXEDO, INC.** 6/16/2022 7:45 PM

### LT B 15

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 15

WORK ORDER ID: 2154985-4/1

Work Order ID Part ID Release Date Want Date Qty

2154985-4/1 BOWFR 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 59.625

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_
LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 59.625

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 24.00 \_\_\_\_\_

TRUXEDO, INC.

6/16/2022 7:45 PM

### LT B 15

**NEED TIME STUDY** 

LT B 15

WORK ORDER TRAVELER

WORK ORDER ID: 2154985-5/1

**Release Date Want Date** Work Order ID Part ID Qty

2154985-5/1 **BOWRR**  6/21/2022

12.00

KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.125** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00 TRUXEDO, INC. 6/16/2022 7:45 PM

# LT B 15

NEED TIME STUDY

WORK ORDER ID: 2154985-6/1

WORK ORDER TRAVELER

LT B 15

Work Order ID Part ID **Release Date Want Date** Qtv

2154985-6/1 **COVER** 6/21/2022 12.00 RECEIPT LOC: SHIPPING

KIT: 1372454 TRUXEDO COVER

**COVER 13724** RMA:

Shop Resources Type		d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÎS:\CutFiles\13000\13724.dxfJÎ

CNC

KIT = 1372454**CUT FILE = 13724 VINYL SIDE UP** 

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.05 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699** 





**TRUXEDO, INC.** 6/16/2022 7:45 PM

LT B 15

LT B 15

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154985-6/1** 

\* 2 1 5 4 9 8 5 \*

Work Order ID Part ID		Release Date Want Date		Qty				
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Requ	AddI/Less Mat		
1704796	TUBE I	POLY 215 OD 1500FT SPI	FT	10.01	120 44	19		

# LT B 15

LT B 15

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154985-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154985-7/1 **SIDERAILS**  6/21/2022

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

**RAIL 67.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

1.00

12.00

LT170 RL PNCH1

12.00

12.00

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 



ΑF

AddI/Less Total Qty

0.00

0.00 0.34

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 11.208 134.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

TRUXEDO, INC. 6/16/2022 7:45 PM

### LT B 15

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154985-7/1** Work Order ID Part ID

**Release Date Want Date** 

Qty

LT B 15



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM I	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

**RAIL - ASSEMBLY** FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

TRUXEDO, INC. 6/16/2022 7:45 PM

# LT B 16

WORK ORDER TRAVELER

**WORK ORDER ID: 2154986/1** 

### **NEED TIME STUDY**

Work Order ID	Part ID	Release Date Want Date	Qty
2154986/1	1372454	6/17/2022 6/21/2022	12.00

KIT: 1372454

6/17/2022 6/21/2022 12.00

LT B 16

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

**ASSEMBLY - COVER** 

FP 685

FR HDR 60.750



**RR HDR 59.375** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1115355	RETAINER STR	AP ASSY_12 LO	G_LP		EA	2.00	24.00	
1705404	HEADER END F	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END F	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADEI	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COV	'ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

**INDIRECT LABOR** 

6/16/2022 7:45 PM

# LT B 16

**WORK ORDER ID: 2154986/1** 

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 16

\* 2 1 5 4 9 8 6 \*

 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty
 Total
 Addl/Less

 Qty
 Total
 Addl/Less
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PACKAGING RAIL 67.250

Part ID/Sub ID		ПОМ	Qty Per Kit	Total Addl/Less Qty Reqd Mat
		00111		
1118325	MANUAL_GATOR_LT_ ETX	EΑ	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:45 PM TRUXEDO, INC.

### LT B 16

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154986-1/1

LT B 16

**Release Date Want Date** Work Order ID Part ID Qty

2154986-1/1 **HDRSEAL** 6/21/2022 12.00 RECEIPT LOC: KIT: 1372454

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat FT 10.531 128.587

6/16/2022 7:46 PM

# LT B 16

LT B 16

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154986-2/1

Work Order ID Part ID	Release Date Want Date	Qty

2154986-2/1

**HDRFR** 

6/21/2022

KIT: 1372454

12.00

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 6.00 EΑ

LT200 HEADERS

12.00 12.00

0.00

0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EΑ

1.00

**TRUXEDO, INC.** 6/16/2022 7:46 PM

### LT B 16

LT B 16

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154986-3/1

\* 2 1 5 4 9 8 6 \*

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372454

**HDRRR** 

6/21/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

**SAW** 

2154986-3/1

RR HDR 59.375

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 6/16/2022 7:46 PM

### LT B 16

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154986-4/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154986-4/1 **BOWFR**  6/21/2022

12.00

LT B 16

KIT: 1372454

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

6.00 0.50

LT225 BOW ASY

12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 59.625



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

TRUXEDO, INC.

6/16/2022 7:46 PM

# LT B 16

LT B 16

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154986-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1372454

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154986-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

RR BOW 59.125

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

# LT B 16

### LT B 16

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154986-6/1** 

\* 2 1 5 4 9 8 6 \*

Work Order ID Part ID Release Date Want Date Qty

2154986-6/1 COVER 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC: **SHIPPING** 

KIT: 1372454 TRUXEDO COVER COVER 13724

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13724.dxfJÎ

CNC

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.05 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_\_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 16

NEED TIME STUDY

LT B 16

WORK ORDER ID: 2154986-6/1

WORK ORDER TRAVELER

\* 2 1 5 4 9 8 6 \*

Work Order ID	Part ID	Release Date Want Date			Qty	
				Qty	Total A	AddI/Less
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	TUBE_P	OLY215 OD_1500FT SPL	FT	10.01	120.449	9

LT B 16

LT B 16

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154986-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

KIT: 1372454

6/21/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

**SIDERAILS** 

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2154986-7/1

**RAIL 67.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW

BOSS\_LT\_13FT2

LT170 RL PNCH1 12.00 12.00 0.00 0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 

ΑF

AddI/Less Total Qty 0.00

12.00

EΑ

1.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 11.208 134.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

# LT B 16

WORK ORDER TRAVELER NEED TIME STUDY

LT B 16



**WORK ORDER ID: 2154986-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

 $\mathsf{DL}$ 

Part ID/Sub ID					UOM F	Qty Per Kit		ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
\*\* 6 7 . . 2 5 8 \*\*
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

## LT B 17

**WORK ORDER ID: 2154987/1** 

LT B 17

WORK ORDER TRAVELER

**NEED TIME STUDY** 

\* 2 1 5 4 9 8 7 \*

Work Order ID Part ID Release Date Want Date Qty

2154987/1 1372454 **KIT: 1372454**  6/17/2022 6/21/2022

12.00 RECEIPT LOC: **SHIPPING** 

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0.2	4		

**ASSEMBLY - COVER** 

FP 685

FR HDR 60.750

\* 6 & . 7 5 & \*



RR HDR 59.375

RR BOW 59.125

Part ID/Sub ID  1705364 HEADER INSERT RETAINER CLIP_1/8  1115355 RETAINER STRAP ASSY_12 LG_LP  1705404 HEADER END PLUG REAR_LH_MOLDER	LIOM	Qty Per Kit	Total Ac	ldl/Less Mat
1115355 RETAINER STRAP ASSY_12 LG_LP	EA	4.00	48.00	mat
1705404 HEADER END PLUG REAR_LH_MOLD	EA	2.00	24.00	
	ED_2014_LP	1.00	12.00	
1705405 HEADER END PLUG REAR_RH_MOLD	ED_2014_LP EA	1.00	12.00	
1705310 HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311 HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192 EXTRUDED RETAINER LOOP_SHORT_	75 EA	2.00	24.00	
Sub ID 1 HDRSEAL SEAL PART ID FOR HEADER CARD ON	I LEGS EA	1.00	12.00	
Sub ID 2 HDRFR FR HDR PART ID FOR HEADER CARD	ON LEGS EA	1.00	12.00	
Sub ID 3 HDRRR RR HDR PART ID FOR HEADER CARD	ON LEGS EA	1.00	12.00	
Sub ID 4 BOWFR FR BOW PART ID FOR HEADER CARD	ON LEGS EA	1.00	12.00	
Sub ID 5 BOWRR RR BOW PART ID FOR HEADER CARD	ON LEGS EA	1.00	12.00	
Sub ID 6 COVER TRUXEDO COVER	EA	1.00	12.00	
<b>LT999 HELPER</b> 12.00 12.00 0.00	0.06			

**HELPER CARD** 

**INDIRECT LABOR** 

# LT B 17

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 17

**WORK ORDER ID: 2154987/1** 

Work Order ID	der ID Part ID		Release Da	ite Want Dat	:e		Qty	Qty		
						Qty	Total	Addl/Less		
						0.00			_	
LT410 FINL PA	ACK	12.00	12.00	0.00	0.06					

**PACKAGING RAIL 67.250** 

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Total AddI/Less Qty 0.00

### LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154987-1/1** 

\* 2 1 5 4 9 8 7 \*

Work Order ID Part ID Release Date Want Date Qty

2154987-1/1 HDRSEAL 6/21/2022 12.00 **KIT: 1372454** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.0	0.0	06		

SEAL PREP FP 1121

FR SEAL 63.875

\* 6 2 . 5 % % \*

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.531 128.587

## LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154987-2/1** 



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154987-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 60.750

Part ID/Sub ID		UOM F	Per Kit	Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	

LT200 HEADERS

12.00 12.00 0.00 0.06

**HEADER PREP** FP 1121

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75 EΑ 1.00 12.02

### LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154987-3/1

\* 2 1 5 4 9 8 7 \*

Work Order ID Part ID Release Date Want Date Qty

2154987-3/1 HDRRR 6/21/2022 12.00 KIT: 1372454 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.18	3		

**SAW** 

RR HDR 59.375

Part ID/Sub ID

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### LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154987-4/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154987-4/1 **BOWFR**  6/21/2022

12.00

KIT: 1372454

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

6.00 0.50

LT225 BOW ASY

12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 59.625



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

24.00

### LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154987-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1372454

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	irt Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154987-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

RR BOW 59.125

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

## LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/21/2022

**WORK ORDER ID: 2154987-6/1** 

\* 2 1 5 4 9 8 7 \*

Work Order ID Part ID Release Date Want Date Qty

2154987-6/1 COVER **KIT: 1372454** 

TRUXEDO COVER COVER 13724

RMA:

12.00 RECEIPT LOC: **SHIPPING** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.05 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_\_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 17

LT B 17

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154987-6/1** 

\* 2 1 5 4 9 8 7 \*

Work Order ID	Part ID	Release Date Want Date		Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Requ	AddI/Less I Mat
1704796	TUBE P	OLY .215 OD .1500FT SPL	FT	10.01	120.44	19

# LT B 17

LT B 17

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154987-7/1

Work Order ID Part ID **Release Date Want Date** Qtv

2154987-7/1 **SIDERAILS**  6/21/2022

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

EΑ

1.00

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

**RAIL 67.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW

BOSS\_LT\_13FT2

LT170 RL PNCH1 12.00 12.00 0.00 0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 

ΑF

AddI/Less Qty Total 0.00

12.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 11.208 134.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

## LT B 17

LT B 17

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154987-7/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

 $\mathsf{DL}$ 

Part ID/Sub ID					UOM I	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	EA	4.00	48.00				
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
\*\* 6 7 . . 2 5 8 \*\*
DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

# LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 18

**WORK ORDER ID: 2154988/1** 

Work Order ID Part ID **Release Date Want Date** Qty

2154988/1 6/17/2022 6/21/2022 1372454 12.00 KIT: 1372454 RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

**ASSEMBLY - COVER** 

FP 685

FR HDR 60.750





Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INS	ERT RETAINER	CLIP 1/8		EA	4.00	48.00	
1115355		TRAP ASSY_12 L	_		EA	2.00	24.00	
1705404	HEADER EN	D PLUG REAR_LI	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER EN	D PLUG REAR_R	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	D PLUG_FRONT_	RH_LT		EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT_	LH_LT		EA	1.00	12.00	
1705192	EXTRUDED I	RETAINER LOOP	_SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART	D FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAF	RT ID FOR HEADE	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	RT ID FOR HEAD!	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAI	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		
UEL DED 04DD								

0.00

0.06

**HELPER CARD** 

12.00

12.00

Qty	Total	AddI/Less
0.00		

**INDIRECT LABOR** 

**INDIRECT** 

6/16/2022 7:47 PM

# LT B 18

LT B 18

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154988/1** 



Work Order ID P	art ID	Release Da	ate Want Dat	te		<u>'</u>		
·					Qty	Total	AddI/Less	
					0.00			
LT410 FINL PAC	<b>K</b> 12.00	12.00	0.00	0.06				

PACKAGING RAIL 67.250

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:47 PM TRUXEDO, INC.

LT B 18

LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154988-1/1



12.00

**Release Date Want Date** Work Order ID Part ID Qty

2154988-1/1 **HDRSEAL** 6/21/2022 RECEIPT LOC: KIT: 1372454

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat FT 10.531 128.587

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

# LT B 18

LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154988-2/1

ork Order ID Part ID Release Date Want Date	Qty
---	-----

2154988-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1372454

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 6.00 EΑ

LT200 HEADERS

12.00

12.00 0.00 0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 12.02

6/16/2022 7:47 PM TRUXEDO, INC.

## LT B 18

LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154988-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154988-3/1 KIT: 1372454 6/21/2022

12.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

**HDRRR** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.1	8		

**SAW** 

**RR HDR 59.375** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EΑ

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

0.50

6.00

# LT B 18

NEED TIME STUDY

LT B 18



**WORK ORDER ID: 2154988-4/1** 

Work Order ID Part ID

WORK ORDER TRAVELER

Release Date Want Date

Qty

2154988-4/1

BOWFR

6/21/2022

12.00

KIT: 1372454

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

**FP 418** 

FR BOW 59.625



Qty Total AddI/Less
Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

FR BOW 59.625

### 59.825

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 24.00 \_\_\_\_\_

TRUXEDO, INC.

6/16/2022 7:47 PM

# LT B 18

WORK ORDER ID: 2154988-5/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

Work Order ID Part ID

Release Date Want Date

Qty

LT B 18

2154988-5/1

BOWRR

6/21/2022

12.00

KIT: 1372454

RECEIPT LOC:

....

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

RR BOW 59.125

\* 5 9 . 1 2 5 \*

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

0.00

0.50

6.00

LT225 BOW ASY

12.00

12.00

0.06

**BOW PREP** 

RR BOW 59.125

Part ID/Sub ID

UOM Per Kit Qty Reqd

Total Addl/Less

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA

2.00

24.00

# LT B 18

### LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154988-6/1** 

\* 2 1 5 4 9 8 8 \*

Work Order ID Part ID Release Date Want Date Qty

2154988-6/1 COVER **KIT: 1372454**  6/21/2022

12.00 RECEIPT LOC: **SHIPPING** 

TRUXEDO COVER COVER 13724

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13724.dxfJÎ

CNC

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.05 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 18

LT B 18

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154988-6/1** 



Work Order ID	Part ID		Qty				
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat	
1704796	TUBE P	OLY .215 OD 1500FT SPL	FT	10.01	120.44	9	

# LT B 18

LT B 18

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154988-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

KIT: 1372454

6/21/2022

12.00

**SIDERAILS** 

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2154988-7/1



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

1.00

0.00

12.00

LT170 RL PNCH1

12.00

12.00

12.00

12.00

0.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 

ΑF

AddI/Less Total Qty

0.34

LT100 HOOK INST

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 11.208 134.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

# LT B 18

**NEED TIME STUDY** 

Work Order ID Part ID

**WORK ORDER ID: 2154988-7/1** 

WORK ORDER TRAVELER

**Release Date Want Date** 

Qty

LT B 18



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EN	SIDE RAIL END PLUG_SCREW BOSS_LH_LT					24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	SCREW_PN HEAD_SQ DR_6-32 X 3/8					48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

**RAIL - ASSEMBLY** FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

# LT B 19

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 19

**WORK ORDER ID: 2154989/1** 

Work Order ID Part ID Release Date Want Date Qty

2154989/1 1372454 6/17/2022 6/21/2022 6.00 **KIT: 1372454** RECEIPT LOC: **SHIPPING** 

GM FULL SIZE 5FT8 BED\_22-19\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.0	0.12			

**ASSEMBLY - COVER** 

FP 685

FR HDR 60.750

\* 6 \(\times\) . 7 5 \(\times\) \*
FR BOW 59.625

RR HDR 59.375

RR BOW 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CI	_IP_1/8		EA	4.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	LP		EA	2.00	12.00	
1705404	HEADER END P	LUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	6.00	
1705405	HEADER END P	LUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	6.00	
1705310	HEADER END P	LUG_FRONT_F	RH_LT		EA	1.00	6.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RET	TAINER LOOP_S	SHORT7	5	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER C	ARD ON LI	EGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART II	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	R CARD ON	I LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADEI	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 6 COVER	TRUXEDO COVI	ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.03		_		

**HELPER CARD** 

**INDIRECT LABOR** 

6/16/2022 7:47 PM

# LT B 19

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 19

**WORK ORDER ID: 2154989/1** 

* 2	2 1	5	4	9	8	9	*

Work Order ID	Part ID		Release Da	e	Qty			
						Qty	Total	AddI/Less
						0.00		
LT410 FINL P	ACK	6.00	6.00	0.00	0.03			

PACKAGING RAIL 67.250

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	6.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

6/16/2022 7:47 PM TRUXEDO, INC.

# LT B 19

**NEED TIME STUDY** 

WORK ORDER ID: 2154989-1/1

WORK ORDER TRAVELER

LT B 19

**Release Date Want Date** Work Order ID Part ID Qty

2154989-1/1 **HDRSEAL** 6/21/2022 6.00 **RECEIPT LOC:** 

KIT: 1372454 SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.0	0.03	<b>,</b>		

**SEAL PREP** FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat 64.293 10.531

6/16/2022 7:47 PM

# LT B 19

LT B 19

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154989-2/1

Work Order ID Part ID Release Date Want Date Qty
--

2154989-2/1

**HDRFR** 

6/21/2022

6.00

KIT: 1372454

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.	00 (	0.09			

SAW

FR HDR 60.750

Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 3.00 EΑ

LT200 HEADERS

6.00 6.00 0.00 0.03

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 6.01

## LT B 19

LT B 19

6.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154989-3/1

\* 2 1 5 4 9 8 9 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372454

**HDRRR** 

6/21/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	9		

**SAW** 

2154989-3/1

RR HDR 59.375

Part ID/Sub ID

Compared to the second of th

## LT B 19

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154989-4/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154989-4/1

**BOWFR** 

6/21/2022

6.00

LT B 19

KIT: 1372454

FR BOW PART ID FOR HEADER CARD ON LEGS

**RECEIPT LOC:** 

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09	9		

SAW

**FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.00

0.50 3.00

LT225 BOW ASY

6.00

0.03

**BOW PREP** 

FR BOW 59.625



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 12.00

TRUXEDO, INC.

6/16/2022 7:47 PM

# LT B 19

LT B 19

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154989-5/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154989-5/1 **BOWRR**  6/21/2022

6.00

KIT: 1372454

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

LT225 BOW ASY

6.00 6.00 0.00 0.03

3.00 0.50

**BOW PREP** 

RR BOW 59.125

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 12.00

# LT B 19

LT B 19

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154989-6/1** 

\* 2 1 5 4 9 8 9 \*

Addl/Lace

Work Order ID Part ID F	Release Date Want Date	Qty
-------------------------	------------------------	-----

2154989-6/1

COVER

6/21/2022

6.00

KIT: 1372454

0/2 1/2022

RECEIPT LOC: SHIPPING

Total

TRUXEDO COVER COVER 13724

RMA:

Shop Resources Type	Er	nd Qty Si	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.00	0.26			

ÌS:\CutFiles\13000\13724.dxfJÎ

CNC

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	5_BLACK_AI	LT SHCO	YD	2.05	12.782	
LP500 DBND LOOP	6.00	6.00	0.00	0.86		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less **UOM Per Kit** Part ID/Sub ID **Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.865 23.264 6.00 0.00 0.50 **LP504 SEW LOGO** 6.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705442	LOGO_GAT	OR_LT			EA	1.00	6.00	
1110935	VELCRO HO	OK_NYLON_BI	_ACK_1 X 3.5	_SEW ON	EA	4.00	24.00	
1115357	CONTROL S	STRAP			EA	2.00	12.00	
<b>LP508 SEW POLY</b>	6.00	6.00	0.00	1.50				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 19

LT B 19

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154989-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Qty Per Kit	Total A Qty Reqd	AddI/Less Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	10.01	60.22	5

# LT B 19

LT B 19

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154989-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154989-7/1

**SIDERAILS** 

6/21/2022

6.00

KIT: 1372454

PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	08		

SAW

**RAIL 67.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW

BOSS\_LT\_13FT2

LT170 RL PNCH1 6.00 6.00 0.00 0.13

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 67.250** 

ΑF

Part ID/Sub ID

AddI/Less Qty Total

6.00

EΑ

1.00

0.00

Qty

UOM Per Kit

LT100 HOOK INST 6.00 6.00 0.00 0.17

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

1705156

LT110 SEAL ASY 6.00 6.00 0.00 0.27 11.208 67.248

Total

Qty Regd

Addl/Less

Mat

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 67.250** 

# LT B 19

WORK ORDER TRAVELER NEED TIME STUDY

LT B 19



**WORK ORDER ID: 2154989-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

 $\mathsf{DL}$ 

Part ID/Sub ID					UOM I	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	11.25	68.175	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	i_LT	EA	2.00	12.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	12.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
\*\* 6 7 . . 2 5 8 \*\*
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	12.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00
1705177	LABEL_2 X 1	EA	1.00	6.014

# LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990/1

\* 2 1 5 4 9 9 % \*

AddI/Locc

Work Order ID	Part ID	Release Date Wa	ant Date	Qty
2154990/1	1381154	6/17/2022	6/21/2022	9.00
	KIT: 1381154			RECEIPT LOC: SHIPPING

GM FULL SIZE S BED\_07-99\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	9.00	9.00	0.	00 0.18	3		

**ASSEMBLY - COVER** 

FP 685 FR HDR 60.938

\* 6 0 . 9 3 8 \*

FR BOW 59.750



RR BOW 59.000

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldi/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	36.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	18.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_2	2014_LP	EA	1.00	9.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	9.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	9.00	
1705311	HEADER END P	LUG_FRONT_L	1_LT		EA	1.00	9.00	
1705192	EXTRUDED RET	TAINER LOOP_S	HORT75		EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	9.00	
Sub ID 5 BOWFM	FM BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	9.00	
Sub ID 6 BOWRR	RR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	9.00	
Sub ID 7 COVER	TRUXEDO COVI	ΕR			EA	1.00	9.00	
LT999 HELPER	9.00	9.00	0.00	0.04		_		

Н	E	LΡ	ER	C	AR	D

					Qty	Total	AddI/Less
					0.00		
INDIRECT	9.00	9.00	0.00	0.04			

### LT B 20

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

LT B 20

WORK ORDER ID: 2154990/1

**Release Date Want Date** 

\* 2 1 5 4 9 9 Qty

INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
I T410 FINI PACK	9.00	9.00	0.00	0.13			

PACKAGING
RAIL 76.500

D (1D(0.1.1D			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	9.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	52.71
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00
LT400 PACK SCAN	9.00 9.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:48 PM TRUXEDO, INC.

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154990-1/1 **HDRSEAL**  6/21/2022

9.00

KIT: 1381154

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	9.00	9.00	0.	0.0	5		

**SEAL PREP** FP 1121

Part ID/Sub ID

UOM Per Kit Qty Regd

Mat

Total AddI/Less

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT 10.537

Qty

96.488

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-2/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154990-2/1 **HDRFR**  6/21/2022

9.00

KIT: 1381154

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	.13		

SAW

FR HDR 60.938

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

9.00 9.00 0.00 0.05

0.50 4.50 EΑ

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 9.015

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-3/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1381154

6/21/2022

9.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	1	End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.	00 (	0.13			

**SAW** 

2154990-3/1

RR HDR 59.250

Qtv Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

4.50

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-4/1



Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154990-4/1

**BOWFR** 

6/21/2022

9.00

KIT: 1381154

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	13		

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

0.50 4.50

LT225 BOW ASY

9.00 9.00 0.00 0.04

**BOW PREP** 

FR BOW 59.750



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 18.00

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/21/2022

WORK ORDER ID: 2154990-5/1

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154990-5/1

**BOWFM** 

9.00 **RECEIPT LOC:** 

KIT: 1381154

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0.13			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 9.00

4.50 0.50

LT225 BOW ASY

9.00

0.00 0.04

**BOW PREP** 

**FM BOW 59.375** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 18.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-6/1

**Release Date Want Date** Work Order ID Part ID Qtv

KIT: 1381154

6/21/2022

9.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	.13		

SAW **FP 418** 

2154990-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 4.50 9.00 9.00 0.00 0.04 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.000** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 18.00

# LT B 20

### LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154990-7/1

\* 2 1 5 4 9 9 % \*

AddI/Locc

Work Order ID Part ID Release Date Want Date	Qty
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2154990-7/1

COVER **KIT: 1381154** 

6/21/2022

9.00

TRUXEDO COVER COVER 13811

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	9.00	9.00	0.0	0.0	39		

ÌS:\CutFiles\13000\13811.dxfkÎ

**CNC** 

KIT = 1381154 CUT FILE = 13811 VINYL SIDE UP

Part ID/Sub ID					UOM	Per Kit		Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	5_BLACK_AL	_T SHCO	YD	2.307	21.576	
LP500 DBND LOOP	9.00	9.00	0.00	1.29		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less **UOM Per Kit** Part ID/Sub ID **Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.379 39.537 9.00 9.00 0.00 0.75 **LP504 SEW LOGO** 

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705442	LOGO_GAT	OR_LT			EA	1.00	9.00	
1110935	VELCRO HC	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON					54.00	
1115357	CONTROL S	TRAP			EA	2.00	18.00	
<b>LP508 SEW POLY</b>	9.00	9.00	0.00	2.25				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154990-7/1** 



Work Order ID	Part ID	Release Date Want Date		Qty
Part ID/Sub ID			Qty UOM Per Kit	Total AddI/Less Qty Reqd Mat
1704796	TURE P	OLY 215 OD 1500FT SPI	FT 10.016	90 384

# LT B 20

# LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154990-8/1** 



Work Order ID Part ID Release Date Want Date Qty

2154990-8/1 SIDERAILS **KIT: 1381154** 

6/21/2022

9.00

KII: 1301154

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0 0.12			

**SAW** 

RAIL 76.500

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW

BOSS\_LT\_13FT2

**LT170 RL PNCH1** 9.00 9.00 0.00 0.20

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 76.500

ΑF

Qty Total AddI/Less

9.00

EΑ

1.00

**LT100 HOOK INST** 9.00 9.00 0.00 0.26

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 12.75 114.75 \_\_\_\_\_\_

LT110 SEAL ASY 9.00 9.00 0.00 0.41

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.500

### LT B 20

LT B 20

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

EΑ

4.00

WORK ORDER ID: 2154990-8/1



36.00

Work Order ID Part ID Release Date Want Date Qty

SCREW\_PN HEAD\_SQ DR\_6-32 X 3/8

9.00



SEAL ORIENTATION: NARROW TOWARD HOOK

9.00

Part ID/Sub ID		UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.792	116.276	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	18.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	18.00	

0.00

0.32

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.500

LT120 RAIL ASY

DO

1706547

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	18.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	18.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	9.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	9.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	9.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	9.00
1705177	LABEL_2 X 1	EA	1.00	9.022

6/16/2022 7:48 PM TRUXEDO, INC.

### LT B 21

**WORK ORDER ID: 2154991/1** 

**NEED TIME STUDY** WORK ORDER TRAVELER

Work Order ID Part ID **Release Date Want Date** 2154991/1 6/17/2022 6/21/2022 1385954 12.00

KIT: 1385954

RECEIPT LOC: SHIPPING

LT B 21

DODGE RAM 1500 5FT7 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0.2	4		

**ASSEMBLY - COVER** 

FP 685

FR HDR 59.125



**RR HDR 59.125** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1115355	RETAINER STR	AP ASSY_12 LO	G_LP		EA	2.00	24.00	
1705404	HEADER END F	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END F	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COV	'ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

**HELPER CARD** 

Total AddI/Less Qty 0.00 **INDIRECT** 12.00 12.00 0.00 0.06

**INDIRECT LABOR** 

### LT B 21

**WORK ORDER ID: 2154991/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 

LT B 21

Work Order ID	Part ID		Release Da	ite Want Dat	e		Qty	1	
1						Qty	Total	Addl/Less	
						0.00			
LT410 FINL P	ACK	12 00	12 00	0.00	0.06				

**PACKAGING RAIL 64.500** 

			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Total AddI/Less Qty 0.00

6/16/2022 7:48 PM TRUXEDO, INC.

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-1/1



**Release Date Want Date** Work Order ID Part ID Qty

> **HDRSEAL** 6/21/2022 12.00 RECEIPT LOC: KIT: 1385954

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

2154991-1/1

Total Addl/Less

Mat

Qty

Part ID/Sub ID **UOM Per Kit Qty Reqd** 1704787 FT

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP 10.365 126.553

6/16/2022 7:48 PM TRUXEDO, INC.

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-2/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154991-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1385954

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.125

Part ID/Sub ID					UOM P	Qty er Kit	Total A	AddI/Less Mat	
1705272	EXTRUDED A	AL_HEADER_L1	FRONT_201	14_10FT9	EA	0.50	6.00	0	_
LT200 HEADERS	12.00	12.00	0.00	0.06					

**HEADER PREP** FP 1121







Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

AddI/Less Qty Total UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-3/1

12.00

**Release Date Want Date** Work Order ID Part ID Qty

2154991-3/1 KIT: 1385954 6/21/2022

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

**HDRRR** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.1	8		

**SAW** 

**RR HDR 59.125** 

Qtv Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 6.00

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-4/1



Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154991-4/1 **BOWFR**  6/21/2022

12.00

KIT: 1385954

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00

LT225 BOW ASY

12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 58.438



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

6/16/2022 7:49 PM TRUXEDO, INC.

#### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-5/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

KIT: 1385954

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154991-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**RR BOW 58.438** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### NEED TIME STUDY

6/21/2022

WORK ORDER ID: 2154991-6/1

12.00

RECEIPT LOC: SHIPPING

Work Order ID Part ID **Release Date Want Date** Qtv

2154991-6/1 **COVER** KIT: 1385954

TRUXEDO COVER **COVER 13859** 

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÎS:\CutFiles\13000\13859.dxfFÎ

CNC

KIT = 1385954**CUT FILE = 13859 VINYL SIDE UP** 

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO 1.974 24.611 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 44.687 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699** 





# LT B 21

WORK ORDER ID: 2154991-6/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 21

Work Order ID Part ID Release Date Want Date Qty Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd TUBE\_POLY\_.215 OD\_1500FT SPL 1704796 9.844 118.445 \_\_\_\_\_

### LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154991-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

KIT: 1385954

6/21/2022

12.00

**SIDERAILS** 

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2154991-7/1

**RAIL 64.500** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ

0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 64.500** 

ΑF

AddI/Less Total Qty

LT100 HOOK INST 12.00

12.00

0.00

0.34

0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 LT110 SEAL ASY

10.75

129.00

12.00

12.00

0.00

0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

# LT B 21

LT B 21

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154991-7/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

ט	N	

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED \	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT					2.00	24.00	
1706421	SIDE RAIL EI	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

6/16/2022 7:49 PM TRUXEDO, INC.

### LT B 22

WORK ORDER TRAVELER

**WORK ORDER ID: 2154992/1** 

#### **NEED TIME STUDY**

LT B 22

Work Order ID Part ID **Release Date Want Date** 2154992/1 6/17/2022 1385954 12.00

KIT: 1385954

6/21/2022

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED\_22-19\_LT

RMA:

Shop Resources Type	En	d Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

**ASSEMBLY - COVER** 

FP 685

FR HDR 59.125



**RR HDR 59.125** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	ERT RETAINER C	LIP 1/8		EA	4.00	48.00	
1115355		RAP ASSY 12 L	_		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_ I_MOLDED	)_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RI	H_MOLDE	D_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_	LH_LT		EA	1.00	12.00	
1705192	EXTRUDED R	ETAINER LOOP_	SHORT	75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER (	CARD ON L	_EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEADE	R CARD C	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	T ID FOR HEADE	R CARD C	ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

**HELPER CARD** 

Total AddI/Less Qty 0.00 **INDIRECT** 12.00 12.00 0.00 0.06

**INDIRECT LABOR** 

TRUXEDO, INC.

6/16/2022 7:49 PM

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154992/1** 



Work Order ID Part ID	Release Da	Release Date Want Date				Qty		
•					Qty	Total	AddI/Less	
					0.00			
LT410 FINL PACK	12.00	12.00	0.00	0.06	_			

PACKAGING
RAIL 64.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EΑ	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EΑ	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EΑ	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154992-1/1** 

\* 2 1 5 4 9 9 2 \*

Work Order ID Part ID Release Date Want Date Qty

2154992-1/1 HDRSEAL 6/21/2022 12.00 KIT: 1385954 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 62.188

\* 6 2 . 1 8 8 \*

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.365 126.553

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2154992-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1385954

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 59.125

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	dl/Less Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	

LT200 HEADERS

12.00 12.00 0.00 0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

AddI/Less Qty Total UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154992-3/1 KIT: 1385954 6/21/2022

12.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

**SAW** 

**RR HDR 59.125** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EΑ 0.50 6.00

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-4/1



Work Order ID Part ID	Release Date Want Date	Qty
-----------------------	------------------------	-----

2154992-4/1 **BOWFR**  6/21/2022

12.00

KIT: 1385954

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 58.438



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-5/1

\* 2 1 5 4 9 9 2 \*

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154992-5/1 BOWRR

6/21/2022

12.00

KIT: 1385954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

RR BOW 58.438

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_

LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

RR BOW 58.438

Part ID/Sub ID

UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00 24.00 \_\_\_\_\_\_

# LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-6/1

\* 2 1 5 4 9 9 2 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1385954

TRUXEDO COVER COVER 13859 6/21/2022

RECEIPT LOC: SHIPPING

12.00

RMA:

**COVER** 

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

2154992-6/1

KIT = 1385954 CUT FILE = 13859 VINYL SIDE UP

Addl/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO 1.974 24.611 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 44.687 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_\_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154992-6/1** 



Work Order ID Part ID		Release Date Want Date			Qty	
,				Qty	Total	Addl/Less
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	d Mat
1704796	TUBE POL	Y .215 OD .1500FT SPL	FT	9.844	118.44	<b>.</b> 5

### LT B 22

LT B 22

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154992-7/1

Work Order ID Part ID **Release Date Want Date** Qtv

2154992-7/1 **SIDERAILS** KIT: 1385954 6/21/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

**RAIL 64.500** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ 0.667 8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 64.500** 

ΑF

LT100 HOOK INST 12.00 12.00 0.00 0.34

AddI/Less Total Qty 0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 10.75 129.00 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

### LT B 22

**WORK ORDER ID: 2154992-7/1** 

NEED TIME OTHOU

LT B 22

WORK ORDER TRAVELER

**NEED TIME STUDY** 

Work Order ID Part ID Release Date Want Date

Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED \	WEATHER SEAL	_GM_RUBB	ER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_RF	1_LT	EA	2.00	24.00	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LH	I_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

**TRUXEDO, INC.** 6/16/2022 7:49 PM

## LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154993/1



LT B 23

Work Order ID	Part ID	Release Date Want Date	Qty		
2154993/1	1385954	6/17/2022 6/21/2022	12.00		
	KIT: 1385954		RECEIPT LOC: SHIPPING		

DODGE RAM 1500 5FT7 BED\_22-19\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

ASSEMBLY - COVER

FP 685

FR HDR 59.125

FR BOW 58 438



RR HDR 59.125

RR BOW 58.438

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Regd	ddl/Less Mat
1705364	HEADER INS	SERT RETAINER (	CLIP 1/8		EA	4.00	48.00	
1115355		TRAP ASSY 12 L	_		EA	2.00	24.00	
1705404		_ D PLUG REAR_LI	_	2014 LP	EA	1.00	12.00	
1705405		_ D PLUG REAR_R			EA	1.00	12.00	
1705310	HEADER EN	_ D PLUG_FRONT_	_ RH_LT	_ <b>_</b>	EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT_	LH_LT		EA	1.00	12.00	
1705192	EXTRUDED	RETAINER LOOP	_SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAF	T ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAF	RT ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAI	RT ID FOR HEADE	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PA	RT ID FOR HEADI	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		
HELDED CADD								

**HELPER CARD** 

**INDIRECT LABOR** 

6/16/2022 7:50 PM

# LT B 23

LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154993/1** 



Work Order ID P	art ID	Release Date Want Date				Qty	1	
·					Qty	Total	Addl/Less	
					0.00			
LT410 FINL PAG	<b>CK</b> 12.00	12.00	0.00	0.06				

PACKAGING
RAIL 64.500

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

TRUXEDO, INC. 6/16/2022 7:50 PM

## LT B 23

WORK ORDER ID: 2154993-1/1

WORK ORDER TRAVELER

**NEED TIME STUDY** 

LT B 23

Work Order ID Part ID

**Release Date Want Date** 

Qty

2154993-1/1

**HDRSEAL** 

6/21/2022

12.00

KIT: 1385954

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	id Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty **UOM Per Kit Qty Reqd** 

Total Addl/Less Mat

FT 10.365 126.553

LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154993-2/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154993-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1385954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total A	AddI/Less Mat
1705272	EXTRUDED A	AL_HEADER_L1	ΓFRONT_201	14_10FT9	EA	0.50	6.00	
LT200 HEADERS	12.00	12.00	0.00	0.06				

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 6/16/2022 7:50 PM

## LT B 23

LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154993-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154993-3/1 KIT: 1385954 6/21/2022

12.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.1	8		

**SAW** 

**RR HDR 59.125** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 6.00

**TRUXEDO, INC.** 6/16/2022 7:50 PM

## LT B 23

WORK ORDER ID: 2154993-4/1

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 23

Work Order ID Part ID	Release Date Want Date	Qty
-----------------------	------------------------	-----

2154993-4/1 BOWFR 6/21/2022 12.00

KIT: 1385954 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 58.438

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL BOW TUBE LOOP ALIGN BLK 10FT8 EA 0.50 6.00

**LT225 BOW ASY** 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 58.438

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 24.00 \_\_\_\_\_

TRUXEDO, INC. 6/16/2022 7:50 PM

LT B 23

LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154993-5/1



Work Order ID Part ID Release Date Want Date	Qty
--	-----

KIT: 1385954

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154993-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**RR BOW 58.438** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

LT B 23

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154993-6/1

\* 2 1 5 4 9 9 3 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1385954

TRUXEDO COVER COVER 13859 6/21/2022 12.00 RECEIPT LOC: **SHIPPING** 

RMA:

**COVER** 

Shop Resources Type	End Qty		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13859.dxfFÎ

CNC

2154993-6/1

KIT = 1385954 CUT FILE = 13859 VINYL SIDE UP

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO 1.974 24.611 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 44.687 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





**TRUXEDO, INC.** 6/16/2022 7:50 PM

LT B 23

LT B 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154993-6/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat
1704796	TUBE_F	POLY215 OD_1500FT SPL	FT	9.844	118.44	5

LTB 23

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154993-7/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154993-7/1 **SIDERAILS** KIT: 1385954 6/21/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ 0.667 8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 64.500** 

ΑF

AddI/Less Total Qty 0.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Part ID/Sub ID UOM Per Kit Qty Regd

HOOK MOLDED JX POWER HOOK BLACK 1.00

10.75

129.00

Addl/Less

Mat

LT110 SEAL ASY

1705156

12.00

12.00

0.00

0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

**TRUXEDO, INC.** 6/16/2022 7:50 PM

## LT B 23

WORK ORDER TRAVELER NEED TIME STUDY

LT B 23



**WORK ORDER ID: 2154993-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED \	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_0	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

TRUXEDO, INC. 6/16/2022 7:50 PM

# LT B 24

WORK ORDER TRAVELER

**WORK ORDER ID: 2154994/1** 

### **NEED TIME STUDY**

Work Order ID Part ID **Release Date Want Date** 2154994/1 6/17/2022 1385954

KIT: 1385954

6/21/2022

12.00 RECEIPT LOC: SHIPPING

LT B 24

DODGE RAM 1500 5FT7 BED\_22-19\_LT

RMA:

Shop Resources Type		d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

**ASSEMBLY - COVER** 

FP 685

FR HDR 59.125





**RR HDR 59.125** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1115355	RETAINER ST	RAP ASSY_12 LG	G_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RI	ETAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	Γ ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

**HELPER CARD** 

Total AddI/Less Qty 0.00 **INDIRECT** 12.00 12.00 0.00 0.06

**INDIRECT LABOR** 

6/16/2022 7:50 PM

# LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154994/1** 



Work Order ID Part ID		Release Da	ate Want Dat	te		Qty	/	
•					Qty	Total	Addl/Less	
					0.00			
LT410 FINL PACK	12.00	12.00	0.00	0.06	_			

PACKAGING
RAIL 64.500

Part ID/Sub ID		ПОМ	Qty Per Kit	Total Addl/Less Qty Reqd Mat
i ait ib/oub ib		CON	i di itit	Qty rtequ mat
1118325	MANUAL_GATOR_LT_ ETX	EΑ	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:50 PM TRUXEDO, INC.

LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154994-1/1



**Release Date Want Date** Work Order ID Part ID Qty

2154994-1/1 KIT: 1385954 6/21/2022

12.00

**HDRSEAL** 

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources End Q Type		d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Part ID/Sub ID

Qty **UOM Per Kit Qty Reqd** 

Total Addl/Less Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.365

126.553

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154994-2/1** 



Work Order ID Part ID	Release Date Want Date	Qty

2154994-2/1 HDRFR

6/21/2022

12.00

KIT: 1385954

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 59.125

Part ID/Sub ID					UOM F	Qty Per Kit	Total A	AddI/Less Mat
1705272	EXTRUDED A	AL_HEADER_L1	FRONT_201	14_10FT9	EA	0.50	6.00	
LT200 HEADERS	12.00	12.00	0.00	0.06				

HEADER PREP FP 1121 FR HDR 59.125

R HDR 59.125 RR HDR 59.125

FR SEAL 62.188

\* 6 2 . 1 8 8 \*

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 12.02 \_\_\_\_\_

6/16/2022 7:50 PM TRUXEDO, INC.

## LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154994-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154994-3/1 KIT: 1385954 6/21/2022

12.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

**RR HDR 59.125** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

EΑ 0.50 6.00 TRUXEDO, INC. 6/16/2022 7:50 PM

## LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154994-4/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154994-4/1 **BOWFR** KIT: 1385954 6/21/2022

12.00

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 58.438



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00 TRUXEDO, INC. 6/16/2022 7:50 PM

## LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154994-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1385954

6/21/2022

12.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2154994-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**RR BOW 58.438** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 24.00

LT B 24

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154994-6/1

\* 2 1 5 4 9 9 4 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1385954

**COVER** 

TRUXEDO COVER COVER 13859 6/21/2022

12.00 RECEIPT LOC: **SHIPPING** 

RMA:

Shop Resources Type	En	d Qty S	start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

2154994-6/1

KIT = 1385954 CUT FILE = 13859 VINYL SIDE UP

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO 1.974 24.611 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 44.687 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 48.00 24.00 \_\_ 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





**TRUXEDO, INC.** 6/16/2022 7:50 PM

LT B 24

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154994-6/1** 

\* 2 1 5 4 9 9 4 \*

Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	9.844	118.44	5

LT B 24

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154994-7/1



Work Order ID Part ID Release Date Want Date Qty

2154994-7/1 SIDERAILS **KIT: 1385954**  6/21/2022

12.00

KII: 1385954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

**SAW** 



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW BOSS\_LT\_16FT5

EA 0.667

8.00

LT170 RL PNCH1

12.00

12.00

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 64.500

ΑF

Qty Total AddI/Less

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

HOOK 64.500

0.34

\* 6 4 . 5 % % \*

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

0.00

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 10.75 129.00 \_\_\_\_\_\_

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 TRUXEDO, INC. 6/16/2022 7:51 PM

## LT B 24

WORK ORDER ID: 2154994-7/1

WORK ORDER TRAVELER

**NEED TIME STUDY** 



LT B 24

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: THICK TOWARD HOOK** 

DN
----

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	IdI/Less Mat
1704091	EXTRUDED \	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

**RAIL - ASSEMBLY** FP 1109 & 1110 DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

**TRUXEDO, INC.** 6/16/2022 7:51 PM

## LT B 25

WORK ORDER TRAVELER

**WORK ORDER ID: 2154995/1** 

### **NEED TIME STUDY**



AddI/Locc

LT B 25

Work Order ID	Part ID	Release Date Want Date	Qty
2154995/1	1385954	6/17/2022 6/21/2022	4.00
	KIT: 1385954		RECEIPT LOC: SHIPPING
	DODGE RA	AM 1500 5FT7 BED_22-19_LT	

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	4.00	4.00	0.0	0.08			

ASSEMBLY - COVER

FP 685 FR HDR 59.125

FR BOW 58.438

RR HDR 59.125

RR BOW 58.438

Qty

0.00

Total AddI/Less

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	idi/Less Mat
1705364	HEADER INSE	RT RETAINER	CLIP_1/8		EA	4.00	16.00	
1115355	RETAINER ST	RAP ASSY_12	LG_LP		EA	2.00	8.00	
1705404	HEADER END	PLUG REAR_I	LH_MOLDED	_2014_LP	EA	1.00	4.00	
1705405	HEADER END	PLUG REAR_I	RH_MOLDED	_2014_LP	EA	1.00	4.00	
1705310	HEADER END	PLUG_FRONT	Γ_RH_LT		EA	1.00	4.00	
1705311	HEADER END	PLUG_FRONT	Γ_LH_LT		EA	1.00	4.00	
1705192	EXTRUDED R	ETAINER LOO	P_SHORT7	5	EA	2.00	8.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER	R CARD ON L	EGS	EA	1.00	4.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEAD	ER CARD ON	N LEGS	EA	1.00	4.00	
Sub ID 3 HDRRR	RR HDR PAR	ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	4.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	4.00	
Sub ID 5 BOWRR	RR BOW PAR	T ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	4.00	
Sub ID 6 COVER	TRUXEDO CO	VER			EA	1.00	4.00	
LT999 HELPER	4.00	4.00	0.00	0.02				
HELPER CARD								

0.00

0.02

**INDIRECT LABOR** 

4.00

4.00

**INDIRECT** 

6/16/2022 7:51 PM

## LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 25

**WORK ORDER ID: 2154995/1** 

*	2	1	5	4	9	9	5	*

Work Order ID Part ID		Release D	ate Want Dat	te	Qty		
-					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	4.00	4.00	0.00	0.02	_		
DAGKAGING							

PACKAGING
RAIL 64.500

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	4.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	4.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	4.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	4.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	28.081
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	8.068
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	37.483
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	4.00
LT400 PACK SCAN	4.00 4.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:51 PM TRUXEDO, INC.

## LT B 25

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-1/1



**Release Date Want Date** Work Order ID Part ID Qty

2154995-1/1 **HDRSEAL**  6/21/2022

4.00

KIT: 1385954

**RECEIPT LOC:** 

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	4.00	4.00	0.0	0.0	2		

**SEAL PREP** FP 1121

Part ID/Sub ID

Qty UOM Per Kit Qty Regd

Total Addl/Less Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.365

42.184

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2154995-2/1

**HDRFR** 

6/21/2022

4.00

KIT: 1385954

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	4.00	4.00	0.	00 0	0.06			

**SAW** 

FR HDR 59.125

			Qty	i otai 🔝	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EA	0.50	2.0	0

LT200 HEADERS

4.00 4.00 0.00 0.02

EΑ

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

AddI/Less Qty Total UOM Per Kit Qty Reqd Mat

4.007

1.00

**TRUXEDO, INC.** 6/16/2022 7:51 PM

## LT B 25

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-3/1

\* 2 1 5 4 9 9 5 \*

Work Order ID Part ID Release Date Want Date Qty

2154995-3/1 HDRRR 6/21/2022 4.00 **KIT: 1385954** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	4.00	4.00	0.0	0.0	6		

**SAW** 

RR HDR 59.125

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 6/16/2022 7:51 PM

## LT B 25

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-4/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154995-4/1 **BOWFR**  6/21/2022

4.00

KIT: 1385954

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	4.00	4.00	0.	00 0.	06		

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 2.00 4.00 4.00 0.00 0.02

LT225 BOW ASY

**BOW PREP** 

FR BOW 58.438

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 8.00 TRUXEDO, INC.

### LT B 25

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-5/1



6/16/2022 7:51 PM

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154995-5/1 **BOWRR**  6/21/2022

4.00

KIT: 1385954

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	4.00	4.00	0.0	00 (	0.06			

SAW **FP 418** 

Qty Total AddI/Less UOM Per Kit Qty Reqd

Part ID/Sub ID

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1706079 0.50 2.00 4.00 4.00 0.00 0.02 LT225 BOW ASY

**BOW PREP** 

**RR BOW 58.438** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 8.00

LT B 25

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154995-6/1** 

\* 2 1 5 4 9 9 5 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1385954

**COVER** 

TRUXEDO COVER COVER 13859 6/21/2022 4.00 RECEIPT LOC: **SHIPPING** 

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	4.00	4.00	0.0	0 0.17			

ÌS:\CutFiles\13000\13859.dxfFÎ

CNC

2154995-6/1

KIT = 1385954 CUT FILE = 13859 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1705605
 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO
 YD
 1.974
 8.204
 \_\_\_\_\_\_

 LP500 DBND LOOP
 4.00
 4.00
 0.00
 0.57

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 14.896 0.00 **LP504 SEW LOGO** 4.00 4.00 0.33

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 LOGO GATOR LT EΑ 1.00 4.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 16.00 1115357 CONTROL STRAP EΑ 2.00 8.00 \_ **LP508 SEW POLY** 4.00 0.00 1.00 4.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





**TRUXEDO, INC.** 6/16/2022 7:51 PM

LT B 25

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154995-6/1** 

\* 2 1 5 4 9 9 5 \*

Work Order ID Pa	art ID Release Date Want Date	Qty
•		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY 215 OD 1500FT SPI	FT 9.844 39.482

LT B 25

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154995-7/1

Work Order ID Part ID **Release Date Want Date** Qtv

2154995-7/1 **SIDERAILS**  6/21/2022

4.00

KIT: 1385954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	4.00	4.00	0.0	0.0	5		

SAW

**RAIL 64.500** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ 0.667 2.667

LT170 RL PNCH1

4.00

4.00

0.00 0.09

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 64.500** 

ΑF

AddI/Less Qty Total 0.00

Addl/Less

Mat

LT100 HOOK INST 4.00 4.00 0.00 0.11

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qtv Total Part ID/Sub ID UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 10.75 43.00 LT110 SEAL ASY 4.00 4.00 0.00 0.18

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

**TRUXEDO, INC.** 6/16/2022 7:51 PM

## LT B 25

WORK ORDER TRAVELER

NEED TIME STUDY

LT B 25



**WORK ORDER ID: 2154995-7/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.792	43.598	
1706422	SIDE RAIL E	END PLUG_SCRE	EW BOSS_RH	H_LT	EA	2.00	8.00	
1706421	SIDE RAIL E	END PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	8.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	16.00	
LT120 RAIL ASY	4.00	4.00	0.00	0.14		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	8.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	8.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	4.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	4.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	4.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	4.00
1705177	LABEL_2 X 1	EA	1.00	4.01

**NEED TIME STUDY** 

**WORK ORDER ID: 2154996/1** 

WORK ORDER TRAVELER



LT B 26

Work Order ID Pa	rt ID F	Release Date Wa	ant Date	Qty
	30634 <b>Г: 1330634</b>	6/17/2022	6/21/2022	8.00 RECEIPT LOC: <b>SHIPPING</b>

HONDA RIDGELINE\_22-17\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.	0.36	5		

**ASSEMBLY - COVER** 

FP 685

FR HDR 57.063



**RR HDR 57.063** 

Part ID/Sub ID		ПОМ	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
Part ID/Sub ID		OOW	rei Kit	Qty Requ	iviat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
Sub ID 7 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 1 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 COVER	TRUXEDO COVER	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT75	EA	2.00	16.00	
LT999 HELPER	8.00 8.00 0.00 0.04		_		
HELPER CARD					

8.00 **INDIRECT** 8.00 0.00 0.04 0.00

AddI/Less

Total

Qty

**INDIRECT LABOR** 

**TRUXEDO, INC.** 6/16/2022 7:51 PM

## LT B 26

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 26

WORK ORDER ID: 2154996/1

Work Order ID Part ID		Release Da	ate Want Dat	te	Qty		
LT410 FINL PACK	8.00	8.00	0.00	0.04	0.00		

PACKAGING				
<b>RAIL 58.688</b>				

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118635	MANUAL_RIDGELINE_GATOR_TRUCK XL	EA	1.00	8.00
1118574	BAG HDW_HONDA RIDGELINE_LT PRIVATE LABEL	EA	1.00	8.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	56.162
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	93.707
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00
LT400 PACK SCAN	8.00 8.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total Addl/Less

LT B 26

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154996-1/1

Work Order ID Part ID	Release Date Want Date	Qty
		4.,

2154996-1/1

**HDRFR** 

6/21/2022

8.00

KIT: 1330634

FR HDR PART ID FOR HEADER CARD ON LEGS

**RECEIPT LOC:** 

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.00	0.12			

SAW

FR HDR 57.063

Total Addl/Less Qtv Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 EΑ

LT200 BOWS-HDRS

8.00

**RR HDR 57.063** 

0.50

4.00

**HEADER PREP** 

FR HDR 57.063

8.00

0.00

0.04

FR SEAL 60.188

**RR SEAL 60.188** 

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty UOM Per Kit Qty Reqd

Total AddI/Less

EΑ

1.00

8.014 \_\_\_\_\_

6/16/2022 7:51 PM TRUXEDO, INC.

## LT B 26

LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-2/1

**Release Date Want Date** Work Order ID Part ID Qty

2154996-2/1 KIT: 1330634 6/21/2022

8.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run S Hrs I	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0	.12		

**SAW** 

**RR HDR 57.063** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

4.00

# LT B 26

LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-3/1



Work Order ID	Part ID	Release Date Want Date	Qty

2154996-3/1 E

BOWFR

6/21/2022

8.00

KIT: 1330634

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12			

SAW

FP 418

FR BOW 56.375

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078

EXTRUDED AL BOW TUBE LOOP ALIGN BLK 9FT10 EA 0.50 4.00

LT225 BOW ASY

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 8.00 8.00 0.00 0.04

0.50 4.00 \_\_\_\_\_

**BOW PREP** 

FR BOW 56.375



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00

16.00

## LT B 26

LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154996-4/1** 

\* 2 1 5 4 9 9 6 \*

Work Order ID	Part ID	Release Date Want Date	Qty

2154996-4/1 BOWRR

6/21/2022

8.00

KIT: 1330634

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12			

SAW FP 418

RR BOW 56.375

Qty Total AddI/Less
Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 4.00 \_\_\_\_\_\_

LT225 BOW ASY 8.00 8.00 0.00 0.04

**BOW PREP** 

RR BOW 56.375

Part ID/Sub ID

UM Per Kit Qty Reqd Mat

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 16.00 \_\_\_\_\_\_

LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-5/1

ork Order ID Part ID Release Date Want Date	Qty
---	-----

2154996-5/1 COVER KIT: 1330634 6/21/2022

8.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.0	0 0.35	5		

ÌS:\CutFiles\13000\13306.dxf Î

CNC

KIT = 1330634**CUT FILE = 13306 VINYL SIDE UP** 

						Qty	iolai A	uui/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	75_BLACK_AI	LT SHCO	YD	1.813	15.066	
LP500 DBND LOOP	8.00	8.00	0.00	1.14				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

						Qty	i otai 🔑	adi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON	N_YKK UN-NAF	JUMBO_	_38 MM_BLACK	YD	3.531	28.341	
<b>LP504 SEW LOGO</b>	8.00	8.00	0.00	0.67				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATOR_	_LT			EA	1.00	8.00	
1110935	VELCRO HOOK	_NYLON_BLAC	CK_1 X 3.5_	SEW ON	EA	4.00	32.00	
1115357	CONTROL STR	AP			EA	2.00	16.00	
<b>LP508 SEW POLY</b>	8.00	8.00	0.00	2.00		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 26

LT B 26

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2154996-5/1



Work Order ID Part ID		Release Date Want Date		Qty				
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat		
1704796		TUBE POLY .215 OD 1500FT SPL	FT	9.511	76.29			

LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-6/1

Work Order ID Part ID **Release Date Want Date** Qty

2154996-6/1 **SIDERAILS** KIT: 1330634 6/21/2022

8.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.11			

SAW

FP 1100 & 1101 **RAIL 58.688** 



Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Regd Mat EΑ 0.667 5.333

1706426

EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW

BOSS\_LT\_16FT5

8.00

LT170 RL PNCH1

8.00

0.00 0.18

**RAIL FABRICATION - PUNCH** 

FP 1100 & 1101 **RAIL 58.688** 

**PUNCH LATCH HOLES** 

**PUNCH MOUNTING AND TENSION CONTROL HOLES USE DIE 15 WITH TOP PLATE ROTATED TO POSITION 2** 

**AFEC** 

AddI/Less Qty Total 0.00 0.00 LT165 RL PNCH0 8.00 8.00 0.08

**RAIL FABRICATION - PUNCH** 

FP 1100 & 1101 **RAIL 58.688** 



**PUNCH A 8.750** 



**PUNCH B 30.125** 



LT B 26

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-6/1



Work Order ID Part ID	Release Date Want Date	Qty
-----------------------	------------------------	-----

0.00

**PUNCH MOUNTING HOLES USE DIE 3 USE ALIGNMENT GUAGE 1706812** 

8.00

Qty Total AddI/Less 0.00

**RAIL FABRICATION - NOTCHER** FP 1100 & 1101



0.32

**DIM B 6.000** 

**NOTCH RAIL** 

LT180 NOTCHER

Qty Total AddI/Less 0.00

LT100 HOOK INST 8.00 8.00 0.00 0.23

8.00

**RAIL - HOOK INSTALLATION** FP 1102 & 1103



						Qty	ı otal 🔑	addi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705156	HOOK MOLE	ED_JX POWER	R HOOK_BLA	CK_1.00	FT	9.781	78.248	3
LT110 SEAL ASY	8.00	8.00	0.00	0.36				

**RAIL - SEAL APPLICATION** FP 1102 & 1103

**RAIL 58.688** 



**CUT SEAL AWAY FROM RAIL NOTCH SEE VIDEO** 

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1114731	EXTRUDED	WEATHER SEA	L_TPR_1/4 X	1_ACRYL	FT	9.823	79.369	
1706422	SIDE RAIL E	END PLUG_SCRI	EW BOSS_RH	I_LT	EA	2.00	16.00	
1706421	SIDE RAIL E	END PLUG_SCRI	EW BOSS_LH	_LT	EA	2.00	16.00	
1706547	SCREW_PN	NHEAD_SQ DR_	6-32 X 3/8		EA	4.00	32.00	
LT120 RAIL ASY	8.00	8.00	0.00	0.29				

# LT B 26

WORK ORDER ID: 2154996-6/1

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 26



Work Order ID Part ID

**Release Date Want Date** 

Qty

RAIL - ASSEMBLY FP 1102 & 1103 RAIL 58.688

DRIVER RAIL ONLY

USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE USE LATCH 1116224 THE SHORT TOGGLE HANDLE ONE

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	16.00
1705336	HEADER STOP_LT	EA	2.00	16.00
1116224	LATCH PRE-ASSY_TOGGLE_HC	EA	1.00	8.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00
1705177	LABEL_2 X 1	EA	1.00	8.019

## LT B 26

LT B 26

8.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154996-7/1

\* 2 1 5 4 9 9 6 \*

Work Order ID Part ID Release Date Want Date Qty

2154996-7/1 HDRSEAL 6/21/2022 KIT: 1330634

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT200 BOWS-HDRS	8.00	8.00	0.0	0.0	04		

SEAL PREP FP 1121

FR SEAL 60.188

\* 6 & . 1 8 8 \*

Total Addl/Less

Mat

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL 300FT SPL 1.5 HT LP FT

UOM Per Kit Qty Reqd

Qty

**RECEIPT LOC:** 

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 10.031 81.655 \_\_\_\_

## LT B 27

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154997/1** 



Work Order ID	Part ID	Release Date Want Date	Qty
2154997/1	1331034	6/17/2022 6/21/2022	9.00
	KIT: 1331034		RECEIPT LOC: SHIPPING

FORD RANGER DC 5FT BED\_22-19\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	9.00	9.00	0.	00 0.18	3		

ASSEMBLY - COVER

FP 685 FR HDR 52.750

\* 5 2 . 7 5 Q \*



RR HDR 52.750

RR BOW 52.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER C	LIP_1/8		EA	4.00	36.00	
1115355	RETAINER STR	RAP ASSY_12 LG	G_LP		EA	2.00	18.00	
1705404	HEADER END I	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	9.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	9.00	
1705310	HEADER END I	PLUG_FRONT_F	RH_LT		EA	1.00	9.00	
1705311	HEADER END I	PLUG_FRONT_L	H_LT		EA	1.00	9.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	N LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	9.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	9.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	9.00	
LT999 HELPER	9.00	9.00	0.00	0.04		_		

**HELPER CARD** 

**INDIRECT LABOR** 

LT B 27

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154997/1** 



Work Order ID	ler ID Part ID			rder ID Part ID Release Date Want Date						<u> </u>	
·						Qty	Total	Addl/Less	r		
						0.00					
LT410 FINL PA	ACK	9.00	9.00	0.00	0.04						

PACKAGING RAIL 57.313

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	9.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA	1.00	9.00
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	9.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	84.336
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00
LT400 PACK SCAN	9.00 9.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total Addl/Less

6/16/2022 7:52 PM TRUXEDO, INC.

### LT B 27

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2154997-1/1 KIT: 1331034 6/21/2022

9.00

**HDRSEAL** 

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	9.00	9.00	0.	0.0	5		

**SEAL PREP** FP 1121

Part ID/Sub ID

Total Addl/Less UOM Per Kit Qty Regd Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

9.313

Qty

85.279

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-2/1



Work Order ID Part ID Release Date Want Date Qty	
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2154997-2/1 **HDRFR**  6/21/2022

9.00

KIT: 1331034

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	.13		

SAW

FR HDR 52.750

Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

9.00 9.00

0.50 4.50 EΑ

0.00 0.05

**HEADER PREP** FP 1121

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 9.015

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

6/16/2022 7:52 PM TRUXEDO, INC.

### LT B 27

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154997-3/1 KIT: 1331034 6/21/2022

9.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0 0.1	3		

**SAW** 

**RR HDR 52.750** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705241 EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5 EΑ 0.50 4.50

### LT B 27

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-4/1



Work Order ID Part ID	Release Date Want Date	Qty
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2154997-4/1 **BOWFR** KIT: 1331034 6/21/2022

9.00

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	13		

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 4.50

LT225 BOW ASY

9.00 9.00 0.00

0.05

**BOW PREP** 

FR BOW 52.125



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 18.00

## LT B 27

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-5/1

\* 2 1 5 4 9 9 7 \*

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154997-5/1

BOWRR

6/21/2022

9.00

KIT: 1331034

RR BOW PART ID FOR HEADER CARD ON LEGS.

**RECEIPT LOC:** 

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0.13			

SAW FP 418

RR BOW 52.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 4.50 \_\_\_\_\_\_

LT225 BOW ASY 9.00 9.00 0.00 0.05

**BOW PREP** 

RR BOW 52.125

Part ID/Sub ID

UM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00 18.00 \_\_\_\_\_\_

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-6/1

Work Order ID Part ID Release Date Want Date	Qty
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2154997-6/1

COVER

6/21/2022

9.00

KIT: 1331034

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	9.00	9.00	0.	00 0	0.39			



CNC

KIT = 1331034**CUT FILE = 13310 VINYL SIDE UP** 

						Qιy	i Olai A	Jul/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PC	OLYEST_18 OZ_7	75_BLACK_A	LT SHCO	YD	1.774	16.592	
LP500 DBND LOOP	9.00	9.00	0.00	1.29				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.313	29.913	
<b>LP504 SEW LOGO</b>	9.00	9.00	0.00	0.75				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATOR_	LT			EA	1.00	9.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON			SEW ON	EA	4.00	36.00	
1115357	CONTROL STRA	AP			EA	2.00	18.00	
<b>LP508 SEW POLY</b>	9.00	9.00	0.00	2.25		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





Qty Total AddI/Less

LT B 27

LT B 27

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154997-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	8.792	79.339	

LT B 27

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154997-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1331034

6/21/2022

9.00

SIDERAILS KIT: 1331034

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0 0.12			

**SAW** 

2154997-7/1

RAIL 57.313

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW

BOSS\_LT\_16FT5

**LT170 RL PNCH1** 9.00 9.00 0.00 0.20

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108

RAIL 57.313

ΑF

Qty Total Addl/Less

6.00

EΑ

0.667

**LT100 HOOK INST** 9.00 9.00 0.00 0.26

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 57.313

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 FT 9.552 85.968 \_\_\_\_\_\_

LT110 SEAL ASY 9.00 9.00 0.00 0.41

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 57.313

## LT B 27

LT B 27

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154997-7/1** 



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: NARROW TOWARD HOOK

DM

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddi/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	9.594	87.208	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	H_LT	EA	2.00	18.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	18.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	36.00	
LT120 RAIL ASY	9.00	9.00	0.00	0.32				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 57.313 \* 5 7 . 3 1 3 \* DO

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	18.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	18.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	9.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	9.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	9.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	9.00
1705177	LABEL_2 X 1	EA	1.00	9.022

# LT B 28

LT B 28

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154998/1** 

\* 2 1 5 4 9 9 8 \*

AddI/Less

Work Order ID	Part ID	Release Date Wa	int Date	Qty
2154998/1	1345734	6/17/2022	6/21/2022	3.00
	KIT: 1345734			RECEIPT LOC: SHIPPING

TOYOTA TUNDRA 6.5FT BED\_21-07\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	3.00	3.00	0.0	0.06			

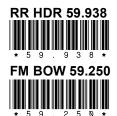
ASSEMBLY - COVER

FP 685

FR HDR 59.813



**HELPER CARD** 





Total

Qtv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	RT RETAINER CL	_IP_1/8		EA	4.00	12.00	
1115355	RETAINER ST	RAP ASSY_12 LG	_LP		EA	2.00	6.00	
1705404	HEADER END	PLUG REAR_LH_	_MOLDED	_2014_LP	EA	1.00	3.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	3.00	
1705310	HEADER END	PLUG_FRONT_R	H_LT		EA	1.00	3.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	3.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON L	EGS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	3.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	3.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	3.00	
Sub ID 7 COVER	TRUXEDO CO	/ER			EA	1.00	3.00	
LT999 HELPER	3.00	3.00	0.00	0.01		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	3.00	3.00	0.00	0.01			

## LT B 28

WORK ORDER TRAVELER

**WORK ORDER ID: 2154998/1** 

#### NEED TIME STUDY

LT B 28

\* 2 1 5 4 9 9 8 \*

Work Order ID Part ID Release Date Want Date Qty

INDIRECT LABOR

Qty Total Addl/Less
0.00 \_\_\_\_\_
LT410 FINL PACK 3.00 3.00 0.00 0.04

PACKAGING
RAIL 76.000

D ( ID (0 l- ID			Qty	Total AddI/Less
Part ID/Sub ID		UOW	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	3.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	3.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	3.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	3.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	21.061
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	6.051
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	17.57
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00
LT400 PACK SCAN	3.00 3.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

LT B 28

LT B 28

3.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/21/2022

**WORK ORDER ID: 2154998-1/1** 

\* 2 1 5 4 9 9 8 \*

Work Order ID Part ID Release Date Want Date Qty

2154998-1/1 HDRSEAL KIT: 1345734

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	3.00	3.00	0.	0.0	2		

SEAL PREP FP 1121

FR SEAL 62.938

RR SEAL 63.063

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT 10.5

10.50

32.052

LT B 28

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154998-2/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2154998-2/1 **HDRFR**  6/21/2022

3.00

KIT: 1345734

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	00 0	.04		

**SAW** 

FR HDR 59.813

Part ID/Sub ID		UOM	Qty Per Kit	Total A Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	1.50	

LT200 HEADERS

3.00 3.00 0.00 0.02

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 3.005

6/16/2022 7:53 PM TRUXEDO, INC.

## LT B 28

LT B 28

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154998-3/1

**Release Date Want Date** Work Order ID Part ID Qty

2154998-3/1 KIT: 1345734 6/21/2022

3.00

**HDRRR** 

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

**SAW** 

**RR HDR 59.938** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

1.50

# LT B 28

WORK ORDER TRAVELER NEED TIME STUDY

LT B 28

WORK ORDER ID: 2154998-4/1

Work Order ID Part ID Release Date Want Date

Qty

2154998-4/1

BOWFR

6/21/2022

3.00

KIT: 1345734

0, = 1, = 0 = 1

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Ē	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW

**FP 418** 

FR BOW 59.125



Qty Total AddI/Less
Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 1.50 \_\_\_\_\_\_

LT225 BOW ASY 3.00 3.00 0.00 0.01

**BOW PREP** 

FR BOW 59.125



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 6.00 \_\_\_\_\_

# LT B 28

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2154998-5/1

LT B 28

**Release Date Want Date** Work Order ID Part ID Qty

> **BOWFM** 6/21/2022 3.00 KIT: 1345734 RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW **FP 418** 

2154998-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.50 0.50 3.00 3.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**FM BOW 59.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 6.00

# LT B 28

LT B 28 **NEED TIME STUDY** 

WORK ORDER TRAVELER

WORK ORDER ID: 2154998-6/1

Work Order ID Part ID Release Date Want Date Qt	ty
---	----

2154998-6/1

**BOWRR** 

6/21/2022

3.00

KIT: 1345734

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

LT225 BOW ASY

3.00

3.00

0.00

0.01

0.50

1.50

**BOW PREP** 

RR BOW 59.250

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 6.00

LT B 28

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154998-7/1** 

\* 2 1 5 4 9 9 8 \*

Work Order ID Part ID Release Date Want Date Qty

2154998-7/1 COVER **KIT: 1345734**  6/21/2022

3.00 RECEIPT LOC: **SHIPPING** 

TRUXEDO COVER COVER 13457

RMA:

Shop Resources Type	E	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	3.00	3.00	0.00	0.13			

ÌS:\CutFiles\13000\13457.dxf+Î

CNC

KIT = 1345734 CUT FILE = 13457 VINYL SIDE UP

Total AddI/Less Qty Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO 2.293 7.149 **LP500 DBND LOOP** 3.00 3.00 0.00 0.43

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.351 13.095 **LP504 SEW LOGO** 3.00 3.00 0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 6.00 18.00 1115357 **CONTROL STRAP** EΑ 2.00 6.00 1705442 LOGO GATOR LT EΑ 1.00 3.00 \_ **LP508 SEW POLY** 3.00 0.00 3.00 0.75

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





LT B 28

LT B 28

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154998-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
				Qty	Total A	ddl/Less
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	TU	BE_POLY215 OD_1500FT SPL	FT	9.979	30.019	

LTB 28

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154998-8/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154998-8/1 **SIDERAILS**  6/21/2022

3.00

KIT: 1345734

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0 0.04	ļ.		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ 1.00 3.00

LT170 RL PNCH1

3.00

0.00

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 76.000** 



ΑF

AddI/Less Total Qty

LT100 HOOK INST

3.00

3.00

3.00

0.00

0.09

0.07

0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total AddI/Less Part ID/Sub ID Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 12.667 38.001 LT110 SEAL ASY 3.00 3.00 0.00 0.14

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 76.000** 

# LT B 28

WORK ORDER TRAVELER NEED TIME STUDY

LT B 28



**WORK ORDER ID: 2154998-8/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	12.708	38.506	
1706421	SIDE RAIL E	END PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	6.00	
1706422	SIDE RAIL E	END PLUG_SCRE	EW BOSS_RH	H_LT	EA	2.00	6.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	12.00	
LT120 RAIL ASY	3.00	3.00	0.00	0.11		_		

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	6.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	6.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	3.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	3.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	3.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	3.00
1705177	LABEL_2 X 1	EA	1.00	3.007

# LT B 29

LT B 29

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2154999/1** 



AddI/Less

Work Order ID	Part ID	Release Date Want Date	Qty
2154999/1	1345834	6/17/2022 6/21/2022	6.00
	KIT: 1345834		RECEIPT LOC: SHIPPING
	TOYOTA TUN	DRA 6.5FT BED W/TRAC 21-07 LT	

RMA:

Shop Resources Type		End Qty	Qty Start Qty		Run Start Hrs Date		
LT300 COVER ASY	6.00	6.00	0.0	0.12			

**ASSEMBLY - COVER** 

FP 685 FR HDR 5

FR HDR 59.813

FR BOW 59.125

**HELPER CARD** 



RR BOW 59.250

Qtv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	12.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	6.00	
1705405	HEADER END F	PLUG REAR_RH_	MOLDED	_2014_LP	EA	1.00	6.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	6.00	
1705311	HEADER END F	PLUG_FRONT_LI	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON L	.EGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	N LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COV	'ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.03		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	6.00	6.00	0.00	0.03			

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154999/1** 



Work Order ID	Part ID		Release Date Want Date			Qty				
INDIRECT LAI	BOR									
							Qty	Total	AddI/Less	
							0.00			
LT410 FINL PA	ACK	6.00	6.00		0.00	0.09	_			

PACKAGING						
<b>RAIL 76.000</b>						
				Ш		
				Ш		
+ 7 6	<i>y</i>	<i>y</i>	<i>y</i>	-		

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	6.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1118480	BAG HDW_07 TUNDRA W/TRAC_ANTI-RT_LT	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less 0.00

## LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-1/1



**Release Date Want Date** Work Order ID Part ID Qty

2154999-1/1 **HDRSEAL**  6/21/2022

6.00

KIT: 1345834

**RECEIPT LOC:** 

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.	0.0	3		

**SEAL PREP** FP 1121

Part ID/Sub ID

Total Addl/Less UOM Per Kit Qty Regd Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.50

Qty

64.103

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-2/1

\* 2 1 5 4 9 9 9 \*

Work Order ID Part II	Release Date Want Date	Qty

2154999-2/1

HDRFR

6/21/2022

6.00

KIT: 1345834

FR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	9		

**SAW** 

FR HDR 59.813

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	3.00	)

0.00

LT200 HEADERS
HEADER PREP

FP 1121 FR HDR 59.813

FR HDR 59.813

RR HDR 59.938

6.00

FR SEAL 62.938

0.03

RR SEAL 63.06

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

6.00

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 6.01 \_\_\_\_\_

**TRUXEDO, INC.** 6/16/2022 7:53 PM

### LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

6/21/2022

WORK ORDER ID: 2154999-3/1

\* 2 1 5 4 9 9 9 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1345834

6.00 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

**HDRRR** 

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

**SAW** 

2154999-3/1

RR HDR 59.938

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 6/16/2022 7:53 PM

### LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-4/1



Work Order ID Part ID	Release Date Want Date	Qty
İ		

2154999-4/1

**BOWFR** 

6/21/2022

6.00

KIT: 1345834

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	9		

SAW

**FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

LT225 BOW ASY

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 6.00 0.00 0.03

0.50 3.00

**BOW PREP** 



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

12.00

TRUXEDO, INC. 6/16/2022 7:53 PM

### LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-5/1

**Release Date Want Date** Work Order ID Part ID Qtv

KIT: 1345834

6/21/2022

6.00

**BOWFM** 

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.	00 (	0.09			

SAW **FP 418** 

2154999-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 3.00 0.50 6.00 6.00 0.00 0.03 LT225 BOW ASY

**BOW PREP** 

**FM BOW 59.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 12.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH TRUXEDO, INC. 6/16/2022 7:53 PM

### LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-6/1

Work Order ID	Part ID	Release Date Want Date	Qty

2154999-6/1 **BOWRR**  6/21/2022

6.00

KIT: 1345834

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

3.00 0.50

6.00 6.00 0.00 0.03 LT225 BOW ASY

**BOW PREP** 

RR BOW 59.250

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 12.00

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-7/1

Work Order ID Part ID Release Date Want Date Qt	ty
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2154999-7/1

**COVER** KIT: 1345834 6/21/2022

6.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.	00 0	0.26			



CNC

KIT = 1345834**CUT FILE = 13458 VINYL SIDE UP** 

Part ID/Sub ID					UOM	હાયુ Per Kit		Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	75_BLACK_A	LT SHCO	YD	2.293	14.297	
LP500 DBND LOOP	6.00	6.00	0.00	0.86				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A	AddI/Less Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.351	26.19	
<b>LP504 SEW LOGO</b>	6.00	6.00	0.00	0.50		_		

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1110935	VELCRO HC	OK_NYLON_BL	ACK_1 X 3.5	_SEW ON	EA	6.00	36.00	
1115357	CONTROL S	TRAP			EA	2.00	12.00	
1705442	LOGO_GAT	OR_LT			EA	1.00	6.00	
<b>LP508 SEW POLY</b>	6.00	6.00	0.00	1.50				

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





**TRUXEDO, INC.** 6/16/2022 7:54 PM

LT B 29

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2154999-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE POLY .215 OD 1500FT SPL	FT	9.979	60.037	

LT B 29

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2154999-8/1



Work Order ID Part ID **Release Date Want Date** Qtv

2154999-8/1

**SIDERAILS** 

6/21/2022

6.00

KIT: 1345834

PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.08			

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW

BOSS\_LT\_13FT2

LT170 RL PNCH1 6.00 6.00 0.00 0.13

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108

**RAIL 76.000** 

ΑF

AddI/Less Total Qty

6.00

LT100 HOOK INST 6.00 6.00 0.00 0.17

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

EΑ

1.00

0.00

Qty Total Addl/Less Part ID/Sub ID Mat UOM Per Kit Qty Regd

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 12.667 76.002 LT110 SEAL ASY 6.00 6.00 0.00 0.27

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 76.000** 

TRUXEDO, INC. 6/16/2022 7:54 PM

### LT B 29

WORK ORDER TRAVELER

**NEED TIME STUDY** 

**WORK ORDER ID: 2154999-8/1** 



LT B 29

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: THICK TOWARD HOOK** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A	AddI/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	12.708	77.012	2
1706421	SIDE RAIL I	END PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	12.00	
1706422	SIDE RAIL I	END PLUG_SCR	EW BOSS_RH	H_LT	EA	2.00	12.00	
1706547	SCREW_PI	N HEAD_SQ DR_	6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21				

**RAIL - ASSEMBLY** FP 1109 & 1110 DΡ

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	12.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00
1705177	LABEL_2 X 1	EA	1.00	6.014

TRUXEDO, INC. 6/16/2022 7:54 PM

# LT B 30

**WORK ORDER ID: 2155000/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 



LT B 30

RECEIPT LOC: SHIPPING

Work Order ID Part ID **Release Date Want Date** Qty 2155000/1 6/17/2022 6/21/2022 1345934 9.00

> KIT: 1345934 DODGE RAM 1500 5FT7 BED\_18-09\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	9.00	9.00	0.	0.18			

**ASSEMBLY - COVER** 

**FP 685** 

FR HDR 59.250

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Regd	ddl/Less Mat
1705364	HEADER IN	SERT RETAINER (	CLIP 1/8		EA	4.00	36.00	
1115355		STRAP ASSY 12 L	_		EA	2.00	18.00	
1705404		_ ID PLUG REAR_LI	_	2014 LP	EA	1.00	9.00	
1705405	HEADER EN	_ ID PLUG REAR_R	_ H_MOLDEI	 D_2014_LP	EA	1.00	9.00	
1705310	HEADER EN	ID PLUG_FRONT_	RH_LT		EA	1.00	9.00	
1705311	HEADER EN	ID PLUG_FRONT_	LH_LT		EA	1.00	9.00	
1705192	EXTRUDED	RETAINER LOOP	_SHORT7	75	EA	2.00	18.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADER	CARD ON I	_EGS	EA	1.00	9.00	
Sub ID 2 HDRFR	FR HDR PAI	RT ID FOR HEADE	R CARD O	N LEGS	EA	1.00	9.00	
Sub ID 3 HDRRR	RR HDR PA	RT ID FOR HEADE	R CARD O	N LEGS	EA	1.00	9.00	
Sub ID 4 BOWFR	FR BOW PA	RT ID FOR HEADE	ER CARD C	N LEGS	EA	1.00	9.00	
Sub ID 5 BOWRR	RR BOW PA	RT ID FOR HEADI	ER CARD C	ON LEGS	EA	1.00	9.00	
Sub ID 6 COVER	TRUXEDO (	COVER			EA	1.00	9.00	
LT999 HELPER	9.00	9.00	0.00	0.04		_		
HELDED GADD								

**HELPER CARD** 

Total AddI/Less Qty 0.00 **INDIRECT** 9.00 9.00 0.00 0.04

**INDIRECT LABOR** 

6/16/2022 7:54 PM

# LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155000/1** 



Work Order ID Part ID	Release Da	ate Want Dat	е	Qty				
					Qty	Total	AddI/Less	
					0.00			
LT410 FINL PACK	9.00	9.00	0.00	0.04	_			

PACKAGING
RAIL 64.500

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	9.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	9.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	9.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	9.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	63.183
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	18.153
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	52.71
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	9.00
LT400 PACK SCAN	9.00 9.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

6/16/2022 7:54 PM TRUXEDO, INC.

LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2155000-1/1 **HDRSEAL**  6/21/2022

9.00

KIT: 1345934

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	9.00	9.00	0.	0.0	)5		

**SEAL PREP** FP 1121

Part ID/Sub ID

Total AddI/Less UOM Per Kit Qty Reqd Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.396

Qty

95.20

TRUXEDO, INC. 6/16/2022 7:54 PM

# LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-2/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2155000-2/1 **HDRFR**  6/21/2022

9.00

KIT: 1345934

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	13		

SAW

FR HDR 59.250

Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 4.50 EΑ

9.00 LT200 HEADERS 9.00 0.00 0.05

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **UOM Per Kit Qty Reqd** Mat EΑ 1.00 9.015

6/16/2022 7:54 PM TRUXEDO, INC.

### LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-3/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1345934

**HDRRR** 

6/21/2022

9.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	13		

**SAW** 

2155000-3/1

RR HDR 59.250

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ

1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 0.50

4.50

TRUXEDO, INC. 6/16/2022 7:54 PM

### LT B 30

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2155000-4/1

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2155000-4/1 **BOWFR**  6/21/2022

9.00

LT B 30

KIT: 1345934

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	0 0.13	3		

SAW **FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

LT225 BOW ASY

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 9.00 0.05

0.50 4.50

9.00 0.00

**BOW PREP** 

FR BOW 58.625



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

18.00

TRUXEDO, INC. 6/16/2022 7:54 PM

# LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-5/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1345934

6/21/2022

9.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	1	End Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.	00 (	0.13			

SAW **FP 418** 

2155000-5/1

Qty Total AddI/Less UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 4.50

LT225 BOW ASY

9.00

9.00

0.00 0.05

**BOW PREP** 

Part ID/Sub ID

RR BOW 58.625

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 18.00

2155000-6/1

### LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-6/1

Work Order ID Part ID Release Date Want Date Qtv

KIT: 1345934

6/21/2022

9.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

**COVER** 

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	9.00	9.00	0.0	0.0	39		

ÎS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345934**CUT FILE = 13459 VINYL SIDE UP** 

Qty Total AddI/Less UOM Per Kit Qty Reqd Part ID/Sub ID 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO YD 1.974 18.459 **LP500 DBND LOOP** 9.00 9.00 0.00 1.29

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.712 33.515 **LP504 SEW LOGO** 9.00 9.00 0.00 0.75

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705442 LOGO\_GATOR\_LT EΑ 1.00 9.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 4.00 36.00 EΑ 1115357 **CONTROL STRAP** 2.00 18.00 \_\_ 0.00 **LP508 SEW POLY** 9.00 9.00 2.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





Total

AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:54 PM

LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155000-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty					
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat		
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	9.875	89.115			

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155000-7/1



Work Order ID Part ID **Release Date Want Date** Qty

2155000-7/1

**SIDERAILS** 6/21/2022 KIT: 1345934

EΑ

0.667

RECEIPT LOC: SHIPPING

9.00

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	9.00	9.00	0.0	00 0.	.12		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW

BOSS\_LT\_16FT5

9.00

LT170 RL PNCH1 9.00 9.00 0.00 0.20

9.00

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108

**RAIL 64.500** 

ΑF

AddI/Less Qty Total 0.00

6.00

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

0.26

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

0.00

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 FT 10.75 96.75 LT110 SEAL ASY 9.00 9.00 0.00 0.41

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 64.500** 

**TRUXEDO, INC.** 6/16/2022 7:54 PM

# LT B 30

LT B 30

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155000-7/1** 



Work Order ID Part ID Release Date Want Date Qty



**SEAL ORIENTATION: UNIVERSAL** 

 $\mathsf{DL}$ 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	10.792	98.097	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	18.00	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	18.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	36.00	
LT120 RAIL ASY	9.00	9.00	0.00	0.32		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

\*\* 6 4 . . 5 % % \*\*
DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	18.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	18.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	9.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	9.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	9.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	9.00
1705177	LABEL_2 X 1	EA	1.00	9.022

# **LTB31**

**NEED TIME STUDY** 

**WORK ORDER ID: 2155001/1** 

WORK ORDER TRAVELER



AddI/Locc

LT B 31

Work Order ID	Part ID	Release Date Want Date	Qty
2155001/1	1346634	6/17/2022 6/21/2022	3.00
	KIT: 1346634		RECEIPT LOC: SHIPPING

DODGE RAM 1500 S BED\_08-02\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	3.00	3.00	0.0	0.06			

**ASSEMBLY - COVER** 

FP 685 FR HDR 62.750

**HELPER CARD** 

**RR HDR 59.438** 



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldi/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	12.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	6.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	3.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	3.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	3.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	3.00	
1705192	EXTRUDED RET	TAINER LOOP_S	HORT75		EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART II	O FOR HEADER	CARD ON	LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	3.00	
Sub ID 5 BOWFM	FM BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	3.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	3.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	3.00	
LT999 HELPER	3.00	3.00	0.00	0.01		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	3.00	3.00	0.00	0.01			

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 31

\* 2 1 5 5 9 9 1 \*

**WORK ORDER ID: 2155001/1** 

**Release Date Want Date** 

Qty

Work Order ID Part ID

INDIRECT LABOR

					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	3.00	3.00	0.00	0.04			

PACKAGING
RAIL 73.500

			Qty	Total Addl	/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd M	lat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	3.00 _	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	3.00 _	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	3.00 _	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	3.00 _	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	21.061 _	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	6.051	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	17.57	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00 _	
LT400 PACK SCAN	3.00 3.00 0.00 0.00		_		

SCAN ONLY

Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:55 PM

### **LTB31**

WORK ORDER TRAVELER NEED TIME STUDY

LT B 31



**WORK ORDER ID: 2155001-1/1** 

Work Order ID Part ID Release Date Want Date

Qty

2155001-1/1

HDRSEAL

6/21/2022

3.00

KIT: 1346634

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	3.00	3.00	0.0	0.02			

SEAL PREP FP 1121

FR SEAL 65.875

RR SEAL 62.563

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total A UOM Per Kit Qty Reqd

Total AddI/Less Qty Regd Mat

FT 10.703

32.672

**NEED TIME STUDY** 

LT B 31

WORK ORDER TRAVELER

WORK ORDER ID: 2155001-2/1

6/16/2022 7:55 PM

Work Order ID Part ID	Release Date Want Date	Qty
-----------------------	------------------------	-----

2155001-2/1 **HDRFR**  6/21/2022

3.00

KIT: 1346634

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	00 0	.04		

**SAW** 

FR HDR 62.750

						Qty	i otai <i>i</i>	addi/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	1.50	
LT200 HEADERS	3.00	3.00	0.00	0.02				

**HEADER PREP** FP 1121







Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 3.005

6/16/2022 7:55 PM TRUXEDO, INC.

### LT B 31

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2155001-3/1



LT B 31

**Release Date Want Date** Work Order ID Part ID Qty

2155001-3/1 **HDRRR** 6/21/2022 3.00 RECEIPT LOC: KIT: 1346634

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.0	4		

**SAW** 

**RR HDR 59.438** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 1.50

TRUXEDO, INC. 6/16/2022 7:55 PM

### LT B 31

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

LT B 31

WORK ORDER ID: 2155001-4/1

**Release Date Want Date** 

Qty

2155001-4/1

**BOWFR** 

6/21/2022

3.00

KIT: 1346634

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0 0.04			

**SAW** 

**FP 418** 

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 3.00

1.50 0.50

LT225 BOW ASY

3.00

0.00

0.01

**BOW PREP** 

FR BOW 61.125



Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ

2.00

6.00

**TRUXEDO, INC.** 6/16/2022 7:55 PM

### LT B 31

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155001-5/1** 

Release Date Want Date

Qty

2155001-5/1

BOWFM

6/21/2022

3.00

RECEIPT LOC:

LT B 31

KIT: 1346634

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	ı	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.	0.0	04		

SAW FP 418

FM BOW 60.375

\* 6 \( \text{ \text{ } \text{

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 1.50 \_\_\_\_\_\_

LT225 BOW ASY 3.00 3.00 0.00 0.01

**BOW PREP** 

FM BOW 60.375

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 6.00 \_\_\_

TRUXEDO, INC.

6/16/2022 7:55 PM

### LT B 31

**LTB31** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155001-6/1

Work Order ID Part ID Release Date Want Date Qt	ty
---	----

2155001-6/1

**BOWRR** 

6/21/2022

3.00

KIT: 1346634

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW **FP 418** 

Qty Total AddI/Less

Part ID/Sub ID

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

UOM Per Kit Qty Reqd

LT225 BOW ASY

3.00

3.00

0.00 0.01

1.50 0.50

**BOW PREP** 

RR BOW 59.625

Part ID/Sub ID 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

Total AddI/Less UOM Per Kit Qty Reqd

EΑ

2.00

6.00

LT B 31

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155001-7/1** 



Work Order ID Part ID Release Date Want Date Qty	
--	--

2155001-7/1

COVER KIT: 1346634 6/21/2022

3.00

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	3.00	3.00	0.0	00 0.	13		



CNC

KIT = 1346634**CUT FILE = 13466 VINYL SIDE UP** 

						Qty	rotar <i>F</i>	addi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_	75_BLACK_AL	LT SHCO	YD	2.217	6.91	
LP500 DBND LOOP	3.00	3.00	0.00	0.43		_		

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.212	12.677	
<b>LP504 SEW LOGO</b>	3.00	3.00	0.00	0.25				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATOR_	<u>L</u> T			EA	1.00	3.00	
1110935	VELCRO HOOK	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON					18.00	
1115357	CONTROL STR	AP			EA	2.00	6.00	
<b>LP508 SEW POLY</b>	3.00	3.00	0.00	0.75		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





**TRUXEDO, INC.** 6/16/2022 7:55 PM

LT B 31

LT B 31

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155001-7/1** 



Work Order ID	Part ID	Release Date Want Date	Qty					
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat		
1704796		TUBE POLY .215 OD 1500FT SPL	FT	10.182	30.629			

LT B 31

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155001-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2155001-8/1 **SIDERAILS** 

KIT: 1346634

6/21/2022

3.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0 0.04	ļ.		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

3.00 1.00

LT170 RL PNCH1

3.00

3.00

0.00

0.07

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 73.500** 

ΑF

AddI/Less Qty Total 0.00

LT100 HOOK INST

3.00

3.00

0.00

0.09

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Part ID/Sub ID

Qtv Total AddI/Less UOM Per Kit Qty Regd Mat

1705156

HOOK MOLDED JX POWER HOOK BLACK 1.00

FT

12.25

36.75

LT110 SEAL ASY

3.00

3.00

0.00

0.14

**RAIL - SEAL APPLICATION** FP 1109 & 1110

**RAIL 73.500** 

TRUXEDO, INC. 6/16/2022 7:55 PM

# LT B 31

WORK ORDER TRAVELER

**NEED TIME STUDY** 



**WORK ORDER ID: 2155001-8/1** Work Order ID Part ID

**Release Date Want Date** 

Qty

LT B 31



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.104	36.676	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	6.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	6.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	12.00	
LT120 RAIL ASY	3.00	3.00	0.00	0.11				

**RAIL - ASSEMBLY** FP 1109 & 1110

DL

	UOM	Per Kit	Qty Reqd Mat
HEADER STOP_LT	EA	2.00	6.00
VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	6.00
LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	3.00
FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	3.00
DECAL_TENSION CONTROL_BLOCK	EA	1.00	3.00
DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	3.00
LABEL_2 X 1	EA	1.00	3.007
	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG LATCH PRE-ASSY_TOGGLE_2008 FLAT SPRING038 X .625 X 3.818_ SS DECAL_TENSION CONTROL_BLOCK DECAL_CAUTION_DO NOT STOW COVER AT CAB	HEADER STOP_LT  VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG  LATCH PRE-ASSY_TOGGLE_2008  FLAT SPRING038 X .625 X 3.818_ SS  DECAL_TENSION CONTROL_BLOCK  DECAL_CAUTION_DO NOT STOW COVER AT CAB  EA	HEADER STOP_LT  VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG  LATCH PRE-ASSY_TOGGLE_2008  FLAT SPRING038 X .625 X 3.818_ SS  DECAL_TENSION CONTROL_BLOCK  DECAL_CAUTION_DO NOT STOW COVER AT CAB  EA  1.00

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002/1



AddI/Less

Work Order ID	Part ID	Release Date Want Date	Qty
2155002/1	1346934	6/17/2022 6/21/2022	12.00
	KIT: 1346934		RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED\_18-09\_LT

RMA:

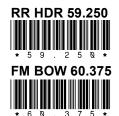
Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

**ASSEMBLY - COVER** 

FP 685 FR HDR 62.750

FR BOW 61.125

**HELPER CARD** 



RR BOW 59.500

Qtv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1115355	RETAINER ST	RAP ASSY_12 LO	S_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002/1



		110104100 20		••		٠.,	′
INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

Release Date Want Date

PACKAGING
RAIL 73.250

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

TRUXEDO, INC. 6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2155002-1/1 **HDRSEAL** 6/21/2022 12.00 RECEIPT LOC: KIT: 1346934

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources End C		d Qty Sta	Qty Start Qty S		Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

**SEAL PREP** FP 1121

Total Addl/Less

Mat

Qty

Part ID/Sub ID **UOM Per Kit Qty Reqd** 

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 10.693 130.559

6/16/2022 7:55 PM

# LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-2/1

Work Order ID Part ID Release Date Want Date Qty	
--	--

2155002-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1346934

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Total AddI/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 6.00 EΑ

LT200 HEADERS

12.00 12.00 0.00 0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

**TRUXEDO, INC.** 6/16/2022 7:55 PM

### LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-3/1

\* 2 1 5 5 9 9 2 \*

Work Order ID Part ID Release Date Want Date Qty

2155002-3/1 HDRRR 6/21/2022 12.00 **KIT: 1346934** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	rt Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

**TRUXEDO, INC.** 6/16/2022 7:55 PM

### LT B 32

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155002-4/1** 

Release Date Want Date

Qty

2155002-4/1

BOWFR

6/21/2022

12.00 RECEIPT LOC:

LT B 32

KIT: 1346934

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FP 418

FR BOW 61.125

Qty Total AddI/Less
Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

FR BOW 61.125

\* 6 1 . 1 2 5 \*

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 24.00 \_\_\_\_\_

TRUXEDO, INC. 6/16/2022 7:55 PM

## LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-5/1

Work Order ID	Part ID	Release Date Want Date	Qty

2155002-5/1 **BOWFM**  6/21/2022

12.00

KIT: 1346934

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

**FM BOW 60.375** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 24.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH TRUXEDO, INC.

6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-6/1

**Release Date Want Date** Work Order ID Part ID Qty

2155002-6/1 **BOWRR**  6/21/2022

12.00

KIT: 1346934

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

Qty Total AddI/Less UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

**BOW PREP** 

Part ID/Sub ID

**RR BOW 59.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

2155002-7/1

### LT B 32

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155002-7/1** 

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1346934

6/21/2022

12.00

TRUXEDO COVER

RMA:

**COVER** 

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			



CNC

KIT = 1346934**CUT FILE = 13469 VINYL SIDE UP** 

						Qty	i Olai - A	dui/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_POL	YEST_18 OZ_7	5_BLACK_A	LT SHCO	YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.198	50.537	
<b>LP504 SEW LOGO</b>	12.00	12.00	0.00	1.00				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL ST	RAP			EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





**TRUXEDO, INC.** 6/16/2022 7:55 PM

LT B 32

LT B 32

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155002-7/1** 



Work Order ID	Part ID	Release Date Want Date		Qty				
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat		
1704796		TUBE POLY .215 OD 1500FT SPL	FT	10.167	122.33			

LT B 32

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155002-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2155002-8/1 **SIDERAILS** KIT: 1346934 6/21/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ 1.00 12.00

LT170 RL PNCH1

12.00

12.00

12.00

12.00

0.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 73.250** 

ΑF

AddI/Less Total Qty 0.00

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

0.34

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 12.208 146.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 73.250** 

**TRUXEDO, INC.** 6/16/2022 7:56 PM

## LT B 32

WORK ORDER TRAVELER

**NEED TIME STUDY** 

LT B 32



**WORK ORDER ID: 2155002-8/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

D	L

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 73.250 \* 7 3 . 2 5 8 \*

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 33

WORK ORDER ID: 2155003/1

Work Order ID Part ID

Release Date Want Date

\* 2 1 5 5 % % 3 **Qty** 

2155003/1

1346934

6/17/2022

6/21/2022

12.00 RECEIPT LOC: **SHIPPING** 

KIT: 1346934

DODGE RAM 1500 6FT4 BED\_18-09\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

**ASSEMBLY - COVER** 

FP 685

FR HDR 62.750

FR BOW 61.125



FM BOW 60.375



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER CL	_IP_1/8		EA	4.00	48.00	
1115355	RETAINER STR	RAP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END F	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COV	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06	_		

LT B 33

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

### **NEED TIME STUDY**

**WORK ORDER ID: 2155003/1** 

\* 2 1 5 5 % % 3 \*

INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

**Release Date Want Date** 

PACKAGING
RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1117934	MANUAL GATOR TRUCK XL	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EΑ	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:56 PM

LT B 33

LT B 33

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155003-1/1** 

\* 2 1 5 5 % % 3 \*

Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 6/21/2022 12.00 **KIT: 1346934** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Stai	t Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2155003-1/1

FR SEAL 65.875

\* 6 2 . 4 3 8 \*

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.693 130.559

6/16/2022 7:56 PM

## LT B 33

LT B 33

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155003-2/1

Work Order ID Part ID Release Date Want Date	Qty
--	-----

2155003-2/1 **HDRFR**  6/21/2022

12.00

KIT: 1346934

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 62.750

						Ųίy	i Olai I	Addi/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED A	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	6.00	o
LT200 HEADERS	12.00	12.00	0.00	0.06				

**HEADER PREP** FP 1121







Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

6/16/2022 7:56 PM TRUXEDO, INC.

### LT B 33

**NEED TIME STUDY** WORK ORDER TRAVELER

LT B 33

WORK ORDER ID: 2155003-3/1

Work Order ID Part ID

**Release Date Want Date** 

Qty

2155003-3/1

**HDRRR** 

6/21/2022

12.00

KIT: 1346934

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

RR HDR 59.250

Part ID/Sub ID

Qtv Total Addl/Less UOM Per Kit Qty Reqd

Mat

1705242

EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9

EΑ 0.50

TRUXEDO, INC. 6/16/2022 7:56 PM

## LT B 33

**NEED TIME STUDY** WORK ORDER TRAVELER

LT B 33



WORK ORDER ID: 2155003-4/1

**Release Date Want Date** Work Order ID Part ID

Qty

2155003-4/1

**BOWFR** 

6/21/2022

12.00

KIT: 1346934

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty Sta	rt Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

**FP 418** 

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 12.00 0.00

0.50 6.00

LT225 BOW ASY

12.00

0.06

**BOW PREP** 

FR BOW 61.125



Part ID/Sub ID

1110934

Qty Total AddI/Less UOM Per Kit Qty Reqd

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EΑ

2.00

TRUXEDO, INC. 6/16/2022 7:56 PM

## LT B 33

**NEED TIME STUDY** WORK ORDER TRAVELER

LT B 33

WORK ORDER ID: 2155003-5/1

Work Order ID Part ID

**Release Date Want Date** 

Qty

2155003-5/1

**BOWFM** 

6/21/2022

12.00

KIT: 1346934

FM BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

0.50

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

6.00

Total

LT225 BOW ASY

12.00 12.00 0.00 0.06

AddI/Less

Mat

**BOW PREP** 

**FM BOW 60.375** 

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

TRUXEDO, INC.

6/16/2022 7:56 PM

LT B 33

LT B 33

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155003-6/1

Work Order ID	Part ID	Release Date Want Date	Qty
2155003-6/1	BOWRR	6/21/2022	12.00

6/21/2022

KIT: 1346934

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 6.00 0.50 LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

**RR BOW 59.500** 

			Qty	Total A	AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00	·

LT B 33

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155003-7/1



Work Order ID Part ID Release Date Want Date Qtv 2155003-7/1 **COVER** 

KIT: 1346934

6/21/2022

12.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			



CNC

KIT = 1346934**CUT FILE = 13469 VINYL SIDE UP** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 2.217 27.642 LP500 DBND LOOP 12.00 12.00 0.00 1.71

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.198 50.537 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705442 LOGO\_GATOR\_LT EΑ 1.00 12.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 72.00 EΑ 1115357 **CONTROL STRAP** 2.00 24.00 \_\_ 0.00 **LP508 SEW POLY** 12.00 12.00 3.00

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





**TRUXEDO, INC.** 6/16/2022 7:56 PM

LT B 33

LT B 33

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155003-7/1** 



Work Order ID	Part ID	Release Date Want Date	Qty				
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat	
1704796		TUBE_POLY215 OD_1500FT SPL	FT	10.167	122.33		

LT B 33

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155003-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2155003-8/1 **SIDERAILS**  6/21/2022

12.00

KIT: 1346934

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ

12.00 1.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 73.250** 



ΑF

AddI/Less Total Qty 0.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 12.208 146.496 LT110 SEAL ASY 12.00 12.00 0.00 0.55

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 73.250** 

TRUXEDO, INC. 6/16/2022 7:56 PM

## LT B 33

WORK ORDER ID: 2155003-8/1

WORK ORDER TRAVELER

**NEED TIME STUDY** 

Work Order ID Part ID **Release Date Want Date** 

Qty

LT B 33



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM F	Qty Per Kit		ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

**RAIL - ASSEMBLY** FP 1109 & 1110

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

WORK ORDER TRAVELER

WORK ORDER ID: 2155004/1

#### **NEED TIME STUDY**

**Release Date Want Date** Work Order ID Part ID Qty 2155004/1 1346934 6/17/2022 12.00

KIT: 1346934

6/21/2022

RECEIPT LOC: SHIPPING

**LTB 34** 

DODGE RAM 1500 6FT4 BED\_18-09\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0.2	4		

**ASSEMBLY - COVER** 

FP 685

FR HDR 62.750

**HELPER CARD** 





Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	48.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	LUG REAR_RH_	MOLDED.	_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EΑ	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EΑ	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON LI	EGS	EΑ	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EΑ	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EΑ	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD OI	N LEGS	EΑ	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

6/16/2022 7:56 PM

## **LTB 34**

**LTB 34** 

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155004/1** 



INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

**Release Date Want Date** 

PACKAGING						
RAIL 73	.250					
+ 7 3	2 5 % +					

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 6/16/2022 7:56 PM

LT B 34

**LTB 34** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155004-1/1



**Release Date Want Date** Work Order ID Part ID Qty

2155004-1/1 KIT: 1346934 6/21/2022

12.00

**HDRSEAL** 

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.0	0.06	5		

**SEAL PREP** FP 1121

Part ID/Sub ID

Qty **UOM Per Kit Qty Reqd** 

Total Addl/Less Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

10.693

6/16/2022 7:56 PM

## LT B 34

LT B 34

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155004-2/1

Work Order ID Part ID	Release Date Want Date	Qty

2155004-2/1

**HDRFR** 

6/21/2022

12.00

KIT: 1346934

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

FR HDR 62.750

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	)

LT200 HEADERS

12.00 12.00 0.00

0.06

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

**TRUXEDO, INC.** 6/16/2022 7:56 PM

LT B 34

LT B 34

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155004-3/1

\* 2 1 5 5 % % 4 \*

Work Order ID Part ID Release Date Want Date Qty

2155004-3/1 HDRRR 6/21/2022 12.00 KIT: 1346934 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	rt Qty S	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW** 

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 6/16/2022 7:56 PM

### LT B 34

WORK ORDER TRAVELER

**NEED TIME STUDY** 

Work Order ID Part ID	Release Date Want Date	Qty

2155004-4/1 **BOWFR** 

WORK ORDER ID: 2155004-4/1

6/21/2022

12.00

LT B 34

KIT: 1346934

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

0.50 6.00

LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FR BOW 61.125



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

**TRUXEDO, INC.** 6/16/2022 7:57 PM

## **LTB 34**

NEED TIME STUDY

LT B 34

WORK ORDER TRAVELER

WORK ORDER ID: 2155004-5/1

\* 2 1 5 5 % % 4 \*

Work Order ID Part ID	Release Date Want Date	Qty
		,

2155004-5/1 BOWFM

6/21/2022

12.00

KIT: 1346934

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FM BOW 60.375

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 6.00 \_\_\_\_\_\_
LT225 BOW ASY 12.00 12.00 0.00 0.06

**BOW PREP** 

FM BOW 60.375

Part ID/Sub ID

UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

EA 2.00 24.00 \_\_\_\_\_\_

TRUXEDO, INC.

6/16/2022 7:57 PM

LT B 34

LT B 34

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155004-6/1

12.00

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1346934

**BOWRR** 

6/21/2022 RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418** 

2155004-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 12.00 12.00 0.00 0.06 LT225 BOW ASY

6.00

**BOW PREP** 

**RR BOW 59.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 EΑ 2.00 24.00

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

**LTB 34** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155004-7/1** 



Work Order ID Part ID Release Date Want Date Qty	
--	--

2155004-7/1 COVER **KIT: 1346934**  6/21/2022

12.00 RECEIPT LOC: **SHIPPING** 

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

iS:\CutFiles\13000\13469.dxfoî

CNC

KIT = 1346934 CUT FILE = 13469 VINYL SIDE UP

						Qty	ı otal <i>F</i>	addi/Less	
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat	
1705605	FABRIC_POL	YEST_18 OZ_7	5_BLACK_A	LT SHCO	YD	2.217	27.642	2	
LP500 DBND LOOP	12.00	12.00	0.00	1.71					

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

David ID/Outs ID					11014	Qty	Total A	
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	_YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.198	50.537	
<b>LP504 SEW LOGO</b>	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				6.00	72.00	
1115357	CONTROL S	ΓRAP			EA	2.00	24.00	
<b>LP508 SEW POLY</b>	12.00	12.00	0.00	3.00		_		

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:57 PM

LT B 34

LT B 34

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155004-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	10.167	122.33	

**LTB 34** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155004-8/1** 



Work Order ID Part ID Release Date Want Date Qty

KIT: 1346934

6/21/2022

12.00

KII: 1346934

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

**SIDERAILS** 

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

**SAW** 

2155004-8/1



Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL\_SIDE RAIL\_ANTI-RT\_SCREW BOSS\_LT\_13FT2

EA 1.00

12.00

LT170 RL PNCH1

12.00

0.00

12.00

0.27

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 RAIL 73.250

\* 7 3 . 2 5 N

ΑF

Qty Total AddI/Less

**LT100 HOOK INST** 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 73.250

Part ID/Sub ID

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

0.00

1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00

FT 12.208

146.496

LT110 SEAL ASY

12.00

12.00

0.00

0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 73.250 TRUXEDO, INC. 6/16/2022 7:57 PM

### LT B 34

WORK ORDER TRAVELER

**WORK ORDER ID: 2155004-8/1** 

**NEED TIME STUDY** 



**LTB 34** 

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM I	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	i_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

**RAIL - ASSEMBLY** FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

WORK ORDER TRAVELER

**WORK ORDER ID: 2155005/1** 

#### **NEED TIME STUDY**

Work Order ID	Part ID	Release Date Want Date	Qty
2155005/1	1346934	6/17/2022 6/21/2022	5.00

KIT: 1346934

6/17/2022 6/21/2022

RECEIPT LOC: SHIPPING

LT B 35

DODGE RAM 1500 6FT4 BED\_18-09\_LT

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	5.00	5.00	0.	00 0.1	0		

**ASSEMBLY - COVER** 

FP 685

FR HDR 62.750

**RR HDR 59.250** 



Total

AddI/Less

Qtv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	20.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	10.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED_	_2014_LP	EA	1.00	5.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	5.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	5.00	
1705311	HEADER END F	PLUG_FRONT_L	H_LT		EA	1.00	5.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	10.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON LE	EGS	EA	1.00	5.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	5.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	5.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	5.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	5.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	5.00	
Sub ID 7 COVER	TRUXEDO COV	'ER			EA	1.00	5.00	
LT999 HELPER	5.00	5.00	0.00	0.02		_		

HELPER CARD
-------------

					Qty	Total	AddI/Less
					0.00		
INDIRECT	5.00	5.00	0.00	0.02			

6/16/2022 7:57 PM

## LT B 35

LT B 35

WORK ORDER TRAVELER

Work Order ID Part ID

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155005/1** 



INDIRECT LABOR							
					Qty	Total	AddI/Less
LT410 FINL PACK	5.00	5.00	0.00	0.07	0.00		
	0.00	0.00	0.00	0.01			

**Release Date Want Date** 

PACKAGING								
<b>RAIL 73.250</b>								
+ 7 3 2 5 N								

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	5.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	5.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	5.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	5.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	35.102
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	10.085
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	29.283
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	5.00
LT400 PACK SCAN	5.00 5.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

**TRUXEDO, INC.** 6/16/2022 7:57 PM

LT B 35

LT B 35

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155005-1/1** 



Work Order ID Part ID Release Date Want Date Qty

2155005-1/1 HDRSEAL 6/21/2022 5.00 **KIT: 1346934** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	5.00	5.00	0.0	0.03			

SEAL PREP FP 1121

FR SEAL 65.875

RR SEAL 62.438

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT 10.6

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.693 54.399

6/16/2022 7:57 PM

# LT B 35

LT B 35

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155005-2/1** 

\* 2 1 5 5 % % 5 \*

Work Order ID Part ID Release Date Want Date Qty
--

2155005-2/1

HDRFR

6/21/2022

**5.00** 

KIT: 1346934

0/2 1/2022

5.00 RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	5.00	5.00	0.0	00 0.	07		

**SAW** 

FR HDR 62.750

						Qty	ı otal <i>i</i>	Aaai/Less
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	2.50	·
LT200 HEADERS	5.00	5.00	0.00	0.03				

HEADER PREP FP 1121 FR HDR 62.750







Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

UOM Per Kit Qty Reqd
EA 1.00 5.009

6/16/2022 7:57 PM TRUXEDO, INC.

### LT B 35

WORK ORDER ID: 2155005-3/1

**NEED TIME STUDY** 

LT B 35

WORK ORDER TRAVELER

**Release Date Want Date** Work Order ID Part ID Qty

> **HDRRR** 6/21/2022 5.00 **RECEIPT LOC:** KIT: 1346934

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	5.00	5.00	0.00	0.07			

**SAW** 

2155005-3/1

**RR HDR 59.250** 

Qtv Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 2.50

### LT B 35

WORK ORDER ID: 2155005-4/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 35

Work Order ID Part ID Release Date Want Date Qty

2155005-4/1 BOWFR 6/21/2022 5.00

**KIT: 1346934** RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	5.00	5.00	0.00	0.07			

SAW FP 418

FR BOW 61.125

Qty Total AddI/Less
Part ID/Sub ID

UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 2.50 \_\_\_\_\_\_

LT225 BOW ASY 5.00 5.00 0.00 0.02

**BOW PREP** 

FR BOW 61.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 10.00 \_\_\_\_\_

### LT B 35

WORK ORDER TRAVELER

Work Order ID Part ID

**Shop Resources** 

#### **NEED TIME STUDY**

WORK ORDER ID: 2155005-5/1

Release Date Want Date

**Start Qty** 

Qty

2155005-5/1

**BOWFM** 

6/21/2022

Setup

Hrs

5.00

LT B 35

KIT: 1346934

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Run Start	Finish	Drawing ID/

**Date** 

RECEIPT LOC:

**Hrs Date** 

5.00 0.00 **LT600 SAW** 5.00 0.07

**End Qty** 

SAW **FP 418** 

Type

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Regd Mat

1706079

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

2.50

LT225 BOW ASY

5.00

0.00

0.02

0.50

**BOW PREP** 

**FM BOW 60.375** 

5.00

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

10.00

TRUXEDO, INC.

6/16/2022 7:57 PM

# LT B 35

**NEED TIME STUDY** 

LT B 35

WORK ORDER TRAVELER

WORK ORDER ID: 2155005-6/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1346934

6/21/2022

5.00

**BOWRR** 

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	5.00	5.00	0.0	00 0	0.07			

SAW **FP 418** 

2155005-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 0.50 2.50 5.00 5.00 0.00 0.02 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 10.00

2155005-7/1

### LT B 35

LT B 35

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155005-7/1

Work Order ID Part ID **Release Date Want Date** Qtv

KIT: 1346934

6/21/2022

5.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

**COVER** 

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	5.00	5.00	0.0	0.2	2		



CNC

KIT = 1346934**CUT FILE = 13469 VINYL SIDE UP** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO YD 2.217 11.517 \_\_\_\_\_ LP500 DBND LOOP 5.00 5.00 0.00 0.71

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 4.198 21.057 **LP504 SEW LOGO** 5.00 5.00 0.00 0.42

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705442 LOGO\_GATOR\_LT EΑ 1.00 5.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 30.00 EΑ 1115357 **CONTROL STRAP** 2.00 10.00 \_\_ 0.00 **LP508 SEW POLY** 5.00 5.00 1.25

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 35

LT B 35

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155005-7/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	10.167	50.971	

**LTB 35** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155005-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2155005-8/1 **SIDERAILS** KIT: 1346934 6/21/2022

5.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	5.00	5.00	0.0	0.0	07		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

EΑ 1.00 5.00

LT170 RL PNCH1

5.00

5.00

0.00 0.11

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 73.250** 

ΑF

AddI/Less Qty Total

LT100 HOOK INST

5.00

5.00

0.00

0.14

0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qtv Total Addl/Less Part ID/Sub ID Qty Reqd Mat UOM Per Kit

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 12.208 61.04 LT110 SEAL ASY 5.00 5.00 0.00 0.23

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 73.250** 

### LT B 35

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 35



**WORK ORDER ID: 2155005-8/1** 

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

 $\mathsf{DL}$ 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.25	61.863	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	10.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	10.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	20.00	
LT120 RAIL ASY	5.00	5.00	0.00	0.18		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 73.250 \* 7 3 . . 2 5 & \* \* DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	10.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	10.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	5.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	5.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	5.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	5.00
1705177	LABEL_2 X 1	EA	1.00	5.012

WORK ORDER TRAVELER

**WORK ORDER ID: 2155006/1** 

### **NEED TIME STUDY**

D TIME STUDY

Work Order ID Part ID Release Date Want Date Qty

2155006/1 1348134 6/17/2022 6/21/2022 2.00 **KIT: 1348134** RECEIPT LOC: **SHIPPING** 

DODGE RAM 1500 L BED\_08-02\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.	00 0.	04		

ASSEMBLY - COVER

FP 685

**HELPER CARD** 

FR HDR 62.750

FR BOW 61.375

RR HDR 59.438

\* 5 9 . 4 3 8 \*

FM BOW 60.375

RR BOW 59.500

LT B 36

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSE	RT RETAINER CI	LIP_1/8		EA	4.00	8.00	
1117693	RETAINER STI	RAP ASSY_15 LG	S_LP		EA	2.00	4.00	
1705404	HEADER END	PLUG REAR_LH_	_MOLDED	_2014_LP	EA	1.00	2.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	2.00	
1705310	HEADER END	PLUG_FRONT_R	RH_LT		EA	1.00	2.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	2.00	
1705192	EXTRUDED RE	ETAINER LOOP_S	SHORT7	5	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	.EGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	2.00	2.00	0.00	0.01			

6/16/2022 7:58 PM

# LT B 36

LT B 36

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155006/1** 

Work Order ID Part	ID	Release D	Release Date Want Date			Qty				
INDIRECT LABOR										
					Qty 7	Total	Addl/Less			
LT440 FINIL BACK	2.00	2.00	0.00	0.02	0.00					
LT410 FINL PACK	2.00	2.00	0.00	0.03						

PACKAGING								
<b>RAIL 95.500</b>								
* 9 5 . 5 % % *								

			Qty	Total Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	( FT	8.50	17.049
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	18.741
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less 0.00

LT B 36

**NEED TIME STUDY** 

LT B 36

WORK ORDER TRAVELER

WORK ORDER ID: 2155006-1/1

**Release Date Want Date** Work Order ID Part ID Qty

2155006-1/1 **HDRSEAL** 6/21/2022 2.00 RECEIPT LOC: KIT: 1348134

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	l	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.	00 0.01			

**SEAL PREP** FP 1121

1704787

Part ID/Sub ID

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

UOM Per Kit Qty Regd

Qty

Mat

Total Addl/Less

FT 10.703 21.781

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 36

WORK ORDER ID: 2155006-2/1

6/16/2022 7:58 PM

Work Order ID Part ID Release Date Want Date Qty	
--	--

2155006-2/1 **HDRFR** KIT: 1348134 6/21/2022

2.00

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.	0 00	.03		

SAW



Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

LT200 HEADERS

2.00 2.00 0.00 0.01

0.50 1.00 EΑ

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 2.003

### LT B 36

LT B 36

2.00

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155006-3/1

\* 2 1 5 5 % & 6 \*

Work Order ID Part ID Release Date Want Date Qty

2155006-3/1 HDRRR 6/21/2022 KIT: 1348134

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03	3		

**SAW** 

RR HDR 59.438

Part ID/Sub ID

Compared to the second of th

### LT B 36

WORK ORDER ID: 2155006-4/1

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

LT B 36

\* 2 1 5 5 % % 6 \*

Work Order ID Part ID Release Date Want Date Qty

BOWFR 6/21/2022 2.00 **KIT: 1348134** RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	)3		

SAW FP 418

2155006-4/1

FR BOW 61.375

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL BOW TUBE LOOP ALIGN BLK 10FT8 EA 0.50 1.00 \_\_\_\_\_\_

**BOW PREP** 

FR BOW 61.375

Qty Total AddI/Less
Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 4.00 \_\_\_\_\_

# LT B 36

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2155006-5/1

Work Order ID	Part ID	Release Date Want Date	Qty

2155006-5/1 **BOWFM** KIT: 1348134 6/21/2022

2.00

LT B 36

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00 0.50 2.00 2.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**FM BOW 60.375** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 4.00

TRUXEDO, INC.

6/16/2022 7:58 PM

# LT B 36

LT B 36

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155006-6/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1348134

6/21/2022

2.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.	0 00	.03		

SAW **FP 418** 

2155006-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 1.00 0.50 2.00 2.00 0.00 0.01 LT225 BOW ASY

**BOW PREP** 

**RR BOW 59.500** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 4.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH 2155006-7/1

# LT B 36

LT B 36

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155006-7/1

Work Order ID Part ID Release Date Want Date Qtv

KIT: 1348134

6/21/2022

2.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

**COVER** 

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.0	00 0.	09		



CNC

KIT = 1348134**CUT FILE = 13481 VINYL SIDE UP** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705605 FABRIC POLYEST 18 OZ 75 BLACK ALT SHCO YD 2.832 5.884 LP500 DBND LOOP 2.00 2.00 0.00 0.29

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 5.434 10.903 **LP504 SEW LOGO** 2.00 2.00 0.00 0.17

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705442 LOGO\_GATOR\_LT EΑ 1.00 2.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON EΑ 6.00 12.00 EΑ 1115357 **CONTROL STRAP** 2.00 4.00 \_\_ 2.00 0.00 **LP508 SEW POLY** 2.00 0.50

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** FP 699

FR ROD 62.750



LT B 36

LT B 36

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155006-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	10.182	20.42	

LT B 36

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155006-8/1** 



Work Order ID Part ID **Release Date Want Date** Qty 2155006-8/1 **SIDERAILS** 

KIT: 1348134

6/21/2022

2.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03	3		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW EΑ 1.00

BOSS\_LT\_16FT5

2.00

LT170 RL PNCH1

2.00

2.00

0.00

0.04

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 95.500** 

ΑF

AddI/Less Qty Total

0.00

LT100 HOOK INST

2.00

2.00

0.00

0.06

**RAIL - HOOK INSTALLATION** FP 1109 & 1110



Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 15.917 31.834 LT110 SEAL ASY 2.00 2.00 0.00 0.09

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 95.500** 

# LT B 36

**WORK ORDER ID: 2155006-8/1** 

WORK ORDER TRAVELER

**NEED TIME STUDY** 



LT B 36

Work Order ID Part ID **Release Date Want Date** Qty



**SEAL ORIENTATION: UNIVERSAL** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	15.625	31.563	
1706421	SIDE RAIL E	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	4.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07		_		

**RAIL - ASSEMBLY** FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

**NEED TIME STUDY** 

**WORK ORDER ID: 2155007/1** 

WORK ORDER TRAVELER

Work Order ID	Part ID	Release Date W	ant Date	Qty
2155007/1	1348934	6/17/2022	6/21/2022	10.00
	KIT: 1348934			RECEIPT LOC: SHIPPING

DODGE RAM 1500 8FT BED\_22-09\_LT

RMA:

LT B 37

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	10.00	10.00	0.00	0.20			

**ASSEMBLY - COVER** 

FP 685 FR HDR 62.750

**RR HDR 59.250** 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	40.00	
1117693	RETAINER STR	AP ASSY_15 LG	_LP		EA	2.00	20.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	10.00	
1705405	HEADER END F	LUG REAR_RH_	MOLDED	_2014_LP	EA	1.00	10.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	10.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	10.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	'5	EA	2.00	20.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	FOR HEADER CA	ARD ON L	.EGS	EA	1.00	10.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD O	N LEGS	EA	1.00	10.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD O	N LEGS	EA	1.00	10.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	10.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	10.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	10.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	10.00	
LT999 HELPER	10.00	10.00	0.00	0.05		_		

**HELPER CARD** 

					Qty	Total	Addl/Less
					0.00		
INDIRECT	10.00	10.00	0.00	0.05			

### LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**LTB37** 

WORK ORDER ID: 2155007/1

Release Date Want Date

\* 2 1 5 5 % % 7

**INDIRECT LABOR** 

Work Order ID Part ID

Qty Total AddI/Less
0.00 \_\_\_\_\_
LT410 FINL PACK 10.00 10.00 0.00 0.15



Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	10.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	10.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	10.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	10.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	8.50	85.247
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	20.17
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	93.706
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	10.00
LT400 PACK SCAN	10.00 10.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

### LT B 37

**LTB37** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-1/1

\* 2 1 5 5 N N 7 \*

Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 6/21/2022 10.00 **KIT: 1348934** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	10.00	10.00	0.0	0.0	05		

SEAL PREP FP 1121

2155007-1/1

FR SEAL 65.875

\* 6 2 . 3 7 5 \*

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP FT

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.688 108.745

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2155007-2/1 **HDRFR**  6/21/2022

10.00

KIT: 1348934

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.00	0.15			

SAW

FR HDR 62.750

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 5.00 EΑ

LT200 HEADERS

10.00 10.00

0.00 0.05

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less **Qty Reqd** UOM Per Kit Mat EΑ 1.00 10.017

### LT B 37

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-3/1

\* 2 1 5 5 9 9 7 \*

 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2155007-3/1
 HDRRR
 6/21/2022
 10.00

HDRRR 6/21/2022 10.00 **KIT: 1348934** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.0	0 0.15			

**SAW** 

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

### LT B 37

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-4/1



Work Order ID Fait ID Release Date Wallt Date Qty	Work Order ID Part ID	Release Date Want Date	Qty
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2155007-4/1 **BOWFR** KIT: 1348934 6/21/2022

10.00

**RECEIPT LOC:** 

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.00	0.15			

**SAW FP 418** 



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA

5.00 0.50

LT225 BOW ASY

10.00 10.00 0.00

0.05

**BOW PREP** 

FR BOW 61.375



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00

20.00

### LT B 37

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-5/1

Work Order ID	Part ID	Release Date Want Date	Qty

2155007-5/1 **BOWFM**  6/21/2022

10.00

KIT: 1348934

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.00	0.15			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 5.00 0.50 10.00 10.00 0.00 0.05 LT225 BOW ASY

**BOW PREP** 

**FM BOW 60.375** 

Qty Total AddI/Less UOM Per Kit Qty Reqd Part ID/Sub ID 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 20.00

### LT B 37

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-6/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1348934

6/21/2022

10.00

**BOWRR** 

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.00	0.15			

SAW **FP 418** 

2155007-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_10FT8 EA 5.00 0.50 10.00 10.00 0.00 0.05 LT225 BOW ASY

**BOW PREP** 

RR BOW 59.250

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 20.00

**LTB37** 

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155007-7/1** 



Work Order ID Part ID Release Date Want Date	Qty
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2155007-7/1

COVER

6/21/2022

10.00

KIT: 1348934

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	10.00	10.00	0.00	0.43			



CNC

KIT = 1348934 CUT FILE = 13489 VINYL SIDE UP

D					LIONA	Qly		IUI/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705605	FABRIC_POL	YEST_18 OZ_7	'5_BLACK_A	LT SHCO	YD	2.832	29.42	
LP500 DBND LOOP	10.00	10.00	0.00	1.43				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705183	LOOP SEW O	N_YKK UN-NAF	JUMBO_	_38 MM_BLACK	YD	5.428	54.454	
<b>LP504 SEW LOGO</b>	10.00	10.00	0.00	0.83		_		

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	10.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	60.00	
1115357	CONTROL ST	RAP			EA	2.00	20.00	
<b>LP508 SEW POLY</b>	10.00	10.00	0.00	2.50		_		

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





LT B 37

LT B 37

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155007-7/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	10.167	101.942	

LT B 37

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155007-8/1

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1348934

6/21/2022

10.00

**SIDERAILS** 

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	10.00	10.00	0.00	0.13			

SAW

2155007-8/1

**RAIL 95.375** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ

1.00

10.00

LT170 RL PNCH1

10.00

10.00

0.00

0.22

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 95.375** 

ΑF

AddI/Less Total Qty

0.00

LT100 HOOK INST

10.00

10.00

0.00

0.29

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 LT110 SEAL ASY 10.00 0.00

15.896

158.96

10.00

0.45

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 95.375** 

# LT B 37

LT B 37

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155007-8/1** 



Work Order ID Part ID Release Date Want Date Qty



**SEAL ORIENTATION: UNIVERSAL** 

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	15.896	160.548	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	20.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	20.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	40.00	
LT120 RAIL ASY	10.00	10.00	0.00	0.36		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 95.375 \* 9 5 1 3 7 5 \* DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	20.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	20.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	10.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	10.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	10.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	10.00
1705177	LABEL_2 X 1	EA	1.00	10.024

# LT B 38

WORK ORDER TRAVELER

**WORK ORDER ID: 2155008/1** 

#### **NEED TIME STUDY**



LT B 38

**Release Date Want Date** Work Order ID Part ID Qty 2155008/1 1349834 6/17/2022 6/21/2022 14.00 KIT: 1349834 RECEIPT LOC: SHIPPING

GM COLORADO/CANYON 5FT BED\_22-15\_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.0	0 0.28			

**ASSEMBLY - COVER** 

FP 685 FR HDR 52.125



**RR HDR 52.375** 



Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	_IP_1/8		EA	4.00	56.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	28.00	
1705404	HEADER END F	LUG REAR_LH	_MOLDED_:	2014_LP	EA	1.00	14.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED_	2014_LP	EA	1.00	14.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	14.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	14.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75		EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	FOR HEADER C	ARD ON LE	GS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	14.00	14.00	0.00	0.07			

**INDIRECT LABOR** 

6/16/2022 7:59 PM

# LT B 38

LT B 38

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155008/1** 



Work Order ID Part ID		Release Da	ate Want Dat	te		Qty		
					Qty	Total	Addl/Less	
					0.00			
LT410 FINL PA	<b>CK</b> 14.00	14.00	0.00	0.07				

PACKAGING RAIL 58.250

Part ID/Sub ID		ПОМ	Qty Per Kit	Total AddI/Less Qty Reqd Mat
				-
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	14.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	14.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	98.284
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00
LT400 PACK SCAN	14.00 14.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

LT B 38

LT B 38

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

WORK ORDER ID: 2155008-1/1

**Release Date Want Date** Work Order ID Part ID Qty

> **HDRSEAL** 6/21/2022 14.00 RECEIPT LOC: KIT: 1349834

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07			

**SEAL PREP** FP 1121

2155008-1/1

Total

AddI/Less

Mat

Qty

Part ID/Sub ID UOM Per Kit Qty Regd FT 9.229

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP 131.47

LT B 38

WORK ORDER TRAVELER

#### **NEED TIME STUDY**

**WORK ORDER ID: 2155008-2/1** 



Work Order ID Part II	Release Date Want Date	Qty

2155008-2/1 **HDRFR**  6/21/2022

14.00

KIT: 1349834

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

FR HDR 52.125

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat 1705272 EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9 0.50 7.00 EΑ

LT200 HEADERS

14.00 14.00 0.00 0.07

**HEADER PREP** FP 1121

Part ID/Sub ID

1705020 LABEL\_SILVER\_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 14.024

6/16/2022 7:59 PM TRUXEDO, INC.

### LT B 38

WORK ORDER TRAVELER

**NEED TIME STUDY** 

WORK ORDER ID: 2155008-3/1

LT B 38

**Release Date Want Date** Work Order ID Part ID Qty 2155008-3/1 **HDRRR** 6/21/2022 14.00

RECEIPT LOC: KIT: 1349834

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

**SAW** 

**RR HDR 52.375** 

Qtv Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705241 EXTRUDED AL\_HEADER\_LP REAR\_2014\_9FT5 EΑ 0.50 7.00

## LT B 38

WORK ORDER TRAVELER

Work Order ID Part ID

### **NEED TIME STUDY**

LT B 38

**WORK ORDER ID: 2155008-4/1** 

Release Date Want Date

\* 2 1 5 5 % % 8 **Qty** 

2155008-4/1

BOWFR

6/21/2022

14.00

KIT: 1349834

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	rt Qty So	etup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

FP 418

FR BOW 51.500

Part ID/Sub ID

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

1706078

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA

0.50 7.00

LT225 BOW ASY

14.00

0.00

0.07

**BOW PREP** 

FR BOW 51.500



Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLO

VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

14.00

EA 2.00

28.00

TRUXEDO, INC. 6/16/2022 7:59 PM

# LT B 38

**NEED TIME STUDY** 

WORK ORDER ID: 2155008-5/1

WORK ORDER TRAVELER

Work Order ID	Part ID	Release Date Want Date	Qty

2155008-5/1 **BOWRR**  6/21/2022

14.00

**LTB38** 

KIT: 1349834

**RECEIPT LOC:** 

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	rt Qty \$	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 1706078 7.00 0.50 14.00 14.00 0.00 0.07 LT225 BOW ASY

**BOW PREP** 

**RR BOW 51.625** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ 2.00 28.00

LT B 38

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155008-6/1



Work Order ID	Part ID	Release Date Want Date	Qty
2155008-6/1	COVER	6/21/2022	14.00

KIT: 1349834

6/21/2022

14.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.0	0 0.61			



CNC

KIT = 1349834**CUT FILE = 13498 VINYL SIDE UP** 

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705605	FABRIC_POI	_YEST_18 OZ_7	5_BLACK_	ALT SHCO	YD	1.80	26.187	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

						Qty	ı otal 🔑	ladi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON	I_YKK UN-NAF	JUMBO_	_38 MM_BLACK	YD	3.365	47.261	
<b>LP504 SEW LOGO</b>	14.00	14.00	0.00	1.17				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	14.00	
1110935	VELCRO HOO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				4.00	56.00	
1115357	CONTROL ST	RAP			EA	2.00	28.00	
<b>LP508 SEW POLY</b>	14.00	14.00	0.00	3.50		_		

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 38

LT B 38

WORK ORDER TRAVELER

## **NEED TIME STUDY**

**WORK ORDER ID: 2155008-6/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	-	TUBE_POLY215 OD_1500FT SPL	FT	8.708	122.245	

LT B 38

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155008-7/1



Work Order ID Part ID **Release Date Want Date** Qty

2155008-7/1 **SIDERAILS**  6/21/2022

14.00

KIT: 1349834

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.19			

SAW

**RAIL 58.250** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_16FT5

EΑ 0.667 9.333

LT170 RL PNCH1 14.00 14.00 0.00 0.31

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 58.250** 

ΑF

AddI/Less Total Qty 0.00

0.40 LT100 HOOK INST 14.00 14.00 0.00

**RAIL - HOOK INSTALLATION** FP 1109 & 1110

Part ID/Sub ID

Qty Total Addl/Less UOM Per Kit Qty Regd Mat

1705156 HOOK MOLDED JX POWER HOOK BLACK 1.00 FT 9.708 135.912

LT110 SEAL ASY 14.00

14.00 0.00 0.64

**RAIL - SEAL APPLICATION** 

FP 1109 & 1110 **RAIL 58.250** 

TRUXEDO, INC. 6/16/2022 7:59 PM

# LT B 38

**NEED TIME STUDY** WORK ORDER TRAVELER

**WORK ORDER ID: 2155008-7/1** Work Order ID Part ID

**Release Date Want Date** 

Qty

LT B 38



**SEAL ORIENTATION: NARROW TOWARD HOOK** 

						Qty	Total Ad	ddl/Less	
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat	
1704091	EXTRUDED WEA	THER SEAL_G	M_RUBBE	R_EPDM	FT	9.75	137.865		
1706421	SIDE RAIL END F	LUG_SCREW I	BOSS_LH_	LT	EA	2.00	28.00		
1706422	SIDE RAIL END F	LUG_SCREW I	BOSS_RH_	LT	EA	2.00	28.00		
1706547	SCREW_PN HEA	D_SQ DR_6-32	X 3/8		EA	4.00	56.00		
LT120 RAIL ASY	14.00	14.00	0.00	0.50					

**RAIL - ASSEMBLY** FP 1109 & 1110

DO

	UOM	Qty Per Kit	Qty Reqd Mat
HEADER STOP_LT	EA	2.00	28.00
VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	28.00
LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00
FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00
DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00
DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00
LABEL_2 X 1	EA	1.00	14.034
	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG LATCH PRE-ASSY_TOGGLE_2008 FLAT SPRING038 X .625 X 3.818_ SS DECAL_TENSION CONTROL_BLOCK DECAL_CAUTION_DO NOT STOW COVER AT CAB	HEADER STOP_LT  VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG  LATCH PRE-ASSY_TOGGLE_2008  FLAT SPRING038 X .625 X 3.818_ SS  DECAL_TENSION CONTROL_BLOCK  DECAL_CAUTION_DO NOT STOW COVER AT CAB  EA	HEADER STOP_LT  VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG  LATCH PRE-ASSY_TOGGLE_2008  FLAT SPRING038 X .625 X 3.818_ SS  DECAL_TENSION CONTROL_BLOCK  DECAL_CAUTION_DO NOT STOW COVER AT CAB  EA 2.00  EA 2.00  EA 1.00  DECAL_CAUTION_DO NOT STOW COVER AT CAB  EA 1.00

WORK ORDER ID: 2155009/1

**NEED TIME STUDY** WORK ORDER TRAVELER

LT B 39

Work Order II	Part ID	Release Date Want Date	Qty
2155009/1	1353334	6/17/2022 6/21/2022	7.00
	KIT: 1252221		DECEIDT I OC: CHIDDING

GM COLORADO/CANYON 6FT BED\_22-15\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	7.00	7.00	0.0	0.14			

**ASSEMBLY - COVER** 

FP 685 FR HDR 52.125

**HELPER CARD** 



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	28.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	14.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	_2014_LP	EA	1.00	7.00	
1705405	HEADER END F	LUG REAR_RH_	MOLDED	_2014_LP	EΑ	1.00	7.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EΑ	1.00	7.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	7.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EΑ	2.00	14.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON LE	EGS	EΑ	1.00	7.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	7.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EΑ	1.00	7.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	7.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	7.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	CARD O	N LEGS	EΑ	1.00	7.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	7.00	
LT999 HELPER	7.00	7.00	0.00	0.03		_		

					Qty	Total	AddI/Less
INDIRECT	7.00	7.00	0.00	0.03	0.00		

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155009/1** 

\* 2 1 5 5 % % 9 \*

Work Order ID Part ID	Release D	ate Want Da	te		Qty			
INDIRECT LABOR								
					Qty	Total	AddI/Less	
					0.00			
LT410 FINL PACK	7.00	7.00	0.00	0.10	_			
PACKAGING								

PACKAGING							
RAIL 7							
- 7 N	7 5 8 4						

			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1117934	MANUAL_GATOR_TRUCK XL	EA	1.00	7.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	7.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	7.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	7.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	49.142
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	14.119
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	65.595
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	7.00
LT400 PACK SCAN	7.00 7.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

TRUXEDO, INC. 6/16/2022 7:59 PM

LT B 39

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-1/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1353334

6/21/2022

7.00

**HDRSEAL** 

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	7.00	7.00	0.	00 0	.04		

**SEAL PREP** FP 1121

2155009-1/1

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

1704787

EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

FT

9.229

65.735

6/16/2022 8:00 PM

# LT B 39

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2155009-2/1

**HDRFR** 

6/21/2022

7.00

KIT: 1353334

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	00 0.	.10		

SAW

FR HDR 52.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	AddI/Less Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	3.5	0
LT200 HEADERS	7.00	7.00	0.00	0.04				

**HEADER PREP** FP 1121







Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

UOM Per Kit Qty Reqd

EΑ 1.00 7.012

## LT B 39

LT B 39

7.00

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-3/1

\* 2 1 5 5 9 9 \*

Work Order ID Part ID Release Date Want Date Qty

KIT: 1353334

**HDRRR** 

6/21/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	0 0	.10		

**SAW** 

2155009-3/1

RR HDR 52.375

Part ID/Sub ID

Compared to the second of th

## LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-4/1
Work Order ID Part ID

**Release Date Want Date** 

Qty

2155009-4/1

BOWFR

6/21/2022

7.00 RECEIPT LOC:

LT B 39

KIT: 1353334

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	00 0.	10		

SAW

**FP 418** 

FR BOW 51.500



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 3.50 \_\_\_\_\_\_

LT225 BOW ASY 7.00 7.00 0.00 0.03

LIZZS BUW AST

**BOW PREP** 

FR BOW 51.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EA 2.00 14.00

TRUXEDO, INC.

LT B 39

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-5/1



6/16/2022 8:00 PM

Work Order ID	Part ID	Release Date Want Date	Qty

2155009-5/1 **BOWFM**  6/21/2022

7.00

KIT: 1353334

**RECEIPT LOC:** 

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	00 0.	10		

SAW **FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50

LT225 BOW ASY

7.00 0.00 0.03 3.50

**BOW PREP** 

**FM BOW 51.625** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

7.00

EΑ 2.00 14.00

TRUXEDO, INC.

6/16/2022 8:00 PM

7.00

LT B 39

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155009-6/1

**Release Date Want Date** Work Order ID Part ID Qty

KIT: 1353334

**BOWRR** 

6/21/2022 RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	00 0.	10		

SAW **FP 418** 

2155009-6/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 0.50 3.50 7.00 7.00 0.00 0.03 LT225 BOW ASY

**BOW PREP** 

**RR BOW 51.625** 

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 14.00

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155009-7/1** 



Work Order ID Part ID **Release Date Want Date** Qty 2155009-7/1 **COVER** 

KIT: 1353334

6/21/2022

7.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	7.00	7.00	0.	00 0	.30		



CNC

KIT = 1353334**CUT FILE = 13533 VINYL SIDE UP** 

						Qty	TOLAT A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705605	FABRIC_PO	LYEST_18 OZ_7	75_BLACK_A	LT SHCO	YD	2.148	15.62	
LP500 DBND LOOP	7.00	7.00	0.00	1.00				

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Regd	ddi/Less Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_			4.059	28.504	
LP504 SEW LOGO	7.00	7.00	0.00	0.58				

**SEWING MACHINE - SINGLE NEEDLE (LOGO)** FP 699

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1705442	LOGO_GAT	OR_LT			EA	1.00	7.00	
1110935	VELCRO HO	OK_NYLON_BL	_ACK_1 X 3.5	_SEW ON	EA	6.00	42.00	
1115357	CONTROL S	STRAP			EA	2.00	14.00	
<b>LP508 SEW POLY</b>	7.00	7.00	0.00	1.75				

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 39

LT B 39

WORK ORDER TRAVELER

## **NEED TIME STUDY**

**WORK ORDER ID: 2155009-7/1** 



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	8.708	61.123	

### 6/16/2022 8:00 PM

# LT B 39

**NEED TIME STUDY** 

WORK ORDER TRAVELER WORK ORDER ID: 2155009-8/1



Work Order ID	Part ID	Release Date Want Date	Qty
-			

2155009-8/1 **SIDERAILS**  6/21/2022

7.00

KIT: 1353334

RECEIPT LOC: SHIPPING

1.00

EΑ

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	7.00	7.00	0.0	00 0.	.09		

SAW



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

0.00

1706427 EXTRUDED AL SIDE RAIL ANTI-RT SCREW BOSS\_LT\_13FT2

7.00

7.00 7.00 0.00 0.16

7.00

LT170 RL PNCH1

**RAIL FABRICATION - PUNCH** 

FP 1107 & 1108 **RAIL 70.750** 

ΑF

AddI/Less Qty Total 0.00

Addl/Less

Mat

7.00

**RAIL - HOOK INSTALLATION** 

FP 1109 & 1110

LT100 HOOK INST

0.20

Qtv Total Part ID/Sub ID UOM Per Kit Qty Regd 1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 11.792 82.544

LT110 SEAL ASY 7.00 7.00 0.00 0.32

**RAIL - SEAL APPLICATION** FP 1109 & 1110 **RAIL 70.750** 

## LT B 39

WORK ORDER TRAVELER

### **NEED TIME STUDY**

LT B 39



**WORK ORDER ID: 2155009-8/1** 

**Release Date Want Date** 

Qty



Work Order ID Part ID

SEAL ORIENTATION: NARROW TOWARD HOOK

 $\mathsf{DM}$ 

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	11.833	83.662	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	1_LT	EA	2.00	14.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	14.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	28.00	
LT120 RAIL ASY	7.00	7.00	0.00	0.25				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 70.750

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Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	14.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	14.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	7.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	7.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	7.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	7.00
1705177	LABEL_2 X 1	EA	1.00	7.017

# LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010/1



 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2155010/1
 1356034
 6/17/2022
 6/21/2022
 6.00

 KIT: 1356034
 RECEIPT LOC: SHIPPING

TOYOTA TACOMA 5FT\_22-16\_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.	00 0.12	2		

ASSEMBLY - COVER

FP 685

FR HDR 55.125



RR HDR 55.125

RR BOW 54.500

Part ID/Sub ID					ПОМ	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
							•	wat
1705364	HEADER IN	SERT RETAINEI	R CLIP_1/8		EA	4.00	24.00	
1115355	RETAINER	STRAP ASSY_12	2 LG_LP		EA	2.00	12.00	
1705404	HEADER EN	ND PLUG REAR_	LH_MOLDED_2	014_LP	EA	1.00	6.00	
1705405	HEADER EN	ND PLUG REAR_	_RH_MOLDED_2	014_LP	EA	1.00	6.00	
1705310	HEADER EN	ND PLUG_FRON	T_RH_LT		EA	1.00	6.00	
1705311	HEADER EN	ND PLUG_FRON	T_LH_LT		EA	1.00	6.00	
Sub ID 7 HDRSEAL	SEAL PART	ID FOR HEADE	R CARD ON LEG	SS	EA	1.00	6.00	
Sub ID 1 HDRFR	FR HDR PA	RT ID FOR HEAI	DER CARD ON L	.EGS	EA	1.00	6.00	
Sub ID 2 HDRRR	RR HDR PA	RT ID FOR HEA	DER CARD ON L	EGS	EA	1.00	6.00	
Sub ID 3 BOWFR	FR BOW PA	RT ID FOR HEA	DER CARD ON I	LEGS	EA	1.00	6.00	
Sub ID 4 BOWRR	RR BOW PA	ART ID FOR HEA	DER CARD ON	LEGS	EA	1.00	6.00	
Sub ID 5 COVER	TRUXEDO (	COVER			EA	1.00	6.00	
1705192	EXTRUDED	RETAINER LOC	P_SHORT75		EA	2.00	12.00	
LT999 HELPER	6.00	6.00	0.00	0.03		_		

**HELPER CARD** 

					Qty	Total	AddI/Less
					0.00		
INDIRECT	6.00	6.00	0.00	0.03			

**INDIRECT LABOR** 

6/16/2022 8:00 PM

# LT B 40

LT B 40

WORK ORDER TRAVELER

## **NEED TIME STUDY**

**WORK ORDER ID: 2155010/1** 



Work Order ID P	art ID	Release Da	ate Want Dat	е		Qty	1	
					Qty	Total	AddI/Less	
					0.00			
LT410 FINL PAC	<b>CK</b> 6.00	6.00	0.00	0.03	_			

PACKAGING
RAIL 58.438

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less  Qty Reqd Mat
1118627	MANUAL_TACOMA_GATOR_TRUCK XL	EA	1.00	6.00
1118076	BAG HDW_TACOMA CLAMP_16-NEW_LT	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 1000YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	70.28
Sub ID 6 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

**SCAN ONLY** 

Qty Total AddI/Less

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155010-1/1** 

Work Order ID Part ID	Release Date Want Date	Qty

2155010-1/1

**HDRFR** 

6/21/2022

6.00

KIT: 1356034

**RECEIPT LOC:** 

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

FR HDR 55.125

Total Addl/Less Qtv UOM Per Kit Qty Reqd Part ID/Sub ID Mat

1705272

EXTRUDED AL\_HEADER\_LT FRONT\_2014\_10FT9

6.00 6.00 0.00 0.03

0.50 3.00 EΑ

LT200 HEADERS

**HEADER PREP** FR HDR 55.125

**RR HDR 55.125** 

FR SEAL 58.688

Part ID/Sub ID

1705020

LABEL\_SILVER\_4 X .75

Qty Total

UOM Per Kit Qty Reqd EΑ 1.00 6.01

AddI/Less

LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010-2/1

**Release Date Want Date** Work Order ID Part ID Qty

2155010-2/1 KIT: 1356034 6/21/2022

6.00

**HDRRR** 

**RECEIPT LOC:** 

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

**SAW** 

**RR HDR 55.125** 

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705242 EXTRUDED AL\_HEADER\_LP REAR\_2014\_10FT9 EΑ 0.50 3.00

TRUXEDO, INC.

LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010-3/1



6/16/2022 8:00 PM

Work Order ID Part ID	Release Date Want Date	Qty
İ		

2155010-3/1

**BOWFR** 

6/21/2022

6.00

KIT: 1356034

FR BOW PART ID FOR HEADER CARD ON LEGS

**RECEIPT LOC:** 

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	00 0.	09		

SAW

**FP 418** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706078 EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA

LT225 BOW ASY

6.00 6.00

0.00 0.03 0.50 3.00

**BOW PREP** 

FR BOW 54.500



Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH EΑ

2.00

12.00

TRUXEDO, INC.

6/16/2022 8:00 PM

# LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010-4/1

**Release Date Want Date** Work Order ID Part ID Qty

2155010-4/1 **BOWRR**  6/21/2022

6.00

KIT: 1356034

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Ī	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	)9		

SAW **FP 418** 

Qty Total AddI/Less UOM Per Kit Qty Reqd

Part ID/Sub ID 1706078

0.50

EXTRUDED AL\_BOW TUBE\_LOOP ALIGN\_BLK\_9FT10 EA 6.00 6.00 0.00 0.03 LT225 BOW ASY

3.00

**BOW PREP** 

**RR BOW 54.500** 

Part ID/Sub ID 1110934 VELCRO LOOP\_NYLON\_BLACK\_1.5 X 3\_ADH

Total AddI/Less UOM Per Kit Qty Reqd

EΑ 2.00 12.00

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010-5/1



Work Order ID Part ID **Release Date Want Date** Qtv 2155010-5/1

KIT: 1356034

6/21/2022

6.00

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

**COVER** 

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.	00 0	0.26		



CNC

KIT = 1356034**CUT FILE = 13560 VINYL SIDE UP** 

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705605 FABRIC\_POLYEST\_18 OZ\_75\_BLACK\_ALT SHCO YD 1.806 11.256 **LP500 DBND LOOP** 6.00 6.00 0.00 0.86

**SEWING MACHINE - DOUBLE NEEDLE (1")** FP 699

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** 1705183 LOOP SEW ON\_YKK UN-NAP JUMBO\_38 MM\_BLACK YD 3.517 21.172 **LP504 SEW LOGO** 6.00 6.00 0.00 0.50

**SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699** 

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705442 LOGO\_GATOR\_LT EΑ 1.00 6.00 1110935 VELCRO HOOK\_NYLON\_BLACK\_1 X 3.5\_SEW ON 4.00 24.00 EΑ EΑ 1115357 **CONTROL STRAP** 2.00 12.00 \_\_\_ 0.00 **LP508 SEW POLY** 6.00 6.00 1.40

**SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)** 

FP 699





LT B 40

LT B 40

WORK ORDER TRAVELER

## **NEED TIME STUDY**

**WORK ORDER ID: 2155010-5/1** 



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796	٦	TUBE_POLY215 OD_1500FT SPL	FT	9.188	55.274	

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

WORK ORDER ID: 2155010-6/1



Work Order ID Part ID **Release Date Want Date** Qtv 2155010-6/1 **SIDERAILS** 

KIT: 1356034

6/21/2022

6.00 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.08			

SAW

FP 1088 & 1089 **RAIL 58.438** 



Total AddI/Less Qtv Part ID/Sub ID UOM Per Kit Qty Regd Mat EXTRUDED AL\_SIDE RAIL\_TOP-MT\_SCREW 1706405 EΑ 1.00 6.00

BOSS\_LT\_12FT1

6.00 6.00 0.00 0.13

**RAIL FABRICATION - PUNCH** 

FP 1088 & 1089

LT170 RL PNCH1

ΑF

LT100 HOOK INST

6.00

6.00

0.00

0.17

AddI/Less Qty Total

0.00

**RAIL - HOOK INSTALLATION** FP 1090 & 1091

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Reqd 1705156 HOOK MOLDED\_JX POWER HOOK\_BLACK\_1.00 9.74 58.44 \_\_\_\_\_ LT110 SEAL ASY 6.00 6.00 0.00 0.40

**RAIL - SEAL APPLICATION** FP 1090 & 1091 **RAIL 58.438** 

# LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155010-6/1** 



Work Order ID Part ID Release Date Want Date Qty



SLIDE THREE MOUNTING BRACKETS ON EACH RAIL SEAL ORIENTATION: UNIVERSAL DL

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704782	WEATHER SEA	L250 X .375_F	VC FOAM		FT	10.042	60.855	
1706507	EXTRUDED AL RAIL_LOWER_	_BRKT SIDE TACOMA_LT_LP			EA	6.00	36.00	
1706401	SIDE RAIL END BOSS_RH_LT	PLUG CROPPE	D_SCREW		EA	2.00	12.00	
1706400	SIDE RAIL END BOSS_LH_LT	PLUG CROPPE	D_SCREW		EA	2.00	12.00	
1706547	SCREW_PN HE	AD_SQ DR_6-32	2 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

RAIL - ASSEMBLY FP 1090 & 1091 RAIL 58.438

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	12.00
1705336	HEADER STOP_LT	EA	2.00	12.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00
1705177	LABEL_2 X 1	EA	1.00	6.014

LT B 40

LT B 40

WORK ORDER TRAVELER

### **NEED TIME STUDY**

**WORK ORDER ID: 2155010-7/1** 



Work Order ID Part ID Release Date Want Date Qty

2155010-7/1 HDRSEAL 6/21/2022 6.00 **KIT: 1356034** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.0	0.03			

SEAL PREP FP 1121

FR SEAL 58.250

RR SEAL 58.250

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL\_300FT SPL\_1.5 HT\_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 9.708 59.269