

TRUXEDO, INC.

1/27/2022 1:48 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123830/1	1349890	1/27/2022	1/30/2022	1.00
KIT: 1349890		RECEIPT LOC: SHIPPING		
GM COLORADO/CANYON 5FT BED_22-15_BBPL				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.00	0.02		

ASSEMBLY - COVER

FP 685

FR HDR 52.125



* 5 2 . 1 2 5 *

RR HDR 52.375



* 5 2 . 3 7 5 *

FR BOW 51.500



* 5 1 . 5 0 0 *

RR BOW 51.625



* 5 1 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	
LT999 HELPER			1.00	1.00	

HELPER CARD

			Qty	Total	Add/Less
INDIRECT	1.00	1.00	0.00		

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 1.00 1.00 0.00 0.00

PACKAGING
RAIL 58.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117921	EA	1.00	1.00	
1118598	EA	1.00	1.00	
1706349	EA	1.00	1.00	
1706362	EA	1.00	1.00	
1706619	FT	7.00	7.02	
1704548	EA	2.00	2.017	
1705830	FT	12.833	12.885	
Sub ID 7 SIDERAILS	EA	1.00	1.00	

LT400 PACK SCAN 1.00 1.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:48 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-1/1	HDRSEAL		1/30/2022	1.00
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KIT: 1349890

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 55.250**RR SEAL 55.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	9.229	9.391	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-2/1	HDRFR		1/30/2022	1.00
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KIT: 1349890

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 52.125**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 52.125****RR HDR 52.375****FR SEAL 55.250****RR SEAL 55.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-3/1	HDRRR		1/30/2022	1.00
	KIT: 1349890			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
SAW						

RR HDR 52.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705241	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_9FT5				

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-4/1	BOWFR		1/30/2022	1.00
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KIT: 1349890

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP**FR BOW 51.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-5/1	BOWRR		1/30/2022	1.00
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KIT: 1349890

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418**RR BOW 51.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP

RR BOW 51.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-6/1	COVER KIT: 1349890 TRUXEDO COVER RMA:	1/30/2022	1.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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**CNC**

KIT = 1349890
CUT FILE = 13498
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.80	1.871	
LP500 DBND LOOP		1.00	1.00	0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.365	3.376	
LP504 SEW LOGO		1.00	1.00	0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699



Qty Total Add/Less

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	8.708	8.732		

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123830-7/1 SIDERAILS 1/30/2022 1.00
KIT: 1349890
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 58.250**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	0.667

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 58.250****AF**

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 58.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	9.708	9.708

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 58.250**

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 01**LT F 01**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK
DM

Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	9.75	9.848	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	2.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	
LT120 RAIL ASY		1.00	1.00	0.00	0.04			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 58.250****DO**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_ SS	EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	_____
1705177	LABEL_2 X 1	EA	1.00	1.002	_____

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831/1	1371890	1/27/2022	1/30/2022	1.00
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KIT: 1371890
 GM FULL SIZE 5FT8 BED_18-14_BBPL
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

FR BOW 59.500



* 5 9 . 5 0 0 *

RR HDR 58.938



* 5 8 . 9 3 8 *

RR BOW 58.875



* 5 8 . 8 7 5 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00	
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HELPER CARD

INDIRECT	1.00	1.00	0.00	0.00	
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Qty	Total	Add/Less
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0.00

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831/1


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Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING
RAIL 66.875



* 6 6 . 8 7 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	8.167	8.199	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831-1/1	HDRSEAL		1/30/2022	1.00
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KIT: 1371890

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 63.875



RR SEAL 62.063



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.495	10.679	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-2/1



* 2 1 2 3 8 3 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831-2/1	HDRFR		1/30/2022	1.00
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KIT: 1371890

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

FR HDR 60.750



* 6 0 . 7 5 0 *

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS

1.00	1.00	0.00	0.01
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HEADER PREP

FP 1121

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 58.938



* 5 8 . 9 3 8 *

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.063



* 6 2 . 0 6 3 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-3/1


* 2 1 2 3 8 3 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123831-3/1	HDRRR		1/30/2022	1.00
KIT: 1371890		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01		

SAW

RR HDR 58.938


* 5 8 . 9 3 8 *

Part ID/Sub ID	Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705244	EA	1.00	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_58.938				

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831-4/1	BOWFR		1/30/2022	1.00
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KIT: 1371890

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP**FR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831-5/1	BOWRR		1/30/2022	1.00
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KIT: 1371890

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

RR BOW 58.875

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

1.00 1.00 0.00 0.01

BOW PREP**RR BOW 58.875**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123831-6/1	COVER KIT: 1371890 TRUXEDO COVER COVER 13718 RMA:		1/30/2022	1.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		



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CNC

KIT = 1371890
CUT FILE = 13718
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.04	2.12	
LP500 DBND LOOP		1.00	1.00	0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.844	3.856	
LP504 SEW LOGO		1.00	1.00	0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750



RR ROD 58.938



LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.974	10.001	

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-7/1



* 2 1 2 3 8 3 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123831-7/1 SIDERAILS 1/30/2022

1.00

KIT: 1371890

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW

RAIL 66.875



* 6 6 . 8 7 5 *

Part ID/Sub ID

1706427

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.00

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 66.875



* 6 6 . 8 7 5 *

AF

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION

FP 1109 & 1110

Qty	Total	Add/Less
0.00		

HOOK 66.875



* 6 6 . 8 7 5 *

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.146	11.146

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 66.875

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02**LT F 02**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: UNIVERSAL
DL**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1	FT	11.188	11.299	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	4.00	_____
LT120 RAIL ASY	1.00	1.00	0.00	0.04	_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 66.875****DL**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	_____
1705177	LABEL_2 X 1	EA	1.00	1.002	_____

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123832/1	1372090	1/27/2022	1/30/2022	2.00
KIT: 1372090				RECEIPT LOC: SHIPPING
GM FULL SIZE 6.5FT BED_18-14_BBPL				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.00	0.04		

ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 58.938



* 5 8 . 9 3 8 *

FR BOW 59.625



* 5 9 . 6 2 5 *

FM BOW 59.250



* 5 9 . 2 5 0 *

RR BOW 58.750



* 5 8 . 7 5 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	
LT999 HELPER			2.00	2.00	0.00

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832/1


* 2 1 2 3 8 3 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	2.00	2.00	0.00	0.01

INDIRECT LABOR						
					Qty	Total
					0.00	Add/Less
LT410 FINL PACK	2.00	2.00	0.00	0.03		

PACKAGING

RAIL 76.500


* 7 6 . 5 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117921	MANUAL_LT	EA	1.00	2.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	14.041	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
LT400 PACK SCAN	2.00	2.00	0.00	0.00	



SCAN ONLY						
					Qty	Total
					0.00	Add/Less

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-1/1


* 2 1 2 3 8 3 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123832-1/1	HDRSEAL		1/30/2022	2.00
	KIT: 1372090			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.00	0.01		

SEAL PREP
FP 1121

FR SEAL 63.875


* 6 3 . 8 7 5 *

RR SEAL 62.063


* 6 2 . 0 6 3 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704787	FT	10.495	21.357	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123832-2/1	HDRFR		1/30/2022	2.00
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KIT: 1372090

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

FR HDR 60.750



Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.00

LT200 HEADERS

2.00	2.00	0.00	0.01
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HEADER PREP

FP 1121

FR HDR 60.750



RR HDR 58.938



FR SEAL 63.875



RR SEAL 62.063



Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.003

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-3/1


* 2 1 2 3 8 3 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123832-3/1	HDRRR		1/30/2022	2.00
KIT: 1372090		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.00	0.03		
SAW						

RR HDR 58.938


* 5 8 . 9 3 8 *

Part ID/Sub ID	Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705244	EA	1.00	2.00	
EXTRUDED AL_HEADER_LP REAR_2014_58.938				

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123832-4/1	BOWFR		1/30/2022	2.00
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KIT: 1372090

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123832-5/1	BOWFM		1/30/2022	2.00
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KIT: 1372090

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

2.00 2.00 0.00 0.01

BOW PREP**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123832-6/1	BOWRR		1/30/2022	2.00
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KIT: 1372090

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418

RR BOW 58.750

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

2.00 2.00 0.00 0.01

BOW PREP**RR BOW 58.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123832-7/1	COVER KIT: 1372090 TRUXEDO COVER COVER 13720 RMA:		1/30/2022	2.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09		



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CNC

KIT = 1372090
CUT FILE = 13720
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	4.795	
LP500 DBND LOOP		2.00	2.00	0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.379	8.786	
LP504 SEW LOGO		2.00	2.00	0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	12.00	
1115357 CONTROL STRAP	EA	2.00	4.00	
LP508 SEW POLY		2.00	2.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750



RR ROD 58.938



TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.974	20.002	

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123832-8/1 SIDERAILS 1/30/2022 2.00
KIT: 1372090
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 2.00 2.00 0.00 0.03

SAW**RAIL 76.500**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	2.00	_____

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.500****AF**

Qty	Total	Add/Less
0.00	_____	_____

LT100 HOOK INST 2.00 2.00 0.00 0.06

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.500**

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.75	25.50	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.500**

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03**LT F 03**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.792	25.839	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	4.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	4.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	4.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	8.00	_____
LT120 RAIL ASY	2.00	2.00	0.00	0.07			_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.500



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	4.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	2.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	2.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	2.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	2.00	_____
1705177	LABEL_2 X 1				EA 1.00	2.005	_____

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833/1	1372690	1/27/2022	1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_22-19_BBPL

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 59.375



* 5 9 . 3 7 5 *

FR BOW 59.750



* 5 9 . 7 5 0 *

FM BOW 59.375



* 5 9 . 3 7 5 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00	
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HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833/1


* 2 1 2 3 8 3 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	1.00	1.00	0.00	0.00

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.01			

PACKAGING
RAIL 76.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	5.857	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-1/1	HDRSEAL		1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 63.875**RR SEAL 62.500**

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.531	10.716

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-2/1	HDRFR		1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01		
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HEADER PREP**FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-3/1


* 2 1 2 3 8 3 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123833-3/1	HDRRR		1/30/2022	1.00
KIT: 1372690		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01		

SAW

RR HDR 59.375



* 5 9 . 3 7 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-4/1	BOWFR		1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.00
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BOW PREP**FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-5/1	BOWFM		1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

FM BOW 59.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.00
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BOW PREP**FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-6/1	BOWRR		1/30/2022	1.00
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KIT: 1372690

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

1.00 1.00 0.00 0.00

BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-7/1	COVER		1/30/2022	1.00
	KIT: 1372690			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13726			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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IS:\CutFiles\13000\13726.dxf

CNC

KIT = 1372690
CUT FILE = 13726
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.311	2.401	
LP500 DBND LOOP	1.00	1.00	0.00	0.14				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.386	4.40	
LP504 SEW LOGO	1.00	1.00	0.00	0.08				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	6.00	
1115357	CONTROL STRAP				EA	2.00	2.00	
LP508 SEW POLY	1.00	1.00	0.00	0.25				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750

* 6 0 . 7 5 0 *

RR ROD 59.375

* 5 9 . 3 7 5 *

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	10.038	

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123833-8/1 SIDERAILS 1/30/2022 1.00
KIT: 1372690
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 76.625**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.00

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.625****AF**

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.625**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.771	12.771

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.625**

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 04**LT F 04**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	12.813	12.941	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	_____
LT120 RAIL ASY	1.00	1.00	0.00	0.04				_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.625



DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	1.00	_____
1705177	LABEL_2 X 1				EA	1.00	1.002	_____

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834/1



* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834/1 1397690 1/27/2022 1/30/2022

1.00

KIT: 1397690

RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_14-04_BBPL

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 1.00 1.00 0.00 0.02

ASSEMBLY - COVER

FP 685

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	_____
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	_____
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	_____
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	_____
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	_____
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	_____
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	_____
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	_____
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	_____
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	_____
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	_____
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	_____
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	_____
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	_____

LT999 HELPER 1.00 1.00 0.00 0.00

HELPER CARD

Qty Total Add/Less

0.00

INDIRECT 1.00 1.00 0.00 0.00

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834/1


* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING
RAIL 64.875



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-1/1


* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123834-1/1	HDRSEAL		1/30/2022	1.00
	KIT: 1397690			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.00	0.01		

SEAL PREP
FP 1121

FR SEAL 62.813


* 6 2 . 8 1 3 *

RR SEAL 62.813


* 6 2 . 8 1 3 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.469	10.652

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-2/1



* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834-2/1	HDRFR		1/30/2022	1.00
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KIT: 1397690

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

FR HDR 59.688



* 5 9 . 6 8 8 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP

FP 1121

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR SEAL 62.813



* 6 2 . 8 1 3 *

RR SEAL 62.813



* 6 2 . 8 1 3 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-3/1


* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123834-3/1	HDRRR		1/30/2022	1.00
KIT: 1397690		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01		
SAW						

RR HDR 59.688


* 5 9 . 6 8 8 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834-4/1	BOWFR		1/30/2022	1.00
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KIT: 1397690

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834-5/1	BOWRR		1/30/2022	1.00
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KIT: 1397690

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	0.50	
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LT225 BOW ASY		1.00	1.00	0.00	0.01
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	2.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834-6/1	COVER		1/30/2022	1.00
	KIT: 1397690			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13976			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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I:\CutFiles\13000\13976.dxfB1

CNC

KIT = 1397690
CUT FILE = 13976
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	1.974	2.051	
LP500 DBND LOOP	1.00	1.00	0.00	0.14				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.733	3.745	
LP504 SEW LOGO	1.00	1.00	0.00	0.08				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	4.00	
1115357	CONTROL STRAP				EA	2.00	2.00	
LP508 SEW POLY	1.00	1.00	0.00	0.25				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688

* 5 9 . 6 8 8 *

RR ROD 59.688

* 5 9 . 6 8 8 *

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.948	9.975	

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123834-7/1 SIDERAILS 1/30/2022 1.00
KIT: 1397690
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 64.875**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	0.667

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.875****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.875**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.813	10.813

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.875**

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05**LT F 05**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-7/1



* 2 1 2 3 8 3 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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* 6 4 . 8 7 5 *

SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.854	10.963			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	2.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	2.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	4.00			
LT120 RAIL ASY	1.00	1.00	0.00	0.04			

RAIL - ASSEMBLY

FP 1109 & 1110

RAIL 64.875



* 6 4 . 8 7 5 *

DP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00			
1705177	LABEL_2 X 1	EA	1.00	1.002			

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835/1	1397790	1/27/2022	1/30/2022	1.00
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KIT: 1397790
FORD F-150 5.5FT BED_22-15_BBPL
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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ASSEMBLY - COVER

FP 685

FR HDR 59.750



RR HDR 59.750



FR BOW 59.125



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	1.00	1.00	0.00

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835/1


* 2 1 2 3 8 3 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1117921	MANUAL_LT	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-1/1	HDRSEAL		1/30/2022	1.00
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KIT: 1397790

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.479	10.663

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-2/1



* 2 1 2 3 8 3 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-2/1	HDRFR		1/30/2022	1.00
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KIT: 1397790

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 59.750**

* 5 9 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	0.50	

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 59.750**

* 5 9 . 7 5 0 *

RR HDR 59.750

* 5 9 . 7 5 0 *

FR SEAL 62.875

* 6 2 . 8 7 5 *

RR SEAL 62.875

* 6 2 . 8 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	1.002	

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-3/1	HDRRR		1/30/2022	1.00
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KIT: 1397790

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-4/1	BOWFR		1/30/2022	1.00
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KIT: 1397790

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-5/1	BOWRR		1/30/2022	1.00
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KIT: 1397790

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

1.00 1.00 0.00 0.01

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123835-6/1	COVER KIT: 1397790 TRUXEDO COVER COVER 13977 RMA:		1/30/2022	1.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		

**CNC**

KIT = 1397790
CUT FILE = 13977
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	2.051	
LP500 DBND LOOP		1.00	1.00	0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	3.724	
LP504 SEW LOGO		1.00	1.00	0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699
NO LOGO

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.750



RR ROD 59.750



TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 9.958	9.985	

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123835-7/1 SIDERAILS 1/30/2022 1.00
KIT: 1397790
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.667	0.667	_____

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		_____

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
FT	10.75	10.75	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 06**LT F 06**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.854	10.963			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	2.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	2.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	4.00			
LT120 RAIL ASY	1.00	1.00	0.00	0.04			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00			
1705177	LABEL_2 X 1	EA	1.00	1.002			

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836/1	1397834	1/27/2022	1/30/2022	1.00
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KIT: 1397834
FORD F-150 5.5FT BED_22-21_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
1.00	1.00	0.00	0.00

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING
RAIL 64.500



Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1117934	MANUAL_GATOR_TRUCK XL				EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-1/1


* 2 1 2 3 8 3 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123836-1/1	HDRSEAL		1/30/2022	1.00
	KIT: 1397834			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.00	0.01		

SEAL PREP
FP 1121

FR SEAL 62.875


* 6 2 . 8 7 5 *

RR SEAL 62.875


* 6 2 . 8 7 5 *

Part ID/Sub ID		Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.479	10.663	

TRUXEDO, INC.

1/27/2022 1:52 AM

LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836-2/1	HDRFR		1/30/2022	1.00
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KIT: 1397834

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 59.750**

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 59.750****RR HDR 59.750****FR SEAL 62.875****RR SEAL 62.875**

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

TRUXEDO, INC.

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LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836-3/1	HDRRR		1/30/2022	1.00
	KIT: 1397834			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
SAW						

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	0.50	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123836-4/1	BOWFR		1/30/2022	1.00
	KIT: 1397834			
	FR BOW PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW

FP 418

FR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

BOW PREP

FR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836-5/1	BOWRR		1/30/2022	1.00
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KIT: 1397834

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

1.00	1.00	0.00	0.01
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BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836-6/1	COVER KIT: 1397834 TRUXEDO COVER RMA:	1/30/2022	1.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	1.00	1.00	0.00	0.04		
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**CNC**

KIT = 1397834
CUT FILE = 13978
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	2.051	
LP500 DBND LOOP		1.00	1.00	0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	3.724	
LP504 SEW LOGO		1.00	1.00	0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	1.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00	
1115357 CONTROL STRAP	EA	2.00	2.00	
LP508 SEW POLY		1.00	1.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.750



RR ROD 59.750



TRUXEDO, INC.

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LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 9.958	9.985	

TRUXEDO, INC.

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LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123836-7/1 SIDERAILS 1/30/2022 1.00
KIT: 1397834
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	0.667

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	10.75

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

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LT F 07**LT F 07**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DP

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.854	10.963	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	_____
LT120 RAIL ASY		1.00	1.00	0.00				_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500



Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	1.00	_____
1705177	LABEL_2 X 1				EA	1.00	1.002	_____

TRUXEDO, INC.

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LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837/1 1372054 1/27/2022 2/1/2022 6.00
KIT: 1372054
 GM FULL SIZE 6.5FT BED_18-14_LT
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 6.00 6.00 0.00 0.03

ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 58.938



* 5 8 . 9 3 8 *

FR BOW 59.625



* 5 9 . 6 2 5 *

FM BOW 59.250



* 5 9 . 2 5 0 *

RR BOW 58.750



* 5 8 . 7 5 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	12.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	6.00	
LT999 HELPER					

LT999 HELPER 6.00 6.00 0.00 0.12

HELPER CARD

Qty Total Add/Less
 0.00

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	6.00	6.00	0.00	0.03

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 6.00 6.00 0.00 0.09

PACKAGING
RAIL 76.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	6.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
LT400 PACK SCAN	6.00 6.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-1/1


* 2 1 2 3 8 3 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123837-1/1	HDRSEAL		2/1/2022	6.00
	KIT: 1372054			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.00	0.03		

SEAL PREP
FP 1121

FR SEAL 63.875


* 6 3 . 8 7 5 *

RR SEAL 62.063


* 6 2 . 0 6 3 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.495	64.071

TRUXEDO, INC.

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LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-2/1



* 2 1 2 3 8 3 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-2/1	HDRFR		2/1/2022	6.00
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KIT: 1372054

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW

FR HDR 60.750



* 6 0 . 7 5 0 *

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

LT200 HEADERS

6.00	6.00	0.00	0.03
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HEADER PREP

FP 1121

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 58.938



* 5 8 . 9 3 8 *

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.063



* 6 2 . 0 6 3 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-3/1


* 2 1 2 3 8 3 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123837-3/1	HDRRR		2/1/2022	6.00
	KIT: 1372054			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.00	0.09		

SAW

RR HDR 58.938


* 5 8 . 9 3 8 *

Part ID/Sub ID	Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705244	EA	1.00	6.00	
			EXTRUDED AL_HEADER_LP REAR_2014_58.938	

TRUXEDO, INC.

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LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-4/1	BOWFR		2/1/2022	6.00
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KIT: 1372054

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-5/1	BOWFM		2/1/2022	6.00
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KIT: 1372054

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418

FM BOW 59.250

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-6/1	BOWRR		2/1/2022	6.00
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KIT: 1372054

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418**RR BOW 58.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**RR BOW 58.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-7/1	COVER		2/1/2022	6.00
	KIT: 1372054			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13720			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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I:\CutFiles\13000\13720.dxfU

CNC

KIT = 1372054
CUT FILE = 13720
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	14.384
LP500 DBND LOOP	6.00	6.00	0.00	0.86

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.379	26.358
LP504 SEW LOGO	6.00	6.00	0.00	0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	6.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	36.00
1115357	CONTROL STRAP	EA	2.00	12.00
LP508 SEW POLY	6.00	6.00	0.00	1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750



* 6 0 . 7 5 0 *

RR ROD 58.938



* 5 8 . 9 3 8 *

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.974	60.006				

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123837-8/1 SIDERAILS 2/1/2022 6.00
KIT: 1372054
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 6.00 6.00 0.00 0.08

SAW**RAIL 76.500**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	6.00	_____

LT170 RL PNCH1 6.00 6.00 0.00 0.13

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.500****AF**

Qty	Total	Add/Less
0.00	_____	_____

LT100 HOOK INST 6.00 6.00 0.00 0.17

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.75	76.50	_____

LT110 SEAL ASY 6.00 6.00 0.00 0.27

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.500**

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 08**LT F 08**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.792	77.518	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	12.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	12.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	24.00	_____
LT120 RAIL ASY	6.00	6.00	0.00	0.21			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	6.00	_____
1705177	LABEL_2 X 1				EA 1.00	6.014	_____

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838/1	1372454	1/27/2022	2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



RR HDR 59.375



FR BOW 59.625



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 67.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	EA	1.00	12.00	
1118598	EA	1.00	12.00	
1706349	EA	1.00	12.00	
1706362	EA	1.00	12.00	
1706619	FT	7.00	84.244	
1704548	EA	2.00	24.204	
1705830	FT	5.833	70.28	
Sub ID 7 SIDERAILS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-1/1



* 2 1 2 3 8 3 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-1/1	HDRSEAL		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.500



* 6 2 . 5 0 0 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.531	128.587

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-2/1	HDRFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-3/1	HDRRR		2/1/2022	12.00
	KIT: 1372454			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-4/1	BOWFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-5/1	BOWRR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123838-6/1	COVER KIT: 1372454 TRUXEDO COVER COVER 13724 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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CNC

KIT = 1372454

CUT FILE = 13724

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.05	25.563	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	46.529	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 60.750



* 6 0 . 7 5 0 *

RR ROD 59.375



* 5 9 . 3 7 5 *

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.01	120.449				

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-7/1



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Work Order ID	Part ID	Release Date	Want Date	Qty
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2123838-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1372454
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 67.250**

* 6 7 . 2 5 0 *

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 67.250**

* 6 7 . 2 5 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 67.250**

* 6 7 . 2 5 0 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.208	134.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 09**LT F 09**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____	_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250



DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839/1	1372454	1/27/2022	2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



RR HDR 59.375



FR BOW 59.625



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839/1


* 2 1 2 3 8 3 9 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 67.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN12.0012.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-1/1



* 2 1 2 3 8 3 9 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-1/1	HDRSEAL		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.500



* 6 2 . 5 0 0 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.531	128.587

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-2/1	HDRFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 60.750**

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-3/1	HDRRR		2/1/2022	12.00
	KIT: 1372454			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-4/1	BOWFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-5/1	BOWRR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123839-6/1	COVER KIT: 1372454 TRUXEDO COVER COVER 13724 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		

**CNC**

KIT = 1372454
CUT FILE = 13724
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.05	25.563	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.865	46.529	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	10.01	120.449	

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123839-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1372454
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 67.250**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 67.250****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 67.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.208	134.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 10**LT F 10**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1		FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT		EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT		EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8		EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43	_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250



DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT		EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG		EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008		EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS		EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK		EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB		EA 1.00	12.00	_____
1705177	LABEL_2 X 1		EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840/1	1372454	1/27/2022	2/1/2022	12.00
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KIT: 1372454RECEIPT LOC: **SHIPPING**

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER**FP 685****FR HDR 60.750****RR HDR 59.375****FR BOW 59.625****RR BOW 59.125**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00


LT F 11

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840/1


* 2 1 2 3 8 4 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 67.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 11

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-1/1


* 2 1 2 3 8 4 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123840-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1372454			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.500



* 6 2 . 5 0 0 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.531	128.587

TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840-2/1	HDRFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 11

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840-3/1	HDRRR		2/1/2022	12.00
	KIT: 1372454			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:55 AM

LTF 11**LTF 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840-4/1	BOWFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840-5/1	BOWRR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123840-6/1	COVER KIT: 1372454 TRUXEDO COVER COVER 13724 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



IS:\CutFiles\13000\13724.dxfJ

CNC

KIT = 1372454

CUT FILE = 13724

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.05	25.563	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	46.529	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:55 AM

LTF 11

LTF 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.01	120.449				

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123840-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1372454
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 67.250**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 67.250****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 67.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.208	134.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 11**LT F 11**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841/1	1372454	1/27/2022	2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



FR BOW 59.625



RR HDR 59.375



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK12.0012.000.000.06

PACKAGING

RAIL 67.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN					

12.0012.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1372454			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 63.875



RR SEAL 62.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	128.587	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-2/1



* 2 1 2 3 8 4 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-2/1	HDRFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 60.750



* 6 0 . 7 5 0 *

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP

FP 1121

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 59.375



* 5 9 . 3 7 5 *

FR SEAL 63.875



* 6 3 . 8 7 5 *

RR SEAL 62.500



* 6 2 . 5 0 0 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-3/1	HDRRR		2/1/2022	12.00
	KIT: 1372454			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-4/1	BOWFR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-5/1	BOWRR		2/1/2022	12.00
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KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123841-6/1	COVER KIT: 1372454 TRUXEDO COVER COVER 13724 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		

**CNC**

KIT = 1372454

CUT FILE = 13724

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.05	25.563	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	46.529	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	10.01	120.449	

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123841-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1372454
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 67.250**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 67.250****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 67.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	11.208	134.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

1/27/2022 1:55 AM

LT F 12**LT F 12**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	11.25	136.35	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____	_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250



DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842/1	1372454	1/27/2022	2/1/2022	14.00
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KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	14.00	14.00	0.00	0.28		
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ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 59.375



* 5 9 . 3 7 5 *

FR BOW 59.625



* 5 9 . 6 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	28.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	14.00	

LT999 HELPER	14.00	14.00	0.00	0.07	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	14.00	14.00	0.00

LT F 13

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842/1


* 2 1 2 3 8 4 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	14.00	14.00	0.00	0.07			

PACKAGING
RAIL 67.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	98.284	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	81.993	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	

LT400 PACK SCAN14.0014.000.000.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-1/1	HDRSEAL		2/1/2022	14.00
	KIT: 1372454			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07		

SEAL PREP
FP 1121

FR SEAL 63.875



RR SEAL 62.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.531	150.018	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-2/1	HDRFR		2/1/2022	14.00
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KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW**FR HDR 60.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	7.00

LT200 HEADERS	14.00	14.00	0.00	0.07
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HEADER PREP**FP 1121****FR HDR 60.750****RR HDR 59.375****FR SEAL 63.875****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.024

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-3/1	HDRRR		2/1/2022	14.00
	KIT: 1372454			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
SAW						

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	7.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-4/1	BOWFR		2/1/2022	14.00
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KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW**FP 418****FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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BOW PREP**FR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-5/1	BOWRR		2/1/2022	14.00
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KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

14.00 14.00 0.00 0.07

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123842-6/1	COVER KIT: 1372454 TRUXEDO COVER COVER 13724 RMA:		2/1/2022	14.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61		

**CNC**

KIT = 1372454
CUT FILE = 13724
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.05	29.824	
LP500 DBND LOOP		14.00	14.00	0.00 2.00

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.865	54.283	
LP504 SEW LOGO		14.00	14.00	0.00 1.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	14.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	56.00	
1115357 CONTROL STRAP	EA	2.00	28.00	
LP508 SEW POLY		14.00	14.00	0.00 3.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:56 AM

LTF 13

LTF 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.01	140.524				

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-7/1



* 2 1 2 3 8 4 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123842-7/1 SIDERAILS 2/1/2022 14.00
KIT: 1372454
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 14.00 14.00 0.00 0.19

SAW**RAIL 67.250**

* 6 7 . 2 5 0 *

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	14.00	_____

LT170 RL PNCH1 14.00 14.00 0.00 0.31

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 67.250**

* 6 7 . 2 5 0 *

AF

LT100 HOOK INST 14.00 14.00 0.00 0.40

Qty	Total	Add/Less
0.00	_____	_____

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 67.250**

* 6 7 . 2 5 0 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 11.208	156.912	_____

LT110 SEAL ASY 14.00 14.00 0.00 0.64

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 67.250**

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 13**LT F 13**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1		FT 11.25	159.075	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT		EA 2.00	28.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT		EA 2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8		EA 4.00	56.00	_____
LT120 RAIL ASY	14.00	14.00	0.00	0.50	_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250



DL

Part ID/Sub ID			Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT		EA 2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG		EA 2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008		EA 1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS		EA 1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK		EA 1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB		EA 1.00	14.00	_____
1705177	LABEL_2 X 1		EA 1.00	14.034	_____

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843/1



* 2 1 2 3 8 4 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843/1 1372654 1/27/2022 2/1/2022

8.00

KIT: 1372654

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 8.00 8.00 0.00 0.16

ASSEMBLY - COVER

FP 685

FR HDR 60.750



* 6 0 . 7 5 0 *

RR HDR 59.375



* 5 9 . 3 7 5 *

FR BOW 59.750



* 5 9 . 7 5 0 *

FM BOW 59.375



* 5 9 . 3 7 5 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	8.00	

LT999 HELPER 8.00 8.00 0.00 0.04

HELPER CARD

Qty Total Add/Less

0.00

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	8.00	8.00	0.00	0.04

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 8.00 8.00 0.00 0.12

PACKAGING
RAIL 76.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	8.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	8.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	8.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	56.162	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	46.853	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
LT400 PACK SCAN	8.00 8.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-1/1	HDRSEAL		2/1/2022	8.00
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KIT: 1372654

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	8.00	8.00	0.00	0.04		
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SEAL PREP
FP 1121

FR SEAL 63.875



RR SEAL 62.500



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.531	85.724

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-2/1



* 2 1 2 3 8 4 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-2/1	HDRFR		2/1/2022	8.00
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KIT: 1372654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FR HDR 60.750**

* 6 0 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	4.00

LT200 HEADERS	8.00	8.00	0.00	0.04		
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HEADER PREP**FP 1121****FR HDR 60.750**

* 6 0 . 7 5 0 *

RR HDR 59.375

* 5 9 . 3 7 5 *

FR SEAL 63.875

* 6 3 . 8 7 5 *

RR SEAL 62.500

* 6 2 . 5 0 0 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	8.014

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-3/1 HDRRR 2/1/2022 8.00

KIT: 1372654

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.12

SAW

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	4.00	

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-4/1	BOWFR		2/1/2022	8.00
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KIT: 1372654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FP 418****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-5/1	BOWFM		2/1/2022	8.00
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KIT: 1372654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418

FM BOW 59.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-6/1	BOWRR		2/1/2022	8.00
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KIT: 1372654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

8.00	8.00	0.00	0.04
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:56 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123843-7/1	COVER KIT: 1372654 TRUXEDO COVER COVER 13726 RMA:		2/1/2022	8.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.00	0.35		



IS:\CutFiles\13000\13726.dxf

CNC

KIT = 1372654

CUT FILE = 13726

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.311	19.207	
LP500 DBND LOOP		8.00	8.00	0.00 1.14

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.386	35.20	
LP504 SEW LOGO		8.00	8.00	0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	8.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	48.00	
1115357 CONTROL STRAP	EA	2.00	16.00	
LP508 SEW POLY		8.00	8.00	0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 60.750



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:57 AM

LTF 14

LTF 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.01	80.30				

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123843-8/1 SIDERAILS 2/1/2022 8.00
KIT: 1372654
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW**RAIL 76.625**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	8.00	_____

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.625****AF**

Qty	Total	Add/Less
0.00	_____	_____

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.625**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.771	102.168	_____

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.625**

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 14**LT F 14**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.813	103.525	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	16.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	16.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	32.00	_____
LT120 RAIL ASY	8.00	8.00	0.00	0.29			_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.625



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	16.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	16.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	8.00	_____
1705177	LABEL_2 X 1				EA 1.00	8.019	_____

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844/1	1373354	1/27/2022	2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.9FT HD BED_22-20_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	2.00	2.00	0.00	0.04		
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ASSEMBLY - COVER

FP 685

FR HDR 61.125



RR HDR 59.375



FR BOW 60.000



FM BOW 59.625



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	
LT999 HELPER			2.00	2.00	0.00 0.01

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	2.00	2.00	0.00	0.01

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK2.002.000.000.03

PACKAGING

RAIL 79.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	2.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	17.049	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	23.427	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
LT400 PACK SCAN	2.002.000.000.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-1/1


* 2 1 2 3 8 4 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123844-1/1	HDRSEAL		2/1/2022	2.00
	KIT: 1373354			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.00	0.01		

SEAL PREP
FP 1121

FR SEAL 64.250


* 6 4 . 2 5 0 *

RR SEAL 62.500


* 6 2 . 5 0 0 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.563	21.495

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-2/1	HDRFR		2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FR HDR 61.125**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.00

LT200 HEADERS	2.00	2.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 61.125****RR HDR 59.375****FR SEAL 64.250****RR SEAL 62.500**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.003

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-3/1	HDRRR		2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

RR HDR 59.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-4/1	BOWFR		2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FP 418****FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-5/1	BOWFM		2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418

FM BOW 59.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FM BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-6/1	BOWRR		2/1/2022	2.00
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KIT: 1373354

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

2.00 2.00 0.00 0.01

BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

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LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123844-7/1	COVER KIT: 1373354 TRUXEDO COVER COVER 13733 RMA:		2/1/2022	2.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09		



I:\CutFiles\13000\13733.dxf

CNC

KIT = 1373354
CUT FILE = 13733
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.394	4.975	
LP500 DBND LOOP		2.00	2.00	0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.553	9.135	
LP504 SEW LOGO		2.00	2.00	0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	2.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	12.00	
1115357 CONTROL STRAP	EA	2.00	4.00	
LP508 SEW POLY		2.00	2.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 61.000



RR ROD 59.375



TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.01	20.075	

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123844-8/1 SIDERAILS 2/1/2022 2.00
KIT: 1373354
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 2.00 2.00 0.00 0.03

SAW**RAIL 79.625**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.00

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 79.625****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 2.00 2.00 0.00 0.06

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 79.625**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	13.271	26.542

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 79.625**

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 15**LT F 15**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	13.313	26.891	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	4.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	4.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	8.00	_____
LT120 RAIL ASY	2.00	2.00	0.00	0.07				_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 79.625



DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	4.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	4.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	2.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	2.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	2.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	2.00	_____
1705177	LABEL_2 X 1				EA	1.00	2.005	_____

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123845/1	1379154	1/27/2022	2/1/2022	14.00
KIT: 1379154				RECEIPT LOC: SHIPPING
FORD F-250 HD/F-350 S BED_22-17_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28		

ASSEMBLY - COVER

FP 685

FR HDR 60.688



FR BOW 60.000



RR HDR 60.688



FM BOW 60.000



RR BOW 60.000



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	28.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	14.00	
LT999 HELPER					

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	14.00	14.00	0.00	0.07

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	14.00	14.00	0.00	0.21			

PACKAGING
RAIL 79.375



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	119.345	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
LT400 PACK SCAN	14.00	14.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-1/1	HDRSEAL		2/1/2022	14.00
	KIT: 1379154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.00	0.07		

SEAL PREP
FP 1121

FR SEAL 63.813



RR SEAL 63.813



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.636	151.503

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-2/1	HDRFR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW**FR HDR 60.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	7.00

LT200 HEADERS	14.00	14.00	0.00	0.07
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HEADER PREP**FP 1121****FR HDR 60.688****RR HDR 60.688****FR SEAL 63.813****RR SEAL 63.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.024

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-3/1


* 2 1 2 3 8 4 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123845-3/1	HDRRR		2/1/2022	14.00
KIT: 1379154		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21		
SAW						

RR HDR 60.688


* 6 0 . 6 8 8 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	7.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:57 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-4/1	BOWFR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW**FP 418****FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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BOW PREP**FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-5/1	BOWFM		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW
FP 418

FM BOW 60.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1706079	EA	0.50	7.00	
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LT225 BOW ASY		14.00	14.00	0.00	0.07
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BOW PREP**FM BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
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1110934	EA	2.00	28.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-6/1	BOWRR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW
FP 418

RR BOW 60.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

14.00 14.00 0.00 0.07

BOW PREP**RR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-7/1	COVER		2/1/2022	14.00
	KIT: 1379154			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13791			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	14.00	14.00	0.00	0.61		
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IS:\CutFiles\13000\13791.dxf81

CNC

KIT = 1379154
CUT FILE = 13791
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.387	34.724	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.539	63.749	
LP504 SEW LOGO	14.00	14.00	0.00	1.17				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	84.00	
1115357	CONTROL STRAP				EA	2.00	28.00	
1705442	LOGO_GATOR_LT				EA	1.00	14.00	
LP508 SEW POLY	14.00	14.00	0.00	3.50				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.688



* 6 0 . 6 8 8 *

RR ROD 60.688



* 6 0 . 6 8 8 *

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	10.115	141.988	

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123845-8/1	SIDERAILS	2/1/2022	14.00	
	KIT: 1379154			
	PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.19		
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SAW

RAIL 79.375



Part ID/Sub ID

1706426	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
	BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	14.00	

LT170 RL PNCH1	14.00	14.00	0.00	0.31		
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RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 79.375



AF

LT100 HOOK INST	14.00	14.00	0.00	0.40		
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RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 79.375



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 13.229	185.206	

LT110 SEAL ASY	14.00	14.00	0.00	0.64		
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RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 79.375

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 16**LT F 16**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	13.271	187.649	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	28.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	56.00	_____
LT120 RAIL ASY		14.00	14.00	0.00	0.50			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 79.375**

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	14.00	_____
1705177	LABEL_2 X 1				EA	1.00	14.034	_____

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123846/1	1379154	1/27/2022	2/1/2022	14.00
KIT: 1379154		RECEIPT LOC: SHIPPING		
FORD F-250 HD/F-350 S BED_22-17_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28		

ASSEMBLY - COVER

FP 685

FR HDR 60.688



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RR HDR 60.688



* 6 0 . 6 8 8 *

FR BOW 60.000



* 6 0 . 0 0 0 *

FM BOW 60.000



* 6 0 . 0 0 0 *

RR BOW 60.000



* 6 0 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	56.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	28.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	28.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	14.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	14.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	14.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	14.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	14.00	
LT999 HELPER					

LT999 HELPER

14.00

14.00

0.00

0.07

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	14.00	14.00	0.00	0.07

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 14.00 14.00 0.00 0.21

PACKAGING
RAIL 79.375



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	14.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	14.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	119.345	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00	
LT400 PACK SCAN	14.00 14.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-1/1	HDRSEAL		2/1/2022	14.00
	KIT: 1379154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	14.00	14.00	0.00	0.07		
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SEAL PREP
FP 1121

FR SEAL 63.813



RR SEAL 63.813



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.636	151.503

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-2/1



* 2 1 2 3 8 4 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-2/1	HDRFR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW

FR HDR 60.688



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Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	7.00

LT200 HEADERS

14.00 14.00 0.00 0.07

HEADER PREP

FP 1121

FR HDR 60.688



* 6 0 . 6 8 8 *

RR HDR 60.688



* 6 0 . 6 8 8 *

FR SEAL 63.813



* 6 3 . 8 1 3 *

RR SEAL 63.813



* 6 3 . 8 1 3 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.024

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-3/1


* 2 1 2 3 8 4 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123846-3/1	HDRRR		2/1/2022	14.00
KIT: 1379154		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	7.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-4/1	BOWFR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW**FP 418****FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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BOW PREP**FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-5/1	BOWFM		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW
FP 418

FM BOW 60.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	14.00	14.00	0.00	0.07
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BOW PREP**FM BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-6/1	BOWRR		2/1/2022	14.00
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KIT: 1379154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	14.00	14.00	0.00	0.21		
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SAW
FP 418

RR BOW 60.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	7.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

14.00	14.00	0.00	0.07
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BOW PREP**RR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	28.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123846-7/1	COVER KIT: 1379154 TRUXEDO COVER COVER 13791 RMA:		2/1/2022	14.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61		

**CNC**

KIT = 1379154
CUT FILE = 13791
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.387	34.724	
LP500 DBND LOOP		14.00	14.00	0.00 2.00

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.539	63.749	
LP504 SEW LOGO		14.00	14.00	0.00 1.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	84.00	
1115357 CONTROL STRAP	EA	2.00	28.00	
1705442 LOGO_GATOR_LT	EA	1.00	14.00	
LP508 SEW POLY		14.00	14.00	0.00 3.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.688



RR ROD 60.688



LTF 17

LTF 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.115	141.988				

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123846-8/1 SIDERAILS 2/1/2022 14.00
KIT: 1379154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 14.00 14.00 0.00 0.19

SAW**RAIL 79.375**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	14.00

LT170 RL PNCH1 14.00 14.00 0.00 0.31

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 79.375****AF**

LT100 HOOK INST 14.00 14.00 0.00 0.40

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 79.375**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	13.229	185.206

LT110 SEAL ASY 14.00 14.00 0.00 0.64

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 79.375**

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 17**LT F 17**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	13.271	187.649	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	28.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	28.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	28.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	56.00	_____
LT120 RAIL ASY		14.00	14.00	0.00	0.50			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 79.375**

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	28.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	14.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	14.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	14.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	14.00	_____
1705177	LABEL_2 X 1				EA	1.00	14.034	_____

TRUXEDO, INC.

1/27/2022 1:58 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847/1



* 2 1 2 3 8 4 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123847/1	1379654	1/27/2022	2/1/2022	2.00
KIT: 1379654				RECEIPT LOC: SHIPPING
FORD F-250 HD/F-350 L BED_22-17_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.00	0.04		

ASSEMBLY - COVER

FP 685

FR HDR 60.688



* 6 0 . 6 8 8 *

RR HDR 60.688



* 6 0 . 6 8 8 *

FR BOW 60.000



* 6 0 . 0 0 0 *

FM BOW 60.000



* 6 0 . 0 0 0 *

RR BOW 60.000



* 6 0 . 0 0 0 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	4.00	
1117693	RETAINER STRAP ASSY_15 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	

LT999 HELPER	2.00	2.00	0.00	0.01
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HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	2.00	2.00	0.00	0.01

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 2.00 2.00 0.00 0.03

PACKAGING
RAIL 95.563



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	2.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00	
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	17.049	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	18.741	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
LT400 PACK SCAN	2.00 2.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-1/1


* 2 1 2 3 8 4 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123847-1/1	HDRSEAL		2/1/2022	2.00
	KIT: 1379654			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.00	0.01		

SEAL PREP
FP 1121

FR SEAL 63.813


* 6 3 . 8 1 3 *

RR SEAL 63.813


* 6 3 . 8 1 3 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.636	21.643

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-2/1



* 2 1 2 3 8 4 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123847-2/1	HDRFR		2/1/2022	2.00
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KIT: 1379654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FR HDR 60.688**

* 6 0 . 6 8 8 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 0.50	1.00	

LT200 HEADERS	2.00	2.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 60.688**

* 6 0 . 6 8 8 *

RR HDR 60.688

* 6 0 . 6 8 8 *

FR SEAL 63.813

* 6 3 . 8 1 3 *

RR SEAL 63.813

* 6 3 . 8 1 3 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	2.003	

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-3/1


* 2 1 2 3 8 4 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123847-3/1	HDRRR		2/1/2022	2.00
	KIT: 1379654			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.00	0.03		
SAW						

RR HDR 60.688


* 6 0 . 6 8 8 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123847-4/1	BOWFR		2/1/2022	2.00
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KIT: 1379654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FP 418****FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123847-5/1	BOWFM		2/1/2022	2.00
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KIT: 1379654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418**FM BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FM BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123847-6/1	BOWRR		2/1/2022	2.00
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KIT: 1379654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418

RR BOW 60.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

2.00 2.00 0.00 0.01

BOW PREP**RR BOW 60.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123847-7/1	COVER KIT: 1379654 TRUXEDO COVER COVER 13796 RMA:		2/1/2022	2.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.00	0.09		

**CNC**

KIT = 1379654
CUT FILE = 13796
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.837	5.895	
LP500 DBND LOOP		2.00	2.00	0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	5.438	10.911	
LP504 SEW LOGO		2.00	2.00	0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	2.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	12.00	
1115357 CONTROL STRAP	EA	2.00	4.00	
LP508 SEW POLY		2.00	2.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.688



RR ROD 60.688



TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.115	20.284				

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123847-8/1 SIDERAILS 2/1/2022 2.00
KIT: 1379654
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 2.00 2.00 0.00 0.03

SAW**RAIL 95.563**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.00

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 95.563****AF**

LT100 HOOK INST 2.00 2.00 0.00 0.06

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 95.563**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	15.927	31.854

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 95.563**

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 18**LT F 18**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: UNIVERSAL
DL**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 15.969	32.257	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	4.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	4.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	4.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	8.00	_____
LT120 RAIL ASY	2.00	2.00	0.00	0.07		_____	_____

**RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 95.563****DL**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	4.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	2.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	2.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	2.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	2.00	_____
1705177	LABEL_2 X 1				EA 1.00	2.005	_____

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848/1 1381154 1/27/2022 2/1/2022 12.00
KIT: 1381154
 GM FULL SIZE S BED_07-99_LT
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 60.938



* 6 0 . 9 3 8 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 59.750



* 5 9 . 7 5 0 *

FM BOW 59.375



* 5 9 . 3 7 5 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty Total Add/Less
 0.00

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848/1


* 2 1 2 3 8 4 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 76.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-1/1


* 2 1 2 3 8 4 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123848-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1381154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 64.063



* 6 4 . 0 6 3 *

RR SEAL 62.375



* 6 2 . 3 7 5 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.537	128.651

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-2/1	HDRFR		2/1/2022	12.00
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KIT: 1381154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 60.938**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 60.938****RR HDR 59.250****FR SEAL 64.063****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-3/1


* 2 1 2 3 8 4 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123848-3/1	HDRRR		2/1/2022	12.00
	KIT: 1381154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-4/1	BOWFR		2/1/2022	12.00
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KIT: 1381154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-5/1	BOWFM		2/1/2022	12.00
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KIT: 1381154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-6/1	BOWRR		2/1/2022	12.00
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KIT: 1381154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-7/1



* 2 1 2 3 8 4 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-7/1	COVER		2/1/2022	12.00
	KIT: 1381154			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13811			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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IS:\CutFiles\13000\13811.dxf

CNC

KIT = 1381154
CUT FILE = 13811
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.307	28.768	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.379	52.716	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.938



* 6 0 . 9 3 8 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.016	120.512				

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123848-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1381154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.500**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.500****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.500**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.75	153.00	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.500**

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 19**LT F 19**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK
DM

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.792	155.035			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

RAIL - ASSEMBLY

FP 1109 & 1110

RAIL 76.500



DO

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00			
1705177	LABEL_2 X 1	EA	1.00	12.029			

TRUXEDO, INC.

1/27/2022 1:59 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849/1 1381154 1/27/2022 2/1/2022 6.00
KIT: 1381154
 GM FULL SIZE S BED_07-99_LT
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 6.00 6.00 0.00 0.12

ASSEMBLY - COVER

FP 685

FR HDR 60.938



* 6 0 . 9 3 8 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 59.750



* 5 9 . 7 5 0 *

FM BOW 59.375



* 5 9 . 3 7 5 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	12.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	6.00	
LT999 HELPER					

LT999 HELPER 6.00 6.00 0.00 0.03

HELPER CARD

Qty Total Add/Less
 0.00

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	6.00	6.00	0.00	0.03

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 6.00 6.00 0.00 0.09

PACKAGING
RAIL 76.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	6.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
LT400 PACK SCAN	6.00 6.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-1/1	HDRSEAL		2/1/2022	6.00
	KIT: 1381154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP
FP 1121

FR SEAL 64.063



RR SEAL 62.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.537	64.325	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-2/1	HDRFR		2/1/2022	6.00
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KIT: 1381154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW**FR HDR 60.938**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

LT200 HEADERS	6.00	6.00	0.00	0.03		
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HEADER PREP**FP 1121****FR HDR 60.938****RR HDR 59.250****FR SEAL 64.063****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-3/1	HDRRR		2/1/2022	6.00
	KIT: 1381154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09			
SAW							

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	3.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-4/1	BOWFR		2/1/2022	6.00
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KIT: 1381154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW**FP 418****FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**FR BOW 59.750**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-5/1	BOWFM		2/1/2022	6.00
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KIT: 1381154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418

FM BOW 59.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	3.00	
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LT225 BOW ASY	EA	0.03		
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BOW PREP**FM BOW 59.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-6/1	BOWRR		2/1/2022	6.00
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KIT: 1381154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-7/1	COVER		2/1/2022	6.00
	KIT: 1381154			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13811			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	6.00	6.00	0.00	0.26		
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IS:\CutFiles\13000\13811.dxf

CNC

KIT = 1381154
CUT FILE = 13811
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	14.384
LP500 DBND LOOP	6.00	6.00	0.00	0.86

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.379	26.358
LP504 SEW LOGO	6.00	6.00	0.00	0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	6.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	36.00
1115357	CONTROL STRAP	EA	2.00	12.00
LP508 SEW POLY	6.00	6.00	0.00	1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 60.938



* 6 0 . 9 3 8 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	10.016	60.256				

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123849-8/1 SIDERAILS 2/1/2022 6.00
KIT: 1381154
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 6.00 6.00 0.00 0.08

SAW**RAIL 76.500**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.00

LT170 RL PNCH1 6.00 6.00 0.00 0.13

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 6.00 6.00 0.00 0.17

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.75	76.50

LT110 SEAL ASY 6.00 6.00 0.00 0.27

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.500**

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 20**LT F 20**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK
DM

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.792	77.518	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	12.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	12.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	24.00	_____
LT120 RAIL ASY		6.00	6.00	0.00	0.21			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.500****DO**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00	_____
1705177	LABEL_2 X 1	EA	1.00	6.014	_____

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850/1 1385954 1/27/2022 2/1/2022

12.00

KIT: 1385954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.125



* 5 9 . 1 2 5 *

RR HDR 59.125



* 5 9 . 1 2 5 *

FR BOW 58.438



* 5 8 . 4 3 8 *

RR BOW 58.438



* 5 8 . 4 3 8 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty Total Add/Less

0.00

INDIRECT 12.00 12.00 0.00 0.06

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN			12.00	12.00	0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1385954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.188



RR SEAL 62.188



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.365	126.553

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850-2/1	HDRFR		2/1/2022	12.00
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KIT: 1385954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.125**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 59.125****RR HDR 59.125****FR SEAL 62.188****RR SEAL 62.188**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-3/1


* 2 1 2 3 8 5 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123850-3/1	HDRRR		2/1/2022	12.00
KIT: 1385954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.125


* 5 9 . 1 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850-4/1	BOWFR		2/1/2022	12.00
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KIT: 1385954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850-5/1	BOWRR		2/1/2022	12.00
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KIT: 1385954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.438

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.438**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123850-6/1	COVER KIT: 1385954 TRUXEDO COVER COVER 13859 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		

**CNC**

KIT = 1385954
CUT FILE = 13859
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.611	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.063



RR ROD 59.063



TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.844	118.445				

TRUXEDO, INC.

1/27/2022 2:00 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123850-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1385954
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 21**LT F 21**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.792	130.794			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00			
1705177	LABEL_2 X 1	EA	1.00	12.029			

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851/1	1397654	1/27/2022	2/1/2022	12.00
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KIT: 1397654
FORD F-150 5.5FT BED_14-04_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 59.688



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RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

					Qty	Total	Add/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.875



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1397654			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.469	127.824

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-2/1	HDRFR		2/1/2022	12.00
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KIT: 1397654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-3/1	HDRRR		2/1/2022	12.00
	KIT: 1397654			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-4/1	BOWFR		2/1/2022	12.00
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KIT: 1397654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-5/1	BOWRR		2/1/2022	12.00
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KIT: 1397654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-6/1	COVER		2/1/2022	12.00
	KIT: 1397654			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13976			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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I:\CutFiles\13000\13976.dxfB1

CNC

KIT = 1397654
CUT FILE = 13976
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.733	44.939
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



* 5 9 . 6 8 8 *

RR ROD 59.688



* 5 9 . 6 8 8 *

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID					Qty	Total	Add/Less
					UOM	Per Kit	Qty Reqd
							Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.948	119.697

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-7/1



* 2 1 2 3 8 5 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123851-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1397654
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.875**

* 6 4 . 8 7 5 *

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.875**

* 6 4 . 8 7 5 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.875**

* 6 4 . 8 7 5 *

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.813	129.756

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.875**

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 22**LT F 22**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	10.854	131.553			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.875****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00			
1705177	LABEL_2 X 1	EA	1.00	12.029			

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852/1	1397654	1/27/2022	2/1/2022	8.00
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KIT: 1397654
FORD F-150 5.5FT BED_14-04_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	8.00	8.00	0.00	0.16		
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ASSEMBLY - COVER

FP 685

FR HDR 59.688



RR HDR 59.688



FR BOW 59.000



RR BOW 59.000



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	8.00	

LT999 HELPER	8.00	8.00	0.00	0.04	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	8.00	8.00	0.00

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 8.00 8.00 0.00 0.04

PACKAGING
RAIL 64.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	EA	1.00	8.00	
1118598	EA	1.00	8.00	
1706349	EA	1.00	8.00	
1706362	EA	1.00	8.00	
1706619	FT	7.00	56.162	
1704548	EA	2.00	16.136	
1705830	FT	9.333	74.965	
Sub ID 7 SIDERAILS	EA	1.00	8.00	

LT400 PACK SCAN 8.00 8.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-1/1	HDRSEAL		2/1/2022	8.00
	KIT: 1397654			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	8.00	8.00	0.00	0.04		
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SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	85.216	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-2/1	HDRFR		2/1/2022	8.00
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KIT: 1397654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	4.00

LT200 HEADERS	8.00	8.00	0.00	0.04		
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HEADER PREP**FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	8.014

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-3/1	HDRRR		2/1/2022	8.00
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KIT: 1397654

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	4.00	

EXTRUDED AL_HEADER_LP REAR_2014_10FT9

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-4/1	BOWFR		2/1/2022	8.00
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KIT: 1397654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-5/1	BOWRR		2/1/2022	8.00
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KIT: 1397654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-6/1	COVER		2/1/2022	8.00
	KIT: 1397654			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13976			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	8.00	8.00	0.00	0.35		
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**CNC**

KIT = 1397654
CUT FILE = 13976
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	16.408
LP500 DBND LOOP	8.00	8.00	0.00	1.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.733	29.96
LP504 SEW LOGO	8.00	8.00	0.00	0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	8.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	32.00
1115357	CONTROL STRAP	EA	2.00	16.00
LP508 SEW POLY	8.00	8.00	0.00	2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



RR ROD 59.688



TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.948	79.798	

TRUXEDO, INC.

1/27/2022 2:01 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123852-7/1 SIDERAILS 2/1/2022 8.00
KIT: 1397654
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW**RAIL 64.875**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	5.333

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.875****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.875**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.813	86.504

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.875**

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 23**LT F 23**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 10.854	87.702	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	16.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	16.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	16.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	32.00	_____
LT120 RAIL ASY	8.00	8.00	0.00	0.29			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.875****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	16.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	8.00	_____
1705177	LABEL_2 X 1				EA 1.00	8.019	_____

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853/1	1397754	1/27/2022	2/1/2022	8.00
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KIT: 1397754
FORD F-150 5.5FT BED_20-15_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	8.00	8.00	0.00	0.16		
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ASSEMBLY - COVER

FP 685

FR HDR 59.750



RR HDR 59.750



FR BOW 59.125



RR BOW 59.125



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	8.00	

LT999 HELPER	8.00	8.00	0.00	0.04	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	8.00	8.00	0.00

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 8.00 8.00 0.00 0.04

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	8.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	8.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	8.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	56.162	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	74.965	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
LT400 PACK SCAN	8.00 8.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-1/1	HDRSEAL		2/1/2022	8.00
	KIT: 1397754			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	8.00	8.00	0.00	0.04		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.479	85.301

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-2/1	HDRFR		2/1/2022	8.00
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KIT: 1397754

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FR HDR 59.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	4.00	

LT200 HEADERS	8.00	8.00	0.00	0.04		
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HEADER PREP**FP 1121****FR HDR 59.750****RR HDR 59.750****FR SEAL 62.875****RR SEAL 62.875**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	8.014	

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-3/1 HDRRR 2/1/2022 8.00

KIT: 1397754

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.12

SAW

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	4.00	

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-4/1	BOWFR		2/1/2022	8.00
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KIT: 1397754

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-5/1	BOWRR		2/1/2022	8.00
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KIT: 1397754

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123853-6/1	COVER KIT: 1397754 TRUXEDO COVER COVER 13977 RMA:		2/1/2022	8.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.00	0.35		



IS:\CutFiles\13000\13977.dxfYI

CNC

KIT = 1397754

CUT FILE = 13977

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	16.408	
LP500 DBND LOOP		8.00	8.00	0.00 1.14

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	29.791	
LP504 SEW LOGO		8.00	8.00	0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	8.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	32.00	
1115357 CONTROL STRAP	EA	2.00	16.00	
LP508 SEW POLY		8.00	8.00	0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750



* 5 9 . 7 5 0 *

RR ROD 59.750



* 5 9 . 7 5 0 *

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	79.882	

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123853-7/1 SIDERAILS 2/1/2022 8.00
KIT: 1397754
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	5.333

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	86.00

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 24**LT F 24**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.854	87.702	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	16.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	16.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	32.00	_____
LT120 RAIL ASY		8.00	8.00	0.00	0.29			_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500



DP

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	16.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	16.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	8.00	_____
1705177	LABEL_2 X 1				EA	1.00	8.019	_____

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854/1



* 2 1 2 3 8 5 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854/1 1397854 1/27/2022 2/1/2022

12.00

KIT: 1397854

RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

INDIRECT 12.00 12.00 0.00 0.06

Qty Total Add/Less

0.00

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.500



Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1397854			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	127.951	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-2/1	HDRFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.750



Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	6.00	

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP

FP 1121

FR HDR 59.750



RR HDR 59.750



FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	12.02	

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-3/1	HDRRR		2/1/2022	12.00
	KIT: 1397854			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-4/1



* 2 1 2 3 8 5 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-4/1	BOWFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FP 418

FR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP

FR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-5/1	BOWRR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:02 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123854-6/1	COVER KIT: 1397854 TRUXEDO COVER COVER 13978 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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CNC

KIT = 1397854

CUT FILE = 13978

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750



* 5 9 . 7 5 0 *

RR ROD 59.750



* 5 9 . 7 5 0 *

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID					Qty	Total	Add/Less
					UOM	Per Kit	Qty Reqd
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	119.822

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123854-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1397854
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 25**LT F 25**

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.854	131.553	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855/1



* 2 1 2 3 8 5 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855/1 1397854 1/27/2022 2/1/2022 12.00

KIT: 1397854

RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty Total Add/Less

0.00

INDIRECT 12.00 12.00 0.00 0.06

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00 12.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1397854			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	127.951	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-2/1



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Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-2/1	HDRFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.750



* 5 9 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP

FP 1121

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR SEAL 62.875



* 6 2 . 8 7 5 *

RR SEAL 62.875



* 6 2 . 8 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-3/1	HDRRR		2/1/2022	12.00
	KIT: 1397854			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-4/1	BOWFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-5/1	BOWRR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123855-6/1	COVER KIT: 1397854 TRUXEDO COVER COVER 13978 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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CNC

KIT = 1397854
CUT FILE = 13978
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.750



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RR ROD 59.750



* 5 9 . 7 5 0 *

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID					Qty	Total	Add/Less
					UOM	Per Kit	Qty Reqd
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	119.822
							Mat

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-7/1



* 2 1 2 3 8 5 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123855-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1397854
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW

RAIL 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 64.500



* 6 4 . 5 0 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26**LT F 26**

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.854	131.553	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856/1	1397854	1/27/2022	2/1/2022	12.00
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KIT: 1397854
FORD F-150 5.5FT BED_22-21_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.500



Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1397854			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	127.951	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-2/1	HDRFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.750



Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP

FP 1121

FR HDR 59.750



RR HDR 59.750



FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-3/1	HDRRR		2/1/2022	12.00
	KIT: 1397854			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-4/1	BOWFR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-5/1	BOWRR		2/1/2022	12.00
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KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123856-6/1	COVER KIT: 1397854 TRUXEDO COVER COVER 13978 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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CNC

KIT = 1397854

CUT FILE = 13978

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750



* 5 9 . 7 5 0 *

RR ROD 59.750



* 5 9 . 7 5 0 *

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	119.822	

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123856-7/1 SIDERAILS 2/1/2022 12.00
KIT: 1397854
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW

RAIL 64.500



Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 64.500



AF

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 64.500



Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 27**LT F 27**

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	10.854	131.553	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857/1



* 2 1 2 3 8 5 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123857/1	1397854	1/27/2022	2/1/2022	8.00
KIT: 1397854		RECEIPT LOC: SHIPPING		
FORD F-150 5.5FT BED_22-21_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.00	0.16		

ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	8.00	

LT999 HELPER

8.00 8.00 0.00 0.04

HELPER CARD**Qty Total Add/Less**

0.00

INDIRECT

8.00 8.00 0.00 0.04

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 8.00 8.00 0.00 0.04

PACKAGING
RAIL 64.500



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	EA	1.00	8.00	
1118598	EA	1.00	8.00	
1706349	EA	1.00	8.00	
1706362	EA	1.00	8.00	
1706619	FT	7.00	56.162	
1704548	EA	2.00	16.136	
1705830	FT	9.333	74.965	
Sub ID 7 SIDERAILS	EA	1.00	8.00	

LT400 PACK SCAN 8.00 8.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-1/1	HDRSEAL		2/1/2022	8.00
	KIT: 1397854			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	8.00	8.00	0.00	0.04		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.479	85.301	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-2/1



* 2 1 2 3 8 5 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-2/1	HDRFR		2/1/2022	8.00
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KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW

FR HDR 59.750



* 5 9 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	4.00

LT200 HEADERS	8.00	8.00	0.00	0.04
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HEADER PREP

FP 1121

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR SEAL 62.875



* 6 2 . 8 7 5 *

RR SEAL 62.875



* 6 2 . 8 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	8.014

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-3/1	HDRRR		2/1/2022	8.00
	KIT: 1397854			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
SAW						

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	4.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-4/1	BOWFR		2/1/2022	8.00
	KIT: 1397854			
	FR BOW PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418
FR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP
FR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-5/1	BOWRR		2/1/2022	8.00
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KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP

RR BOW 59.125



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-6/1	COVER		2/1/2022	8.00
	KIT: 1397854			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13978			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	8.00	8.00	0.00	0.35		
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CNC

KIT = 1397854

CUT FILE = 13978

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	16.408
LP500 DBND LOOP	8.00	8.00	0.00	1.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	29.791
LP504 SEW LOGO	8.00	8.00	0.00	0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	8.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	32.00
1115357	CONTROL STRAP	EA	2.00	16.00
LP508 SEW POLY	8.00	8.00	0.00	2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.750



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RR ROD 59.750



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TRUXEDO, INC.

1/27/2022 2:04 AM

LTF 28

LTF 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.958	79.882	

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123857-7/1 SIDERAILS 2/1/2022 8.00
KIT: 1397854
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW

RAIL 64.500



Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	5.333

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 64.500



AF

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 64.500



Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	86.00

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28**LT F 28**

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 10.854	87.702	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	16.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	16.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	16.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	32.00	_____
LT120 RAIL ASY		8.00	8.00	0.00	0.29		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	16.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	8.00	_____
1705177	LABEL_2 X 1				EA 1.00	8.019	_____

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123858/1	1398154	1/27/2022	2/1/2022	12.00
KIT: 1398154		RECEIPT LOC: SHIPPING		
FORD F-150 6.5FT BED_14-04_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

ASSEMBLY - COVER

FP 685

FR HDR 59.688



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FR BOW 59.000



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RR HDR 59.688



* 5 9 . 6 8 8 *

FM BOW 59.000



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RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

LT999 HELPER

12.00

12.00

0.00

0.06

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 76.750



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1398154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.469	127.824

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-2/1	HDRFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-3/1	HDRRR		2/1/2022	12.00
	KIT: 1398154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-4/1	BOWFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-5/1	BOWFM		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-6/1	BOWRR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123858-7/1	COVER KIT: 1398154 TRUXEDO COVER COVER 13981 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



IS:\CutFiles\13000\13981.dxfL

CNC

KIT = 1398154
CUT FILE = 13981
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	28.768	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.393	52.885	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	72.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



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RR ROD 59.688



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TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.948	119.697	

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123858-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1398154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.750**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.750****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.750**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.792	153.504	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.750**

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 29**LT F 29**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-8/1



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Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.833	155.54			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.750**

* 7 6 . 7 5 Q *

DP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00			
1705177	LABEL_2 X 1	EA	1.00	12.029			

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859/1 1398154 1/27/2022 2/1/2022 12.00
KIT: 1398154
 FORD F-150 6.5FT BED_14-04_LT
RMA:
 RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

FM BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty Total Add/Less
 0.00

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK12.0012.000.000.18

PACKAGING

RAIL 76.750



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.0012.000.000.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1398154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	127.824	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-2/1



* 2 1 2 3 8 5 9 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-2/1	HDRFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.688



* 5 9 . 6 8 8 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 0.50	6.00	

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP

FP 1121

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR SEAL 62.813



* 6 2 . 8 1 3 *

RR SEAL 62.813



* 6 2 . 8 1 3 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.02	

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-3/1	HDRRR		2/1/2022	12.00
	KIT: 1398154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-4/1	BOWFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-5/1	BOWFM		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-6/1	BOWRR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123859-7/1	COVER KIT: 1398154 TRUXEDO COVER COVER 13981 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		

**CNC**

KIT = 1398154
CUT FILE = 13981
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	28.768	
LP500 DBND LOOP		12.00	12.00	0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.393	52.885	
LP504 SEW LOGO		12.00	12.00	0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	12.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	72.00	
1115357 CONTROL STRAP	EA	2.00	24.00	
LP508 SEW POLY		12.00	12.00	0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



RR ROD 59.688



LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.948	119.697	

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123859-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1398154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.750**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.750****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.750**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.792	153.504	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.750**

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 30**LT F 30**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.833	155.54	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00				_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.750****DP**

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860/1 1398154 1/27/2022 2/1/2022

12.00

KIT: 1398154

RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

FM BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860/1


* 2 1 2 3 8 6 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 76.750



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-1/1


* 2 1 2 3 8 6 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123860-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1398154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 62.813


* 6 2 . 8 1 3 *

RR SEAL 62.813


* 6 2 . 8 1 3 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	127.824	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:05 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860-2/1	HDRFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	6.00	

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	12.02	


LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-3/1


* 2 1 2 3 8 6 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123860-3/1	HDRRR		2/1/2022	12.00
	KIT: 1398154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.688


* 5 9 . 6 8 8 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860-4/1	BOWFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860-5/1	BOWFM		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860-6/1	BOWRR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123860-7/1	COVER KIT: 1398154 TRUXEDO COVER COVER 13981 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		

**CNC**

KIT = 1398154
CUT FILE = 13981
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.307	28.768	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.393	52.885	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



RR ROD 59.688



TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
UOM	Per Kit	Qty Reqd			Mat			
1704796	TUBE_POLY_.215 OD_1500FT SPL	FT	9.948	119.697				

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123860-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1398154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.750**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.750****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.750**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.792	153.504	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.750**

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 31**LT F 31**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 12.833	155.54	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.750**

DP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861/1	1398154	1/27/2022	2/1/2022	12.00
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KIT: 1398154
FORD F-150 6.5FT BED_14-04_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

FM BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06
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HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK12.0012.000.000.18

PACKAGING

RAIL 76.750



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.0012.000.000.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1398154			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	127.824	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-2/1



* 2 1 2 3 8 6 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-2/1	HDRFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.688



* 5 9 . 6 8 8 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP

FP 1121

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR SEAL 62.813



* 6 2 . 8 1 3 *

RR SEAL 62.813



* 6 2 . 8 1 3 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-3/1	HDRRR		2/1/2022	12.00
	KIT: 1398154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-4/1	BOWFR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-5/1	BOWFM		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-6/1	BOWRR		2/1/2022	12.00
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KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-7/1	COVER		2/1/2022	12.00
	KIT: 1398154			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	COVER 13981			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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IS:\CutFiles\13000\13981.dxfL

CNC

KIT = 1398154
CUT FILE = 13981
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.307	28.768	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.393	52.885	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



RR ROD 59.688



TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.948	119.697	

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123861-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1398154
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.750**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.750****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.750**

Qty	Total	Add/Less
0.00	_____	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.792	153.504	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.750**

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 32**LT F 32**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-8/1



* 2 1 2 3 8 6 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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* 7 6 . 7 5 Q *

SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.833	155.54			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00			
LT120 RAIL ASY	12.00	12.00	0.00	0.43			

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.750**

* 7 6 . 7 5 Q *

DP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00			
1705177	LABEL_2 X 1	EA	1.00	12.029			

TRUXEDO, INC.

1/27/2022 2:06 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862/1	1398154	1/27/2022	2/1/2022	6.00
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KIT: 1398154
FORD F-150 6.5FT BED_14-04_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	6.00	6.00	0.00	0.12		
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ASSEMBLY - COVER

FP 685

FR HDR 59.688



* 5 9 . 6 8 8 *

RR HDR 59.688



* 5 9 . 6 8 8 *

FR BOW 59.000



* 5 9 . 0 0 0 *

FM BOW 59.000



* 5 9 . 0 0 0 *

RR BOW 59.000



* 5 9 . 0 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	24.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	12.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	12.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	6.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	6.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	6.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	6.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	6.00	
LT999 HELPER					

LT999 HELPER	6.00	6.00	0.00	0.03
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HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	6.00	6.00	0.00	0.03

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 6.00 6.00 0.00 0.09

PACKAGING
RAIL 76.750



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	6.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00	
LT400 PACK SCAN	6.00 6.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-1/1	HDRSEAL		2/1/2022	6.00
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KIT: 1398154

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	6.00	6.00	0.00	0.03		
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SEAL PREP
FP 1121

FR SEAL 62.813



RR SEAL 62.813



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.469	63.912	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-2/1	HDRFR		2/1/2022	6.00
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KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW**FR HDR 59.688**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	3.00

LT200 HEADERS	6.00	6.00	0.00	0.03		
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HEADER PREP**FP 1121****FR HDR 59.688****RR HDR 59.688****FR SEAL 62.813****RR SEAL 62.813**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	6.01

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-3/1	HDRRR		2/1/2022	6.00
	KIT: 1398154			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
SAW						

RR HDR 59.688



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	3.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-4/1	BOWFR		2/1/2022	6.00
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW**FP 418****FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	3.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**FR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	12.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-5/1	BOWFM		2/1/2022	6.00
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KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418

FM BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	3.00	
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LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**FM BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-6/1	BOWRR		2/1/2022	6.00
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KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.09		
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SAW
FP 418

RR BOW 59.000

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	3.00	
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LT225 BOW ASY	6.00	6.00	0.00	0.03
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BOW PREP**RR BOW 59.000**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	12.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123862-7/1	COVER KIT: 1398154 TRUXEDO COVER COVER 13981 RMA:		2/1/2022	6.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.00	0.26		



IS:\CutFiles\13000\13981.dxfL

CNC

KIT = 1398154
CUT FILE = 13981
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.307	14.384	
LP500 DBND LOOP		6.00	6.00	0.00 0.86

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.393	26.442	
LP504 SEW LOGO		6.00	6.00	0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	6.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	36.00	
1115357 CONTROL STRAP	EA	2.00	12.00	
LP508 SEW POLY		6.00	6.00	0.00 1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.688



* 5 9 . 6 8 8 *

RR ROD 59.688



* 5 9 . 6 8 8 *

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.948	59.849	

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123862-8/1	SIDERAILS	2/1/2022	6.00	
	KIT: 1398154			RECEIPT LOC: SHIPPING
	PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	6.00	6.00	0.00	0.08		
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SAW

RAIL 76.750



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
	BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	6.00	

LT170 RL PNCH1	6.00	6.00	0.00	0.13		
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RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 76.750



AF

LT100 HOOK INST	6.00	6.00	0.00	0.17		
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RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 76.750



Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00
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LT110 SEAL ASY	6.00	6.00	0.00	0.27		
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Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.792	76.752	

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 76.750

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 33**LT F 33**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 12.833	77.77	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	12.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	12.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	12.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	24.00	_____
LT120 RAIL ASY	6.00	6.00	0.00	0.21			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.750****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	12.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	6.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	6.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	6.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	6.00	_____
1705177	LABEL_2 X 1				EA 1.00	6.014	_____

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863/1	1398354	1/27/2022	2/1/2022	12.00
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KIT: 1398354
FORD F-150 6.5FT BED_20-15_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR BOW 59.125



* 5 9 . 1 2 5 *

FM BOW 59.125



* 5 9 . 1 2 5 *

RR BOW 59.125



* 5 9 . 1 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 76.375


Part ID/Sub ID					Qty	Total	Add/Less
					UOM Per Kit	Qty Reqd	Mat
1118325	MANUAL_GATOR_LT_ETX				EA 1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA 1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA 1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA 1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT 7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA 2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT 5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA 1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00			



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-1/1	HDRSEAL		2/1/2022	12.00
	KIT: 1398354			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.875



RR SEAL 62.875



Part ID/Sub ID		Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.479	127.951	

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-2/1



* 2 1 2 3 8 6 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-2/1	HDRFR		2/1/2022	12.00
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KIT: 1398354

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.750



* 5 9 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP

FP 1121

FR HDR 59.750



* 5 9 . 7 5 0 *

RR HDR 59.750



* 5 9 . 7 5 0 *

FR SEAL 62.875



* 6 2 . 8 7 5 *

RR SEAL 62.875



* 6 2 . 8 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-3/1	HDRRR		2/1/2022	12.00
	KIT: 1398354			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.750



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-4/1	BOWFR		2/1/2022	12.00
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KIT: 1398354

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-5/1



* 2 1 2 3 8 6 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-5/1	BOWFM		2/1/2022	12.00
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KIT: 1398354

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 59.125

* 5 9 . 1 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 59.125**

* 5 9 . 1 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-6/1	BOWRR		2/1/2022	12.00
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KIT: 1398354

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123863-7/1	COVER KIT: 1398354 TRUXEDO COVER COVER 13983 RMA:		2/1/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



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CNC

KIT = 1398354

CUT FILE = 13983

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.304	28.724	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.372	52.632	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750



* 5 9 . 7 5 0 *

RR ROD 59.750



* 5 9 . 7 5 0 *

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.958	119.822	

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123863-8/1 SIDERAILS 2/1/2022 12.00
KIT: 1398354
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 76.375**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.375****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.375**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.729	152.748

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.375**

TRUXEDO, INC.

1/27/2022 2:07 AM

LT F 34**LT F 34**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	12.771	154.782	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.375****DP**

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	
1705177	LABEL_2 X 1				EA	1.00	12.029	

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864/1 1331054 1/27/2022 3/2/2022

1.00

KIT: 1331054

RECEIPT LOC: SHIPPING

FORD RANGER DC 5FT BED_22-19_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 1.00 1.00 0.00 0.02

ASSEMBLY - COVER

FP 685

FR HDR 52.750



* 5 2 . 7 5 0 *

RR HDR 52.750



* 5 2 . 7 5 0 *

FR BOW 52.125



* 5 2 . 1 2 5 *

RR BOW 52.125



* 5 2 . 1 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER 1.00 1.00 0.00 0.00

HELPER CARD

Qty Total Add/Less

0.00

INDIRECT 1.00 1.00 0.00 0.00

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00			

PACKAGING

RAIL 57.313



Part ID/Sub ID					Qty	Total	Add/Less
					UOM Per Kit	Qty Req'd	Mat
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00			
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	1.00			
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00			
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00			
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA	1.00	1.00			
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	1.00			
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02			
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017			
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371			
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00			

LT400 PACK SCAN 1.00 1.00 0.00 0.00

**SCAN ONLY**

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-1/1	HDRSEAL		3/2/2022	1.00
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KIT: 1331054

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 55.875



RR SEAL 55.875



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704787	FT	9.313	9.476	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-2/1	HDRFR		3/2/2022	1.00
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KIT: 1331054

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 52.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.50	0.50	

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 52.750****RR HDR 52.750****FR SEAL 55.875****RR SEAL 55.875**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	1.002	

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-3/1	HDRRR		3/2/2022	1.00
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KIT: 1331054

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW

RR HDR 52.750



Part ID/Sub ID

1705241

EXTRUDED AL_HEADER_LP REAR_2014_9FT5

Qty	Total	Add/Less
UOM	Per Kit	Qty Reqd
EA	0.50	0.50

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-4/1	BOWFR		3/2/2022	1.00
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KIT: 1331054

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP**FR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-5/1	BOWRR		3/2/2022	1.00
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KIT: 1331054

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418**RR BOW 52.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706078	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10

LT225 BOW ASY	1.00	1.00	0.00	0.01
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BOW PREP

RR BOW 52.125

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123864-6/1	COVER		3/2/2022	1.00
	KIT: 1331054			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		



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CNC

KIT = 1331054

CUT FILE = 13310

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.774	1.844
LP500 DBND LOOP	1.00	1.00	0.00	0.14

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.313	3.324
LP504 SEW LOGO	1.00	1.00	0.00	0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	1.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	4.00
1115357	CONTROL STRAP	EA	2.00	2.00
LP508 SEW POLY	1.00	1.00	0.00	0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 52.750



* 5 2 . 7 5 0 *

RR ROD 52.750



* 5 2 . 7 5 0 *

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	8.792	8.816	

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-7/1



* 2 1 2 3 8 6 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123864-7/1 SIDERAILS 3/2/2022 1.00
KIT: 1331054
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 57.313**

* 5 7 . 3 1 3 *

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	0.667

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 57.313**

* 5 7 . 3 1 3 *

AF

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110**

Qty	Total	Add/Less
0.00		

HOOK 57.313

* 5 7 . 3 1 3 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	9.552	9.552

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 57.313**

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 35**LT F 35**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK
DM

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT	9.594	9.69	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	2.00	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	2.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	4.00	
LT120 RAIL ASY		1.00	1.00	0.00	0.04			

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 57.313

**DO**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Addl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	_____
1705177	LABEL_2 X 1	EA	1.00	1.002	_____

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123865/1	1345754	1/27/2022	2/2/2022	2.00
KIT: 1345754				RECEIPT LOC: SHIPPING
TOYOTA TUNDRA 6.5FT BED_21-07_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.00	0.04		

ASSEMBLY - COVER

FP 685

FR HDR 59.813



* 5 9 . 8 1 3 *

RR HDR 59.938



* 5 9 . 9 3 8 *

FR BOW 59.125



* 5 9 . 1 2 5 *

FM BOW 59.250



* 5 9 . 2 5 0 *

RR BOW 59.250



* 5 9 . 2 5 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	8.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	4.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	4.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	2.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	2.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	2.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	2.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	2.00	
LT999 HELPER			2.00	2.00	0.00

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	2.00	2.00	0.00	0.01

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 2.00 2.00 0.00 0.03

PACKAGING
RAIL 76.000



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	2.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	14.041	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00	
LT400 PACK SCAN	2.00 2.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-1/1	HDRSEAL		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	2.00	2.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 62.938



RR SEAL 63.063



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.50	21.368	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-2/1	HDRFR		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW

FR HDR 59.813



Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.00

LT200 HEADERS	2.00	2.00	0.00	0.01
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HEADER PREP

FP 1121

FR HDR 59.813



RR HDR 59.938



FR SEAL 62.938



RR SEAL 63.063



Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.003

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-3/1 HDRRR 2/2/2022 2.00

KIT: 1345754

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 2.00 2.00 0.00 0.03

SAW

RR HDR 59.938



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-4/1	BOWFR		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-5/1	BOWFM		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418

FM BOW 59.250

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	2.00	2.00	0.00	0.01
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BOW PREP**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-6/1	BOWRR		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	2.00	2.00	0.00	0.03		
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SAW
FP 418

RR BOW 59.250

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

2.00 2.00 0.00 0.01

BOW PREP**RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	4.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-7/1	COVER		2/2/2022	2.00
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KIT: 1345754

RECEIPT LOC: SHIPPING

TRUXEDO COVER
COVER 13457

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	2.00	2.00	0.00	0.09		
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IS:\CutFiles\13000\13457.dxf+1

CNC

KIT = 1345754

CUT FILE = 13457

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.293	4.766
LP500 DBND LOOP	2.00	2.00	0.00	0.29

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.351	8.73
LP504 SEW LOGO	2.00	2.00	0.00	0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	12.00
1115357	CONTROL STRAP	EA	2.00	4.00
1705442	LOGO_GATOR_LT	EA	1.00	2.00
LP508 SEW POLY	2.00	2.00	0.00	0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.813



* 5 9 . 8 1 3 *

RR ROD 59.938



* 5 9 . 9 3 8 *

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796			TUBE_POLY_.215 OD_1500FT SPL		FT	9.979	20.012	

TRUXEDO, INC.

1/27/2022 2:08 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123865-8/1 SIDERAILS 2/2/2022 2.00
KIT: 1345754
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 2.00 2.00 0.00 0.03

SAW**RAIL 76.000**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	2.00

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.000****AF**

LT100 HOOK INST 2.00 2.00 0.00 0.06

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.000**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.667	25.334

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.000**

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 36**LT F 36**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK
DN

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM	FT	12.708	25.671			
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	4.00			
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	4.00			
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00			
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	8.00			
LT120 RAIL ASY	2.00	2.00	0.00	0.07			

RAIL - ASSEMBLY

FP 1109 & 1110

RAIL 76.000



DP

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	4.00			
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00			
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	2.00			
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00			
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00			
1705177	LABEL_2 X 1	EA	1.00	2.005			

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866/1



* 2 1 2 3 8 6 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123866/1	1345854	1/27/2022	2/2/2022	8.00
KIT: 1345854		RECEIPT LOC: SHIPPING		
TOYOTA TUNDRA 6.5FT BED W/TRAC_21-07_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.00	0.16		

ASSEMBLY - COVER

FP 685

FR HDR 59.813



* 5 9 . 8 1 3 *

RR HDR 59.938



* 5 9 . 9 3 8 *

FR BOW 59.125



* 5 9 . 1 2 5 *

FM BOW 59.250



* 5 9 . 2 5 0 *

RR BOW 59.250



* 5 9 . 2 5 0 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	32.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	16.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	16.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	8.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	8.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	8.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	8.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	8.00	

LT999 HELPER

8.00 8.00 0.00 0.04

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	8.00	8.00	0.00	0.04

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	8.00	8.00	0.00	0.12			

PACKAGING
RAIL 76.000



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	8.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	8.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00	
1118480	BAG HDW_07 TUNDRA W/TRAC_ANTI-RT_LT	EA	1.00	8.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	56.162	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	14.00	112.448	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00	
LT400 PACK SCAN	8.00	8.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-1/1	HDRSEAL		2/2/2022	8.00
	KIT: 1345854			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	8.00	8.00	0.00	0.04		
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SEAL PREP
FP 1121

FR SEAL 62.938



RR SEAL 63.063



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.50	85.471	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-2/1	HDRFR		2/2/2022	8.00
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KIT: 1345854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FR HDR 59.813**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	4.00	

LT200 HEADERS	8.00	8.00	0.00	0.04		
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HEADER PREP**FP 1121****FR HDR 59.813****RR HDR 59.938****FR SEAL 62.938****RR SEAL 63.063**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	8.014	

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-3/1



* 2 1 2 3 8 6 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-3/1	HDRRR		2/2/2022	8.00
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KIT: 1345854

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW

RR HDR 59.938

* 5 9 . 9 3 8 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	4.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-4/1	BOWFR		2/2/2022	8.00
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KIT: 1345854

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW**FP 418****FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FR BOW 59.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-5/1	BOWFM		2/2/2022	8.00
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KIT: 1345854

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418

FM BOW 59.250

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	8.00	8.00	0.00	0.04
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BOW PREP**FM BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-6/1	BOWRR		2/2/2022	8.00
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KIT: 1345854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	8.00	8.00	0.00	0.12		
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SAW
FP 418

RR BOW 59.250

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	4.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

8.00 8.00 0.00 0.04

BOW PREP**RR BOW 59.250**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	16.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-7/1	COVER KIT: 1345854 TRUXEDO COVER RMA:	2/2/2022	8.00	RECEIPT LOC: SHIPPING
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Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	8.00	8.00	0.00	0.35		
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**CNC**

KIT = 1345854
CUT FILE = 13458
VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.293	19.063	
LP500 DBND LOOP		8.00	8.00	0.00 1.14

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.351	34.919	
LP504 SEW LOGO		8.00	8.00	0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	48.00	
1115357 CONTROL STRAP	EA	2.00	16.00	
1705442 LOGO_GATOR_LT	EA	1.00	8.00	
LP508 SEW POLY		8.00	8.00	0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.813



RR ROD 59.938



TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.979	80.049	

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123866-8/1 SIDERAILS 2/2/2022 8.00
KIT: 1345854
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 8.00 8.00 0.00 0.11

SAW**RAIL 76.000**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	8.00

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 76.000****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 76.000**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.667	101.336

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 76.000**

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 37**LT F 37**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: THICK TOWARD HOOK
DN**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704091	EXTRUDED WEATHER SEAL_GM_RUBBER_EPDM				FT 12.708	102.683	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	16.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	16.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	16.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	32.00	_____
LT120 RAIL ASY	8.00	8.00	0.00	0.29			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 76.000****DP**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	16.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	8.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	8.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	8.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	8.00	_____
1705177	LABEL_2 X 1				EA 1.00	8.019	_____

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867/1 1345954 1/27/2022 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.250



* 5 9 . 2 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 58.625



* 5 8 . 6 2 5 *

RR BOW 58.625



* 5 8 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty Total Add/Less

0.00

INDIRECT 12.00 12.00 0.00 0.06


LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867/1


* 2 1 2 3 8 6 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 62.375



RR SEAL 62.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	126.933	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.250**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-3/1


* 2 1 2 3 8 6 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123867-3/1	HDRRR		2/2/2022	12.00
KIT: 1345954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-6/1	COVER		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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I:\CutFiles\13000\13459.dxfY1

CNC

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



* 5 9 . 2 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	118.82	

TRUXEDO, INC.

1/27/2022 2:09 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123867-7/1 SIDERAILS 2/2/2022 12.00
KIT: 1345954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	0.667	8.00	

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
FT	10.75	129.00	

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 38**LT F 38**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868/1 1345954 1/27/2022 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.250



* 5 9 . 2 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 58.625



* 5 8 . 6 2 5 *

RR BOW 58.625



* 5 8 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00 0.06

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.500



Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 62.375



RR SEAL 62.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	126.933	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.250**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	0.50	6.00	

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
EA	1.00	12.02	

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-3/1


* 2 1 2 3 8 6 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123868-3/1	HDRRR		2/2/2022	12.00
KIT: 1345954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123868-6/1	COVER KIT: 1345954 TRUXEDO COVER RMA:		2/2/2022	12.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52		



I:\CutFiles\13000\13459.dxfY1

CNC

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	1.974	24.612	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250



* 5 9 . 2 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				UOM	Qty Per Kit	Total Qty Req'd Addl/Less Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	118.82

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123868-7/1 SIDERAILS 2/2/2022 12.00
KIT: 1345954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 39**LT F 39**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_____	_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869/1	1345954	1/27/2022	2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN			12.00	12.00	0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121



Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.396	126.933

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-2/1



* 2 1 2 3 8 6 9 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 59.250



* 5 9 . 2 5 0 *

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP

FP 1121

FR HDR 59.250



* 5 9 . 2 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR SEAL 62.375



* 6 2 . 3 7 5 *

RR SEAL 62.375



* 6 2 . 3 7 5 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-3/1	HDRRR		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-6/1	COVER		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	1.974	24.612	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



RR ROD 59.250



TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
		UOM	Per Kit	Qty Reqd	Mat			
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	118.82	

TRUXEDO, INC.

1/27/2022 2:10 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123869-7/1 SIDERAILS 2/2/2022 12.00
KIT: 1345954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 40**LT F 40**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123870/1	1345954	1/27/2022	2/2/2022	12.00
KIT: 1345954		RECEIPT LOC: SHIPPING		
DODGE RAM 1500 5FT7 BED_18-09_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

ASSEMBLY - COVER

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

LT999 HELPER	12.00	12.00	0.00	0.06
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	12.00	12.00	0.00

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN			12.00	12.00	0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.375



RR SEAL 62.375



Part ID/Sub ID		Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.396	126.933	

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.250**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-3/1


* 2 1 2 3 8 7 0 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123870-3/1	HDRRR		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-6/1	COVER		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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CNC

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



* 5 9 . 2 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	118.82	

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123870-7/1 SIDERAILS 2/2/2022 12.00
KIT: 1345954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 41**LT F 41**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871/1



* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871/1 1345954 1/27/2022 2/2/2022 12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 59.250



* 5 9 . 2 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 58.625



* 5 8 . 6 2 5 *

RR BOW 58.625



* 5 8 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

			Qty	Total	Add/Less
			0.00		
INDIRECT	12.00	12.00	0.00	0.06	

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00 12.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	126.933	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-2/1



* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.250**

* 5 9 . 2 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 59.250**

* 5 9 . 2 5 0 *

RR HDR 59.250

* 5 9 . 2 5 0 *

FR SEAL 62.375

* 6 2 . 3 7 5 *

RR SEAL 62.375

* 6 2 . 3 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-3/1


* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123871-3/1	HDRRR		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-5/1



* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418**RR BOW 58.625**

* 5 8 . 6 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	6.00	
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LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP

RR BOW 58.625

* 5 8 . 6 2 5 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.00
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TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-6/1	COVER		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



RR ROD 59.250



TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 9.875	118.82	

TRUXEDO, INC.

1/27/2022 2:11 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-7/1



* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123871-7/1 SIDERAILS 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW

RAIL 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1706426

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 64.500



* 6 4 . 5 0 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION

FP 1109 & 1110

Qty	Total	Add/Less
0.00		

HOOK 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 42**LT F 42**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-7/1



* 2 1 2 3 8 7 1 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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* 6 4 5 0 0 *

SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

* 6 4 5 0 0 *

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123872/1	1345954	1/27/2022	2/2/2022	12.00
KIT: 1345954		RECEIPT LOC: SHIPPING		
DODGE RAM 1500 5FT7 BED_18-09_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

ASSEMBLY - COVER

FP 685

FR HDR 59.250



RR HDR 59.250



FR BOW 58.625



RR BOW 58.625



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

HELPER CARD

				Qty	Total	Add/Less
INDIRECT	12.00	12.00	0.00	0.06	0.00	

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872/1


* 2 1 2 3 8 7 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	

LT400 PACK SCAN 12.00 12.00 0.00 0.00



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 62.375



RR SEAL 62.375



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.396	126.933	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-2/1



* 2 1 2 3 8 7 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-2/1	HDRFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 59.250**

* 5 9 . 2 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06		
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HEADER PREP**FP 1121****FR HDR 59.250**

* 5 9 . 2 5 0 *

RR HDR 59.250

* 5 9 . 2 5 0 *

FR SEAL 62.375

* 6 2 . 3 7 5 *

RR SEAL 62.375

* 6 2 . 3 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-3/1	HDRRR		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-4/1	BOWFR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-5/1	BOWRR		2/2/2022	12.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 58.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-6/1	COVER		2/2/2022	12.00
	KIT: 1345954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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CNC

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	24.612
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	44.687
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	48.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



* 5 9 . 2 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	118.82	

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-7/1



* 2 1 2 3 8 7 2 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123872-7/1 SIDERAILS 2/2/2022 12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW

RAIL 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1706426

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	8.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 64.500



* 6 4 . 5 0 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION

FP 1109 & 1110

Qty	Total	Add/Less
0.00		

HOOK 64.500



* 6 4 . 5 0 0 *

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	129.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 43**LT F 43**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT	10.792	130.796	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	24.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00				_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA	1.00	12.00	_____
1705177	LABEL_2 X 1				EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123873/1	1345954	1/27/2022	2/2/2022	3.00
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KIT: 1345954
DODGE RAM 1500 5FT7 BED_18-09_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	3.00	3.00	0.00	0.06		
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ASSEMBLY - COVER

FP 685

FR HDR 59.250



* 5 9 . 2 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 58.625



* 5 8 . 6 2 5 *

RR BOW 58.625



* 5 8 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	12.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	6.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	6.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	3.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	3.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	3.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	3.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 5 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
Sub ID 6 COVER	TRUXEDO COVER	EA	1.00	3.00	

LT999 HELPER	3.00	3.00	0.00	0.01	
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HELPER CARD

	Qty	Total	Add/Less
INDIRECT	0.00		
	3.00	3.00	0.00

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 3.00 3.00 0.00 0.01

PACKAGING
RAIL 64.500



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	3.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	3.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	3.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	3.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	21.061	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	6.051	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	28.112	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	3.00	
LT400 PACK SCAN	3.00 3.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-1/1


* 2 1 2 3 8 7 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123873-1/1	HDRSEAL		2/2/2022	3.00
	KIT: 1345954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	3.00	3.00	0.00	0.02		

SEAL PREP
FP 1121

FR SEAL 62.375


* 6 2 . 3 7 5 *

RR SEAL 62.375


* 6 2 . 3 7 5 *

Part ID/Sub ID		Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.396	31.733	

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123873-2/1	HDRFR		2/2/2022	3.00
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KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW**FR HDR 59.250**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	1.50

LT200 HEADERS	3.00	3.00	0.00	0.02		
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HEADER PREP**FP 1121****FR HDR 59.250****RR HDR 59.250****FR SEAL 62.375****RR SEAL 62.375**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	3.005

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-3/1


* 2 1 2 3 8 7 3 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123873-3/1	HDRRR		2/2/2022	3.00
	KIT: 1345954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.00	0.04		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	1.50	
				EXTRUDED AL_HEADER_LP REAR_2014_10FT9

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123873-4/1	BOWFR		2/2/2022	3.00
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW**FP 418****FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	3.00	3.00	0.00	0.02
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BOW PREP**FR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123873-5/1	BOWRR		2/2/2022	3.00
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KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	3.00	3.00	0.00	0.04		
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SAW
FP 418**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	1.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

3.00	3.00	0.00	0.02
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BOW PREP**RR BOW 58.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	6.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123873-6/1	COVER KIT: 1345954 TRUXEDO COVER RMA:		2/2/2022	3.00
				RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	3.00	3.00	0.00	0.13		



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CNC

KIT = 1345954

CUT FILE = 13459

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	1.974	6.153	
LP500 DBND LOOP		3.00	3.00	0.00 0.43

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	3.712	11.172	
LP504 SEW LOGO		3.00	3.00	0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705442 LOGO_GATOR_LT	EA	1.00	3.00	
1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	4.00	12.00	
1115357 CONTROL STRAP	EA	2.00	6.00	
LP508 SEW POLY		3.00	3.00	0.00 0.75

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 59.250



* 5 9 . 2 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 2:12 AM

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-6/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
		UOM	Per Kit	Qty Reqd	Mat			
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	9.875	29.705	

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123873-7/1 SIDERAILS 2/2/2022 3.00
KIT: 1345954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 3.00 3.00 0.00 0.04

SAW**RAIL 64.500**

Part ID/Sub ID

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_16FT5

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.667	2.00

LT170 RL PNCH1 3.00 3.00 0.00 0.07

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 64.500****AF**

Qty	Total	Add/Less
0.00		

LT100 HOOK INST 3.00 3.00 0.00 0.09

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 64.500**

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	10.75	32.25

LT110 SEAL ASY 3.00 3.00 0.00 0.14

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 64.500**

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 44**LT F 44**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 10.792	32.699	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	6.00	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	6.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	6.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	12.00	_____
LT120 RAIL ASY	3.00	3.00	0.00	0.11			_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 64.500**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	6.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	3.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	3.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	3.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	3.00	_____
1705177	LABEL_2 X 1				EA 1.00	3.007	_____

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874/1	1346654	1/27/2022	2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC: SHIPPING

DODGE RAM 1500 S BED_08-02_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	1.00	1.00	0.00	0.02		
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ASSEMBLY - COVER

FP 685

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.438



* 5 9 . 4 3 8 *

FR BOW 61.125



* 6 1 . 1 2 5 *

FM BOW 60.375



* 6 0 . 3 7 5 *

RR BOW 59.625



* 5 9 . 6 2 5 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	4.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	2.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	2.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	1.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	1.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	1.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	1.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	1.00	

LT999 HELPER	1.00	1.00	0.00	0.00	
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HELPER CARD

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	1.00	1.00	0.00	0.00

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.01			

PACKAGING
RAIL 73.500


Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	1.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	7.02	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	5.833	5.857	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-1/1	HDRSEAL		2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	1.00	1.00	0.00	0.01		
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SEAL PREP
FP 1121

FR SEAL 65.875



RR SEAL 62.563



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.703	10.891	

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-2/1	HDRFR		2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	0.50

LT200 HEADERS	1.00	1.00	0.00	0.01
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HEADER PREP**FP 1121****FR HDR 62.750****RR HDR 59.438****FR SEAL 65.875****RR SEAL 62.563**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	1.002

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-3/1 HDRRR 2/2/2022 1.00

KIT: 1346654

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW

RR HDR 59.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9	EA	0.50	0.50	

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-4/1	BOWFR		2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	1.00	1.00	0.00	0.00
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-5/1	BOWFM		2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	

LT225 BOW ASY	1.00	1.00	0.00	0.00
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-6/1	BOWRR		2/2/2022	1.00
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KIT: 1346654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	1.00	1.00	0.00	0.01		
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SAW
FP 418

RR BOW 59.625

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	0.50	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

1.00	1.00	0.00	0.00
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BOW PREP**RR BOW 59.625**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	2.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123874-7/1	COVER		2/2/2022	1.00
	KIT: 1346654			
	TRUXEDO COVER			
	RMA:			

RECEIPT LOC: SHIPPING

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04		



I:\CutFiles\13000\13466.dxf*

CNC

KIT = 1346654

CUT FILE = 13466

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.217	2.304
LP500 DBND LOOP	1.00	1.00	0.00	0.14

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.212	4.226
LP504 SEW LOGO	1.00	1.00	0.00	0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	1.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	6.00
1115357	CONTROL STRAP	EA	2.00	2.00
LP508 SEW POLY	1.00	1.00	0.00	0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750



* 6 2 . 7 5 0 *

RR ROD 59.438



* 5 9 . 4 3 8 *

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.182	10.21	

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-8/1



* 2 1 2 3 8 7 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123874-8/1 SIDERAILS 2/2/2022 1.00
KIT: 1346654
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 1.00 1.00 0.00 0.01

SAW**RAIL 73.500**

* 7 3 . 5 0 0 *

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	1.00	_____

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 73.500**

* 7 3 . 5 0 0 *

AF

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION**FP 1109 & 1110**

Qty	Total	Add/Less
0.00	_____	_____

HOOK 73.500

* 7 3 . 5 0 0 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.25	12.25	_____

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 73.500**

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 45**LT F 45**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-8/1



* 2 1 2 3 8 7 4 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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* 7 3 . 5 0 0 *

**SEAL ORIENTATION: UNIVERSAL
DL**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1	FT	12.104	12.225	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	2.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	2.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	4.00	_____
LT120 RAIL ASY	1.00	1.00	0.00	0.04	_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 73.500**

* 7 3 . 5 0 0 *

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	1.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	_____
1705177	LABEL_2 X 1	EA	1.00	1.002	_____

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123875/1	1346954	1/27/2022	2/2/2022	12.00
KIT: 1346954		RECEIPT LOC: SHIPPING		
DODGE RAM 1500 6FT4 BED_18-09_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

ASSEMBLY - COVER

FP 685

FR HDR 62.750



FR BOW 61.125



RR HDR 59.250



FM BOW 60.375



RR BOW 59.500

**Part ID/Sub ID**

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06
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HELPER CARD

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 73.250


Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1346954			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 65.875



RR SEAL 62.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-2/1



* 2 1 2 3 8 7 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-2/1	HDRFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 62.750**

* 6 2 . 7 5 0 *

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 62.750**

* 6 2 . 7 5 0 *

RR HDR 59.250

* 5 9 . 2 5 0 *

FR SEAL 65.875

* 6 5 . 8 7 5 *

RR SEAL 62.438

* 6 2 . 4 3 8 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-3/1


* 2 1 2 3 8 7 5 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123875-3/1	HDRRR		2/2/2022	12.00
KIT: 1346954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-4/1	BOWFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-5/1	BOWFM		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:13 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-6/1	BOWRR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.500

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-7/1	COVER		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1346954

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 62.750



RR ROD 59.250



TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.167	122.33	

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123875-8/1 SIDERAILS 2/2/2022 12.00
KIT: 1346954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 73.250**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 73.250****AF**

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 73.250**

Qty	Total	Add/Less
0.00		

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.208	146.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 73.250**

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 46**LT F 46**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.250



DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876/1	1346954	1/27/2022	2/2/2022	12.00
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KIT: 1346954
DODGE RAM 1500 6FT4 BED_18-09_LT
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY	12.00	12.00	0.00	0.24		
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ASSEMBLY - COVER

FP 685

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 61.125



* 6 1 . 1 2 5 *

FM BOW 60.375



* 6 0 . 3 7 5 *

RR BOW 59.500



* 5 9 . 5 0 0 *

Part ID/Sub ID

		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER	12.00	12.00	0.00	0.06
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HELPER CARD

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 73.250


Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-1/1


* 2 1 2 3 8 7 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123876-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1346954			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 65.875


* 6 5 . 8 7 5 *

RR SEAL 62.438


* 6 2 . 4 3 8 *

Part ID/Sub ID		Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.693	130.559	

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-2/1	HDRFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 62.750**

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00

12.00

0.00

0.06

HEADER PREP**FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-3/1


* 2 1 2 3 8 7 6 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123876-3/1	HDRRR		2/2/2022	12.00
KIT: 1346954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-4/1	BOWFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-5/1	BOWFM		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-6/1	BOWRR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-7/1	COVER		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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I:\CutFiles\13000\13469.dxf

CNC

KIT = 1346954

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 62.750



* 6 2 . 7 5 0 *

RR ROD 59.250



* 5 9 . 2 5 0 *

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.167	122.33	

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123876-8/1 SIDERAILS 2/2/2022 12.00
KIT: 1346954
 PART ID FOR HEADER CARD ON LEGS
RMA: RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 73.250**

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
EA	1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 73.250****AF**

Qty	Total	Add/Less
0.00	_____	_____

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110****HOOK 73.250**

UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
FT	12.208	146.496	_____

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 73.250**

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 47**LT F 47**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1	FT	12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43	_____

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.250



DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	_____
1705177	LABEL_2 X 1	EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877/1 1346954 1/27/2022 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 61.125



* 6 1 . 1 2 5 *

FM BOW 60.375



* 6 0 . 3 7 5 *

RR BOW 59.500



* 5 9 . 5 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 73.250


Part ID/Sub ID					UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX				EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1				EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT				EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS				FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5				EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB				FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS				EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-1/1


* 2 1 2 3 8 7 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123877-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06		

SEAL PREP
FP 1121

FR SEAL 65.875


* 6 5 . 8 7 5 *

RR SEAL 62.438


* 6 2 . 4 3 8 *

Part ID/Sub ID	Qty UOM	Total Per Kit	Add/Less Qty Reqd	Mat
1704787	EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP	FT	10.693	130.559

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-2/1	HDRFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-3/1	HDRRR		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18			
SAW							

RR HDR 59.250



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:14 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-4/1	BOWFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-5/1	BOWFM		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-6/1	BOWRR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.500

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	
LT225 BOW ASY				

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

12.00 12.00 0.00 0.06

BOW PREP**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-7/1	COVER		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1346954
CUT FILE = 13469
VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Reqd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 62.750



RR ROD 59.250



TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-7/1



Work Order ID		Part ID	Release Date	Want Date	Qty			
Part ID/Sub ID					Qty	Total	Add/Less	
					UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY_.215 OD_1500FT SPL			FT	10.167	122.33	

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-8/1



* 2 1 2 3 8 7 7 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123877-8/1 SIDERAILS 2/2/2022 12.00
KIT: 1346954
 PART ID FOR HEADER CARD ON LEGS
RMA:

RECEIPT LOC: **SHIPPING**

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW**RAIL 73.250**

* 7 3 . 2 5 0 *

Part ID/Sub ID

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
 BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA 1.00	12.00	_____

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH**FP 1107 & 1108****RAIL 73.250**

* 7 3 . 2 5 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION**FP 1109 & 1110**

Qty	Total	Add/Less
0.00	_____	_____

HOOK 73.250

* 7 3 . 2 5 0 *

Part ID/Sub ID

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT 12.208	146.496	_____

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION**FP 1109 & 1110****RAIL 73.250**

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 48**LT F 48**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY		12.00	12.00	0.00	0.43		_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 73.250**

DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878/1



Work Order ID	Part ID	Release Date	Want Date	Qty
2123878/1	1346954	1/27/2022	2/2/2022	12.00
KIT: 1346954		RECEIPT LOC: SHIPPING		
DODGE RAM 1500 6FT4 BED_18-09_LT				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24		

ASSEMBLY - COVER

FP 685

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 61.125



* 6 1 . 1 2 5 *

FM BOW 60.375



* 6 0 . 3 7 5 *

RR BOW 59.500



* 5 9 . 5 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	
LT999 HELPER					

LT999 HELPER

12.00

12.00

0.00

0.06

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

					Qty	Total	Add/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.18			

PACKAGING
RAIL 73.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00	



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1346954			
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

RECEIPT LOC:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 65.875



RR SEAL 62.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-2/1



* 2 1 2 3 8 7 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-2/1	HDRFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW

FR HDR 62.750



* 6 2 . 7 5 0 *

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS

12.00	12.00	0.00	0.06
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HEADER PREP

FP 1121

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR SEAL 65.875



* 6 5 . 8 7 5 *

RR SEAL 62.438



* 6 2 . 4 3 8 *

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-3/1


* 2 1 2 3 8 7 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
2123878-3/1	HDRRR		2/2/2022	12.00
KIT: 1346954		RECEIPT LOC:		
RR HDR PART ID FOR HEADER CARD ON LEGS				
RMA:				

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18		
SAW						

RR HDR 59.250


* 5 9 . 2 5 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-4/1	BOWFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-5/1	BOWFM		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-6/1



* 2 1 2 3 8 7 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-6/1	BOWRR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418**RR BOW 59.500**

* 5 9 . 5 0 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.500**

* 5 9 . 5 0 0 *

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-7/1	COVER		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1346954

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1	YD	2.217	27.642
LP500 DBND LOOP	12.00	12.00	0.00	1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK	YD	4.198	50.537
LP504 SEW LOGO	12.00	12.00	0.00	1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT	EA	1.00	12.00
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON	EA	6.00	72.00
1115357	CONTROL STRAP	EA	2.00	24.00
LP508 SEW POLY	12.00	12.00	0.00	3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750



RR ROD 59.250



LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 10.167	122.33	

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-8/1



* 2 1 2 3 8 7 8 *

Work Order ID	Part ID	Release Date	Want Date	Qty
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2123878-8/1 SIDERAILS 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW 12.00 12.00 0.00 0.16

SAW

RAIL 73.250



* 7 3 . 2 5 0 *

Part ID/Sub ID

1706427

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
BOSS_LT_13FT2

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 73.250



* 7 3 . 2 5 0 *

AF

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION

FP 1109 & 1110

Qty	Total	Add/Less
0.00		

HOOK 73.250



* 7 3 . 2 5 0 *

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
FT	12.208	146.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 73.250

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 49**LT F 49**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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**SEAL ORIENTATION: UNIVERSAL
DL**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1	FT	12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT	EA	2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT	EA	2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8	EA	4.00	48.00	_____
LT120 RAIL ASY			12.00	12.00	0.00 0.43

**RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.250****DL**

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS	EA	1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	_____
1705177	LABEL_2 X 1	EA	1.00	12.029	_____

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879/1 1346954 1/27/2022 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT300 COVER ASY 12.00 12.00 0.00 0.24

ASSEMBLY - COVER

FP 685

FR HDR 62.750



* 6 2 . 7 5 0 *

RR HDR 59.250



* 5 9 . 2 5 0 *

FR BOW 61.125



* 6 1 . 1 2 5 *

FM BOW 60.375



* 6 0 . 3 7 5 *

RR BOW 59.500



* 5 9 . 5 0 0 *

Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1705364	HEADER INSERT RETAINER CLIP_1/8	EA	4.00	48.00	
1703455	CAP SCREW_SQ HD_3/8-16 X 1 1/4 LG	EA	2.00	24.00	
1115355	RETAINER STRAP ASSY_12 LG_LP	EA	2.00	24.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP	EA	1.00	12.00	
1705405	HEADER END PLUG REAR_RH_MOLDED_2014_LP	EA	1.00	12.00	
1705310	HEADER END PLUG_FRONT_RH_LT	EA	1.00	12.00	
1705311	HEADER END PLUG_FRONT_LH_LT	EA	1.00	12.00	
1705192	EXTRUDED RETAINER LOOP_SHORT_.75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER	EA	1.00	12.00	

LT999 HELPER 12.00 12.00 0.00 0.06

HELPER CARD

Qty	Total	Add/Less
0.00		

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879/1



Work Order ID	Part ID	Release Date	Want Date	Qty
INDIRECT	12.00	12.00	0.00	0.06

INDIRECT LABOR

Qty	Total	Add/Less
0.00		

LT410 FINL PACK 12.00 12.00 0.00 0.18

PACKAGING
RAIL 73.250



Part ID/Sub ID		UOM	Qty Per Kit	Total Qty Req'd	Add/Less Mat
1118325	MANUAL_GATOR_LT_ETX	EA	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244	
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28	
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00	
LT400 PACK SCAN	12.00 12.00 0.00 0.00				



SCAN ONLY

Qty	Total	Add/Less
0.00		

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-1/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-1/1	HDRSEAL		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC:
	SEAL PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT250 HDR SEALS	12.00	12.00	0.00	0.06		
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SEAL PREP
FP 1121

FR SEAL 65.875



RR SEAL 62.438



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1704787	FT	10.693	130.559	
EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP				

TRUXEDO, INC.

1/27/2022 2:15 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-2/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-2/1	HDRFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FR HDR 62.750**

Part ID/Sub ID

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	0.50	6.00

LT200 HEADERS	12.00	12.00	0.00	0.06
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HEADER PREP**FP 1121****FR HDR 62.750****RR HDR 59.250****FR SEAL 65.875****RR SEAL 62.438**

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty	Total	Add/Less
UOM Per Kit	Qty Reqd	Mat
EA	1.00	12.02

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-3/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-3/1	HDRRR		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC:
	RR HDR PART ID FOR HEADER CARD ON LEGS			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
SAW						



Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1705242	EA	0.50	6.00	
EXTRUDED AL_HEADER_LP REAR_2014_10FT9				

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-4/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-4/1	BOWFR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW**FP 418****FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**FR BOW 61.125**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-5/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-5/1	BOWFM		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

FM BOW 60.375

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1706079	EA	0.50	6.00	
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LT225 BOW ASY		12.00	12.00	0.00	0.06
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BOW PREP**FM BOW 60.375**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
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1110934	EA	2.00	24.00	
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VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-6/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-6/1	BOWRR		2/2/2022	12.00
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KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.18		
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SAW
FP 418

RR BOW 59.500

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1706079	EA	0.50	6.00	

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8

LT225 BOW ASY	12.00	12.00	0.00	0.06
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BOW PREP**RR BOW 59.500**

Part ID/Sub ID	UOM	Qty Per Kit	Total Qty Reqd	Add/Less Mat
1110934	EA	2.00	24.00	

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-7/1	COVER		2/2/2022	12.00
	KIT: 1346954			RECEIPT LOC: SHIPPING
	TRUXEDO COVER			
	RMA:			

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LP520 CNC CUT	12.00	12.00	0.00	0.52		
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**CNC**

KIT = 1346954

CUT FILE = 13469

VINYL SIDE UP

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1706501	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1")
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705183	LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK				YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO)
FP 699

Part ID/Sub ID					Qty UOM	Per Kit	Total Qty Req'd	Add/Less Mat
1705442	LOGO_GATOR_LT				EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	6.00	72.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)
FP 699

FR ROD 62.750



RR ROD 59.250



TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-7/1



Work Order ID	Part ID	Release Date	Want Date	Qty		
Part ID/Sub ID				Qty	Total	Add/Less
				UOM Per Kit	Qty Reqd	Mat
1704796	TUBE_POLY_.215 OD_1500FT SPL			FT 10.167	122.33	

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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2123879-8/1	SIDERAILS	2/2/2022	12.00
	KIT: 1346954		RECEIPT LOC: SHIPPING
	PART ID FOR HEADER CARD ON LEGS		
	RMA:		

Shop Resources Type	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
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LT600 SAW	12.00	12.00	0.00	0.16		
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SAW

RAIL 73.250



Part ID/Sub ID

1706427	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW	EA	1.00	12.00	
	BOSS_LT_13FT2				

LT170 RL PNCH1	12.00	12.00	0.00	0.27	
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RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 73.250



AF

LT100 HOOK INST	12.00	12.00	0.00	0.34	
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RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 73.250



Part ID/Sub ID

1705156	HOOK MOLDED_JX POWER HOOK_BLACK_1.00	FT	12.208	146.496	
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LT110 SEAL ASY	12.00	12.00	0.00	0.55	
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RAIL - SEAL APPLICATION

FP 1109 & 1110

RAIL 73.250

TRUXEDO, INC.

1/27/2022 2:16 AM

LT F 50**LT F 50**

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-8/1



Work Order ID	Part ID	Release Date	Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL
DL

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1704065	EXTRUDED WEATHER SEAL_1/8 X 1				FT 12.25	148.47	_____
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA 2.00	24.00	_____
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA 2.00	24.00	_____
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				EA 2.00	24.00	_____
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA 4.00	48.00	_____
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_____	_____

RAIL - ASSEMBLY**FP 1109 & 1110****RAIL 73.250****DL**

Part ID/Sub ID					Qty UOM Per Kit	Total Qty Reqd	Add/Less Mat
1705336	HEADER STOP_LT				EA 2.00	24.00	_____
1704213	LATCH PRE-ASSY_TOGGLE_2008				EA 1.00	12.00	_____
1705727	FLAT SPRING_.038 X .625 X 3.818_SS				EA 1.00	12.00	_____
1705379	DECAL_TENSION CONTROL_BLOCK				EA 1.00	12.00	_____
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB				EA 1.00	12.00	_____
1705177	LABEL_2 X 1				EA 1.00	12.029	_____