WORK ORDER TRAVELER

WORK ORDER ID: 2123830/1

NEED TIME STUDY

LT F 01



 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2123830/1
 1349890
 1/27/2022
 1/30/2022
 1.00

KIT: 1349890GM COLORADO/CANYON 5FT BED_22-15_BBPL

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

ASSEMBLY - COVER FP 685

FR HDR 52.125



RR HDR 52.375

RR BOW 51.625

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER IN	SERT RETAINER	CLIP_1/8		EA	4.00	4.00	
1703455	CAP SCRE	W_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	2.00	
1115355	RETAINER	STRAP ASSY_12	LG_LP		EA	2.00	2.00	
1705404	HEADER E	ND PLUG REAR_L	.H_MOLDED	_2014_LP	EA	1.00	1.00	
1705405	HEADER E	ND PLUG REAR_F	RH_MOLDEI	D_2014_LP	EA	1.00	1.00	
1705310	HEADER E	ND PLUG_FRONT	_RH_LT		EA	1.00	1.00	
1705311	HEADER E	ND PLUG_FRONT	_LH_LT		EA	1.00	1.00	
1705192	EXTRUDED	RETAINER LOOF	SHORT	75	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADER	CARD ON L	_EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PA	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PA	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PA	ART ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PA	ART ID FOR HEAD	ER CARD C	ON LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO (COVER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

1/27/2022 1:48 AM

LT F 01

NEED TIME STUDY

LT F 01

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123830/1

* 2 1 2 3 8 3 % *

INDIRECT LABOR							
					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	1.00	1.00	0.00	0.00	_		

Release Date Want Date

PACKAGING
RAIL 58.250

						Qty	Total Ac	ldl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1117921	MANUAL_L	Т			EA	1.00	1.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	1.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	1.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	1.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR 1	TAPE_3IN X	FT	7.00	7.02	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	2.017	
1705830	PAPER PAG	CKING_2 PYL_29\	V X 920FT_4	4/44 LB	FT	12.833	12.885	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CAR	O ON LEGS		EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:48 AM

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-1/1



Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 1/30/2022 1.00 KIT: 1349890 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.0	0.01			

SEAL PREP FP 1121

2123830-1/1

FR SEAL 55.250

RR SEAL 55.500

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL 300FT SPL 1.5 HT LP

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 9.229 9.391 _____

1/27/2022 1:49 AM

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-2/1

AddI/I 000

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123830-2/1

HDRFR

1/30/2022

1.00

KIT: 1349890

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

FR HDR 52.125

						Ųίy	i Olai I	4uui/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	0.50	0
LT200 HEADERS	1.00	1.00	0.00	0.01				

HEADER PREP

FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 1.002

1/27/2022 1:49 AM TRUXEDO, INC.

LT F 01

NEED TIME STUDY

LT F 01

WORK ORDER TRAVELER

WORK ORDER ID: 2123830-3/1

Work Order ID Part ID

Release Date Want Date

Qty

2123830-3/1

HDRRR

1/30/2022

1.00

KIT: 1349890

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

1705241

RR HDR 52.375

Part ID/Sub ID

EXTRUDED AL_HEADER_LP REAR_2014_9FT5

Qty Total AddI/Less UOM Per Kit Qty Reqd

0.50

0.50

TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-4/1



Work Order ID Part ID	Release Date Want Date	Qty

2123830-4/1 **BOWFR** KIT: 1349890 1/30/2022

1.00

LT F 01

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW FP 418



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706078

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10 EA 1.00 0.01

0.50 0.50

LT225 BOW ASY

1.00

0.00

BOW PREP

FR BOW 51.500



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2.00 ____

TRUXEDO, INC.

LT F 01

WORK ORDER TRAVELER NE

LT F 01

NEED TIME STUDY

WORK ORDER ID: 2123830-5/1

* 2 1 2 3 8 3 % *

1.00

1/27/2022 1:49 AM

Work Order ID Part ID Release Date Want Date Qty

BOWRR **KIT: 1349890** 1/30/2022 RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW FP 418

2123830-5/1

RR BOW 51.628

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706078 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10 EA 0.50 0.50 ______

LT225 BOW ASY 1.00 1.00 0.00 0.01

BOW PREP

RR BOW 51.625

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 2.00 _____

2123830-6/1

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-6/1

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

COVER KIT: 1349890 1/30/2022

1.00

TRUXEDO COVER

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0 0.04			



ÌS:\CutFiles\13000\13498.dxf3Î

CNC

KIT = 1349890**CUT FILE = 13498 VINYL SIDE UP**

						Qty	Total A	\ddl/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PO	LYEST_18 OZ_7	75_BISON MF	RLTC_1.1	YD	1.80	1.871	
LP500 DBND LOOP	1.00	1.00	0.00	0.14				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.365	3.376	
LP504 SEW LOGO	1.00	1.00	0.00	80.0				

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699 **NO LOGO**

						Qty	lotal Ac	Idi/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1110935	VELCRO HO	OK_NYLON_BL	_ACK_1 X 3.5	_SEW ON	EA	4.00	4.00	
1115357	CONTROL S	TRAP			EA	2.00	2.00	
LP508 SEW POLY	1.00	1.00	0.00	0.25				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





Qty Total AddI/Less **TRUXEDO, INC.** 1/27/2022 1:49 AM

LT F 01

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-6/1



Work Order ID	Part ID	Release Date Want Date	Qty			
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat
1704796		TUBE_POLY215 OD_1500FT SPL	FT	8.708	8.732	

LT F 01

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123830-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123830-7/1 **SIDERAILS** 1/30/2022 1.00 RECEIPT LOC: SHIPPING

KIT: 1349890 PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

RAIL 58.250

Qty Total AddI/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat 0.667 0.667

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

1.00

1.00 0.00 LT170 RL PNCH1 1.00 0.02

1.00

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 58.250

LT100 HOOK INST

ΑF

Qty Total AddI/Less 0.00 0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 9.708 9.708 LT110 SEAL ASY 1.00 1.00 0.00 0.05

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 58.250**

TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 01

NEED TIME STUDY

LT F 01

WORK ORDER TRAVELER

WORK ORDER ID: 2123830-7/1

* 2 1 2 3 8 3 % *

Work Order ID Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: NARROW TOWARD HOOK

 DM

Part ID/Sub ID					UOM I	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	9.75	9.848	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LH	1_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RI	H_LT	EA	2.00	2.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 58.250
** 5 8 . . 2 5 8 **
DO

Part ID/Sub ID		UOM	Qty Per Kit		dl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	
1705177	LABEL_2 X 1	EA	1.00	1.002	

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831/1



Work Order ID	Part ID	Release Date Wa	Vant Date Qty				
2123831/1	1371890 KIT: 1371890	1/27/2022	1/30/2022	1.00 RECEIPT LOC: SHIPPING			

GM FULL SIZE 5FT8 BED_18-14_BBPL

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0 0.02			

ASSEMBLY - COVER FP 685



						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X 1	1/4 LG		EA	2.00	2.00	
1115355	RETAINER STR	RAP ASSY_12 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	PLUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	,	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON LE	GS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COV	/ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00	_		

1/27/2022 1:49 AM

LT F 02

NEED TIME STUDY

LT F 02

WORK ORDER TRAVELER **WORK ORDER ID: 2123831/1**

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

INDIRECT LABOR

Qty Total AddI/Less 0.00 LT410 FINL PACK 1.00 1.00 0.00 0.00

PACKAGING

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1117921	MANUAL_LT	-			EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1					1.00	1.00	
1706349	BOX_79.25	K 9 X 5_TONNEA	AU_SHORT_1	.1	EA	1.00	1.00	
1706362	AL CLAMP A	SSY_(6)_ANTI-F	RT_LT		EA	1.00	1.00	
1706619	TAPE_3M 30 914YDS	73 CARTON SE	ALING_CLR 1	APE_3IN X	FT	7.00	7.02	
1704548	LABEL_ZEB	RA_4 X 5			EA	2.00	2.017	
1705830	PAPER PAC	KING_2 PYL_29	W X 920FT_4	4/44 LB	FT	8.167	8.199	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CAR	D ON LEGS		EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00		_		

SCAN ONLY

Total AddI/Less Qty 0.00

TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 02

LT F 02

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-1/1



Work Order ID Part ID Release Date Want Date Qty

2123831-1/1 HDRSEAL 1/30/2022 KIT: 1371890

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

FR SEAL 63.875

RR SEAL 62.06

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Qty Reqd Mat

FT 10.495

10.679

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-2/1

* 2	1	2	3	8	3	1	*

Work	Order ID P	Part ID	Release Date Want Date	Qty

2123831-2/1

HDRFR

1/30/2022

KIT: 1371890

1.00

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

FR HDR 60.750

			Qty	i otai	Addi/Less
Part ID/Sub ID		UOM F	Per Kit	Qty Requ	l Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EA	0.50	0.5	50

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 1.00 1.00 0.00

0.01

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 1.002

TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-3/1

* 2 1 2 3 8 3 1 *

Work Order ID Part ID Release Date Want Date Qty

HDRRR 1/30/2022 1.00 **KIT: 1371890** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0)1		

SAW

2123831-3/1

RR HDR 58.938

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123831-4/1 **BOWFR** KIT: 1371890 1/30/2022

1.00

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW FP 418

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ____ 1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FR BOW 59.500

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

2.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-5/1

Work Order ID Part ID	Release Date Want Date	Qty

2123831-5/1 **BOWRR** 1/30/2022

1.00

KIT: 1371890

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

RR BOW 58.875

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 LT225 BOW ASY

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 1.00

1.00 0.00 0.01 0.50

0.50

BOW PREP

RR BOW 58.875

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 2.00

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-6/1



Work Order ID Part ID	Release Date Want Date	Qty

2123831-6/1

COVER

1/30/2022

1.00

KIT: 1371890

TRUXEDO COVER **COVER 13718**

RECEIPT LOC: SHIPPING

Total

Total

Addl/Less

AddI/Less

Otv

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04			



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CNC

KIT = 1371890**CUT FILE = 13718 VINYL SIDE UP**

Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PC	LYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.04	2.12	
LP500 DBND LOOP	1.00	1.00	0.00	0.14		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Part ID/Sub ID **Qty Reqd UOM Per Kit** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.844 3.856 1.00 **LP504 SEW LOGO** 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

NO LOGO

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 1.00 0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





TRUXEDO, INC.

1/27/2022 1:49 AM

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-6/1



Work Order ID F	Part ID Release Date Wan	t Date	Qty
		Qty	Total Addl/Less
Part ID/Sub ID		UOM Per Kit	Qty Reqd Mat
1704796	TUBE_POLY215 OD_1500FT SPL	FT 9.974	4 10.001

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-7/1

Work Order ID Part ID **Release Date Want Date** Qty 2123831-7/1 **SIDERAILS**

KIT: 1371890

1/30/2022

1.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW



Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2

1.00

1.00

LT170 RL PNCH1

1.00

1.00

0.00

0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 66.875**



ΑF

Qty Total AddI/Less

0.00

LT100 HOOK INST

1.00

1.00

0.00

0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110



AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 11.146 11.146

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 66.875**

TRUXEDO, INC. 1/27/2022 1:49 AM

LT F 02

LT F 02

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123831-7/1



Wo	ork Order ID	Part ID	Release Date Want Date	Qty	
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SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	11.188	11.299	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	2.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 66.875

** 6 6 . . 8 7 5 **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	2.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	
1705177	LABEL_2 X 1	EA	1.00	1.002	

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123832/1	1372090	1/27/2022 1/30/2022	2.00

KIT: 1372090

1/27/2022 1/30/2022

2.00 RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_18-14_BBPL

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.	0.04			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	8.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	4.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	4.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705310	HEADER END P	LUG_FRONT_RI	H_LT		EA	1.00	2.00	
1705311	HEADER END P	LUG_FRONT_L	i_LT		EA	1.00	2.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75		EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	RD ON LE	GS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART II	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVI	ΞR			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 03

WORK ORDER TRAVELER

WORK ORDER ID: 2123832/1

NEED TIME STUDY

LT F 03

Work Order ID Part ID		Release D	ate Want Da	te	Qty		
INDIRECT	2.00	2.00	0.00	0.01			
INDIRECT LABOR							
					Qty Total Addl/Less		
					0.00		
LT410 FINL PACK	2.00	2.00	0.00	0.03			

PACKAGING RAIL 76.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1117921	MANUAL_LT	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	14.041
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-1/1



Work Order ID Part ID Release Date Want Date Qty

2123832-1/1 HDRSEAL 1/30/2022 2.00 **KIT: 1372090** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.	0.0	1		

SEAL PREP FP 1121

FR SEAL 63.875

RR SEAL 62.06.

Part ID/Sub ID

170/1787 EYTDUDED HEADED SEAL 200ET SDL

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP F

FT 10.495

21.357

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-2/1

* 2 1 2 3 8 3 2 *

Work Order ID Part ID Release Date Want Date	Qty
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2123832-2/1

HDRFR

1/30/2022

2.00

KIT: 1372090

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

FR HDR 60.750

						Qty	ı otal 📝	4aai/Less
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	1.0	0
LT200 HEADERS	2.00	2.00	0.00	0.01				

HEADER PREP FP 1121

FR HDR 60.750

RR HDR 58.938

FR SEAL 63.875

RR SEAL 62.06

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 2.003

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-3/1

* 2 1 2 3 8 3 2 *

Work Order ID Part ID Release Date Want Date Qty	,
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2123832-3/1 HDRRR

1/30/2022

2.00

KIT: 1372090

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW

RR HDR 58.938

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 03

LT F 03

2.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-4/1

Work Order ID Part ID Release Date Want Date	Qty
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2123832-4/1 **BOWFR** KIT: 1372090 1/30/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW FP 418

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FR BOW 59.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

4.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-5/1

	Work Order ID Part ID	Release Date Want Date
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2123832-5/1

BOWFM

1/30/2022

2.00

KIT: 1372090

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FM BOW 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 4.00 _____ 1110934 EΑ 2.00

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-6/1



Work Order ID Part ID Release Date Want Date Qty	
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2123832-6/1 BOWRR

1/30/2022

2.00

KIT: 1372090

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Sta Hrs Dat	 Drawing ID/
LT600 SAW	2.00	2.00	0.0	00 0	.03	

SAW FP 418

RR BOW 58.750

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ______

LT225 BOW ASY 2.00 2.00 0.00 0.01

BOW PREP

RR BOW 58.750

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 4.00 ______

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-7/1

Work Order ID Part ID **Release Date Want Date** Qty 2123832-7/1 **COVER** 1/30/2022 2.00

KIT: 1372090

TRUXEDO COVER **COVER 13720**

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.0	0.09			

ÌS:\CutFiles\13000\13720.dxfUÎ

CNC

KIT = 1372090**CUT FILE = 13720 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 4.795 **LP500 DBND LOOP** 2.00 2.00 0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.379 8.786 2.00 2.00 **LP504 SEW LOGO** 0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

NO LOGO

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 12.00 1115357 **CONTROL STRAP** EΑ 4.00 2.00 **LP508 SEW POLY** 2.00 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-7/1



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less I Mat
1704796	TUBE	POLY .215 OD 1500FT SPL	FT	9.974	20.00	2

LT F 03

RECEIPT LOC: SHIPPING

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123832-8/1
 SIDERAILS
 1/30/2022
 2.00

KIT: 1372090 PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	00 0.	.03		

SAW



Part ID/Sub ID

Compared to the second of th

BOSS_LT_13FT2

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 76.500

ΑF

\text{Qty Total AddI/Less} \\ 0.00 \\ \text{LT100 HOOK INST} \quad 2.00 \quad 2.00 \quad 0.00 \quad 0.06 \quad \text{-_____} \]

RAIL - HOOK INSTALLATION FP 1109 & 1110



AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.75 25.50 LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.500 **TRUXEDO, INC.** 1/27/2022 1:50 AM

LT F 03

LT F 03

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123832-8/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldi/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.792	25.839	
1706421	SIDE RAIL E	END PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	4.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	4.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.500

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833/1



Work Order I	ID Part ID	Release Date Want Date	Qty
2123833/1	1372690	1/27/2022 1/30/2022	1.00

KIT: 1372690

1/30/2022

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_22-19_BBPL

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

ASSEMBLY - COVER FP 685

FR HDR 60.750

FR BOW 59.750

RR HDR 59.375 * 5 9 1 3 7 5 * FM BOW 59.375

RR BOW 59.000

Part ID/Sub ID					LIOM	Qty		ddl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	_IP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	2.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON LE	GS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 04

WORK ORDER TRAVELER

WORK ORDER ID: 2123833/1

NEED TIME STUDY

LT F 04

Work Order ID Part ID		Release Date Want Date			Qty			
INDIRECT	1.00	1.00	0.00	0.00				
INDIRECT LABOR								
					Qty Total	AddI/Less		
					0.00	-		
LT410 FINL PACK	1.00	1.00	0.00	0.01				

PACKAGING RAIL 76.625

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1117921	MANUAL_LT	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	5.857
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123833-1/1 1/30/2022 **HDRSEAL** 1.00 KIT: 1372690 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources End Qty Type		Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/	
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

Part ID/Sub ID 1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

Total AddI/Less UOM Per Kit Qty Reqd Mat

10.531

Qty

10.716

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-2/1

* 2 1 2 3 8 3 3 *

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123833-2/1

HDRFR

1/30/2022

1.00

KIT: 1372690

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

FR HDR 60.750

			Qty	Total	AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	0.50	0

LT200 HEADERS

HEADER PREP FP 1121

FR HDR 60.750

RR HDR 59.375

FR SEAL 63.875

RR SEAL 62.50

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 1.002

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-3/1



Work Order ID Part ID Release Date Want Date Qty	,
--------------------------------------------------	---

2123833-3/1 HDRRR

1/30/2022

1.00

KIT: 1372690

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

RR HDR 59.375

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-4/1



Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123833-4/1 **BOWFR** KIT: 1372690 1/30/2022

1.00

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW FP 418



Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ____ 1.00 1.00 0.00 0.00 LT225 BOW ASY

BOW PREP

FR BOW 59.750



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

2.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:50 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-5/1



Work Order ID Part ID	Release Date Want Date	Qty

2123833-5/1 BOWFM KIT: 1372690 1/30/2022

1.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources End Qty		Start Qty Setup		Run Start	Finish	Drawing ID/	
Type		Hrs		Hrs Date	Date		
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

BOW PREP

FM BOW 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 2.00 _____

TRUXEDO, INC.

1/27/2022 1:50 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-6/1

Work Order ID Part ID Release Date Want Date	Qty
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2123833-6/1 **BOWRR** 1/30/2022

1.00

KIT: 1372690

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 2.00

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-7/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123833-7/1	COVER	1/30/2022	1.00

KIT: 1372690

1/30/2022

1.00 RECEIPT LOC: SHIPPING

Otv

Total

AddI/Less

TRUXEDO COVER **COVER 13726**

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0 0.04			

ÌS:\CutFiles\13000\13726.dxfxÎ

CNC

KIT = 1372690**CUT FILE = 13726 VINYL SIDE UP**

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PC	LYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.311	2.401	
LP500 DBND LOOP	1.00	1.00	0.00	0.14		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Addl/Less Qty Total Part ID/Sub ID **Qty Reqd UOM Per Kit** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.386 4.40 1.00 1.00 **LP504 SEW LOGO** 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699 NO LOGO

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 6.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00

LP508 SEW POLY 1.00 1.00 0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 1:51 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-7/1



Work Order ID	Part ID	Release Date Want Date		Qty			
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat	
1704796	TUBE_POLY2	215 OD_1500FT SPL	FT	10.01	10.03	8	

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123833-8/1
 SIDERAILS
 1/30/2022
 1.00

KIT: 1372690 PART ID FOR HEADER CARD ON LEGS

RMA:

un Start Finish Drawing ID/

Qty

0.00

Total

AddI/Less

RECEIPT LOC: SHIPPING

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW



Part ID/Sub ID

1706427

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW
BOSS_LT_13FT2

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
1.00
1.00
1.00

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 76.625

* 7 6 . 6 2 5 *

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.625

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.771 12.771 LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.625 **TRUXEDO, INC.** 1/27/2022 1:51 AM

LT F 04

LT F 04

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123833-8/1



Work Orde	er ID Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.813	12.941	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	1_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.625 * 7 6 . . 6 2 5 * DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

WORK ORDER ID: 2123834/1

WORK ORDER TRAVELER NEED TIME STUDY

ED TIME CTUDY

 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123834/1
 1397690
 1/27/2022
 1/30/2022
 1.00

KIT: 1397690

RECEIPT LOC: SHIPPING

LT F 05

FORD F-150 5.5FT BED_14-04_BBPL

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02	2		

ASSEMBLY - COVER FP 685

FR HDR 59.688



RR HDR 59.688

RR BOW 59.000

						Qty		ldl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	2.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	LUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	;	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	FOR HEADER CA	ARD ON LE	GS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834/1



Work Order ID Part ID Relea	se Date Want Date Qty	
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INDIRECT LABOR

PACKAGING RAIL 64.875

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1117921	MANUAL_L	.T			EA	1.00	1.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	1.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	1.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	1.00	
1706619	TAPE_3M 3 914YDS	3073 CARTON SEA	ALING_CLR 1	APE_3IN X	FT	7.00	7.02	
1704548	LABEL_ZE	BRA_4 X 5			EA	2.00	2.017	
1705830	PAPER PA	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FO	OR HEADER CAR	ON LEGS		EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-1/1



Work Order ID Part ID Release Date Want Date Qty

2123834-1/1 HDRSEAL 1/30/2022 1.00 **KIT: 1397690** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

FR SEAL 62.813

RR SEAL 62.813

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.469 10.652

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-2/1



Work Order ID Part ID Release Date Want Date Q	Qty
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2123834-2/1

HDRFR

1/30/2022

1.00

KIT: 1397690

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

FR HDR 59.688

			Qty	ı otal <i>i</i>	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	0.50	0

LT200 HEADERS

1.00 1.00

0.00 0.01

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 1.002

1/27/2022 1:51 AM TRUXEDO, INC.

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-3/1



Work Order ID Part ID **Release Date Want Date** Qty

HDRRR KIT: 1397690 1/30/2022

1.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

2123834-3/1

RR HDR 59.688

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 0.50

TRUXEDO, INC. 1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123834-4/1 **BOWFR** KIT: 1397690 1/30/2022

1.00

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW FP 418

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 1.00

0.50 0.50 ____

LT225 BOW ASY

1.00

0.00

0.01

BOW PREP

FR BOW 59.000



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2.00 ____

TRUXEDO, INC.

1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-5/1

Work Order ID Part ID Release Date Want Date	Qty
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2123834-5/1 **BOWRR** 1/30/2022

1.00

KIT: 1397690

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ____ 1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 2.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 05

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

1/30/2022

WORK ORDER ID: 2123834-6/1

AddI/Less

Total

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1397690

COVER

TRUXEDO COVER **COVER 13976**

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04			

IS:\CutFiles\13000\13976.dxfBI

CNC

2123834-6/1

KIT = 1397690**CUT FILE = 13976 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 1.974 YD 2.051 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.733 3.745 1.00 **LP504 SEW LOGO** 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

NO LOGO

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 1.00 0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





TRUXEDO, INC. 1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-6/1



Work Order ID Pa	art ID Release Date Want Date		Qty
		Qty	Total Addl/Less
Part ID/Sub ID		UOM Per Kit	Qty Reqd Mat
1704796	TUBE_POLY215 OD_1500FT SPL	FT 9.948	9.975

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1397690

1/30/2022

1.00 RECEIPT LOC: **SHIPPING**

PART ID FOR HEADER CARD ON LEGS

RMA:

SIDERAILS

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

2123834-7/1



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

EA 0.667

0.667

LT170 RL PNCH1

1.00

1.00

0.00

0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.875

ΑF

Qty Total AddI/Less

LT100 HOOK INST 1.00 1.00 0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

0.03

Part ID/Sub ID

Output

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.875 **TRUXEDO, INC.** 1/27/2022 1:51 AM

LT F 05

LT F 05

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123834-7/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A	Addl/Less Mat
Fait ib/Sub ib					OOW	r ei mit	Qty Nequ	IVIAL
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBBI	ER_EPDM	FT	10.854	10.963	3
1706421	SIDE RAIL E	END PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	END PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	2.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 64.875

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835/1



Work Order ID	Part ID	Release Date Wa	nt Date	Qty
2123835/1	1397790 KIT: 1397790	1/27/2022	1/30/2022	1.00 RECEIPT LOC: SHIPPING
	FORD F-150) 5.5FT BED_22-15_BBPL		

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0 0.02			

ASSEMBLY - COVER FP 685

FR HDR 59.750



HELPER CARD

RR HDR 59.750

RR BOW 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac	ldl/Less Mat
1705364	HEADER INSE	RT RETAINER CI	LIP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	2.00	
1115355	RETAINER STE	RAP ASSY_12 LG	S_LP		EA	2.00	2.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	1.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	1.00	
1705310	HEADER END	PLUG_FRONT_R	RH_LT		EA	1.00	1.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO CO	/ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

					Qty	Total	Addl/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

1/27/2022 1:51 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835/1



Work Order ID	Part ID	Release Date Want Date	Qty

INDIRECT LABOR

PACKAGING
RAIL 64.500

						Qty	Total Ad	ldI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706349	BOX_79.25 X	9 X 5_TONNEA	AU_SHORT_1	1	EA	1.00	1.00	
1117921	MANUAL_LT				EA	1.00	1.00	
1118598	BAG HDW_L	Γ_VER 1.1			EA	1.00	1.00	
1706362	AL CLAMP AS	SSY_(6)_ANTI-F	RT_LT		EA	1.00	1.00	
1706619	TAPE_3M 307 914YDS	73 CARTON SE	ALING_CLR T	APE_3IN X	FT	7.00	7.02	
1704548	LABEL_ZEBR	A_4 X 5			EA	2.00	2.017	
1705830	PAPER PACK	ING_2 PYL_29	W X 920FT_4	1/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR	HEADER CAR	D ON LEGS		EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:51 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-1/1



Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 1/30/2022 1.00 KIT: 1397790 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

2123835-1/1

FR SEAL 62.875

* 6 2 . 8 7 5 *

Part ID/Sub ID

Comparison

Comparison

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2123835-2/1

HDRFR

1/30/2022

1.00

KIT: 1397790

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

FR HDR 59.750

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	0.50	

LT200 HEADERS

1.00 1.00 0.00 0.01

Addl/Loce

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ

1.002

1.00

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

1/30/2022

WORK ORDER ID: 2123835-3/1

* 2 1 2 3 8 3 5 *

Work Order ID Part ID Release Date Want Date Qty

2123835-3/1 HDRRR **KIT: 1397790** 1.00 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

RR HDR 59.750

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-4/1

* 2 1 2 3 8 3 5 *

Work Order ID Part ID	Release Date Want Date	Qty
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2123835-4/1 BOWFR

1/30/2022

1.00

KIT: 1397790

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW FP 418

FR BOW 59.12



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ______

LT225 BOW ASY 1.00 1.00 0.00 0.01

BOW PREP

FR BOW 59.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EA 2.00 2.00 _____

TRUXEDO, INC.

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-5/1

1/27/2022 1:52 AM

Work Order ID Part ID **Release Date Want Date** Qty

2123835-5/1 **BOWRR** KIT: 1397790 1/30/2022

1.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

RR BOW 59.125

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 2.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

1/30/2022

WORK ORDER ID: 2123835-6/1

Work Order ID Part ID **Release Date Want Date** Qty

2123835-6/1 KIT: 1397790

COVER

TRUXEDO COVER **COVER 13977** RMA:

1.00

RECEIPT LOC: SHIPPING

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0.04			

ÌS:\CutFiles\13000\13977.dxfYÎ

CNC

KIT = 1397790**CUT FILE = 13977 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 1.974 YD 2.051 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 3.724 1.00 **LP504 SEW LOGO** 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

NO LOGO

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 1.00 0.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-6/1

* 2 1 2 3 8 3 5 *

Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	Addl/Less Mat
1704796	TUBE_POI	Y215 OD_1500FT SPL	FT	9.958	9.98	5

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-7/1



 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2123835-7/1
 SIDERAILS
 1/30/2022
 1.00

KIT: 1397790
PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

0.667

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW

RAIL 64.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW EA 0.667

1.00

BOSS_LT_16FT5

1.00

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.500

INAIL 04.500

* 6 4 . 5 % %

LT100 HOOK INST

ΑF

Qty Total Addl/Less
0.00 _____

RAIL - HOOK INSTALLATION

FP 1109 & 1110

HOOK 64.500

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 10.75 ______

LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 1:52 AM

LT F 06

LT F 06

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123835-7/1



Work Order ID Part ID Release Date Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK DN

Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	_GM_RUBBI	ER_EPDM	FT	10.854	10.963	
1706421	SIDE RAIL E	END PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	END PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	2.00	
1702926	VMI CAP SO	CREW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . 5 & * *

DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat	
1705336	HEADER STOP_LT	EA	2.00	2.00	,
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00	,
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00	,
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00	,
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00	,
1705177	LABEL_2 X 1	EA	1.00	1.002	

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836/1



Addl/Less

Work Order ID	Part ID	Release Date Wa	int Date	Qty
2123836/1	1397834	1/27/2022	1/30/2022	1.00
	KIT: 1397834			RECEIPT LOC: SHIPPING
	FORD F-15	0 5.5FT BED_22-21_LT		

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02	2		

ASSEMBLY - COVER FP 685

FR HDR 59.750



HELPER CARD

RR HDR 59.750

RR BOW 59.125

Otv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	_IP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X 1	1 1/4 LG		EA	2.00	2.00	
1115355	RETAINER STR	RAP ASSY_12 LG	LP		EA	2.00	2.00	
1705404	HEADER END F	PLUG REAR_LH_	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	PLUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO COV	/ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

WORK ORDER TRAVELER

WORK ORDER ID: 2123836/1

NEED TIME STUDY

LT F 07

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 1.00 1.00 0.00 0.00

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1117934	MANUAL_GATOR	R_TRUCK XL			EA	1.00	1.00	
1118598	BAG HDW_LT_V	ER 1.1			EA	1.00	1.00	
1706349	BOX_79.25 X 9 X	5_TONNEAU_	_SHORT_1.	1	EA	1.00	1.00	
1706362	AL CLAMP ASSY	_(6)_ANTI-RT_	_LT		EA	1.00	1.00	
1706619	TAPE_3M 3073 C 914YDS	ARTON SEAL	ING_CLR T	APE_3IN X	FT	7.00	7.02	
1704548	LABEL_ZEBRA_4	X 5			EA	2.00	2.017	
1705830	PAPER PACKING	6_2 PYL_29W :	X 920FT_44	/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HE	ADER CARD	ON LEGS		EA	1.00	1.00	
LT400 PACK SCAN	1.00	1.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-1/1



Work Order ID Part ID Release Date Want Date Qty

2123836-1/1 HDRSEAL 1/30/2022 1.00 **KIT: 1397834** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources E Type		End Qty	nd Qty Start Qty		Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.0	0.0	01		

SEAL PREP FP 1121

FR SEAL 62.875

RR SEAL 62.875

Part ID/Sub ID UOM
1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.479 10.663 _____

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-2/1

*	2	1	2	3	8	3	6	*

Work Order ID Part ID **Release Date Want Date** Qty

2123836-2/1 **HDRFR** 1/30/2022

1.00

KIT: 1397834

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	rces End Qty		Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

FR HDR 59.750

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 1.00 1.00 0.00 0.01

0.50 0.50

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Addl/Less Qty Total UOM Per Kit Qty Reqd Mat EΑ 1.00 1.002

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

LT F 07

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-3/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1397834

HDRRR

1/30/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0)1		

SAW

2123836-3/1

RR HDR 59.750

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

LT F 07

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-4/1



Work Order ID Part ID	Release Date Want Date	Qty

2123836-4/1 **BOWFR** KIT: 1397834 1/30/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50

1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd EΑ 2.00 2.00 ____

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-5/1



Work Order ID Part ID Release Date Want Date	Qty
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2123836-5/1 **BOWRR** 1/30/2022

1.00

KIT: 1397834

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ____ 1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 2.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123836-6/1

LT F 07

LTF07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-6/1



Release Date Want Date Work Order ID Part ID Qty

COVER KIT: 1397834 1/30/2022

RECEIPT LOC: SHIPPING

1.00

TRUXEDO COVER RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.00	0.04			

lS:\CutFiles\13000\13978.dxfpl

CNC

KIT = 1397834**CUT FILE = 13978 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.974 2.051 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 3.712 3.724 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 1.00 4.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 0.00 1.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.750

RR ROD 59.750

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-6/1



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less I Mat
1704796	TUBE_PO	DLY215 OD_1500FT SPL	FT	9.958	9.98	5

LT F 07

RECEIPT LOC: SHIPPING

0.667

0.667

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-7/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123836-7/1
 SIDERAILS
 1/30/2022
 1.00

KIT: 1397834
PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

LT170 RL PNCH1 1.00 1.00 0.00 0.02

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 64.500

* 6 4 . 5 % % *

ΑF

Qty Total AddI/Less
0.00 _____
LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110



AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 10.75 LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 1:52 AM

LT F 07

LT F 07

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123836-7/1



Work Order ID Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK

DP

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddi/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.854	10.963	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	2.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 64.500

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123837/1	1372054	1/27/2022 2/1/2022	6.00

KIT: 1372054

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_18-14_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.0	0.03			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSE	RT RETAINER CI	_IP_1/8		EA	4.00	24.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	12.00	
1115355	RETAINER STE	RAP ASSY_12 LG	LP		EA	2.00	12.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	2014_LP	EA	1.00	6.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	6.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	6.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	EGS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	I LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO CO\	/ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.12		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:52 AM

LT F 08

WORK ORDER ID: 2123837/1

WORK ORDER TRAVELER NEED TIME STUDY

LT F 08

Qty

0.00

* 2 1 2 3 8 3 7 *

Total AddI/Less

Work Order ID	Part ID	Release D	ate Want Dat	е	Qty
INDIRECT	6.00	6.00	0.00	0.03	
INDIRECT LA	BOR				

0.00

0.09

LT410 FINL PACK 6.00 6.00

PACKAGING

PACKAGING
RAIL 76.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	6.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123837-1/1 **HDRSEAL** 2/1/2022 6.00 KIT: 1372054 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.	0.0	3		

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Mat

FT 10.495 64.071

1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-2/1



AddI/I 000

Work Order ID Part ID	Release Date Want Date	Qty
L		

2123837-2/1

HDRFR

2/1/2022

6.00

KIT: 1372054

FR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

FR HDR 60.750

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	3.00	

LT200 HEADERS

6.00 6.00 0.00 0.03

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 6.01

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123837-3/1

* 2 1 2 3 8 3 7 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372054

HDRRR

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

2123837-3/1

RR HDR 58.938

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-4/1



Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1372054

2/1/2022

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW FP 418

2123837-4/1

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00

LT225 BOW ASY

6.00 6.00 0.00 0.03

BOW PREP

FR BOW 59.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 12.00 ____

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-5/1



Work Order ID Part ID	Release Date Want Date	Qty

2123837-5/1 BOWFM **KIT: 1372054** 2/1/2022

6.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW FP 418

FM BOW 59.250

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 ______

LT225 BOW ASY 6.00 6.00 0.00 0.03

BOW PREP

FM BOW 59.250

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 12.00 ______

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-6/1



Work Order ID Part ID Release Date Want Date Qty	
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2123837-6/1 BOWRR

2/1/2022

6.00

KIT: 1372054

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	09		

SAW FP 418

RR BOW 58.750

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 ______

LT225 BOW ASY 6.00 6.00 0.00 0.03

BOW PREP

RR BOW 58.750

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 12.00 ______

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-7/1



AddI/Less

Work Order ID Part ID **Release Date Want Date** Qty 2123837-7/1 **COVER** 2/1/2022 6.00

KIT: 1372054

TRUXEDO COVER **COVER 13720**

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type		nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.0	0 0.26	3		

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CNC

KIT = 1372054**CUT FILE = 13720 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 14.384 **LP500 DBND LOOP** 6.00 6.00 0.00 0.86

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.379 26.358 6.00 **LP504 SEW LOGO** 6.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 6.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 36.00 1115357 CONTROL STRAP EΑ 2.00 12.00 **LP508 SEW POLY** 6.00 6.00 0.00 1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123837-7/1



Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.974 60.006

Release Date Want Date

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123837-8/1 **SIDERAILS** KIT: 1372054 2/1/2022

6.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.08			

SAW



Total Addl/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2

EΑ

1.00

6.00

LT170 RL PNCH1

6.00

0.00

0.13

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.500**

ΑF

Qty Total AddI/Less

LT100 HOOK INST

6.00

6.00

6.00

0.00

0.17

0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.75 76.50

Mat

LT110 SEAL ASY

6.00

6.00

0.00

0.27

RAIL - SEAL APPLICATION FP 1109 & 1110

RAIL 76.500

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 08

LT F 08

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123837-8/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.792	77.518	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LH	I_LT	EA	2.00	12.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RI	H_LT	EA	2.00	12.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	12.00	
1706547	SCREW_PN	I HEAD_SQ DR_	6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	
1705336	HEADER STOP_LT	EA	2.00	12.00	_
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00	_
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00	_
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00	_
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00	_
1705177	LABEL_2 X 1	EA	1.00	6.014	_

NEED TIME STUDY

WORK ORDER ID: 2123838/1

WORK ORDER TRAVELER



LT F 09

Work Order I	ID Part ID	Release Date Wa	ant Date	Qty
2123838/1	1372454	1/27/2022	2/1/2022	12.00
	KIT: 1372454			RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685



HELPER CARD

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END F	PLUG REAR_RH_	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END F	PLUG_FRONT_LI	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COV	ΈR			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 1:53 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838/1



Work Order ID Part ID Release Date Want Date	Qty
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INDIRECT LABOR

PACKAGING RAIL 67.250

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_ 914YDS	_3IN X FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 L	B FT	5.833	70.28
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00	0	_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-1/1

Work Order ID Part ID **Release Date Want Date** Qty

2123838-1/1 **HDRSEAL** 2/1/2022 12.00 KIT: 1372454 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat 10.531 128.587

FT

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-2/1

* 2	1	2	3	8	3	8	*

Work Order ID Part ID Release Date Want Date Qty

2123838-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Part ID/Sub ID		UOM I	Qty Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-3/1



12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372454

HDRRR

2/1/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

2123838-3/1

RR HDR 59.375

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:53 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123838-4/1 **BOWFR** 2/1/2022

0.06

12.00

KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 12.00 12.00 0.00 LT225 BOW ASY

0.50 6.00 ____

BOW PREP

FR BOW 59.625



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00 ____

TRUXEDO, INC.

1/27/2022 1:53 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-5/1

Work Order ID Part ID	Release Date Want Date	Qty
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2123838-5/1 **BOWRR** 2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-6/1



Work Order ID Part ID Release Date Want Date	Qty
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2123838-6/1 **COVER** KIT: 1372454 2/1/2022

12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

COVER 13724

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0 0.52			

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CNC

KIT = 1372454**CUT FILE = 13724 VINYL SIDE UP**

						Qty	Total A	\ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.05	25.563	B
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 48.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC.

1/27/2022 1:54 AM

LT F 09

LT F 09

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123838-6/1

		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD .1500FT SPL	FT 10.01 120.449

Release Date Want Date

LT F 09

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123838-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123838-7/1 **SIDERAILS**

KIT: 1372454

2/1/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

0.00

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

12.00

LT170 RL PNCH1

12.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 67.250**

ΑF

Qty Total AddI/Less

0.00

1.00

LT100 HOOK INST

12.00

12.00

12.00

0.00

0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 12.00

FT 11.208 134.496

LT110 SEAL ASY

12.00

0.00

0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 67.250**

TRUXEDO, INC. 1/27/2022 1:54 AM

Release Date Want Date

LT F 09

NEED TIME STUDY

LT F 09

Qty

WORK ORDER TRAVELER

WORK ORDER ID: 2123838-7/1

* 2 1 2 3 8 3 8 *

Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

						Qty	Total Ad	AddI/Less	
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat	
1704065	EXTRUDED \	VEATHER SEAL	L_1/8 X 1		FT	11.25	136.35		
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT					2.00	24.00		
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	i_LT	EA	2.00	24.00		
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00		
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_			

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
** 6 7 . . 2 5 8 **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

NEED TIME STUDY

WORK ORDER ID: 2123839/1

WORK ORDER TRAVELER



LT F 10

Work Order ID	Part ID	Release Date Want Date	Qty
2123839/1	1372454	1/27/2022 2/1/2022	12.00
	KIT: 1372/5/		RECEIPT I OC: SHIDDING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 0	24		

ASSEMBLY - COVER FP 685

HELPER CARD

Part ID/Sub ID					ПОМ	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADED INICE	RT RETAINER C	I ID 1/Ω		EA	4.00	48.00	wat
			_					
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 LO	3_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	I_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LI	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD OI	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	AddI/Less	
					0.00			
INDIRECT	12.00	12.00	0.00	0.06				

1/27/2022 1:54 AM

LT F 10

WORK ORDER TRAVELER NEED TIME STUDY

LT F 10

* 2 1 2 3 8 3 9 *

WORK ORDER ID: 2123839/1

Release Date Want Date

Qty

INDIRECT LABOR

Work Order ID Part ID

					Qty	Total	AddI/Less
					0.00		
LT410 FINL PACK	12.00	12.00	0.00	0.06			

PACKAGING
RAIL 67.250

Dowt ID/Crib ID					LIOM	Qty		ddl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EΑ	1.00	12.00	
1118598	BAG HDW_LT_VER 1.1				EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 10

WORK ORDER TRAVELER

LTF10

NEED TIME STUDY

WORK ORDER ID: 2123839-1/1

* 2 1 2 3 8 3 9 *

Work Order ID Part ID Release Date Want Date Qty

2123839-1/1 HDRSEAL 2/1/2022 12.00 **KIT: 1372454** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 63.875

* 6 2 5 8 8 *

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL 300FT SPL 1.5 HT LI

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.531 128.587 _____

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-2/1

Manla Ondan ID	David ID	Deleges Date Want Date	Otro
Work Order ID	Part ID	Release Date Want Date	Qty

2123839-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

FR HDR 60.750

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS

12.00 12.00 0.00

0.06

HEADER PREP FP 1121

FR HDR 60.750

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ

1.00

12.02

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-3/1

Work Order ID Pa	art ID Ro	elease Date Want Date	Qty

2123839-3/1 HDRRR KIT: 1372454 2/1/2022

12.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

RR HDR 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-4/1



12.00

LT F 10

Work Order ID Part ID	Release Date Want Date	Qty
WORK Order ID Fait ID	Release Date Wallt Date	Qty

2123839-4/1 **BOWFR** KIT: 1372454 2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 59.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:54 AM

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123839-5/1

12.00

Work Order ID Part ID **Release Date Want Date** Qty

> **BOWRR** KIT: 1372454

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123839-5/1

RR BOW 59.125

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 10

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-6/1



Work Order ID Part ID **Release Date Want Date** Qty

2123839-6/1 KIT: 1372454

COVER

TRUXEDO COVER **COVER 13724**

2/1/2022

RECEIPT LOC: SHIPPING

12.00

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			



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CNC

KIT = 1372454**CUT FILE = 13724 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 2.05 YD 25.563 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 48.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:54 AM

LT F 10

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

LT F 10

WORK ORDER ID: 2123839-6/1

* 2 1 2 3 8 3 9 *

Part ID/Sub ID		UOM	Qty Per Kit	Total A	ddl/Less Mat
1704796	TUBE_POLY215 OD_1500FT SPL	FT	10.01	120.449	

Release Date Want Date

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123839-7/1

Work Order ID Part ID **Release Date Want Date** Qty

2123839-7/1 **SIDERAILS** 2/1/2022

12.00

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

EΑ

1.00

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total Addl/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427

BOSS_LT_13FT2

12.00 12.00 0.00 LT170 RL PNCH1 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 67.250**

ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 11.208 134.496

12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 67.250**

TRUXEDO, INC. 1/27/2022 1:54 AM

LT F 10

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 10

WORK ORDER ID: 2123839-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_LH	1_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_R	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_0	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 67.250

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/L Qty Reqd Ma	
1705336	HEADER STOP_LT	EA	2.00	24.00	
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840/1



Work Order I	D Part ID	Release Date Want Da	ate	Qty
2123840/1	1372454	1/27/2022 2/1/	2022	12.00
	KIT: 1372454			RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 0	24		

ASSEMBLY - COVER FP 685

FR HDR 60.750



HELPER CARD

RR HDR 59.375

RR BOW 59.125

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
			01.15.4/0				•	
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW	_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER EN	D PLUG REAR_I	_H_MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER EN	D PLUG REAR_I	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	D PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED F	RETAINER LOOI	P_SHORT75	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART I	D FOR HEADER	R CARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	T ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAF	RT ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	RT ID FOR HEAD	DER CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	Addl/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 1:54 AM

LT F 11

WORK ORDER TRAVELER

WORK ORDER ID: 2123840/1

NEED TIME STUDY

LT F 11

Work Order ID Pa	rt ID Release	e Date Want Date	Qty
1			=

INDIRECT LABOR

Qty Total Addl/Less
0.00
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 67.250

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	ΓΑΡΕ_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAC	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FC	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

LT F 11

NEED TIME STUDY WORK ORDER TRAVELER

LT F 11

1/27/2022 1:54 AM

WORK ORDER ID: 2123840-1/1

Release Date Want Date Work Order ID Part ID

Qty

2123840-1/1

HDRSEAL

2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.0	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Mat

1704787

FT 10.531 128.587

LT F 11

WORK ORDER TRAVELER

WORK ORDER ID: 2123840-2/1

NEED TIME STUDY

Work Order ID Part ID

Release Date Want Date

Qty

2123840-2/1

HDRFR

2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.750

Part ID/Sub ID

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

LT200 HEADERS

12.00

12.00

0.00

0.06

Total AddI/Less **UOM Per Kit Qty Reqd**

6.00

HEADER PREP FP 1121

FR HDR 60.750

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

EΑ

1.00

0.50

12.02

1/27/2022 1:55 AM

12.00

LT F 11

NEED TIME STUDY

2/1/2022

LT F 11

WORK ORDER TRAVELER

WORK ORDER ID: 2123840-3/1

* 2 1 2 3 8 4 0 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1372454

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

RECEIPT LOC:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	00 0.	18		

SAW

2123840-3/1

RR HDR 59.375

Part ID/Sub ID

Compared to the second of th

1/27/2022 1:55 AM

LT F 11

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-4/1

* 2 1 2 3 8 4 % *

Work Order ID Part ID Release Date Want Date	Qty
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2123840-4/1 BOWFR **KIT: 1372454** 2/1/2022

12.00

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 59.62



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

21220 2011 710

BOW PREP

FR BOW 59.625

FR BOW 59.625

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EA 2.00 24.00 _____

1/27/2022 1:55 AM

LT F 11

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-5/1



Work Order ID Part ID	Release Date Want Date	Qty

2123840-5/1 KIT: 1372454 2/1/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 LT225 BOW ASY

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 12.00 12.00 0.00 0.06

0.50

6.00

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:55 AM

LTF11

WORK ORDER TRAVELER NEED TIME STUDY

LT F 11

WORK ORDER ID: 2123840-6/1

Work Order ID Part ID Release Date Want Date

Qty

COVER KIT: 1372454 12.00

KII: 13/2454

RECEIPT LOC: SHIPPING

TRUXEDO COVER COVER 13724

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0.52			

2/1/2022

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CNC

2123840-6/1

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Part ID/Sub ID

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.05 25.563 ______

LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.865 46.529 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 48.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:55 AM

LT F 11

LT F 11

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123840-6/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 10.01 120.449

Release Date Want Date

LT F 11

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123840-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123840-7/1 **SIDERAILS** 2/1/2022 12.00

> KIT: 1372454 PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

RAIL 67.250

Total Addl/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat 1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1.00 12.00 BOSS_LT_13FT2

12.00 12.00 0.00 LT170 RL PNCH1 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 67.250**

ΑF

Qty Total AddI/Less 0.00 12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110



AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 11.208 134.496 12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 67.250**

TRUXEDO, INC. 1/27/2022 1:55 AM

LT F 11

WORK ORDER TRAVELER NEED TIME STUDY

LT F 11



WORK ORDER ID: 2123840-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_0	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 67.250

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123841/1	1372454	1/27/2022 2/1/2022	12.00
	KIT: 1372454		RECEIPT LOC: SHIPPING

KIT: 1372454 GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

ASSEMBLY - COVER FP 685



Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER CI	_IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X ²	I 1/4 LG		EA	2.00	24.00	
1115355	RETAINER STE	RAP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END I	PLUG REAR_LH_	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END I	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END I	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	I LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO\	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 1:55 AM

LT F 12

NEED TIME STUDY

LT F 12

WORK ORDER TRAVELER

WORK ORDER ID: 2123841/1

* 2 1 2 3 8 4 1 *

Work Order ID Part ID	Release Date Want Date	Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 67.250

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	ΓΑΡΕ_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	5.833	70.28	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:55 AM

LT F 12

WORK ORDER TRAVELER NEED TIME STUDY

LT F 12

WORK ORDER ID: 2123841-1/1

Work Order ID Part ID

Release Date Want Date

Qty

2123841-1/1

HDRSEAL

2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 63.875

RR SEAL 62.500

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Total AddI/Less Qty Reqd Mat

_LP FT

10.531

Qty

128.587

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-2/1

Work	Order ID P	Part ID	Release Date Want Date	Qty

2123841-2/1

HDRFR

2/1/2022

12.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

FR HDR 60.750

			Qty	ı otal 📝	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.0	0

LT200 HEADERS

12.00 12.00

0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

1/27/2022 1:55 AM TRUXEDO, INC.

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-3/1



LT F 12

Work Order ID Part ID **Release Date Want Date** Qty 2123841-3/1

HDRRR 2/1/2022 12.00 KIT: 1372454 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-4/1



12.00

1/27/2022 1:55 AM

Work Order ID Part ID Release Date Want Date	Qty
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KIT: 1372454

2/1/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123841-4/1

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 59.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ EΑ 2.00

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

1/27/2022 1:55 AM

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-5/1

Work Order ID Part ID **Release Date Want Date** Qty

2123841-5/1 **BOWRR** KIT: 1372454 2/1/2022

12.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.125

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:55 AM

LT F 12

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-6/1



Work Order ID Part ID Release Date Want Date Qty

2123841-6/1 COVER **KIT: 1372454**

TRUXEDO COVER COVER 13724 2/1/2022

12.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			



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CNC

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.05	25.563	3
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Mat Qty Regd 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.865 46.529 12.00 12.00 0.00 1.00 **LP504 SEW LOGO**

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HO	/ELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON					48.00	
1115357	CONTROL S	CONTROL STRAP					24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:55 AM

LT F 12

LT F 12

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123841-6/1



		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 10.01 120.449

Release Date Want Date

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123841-7/1

	Work Order ID	Part ID	Release Date Want Date	Qty
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2123841-7/1 **SIDERAILS** 2/1/2022

12.00

12.00

KIT: 1372454

RECEIPT LOC: SHIPPING

1.00

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total AddI/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

12.00 12.00 0.00 LT170 RL PNCH1 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 67.250**

ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 11.208 134.496

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 67.250**

TRUXEDO, INC. 1/27/2022 1:55 AM

LT F 12

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 12

* 2 1 2 3 8 4 1 *

WORK ORDER ID: 2123841-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	11.25	136.35	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43				

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
** 6 7 . 2 5 8 **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

NEED TIME STUDY

LT F 13

WORK ORDER TRAVELER

WORK ORDER ID: 2123842/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123842/1	1372454	1/27/2022 2/1/2022	14.00

KIT: 1372454

RECEIPT LOC: SHIPPING

GM FULL SIZE 5FT8 BED_22-19_LT

RMA:

Shop Resources Type	Er	nd Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER IN	SERT RETAINER	CLIP_1/8		EA	4.00	56.00	
1703455	CAP SCREV	V_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	28.00	
1115355	RETAINER	STRAP ASSY_12	LG_LP		EA	2.00	28.00	
1705404	HEADER EN	ND PLUG REAR_L	.H_MOLDEI	D_2014_LP	EA	1.00	14.00	
1705405	HEADER EN	ND PLUG REAR_F	RH_MOLDE	D_2014_LP	EA	1.00	14.00	
1705310	HEADER EN	ND PLUG_FRONT	_RH_LT		EA	1.00	14.00	
1705311	HEADER EN	ND PLUG_FRONT	_LH_LT		EA	1.00	14.00	
1705192	EXTRUDED	RETAINER LOOF	_SHORT	75	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PA	RT ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PA	RT ID FOR HEAD	ER CARD C	ON LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PA	RT ID FOR HEAD	ER CARD (ON LEGS	EA	1.00	14.00	
Sub ID 5 BOWRR	RR BOW PA	ART ID FOR HEAD	ER CARD	ON LEGS	EA	1.00	14.00	
Sub ID 6 COVER	TRUXEDO (COVER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	14.00	14.00	0.00	0.07	_		

1/27/2022 1:56 AM

LT F 13

WORK ORDER TRAVELER

WORK ORDER ID: 2123842/1

NEED TIME STUDY

LT F 13

* 2 1 2 3 8 4 2 *

Work Order ID Part ID Release Date Want Date Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 14.00 14.00 0.00 0.07

PACKAGING
RAIL 67.250

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	14.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	14.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	14.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	RT_LT		EA	1.00	14.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR ⁻	TAPE_3IN X	FT	7.00	98.284	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	28.238	
1705830	PAPER PAC	KING_2 PYL_29\	N X 920FT_4	4/44 LB	FT	5.833	81.993	
Sub ID 7 SIDERAILS	PART ID FC	R HEADER CARI	ON LEGS		EA	1.00	14.00	
LT400 PACK SCAN	14.00	14.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:56 AM

LT F 13

NEED TIME STUDY

LT F 13

WORK ORDER TRAVELER

WORK ORDER ID: 2123842-1/1

Work Order ID Part ID **Release Date Want Date** Qty

2123842-1/1 **HDRSEAL** 2/1/2022 14.00 KIT: 1372454 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.0	0.07			

SEAL PREP FP 1121

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat FT

10.531

150.018

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-2/1

*	2	1	2	3	8	4	2	*

Work Order ID Part ID Release Date Want Date Q	Qty
------------------------------------------------	-----

2123842-2/1 **HDRFR** 2/1/2022

14.00

KIT: 1372454

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW



Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272

LT200 HEADERS 14.00

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 14.00

0.00 0.07 0.50 7.00

HEADER PREP FP 1121

FR HDR 60.750

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 14.024

TRUXEDO, INC. 1/27/2022 1:56 AM

LT F 13

NEED TIME STUDY

LT F 13

WORK ORDER TRAVELER

NEED TIME STU

WORK ORDER ID: 2123842-3/1
Work Order ID Part ID

Release Date Want Date

Qty

2123842-3/1

HDRRR

2/1/2022

14.00

KIT: 1372454

RR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

RR HDR 59.375

Part ID/Sub ID

1705242

EXTRUDED AL_HEADER_LP REAR_2014_10FT9

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

0.50

7.00

1/27/2022 1:56 AM

LT F 13

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-4/1



Work Order ID Part ID	Release Date Want Date	Qty

2123842-4/1 **BOWFR** 2/1/2022

14.00

KIT: 1372454

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 14.00 0.00

0.50 7.00

LT225 BOW ASY

14.00

0.07

BOW PREP

FR BOW 59.625



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

28.00

1/27/2022 1:56 AM

LT F 13

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-5/1

14.00

Work Order ID Part ID **Release Date Want Date** Qty 2123842-5/1 **BOWRR**

KIT: 1372454

2/1/2022 RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418**

RR BOW 59.125

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 ____ 14.00 14.00 0.00 0.07 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 28.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:56 AM

LT F 13

NEED TIME STUDY

LT F 13

WORK ORDER TRAVELER

WORK ORDER ID: 2123842-6/1

NEED TIME STUDY

Work Order ID Part ID Release Date Want Date Qty

2123842-6/1 COVER 2/1/2022 14.00 **KIT: 1372454** RECEIPT LOC: **SHIPPING**

KIT: 1372454 TRUXEDO COVER COVER 13724

RMA:

Shop Resources End Qty Start Qty Setup Run Start **Finish** Drawing ID/ **Hrs Date Date Type** Hrs LP520 CNC CUT 14.00 14.00 0.00 0.61

ÌS:\CutFiles\13000\13724.dxfJÎ

CNC

FP 699

KIT = 1372454 CUT FILE = 13724 VINYL SIDE UP

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.05 29.824 _____

LP500 DBND LOOP 14.00 14.00 0.00 2.00

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Addl/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.865 54.283 14.00 **LP504 SEW LOGO** 14.00 0.00 1.17

SEWING MACHINE - SINGLE NEEDLE (LOGO)

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705442 LOGO GATOR LT EΑ 1.00 14.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 56.00 1115357 CONTROL STRAP EΑ 2.00 28.00 **LP508 SEW POLY** 14.00 14.00 0.00 3.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





1/27/2022 1:56 AM

LT F 13

LT F 13

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123842-6/1



Part ID/Sub ID		UOM	Qty Per Kit	Total A	AddI/Less Mat
1704796	TUBE POLY 215 OD 1500FT SPI	FT	10.01	140 524	1

Release Date Want Date

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123842-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123842-7/1 **SIDERAILS** 2/1/2022 14.00

> KIT: 1372454 PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.0	00 0.	19		

SAW

RAIL 67.250

Total Addl/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427

BOSS_LT_13FT2

14.00 14.00 0.00 LT170 RL PNCH1 0.31

RAIL FABRICATION - PUNCH FP 1107 & 1108 **RAIL 67.250**

ΑF

Qty Total AddI/Less 0.00

14.00

LT100 HOOK INST 14.00 0.00 14.00 0.40

RAIL - HOOK INSTALLATION FP 1109 & 1110

EΑ

1.00

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 11.208 156.912 14.00 LT110 SEAL ASY 14.00 0.00 0.64

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 67.250**

TRUXEDO, INC. 1/27/2022 1:56 AM

LT F 13

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 13



WORK ORDER ID: 2123842-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

D (1D/0 1 1D						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1704065	EXTRUDED V	VEATHER SEA	L_1/8 X 1		FT	11.25	159.075	
1706421	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_LF	i_LT	EA	2.00	28.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	28.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	56.00	
LT120 RAIL ASY	14.00	14.00	0.00	0.50				

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 67.250
** 6 7 . . 2 5 8 **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	28.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	28.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00
1705177	LABEL_2 X 1	EA	1.00	14.034

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123843/1	1372654	1/27/2022 2/1/2022	8.00

KIT: 1372654

2/1/2022

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.5FT BED_22-19_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.0	0.16			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER C	_IP_1/8		EA	4.00	32.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	16.00	
1115355	RETAINER STE	AP ASSY_12 LG	LP		EA	2.00	16.00	
1705404	HEADER END I	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	8.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	8.00	
1705310	HEADER END I	PLUG_FRONT_F	RH_LT		EA	1.00	8.00	
1705311	HEADER END I	PLUG_FRONT_L	H_LT		EA	1.00	8.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LI	EGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	I LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	8.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADE	R CARD OI	N LEGS	EA	1.00	8.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	8.00	
Sub ID 7 COVER	TRUXEDO CO\	'ER			EA	1.00	8.00	
LT999 HELPER	8.00	8.00	0.00	0.04		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843/1



Work Order ID Part ID		Release D	ate Want Da	te	Qty
INDIRECT	8.00	8.00	0.00	0.04	
INDIRECT LABOR					
					Qty Total Addl/Less
LT410 FINL PACK	8.00	8.00	0.00	0.12	0.00

PACKAGING
RAIL 76.625

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	8.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	8.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	8.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	56.162
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	46.853
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00
LT400 PACK SCAN	8.00 8.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

LT F 14

NEED TIME STUDY

LT F 14

WORK ORDER TRAVELER

WORK ORDER ID: 2123843-1/1

1/27/2022 1:56 AM

Work Order ID Part ID **Release Date Want Date** Qty

2123843-1/1 KIT: 1372654 2/1/2022

8.00

HDRSEAL

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	8.00	8.00	0.0	0.04			

SEAL PREP FP 1121

Part ID/Sub ID

Qty

Total AddI/Less UOM Per Kit Qty Reqd Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT 10.531

85.724

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-2/1

*	2		3	4	3	*

Work Order ID	Part ID	Release Date Want Date	Qty
2123843-2/1	HDRFR	2/1/2022	8.00

2123843-2/1 KIT: 1372654 2/1/2022 **RECEIPT LOC:**

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.1	12		

SAW

FR HDR 60.750

			Qty	ı otal 📝	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	4.00	o

LT200 HEADERS

8.00 8.00 0.00 0.04

HEADER PREP FP 1121

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 8.014

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

1/27/2022 1:56 AM TRUXEDO, INC.

LT F 14

LT F 14

8.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123843-3/1



Work Order ID Part ID **Release Date Want Date** Qty 2123843-3/1 **HDRRR**

> KIT: 1372654 RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.1	2		

SAW

RR HDR 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 4.00

1/27/2022 1:56 AM

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123843-4/1 **BOWFR** 2/1/2022

8.00

KIT: 1372654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW FP 418



Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 4.00

LT225 BOW ASY

8.00 8.00 0.00 0.04

BOW PREP

FR BOW 59.750



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

16.00

1/27/2022 1:56 AM

8.00

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-5/1



Work Order ID Part ID Release Date Want Date	Qty
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2123843-5/1 BOWFM 2/1/2022

KIT: 1372654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0.1	2		

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

FM BOW 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 16.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:56 AM

8.00

LT F 14

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-6/1



Work Order ID Part ID Release Date Want Date	Qty
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2123843-6/1 **BOWRR** 2/1/2022

KIT: 1372654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.	12		

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ____ 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 16.00 _____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:56 AM

LT F 14

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-7/1

Work Order ID Part ID **Release Date Want Date** Qty

COVER KIT: 1372654 2/1/2022

RECEIPT LOC: SHIPPING

8.00

LT F 14

TRUXEDO COVER **COVER 13726**

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.00	0.35			

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CNC

2123843-7/1

KIT = 1372654**CUT FILE = 13726 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.311 19.207 **LP500 DBND LOOP** 8.00 8.00 0.00 1.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.386 35.20 **LP504 SEW LOGO** 8.00 8.00 0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 8.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 48.00 1115357 CONTROL STRAP EΑ 2.00 16.00 **LP508 SEW POLY** 8.00 8.00 0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:57 AM

LT F 14

LT F 14

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123843-7/1



		Qty Total Addi/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 10.01 80.30

Release Date Want Date

LT F 14

RECEIPT LOC: SHIPPING

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123843-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2123843-8/1 **SIDERAILS** 2/1/2022 8.00

> KIT: 1372654 PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
I TEON SAW	8.00	8 00	0	nn n '	11		

SAW

RAIL 76.625

Total Addl/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID 1706427 1.00 8.00

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

8.00 0.00 LT170 RL PNCH1 8.00 0.18

8.00

RAIL FABRICATION - PUNCH FP 1107 & 1108 **RAIL 76.625**

LT100 HOOK INST

ΑF

Qty Total AddI/Less 0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

8.00

0.23

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.771 102.168

0.00

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.625**

TRUXEDO, INC. 1/27/2022 1:57 AM

LT F 14

NEED TIME STUDY

LT F 14

WORK ORDER TRAVELER

WORK ORDER ID: 2123843-8/1 Work Order ID Part ID

Release Date Want Date

Qty



SEAL ORIENTATION: UNIVERSAL

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	di/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.813	103.525	
1706421	SIDE RAIL E	END PLUG_SCRI	EW BOSS_LF	I_LT	EA	2.00	16.00	
1706422	SIDE RAIL E	END PLUG_SCRI	EW BOSS_RI	H_LT	EA	2.00	16.00	
1706547	SCREW_PN	NHEAD_SQ DR_	6-32 X 3/8		EA	4.00	32.00	
LT120 RAIL ASY	8.00	8.00	0.00	0.29		_		

RAIL - ASSEMBLY FP 1109 & 1110 DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	16.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	16.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	8.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00
1705177	LABEL_2 X 1	EA	1.00	8.019

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123844/1	1373354	1/27/2022 2/1/2022	2.00

KIT: 1373354

1/27/2022 2/1/2022 2.00

RECEIPT LOC: SHIPPING

GM FULL SIZE 6.9FT HD BED_22-20_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.0	0.04			

ASSEMBLY - COVER FP 685





Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	8.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	4.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	4.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705310	HEADER END P	LUG_FRONT_RI	H_LT		EA	1.00	2.00	
1705311	HEADER END P	LUG_FRONT_L	i_LT		EA	1.00	2.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75		EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	RD ON LE	GS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART II	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVI	ΞR			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844/1



Work Order ID Part ID		Release D	ate Want Dat	te	Qty
INDIRECT	2.00	2.00	0.00	0.01	
INDIRECT LABOR					
					Qty Total AddI/Less
LT410 FINL PACK	2.00	2.00	0.00	0.03	0.00

PACKAGING
RAIL 79.625

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	17.049
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	11.667	23.427
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

LT F 15

LT F 15

2.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-1/1



1/27/2022 1:57 AM

Work Order ID Part ID **Release Date Want Date** Qty

2123844-1/1 **HDRSEAL** 2/1/2022 KIT: 1373354

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.0	0.01			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT 10.563

Qty

UOM Per Kit Qty Reqd Mat

Total AddI/Less

21.495

1/27/2022 1:57 AM

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-2/1

Work Order ID Part ID **Release Date Want Date** Qty

2123844-2/1

HDRFR

2/1/2022

2.00

KIT: 1373354

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

FR HDR 61.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1705272 LT200 HEADERS EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 2.00 2.00 0.00

0.50 1.00

HEADER PREP

FP 1121

FR HDR 61.125

0.01

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ

1.00

2.003

1/27/2022 1:57 AM TRUXEDO, INC.

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-3/1



LT F 15

Work Order ID Part ID **Release Date Want Date** Qty

> **HDRRR** 2/1/2022 2.00 KIT: 1373354 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	03		

SAW

2123844-3/1

RR HDR 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 1.00

1/27/2022 1:57 AM

LT F 15

LT F 15

2.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-4/1

* 2 1 2 3 8 4 4 *

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123844-4/1 BOWFR **KIT: 1373354** 2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW FP 418

FR BOW 60.000

		Qty	Total AddI/Le	?SS
Part ID/Sub ID		UOM Per Kit	Qty Reqd Mat	
1706079	EXTRUDED AL BOW TUBE LOOP ALIGN BLK 10FT	8 EA 0.50	1.00	

LT225 BOW ASY

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ______

2.00 2.00 0.00 0.01

BOW PREP

FR BOW 60.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00

4.00 ____

1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-5/1



Work Order ID Part ID Release Date Want Date Qty	
--------------------------------------------------	--

2123844-5/1 **BOWFM** 2/1/2022

2.00

KIT: 1373354

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 _____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FM BOW 59.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 4.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-6/1

Work Order ID Part ID **Release Date Want Date** Qty 2123844-6/1 **BOWRR**

KIT: 1373354

2/1/2022

2.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW **FP 418**

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 4.00

TRUXEDO, INC. 1/27/2022 1:57 AM

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123844-7/1

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1373354

COVER

TRUXEDO COVER **COVER 13733**

RMA:

2.00 RECEIPT LOC: SHIPPING

LT F 15

Shop Resources Type	i	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.0	0.09			

IS:\CutFiles\13000\13733.dxflI

CNC

2123844-7/1

KIT = 1373354**CUT FILE = 13733 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.394 4.975 **LP500 DBND LOOP** 2.00 2.00 0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.553 9.135 2.00 **LP504 SEW LOGO** 2.00 0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 2.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 4.00 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 2.00 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:57 AM

LT F 15

LT F 15

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123844-7/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD 1500FT SPL	FT 10.01 20.075

Release Date Want Date

LT F 15

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123844-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2123844-8/1 **SIDERAILS**

KIT: 1373354

2/1/2022

2.00 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW



Total Addl/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

0.00

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

EΑ

1.00 2.00

LT170 RL PNCH1

2.00

0.04

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 79.625**

ΑF

Qty Total AddI/Less

LT100 HOOK INST

LT110 SEAL ASY

2.00

2.00

2.00

2.00

2.00

0.00

0.06

0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

0.09

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 13.271 26.542

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 79.625**

TRUXEDO, INC. 1/27/2022 1:57 AM

Release Date Want Date

LT F 15

WORK ORDER TRAVELER

WORK ORDER ID: 2123844-8/1

NEED TIME STUDY

LT F 15

Qty

1,222 11,12 210



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	13.313	26.891	
1706421	SIDE RAIL E	END PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	4.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 79.625 * 7 9 . 6 2 5 * DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123845/1	1379154	1/27/2022 2/1/2022	14.00

KIT: 1379154

1/27/2022 2/1/2022

14.00 **RECEIPT LOC: SHIPPING**

FORD F-250 HD/F-350 S BED_22-17_LT

RMA:

Shop Resources Type	Er	nd Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A	ddl/Less
Part ID/Sub ID					OOW	rei Kit	•	Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	56.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	28.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	28.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	14.00	
1705405	HEADER END P	LUG REAR_RH_	_MOLDED_	_2014_LP	EΑ	1.00	14.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	14.00	
1705311	HEADER END P	LUG_FRONT_LI	H_LT		EA	1.00	14.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	;	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	14.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	14.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	14.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:57 AM

LT F 16

WORK ORDER TRAVELER

WORK ORDER ID: 2123845/1

NEED TIME STUDY

LT F 16

Work Order ID Part ID	Release Date Want Date			Qty	
INDIRECT	14.00	14.00	0.00	0.07	
INDIRECT LABOR					
					Qty Total AddI/Less
LT410 FINL PACK	14.00	14.00	0.00	0.21	0.00

PACKAGING RAIL 79.375

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	14.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	14.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	119.345
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00
LT400 PACK SCAN	14.00 14.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 1:57 AM

LT F 16

WORK ORDER TRAVELER

WORK ORDER ID: 2123845-1/1

NEED TIME STUDY



Work Order ID Part ID **Release Date Want Date** Qty

2123845-1/1

HDRSEAL

2/1/2022

14.00

LT F 16

KIT: 1379154

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.	0.0	07		

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Total AddI/Less Mat

FT 10.636

Qty

151.503

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2123845-2/1 **HDRFR** 2/1/2022

14.00

KIT: 1379154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

FR HDR 60.688

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

LT200 HEADERS

14.00 14.00 0.00 0.07 0.50 7.00

HEADER PREP FP 1121

FR HDR 60.688

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ 1.00 14.024

1/27/2022 1:57 AM TRUXEDO, INC.

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-3/1



14.00

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1379154

2/1/2022

HDRRR

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.0	0 0.21			

SAW

2123845-3/1

RR HDR 60.688

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 7.00

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-4/1

* 2 1 2 3 8 4 5 *

14.00

1/27/2022 1:57 AM

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

KIT: 1379154

2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	End	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW FP 418

2123845-4/1

FR BOW 60.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 ______

LT225 BOW ASY 14.00 14.00 0.00 0.07

BOW PREP

FR BOW 60.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EA 2.00 28.00 _____

1/27/2022 1:58 AM

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-5/1

14.00

Work Order ID Part ID	Release Date Want Date	Qty

2123845-5/1 BOWFM KIT: 1379154 2/1/2022 **RECEIPT LOC:**

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 14.00 14.00 0.00 0.07 LT225 BOW ASY

BOW PREP

FM BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 28.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:58 AM

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-6/1

Work Order ID Part ID	Release Date Want Date	Qty

2123845-6/1 **BOWRR** 2/1/2022

14.00

KIT: 1379154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418**

RR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 ____ 14.00 14.00 0.00 0.07 LT225 BOW ASY

BOW PREP

RR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 28.00

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-7/1



	Work Order ID Part ID	Part ID Release Date Want Date
--	-----------------------	--------------------------------

2123845-7/1

COVER **KIT: 1379154**

2/1/2022

14.00 RECEIPT LOC: **SHIPPING**

TRUXEDO COVER COVER 13791

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61			

ÌS:\CutFiles\13000\13791.dxf8Î

CNC

KIT = 1379154 CUT FILE = 13791 VINYL SIDE UP

						Qty	i otai A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.387	34.724	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

 Part ID/Sub ID
 Qty
 Total AddI/Less

 1705183
 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD
 4.539
 63.749

 LP504 SEW LOGO
 14.00
 14.00
 0.00
 1.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 6.00 84.00 **CONTROL STRAP** EΑ 28.00 1115357 2.00 14.00 1705442 LOGO GATOR LT EΑ 1.00 **LP508 SEW POLY** 14.00 14.00 0.00 3.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





1/27/2022 1:58 AM

LT F 16

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

LT F 16

WORK ORDER ID: 2123845-7/1

Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY 215 OD 1500ET SPI	FT 10 115 141 988

Release Date Want Date

LT F 16

LT F 16

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123845-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2123845-8/1 **SIDERAILS**

KIT: 1379154

2/1/2022

14.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.19			

SAW



Total Addl/Less Qty UOM Per Kit **Qty Reqd** Part ID/Sub ID Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706426 BOSS_LT_16FT5

EΑ 1.00 14.00

LT170 RL PNCH1

14.00

0.00

0.31

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 79.375**



ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

14.00

14.00

14.00

0.00

0.40

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 13.229

185.206

LT110 SEAL ASY

14.00

14.00

0.00

0.64

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 79.375**

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 16

WORK ORDER TRAVELER NEED TIME STUDY

LT F 16

* 2 1 2 3 8 4 5 *

WORK ORDER ID: 2123845-8/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED V	VEATHER SEAI	L_1/8 X 1		FT	13.271	187.649	
1706421	SIDE RAIL EN	ID PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	28.00	
1706422	SIDE RAIL EN	ID PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	28.00	
1702926	VMI CAP SCF	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	28.00	
1706547	SCREW_PN I	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	56.00	
LT120 RAIL ASY	14.00	14.00	0.00	0.50		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 79.375 * 7 9 . 3 7 5 *

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	28.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00
1705177	LABEL_2 X 1	EA	1.00	14.034

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123846/1	1379154	1/27/2022 2/1/2022	14.00

KIT: 1379154

1/27/2022 2/1/2022

RECEIPT LOC: SHIPPING

FORD F-250 HD/F-350 S BED_22-17_LT

RMA:

Shop Resources Type	Er	nd Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	14.00	14.00	0.00	0.28			

ASSEMBLY - COVER

FP 685



Part ID/Sub ID					ПОМ	Qty Per Kit	Total A	ddl/Less Mat
								wat
1705364	HEADER INSE	RT RETAINER	CLIP_1/8		EA	4.00	56.00	
1703455	CAP SCREW_	SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	28.00	
1115355	RETAINER ST	RAP ASSY_12	LG_LP		EA	2.00	28.00	
1705404	HEADER END	PLUG REAR_L	.H_MOLDED_	_2014_LP	EA	1.00	14.00	
1705405	HEADER END	PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	14.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	14.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	14.00	
1705192	EXTRUDED RI	ETAINER LOOF	SHORT7	5	EA	2.00	28.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER	CARD ON LI	EGS	EA	1.00	14.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	14.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEAD	ER CARD ON	I LEGS	EA	1.00	14.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	14.00	
Sub ID 5 BOWFM	FM BOW PAR	ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	14.00	
Sub ID 6 BOWRR	RR BOW PAR	ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	14.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	14.00	
LT999 HELPER	14.00	14.00	0.00	0.07		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

WORK ORDER ID: 2123846/1

WORK ORDER TRAVELER NEED TIME STUDY

LT F 17



Work Order ID	Part ID	Release Da	ate Want Dat	te	Qty
INDIRECT	14.00	14.00	0.00	0.07	

INDIRECT LABOR

PACKAGING
RAIL 79.375

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	14.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	14.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	14.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	14.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	119.345
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	28.238
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	12.833	180.385
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	14.00
LT400 PACK SCAN	14.00 14.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-1/1



Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 2/1/2022 14.00 **KIT: 1379154** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	14.00	14.00	0.0	0 0.07			

SEAL PREP FP 1121

2123846-1/1

FR SEAL 63.813

RR SEAL 63.813

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL 300FT SPL 1.5 HT I

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.636 151.503 ___

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-2/1

Work Order ID Part ID Release Date Want Date	Qty
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2123846-2/1 **HDRFR** 2/1/2022

14.00

KIT: 1379154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW

FR HDR 60.688

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 7.00

LT200 HEADERS

14.00 14.00 0.00

0.07

HEADER PREP FP 1121

FR HDR 60.688

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ

1.00

14.024

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123846-3/1

* 2 1 2 3 8 4 6 *

14.00

Work Order ID Part ID Release Date Want Date Qty

6/1 HDRRR **KIT: 1379154**

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.0	0.21			

SAW

2123846-3/1

RR HDR 60.688

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123846-4/1



14.00

LT F 17

Work Order ID Part ID	Release Date Want Date	Qty

2123846-4/1 **BOWFR** KIT: 1379154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 14.00 14.00 0.00 0.07 LT225 BOW ASY

BOW PREP

FR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 28.00

1/27/2022 1:58 AM

14.00

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-5/1

* 2 1 2 3 8 4 6 *

Work Order ID Part ID	Release Date Want Date	Qty

2123846-5/1 BOWFM **KIT: 1379154** 2/1/2022 RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW FP 418

FM BOW 60.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 ______

LT225 BOW ASY 14.00 14.00 0.00 0.07

BOW PREP

FM BOW 60.000

Part ID/Sub ID

UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 28.00 ______

1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-6/1

Work Order ID Part ID **Release Date Want Date** Qty

2123846-6/1 **BOWRR** KIT: 1379154 2/1/2022

14.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.21			

SAW **FP 418**

RR BOW 60.000

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 7.00 ____ 14.00 14.00 0.00 0.07 LT225 BOW ASY

BOW PREP

RR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 28.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123846-7/1



Work Order ID Part ID Release Date Want Date Qty

2123846-7/1 COVER **KIT: 1379154**

TRUXEDO COVER COVER 13791 14.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	14.00	14.00	0.00	0.61			



ÌS:\CutFiles\13000\13791.dxf8Î

CNC

KIT = 1379154 CUT FILE = 13791 VINYL SIDE UP

						Qty	iotai Ad	adi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1				2.387	34.724	
LP500 DBND LOOP	14.00	14.00	0.00	2.00				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 4.539 63.749 _____

LP504 SEW LOGO 14.00 14.00 0.00 1.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	Mat
1110935	VELCRO HO	OK_NYLON_BL	ACK_1 X 3.5	_SEW ON	EA	6.00	84.00	
1115357	CONTROL S	TRAP			EA	2.00	28.00	
1705442	LOGO_GATO	DR_LT			EA	1.00	14.00	
LP508 SEW POLY	14.00	14.00	0.00	3.50				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





1/27/2022 1:58 AM

LT F 17

LT F 17

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123846-7/1



Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY 215 OD 1500FT SPI	FT 10.115 141.988

Release Date Want Date

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-8/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1379154

2/1/2022

14.00

SIDERAILS

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	14.00	14.00	0.00	0.19			

SAW

2123846-8/1



Total AddI/Less Qty UOM Per Kit **Qty Reqd** Part ID/Sub ID Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706426 BOSS_LT_16FT5

EΑ 1.00

14.00

LT170 RL PNCH1

14.00

0.00

0.31

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 79.375**

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

14.00

14.00

14.00

0.00

0.40

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total **UOM Per Kit** Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 13.229 185.206

14.00 LT110 SEAL ASY 14.00 0.00 0.64

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 79.375**

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 17

LT F 17

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123846-8/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAL	1/8 X 1		FT	13.271	187.649	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	28.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_RI	1_LT	EA	2.00	28.00	
1702926	VMI CAP SCI	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	28.00	
1706547	SCREW_PN	SCREW_PN HEAD_SQ DR_6-32 X 3/8					56.00	
LT120 RAIL ASY	14.00	14.00	0.00	0.50		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 79.375 * 7 9 . 3 7 5 * DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	28.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	14.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	14.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	14.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	14.00	
1705177	LABEL_2 X 1	EA	1.00	14.034	

1/27/2022 1:58 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123847/1	1379654	1/27/2022 2/1/2022	2.00

KIT: 1379654

RECEIPT LOC: SHIPPING

FORD F-250 HD/F-350 L BED_22-17_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.0	0.04	1		

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	8.00	
1703455	CAP SCREW_SC	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	4.00	
1117693	RETAINER STRA	AP ASSY_15 LG	_LP		EA	2.00	4.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	2.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	2.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75		EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART II	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVE	ΞR			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:58 AM

LT F 18

WORK ORDER TRAVELER

WORK ORDER ID: 2123847/1

NEED TIME STUDY

LT F 18

Work Order ID Part II)	Release D	ate Want Dat	te	Qty
INDIRECT	2.00	2.00	0.00	0.01	
INDIRECT LABOR					
					Qty Total Addl/Less
LT410 FINL PACK	2.00	2.00	0.00	0.03	0.00

PACKAGING RAIL 95.563

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706658	BOX_98.00 X 9 X 5_TONNEAU_LONG_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	8.50	17.049
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	18.741
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 18

NEED TIME STUDY

LT F 18

WORK ORDER TRAVELER

THE TIME ST

WORK ORDER ID: 2123847-1/1
Work Order ID Part ID

Release Date Want Date

Qty

2123847-1/1

HDRSEAL

2/1/2022

2.00

KIT: 1379654

SEAL PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.0	0.01			

SEAL PREP FP 1121

FR SEAL 63.813

RR SEAL 63.813

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Total AddI/Less

Qty Regd Mat

LP FT

10.636

Qty

21.643

1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2123847-2/1 **HDRFR** 2/1/2022

2.00

KIT: 1379654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW

FR HDR 60.688

			Qty	Total <i>P</i>	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	1.00	

LT200 HEADERS

2.00 2.00 0.00 0.01

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 2.003

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 18

LT F 18

RECEIPT LOC:

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123847-3/1



2.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1379654

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

2123847-3/1

RR HDR 60.688

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-4/1

LT F 18

2.00

Work Order ID Pa	art ID Re	elease Date Want Date	Qty

KIT: 1379654

2/1/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.00	0.03			

SAW FP 418

2123847-4/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 4.00

1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-5/1

Work Order ID Part ID	Release Date Want Date	Qty

2123847-5/1 BOWFM 2/1/2022

2.00

KIT: 1379654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Sta Hrs Dat	 Drawing ID/
LT600 SAW	2.00	2.00	0.0	00 0	.03	

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FM BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 4.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-6/1

Work Order ID Part ID **Release Date Want Date** Qty 2123847-6/1 **BOWRR**

KIT: 1379654

2/1/2022

2.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Sta Hrs Dat	 Drawing ID/
LT600 SAW	2.00	2.00	0.0	00 0	.03	

SAW **FP 418**

RR BOW 60.000

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 60.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 4.00 _____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-7/1

Work Order ID Part ID **Release Date Want Date** Qty 2123847-7/1 **COVER** 2.00

KIT: 1379654

2/1/2022

RECEIPT LOC: SHIPPING

TRUXEDO COVER **COVER 13796**

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.0	0.09			

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CNC

KIT = 1379654**CUT FILE = 13796 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.837 5.895 **LP500 DBND LOOP** 2.00 2.00 0.00 0.29

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 5.438 10.911 2.00 **LP504 SEW LOGO** 2.00 0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 2.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 4.00 1115357 CONTROL STRAP EΑ 2.00 **LP508 SEW POLY** 2.00 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:59 AM

LT F 18

LT F 18

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123847-7/1



Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY_215 OD_1500FT SPL	FT 10.115 20.284

Release Date Want Date

LT F 18

LT F 18

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123847-8/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1379654

2/1/2022 2.00 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

SIDERAILS

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

2123847-8/1



Total Addl/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

2.00 0.00 LT170 RL PNCH1 2.00 0.04

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 95.563**

ΑF

Qty Total AddI/Less 0.00

2.00

1.00

2.00 LT100 HOOK INST 2.00 0.00 0.06

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 15.927 31.854

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 95.563**

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 18

WORK ORDER TRAVELER NEED TIME STUDY

LT F 18



WORK ORDER ID: 2123847-8/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	15.969	32.257	
1706421	SIDE RAIL E	END PLUG_SCR	EW BOSS_LH	I_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	4.00	
1702926	VMI CAP SO	CREW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	4.00	
1706547	SCREW_PN	NHEAD_SQ DR_	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 95.563

Part ID/Sub ID		UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	4.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00	
1705177	LABEL_2 X 1	EA	1.00	2.005	

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LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848/1



Work Order ID Pa	art ID Release Date	Want Date	Otv
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i			<u> </u>

2123848/1 1381154 KIT: 1381154 1/27/2022 2/1/2022 12.00

RECEIPT LOC: SHIPPING

GM FULL SIZE S BED_07-99_LT

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685



Part ID/Sub ID					ПОМ	Qty Per Kit	Total A	ddl/Less Mat
							•	IVIAL
1705364	HEADER INSERT I	RETAINER CL	IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_SQ I	HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STRAP	ASSY_12 LG_	_LP		EA	2.00	24.00	
1705404	HEADER END PLU	IG REAR_LH_I	MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END PLU	IG REAR_RH_	MOLDED_	2014_LP	EA	1.00	12.00	
1705310	HEADER END PLU	IG_FRONT_RI	H_LT		EA	1.00	12.00	
1705311	HEADER END PLU	IG_FRONT_LH	i_LT		EA	1.00	12.00	
1705192	EXTRUDED RETAI	NER LOOP_S	HORT75		EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FO	R HEADER CA	RD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID F	OR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID I	OR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COVER				EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

WORK ORDER TRAVELER

WORK ORDER ID: 2123848/1

NEED TIME STUDY



LT F 19

Work Order ID Part ID)	Release Date Want Date			Qty
INDIRECT	12.00	12.00	0.00	0.06	
INDIRECT LABOR					
					Qty Total AddI/Less
					0.00
LT410 FINL PACK	12.00	12.00	0.00	0.18	

PACKAGING RAIL 76.500

			Qty	Total Addl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-1/1



Work Order ID Part ID Release Date Want Date Qty

2123848-1/1 HDRSEAL 2/1/2022 12.00 **KIT: 1381154** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	id Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 64.063

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.537 128.651

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-2/1

Work Order ID Part ID Release Date Want Date	Qty
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2123848-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1381154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 60.938

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	

LT200 HEADERS

12.00 12.00

0.00 0.06

HEADER PREP FP 1121



Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-3/1

* 2 1 2 3 8 4 8 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1381154

2/1/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

2123848-3/1

RR HDR 59.250

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

NEED TIME STUDY WORK ORDER TRAVELER

LT F 19

WORK ORDER ID: 2123848-4/1

Work Order ID Part ID **Release Date Want Date** Qty

2123848-4/1

BOWFR

2/1/2022

12.00

KIT: 1381154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 59.750



Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 0.06

12.00 12.00 0.00 LT225 BOW ASY

BOW PREP

FR BOW 59.750



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-5/1



12.00

1/27/2022 1:59 AM

Work Order ID Part ID Release Date Want Date Qty	
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KIT: 1381154

2/1/2022

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFM

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123848-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-6/1



Work Order ID Part ID **Release Date Want Date** Qty

2123848-6/1 **BOWRR** KIT: 1381154 2/1/2022

12.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End Qty		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.000

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-7/1



AddI/Less

Total

Work Order ID Part ID **Release Date Want Date** Qty

2123848-7/1 KIT: 1381154

COVER

TRUXEDO COVER **COVER 13811**

2/1/2022

RECEIPT LOC: SHIPPING

12.00

RMA:

Shop Resources Type	End Qty		Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

KIT = 1381154**CUT FILE = 13811 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 28.768 LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.379 52.716 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 1:59 AM

LT F 19

LT F 19

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123848-7/1

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd 1704796 TUBE_POLY_.215 OD_1500FT SPL 10.016 120.512

Release Date Want Date

LT F 19

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123848-8/1

Work Order ID Part ID **Release Date Want Date** Qty **SIDERAILS**

2123848-8/1 KIT: 1381154 2/1/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total AddI/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.500**



ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.75 153.00

12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.500**

TRUXEDO, INC. 1/27/2022 1:59 AM

LT F 19

WORK ORDER TRAVELER NEED TIME STUDY

LT F 19



WORK ORDER ID: 2123848-8/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: NARROW TOWARD HOOK

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Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704091	EXTRUDED V	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	12.792	155.035	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.500

** 7 6 . . 5 % % **
DO

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123849/1	1381154	1/27/2022 2/1/2022	6.00

KIT: 1381154

RECEIPT LOC: SHIPPING

GM FULL SIZE S BED_07-99_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.0	0 0.12			

ASSEMBLY - COVER FP 685



						Qty		ldI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	24.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	12.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	12.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_2	2014_LP	EA	1.00	6.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	6.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	6.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RET	TAINER LOOP_S	HORT75		EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART II	D FOR HEADER	CARD ON I	LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.03				

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

WORK ORDER TRAVELER

WORK ORDER ID: 2123849/1

NEED TIME STUDY

LT F 20

NEED IIME

*	2	1	2 :	3 8	3 4	9	*

Work Order ID Part ID	1	Release D	ate Want Dat	te	Qty
INDIRECT	6.00	6.00	0.00	0.03	
INDIRECT LABOR					
					Qty Total Addl/Less
LT410 FINL PACK	6.00	6.00	0.00	0.09	0.00

PACKAGING
RAIL 76.500

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	6.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

LT F 20

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123849-1/1 **HDRSEAL** 2/1/2022 KIT: 1381154

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.0	0.03			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

Total AddI/Less UOM Per Kit Qty Reqd Mat

10.537

Qty

64.325

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-2/1

* 2	1	2 :	3 8	4	9	*

Work Order ID Part ID	Release Date Want Date	Qty
L		

2123849-2/1

HDRFR

2/1/2022

6.00

KIT: 1381154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

FR HDR 60.938

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	3.00	

LT200 HEADERS

6.00

0.00 0.03

HEADER PREP FP 1121



RR HDR 59.250

FR SEAL 64.063



Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 6.01

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

LT F 20

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123849-3/1



Work Order ID Part ID Release Date Want Date Qty

/1 HDRRR **KIT: 1381154**

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

2123849-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

LT F 20

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123849-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123849-4/1 **BOWFR** KIT: 1381154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW FP 418



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50

6.00 6.00 0.00 0.03

LT225 BOW ASY

BOW PREP

FR BOW 59.750

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

12.00 ____

3.00

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-5/1



1/27/2022 2:00 AM

Work Order ID	Part ID	Release Date Want Date	Qty
2123849-5/1	BOWFM	2/1/2022	6.00

KIT: 1381154

2/1/2022

FM BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.00	0.09			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 6.00 6.00 0.00 0.03 LT225 BOW ASY

BOW PREP

FM BOW 59.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 12.00 _____

1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-6/1



Work Order ID Part ID Release Date Want Date Qty	
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2123849-6/1 **BOWRR** 2/1/2022

6.00

KIT: 1381154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.0	09		

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 ____ 6.00 6.00 0.00 0.03 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 12.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-7/1



Addl/Less

Work Order ID Part ID Release Date Want Date Qty	
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2123849-7/1

COVER **KIT: 1381154**

2/1/2022

6.00 RECEIPT LOC: **SHIPPING**

Otv

Total

TRUXEDO COVER COVER 13811

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.0	0.26			

ÌS:\CutFiles\13000\13811.dxfkÎ

CNC

KIT = 1381154 CUT FILE = 13811 VINYL SIDE UP

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PO	LYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.307	14.384	
LP500 DBND LOOP	6.00	6.00	0.00	0.86		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.379 26.358 6.00 6.00 0.00 0.50 **LP504 SEW LOGO**

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddi/Less Mat
1705442	LOGO_GAT	OR_LT			EA	1.00	6.00	
1110935	VELCRO HO	ELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				6.00	36.00	
1115357	CONTROL S	STRAP			EA	2.00	12.00	
LP508 SEW POLY	6.00	6.00	0.00	1.50				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:00 AM

LT F 20

LT F 20

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123849-7/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD 1500FT SPL	FT 10.016 60.256

Release Date Want Date

LT F 20

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123849-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123849-8/1 **SIDERAILS** 2/1/2022

6.00

KIT: 1381154

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.08			

SAW



Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_13FT2

1.00

6.00

LT170 RL PNCH1

6.00

0.00 0.13

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.500**

ΑF

Qty Total AddI/Less

LT100 HOOK INST

6.00

6.00

6.00

0.00

0.17

0.00

RAIL - HOOK INSTALLATION

FP 1109 & 1110

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.75 76.50

LT110 SEAL ASY

6.00

6.00

0.00

0.27

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.500**

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 20

NEED TIME STUDY

LT F 20

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123849-8/1

Release Date Want Date

Qty



SEAL ORIENTATION: NARROW TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	_GM_RUBB	ER_EPDM	FT	12.792	77.518	
1706421	SIDE RAIL E	DE RAIL END PLUG_SCREW BOSS_LH_LT				2.00	12.00	
1706422	SIDE RAIL E	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				2.00	12.00	
1702926	VMI CAP SO	CREW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	12.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

RAIL - ASSEMBLY FP 1109 & 1110 **RAIL 76.500**

DO

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	12.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00
1705177	LABEL_2 X 1	EA	1.00	6.014

WORK ORDER TRAVELER

WORK ORDER ID: 2123850/1

NEED TIME STUDY

LT F 21

RECEIPT LOC: SHIPPING

Work Order ID Part ID **Release Date Want Date** 2123850/1 1385954 1/27/2022 2/1/2022 12.00

> KIT: 1385954 DODGE RAM 1500 5FT7 BED_22-19_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	0.2	4		

ASSEMBLY - COVER FP 685

Part ID/Sub ID					LIOM	Qty		ddl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705364	HEADER INSERT	RETAINER CLI	P_1/8		EA	4.00	48.00	
1703455	CAP SCREW_SQ	HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STRAF	P ASSY_12 LG_	_LP		EA	2.00	24.00	
1705404	HEADER END PL	JG REAR_LH_I	MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END PL	UG REAR_RH_	MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END PL	UG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END PL	EADER END PLUG_FRONT_LH_LT					12.00	
1705192	EXTRUDED RETA	INER LOOP_S	HORT75	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID FO	R HEADER CA	RD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART ID	FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART ID	FOR HEADER	CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COVE	₹			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		
HELPER CARD								

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:00 AM

LT F 21

WORK ORDER TRAVELER

WORK ORDER ID: 2123850/1

NEED TIME STUDY

LT F 21

Work Order ID	Part ID	Release Date Want Date	Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	SATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR ⁻	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29\	N X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARI	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 21

NEED TIME STUDY

LT F 21

WORK ORDER TRAVELER

WORK ORDER ID: 2123850-1/1



Release Date Want Date Work Order ID Part ID Qty

2123850-1/1 **HDRSEAL** 2/1/2022 12.00 KIT: 1385954 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd FT 10.365

Qty

Mat 126.553

Total AddI/Less

NEED TIME STUDY

LT F 21

RECEIPT LOC:

WORK ORDER TRAVELER

WORK ORDER ID: 2123850-2/1

*	2	1 :	2 3	3 8	3	5	0	*

Work Order ID Part ID	Release Date Want Date	Qty
2123850-2/1 HDRER	2/1/2022	12.00

KIT: 1385954 FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FR HDR 59.125

						Qty	ı otal 📝	4aai/Less	
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat	
1705272	EXTRUDED A	AL_HEADER_L	Γ FRONT_20	14_10FT9	EA	0.50	6.0	0	
LT200 HEADERS	12.00	12.00	0.00	0.06					

HEADER PREP FP 1121 FR HDR 59.125







Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123850-3/1

* 2 1 2 3 8 5 N *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1385954

HDRRR

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

2123850-3/1

RR HDR 59.125

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-4/1



Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

KIT: 1385954

2/1/2022

12.00

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123850-4/1

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 6.00 ____

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

1706079

FR BOW 58.438



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ

24.00 ____ 2.00

1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-5/1

Work Order ID Part ID Release Date Want Date

Qty

2123850-5/1

BOWRR

2/1/2022

12.00

KIT: 1385954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

RR BOW 58.438

Part ID/Sub ID

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.00

0.50 6.00

LT225 BOW ASY

12.00

12.00

0.06

______ ·____

BOW PREP

RR BOW 58.438

Part ID/Sub ID

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

Qty Total A
UOM Per Kit Qty Reqd

Total AddI/Less

EΑ

2.00

24.00 ____

TRUXEDO, INC. 1/27/2022 2:00 AM

LT F 21

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-6/1



AddI/Less

Total

Work Order ID Part ID **Release Date Want Date** Qty 2123850-6/1 **COVER** 2/1/2022 12.00

KIT: 1385954

TRUXEDO COVER **COVER 13859**

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13859.dxfFÎ

CNC

KIT = 1385954**CUT FILE = 13859 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.974 24.611 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 44.687 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 48.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:00 AM

LT F 21

LT F 21

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123850-6/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.844 118.445

Release Date Want Date

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123850-7/1

* 2 1 2 3 8 5 % *

Work Order ID Part ID Release Date Want Date Qty	
--------------------------------------------------	--

2123850-7/1 SIDERAILS

2/1/2022

12.00

KIT: 1385954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

EA 0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.500

* 6 4 . 5 % % *

ΑF

Qty Total AddI/Less

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 64.500

* 6 4 . 5 Q Q *

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
1705156

FT 10.75 129.00 ______

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 21

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 21

WORK ORDER ID: 2123850-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	_GM_RUBBI	ER_EPDM	FT	10.792	130.794	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	24.00	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	24.00	
1702926	VMI CAP SC	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	5-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851/1



Work Order ID Part ID		Release Date Want Da	ate	Qty
2123851/1	1397654	1/27/2022 2/1/	2022	12.00
	KIT: 1397654			RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_14-04_LT

RMA:

Shop Resources Type	Eı	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.688



RR HDR 59.688

RR BOW 59.000

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldi/Less Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 LG	G_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RI	ETAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LI	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAR	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

Н	Е	LP	EF	C C	AR	D

					Qty	Total	AddI/Less
INDIDECT	40.00	40.00	0.00	0.00	0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851/1



Work Order ID Part ID Release Date Want Date	Qty
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INDIRECT LABOR

Qty Total Addl/Less
0.00
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 64.875

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_L	_T_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP A	SSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 30 914YDS	073 CARTON SEA	ALING_CLR 1	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEB	RA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAC	KING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-1/1



12.00

Work Order ID Part ID Release Date Want Date Qty

2123851-1/1 HDRSEAL 2/1/2022 KIT: 1397654

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 62.813

RR SEAL 62.813

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Qty Reqd Mat

FT 10.469

127.824

1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-2/1



Work	Order ID P	Part ID	Release Date Want Date	Qty

2123851-2/1

HDRFR

2/1/2022

12.00

KIT: 1397654

FR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.688

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

EA

0.50

6.00 _____

LT200 HEADERS

12.00

12.00

0.00

0.06

HEADER PREP FP 1121

FR HDR 59.688

FR SEAL 62.813

RR SEAL 62.813

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EA

1.00

12.02

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-3/1



12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1397654

2/1/2022

KII: 139/654

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123851-3/1

RR HDR 59.688

Part ID/Sub ID

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1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-4/1



Work Order ID Part ID **Release Date Want Date** Qty

2123851-4/1 **BOWFR** 2/1/2022

12.00

KIT: 1397654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06

LT225 BOW ASY

BOW PREP

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00 ____

1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-5/1

* 2 1 2 3 8 5 1 *

Work Order ID Part ID	Release Date Want Date	Qty

2123851-5/1 BOWRR

2/1/2022

12.00

KIT: 1397654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

RR BOW 59.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

RR BOW 59.000

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 24.00 ______

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123851-6/1



Work Order ID Part ID Release Date Want Date Qty

1-6/1 COVER **KIT: 1397654**

TRUXEDO COVER COVER 13976 12.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13976.dxfBÎ

CNC

2123851-6/1

KIT = 1397654 CUT FILE = 13976 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1706501
 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1
 YD
 1.974
 24.612

 LP500 DBND LOOP
 12.00
 12.00
 0.00
 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.733 44.939 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 48.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:01 AM

LT F 22

LT F 22

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123851-6/1



Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD 1500FT SPL	FT 9.948 119.697

Release Date Want Date

LT F 22

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123851-7/1



Work Order ID Part ID **Release Date Want Date** Qty

SIDERAILS KIT: 1397654 2/1/2022

12.00 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2123851-7/1



Total Addl/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.875**



ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

RAIL - HOOK INSTALLATION FP 1109 & 1110

12.00

12.00

0.00

0.34

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 12.00 12.00 0.55

FT 10.813 129.756

LT110 SEAL ASY

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.875**

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 22

WORK ORDER TRAVELER NEED TIME STUDY

LT F 22



WORK ORDER ID: 2123851-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	10.854	131.553	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1702926	VMI CAP SC	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 64.875 * 6 4 . 8 7 5 * DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Addi/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

NEED TIME STUDY

LT F 23

WORK ORDER TRAVELER
WORK ORDER ID: 2123852/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123852/1	1397654	1/27/2022 2/1/2022	8.00

KIT: 1397654 FORD F-150 5.5FT BED_14-04_LT

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.0	0 0.16			

ASSEMBLY - COVER FP 685

FR HDR 59.688



RR HDR 59.688

RR BOW 59.000

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1705364	HEADER INSEI	RT RETAINER CL	_IP_1/8		EA	4.00	32.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X 1	1/4 LG		EA	2.00	16.00	
1115355	RETAINER STE	RAP ASSY_12 LG	_LP		EA	2.00	16.00	
1705404	HEADER END	PLUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	8.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	8.00	
1705310	HEADER END	PLUG_FRONT_R	H_LT		EΑ	1.00	8.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	8.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON L	EGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	N LEGS	EΑ	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO CO\	/ER			EA	1.00	8.00	
LT999 HELPER	8.00	8.00	0.00	0.04		_		

Н	E	LF	'E	R	CF	١R	D

					Qty	Total	AddI/Less
INDIDECT	0.00	0.00	0.00	0.04	0.00		
INDIRECT	8.00	8.00	0.00	0.04			<u> </u>

1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852/1



Work Order ID Part ID Release Date Want I	Pate Qty
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INDIRECT LABOR

PACKAGING RAIL 64.875

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_GA	TOR_LT_ ETX			EA	1.00	8.00	
1118598	BAG HDW_LT	_VER 1.1			EA	1.00	8.00	
1706349	BOX_79.25 X	9 X 5_TONNEA	U_SHORT_1.	1	EA	1.00	8.00	
1706362	AL CLAMP AS	SSY_(6)_ANTI-R	RT_LT		EA	1.00	8.00	
1706619	TAPE_3M 307 914YDS	3 CARTON SEA	ALING_CLR T	APE_3IN X	FT	7.00	56.162	
1704548	LABEL_ZEBR	A_4 X 5			EA	2.00	16.136	
1705830	PAPER PACK	ING_2 PYL_29\	N X 920FT_44	I/44 LB	FT	9.333	74.965	
Sub ID 7 SIDERAILS	PART ID FOR	HEADER CARI	D ON LEGS		EA	1.00	8.00	
LT400 PACK SCAN	8.00	8.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-1/1

* 2 1 2 3 8 5 2 *

Work Order ID Part ID Release Date Want Date Qty

2123852-1/1 HDRSEAL 2/1/2022 8.00 **KIT: 1397654** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	8.00	8.00	0.	00 0.	04		

SEAL PREP FP 1121

FR SEAL 62.813

* 6 2 . 8 1 3 *

Part ID/Sub ID UOM Per Kit
1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.469

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.469 85.216

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-2/1

*	2 1	2	3	8	5	2	*

Work Order ID Part ID	Release Date Want Date	Otv
Work Grading Tartis	Troibado Bato Train Bato	٠.,

2123852-2/1 **HDRFR** 2/1/2022

8.00

KIT: 1397654

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW

FR HDR 59.688

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

LT200 HEADERS

0.50 4.00

HEADER PREP

8.00

8.00

0.00

0.04

FP 1121

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 8.014

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

1/27/2022 2:01 AM TRUXEDO, INC.

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-3/1



LT F 23

Work Order ID Part ID **Release Date Want Date** Qty

> HDRRR 2/1/2022 8.00 KIT: 1397654 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0.12			

SAW

2123852-3/1

RR HDR 59.688

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 4.00

1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-4/1



Work Order ID Part ID Release Date Want Date Qty	
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2123852-4/1 **BOWFR** 2/1/2022

8.00

KIT: 1397654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.1	12		

SAW FP 418



Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 4.00

LT225 BOW ASY

8.00 8.00 0.00 0.04

BOW PREP

FR BOW 59.000



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

16.00 ____

1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-5/1



Work Order ID Part ID Release Date Want Date	Qty
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2123852-5/1 **BOWRR** 2/1/2022

8.00

KIT: 1397654

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12	2		

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ____ 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 16.00 _____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:01 AM

LT F 23

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-6/1



	Work Order ID Part ID	Release Date Want Date
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2123852-6/1

COVER KIT: 1397654 2/1/2022

8.00

RECEIPT LOC: SHIPPING

TRUXEDO COVER **COVER 13976**

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.0	0.3	5		



IS:\CutFiles\13000\13976.dxfBI

CNC

FP 699

KIT = 1397654**CUT FILE = 13976 VINYL SIDE UP**

						Qty	Total A	\ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PO	DLYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	16.408	B
LP500 DBND LOOP	8.00	8.00	0.00	1.14				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **Qty Reqd UOM Per Kit** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.733 29.96 8.00 **LP504 SEW LOGO** 8.00 0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO)

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat EΑ 1705442 LOGO GATOR LT 1.00 8.00 32.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 **CONTROL STRAP** 16.00 1115357 EΑ 2.00 **LP508 SEW POLY** 8.00 8.00 0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





1/27/2022 2:01 AM

LT F 23

WORK ORDER ID: 2123852-6/1

LT F 23

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

Total Addl/Less Qty Part ID/Sub ID **UOM Per Kit Qty Reqd** 1704796 TUBE_POLY_.215 OD_1500FT SPL 9.948 79.798 _____

Release Date Want Date

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123852-7/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123852-7/1
 SIDERAILS
 2/1/2022
 8.00

KIT: 1397654

PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

0.667

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0.1	11		

SAW

RAIL 64.875

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 64.875

ΑF

Qty Total AddI/Less

5.333

LT100 HOOK INST 8.00 8.00 0.00 0.23

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 64.875

Part ID/Sub ID

Output

Description:

Output

LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.875 TRUXEDO, INC. 1/27/2022 2:02 AM

LT F 23

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 23

WORK ORDER ID: 2123852-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	_GM_RUBBI	ER_EPDM	FT	10.854	87.702	
1706421	SIDE RAIL E	END PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	16.00	
1706422	SIDE RAIL E	END PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	16.00	
1702926	VMI CAP SO	CREW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	16.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	32.00	
LT120 RAIL ASY	8.00	8.00	0.00	0.29		_		

RAIL - ASSEMBLY FP 1109 & 1110 DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	16.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	8.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00
1705177	LABEL_2 X 1	EA	1.00	8.019

NEED TIME STUDY WORK ORDER TRAVELER

LT F 24

WORK ORDER ID: 2123853/1

2123853/1

Work Order ID Part ID **Release Date Want Date**

> 1/27/2022 8.00 1397754 2/1/2022 RECEIPT LOC: SHIPPING

KIT: 1397754

FORD F-150 5.5FT BED_20-15_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.0	0.16			

ASSEMBLY - COVER FP 685

HELPER CARD

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER IN	SERT RETAINER	R CLIP_1/8		EA	4.00	32.00	
1703455	CAP SCREV	/_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	16.00	
1115355	RETAINER S	STRAP ASSY_12	LG_LP		EA	2.00	16.00	
1705404	HEADER EN	D PLUG REAR_	LH_MOLDED	_2014_LP	EA	1.00	8.00	
1705405	HEADER EN	D PLUG REAR_	RH_MOLDEI	D_2014_LP	EA	1.00	8.00	
1705310	HEADER EN	D PLUG_FRON	T_RH_LT		EA	1.00	8.00	
1705311	HEADER EN	D PLUG_FRON	T_LH_LT		EA	1.00	8.00	
1705192	EXTRUDED	RETAINER LOC	P_SHORT	75	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART	ID FOR HEADE	R CARD ON I	LEGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PAF	RT ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PAI	RT ID FOR HEAD	DER CARD C	N LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PA	RT ID FOR HEA	DER CARD C	N LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PA	RT ID FOR HEA	DER CARD (ON LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	8.00	
LT999 HELPER	8.00	8.00	0.00	0.04		_		

					Qty	Total	Addl/Less
					0.00		
INDIRECT	8.00	8.00	0.00	0.04			

1/27/2022 2:02 AM

LT F 24

WORK ORDER ID: 2123853/1

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

* 2 1 2 3 8 5 3 *

Work Order ID Part ID Release Date Want Date Qty	
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INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 8.00 8.00 0.00 0.04

PACKAGING RAIL 64.500

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_GA	TOR_LT_ ETX			EA	1.00	8.00	
1118598	BAG HDW_LT	_VER 1.1			EA	1.00	8.00	
1706349	BOX_79.25 X	9 X 5_TONNEA	U_SHORT_1.	1	EA	1.00	8.00	
1706362	AL CLAMP AS	SSY_(6)_ANTI-F	RT_LT		EA	1.00	8.00	
1706619	TAPE_3M 307 914YDS	3 CARTON SE	ALING_CLR T	APE_3IN X	FT	7.00	56.162	
1704548	LABEL_ZEBR	A_4 X 5			EA	2.00	16.136	
1705830	PAPER PACK	ING_2 PYL_29\	N X 920FT_44	I/44 LB	FT	9.333	74.965	
Sub ID 7 SIDERAILS	PART ID FOR	HEADER CAR	D ON LEGS		EA	1.00	8.00	
LT400 PACK SCAN	8.00	8.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:02 AM TRUXEDO, INC.

LT F 24

LT F 24

8.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123853-1/1 **HDRSEAL** KIT: 1397754 2/1/2022 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	8.00	8.00	0.0	0.0	4		

SEAL PREP FP 1121

Part ID/Sub ID

Total AddI/Less UOM Per Kit Qty Reqd Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

10.479

Qty

85.301

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-2/1

*	2	1	2	3	8	5	3	*

Work Order ID	Part ID	Release Date Want Date	Qty
2123853-2/1	HDRFR	2/1/2022	8.00

2/1/2022

KIT: 1397754

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW



						Qty	i otai <i>i</i>	Addi/Less
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	4.00	
LT200 HEADERS	8.00	8.00	0.00	0.04				

HEADER PREP FP 1121

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 8.014

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75 **TRUXEDO, INC.** 1/27/2022 2:02 AM

LT F 24

LT F 24

8.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-3/1



Work Order ID Part ID	Release Date Want Date	Qty
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2123853-3/1 HDRRR **KIT: 1397754** 2/1/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12			

SAW

RR HDR 59.750

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:02 AM TRUXEDO, INC.

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-4/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123853-4/1	BOWFR	2/1/2022	8.00

2123853-4/1 **BOWFR** KIT: 1397754 2/1/2022

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW FP 418

		Qty	Total A	ddl/Less
Part ID/Sub ID	UOM	Per Kit	Qty Reqd	Mat
1706079	EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA	0.50	4.00	

LT225 BOW ASY

8.00 8.00 0.00 0.04

BOW PREP

FR BOW 59.125



			Qty	Total	Addl/Less
Part ID/Sub ID		UOM F	er Kit	Qty Reqd	l Mat
1110934	VELCROLOOP NYLON BLACK 15 X 3 ADH	FA	2 00	16.0	0

1/27/2022 2:02 AM

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-5/1

	Work Order ID Part ID	Release Date Want Date
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2123853-5/1 **BOWRR** KIT: 1397754 2/1/2022

8.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.	12		

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ____ 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 16.00 _____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:02 AM

LT F 24

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-6/1



Addl/Less

	Work Order ID Part ID	Release Date Want Date
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2123853-6/1

COVER **KIT: 1397754**

2/1/2022

8.00 RECEIPT LOC: **SHIPPING**

Total

Otv

TRUXEDO COVER COVER 13977

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.0	0 0.35			

ÌS:\CutFiles\13000\13977.dxfYÎ

CNC

KIT = 1397754 CUT FILE = 13977 VINYL SIDE UP

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PO	LYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	16.408	
LP500 DBND LOOP	8.00	8.00	0.00	1.14		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Mat Qty Regd 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 29.791 8.00 **LP504 SEW LOGO** 8.00 0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat EΑ 1705442 LOGO GATOR LT 1.00 8.00 32.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 **CONTROL STRAP** 16.00 1115357 EΑ 2.00 **LP508 SEW POLY** 8.00 8.00 0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 2:02 AM

Release Date Want Date

LT F 24

LT F 24

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123853-6/1



Part ID/Sub ID		UOM	Qty Per Kit	Total Add Qty Reqd I	I/Less Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT	9.958	79.882	

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123853-7/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123853-7/1
 SIDERAILS
 2/1/2022
 8.00

KIT: 1397754

RECEIPT LOC: SHIPPING

0.667

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.11			

SAW



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

8.00

.000_21_101 10

8.00

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 64.500

* 6 4 . 5 % % *

LT100 HOOK INST

ΑF

Qty Total AddI/Less
0.00 _____

5.333

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 64.500

0.23

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 86.00 LT110 SEAL ASY 8.00 8.00 0.00 0.36

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 2:02 AM

Release Date Want Date

LT F 24

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 24

Qty

WORK ORDER ID: 2123853-7/1

* 2 1 2 3 8 5 3 *

*	6	4	5	Ø	Ø	*	

Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit		ldl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.854	87.702	
1706421	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_LF	1_LT	EA	2.00	16.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	16.00	
1706547	SCREW_PN	HEAD_SQ DR_0	6-32 X 3/8		EA	4.00	32.00	
LT120 RAIL ASY	8.00	8.00	0.00	0.29				

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 % % **
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	16.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	16.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	8.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00
1705177	LABEL_2 X 1	EA	1.00	8.019

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854/1



Work Order I	ID Part ID	Release Date Want I	Date	Qty
2123854/1	1397854	1/27/2022 2/	1/2022	12.00
	KIT: 1397854			RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.750



RR HDR 59.750

RR BOW 59.125

Dowt ID/Crib ID					LIOM	Qty		ddl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW	_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER EN	D PLUG REAR_L	.H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER EN	D PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	D PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED	RETAINER LOOF	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART	D FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEADI	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAF	RT ID FOR HEAD	ER CARD OI	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAI	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:02 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854/1



Work Order ID Part ID Release Date Want Date	Qty
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INDIRECT LABOR

Qty Total Addl/Less
0.00
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAC	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FC	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:02 AM TRUXEDO, INC.

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-1/1



Work Order ID	Part ID	Release Date Want Date	Qty
1			

HDRSEAL 2123854-1/1

2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT 10.479

127.951

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-2/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123854-2/1	HDRFR	2/1/2022	12.00

KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.750

						Qty	i otai 📝	Addi/Less	
Part ID/Sub ID					UOM F	Per Kit	Qty Reqd	Mat	
1705272	EXTRUDED A	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	6.00	·	
LT200 HEADERS	12.00	12.00	0.00	0.06					

HEADER PREP FP 1121

FR HDR 59.750

RR HDR 59.750

FR SEAL 62.875

* 6 2 . 8 7 5 *

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

EA 1.00 12.02

1/27/2022 2:02 AM TRUXEDO, INC.

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-3/1

12.00

Work Order ID Part ID	Release Date Want Date	Qty
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2123854-3/1 HDRRR 2/1/2022

KIT: 1397854

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.750

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-4/1



12.00

1/27/2022 2:02 AM

Work Order ID Part ID	Release Date Want Date	Qty
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KIT: 1397854

2/1/2022

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123854-4/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

24.00 ____

1/27/2022 2:02 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-5/1



Work Order ID Part ID Release Date Want Date Qty	
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2123854-5/1 **BOWRR** 2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-6/1



Work Order ID Part ID Release Date Want Date	Qty
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2123854-6/1 COVER **KIT: 1397854** 2/1/2022

12.00 RECEIPT LOC: **SHIPPING**

TRUXEDO COVER COVER 13978

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÎS:\CutFiles\13000\13978.dxfpÎ

CNC

KIT = 1397854 CUT FILE = 13978 VINYL SIDE UP

						Qty	iotai A	adi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddi/Less Mat
1705442	LOGO_GATO	DR_LT			EA	1.00	12.00	
1110935	VELCRO HO	OK_NYLON_BL	ACK_1 X 3.5 __	_SEW ON	EA	4.00	48.00	
1115357	CONTROL S	TRAP			EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:03 AM

LT F 25

LT F 25

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123854-6/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.958 119.822

Release Date Want Date

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-7/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123854-7/1	SIDERAILS	2/1/2022	12.00

KIT: 1397854

2/1/2022

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**



ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

12.00

12.00

0.00

0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat FT

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 LT110 SEAL ASY 12.00 12.00 0.00 0.55

10.75

129.00

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 25

LT F 25

WORK ORDER TRAVELER

WORK ORDER ID: 2123854-7/1

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	Work Order ID	Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK

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Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704091	EXTRUDED V	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	10.854	131.553	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 & * * *
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123855/1	1397854	1/27/2022 2/1/2022	12.00

KIT: 1397854

RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type		nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.750



RR HDR 59.750

RR BOW 59.125

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	RT RETAINER CI	LIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER STE	RAP ASSY_12 LG	S_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO\	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855/1



Work Order ID Part ID	Release Date Want Date	Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_GATO	R_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_LT_\	/ER 1.1			EA	1.00	12.00	
1706349	BOX_79.25 X 9 2	X 5_TONNEA	U_SHORT_1.	1	EA	1.00	12.00	
1706362	AL CLAMP ASS	Y_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3073 914YDS	CARTON SEA	ALING_CLR T	APE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEBRA_	4 X 5			EA	2.00	24.204	
1705830	PAPER PACKIN	G_2 PYL_29V	N X 920FT_44	l/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FOR H	EADER CARI	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:03 AM TRUXEDO, INC.

LT F 26

LT F 26

12.00

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-1/1



Work Order ID Part ID	Release Date Want Date	Qty
		•

2/1/2022

2123855-1/1 **HDRSEAL** KIT: 1397854

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd FT 10.479

Qty

Mat

Total AddI/Less

127.951

LT F 26

RECEIPT LOC:

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-2/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123855-2/1	HDRFR	2/1/2022	12.00

KIT: 1397854
FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FR HDR 59.750

						Qty	iotai <i>i</i>	addi/Less
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat
1705272	EXTRUDED A	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	6.0	o
LT200 HEADERS	12.00	12.00	0.00	0.06				

HEADER PREP FP 1121 FR HDR 59.750

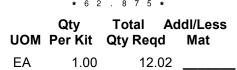
Part ID/Sub ID

1705020



LABEL_SILVER_4 X .75





1/27/2022 2:03 AM TRUXEDO, INC.

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-3/1

Work Order ID Part ID	Release Date Want Date	Qty
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2123855-3/1 HDRRR 2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.750

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

2123855-4/1 BOWFR **KIT: 1397854** 2/1/2022

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW FP 418

FR BOW 59.12

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______

LT225 BOW ASY 12

12.00 12.00 0.00 0.06

BOW PREP

FR BOW 59.125

Part ID/Sub ID

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

EA 2.00 24.00 ____

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-5/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123855-5/1	BOWRR	2/1/2022	12.00

KIT: 1397854

2/1/2022

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 6.00 ____

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH 24.00 ____ EΑ 2.00

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-6/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123855-6/1	COVER	2/1/2022	12.00

KIT: 1397854

TRUXEDO COVER COVER 13978

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

KIT = 1397854 CUT FILE = 13978 VINYL SIDE UP

						Qty	Total A	\ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	24.612	2
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 44.687 12.00 12.00 0.00 1.00 **LP504 SEW LOGO**

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				4.00	48.00	
1115357	CONTROL S	ΓRAP			EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 26

LT F 26

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123855-6/1



		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.958 119.822

Release Date Want Date

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-7/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123855-7/1	SIDERAILS	2/1/2022	12.00

KIT: 1397854

8.00

RECEIPT LOC: SHIPPING

0.667

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

12.00 12.00 0.00 LT170 RL PNCH1 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**

ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 129.00 LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 26

LT F 26

WORK ORDER TRAVELER

WORK ORDER ID: 2123855-7/1

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Worl	k Order ID	Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK

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Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704091	EXTRUDED V	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	10.854	131.553	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 & * * *
DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856/1



Work Order I	ID Part ID	Release Date Wa	ant Date	Qty
2123856/1	1397854	1/27/2022	2/1/2022	12.00
	KIT: 1397854			RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	0.2	4		

ASSEMBLY - COVER FP 685

FR HDR 59.750



RR HDR 59.750

RR BOW 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	LUG REAR_RH_	_MOLDED	D_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON L	_EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD C	ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

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					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856/1



Work Order ID Part ID Release Date Want Date Qty	,
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INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-1/1

+ 2 1 2 3 8 5 6 +

Work Order ID Part ID	Release Date Want Date	Qty
		•

2123856-1/1 HDRSEAL

2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.0	0.06			

SEAL PREP FP 1121

FR SEAL 62.875

RR SEAL 62.875

Part ID/Sub ID

Qty Total A
UOM Per Kit Qty Reqd

Total AddI/Less

Qty Regd Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

10.479

127.951

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-2/1

Work Order ID Part ID Release Date Want Date	Qty
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2123856-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.750

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

LT200 HEADERS

12.00 12.00 0.00 0.06 0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-3/1



12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1397854

2/1/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123856-3/1

RR HDR 59.750

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

2123856-4/1 BOWFR **KIT: 1397854** 2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 59.12

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______

LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

FR BOW 59.125

* 5 9 . 1 2 5 *

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 24.00 ______

TRUXEDO, INC.

1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-5/1



	Work Order ID Part ID	Release Date Want Date
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2123856-5/1 **BOWRR** 2/1/2022

12.00

KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:03 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-6/1



Work Order ID Part ID Release Date Want Date Qty			Qty
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2123856-6/1 COVER **KIT: 1397854** 2/1/2022

12.00 RECEIPT LOC: **SHIPPING**

TRUXEDO COVER COVER 13978

RMA:

Shop Resources Type		d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13978.dxfpÎ

CNC

KIT = 1397854 CUT FILE = 13978 VINYL SIDE UP

						Qty	iotai A	adi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID UOM Per Kit Mat Qty Regd 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 44.687 12.00 12.00 0.00 1.00 **LP504 SEW LOGO**

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1705442	LOGO_GATO	OGO_GATOR_LT				1.00	12.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				4.00	48.00	
1115357	CONTROL S	CONTROL STRAP				2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 27

LT F 27

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123856-6/1



		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.958 119.822

Release Date Want Date

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123856-7/1 **SIDERAILS** 2/1/2022 12.00

> KIT: 1397854 PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 0.667 8.00 BOSS_LT_16FT5

0.00 LT170 RL PNCH1 12.00 12.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**

ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 129.00 LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 27

LT F 27

WORK ORDER TRAVELER

WORK ORDER ID: 2123856-7/1

* 2 1 2 3 8 5 6 *

	Work Order ID	Part ID	Release Date Want Date	Qty
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SEAL ORIENTATION: THICK TOWARD HOOK

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1704091	EXTRUDED	NEATHER SEAL	GM_RUBBI	ER_EPDM	FT	10.854	131.553	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . 5 % % **
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123857/1	1397854	1/27/2022 2/1/2022	8.00
	KIT: 1397854		RECEIPT LOC: SHIPPING

FORD F-150 5.5FT BED_22-21_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.0	0 0.16			

ASSEMBLY - COVER FP 685

FR HDR 59.750



RR HDR 59.750

RR BOW 59.125

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	32.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	16.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	16.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	8.00	
1705405	HEADER END F	LUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	8.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	8.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	8.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	FOR HEADER CA	ARD ON L	EGS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD O	N LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD O	N LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	8.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	8.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	8.00	
LT999 HELPER	8.00	8.00	0.00	0.04		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	8.00	8.00	0.00	0.04			

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857/1



Work Order ID	Part ID	Release Date Want Date	Qty

INDIRECT LABOR

 Qty
 Total Addl/Less

 0.00

 LT410 FINL PACK
 8.00
 0.00
 0.04

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	8.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	8.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	8.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-F	RT_LT		EA	1.00	8.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SE	ALING_CLR 1	TAPE_3IN X	FT	7.00	56.162	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	16.136	
1705830	PAPER PAG	CKING_2 PYL_29	W X 920FT_4	4/44 LB	FT	9.333	74.965	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CAR	D ON LEGS		EA	1.00	8.00	
LT400 PACK SCAN	8.00	8.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:04 AM TRUXEDO, INC.

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-1/1



Work Order ID Part ID	Release Date Want Date	Qty

2123857-1/1 **HDRSEAL** 2/1/2022

8.00

KIT: 1397854

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	8.00	8.00	0.0	0.04			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Mat

FT 10.479 85.301

LT F 28

RECEIPT LOC:

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-2/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123857 2/1	HUBED	2/1/2022	8.00

KIT: 1397854 FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12			

SAW FR HDR 59.750

						Qty	i otai <i>i</i>	4aai/Less
Part ID/Sub ID					UOM F	er Kit	Qty Reqd	Mat
1705272	EXTRUDED	AL_HEADER_L	T FRONT_20	14_10FT9	EA	0.50	4.00	0
LT200 HEADERS	8.00	8.00	0.00	0.04				

HEADER PREP FP 1121 FR HDR 59.750

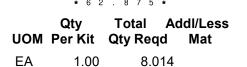
Part ID/Sub ID

1705020



LABEL_SILVER_4 X .75





TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-3/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123857-3/1
 HDRRR
 2/1/2022
 8.00

KIT: 1397854

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0.	12		

SAW

RR HDR 59.750

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-4/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123857-4/1	BOWFR	2/1/2022	8.00

KIT: 1397854

2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW FP 418

FR BOW 59.12

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ______

0.04

LT225 BOW ASY 8.00 8.00 0.00

BOW PREP

FR BOW 59.125

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 16.00 ______

TRUXEDO, INC.

1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-5/1



Work Order ID Part ID Release Date Want Date Q	Qty
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2123857-5/1 **BOWRR** 2/1/2022

8.00

KIT: 1397854

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.	12		

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ____ 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH 16.00 _____ EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-6/1



AddI/Less

Work Order ID Part ID Release Date Want Date	Qty
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2123857-6/1 **COVER** KIT: 1397854 2/1/2022

8.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER **COVER 13978**

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.0	0.35			

IS:\CutFiles\13000\13978.dxfpl

CNC

KIT = 1397854**CUT FILE = 13978 VINYL SIDE UP**

						Ųty	iotai A	adi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_PC	LYEST_18 OZ_7	75_BISON MF	RLTC_1.1	YD	1.974	16.408	
LP500 DBND LOOP	8.00	8.00	0.00	1.14				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 29.791 8.00 **LP504 SEW LOGO** 8.00 0.00 0.67

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO_GATOR_LT EΑ 1.00 8.00 32.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 CONTROL STRAP EΑ 2.00 16.00 **LP508 SEW POLY** 8.00 8.00 0.00 2.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC.

LT F 28

LT F 28

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

WORK ORDER ID: 2123857-6/1

* 2 1 2 3 8 5 7 *

1/27/2022 2:04 AM

		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.958 79.882

Release Date Want Date

LT F 28

Qtv

Qty

0.00

Total

Total

AddI/Less

AddI/Less

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-7/1



Work Order ID Part ID		Release Date Want Date	Qty
2123857-7/1	SIDERAILS	2/1/2022	8.00
	KIT: 1397854		RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

8.00

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.11			

SAW RAIL

RAIL 64.500

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1706426	EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5	EA	0.667	5.333	

0.00

RAIL FABRICATION - PUNCH FP 1107 & 1108 RAIL 64.500

* 6 4 . 5 % % *

LT170 RL PNCH1

LT100 HOOK INST

8.00 8.00 0.00 0.23

8.00

RAIL - HOOK INSTALLATION FP 1109 & 1110



0.18

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 86.00 LT110 SEAL ASY 8.00 8.00 0.00 0.36

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 2:04 AM

LT F 28

LT F 28

WORK ORDER TRAVELER

WORK ORDER ID: 2123857-7/1

* 2 1 2 3 8 5 7 *

	Work Order ID	Part ID	Release Date Want Date	Qty	
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SEAL ORIENTATION: THICK TOWARD HOOK

DN

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	10.854	87.702	
1706421	SIDE RAIL E	END PLUG_SCRE	EW BOSS_LF	I_LT	EA	2.00	16.00	
1706422	SIDE RAIL E	END PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	16.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	16.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8			EA	4.00	32.00		
LT120 RAIL ASY	8.00	8.00	0.00	0.29		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

*** 6 4 . . 5 & **
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	3
1705336	HEADER STOP_LT	EA	2.00	16.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	8.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00	_
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00	_
1705177	LABEL_2 X 1	EA	1.00	8.019	

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123858/1	1398154	1/27/2022 2/1/2022	12.00

KIT: 1398154

1/27/2022 2/1/2022

12.00 **RECEIPT LOC: SHIPPING**

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 0	24		

ASSEMBLY - COVER FP 685

						Qty		ldl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	RT RETAINER CI	_IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16 X ²	I 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 LG	LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH_	_MOLDED_2	2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED_	2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	ETAINER LOOP_S	SHORT75		EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 29

WORK ORDER TRAVELER

WORK ORDER ID: 2123858/1

NEED TIME STUDY

LT F 29

Work Order ID Part ID)	Release Da	ite Want Da	te	C	ty
INDIRECT	12.00	12.00	0.00	0.06		
INDIRECT LABOR						
					Qty Tota	AddI/Less
LT410 FINL PACK	12 00	12 00	0.00	0 18	0.00	

PACKAGING RAIL 76.750

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-1/1



Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 2/1/2022 12.00 **KIT: 1398154** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	id Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2123858-1/1

FR SEAL 62.813

RR SEAL 62.813

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.469 127.824

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-2/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123858-2/1	HDRFR	2/1/2022	12.00

2/1/2022

KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.688

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS

12.00 12.00 0.00

HEADER PREP FP 1121

0.06

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-3/1

* 2 1 2 3 8 5 8 *

Work Order ID Part ID Release Date Want Date Qty

2123858-3/1 HDRRR 2/1/2022 12.00 **KIT: 1398154** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.688

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123858-4/1



12.00

Work Order ID Part ID Release Date Want Date Qty	
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KIT: 1398154

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123858-4/1

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00

LT225 BOW ASY

12.00 12.00 0.00 0.06

BOW PREP

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:04 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-5/1



Work Order ID Part ID Release Date Want Date Qty	
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2123858-5/1 **BOWFM** KIT: 1398154 2/1/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:04 AM

12.00

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123858-6/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123858-6/1

RR BOW 59.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

RR BOW 59.000

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 24.00 ______

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123858-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

COVER

TRUXEDO COVER COVER 13981 12.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÎS:\CutFiles\13000\13981.dxfLÎ

CNC

2123858-7/1

KIT = 1398154 CUT FILE = 13981 VINYL SIDE UP

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 28.768 _____

LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.393 52.885 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:05 AM

LT F 29

LT F 29

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123858-7/1



Part ID/Sub ID		Qty Total Addl/Les UOM Per Kit Qty Reqd Mat	ss
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.948 119.697	

Release Date Want Date

LT F 29

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123858-8/1



Work Order ID Part ID **Release Date Want Date** Qty **SIDERAILS**

2123858-8/1 KIT: 1398154 2/1/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty UOM Per Kit **Qty Reqd** Part ID/Sub ID Mat

0.00

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

0.00

12.00

LT170 RL PNCH1

12.00

12.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.750**



ΑF

Qty Total AddI/Less

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.792 153.504

12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.750**

TRUXEDO, INC. 1/27/2022 2:05 AM

Release Date Want Date

LT F 29

NEED TIME STUDY

LT F 29

Qty

WORK ORDER TRAVELER

WORK ORDER ID: 2123858-8/1



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1704091	EXTRUDED \	WEATHER SEAL	_GM_RUBBI	ER_EPDM	FT	12.833	155.54	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 **RAIL 76.750**

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	S
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123859/1	1398154	1/27/2022 2/1/2022	12.00

1/27/2022 2/1/2022

KIT: 1398154

RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Reso	urces		End Qty	Start Qty	Setup Hrs		Start Date	Finish Date	Drawing ID/
LT300 CO\	/ER ASY	12.00	12.00	0.	00 0).24			

ASSEMBLY - COVER FP 685



Dout ID/Sub ID					ПОМ	Qty		ldl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END P	LUG REAR_RH_	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	;	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 30

WORK ORDER TRAVELER

WORK ORDER ID: 2123859/1

NEED TIME STUDY

LT F 30



Work Order ID Par	t ID	Release Date Want Date			Qty			
INDIRECT	12.00	12.00	0.00	0.06	_			-
INDIRECT LABOR	1							
					Qty	Total	AddI/Less	
					0.00			

0.00

0.18

12.00

PACKAGING
RAIL 76.750

LT410 FINL PACK

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

12.00

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-1/1



Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 2/1/2022 12.00 **KIT: 1398154** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	id Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2123859-1/1

FR SEAL 62.813

* 6 2 . 8 1 3 *

Part ID/Sub ID UOM Per
1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.469 127.824

1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2123859-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.688

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

12.00 12.00 0.00 0.06 0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-3/1

* 2 1 2 3 8 5 9 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

HDRRR

2/1/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123859-3/1

RR HDR 59.688

Part ID/Sub ID

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TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1398154

2/1/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123859-4/1

FR BOW 59.000



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-5/1

Work Order ID Part ID Release Date Want Date Qty	
--------------------------------------------------	--

2123859-5/1 **BOWFM** KIT: 1398154 2/1/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-6/1



Work Order ID Part ID Release Date Want Date	Qty
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KIT: 1398154

2/1/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123859-6/1

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123859-7/1



Work Order ID Part ID **Release Date Want Date** Qty

2123859-7/1 KIT: 1398154

COVER

TRUXEDO COVER **COVER 13981**

12.00 RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13981.dxfLÎ

CNC

KIT = 1398154**CUT FILE = 13981 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 28.768 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.393 52.885 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:05 AM

LT F 30

LT F 30

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123859-7/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD 1500FT SPL	FT 9.948 119.697

Release Date Want Date

LT F 30

RECEIPT LOC: SHIPPING

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123859-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123859-8/1
 SIDERAILS
 2/1/2022
 12.00

KIT: 1398154
PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	00 0.	16		

SAW

RAIL 76.750

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 76.750

ΑF

Qty Total AddI/Less

12.00

1.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.750

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.792 153.504 12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.750 **TRUXEDO, INC.** 1/27/2022 2:05 AM

LT F 30

NEED TIME STUDY

LT F 30

WORK ORDER TRAVELER

WORK ORDER ID: 2123859-8/1

* 2 1 2 3 8 5 9 *

Work Order ID	Part ID	Release Date Want Date	Qty



SEAL ORIENTATION: THICK TOWARD HOOK DN

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	12.833	155.54	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_R	i_LT	EA	2.00	24.00	
1702926	VMI CAP SC	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.750
** 7 6 . 7 5 8 **
DP

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

NEED TIME STUDY

LT F 31

WORK ORDER TRAVELER

WORK ORDER ID: 2123860/1

Work Order I	D Part ID	Release Date Want Date	Qty
2123860/1	1398154	1/27/2022 2/1/2022	12.00

KIT: 1398154

1/27/2022 2/1/2022

12.00 **RECEIPT LOC: SHIPPING**

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Resources Type	I	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 0.:	24		

ASSEMBLY - COVER FP 685



Part ID/Sub ID					ПОМ	Qty Per Kit	Total A Qty Regd	ddl/Less Mat
							•	
1705364	HEADER INSE	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_L	.H_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED R	ETAINER LOOF	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART I	FOR HEADER	CARD ON LI	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	Γ ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EΑ	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

WORK ORDER TRAVELER

WORK ORDER ID: 2123860/1

NEED TIME STUDY

LT F 31



1/27/2022 2:05 AM

Work Order ID	Part ID	Release Da	ate Want Dat	е	Qty
INDIRECT	12.00	12.00	0.00	0.06	

INDIRECT LABOR

Qty Total Addl/Less
0.00
LT410 FINL PACK 12.00 12.00 0.00 0.18

PACKAGING
RAIL 76.750

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:05 AM

LT F 31

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

LT F 31

WORK ORDER ID: 2123860-1/1

Release Date Want Date

Qty

2123860-1/1

HDRSEAL

2/1/2022

12.00

KIT: 1398154

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty

Total AddI/Less UOM Per Kit Qty Reqd Mat

FT 10.469 127.824

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-2/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123860-2/1	HDRFR	2/1/2022	12.00

2123860-2/1

2/1/2022

KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.688

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS

12.00 12.00 0.00

0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:06 AM

LT F 31

WORK ORDER TRAVELER NEED TIME STUDY

LT F 31

WORK ORDER ID: 2123860-3/1
Work Order ID Part ID

Release Date Want Date

Qty

2123860-3/1

HDRRR

2/1/2022

12.00 RECEIPT LOC:

KIT: 1398154

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

1705242

RR HDR 59.688

Part ID/Sub ID

EXTRUDED AL_HEADER_LP REAR_2014_10FT9

Qty Total OM Per Kit Qtv Ro

Total AddI/Less

UOM Per Kit Qty Reqd Mat

0.50

6.00

1/27/2022 2:06 AM

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-4/1



12.00

Work Order ID Part ID Release Date Want Date Qty	
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KIT: 1398154

2/1/2022

FR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

BOWFR

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123860-4/1

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.06

12.00 12.00 0.00 LT225 BOW ASY

0.50 6.00

BOW PREP

FR BOW 59.000



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 EΑ 2.00

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

1/27/2022 2:06 AM

LT F 31

NEED TIME STUDY

LT F 31

WORK ORDER TRAVELER

WORK ORDER ID: 2123860-5/1

Work Order 15 Tare 15 Release Date Walle Date	Work Order ID Part ID	Release Date Want Date	Qty
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2123860-5/1 **BOWFM** 2/1/2022

12.00

KIT: 1398154

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:06 AM

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123860-6/1

Work Order ID Part ID	Release Date Want Date	Qty

2123860-6/1 **BOWRR** KIT: 1398154 2/1/2022

12.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

TRUXEDO, INC. 1/27/2022 2:06 AM

LT F 31

LT F 31

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123860-7/1



Work Order ID Part ID Release Date Want Date Qty

7/1 COVER **KIT: 1398154**

TRUXEDO COVER COVER 13981 12.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

2123860-7/1

KIT = 1398154 CUT FILE = 13981 VINYL SIDE UP

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 28.768 _____

LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.393 52.885 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:06 AM

LT F 31

LT F 31

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123860-7/1



		Qty Total Addl/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.948 119.697

Release Date Want Date

NEED TIME STUDY

LT F 31

WORK ORDER TRAVELER

WORK ORDER ID: 2123860-8/1

Work Order ID Part ID **Release Date Want Date** Qty

2123860-8/1 **SIDERAILS** 2/1/2022

12.00

KIT: 1398154

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

RAIL 76.750

Qty Total Addl/Less UOM Per Kit **Qty Reqd** Part ID/Sub ID Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

EΑ

1.00 12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.750**

ΑF

Qty Total AddI/Less

0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.792 153.504 12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.750**

TRUXEDO, INC. 1/27/2022 2:06 AM

LT F 31

WORK ORDER TRAVELER NEED TIME STUDY

LT F 31



WORK ORDER ID: 2123860-8/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

1)	N
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Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED '	WEATHER SEAL	_GM_RUBBI	ER_EPDM	FT	12.833	155.54	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.750
* 7 6 . . 7 5 8 *
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	dl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123861/1	1209154	1/27/2022 2/1/2022	12.00

KIT: 1398154

RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs		Start Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 (0.24			

ASSEMBLY - COVER FP 685



Dout ID/Sub ID					ПОМ	Qty		ldl/Less
Part ID/Sub ID					UOW	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	12.00	
1705405	HEADER END P	LUG REAR_RH_	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705310	HEADER END P	LUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	;	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861/1



Work Order ID Part ID		Release Da	ate Want Dat	te	Qty
INDIRECT	12.00	12.00	0.00	0.06	
INDIRECT LABOR					
					Qty Total Addl/Less
LT410 FINL PACK	12.00	12.00	0.00	0.18	0.00

PACKAGING RAIL 76.750

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-1/1



Work Order ID Part ID **Release Date Want Date** Qty

> **HDRSEAL** 2/1/2022 12.00 KIT: 1398154 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	id Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2123861-1/1

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat 127.824

FT 10.469

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-2/1



Work Order ID Part ID Release Date Want Date	Qty
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2123861-2/1 **HDRFR** 2/1/2022

12.00

KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Resources End Qty		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW



Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

12.00 12.00 0.00 0.06 0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:06 AM

LT F 32

NEED TIME STUDY

2/1/2022

LT F 32

WORK ORDER TRAVELER

WORK ORDER ID: 2123861-3/1

* 2 1 2 3 8 6 1 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	End Qty		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.18			

SAW

2123861-3/1

RR HDR 59.688

Part ID/Sub ID

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1/27/2022 2:06 AM

12.00

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-4/1



	Work Order ID Part ID	Part ID Release Date Want Date
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2123861-4/1 **BOWFR** KIT: 1398154 2/1/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	•		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW FP 418

Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ EΑ 2.00

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-5/1



Work Order ID Part ID	Release Date Want Date	Qty

2123861-5/1 BOWFM KIT: 1398154 2/1/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:06 AM

12.00

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123861-6/1



Work Order ID Part ID **Release Date Want Date** Qty 2123861-6/1 **BOWRR**

KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.000

Qty Total Addl/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 32

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1398154

COVER

TRUXEDO COVER COVER 13981 2/1/2022

12.00 RECEIPT LOC: **SHIPPING**

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13981.dxfLÎ

CNC

2123861-7/1

KIT = 1398154 CUT FILE = 13981 VINYL SIDE UP

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 28.768 _____

LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

1 F 033

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.393 52.885 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:06 AM

LT F 32

LT F 32

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123861-7/1



Part ID/Sub ID		Qty Total Addl/Less UOM Per Kit Qty Reqd Mat
1704796	TUBE_POLY .215 OD 1500FT SPL	FT 9.948 119.697

Release Date Want Date

LT F 32

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123861-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2123861-8/1 **SIDERAILS**

KIT: 1398154

2/1/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total Addl/Less UOM Per Kit **Qty Reqd** Part ID/Sub ID Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

EΑ 1.00 12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.750**



ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID UOM Per Kit Qty Reqd Mat 153.504

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.792 12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 76.750**

LT F 32

NEED TIME STUDY

LT F 32

WORK ORDER TRAVELER

WORK ORDER ID: 2123861-8/1

* 2 1 2 3 8 6 1 *

Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	12.833	155.54	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	24.00	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SC	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 76.750
** 7 6 . . 7 5 8 **
DP

Part ID/Sub ID		UOM	Qty Per Kit	Total Addi/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123862/1	1398154	1/27/2022 2/1/2022	6.00

KIT: 1398154

RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED_14-04_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	6.00	6.00	0.0	00 0.1	2		

ASSEMBLY - COVER

FP 685



Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	24.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	12.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	12.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	6.00	
1705405	HEADER END F	LUG REAR_RH_	_MOLDED_	2014_LP	EA	1.00	6.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	6.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	6.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT75		EA	2.00	12.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	FOR HEADER CA	ARD ON LE	GS	EA	1.00	6.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	6.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	6.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	6.00	
LT999 HELPER	6.00	6.00	0.00	0.03		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

1/27/2022 2:06 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862/1



Work Order ID Part ID		Release D	ate Want Dat	te	Qty		
INDIRECT	6.00	6.00	0.00	0.03			
INDIRECT LABOR							
					Qty Total AddI/Less		
LT410 FINL PACK	6.00	6.00	0.00	0.09	0.00		

PACKAGING
RAIL 76.750

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	6.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	6.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	6.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	6.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	42.122
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	12.102
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	35.14
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	6.00
LT400 PACK SCAN	6.00 6.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-1/1

* 2 1 2 3 8 6 2 *

Work Order ID Part ID Release Date Want Date Qty

2123862-1/1 HDRSEAL 2/1/2022 6.00 **KIT: 1398154** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	6.00	6.00	0.0	0.03			

SEAL PREP FP 1121

FR SEAL 62.813

RR SEAL 62.813

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.469 63.912

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-2/1



Work Order ID Part ID Release Date Want Date Qty	
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2123862-2/1 **HDRFR** 2/1/2022

6.00

KIT: 1398154

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW

1705272

FR HDR 59.688

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 6.00 6.00 0.00 0.03

0.50 3.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 6.01

1/27/2022 2:07 AM TRUXEDO, INC.

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-3/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123862-3/1	HDRRR	2/1/2022	6.00

KIT: 1398154

2/1/2022

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09)		

SAW

RR HDR 59.688

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 3.00

1/27/2022 2:07 AM

LT F 33

LT F 33

6.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123862-4/1 **BOWFR** KIT: 1398154 2/1/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09	9		

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00

LT225 BOW ASY

6.00 6.00 0.00 0.03

BOW PREP

FR BOW 59.000



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 12.00 ____

1/27/2022 2:07 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-5/1

Work Order ID Part ID	Release Date Want Date	Qty

2123862-5/1 BOWFM KIT: 1398154 2/1/2022

6.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	6.00	6.00	0.0	0.09			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 6.00 6.00 0.00 0.03 LT225 BOW ASY

BOW PREP

FM BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 12.00 _____

1/27/2022 2:07 AM

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-6/1

Work Order ID Part ID Release Date Want Date	Qty
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2123862-6/1 **BOWRR** 2/1/2022

6.00

KIT: 1398154

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources End Qty		Start Qty Setup		Run Start	Finish	Drawing ID/	
Type		Hrs		Hrs Date	Date		
LT600 SAW	6.00	6.00	0.0	0.0	09		

SAW **FP 418**

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 3.00 ____ 6.00 6.00 0.00 0.03 LT225 BOW ASY

BOW PREP

RR BOW 59.000

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 12.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 33

LT F 33

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123862-7/1 **COVER** 6.00

KIT: 1398154

TRUXEDO COVER **COVER 13981**

2/1/2022

RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	•		Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	6.00	6.00	0.00	0.26			

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CNC

KIT = 1398154**CUT FILE = 13981 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.307 14.384 **LP500 DBND LOOP** 6.00 6.00 0.00 0.86

SEWING MACHINE - DOUBLE NEEDLE (1")

FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.393 26.442 6.00 **LP504 SEW LOGO** 6.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 6.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 36.00 1115357 CONTROL STRAP EΑ 2.00 12.00 **LP508 SEW POLY** 6.00 6.00 0.00 1.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:07 AM

LT F 33

NEED TIME STUDY

LT F 33

WORK ORDER ID: 2123862-7/1

WORK ORDER TRAVELER

* 2 1 2 3 8 6 2 *

Work Order ID Part ID	Release Date Want Date	Qty
•		

 Part ID/Sub ID
 Qty
 Total AddI/Less

 1704796
 TUBE_POLY_.215 OD_1500FT SPL
 FT 9.948 59.849 ______

LT F 33

RECEIPT LOC: SHIPPING

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123862-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123862-8/1
 SIDERAILS
 2/1/2022
 6.00

0.00

0.08

KIT: 1398154
PART ID FOR HEADER CARD ON LEGS

6.00

RMA:

6.00

End Qty Start Qty Setup Run Start Finish Drawing ID/

EΑ

1.00

SAW

Type

RAIL 76.750

Shop Resources

LT600 SAW

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

LT170 RL PNCH1 6.00 6.00 0.00 0.13

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 76.750

ΑF

Qty Total AddI/Less

6.00

LT100 HOOK INST 6.00 6.00 0.00 0.17

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.750

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.792 76.752 ______

LT110 SEAL ASY 6.00 6.00 0.00 0.27

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.750

LT F 33

WORK ORDER TRAVELER NEED TIME STUDY

LT F 33

* 2 1 2 3 8 6 2 *

WORK ORDER ID: 2123862-8/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: THICK TOWARD HOOK

DN

Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	_GM_RUBB	ER_EPDM	FT	12.833	77.77	
1706421	SIDE RAIL E	END PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	12.00	
1706422	SIDE RAIL E	END PLUG_SCRE	W BOSS_RF	I_LT	EA	2.00	12.00	
1702926	VMI CAP SO	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	12.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	24.00	
LT120 RAIL ASY	6.00	6.00	0.00	0.21		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.750

п	п
ı	~

Part ID/Sub ID		UOM	Qty Per Kit		/Less /lat
1705336	HEADER STOP_LT	EA	2.00	12.00 _	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	6.00 _	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	6.00 _	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	6.00 _	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	6.00 _	
1705177	LABEL_2 X 1	EA	1.00	6.014 _	

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123863/1	1398354	1/27/2022 2/1/2022	12.00

KIT: 1398354

1/27/2022 2/1/2022

12.00 RECEIPT LOC: SHIPPING

FORD F-150 6.5FT BED_20-15_LT

RMA:

Shop Resources Type		End Qty Start Qty		Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	00 0	24		

ASSEMBLY - COVER FP 685



Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW	_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER EN	D PLUG REAR_L	.H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER EN	D PLUG REAR_F	RH_MOLDE	D_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	D PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED	RETAINER LOOF	SHORT7	75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART	D FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAF	RT ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	RT ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAI	RT ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAI	RT ID FOR HEAD	ER CARD C	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

LT F 34

WORK ORDER TRAVELER

WORK ORDER ID: 2123863/1

NEED TIME STUDY

LT F 34



Work Order ID Par	Release Da	Release Date Want Date				Qty		
INDIRECT	12.00	12.00	0.00	0.06	_			
INDIRECT LABOR								
					Qty	Total	AddI/Less	
					0.00			

0.00

0.18

12.00

PACKAGING
RAIL 76.375

LT410 FINL PACK

12.00

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EΑ	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-1/1



Work Order ID Part ID Release Date Want Date Qty

2123863-1/1 HDRSEAL 2/1/2022 12.00 **KIT: 1398354** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	id Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 62.875

RR SEAL 62.875

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP F

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.479 127.951

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-2/1

* 2	1	2	3	8	6	3	*

Work Order ID	Part ID	Release Date Want Date	Qty
2123863-2/1	HDRFR	2/1/2022	12.00

2123863-2/1 **HDRFR** KIT: 1398354 2/1/2022

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.750

			Qty	i otai <i>i</i>	addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EΑ	0.50	6.00	0

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-3/1

* 2 1 2 3 8 6 3 *

Work Order ID Part ID Release Date Want Date Qty

2123863-3/1 HDRRR 2/1/2022 12.00 **KIT: 1398354** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

RR HDR 59.750

Part ID/Sub ID

Compared to the second of th

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123863-4/1



12.00

Work Order ID Part ID Release Date Want Date Qty	
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KIT: 1398354

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123863-4/1

FR BOW 59.125

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______

LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

FR BOW 59.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EA 2.00 24.00 _____

1/27/2022 2:07 AM

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-5/1

Work Order ID Part ID Release Date Want Date	Qty
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2123863-5/1 **BOWFM** KIT: 1398354 2/1/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 59.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:07 AM

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-6/1



Work Order ID Part ID Release Date Want Date	Qty
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2123863-6/1 KIT: 1398354 2/1/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.06

0.50

LT225 BOW ASY

12.00 12.00 0.00

6.00

BOW PREP

RR BOW 59.125

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 34

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

2/1/2022

WORK ORDER ID: 2123863-7/1

* 2 1 2 3 8 6 3 *

Work Order ID Part ID Release Date Want Date Qty

7/1 COVER **KIT: 1398354**

_

12.00 RECEIPT LOC: **SHIPPING**

TRUXEDO COVER COVER 13983 **RMA**:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13983.dxfzÎ

CNC

2123863-7/1

KIT = 1398354 CUT FILE = 13983 VINYL SIDE UP

Part ID/Sub ID

1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.304 28.724 _____

LP500 DBND LOOP 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.372 52.632 12.00 **LP504 SEW LOGO** 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 72.00 1115357 CONTROL STRAP EΑ 2.00 24.00 **LP508 SEW POLY** 12.00 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:07 AM

LT F 34

LT F 34

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123863-7/1



		Qty Total AddI/Less
Part ID/Sub ID		UOM Per Kit Qty Reqd Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.958 119.822

Release Date Want Date

LT F 34

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123863-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123863-8/1 **SIDERAILS** 2/1/2022

12.00

KIT: 1398354

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

RAIL 76.375

Qty Total Addl/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

EΑ

1.00 12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 76.375**

ΑF

Qty Total AddI/Less

0.00

LT100 HOOK INST

12.00

12.00

0.00

0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

Part ID/Sub ID

AddI/Less Total Qty Reqd Mat

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

UOM Per Kit FT 12.729

Qtv

152.748

LT110 SEAL ASY

12.00

12.00

0.00

0.55

RAIL - SEAL APPLICATION FP 1109 & 1110

RAIL 76.375

LT F 34

NEED TIME STUDY

LT F 34

WORK ORDER ID: 2123863-8/1

WORK ORDER TRAVELER



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1704091	EXTRUDED '	WEATHER SEAL	GM_RUBB	ER_EPDM	FT	12.771	154.782	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	SIDE RAIL END PLUG_SCREW BOSS_RH_LT			EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8			EA	4.00	48.00		
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 76.375

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864/1



Work Order II	D Part ID	Release Date Want Date	Qty
2123864/1	1331054	1/27/2022 3/2/2022	1.00
	KIT: 1331054		RECEIPT LOC: SHIPPING

FORD RANGER DC 5FT BED_22-19_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02	2		

ASSEMBLY - COVER FP 685

FR HDR 52.750



RR HDR 52.750

RR BOW 52.125

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	2.00	
1115355	RETAINER ST	RAP ASSY_12 LO	G_LP		EA	2.00	2.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	1.00	
1705405	HEADER END	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	1.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	1.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	N LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	1.00	
Sub ID 6 COVER	TRUXEDO CO	/ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	1.00	1.00	0.00	0.00			

1/27/2022 2:08 AM

LT F 35

NEED TIME STUDY

LT F 35

Qty

0.00

WORK ORDER TRAVELER

WORK ORDER ID: 2123864/1

0.00



Total AddI/Less

Work Order ID Part ID	Release Date Want Date	Qty
INDIRECT LABOR		

0.00

PACKAGING

LT410 FINL PACK

1.00

1.00

Part ID/Sub ID		LIOM	Qty Per Kit	Total Addi/Les	S
Part ID/Sub ID		UOW	Per Kit	Qty Reqd Mat	
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00	
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	1.00	
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00	
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00	
1118420	EXTRUDED BULKHEAD SEAL_RBR_VER 1.1_55.625	EA	1.00	1.00	
1118451	BAG HDW_FORD RANGER BULKHEAD SEAL	EA	1.00	1.00	
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02	_
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017	
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	9.371	
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00	
LT400 PACK SCAN	1.00 1.00 0.00 0.00		-		

SCAN ONLY

Qty Total AddI/Less 0.00

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-1/1



Work Order ID Part ID **Release Date Want Date** Qty

> **HDRSEAL** 3/2/2022 1.00 KIT: 1331054 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

2123864-1/1

Total AddI/Less

Mat

Qty

Part ID/Sub ID UOM Per Kit Qty Reqd 1704787 FT

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP 9.313 9.476

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-2/1



Work Order ID Part ID Release Date Want Date Qty

2123864-2/1 **HDRFR** 3/2/2022

1.00

KIT: 1331054

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW

FR HDR 52.750

			Qty	lotal	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	l Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EΑ	0.50	0.5	60

LT200 HEADERS

1.00 1.00 0.00 0.01

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EΑ 1.00 1.002 _____

LT F 35

LT F 35

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-3/1

* 2 1 2 3 8 6 4 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1331054

3/2/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

2123864-3/1

RR HDR 52.750

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:08 AM

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-4/1



Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1331054

3/2/2022

1.00

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0	1		

SAW FP 418

2123864-4/1



		Qty	lotai	Addi/Less
Part ID/Sub ID		UOM Per l	Kit Qty Red	qd Mat
1706078	EXTRUDED AL BOW TUBE LOOP ALIGN BLK 9FT10	EA 0	.50 0	.50

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10 EA

0.50 0.50 _____

1.00 1.00 0.00 LT225 BOW ASY 0.01

BOW PREP

FR BOW 52.125



	Qty	Total	Addl/Less
Part ID/Sub ID	UOM Per Kit	Qty Requ	d Mat

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH 1110934

EΑ 2.00 2.00

1/27/2022 2:08 AM

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-5/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123864-5/1	BOWRR	3/2/2022	1.00

2123864-5/1 **BOWRR** KIT: 1331054 3/2/2022

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706078 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_9FT10 EA 0.50 0.50 ____ 1.00 1.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 52.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 2.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123864-6/1

LT F 35

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-6/1



Release Date Want Date Work Order ID Part ID Qty

KIT: 1331054

COVER

3/2/2022

1.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0.04			

ÌS:\CutFiles\13000\13310.dxfRÎ

CNC

KIT = 1331054 **CUT FILE = 13310 VINYL SIDE UP**

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.774 1.844 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 3.313 3.324 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO)

FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 1.00 4.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 0.00 1.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 52.750



1/27/2022 2:08 AM

LT F 35

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 35

WORK ORDER ID: 2123864-6/1

Work Order ID	Part ID			Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	AddI/Less Mat
1704796	TUBE I	POLY .215 OD 1500FT SPL	FT	8.792	8.81	6

LT F 35

RECEIPT LOC: SHIPPING

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123864-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123864-7/1 **SIDERAILS** 3/2/2022 1.00

> KIT: 1331054 PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

RAIL 57.313

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 0.667 0.667

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_16FT5

1.00 0.00 LT170 RL PNCH1 1.00 0.02

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 57.313

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST 1.00 1.00 0.00 0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 9.552 9.552 LT110 SEAL ASY 1.00 1.00 0.00 0.05

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 57.313**

TRUXEDO, INC. 1/27/2022 2:08 AM

LT F 35

WORK ORDER TRAVELER NEED TIME STUDY

LT F 35



WORK ORDER ID: 2123864-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: NARROW TOWARD HOOK

Part ID/Sub ID					ПОМ	Qty Per Kit	Total A Qty Regd	ddl/Less Mat
Tart ID/Sub ID					CON	i ei ixit	Qty Nequ	wat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBB	ER_EPDM	FT	9.594	9.69	
1706421	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCRI	EW BOSS_RH	i_LT	EA	2.00	2.00	
1706547	SCREW_PN	I HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04				

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 57.313 * 5 7 . 3 1 3 * DO

Part ID/Sub ID		UOM	Qty Per Kit	Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1702926	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123865/1	1345754	1/27/2022 2/2/2022	2.00

KIT: 1345754

RECEIPT LOC: SHIPPING

TOYOTA TUNDRA 6.5FT BED_21-07_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	2.00	2.00	0.0	0.04			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	8.00	
1703455	CAP SCREW_SC	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	4.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	4.00	
1705404	HEADER END P	_UG REAR_LH_	MOLDED_2	2014_LP	EA	1.00	2.00	
1705405	HEADER END P	_UG REAR_RH_	MOLDED_	2014_LP	EA	1.00	2.00	
1705310	HEADER END P	_UG_FRONT_RI	H_LT		EA	1.00	2.00	
1705311	HEADER END P	_UG_FRONT_L	1_LT		EA	1.00	2.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75		EA	2.00	4.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	RD ON LE	GS	EA	1.00	2.00	
Sub ID 2 HDRFR	FR HDR PART I	FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 3 HDRRR	RR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 5 BOWFM	FM BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 6 BOWRR	RR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	2.00	
Sub ID 7 COVER	TRUXEDO COVE	R			EA	1.00	2.00	
LT999 HELPER	2.00	2.00	0.00	0.01		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:08 AM

LT F 36

WORK ORDER TRAVELER

WORK ORDER ID: 2123865/1

NEED TIME STUDY

LT F 36



Work Order ID Pa	rt ID	Release D	Release Date Want Date				Qty		
INDIRECT	2.00	2.00	0.00	0.01	_				
INDIRECT LABOR	R								
					Qty	Total	AddI/Less		
					0.00				

0.00

0.03

PACKAGING RAIL 76.000

LT410 FINL PACK

2.00

2.00

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	2.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	2.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	2.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EΑ	1.00	2.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	14.041
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	4.034
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	11.713
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	2.00
LT400 PACK SCAN	2.00 2.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:08 AM

LT F 36

LT F 36

2.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123865-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123865-1/1 **HDRSEAL** KIT: 1345754

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	2.00	2.00	0.	0.0	1		

SEAL PREP FP 1121

Part ID/Sub ID

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty

Total AddI/Less UOM Per Kit Qty Reqd Mat

FT 10.50 21.368

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-2/1

*	2 1	2	3	8	6	5	*

Work Order ID	Part ID	Release Date Want Date	Qty
2123865-2/1	HDRFR	2/2/2022	2.00

HDRFR

2/2/2022

KIT: 1345754

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

FR HDR 59.813

		Qty	lotal Ad	Idi/Less
Part ID/Sub ID		UOM Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL HEADER LT FRONT 2014 10FT9	EA 0.50	1.00	

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 2.00

2.00 0.00 0.01 EΑ 0.50 1.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 2.003

TRUXEDO, INC. 1/27/2022 2:08 AM

LT F 36

LT F 36

2.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-3/1

* 2 1 2 3 8 6 5 *

Work Order ID Part ID Release Date Want Date Qty

2123865-3/1 HDRRR 2/2/2022 **KIT: 1345754** 2/2/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.03			

SAW

RR HDR 59.938

Part ID/Sub ID

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1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-4/1



Work Order ID Part ID Release Date Want Date	Qty
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2123865-4/1 KIT: 1345754 2/2/2022

2.00

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	3		

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

LT225 BOW ASY

2.00 2.00 0.00 0.01 0.50 1.00 ____

BOW PREP

FR BOW 59.125



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 4.00 ____

1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-5/1

Work Order ID Part ID Release Date Want Date	Qty
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2123865-5/1 KIT: 1345754 2/2/2022

2.00

BOWFM

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	03		

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

FM BOW 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 4.00 _____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:08 AM

LT F 36

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-6/1

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123865-6/1 **BOWRR** 2/2/2022

2.00

KIT: 1345754

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Sta Hrs Dat	 Drawing ID/
LT600 SAW	2.00	2.00	0.0	00 0	.03	

SAW **FP 418**

RR BOW 59.250

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.00 ____ 2.00 2.00 0.00 0.01 LT225 BOW ASY

BOW PREP

RR BOW 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 4.00

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-7/1

* 2 1 2 3 8 6 5 *

 Work Order ID
 Part ID
 Release Date
 Want Date
 Qty

 2123865-7/1
 COVER
 2/2/2022
 2.00

KIT: 1345754

TRUXEDO COVER COVER 13457 RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	2.00	2.00	0.0	0 0.09			

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CNC

KIT = 1345754 CUT FILE = 13457 VINYL SIDE UP

 Part ID/Sub ID
 Qty UOM Per Kit
 Total AddI/Less Qty Reqd
 Mat

 1706501
 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1
 YD
 2.293
 4.766

 LP500 DBND LOOP
 2.00
 2.00
 0.00
 0.29

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.351 8.73 2.00 **LP504 SEW LOGO** 2.00 0.00 0.17

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM** Per Kit Qty Regd Mat 1110935 VELCRO HOOK NYLON BLACK 1 X 3.5 SEW ON EΑ 6.00 12.00 **CONTROL STRAP** 1115357 EΑ 2.00 4.00 1705442 LOGO GATOR LT EΑ 1.00 2.00 **LP508 SEW POLY** 2.00 0.00 0.50

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE) FP 699





1/27/2022 2:08 AM

LT F 36

LT F 36

Qty

WORK ORDER TRAVELER

Work Order ID Part ID

NEED TIME STUDY

WORK ORDER ID: 2123865-7/1



Part ID/Sub ID		Qty UOM Per Kit	Total AddI/Less Qtv Read Mat
Tart IB/Oab IB		OOM 1 CI KIL	Qty Nequ Mat
1704796	TUBE POLY .215 OD 1500FT SPL	FT 9.979	20.012

Release Date Want Date

LT F 36

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123865-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123865-8/1
 SIDERAILS
 2/2/2022
 2.00

KIT: 1345754
PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	2.00	2.00	0.0	0.0	03		

SAW

RAIL 76.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

LT170 RL PNCH1 2.00 2.00 0.00 0.04

RAIL FABRICATION - PUNCH

FP 1107 & 1108

RAIL 76.000

ΑF

Qty Total AddI/Less

2.00

LT100 HOOK INST 2.00 2.00 0.00 0.06

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.000

EΑ

1.00

Part ID/Sub ID

Output

LT110 SEAL ASY 2.00 2.00 0.00 0.09

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.000 TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 36

WORK ORDER TRAVELER

WORK ORDER ID: 2123865-8/1

NEED TIME STUDY

LT F 36

Work Order ID Part ID **Release Date Want Date** Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit		ddl/Less Mat
1704091	EXTRUDED	WEATHER SEA	L_GM_RUBBI	ER_EPDM	FT	12.708	25.671	
1706421	SIDE RAIL E	END PLUG_SCRE	EW BOSS_LH	_LT	EA	2.00	4.00	
1706422	SIDE RAIL E	END PLUG_SCRE	EW BOSS_RH	I_LT	EA	2.00	4.00	
1702926	VMI CAP SO	CREW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	4.00	
1706547	SCREW_PN	NHEAD_SQ DR_	6-32 X 3/8		EA	4.00	8.00	
LT120 RAIL ASY	2.00	2.00	0.00	0.07				

RAIL - ASSEMBLY FP 1109 & 1110 **RAIL 76.000** DP

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	4.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	2.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	2.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	2.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	2.00
1705177	LABEL_2 X 1	EA	1.00	2.005

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866/1



Work Order II	D Part ID	Release Date Want Date	Qty
2123866/1	1345854	1/27/2022 2/2/2022	8.00

KIT: 1345854

2 21212022

RECEIPT LOC: SHIPPING

TOYOTA TUNDRA 6.5FT BED W/TRAC_21-07_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	8.00	8.00	0.0	0.16			

ASSEMBLY - COVER FP 685

FR HDR 59.813

FR BOW 59.125

RR HDR 59.938 * 5 9 . 9 3 8 * FM BOW 59.250



RR BOW 59.250

Addl/Less

Otv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	T RETAINER CL	IP_1/8		EA	4.00	32.00	
1703455	CAP SCREW_SC	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	16.00	
1115355	RETAINER STRA	AP ASSY_12 LG	_LP		EA	2.00	16.00	
1705404	HEADER END P	LUG REAR_LH_	MOLDED_2	2014_LP	EA	1.00	8.00	
1705405	HEADER END P	LUG REAR_RH_	MOLDED_	2014_LP	EA	1.00	8.00	
1705310	HEADER END P	LUG_FRONT_RI	H_LT		EA	1.00	8.00	
1705311	HEADER END P	LUG_FRONT_L	H_LT		EA	1.00	8.00	
1705192	EXTRUDED RET	AINER LOOP_S	HORT75		EA	2.00	16.00	
Sub ID 1 HDRSEAL	SEAL PART ID F	OR HEADER CA	ARD ON LE	GS	EA	1.00	8.00	
Sub ID 2 HDRFR	FR HDR PART II	FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 3 HDRRR	RR HDR PART II	O FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 4 BOWFR	FR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 5 BOWFM	FM BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 6 BOWRR	RR BOW PART I	D FOR HEADER	CARD ON	LEGS	EA	1.00	8.00	
Sub ID 7 COVER	TRUXEDO COVE	ER			EA	1.00	8.00	
LT999 HELPER	8.00	8.00	0.00	0.04		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 37

NEED TIME STUDY

LT F 37

WORK ORDER TRAVELER

WORK ORDER ID: 2123866/1

*	2	1	2	3	8	6	6	*	

Work Order ID Part ID		Release D	ate Want Dat	te	Qty
INDIRECT	8.00	8.00	0.00	0.04	
INDIRECT LABOR					
					Qty Total AddI/Less
LT410 FINL PACK	8.00	8.00	0.00	0.12	0.00

PACKAGING RAIL 76.000

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	8.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	8.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	8.00
1118480	BAG HDW_07 TUNDRA W/TRAC_ANTI-RT_LT	EA	1.00	8.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	56.162
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	16.136
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	14.00	112.448
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	8.00
LT400 PACK SCAN	8.00 8.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123866-1/1 **HDRSEAL** 2/2/2022 8.00 KIT: 1345854 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	8.00	8.00	0.	00 0	.04		

SEAL PREP FP 1121

Total AddI/Less

Qty

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT

UOM Per Kit Qty Reqd Mat 10.50 85.471

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-2/1



Work Order ID Part ID Release Date Want Date Q	Qty
------------------------------------------------	-----

2123866-2/1 **HDRFR** 2/2/2022

8.00

KIT: 1345854

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.00	0.12			

SAW

1705272

FR HDR 59.813

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 8.00 8.00 0.00 0.04

0.50 4.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 8.014

1/27/2022 2:09 AM TRUXEDO, INC.

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-3/1

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1345854

2/2/2022

8.00

HDRRR

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0.12	2		

SAW

2123866-3/1

RR HDR 59.938

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9

0.50

4.00

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 37

LT F 37

8.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-4/1

* 2 1 2 3 8 6 6 *

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1345854

2/2/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.12			

SAW FP 418

2123866-4/1

FR BOW 59.12

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079

EXTRUDED AL BOW TUBE LOOP ALIGN BLK 10FT8 EA 0.50 4.00

LT225 BOW ASY

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 ______ 8.00 8.00 0.00 0.04

BOW PREP

FR BOW 59.125

* 5 9 1 2 5 *

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 16.00 ______

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-5/1



1/27/2022 2:09 AM

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1345854

2/2/2022

8.00

BOWFM

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.00	0.12			

SAW **FP 418**

2123866-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

FM BOW 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 16.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:09 AM

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-6/1

Work Order ID Part ID **Release Date Want Date** Qty **BOWRR**

2123866-6/1 KIT: 1345854 2/2/2022

8.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	00 0.1	2		

SAW **FP 418**

RR BOW 59.250

Qty Total Addl/Less **UOM Per Kit Qty Reqd** Part ID/Sub ID

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 4.00 8.00 8.00 0.00 0.04 LT225 BOW ASY

BOW PREP

RR BOW 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 EΑ 2.00 16.00

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-7/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123866-7/1	COVER	2/2/2022	8.00

KIT: 1345854

2/2/2022

8.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	8.00	8.00	0.0	0.3	5		

ÌS:\CutFiles\13000\13458.dxfBÎ

CNC

KIT = 1345854 CUT FILE = 13458 VINYL SIDE UP

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddi/Less Mat
1706501	FABRIC_PC	LYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.293	19.063	
LP500 DBND LOOP	8.00	8.00	0.00	1.14				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

						Qty	i otai A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.351	34.919	
LP504 SEW LOGO	8.00	8.00	0.00	0.67		_		

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1110935	VELCRO HC	LCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				6.00	48.00	
1115357	CONTROL S	STRAP			EA	2.00	16.00	
1705442	LOGO_GAT	LOGO_GATOR_LT				1.00	8.00	
LP508 SEW POLY	8.00	8.00	0.00	2.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 37

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-7/1



Work Order ID	Part ID	Release Date Want Date		Qty			
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	AddI/Less Mat	
1704796	TUBE	POLY215 OD_1500FT SPL	FT	9.979	80.049	9	

LT F 37

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123866-8/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123866-8/1
 SIDERAILS
 2/2/2022
 8.00

KIT: 1345854
PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	8.00	8.00	0.0	0 0.11			

SAW

RAIL 76.000

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706427 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW

BOSS_LT_13FT2

LT170 RL PNCH1 8.00 8.00 0.00 0.18

RAIL FABRICATION - PUNCH FP 1107 & 1108

RAIL 76.000

* 7 6 . 8 8 8 *

AF

Qty Total Addl/Less

8.00

LT100 HOOK INST 8.00 8.00 0.00 0.23

8.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

HOOK 76.000

0.36

EΑ

1.00

Part ID/Sub ID

1705156

HOOK MOLDED_JX POWER HOOK_BLACK_1.00

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 12.667 101.336 ______

0.00

8.00

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 76.000

LT110 SEAL ASY

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 37

LTF37
NEED TIME STUDY

WORK ORDER TRAVELER

WORK ORDER ID: 2123866-8/1

Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: THICK TOWARD HOOK

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704091	EXTRUDED	WEATHER SEAL	L_GM_RUBB	ER_EPDM	FT	12.708	102.683	
1706421	SIDE RAIL E	END PLUG_SCRE	W BOSS_LH	_LT	EA	2.00	16.00	
1706422	SIDE RAIL E	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				2.00	16.00	
1702926	VMI CAP SO	VMI CAP SCREW_HEX HD_5/16-18 X 7/8 LG				2.00	16.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	32.00	
LT120 RAIL ASY	8.00	8.00	0.00	0.29		_		

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	16.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	8.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	8.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	8.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	8.00
1705177	LABEL_2 X 1	EA	1.00	8.019

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867/1



Work Order ID	Part ID	Release Date Want Date Qty			
2123867/1	1345954 KIT: 1345954	1/27/2022 2/2/20	022 12.00 RECEIPT LOC: SHIPPING		

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.250



HELPER CARD

RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					ПОМ	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADED INICE	RT RETAINER C	I ID 1/Ω		EA	4.00	48.00	wat
			_					
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 LO	3_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	I_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LI	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD OI	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	Addl/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:09 AM

LT F 38

NEED TIME STUDY

LT F 38

WORK ORDER TRAVELER

WORK ORDER ID: 2123867/1

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

INDIRECT LABOR

Qty Total AddI/Less 0.00 LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29\	V X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CAR	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Total AddI/Less Qty 0.00

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-1/1



Work Order ID Part ID Release Date Want Date Qty

2123867-1/1 HDRSEAL 2/2/2022 12.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.0	0.06			

SEAL PREP FP 1121

FR SEAL 62.375

RR SEAL 62.37

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.396 126.933

1/27/2022 2:09 AM

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-2/1



Work	Order ID P	Part ID	Release Date Want Date	Qty

2123867-2/1

HDRFR

2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.18			

SAW

FR HDR 59.250

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS

12.00 12.00 0.00

0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02

1/27/2022 2:09 AM TRUXEDO, INC.

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-3/1



12.00

Work Order ID Part ID **Release Date Want Date** Qty

2123867-3/1

2/2/2022

HDRRR KIT: 1345954 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

RR HDR 59.250

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-4/1



12.00

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

KIT: 1345954

2/2/2022 RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123867-4/1

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:09 AM

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-5/1



Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123867-5/1 KIT: 1345954 2/2/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123867-6/1

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-6/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

2/2/2022

12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

COVER

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.974 24.612 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 3.712 44.687 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 48.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 0.00 **LP508 SEW POLY** 12.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250

RR ROD 59.250

TRUXEDO, INC. 1/27/2022 2:09 AM

LT F 38

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-6/1



Work Order ID	Part ID Release Date Want Date				Qty				
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat			
1704796	TUBE_P	OLY215 OD_1500FT SPL	FT	9.875	118.8	2			

LT F 38

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123867-7/1



Work Order ID Part ID **Release Date Want Date** Qty 2123867-7/1 **SIDERAILS**

KIT: 1345954

2/2/2022

12.00 RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

0.667

0.00

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**



ΑF

Qty Total AddI/Less

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 10.75 129.00

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 38

WORK ORDER TRAVELER NEED TIME STUDY

LT F 38



WORK ORDER ID: 2123867-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddi/Less Mat
1704065	EXTRUDED \	WEATHER SEAL	L_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

NEED TIME STUDY

WORK ORDER ID: 2123868/1

WORK ORDER TRAVELER



LT F 39

Work Order ID	Part ID	Release Date Want Date	Qty
2123868/1	1345954 KIT: 1345954	1/27/2022 2/2/2022	12.00 RECEIPT LOC: SHIPPING
	DODGE R	AM 1500 5FT7 BED_18-09_LT	

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0.24	1		

ASSEMBLY - COVER FP 685



HELPER CARD

12.00

INDIRECT

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	T RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END F	LUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END F	LUG REAR_RH_	_MOLDED	D_2014_LP	EA	1.00	12.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	75	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON L	_EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD C	ON LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

Qty	Total	Addl/Less
0.00		

0.00

0.06

12.00

1/27/2022 2:10 AM

LT F 39

WORK ORDER ID: 2123868/1

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

* 2 1 2 3 8 6 8 *

Work Order ID Part ID Release Date Want Date Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 64.500

			Qty	Total AddI/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN 3 914YDS	X FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-1/1



Work Order ID Part ID Release Date Want Date Qty

2123868-1/1 HDRSEAL 2/2/2022 12.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 62.375

RR SEAL 62.37

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat
FT 10.396 126.933

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-2/1



Work Order ID Part ID Release Date Want Date Qty	
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2123868-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

FR HDR 59.250

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS 12.00 12.00 0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-3/1

* 2 1 2 3 8 6 8 *

12.00

Work Order ID Part ID Release Date Want Date Qty

2123868-3/1 HDRRR 2/2/2022 **KIT: 1345954** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123868-4/1



12.00

Work Order ID Part ID Release Date Want Date	Qty
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KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123868-4/1

						Qty	ıotai	Addi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Requ	d Mat
4700070	EV/TBUBED 41	DOW TUBE	1 0 0 0 11 10 11	D1.14	10570 5 1	0.50		

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 6.00 _____ 1706079 0.50 12.00 12.00 LT225 BOW ASY 0.00 0.06

BOW PREP

FR BOW 58.625



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-5/1



Work Order ID Part ID Release Date Want Date	Qty
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KIT: 1345954

2/2/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123868-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 24.00 ____ VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123868-6/1

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-6/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

COVER

2/2/2022 12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0.52			

ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.974 24.612 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 3.712 44.687 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 48.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 0.00 **LP508 SEW POLY** 12.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250

RR ROD 59.250

1/27/2022 2:10 AM

LT F 39

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-6/1



Work Order ID	Part ID	Release Date Want Date		Qty			
·-				Qty	Total	Addl/Less	_
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_P	OLY215 OD_1500FT SPL	FT	9.875	118.8	2	

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123868-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

SIDERAILS

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2123868-7/1



Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

EA 0.667

8.00

LT170 RL PNCH1

12.00

12.00

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.500

* 6 4 . 5 % % *

ΑF

Qty Total AddI/Less 0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

LT100 HOOK INST

HOOK 64.500

0.34

Part ID/Sub ID

Output

0.00

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 **LT110 SEAL ASY** 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 2:10 AM

LT F 39

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 39

Qty

WORK ORDER ID: 2123868-7/1

* 2 1 2 3 8 6 8 *

Work Order ID Part ID	Release Date Want Date	



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED V	WEATHER SEAL	_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN I	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123869/1	1345954 KIT: 1345954	1/27/2022 2/2/2022	12.00 RECEIPT LOC: SHIPPING
	DODGE RA	AM 1500 5FT7 BED_18-09_LT	

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.250



HELPER CARD

RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					ПОМ	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705364	HEADED INICE	RT RETAINER C	I ID 1/Ω		EA	4.00	48.00	wat
			_					
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 LO	3_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	I_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_F	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_L	.H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LI	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADE	R CARD OI	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869/1



Work Order ID Part ID Relea	se Date Want Date Qty	
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INDIRECT LABOR

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR ⁻	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29V	V X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARE	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-1/1

* 2 1 2 3 8 6 9 *

Work Order ID Part ID Release Date Want Date Qty

HDRSEAL 2/2/2022 12.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2123869-1/1

FR SEAL 62.375

RR SEAL 62.37.

Part ID/Sub ID

Compared to the process of the proc

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-2/1



Work Order ID Part ID Release Date Want Date Qty	
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2123869-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.250

Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd**

1705272 LT200 HEADERS EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 12.00 12.00 0.00 0.06

0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02 _____

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-3/1

* 2 1 2 3 8 6 9 *

 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123869-3/1
 HDRRR
 2/2/2022
 12.00

1 HDRRR 2/2/2022 12.00 **KIT: 1345954** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

2123869-4/1 **BOWFR** 2/2/2022

KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-5/1

Work Order ID Part ID Release Date Want Date	Qty
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2123869-5/1 **BOWRR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ____ 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-6/1



	Work Order ID Part ID	Release Date Want Date
--	-----------------------	------------------------

2123869-6/1 KIT: 1345954 2/2/2022

12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

COVER

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0.52			

ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 1.974 24.612 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 3.712 44.687 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 48.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 0.00 **LP508 SEW POLY** 12.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250

RR ROD 59.250

1/27/2022 2:10 AM

LT F 40

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-6/1



Work Order ID	Part ID	t ID Release Date Want Date			Qty			
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat		
1704796	TUBE_PO	LY215 OD_1500FT SPL	FT	9.875	118.8	2		

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123869-7/1



Work Order ID Part ID **Release Date Want Date** Qty

2123869-7/1 **SIDERAILS** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**

ΑF

Qty Total AddI/Less

LT100 HOOK INST

12.00

12.00

0.00

0.34

0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 129.00

12.00 LT110 SEAL ASY 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:11 AM

Release Date Want Date

LT F 40

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 40

Qty

WORK ORDER ID: 2123869-7/1

* 2 1 2 3 8 6 9 *

Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED V	WEATHER SEAI	L_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	1_LT	EA	2.00	24.00	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 & * * *
DL

Part ID/Sub ID		UOM	Qty Per Kit		dl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

WORK ORDER TRAVELER NEED TIME STUDY

LT F 41

WORK ORDER ID: 2123870/1

Work Order ID Part ID

Release Date Want Date

Qty

2123870/1

1345954

1/27/2022

2/2/2022

12.00

RECEIPT LOC: SHIPPING

KIT: 1345954

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.250

FR BOW 58.625

HELPER CARD

INDIRECT

RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER CI	_IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X ²	I 1/4 LG		EA	2.00	24.00	
1115355	RETAINER STE	RAP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END I	PLUG REAR_LH_	_MOLDED_	_2014_LP	EA	1.00	12.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END I	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END I	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON LE	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD ON	I LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO\	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

Qty	Total	AddI/Less
0.00		

0.00

0.06

12.00

12.00

1/27/2022 2:11 AM

LT F 41

WORK ORDER TRAVELER

WORK ORDER ID: 2123870/1

NEED TIME STUDY

LT F 41

* 2 1 2 3 8 7 % *

Work Order ID Part ID Release Date Want Date Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING
RAIL 64.500

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN > 914YDS	(FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-1/1

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1345954

2/2/2022

12.00

HDRSEAL

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

2123870-1/1

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

10.396

126.933

WORK ORDER TRAVELER

WORK ORDER ID: 2123870-2/1

NEED TIME STUDY

LT F 41

Work Order ID	Part ID	Release Date Want Date	Qty
2123870-2/1	HDRFR	2/2/2022	12.00

2123870-2/1 HDRFR 2/2/2022 **KIT: 1345954** RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FR HDR 59.250

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 EA 0.50 6.00 _____

LT200 HEADERS 12.00 12.00 0.00 0.06

HEADER PREP FP 1121 FR HDR 59.250

RR HDR 59.250

FR SEAL 62.375

EΑ

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

12.02 _____

1.00

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123870-3/1



12.00

RECEIPT LOC:

Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	En	d Qty S	Start Qty Setup Hrs		Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123870-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1345954

2/2/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123870-4/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ EΑ 2.00

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-5/1

Work Order ID Part ID	Release Date Want Date	Qty
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2123870-5/1 **BOWRR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00

2123870-6/1

LT F 41

NEED TIME STUDY

LT F 41

WORK ORDER TRAVELER

WORK ORDER ID: 2123870-6/1

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1345954

COVER

TRUXEDO COVER

2/2/2022

12.00 RECEIPT LOC: SHIPPING

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0 0.52	2		



ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

						Qty	Total A	ddi/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	24.612	
LP500 DBND LOOP	12.00	12.00	0.00	1.71				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

						Qty	i otai 🔑	dal/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00				

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				EA	4.00	48.00	
1115357	CONTROL STRAP				EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





1/27/2022 2:11 AM

LT F 41

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-6/1



Work Order ID	Part ID	Release Date Want Date			Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat	
1704796	TUBE P	OLY .215 OD 1500FT SPL	FT	9.875	118.8	2	

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123870-7/1



 Work Order ID
 Part ID
 Release Date Want Date
 Qty

 2123870-7/1
 SIDERAILS
 2/2/2022
 12.00

KIT: 1345954
PART ID FOR HEADER CARD ON LEGS

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0 0.1	6		

SAW

RAIL 64.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW EA 0.667 8.00

BOSS_LT_16FT5

12.00

LT170 RL PNCH1 12.00 12.00 0.00 0.27

12.00

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.500

* 6 4 . 5 % % *

ΑF

Qty Total AddI/Less
0.00

RAIL - HOOK INSTALLATION

FP 1109 & 1110

LT100 HOOK INST

0.34

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 129.00 12.00 12.00 LT110 SEAL ASY 0.00 0.55

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 2:11 AM

LT F 41

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 41

NEED TIME



WORK ORDER ID: 2123870-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1704065	EXTRUDED \	WEATHER SEA	L_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 64.500

11	

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871/1



Work Order ID Part ID		Release Date Want Date	Qty		
2123871/1	1345954	1/27/2022 2/2/2022	12.00		
	KIT: 12/505/		DECEIDT I OC: SHIDDING		

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.250



HELPER CARD

RR HDR 59.250

RR BOW 58.625

						Qty		ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INS	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW	_SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER S	TRAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER EN	D PLUG REAR_I	LH_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER EN	D PLUG REAR_I	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER EN	D PLUG_FRONT	T_RH_LT		EA	1.00	12.00	
1705311	HEADER EN	D PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED I	RETAINER LOO	P_SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART I	D FOR HEADER	R CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAF	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	RT ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PAI	RT ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO C	OVER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

					Qty	Total	Addl/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871/1



Work Order ID Part ID Release Date Want Date Qty	
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INDIRECT LABOR

PACKAGING RAIL 64.500

						Qty	Total A	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	12.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	12.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	.U_SHORT_1	.1	EA	1.00	12.00	
1706362	AL CLAMP	ASSY_(6)_ANTI-R	T_LT		EA	1.00	12.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SEA	ALING_CLR ⁻	TAPE_3IN X	FT	7.00	84.244	
1704548	LABEL_ZEE	BRA_4 X 5			EA	2.00	24.204	
1705830	PAPER PAG	CKING_2 PYL_29\	N X 920FT_4	4/44 LB	FT	9.333	112.448	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CARI	ON LEGS		EA	1.00	12.00	
LT400 PACK SCAN	12.00	12.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123871-1/1 **HDRSEAL** KIT: 1345954 2/2/2022

12.00

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.	0.0	6		

SEAL PREP FP 1121

Part ID/Sub ID

UOM Per Kit Qty Reqd

Qty

Total AddI/Less Mat

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.396 126.933

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-2/1

Work Order ID Part ID Release Date Want Date	Qty
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2123871-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.250

			Qty	ı otal 📝	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.0	0

LT200 HEADERS

12.00 12.00

0.00

0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-3/1

* 2 1 2 3 8 7 1 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

HDRRR

2/2/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

2123871-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-4/1



12.00

Work Order ID Part ID Release Date Want Date Qty

2123871-4/1 **BOWFR** KIT: 1345954 2/2/2022

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00 ____

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-5/1

Work Order ID Part ID Release Date Want Date	Qty
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2123871-5/1 **BOWRR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00

2123871-6/1

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-6/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1345954

COVER

2/2/2022

12.00

TRUXEDO COVER

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty Sta	rt Qty S	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

						Qty	i otai - A	aai/Less	
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat	
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	24.612		
LP500 DBND LOOP	12.00	12.00	0.00	1.71					

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

						Qty	i otai A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	3.712	44.687	
LP504 SEW LOGO	12.00	12.00	0.00	1.00		_		

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM I	Per Kit	Qty Reqd	Mat
1705442	LOGO_GATO	R_LT			EA	1.00	12.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON				4.00	48.00	
1115357	CONTROL S	TRAP			EA	2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

1/27/2022 2:11 AM

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123871-6/1



Work Order ID	Part ID	Release Date Want Date		Qty				
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less I Mat		
1704796	TUBE P	OLY .215 OD 1500FT SPL	FT	9.875	118.8	2		

12.00

8.00

RECEIPT LOC: SHIPPING

0.667

LT F 42

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123871-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

PART ID FOR HEADER CARD ON LEGS

RMA:

SIDERAILS

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.1	6		

SAW

2123871-7/1

RAIL 64.500

Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW E

BOSS_LT_16FT5

LT170 RL PNCH1 12.00 12.00 0.00 0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 RAIL 64.500

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST 12.00 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

Part ID/Sub ID

Output

LT110 SEAL ASY 12.00 12.00 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 RAIL 64.500 **TRUXEDO, INC.** 1/27/2022 2:12 AM

LT F 42

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 42

NEED TIME ST



Work Order ID Part ID

WORK ORDER ID: 2123871-7/1

Release Date Want Date

Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL E	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1706421	SIDE RAIL E	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	S
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872/1



Work Order I	D Part ID	Release Date Want Date	Qty
2123872/1	1345954	1/27/2022 2/2/2022	12.00
	KIT: 1345954		RECEIPT LOC: SHIPPING

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type	E	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.0	0 0.24			

ASSEMBLY - COVER FP 685

FR HDR 59.250



RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X 1	1/4 LG		EA	2.00	24.00	
1115355	RETAINER STE	RAP ASSY_12 LG	_LP		EA	2.00	24.00	
1705404	HEADER END I	PLUG REAR_LH_	MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END I	PLUG REAR_RH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END I	PLUG_FRONT_R	H_LT		EA	1.00	12.00	
1705311	HEADER END I	PLUG_FRONT_L	H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	ARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 COVER	TRUXEDO CO\	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

					Qty	Total	AddI/Less
					0.00		
INDIRECT	12.00	12.00	0.00	0.06			

1/27/2022 2:12 AM

LT F 43

WORK ORDER TRAVELER

WORK ORDER ID: 2123872/1

NEED TIME STUDY

LT F 43

* 2 1 2 3 8 7 2 *

Work Order ID Part ID Release Date Want Date Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00
LT410 FINL PACK 12.00 12.00 0.00 0.06

PACKAGING RAIL 64.500

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	9.333	112.448
Sub ID 7 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-1/1



Work Order ID Part ID Release Date Want Date Qty

2123872-1/1 HDRSEAL 2/2/2022 12.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 62.375

RR SEAL 62.375

Part ID/Sub ID

Compared to the process of the proc

NEED TIME STUDY

LT F 43

WORK ORDER TRAVELER

WORK ORDER ID: 2123872-2/1

Work Order is Tark is Release state Walk Sale	Work Order ID Part ID	Release Date Want Date	Qty
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2123872-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 59.250

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9

LT200 HEADERS

12.00 12.00

0.00 0.06 0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02

1/27/2022 2:12 AM TRUXEDO, INC.

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-3/1



Release Date Want Date Work Order ID Part ID Qty

2123872-3/1 HDRRR KIT: 1345954 2/2/2022

12.00

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.250

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-4/1



Work Order ID Part ID Release Date Want Date Qty	,
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2123872-4/1 **BOWFR** 2/2/2022

12.00

KIT: 1345954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

0.00

1706079

EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA

0.50 6.00

LT225 BOW ASY

12.00

12.00

0.06

BOW PREP

FR BOW 58.625



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

24.00 ____

1/27/2022 2:12 AM

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-5/1

Work Order ID Part ID	Release Date Want Date	Qty

2123872-5/1 KIT: 1345954 2/2/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00

12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123872-6/1

LT F 43

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-6/1

* 2 1 2 3 8 7 2 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1345954

COVER

2/2/2022

RECEIPT LOC: SHIPPING

12.00

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

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CNC

KIT = 1345954 CUT FILE = 13459 VINYL SIDE UP

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 1.974 24.612 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

 Part ID/Sub ID
 UOM
 Per Kit
 Qty Qty Reqd
 Mat

 1705183
 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK
 YD
 3.712
 44.687

 LP504 SEW LOGO
 12.00
 0.00
 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 48.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 **LP508 SEW POLY** 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250



1/27/2022 2:12 AM

LT F 43

NEED TIME STUDY

LT F 43

WORK ORDER TRAVELER

WORK ORDER ID: 2123872-6/1

* 2 1 2 3 8 7 2 *

Work Order ID	Part ID	Release Date War	nt Date		Qty	Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat		
1704796	TUBE_F	OLY215 OD_1500FT SPL	FT	9.875	118.82			

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123872-7/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1345954

2/2/2022

12.00

SIDERAILS

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

2123872-7/1



Total Addl/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706426 BOSS_LT_16FT5

0.667

8.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**



ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qty Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat FT 10.75

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 12.00 12.00 LT110 SEAL ASY 0.00 0.55

129.00

RAIL - SEAL APPLICATION FP 1109 & 1110

RAIL 64.500

TRUXEDO, INC. 1/27/2022 2:12 AM

LT F 43

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 43

* 2 1 2 3 8 7 2 *

WORK ORDER ID: 2123872-7/1

Release Date Want Date

Qty



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ddl/Less Mat
1704065	EXTRUDED V	WEATHER SEAL	_1/8 X 1		FT	10.792	130.796	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT					2.00	24.00	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN HEAD_SQ DR_6-32 X 3/8				EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	}
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	_
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873/1



Work Order ID	Part ID	Release Date Want Date	Qty		
2123873/1	1345954	1/27/2022 2/2/2022	3.00		
	KIT: 1345954		RECEIPT LOC: SHIPPING		

DODGE RAM 1500 5FT7 BED_18-09_LT

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	3.00	3.00	0.0	0.06			

ASSEMBLY - COVER FP 685

FR HDR 59.250



HELPER CARD

RR HDR 59.250

RR BOW 58.625

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSER	RT RETAINER CL	IP_1/8		EA	4.00	12.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	6.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	6.00	
1705404	HEADER END PLUG REAR_LH_MOLDED_2014_LP					1.00	3.00	
1705405	HEADER END F	LUG REAR_RH_	MOLDED	_2014_LP	EA	1.00	3.00	
1705310	HEADER END F	LUG_FRONT_R	H_LT		EA	1.00	3.00	
1705311	HEADER END F	LUG_FRONT_LI	H_LT		EA	1.00	3.00	
1705192	EXTRUDED RE	TAINER LOOP_S	HORT7	5	EA	2.00	6.00	
Sub ID 1 HDRSEAL	SEAL PART ID I	OR HEADER CA	ARD ON L	EGS	EA	1.00	3.00	
Sub ID 2 HDRFR	FR HDR PART I	D FOR HEADER	CARD ON	I LEGS	EA	1.00	3.00	
Sub ID 3 HDRRR	RR HDR PART	D FOR HEADER	CARD ON	N LEGS	EA	1.00	3.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD O	N LEGS	EA	1.00	3.00	
Sub ID 5 BOWRR	RR BOW PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	3.00	
Sub ID 6 COVER	TRUXEDO COV	ER			EA	1.00	3.00	
LT999 HELPER	3.00	3.00	0.00	0.01		_		

					Qty	Total	AddI/Less	
					0.00			
INDIRECT	3.00	3.00	0.00	0.01				

1/27/2022 2:12 AM

LT F 44

NEED TIME STUDY

LT F 44

WORK ORDER TRAVELER

WORK ORDER ID: 2123873/1

* 2 1 2 3 8 7 3 *

Work Order ID Part ID	Release Date Want Date	Qty

INDIRECT LABOR

Qty Total AddI/Less
0.00 _____
LT410 FINL PACK 3.00 3.00 0.00 0.01

PACKAGING
RAIL 64.500

						Qty	Total Ad	ddl/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1118325	MANUAL_G	ATOR_LT_ ETX			EA	1.00	3.00	
1118598	BAG HDW_	LT_VER 1.1			EA	1.00	3.00	
1706349	BOX_79.25	X 9 X 5_TONNEA	U_SHORT_1	.1	EA	1.00	3.00	
1706362	AL CLAMP A	ASSY_(6)_ANTI-F	RT_LT		EA	1.00	3.00	
1706619	TAPE_3M 3 914YDS	073 CARTON SE	ALING_CLR 1	TAPE_3IN X	FT	7.00	21.061	
1704548	LABEL_ZEB	RA_4 X 5			EA	2.00	6.051	
1705830	PAPER PAC	KING_2 PYL_29	N X 920FT_4	4/44 LB	FT	9.333	28.112	
Sub ID 7 SIDERAILS	PART ID FO	R HEADER CAR	D ON LEGS		EA	1.00	3.00	
LT400 PACK SCAN	3.00	3.00	0.00	0.00		_		

SCAN ONLY

Qty Total AddI/Less

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-1/1



1/27/2022 2:12 AM

Work Order ID Part ID Release Date Want Date Qty

2123873-1/1 HDRSEAL 2/2/2022 3.00 **KIT: 1345954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	3.00	3.00	0.0	0.0)2		

SEAL PREP FP 1121

FR SEAL 62.375

* 6 2 3 7 5 *

Part ID/Sub ID

Compared to the process of the proc

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-2/1

*	2	1	2	3	8	7	3	*

Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

2123873-2/1 **HDRFR** 2/2/2022

3.00

KIT: 1345954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.0	4		

SAW

FR HDR 59.250

			Qty	ı otal 📝	Addi/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	1.50	

LT200 HEADERS

3.00 3.00

0.00 0.02

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 3.005

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-3/1

* 2 1 2 3 8 7 3 *

1/27/2022 2:12 AM

Work Order ID Part ID	Release Date Want Date	Qty
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2123873-3/1 HDRRR **KIT: 1345954** 2/2/2022

3.00

RR HDR PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:12 AM

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-4/1

Work Order ID Part ID	Release Date Want Date	Qty

2123873-4/1 KIT: 1345954 2/2/2022

3.00

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd 1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.50

3.00 3.00 0.00 0.02 LT225 BOW ASY

BOW PREP

FR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 6.00

1/27/2022 2:12 AM

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-5/1



Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1345954

2/2/2022

3.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.0	4		

SAW **FP 418**

2123873-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 1.50 3.00 3.00 0.00 0.02 LT225 BOW ASY

BOW PREP

RR BOW 58.625

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 6.00

2123873-6/1

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-6/1



Work Order ID Part ID Release Date Want Date Qty

COVER KIT: 1345954 2/2/2022 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

3.00

Shop Resources Type	Eı	nd Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	3.00	3.00	0.00	0.13			

ÌS:\CutFiles\13000\13459.dxfYÎ

CNC

KIT = 1345954**CUT FILE = 13459 VINYL SIDE UP**

						Qty	lotal Ad	lai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1706501	FABRIC_P	OLYEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	1.974	6.153	
LP500 DBND LOOP	3.00	3.00	0.00	0.43				

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty AddI/Less UOM Per Kit Qty Reqd Part ID/Sub ID 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 3.712 11.172 0.25 **LP504 SEW LOGO** 3.00 3.00 0.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705442 EΑ LOGO GATOR LT 1.00 3.00 12.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 4.00 1115357 **CONTROL STRAP** EΑ 6.00 2.00 **LP508 SEW POLY** 3.00 0.00 3.00 0.75

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 59.250



1/27/2022 2:12 AM

LT F 44

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-6/1



Work Order ID	Part ID	Release Date Want Date	Release Date Want Date				
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat	
1704796	TUBE F	OLY .215 OD 1500FT SPL	FT	9.875	29.70	5	

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123873-7/1



Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1345954

2/2/2022

3.00

SIDERAILS

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	3.00	3.00	0.0	0.04			

SAW

2123873-7/1



Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd Mat

1706426 EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW BOSS_LT_16FT5

0.667

2.00

LT170 RL PNCH1

3.00

3.00

0.00

0.07

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 64.500**



ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

LT110 SEAL ASY

3.00

3.00

3.00

3.00

0.00

0.09

RAIL - HOOK INSTALLATION FP 1109 & 1110

0.14

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 10.75 32.25

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 64.500**

TRUXEDO, INC. 1/27/2022 2:13 AM

LT F 44

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 44

WORK ORDER ID: 2123873-7/1

* 2 1 2 3 8 7 3 *

Work Order ID	Part ID	Release Date Want Date	Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	dl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	10.792	32.699	
1706422	SIDE RAIL END PLUG_SCREW BOSS_RH_LT				EA	2.00	6.00	
1706421	SIDE RAIL END PLUG_SCREW BOSS_LH_LT				EA	2.00	6.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	6.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	12.00	
LT120 RAIL ASY	3.00	3.00	0.00	0.11		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 64.500

** 6 4 . . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	6.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	3.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	3.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	3.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	3.00
1705177	LABEL_2 X 1	EA	1.00	3.007

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123874/1	1346654	1/27/2022 2/2/2022	1.00

KIT: 1346654

1/27/2022 2/2/2022

RECEIPT LOC: SHIPPING

DODGE RAM 1500 S BED_08-02_LT

RMA:

Shop Resources Type	E	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	1.00	1.00	0.0	0.02			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ldl/Less Mat
1705364	HEADER INSER	RT RETAINER CL	.IP_1/8		EA	4.00	4.00	
1703455	CAP SCREW_S	Q HD_3/8-16 X 1	1/4 LG		EA	2.00	2.00	
1115355	RETAINER STR	AP ASSY_12 LG	_LP		EA	2.00	2.00	
1705404	HEADER END F	PLUG REAR_LH_	MOLDED_	2014_LP	EA	1.00	1.00	
1705405	HEADER END F	PLUG REAR_RH	_MOLDED_	_2014_LP	EA	1.00	1.00	
1705310	HEADER END F	PLUG_FRONT_R	H_LT		EA	1.00	1.00	
1705311	HEADER END F	PLUG_FRONT_L	H_LT		EA	1.00	1.00	
1705192	EXTRUDED RE	TAINER LOOP_S	SHORT75	;	EA	2.00	2.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER CA	ARD ON LE	GS	EA	1.00	1.00	
Sub ID 2 HDRFR	FR HDR PART	D FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADER	CARD ON	LEGS	EA	1.00	1.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADER	R CARD ON	LEGS	EA	1.00	1.00	
Sub ID 7 COVER	TRUXEDO COV	ER			EA	1.00	1.00	
LT999 HELPER	1.00	1.00	0.00	0.00		_		

HELPER CARD

Qty	Total	AddI/Less			
0.00					

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874/1



Work Order ID Part ID		Release Date Want Date			Qty		
INDIRECT	1.00	1.00	0.00	0.00			
INDIRECT LABOR							
					Qty Total AddI/Less		
LT410 FINL PACK	1.00	1.00	0.00	0.01	0.00		

PACKAGING
RAIL 73.500

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	1.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	1.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	1.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	1.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	7.02
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	2.017
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	5.857
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	1.00
LT400 PACK SCAN	1.00 1.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-1/1



Work Order ID Part ID **Release Date Want Date** Qty

2123874-1/1 **HDRSEAL** KIT: 1346654 2/2/2022

1.00

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	1.00	1.00	0.	0.0	1		

SEAL PREP FP 1121

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

10.703

10.891

LT F 45

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-2/1

Work Order ID Part ID Release Date Want Date	Qty
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2123874-2/1 **HDRFR** KIT: 1346654 2/2/2022 RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Eı	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

FR HDR 62.750

			Qty	Total <i>P</i>	\ddl/Less
Part ID/Sub ID		UOM	Per Kit	Qty Reqd	Mat
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	0.50	

1.00 1.00

LT200 HEADERS 0.00 0.01

HEADER PREP FP 1121

EΑ

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

1.002

1.00

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-3/1

* 2 1 2 3 8 7 4 *

Work Order ID Part ID Release Date Want Date Qty

2123874-3/1 HDRRR 2/2/2022 1.00 **KIT: 1346654** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

RR HDR 59.438

Part ID/Sub ID

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1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-4/1



Work Order ID Part ID Release Date Want Date Qty	
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2123874-4/1 **BOWFR** 2/2/2022

1.00

KIT: 1346654

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.00	0.01			

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

BOW PREP

FR BOW 61.125



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 2.00 ____

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EΑ 2.00

1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-5/1

Work Order ID Part ID Release Date Want Date Qty	
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2123874-5/1 **BOWFM** 2/2/2022

1.00

KIT: 1346654

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0 0.01			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 1.00 1.00 0.00 0.00 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 2.00 ____

1/27/2022 2:13 AM

LT F 45

LT F 45

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123874-6/1

* 2 1 2 3 8 7 4 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1346654

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWRR

Shop Resources Type	Er	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.0)1		

SAW FP 418

2123874-6/1

RR BOW 59.625

RECEIPT LOC:

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 0.50 ______

LT225 BOW ASY 1.00 1.00 0.00 0.00

BOW PREP

RR BOW 59.625

Part ID/Sub ID

UM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 2.00 ______

2123874-7/1

LT F 45

LT F 45

1.00

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1346654

COVER

2/2/2022 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	1.00	1.00	0.0	0.04			

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CNC

KIT = 1346654 **CUT FILE = 13466 VINYL SIDE UP**

Qty AddI/Less Total Part ID/Sub ID **UOM Per Kit Qty Reqd** Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.217 2.304 **LP500 DBND LOOP** 1.00 1.00 0.00 0.14

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK YD 4.212 4.226 **LP504 SEW LOGO** 1.00 1.00 0.00 0.08

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 1.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 6.00 1115357 **CONTROL STRAP** EΑ 2.00 2.00 **LP508 SEW POLY** 1.00 0.00 1.00 0.25

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750



1/27/2022 2:13 AM

LT F 45

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-7/1



Work Order ID	Part ID	Release Date Want Date			Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	AddI/Less Mat
1704796	TUBE_P	OLY215 OD_1500FT SPL	FT	10.182	10.2	1

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123874-8/1



Work Order ID Part ID **Release Date Want Date** Qty

SIDERAILS KIT: 1346654 2/2/2022

1.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type		End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	1.00	1.00	0.0	0.01			

SAW

2123874-8/1



Total AddI/Less Qty UOM Per Kit Qty Reqd Part ID/Sub ID Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

1.00

LT170 RL PNCH1

1.00 1.00

0.00 0.02

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 73.500**

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

1.00

1.00

1.00

1.00

0.00

0.03

RAIL - HOOK INSTALLATION FP 1109 & 1110

0.05

AddI/Less Qtv Total UOM Per Kit Part ID/Sub ID Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.25 12.25

0.00

RAIL - SEAL APPLICATION FP 1109 & 1110

RAIL 73.500

LT110 SEAL ASY

TRUXEDO, INC. 1/27/2022 2:13 AM

LT F 45

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 45

WORK ORDER ID: 2123874-8/1

* 2 1 2 3 8 7 4 *

Work Order ID	Part ID	Release Date Want Date	Qty
	MI 100 100		



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED	WEATHER SEA	L_1/8 X 1		FT	12.104	12.225	
1706421	SIDE RAIL E	ND PLUG_SCR	EW BOSS_LF	I_LT	EA	2.00	2.00	
1706422	SIDE RAIL E	ND PLUG_SCR	EW BOSS_RI	H_LT	EA	2.00	2.00	
1702926	VMI CAP SC	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	2.00	
1706547	SCREW_PN	HEAD_SQ DR_	6-32 X 3/8		EA	4.00	4.00	
LT120 RAIL ASY	1.00	1.00	0.00	0.04		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.500

** 7 3 . 5 % % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addi/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	2.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	1.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	1.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	1.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	1.00
1705177	LABEL_2 X 1	EA	1.00	1.002

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123875/1	1346954	1/27/2022 2/2/2022	12.00

KIT: 1346954

1/27/2022 2/2/2022 12.00

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	ERT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 I	LG_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_L	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_R	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED R	ETAINER LOOF	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART I	FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADE	ER CARD ON	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	Γ ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875/1



)	Release Date Want Date			(Qty
12.00	12.00	0.00	0.06		
				Qty Tota	I AddI/Less
10.00	40.00	0.00	0.40	0.00	
	12.00	12.00 12.00	12.00 12.00 0.00	12.00 12.00 0.00 0.06	12.00 12.00 0.00 0.06 Qty Tota 0.00

PACKAGING RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Regd Mat
1118325	MANUAL GATOR LT ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-1/1



12.00

Work Order ID Part ID **Release Date Want Date** Qty

2123875-1/1 **HDRSEAL** KIT: 1346954 2/2/2022 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

Qty Total AddI/Less UOM Per Kit Qty Reqd

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP FT 10.693 130.559

Mat

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-2/1



Work Order ID Part ID	Release Date Want Date	Qty
		·

2123875-2/1

HDRFR

2/2/2022

12.00

KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00

LT200 HEADERS

12.00 12.00 0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123875-3/1

* 2 1 2 3 8 7 5 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	End	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123875-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1346954

2/2/2022 **RECEIPT LOC:**

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWFR

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123875-4/1

						Qty	ıotai	Addi/Less	į
Part ID/Sub ID					UOM	Per Kit	Qty Rec	ıd Mat	
4700070	EVEDUDED AT	DOW TUBE	1005 4116	NI BLIZ	4057054	0.50	_		

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 12.00 12.00 LT225 BOW ASY 0.00 0.06

0.50 6.00 ____

BOW PREP

FR BOW 61.125



			Qty	Total	AddI/Less
Part ID/Sub ID		UOM I	Per Kit	Qty Reqd	l Mat
1110934	VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH	EA	2.00	24.0	0

1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-5/1

Work Order ID Part ID Release Date Want Date Qty	
--------------------------------------------------	--

2123875-5/1 **BOWFM** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:13 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-6/1



12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

2/2/2022 RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWRR

Shop Resources Type	End	d Qty Sta	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123875-6/1

RR BOW 59.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

RR BOW 59.500

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 24.00 ______

2123875-7/1

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

2/2/2022

12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

COVER

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.0	0.52			

lS:\CutFiles\13000\13469.dxfol

CNC

KIT = 1346954 **CUT FILE = 13469 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.217 27.642 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.198 50.537 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 72.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 0.00 **LP508 SEW POLY** 12.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750



1/27/2022 2:14 AM

LT F 46

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-7/1



Work Order ID	Part ID	Release Date Want Date		Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total A	Addl/Less Mat
1704796	TUBE_POL	Y215 OD_1500FT SPL	FT	10.167	122.3	3

LT F 46

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123875-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123875-8/1 **SIDERAILS** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

RAIL 73.250

Total AddI/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 73.250**

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

12.00

12.00

0.00

0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat FT 12.208

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 12.00 12.00 LT110 SEAL ASY 0.00 0.55

146.496

RAIL - SEAL APPLICATION FP 1109 & 1110

RAIL 73.250

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 46

NEED TIME STUDY

LT F 46

WORK ORDER TRAVELER

WORK ORDER ID: 2123875-8/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED V	VEATHER SEAI	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN I	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.250
** 7 3 . . 2 5 % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	dl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123876/1	1346954	1/27/2022 2/2/2022	12.00

KIT: 1346954

1/27/2022 2/2/2022 12.00

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	Er	nd Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16 X	(1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12 L	.G_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LI	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_R	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_	LH_LT		EA	1.00	12.00	
1705192	EXTRUDED R	ETAINER LOOP	_SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADE	R CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PAR	Γ ID FOR HEADE	ER CARD ON	I LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	T ID FOR HEADE	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876/1



Work Order ID Part ID		Release Da	ate Want Dat	te	Qty
INDIRECT	12.00	12.00	0.00	0.06	
INDIRECT LABOR					
					Qty Total Addl/Less
LT410 FINL PACK	12.00	12.00	0.00	0.18	0.00

PACKAGING RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less 0.00

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-1/1

Work Order ID Part ID **Release Date Want Date** Qty

2123876-1/1 **HDRSEAL** 2/2/2022 12.00 KIT: 1346954 RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Total AddI/Less

Qty

Part ID/Sub ID 1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

UOM Per Kit Qty Reqd Mat FT 10.693 130.559

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-2/1

Work Order ID Part ID	Release Date Want Date	Qty

2123876-2/1 **HDRFR** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

12.00 12.00 0.00 0.06

1705272 EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00 LT200 HEADERS

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat

EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-3/1

12.00

Work Order ID Part ID **Release Date Want Date** Qty

HDRRR KIT: 1346954 2/2/2022 RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123876-3/1

RR HDR 59.250

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 1705242 EXTRUDED AL_HEADER_LP REAR_2014_10FT9 0.50 6.00

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-4/1



Work Order ID Part ID	Release Date Want Date	Qty

KIT: 1346954

2/2/2022

12.00

BOWFR

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123876-4/1

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 61.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

24.00 ____

1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-5/1



Work Order ID Pa	rt ID Release Date Want I	Date Qty	
1			

2123876-5/1 **BOWFM** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-6/1

12.00

Work Order ID Part ID **Release Date Want Date** Qty

2123876-6/1 **BOWRR** KIT: 1346954 2/2/2022

RR BOW PART ID FOR HEADER CARD ON LEGS

RECEIPT LOC:

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.500

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.500

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ EΑ 2.00

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH 2123876-7/1

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-7/1



Work Order ID Part ID Release Date Want Date Qty

> **COVER** KIT: 1346954

2/2/2022

12.00 RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

lS:\CutFiles\13000\13469.dxfol

CNC

KIT = 1346954 **CUT FILE = 13469 VINYL SIDE UP**

AddI/Less Qty Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.217 27.642 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.198 50.537 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 72.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 **LP508 SEW POLY** 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750

RR ROD 59.250

1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-7/1



Work Order ID	Part ID	Release Date Want Date	te Qty		Qty	
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	Addl/Less Mat
1704796	TUBE_PO	DLY215 OD_1500FT SPL	FT	10.167	122.3	3

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-8/1

Work Order ID Part ID **Release Date Want Date** Qty

2123876-8/1 **SIDERAILS** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW

RAIL 73.250

Total AddI/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00 12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 73.250**



ΑF

Qty Total AddI/Less 0.00

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 12.00 12.00 LT110 SEAL ASY 0.00 0.55

FT 12.208

146.496

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 73.250**

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 47

LT F 47

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123876-8/1



Work Order ID	Part ID	Release Date Want Date	Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldi/Less Mat
1704065	EXTRUDED V	WEATHER SEA	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_R	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 73.250 * 7 3 . 2 5 8 *

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat	}
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	_
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877/1

Work Order ID	Part ID	Release Date Want Date	Qty
2123877/1	1346954	1/27/2022 2/2/2022	12.00

KIT: 1346954

1/27/2022 2/2/2022

12.00 **RECEIPT LOC: SHIPPING**

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	E	ind Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.	0.2	24		

ASSEMBLY - COVER FP 685



Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER C	LIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_S	SQ HD_3/8-16 X	1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER STE	RAP ASSY_12 LO	G_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_LH	_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_RH	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT_I	RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT_I	_H_LT		EA	1.00	12.00	
1705192	EXTRUDED RE	TAINER LOOP_	SHORT7	' 5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER C	CARD ON L	EGS.	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEADER	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEADE	R CARD OI	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PART	ID FOR HEADE	R CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	/ER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 48

WORK ORDER TRAVELER NEED TIME STUDY

LT F 48

* 2 1 2 3 8 7 7 *

WORK	OKDEK	ID: 21238///1

Work Order ID Part ID		Release Date Want Date				Qty			
INDIRECT	12.00	12.00	0.00	0.06					
INDIRECT LABOR									
					Qty Tot	al Addl/Less			
I TA10 FINI DACK	12.00	12.00	0.00	0.18	0.00				

PACKAGING RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL GATOR LT ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY (6) ANTI-RT LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X	FT	7.00	84.244
	914YDS			
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-1/1



Work Order ID Part ID Release Date Want Date Qty

2123877-1/1 HDRSEAL 2/2/2022 12.00 **KIT: 1346954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 65.875

Part ID/Sub ID

1704787 EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

Qty Total Addl/Less
UOM Per Kit Qty Reqd Mat
FT 10.693 130.559

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-2/1



Work Order ID Part ID	Release Date Want Date	Qty

2123877-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 0.50 6.00 LT200 HEADERS 12.00 12.00 0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020 LABEL_SILVER_4 X .75

Qty Total AddI/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:14 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123877-3/1

* 2 1 2 3 8 7 7 *

12.00

Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

HDRRR

Shop Resources Type	End	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.0	0.18			

SAW

2123877-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-4/1



12.00

1/27/2022 2:14 AM

Work Order ID Part ID	Release Date Want Date	Qty

2123877-4/1 **BOWFR** 2/2/2022

KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

Total AddI/Less Qty Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 61.125

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd

24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:15 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-5/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123877-5/1	BOWFM	2/2/2022	12.00

KIT: 1346954

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:15 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-6/1

Work Order ID Part ID **Release Date Want Date** Qty

2123877-6/1 **BOWRR** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

RR BOW 59.500

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.500

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123877-7/1

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

COVER

2/2/2022

12.00

TRUXEDO COVER

RMA:

RECEIPT LOC: SHIPPING

Shop Resources Type	En	d Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52	2		

lS:\CutFiles\13000\13469.dxfol

CNC

KIT = 1346954 **CUT FILE = 13469 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.217 27.642 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON_YKK UN-NAP JUMBO_38 MM_BLACK_YD 4.198 50.537 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 72.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 0.00 **LP508 SEW POLY** 12.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750

RR ROD 59.250

1/27/2022 2:15 AM

LT F 48

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-7/1



Work Order ID	Part ID	Release Date Want Date			Qty	Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total Qty Reqd	Addl/Less Mat		
1704796	TUBE	POLY .215 OD 1500FT SPL	FT	10.167	122.3	3		

LT F 48

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123877-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123877-8/1 **SIDERAILS** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

0.00

12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 73.250**



ΑF

Qty Total AddI/Less

12.00 LT100 HOOK INST 12.00 0.00 0.34

RAIL - HOOK INSTALLATION FP 1109 & 1110

AddI/Less Qtv Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.208 146.496

12.00 12.00 LT110 SEAL ASY 0.00 0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 73.250**

TRUXEDO, INC. 1/27/2022 2:15 AM

LT F 48

NEED TIME STUDY

LT F 48

WORK ORDER TRAVELER

WORK ORDER ID: 2123877-8/1

* 2 1 2 3 8 7 7 *

Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldi/Less Mat
1704065	EXTRUDED '	WEATHER SEA	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EI	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EI	ND PLUG_SCRE	EW BOSS_RI	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCI	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY
FP 1109 & 1110
RAIL 73.250
** 7 3 . . 2 5 % **
DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123878/1	1346954	1/27/2022 2/2/2022	12.00

KIT: 1346954

1/27/2022 2/2/2022 12.00

RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	Er	nd Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685

Total

Addl/Less

Otv

Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705364	HEADER INSE	RT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_I	_H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_I	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED RI	ETAINER LOO	P_SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEAD	ER CARD ON	I LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PART	ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAR	Γ ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAR	Γ ID FOR HEAD	DER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	AddI/Less
0.00		

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878/1



Work Order ID Part ID		Release Da	ate Want Da	te	Qty	У
INDIRECT	12.00	12.00	0.00	0.06		
INDIRECT LABOR						
					Qty Total	AddI/Less
LT410 FINL PACK	12.00	12.00	0.00	0.18	0.00	

PACKAGING
RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Regd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

TRUXEDO, INC. 1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-1/1

* 2 1 2 3 8 7 8 *

Work Order ID Part ID Release Date Want Date Qty

2123878-1/1 HDRSEAL 2/2/2022 12.00 **KIT: 1346954** RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Е	nd Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

FR SEAL 65.875

RR SEAL 62.438

Part ID/Sub ID

Compared to the property of th

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-2/1

Work Order ID	Part ID	Release Date Want Date	Qty

2123878-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1705272

LT200 HEADERS

EXTRUDED AL_HEADER_LT FRONT_2014_10FT9 12.00 12.00 0.00

0.06

0.50 6.00

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Qty Total Addl/Less UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123878-3/1

* 2 1 2 3 8 7 8 *

12.00

Work Order ID Part ID Release Date Want Date Qty

78-3/1 HDRRR **KIT: 1346954**

RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

2123878-3/1

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123878-4/1



12.00

Work Order ID Part ID	Release Date Want Date	Qty

2123878-4/1 **BOWFR** KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

	Qty	ıotai	Addi/Less
Part ID/Sub ID	UOM Per Kit	Qty Req	d Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FR BOW 61.125



Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00 24.00

1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-5/1

Work Orde	r ID Part ID	Release Date Want Date	Qty
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2123878-5/1 BOWFM KIT: 1346954 2/2/2022

12.00

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-6/1

Work Order ID Part ID **Release Date Want Date** Qty

KIT: 1346954

2/2/2022

12.00

BOWRR

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123878-6/1

RR BOW 59.500

Qty Total Addl/Less Part ID/Sub ID UOM Per Kit Qty Reqd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

RR BOW 59.500

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit Qty Reqd** 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

2123878-7/1

12.00

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123878-7/1



Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

RECEIPT LOC: SHIPPING

TRUXEDO COVER

RMA:

COVER

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

lS:\CutFiles\13000\13469.dxfol

CNC

KIT = 1346954 **CUT FILE = 13469 VINYL SIDE UP**

Qty Total AddI/Less Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1706501 FABRIC_POLYEST_18 OZ_75_BISON MFRLTC_1.1 YD 2.217 27.642 **LP500 DBND LOOP** 12.00 12.00 0.00 1.71

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit **Qty Reqd** Mat 1705183 LOOP SEW ON YKK UN-NAP JUMBO 38 MM BLACK YD 4.198 50.537 **LP504 SEW LOGO** 12.00 12.00 0.00 1.00

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd Mat 1705442 LOGO GATOR LT EΑ 1.00 12.00 72.00 1110935 VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON EΑ 6.00 1115357 **CONTROL STRAP** EΑ 2.00 24.00 12.00 **LP508 SEW POLY** 12.00 0.00 3.00

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699

FR ROD 62.750

RR ROD 59.250

1/27/2022 2:15 AM

LT F 49

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-7/1



Work Order ID	Part ID	Release Date Want Date		Qty		
Part ID/Sub ID			UOM	Qty Per Kit	Total / Qty Reqd	Addl/Less Mat
1704796	TUBE_POLY	′215 OD_1500FT SPL	FT	10.167	122.3	3

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123878-8/1



Work Order ID Part ID **Release Date Want Date** Qty

2123878-8/1 **SIDERAILS** KIT: 1346954 2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty \$	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Total Addl/Less Qty **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

1.00

12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

FP 1107 & 1108 **RAIL 73.250**

ΑF

Qty Total AddI/Less

LT100 HOOK INST

12.00

12.00

12.00

0.00

0.34

0.00

RAIL - HOOK INSTALLATION FP 1109 & 1110

0.55

AddI/Less Qtv Total Part ID/Sub ID **UOM Per Kit** Qty Reqd Mat 1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.208 146.496

0.00

12.00 LT110 SEAL ASY **RAIL - SEAL APPLICATION**

FP 1109 & 1110 **RAIL 73.250**

TRUXEDO, INC. 1/27/2022 2:15 AM

Release Date Want Date

LT F 49

WORK ORDER TRAVELER

NEED TIME STUDY

LT F 49

Qty

WORK ORDER ID: 2123878-8/1



Work Order ID Part ID

SEAL ORIENTATION: UNIVERSAL

Part ID/Sub ID					UOM	Qty Per Kit	Total A	ddl/Less Mat
1704065	EXTRUDED \	WEATHER SEAI	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Ad Qty Reqd	dl/Less Mat
1705336	HEADER STOP_LT	EA	2.00	24.00	
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00	
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00	
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00	
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00	
1705177	LABEL_2 X 1	EA	1.00	12.029	

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879/1



Work Order ID	Part ID	Release Date Want Date	Qty
2123879/1	1346954	1/27/2022 2/2/2022	12.00

KIT: 1346954

1/27/2022 2/2/2022

12.00 RECEIPT LOC: SHIPPING

DODGE RAM 1500 6FT4 BED_18-09_LT

RMA:

Shop Resources Type	En	d Qty St	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT300 COVER ASY	12.00	12.00	0.00	0.24			

ASSEMBLY - COVER FP 685



Part ID/Sub ID					UOM	Qty Per Kit	Total Ad Qty Reqd	ddl/Less Mat
1705364	HEADER INSE	RT RETAINER	CLIP_1/8		EA	4.00	48.00	
1703455	CAP SCREW_	SQ HD_3/8-16	X 1 1/4 LG		EA	2.00	24.00	
1115355	RETAINER ST	RAP ASSY_12	LG_LP		EA	2.00	24.00	
1705404	HEADER END	PLUG REAR_L	H_MOLDED	_2014_LP	EA	1.00	12.00	
1705405	HEADER END	PLUG REAR_F	RH_MOLDED	_2014_LP	EA	1.00	12.00	
1705310	HEADER END	PLUG_FRONT	_RH_LT		EA	1.00	12.00	
1705311	HEADER END	PLUG_FRONT	_LH_LT		EA	1.00	12.00	
1705192	EXTRUDED R	ETAINER LOOF	SHORT7	5	EA	2.00	24.00	
Sub ID 1 HDRSEAL	SEAL PART ID	FOR HEADER	CARD ON L	EGS	EA	1.00	12.00	
Sub ID 2 HDRFR	FR HDR PART	ID FOR HEAD	ER CARD ON	LEGS	EA	1.00	12.00	
Sub ID 3 HDRRR	RR HDR PART	ID FOR HEAD	ER CARD ON	I LEGS	EA	1.00	12.00	
Sub ID 4 BOWFR	FR BOW PAR	Γ ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 5 BOWFM	FM BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 6 BOWRR	RR BOW PAR	T ID FOR HEAD	ER CARD O	N LEGS	EA	1.00	12.00	
Sub ID 7 COVER	TRUXEDO CO	VER			EA	1.00	12.00	
LT999 HELPER	12.00	12.00	0.00	0.06		_		

HELPER CARD

Qty	Total	Addl/Less
0.00		

TRUXEDO, INC. 1/27/2022 2:15 AM

LT F 50

NEED TIME STUDY

LT F 50

WORK ORDER ID: 2123879/1

WORK ORDER TRAVELER



Work Order ID Part ID		Release Da	ite Want Dat	te	Qty
INDIRECT	12.00	12.00	0.00	0.06	
INDIRECT LABOR					
					Qty Total AddI/Less
LT410 FINL PACK	12.00	12.00	0.00	0.18	0.00

PACKAGING
RAIL 73.250

Part ID/Sub ID		UOM	Qty Per Kit	Total AddI/Less Qty Reqd Mat
1118325	MANUAL_GATOR_LT_ ETX	EA	1.00	12.00
1118598	BAG HDW_LT_VER 1.1	EA	1.00	12.00
1706349	BOX_79.25 X 9 X 5_TONNEAU_SHORT_1.1	EA	1.00	12.00
1706362	AL CLAMP ASSY_(6)_ANTI-RT_LT	EA	1.00	12.00
1706619	TAPE_3M 3073 CARTON SEALING_CLR TAPE_3IN X 914YDS	FT	7.00	84.244
1704548	LABEL_ZEBRA_4 X 5	EA	2.00	24.204
1705830	PAPER PACKING_2 PYL_29W X 920FT_44/44 LB	FT	5.833	70.28
Sub ID 8 SIDERAILS	PART ID FOR HEADER CARD ON LEGS	EA	1.00	12.00
LT400 PACK SCAN	12.00 12.00 0.00 0.00		_	

SCAN ONLY

Qty Total AddI/Less

1/27/2022 2:15 AM TRUXEDO, INC.

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-1/1

Work Order ID Part	Release Date Want Date	Qty

2123879-1/1 **HDRSEAL** 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC:

SEAL PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	Er	nd Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT250 HDR SEALS	12.00	12.00	0.00	0.06			

SEAL PREP FP 1121

Part ID/Sub ID

Qty UOM Per Kit Qty Reqd

Total AddI/Less Mat

1704787

EXTRUDED HEADER SEAL_300FT SPL_1.5 HT_LP

FT

10.693

130.559

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-2/1



AddI/I 000

Work Order ID Part ID Release Date Want Date Q	Qty
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2123879-2/1 **HDRFR** 2/2/2022

12.00

KIT: 1346954

RECEIPT LOC:

FR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

FR HDR 62.750

Part ID/Sub ID		UOM	Per Kit	Qty Reqd	
1705272	EXTRUDED AL_HEADER_LT FRONT_2014_10FT9	EA	0.50	6.00	

LT200 HEADERS

12.00 12.00

0.00 0.06

HEADER PREP FP 1121

Part ID/Sub ID

1705020

LABEL_SILVER_4 X .75

Total AddI/Less Qty UOM Per Kit Qty Reqd Mat EΑ 1.00 12.02

TRUXEDO, INC. 1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-3/1

* 2 1 2 3 8 7 9 *

Work Order ID Part ID Release Date Want Date Qty

2123879-3/1 HDRRR 2/2/2022 12.00 **KIT: 1346954** RECEIPT LOC:

RR HDR PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	End	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW

RR HDR 59.250

Part ID/Sub ID

Compared to the second of th

TRUXEDO, INC. 1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-4/1



12.00

Work Order ID Part ID Release Date Want Date Qty	,
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2123879-4/1 BOWFR

2/2/2022

KIT: 1346954

RECEIPT LOC:

FR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

FR BOW 61.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

_.___

BOW PREP

FR BOW 61.125

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00

00 24

24.00 ____

TRUXEDO, INC. 1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-5/1



Work Order ID Part ID Release Date Want Date Qty	
--------------------------------------------------	--

KIT: 1346954

2/2/2022

12.00

BOWFM

RECEIPT LOC:

FM BOW PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW **FP 418**

2123879-5/1

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Regd

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 12.00 12.00 0.00 0.06 LT225 BOW ASY

BOW PREP

FM BOW 60.375

Qty Total AddI/Less Part ID/Sub ID UOM Per Kit Qty Reqd 24.00 ____ 1110934 VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH EΑ 2.00

1/27/2022 2:16 AM

12.00

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

2/2/2022

WORK ORDER ID: 2123879-6/1

* 2 1 2 3 8 7 9 *

Work Order ID Part ID Release Date Want Date Qty

KIT: 1346954

RECEIPT LOC:

RR BOW PART ID FOR HEADER CARD ON LEGS

RMA:

BOWRR

Shop Resources Type	En	d Qty S	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.18			

SAW FP 418

2123879-6/1

RR BOW 59.500

Part ID/Sub ID Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1706079 EXTRUDED AL_BOW TUBE_LOOP ALIGN_BLK_10FT8 EA 0.50 6.00 ______
LT225 BOW ASY 12.00 12.00 0.00 0.06

BOW PREP

RR BOW 59.500

Part ID/Sub ID

Qty Total AddI/Less
UOM Per Kit Qty Reqd Mat

1110934

VELCRO LOOP_NYLON_BLACK_1.5 X 3_ADH

EA 2.00 24.00 ______

2123879-7/1

1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-7/1



Work Order ID Part ID Release Date Want Date	Qty
----------------------------------------------	-----

KIT: 1346954

2/2/2022

12.00 RECEIPT LOC: **SHIPPING**

TRUXEDO COVER

RMA:

COVER

Shop Resources Type	En	d Qty St	art Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LP520 CNC CUT	12.00	12.00	0.00	0.52			

ÌS:\CutFiles\13000\13469.dxfoÎ

CNC

KIT = 1346954 CUT FILE = 13469 VINYL SIDE UP

Part ID/Sub ID					UOM	Qty Per Kit	Total A Qty Reqd	ddl/Less Mat
1706501	FABRIC_POL	YEST_18 OZ_7	5_BISON MF	RLTC_1.1	YD	2.217	27.642	
LP500 DBND LOOP	12.00	12.00	0.00	1.71		_		

SEWING MACHINE - DOUBLE NEEDLE (1") FP 699

						Qty	i otai A	aai/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705183	LOOP SEW ON_	YKK UN-NAP	JUMBO_	_38 MM_BLACK	YD	4.198	50.537	
LP504 SEW LOGO	12.00	12.00	0.00	1.00		_		

SEWING MACHINE - SINGLE NEEDLE (LOGO) FP 699

						Qty	Total A	AddI/Less
Part ID/Sub ID					UOM	Per Kit	Qty Reqd	Mat
1705442	LOGO_GATO	OGO_GATOR_LT					12.00	
1110935	VELCRO HO	VELCRO HOOK_NYLON_BLACK_1 X 3.5_SEW ON					72.00	
1115357	CONTROL S	CONTROL STRAP				2.00	24.00	
LP508 SEW POLY	12.00	12.00	0.00	3.00				

SEWING MACHINE - SINGLE NEEDLE (POLY TUBE)

FP 699





TRUXEDO, INC. 1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-7/1



Work Order ID	Part ID	Release Date Want Date			Qty		
·-				Qty	Total /	Addl/Less	_
Part ID/Sub ID			UOM	Per Kit	Qty Reqd	Mat	
1704796	TUBE_	POLY215 OD_1500FT SPL	FT	10.167	122.3	3	_

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-8/1



Work Order ID Part ID **Release Date Want Date** Qty 2123879-8/1 **SIDERAILS**

KIT: 1346954

2/2/2022

12.00

RECEIPT LOC: SHIPPING

PART ID FOR HEADER CARD ON LEGS

RMA:

Shop Resources Type	En	d Qty S	tart Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/
LT600 SAW	12.00	12.00	0.00	0.16			

SAW



Qty Total Addl/Less **Qty Reqd** Part ID/Sub ID UOM Per Kit Mat

EXTRUDED AL_SIDE RAIL_ANTI-RT_SCREW 1706427 BOSS_LT_13FT2

EΑ 1.00 12.00

LT170 RL PNCH1

12.00

12.00

0.00

0.27

RAIL FABRICATION - PUNCH

RAIL - HOOK INSTALLATION

FP 1107 & 1108 **RAIL 73.250**

ΑF

Qty Total AddI/Less 0.00

LT100 HOOK INST

FP 1109 & 1110

12.00

12.00

0.00

0.34

Part ID/Sub ID

AddI/Less Qtv Total **UOM Per Kit** Qty Reqd Mat

1705156 HOOK MOLDED_JX POWER HOOK_BLACK_1.00 FT 12.208 146.496

LT110 SEAL ASY

12.00

12.00

0.00

0.55

RAIL - SEAL APPLICATION FP 1109 & 1110 **RAIL 73.250**

TRUXEDO, INC. 1/27/2022 2:16 AM

LT F 50

LT F 50

WORK ORDER TRAVELER

NEED TIME STUDY

WORK ORDER ID: 2123879-8/1



Work Order ID Part ID Release Date Want Date Qty



SEAL ORIENTATION: UNIVERSAL

DL

Part ID/Sub ID					UOM	Qty Per Kit	Total Ac Qty Reqd	ldl/Less Mat
1704065	EXTRUDED V	VEATHER SEAI	L_1/8 X 1		FT	12.25	148.47	
1706421	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_LF	I_LT	EA	2.00	24.00	
1706422	SIDE RAIL EN	ND PLUG_SCRE	W BOSS_RI	H_LT	EA	2.00	24.00	
1702926	VMI CAP SCF	REW_HEX HD_5	5/16-18 X 7/8	LG	EA	2.00	24.00	
1706547	SCREW_PN I	HEAD_SQ DR_6	6-32 X 3/8		EA	4.00	48.00	
LT120 RAIL ASY	12.00	12.00	0.00	0.43		_		

RAIL - ASSEMBLY FP 1109 & 1110 RAIL 73.250 * 7 3 . 2 5 & *

DL

Part ID/Sub ID		UOM	Qty Per Kit	Total Addl/Less Qty Reqd Mat
1705336	HEADER STOP_LT	EA	2.00	24.00
1704213	LATCH PRE-ASSY_TOGGLE_2008	EA	1.00	12.00
1705727	FLAT SPRING038 X .625 X 3.818_ SS	EA	1.00	12.00
1705379	DECAL_TENSION CONTROL_BLOCK	EA	1.00	12.00
1705142	DECAL_CAUTION_DO NOT STOW COVER AT CAB	EA	1.00	12.00
1705177	LABEL_2 X 1	EA	1.00	12.029