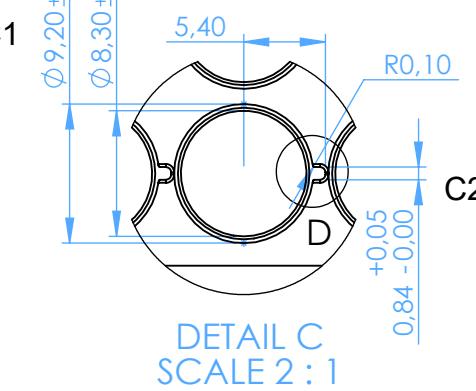
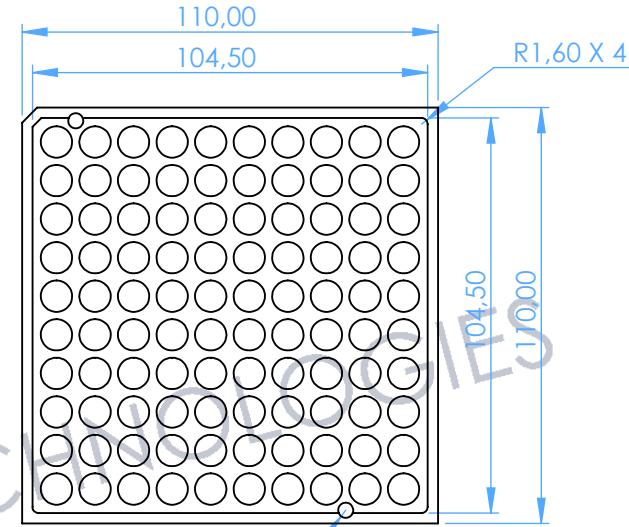
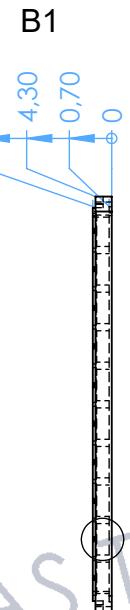
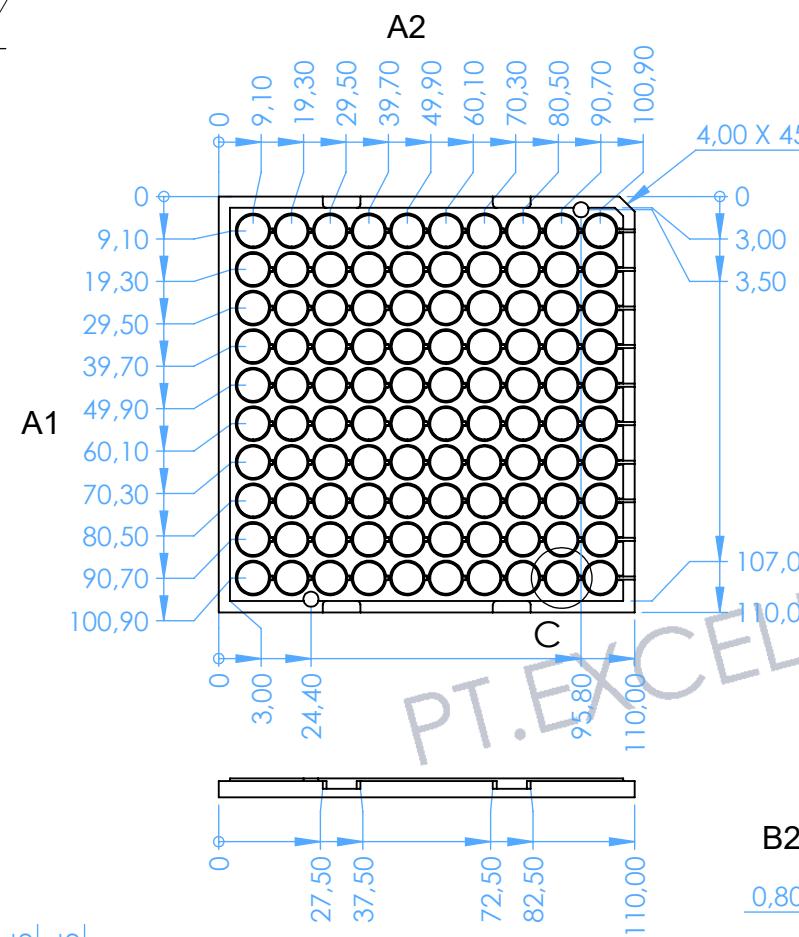
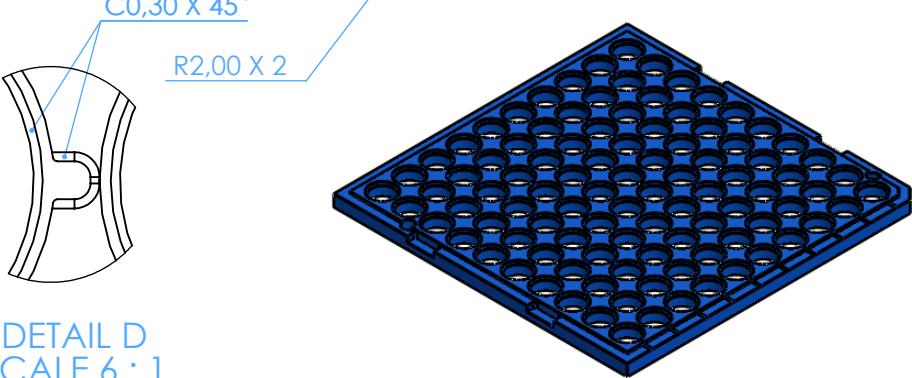


6.3



DETAIL B
SCALE 3 : 1

DETAIL D
SCALE 6 : 1



			Dimension	CUTTING PROCESS SHAPE					CONTROLLED DOCUMENT							
SCALE FROM	SCALE TO											Remark	A4			
		NORMAL	SHAPE	HOLE	DEEP	OTHER	Drawn By :	Scale :	Heat Treatment							
0	6	-0.1 +0.1	0 -0.1	+0.1 0	-0.2 +0.2	-0.2 +0.2	Riski Wahyudi	1 : 2	-	Material : Aluminium 6061	Surface Treatment	-	-			
6	30	-0.2 +0.2	0 -0.2	+0.2 0	-0.5 +0.5	-0.5 +0.5	Didik Yunarto	Qty : -	Material : Aluminium 6061							
30	120	-0.3 +0.3	0 -0.3	+0.3 0	-0.8 +0.8	-1.2 +1.2	Approved By : Refer To ECN	Model Name : FTC Jig	Date (Original Release) : 27 - 10 - 2025							
120	315	-0.5 +0.5	0 -0.5	+0.5 0	-1.2 +1.2	-2.0 +2.0										
315	1000	-0.8 +0.8	0 -0.8	+0.8 0	-2.0 +2.0	-3.0 +3.0										
	1000	-1.2 +1.2	0 -1.2	+1.2 0	-3.0 +3.0	-4.0 +4.0										
REV. ECN No. DATE			PROPRIETARY INFORMATION OF PT. EXCELTAS TECHNOLOGIES BATAM DO NOT COPY OR DISTRIBUTE UNLESS WITH WRITTEN APPROVAL										Drawing No :			