

SEMICONDUCTOR MANUFACTURING PROCESS



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OVERVIEW - SEMICONDUCTOR MANUFACTURING PROCESS

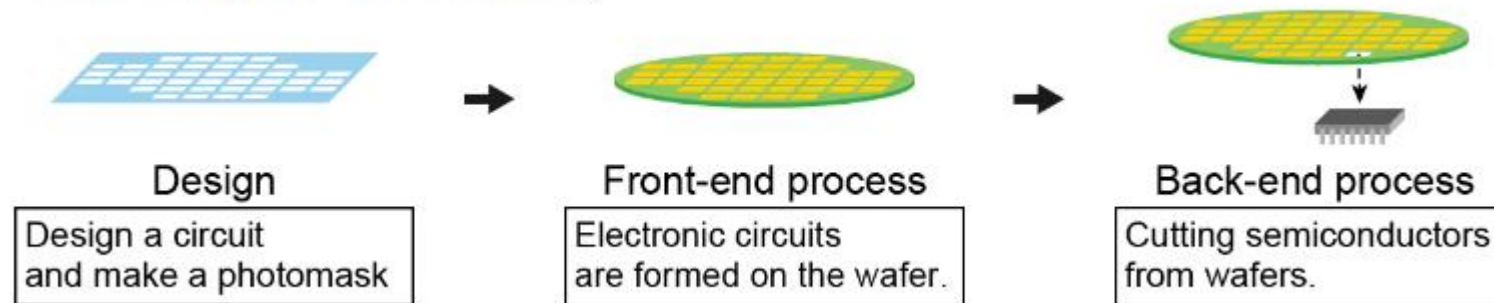
The semiconductor manufacturing process can be divided into three main areas: the design process, the front-end process, and the back-end process. The tasks to be performed in each step are as follows.

1.Design process: Design the circuit. We also manufacture photomasks, which are necessary for making circuits. A photomask is required for each layer to be stacked.

2.Front-end process: On a wafer made from silicon, hundreds of semiconductors are lined up to make an LSI (Large Scale Integrated Circuit).

3.Back-end process: This is the process of cutting the wafer to separate the semiconductor and complete the semiconductor. The cut semiconductors are fixed, and terminals are attached or covered with resin.

The flow of semiconductor manufacturing



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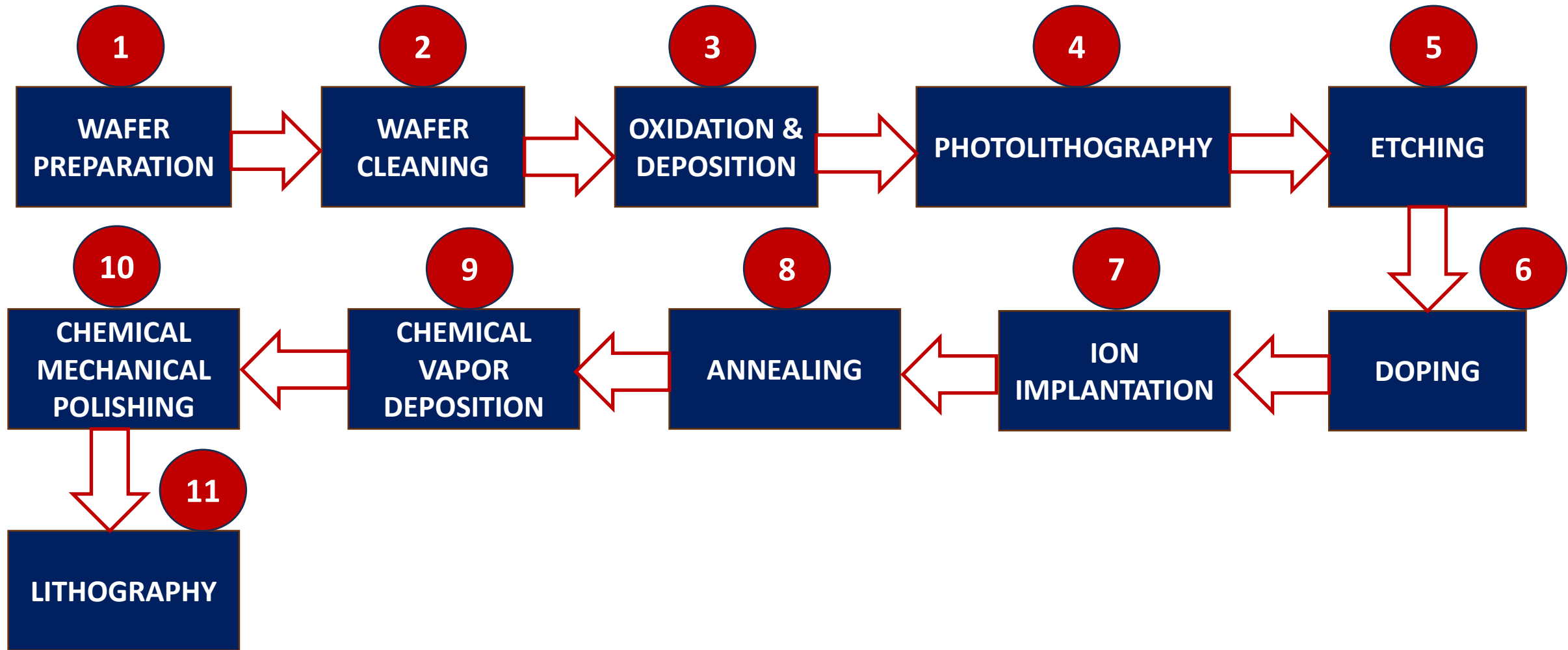
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FRONT END SEMICONDUCTOR MANUFACTURING FLOW



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1.Wafer Preparation: High-purity silicon ingots are sliced into thin, circular wafers using a process called wafering or slicing. The wafers are typically 200mm or 300mm in diameter.

2.Wafer Cleaning: The wafers are thoroughly cleaned to remove contaminants, particles, and organic residues, ensuring a clean surface for subsequent processing.

3.Oxidation and Deposition: Oxide layers are either grown thermally or deposited using chemical vapor deposition (CVD) to create insulating layers or gate dielectrics on the wafer's surface.

4.Photolithography: A photoresist material is applied to the wafer's surface, exposed to UV light through a photomask, and developed to define patterns for various circuit elements (transistors, interconnects, etc.).



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5.Etching: Etching processes selectively remove material from the wafer's surface based on the pattern defined in the photoresist. Wet or dry etching methods are used.

6.Doping: To modify the electrical properties of specific regions, dopants (such as boron or phosphorus) are introduced into the wafer using ion implantation or diffusion processes.

7.Ion Implantation: High-energy ions are precisely implanted into the wafer to create specific doping profiles in semiconductor materials.

8.Annealing: Heat treatments are performed to activate dopants, remove defects, and restore crystal lattice integrity.



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9. Chemical Vapor Deposition (CVD): CVD processes deposit thin films of materials like polysilicon, silicon nitride, or silicon dioxide onto the wafer's surface to create various components and interconnects.

10. Chemical Mechanical Polishing (CMP): CMP is used to flatten the wafer's surface, ensuring planarity for subsequent layers.

11. Lithography (Again): Advanced nodes may require multiple photolithography steps to define increasingly smaller features.



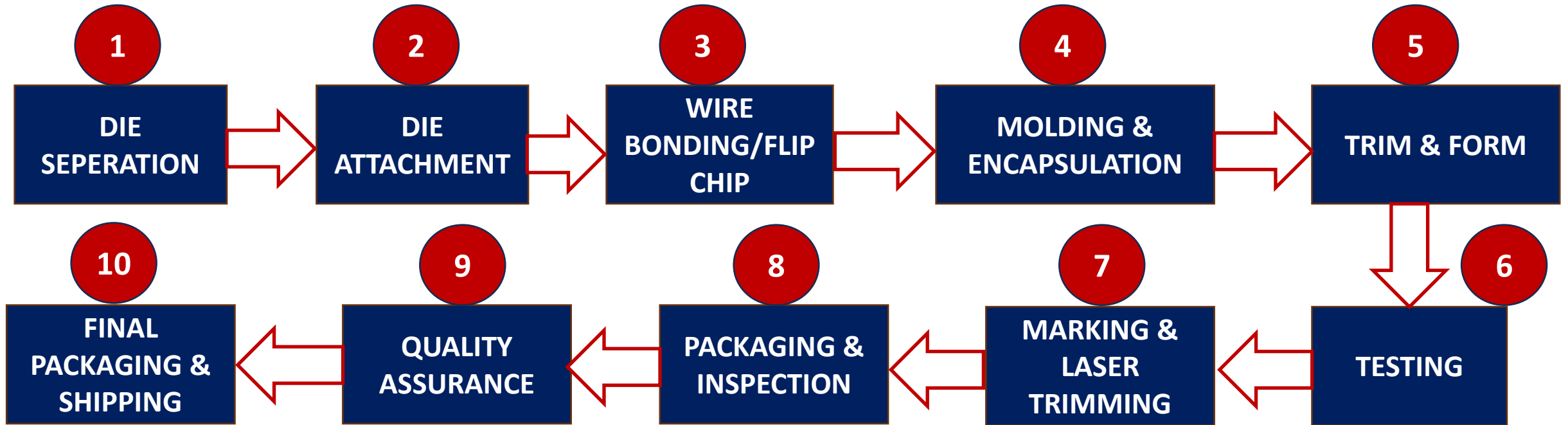
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BACK END SEMICONDUCTOR MANUFACTURING FLOW



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- 1.Die Separation (Dicing):** After frontend processing, the wafer is diced into individual dies (chips) using a diamond saw or laser cutting.
- 2.Die Attachment:** Each chip is attached to a package substrate or lead frame using adhesive materials, solder, or conductive adhesives.
- 3.Wire Bonding or Flip-Chip:** Wire bonding involves attaching thin wires between the chip's bonding pads and the package, while flip-chip bonding connects the chip directly to the package with solder bumps.
- 4.Molding and Encapsulation:** The chip and wire bonds are encapsulated in a protective material, usually epoxy resin or plastic, to safeguard the device from environmental conditions.



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5.Trim and Form: The lead frame or package is trimmed and formed to the desired shape and size.

6.Testing (Final Test): Comprehensive electrical tests are conducted on each packaged semiconductor device to verify its functionality, speed, and power characteristics. This is known as the final test.

7.Marking and Laser Trimming: The chip package is marked with identification and branding information, and laser trimming may be performed to fine-tune specific circuit parameters.

8.Packaging and Inspection: The packaged devices undergo inspection for defects, and only the good units are prepared for distribution.



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BACK END SEMICONDUCTOR MANUFACTURING FLOW

9.Quality Assurance: Rigorous quality control measures are implemented to ensure that only reliable semiconductor devices are shipped to customers.

10.Final Packaging and Shipping: The packaged devices are placed into trays, tubes, or reels for shipping to customers who will integrate them into their end products.



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