#### Water

### 1. Problem involving multiplication factor:

Multiplication factor = equivalent mass of CaCO3
Equivalent mass of hardness causing impurity

Equivalent hardness = mass of hardness causing impurity x multiplication factor of CaCO3

= mass of impurity x <u>equivalent mass of CaCO3</u> equivalent mass if impurity

1 PPM = 1 mg/L = 0.1 French = 0.07 Clarke

ex.1 Calculate the hardness of water containing 9.5 mg of MgCl2 in 500 ml solution.

Soln: 9.5 mg of MgCl2 is present in 500 ml solution Therefore, 9.5 x2 mg of MgCl2 will be present in 1 litre soln

Harness of MgCl2 = 19 ppm

Equivalent harness = 19 x 100 = 20 ppm Of CaCO3 95

#### 2. Problem involving Temporary, permanent and Total hardness

Calculate the temporary, permant and total hardenss of water having following composition

; Mg(HCO3)2 = 14.6 ppm, CaCO3=5 ppm, Ca(HCO3)2= 8.1 ppm, Mg(NO3)2= 7.4 ppm, CaSO4= 6.8ppm, CO2=22 ppm, HCl= 3.65 ppm, Ca(NO3)2 = 4.1 ppm, SiO2 = 10 ppm, KNO3= 15 ppm, MgCl<sub>2</sub>= 3.8 ppm, MgCl<sub>2</sub>= 3.8 ppm, Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> = 11.4 ppm, NaHCO<sub>3</sub> = 10 ppm

Name of	Amount present	Multiplication	Equivalent	Hardness Type
impurity	in ppm	factor	hardness of	
			CaCO3	
$Mg(HCO_3)_2$	14.6	100/146	10	Т
CaCO₃	5	1	5	Т
, Ca(HCO <sub>3</sub> ) <sub>2</sub>	8.1	100/162	5	Т
$Mg(NO_3)_2$	7.4	100/148	5	Р
CaSO <sub>4</sub>	6.8	100/136	5	Р
CO <sub>2</sub>	22	-	-	N.H
HCI	3.65	-	-	N.H
Ca(NO <sub>3</sub> ) <sub>2</sub>	4.1	100/164	2.5	Р
SiO <sub>2</sub>	10	-	-	N.H
KNO <sub>3</sub>	15	-	-	N.H
MgCl <sub>2</sub>	3.8 ppm	100/95	4	Р
NaHCO₃	10 ppm	-	-	N.H
Al <sub>2</sub> (SO <sub>4</sub> ) <sub>3</sub>	11.4 ppm	100/114	10	Р

Temporary Hardness = 10 + 5 + 5 = 20 ppm

Permanent hardness = 5 +5+ 2.5+ 4 + 10 =26.5 ppm

Total hardness = 20 + 26.5 = 46.5 ppm

Problem Based On EDTA Method:

Calculate the total, permanent and temporary hardness of water sample if

- i) 50ml of SHW (containing 1g CaCo3 per liter) consumed 20 ml of EDTA solution
- ii) 50 ml of water sample consumed 30 ml of EDTA solution and 100 ml of boiled water sample consumed 28 ml of same EDTA solution.

#### Solution:

1 liter of SHW contains = 1 gram of CaCO3

Therefore, 1 ml of SHW = 1 mg of CaCO3

[ from concentration of SHW]

Given,

50 ml of SHW required= 20 ml of EDTA

Therefore,

 $50 \text{ mg of } CaCO_3 = 20 \text{ ml of EDTA}$ 

Therefore,

1 ml of EDTA solution = 5/2 mg of CaCO3.

[ titration of EDTA with SHW]

50 ml of water sample required = 30 ml of EDTA solution

 $= 30 \times (5/2 \text{ mg of CaCO3})$ 

= 75 mg of CaCO3 Therefore,

Total hardness =  $75 \times (1000/50) = 1500 \text{ mg CaCO3 / liter}$ 

= 1500 ppm

Also,

100 ml of boiled water sample required = 28 ml of EDTA

= 28 x2.5 mg of CaCO3

Permanent Hardness=  $70 \times (1000/100) = 700 \text{ ppm}$ 

# 3. Problem involving lime soda calculation

Impurities	Reaction with Lime	Reaction With Soda	L & S Requirement
1.Temp	Ca(OH) <sub>2</sub> +Ca(HCO <sub>3</sub> ) <sub>2</sub> >2 <b>CaCO<sub>3</sub></b> +		
i)Temp Ca	2 H <sub>2</sub> O	No Reaction	L
ii)Temp	$Mg(HCO_3)_2 + 2 Ca(OH)_2$ >		
Mg	Mg(OH)2 + 2CaCO3 + 2 H20	No Reaction	2L
2 Perm	Ca(OH)2 +MgSO4>CaSO4+	CaSO4 +Na2CO3>CaCO3+	
i)Mg	Mg(OH)2	Na2SO4	L+ S
ii)Perm Al	3Ca(OH)2 +AI2(SO4)3> 2AI(OH)3+ 3 CaSO4	CaSO4 +Na2CO3>CaCO3+ Na2SO4	L+S
	Ca(OH)2 +FeCl2> <b>Fe(OH)2</b> +	CaCl2 +Na2CO3>CaCO3+	
iii)Perm Fe	CaCl2	2Nacl	L+S
iv).Perm		CaSO4/CaCl2 +Na2CO3	
Ca		>CaCO3+ Na2SO4/2 NaCl	S
3. CO2	CO2 + Ca(OH)2> 2 CaCO3 + 2H2O	No Reaction	L
4. NaHCO3	2NaHCO3 + Ca(OH)2> <b>CaCO3</b> + Na2CO3 + 2H2O	No Reaction	L-S

5. NaAlO2	NaAlO2 + H2O> Al(OH)3 + NaOH		<b>(-L)</b> eq to Ca(OH)2
6. Acid			
-i) HCl	2HCl + Ca(OH)2> 2 H2O + CaCl2	CaCl2 + Na2CO3>2 NaCl +CaCO3	L+S
		CaSO4 +Na2CO3>CaCO3+	
ii) H2SO4	H2SO4 + Ca(OH)2> 2 H2O + CaSO4	Na2SO4	L+S

Lime required = 74/100 [( temp Ca + 2x temp Mg) + Perm (Mg, Al, Fe...)

+ NaHCO3 − NaAlO2] all in terms of CaCO<sub>3</sub> hardness

X (vol of water / 10  $^{6)}\,x$  (100 / % purity)

Soda required = 106/100 [ Perm (Ca, Mg, Al, Fe...)

+ Acid (HCl, H2SO4,..) - NaHCO3 ] all in terms of CaCO3hardness

X (vol of water /  $10^{6}$ ) x (100 / % purity)

1. Calculate the amt of lime (80% pure) and soda (70% pure) for the removal of one million liter of hard water containing following impurities:

$$Ca(HCO3)2 = 8.1 \text{ ppm } Mg(HCO3)2 = 3.9 \text{ ppm, } CO2 = 11 \text{ ppm } HCl = 7.3 \text{ ppm}$$

NaHCO3 = 2.2 ppm, NaAlO2 = 3.24 ppm. CaSO4 = 6.8 ppm

Name of impurity	Amt	M.F	Equivalence of	Hardness	Lime	Soda
	present		CaCO3 hardness	type	required	required
Ca(HCO3)2	8.1 ppm	100/162	5	Т	5	-
Mg(HCO3)2	3.9 ppm	100/146	2.67	Т	2 x 2.67	-
CO2	11 ppm	100/44	25	N.H	25	
HCI	7.3 ppm	100/36.5	10	N.H	10	10
		x2				
NaHCO3	2.2 ppm	100/84x 2	1.31	N.H	1.31	-1.31
NaAlO2	3.24	100/82 x2	1.97	N.H	-1.97	
	ppm					
CaSO4	6.8 ppm	100/136	5	Р	-	5

Lime= 44.68 soda= 13.69

Lime reqd =  $74/100 \times [44.68] \times 10^6/10^6 \times 100/80$ 

= 41.33 kg

 $= 74 / 100 [] \times 10^6 / 10^6 \times 100 / 80$ 

Soda required =  $106/100 [13.69] \times 10^6/10^6 \times 100/70$ 

2. Calculate the lime (85%) and soda (90%) pure for the treatment of 75000 litre of hard water containing following impurities;

$$Mg(HCO3)2 = 10.22 \text{ mg/L}$$
  $CaSO4 = 22.67 \text{ mg/L}$   $Al2(SO4)3 = 17.1 \text{ mg/L}$ 

$$CO2 = 5.5 \text{ ppm}$$
 NaHCO3 = 2.1 ppm Ca (NO3)2 = 16.4 ppm

FeSO4.7H2O = 2.78 ppm HCl= 3.65 ppm SiO2 = 22 ppm

		3.03 ppin 3102 – 2			
Impurity	Amt present	M.F	Equivalence	Lime	Soda
	in mg/L		of CaCO3		
			hardness		
Mg(HCO3)2	10.22	100/146	7	2 x7 (2 x L)	-
CaSO4	22.67	100/136	16.67	-	16.67(S)
Al2(S04)3	17.1	(100/2)/(342/6) =100/114	15	15	15
CO2	5.5	100/44	12.5	12.5	
NaHCO3	2.1	100/84 x 2	1.25	1.25	-1.25
Ca (NO3)2	16.4	100 /164	10	-	10
FeSO4.7H2O	2.78	100/278	1	1	1
HCI	3.65	100/36.5 x 2	5	5	5
SiO2	22			48.75	46.52

### 4. Problem on Zeolite Calculation:

An exhausted zeolite column required 75 litre of brine solution containing 125 g Nacl /l. Calculate the hardness of water if 32000 litre of hard water has passed through the column before getting exhausted.

Let X ppm of 32000 litre hardwater has passed before the exhaustion of column.

Therefore , Hardness of 32000 lit Of X ppm hardwater

= volume of brine solution required for regeneration

= 75 litre of brine soln containing 125 g /l NaCl

= 75 x 125 g of NaCl

= 75 x 125 x 1000 mg of NaCl

= 75 x 125 x 1000 x (50/58.5) mg of CaCO3

Therefore,

Hardness X ppm =  $75 \times 125 \times 1000 \times 50$ 

58.5 x 32000

X = 250.4 ppm

### Problem based on Ion Exchange:

After treating 20,000 liter of hard water by ion exchanger the exhausted ion exchanger required 200 liter of 0.1 N HCl solution and 200 liter of 0.1 N NaOH solutions for regeneration. Find the hardness of water.

Soln:

Hardness of 50,000 liter of hard water = 200 liter of 0.1 N HCl solution

= 200 lit of 0.1 N CaCO3 solutions. = 20 lit of 1 N CaCO3 solution

= 20 x 50 g of CaCO3

= 1000 x 1000 mg of CaCO3

Therefore hardness = 1000000/20000

= 50 ppm

### 5. Problem on Chemical Oxygen Demand

20 ml of sample of water was refluxed with 15 ml of K2Cr2O7 solution and the unreacted dichromate solution required 22 ml of 0.25 N ferrous ammonium sulphate (FAS) solution for the oxidation reaction. Under similar condition 20 ml distilled water was refluxed with 15 ml of dichromate solution and then it required 48 ml of 0.25 N FAS solution for reaction. Calculate COD of water sample.

COD =  $(Vblank - Vsample) \times NFAS \times 8000$ Volume of water sample =  $(48-22) \times 0.25 \times 8000$ 20

= 2600 ppm

### 6. Problem on Biological Oxygen Demand

A 2 % solution of sewage sample is kept in incubation for 5 days at 20 Celsius.If dissolved oxygen of day 1 and day 5 are 8.5 mg/lit and 5.5 mg/lit respectively. Calculate BOD Soln:

Formula:

### **ENERGY**

1 K cal= 2.2 C.H.U= 3.968 B.T.U

### 1. Problem on Dulong-Petit's formula:

Calculate the GCV and NCV of coal sample containing  $C=74\,\%$ , H=10%, S=6%, O=5% and ash=5%.

Soln:

```
GCV = 1/100 [ 8080 x %C + 34500 (H-O/8) +2240 xS]
= 1/100[ 8080 x 74 + 34500 ( 10-5/8) + 2240 x 6]
= 9347.97 Kcal /Kg
```

### 2. \_Proximate analysis

i)1.5 gram of coal was subjected for proximate analysis. The weight of coal after heating at 100  $^{\circ}$  C for 60 minutes was found to be 1.28 g. This was further heated in muffle furnace at 925  $^{\circ}$  C for 7 minutes, the weight after heating was found 1.08 g. Finally, the coal is heated further at 750  $^{\circ}$  C for 30 minutes the weight of residue was found as 0.35 g. Calculate % Moisture, % volatile matter, % ash and % fixed carbon.

Soln: Weight of coal taken for analysis = W1 = 1.5 gWeight of coal after heating  $100 \,^{\circ}$  C fr 60 minutes = W2 = 1.28 gWeight of coal after heating in furnace at  $925 \,^{\circ}$  C for 7 minute=W3 = 1.08 gWight of coal after heating in furnace at  $750 \,^{\circ}$  C for 30 min= W4 = 0.35 g

#### Formula:

% Moisture = 
$$\frac{\text{W1-W2}}{\text{W1}} \times 100$$
  
 $= \frac{1.5 - 1.28}{1.5} \times 100$   
 $= 14.66$   
% V.M =  $\frac{\text{W2-W3}}{\text{W1}} \times 100$   
 $= \frac{1.28 - 1.08}{1.5} \times 100$   
 $= 13.33\%$   
% Ash =  $\frac{\text{W4}}{\text{W4}} \times 100$   
 $= \frac{0.35}{1.5} \times 100$   
 $= 23.33\%$ 

### 3. Problem on Ultimate analysis

#### i)Determination of % Carbon and % Hydrogen:

1.8 gram of coal was analyzed for % C and % H in combustion tube experiment. The vapour released during combustion was absorbed in dry CaCl2 tube and KOH bulb. The increase in mass of CaCl2 tube and KOH bulb was found to be 0.35 g and 0.68 g respectively. Calculate % C and % H.

```
Soln:
```

```
Mass of coal = 1.8 g

Increase in mass of CaCl2 tube = 0.35 g
Increase in mass of KOH bulb = 0.68 g

% Carbon = increase in mass of KOH bulb x 12 x 100
Mass of coal 44

= 0.35 x 12 x 100
1.8 x 44
= 5.3
```

% Hydrogen = 
$$\frac{\text{increase in mass of CaCl2 tube}}{\text{Mass of coal}} \times \frac{2 \times 100}{18}$$

$$= \frac{0.68 \times 2 \times 100}{1.8 \times 18}$$

$$= 4.19 \%$$

### ii) Kjeldahl Method for determination of Nitrogen:

1.35 gram of coal was heated in Kjeldahl flask for nitrogen determination. The liberated ammonia was dissolved in 45 ml of 0.25 N H2SO4 solution. The excess acid required 18 ml of 0.25 N KOH solution for neutralization. while the 50 ml of distilled water required 48 ml of 0.25 N KOH for neutralization. Calculate % Nitrogen in coal.

% Nitrogen = 
$$(V_{blank} - V_{sample}) \times N_{KOH} \times 1.4$$
  
Mass of coal  
=  $(48 - 18) \times 0.25 \times 1.4$   
1.35  
= 7.77 %

### iii) Problem on Sulphur content:

1.1 gram of coal in bomb calorimeter experiment gave of BaSO4 residue which on heating in furnace and cooling in desiccator gave 0.69 g of residue. Calculate % S in coal sample.

Soln:

4. Oxygen requirement for combustion for SOLID COAL:

Therefore,

12 gram of carbon required = 32 gram of oxygen for combustion

Hence multiplication factor for oxygen required =  $\underline{12}$ 

Similarly,

Hence , multiplication factor for oxygen required =  $\frac{16}{10}$ 

Multiplication factor for oxygen required =  $\frac{32}{100}$ 

32

= 1

Element	Multiplication Factor	
Carbon	32/12	
Hydrogen	16/2	
Nitrogen	<ul> <li>( no reaction with oxygen)</li> </ul>	
Sulphur	32/32	
Oxygen	-1	

i) Calculate the amount of oxygen and air required for combustion of 1 Kg coal containing Carbon = $80 \,\%$ , N=  $2.5 \,\%$ H = 3%, S= $2.5 \,\%$  ash =  $5 \,\%$ .

$$\% O = 100 - (80 + 2.5 + 3 + 2.5 + 5)$$

= 7%

- / /0			
Element	Quantity present in	Multiplication Factor	Amount of O2
	1 Kg		required
Carbon	0.80 Kg	12 /32	= 0.80 x 12/32
			= 0.30
Hydrogen	0.03 Kg	16/2	= 0.03 x 16/2
			= 0.24
Sulphur	0.025 Kg	32/32	= 0.025 x 32/32
			= 0.025
Nitrogen	0.025 kg	- (does not burn)	-
Ash	0.05 kg	- (does not burn)	-
Oxygen	0.07 kg	1	- 0.07
			(substract
			from total)
	Total oxygen required	d for burning 1 Kg Coal	= 0.30 + 0.24 +
			0.025 +(-0.07)
			= 0.495 Kg

Total oxygen required for burning 1 kg coal = 0.495 kg

100 Kg of air contains = 23 kg of oxygen

Therefore,

Multiplying factor for converting oxygen to air = 100/23

$$0.495 \text{ kg of oxygen} = 0.495 \text{ x } 100/23$$
  
= 2.152 Kg

If in case, oxygen is supplied in excess for combustion of coal then we need to supply extra oxygen than what is calculated for combustion.

For e.g.

Suppose if there is 20% excess air is supplied for combustion

Amount of air required if 20% excess air is supplied = 2.152 x 120/100

= 2.5824 Kg

### 5. Oxygen requirement for combustion for Gaseous Fuel:

 i) Calculate volume of oxygen and air required for combustion of 1 m3 gaseous fuel containing following composition:

 $CH_4 = 20\%$ ,  $C_3H_6 = 15\%$ ,  $H_2 = 30\%$ , CO = 5%,  $H_2O = 8\%$ ,  $C_2H_6 = 12\%$ , oxygen remaining.

Gaseous	Volume	Combustion reaction	Multiplication	Volume of Oxygen
Component	present		Factor	required for
	in 1 m3			
CH <sub>4</sub>	0.20 m <sup>3</sup>	CH <sub>4</sub> + 2 O2> CO2 + 2 H2O	2	= 0.20 x 2
				$= 0.40 \text{ dm}^3$
C <sub>3</sub> H <sub>6</sub>	0.15 m <sup>3</sup>	C <sub>3</sub> H <sub>6</sub> + 9/2 O2> 3 CO2 + 3H2O	9/2	= 0.15 x 9/2
				$= 0.675 \text{ dm}^3$
H <sub>2</sub>	0.30 m <sup>3</sup>	H <sub>2</sub> + ½ O2> H2O	1/2	=0.30 x ½
				$= 0.15 \text{ dm}^3$
СО	0.05 m <sup>3</sup>	CO + ½ O2> CO2	1/2	=0.05 x ½
				= 0.025 dm <sup>3</sup>
H <sub>2</sub> O	0.08 m <sup>3</sup>	No reaction	-	-
C <sub>2</sub> H <sub>6</sub>	0.10 m <sup>3</sup>	C <sub>2</sub> H <sub>6</sub> + 7/2 O2> 2CO2 + 3 H2O	7/2	= 0.10 x 7/2
				=o.35 dm <sup>3</sup>
02	0.10 m <sup>3</sup>		-1	-0.10 dm <sup>3</sup>
Volume of c	xygen req	uired for combustion of 1 dm³ of fuel		= 0.40

+0.675+0.15+0.025+
035-0.10
$= 1.5 \text{ dm}^3$

Therefore,

Volume of oxygen required for combustion of 1 dm<sup>3</sup> of fuel = 1.5 dm<sup>3</sup>

Volume of air:

100 dm<sup>3</sup> of air contains = 21 dm<sup>3</sup> of oxygen

Therefore,

1.5 dm<sup>3</sup> of oxygen will be =  $1.5 \times 100/21$ 

 $=7.142 \text{ dm}^3 \text{ of air}$ 

Volume of oxygen required for combustion of 1  $dm^3$  of fuel = 7.142  $dm^3$  of air

#### **UV-Vis SPECTROSCOPY**

1. The transmittance of  $2 \times 10^{-4} M$  of solution was found to be 76.2% at a wavelength of 530 nm when placed in cuvette of path length 1 cm. Calculate absorbance, molar absorptivity and transmittance of sample when pathlength is 2 cm.

Solution: Formula:

$$A = 2 - \log(\%T)$$

$$A = 2 - \log(76.2)$$
$$= 2 - 1.8819$$

= 0.1181

$$A = \epsilon. b. C$$

```
= 0.1181
        1 x 2 x 10<sup>-4</sup>
     = 590 dm3 mol-1 cm-1
                                                       A2 = \epsilon b2. C
     A1 = \epsilon b1 C
                                         OR
              € b2 C
                                                           = 590 \times 2 \times 2 \times 10^{-4}
      A2
    A2 = (b2/b1) . A1
                                                           = 0.236
        = (2/1) . 0.1181
             0.2362
    A = 2 - \log(\%T)
 Log(%T) = 2-0.2362
          =1.7638
% T
        = 58.1%
```

2. An aqueous solution of 10<sup>-3</sup> mol/dm<sup>3</sup> concentration absorbs 10% of incident radiation in path length 1cm. Calculate concentration of same substance that will absorb 90% of incident radiation is same path length of cell.

Soln: Since solution absorbs 10 % of incident radiation in path length of 1 cm cell

$$\% T = 90\%$$
 $A = 2 - \log(90)$ 
 $= 2 - 1.9542 = 0.0458$ 
 $A = \epsilon b C$ 
 $\epsilon = A / b.c$ 
 $= 0.0458$ 
 $1 \times 10 - 3$ 
 $= 45.8 \text{ dm}^3 \text{mol}^{-1} \text{cm}^{-1}$ 
 $\% T2 = 10 \% \text{ (since } 90\% \text{ of incident light absorbed)}$ 
 $A2 = 2 - \log(10)$ 
 $= 2 - 1$ 
 $= 1$ 
 $A2 = \epsilon b C2$ 
 $C2 = A2 / \epsilon b$ 
 $= 1 / 1 \times 45.8$ 
 $= 2.18 \times 10 - 2 \text{ mol} / \text{dm}^3$ 

### **IR Spectroscopy**

#### 3. Problem on total theoretical mode of vibration:

Formula:

Total Theoretical mode of vibration = 3 N -5

for linear molecule

Total Theoretical mode of vibration = 3 N -6

for non-linear molecule

Where, N= total number of atom in molecule

for e.g.

Calculate total possible theoretical mode of vibration for ammonia (NH3) molecule.

Soln:

Ammonia is sp<sup>3</sup> hybridized molecule hence it is non-linear

Therefore,

Total possible mode of vibration = 3 N - 6

 $= 3 \times 4 - 6$ 

= 6

Calculate total possible modes of vibration in acetylene (c2H2)

Soln:

Acetylene is SP hybridized hence it is linear molecule

Therefore,

Total possible mode of vibration = 3 N - 5 = 3 x 4 - 5 = 7

Characteristic IR Absorption Frequencies of Organic Functional Groups					
Functional Group	Type of Vibration	Characteristic Absorptions (cm-1)	Intensity		
Alcohol					
О-Н	(stretch, H-	3200-3600	strong, broad (free O-H will give sharp		
0-11	bonded)	3200-3000	peak)		
Alkane					
С-Н	stretch	2850-3000	strong		
-С-Н	bending	1350-1480	variable		
Alkene					
C=C	stretch	1620-1680	variable		
Alkyne					
a-a	stretch	2100-2260	variable, not present in symmetrical		
-C≡C-	Stretch	2100-2200	alkynes		
Amine					
			medium (primary amines have two		
N-H	stretch	3300-3500	bands; secondary have one band, often		
			very weak)		

Aromatic				
C=C	stretch	1400-1600	medium-weak, multiple	e bands

IR Absorption Frequencies of Functional Groups Containing a Carbonyl (C=O) Absorptions Intensity of Characteristic Functional Type Group Vibration (cm-1) Carbonyl C=O stretch 1670-1820 strong (conjugation moves absorptions to lower wave numbers) (Peak for carbonyl +) Acid 2500-3300 О-Н stretch strong, very broad Aldehyde (Peak for carbonyl +) 2820-2850 & 2720-2750 =C-H stretch medium, two peaks Ester (Peak for carbonyl +) 1000-1300 C-O stretch two bands or more

	• I	Characteristic Absorptions (cm-1)	Intensity
Ether			
C-O	stretch	1000-1300	strong
Nitrile			
- CN	stretch	2210-2260	medium

### **Green Chemistry:**

Calculate the percentage atom economy of the following reaction with respect to aceanilide:

$$C_6H_5NH_2 + (CH3CO)_2O \longrightarrow C_6H_5NHCOCH_3 + CH_3COOH$$

Soln:

% Atom Economy = mass of desired product x 100 Total mass of reactants
$$= \frac{135 \times 100}{(93 + 102)}$$

$$= 69.23 \%$$

A Polymer there are 100 molecules of molecular weight 100, 200 molecules with molecular weight 1000 and 300 molecule with molecular weight 10,000. 5.35 x1 0 3 Calculate Mn, Mw and PDI.

Soln:

$$Mn = \frac{100 \times 100 + 200 \times 1000 + 300 \times 10000}{100 + 200 + 300}$$

$$= 5.35 \times 10^{3}$$

$$Mw = \frac{100 \times (100) + 200 \times (1000) + 300 \times (10000)}{100 \times 100 + 200 \times 1000 + 300 \times 10000}$$

$$= 9.4 \times 10^{3}$$
P.D.I = Mw /Mn
$$= \frac{9.4 \times 10^{3}}{5.35 \times 10^{3}}$$