

CaCO₃ equivalent

Why equivalents of CaCO_3 ?

The choice of CaCO_3



Molecular wt. is 100

Equivalent wt. is 50

Most soluble salt that
can be precipitated in
water treatment

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Formulae

Conversion factor

100

Molar mass of hardness
causing substance

Equivalence of CaCO_3

= Amount of hardness
causing substance

X

Conversion
factor

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Sr. No.	Hardness causing substance	Mole. wt. of hardness causing substance	Conversion factor for Equivalence of C CaCO_3
1	CaCO_3	100	100/100
2	MgCO_3	84	100/84
3	$\text{Ca}(\text{HCO}_3)_2$	162	100/162
4	$\text{Mg}(\text{HCO}_3)_2$	146	100/146
5	CaSO_4	136	100/136
6	MgSO_4	120	100/120
7	CaCl_2	111	100/111
8	MgCl_2	95	100/95
9	$\left. \begin{array}{l} \text{CO}_2^* \\ \text{NaCl}^* \end{array} \right\}$	44	*Does not cause any hardness
10	$\left. \begin{array}{l} \text{CO}_2^* \\ \text{NaCl}^* \end{array} \right\}$	58.5	
11	SiO_2^*	60	

MgCO₃= 84 ?

$$\text{Mg} = 24$$

$$\text{C} = 12$$

$$\text{O} = 16 \times 3$$

$$= 84$$

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Example: Calculate temporary, permanent and total hardness of water sample having following data

$Mg(HCO_3)_2 = 146 \text{ ppm}$, $Ca(HCO_3)_2 = 324 \text{ ppm}$, $MgCl_2 = 190 \text{ ppm}$, $CaCl_2 = 333 \text{ ppm}$

Substance	Amount in ppm	Mole. Wt. of hardness causing substance	Conversion factor	Equi. Of $CaCO_3$

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Equivalence of CaCO_3

= Amount of hardness causing substance

Conversion factor

Substance	Amount in ppm	Mole. Wt. of hardness causing substance	Conversion factor	Equi. Of CaCO_3
$\text{Mg}(\text{HCO}_3)_2$	146	146	100/146	100
$\text{Ca}(\text{HCO}_3)_2$	324	162	100/162	200
MgCl_2	190	95	100/95	200
CaCl_2	333	111	100/111	300

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Substance	Amount in ppm	Mole. Wt. of hardness causing substance	Conversion factor	Equi. Of CaCO ₃
Mg(HCO ₃) ₂	146	146	100/146	100
Ca(HCO ₃) ₂	324	162	100/162	200
MgCl ₂	190	95	100/95	200
CaCl ₂	333	111	100/111	300

Carbonate Hardness

$$\begin{aligned} &= \text{Mg}(\text{HCO}_3)_2 + \text{Ca}(\text{HCO}_3)_2 \\ &= 100 + 200 \\ &= 300 \text{ ppm} \end{aligned}$$

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 View key concept 



EDTA Problems

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made upto 500 mL with distilled water. 150 ml of Solⁿ required 48 mL of EDTA Solⁿ for titrⁿ. 50 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA Solⁿ. calculate the hardness. (Permanent) (6 Marks)

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q - 0.5 g of CaCO_3 was dissolved in HCl & the solution made upto 500 mL with distilled water. 50 mL of "Sol" required 48 mL of EDTA sol for titr. 50 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA sol. Calculate the hardness. (Permanent) (6 Marks)

$$\therefore 1 \text{ mL S.H.N} = 1 \text{ mg of } \text{CaCO}_3$$

$$50 \text{ mL S.H.N} = 50 \text{ mg of } \text{CaCO}_3$$

$$50 \text{ mL of S.H.N} = 48 \text{ mL of EDTA} = 50 \text{ mg } \text{CaCO}_3$$

$$48 \text{ mL of EDTA} = 50 \text{ mg } \text{CaCO}_3$$

$$1 \text{ mL of EDTA} = \frac{50}{48} \text{ mg } \text{CaCO}_3$$



HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made upto 500 mL with distilled water. 150 ml of "Sol" required 48 mL of EDTA Sol for titr. 150 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA Sol. Calculate the hardness. (Permanent) (6 Marks)

$$1 \text{ mL of EDTA} = \frac{50}{48} \text{ mg of } \text{CaCO}_3$$

$$50 \text{ mL of H.W} = 15 \text{ mL of EDTA}$$

$$15 \text{ mL of EDTA} = \frac{50}{48} \times 15 \text{ mg } (\text{CaCO}_3)$$

$$50 \text{ mL of H.W} = \frac{50}{48} \times 15 \text{ mg } (\text{CaCO}_3) \text{ eq.}$$

$$1 \text{ mL } \text{---} = \frac{50}{48} \times \frac{15}{50} \text{ mg } (\text{CaO}) \text{ eq}$$

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made upto 500 mL with distilled water. 150 mL of "Sol" required 48 mL of EDTA Sol for titr. 150 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA Sol. Calculate the hardness. (Permanent) (6 Marks)

$$1 \text{ mL of EDTA} = \frac{50}{48} \text{ mg of } \text{CaCO}_3$$

$$50 \text{ mL of H.W} = 15 \text{ mL of EDTA}$$

$$15 \text{ mL of EDTA} = \frac{50}{48} \times 15 \text{ mg } (\text{CaCO}_3)$$

$$50 \text{ mL of H.W} = \frac{50}{48} \times 15 \text{ mg } (\text{CaCO}_3) \text{ eq.}$$

$$1 \text{ mL} = \frac{50}{48} \times \frac{15}{50} \text{ mg } (\text{CaCO}_3) \text{ eq}$$

$$1000 \text{ mL} = \frac{50}{48} \times \frac{15}{50} \times 1000 \text{ mg } (\text{CaCO}_3) \text{ eq}$$

(mg/L
or
PPM)

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made up to 500 mL with distilled water. 150 ml of solⁿ required 48 mL of EDTA solⁿ for titr. 150 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA solⁿ. calculate the hardness (permanent) (6 Marks)

Total hardness = $\frac{50}{48} \times \frac{15}{150} \times 1000 \text{ mg} (\text{CaO}_3 = 312.5 \text{ mg/L or } 312.5 \text{ ppm})$

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made up to 500 mL with distilled water. 50 ml of soln required 48 mL of EDTA soln for titr. 150 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA soln. calculate the hardness (permanent) (6 Marks)

Total hardness = $\frac{50}{48} \times \frac{15}{50} \times 1000 \text{ mg of } \text{CaCO}_3 = 312.5 \text{ mg/L}$
or
 312.5 ppm

$$50 \text{ mL of H.W} = 10 \text{ mL of EDTA}$$

$$1 \text{ mL of EDTA} = \frac{50}{48} \text{ mg of } \text{CaCO}_3$$

$$50 \text{ mL of H.W} = \frac{50}{48} \times 10 \text{ mg of } \text{CaCO}_3$$

$$1 = \frac{50}{48} \times \frac{10}{50} \text{ mg of } \text{CaCO}_3$$

$$1000 \text{ mL} = \frac{50}{48} \times \frac{10}{50} \times 1000 \text{ mg of } \text{CaCO}_3$$

HOW TO SOLVE EDTA PROBLEMS

CONCEPTUAL
ENGINEERING

Q- 0.5 g of CaCO_3 was dissolved in HCl & the solution made upto 500 mL with distilled water. 150 ml of solⁿ required 48 mL of EDTA solⁿ for titr. 150 mL of H.W sample required 15 mL of EDTA & after Boiling & filtering required 10 mL of EDTA solⁿ. calculate the hardness (permanent) (6 Marks)

Total Hardness = $\frac{50}{48} \times \frac{15}{15} \times 1000 \text{ mg } (\text{CaO}_3 = 312.5 \text{ mg/L or } 312.5 \text{ ppm})$

$$\text{Permanent Hardness} = 208.3 \text{ mg/L or ppm}$$

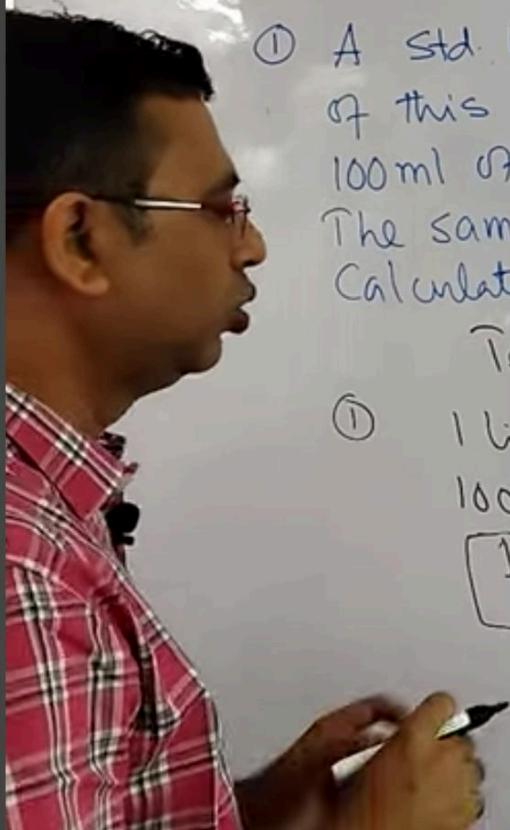
$$\begin{aligned}\text{Temp. Hardness} &= \text{Total - Permanent} \\ &= (312.5 - 208.3) \text{ mg/L} \\ &= 104.2 \text{ ppm}\end{aligned}$$

CHEMISTRY
with
Panda Sir

- ① A std. hard water contains 15 g/L CaCO_3 , 20 ml of this water required 25 ml of EDTA solution. 100 ml of sample water required 18 ml of EDTA. The same solution after boiling required 12 ml of EDTA. Calculate temporary hardness?

$$\text{Temp. hardness} = \text{Total hardness} - \text{Perm. hardness}$$

$$\begin{aligned} \textcircled{1} \quad 1 \text{ lit of SHW contains } 15 \text{ gm} &= 15 \times 10^3 \text{ mg of } \text{CaCO}_3 \\ 1000 \text{ ml of } \dots &= 15 \times 10^3 \text{ mg of } \text{CaCO}_3 \\ \boxed{1 \text{ ml of SHW } \dots} &= \frac{15 \times 10^3}{10^3} = 15 \text{ mg of } \text{CaCO}_3 \end{aligned}$$



CHEMISTRY
with
Panda Sir

- ① A std. hard water contains 15 g/L CaCO_3 , 20 ml of this water required 25 ml of EDTA solution.
100 ml of sample water required 18 ml of EDTA.
The same solution after boiling required 12 ml of EDTA.
Calculate temporary hardness?

$$1 \text{ ml of SHW} = 15 \text{ mg of } \text{CaCO}_3$$

② 25 ml of EDTA required 20 ml of SHW

$$25 \text{ ml of EDTA} \quad \dots \quad 20 \times 15 \text{ mg of } \text{CaCO}_3$$

$$1 \text{ ml of EDTA} \quad \dots \quad \frac{20 \times 15}{25} = 12 \text{ mg of } \text{CaCO}_3$$

Q. A Std. hard water contains 15g/L CaCO_3 , 20ml of this water required 25 ml of EDTA solution.
100ml of sample water required 18 ml of EDTA.
The same solution after boiling required 12 ml of EDTA.
Calculate temporary hardness?

$$1 \text{ ml of SHW} = 15 \text{ mg of } \text{CaCO}_3$$

② 25 ml of EDTA required 20 ml of SHW

$$25 \text{ ml of EDTA} \dots \dots 20 \times 15 \text{ mg of } \text{CaCO}_3$$

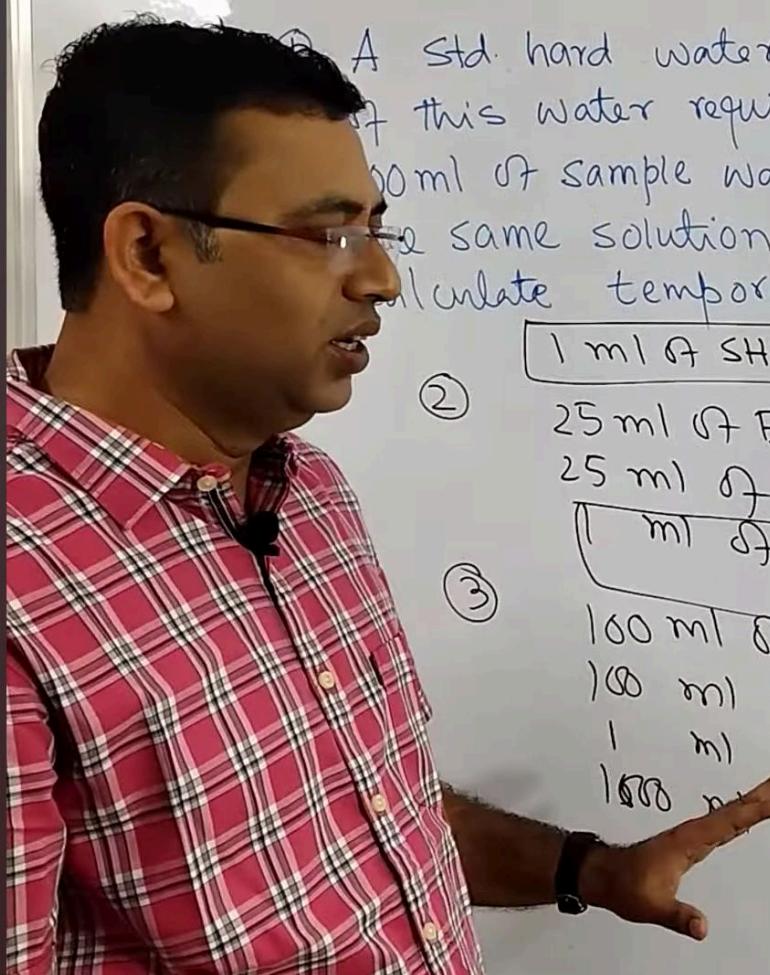
$$1 \text{ ml of EDTA} \dots \dots = \frac{20 \times 15}{25} = 12 \text{ mg of } \text{CaCO}_3$$

③ 100 ml of NHW required = 18 ml of EDTA

$$100 \text{ ml} \dots \dots = 18 \times 12 \text{ mg of } \text{CaCO}_3$$

$$1 \text{ ml} \dots \dots = 18 \times 12 \dots \dots$$

$$100 \text{ ml} \dots \dots = \frac{18 \times 12}{100} \times 10^3 = 2160 \text{ mg/L}$$



Panda Sir

① A std. hard water contains 15 g/L CaCO_3 , 20 ml of this water required 25 ml of EDTA solution.

100 ml of sample water required 18 ml of EDTA.

The same solution after boiling required 12 ml of EDTA.

Calculate temporary hardness?

$$\begin{array}{l} \text{Total hardness} = 2160 \text{ mg/L} \\ \text{or} \\ 2160 \text{ ppm} \end{array} \quad \left| \begin{array}{l} 1 \text{ ml of EDTA} = 12 \text{ mg of } \text{CaCO}_3 \\ \dots \end{array} \right.$$

$$100 \text{ ml of boiled hard water required} = 12 \text{ ml of EDTA}$$

$$100 \text{ --- --- --- --- --- ---} = 12 \times 12 \text{ mg of } \text{CaCO}_3$$

$$1 \text{ --- --- --- --- ---} = \frac{12 \times 12}{100} \text{ mg/ml} \dots$$

$$1000 \text{ ml} \text{ --- --- --- --- ---} = \frac{(2 \times 12) \times 10^3}{100} = 1440 \text{ mg/L}$$

^{WLL}
Panda Sir

- ① A std. hard water contains 15 g/L CaCO_3 , 20 ml of this water required 25 ml of EDTA solution.
100 ml of sample water required 18 ml of EDTA.
The same solution after boiling required 12 ml of EDTA.
Calculate temporary hardness?

$$\text{Total hardness} = 2160 \text{ mg/L}$$

or
2160 ppm

$$1 \text{ ml of EDTA} = 12 \text{ mg of } \text{CaCO}_3$$

$$\begin{aligned} 100 \text{ ml of boiled hard water required} &= 12 \text{ ml of EDTA} \\ 100 \text{ --- --- --- --- --- ---} &= 12 \times 12 \text{ mg of } \text{CaCO}_3 \\ 1 \text{ (100ml) --- --- --- ---} &= \frac{12 \times 12}{100} \text{ mg/ml} \\ &= 1440 \text{ mg/L} \end{aligned}$$

$$\therefore \text{Temp hardness} = 2160 - 1440 \text{ ppm} = \frac{12 \times 12 \times 10}{100} = 1440 \text{ mg/L} \Leftrightarrow 720 \text{ ppm}$$

NUMERICAL BASED ON L-S METHOD

FORMULA FOR LIME REQUIREMENT

$$LR = \frac{74}{100} \left[\begin{array}{l} \text{Temp. } Ca^{+2} + 2 \times \text{Temp. } Mg^{+2} + \\ \text{Perm. } (Mg^{+2} + Fe^{+2} + Al^{+3}) + CO_2 \\ + H^+ + HCl + H_2SO_4 + HCO_3^- + NaHCO_3 \\ - NaAlO_2 + OH^- \\ \text{All in terms of } CaCO_3 \text{ equivalent} \end{array} \right] \\ \times \text{Volume of water} \times \frac{100}{\% \text{ purity}} \times \frac{1}{106} \text{ Kg}$$

FORMULA FOR SODA REQUIREMENT

$$\left[\text{Perm. } (Ca^{+2} + Mg^{+2} + Fe^{+2} + Al^{+3}) \right]$$



FORMULA FOR SODA REQUIREMENT

$$SR = \frac{106}{100} \left[\text{Perm. } (\text{Ca}^{+2} + \text{Mg}^{+2} + \text{Fe}^{+2} + \text{Al}^{+3}) \right. \\ \left. + \text{H}^+ + \text{HCl} + \text{H}_2\text{SO}_4 - \text{HCO}_3^- + \text{OH}^- + \text{CO}_3^{2-} \right] \\ \text{All in terms of } \text{CaCO}_3 \text{ equivalents} \\ \times \text{volume of water} \times \frac{100}{\% \text{ purity}} \times \frac{1}{106} \text{ Kg}$$

- Temp. Ca^{+2} — $\text{Ca}(\text{HCO}_3)_2$, CaCl_3 . Temp. Ca^{+2} Hard
- Temp. Mg^{+2} — $\text{Mg}(\text{HCO}_3)_2$, MgCO_3 , Temp. Mg^{+2} Hardness
- Perm. Ca^{+2} — CaCl_2 , CaSO_4 , $\text{Ca}(\text{NO}_3)_2$, Ca^{+2}
- Perm. Mg^{+2} — MgCl_2 , MgSO_4 , $\text{Mg}(\text{NO}_3)_2$, Mg^{+2}
- Perm. Fe^{+2} — FeSO_4 , $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, Fe^{+2}



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$$\text{X volume of water} \times \frac{100}{\% \text{ purity}} \times \frac{1}{10^6} \text{ Kg}$$

- Temp. Ca^{+2} - $\text{Ca}(\text{HCO}_3)_2$, CaCO_3 , Temp. Ca^{+2} Hard

- Temp. Mg^{+2} - $\text{Mg}(\text{HCO}_3)_2$, MgCO_3 , Temp. Mg^{+2} Hardness

- Perm. Ca^{+2} - CaCl_2 , CaSO_4 , $\text{Ca}(\text{NO}_3)_2$, Ca^{+2}

- Perm. Mg^{+2} - MgCl_2 , MgSO_4 , $\text{Mg}(\text{NO}_3)_2$, Mg^{+2}

- Perm Fe^{+2} - FeSO_4 , $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, Fe^{+2}

- Perm Al^{+3} - $\text{Al}_2(\text{SO}_4)_3$, Al^{+3}

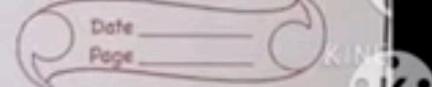
- HCO_3^- - HCO_3^- , NaHCO_3 , KHCO_3



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POINTS TO REMEMBER



If the impurities are given as CaCO_3 and/or MgCO_3 , these should be considered as temporary Ca and temporary Mg hardness respectively.

Substances like KCl , NaCl , K_2SO_4 , Na_2SO_4 , SiO_2 , Fe_2O_3 , organic matter do not impart any hardness to water and do not consume any lime or soda.

If only word temporary hardness is given it means calcium bicarbonate.



These should be considered as temporary Ca and temporary Mg hardness respectively.



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Substances like KCl , NaCl , K_2SO_4 , Na_2SO_4 , SiO_2 , Fe_2O_3 , organic matter do not impart any hardness to water and do not consume any lime or soda.

If only word temporary hardness is given it means calcium bicarbonate.

Coagulants like $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{Al}_2(\text{SO}_4)_3$ when also used, should be treated as dissolved Iron and Aluminium salts and their amounts added must be taken into consideration for lime and soda.

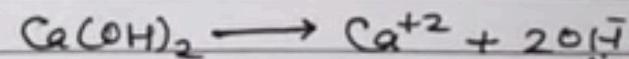


Co-agulants like $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, $\text{Al}_2(\text{SO}_4)_3$ when also used, should be treated as dissolved Iron and Aluminium salts and their amounts added must be taken into consideration for calculating lime and soda requirement.

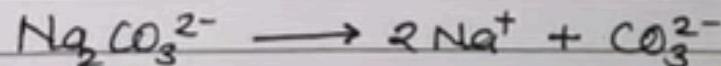


If lime and soda used in excess quantity then treated water contains OH^- and CO_3^{2-} ions, so these this excess amount should be added to the calculations.

Excess lime



Excess soda





1. Calculate the amount of lime (84% pure) and soda (92% pure) required for the treatment of 20,000 L of water whose analysis is as follows in ppm

$$\text{Ca}(\text{HCO}_3)_2 = 40.5, \text{Mg}(\text{HCO}_3)_2 = 36.5, \text{MgSO}_4 = 30.0 \\ \text{CaSO}_4 = 34.0, \text{CaCl}_2 = 27.75, \text{NaCl} = 10.0$$

Given : Volume of water = 20,000 L
% purity for Lime = 84%.
% Purity for Soda = 92%.

Impurities	Amount (ppm)	Multiplication Factor $\times 10^{-3}$ eq
$\text{Ca}(\text{HCO}_3)_2$	40.5	100/162

$$\text{CaCO}_3 = 40.5, \text{Mg}(\text{HCO}_3)_2 = 36.5, \text{MgSO}_4 = 30.0 \\ \text{CaSO}_4 = 34.0, \text{CaCl}_2 = 27.75, \text{NaCl} = 10.0$$

Given : Volume of water = 20,000 L
 % purity for Lime = 84%.
 % Purity for Soda = 92%.

Impurities	Amount (ppm)	Multiplication F.	CaCO_3 eq
$\text{Ca}(\text{HCO}_3)_2$	40.5	$100/162 \times 40.5$	25
$\text{Mg}(\text{HCO}_3)_2$	36.5	$100/146 \times 36.5$	25
MgSO_4	30.0	$100/120 \times 30$	25
CaSO_4	34.0	$100/136 \times 34$	25
CaCl_2	27.75	$100/111 \times 27.75$	25
NaCl	10.0	—x—	



$\text{Ca}(\text{HCO}_3)_2$	40.5	$100/162 \times 40.5$	25.
$\text{Mg}(\text{HCO}_3)_2$	36.5	$100/146 \times 36.5$	25
MgSO_4	30.0	$100/120 \times 30$	25
CaSO_4	34.0	$100/136 \times 34$	25
CaCl_2	27.75	$100/111 \times 27.75$	25
NaCl	10.0	$\frac{-x}{-}$	$\frac{-}{-}$

$$\text{LR} = \frac{74}{100} \left[25 + 2 \times 25 + 25 \right] \times 20,000 \times \frac{100}{84} \times \frac{1}{10^6} \text{ kg}$$

$$= 1.761 \text{ kg}$$

$$\text{SR} = \frac{106}{100} \left[25 + 25 + 25 \right] \times 20,000 \times \frac{100}{92} \times \frac{1}{10^6} \text{ kg}$$

$$= 1.728 \text{ kg}$$



Numericals Based on Zeolite Process

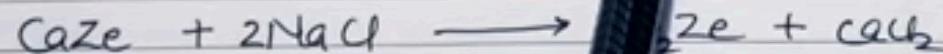
Zeolite process is based on principle of Ion exchange.

Softening Cycle



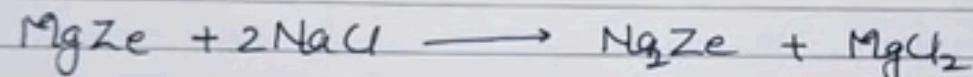
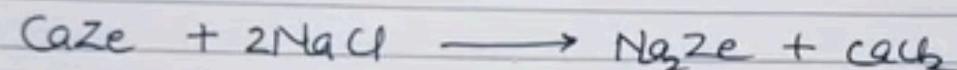
Zeolite	Hard water	Exhausted Zeolite	soft water
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Regeneration cycle



Zeolite Hard water Exhausted soft water
Zeolite

Regeneration cycle



Exhausted Brine solⁿ Regenerated washing
zeolite zeolite into sink

From above reactions we can conclude that total amount of hard water softened by zeolite process is equivalent to total amount of NaCl solⁿ of given concentration required for regeneration of exhausted Zeolite.



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Information from given exercise

Regenerating NaCl soln

Hard water

- Concentration of NaCl
- Hardness
- Strength Normality W/v %
- Volume of water
- Volume of NaCl soln

Q.1 Determination of Hardness

Q.2 Determination of volume of water





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- b + water soln
- Q.1** Determination of Hardness
 - Q.2** Determine volume of water
 - Q.3** Determine volume of NaCl soln required for regeneration.
 - Q.4** Determine conc. of NaCl soln

Remember

Hardness is no. of mg of CaCO_3 equivalent present in 1 L of water.



Q.1 The hardness of 10,000 litres of a sample of water was removed by passing it through a zeolite softener. The zeolite softener then required 200 L of sodium chloride (NaCl) solution containing 150 g/L of NaCl for regeneration. Find the hardness of water sample.

Sol. Given : volume of water = 10,000 L
volume of NaCl soln = 200 L
strength of NaCl soln = 150 g/L
Hardness = ?

Step - 1 Total amount of NaCl in m
1 L NaCl soln contains 150 g NaCl



containing 150 g/L of NaCl for regeneration. Find the hardness of water sample.

Sol. Given : Volume of water = 10,000 L
Volume of NaCl solⁿ = 200 L
Strength of NaCl solⁿ = 150 g/L
Hardness = ?

Step - 1 Total amount of NaCl in mg

$$\begin{aligned}1 \text{ L NaCl sol}^n &\text{ contains } 150 \text{ g NaCl} \\200 \text{ L NaCl sol}^n &\text{ contains } 150 \times 200 \text{ g NaCl} \\&150 \times 200 \times 1000 \text{ mg NaCl} \\&3 \times 10^7 \text{ mg of NaCl}\end{aligned}$$

Step - 2 CaCO₃ equivalent for total NaCl (mg)

Weight of NaCl in mg \times Multiplication Factor



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Step - 1 Total amount of NaCl in mg

1 L NaCl soln contains 150 g NaCl

200 L NaCl soln contains 150×200 g NaCl

$150 \times 200 \times 1000$ mg NaCl

3×10^7 mg of NaCl



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Step - 2 CaCO_3 equivalent for total NaCl (mg)

Weight of NaCl in mg \times Multiplication factor

$$3 \times 10^7 \text{ mg} \times \frac{100}{117} \quad \boxed{\frac{50}{58.5}}$$

25641025.64 mg of CaCO_3 eq.

Step - 3 Determination of Hardness of U.S.

10,000 L of water contains 25641025.64 mg of

1 L of water contains $\frac{25641025.64}{10,000}$ CaCO_3 eq.

$$\begin{aligned} 1 \text{ L of water contains} &= 2564.10 \text{ mg of } \text{CaCO}_3 \\ &= 2564.10 \text{ mg/L} \end{aligned}$$



Short trick to solve zeolite Numerical

Hard Water

NaCl soln

$$H_{(\text{mg/L})} \times V_{(\text{L})} = W_{(\text{mg})} \times V_{(\text{L})} \times \frac{100}{117}$$

$H_{(\text{mg/L})}$ = Hardness of water in mg/L

$V_{(\text{L})}$ = Volume of water in Litres

$W_{(\text{mg})}$ = Weight of NaCl in mg

$V_{(\text{L})}$ = Volume of NaCl in Litres.



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Q. A zeolite softener is 90% exhausted by removing the hardness completely when 10,000 L of hard water sample was passed through it. The exhausted zeolite required 200 L of 3% NaCl for its complete regeneration. Calculate hardness of water.

Given Conc. of NaCl = 3%.

Volume of NaCl = 200 L

Volume of water = 10,000

Hardness of water = ?

Concentration of NaCl is given in weight %
volume

weight % means amount of solute in g
volume per 100 mL of solution



Given

Conc. of NaCl = 3%

Volume of NaCl = 200 L

Volume of water = 10,000

Hardness of water = ?

Concentration of NaCl is given in weight %
volume

weight % means amount of solute in g
per 100 mL of solution.

So 3% NaCl means 3 g NaCl dissolved in
100 mL solution.



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Numerical Ion Exchange Column Chromatography

After treating 10^4 litres of water by ion-exchanger, the cationic resin required 200 litres of 0.1 N HCl and anionic resin required 200 litres of 0.1 N NaOH solutions. Find the hardness of water.

Solution :

In an ion-exchanger all hardness causing cations are removed by cation-exchanger. Hence, the amount of acid used for regeneration of cation resin refers to the hardness of water.

Hardness in 10^4 litres of water

$$\begin{aligned}&\equiv 200 \text{ litres of } 0.1 \text{ N HCl} \\&\equiv 200 \text{ l of } 0.01 \text{ N CaCO}_3 \text{ eq.} \\&= 200 \times 0.1 \text{ l of } 1 \text{ N CaCO}_3 \text{ eq.} \\&= 20 \text{ l of } 1 \text{ N CaCO}_3 \text{ eq.} \\&= 20 \times 50 \text{ g of CaCO}_3 \text{ eq.} \\&= 1000 \text{ gms of CaCO}_3 \text{ eq.}\end{aligned}$$

∴ Hardness in 1 litre of water

$$\begin{aligned}&= \frac{1000}{10^4} \text{ gms of CaCO}_3 \text{ eq.} \\&= 100 \text{ mgms of CaCO}_3 \text{ eq.}\end{aligned}$$

∴ Hardness of water sample = 100 mg/L

$$= 100 \text{ ppm}$$

25 ml of sewage water is refluxed with 0.1 N $K_2Cr_2O_7$ solution in the presence of H_2SO_4 and $AgSO_4$. The unreacted dichromate required 5.5 ml of 0.1 N FAS solution. Blank titration consumed 15 ml of 0.1 N FAS solution. Calculate COD of the effluent.

SOLUTION:

$$\begin{aligned} COD &= \frac{(V_1 - V_2) * \text{Normality of FAS solution} * 8000}{\text{Volume of water sample taken}} \\ &= \frac{(15 - 5.5) * 0.1 * 8 * 1000}{25} \end{aligned}$$

$$COD = 304 \text{ ppm}$$

A 10 ml sample of waste water was refluxed with 20 ml of potassium dichromate solution and after refluxing the excess unreacted dichromate required 26.2 ml of 0.1 M FAS solution. A blank of 10 ml of distilled water on refluxing with 20 ml of dichromate solution required 36 ml of 0.1 M FAS solution. Calculate the COD value of the wastewater.

Solution:

$$\text{COD} = \frac{(V_1 - V_2) \cdot \text{Normality of FAS solution} \cdot 8000}{\text{Volume of water sample taken}}$$

$$= \{(36 - 26.2) \cdot 0.1 \cdot 8000\} / 10$$

$$= 784 \text{ ppm}$$

20 ml of sample of water contains 454 ppm of dissolved oxygen. After five days the dissolved oxygen value is 300 ppm, after sample was diluted to 100 ml. Calculate the BOD of water.

SOLUTION:

Dissolved Oxygen before incubation (DO_b) = 454 ppm

Dissolved Oxygen after incubation (DO_i) = 300 ppm

$$\begin{aligned} \text{BOD} &= (DO_b - DO_i) * \text{Dilution Factor} \\ &= (DO_b - DO_i) * \frac{\text{ml of sample after dilution}}{\text{ml of sample before dilution}} \\ &= (454 - 300) * 100/20 \end{aligned}$$

$$\text{BOD} = 770 \text{ ppm}$$