Output:

```
--- Supply Chain Simulation Start ---

Manufacturer received 200 units. Inventory: 300

Supplier sent 200 units to Manufacturer. Inventory: 800

Distributor received 100 units. Inventory: 150

Manufacturer sent 100 units to Distributor. Inventory: 200

Retailer received 30 units. Inventory: 50

Distributor sent 30 units to Retailer. Inventory: 120

--- Supply Chain Simulation End ---
```