

61M

Actuall





68M

Unplanned Movement







68M

Quantity



TLC

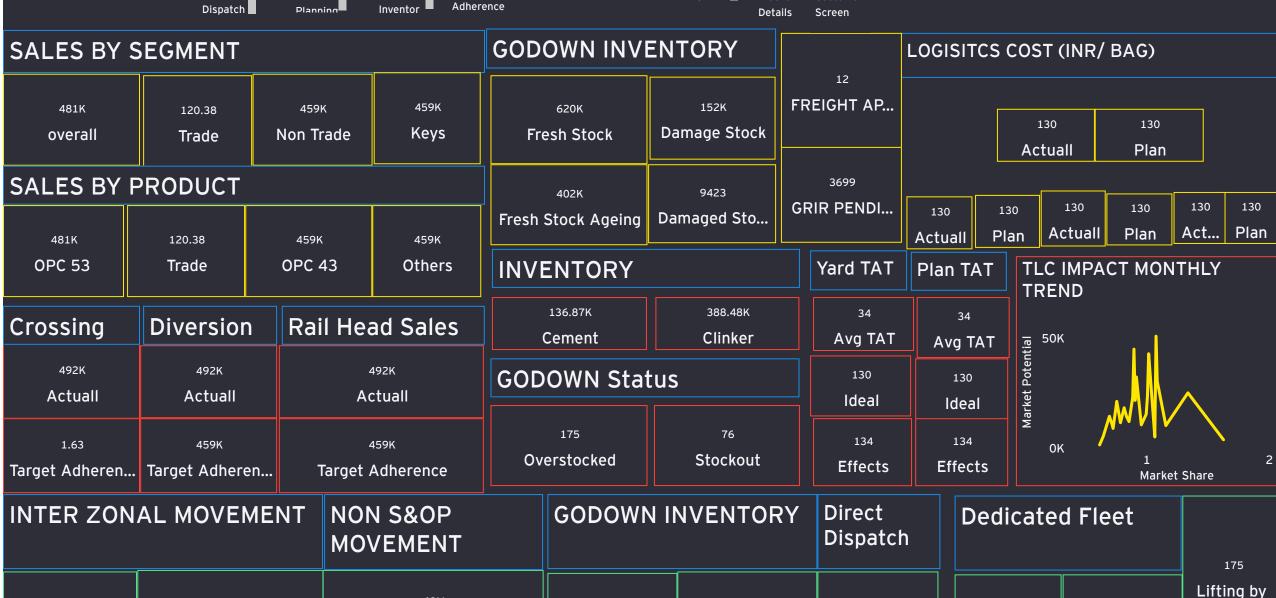












402K

Cement

620K

Clinker

620K

Actual

175

Total Truck

34

Truck Withou...

Truck GPS













Network Planning



Adherence

S&OP

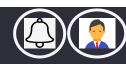
TLC











Dispatch

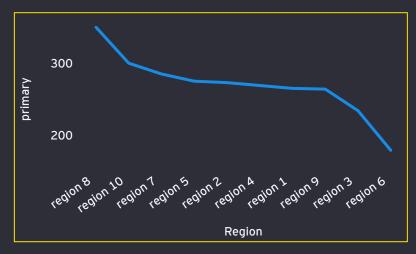
Road Dispatch Details



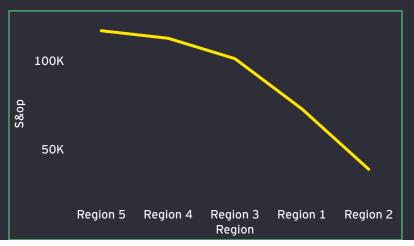
Rake Dispatch



Road Dispatch Details



Compliance % Trend



Road Dispatch Details

| Region | source plant | plant | non s&op movement | mtd dispato |
|-----------|--------------|-------|-------------------|-------------|
| region 1 | Plant 1 | 54 | 3369 | |
| region 1 | Plant 2 | 68 | 9305 | |
| region 1 | Plant 5 | 55 | 20468 | |
| region 1 | Plant 5 | 63 | 25486 | |
| region 10 | Plant 1 | 57 | 26593 | |
| region 10 | Plant 4 | 51 | 5863 | |
| region 10 | Plant 4 | 52 | 13240 | |
| region 10 | Plant 5 | 61 | 31764 | |
| region 2 | Plant 1 | 68 | 21467 | |
| region 2 | Plant 2 | 63 | 32075 | > |

Rake Dispatch Details

| Region | source plant | plant | non s&op movement | mtd dispatche, |
|-----------|--------------|-------|-------------------|----------------|
| region 1 | Plant 1 | 54 | 3369 | 6 |
| region 1 | Plant 2 | 68 | 9305 | 6 |
| region 1 | Plant 5 | 55 | 20468 | 7 |
| region 1 | Plant 5 | 63 | 25486 | 6 |
| region 10 | Plant 1 | 57 | 26593 | 7 |
| region 10 | Plant 4 | 51 | 5863 | 6 |
| region 10 | Plant 4 | 52 | 13240 | 7 |
| region 10 | Plant 5 | 61 | 31764 | 5 |
| region 2 | Plant 1 | 68 | 21467 | 5 |
| region 2 | Plant 2 | 63 | 32075 | → ⁵ |

























order & Dispatch

Network Planning

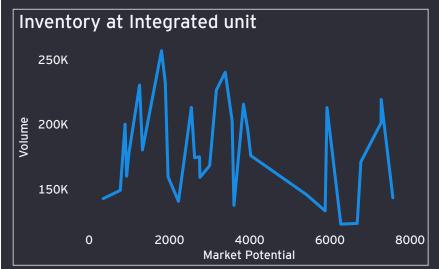
S&OP Adherence

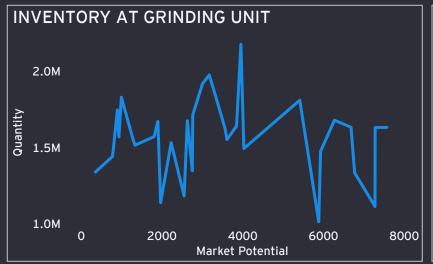
TLC

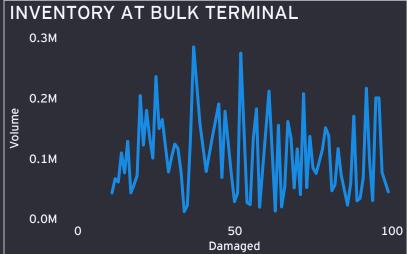
Approval

Trucks Details Customer Screen

Inventory









130 **TLC Impact**







order &

Dispatch







Adherence



TLC





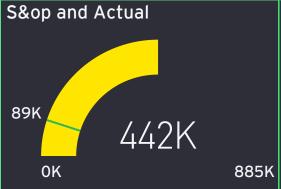






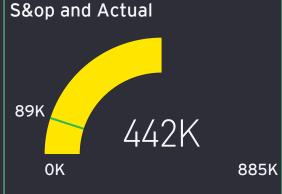
S& OP Adherence

Cement / Clinker Movement







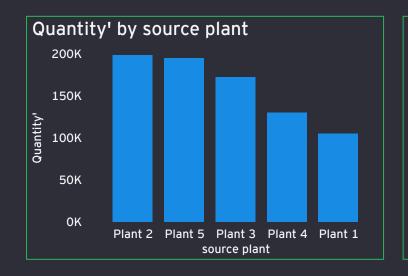


| T | from region | to region | mode | excess quantity | grade |
|---|-------------|-----------|------|-----------------|---------|
| ı | region 1 | region 1 | Rail | 16483 | Cemen |
| 1 | region 1 | region 3 | Rail | 34604 | Clinker |
| ı | region 1 | region 4 | Road | 8980 | Clinker |
| ı | region 1 | region 5 | Rail | 8991 | Cemen |
| ı | region 1 | region 5 | Rail | 23231 | Clinker |
| ı | region 10 | region 4 | Road | 4759 | Clinker |
| ı | region 10 | region 4 | Rail | 8855 | Clinker |
| 1 | region 10 | region 4 | Rail | 36066 | Cemen |
| 1 | < | | | | > |

NON S& OP Movement

150.49M Rail

> 40K Road



| source plant | Destination | mode | non s&op movement |
|--------------|-------------|------|-------------------|
| Plant 1 | region 10 | Rail | 2262 |
| Plant 1 | region 10 | Road | 2788 |
| Plant 1 | region 10 | Road | 26593 |
| Plant 1 | region 2 | Road | 4040 |
| Plant 1 | region 2 | Road | 21467 |
| Plant 1 | region 5 | Rail | 29796 |
| Plant 1 | region 7 | Rail | 3369 |
| Plant 1 | region 7 | Road | 14465 |
| Plant 2 | region 1 | Rail | 9305 |
| Plant 2 | region 1 | Road | 16188 |
| Plant 2 | region 3 | Road | 13807 |
| | | | |



























Cockpit

order &

Adherence

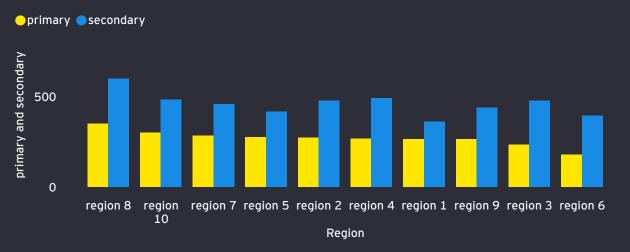
TLC

Approval

Trucks Details Customer Screen

Region Wise TLC / BAGS

primary and secondary by Region



Region Wise TLC Details

| Region | source plant | planned tlc | actual tlc | |
|-----------|--------------|-------------|------------|----|
| region 1 | Plant 1 | 97 | 7 | 12 |
| region 1 | Plant 2 | 91 | L | 39 |
| region 1 | Plant 5 | 59 |) | 78 |
| region 1 | Plant 5 | 61 | L | 54 |
| region 10 | Plant 1 | 46 | 5 | 20 |
| region 10 | Plant 4 | 55 | 5 | 55 |
| region 10 | Plant 4 | 106 | 5 | 99 |
| region 10 | Plant 5 | 27 | 7 | 36 |
| region 2 | Plant 1 | 80 |) | 57 |
| region 2 | Plant 2 | 75 | 5 | 95 |
| region 2 | Plant 3 | 44 | 1 | 19 |
| region 2 | Plant 3 | 61 | L | 55 |
| | | | | |

Components Wise TLC / BAGS

primary, plant, handling and secondary by Region



Components Wise TLC Details

| Region | source plant | plant | primary | | secondary | handling | |
|-----------|--------------|-------|---------|----|-----------|----------|----------|
| region 1 | Plant 1 | 5 | 4 | 62 | 9: | L 50 | <u> </u> |
| region 1 | Plant 2 | 6 | 8 | 64 | 98 | 51 | |
| region 1 | Plant 5 | 5 | 5 | 63 | 82 | 2 54 | |
| region 1 | Plant 5 | 6 | 3 | 76 | 92 | 2 58 | 3 |
| region 10 | Plant 1 | 5 | 7 | 78 | 14 | 7 58 | 3 |
| region 10 | Plant 4 | 5 | 1 | 74 | 10: | 51 | |
| region 10 | Plant 4 | 5 | 2 | 71 | 13: | L 55 | 5 |
| region 10 | Plant 5 | 6 | 1 | 77 | 102 | 2 60 |) |
| region 2 | Plant 1 | 6 | 8 | 57 | 14: | L 54 | |
| region 2 | Plant 2 | 6 | 3 | 77 | 120 | 5 56 | ; |





























Adherence

Approval

Trucks Details Customer Screen

GoDown Inventory

REGION WISE INVENTORY LEFT







DEPOT WISE INVENTORY LEFT

| Region | source plant | mode | grade | CURRENT INVENTORY | goods in transit | |
|-----------|--------------|------|---------|-------------------|------------------|------|
| region 1 | Plant 1 | Rail | Cement | 1465 | | 1218 |
| region 1 | Plant 2 | Rail | Cement | 3490 | | 1288 |
| region 1 | Plant 5 | Rail | Cement | 4334 | | 1738 |
| region 1 | Plant 5 | Rail | Clinker | 2846 | | 1715 |
| region 10 | Plant 1 | Road | Clinker | 2790 | | 1663 |

PRODUCT WISE INVENTORY LEFT

inventory turnover time (days), inventory (mt) and avg order days by Region

inventory turnover time (days) inventory (mt) avg order days

400 200

GODOWN WISE INVENTORY LEFT

| Region | avg order days | inventory turnover time (days) | inventory (mt) | goods in trar |
|----------|----------------|--------------------------------|----------------|------------------|
| Region 1 | 11 | 69 | 36 | 2 |
| Region 1 | 30 | 30 | 96 | 3 |
| Region 1 | 38 | 22 | 10 | 2 |
| Region 1 | 44 | 40 | 32 | 2 <mark>∨</mark> |
| | | | | |

GODOWN INFO

33 Permanent Godown

grade

All

40 Godown > min Inventory

FRESH STOCK AGEING

DAMAGED STOCK AGEING

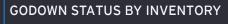
VENTORY LEFT and primary by Region



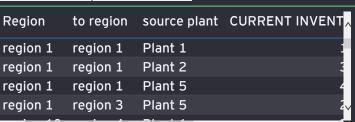
| Region | plant | | grade | IN | VENTORY LEFT | | ^ |
|-----------|-------|----|--------|----|--------------|-----|---|
| region 1 | | 54 | Cement | | | 953 | Н |
| region 1 | | 63 | Cement | | | 207 | |
| region 1 | | 68 | Cement | | | 57 | |
| region 10 | | 51 | Cement | | | 370 | |
| region 2 | | 50 | Cement | | | 900 | Ĭ |
| | | | | | | | |

grade

All



Overstocked Sockout















Adherence



TLC







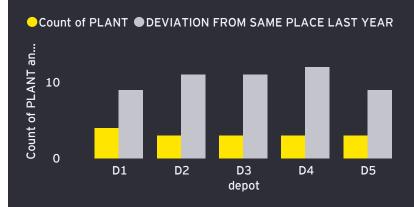
Trucks Details Customer Screen

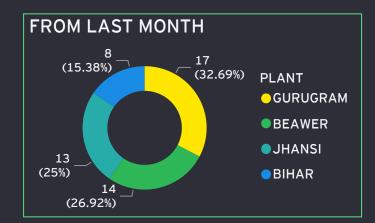


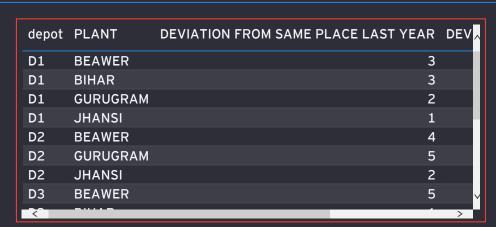


RH FIRING & DIRECT DISPATCH

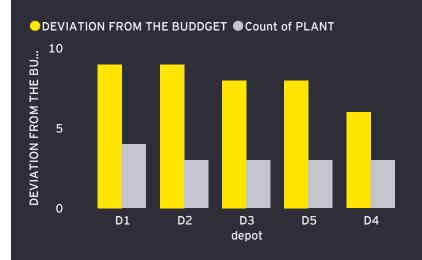
RH FIRING %

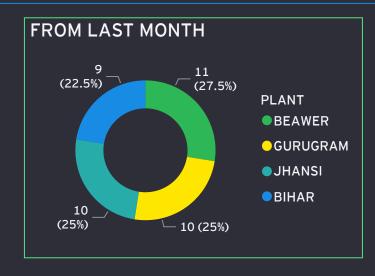






DIRECT DISPATCH





| depot | PLANT | DEVIATION FROM SAME PLACE LAST YEAR | DEV |
|-------|----------|-------------------------------------|--------|
| D1 | BEAWER | 3 | |
| D1 | BIHAR | 3 | |
| D1 | GURUGRAM | 2 | |
| D1 | JHANSI | 1 | |
| D2 | BEAWER | 4 | |
| D2 | GURUGRAM | 5 | |
| D2 | JHANSI | 2 | |
| D3 | BEAWER | 5 | |
| D3 | BIHAR | 1 | |
| D3 | JHANSI | 5 | \vee |
| < | | | > |