



STANDAR DAN SPESIFIKASI

PARAMETER SETTING MESIN LABELING

SHUNJIN BOP 03

No. Dokumen

Revisi

00

Tanggal Berlaku

Paraf Pengendali
Dok.

1. TUJUAN

Untuk panduan operator dalam melakukan setting mesin labeling Shunjin BOP 03

2. STANDAR SETTING HMI DAN MECANICAL PARAMETER

4.) Wardah Nature Daily Seaweed Cleansing Micellar Water 240 ml

A. PARAMETER HMI

MAIN SCREEN		SETTING SCREEN				POTENSIO LABEL DELAY	
LABEL #1 ISSUE TIME	3.00	LABEL #1 SPEED	5.00 m/m	CENTERING START	0.0 sec	POSITION #1	0.50
LABEL #2 ISSUE TIME	3.00	LABEL #2 SPEED	6.20 m/m	CENTERING STOP	0.0 sec	POSITION #2	1.20
CONVEYOR	RUN	CONVEYOR SPEED	7.87 m/m	PRODUCT HOLD SET	0.0 sec		
UPPER	RUN	UPPER BELT SPEED	7.21 m/m	PRODUCT HOLD RESET	0.0 sec		
SPACE	RUN	CENTER SPEED	10.00 m/m	AIR JET START	0.0 sec		
CENTER/SIDE	SIDE	SIDE BELT SPEED	13.00 m/m	CENTER	NOT USE		
LABEL #1	USE	SPACE WHEEL SPEED	2.00 m/m	PRINTER	USE		
LABEL #2	USE			CAMERA	NOT USE		

B. PARAMETER MEKANIKAL

LABEL #1		LABEL #2	
HANDWHEEL 1A	0282	HANDWHEEL 2A	0143
HANDWHEEL 1B	0041	HANDWHEEL 2B	0408
HANDWHEEL 1C	0158	HANDWHEEL 2C	0436
HANDWHEEL 1 D	0107	HANDWHEEL 2D	0018
SENSOR LABEL BREAK #1	6 cm	HANDWHEEL 2E	0953
SIDE BELT	10.2 cm	SENSOR LABEL BREAK #2	6.2 cm

STANDAR DAN SPESIFIKASI

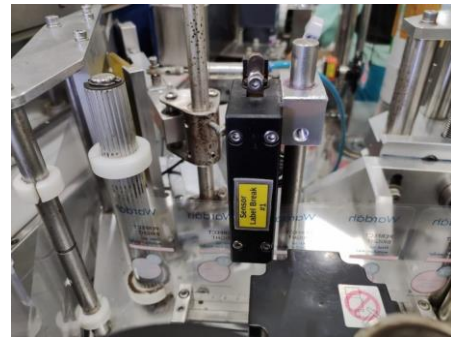
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3. KETERANGAN

HANDWHEEL

SENSOR LABEL BREAK

POTENSIO LABEL DELAY

MISTAR SIDE BELT

MAIN SCREEN

SETTING SCREEN