

STANDAR DAN SPESIFIKASI

PARAMETER SETTING MESIN LABELING

MARKOTECH BOP 04

No. Dokumen

Revisi

00

Tanggal Berlaku

Paraf Pengendali Dok.

1. TUJUAN

Untuk panduan operator dalam melakukan setting mesin labeling Markotech BOP 04

2. STANDAR SETTING HMI DAN MECHANICAL PARAMETER

PD 1	1. MO Powerskin Bi-Phase Oil Micellar Water 200 ml					
	A. PARAMETER HMI					
	MENU 1			MENU 2		
	LABEL DELAY	8.7 - 9.2	CODING DELAY	0.8 - 0.13	SCALE LABEL	2.00
	PRODUCT DELAY	79.9 - 80.4	CODING TIME	0.05 - 0.10	SCALE WRAPING	1.80
	LABEL LENGTH	297 - 302	ORIENTATE DELAY	0.23 - 0.28	CONVEYOR SPEED	12.4
	LABEL TEST SPEED	14.7 - 15.2	ORIENTATE TIME	0.8	DOUBLE LABELING	0.0
	WRAPING TEST SPEED	14.7 - 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	5
	OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		
	B. PARAMETER MEKANIKAL					
	NAIK/TURUN	0000 - 0005	C BELT	9903 - 9908		
	ORIEN 2	9890 - 9895	TTO 2	0005 - 0010		
	ORIEN 3	0000 - 0005	TTO 3	0000 - 0005		
	S BELT	9963 - 9968	Flow Control	3		

PD 2	2. W Lightning Oil Infused Micellar Water 100 ml					
	A. PARAMETER HMI					
	MENU 1			MENU 2		
	LABEL DELAY	11.3 - 11.8	CODING DELAY	0.8 - 0.13	SCALE LABEL	2.00
	PRODUCT DELAY	9.8 - 10.3	CODING TIME	0.05 - 0.10	SCALE WRAPING	1.80
	LABEL LENGTH	297 - 302	ORIENTATE DELAY	0.41 - 0.46	CONVEYOR SPEED	12.4
	LABEL TEST SPEED	14.7 - 15.2	ORIENTATE TIME	0.65	DOUBLE LABELING	0.0
	WRAPING TEST SPEED	14.7 - 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
	OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		
	B. PARAMETER MEKANIKAL					
	NAIK/TURUN	0010 - 0015	C BELT	9903 - 9908		
	ORIEN 2	0014 - 0019	TTO 2	0005 - 0010		
	ORIEN 3	9903 - 9908	TTO 3	0000 - 0005		
	S BELT	9963 - 9968	Flow Control	3		

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3. W. Lightening Oil Infised Micellar Water 100 ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	0.7 – 1.2	CODING DELAY	0.48 – 0.53	SCALE LABEL	1.20
PRODUCT DELAY	1.3 – 1.8	CODING TIME	0.37 – 0.42	SCALE WRAPING	1.00
LABEL LENGTH	198 - 203	ORIENTATE DELAY	0.03 – 0.08	CONVEYOR SPEED	1.24
LABEL TEST SPEED	14.7 – 15.2	ORIENTATE TIME	1.20	DOUBLE LABELING	2.0
WRAPING TEST SPEED	14.7 – 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0045 - 0050	C BELT	9958 - 9963		
ORIEN 2	9994 - 9999	TTO 2	0005 - 0010		
ORIEN 3	0061 - 0066	TTO 3	0000 - 0005		
S BELT	9963 - 9968	Flow Control	3		

4. W. Acnederm Pore Refining Toner 100 ml

5. W. Crystal Secret Micellar Cleansing Gel 95 ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	10.1 – 10.6	CODING DELAY	0.77 – 0.82	SCALE LABEL	2.00
PRODUCT DELAY	4.9 – 5.4	CODING TIME	0.28 – 0.33	SCALE WRAPING	2.00
LABEL LENGTH	53 - 58	ORIENTATE DELAY	0.13 – 0.19	CONVEYOR SPEED	11.21
LABEL TEST SPEED	1.0 – 1.5	ORIENTATE TIME	1.10 – 1.15	DOUBLE LABELING	7.4 – 7.9
WRAPING TEST SPEED	1.0 – 1.5	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0010 - 0015	C BELT	9903 -9908		
ORIEN 2	0014 - 0019	TTO 2	0005 - 0010		
ORIEN 3	9903 - 9908	TTO 3	0000 - 0005		
S BELT	9963 - 9968	Flow Control	3		

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00

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6. W. Lightenng Face Mist 60 ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	19.8 - 20.3	CODING DELAY	1.07 - 1.12	SCALE LABEL	1.20
PRODUCT DELAY	4.9 - 5.4	CODING TIME	0.05 - 0.10	SCALE WRAPING	1.00
LABEL LENGTH	297 - 302	ORIENTATE DELAY	0.16 - 0.21	CONVEYOR SPEED	9.0
LABEL TEST SPEED	14.7 - 15.2	ORIENTATE TIME	0.70	DOUBLE LABELING	0.0
WRAPING TEST SPEED	14.7 - 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0045 - 0050	C BELT	9958 - 9963		
ORIEN 2	9994 - 9999	TTO 2	0005 - 0010		
ORIEN 3	0061 - 0066	TTO 3	0000 - 0005		
S BELT	9963 - 9968	Flow Control	3		

7. E. Skin Buddy Micellar Water 50 ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	7.7 - 8.2	CODING DELAY	0.08 - 0.13	SCALE LABEL	2.00
PRODUCT DELAY	9.9 - 10.4	CODING TIME	0.05 - 0.10	SCALE WRAPING	1.80
LABEL LENGTH	297 - 302	ORIENTATE DELAY	0.17 - 0.22	CONVEYOR SPEED	12.4
LABEL TEST SPEED	14.7 - 15.2	ORIENTATE TIME	0.60	DOUBLE LABELING	8.8
WRAPING TEST SPEED	14.7 - 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0045 - 0050	C BELT	9958 - 9963		
ORIEN 2	9994 - 9999	TTO 2	0005 - 0010		
ORIEN 3	0061 - 0066	TTO 3	0000 - 0005		
S BELT	9963 - 9968	Flow Control	3		

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No. Dokumen

Revisi

00

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Paraf Pengendali Dok.

8. W. Body Mist 100ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	4.9 – 5.4	CODING DELAY	0.08 – 0.13	SCALE LABEL	2.00
PRODUCT DELAY	7.8 – 8.3	CODING TIME	0.05 – 0.10	SCALE WRAPING	2.80
LABEL LENGTH	297 - 302	ORIENTATE DELAY	0.17 – 0.22	CONVEYOR SPEED	12.4
LABEL TEST SPEED	14.7 – 15.2	ORIENTATE TIME	0.80	DOUBLE LABELING	0.0
WRAPING TEST SPEED	14.7 – 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0.17 – 0.22	C BELT	9986 - 9991		
ORIEN 2	9962 - 9967	TTO 2	0005 - 0010		
ORIEN 3	9972 - 9977	TTO 3	0000 - 0005		
S BELT	9973 - 9978	Flow Control	3		

9. K. Everyday Multipurpose Refreshing Spray 100 ml

A. PARAMETER HMI

MENU 1

MENU 2

LABEL DELAY	2.8 – 3.3	CODING DELAY	0.37 – 0.42	SCALE LABEL	2.00
PRODUCT DELAY	3.7 – 4.2	CODING TIME	0.48 – 0.52	SCALE WRAPING	1.80
LABEL LENGTH	198 - 203	ORIENTATE DELAY	0.17 – 0.22	CONVEYOR SPEED	12.4
LABEL TEST SPEED	14.7 – 15.2	ORIENTATE TIME	1.20	DOUBLE LABELING	2
WRAPING TEST SPEED	14.7 – 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0020 - 0025	C BELT	9988 - 9993		
ORIEN 2	9955 - 9960	TTO 2	0001 - 0006		
ORIEN 3	0000 - 0005	TTO 3	0000 - 0005		
S BELT	0000 - 0005	Flow Control	3		

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No. Dokumen
Revisi
00
Tanggal Berlaku
Paraf Pengendali Dok.
10. E. Bright Stuff Face Toner 100 ml
11. E. Skin Buddy Face Toner 100 ml
12. E. Ms Pimple Acne Solution Toner 100 ml
A. PARAMETER HMI
MENU 1
MENU 2

LABEL DELAY	4.8 – 5.3	CODING DELAY	0.37 – 0.42	SCALE LABEL	2.00
PRODUCT DELAY	5.7 – 6.2	CODING TIME	0.48 – 0.53	SCALE WRAPING	1.80
LABEL LENGTH	198 - 203	ORIENTATE DELAY	0.23 – 0.28	CONVEYOR SPEED	12.4
LABEL TEST SPEED	14.7 – 15.2	ORIENTATE TIME	0.80	DOUBLE LABELING	0.0
WRAPING TEST SPEED	14.7 – 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0044 - 0049	C BELT	9943 - 9948		
ORIEN 2	9975 - 9980	TTO 2	0005 - 0010		
ORIEN 3	9945 - 9950	TTO 3	0000 - 0005		
S BELT	0000 - 0005	Flow Control	3		

13. E. Aloe Vera Face Mist 60 ml
A. PARAMETER HMI
MENU 1
MENU 2

LABEL DELAY	14.7 – 15.2	CODING DELAY	0.37 – 0.42	SCALE LABEL	2.00
PRODUCT DELAY	14.9 – 15.4	CODING TIME	0.48 – 0.53	SCALE WRAPING	2.00
LABEL LENGTH	497 - 503	ORIENTATE DELAY	0.27 -0.32	CONVEYOR SPEED	12.4
LABEL TEST SPEED	14.7 – 15.2	ORIENTATE TIME	1.00	DOUBLE LABELING	0.0
WRAPING TEST SPEED	14.7 – 15.2	MACHINE STOP COUNDER	0	POTENSIO SEPARATING	4
OUTPUT JAM DELAY	0.0	MACHINE ALARM COUNDER	0		

B. PARAMETER MEKANIKAL

NAIK/TURUN	0045 - 0050	C BELT	9958 - 9963		
ORIEN 2	9994 - 9999	TTO 2	0005 - 0010		
ORIEN 3	0061 - 0066	TTO 3	0000 - 0005		
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No. Dokumen

Revisi

00

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Paraf Pengendali Dok.

3. CATATAN PERUBAHAN

No	Versi	Catatan Perubahan	Tgl Berlaku

4. DISTRIBUSI DOKUMEN

4.1. Dokumen Digital

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4.2 Salinan Cetak Dokumen

No	Departemen	No Controlled Copy

5. PENGESAHAN DOKUMEN

Disusun oleh :	Diperiksa oleh :	Disetujui oleh :
Denis Albarkah Factory Liquid Production Teknikal Support Tanggal :	Hutomo Factory Liquid Engineer Section Head Tanggal :	Ria Rizki Fatmasari Factory Liquid Production Section Head Tanggal :