



# STANDAR DAN SPESIFIKASI

## PARAMETER SETTING MESIN LABELING

### SHUNJIN BOP 03

No. Dokumen

Revisi

00

Tanggal Berlaku

Paraf Pengendali  
Dok.

## 1. TUJUAN

Untuk panduan operator dalam melakukan setting mesin labeling Shunjin BOP 03

## 2. STANDAR SETTING HMI DAN MECANICAL PARAMETER

### 1.) Wardah Perfect Bright Tone Up Micellar Water 100 ml

#### A. PARAMETER HMI

| MAIN SCREEN            |      | SETTING SCREEN       |           |                       |            | POTENSIO LABEL DELAY |      |
|------------------------|------|----------------------|-----------|-----------------------|------------|----------------------|------|
| LABEL #1<br>ISSUE TIME | 3.00 | LABEL #1 SPEED       | 6.00 m/m  | CENTERING START       | 0.0 sec    | POSITION #1          | 0.20 |
| LABEL #2<br>ISSUE TIME | 3.00 | LABEL #2 SPEED       | 6.45 m/m  | CENTERING STOP        | 0.0 sec    | POSITION #2          | 0.50 |
| CONVEYOR               | RUN  | CONVEYOR<br>SPEED    | 7.85 m/m  | PRODUCT HOLD SET      | 0.0 sec    |                      |      |
| UPPER                  | RUN  | UPPER BELT<br>SPEED  | 7.30 m/m  | PRODUCT HOLD<br>RESET | 0.0 sec    |                      |      |
| SPACE                  | RUN  | CENTER SPEED         | 10.00 m/m | AIR JET START         | 0.0 sec    |                      |      |
| CENTER/SIDE            | SIDE | SIDE BELT<br>SPEED   | 13.00 m/m | CENTER                | NOT<br>USE |                      |      |
| LABEL #1               | USE  | SPACE WHEEL<br>SPEED | 2.00 m/m  | PRINTER               | USE        |                      |      |
| LABEL #2               | USE  |                      |           | CAMERA                | NOT<br>USE |                      |      |

#### B. PARAMETER MEKANIKAL

| LABEL #1                 |         | LABEL #2              |      |
|--------------------------|---------|-----------------------|------|
| HANDWHEEL 1A             | 0261    | HANDWHEEL 2A          | 0112 |
| HANDWHEEL 1B             | 9980    | HANDWHEEL 2B          | 0402 |
| HANDWHEEL 1C             | 0103    | HANDWHEEL 2C          | 0315 |
| HANDWHEEL 1 D            | 0051    | HANDWHEEL 2D          | 0036 |
| SENSOR LABEL BREAK<br>#1 | 12.5 cm | HANDWHEEL 2E          | 0781 |
| SIDE BELT                | 11.5 cm | SENSOR LABEL BREAK #2 | 6 cm |

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### 3. KETERANGAN

**HANDWHEEL**

**SENSOR LABEL BREAK**

**POTENSIO LABEL DELAY**

**MISTAR SIDE BELT**

**MAIN SCREEN**

**SETTING SCREEN**


