

STANDAR DAN SPESIFIKASI

PARAMETER SETTING MESIN LABELING

SHUNJIN BOP 03

No. Dokumen		Revisi	00
Tanggal Berlaku		Paraf Pengendali Dok.	

1. TUJUAN

Untuk panduan operator dalam melakukan setting mesin labeling Shunjin BOP 03

2. STANDAR SETTING HMI DAN MECANICAL PARAMETER

1.) Wardah Perfect Bright Tone Up Micellar Water 100 ml

A. PARAMETER HMI

MAIN SCREEN		SETTING SCREEN				POTENSIO LABEL DELAY	
LABEL #1 ISSUE TIME	3.00	LABEL #1 SPEED	6.00 m/m	CENTERING START	0.0 sec	POSITION #1	0.20
LABEL #2 ISSUE TIME	3.00	LABEL #2 SPEED	6.45 m/m	CENTERING STOP	0.0 sec	POSITION #2	0.50
CONVEYOR	RUN	CONVEYOR SPEED	7.85 m/m	PRODUCT HOLD SET	0.0 sec		
UPPER	RUN	UPPER BELT SPEED	7.30 m/m	PRODUCT HOLD RESET	0.0 sec		
SPACE	RUN	CENTER SPEED	10.00 m/m	AIR JET START	0.0 sec		
CENTER/SIDE	SIDE	SIDE BELT SPEED	13.00 m/m	CENTER	NOT USE		
LABEL #1	USE	SPACE WHEEL SPEED	2.00 m/m	PRINTER	USE		
LABEL #2	USE			CAMERA	NOT USE		

B. PARAMETER MEKANIKAL

LABEL #1		LABEL #2	
HANDWHEEL 1A	0261	HANDWHEEL 2A	0112
HANDWHEEL 1B	9980	HANDWHEEL 2B	0402
HANDWHEEL 1C	0103	HANDWHEEL 2C	0315
HANDWHEEL 1 D	0051	HANDWHEEL 2D	0036
SENSOR LABEL BREAK #1	12.5 cm	HANDWHEEL 2E	0781
SIDE BELT	11.5 cm	SENSOR LABEL BREAK #2	6 cm

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2.) Wardah Nature Daily Aloe Hydramild Essence Toner 100 ml

A. PARAMETER HMI

MAIN SCREEN		SETTING SCREEN				POTENSIO LABEL DELAY	
LABEL #1 ISSUE TIME	3.00	LABEL #1 SPEED	5.78 m/m	CENTERING START	0.0 sec	POSITION #1	0.20
LABEL #2 ISSUE TIME	3.00	LABEL #2 SPEED	5.92 m/m	CENTERING STOP	0.0 sec	POSITION #2	0.60
CONVEYOR	RUN	CONVEYOR SPEED	7.94 m/m	PRODUCT HOLD SET	0.0 sec		
UPPER	RUN	UPPER BELT SPEED	7.33 m/m	PRODUCT HOLD RESET	0.0 sec		
SPACE	RUN	CENTER SPEED	10.00 m/m	AIR JET START	0.0 sec		
CENTER/SIDE	SIDE	SIDE BELT SPEED	12.50 m/m	CENTER	NOT USE		
LABEL #1	USE	SPACE WHEEL SPEED	2.00 m/m	PRINTER	USE		
LABEL #2	USE			CAMERA	NOT USE		

B. PARAMETER MEKANIKAL

LABEL #1		LABEL #2	
HANDWHEEL 1A	0255	HANDWHEEL 2A	0113
HANDWHEEL 1B	9996	HANDWHEEL 2B	0448
HANDWHEEL 1C	0105	HANDWHEEL 2C	0363
HANDWHEEL 1 D	0076	HANDWHEEL 2D	0026
SENSOR LABEL BREAK #1	6.5 cm	HANDWHEEL 2E	0745
SIDE BELT	10 cm	SENSOR LABEL BREAK #2	9.5 cm

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3.) Emina Bright Stuff Micellar Water 100 ml

A. PARAMETER HMI

MAIN SCREEN		SETTING SCREEN				POTENSIO LABEL DELAY	
LABEL #1 ISSUE TIME	3.00	LABEL #1 SPEED	5.80 m/m	CENTERING START	0.0 sec	POSITION #1	0.20
LABEL #2 ISSUE TIME	3.00	LABEL #2 SPEED	6.00 m/m	CENTERING STOP	0.0 sec	POSITION #2	2.20
CONVEYOR	RUN	CONVEYOR SPEED	7.82 m/m	PRODUCT HOLD SET	0.0 sec		
UPPER	RUN	UPPER BELT SPEED	7.10 m/m	PRODUCT HOLD RESET	0.0 sec		
SPACE	RUN	CENTER SPEED	10.00 m/m	AIR JET START	0.0 sec		
CENTER/SIDE	SIDE	SIDE BELT SPEED	20.00 m/m	CENTER	NOT USE		
LABEL #1	USE	SPACE WHEEL SPEED	2.20 m/m	PRINTER	USE		
LABEL #2	USE			CAMERA	NOT USE		

B. PARAMETER MEKANIKAL

LABEL #1		LABEL #2	
HANDWHEEL 1A	0275	HANDWHEEL 2A	0120
HANDWHEEL 1B	9978	HANDWHEEL 2B	0365
HANDWHEEL 1C	0105	HANDWHEEL 2C	0285
HANDWHEEL 1 D	0052	HANDWHEEL 2D	0028
SENSOR LABEL BREAK #1	6.5 cm	HANDWHEEL 2E	0738
SIDE BELT	11.5 cm	SENSOR LABEL BREAK #2	7.5 cm

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4.) Wardah Nature Daily Seaweed Cleansing Micellar Water 240 ml

A. PARAMETER HMI

MAIN SCREEN		SETTING SCREEN				POTENSIO LABEL DELAY	
LABEL #1 ISSUE TIME	3.00	LABEL #1 SPEED	5.00 m/m	CENTERING START	0.0 sec	POSITION #1	0.50
LABEL #2 ISSUE TIME	3.00	LABEL #2 SPEED	6.20 m/m	CENTERING STOP	0.0 sec	POSITION #2	1.20
CONVEYOR	RUN	CONVEYOR SPEED	7.87 m/m	PRODUCT HOLD SET	0.0 sec		
UPPER	RUN	UPPER BELT SPEED	7.21 m/m	PRODUCT HOLD RESET	0.0 sec		
SPACE	RUN	CENTER SPEED	10.00 m/m	AIR JET START	0.0 sec		
CENTER/SIDE	SIDE	SIDE BELT SPEED	13.00 m/m	CENTER	NOT USE		
LABEL #1	USE	SPACE WHEEL SPEED	2.00 m/m	PRINTER	USE		
LABEL #2	USE			CAMERA	NOT USE		

B. PARAMETER MEKANIKAL

LABEL #1		LABEL #2	
HANDWHEEL 1A	0282	HANDWHEEL 2A	0143
HANDWHEEL 1B	0041	HANDWHEEL 2B	0408
HANDWHEEL 1C	0158	HANDWHEEL 2C	0436
HANDWHEEL 1 D	0107	HANDWHEEL 2D	0018
SENSOR LABEL BREAK #1	6 cm	HANDWHEEL 2E	0953
SIDE BELT	10.2 cm	SENSOR LABEL BREAK #2	6.2 cm

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3. KETERANGAN

HANDWHEEL	SENSOR LABEL BREAK
	
POTENSIO LABEL DELAY	MISTAR SIDE BELT
	
MAIN SCREEN	SETTING SCREEN
	

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4. CATATAN PERUBAHAN

No	Versi	Catatan Perubahan	Tgl Berlaku

5. DISTRIBUSI DOKUMEN

5.1. Dokumen Digital

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5.2 Salinan Cetak Dokumen

No	Departemen	No Controlled Copy

6. PENGESAHAN DOKUMEN

Disusun oleh :	Diperiksa oleh :	Disetujui oleh :
Denis Albarkah	Hutomo	Ria Rizki Fatmasari
Factory Liquid Production Teknikal Support	Factory Liquid Engineer Section Head	Factory Liquid Production Section Head
Tanggal :	Tanggal :	Tanggal :