



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT	OSBL			REPORT NO.		VE/OSBL/STR/WV/1339						
WO NO./PO NO.		3180000344								Date :		14/10/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-087-TPT-CM1-CS11-136-FAB-B92	0	FAB-B92	FAB-B92	1	M71	1	UC203X203X46	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
2	PIN-087-TPT-CM1-CS11-136-FAB-B92	0	FAB-B92	FAB-B92	1	P56	1	Plate-8MM	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1284	ACC	--		
3	PIN-087-TPT-CM1-CS11-136-FAB-B92	0	FAB-B92	FAB-B92	1	CLT5	2	ISA75X75X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
4	PIN-087-TPT-CM1-CS11-136-FAB-B92	0	FAB-B92	FAB-B92	1	P55	1	Plate-8MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
5	PIN-087-TPT-CM1-CS11-136-FAB-B86	0	FAB-B86	FAB-86	3	M62	1	ISM C150	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC							CLIENT QC/TPI								
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		14/10/2025															
VE-DOC-05 REV.00																	



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6	PIN-087-TPT-CM1-CS11-136-FAB-B86	0	FAB-B86	FAB-86	3	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
7	PIN-087-TPT-CM1-CS11-136-FAB-B84	0	FAB-B84	FAB-84	24	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
8	PIN-087-TPT-CM1-CS11-136-FAB-B84	0	FAB-B84	FAB-84	24	M29	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
9	PIN-087-TPT-CM1-CS11-136-FAB-B82	0	FAB-B82	FAB-82	6	M27	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
10	PIN-087-TPT-CM1-CS11-136-FAB-B82	0	FAB-B82	FAB-82	6	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	P43	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
12	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	CLT4	3	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
13	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	P15	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1284	ACC	--		
14	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	M64	1	ISMC150	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
15	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	P16	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
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16	PIN-087-TPT-CM1-CS11-136-FAB-B78	0	FAB-B78	FAB-78	4	P44	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1284	ACC	--		
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