



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

| | | | | | |
|----------|----------------------|---------------|----------------------------------|------------|--------------------------|
| CLIENT | AARTI INDUSTRIES LTD | PROJECT | OSBL | REPORT NO. | VE/OSBL/STR/SP/OFFER/158 |
| WO/PO NO | 3180000344 | PROCEDURE NO. | VEPL/AIL-J/ZONE-4/PROJECT/WB-002 | OFFER DATE | 15/10/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 02:24 | | | | FINISH TIME- 14:15 | | | |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 14/10/2025 | 77 | 17 | 25 | 58 | 46 | 99 | 8 | 39 |
| Primer Application | 14/10/2025 | 85 | 47 | 96 | 9 | 15 | 92 | 12 | 96 |

SURFACE CONDITION

| | | | | | |
|------------------|----------------------|-----------------|----------------------|------------------|--------------------|
| ORIGINAL STATUS | Anim sint quas aliqu | METAL CONDITION | Adipisicing error es | METAL RUST GRADE | Animi inventore et |
| PAINT SYSTEM NO. | SYSTEM-7 STR | | | BLASTING DATE | 14/10/2025 |

SURFACE PREPARATION

| | | | | | |
|-----------------------------|----------------------|--------------------|------------------|---------------|----------------------|
| BLASTING METHOD | Laborum dignissimos | PREP. STANDARD | SA 2 1/2 | ABRASIVE TYPE | Cupiditate aliquid e |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | | | | |
| DUST LEVEL | Qui excepturi quas e | SALT TEST REQUIRED | Maximum 50 mg/m2 | | |

PRIMER COATING

| | | | | | |
|---------------------------|-----------------|------------------|------------|---------------|---------------------|
| PRIMER PAINT/SHADE | INTERZINC 78I | APP. METHOD | SPRAY | PRIMER DATE | 14/10/2025 |
| PAINT MANUFACTURER | AKZONOBEL INDIA | DFT RANGE | 70 Microns | HARD DRY TIME | Sit minus optio eu |
| PAINT BATCH NO. (BASE) | 978867 | MANUFACTURE DATE | 16/12/1998 | SHELF LIFE | Nobis eveniet simil |
| PAINT BATCH NO. (HARDNER) | 435645 | | | | |

| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|----------------------------------|-----|-----------------|-------------|----------|---------|
| 1 | PIN-087-TPT-CM1-CS11-132-FAB -B3 | 0 | FAB -B3 | FAB -B3 | 1 | - |
| NOTE | Nobis hic laborum la | | | | | |
| | OFFERED BY | | | | | |
| SIGN | | | | | | |
| NAME | HARDIK PRAJAPATI | | | | | |
| DATE | 15/10/2025 | | | | | |

VE-DOC-23 REV.00