



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>	SURAJ ROSHNI			<b>PROJECT</b>	SURYA-26			<b>REPORT NO.</b>	VE/SURYA-26/STR/WV/3									
<b>WO NO./PO NO.</b>		9558569011						<b>Date :</b>	15/05/2025									
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS			
1	B7	0	B7	B7-1	1	B7	1	ISMC300	BUTT	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/3	ACC	--			
2	B7	0	B7	B7-1	1	CLT1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--			
3	B7	0	B7	B7-1	1	CLT3	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--			
4	B6	0	B6	B6-1	1	B5	1	ISMC200	CJP	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--			
5	B6	0	B6	B6-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--			
<b>QC CHECK SHEET</b>		CHECKED ✓ X NOT APPLICABLE																
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>							<b>VISUAL CHECK</b>							
<input type="checkbox"/> APPROVED NDT DRG/TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		<b>VE QC</b>													<b>CLIENT QC/TPI</b>			
<b>SIGNATURE</b>																		
<b>NAME</b>		HARDIK PRAJAPATI																
<b>DATE</b>		15/05/2025																
VE-DOC-05 REV.00																		



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WO NO./PO NO.		9558569011							Date :		15/05/2025						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
6	B5	0	B5	B5-1	1	B4	1	ISMC75	PJP	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/3	ACC	--		
7	B5	0	B5	B5-1	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--		
8	B4	0	B4	B4-1	2	B4	1	ISMC75	PJP	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--		
9	B4	0	B4	B4-1	2	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/3	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
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