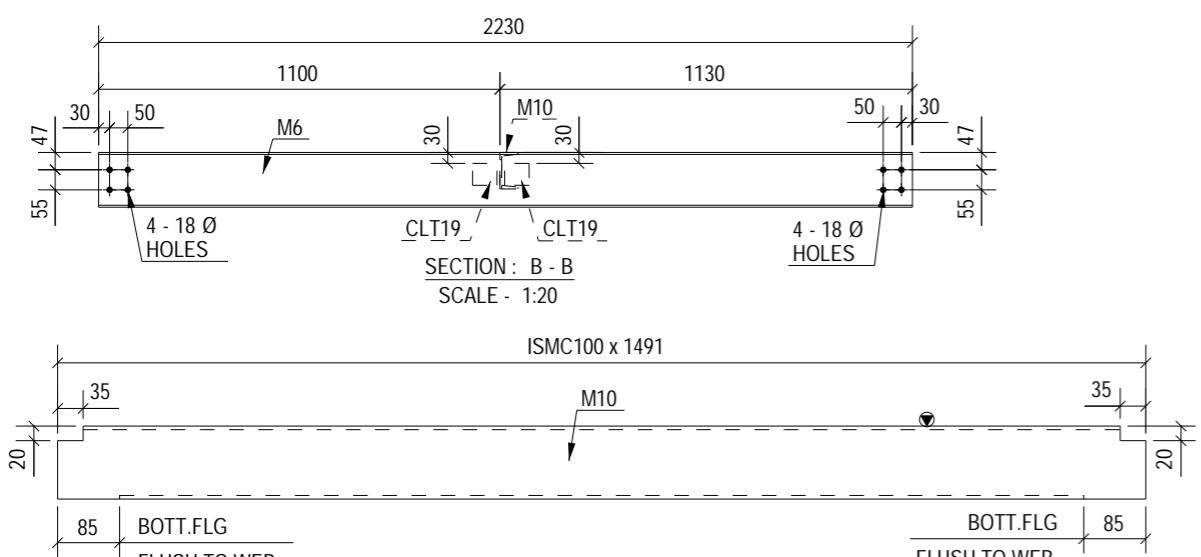
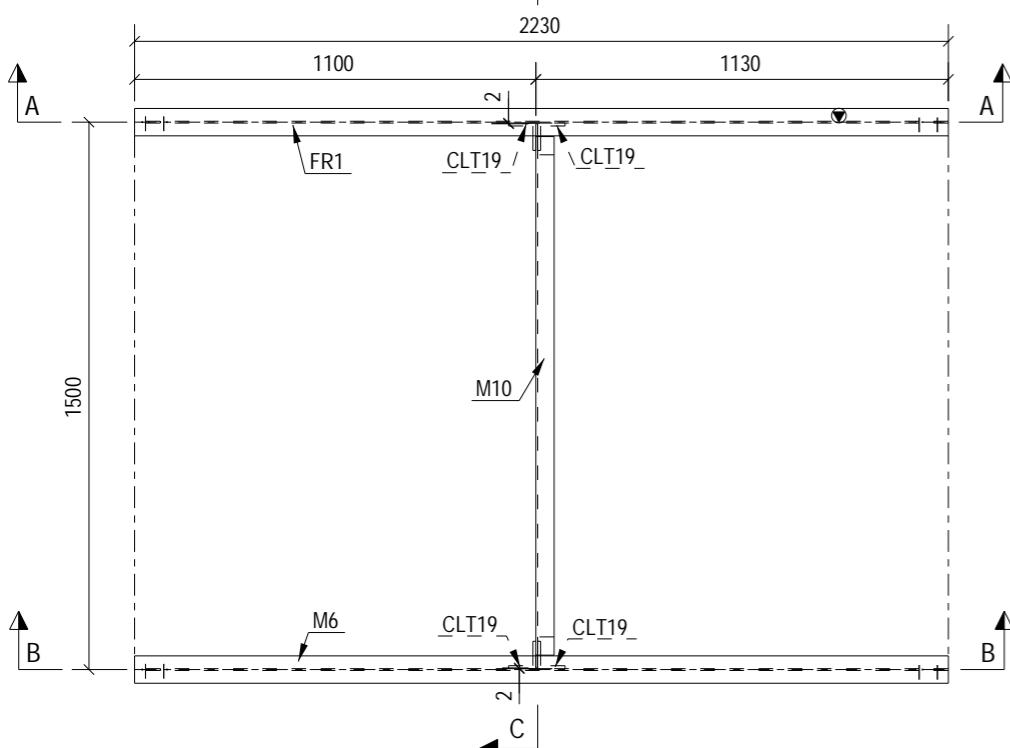
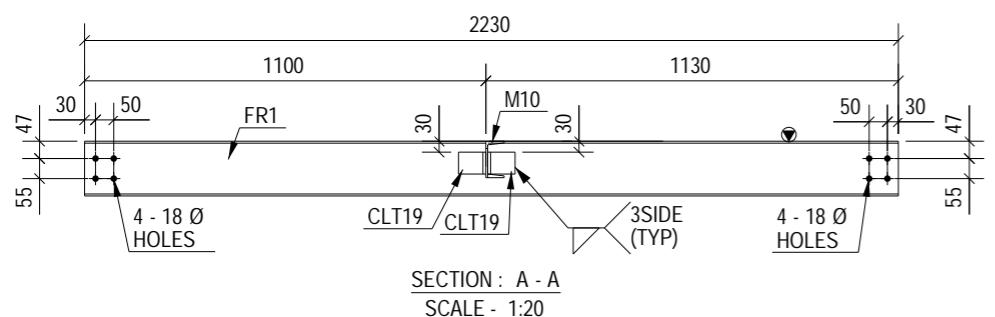


MARK NO.	GRID LOCATION	
FR1	1X/S-Q	+1.700
FR1	1X/S-Q	+2.350
FR1	1X/S-Q	+2.900

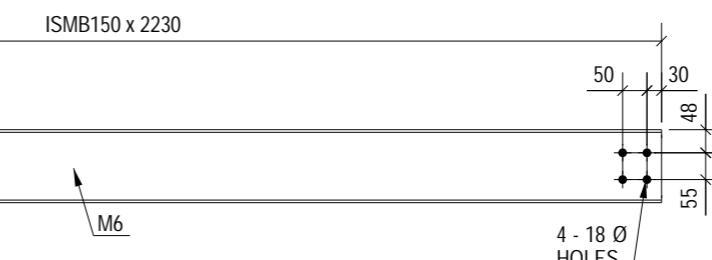
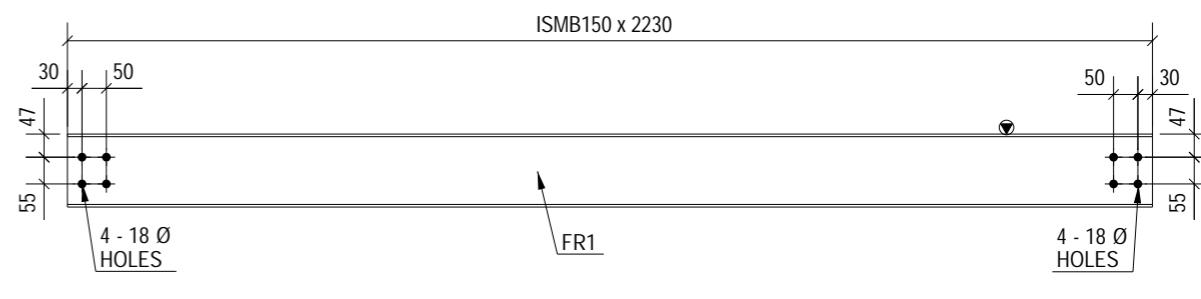
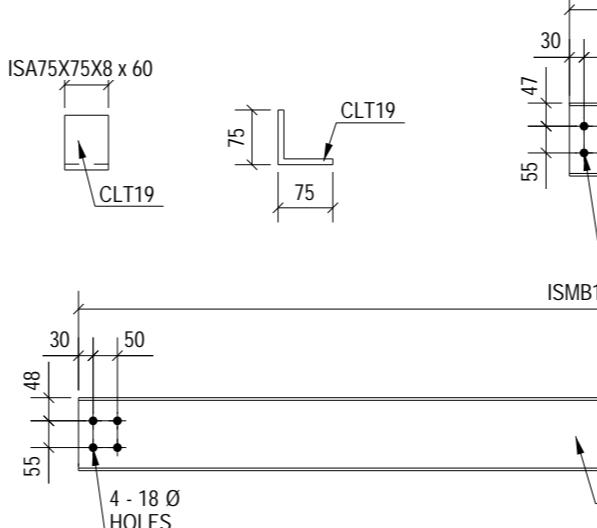
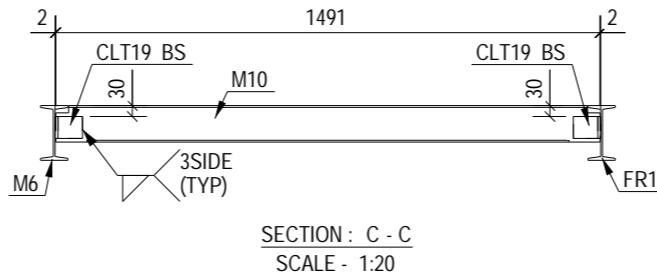
BOLT LIST FOR ASSEMBLY MK'D' FR1				
Dia.	Grade	Length(mm)	No.	
M16	8.8XOX	40	48	

### BILL OF MATERIALS

ASSEMBLY MK'D : FR1		ASSY QTY : 3	
Item	Qty./Assembly	Profile Size	Wt./Meter
FR1	1	ISMB150	15.00
CLT19	4	ISA75X75X8	8.90
M6	1	ISMB150	15.00
M10	1	ISMC100	9.56
		Total	249.89
		Material	
		IS2062	
		6.44	
		100.31	
		42.84	
		100.31	
		249.89	



3 REQ'D AS DRAWN MARKED No. Nos. FR1



1	0	ISSUED FOR FABRICATION	AC	HS	28.02.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE



CLIENT:-

NAVIN FLUORINE ADVANCED SCIENCES LIMITED

DAHEJ



FABRICATOR  
VRISHAL ENGINEERING PVT LTD  
DAHEJ



DETAILING CONSULTANTS :-  
T ENGINEERING CONSULTANTS PVT LTD  
VADODARA

PROJECT NAME	PIPERACK SLEEPER ALONG EXISTING COOLING TOWER & DG SET	
DRAWING TITLE	ASSEMBLY DRAWING OF FR1	SHEET No:- 1 OF 1
DESIGN CONSULTANT	TATA CONSULTING ENGINEERS LIMITED	JOB No:- -
APPROVED BY	TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN
DRAWING No	TCE-13282A-CV-3066-RC-31021-ASS-FR1	REV. No:- 0
		SHT SIZE:- A3