



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD					LOT NO.		VE/CORAL-2/STR/DNP/31				
PROJECT		CORAL-2					DISPATCH DATE		02/07/2025				
WO NO./PO NO.		4580584722					DISPATCH SITE		DR INDIA SHOP NEW PLOT-02				
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
1	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-1	1	222.92		0.448	SYSTEM-7 STR		--	
2	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-2	1	222.92		0.448	SYSTEM-7 STR		--	
3	PIN-084-TPT-PM4-CS11-002-B12		0	B12	A-B/8	1	71.08		2.163	SYSTEM-7 STR		--	
4	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/5	1	71.08		2.163	SYSTEM-7 STR		--	
5	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/4	1	71.08		2.163	SYSTEM-7 STR		--	
6	PIN-084-TPT-PM4-CS11-002-B15		0	B15	A-B/9	1	71.08		2.163	SYSTEM-7 STR		--	
7	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/2	1	71.08		2.163	SYSTEM-7 STR		--	
8	PIN-084-TPT-PM4-CS11-002-B24		0	B24	A-B/10	1	50.730000000000004		1.625	SYSTEM-7 STR		--	
9	PIN-084-TPT-PM4-CS11-002-B25		0	B25	C/<1	1	106.72		2.679	SYSTEM-7 STR		--	
10	PIN-084-TPT-PM4-CS11-002-B27		0	B27	C-D/1	1	68.94		2.086	SYSTEM-7 STR		--	
PAINT MANUFACTURE	SURFACE PREPARATION				PROFILE REQUIREMENTS								
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
NOTE													
		PREPARED BY							RECEIVED BY				

<b>SIGNATURE</b>		
<b>NAME</b>	RAHUL PRAJAPATI	
<b>DATE</b>	02/07/2025	
VE-DOC-22 REV.00		



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<b>CLIENT</b>	AARTI INDUSTRIES LTD					<b>LOT NO.</b>	VE/CORAL-2/STR/DNP/31		
<b>PROJECT</b>	CORAL-2					<b>DISPATCH DATE</b>	02/07/2025		
<b>WO NO./PO NO.</b>	4580584722					<b>DISPATCH SITE</b>	DR INDIA SHOP NEW PLOT-02		
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
11	PIN-084-TPT-PM4-CS11-002-B28	0	B28	C-D/3	1	68.94	2.086	SYSTEM-7 STR	--
12	PIN-084-TPT-PM4-CS11-002-B32	0	B32	C-D/6	1	95.25	2.37	SYSTEM-7 STR	--
13	PIN-084-TPT-PM4-CS11-002-B37	0	B37	C-D/7	1	96.33	2.406	SYSTEM-7 STR	--
14	PIN-084-TPT-PM4-CS11-002-C1	0	C1	A/10	1	612.6	14.078	SYSTEM-7 STR	--
15	PIN-084-TPT-PM4-CS11-002-C3	0	C3	C-D/6	1	261.12	5.852	SYSTEM-7 STR	--
16	PIN-084-TPT-PM4-CS11-002-C2	0	C2	A/11	1	602.87	13.753	SYSTEM-7 STR	--
17	PIN-084-TPT-PM4-CS11-002-C4	0	C4	C-D/7	1	339.15999999999997	7.637	SYSTEM-7 STR	--
18	PIN-084-TPT-PM4-CS11-002-C5	0	C5	C/<1	1	241.35	5.481	SYSTEM-7 STR	--
19	PIN-084-TPT-PM4-CS11-002-C6	0	C6	A-B/7	1	350.23	7.93	SYSTEM-7 STR	--
20	PIN-084-TPT-PM4-CS11-002-C21	0	C21	A-B/8	1	350.23	7.93	SYSTEM-7 STR	--
<b>PAINT MANUFACTURE</b>	<b>SURFACE PREPARATION</b>			<b>PROFILE REQUIREMENTS</b>					

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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NAME		RAHUL PRAJAPATI											
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SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS			
21	PIN-084-TPT-PM4-CS11-002-C22	0	C22	A-B/9	1	341.46	7.686	SYSTEM-7 STR		--			
22	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/3	1	263.41	5.901	SYSTEM-7 STR		--			
23	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/2	1	263.41	5.901	SYSTEM-7 STR		--			
24	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/1	1	263.41	5.901	SYSTEM-7 STR		--			
25	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/5	1	263.41	5.901	SYSTEM-7 STR		--			
26	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/4	1	263.41	5.901	SYSTEM-7 STR		--			
27	PIN-084-TPT-PM4-CS11-002-B7	0	B7	A-B/7	1	68.94	2.086	SYSTEM-7 STR		--			

28	PIN-084-TPT-PM4-CS11-002-B21	0	B21	A-B/11	1	52.690000000000005	1.658	SYSTEM-7 STR		--			
<b>PAINT MANUFACTURE</b>	<b>SURFACE PREPARATION</b>			<b>PROFILE REQUIREMENTS</b>									
<b>PAINT MANUFACTURE</b>	<b>SURFACE PREPARATION</b>	<b>PROFILE REQUIREMENTS</b>	<b>SALT TEST REQUIREMENTS</b>	<b>PRIMER SHADE</b>	<b>PRIMER APP. METHODE</b>	<b>PRIMER DFT RANGE</b>	<b>MIO SHADE</b>	<b>MIO APP. METHODE</b>	<b>MIO DFT RANGE</b>	<b>FINAL SHADE</b>	<b>FINAL APP. METHODE</b>	<b>FINAL DFT RANGE</b>	<b>TOTAL DFT REQUIREMENTS</b>
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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