



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/3
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	03/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:00				FINISH TIME- 11:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	03/06/2025	33.8	28	72.5	33.5	35	26.7	56.9	36.5

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD	SPRAY	MIO DATE	03/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	150 Micron	HARD DRY TIME	6 HOURS
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE	26/04/2025	SHELF LIFE	36 MONTHS

PAINT BATCH NO. (HARDNER)	'0537500151		
----------------------------------	-------------	--	--

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						MIO	
1	1619-CS-STR-504-FD-1C24	0	1C24	D-2	1	300-320	ACC
2	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	310-325	ACC
3	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	330-345	ACC
4	1619-CS-STR-504-FD-1C37	0	1C37	C-4	1	325-335	ACC
5	1619-CS-STR-504-FD-2C24	0	2C24	D-2	1	320-325	ACC
6	1619-CS-STR-504-FD-2C25	0	2C25	D-3	1	315-330	ACC
7	1619-CS-STR-504-FD-2C26	0	2C26	D-4	1	320-325	ACC
8	1619-CS-STR-504-FD-2C37	0	2C37	C-4	1	312-345	ACC

NOTE	--
-------------	----

	VISHAL QC	CLIENT / TPIA
SIGN		
NAME	BIRENDRA KUMAR	
DATE	03/06/2025	

VE-DOC-26 REV.00