



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/FINAL-PAINT/OFFER/155
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/QSI-009	OFFER DATE	16/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 15:15				FINISH TIME - 06:18			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	16/10/2025	77	77	77	77	77	77	77	77

FINAL / TOP COATING

FINAL PAINT/SHADE	INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	16/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns (Total : 280 Microns)	TIME	3
PAINT BATCH NO. (BASE)	67676	MANUFACTURE DATE	16/10/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	7687				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	PIN-087-TPT-CM1-CS11-132-FAB -B25	0	FAB -B25	FAB -B25	66	545	ACC
2	PIN-087-TPT-CM1-CS11-132-FAB -B31	0	FAB -B31	FAB -B31	9	546	ACC
3	TY67	-	UY87	EW43	10	7687	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	16/10/2025				

VE-DOC-28 REV.00