



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	--	PROJECT	--	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/163
WO/PO NO	--	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-016	OFFER DATE	30/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 07:26				FINISH TIME- 09:06			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	27/10/2025	91	46	37	17	31	54	43	100
Primer Application	24/10/2025	5	44	50	48	45	57	88	50

### SURFACE CONDITION

ORIGINAL STATUS	Qui quidem fugiat vo	METAL CONDITION	Quod error animi ei	METAL RUST GRADE	Assumenda aliqua Al
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	27/10/2025

### SURFACE PREPARATION

BLASTING METHOD	Quam voluptates dolo	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Sunt accusamus in al
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	Velit ea labore rer	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	24/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	3
PAINT BATCH NO. (BASE)	43	MANUFACTURE DATE	13/09/2021	SHELF LIFE	Quo itaque ut deseru
PAINT BATCH NO. (HARDNER)	434534				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	Fugit proident eve	-	Zeph Stokes	Tenetur quis perferre	42	--
NOTE	Rerum ipsum dolorib					
	OFFERED BY					
SIGN						
NAME	HARDIK PRAJAPATI					
DATE	30/10/2025					

VE-DOC-23 REV.00