



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   | GFCL EV Products Limited |                  |   | <b>PROJECT</b>         |  | HH-2700 TPA     |                    |   |                | <b>REPORT NO.</b>         | VE/HH-2700 TPA/STR/FIT_UP/11   |                   |                |                |                |  |  |
|---|--------------------------|------------------|---|------------------------|--|-----------------|--------------------|---|----------------|---------------------------|--|-------------------|----------------|----------------|----------------|--|--|
| <b>WO NO./PO NO.</b>  |                          | 9252100056       |   |                        |  |                 |                    |   |                |                           | <b>DATE :</b>  | 02/06/2025        |                |                |                |  |  |
| <b>SR No.</b>   | <b>DRAWING NO.</b>       | <b>REV.NO.</b>   | <b>SHEET NO.</b>  | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>   | <b>GRID QTY</b> | <b>ITEM NUMBER</b> | <b>ITEM QTY(NOS)</b>  | <b>PROFILE</b> | <b>IMIR NO.</b>           | <b>HEAT NO.</b>  | <b>JOINT TYPE</b> | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |  |  |
| 1   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | M48                | 1   | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860  | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 2   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL5                | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 3   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL6                | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 4   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL7                | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 5   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL102              | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 6   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL103              | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| 7   | 1619-CS-STR-504-FD-1C27  | 0                | 1 OF 1  | 1C27                   | D-5  | 1               | PL172              | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET            | VEPL/WPS/006   | ACC            | --             |  |  |
| <b>INSPECTION CHECK</b>   |                          |                  |   |                        |  |                 |                    |   |                |                           |  | <b>REMARKS</b>    |                |                |                |  |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                          |                  | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 |                    | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                           | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                   |                |                |                |  |  |
|   |                          | <b>VE QC</b>     |   |                        |  |                 |                    | <b>CLIENT QC/TPI</b>  |                |                           |  |                   |                |                |                |  |  |
| SIGNATURE   |                          |                  |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |  |  |
| NAME  |                          | HARDIK PRAJAPATI |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |  |  |
| DATE  |                          | 02/06/2025       |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |  |  |
| VE-DOC-04 REV.00  |                          |                  |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |  |  |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA |   |                |                           | REPORT NO.   | VE/HH-2700 TPA/STR/FIT_UP/11 |              |         |         |  |  |
|---|-------------------------|--------------------------|---|-----------------|--|----------|-------------|---|----------------|---------------------------|--|------------------------------|--------------|---------|---------|--|--|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |             |   |                |                           | DATE :   | 02/06/2025                   |              |         |         |  |  |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER | ITEM QTY(NOS)   | PROFILE        | IMIR NO.                  | HEAT NO.   | JOINT TYPE                   | WPS NO.      | ACC/REJ | REMARKS |  |  |
| 8   | 1619-CS-STR-504-FD-1C27 | 0                        | 1 OF 1  | 1C27            | D-5  | 1        | PL217       | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 9   | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | M48         | 1   | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515855  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 10  | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | PL5         | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 11  | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | PL6         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 12  | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | PL7         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 13  | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | PL172       | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 14  | 1619-CS-STR-504-FD-1C28 | 0                        | 1 OF 1  | 1C28            | D-6  | 1        | PL217       | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |             |   |                |                           |  | REMARKS                      |              |         |         |  |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                           | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                              |              |         |         |  |  |
|   | VE QC                   |                          |   |                 |  |          |             | CLIENT QC/TPI   |                |                           |  |                              |              |         |         |  |  |
| SIGNATURE   |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| NAME  | HARDIK PRAJAPATI        |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| DATE  | 02/06/2025              |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA |   |                |                           | REPORT NO.   | VE/HH-2700 TPA/STR/FIT_UP/11 |              |         |         |  |  |
|---|-------------------------|--------------------------|---|-----------------|--|----------|-------------|---|----------------|---------------------------|--|------------------------------|--------------|---------|---------|--|--|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |             |   | DATE :         |                           | 02/06/2025   |                              |              |         |         |  |  |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER | ITEM QTY(NOS)   | PROFILE        | IMIR NO.                  | HEAT NO.   | JOINT TYPE                   | WPS NO.      | ACC/REJ | REMARKS |  |  |
| 15  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | M44         | 1   | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 16  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL5         | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 17  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL6         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 18  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL7         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 19  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL33        | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 20  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL36        | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 21  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL37        | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |             |   |                |                           |  | REMARKS                      |              |         |         |  |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                           | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                              |              |         |         |  |  |
|   | VE QC                   |                          |   |                 |  |          |             | CLIENT QC/TPI   |                |                           |  |                              |              |         |         |  |  |
| SIGNATURE   |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| NAME  | HARDIK PRAJAPATI        |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| DATE  | 02/06/2025              |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA |   |                |                           | REPORT NO.   | VE/HH-2700 TPA/STR/FIT_UP/11 |              |         |         |  |  |
|---|-------------------------|--------------------------|---|-----------------|--|----------|-------------|---|----------------|---------------------------|--|------------------------------|--------------|---------|---------|--|--|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |             |   |                |                           | DATE :   | 02/06/2025                   |              |         |         |  |  |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER | ITEM QTY(NOS)   | PROFILE        | IMIR NO.                  | HEAT NO.   | JOINT TYPE                   | WPS NO.      | ACC/REJ | REMARKS |  |  |
| 22  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL172       | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 23  | 1619-CS-STR-504-FD-1C38 | 0                        | 1 OF 1  | 1C38            | C-5  | 1        | PL217       | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 24  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39            | C-6  | 1        | M43         | 1   | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 25  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39            | C-6  | 1        | PL5         | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3 | 390779   | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 26  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39            | C-6  | 1        | PL6         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 27  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39            | C-6  | 1        | PL7         | 2   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500395  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| 28  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39            | C-6  | 1        | PL172       | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET                       | VEPL/WPS/006 | ACC     | --      |  |  |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |             |   |                |                           |  | REMARKS                      |              |         |         |  |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                           | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                              |              |         |         |  |  |
|   | VE QC                   |                          |   |                 |  |          |             | CLIENT QC/TPI   |                |                           |  |                              |              |         |         |  |  |
| SIGNATURE   |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| NAME  | HARDIK PRAJAPATI        |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| DATE  | 02/06/2025              |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |             |   |                |                           |  |                              |              |         |         |  |  |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                         | GFCL EV Products Limited |   | <b>PROJECT</b>         |  | HH-2700 TPA     |                    |   |                | <b>REPORT NO.</b>         | VE/HH-2700 TPA/STR/FIT_UP/11   |                   |                |                |                |
|---|-------------------------|--------------------------|---|------------------------|--|-----------------|--------------------|---|----------------|---------------------------|--|-------------------|----------------|----------------|----------------|
| <b>WO NO./PO NO.</b>  |                         | 9252100056               |   |                        |  |                 |                    |   |                | <b>DATE :</b>             | 02/06/2025   |                   |                |                |                |
| <b>SR No.</b>   | <b>DRAWING NO.</b>      | <b>REV.NO.</b>           | <b>SHEET NO.</b>  | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>   | <b>GRID QTY</b> | <b>ITEM NUMBER</b> | <b>ITEM QTY(NOS)</b>  | <b>PROFILE</b> | <b>IMIR NO.</b>           | <b>HEAT NO.</b>  | <b>JOINT TYPE</b> | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |
| 29  | 1619-CS-STR-504-FD-1C39 | 0                        | 1 OF 1  | 1C39                   | C-6  | 1               | PL217              | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1 | 2500778  | FILLET            | VEPL/WPS/006   | ACC            | --             |
| <b>INSPECTION CHECK</b>   |                         |                          |   |                        |  |                 |                    |   |                |                           |  | <b>REMARKS</b>    |                |                |                |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 |                    | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                           | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                   |                |                |                |
|   |                         | <b>VE QC</b>             |   |                        |  |                 |                    |   |                | <b>CLIENT QC/TPI</b>      |  |                   |                |                |                |
| SIGNATURE   |                         |                          |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |
| NAME  |                         | HARDIK PRAJAPATI         |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |
| DATE  |                         | 02/06/2025               |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |
| VE-DOC-04 REV.00  |                         |                          |   |                        |  |                 |                    |   |                |                           |  |                   |                |                |                |