



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION OFFER

CLIENT		Linde Engineering India Limited			PROJECT		LINDE _Panipat_HGU			REPORT NO.		VE/LINDE _Panipat_HGU/STR/WV/OFFER/1			
WO NO./PO NO.		2910A70M			PROJECT PO NO.		2910A70M			Date :		18/01/2025			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	REMARKS	
1	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-BE102	1	NPB300X150X42.24	CJP	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
2	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-C13	1	ISMC150	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
3	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P31	3	PL10	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
4	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P60	6	PL8	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
5	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P76	1	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
6	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P79	1	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
7	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P99	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
8	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P101	4	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
9	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P102	1	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
10	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P204	1	PL8	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
11	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P214	2	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
		OFFERED BY													
SIGNATURE															
NAME		VIVEK SINGH													
DATE		18/01/2025													
VE-STR-28															



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SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	REMARKS
12	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-BE113	1	NPB300X150X42.24	FILLET,CJP	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
13	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P98	2	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
14	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P147	4	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
15	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P179	2	PL16	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
16	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-BE113	1	NPB300X150X42.24	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
17	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P98	2	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
18	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P147	4	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
19	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P179	2	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
20	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-BE301	1	NPB200X100X25.09	FILLET,CJP	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
21	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
22	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--
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23	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
24	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-BE301	1	NPB200X100X25.09	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
25	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
26	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
27	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
28	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-BE301	1	NPB200X100X25.09	CJP	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
29	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
30	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
31	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE _Panipat_HGU/STR/FIT_UP/1	--	
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