



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/FINAL-PAINT/OFFER/155
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIIL-J/ZONE-4/PROJECT/QSI-009	OFFER DATE	16/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 15:15				FINISH TIME- 06:18			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	16/10/2025	77	77	77	77	77	77	77	77

FINAL / TOP COATING

FINAL PAINT/SHADE	INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	16/10/2025					
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns (Total : 280 Microns)	TIME		3				
PAINT BATCH NO. (BASE)	67676	MANUFACTURE DATE	16/10/2025	SHELF LIFE		good				
PAINT BATCH NO. (HARDNER)	7687									
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ			
						FINAL / TOP COAT				
1	PIN-087-TPT-CM1-CS11-132-FAB -B25	0	FAB -B25	FAB -B25	66	545	ACC			
2	PIN-087-TPT-CM1-CS11-132-FAB -B31	0	FAB -B31	FAB -B31	9	546	ACC			
3	TY67	-	UY87	EW43	10	7687	ACC			
NOTE	--									
	VISHAL QC				CLIENT / TPIA					
SIGN										
NAME	HARDIK PRAJAPATI									
DATE	16/10/2025									

VE-DOC-28 REV.00