



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/7
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/IITP/001	OFFER DATE	25/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 20:34				FINISH TIME - 21:36			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	25/03/2025	29	23	71	30	32	25	65	33

FINAL / TOP COATING

FINAL PAINT/SHADE	Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD	SPRAY	FINAL DATE	25/03/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns	TIME	4 HOUR
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	16/01/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	AKI8911				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	TCE-13282A-CV-2026-ST-30306-ASS-B2	0	B2	B2-3	10	360 - 400	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	2	370 - 410	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	2	360 - 420	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	2	355 - 405	ACC
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	350 - 386	ACC
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	360 - 380	ACC
7	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	370 - 410	ACC

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	VISHAL QC			CLIENT / TPJA	
SIGN					
NAME	SHIVANG DIWAKAR				
DATE	25/03/2025				

VE-STR-16E