



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

| | | | | | |
|----------|----|---------------|---------------------------|------------|-----------------------------|
| CLIENT | -- | PROJECT | -- | REPORT NO. | VE/CORAL-2/STR/SP/OFFER/163 |
| WO/PO NO | -- | PROCEDURE NO. | VEPL/AI-1/CORAL-2/QSI-016 | OFFER DATE | 30/10/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 07:26 | | | | FINISH TIME- 09:06 | | | |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 27/10/2025 | 91 | 46 | 37 | 17 | 31 | 54 | 43 | 100 |
| Primer Application | 24/10/2025 | 5 | 44 | 50 | 48 | 45 | 57 | 88 | 50 |

SURFACE CONDITION

| | | | | | |
|------------------|----------------------|-----------------|---------------------|------------------|---------------------|
| ORIGINAL STATUS | Qui quidem fugiat vo | METAL CONDITION | Quod error animi ei | METAL RUST GRADE | Assumenda aliqua Al |
| PAINT SYSTEM NO. | SYSTEM-7 STR | | | BLASTING DATE | 27/10/2025 |

SURFACE PREPARATION

| | | | | | | |
|-----------------------------|----------------------|--------------------|------------|---------------|----------------------|--|
| BLASTING METHOD | Quam voluptates dolo | PREP. STANDARD | SA 2 1/2 | ABRASIVE TYPE | Sunt accusamus in al | |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | | | | | |
| DUST LEVEL | Velit ea labore rer | SALT TEST REQUIRED | < 50 mg/m2 | | | |

PRIMER COATING

| | | | | | |
|---------------------------|---------------|------------------|------------|---------------|----------------------|
| PRIMER PAINT/SHADE | INTERZINC 78I | APP. METHOD | SPRAY | PRIMER DATE | 24/10/2025 |
| PAINT MANUFACTURER | AKZONOBEL | DFT RANGE | 70 Microns | HARD DRY TIME | 3 |
| PAINT BATCH NO. (BASE) | 43 | MANUFACTURE DATE | 13/09/2021 | SHELF LIFE | Quo itaque ut deseru |
| PAINT BATCH NO. (HARDNER) | 434534 | | | | |

| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------|-----|-----------------|----------------------|----------|---------|
| 1 | Fugit prident eve | - | Zeph Stokes | Tenetur quis perfere | 42 | - |

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| NOTE | Rerum ipsum dolorib |
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| SIGN | |
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| NAME | HARDIK PRAJAPATI |
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| DATE | 30/10/2025 |
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VE-DOC-23 REV.00