



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>	SURAJ ROSHNI			<b>PROJECT</b>	SURYA-26			<b>REPORT NO.</b>	VE/SURYA-26/STR/WV/6								
<b>WO NO./PO NO.</b>		9558569011						<b>Date :</b>	15/05/2025								
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	3B4	0	3B4	3B4-1	1	B5	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/4	ACC	--		
2	3B4	0	3B4	3B4-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED ✓ X NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>							<b>VISUAL CHECK</b>						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>															
<b>SIGNATURE</b>																	
<b>NAME</b>		HARDIK PRAJAPATI															
<b>DATE</b>		15/05/2025															
VE-DOC-05 REV.00																	