



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA			REPORT NO.		VE/HH-2700 TPA/STR/WV/8					
WO NO./PO NO.		9252100056								Date :		31/05/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	M48	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
2	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
3	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
4	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
5	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL102	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK									VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC									CLIENT QC/TPI						
SIGNATURE																	
NAME		ANISH KUMAR															
DATE		31/05/2025															

VE-DOC-05 REV.00



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CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA			REPORT NO.		VE/HH-2700 TPA/STR/WV/8					
WO NO./PO NO.		9252100056								Date :		31/05/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
6	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL103	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
7	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
8	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
9	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	M48	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-111	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
10	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		ANISH KUMAR															
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WO NO./PO NO.		9252100056								Date :		31/05/2025			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
11	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--
12	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--
13	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL102	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--
14	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL103	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--
15	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--

QC CHECK SHEET

CHECKED ✓ X NOT APPLICABLE

DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK	
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>	<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>	<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>	<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>	<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>	<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>	<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>	<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>	<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>

VE QC

CLIENT QC/TPI

SIGNATURE		
NAME	ANISH KUMAR	
DATE	31/05/2025	

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16	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/2	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
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