



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/4
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	31/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 17:05				FINISH TIME- 20:05			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	26/03/2025	29	22	70	30	32	25	68	32

FINAL / TOP COATING

FINAL PAINT/SHADE	Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD	SPRAY	FINAL DATE	26/03/2025		
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns	TIME	4 HOUR		
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	16/01/2025	SHELF LIFE	1 YEAR		
PAINT BATCH NO. (HARDNER)	AKI8911						
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	TCE-13282A-CV-2026-ST-30306-ASS-B2	0	B2	B2-3	10	370 - 405	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	370 - 405	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	370 - 405	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	370 - 405	ACC
5	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	370 - 405	ACC
NOTE			--				
	VISHAL QC					CLIENT / TPIA	
SIGN							
NAME	SHIVANG DIWAKAR						
DATE	31/03/2025						

VE-STR-16E