



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT        |                                       | Linde Engineering India Limited |           | PROJECT         | LINDE _Panipat_HGU |                |          |                  | REPORT NO.                       | VE/LINDE _Panipat_HGU/STR/FIT_UP/3 |            |              |         |         |
|---------------|---------------------------------------|---------------------------------|-----------|-----------------|--------------------|----------------|----------|------------------|----------------------------------|------------------------------------|------------|--------------|---------|---------|
| WO NO./PO NO. |                                       | 2910A70M                        |           | PROJECT PO NO.  | 2910A70M           |                |          |                  | DATE :                           | 08/01/2025                         |            |              |         |         |
| SR No.        | DRAWING NO.                           | REV.NO.                         | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER        | ITEM NUMBER    | QTY(NOS) | PROFILE          | IMIR NO.                         | HEAT NO.                           | JOINT TYPE | WPS NO.      | ACC/REJ | REMARKS |
| 1             | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1                               | 2 of 2    | 941FX-SR1-BE102 | B/1-2              | 941FX-R1-BE102 | 1        | NPB300X150X42.24 | VE/LINDE _Panipat_HGU/STR/IMIR/3 | H27272                             | CJP        | VEPL/WPS/006 | ACC     | --      |
| 2             | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1                               | 2 of 2    | 941FX-SR1-BE102 | B/1-2              | 941FX-R1-C13   | 1        | ISMC150          | VE/LINDE _Panipat_HGU/STR/IMIR/1 | A1234D5-01                         | FILLET     | VEPL/WPS/006 | ACC     | --      |
| 3             | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1                               | 2 of 2    | 941FX-SR1-BE102 | B/1-2              | 941FX-R1-P31   | 3        | PL10             | VE/LINDE _Panipat_HGU/STR/IMIR/3 | J18181                             | FILLET     | VEPL/WPS/006 | ACC     | --      |
| 4             | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1                               | 2 of 2    | 941FX-SR1-BE102 | B/1-2              | 941FX-R1-P60   | 6        | PL8              | VE/LINDE _Panipat_HGU/STR/IMIR/1 | AWE4567-8484                       | FILLET     | VEPL/WPS/006 | ACC     | --      |
| 5             | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1                               | 2 of 2    | 941FX-SR1-BE102 | B/1-2              | 941FX-R1-P76   | 1        | PL12             | VE/LINDE _Panipat_HGU/STR/IMIR/2 | A7878                              | FILLET     | VEPL/WPS/006 | ACC     | --      |

|   |   |   |        |  |       |   |   |  |                                     |         |        |              |     |    |  |
|---|---|---|--------|--|-------|---|---|--|-------------------------------------|---------|--------|--------------|-----|----|--|
| 6   | &VHS-<br>(941FX-<br>SR1)-N-ZP<br>2042 BE102<br>(EN) | 1   | 2 of 2 | 941FX-<br>SR1-BE102  | B/1-2 | 941FX-<br>R1-P79  | 1 | PL12   | VE/LINDE<br>_Panipat_HGU/STR/IMIR/2 | A7878   | FILLET | VEPL/WPS/006 | ACC | -- |  |
| INSPECTION CHECK  |   |   |        |  |       |   |   |  |                                     | REMARKS |        |              |     |    |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |   | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |       | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |   | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                                     |         |        |              |     |    |  |
|   | VE QC   |   |        |  |       |   |   | CLIENT QC/TPI  |                                     |         |        |              |     |    |  |
| SIGNATURE   |   |   |        |  |       |   |   |  |                                     |         |        |              |     |    |  |
| NAME  | SHIVANG DIWAKAR                                     |   |        |  |       |   |   |  |                                     |         |        |              |     |    |  |
| DATE  | 08/01/2025  |   |        |  |       |   |   |  |                                     |         |        |              |     |    |  |
| VE-STR-10   |   |   |        |  |       |   |   |  |                                     |         |        |              |     |    |  |

|  |   |                                 |           |                 |                |                   |          |         |          |            |                                   |         |         |         |  |
|--|---|---------------------------------|-----------|-----------------|----------------|-------------------|----------|---------|----------|------------|-----------------------------------|---------|---------|---------|--|
|  | <b>VISHAL ENTERPRISE &amp; VRISHAL ENGINEERING PRIVATE LIMITED<br/>GROUP OF COMPANIES</b> |                                 |           |                 |                |                   |          |         |          |            |                                   |         |         |         |  |
| FIT-UP INSPECTION REPORT (STRUCTURE)   |   |                                 |           |                 |                |                   |          |         |          |            |                                   |         |         |         |  |
| CLIENT   |   | Linde Engineering India Limited |           |                 | PROJECT        | LINDE_Panipat_HGU |          |         |          | REPORT NO. | VE/LINDE_Panipat_HGU/STR/FIT_UP/3 |         |         |         |  |
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| SR No.   | DRAWING NO.   | REV.NO.                         | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER    | ITEM NUMBER       | QTY(NOS) | PROFILE | IMIR NO. | HEAT NO.   | JOINT TYPE                        | WPS NO. | ACC/REJ | REMARKS |  |

|    |   |   |        |                 |       |               |   |      |                                     |              |        |              |     |    |
|----|---|---|--------|-----------------|-------|---------------|---|------|-------------------------------------|--------------|--------|--------------|-----|----|
| 7  | &VHS-(941FX-SR1)-N-ZP<br>2042.BE102<br>(EN) | 1 | 2 of 2 | 941FX-SR1-BE102 | B/1-2 | 941FX-R1-P99  | 1 | PL16 | VE/LINDE<br>_Panipat_HGU/STR/IMIR/2 | A6767        | FILLET | VEPL/WPS/006 | ACC | -- |
| 8  | &VHS-(941FX-SR1)-N-ZP<br>2042.BE102<br>(EN) | 1 | 2 of 2 | 941FX-SR1-BE102 | B/1-2 | 941FX-R1-P101 | 4 | PL12 | VE/LINDE<br>_Panipat_HGU/STR/IMIR/2 | A7878        | FILLET | VEPL/WPS/006 | ACC | -- |
| 9  | &VHS-(941FX-SR1)-N-ZP<br>2042.BE102<br>(EN) | 1 | 2 of 2 | 941FX-SR1-BE102 | B/1-2 | 941FX-R1-P102 | 1 | PL12 | VE/LINDE<br>_Panipat_HGU/STR/IMIR/3 | K19191991    | FILLET | VEPL/WPS/006 | ACC | -- |
| 10 | &VHS-(941FX-SR1)-N-ZP<br>2042.BE102<br>(EN) | 1 | 2 of 2 | 941FX-SR1-BE102 | B/1-2 | 941FX-R1-P204 | 1 | PL8  | VE/LINDE<br>_Panipat_HGU/STR/IMIR/1 | AWE4567-8484 | FILLET | VEPL/WPS/006 | ACC | -- |
| 11 | &VHS-(941FX-SR1)-N-ZP<br>2042.BE102<br>(EN) | 1 | 2 of 2 | 941FX-SR1-BE102 | B/1-2 | 941FX-R1-P214 | 2 | PL12 | VE/LINDE<br>_Panipat_HGU/STR/IMIR/3 | K19191991    | FILLET | VEPL/WPS/006 | ACC | -- |

#### INSPECTION CHECK

#### REMARKS

|   |   |  |   |  |  |
|---|---|--|---|--|--|
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |  |
|   | VE QC   |  | CLIENT QC/TPI   |  |  |
| SIGNATURE   |   |  |   |  |  |
| NAME  | SHIVANG DIWAKAR   |  |   |  |  |
| DATE  | 08/01/2025  |  |   |  |  |
| VE-STR-10   |   |  |   |  |  |