



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

| CLIENT | | AARTI INDUSTRIES LTD | | | | LOT NO. | | VE/CORAL-2/STR/DNP/4 | | | | | | | | | |
|-------------------|-------------------------------|----------------------|------------------------|---------------|---------------------|----------------------|-----------------------------|----------------------|---------------|-------------------------------------|--------------------|-----------------|------------------------|--|--|--|--|
| PROJECT | | CORAL-2 | | | | DISPATCH DATE | | 04/06/2025 | | | | | | | | | |
| WO NO./PO NO. | | 4580584722 | | | | DISPATCH SITE | | DR INDIA NEW SHOP | | | | | | | | | |
| SR NO. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM | | | REMARKS | | | | | | |
| 1 | PIN-084-TPT-PM1-CS12-002-1B33 | 0 | 1B33 | 1B33-1 | 1 | 35.54 | 0.843 | SYSTEM-7 STR | | | -- | | | | | | |
| 2 | PIN-084-TPT-PM1-CS12-002-1B43 | 0 | 1B43 | 1B43-1 | 1 | 91.29 | 2.101 | SYSTEM-7 STR | | | -- | | | | | | |
| 3 | PIN-084-TPT-PM1-CS12-002-1B2 | 0 | 1B2 | 1B2-1 | 1 | 50.62 | 1.172 | SYSTEM-7 STR | | | -- | | | | | | |
| 4 | PIN-084-TPT-PM1-CS12-002-1B3 | 0 | 1B3 | 1B3-1 | 4 | 211.44 | 4.884 | SYSTEM-7 STR | | | -- | | | | | | |
| 5 | PIN-084-TPT-PM1-CS12-002-1B4 | 0 | 1B4 | 1B4-1 | 4 | 211.44 | 4.884 | SYSTEM-7 STR | | | -- | | | | | | |
| 6 | PIN-084-TPT-PM1-CS12-002-1B9 | 0 | 1B9 | 1B9-1 | 1 | 93.24000000000001 | 2.164 | SYSTEM-7 STR | | | -- | | | | | | |
| 7 | PIN-084-TPT-PM1-CS12-002-1B12 | 0 | 1B12 | 1B12-1 | 1 | 84.60000000000001 | 1.971 | SYSTEM-7 STR | | | -- | | | | | | |
| 8 | PIN-084-TPT-PM1-CS12-002-1B13 | 0 | 1B13 | 1B13-1 | 1 | 99.6 | 2.27 | SYSTEM-7 STR | | | -- | | | | | | |
| 9 | PIN-084-TPT-PM1-CS12-002-1B14 | 0 | 1B14 | 1B14-1 | 1 | 65.38 | 2.27 | SYSTEM-7 STR | | | -- | | | | | | |
| 10 | PIN-084-TPT-PM1-CS12-002-1B15 | 0 | 1B15 | 1B15-1 | 1 | 61.17 | 1.459 | SYSTEM-7 STR | | | -- | | | | | | |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS | | | | |
| SIMGA PPG | SA 2 1/2 | 60 - 70 Microns | < 50 mg/m ² | SIGMAZINC 158 | SPRAY | 70 Microns | SIGMACOVER 620 | SPRAY | 150 Microns | SIGMADUR 550 / OXFORD BLUE (IS 105) | SPRAY | 60 Microns | 280 Microns Minimum | | | | |
| NOTE | | | | | | | | | | | | | | | | | |
| | | PREPARED BY | | | | | | RECEIVED BY | | | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | RAHUL PRAJAPATI | | | | | | | | | | | | | | | |
| DATE | | 04/06/2025 | | | | | | | | | | | | | | | |



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| SR NO. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM | | REMARKS | | | |
| 11 | PIN-084-TPT-PM1-CS12-002-1B24 | 0 | 1B24 | 1B24-1 | 1 | 101.03 | 2.292 | SYSTEM-7 STR | | -- | | | |
| 12 | PIN-084-TPT-PM1-CS12-002-1B27 | 0 | 1B27 | 1B27-1 | 1 | 74.78 | 1.651 | SYSTEM-7 STR | | -- | | | |
| 13 | PIN-084-TPT-PM1-CS12-002-1B28 | 0 | 1B28 | 1B28-1 | 1 | 34.36 | 0.817 | SYSTEM-7 STR | | -- | | | |
| 14 | PIN-084-TPT-PM1-CS12-002-1B29 | 0 | 1B29 | 1B29-1 | 1 | 54.468 | 1.276 | SYSTEM-7 STR | | -- | | | |
| 15 | PIN-084-TPT-PM1-CS12-002-1B30 | 0 | 1B30 | 1B30-1 | 4 | 326.24 | 7.476 | SYSTEM-7 STR | | -- | | | |
| 16 | PIN-084-TPT-PM1-CS12-002-1B32 | 0 | 1B32 | 1B32-1 | 1 | 38.66 | 0.919 | SYSTEM-7 STR | | -- | | | |
| 17 | PIN-084-TPT-PM1-CS12-002-1B35 | 0 | 1B35 | 1B35-1 | 1 | 72.24 | 1.681 | SYSTEM-7 STR | | -- | | | |
| 18 | PIN-084-TPT-PM1-CS12-002-1B36 | 0 | 1B36 | 1B36 | 4 | 326.44 | 7.476 | SYSTEM-7 STR | | -- | | | |
| 19 | PIN-084-TPT-PM1-CS12-002-1B45 | 0 | 1B45 | 1B45-1 | 2 | 164.26000000000002 | 3.834 | SYSTEM-7 STR | | -- | | | |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS |
| SIMGA PPG | SA 2 1/2 | 60 - 70 Microns | < 50 mg/m ² | SIGMAZINC 158 | SPRAY | 70 Microns | SIGMACOVER 620 | SPRAY | 150 Microns | SIGMADUR 550 / OXFORD BLUE (IS 105) | SPRAY | 60 Microns | 280 Microns Minimum |
| NOTE | | | | | | | | | | | | | |
| | | PREPARED BY | | | | | | RECEIVED BY | | | | | |
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| NAME | | RAHUL PRAJAPATI | | | | | | | | | | | |
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