



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | | PROJECT | | CORAL-2 | | | | REPORT NO. | VE/CORAL-2/STR/FIT_UP/4 | | | |
|---|------------------------------|---|-----------|--|----------------|---|-------------|--|------------------|------------------------|-------------------|-------------------------|--------------|---------|---------|
| WO NO./PO NO. | | 4580584722 | | | | | | | DATE : | | 28/05/2025 | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 1 | PIN-084-TPT-PM1-CS12-002-1B1 | 0 | 1 OF 1 | 1B1 | 1B1 | 1 | P74 | 1 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | Tack | VEPL/WPS/005 | ACC | -- |
| 2 | PIN-084-TPT-PM1-CS12-002-1B1 | 0 | 1 OF 1 | 1B1 | 1B1 | 1 | P1 | 4 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | FILLET | VEPL/WPS/006 | ACC | -- |
| 3 | PIN-084-TPT-PM1-CS12-002-1B1 | 0 | 1 OF 1 | 1B1 | 1B1 | 1 | M18 | 1 | NPB300X150X49.32 | VE/CORAL-2/STR/IMIR/17 | 32504955 | FILLET | VEPL/WPS/006 | ACC | -- |
| 4 | PIN-084-TPT-PM1-CS12-002-1B2 | 0 | 1 OF 1 | 1B2 | 1B2-1 | 1 | P3 | 1 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | Tack | VEPL/WPS/005 | ACC | -- |
| 5 | PIN-084-TPT-PM1-CS12-002-1B2 | 0 | 1 OF 1 | 1B2 | 1B2-1 | 1 | P74 | 1 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | Tack | VEPL/WPS/005 | ACC | -- |
| 6 | PIN-084-TPT-PM1-CS12-002-1B2 | 0 | 1 OF 1 | 1B2 | 1B2-1 | 1 | P1 | 4 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | FILLET | VEPL/WPS/006 | ACC | -- |
| 7 | PIN-084-TPT-PM1-CS12-002-1B2 | 0 | 1 OF 1 | 1B2 | 1B2-1 | 1 | M16 | 1 | NPB300X150X49.32 | VE/CORAL-2/STR/IMIR/17 | 32504955 | FILLET | VEPL/WPS/006 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | | |
| | | VE QC | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | |
| NAME | | SURAJ THAKUR | | | | | | | | | | | | | |
| DATE | | 28/05/2025 | | | | | | | | | | | | | |

VE-DOC-04 REV.00



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| 8 | PIN-084-TPT-PM1-CS12-002-1B3 | 0 | 1 OF 1 | 1B3 | 1B3-1 | 4 | M26 | 1 | NPB300X150X49.32 | VE/CORAL-2/STR/IMIR/17 | 32504955 | FILLET | VEPL/WPS/006 | ACC | -- |
| 9 | PIN-084-TPT-PM1-CS12-002-1B3 | 0 | 1 OF 1 | 1B3 | 1B3-1 | 4 | P1 | 4 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | FILLET | VEPL/WPS/006 | ACC | -- |
| 10 | PIN-084-TPT-PM1-CS12-002-1B3 | 0 | 1 OF 1 | 1B3 | 1B3-1 | 4 | P74 | 2 | 10 MM PLATE | VE/CORAL-2/STR/IMIR/2 | 2501849 | Tack | VEPL/WPS/005 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
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