



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

LIQUID PENETRANT TEST REPORT

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/LPT/2
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
PROCEDURE NO.	ABC	ACCEPTANCE CODE	OK

TEST DETAILS

SURFACE CONDITION	OK	SURFACE TEMP.	OK
EXAMINATION STAGE	OK	TECHNIQUE	OK
LIGHTING EQUIPMENT	OK	LIGHTING INTENSITY	OK
EXTENT OF EXAMINATION %	OK		
TYPE	MAKE	BATCH NO.	VALIDITY
PENETRANT : SOLVENT REMOVABLE	OK	OK	OK
CLEANER : SOLVENT REMOVABLE	OK	OK	OK
DEVELOPER : SOLVENT REMOVABLE	OK	OK	OK

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B10-1	2	B10	0	B10	ISMC75	FILLET	SMAW	W-162	10 MM	NSD	ACC	--
2	B8-1	1	B8	0	B8	ISMC200	FILLET	SMAW	W-162	10 MM	U/C	REJ	--
3	B2-1	50	B2	0	B2	ISA75X75X8	FILLET	FCAW	S-AB13	8 MM	NSD	ACC	--
4	B2-2	20	B2	0	B2	ISA75X75X8	FILLET	FCAW	S-AB13	8 MM	NSD	ACC	--

REMARKS													
	EXAMINED BY (LEVEL I / II)	VE-QC (LEVEL II / III)							WITNESSED/ APPROVED / REVIEWED BY				
									CLIENT-QC / TPI				
SIGNATURE													
NAME		HARDIK PRAJAPATI											
DATE		16/05/2025											

VE-DOC-20 REV.00