



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION REPORT

<b>CLIENT</b>	GFCL EV Products Limited	<b>PROJECT</b>	HH-2700 TPA	<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FINAL-PAINT/4
<b>WO/PO NO</b>	9252100056	<b>PROCEDURE NO.</b>	VEPL/GFCL/HH-2700 TPA/ITP/001	<b>OFFER DATE</b>	04/06/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 18:30				FINISH TIME- 19:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	03/06/2025	36.2	26.5	66.3	33.6	32.6	27.3	74	33.2

### FINAL / TOP COATING

<b>FINAL PAINT/SHADE</b>	SIGMADUR 550 / SMOKE GREY (ISC 692)	<b>APP. METHOD</b>	SPRAY	<b>FINAL DATE</b>	03/06/2025
<b>PAINT MANUFACTURER</b>	ASIAN PPG	<b>DFT RANGE</b>	50 Microns	<b>TIME</b>	3 HOURS
<b>PAINT BATCH NO. (BASE)</b>	'0537500190	<b>MANUFACTURE DATE</b>	19/04/2025	<b>SHELF LIFE</b>	36 MONTHS
<b>PAINT BATCH NO. (HARDNER)</b>	'0537500190				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	1619-CS-STR-504-FD-1C24	0	1C24	D-2	1	350-365	ACC
2	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	355-370	ACC
3	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	365-375	ACC
4	1619-CS-STR-504-FD-1C37	0	1C37	C-4	1	362-365	ACC
5	1619-CS-STR-504-FD-2C24	0	2C24	D-2	1	355-365	ACC
6	1619-CS-STR-504-FD-2C25	0	2C25	D-3	1	350-355	ACC
7	1619-CS-STR-504-FD-2C26	0	2C26	D-4	1	355-360	ACC
8	1619-CS-STR-504-FD-2C37	0	2C37	C-4	1	360-375	ACC

<b>NOTE</b>	--				
	<b>VISHAL QC</b>			<b>CLIENT / TPIA</b>	
<b>SIGN</b>					
<b>NAME</b>	BIRENDRA KUMAR				
<b>DATE</b>	04/06/2025				

VE-DOC-28 REV.00