



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)																	
CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA			REPORT NO.		VE/HH-2700 TPA/STR/WV/23					
WO NO./PO NO.		9252100056								Date :		03/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	M48	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
2	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
3	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
4	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
5	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK									VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC									CLIENT QC/TPI						
SIGNATURE																	
NAME		ANISH KUMAR															
DATE		03/06/2025															
VE-DOC-05 REV.00																	



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WO NO./PO NO.		9252100056								Date :		03/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
6	1619-CS-STR-504-FD-1C28	0	1C28	D-6	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
7	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	M44	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
8	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
9	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
10	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK									VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC									CLIENT QC/TPI						
SIGNATURE																	
NAME		ANISH KUMAR															
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SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
11	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL33	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
12	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL36	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
13	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL37	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
14	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
15	1619-CS-STR-504-FD-1C38	0	1C38	C-5	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
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NAME		ANISH KUMAR															
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SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
16	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	M43	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
17	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
18	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
19	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
20	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	PL172	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK									VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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21	1619-CS-STR-504-FD-1C39	0	1C39	C-6	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/11	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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