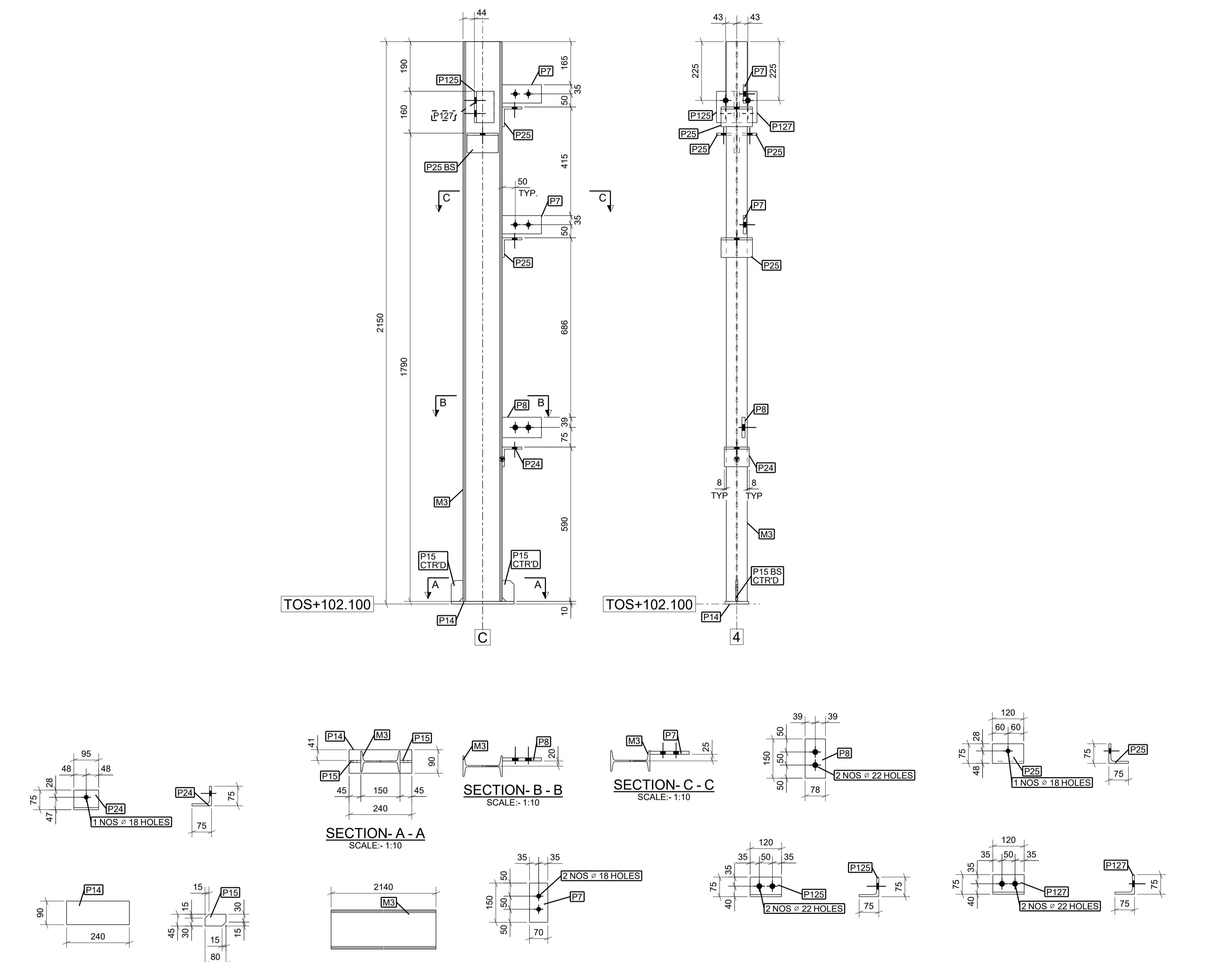


ITEM LIST FOR ONE ASSEMBLY MK'D SC8- 1 NOS.Required						
K	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
	ISMB150	IS2062	2140	1	31.92	31.918
	PLT12*70	IS2062	150	2	0.99	1.978
	PLT12*78	IS2062	150	1	1.10	1.102
	PL10*90	IS2062	240	1	1.70	1.696
	PL8*45	IS2062	80	2	0.23	0.452
	L75*75*8	IS2062	95	1	0.85	0.847
	L75*75*8	IS2062	120	4	1.07	4.280
	L75*75*8	IS2062	120	1	1.07	1.070
	L75*75*8	IS2062	120	1	1.07	1.070
TOTAL FOR ONE ASSEMBLY IN Kg					=	44.414
TOTAL FOR 1 ASSEMBLIES IN Kg					=	44.414

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M16	50	3
Gr.8.8	M16	55	2



ONE-STUB COLUMN MARKED AS SC8

Dimensions are in millimeters, elevations are in meters otherwise noted.

Structural steel shall confirm to IS : 2062 (Grade 250BR)

Concrete grade shall be M30.

Weld shall be of minimum 6mm size for shop weld and 8mm for site less noted otherwise.

Angles shall have full bearing on base plates U.N.O.

Centering points shall be w.r.t. CG lines for welded construction and gauge lines for bolted construction.

Thickness to be 25 mm.

2.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
ATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				O
CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				P
O : PJ-3014 NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA T NO : PIN-084				
DWG NO. 84-TPT-PM4-CS11-002-FAB-SC8			SHEET 1 OF 1	REV NO. 0