



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE  
LIMITED  
GROUP OF COMPANIES**

FINAL / TOP COAT PAINT INSPECTION OFFER

<b>CLIENT</b>	AARTI INDUSTRIES LTD	<b>PROJECT</b>	OSBL	<b>REPORT NO.</b>	VE/OSBL/STR/FINAL-PAINT/OFFER/155
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AI/J/ZONE-4/PROJECT/QSI-009	OFFER DATE	16/10/2025

**WEATHER CONDITION**

<b>ACTIVITY</b>	<b>DATE PERFORMED</b>	START TIME - 15:15				FINISH TIME- 06:18			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	16/10/2025	77	77	77	77	77	77	77	77

**FINAL / TOP COATING**

<b>FINAL PAINT/SHADE</b>		INTERTHANE 990SG / OXFORD BLUE (IS 105)	<b>APP. METHOD</b>	SPRAY	<b>FINAL DATE</b>	16/10/2025
<b>PAINT MANUFACTURER</b>		AKZONOBEL INDIA	<b>DFT RANGE</b>	60 Microns (Total : 280 Microns)	<b>TIME</b>	3
<b>PAINT BATCH NO. (BASE)</b>		67676	<b>MANUFACTURE DATE</b>	16/10/2025	<b>SHELF LIFE</b>	good
<b>PAINT BATCH NO. (HARDNER)</b>		7687				
<b>SR. NO.</b>	<b>DRAWING NO.</b>	<b>REV</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>REMARKS</b>
1	PIN-087-TPT-CM1-CS11-132-FAB -B25	0	FAB -B25	FAB -B25	66	--
2	PIN-087-TPT-CM1-CS11-132-FAB -B31	0	FAB -B31	FAB -B31	9	--
3	TY67	-	UY87	EW43	10	--
<b>NOTE</b>	--					
	<b>OFFERED BY</b>					
<b>SIGN</b>						
<b>NAME</b>	HARDIK PRAJAPATI					
<b>DATE</b>	16/10/2025					

VE-DOC-27 REV.00