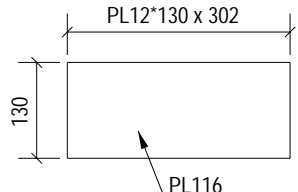
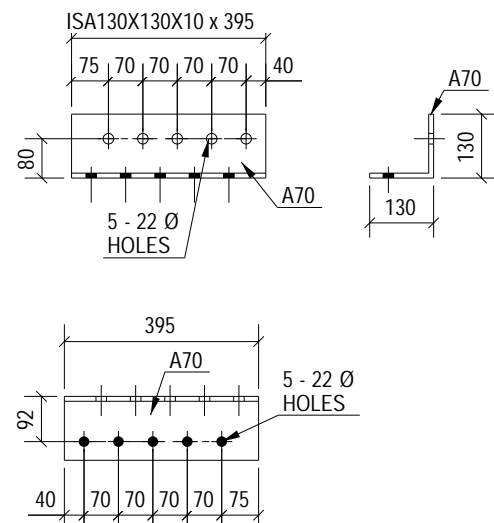
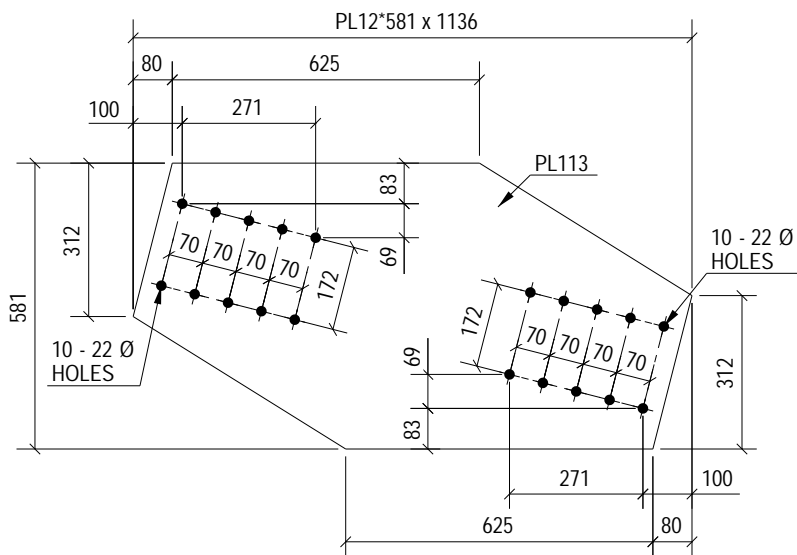
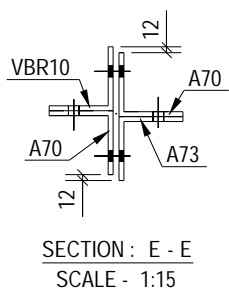
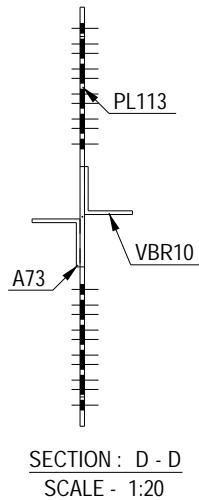
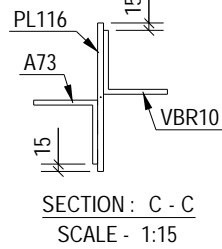
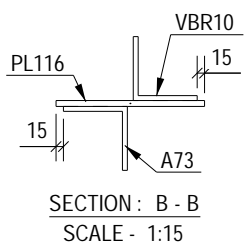
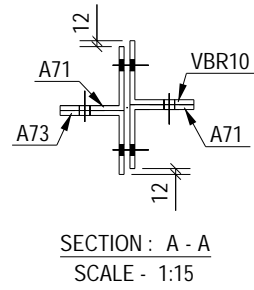
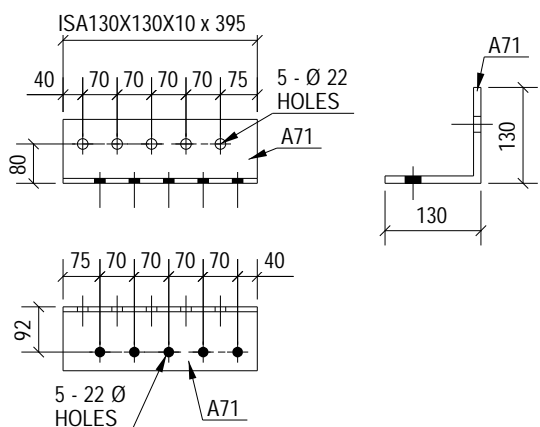
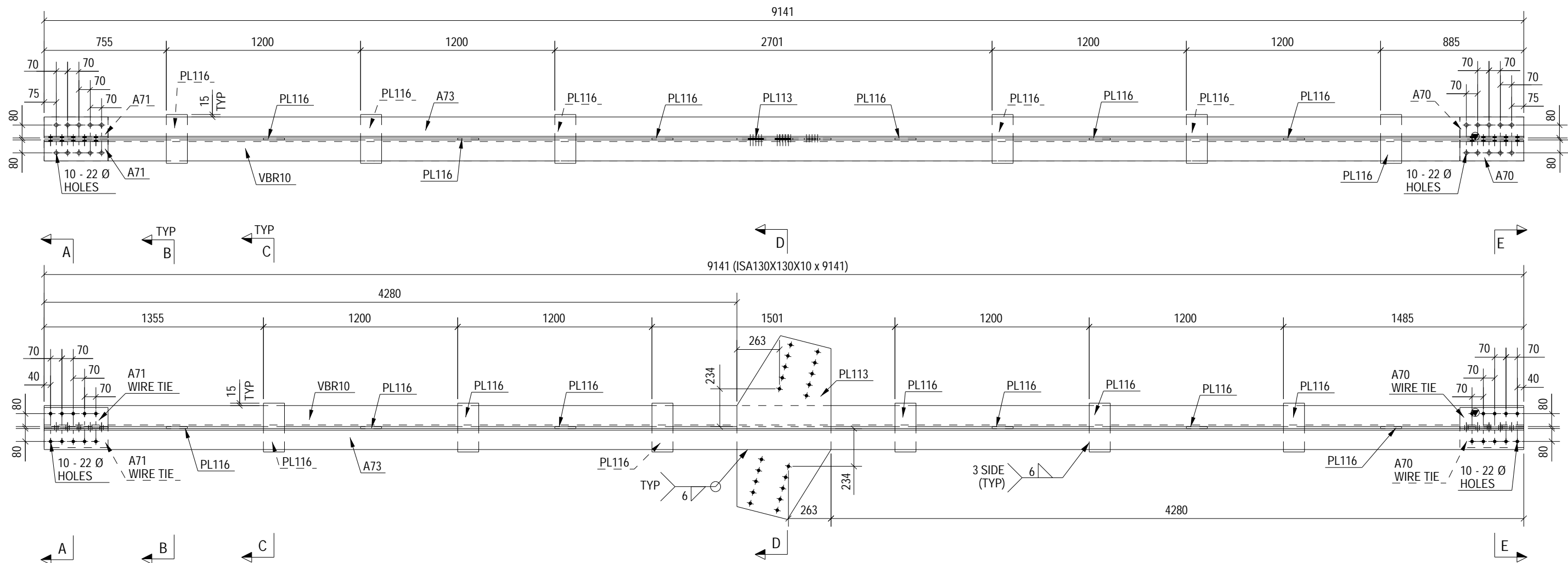





MARK NO.	GRID LOCATION	
VBR10	C/2-1	+7.967
VBR10	C/6-5	+7.967
VBR10	C/10-9	+7.967

BOLT LIST FOR ASSEMBLY MKD'			VBR10	
Dia.	Grade	Length(mm)	No.	
M 20	8.8XOX	50	60	
M 20	8.8XOX	60	60	

BILL OF MATERIALS								
ASSEMBLY MK'D : VBR10					ASSY QTY : 3			
Item Mark	Qty./ Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR10	1	ISA130X130X10	19.70	9141	180.11	3	540.34	IS2062
A70	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A71	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A73	1	ISA130X130X10	19.70	9141	180.11	3	540.34	IS2062
PL113	1	PL12*581	94.20	1136	62.24	3	186.73	IS2062
PL116	12	PL12*130	94.20	302	3.70	36	133.14	IS2062
						Total	1493.93	



1	0	ISSUED FOR FABRICATION	AC	RP	04.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
		CLIENT:- NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ			
					
FABRICATOR :- VRISHAL ENGINEERING PVT LTD DAHEJ			DETAILING CONSULTANTS:- T ENGINEERING CONSULTANTS PVT LTD VADODARA		
PROJECT NAME		ROTARY KILN SHED_PIPERACK			
DRAWING TITLE		ASSEMBLY DRAWING OF VBR10	SHEET No:- 1 OF 1		
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED	JOB No:- -		
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN		SHT SIZE:- A2
DRAWING No		TCE-13282A-CV-2026-ST-30306-ASS-VBR10	REV. No:- 0		

3 REQ'D AS DRAWN MARKED No. Nos. VBR10