



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                         | GFCL EV Products Limited |   |                 | <b>PROJECT</b>   |          | HH-2700 TPA   |               |  |                            | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FIT_UP/8 |              |         |         |
|---|-------------------------|--------------------------|---|-----------------|--|----------|---|---------------|--|----------------------------|-------------------|-----------------------------|--------------|---------|---------|
| <b>WO NO./PO NO.</b>  |                         | 9252100056               |   |                 |  |          |   |               |  |                            | <b>DATE :</b>     | 02/06/2025                  |              |         |         |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER   | ITEM QTY(NOS) | PROFILE  | IMIR NO.                   | HEAT NO.          | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 1   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | M604  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515860           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 2   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL57  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 3   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL65  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 4   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL103   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 5   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL109   | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 6   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 7   | 1619-CS-STR-504-FD-2C27 | 0                        | 1 OF 1  | 2C27            | D-5  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| <b>INSPECTION CHECK</b>   |                         |                          |   |                 |  |          |   |               |  |                            | <b>REMARKS</b>    |                             |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                            |                   |                             |              |         |         |
|   |                         | <b>VE QC</b>             |   |                 |  |          |   |               | <b>CLIENT QC/TPI</b>   |                            |                   |                             |              |         |         |
| SIGNATURE   |                         |                          |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |
| NAME  |                         | ANISH KUMAR              |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |
| DATE  |                         | 02/06/2025               |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |

VE-DOC-04 REV.00



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| <b>CLIENT</b>   |                         | GFCL EV Products Limited  |           |  | <b>PROJECT</b> |   | HH-2700 TPA |  |                |                            | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FIT_UP/8 |              |         |         |
|---|-------------------------|---|-----------|--|----------------|---|-------------|--|----------------|----------------------------|-------------------|-----------------------------|--------------|---------|---------|
| <b>WO NO./PO NO.</b>  |                         | 9252100056  |           |  |                |   |             |  |                |                            | <b>DATE :</b>     | 02/06/2025                  |              |         |         |
| SR No.  | DRAWING NO.             | REV.NO.   | SHEET NO. | ASSEMBLY NUMBER  | GRID NUMBER    | GRID QTY  | ITEM NUMBER | ITEM QTY(NOS)  | PROFILE        | IMIR NO.                   | HEAT NO.          | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 8   | 1619-CS-STR-504-FD-2C28 | 0   | 1 OF 1    | 2C28   | D-6            | 1   | M605        | 1  | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/10 | 2515860           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 9   | 1619-CS-STR-504-FD-2C28 | 0   | 1 OF 1    | 2C28   | D-6            | 1   | PL172       | 2  | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3  | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 10  | 1619-CS-STR-504-FD-2C28 | 0   | 1 OF 1    | 2C28   | D-6            | 1   | PL217       | 2  | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 11  | 1619-CS-STR-504-FD-2C38 | 0   | 1 OF 1    | 2C38   | C-5            | 1   | M606        | 1  | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/10 | 3515771           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 12  | 1619-CS-STR-504-FD-2C38 | 0   | 1 OF 1    | 2C38   | C-5            | 1   | PL36        | 1  | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 13  | 1619-CS-STR-504-FD-2C38 | 0   | 1 OF 1    | 2C38   | C-5            | 1   | PL53        | 1  | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 14  | 1619-CS-STR-504-FD-2C38 | 0   | 1 OF 1    | 2C38   | C-5            | 1   | PL65        | 1  | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| <b>INSPECTION CHECK</b>   |                         |   |           |  |                |   |             |  |                |                            | <b>REMARKS</b>    |                             |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |           | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |             | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                |                            |                   |                             |              |         |         |
|   |                         | <b>VE QC</b>  |           |  |                |   |             | <b>CLIENT QC/TPI</b>   |                |                            |                   |                             |              |         |         |
| SIGNATURE   |                         |   |           |  |                |   |             |  |                |                            |                   |                             |              |         |         |
| NAME  |                         | ANISH KUMAR   |           |  |                |   |             |  |                |                            |                   |                             |              |         |         |
| DATE  |                         | 02/06/2025  |           |  |                |   |             |  |                |                            |                   |                             |              |         |         |
| VE-DOC-04 REV.00  |                         |   |           |  |                |   |             |  |                |                            |                   |                             |              |         |         |



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| 15  | 1619-CS-STR-504-FD-2C38 | 0                        | 1 OF 1  | 2C38            | C-5  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 16  | 1619-CS-STR-504-FD-2C38 | 0                        | 1 OF 1  | 2C38            | C-5  | 1        | PL174   | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 17  | 1619-CS-STR-504-FD-2C38 | 0                        | 1 OF 1  | 2C38            | C-5  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 18  | 1619-CS-STR-504-FD-2C39 | 0                        | 1 OF 1  | 2C39            | C-6  | 1        | M608  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515860           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 19  | 1619-CS-STR-504-FD-2C39 | 0                        | 1 OF 1  | 2C39            | C-6  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 20  | 1619-CS-STR-504-FD-2C39 | 0                        | 1 OF 1  | 2C39            | C-6  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| <b>INSPECTION CHECK</b>   |                         |                          |   |                 |  |          |   |               |  |                            | <b>REMARKS</b>    |                             |              |         |         |
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|   |                         | <b>VE QC</b>             |   |                 |  |          |   |               | <b>CLIENT QC/TPI</b>   |                            |                   |                             |              |         |         |
| SIGNATURE   |                         |                          |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |
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| DATE  |                         | 02/06/2025               |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |   |               |  |                            |                   |                             |              |         |         |