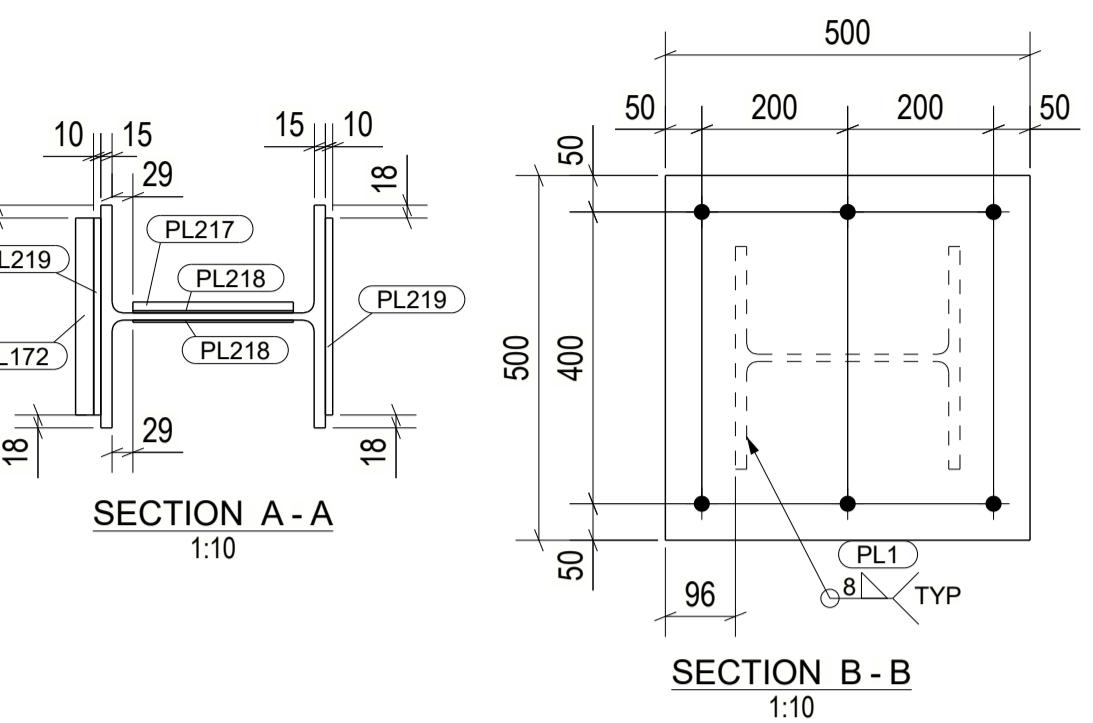
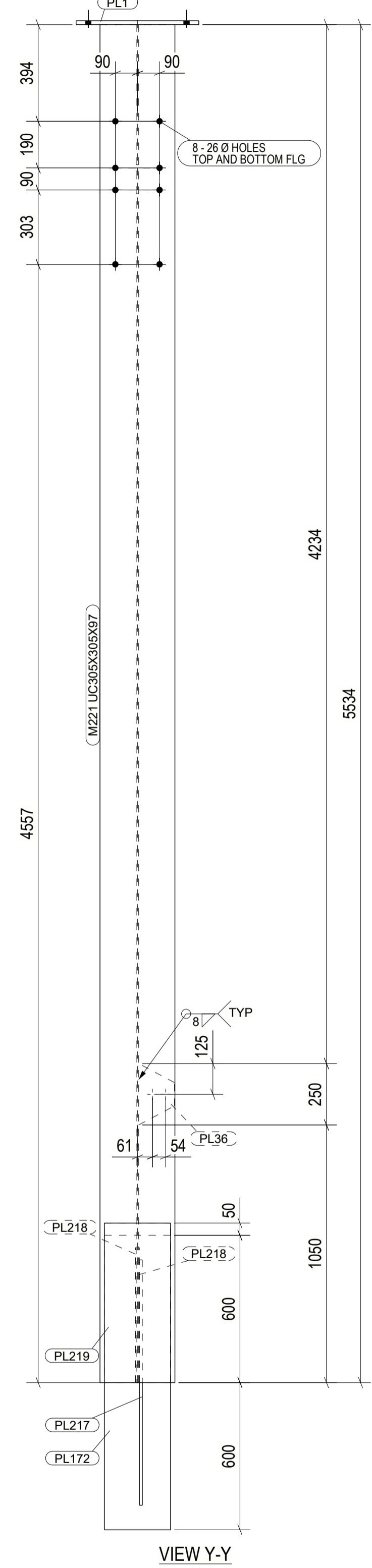
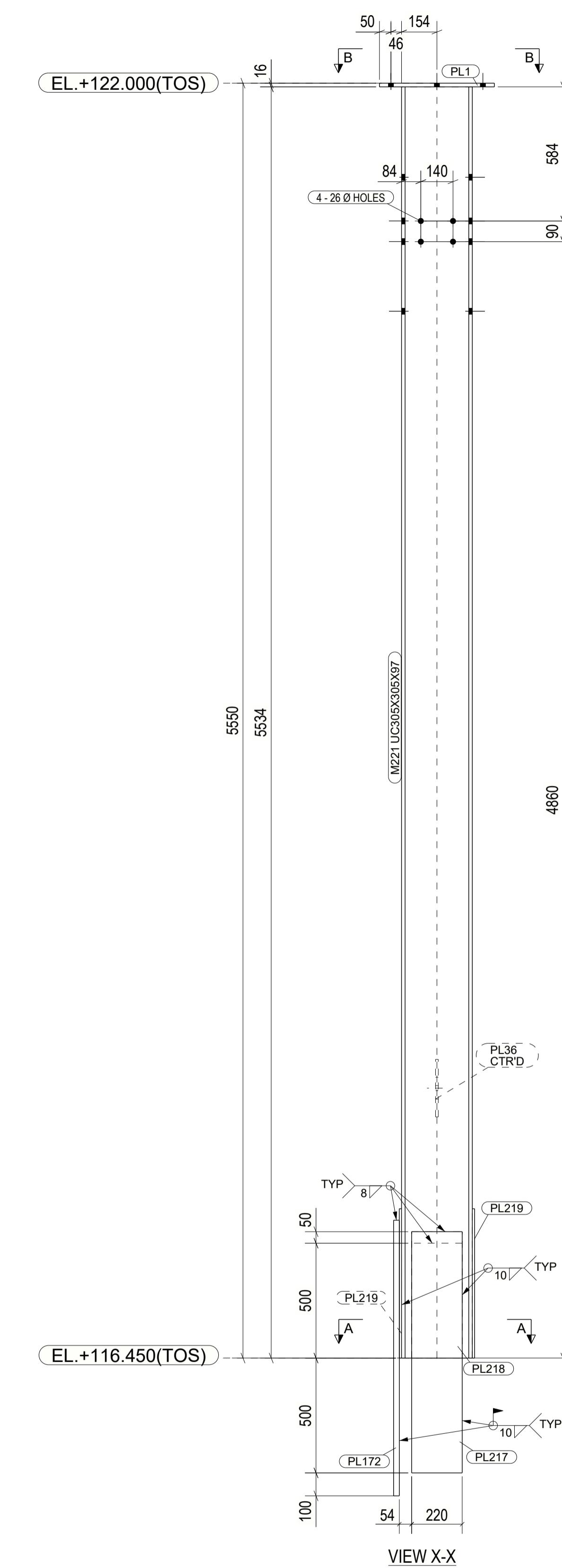


ONE NO. COLUMN REQUIRED AS DRAWN MKD' 3C27

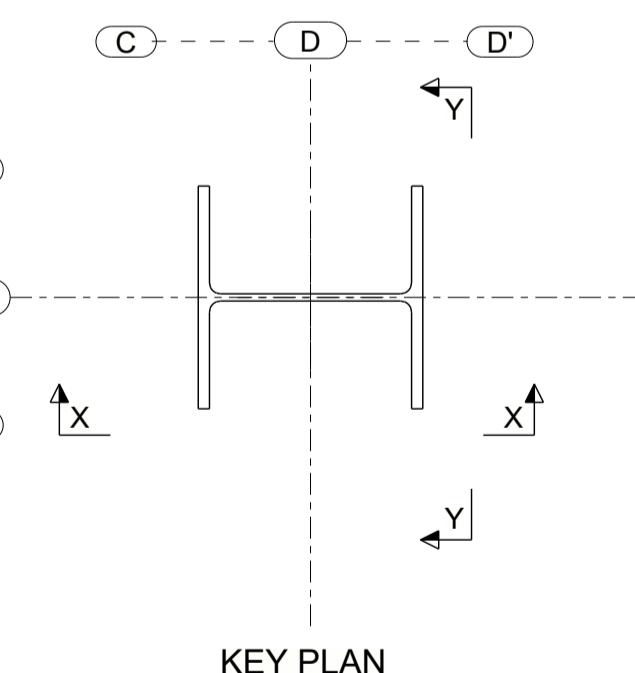


BILL OF MATERIALS		ASSEMBLY MKD' : 3C27					ASSY QTY : 1	
MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M ²)	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS	
221	UC305X305X97	5534	1	10.08	536.07	536.07		
L1	PL16*500	500	1	0.53	31.40	31.40		
L36	PL12*146	250	1	0.06	2.37	2.37		
L172	PL25*270	1200	1	0.72	63.59	63.59		
L217	PL12*220	1000	1	0.47	20.72	20.72		
L218	PL3*220	550	2	0.49	2.85	5.70		
L219	PL10*270	650	2	0.74	13.78	27.55		
WEIGHT FOR ONE ASSEMBLY :						687.41	Kg	

NOTES:

- NOTES:**

 - 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
 - 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
 - 3)  DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS, SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
 - 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
 - 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
 - 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION, STANDARDS AND CODES OF PRACTICE.
 - 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
 - 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.



23.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY				
 PROCESS SOLUTIONS PVT. LTD. www.quantaprocess.com				
CLIENT : GFCLEV Products Limited,				
PROJECT: HH-3				
TAILER:- SUNRISE ENGINEERING SOLUTIONS PVT. LTD.				
TITLE PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 3C27				
PREP.:	JJC	CHECKED :	SCALE :	
REVIEWED :	KDM		DATE :	23.05.2025
APPROVED :	RMB	PROJECT NO.: 1619	SHEET:	
WG. NO.1619-CS-STR-504-FD-3C27				REV. R0