



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## ULTRASONIC TEST REPORT (STRUCTURAL)

### JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/UT/1
PROJECT	SURYA-26	REPORT DATE	15/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
PROCEDURE NO.	ABC	ACCEPTANCE STANDARD	OK

### TEST DETAILS

SURFACE CONDITION	OK	EXTENT OF EXAMINATION	OK
EXAMINATION STAGE	OK	EXAMINATION SURFACE	OK
TECHNIQUE	OK	BASIC CAL. BLOCK	OK
EQUIPMENT MODEL & MAKE	OK	REFERENCE BLOCK ID	OK
EQUIPMENT NO	OK	SCANNING SENSITIVITY LEVEL	OK
COUPLANT	OK	REF. SENSITIVITY LEVEL	OK

### CALIBRATION DETAILS

SEARCH UNIT SR. NO.	OK	TEST RANGE	OK
MODEL	OK	REF DB	OK
WAVE MODE	OK	TRANS. CORR.	OK
FREQ	OK	REFERANGLE	OK

### RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	B3-1	3	B3	0	B3	ISMC300	CJP	FCAW	S-AB13	10 MM	NRI	ACC	--
2	B6-1	1	B6	0	B6	ISMC200	CJP	FCAW	W-166	8 MM	LOP	REJ	--

### NOTE

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		16/05/2025	

