



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		Linde Engineering India Limited			PROJECT		LINDE_Panipat_HGU			REPORT NO.		VE/LINDE_Panipat_HGU/STR/WV/1					
WO NO./PO NO.		2910A70M			PROJECT PO NO.		2910A70M			Date :		03/02/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	&VHS-(124SX-SS1)-N-ZP 2012.BE761 (EN)	1	124SX-S1-BE761	B-C/3-4	2	124SX-S1-BE761	1	NPB450X190X67.15	FILLET,CJP	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/5	ACC	--		
2	&VHS-(124SX-SS1)-N-ZP 2012.BE761 (EN)	1	124SX-S1-BE761	B-C/3-4	2	124SX-S1-P214	2	PL20	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/5	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
SIGNATURE		VE QC										CLIENT QC/TPI					
NAME		SHIVANG DIWAKAR															
DATE		03/02/2025															
VE-STR-28A																	