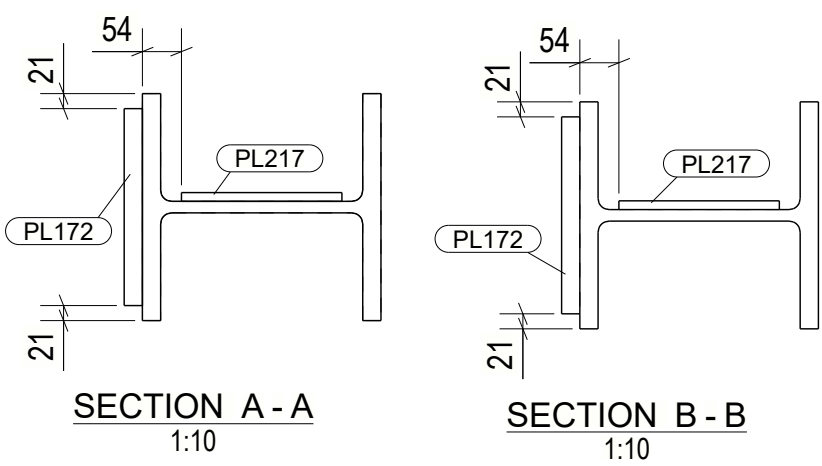
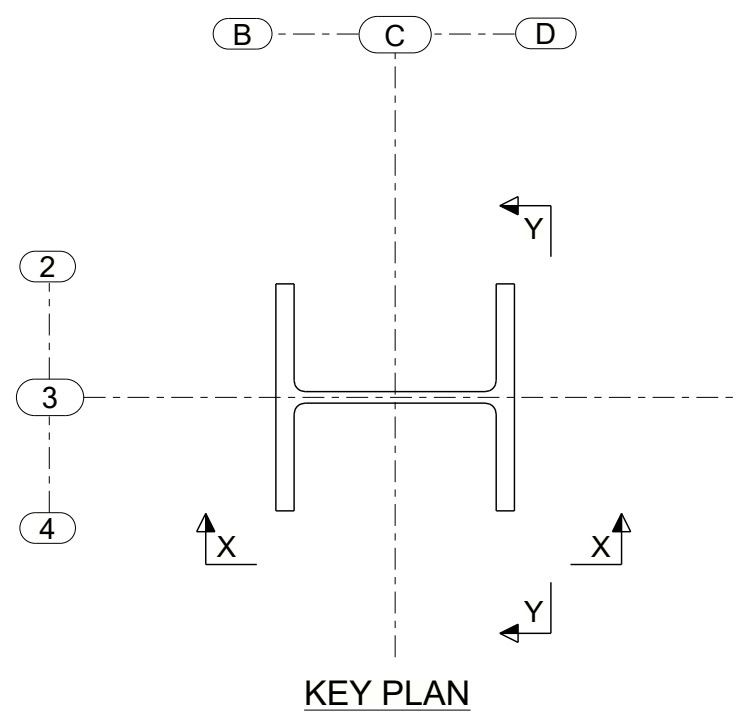
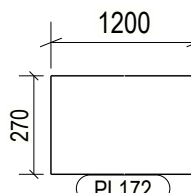
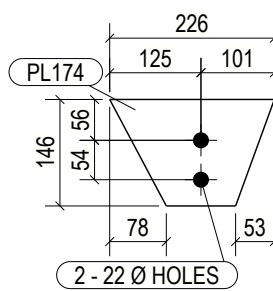
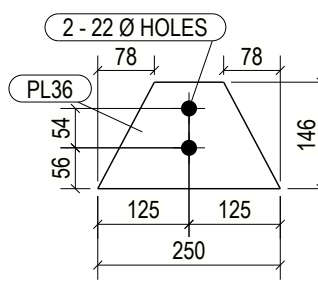
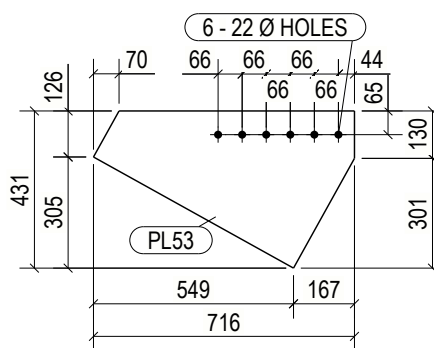
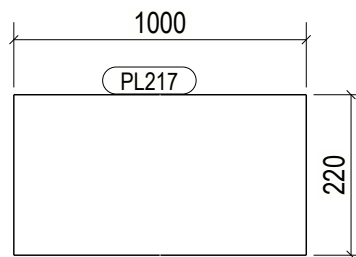
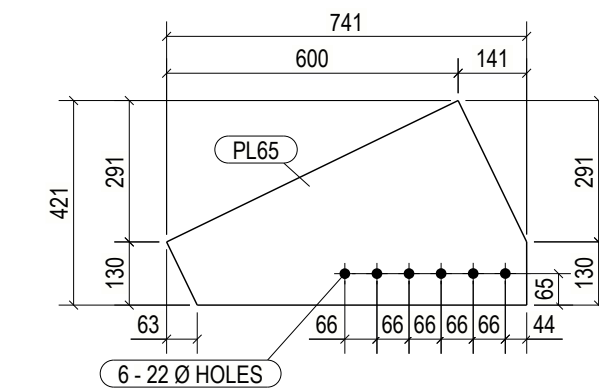



## 1:10



## 1:10



## KEY PLAN

NO	23.05.2025	ISSUED FOR CONSTRUCTION		JJC	KDM	RMB
REV.	DATE	DESCRIPTION		PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY						
		PROCESS SOLUTIONS PVT. LTD.				
www.qantaprocess.com						
CLIENT :		GFCLEV Products Limited,				DAHEJ, GUJARAT
PROJECT:		HH-3				
DETAILER:-		SUNRISE ENGINEERING SOLUTIONS PVT. LTD.				
TITLE		PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 2C36				VADODARA, GUJARAT
PREP :	JJC	CHECKED :	SCALE :			
REVIEWED :	KDM		DATE :	23.05.2025		
APPROVED :	RMB	PROJECT NO.:- 1619	SHEET:			
DWG. NO.1619-CS-STR-504-FD-2C36						REV. R0

NOTES:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
- 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
- 3) ▼ DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON ALL FINISH MEMBRANCE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS, SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
- 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNJO).
- 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
- 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION, STANDARDS AND CODES OF PRACTICE.
- 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm.
- 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.