



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		GFCL EV Products Limited		<b>PROJECT</b>		HH-2700 TPA			<b>REPORT NO.</b>		VE/HH-2700 TPA/STR/WV/27						
<b>WO NO./PO NO.</b>		9252100056								<b>Date :</b>		04/06/2025					
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
1	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	M543	1	UC305X305X97	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
2	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL1	1	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
3	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL36	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
4	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
5	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED ✓ ✗ NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>										<b>CLIENT QC/TPI</b>					
SIGNATURE																	
NAME		ANISH KUMAR															
DATE		04/06/2025															
VE-DOC-05 REV.00																	



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6	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL218	2	3 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
7	1619-CS-STR-504-FD-3C38	0	3C38	C-5	1	PL219	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
8	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	M543	1	UC305X305X97	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
9	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	PL1	1	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
10	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED ✓ ✗ NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
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11	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--			
12	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	PL218	2	3 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--			
13	1619-CS-STR-504-FD-3C39	0	3C39	C-6	1	PL219	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/HH-2700 TPA/STR/FIT_UP/16	ACC	--			
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