



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA			<b>REPORT NO.</b>		VE/HH-2700 TPA/STR/WV/18					
<b>WO NO./PO NO.</b>		9252100056								<b>Date :</b>		03/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	M48	1	UC 305X305X158	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--		
2	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL5	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--		
3	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL6	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--		
4	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL7	2	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--		
5	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL102	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		ANISH KUMAR															
DATE		03/06/2025															
VE-DOC-05 REV.00																	



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6	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL103	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--
7	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL172	1	25 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--
8	1619-CS-STR-504-FD-1C16	0	1C16	E-5	1	PL217	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/HH-2700 TPA/STR/FIT_UP/9	ACC	--
<b>QC CHECK SHEET</b>		<b>CHECKED    ✓    ✗    NOT APPLICABLE</b>													
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
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