



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | GFCL EV Products Limited | | | PROJECT | | HH-2700 TPA | | | REPORT NO. | | VE/HH-2700 TPA/STR/WV/19 | | | | | |
|---|-------------------------|---|-----------------|--|----------------|--|---------------|--|--------------|---|----------------------|--|-----------------------------|---|---------|---|--|
| WO NO./PO NO. | | 9252100056 | | | | | | | | Date : | | 03/06/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 1 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | M604 | 1 | UC 305X305X158 | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| 2 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL57 | 1 | 12 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| 3 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL65 | 1 | 12 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| 4 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL103 | 2 | 12 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| 5 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL109 | 1 | 12 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | | VISUAL CHECK | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | | CLIENT QC/TPI | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | ANISH KUMAR | | | | | | | | | | | | | | | |
| DATE | | 03/06/2025 | | | | | | | | | | | | | | | |
| VE-DOC-05 REV.00 | | | | | | | | | | | | | | | | | |



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| 6 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL172 | 2 | 25 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| 7 | 1619-CS-STR-504-FD-2C27 | 0 | 2C27 | D-5 | 1 | PL217 | 2 | 12 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/HH-2700 TPA/STR/FIT_UP/8 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | ANISH KUMAR | | | | | | | | | | | | | | | |
| DATE | | 03/06/2025 | | | | | | | | | | | | | | | |
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