



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	--	PROJECT	--	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/177
WO/PO NO	--	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/WB-002	OFFER DATE	07/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 08:30				FINISH TIME- 20:02			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	06/10/2025	79	68	67	83	75	52	32	70
Primer Application	04/10/2025	83	35	39	55	80	60	100	64

### SURFACE CONDITION

ORIGINAL STATUS	Unde dolore dolore v	METAL CONDITION	Labore nulla quisqua	METAL RUST GRADE	1
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	06/10/2025

### SURFACE PREPARATION

BLASTING METHOD	Incidunt aliqua Ac	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Omnis autem veniam
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	1	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	04/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	43435	MANUFACTURE DATE	13/08/1989	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	453453				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	--		--	--	447	Laborum omnis commod

NOTE	Quasi pariatur Quod				
	OFFERED BY				
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	07/10/2025				

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