



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/1
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	21/03/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 05:14				FINISH TIME- 09:14			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	21/03/2025	25	21	59	24	27	23	61	28

### FINAL / TOP COATING

FINAL PAINT/SHADE	Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD	SPRAY	FINAL DATE	21/03/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns	TIME	5:14 AM
PAINT BATCH NO. (BASE)	AH78191	MANUFACTURE DATE	10/01/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	AKI8911				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	367 - 378	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	372 - 380	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	378 - 390	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	386 - 399	ACC
5	TCE-13282A-CV-2026-ST-30306-ASS-B8	0	B8	B8	1	367 - 390	ACC
6	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-1	1	377 - 398	ACC
7	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-2	1	367 - 389	ACC
8	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-2	1	365 - 390	ACC

NOTE	--
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	VISHAL QC	CLIENT / TPIA
SIGN		
NAME	SHIVANG DIWAKAR	
DATE	21/03/2025	

VE-STR-16E



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						FINAL / TOP COAT	
9	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-1	8	368 - 395	ACC
10	TCE-13282A-CV-2026-ST-30306-ASS-B11	2	B11	B11	1	365 - 390	ACC
11	TCE-13282A-CV-2026-ST-30306-ASS-B12	2	B12	B12	1	360 - 400	ACC
12	TCE-13282A-CV-2026-ST-30306-ASS-B13	2	B13	B13	1	365 - 380	ACC
13	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-2	1	370 - 390	ACC
14	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-1	4	375 - 395	ACC
15	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-3	3	369 - 399	ACC
16	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	B21	B21-1	5	387 - 405	ACC

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17	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	B21	B21-2	6	385 - 400	ACC
18	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	B23	B23	2	369 - 390	ACC
19	TCE-13282A-CV-2026-ST-30306-ASS-B43	1	B43	B43	1	380 - 390	ACC
20	TCE-13282A-CV-2026-ST-30306-ASS-B44	1	B44	B44	1	367 - 399	ACC

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