



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD		<b>PROJECT</b>		CORAL-2				<b>REPORT NO.</b>	VE/CORAL-2/STR/FIT_UP/28					
<b>WO NO./PO NO.</b>		4580584722								<b>DATE :</b>	31/05/2025					
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>	
1	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
2	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--	
3	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	M11	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
4	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	CLT2	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/006	ACC	--	
5	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	M8	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
6	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	P74	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--	
7	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
<b>INSPECTION CHECK</b>											<b>REMARKS</b>					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		<b>VE QC</b>						<b>CLIENT QC/TPI</b>								
SIGNATURE																
NAME		SURAJ THAKUR														
DATE		31/05/2025														
VE-DOC-04 REV.00																



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8	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	CLT9	4	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	REJ	fitup not complete		
9	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	CLT6	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	REJ	fitup not complete		
10	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	M12	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	REJ	fitup not complete		
11	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--		
12	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	M13	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--		
13	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	CLT6	2	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--		
14	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	CLT7	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--		
<b>INSPECTION CHECK</b>												<b>REMARKS</b>					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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