



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/21					
WO NO./PO NO.		898989890000			PROJECT PO NO.		898989890000			Date :		31/03/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	1	VBR1	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	1	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	1	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	1	A4	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	1	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	1	VBR1	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		31/03/2025															

VE-STR-28A



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7	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	1	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	1	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	1	A4	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	1	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	1	VBR1	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	1	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/20	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
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13	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	1	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/20	ACC	--			
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	1	A4	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/20	ACC	--			
15	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	1	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/20	ACC	--			
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE																
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