



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		Linde Engineering India Limited			PROJECT	LINDE_Panipat_HGU				REPORT NO.	VE/LINDE_Panipat_HGU/STR/FIT_UP/1			
WO NO./PO NO.		2910A70M			PROJECT PO NO.	2910A70M				DATE :	09/01/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-BE102	1	NPB300X150X42.24	VE/LINDE_Panipat_HGU/STR/IMIR/1	SD5678-099	CJP	VEPL/WPS/006	ACC	--
2	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-C13	1	ISMC150	VE/LINDE_Panipat_HGU/STR/IMIR/1	A1234D5-01	FILLET	VEPL/WPS/006	ACC	--
3	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P31	3	PL10	VE/LINDE_Panipat_HGU/STR/IMIR/2	A8989	FILLET	VEPL/WPS/006	ACC	--
4	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P60	6	PL8	VE/LINDE_Panipat_HGU/STR/IMIR/1	AWE4567-8484	FILLET	VEPL/WPS/006	ACC	--
5	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P76	1	PL12	VE/LINDE_Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--

6	&VHS- (941FX- SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1- BE102	B/1-2	941FX- R1-P79	1	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--									
INSPECTION CHECK										REMARKS													
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES			<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL											
	VE QC							CLIENT QC/TPI															
SIGNATURE																							
NAME	SHIVANG DIWAKAR																						
DATE	09/01/2025																						
VE-STR-10																							

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7	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P99	1	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/3	V3747473	FILLET	VEPL/WPS/006	ACC	--
8	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P101	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/1	KHJ8999-82	FILLET	VEPL/WPS/006	ACC	--
9	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P102	1	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--
10	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P204	1	PL8	VE/LINDE _Panipat_HGU/STR/IMIR/1	AWE4567-8484	FILLET	VEPL/WPS/006	ACC	--
11	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	2 of 2	941FX-SR1-BE102	B/1-2	941FX-R1-P214	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/1	KHJ8999-82	FILLET	VEPL/WPS/006	ACC	--
12	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE _Panipat_HGU/STR/IMIR/1	SD5678-099	CJP,FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

REMARKS

DIR & ORIENTATION
 FLANGE STRADLING
 PAINTING LINES FOR ERECTED SPOOLS

W.E.P AS PER WPS
 EREC. COORDINATES

DIMENSIONS
 PHYSICAL CONDITION
 EREC. VERTICALITY

SQUARENESS
 ARC STRIKE
 PRESERVATION

OFFSET
 SLOPE
 VISUAL

VE QC

CLIENT QC/TPI

SIGNATURE

SHIVANG DIWAKAR

DATE	09/01/2025	
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13	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P98	2	PL12	VE/LINDE_Panipat_HGU/STR/IMIR/1	KHJ8999-82	FILLET	VEPL/WPS/006	ACC	--
14	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P147	4	PL12	VE/LINDE_Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--
15	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P179	2	PL16	VE/LINDE_Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--
16	&VHS-(941FX-SR1)-N-ZP	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE_Panipat_HGU/STR/IMIR/1	SD5678-099	FILLET	VEPL/WPS/006	ACC	--

	2042.BE113 (EN)																		
17	&VHS- (941FX- SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1- BE113	A-B/6	941FX- R1-P98	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--					
18	&VHS- (941FX- SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1- BE113	A-B/6	941FX- R1-P147	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--					
INSPECTION CHECK										REMARKS									
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL										
	VE QC						CLIENT QC/TPI												
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19	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-P179	2	PL16	VE/LINDE_Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--
20	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE_Panipat_HGU/STR/IMIR/1	A1234D5-099	CJP,FILLET	VEPL/WPS/006	ACC	--
21	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-C2	1	ISMC100	VE/LINDE_Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
22	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-C3	2	ISMC100	VE/LINDE_Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
23	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-P127	1	PL16	VE/LINDE_Panipat_HGU/STR/IMIR/1	A1234D5-90	FILLET	VEPL/WPS/006	ACC	--

24	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-099	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK										REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
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25	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-C2	1	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
26	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-C3	2	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
27	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-P127	1	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--
28	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-099	CJP	VEPL/WPS/006	ACC	--
29	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-C2	1	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
30	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-C3	2	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

REMARKS

DIR & ORIENTATION
 FLANGE STRADLING
 PAINTING LINES FOR ERECTED SPOOLS

W.E.P AS PER WPS
 EREC. COORDINATES

DIMENSIONS
 PHYSICAL CONDITION
 EREC. VERTICALITY

SQUARENESS
 ARC STRIKE
 PRESERVATION

OFFSET
 SLOPE
 VISUAL

VE QC

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SIGNATURE

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31	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-P127	1	PL16	VE/LINDE_Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK						REMARKS													
<input type="checkbox"/> DIR & ORIENTATION		<input type="checkbox"/> W.E.P AS PER WPS		<input type="checkbox"/> DIMENSIONS		<input type="checkbox"/> SQUARENESS		<input type="checkbox"/> OFFSET											
<input type="checkbox"/> FLANGE STRADLING		<input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> ARC STRIKE		<input type="checkbox"/> SLOPE											
<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> PRESERVATION		<input type="checkbox"/> VISUAL													
		VE QC				CLIENT QC/TPI													
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