
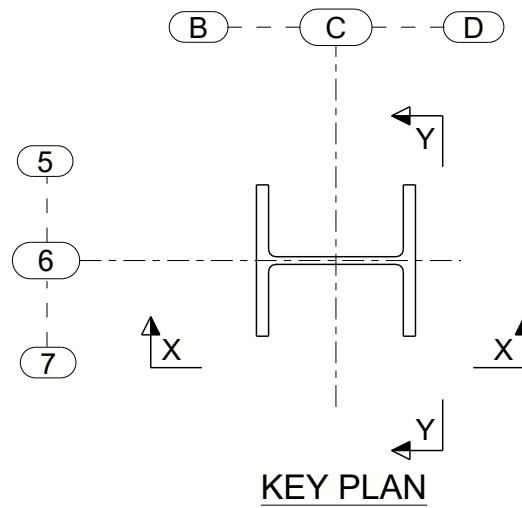



NOTES:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
- 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
- 3)  DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS. SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
- 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
- 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
- 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION STANDARDS AND CODES OF PRACTICE.
- 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
- 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

BILL OF MATERIALS		ASSEMBLY MKD' : 2C39				ASSY QTY : 1	
MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M²)	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
M608	UC305X305X158	11700	1	21.89	1868.13	1868.13	
PL172	PL25*270	1200	2	1.44	63.59	127.17	
PL217	PL12*220	1000	2	0.94	20.72	41.45	
WEIGHT FOR ONE ASSEMBLY :						2036.75	Kg



R0	23.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
REV.	DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY					
<div> QUANTA</div> <div>PROCESS SOLUTIONS PVT. LTD.</div> <div>www.quantaprocess.com</div>					
CLIENT : <div>GFCLEV Products Limited,</div> <div>DAHEJ, GUJARAT</div>					
PROJECT: HH-3					
DETAILER:- <div>SUNRISE ENGINEERING SOLUTIONS PVT. LTD.</div> <div>VADODARA, GUJARAT</div>					
TITLE <div>PROCESS PLANT BUILDING</div> <div>FABRICATION DRAWING</div> <div>DETAIL OF COLUMN MKD - 2C39</div>					
PREP : JJC	CHECKED :		SCALE :	DATE : 23.05.2025	
REVIEWED : KDM	PROJECT NO. : 1619		SHEET :		
APPROVED : RMB	DWG. NO.1619-CS-STR-504-FD-2C39				REV. R0