



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/16
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	13/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 11:41				FINISH TIME- 15:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	13/05/2025	11	11	11	11	11	11	11	11
Primer Application	12/05/2025	11	111	111	11	11	11	111	11

SURFACE CONDITION

ORIGINAL STATUS	True	METAL CONDITION	Metal	METAL RUST GRADE	Metal
PAINT SYSTEM NO.	FABRICATED BEAM			BLASTING DATE	13/05/2025

SURFACE PREPARATION

BLASTING METHOD	RED	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Type
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	Actual Surface Profile *		
DUST LEVEL	Dust Level *	SALT TEST REQUIRED	Maximum 50 mg/m2	SALT TEST READING	Salt Test Reading *

PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	12/05/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	50 Microns	HARD DRY TIME	1 HOUR
PAINT BATCH NO. (BASE)	BASE	MANUFACTURE DATE	13/05/2025	SHELF LIFE	SHELF LIFE
PAINT BATCH NO. (HARDNER)	HARD				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	B5	B5	1	11	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	13/05/2025				

VE-DOC-24 REV.00