



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                         | GFCL EV Products Limited  |                 | <b>PROJECT</b>   |          | HH-2700 TPA  |               | <b>REPORT NO.</b>  |              | VE/HH-2700 TPA/STR/WV/1   |                 |  |                             |   |         |   |  |
|---|-------------------------|---|-----------------|--|----------|--|---------------|--|--------------|---|-----------------|--|-----------------------------|---|---------|---|--|
| <b>WO NO./PO NO.</b>  |                         | 9252100056  |                 |  |          |  |               | <b>Date :</b>  |              | 29/05/2025  |                 |  |                             |   |         |   |  |
| SR No.  | DRAWING NO.             | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | ITEM QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS | WELDER NO.   | FIT-UP REPORT NO.           | ACC/REJ   | REMARKS |   |  |
| 1   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1        | M602   | 1             | UC 305X305X158   | FILLET       | VEPL/WPS/006  | FCAW            | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 2   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1        | PL57   | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 3   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1        | PL65   | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 4   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1        | PL103  | 2             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 5   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1        | PL109  | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                         | <b>CHECKED    ✓    ✗    NOT APPLICABLE</b>                                |                 |  |          |  |               |  |              |   |                 |  |                             |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                         | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |          |  |               |  |              |   |                 | <b>VISUAL CHECK</b>  |                             |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                         | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                             | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                         | <b>VE QC</b>  |                 |  |          |  |               |  |              | <b>CLIENT QC/TPI</b>  |                 |  |                             |   |         |   |  |
| SIGNATURE   |                         |   |                 |  |          |  |               |  |              |   |                 |  |                             |   |         |   |  |
| NAME  |                         | ANISH KUMAR   |                 |  |          |  |               |  |              |   |                 |  |                             |   |         |   |  |
| DATE  |                         | 29/05/2025  |                 |  |          |  |               |  |              |   |                 |  |                             |   |         |   |  |
| VE-DOC-05 REV.00  |                         |   |                 |  |          |  |               |  |              |   |                 |  |                             |   |         |   |  |



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| <b>CLIENT</b>   |                         | GFCL EV Products Limited  |                 |  | <b>PROJECT</b> |  | HH-2700 TPA   |  |              | <b>REPORT NO.</b>   |                      | VE/HH-2700 TPA/STR/WV/1  |                             |   |         |   |  |
|---|-------------------------|---|-----------------|--|----------------|--|---------------|--|--------------|---|----------------------|--|-----------------------------|---|---------|---|--|
| <b>WO NO./PO NO.</b>  |                         | 9252100056  |                 |  |                |  |               |  |              | <b>Date :</b>   |                      | 29/05/2025   |                             |   |         |   |  |
| SR No.  | DRAWING NO.             | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY       | ITEM NUMBER  | ITEM QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS      | WELDER NO.   | FIT-UP REPORT NO.           | ACC/REJ   | REMARKS |   |  |
| 6   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1              | PL172  | 2             | 25 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 7   | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3  | 1              | PL217  | 2             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 8   | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | M602   | 1             | UC 305X305X158   | FILLET       | VEPL/WPS/006  | FCAW                 | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 9   | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL57   | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 10  | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL65   | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                         | <b>CHECKED   ✓   ✗   NOT APPLICABLE</b>                                   |                 |  |                |  |               |  |              |   |                      |  |                             |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                         | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |                |  |               |  |              |   |                      |  | <b>VISUAL CHECK</b>         |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                         | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |                | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                      | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                             | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                         | <b>VE QC</b>  |                 |  |                |  |               |  |              |   | <b>CLIENT QC/TPI</b> |  |                             |   |         |   |  |
| SIGNATURE   |                         |   |                 |  |                |  |               |  |              |   |                      |  |                             |   |         |   |  |
| NAME  |                         | ANISH KUMAR   |                 |  |                |  |               |  |              |   |                      |  |                             |   |         |   |  |
| DATE  |                         | 29/05/2025  |                 |  |                |  |               |  |              |   |                      |  |                             |   |         |   |  |
| VE-DOC-05 REV.00  |                         |   |                 |  |                |  |               |  |              |   |                      |  |                             |   |         |   |  |



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| 11  | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL103  | 2             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 12  | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL109  | 1             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 13  | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL172  | 2             | 25 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-216  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| 14  | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4  | 1              | PL217  | 2             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | W-162  | VE/HH-2700 TPA/STR/FIT_UP/4 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                         | <b>CHECKED    ✓    ✗    NOT APPLICABLE</b>                                |                 |  |                |  |               |  |              |   |                 |  |                             |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                         | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |                |  |               |  |              |   |                 | <b>VISUAL CHECK</b>  |                             |   |         |   |  |
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|   |                         | <b>VE QC</b>  |                 |  |                |  |               |  |              | <b>CLIENT QC/TPI</b>  |                 |  |                             |   |         |   |  |
| SIGNATURE   |                         |   |                 |  |                |  |               |  |              |   |                 |  |                             |   |         |   |  |
| NAME  |                         | ANISH KUMAR   |                 |  |                |  |               |  |              |   |                 |  |                             |   |         |   |  |
| DATE  |                         | 29/05/2025  |                 |  |                |  |               |  |              |   |                 |  |                             |   |         |   |  |
| VE-D0C-05 REV.00  |                         |   |                 |  |                |  |               |  |              |   |                 |  |                             |   |         |   |  |