



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA				<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FIT_UP/11			
<b>WO NO./PO NO.</b>		9252100056							<b>DATE :</b>	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--
2	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
3	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
4	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
5	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
6	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
7	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		02/06/2025													
VE-DOC-04 REV.00															



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<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA				<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FIT_UP/11			
<b>WO NO./PO NO.</b>		9252100056							<b>DATE :</b>	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
8	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515855	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>						<b>CLIENT QC/TPI</b>							
SIGNATURE															
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<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA				<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FIT_UP/11			
<b>WO NO./PO NO.</b>		9252100056							<b>DATE :</b>	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
15	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	M44	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL33	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL37	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>						<b>CLIENT QC/TPI</b>							
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		02/06/2025													
VE-DOC-04 REV.00															



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<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA				<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FIT_UP/11			
<b>WO NO./PO NO.</b>		9252100056							<b>DATE :</b>	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
22	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	M43	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--
25	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
26	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
27	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
28	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL172	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
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<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>
29	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
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