



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | GFCL EV Products Limited | | | PROJECT | | HH-2700 TPA | | | | | REPORT NO. | VE/HH-2700 TPA/STR/FIT_UP/11 | | | | | |
|---|--------------------------|------------------|---|------------------------|--|-----------------|--------------------|---|----------------|---------------------------|--|------------------------------|----------------|----------------|----------------|--|--|
| WO NO./PO NO. | | 9252100056 | | | | | | | | | | DATE : | 02/06/2025 | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS | | |
| 1 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | M48 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 2 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL5 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 3 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL6 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 4 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL7 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 5 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL102 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 6 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL103 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 7 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL172 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | | VE QC | | | | | | CLIENT QC/TPI | | | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | HARDIK PRAJAPATI | | | | | | | | | | | | | | | |
| DATE | | 02/06/2025 | | | | | | | | | | | | | | | |
| VE-DOC-04 REV.00 | | | | | | | | | | | | | | | | | |



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| 8 | 1619-CS-STR-504-FD-1C27 | 0 | 1 OF 1 | 1C27 | D-5 | 1 | PL217 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 9 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | M48 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515855 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 10 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | PL5 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 11 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | PL6 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 12 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | PL7 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 13 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | PL172 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 14 | 1619-CS-STR-504-FD-1C28 | 0 | 1 OF 1 | 1C28 | D-6 | 1 | PL217 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | VE QC | | | | | | | CLIENT QC/TPI | | | | | | | | | |
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| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS | | |
| 15 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | M44 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 16 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL5 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 17 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL6 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 18 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL7 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 19 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL33 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 20 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL36 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 21 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL37 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | VE QC | | | | | | | CLIENT QC/TPI | | | | | | | | | |
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| NAME | HARDIK PRAJAPATI | | | | | | | | | | | | | | | | |
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| 22 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL172 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 23 | 1619-CS-STR-504-FD-1C38 | 0 | 1 OF 1 | 1C38 | C-5 | 1 | PL217 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 24 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | M43 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/7 | 2515860 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 25 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | PL5 | 1 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 26 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | PL6 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 27 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | PL7 | 2 | 16 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500395 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| 28 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | PL172 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- | | |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | | | |
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| | VE QC | | | | | | | CLIENT QC/TPI | | | | | | | | | |
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| 29 | 1619-CS-STR-504-FD-1C39 | 0 | 1 OF 1 | 1C39 | C-6 | 1 | PL217 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | |
| | | VE QC | | | | | | | | CLIENT QC/TPI | | | | | |
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