



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		Linde Engineering India Limited			PROJECT		LINDE_Panipat_HGU			REPORT NO.		VE/LINDE_Panipat_HGU/STR/WV/1					
WO NO./PO NO.		2910A70M			PROJECT PO NO.		2910A70M			Date :		18/01/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-BE102	1	NPB300X150X42.24	CJP	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
2	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-C13	1	ISMC150	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
3	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P31	3	PL10	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
4	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P60	6	PL8	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
5	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P76	1	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
6	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P79	1	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		18/01/2025															
VE-STR-28A																	



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7	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P99	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
8	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P101	4	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
9	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P102	1	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
10	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P204	1	PL8	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
11	&VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN)	1	941FX-SR1-BE102	B/1-2	1	941FX-R1-P214	2	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
12	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-BE113	1	NPB300X150X42.24	FILLET,CJP	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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13	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P98	2	PL12	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
14	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P147	4	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
15	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/1	1	941FX-R1-P179	2	PL16	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
16	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-BE113	1	NPB300X150X42.24	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
17	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P98	2	PL12	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
18	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P147	4	PL12	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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19	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	941FX-SR1-BE113	A-B/6	1	941FX-R1-P179	2	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
20	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-BE301	1	NPB200X100X25.09	FILLET,CJP	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
21	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
22	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
23	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/1-2	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
24	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-BE301	1	NPB200X100X25.09	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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25	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
26	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-78	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
27	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/2-3	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
28	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-BE301	1	NPB200X100X25.09	CJP	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
29	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-C2	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-45	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
30	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-C3	2	ISMC100	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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31	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	941FX-SR1-BE301	B/4-5	1	941FX-R1-P127	1	PL16	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/LINDE_Panipat_HGU/STR/FIT_UP/1	ACC	--		
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