



Type	Size	Length (mm)	Qty
Gr.8.8	M16	50	8
Gr.8.8	M16	55	1

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFORM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING JOINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
 CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059. Website : www.aarti-industries.com					
 CONSULTANT: UNIT NUC PROCESS TECHNOLOGIES PVT. LTD. Tech No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE					
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK, SHED & STAIRCASE OF PROCESS PAD AREA					
AIL PROJECT NO : PIN-084					
SIZE DWG NO			SHEET		REV NO
A1	PIN-084-TPT-PM4-CS11-002-FAB-FR17		1 OF 1		0