



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/3				
WO NO./PO NO.		9252100056									DATE :	24/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	M45	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--	
2	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
3	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
4	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
5	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL33	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
6	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
7	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL37	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK												REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		HARDIK PRAJAPATI														
DATE		24/05/2025														
VE-DOC-04 REV.00																



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8	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL174	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-1C35	0	1 OF 1	1C35	C-2	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	M44	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC						CLIENT QC/TPI								
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NAME	HARDIK PRAJAPATI														
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15	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL33	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL37	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-1C36	0	1 OF 1	1C36	C-3	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	M45	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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22	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL33	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
25	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
26	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL37	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
27	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
28	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL174	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
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29	1619-CS-STR-504-FD-1C37	0	1 OF 1	1C37	C-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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