



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	PIYUSH ENTERPRISE	PROJECT	PIYUSH BUILDING	REPORT NO.	VE/PIYUSH BUILDING/STR/SP/1
WO/PO NO	9558569010	PROCEDURE NO.	PRS/4	OFFER DATE	08/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:00				FINISH TIME- 16:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	08/03/2025	35	24	75	30	38	26	68	35
Primer Application	08/03/2025	32	27	72	33	37	28	69	36

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	BUILDING STR			BLASTING DATE	08/03/2025

SURFACE PREPARATION

BLASTING METHOD	CU-SLG - MANUAL	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	50 - 60 microns		
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 kg/m2	SALT TEST READING	25 mg/m2

PRIMER COATING

PRIMER PAINT/SHADE	APCOSIL 605	APP. METHOD	SPRAY	PRIMER DATE	08/03/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	75 - 100 microns	TIME	4:30 PM
PAINT BATCH NO. (BASE)	Q0D4567	MANUFACTURE DATE	06/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	Q0D4561				

SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
					PRIMER	
1	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-3	1	80 - 90	ACC
2	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-4	1	82 - 92	ACC

NOTE	--	
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	VISHAL QC	CLIENT / TPIA
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SIGN		
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NAME	SHIVANG DIWAKAR	
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DATE	08/03/2025	
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					PRIMER	
3	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-5	1	90 - 99	ACC
4	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-1	1	85 - 90	ACC
NOTE	--					
	VISHAL QC				CLIENT / TPIA	
SIGN						
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DATE	08/03/2025	
VE-STR-16		



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					PRIMER	
5	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-2	1	95 - 100	ACC
6	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-3	1	70 - 82	ACC

NOTE	--	
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SIGN		

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					PRIMER	
7	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-4	1	85 - 90	ACC
8	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-1	1	70 - 83	ACC
NOTE	--					
	VISHAL QC				CLIENT / TPIA	

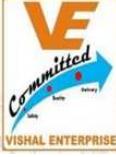
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					PRIMER				
9	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-5	1	78 - 92	ACC			
10	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-2	1	89 - 94	ACC			
NOTE	--								

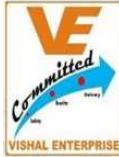
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11	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-3	1	90 - 94	ACC			
12	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-2	1	87 - 90	ACC			

NOTE	--				
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13	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-1	1	85 - 90	ACC			

14	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-4	1	85 - 94	ACC			
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