



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-26	REPORT NO.	VE/SURYA-26/STR/SP/3
WO/PO NO	9558569011	PROCEDURE NO.	SHF	OFFER DATE	16/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 14:04				FINISH TIME- 15:04			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	16/05/2025	1	1	1	1	1	1	1	11
Primer Application	16/05/2025	1	1	1	1	1	1	1	1

SURFACE CONDITION

ORIGINAL STATUS	1	METAL CONDITION	1	METAL RUST GRADE	1
PAINT SYSTEM NO.	1			BLASTING DATE	16/05/2025

SURFACE PREPARATION

BLASTING METHOD	1	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	1
SURFACE PROFILE REQUIREMENT	40 - 65 microns	ACTUAL SURFACE PROFILE	1		
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m2	SALT TEST READING	1

PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	16/05/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	50 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	1	MANUFACTURE DATE	01/05/2025	SHELF LIFE	1
PAINT BATCH NO. (HARDNER)	1				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	B4	0	B4	B4-1	2	100	ACC
2	B5	0	B5	B5-1	1	100	ACC

NOTE	--						
	VISHAL QC			CLIENT / TPIA			
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	16/05/2025						

VE-DOC-24 REV.00



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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
3	B6	0	B6	B6-1	1	100	ACC
4	B7	0	B7	B7-1	1	100	ACC
5	B8	0	B8	B8-1	1	100	ACC
6	B9	0	B9	B9-1	1	100	ACC
NOTE	--						
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