



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## MIO PAINT INSPECTION REPORT

|                 |                          |                      |                               |                   |                          |
|-----------------|--------------------------|----------------------|-------------------------------|-------------------|--------------------------|
| <b>CLIENT</b>   | GFCL EV Products Limited | <b>PROJECT</b>       | HH-2700 TPA                   | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/MIO/2 |
| <b>WO/PO NO</b> | 9252100056               | <b>PROCEDURE NO.</b> | VEPL/GFCL/HH-2700 TPA/ITP/001 | <b>OFFER DATE</b> | 02/06/2025               |

### WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 10:30       |              |                     |                 | FINISH TIME- 11:30       |              |                     |                 |
|----------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|          |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| MIO Coat | 01/06/2025     | 31.3                     | 26.2         | 70.2                | 32.2            | 39.2                     | 27           | 60.6                | 36.1            |

### INTERMEDIATE / MIO COATING

|                                  |                |                         |            |                      |            |
|----------------------------------|----------------|-------------------------|------------|----------------------|------------|
| <b>MIO PAINT/SHADE</b>           | SIGMACOVER 620 | <b>APP. METHOD</b>      | SPRAY      | <b>MIO DATE</b>      | 01/06/2025 |
| <b>PAINT MANUFACTURER</b>        | ASIAN PPG      | <b>DFT RANGE</b>        | 150 Micron | <b>HARD DRY TIME</b> | 6 HOURS    |
| <b>PAINT BATCH NO. (BASE)</b>    | '0537500151    | <b>MANUFACTURE DATE</b> | 26/04/2025 | <b>SHELF LIFE</b>    | 36 MONTHS  |
| <b>PAINT BATCH NO. (HARDNER)</b> | '0537500151    |                         |            |                      |            |

| SR. NO. | DRAWING NO.             | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | ACC/REJ |
|---------|-------------------------|-----|-----------------|-------------|----------|-------------|---------|
|         |                         |     |                 |             |          | MIO         |         |
| 1       | 1619-CS-STR-504-FD-1C14 | 0   | 1C14            | E-3         | 1        | 300-350     | ACC     |
| 2       | 1619-CS-STR-504-FD-1C35 | 0   | 1C35            | C-2         | 1        | 325-345     | ACC     |
| 3       | 1619-CS-STR-504-FD-2C13 | 0   | 2C13            | E-2         | 1        | 300-345     | ACC     |
| 4       | 1619-CS-STR-504-FD-2C35 | 0   | 2C35            | C-2         | 1        | 315-320     | ACC     |

|             |                  |  |  |                      |  |
|-------------|------------------|--|--|----------------------|--|
| <b>NOTE</b> | --               |  |  |                      |  |
|             | <b>VISHAL QC</b> |  |  | <b>CLIENT / TPIA</b> |  |
| <b>SIGN</b> |                  |  |  |                      |  |
| <b>NAME</b> | BIRENDRA KUMAR   |  |  |                      |  |
| <b>DATE</b> | 02/06/2025       |  |  |                      |  |

VE-DOC-26 REV.00