



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD				LOT NO.		VE/CORAL-2/STR/DNP/2			
PROJECT		CORAL-2				DISPATCH DATE		02/06/2025			
WO NO./PO NO.		4580584722				DISPATCH SITE		DR INDIA NEW SHOP			

SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/3	2	291.04		7.37	SYSTEM-7 STR	--
2	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/6	2	291.04		7.37	SYSTEM-7 STR	--
3	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/1	2	291.04		7.37	SYSTEM-7 STR	--
4	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/5	2	291.04		7.37	SYSTEM-7 STR	--
5	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/4	2	291.04		7.37	SYSTEM-7 STR	--
6	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/3	2	291.04		7.37	SYSTEM-7 STR	--
7	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/1	2	291.04		7.37	SYSTEM-7 STR	--
8	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/6	2	291.04		7.37	SYSTEM-7 STR	--
9	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/2	2	291.04		7.37	SYSTEM-7 STR	--
10	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/4	2	291.04		7.37	SYSTEM-7 STR	--

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum

NOTE									
		PREPARED BY					RECEIVED BY		
SIGNATURE									
NAME		RAHUL PRAJAPATI							
DATE		02/06/2025							

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CLIENT		AARTI INDUSTRIES LTD				LOT NO.		VE/CORAL-2/STR/DNP/2					
PROJECT		CORAL-2				DISPATCH DATE		02/06/2025					
WO NO./PO NO.		4580584722				DISPATCH SITE		DR INDIA NEW SHOP					
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
11	PIN-084-TPT-PM1-CS11-006_0-B6		0	B6	B-C/5	2	291.04		7.37	SYSTEM-7 STR		--	
12	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/6-7	5	551.3000000000001		16.98	SYSTEM-7 STR		--	
13	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	B-C/2-3	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
14	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	B-C/5-6	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
15	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/3-4	6	661.5600000000001		20.375999999999998	SYSTEM-7 STR		--	
16	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/5-6	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
17	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	B-C/3-4	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
18	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/1-2	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
19	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/2-3	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
20	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	B-C/4-5	3	330.78000000000003		10.187999999999999	SYSTEM-7 STR		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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PROJECT		CORAL-2				DISPATCH DATE		02/06/2025					
WO NO./PO NO.		4580584722				DISPATCH SITE		DR INDIA NEW SHOP					
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
21	PIN-084-TPT-PM1-CS11-006_0-B13		0	B13	D-E/7-8	5	551.3000000000001		16.98	SYSTEM-7 STR		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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