



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/29				
WO NO./PO NO.		4580584722									DATE :	02/06/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
2	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
3	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
4	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
5	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
6	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
7	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC							CLIENT QC/TPI							
SIGNATURE																
NAME		SURAJ THAKUR														
DATE		02/06/2025														
VE-DOC-04 REV.00																



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8	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
9	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
10	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
11	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
12	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
13	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
14	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		SURAJ THAKUR														
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15	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
16	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
17	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
18	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
19	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
20	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
21	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI							
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22	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--

### INSPECTION CHECK

<input type="checkbox"/> DIR & ORIENTATION	<input type="checkbox"/> W.E.P AS PER WPS	<input type="checkbox"/> DIMENSIONS	<input type="checkbox"/> SQUARENESS	<input type="checkbox"/> OFFSET	
<input type="checkbox"/> FLANGE STRADLING	<input type="checkbox"/> EREC. COORDINATES	<input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> ARC STRIKE	<input type="checkbox"/> SLOPE	
<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> EREC. VERTICALITY	<input type="checkbox"/> PRESERVATION	<input type="checkbox"/> VISUAL	

### VE QC

### CLIENT QC/TPI

SIGNATURE		
NAME	SURAJ THAKUR	
DATE	02/06/2025	

VE-DOC-04 REV.00