



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED**  
**GROUP OF COMPANIES**

**ULTRASONIC TEST REPORT (STRUCTURAL)**

**JOB DETAILS**

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/UT/12
PROJECT	SURYA-25	REPORT DATE	13/05/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	13/05/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE STANDARD	ok

**TEST DETAILS**

SURFACE CONDITION	ok	EXTENT OF EXAMINATION	ok
EXAMINATION STAGE	ok	EXAMINATION SURFACE	ok
TECHNIQUE	ok	BASIC CAL. BLOCK	ok
EQUIPMENT MODEL & MAKE	ok	REFERENCE BLOCK ID	ok
EQUIPMENT NO	ok	SCANNING SENSITIVITY LEVEL	ok
COUPLANT	ok	REF. SENSITIVITY LEVEL	ok

**CALIBRATION DETAILS**

SEARCH UNIT SR. NO.	ok	TEST RANGE	ok
MODEL	ok	REF DB	ok
WAVE MODE	ok	TRANS. CORR.	ok
FREQ	ok	REFERANGLE	ok

**RESULT SUMMARY**

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	BE125-2	3	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	UC254X254X89	CJP,PJP,BUTT	FCAW	W-106	12 mm	NRI	ACC	--

**NOTE**

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		13/05/2025	

VE-DOC-13 REV.00