



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/29			
WO NO./PO NO.		898989890000								Date :		13/05/2025			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	1HR1	0	1HR1	1HR1-1	4	1HR1	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
2	1HR1	0	1HR1	1HR1-1	4	PL654	1	PLT 6 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
3	1HR1	0	1HR1	1HR1-1	4	R160	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
4	1HR1	0	1HR1	1HR1-1	4	R186	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
5	1HR1	0	1HR1	1HR1-1	4	R199	2	TS40NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--

QC CHECK SHEET

CHECKED ✓ ✗ NOT APPLICABLE

DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK	
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS	<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING

	VE QC					CLIENT QC/TPI	
SIGNATURE							
NAME	HARDIK PRAJAPATI						
DATE	13/05/2025						

VE-DOC-05 REV.00



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6	1HR1	0	1HR1	1HR1-1	4	R201	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
7	1HR1	0	1HR1	1HR1-1	4	R213	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
8	1HR1	0	1HR1	1HR1-1	4	R214	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
9	1HR1	0	1HR1	1HR1-2	3	1HR1	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
10	1HR1	0	1HR1	1HR1-2	3	PL654	1	PLT 6 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK									VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	1HR1	0	1HR1	1HR1-2	3	R160	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
12	1HR1	0	1HR1	1HR1-2	3	R186	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
13	1HR1	0	1HR1	1HR1-2	3	R199	2	TS40NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
14	1HR1	0	1HR1	1HR1-2	3	R201	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--
15	1HR1	0	1HR1	1HR1-2	3	R213	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--

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CHECKED ✓ X NOT APPLICABLE

DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK	
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>	<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>	<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>	<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>	<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>	<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>	<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>	<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>	<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>

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16	1HR1	0	1HR1	1HR1-2	3	R214	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
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