



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                               | AARTI INDUSTRIES LTD |   |                 | <b>PROJECT</b>   |          | CORAL-2   |               |  |                        | <b>REPORT NO.</b> | VE/CORAL-2/STR/FIT_UP/9 |              |         |         |
|---|-------------------------------|----------------------|---|-----------------|--|----------|---|---------------|--|------------------------|-------------------|-------------------------|--------------|---------|---------|
| <b>WO NO./PO NO.</b>  |                               | 4580584722           |   |                 |  |          |   |               | <b>DATE :</b>  | 28/05/2025             |                   |                         |              |         |         |
| SR No.  | DRAWING NO.                   | REV.NO.              | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER   | ITEM QTY(NOS) | PROFILE  | IMIR NO.               | HEAT NO.          | JOINT TYPE              | WPS NO.      | ACC/REJ | REMARKS |
| 1   | PIN-084-TPT-PM1-CS12-002-1B17 | 0                    | 1 OF 1  | 1B17            | 1B17-1   | 1        | M39   | 1             | NPB300X150X49.32   | VE/CORAL-2/STR/IMIR/17 | 32504955          | FILLET                  | VEPL/WPS/006 | ACC     | --      |
| 2   | PIN-084-TPT-PM1-CS12-002-1B17 | 0                    | 1 OF 1  | 1B17            | 1B17-1   | 1        | P1  | 4             | 10 MM PLATE  | VE/CORAL-2/STR/IMIR/2  | 2501849           | FILLET                  | VEPL/WPS/006 | ACC     | --      |
| 3   | PIN-084-TPT-PM1-CS12-002-1B17 | 0                    | 1 OF 1  | 1B17            | 1B17-1   | 1        | P74   | 2             | 10 MM PLATE  | VE/CORAL-2/STR/IMIR/2  | 2501849           | Tack                    | VEPL/WPS/005 | ACC     | --      |
| <b>INSPECTION CHECK</b>   |                               |                      |   |                 |  |          |   |               |  |                        | <b>REMARKS</b>    |                         |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                               |                      | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                        |                   |                         |              |         |         |
|   |                               | <b>VE QC</b>         |   |                 |  |          |   |               | <b>CLIENT QC/TPI</b>   |                        |                   |                         |              |         |         |
| SIGNATURE   |                               |                      |   |                 |  |          |   |               |  |                        |                   |                         |              |         |         |
| NAME  |                               | SURAJ THAKUR         |   |                 |  |          |   |               |  |                        |                   |                         |              |         |         |
| DATE  |                               | 28/05/2025           |   |                 |  |          |   |               |  |                        |                   |                         |              |         |         |
| VE-DOC-04 REV.00  |                               |                      |   |                 |  |          |   |               |  |                        |                   |                         |              |         |         |