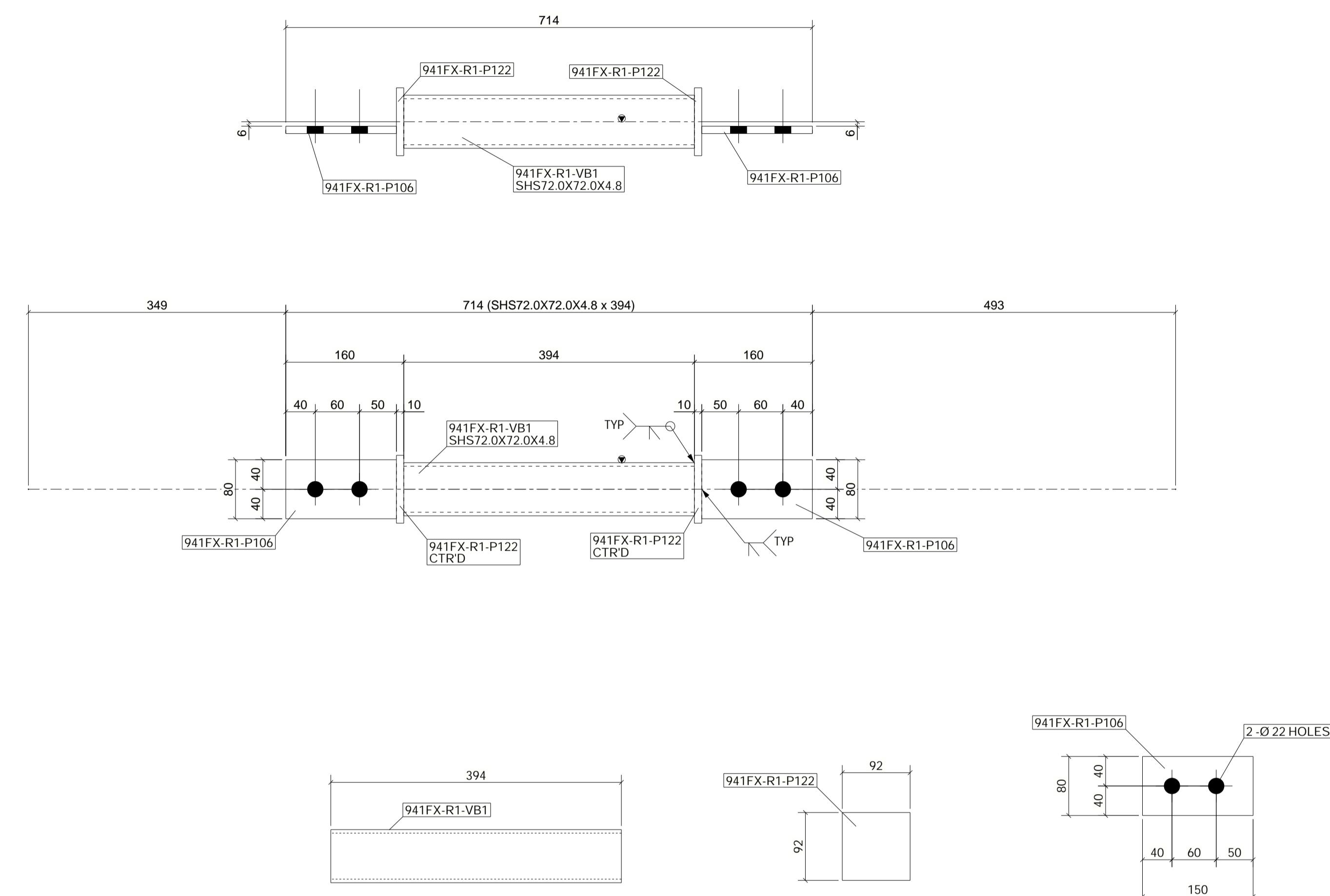


GRID LOCATION	
941FX-R1-VB1	B>/1
941FX-R1-VB1	B>/2
941FX-R1-VB1	B>/3
941FX-R1-VB1	B>/4
941FX-R1-VB1	B>/5
941FX-R1-VB1	B>/6

BILL OF MATERIALS ASSEMBLY MKD' 941FX-R1-VB1					ASSY QTY : 6			
MARK	DESCRIPTION	GRADE	LENGTH (mm)	QTY.(Nos)	SURFACE Area (M ²)	NET WT PER ITEM (Kg)	TOTAL WEIGHT (Kg)	REMARK
941FX-R1-P106	PL10*80	E350-A	150	2	0.03	0.94	1.88	
941FX-R1-P122	PL10*92	E350-A	92	2	0.02	0.66	1.33	
941FX-R1-VB1	SHS72.0X72.0X4.8	YSt310	394	1	0.11	3.99	3.99	
WEIGHT FOR ONE ASSEMBLY :							7.20	(Kg)
TOTAL WEIGHT :				7.20	X 6	=	43.23	(Kg)

BOLT LIST ASSEMBLY MKD' : 941FX-R1-VB1 ASSY QTY : 6					
BOLT DIA	GRADE	LENGTH (mm)	QTY / ASSY.	QTY/TOTAL	TYPE



6 NO. VERTICAL BRACE REQUIRED AS DRAWN MARKED 941FX-R1-VB1

LEGEND

- | <u>NOTES:</u> | TOC | - TOP OF CONCRETE |
|--|-------|------------------------|
| 1. ALL DIMENSIONS ARE IN MILLIMETERS. ALL CO-ORDINATES, ELEVATIONS
ARE IN METER UNO. | TOGR | - TOP OF GRATING |
| 2. DO NOT TAKE DIMENSION BY SCALING THE DRAWING. | TOS | - TOP OF STEEL |
| 3.  DENOTES SHOP MARK AND IT SHALL BE PROVIDED BY FABRICATOR
ON FLANGE OF MEMBERS/FACE OF PLATE OF EACH ASSEMBLY AS
SHOWN ON SHOP DETAIL DRAWING.SAME IS TO BE REFERRED
FOR ORIENTATION DURING THE ERECTION OF ASSEMBLY. | BOS | - BOTTOM OF STEEL |
| 4. FOR GENERAL NOTES, ABBREVIATIONS AND OTHER DETAILS
REF ID: DWG NO. 8VHS (941EX SP1) N.Z.P 2041.101 (EN) | BOBP | - BOTTOM OF BASE PLATE |
| | C/L | - CENTER LINE |
| | BS | - BOTH SIDE |
| | TYP | - TYPICAL |
| | FGL | - FINISH GRADE LEVEL |
| | CTR'D | - CENTERED |
| | ASSY | - ASSEMBLY |

							Item:					
							Vendor:		VHS Engineering Services			
							Title:	941FX-SR1				Scale: 1:5
IFF	01	22.03.2024	ISSUED FOR FABRICATION	M.KUMAR	D.JOSHI	VILAS.S	DETAIL OF VERTICAL BRACING MKD. 941FX-R1-VB1				Size: A1	
STATUS	ISSUE	DATE	DESCRIPTION	PREPARED	REVIEWED	APPROVED	Linde Document No.	&VHS-(941FX-SR1)-N-ZP 2042.VB1 (EN)			Issue: 01 Sheet: 2 OF 2	

