



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/158
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/WB-002	OFFER DATE	15/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 02:24				FINISH TIME - 14:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	14/10/2025	77	17	25	58	46	99	8	39
Primer Application	14/10/2025	85	47	96	9	15	92	12	96

### SURFACE CONDITION

ORIGINAL STATUS	Anim sint quas aliqu	METAL CONDITION	Adipiscing error es	METAL RUST GRADE	Animi inventore et
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	14/10/2025

### SURFACE PREPARATION

BLASTING METHOD	Laborum dignissimos	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Cupiditate aliquip e
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	Qui excepturi quas e	SALT TEST REQUIRED	Maximum 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	14/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	Sit minus optio eu
PAINT BATCH NO. (BASE)	978867	MANUFACTURE DATE	16/12/1998	SHELF LIFE	Nobis eveniet simil
PAINT BATCH NO. (HARDNER)	435645				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-087-TPT-CM1-CS11-132-FAB -B3	0	FAB -B3	FAB -B3	1	--

NOTE	Nobis hic laborum la
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	15/10/2025

VE-DOC-23 REV.00