

ZBH-BV-2021-01-PM4-CS11-002-FAB-HB2		
DWG ON 9MD		
GRID LOCATION (TABLE-1)		
HB2	A-B/8-9	EL.+103.525
HB2	A-B/8-9	EL.+103.525
HB2	A-B/8-9	EL.+103.525

A

B

C

D

E

F

G

H

I

J

K

L

M

N



O

P

3-HORIZONTAL BRACINGS MARKED AS HB2

MATERIAL LIST FOR ONE ASSEMBLY MK'D HB2- 3 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT.(KG)	TOTAL WT.(KG)
M58	L65X65X6	IS2062	2231	1	13.18	13.184
TOTAL FOR ONE ASSEMBLY IN Kg					=	13.184
TOTAL FOR 3 ASSEMBLIES IN Kg					=	39.552
BOLT LIST FOR ONE ASSEMBLY						
Type	Size	Length (mm)	Qty			
Gr.8.8	M16	50	4			

- NOTES :
- ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 - ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 - ALL CONCRETE GRADE SHALL BE M30.
 - FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 - COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 - WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 - GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chhanni GEB Sub-station, Chhanni, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE					
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA					
AIL PROJECT NO : PIN-084					
SIZE	DWG NO.			SHEET	REV NO.
A1	PIN-084-TPT-PM4-CS11-002-FAB-HB2			1 OF 1	0