



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	--	PROJECT	--	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/172
WO/PO NO	--	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/ITP/004	OFFER DATE	06/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 04:37				FINISH TIME - 04:40			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	04/10/2025	35	32	77	3	84	22	21	12
Primer Application	04/10/2025	52	9	58	1	88	76	81	50

### SURFACE CONDITION

ORIGINAL STATUS	Doloribus itaque imp	METAL CONDITION	In veniam amet deb	METAL RUST GRADE	1
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	04/10/2025

### SURFACE PREPARATION

BLASTING METHOD	Qui cupiditate ut lo	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Dolorem elit ipsum
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	Nam deserunt a expli	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	04/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	2
PAINT BATCH NO. (BASE)	5435456	MANUFACTURE DATE	11/04/1987	SHELF LIFE	Excepturi ut quisqua
PAINT BATCH NO. (HARDNER)	6453				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	--		--	--	577	Cumque eveniet eos

NOTE	Reprehenderit inven
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	06/10/2025

VE-DOC-23 REV.00