



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/17						
WO NO./PO NO.		4580584722								Date :		02/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-084-TPT-PM1-CS12-002-1B32	0	1B32	1B32-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
2	PIN-084-TPT-PM1-CS12-002-1B32	0	1B32	1B32-1	1	P74	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
3	PIN-084-TPT-PM1-CS12-002-1B32	0	1B32	1B32-1	1	M11	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
4	PIN-084-TPT-PM1-CS12-002-1B32	0	1B32	1B32-1	1	CLT2	1	ISA90X90X8	Tack	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
5	PIN-084-TPT-PM1-CS12-002-1B33	0	1B33	1B33-1	1	M8	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		02/06/2025															
VE-DOC-05 REV.00																	



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6	PIN-084-TPT-PM1-CS12-002-1B33	0	1B33	1B33-1	1	P74	2	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
7	PIN-084-TPT-PM1-CS12-002-1B33	0	1B33	1B33-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
8	PIN-084-TPT-PM1-CS12-002-1B35	0	1B35	1B35-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
9	PIN-084-TPT-PM1-CS12-002-1B35	0	1B35	1B35-1	1	M13	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
10	PIN-084-TPT-PM1-CS12-002-1B35	0	1B35	1B35-1	1	CLT6	2	ISA90X90X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	PIN-084-TPT-PM1-CS12-002-1B35	0	1B35	1B35-1	1	CLT7	1	ISA90X90X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/28	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
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