



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/FINAL-PAINT/1
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:00				FINISH TIME- 16:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	02/06/2025	33.8	28	72.6	33.5	44.0	26.7	56.9	36.5

FINAL / TOP COATING

FINAL PAINT/SHADE		SIGMADUR 550 / SMOKE GREY (ISC 692)		APP. METHOD		SPRAY	FINAL DATE	02/06/2025						
PAINT MANUFACTURER		ASIAN PPG		DFT RANGE		50 Microns	TIME	3 HOURS						
PAINT BATCH NO. (BASE)		'0537500190		MANUFACTURE DATE		19/04/2025	SHELF LIFE	36 MONTHS						
PAINT BATCH NO. (HARDNER)		'0537500190												
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT		ACC/REJ						
						FINAL / TOP COAT								
1	1619-CS-STR-504-FD-1C15	0	1C15	E-4	1	350-345		ACC						
2	1619-CS-STR-504-FD-2C14	0	2C14	E-3	1	355-360		ACC						
3	1619-CS-STR-504-FD-2C15	0	2C15	E-4	1	365-370		ACC						
NOTE	--													
	VISHAL QC				CLIENT / TPIA									
SIGN														
NAME	BIRENDRA KUMAR													
DATE	02/06/2025													

VE-DOC-28 REV.00