



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | SURAJ ROSHNI | | PROJECT | SURYA-25 | | | REPORT NO. | | VE/SURYA-25/STR/WV/26 | | | | | | | |
|---|---------------------------------------|---|-----------------|--|----------|--|---------------|--|--------------|---|-----------------|--|---------------------------|---|---------|---|--|
| WO NO./PO NO. | | 898989890000 | | | | | | | Date : | | 03/04/2025 | | | | | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 1 | TCE-13282A-CV-2026-ST-30306-ASS-VBR11 | 0 | VBR11 | VBR11 | 3 | VBR11 | 1 | ISA130X130X10 | BUTT | VEPL/WPS/006 | FCAW | W-107 | VE/SURYA-25/STR/FIT_UP/14 | ACC | -- | | |
| 2 | TCE-13282A-CV-2026-ST-30306-ASS-VBR11 | 0 | VBR11 | VBR11 | 3 | A70 | 2 | ISA130X130X10 | CJP | VEPL/WPS/006 | FCAW | W-107 | VE/SURYA-25/STR/FIT_UP/14 | ACC | -- | | |
| 3 | TCE-13282A-CV-2026-ST-30306-ASS-VBR11 | 0 | VBR11 | VBR11 | 3 | A71 | 2 | ISA130X130X10 | PJP | VEPL/WPS/006 | FCAW | W-107 | VE/SURYA-25/STR/FIT_UP/14 | ACC | -- | | |
| 4 | TCE-13282A-CV-2026-ST-30306-ASS-VBR11 | 0 | VBR11 | VBR11 | 3 | A72 | 1 | ISA130X130X10 | FILLET | VEPL/WPS/006 | FCAW | W-107 | VE/SURYA-25/STR/FIT_UP/14 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 03/04/2025 | | | | | | | | | | | | | | | |
| VE-DOC-05 REV.00 | | | | | | | | | | | | | | | | | |