



A horizontal number line with arrows at both ends. It has major tick marks labeled 7 and 8. A smaller tick mark is located exactly halfway between 7 and 8, representing 7.5.

TOTAL FOR ONE ASSEMBLY IN Kg	=	820.504
TOTAL FOR 2 ASSEMBLIES IN Kg	=	1641.128

ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
UNLESS OTHERWISE NOTED.
ALL STRUCTURAL STEEL SHALL CONFORM TO IS : 2062 (GRADE 250BR)
ALL CONCRETE GRADE SHALL BE M30.

FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
WELD UNLESS NOTED OTHERWISE
COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
GRATING THICKNESS TO BE 25 MM

	<p>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channai GEB Sub-station, Chhatri, Vadodra - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</p>
	<p>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</p>

PROJECT NO : PJ-3014			
PROJECT NAME : PIN-084 PLANT			
DRAWING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE			
AIL PROJECT NO : PIN-084			
SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-CM1-CS11-002-FAB-C12	1 OF 1	0