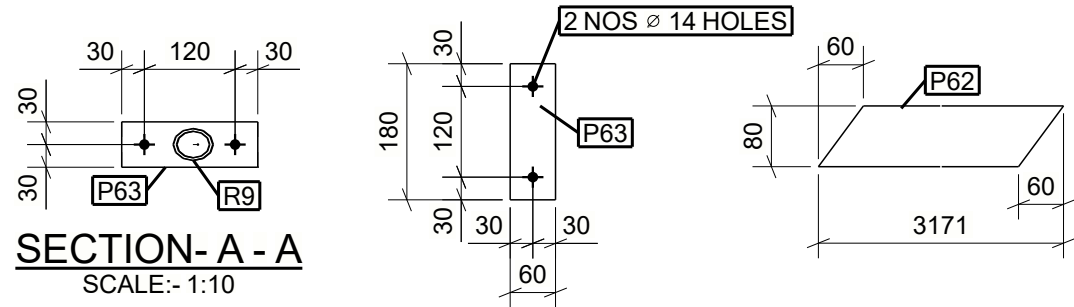
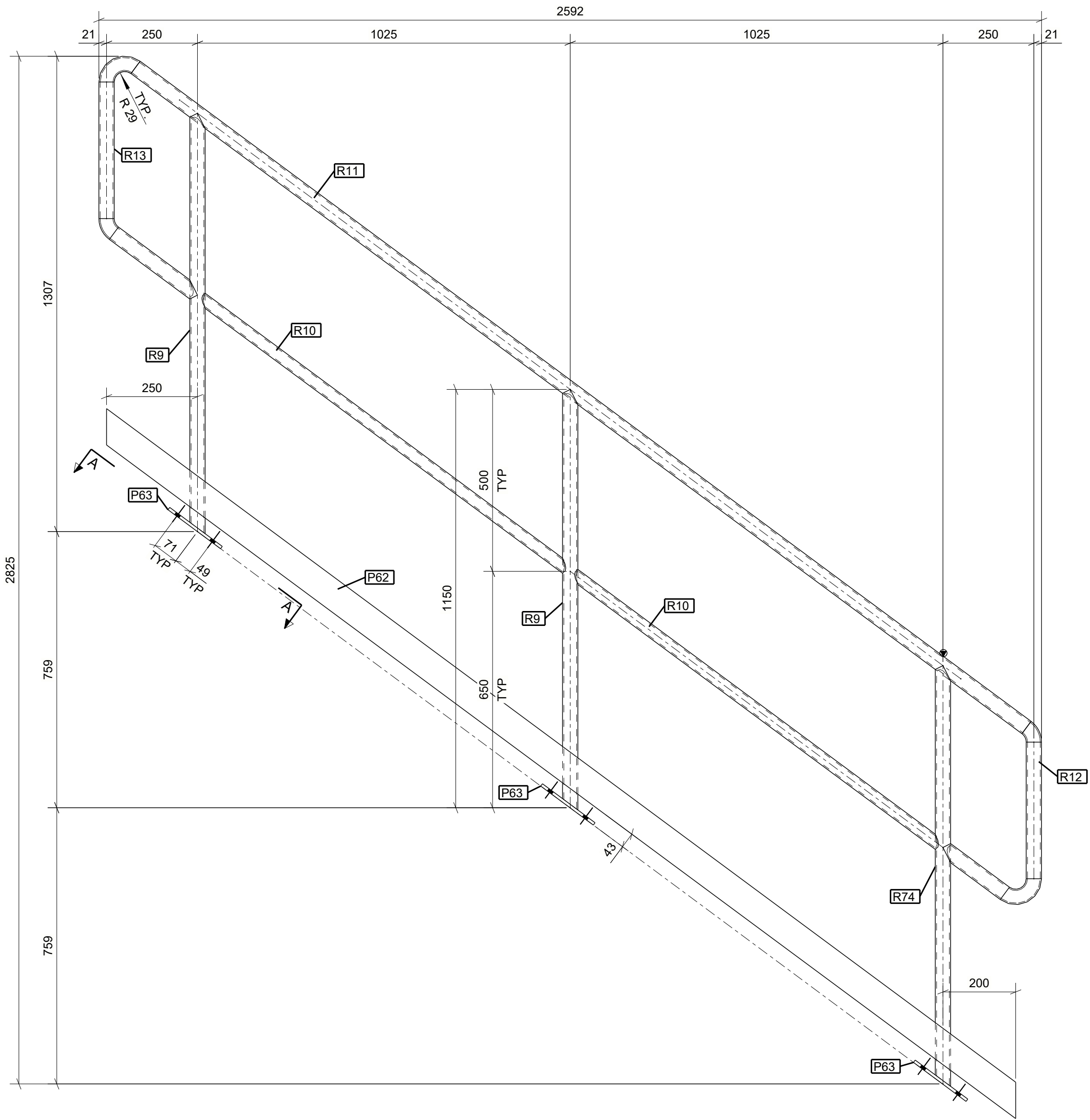


9RH-VY-202-002-FAB-HR6		
DWG ON 9WD		
GRID LOCATION (TABLE-1)		
HR6		EL.+102.703





ONE-HANDRAIL MARKED AS HR6

MATERIAL LIST FOR ONE ASSEMBLY MK'D HR6- 1 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
P62	PL10*80	IS2062	3171	1	20.00	20.000
P63	PL8*60	IS2062	180	3	0.68	2.035
R9	PIPE32STD	IS2062	1156	2	3.63	7.260
R10	PIPE25STD	IS2062	1252	2	2.92	5.834
R11	PIPE32STD	IS2062	3049	1	9.57	9.574
R12	PIPE32STD	IS2062	503	1	2.40	2.401
R13	PIPE32STD	IS2062	667	1	2.64	2.640
R74	PIPE32STD	IS2062	1157	1	3.63	3.632
TOTAL FOR ONE ASSEMBLY IN Kg					=	53.376
TOTAL FOR 1 ASSEMBLIES IN Kg					=	53.376

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M12	50	6

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE					
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA					
AIL PROJECT NO : PIN-084					
SIZE	DWG NO.			SHEET	REV NO.
A1	PIN-084-TPT-PM4-CS11-002-FAB-HR6			1 OF 1	0