



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/15			
WO NO./PO NO.		9252100056							DATE :	03/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	M221	1	UC305X305X97	VE/HH-2700 TPA/STR/IMIR/11	3515823	FILLET	VEPL/WPS/006	ACC	--
2	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL1	1	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
3	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
4	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
5	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
6	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL218	2	3 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2459985	FILLET	VEPL/WPS/006	ACC	--
7	1619-CS-STR-504-FD-3C27	0	1OF 1	3C27	D-5	1	PL219	2	10 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2551484	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		ANISH KUMAR													
DATE		03/06/2025													
VE-DOC-04 REV.00															