



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES**

RADIOGRAPHY TEST REPORT

CLIENT	PIYUSH ENTERPRISE	PO/W.O. NO.	9558569010	REPORT NO.	VE/PIYUSH BUILDING/STR/RT/1		
PROJECT	PIYUSH BUILDING	PROCEDURE NO.	PRS/3	REPORT DATE	07/03/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	07/03/2025		
STRENGHT	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	0.15 mm	BACK	0.15 mm
ACCEPTANCE STANDARD	--						

RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT									
1	TCE-13282A-CV-3066-ST-31020-ASS-FR14	FR14	FR14	1	WPB300X300X117.03	SMAW	S-AB13	19 / 11 /	12"	3 MIN	SWSI	A-B B-C	7.5"X4" 7.5"X4"	NSD NSD	ACC									
2	TCE-13282A-CV-3066-ST-31020-ASS-FR13	FR13	FR13	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B B-C	7.5"X4" 7.5"X4"	NSD NSD	ACC									
3	TCE-13282A-CV-3066-ST-31020-ASS-FR12	FR12	FR12	1	WPB300X300X117.03	FCAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B B-C	7.5"X4" 7.5"X4"	NSD NSD	ACC									
NOTE																								
	VE QC (L-II/III)						CLIENT-QC / TPI																	
SIGNATURE																								
NAME	SHIVANG DIWAKAR																							
DATE	07/03/2025																							

VE-QA-FORMAT-07



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES**

RADIOGRAPHY TEST REPORT

CLIENT	PIYUSH ENTERPRISE	PO/W.O. NO.	9558569010	REPORT NO.	VE/PIYUSH BUILDING/STR/RT/1		
PROJECT	PIYUSH BUILDING	PROCEDURE NO.	PRS/3	REPORT DATE	07/03/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	07/03/2025		
STRENGHT	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	0.15 mm	BACK	0.15 mm
ACCEPTANCE STANDARD	--						

RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
4	TCE-13282A-CV-3066-ST-31020-ASS-FR11	FR11	FR11	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B B-C	7.5"X4" 7.5"X4"	NSD NSD	ACC
5	TCE-13282A-CV-3066-ST-31020-ASS-FR15	FR15	FR15	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B B-C	7.5"X4" 7.5"X4"	NSD NSD	ACC

NOTE															
	VE QC (L-II/III)														
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	07/03/2025														

VE-QA-FORMAT-07