



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-26	REPORT NO.	VE/SURYA-26/STR/SP/OFFER/4
WO/PO NO	9558569011	PROCEDURE NO.	SHF	OFFER DATE	16/05/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 13:06				FINISH TIME- 13:07			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	16/05/2025	1	1	1	1	1	1	1	1
Primer Application	16/05/2025	1	1	1	1	1	1	1	1

### SURFACE CONDITION

ORIGINAL STATUS	1	METAL CONDITION	1	METAL RUST GRADE	1
PAINT SYSTEM NO.	1			BLASTING DATE	16/05/2025

### SURFACE PREPARATION

BLASTING METHOD	1	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	1
SURFACE PROFILE REQUIREMENT	40 - 65 microns				
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	16/05/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	50 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	1	MANUFACTURE DATE	01/05/2025	SHELF LIFE	1
PAINT BATCH NO. (HARDNER)	1				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	3B2	0	3B2	3B2-1	1	--
2	3B3	0	3B3	3B3-1	1	--

NOTE	--
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	16/05/2025

VE-DOC-23 REV.00



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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER		GRID NUMBER	GRID QTY	REMARKS
3	3B4	0	3B4		3B4-1	1	--
4	3B5	0	3B5		3B5-1	1	--
NOTE	--						
	OFFERED BY						
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	16/05/2025						

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