



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/138
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/QSI-002	OFFER DATE	10/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 08:30				FINISH TIME- 12:40			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	10/10/2025	33.1	24.2	68.7	31.2	34.2	23.2	65.4	32.2
Primer Application	10/10/2025	33.2	24.1	68.2	31.3	34.3	23.1	64.5	32.3

### SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	NON COATED	METAL RUST GRADE	B
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	10/10/2025

### SURFACE PREPARATION

BLASTING METHOD	CU-SLG	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	60-70		
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 mg/m <sup>2</sup>	SALT TEST READING	29.4mg/m <sup>2</sup>

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	10/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	12 HOURS
PAINT BATCH NO. (BASE)	'Q0D5129046	MANUFACTURE DATE	26/05/2025	SHELF LIFE	6 MONTHS
PAINT BATCH NO. (HARDNER)	Q0D5025002				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	PIN-087-TPT-CM1-CS11-132-FAB -B65	0	FAB-B65	FAB-B65	15	71-75	ACC
2	PIN-087-TPT-CM1-CS11-132-FAB -B66	0	FAB-B66	FAB-B66	16	73-77	ACC

NOTE	--
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	VISHAL QC	CLIENT / TPIA
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SIGN	
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NAME	BIRENDRA KUMAR
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DATE	10/10/2025
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						PRIMER	
3	PIN-087-TPT-CM1-CS11-132-FAB -B100	0	FAB -B100	FAB -B100	1	75-79	ACC
4	PIN-087-TPT-CM1-CS11-132-FAB -B101	0	FAB -B101	FAB -B101	1	72-76	ACC
5	PIN-087-TPT-CM1-CS11-132-FAB -B102	0	FAB -B102	FAB -B102	1	74-78	ACC
6	PIN-087-TPT-CM1-CS11-132-FAB -B103	0	FAB -B103	FAB -B103	2	76-80	ACC
7	PIN-087-TPT-CM1-CS11-132-FAB -B104	0	FAB -B104	FAB -B104	2	71-75	ACC
8	PIN-087-TPT-CM1-CS11-132-FAB -B105	0	FAB -B105	FAB -B105	1	73-77	ACC
9	PIN-087-TPT-CM1-CS11-132-FAB -B106	0	FAB -B106	FAB -B106	1	75-79	ACC
10	PIN-087-TPT-CM1-CS11-132-FAB -B107	0	FAB -B107	FAB -B107	1	72-76	ACC
11	PIN-087-TPT-CM1-CS11-132-FAB -B120	0	FAB -B120	FAB -B120	1	74-78	ACC
12	PIN-087-TPT-CM1-CS11-132-FAB -B121	0	FAB -B121	FAB -B121	1	76-80	ACC
13	PIN-087-TPT-CM1-CS11-132-FAB -B123	0	FAB -B123	FAB -B123	1	71-75	ACC
14	PIN-087-TPT-CM1-CS11-132-FAB -B124	0	FAB -B124	FAB -B124	1	73-77	ACC
15	PIN-087-TPT-CM1-CS11-132-FAB -B126	0	FAB -B126	FAB-B126	5	75-79	ACC
16	PIN-087-TPT-CM1-CS11-132-FAB -B134	0	FAB -B134	FAB -B134	1	72-76	ACC
17	PIN-087-TPT-CM1-CS11-132-FAB -B136	0	FAB -B136	FAB -B136	1	74-78	ACC
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						PRIMER	
18	PIN-087-TPT-CM1-CS11-132-FAB -B141	0	FAB -B141	FAB -B141	1	76-80	ACC
19	PIN-087-TPT-CM1-CS11-132-FAB -B143	0	FAB -B143	FAB -B143	1	71-75	ACC
20	PIN-087-TPT-CM1-CS11-132-FAB -B144	0	FAB -B144	FAB -B144	1	73-77	ACC
21	PIN-087-TPT-CM1-CS11-132-FAB -B146	0	FAB -B146	FAB -B146	1	75-79	ACC
22	PIN-087-TPT-CM1-CS11-132-FAB -B148	0	FAB -B148	FAB -B148	1	72-76	ACC
23	PIN-087-TPT-CM1-CS11-132-FAB -B151	0	FAB -B151	FAB -B151	1	74-78	ACC
24	PIN-087-TPT-CM1-CS11-132-FAB -B152	0	FAB -B152	FAB -B152	1	76-80	ACC
25	PIN-087-TPT-CM1-CS11-132-FAB -B153	0	FAB -B153	FAB -B153	1	71-75	ACC
26	PIN-087-TPT-CM1-CS11-132-FAB -C7	0	FAB -C7	FAB -C7	1	73-77	ACC
27	PIN-087-TPT-CM1-CS11-132-FAB -HB29	0	FAB -HB29	FAB -HB29	4	75-79	ACC
28	PIN-087-TPT-CM1-CS11-132-FAB -HB33	0	FAB -HB33	FAB -HB33	4	72-76	ACC
29	PIN-087-TPT-CM1-CS11-132-FAB -HB35	0	FAB -HB35	FAB -HB35	4	74-78	ACC
30	PIN-087-TPT-CM1-CS11-132-FAB -HB40	0	FAB -HB40	FAB -HB40	2	76-80	ACC
31	PIN-087-TPT-CM1-CS11-132-FAB -HB41	0	FAB -HB41	FAB -HB41	2	71-75	ACC
32	PIN-087-TPT-CM1-CS11-132-FAB -HB44	0	FAB -HB44	FAB -HB44	2	73-77	ACC
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						PRIMER				
33	PIN-087-TPT-CM1-CS11-132-FAB -HB45	0	FAB -HB45	FAB -HB45	3	75-79	ACC			
34	PIN-087-TPT-CM1-CS11-132-FAB -HB46	0	FAB -HB46	FAB -HB46	4	72-76	ACC			
35	PIN-087-TPT-CM1-CS11-132-FAB -HB47	0	FAB -HB47	FAB -HB47	8	74-78	ACC			
36	PIN-087-TPT-CM1-CS11-132-FAB -SC17	0	FAB -SC17	FAB -SC17	3	76-80	ACC			
37	PIN-087-TPT-CM1-CS11-132-FAB -SC18	0	FAB -SC18	FAB -SC18	4	71-75	ACC			
38	PIN-087-TPT-CM1-CS11-132-FAB -SC22	0	FAB -SC22	FAB -SC22	1	73-77	ACC			
39	PIN-087-TPT-CM1-CS11-132-FAB -SC23	0	FAB -SC23	FAB -SC23	1	75-79	ACC			
40	PIN-087-TPT-CM1-CS11-132-FAB -SC24	0	FAB -SC24	FAB -SC24	1	72-76	ACC			
41	PIN-087-TPT-CM1-CS11-132-FAB -SC26	0	FAB -SC26	FAB -SC26	1	74-78	ACC			
42	PIN-087-TPT-CM1-CS11-132-FAB -SC27	0	FAB -SC27	FAB -SC27	1	76-80	ACC			
43	PIN-087-TPT-CM1-CS11-132-FAB -SC28	0	FAB -SC28	FAB -SC28	1	71-75	ACC			
44	PIN-087-TPT-CM1-CS11-132-FAB -SC32	0	FAB -SC32	FAB -SC32	1	73-77	ACC			
45	PIN-087-TPT-CM1-CS11-132-FAB -SC36	0	FAB -SC36	FAB -SC36	1	75-79	ACC			
46	PIN-087-TPT-CM1-CS11-132-FAB -SC39	0	FAB -SC39	FAB -SC39	1	72-76	ACC			
47	PIN-087-TPT-CM1-CS11-132-FAB -SC42	0	FAB -SC42	FAB -SC42	1	74-78	ACC			
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