



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/18
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	13/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 16:26				FINISH TIME- 18:26			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	13/05/2025	1	1	1	11	1	1	1	1
Primer Application	13/05/2025	1	1	1	211	1	1	1	1

SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	OK
PAINT SYSTEM NO.	LOOSE BEAM			BLASTING DATE	13/05/2025

SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	40 - 65 microns	ACTUAL SURFACE PROFILE	OK		
DUST LEVEL	OK	SALT TEST REQUIRED	Maximum 50 mg/m2	SALT TEST READING	OK

PRIMER COATING

PRIMER PAINT/SHADE	SIGMA 158	APP. METHOD	SPRAY	PRIMER DATE	13/05/2025
PAINT MANUFACTURER	SIGMA PPG	DFT RANGE	50 Microns	HARD DRY TIME	OK
PAINT BATCH NO. (BASE)	OK	MANUFACTURE DATE	01/05/2025	SHELF LIFE	OK
PAINT BATCH NO. (HARDNER)	OK				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	1HR1	0	1HR1	1HR1-2	3	100	ACC
2	1HR1	0	1HR1	1HR1-1	4	100	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	13/05/2025				

VE-DOC-24 REV.00