



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT	SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/8				
WO NO./PO NO.		898989890000			PROJECT PO NO.	898989890000			Date :		19/03/2025				
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	B7	1	ISMC300	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/6	ACC	--
2	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	CLT1	2	ISA100X100X10	Tack	VEPL/WPS/005	SMAW	W-101	VE/SURYA-25/STR/FIT_UP/6	ACC	--
3	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	CLT3	2	ISA100X100X10	Tack	VEPL/WPS/005	SMAW	W-101	VE/SURYA-25/STR/FIT_UP/6	ACC	--
4	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	B6	1	ISMC250	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/6	ACC	--
5	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	CLT4	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/6	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK									VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC									CLIENT QC/TPI				
SIGNATURE															
NAME		SHIVANG DIWAKAR													
DATE		19/03/2025													
VE-STR-28A															