



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT (STRUCTURAL)

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/7		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	09/05/2025		
SOURCE	OK	FILM TYPE	OK	TEST DATE	09/05/2025		
STRENGHT	OK	SENSITIVITY	OK	DENSITY	OK		
PENETRAMETER	OK	ACCEPTANCE STANDARD	OK	FRONT	OK	BACK	OK

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	B7	5	TCE-13282A-CV-2026-ST-30103-ASS-B7	B7	ISMB300	SMAW	W-103	12 MM	OK	OK	OK	A-B	5X4	NSD	ACC
2	B7	5	TCE-13282A-CV-2026-ST-30103-ASS-B7	B7	ISMB300	SMAW	W-103	12 MM	OK	OK	OK	B-C	5X4	5X4	ACC

NOTE															
	VE QC (L-II/III)							CLIENT-QC / TPI							
SIGNATURE															
NAME	HARDIK PRAJAPATI														
DATE	09/05/2025														

VE-DOC-16 REV.00