



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | | PROJECT | | CORAL-2 | | | REPORT NO. | | VE/CORAL-2/STR/WV/27 | | | | | |
|---|--------------------------------|---|-----------------|--|----------------|--|---------------|--|--------------|---|-----------------|--|--------------------------|---|---------|---|--|
| WO NO./PO NO. | | 4580584722 | | | | | | | | Date : | | 02/06/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 1 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/2-3 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 2 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/3-4 | 6 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 3 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/5-6 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 4 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/4-5 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 5 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/4-5 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SURAJ THAKUR | | | | | | | | | | | | | | | |
| DATE | | 02/06/2025 | | | | | | | | | | | | | | | |
| VE-DOC-05 REV.00 | | | | | | | | | | | | | | | | | |



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| 6 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/6-7 | 5 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 7 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/2-3 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 8 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/5-6 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 9 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/7-8 | 5 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 10 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/3-4 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
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| NAME | | SURAJ THAKUR | | | | | | | | | | | | | | | |
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| 11 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/1-2 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 12 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/2-3 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 13 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/5-6 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 14 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/2-3 | 3 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 15 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/6-7 | 5 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
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| 16 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/3-4 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 17 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | B-C/5-6 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 18 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/3-4 | 6 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 19 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/7-8 | 5 | M26 | 1 | ISMB200 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| 20 | PIN-084-TPT-PM1-CS11-006_0-B13 | 0 | B13 | D-E/1-2 | 3 | CLT2 | 2 | ISA75X75X8 | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/30 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
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