



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		SURAJ ROSHNI				LOT NO.		VE/SURYA-26/STR/DNP/3						
PROJECT		SURYA-26				DISPATCH DATE		16/05/2025						
WO NO./PO NO.		9558569011				DISPATCH SITE		DR INDIA OLD SHOP						
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM			REMARKS		
1	B4	0	B4	B4-1	2	21.618		3.726	1			--		
2	B5	0	B5	B5-1	1	10.809		1.863	1			--		
3	B6	0	B6	B6-1	1	62.314		1.863	1			--		
4	B7	0	B7	B7-1	1	102.352		1.863	1			--		
5	B8	0	B8	B8-1	1	62.314		1.863	1			--		
6	B9	0	B9	B9-1	1	12.006		1.863	1			--		
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS	
AKZONOBEL	SA 2 1/2	40 - 65 microns	Maximum 50 mg/m ²	Interzinc 22 / Gray	SPRAY	50 Microns	Intergard 475HS / Light gray	SPRAY	100 Microns	Interthane 990 / RAL 7012 Dark Admiralty Gray	SPRAY	60 Microns	210 - 425 Microns	
NOTE														
		PREPARED BY							RECEIVED BY					
SIGNATURE														
NAME		HARDIK PRAJAPATI												
DATE		16/05/2025												

VE-DOC-22 REV.00