



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE
LIMITED
GROUP OF COMPANIES**

FINAL / TOP COAT PAINT INSPECTION REPORT

| | | | | | |
|-----------------|----------------------|----------------------|------------------------------------|-------------------|-----------------------------------|
| CLIENT | AARTI INDUSTRIES LTD | PROJECT | OSBL | REPORT NO. | VE/OSBL/STR/FINAL-PAINT/OFFER/155 |
| WO/PO NO | 3180000344 | PROCEDURE NO. | VEPL/AIIL-J/ZONE-4/PROJECT/QSI-009 | OFFER DATE | 16/10/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 15:15 | | | | FINISH TIME- 06:18 | | | |
|------------------|-----------------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Top Coat / Final | 16/10/2025 | 77 | 77 | 77 | 77 | 77 | 77 | 77 | 77 |

FINAL / TOP COATING

| FINAL PAINT/SHADE | | INTERTHANE 990SG / OXFORD BLUE (IS 105) | APP. METHOD | | SPRAY | FINAL DATE | 16/10/2025 | | | | | |
|----------------------------------|-----------------------------------|---|-------------------------|--------------------|----------------------------------|--------------------|----------------|-------------------------|--|--|--|--|
| PAINT MANUFACTURER | | AKZONOBEL INDIA | DFT RANGE | | 60 Microns (Total : 280 Microns) | TIME | 3 | | | | | |
| PAINT BATCH NO. (BASE) | | 67676 | MANUFACTURE DATE | | 16/10/2025 | SHELF LIFE | good | | | | | |
| PAINT BATCH NO. (HARDNER) | | 7687 | | | | | | | | | | |
| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | ACC/REJ | FINAL / TOP COAT | | | | |
| | | | | | | | | | | | | |
| 1 | PIN-087-TPT-CM1-CS11-132-FAB -B25 | 0 | FAB -B25 | FAB -B25 | 66 | 545 | ACC | | | | | |
| 2 | PIN-087-TPT-CM1-CS11-132-FAB -B31 | 0 | FAB -B31 | FAB -B31 | 9 | 546 | ACC | | | | | |
| 3 | TY67 | - | UY87 | EW43 | 10 | 7687 | ACC | | | | | |
| NOTE | -- | | | | | | | | | | | |
| | VISHAL QC | | | | CLIENT / TPIA | | | | | | | |
| SIGN | | | | | | | | | | | | |
| NAME | HARDIK PRAJAPATI | | | | | | | | | | | |
| DATE | 16/10/2025 | | | | | | | | | | | |

VE-DOC-28 REV.00