



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/183
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AI-J/CORAL-2/QSI-016	OFFER DATE	08/10/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 11:52				FINISH TIME- 12:53			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	08/10/2025	33	33	33	33	33	33	33	33
Primer Application	08/10/2025	33	33	33	33	33	33	33	33

### SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	4
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	08/10/2025

### SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	3	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	08/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	6
PAINT BATCH NO. (BASE)	7756	MANUFACTURE DATE	08/10/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	43546				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-084-TPT-PM1-CS12-002-4B10	0	4B10	4B10	1	--

NOTE	--
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	08/10/2025
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