



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT	CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/4					
WO NO./PO NO.		4580584722							Date :		30/05/2025				
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1B18	0	1B18	1B18-1	1	M37	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-111	VE/CORAL-2/STR/FIT_UP/5	ACC	--
2	PIN-084-TPT-PM1-CS12-002-1B18	0	1B18	1B18-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/CORAL-2/STR/FIT_UP/5	ACC	--
3	PIN-084-TPT-PM1-CS12-002-1B18	0	1B18	1B18-1	1	P74	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/5	ACC	--
4	PIN-084-TPT-PM1-CS12-002-1B19	0	1B19	1B19-1	1	M15	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-111	VE/CORAL-2/STR/FIT_UP/5	ACC	--
5	PIN-084-TPT-PM1-CS12-002-1B19	0	1B19	1B19-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-111	VE/CORAL-2/STR/FIT_UP/5	ACC	--
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING			
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		30/05/2025													
VE-DOC-05 REV.00															



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6	PIN-084-TPT-PM1-CS12-002-1B19	0	1B19	1B19-1	1	P74	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/5	ACC	--
7	PIN-084-TPT-PM1-CS12-002-1B20	0	1B20	1B20-1	1	M19	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/5	ACC	--
8	PIN-084-TPT-PM1-CS12-002-1B20	0	1B20	1B20-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/5	ACC	--
9	PIN-084-TPT-PM1-CS12-002-1B22	0	1B22	1B22-1	1	M32	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/5	ACC	--
10	PIN-084-TPT-PM1-CS12-002-1B22	0	1B22	1B22-1	1	P6	2	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/5	ACC	--
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING			
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11	PIN-084-TPT-PM1-CS12-002-1B22	0	1B22	1B22-1	1	P7	6	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/5	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
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