



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		SURAJ ROSHNI				LOT NO.		VE/SURYA-26/STR/DNP/2					
PROJECT		SURYA-26				DISPATCH DATE		16/05/2025					
WO NO./PO NO.		9558569011				DISPATCH SITE		DR INDIA NEW SHOP					
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM			REMARKS	
1	3B2	0	3B2	3B2-1	1	62.314		1.863	1			--	
2	3B3	0	3B3	3B3-1	1	62.314		1.863	1			--	
3	3B4	0	3B4	3B4-1	1	62.314		1.863	1			--	
4	3B5	0	3B5	3B5-1	1	62.314		1.863	1			--	
5	3B1	0	3B1	3B1-1	1	12.051		1.863	1			--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
AKZONOBEL	SA 2 1/2	40 - 65 microns	Maximum 50 mg/m ²	Interzinc 22 / Gray	SPRAY	50 Microns	Intergard 475HS / Light gray	SPRAY	100 Microns	Interthane 990 / RAL 7012 Dark Admiralty Gray	SPRAY	60 Microns	210 - 425 Microns
NOTE													
		PREPARED BY							RECEIVED BY				
SIGNATURE													
NAME		HARDIK PRAJAPATI											
DATE		16/05/2025											

VE-DOC-22 REV.00