



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/28					
WO NO./PO NO.		4580584722								DATE :	31/05/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
2	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--	
3	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	M11	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
4	PIN-084-TPT-PM1-CS12-002-1B32	0	1 OF 1	1B32	1B32-1	1	CLT2	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/006	ACC	--	
5	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	M8	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
6	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	P74	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--	
7	PIN-084-TPT-PM1-CS12-002-1B33	0	1 OF 1	1B33	1B33-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		SURAJ THAKUR														
DATE		31/05/2025														
VE-DOC-04 REV.00																



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8	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	CLT9	4	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	REJ	fitup not complete	
9	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	CLT6	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	REJ	fitup not complete	
10	PIN-084-TPT-PM1-CS12-002-1B34	0	1 OF 1	1B34	1B34-1	1	M12	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	REJ	fitup not complete	
11	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
12	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	M13	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
13	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	CLT6	2	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--	
14	PIN-084-TPT-PM1-CS12-002-1B35	0	1 OF 1	1B35	1B35-1	1	CLT7	1	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
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