



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	PIYUSH ENTERPRISE	PROJECT	PIYUSH BUILDING	REPORT NO.	VE/PIYUSH BUILDING/STR/SP/2
WO/PO NO	9558569010	PROCEDURE NO.	VEPL/NFASL/EPCM/QSI-002	OFFER DATE	08/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:26				FINISH TIME- 12:26			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	08/03/2025	28	25	67	29	29	25	69	30
Primer Application	08/03/2025	27	23	74	30	30	24	70	32

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	BUILDING STR			BLASTING DATE	08/03/2025

SURFACE PREPARATION

BLASTING METHOD	AUTO BLAST	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	MIXTURE OF GRIT & SHOT
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	50 - 60 microns		
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 kg/m ²	SALT TEST READING	28 mg/m ²

PRIMER COATING

PRIMER PAINT/SHADE	APCOSIL 605	APP. METHOD	SPRAY	PRIMER DATE	08/03/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	75 - 100 microns	HARD DRY TIME	12:40 PM
PAINT BATCH NO. (BASE)	Q0D4567	MANUFACTURE DATE	14/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	Q0D4561				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	TCE-13282A-CV-3066-ST-31020-ASS-FR4	0	FR4	FR4	1	78 - 90	ACC
2	TCE-13282A-CV-3066-ST-31020-ASS-FR5	0	FR5	FR5	1	70 - 90	ACC

NOTE	--	
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	VISHAL QC	CLIENT / TPIA
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SIGN		
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NAME	SHIVANG DIWAKAR	
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DATE	08/03/2025	
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						PRIMER	
3	TCE-13282A-CV-3066-ST-31020-ASS-FR6	0	FR6	FR6	1	75 - 90	ACC
4	TCE-13282A-CV-3066-ST-31020-ASS-FR8	0	FR8	FR8	1	70 - 80	ACC
NOTE	--						
	VISHAL QC				CLIENT / TPIA		
SIGN							
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DATE	08/03/2025	
VE-STR-16		



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						PRIMER	
5	TCE-13282A-CV-3066-ST-31020-ASS-FR9	0	FR9	FR9	1	75 - 90	ACC
6	TCE-13282A-CV-3066-ST-31020-ASS-FR10	0	FR10	FR10	1	80 - 90	ACC

NOTE	--	
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PRIMER COATING

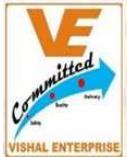
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						PRIMER	
7	TCE-13282A-CV-3066-ST-31020-ASS-FR11	0	FR11	FR11	1	96 -100	ACC
8	TCE-13282A-CV-3066-ST-31020-ASS-FR12	0	FR12	FR12	1	90 - 98	ACC
NOTE	--						
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9	TCE-13282A-CV-3066-ST-31020-ASS-FR13	0	FR13	FR13	1	79 - 90	ACC		
10	TCE-13282A-CV-3066-ST-31020-ASS-FR14	0	FR14	FR14	1	86 - 96	ACC		
NOTE	--								

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11	TCE-13282A-CV-3066-ST-31020-ASS-FR15	0	FR15	FR15	1	90 - 96	ACC		
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