



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                                    | SURAJ ROSHNI  |                 | <b>PROJECT</b>   |          | SURYA-25   |          | <b>REPORT NO.</b>  |              | VE/SURYA-25/STR/WV/5  |                 |  |                          |   |         |   |  |
|---|------------------------------------|---|-----------------|--|----------|--|----------|--|--------------|---|-----------------|--|--------------------------|---|---------|---|--|
| <b>WO NO./PO NO.</b>  |                                    | 898989890000  |                 | <b>PROJECT PO NO.</b>  |          | 898989890000   |          | <b>Date :</b>  |              | 19/03/2025  |                 |  |                          |   |         |   |  |
| SR No.  | DRAWING NO.                        | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS | WELDER NO.   | FIT-UP REPORT NO.        | ACC/REJ   | REMARKS |   |  |
| 1   | TCE-13282A-CV-2026-ST-30306-ASS-B8 | 0   | B8              | B8   | 1        | B8   | 1        | ISMC200  | FILLET       | VEPL/WPS/006  | FCAW            | S-AB13   | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 2   | TCE-13282A-CV-2026-ST-30306-ASS-B8 | 0   | B8              | B8   | 1        | CLT5   | 2        | ISA100X100X10  | FILLET       | VEPL/WPS/006  | FCAW            | S-AB13   | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 3   | TCE-13282A-CV-2026-ST-30306-ASS-B8 | 0   | B8              | B8   | 1        | CLT7   | 2        | ISA100X100X10  | FILLET       | VEPL/WPS/006  | FCAW            | S-AB13   | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 4   | TCE-13282A-CV-2026-ST-30306-ASS-B9 | 1   | B9              | B9-1   | 1        | B9   | 1        | ISMC75   | FILLET       | VEPL/WPS/006  | FCAW            | W-107  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 5   | TCE-13282A-CV-2026-ST-30306-ASS-B9 | 1   | B9              | B9-1   | 1        | CLT11  | 4        | ISA75X75X8   | FILLET       | VEPL/WPS/006  | FCAW            | W-107  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 6   | TCE-13282A-CV-2026-ST-30306-ASS-B9 | 1   | B9              | B9-2   | 1        | B9   | 1        | ISMC75   | FILLET       | VEPL/WPS/006  | FCAW            | W-107  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                                    | <b>CHECKED   ✓   ✗   NOT APPLICABLE</b>                                   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                                    | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |          |  |          |  |              |   |                 | <b>VISUAL CHECK</b>  |                          |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                                    | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |          | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                                    | <b>VE QC</b>  |                 |  |          |  |          |  |              | <b>CLIENT QC/TPI</b>  |                 |  |                          |   |         |   |  |
| SIGNATURE   |                                    |   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| NAME  |                                    | SHIVANG DIWAKAR   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| DATE  |                                    | 19/03/2025  |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |

VE-STR-28A



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|---|-------------------------------------|---|-----------------|--|----------|--|----------|--|--------------|---|-----------------|--|--------------------------|---|---------|---|--|
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| SR No.  | DRAWING NO.                         | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS | WELDER NO.   | FIT-UP REPORT NO.        | ACC/REJ   | REMARKS |   |  |
| 7   | TCE-13282A-CV-2026-ST-30306-ASS-B9  | 1   | B9              | B9-2   | 1        | CLT11  | 4        | ISA75X75X8   | FILLET       | VEPL/WPS/006  | FCAW            | W-107  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 8   | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-1  | 8        | B9   | 1        | ISMC75   | FILLET       | VEPL/WPS/006  | FCAW            | W-105  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 9   | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-1  | 8        | CLT11  | 4        | ISA75X75X8   | FILLET       | VEPL/WPS/006  | FCAW            | W-105  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 10  | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-2  | 1        | B9   | 1        | ISMC75   | FILLET       | VEPL/WPS/006  | FCAW            | W-105  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| 11  | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-2  | 1        | CLT11  | 4        | ISA75X75X8   | FILLET       | VEPL/WPS/006  | FCAW            | W-105  | VE/SURYA-25/STR/FIT_UP/4 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                                     | <b>CHECKED    ✓    ✗    NOT APPLICABLE</b>                                |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                                     | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |          |  |          |  |              |   |                 | <b>VISUAL CHECK</b>  |                          |   |         |   |  |
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|   |                                     | <b>VE QC</b>  |                 |  |          |  |          |  |              | <b>CLIENT QC/TPI</b>  |                 |  |                          |   |         |   |  |
| SIGNATURE   |                                     |   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| NAME  |                                     | SHIVANG DIWAKAR   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| DATE  |                                     | 19/03/2025  |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |
| VE-STR-28A  |                                     |   |                 |  |          |  |          |  |              |   |                 |  |                          |   |         |   |  |