



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT	GFCL EV Products Limited			PROJECT		HH-2700 TPA					REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/11					
WO NO./PO NO.		9252100056										DATE :	02/06/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
1	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--		
2	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
3	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
4	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
5	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
6	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
7	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI									
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		02/06/2025															
VE-DOC-04 REV.00																	



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WO NO./PO NO.		9252100056							DATE :		02/06/2025						
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
8	1619-CS-STR-504-FD-1C27	0	1 OF 1	1C27	D-5	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
9	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515855	FILLET	VEPL/WPS/006	ACC	--		
10	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
11	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
12	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
13	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
14	1619-CS-STR-504-FD-1C28	0	1 OF 1	1C28	D-6	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI									
SIGNATURE																	
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15	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	M44	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--		
16	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
17	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
18	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
19	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL33	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
20	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
21	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL37	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
22	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
23	1619-CS-STR-504-FD-1C38	0	1 OF 1	1C38	C-5	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
24	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	M43	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/7	2515860	FILLET	VEPL/WPS/006	ACC	--		
25	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
26	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
27	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
28	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL172	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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29	1619-CS-STR-504-FD-1C39	0	1 OF 1	1C39	C-6	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

<input type="checkbox"/> DIR & ORIENTATION	<input type="checkbox"/> W.E.P AS PER WPS	<input type="checkbox"/> DIMENSIONS	<input type="checkbox"/> SQUARENESS	<input type="checkbox"/> OFFSET	REMARKS					
<input type="checkbox"/> FLANGE STRADLING	<input type="checkbox"/> EREC. COORDINATES	<input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> ARC STRIKE	<input type="checkbox"/> SLOPE						
<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> EREC. VERTICALITY	<input type="checkbox"/> PRESERVATION	<input type="checkbox"/> VISUAL						
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