



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT		OSBL			REPORT NO.		VE/OSBL/STR/WV/1341					
WO NO./PO NO.		3180000344								Date :		14/10/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
2	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WSW-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
3	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
4	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
5	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		14/10/2025															
VE-DOC-05 REV.00																	



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6	PIN-087-TPT-CM1-CS11-136-FAB-B63	0	FAB-B63	FAB-63	5	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	W-214	VE/OSBL/STR/FIT_UP/1286	ACC	--		
7	PIN-087-TPT-CM1-CS11-136-FAB-B62	0	FAB-B62	FAB-62	1	P37	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
8	PIN-087-TPT-CM1-CS11-136-FAB-B62	0	FAB-B62	FAB-62	1	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
9	PIN-087-TPT-CM1-CS11-136-FAB-B62	0	FAB-B62	FAB-62	1	M18	2	ISMIC125	FILLET	VEPL/WPS/006	FCAW	W-111	VE/OSBL/STR/FIT_UP/1286	ACC	--		
10	PIN-087-TPT-CM1-CS11-136-FAB-B62	0	FAB-B62	FAB-62	1	P38	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	PIN-087-TPT-CM1-CS11-136-FAB-B62	0	FAB-B62	FAB-62	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	W-162	VE/OSBL/STR/FIT_UP/1286	ACC	--		
12	PIN-087-TPT-CM1-CS11-136-FAB-B61	0	FAB-B61	FAB-61	1	M18	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	W-162	VE/OSBL/STR/FIT_UP/1286	ACC	--		
13	PIN-087-TPT-CM1-CS11-136-FAB-B61	0	FAB-B61	FAB-61	1	CLT4	1	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WSW-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
14	PIN-087-TPT-CM1-CS11-136-FAB-B61	0	FAB-B61	FAB-61	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
15	PIN-087-TPT-CM1-CS11-136-FAB-B61	0	FAB-B61	FAB-61	1	P32	2	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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16	PIN-087-TPT-CM1-CS11-136-FAB-B59	0	FAB-B59	FAB-B59	3	M18	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	W-218	VE/OSBL/STR/FIT_UP/1286	ACC	--		
17	PIN-087-TPT-CM1-CS11-136-FAB-B59	0	FAB-B59	FAB-B59	3	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WC-03	VE/OSBL/STR/FIT_UP/1286	ACC	--		
18	PIN-087-TPT-CM1-CS11-136-FAB-B59	0	FAB-B59	FAB-B59	3	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
19	PIN-087-TPT-CM1-CS11-136-FAB-B58	0	FAB-B58	FAB-B58	3	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WC-03	VE/OSBL/STR/FIT_UP/1286	ACC	--		
20	PIN-087-TPT-CM1-CS11-136-FAB-B58	0	FAB-B58	FAB-B58	3	CLT4	1	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	W-221	VE/OSBL/STR/FIT_UP/1286	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
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21	PIN-087-TPT-CM1-CS11-136-FAB-B58	0	FAB-B58	FAB-B58	3	M18	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	W-221	VE/OSBL/STR/FIT_UP/1286	ACC	--		
22	PIN-087-TPT-CM1-CS11-136-FAB-B57	0	FAB-B57	FAB-B57	3	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
23	PIN-087-TPT-CM1-CS11-136-FAB-B57	0	FAB-B57	FAB-B57	3	CLT4	1	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1286	ACC	--		
24	PIN-087-TPT-CM1-CS11-136-FAB-B57	0	FAB-B57	FAB-B57	3	M18	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WSW-01	VE/OSBL/STR/FIT_UP/1286	ACC	--		
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