



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		SURAJ ROSHNI					LOT NO.		VE/SURYA-25/STR/DNP/15					
PROJECT		SURYA-25					DISPATCH DATE		13/05/2025					
WO NO./PO NO.		898989890000					DISPATCH SITE		SA TECHNOCRATS					
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)		PAINT SYSTEM		REMARKS	
1	1HR1		0	1HR1	1HR1-2	3	143.973		45		LOOSE BEAM		--	
2	1HR1		0	1HR1	1HR1-1	4	191.964		60		LOOSE BEAM		--	
3	1HR2		0	1HR2	1HR2-2	3	30		12		LOOSE BEAM		--	
4	1HR2		0	1HR2	1HR2-1	2	20		8		LOOSE BEAM		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE		FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIGMA PPG	SA 2 1/2	40 - 65 microns	Maximum 50 mg/m2	SIGMA 158	SPRAY	50 Microns	SIGMA 620	SPRAY	200 microns (Including Primer : 300 microns)		SIGMADUR 550 (RAL 9006)	SPRAY	50 Microns	350 - 450 Microns
NOTE														
		PREPARED BY							RECEIVED BY					
SIGNATURE														
NAME		HARDIK PRAJAPATI												
DATE		13/05/2025												

VE-DOC-22 REV.00