



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

| | | | | | | | | | | | | | |
|--------------------------|----------------------------|-----------------------------|-------------------------------|---------------------|----------------------------|-----------------------------|------------------|------------------------------------|----------------------|-------------------------------------|---------------------------|------------------------|-------------------------------|
| CLIENT | | GFCL EV Products Limited | | | | LOT NO. | | VE/HH-2700 TPA/STR/DNP/2 | | | | | |
| PROJECT | | HH-2700 TPA | | | | DISPATCH DATE | | 30/05/2025 | | | | | |
| WO NO./PO NO. | | 9252100056 | | | | DISPATCH SITE | | DR INDIA-NEW SHOP | | | | | |
| SR NO. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) | | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM | | REMARKS | | |
| 1 | 1619-CS-STR-504-FD-1C13 | 0 | 1C13 | E-2 | 1 | 905.68 | | 11.18 | GFL STRUCTURAL | | -- | | |
| 2 | 1619-CS-STR-504-FD-1C14 | 0 | 1C14 | E-3 | 1 | 905.68 | | 11.18 | GFL STRUCTURAL | | -- | | |
| 3 | 1619-CS-STR-504-FD-2C13 | 0 | 2C13 | E-2 | 1 | 2091.84 | | 25.16 | GFL STRUCTURAL | | -- | | |
| 4 | 1619-CS-STR-504-FD-1C35 | 0 | 1C35 | C-2 | 1 | 927.17 | | 11.66 | GFL STRUCTURAL | | -- | | |
| 5 | 1619-CS-STR-504-FD-2C35 | 0 | 2C35 | C-2 | 1 | 2076.33 | | 24.8 | GFL STRUCTURAL | | -- | | |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS |
| ASIAN PPG | SA 2 1/2 | 40 - 70 Microns | Maximum 80 mg/m2 | SIGMACOVER 620 | SPRAY | 150 Micron | SIGMACOVER 620 | SPRAY | 150 Micron | SIGMADUR 550 / SMOKE GREY (ISC 692) | SPRAY | 50 Microns | 350 Microns Minimum |
| NOTE | | | | | | | | | | | | | |
| | | PREPARED BY | | | | | | | RECEIVED BY | | | | |
| SIGNATURE | | | | | | | | | | | | | |
| NAME | | AJAY ODEDARA | | | | | | | | | | | |
| DATE | | 30/05/2025 | | | | | | | | | | | |

VE-DOC-22 REV.00