



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION OFFER

CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/OFFER/21		
WO NO./PO NO.		4580584722								Date :		01/06/2025		
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1B27	0	1B27	1B27-1	1	CLT6	4	ISA90X90X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/20	--
2	PIN-084-TPT-PM1-CS12-002-1B27	0	1B27	1B27-1	1	M41	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/20	--
3	PIN-084-TPT-PM1-CS12-002-1B27	0	1B27	1B27-1	1	P52	1	16 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/20	--
4	PIN-084-TPT-PM1-CS12-002-1B27	0	1B27	1B27-1	1	P54	2	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/20	--
5	PIN-084-TPT-PM1-CS12-002-1B30	0	1B30	1B30-1	4	M27	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/20	--
6	PIN-084-TPT-PM1-CS12-002-1B30	0	1B30	1B30-1	4	P1	6	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/20	--
7	PIN-084-TPT-PM1-CS12-002-1B30	0	1B30	1B30-1	4	P74	2	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/20	--
		OFFERED BY												
SIGNATURE														
NAME		AMBUJ KUSHWA												
DATE		01/06/2025												
VE-DOC-10 REV.00														