



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES**

LIQUID PENETRANT TEST OFFER

CLIENT		SURAJ ROSHNI				REPORT NO.		VE/SURYA-25/STR/LPT/OFFER/1			
PROJECT		SURYA-25				OFFER DATE		20/03/2025			
WO NO./PO NO.		898989890000									
SR No.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OFFER DATA
1	TCE-13282A-CV-2026-ST-30306-ASS-B11	2	B11	B11	1	NPB300X150X49.32	FILLET,CJP	FCAW	W-106	8 / 8 /	Yes
2	TCE-13282A-CV-2026-ST-30306-ASS-B43	1	B43	B43	1	ISMB200	FILLET	FCAW	W-107	10 / 10 /	Yes
3	TCE-13282A-CV-2026-ST-30306-ASS-B44	1	B44	B44	1	ISMC300	FILLET	FCAW	W-107	13.6 / 7.8 /	Yes
4	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	ISMC300	FILLET	FCAW	W-105	13.6 / 7.8 /	Yes
5	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	ISMC250	FILLET	FCAW	W-106	14.1 / 7.2 /	Yes
6	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	ISMC75	FILLET	FCAW	W-105	5 / 4.8 /	Yes
7	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	ISMC75	FILLET	FCAW	W-107	5 / 4.8 /	Yes
8	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-3	3	ISMC75	FILLET	SMAW	W-102	5 / 4.8 /	Yes
NOTE											
		OFFERED BY									
SIGNATURE											
NAME		SHIVANG DIWAKAR									
DATE		20/03/2025									
VE-STR-13A											