

ONE-STUB COLUMN MARKED AS SC9

MATERIAL LIST FOR ONE ASSEMBLY MK'D SC9- 1 NOS.Required						
ARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
24	ISMB150	IS2062	3640	1	54.29	54.291
3	PLT12*78	IS2062	150	6	1.10	6.613
4	PL10*90	IS2062	240	1	1.70	1.696
5	PL8*45	IS2062	80	2	0.23	0.452
24	L75*75*8	IS2062	95	6	0.85	5.083
25	L75*75*8	IS2062	120	3	1.07	3.210
39	L75*75*8	IS2062	170	2	1.52	3.032
25	L75*75*8	IS2062	120	1	1.07	1.070

TOTAL FOR ONE AS

TOTAL FOR 1 ASSE

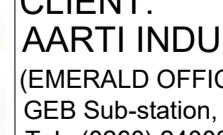
IN Kg	-	75.447	
BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M16	50	6
Gr.8.8	M16	55	2

10 of 10

- NSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
THERWISE NOTED.
UCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
CRETE GRADE SHALL BE M30.

ELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
LESS NOTED OTHERWISE.
S SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
G POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
AUGE LINES FOR BOLTED CONSTRUCTION.
THICKNESS TO BE 25 MM

2.2025 ATE	ISSUED FOR CONSTRUCTION DESCRIPTION	SKJ	ABH	CS
	DRAWN. BY	CHK. BY	APP. BY	



DESCRIPTION **DRAWING**

STRIES LIMITED.
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NT :
ROCESS TECHNOLOGIES PVT. LTD.
niversal Business Park, Chandidaval
divali, Andheri-E, Mumbai-400072.

O : PJ-3014
NAME : PINE 084 PROCESS PAD AREA PIPEBACK SUPERSTRUCTURE

NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE

TITLE : FABRICATION DRAWING OF PIPERACK SHED & STAIRCASE OF PROCESS PAD AREA

PAGE NO : PIN-084

DWG NO. SHEET REV NO

84-TPT-PM4-CS11-002-FAB-SC9 1 OF 1 0

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