



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/4
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	03/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 15:45				FINISH TIME- 16:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	03/06/2025	37.4	27.7	64.1	35.6	36.2	26.5	66.3	33.6

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD	SPRAY	MIO DATE	03/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	150 Micron	HARD DRY TIME	6 HOURS
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE	26/04/2025	SHELF LIFE	36 MONTHS

PAINT BATCH NO. (HARDNER)	'0537500151		
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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						MIO	
1	1619-CS-STR-504-FD-1C13	0	1C13	E-2	1	300-320	ACC

NOTE	--
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VISHAL QC	CLIENT / TPIA
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SIGN	
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NAME	BIRENDRA KUMAR
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DATE	03/06/2025
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VE-DOC-26 REV.00