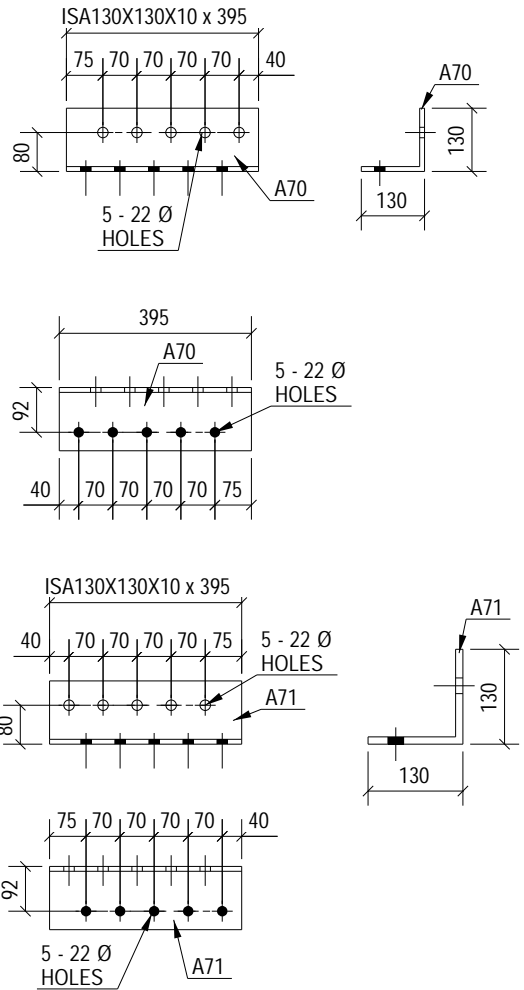
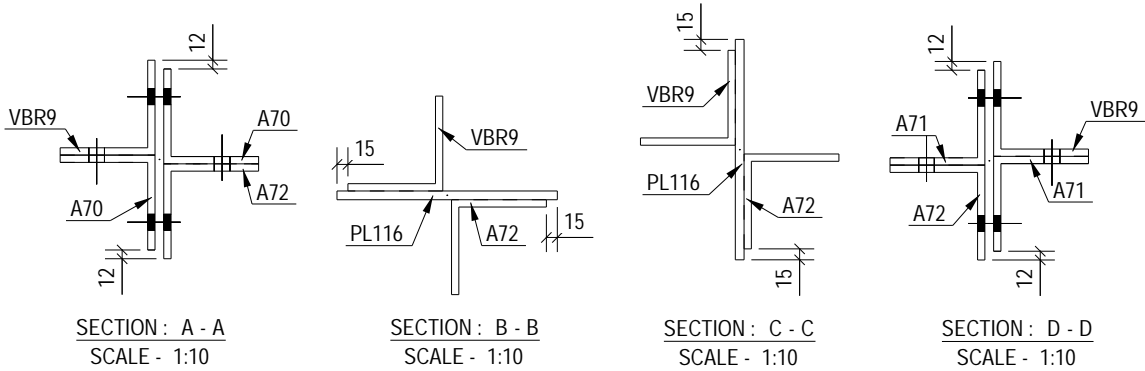
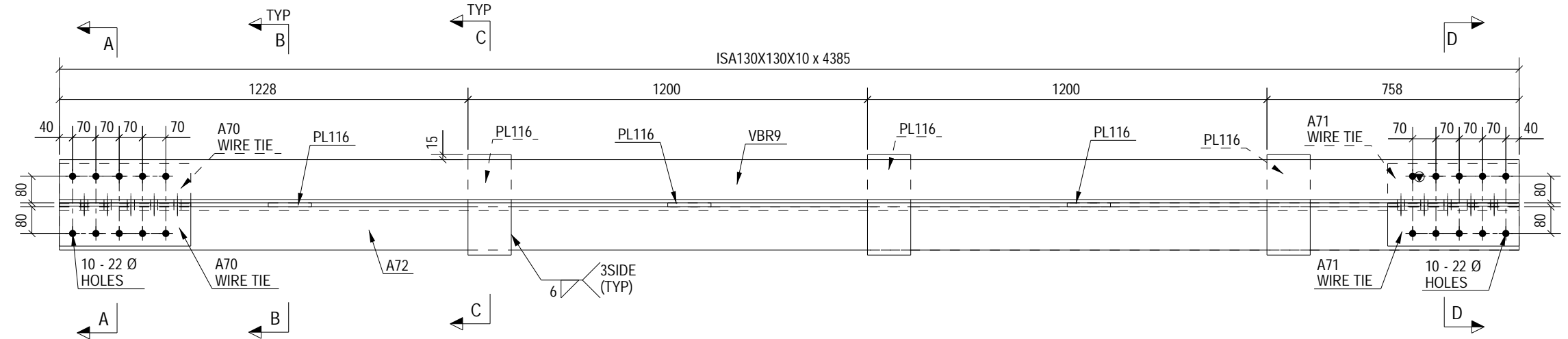
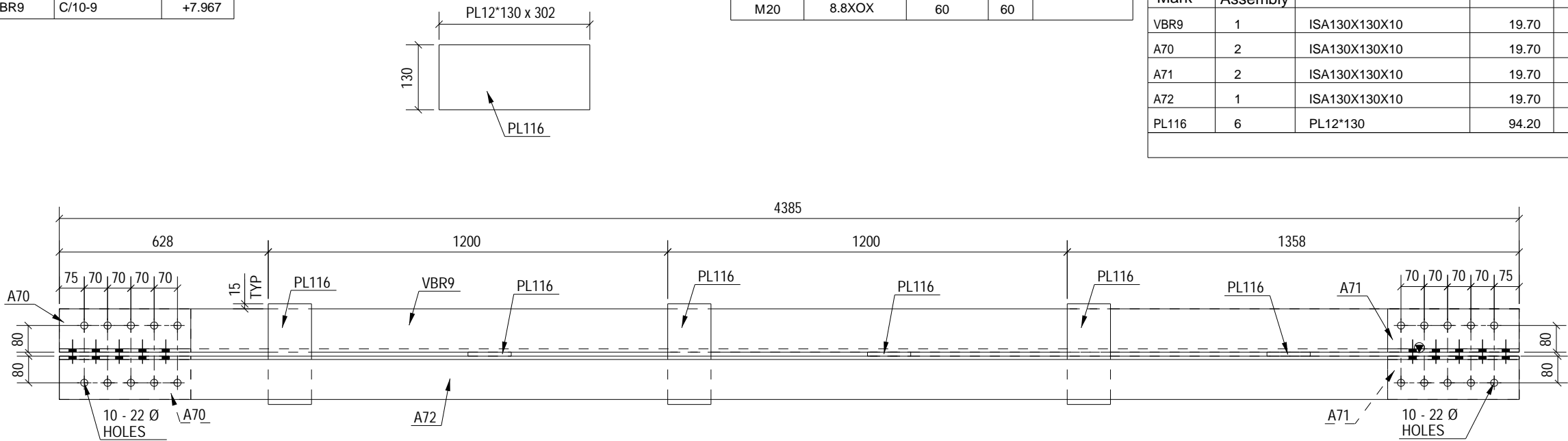





MARK NO.	GRID LOCATION	
VBR9	C/2-1	+7.967
VBR9	C/6-5	+7.967
VBR9	C/10-9	+7.967

BOLT LIST FOR ASSEMBLY MKD' VBR9				
Dia.	Grade	Length(mm)	No.	
M20	8.8XOX	50	60	
M20	8.8XOX	60	60	

BILL OF MATERIALS								
ASSEMBLY MK'D : VBR9				ASSY QTY : 3				
Item Mark	Qty./ Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR9	1	ISA130X130X10	19.70	4385	86.40	3	259.21	IS2062
A70	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A71	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A72	1	ISA130X130X10	19.70	4385	86.40	3	259.21	IS2062
PL116	6	PL12*130	94.20	302	3.70	18	66.57	IS2062
Total							678.39	



3 REQ'D AS DRAWN MARKED No. Nos. VBR9

1	0	ISSUED FOR FABRICATION	AC	RP	04.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
<div><div></div><div>CLIENT:- NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ</div></div>					
<div><div></div><div>FABRICATOR :- VRISHAL ENGINEERING PVT LTD DAHEJ</div></div>			<div><div></div><div>DETAILING CONSULTANTS:- T ENGINEERING CONSULTANTS PVT LTD VADODARA</div></div>		
PROJECT NAME		ROTARY KILN SHED_PIPERACK			
DRAWING TITLE		ASSEMBLY DRAWING OF VBR9		SHEET No:- 1 OF 1	
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED		JOB No:- -	
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED		SCALE:- AS SHOWN	
DRAWING No		TCE-13282A-CV-2026-ST-30306-ASS-VBR9		REV. No:- 0	
				SHT SIZE:- A3	