



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE  
LIMITED  
GROUP OF COMPANIES**

FINAL / TOP COAT PAINT INSPECTION OFFER

<b>CLIENT</b>	AARTI INDUSTRIES LTD	<b>PROJECT</b>	CORAL-2	<b>REPORT NO.</b>	VE/CORAL-2/STR/FINAL-PAINT/OFFER/6
<b>WO/PO NO</b>	4580584722	<b>PROCEDURE NO.</b>	VEPL/AI-J/CORAL-2/QSI-002	<b>OFFER DATE</b>	11/06/2025

**WEATHER CONDITION**

<b>ACTIVITY</b>	<b>DATE PERFORMED</b>	<b>START TIME - 10:30</b>				<b>FINISH TIME- 12:00</b>			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	11/06/2025	31.2	26.6	56.6	35.4	35.2	27.5	50.6	39.6

**FINAL / TOP COATING**

<b>FINAL PAINT/SHADE</b>	SIGMADUR 550 / OXFORD BLUE (IS 105)	<b>APP. METHOD</b>	SPRAY	<b>FINAL DATE</b>	11/06/2025
<b>PAINT MANUFACTURER</b>	SIMGA PPG	<b>DFT RANGE</b>	60 Microns	<b>TIME</b>	3 HOUR
<b>PAINT BATCH NO. (BASE)</b>	0510700129	<b>MANUFACTURE DATE</b>	08/05/2025	<b>SHELF LIFE</b>	1 YEAR
<b>PAINT BATCH NO. (HARDNER)</b>	0510700259				

<b>SR. NO.</b>	<b>DRAWING NO.</b>	<b>REV</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>REMARKS</b>
1	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/3-4	1	--
2	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/5-6	1	--
3	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/2-3	1	--
4	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/4-5	1	--
5	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/4-5	1	--
6	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/5-6	1	--
7	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/3-4	1	--
8	PIN-084-TPT-PM1-CS11-006_0-FR1	0	FR1	B/2-3	1	--

<b>NOTE</b>	--
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	<b>OFFERED BY</b>
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<b>SIGN</b>	
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<b>NAME</b>	HARDIK PRAJAPATI
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<b>DATE</b>	11/06/2025
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VE-DOC-27 REV.00