



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## MIO PAINT INSPECTION REPORT

<b>CLIENT</b>	SURAJ ROSHNI	<b>PROJECT</b>	SURYA-25	<b>REPORT NO.</b>	VE/SURYA-25/STR/MIO/7
<b>WO/PO NO</b>	898989890000	<b>PROCEDURE NO.</b>	VEPL/DCM/ITP/001	<b>OFFER DATE</b>	25/03/2025

### WEATHER CONDITION

<b>ACTIVITY</b>	<b>DATE PERFORMED</b>	START TIME - 12:25				FINISH TIME- 15:26			
		<b>SURFACE OR METAL TEMP °C</b>	<b>DEW POINT °C</b>	<b>RELATIVE HUMIDITY %</b>	<b>AMBIENT TEMP °C</b>	<b>SURFACE OR METAL TEMP °C</b>	<b>DEW POINT °C</b>	<b>RELATIVE HUMIDITY %</b>	<b>AMBIENT TEMP °C</b>
MIO Coat	24/03/2025	28	22	67	29	30	23	71	32

### INTERMEDIATE / MIO COATING

<b>MIO PAINT/SHADE</b>	SIGMA 620	<b>APP. METHOD</b>	SPRAY	<b>MIO DATE</b>	24/03/2025
<b>PAINT MANUFACTURER</b>	SIGMA PPG	<b>DFT RANGE</b>	200 microns (Including Primer : 300 microns)	<b>HARD DRY TIME</b>	4 HOUR
<b>PAINT BATCH NO. (BASE)</b>	Q089256	<b>MANUFACTURE DATE</b>	14/01/2025	<b>SHELF LIFE</b>	1 YEAR
<b>PAINT BATCH NO. (HARDNER)</b>	Q089255				

<b>SR. NO.</b>	<b>DRAWING NO.</b>	<b>REV</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>Average DFT</b>	<b>ACC/REJ</b>
						<b>MIO</b>	
1	TCE-13282A-CV-2026-ST-30306-ASS-B1	0	B1	B1-1	5	306 - 312	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B1	0	B1	B1-2	5	315 - 320	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-B2	0	B2	B2-2	50	310 - 330	ACC

<b>NOTE</b>	--	<b>CLIENT / TPIA</b>
<b>SIGN</b>		
<b>NAME</b>	--	
<b>DATE</b>	25/03/2025	

VE-DOC-26 REV.00