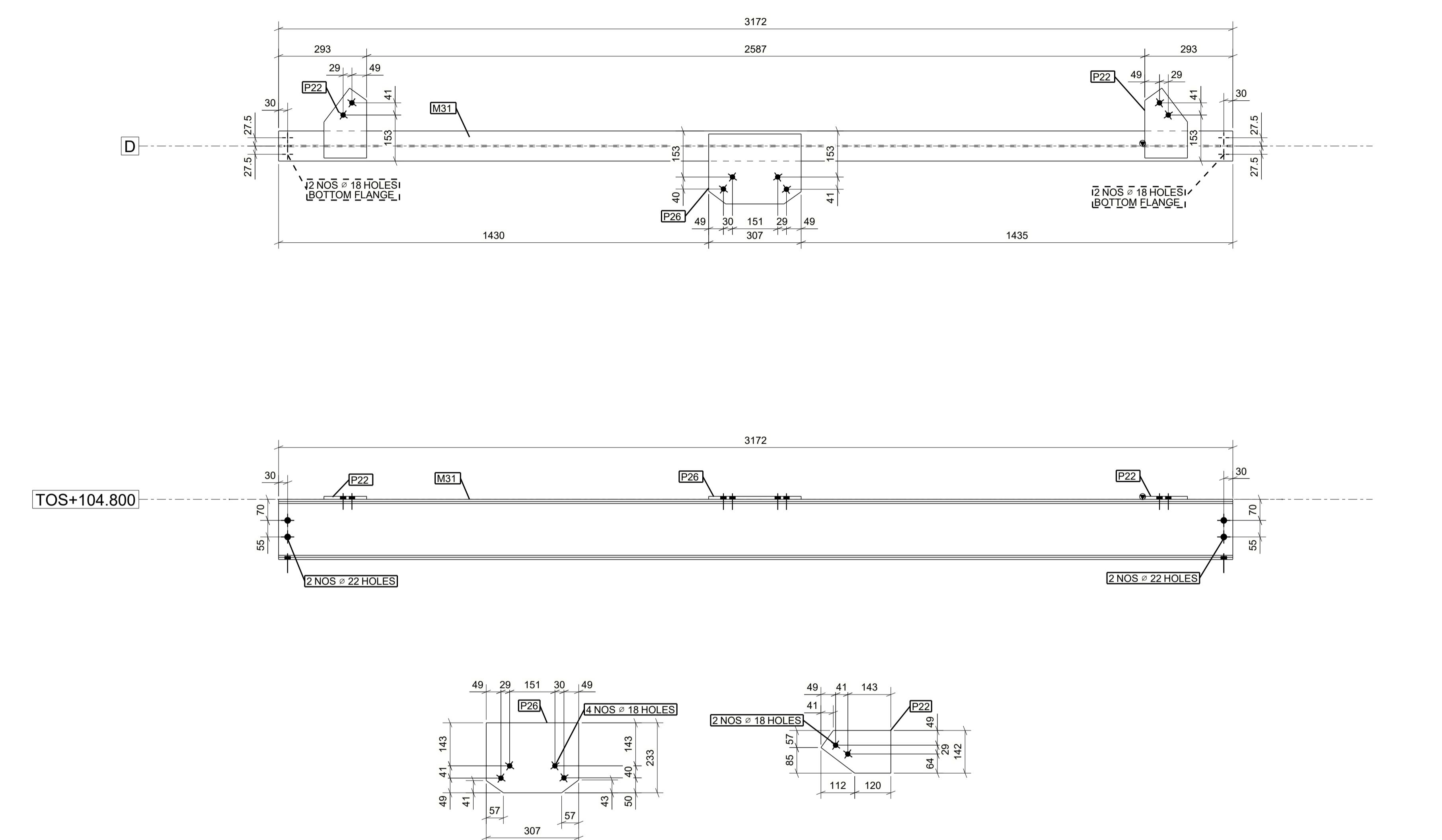


LIST FOR ONE ASSEMBLY MK'D B17- 1 NOS.Required					
DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
MB200	IS2062	3172	1	80.50	80.505
-10*142	IS2062	232	2	2.59	5.175
-10*233	IS2062	307	1	5.61	5.613
TOTAL FOR ONE ASSEMBLY IN Kg				=	91.293
TOTAL FOR 1 ASSEMBLIES IN Kg				=	91.293

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	45	4

PART LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
r.8.8	M20	45	4



S :
ENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
OTHERWISE NOTED.
RUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
NCRETE GRADE SHALL BE M30.

J

WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
LESS NOTED OTHERWISE.

NS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

NG POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
GAUGE LINES FOR BOLTED CONSTRUCTION.

IG THICKNESS TO BE 25 MM

03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
NO : PJ-3014				
NAME : PIN-084 PLANT				
TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE				
CT NO : PIN-084				
DWG NO.			SHEET	REV NO.
084-TPT-CM1-CS11-002-FAB-B17			1 OF 1	0