BILL OF MATERIALS

ASSEMBLY MKD' : 3SB54   ASSY QTY : 3

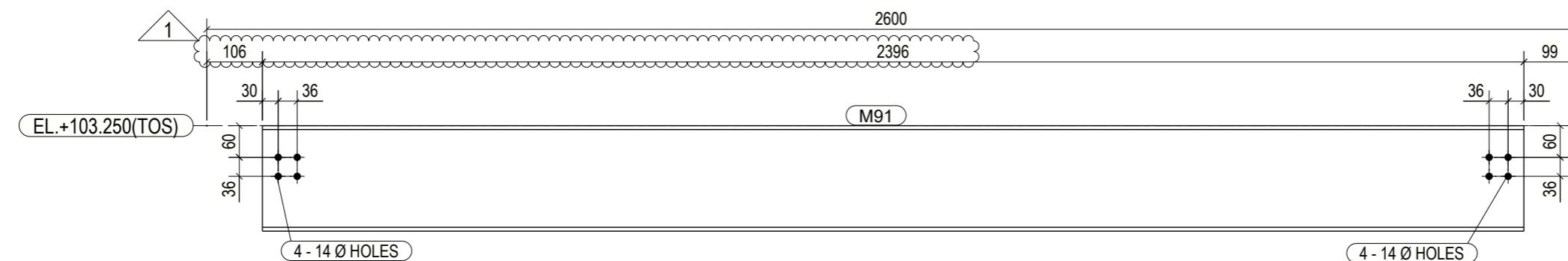| MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M²)	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
M91	ISMC200	2396	1	1.62	53.59	53.59	
				WEIGHT FOR ONE ASSEMBLY :		53.59 Kg	

BOLT LIST

ASSEMBLY MKD' : 3SB54   ASSY QTY : 3

BOLT DIA	GRADE	LENGTH (mm)	QTY. Nos. TOTAL	QTY. Nos. TOTAL	TYPE
M 12	4.6XOX	35	24	24	Site

2600
106   2396   99
30   36   36   30
EL.+103.250(TOS)
M91
60   60
36   36
4 - 14 Ø HOLES   4 - 14 Ø HOLES

3 Nos. SECONDARY BEAM REQUIRED AS DRAWN MKD' 3SB54

R1	29.05.2025	REVISED AS MARKED	JJC	KDM	RMB
R0	23.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
REV.	DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY

QUANTA PROCESS SOLUTIONS PVT. LTD.

www.quantaprocess.com

CLIENT : GFCLEV Products Limited,

DAHEJ, GUJARAT

PROJECT: HH-3

DETAILER:-

SUNRISE ENGINEERING SOLUTIONS PVT. LTD.

VADODARA, GUJARAT

TITLE   PROCESS PLANT BUILDING
FABRICATION DRAWING
DETAIL OF SECONDARY BEAM MKD - 3SB54

PREP. :	JJC	CHECKED :		SCALE :	
REVIEWED :	KDM			DATE :	29.05.2025
APPROVED :	RMB	PROJECT NO.:- 1619		SHEET:	01 OF 01

DWG. NO.1619-CS-STR-504-FD-3SB54   REV. R1

NOTES:

1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
3) ⬙ DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS, SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION,STANDARDS AND CODES OF PRACTICE.
7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

Tekla Structures
A3 [420 x 297]