



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/29							
WO NO./PO NO.		4580584722								Date :		03/06/2025						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS			
1	PIN-084-TPT-PM1-CS12-002-1B2	0	1B2	1B2-1	1	P3	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/4	ACC	--			
2	PIN-084-TPT-PM1-CS12-002-1B2	0	1B2	1B2-1	1	P74	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/4	ACC	--			
3	PIN-084-TPT-PM1-CS12-002-1B2	0	1B2	1B2-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/4	ACC	--			
4	PIN-084-TPT-PM1-CS12-002-1B2	0	1B2	1B2-1	1	M16	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/4	ACC	--			
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE																
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		VE QC													CLIENT QC/TPI			
SIGNATURE																		
NAME		SURAJ THAKUR																
DATE		03/06/2025																
VE-DOC-05 REV.00																		