



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                  |               |        |
|-----------------------------|-----------------|--------------------|------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2         | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                  |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m2 |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                        | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|------------------------------------|-----|-----------------|-------------|----------|---------|
| 1       | TCE-13282A-CV-2026-ST-30306-ASS-B4 | 0   | B4              | B4          | 2        | --      |
| 2       | TCE-13282A-CV-2026-ST-30306-ASS-B5 | 0   | B5              | B5          | 1        | --      |

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| NAME | VIVEK SINGH |

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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                        | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|------------------------------------|-----|-----------------|-------------|----------|---------|
| 3       | TCE-13282A-CV-2026-ST-30306-ASS-B6 | 0   | B6              | B6          | 1        | --      |
| 4       | TCE-13282A-CV-2026-ST-30306-ASS-B7 | 0   | B7              | B7          | 1        | --      |

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| NAME | VIVEK SINGH |
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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                        | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|------------------------------------|-----|-----------------|-------------|----------|---------|
| 5       | TCE-13282A-CV-2026-ST-30306-ASS-B8 | 0   | B8              | B8          | 1        | --      |
| 6       | TCE-13282A-CV-2026-ST-30306-ASS-B9 | 1   | B9              | B9-1        | 1        | --      |

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| NAME | VIVEK SINGH |
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## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 7       | TCE-13282A-CV-2026-ST-30306-ASS-B9  | 1   | B9              | B9-2        | 1        | --      |
| 8       | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-2       | 1        | --      |

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| NAME | VIVEK SINGH |
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|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 9       | TCE-13282A-CV-2026-ST-30306-ASS-B10 | 0   | B10             | B10-1       | 8        | --      |
| 10      | TCE-13282A-CV-2026-ST-30306-ASS-B11 | 2   | B11             | B11         | 1        | --      |

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| NAME | VIVEK SINGH |
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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 11      | TCE-13282A-CV-2026-ST-30306-ASS-B12 | 2   | B12             | B12         | 1        | --      |
| 12      | TCE-13282A-CV-2026-ST-30306-ASS-B13 | 2   | B13             | B13         | 1        | --      |

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| NAME | VIVEK SINGH |
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| DATE | 20/03/2025 |
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# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 13      | TCE-13282A-CV-2026-ST-30306-ASS-B14 | 2   | B14             | B14-2       | 1        | --      |
| 14      | TCE-13282A-CV-2026-ST-30306-ASS-B14 | 2   | B14             | B14-1       | 4        | --      |

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| NAME | VIVEK SINGH |
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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 15      | TCE-13282A-CV-2026-ST-30306-ASS-B14 | 2   | B14             | B14-3       | 3        | --      |
| 16      | TCE-13282A-CV-2026-ST-30306-ASS-B21 | 1   | B21             | B21-1       | 5        | --      |

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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 17      | TCE-13282A-CV-2026-ST-30306-ASS-B21 | 1   | B21             | B21-2       | 6        | --      |
| 18      | TCE-13282A-CV-2026-ST-30306-ASS-B23 | 1   | B23             | B23         | 2        | --      |

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| DATE | 20/03/2025 |
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VE-STR-16A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

|          |              |               |                  |            |                            |
|----------|--------------|---------------|------------------|------------|----------------------------|
| CLIENT   | SURAJ ROSHNI | PROJECT       | SURYA-25         | REPORT NO. | VE/SURYA-25/STR/SP/OFFER/1 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 20/03/2025                 |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 09:44       |              |                     |                 | FINISH TIME- 11:44       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 20/03/2025     | 28                       | 25           | 72                  | 29              | 34                       | 28           | 65                  | 32              |
| Primer Application     | 20/03/2025     | 35                       | 28           | 66                  | 33              | 36                       | 29           | 62                  | 34              |

### SURFACE CONDITION

|                  |                 |                 |                       |                  |            |
|------------------|-----------------|-----------------|-----------------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED      | METAL CONDITION | SURFACE BEGUN TO RUST | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | FABRICATED BEAM |                 |                       | BLASTING DATE    | 20/03/2025 |

### SURFACE PREPARATION

|                             |                 |                    |                              |               |        |
|-----------------------------|-----------------|--------------------|------------------------------|---------------|--------|
| BLASTING METHOD             | CU-SLG - MANUAL | PREP. STANDARD     | SA 2 1/2                     | ABRASIVE TYPE | CU-SLG |
| SURFACE PROFILE REQUIREMENT | 40 - 75 microns |                    |                              |               |        |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED | Maximum 50 mg/m <sup>2</sup> |               |        |

### PRIMER COATING

|                           |                     |                  |            |             |            |
|---------------------------|---------------------|------------------|------------|-------------|------------|
| PRIMER PAINT/SHADE        | Interzinc 22 / Gray | APP. METHOD      | SPRAY      | PRIMER DATE | 20/03/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA     | DFT RANGE        | 50 Microns | TIME        | 12:00 PM   |
| PAINT BATCH NO. (BASE)    | AKS345              | MANUFACTURE DATE | 09/01/2025 | SHELF LIFE  | 6 MONTH    |
| PAINT BATCH NO. (HARDNER) | Q0D4561             |                  |            |             |            |

| SR. NO. | DRAWING NO.                         | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-------------------------------------|-----|-----------------|-------------|----------|---------|
| 19      | TCE-13282A-CV-2026-ST-30306-ASS-B43 | 1   | B43             | B43         | 1        | --      |
| 20      | TCE-13282A-CV-2026-ST-30306-ASS-B44 | 1   | B44             | B44         | 1        | --      |

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| NAME | VIVEK SINGH |
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| DATE | 20/03/2025 |
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