



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/31			
WO NO./PO NO.		4580584722							DATE :	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
2	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
3	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
4	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
5	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
6	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
7	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		02/06/2025													
VE-DOC-04 REV.00															



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8	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
9	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
10	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
11	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
12	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
13	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
14	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--

INSPECTION CHECK

REMARKS

- | | | | | |
|---|---|--|---|--|
| <input type="checkbox"/> DIR & ORIENTATION
<input type="checkbox"/> FLANGE STRADLING
<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | <input type="checkbox"/> W.E.P AS PER WPS
<input type="checkbox"/> EREC. COORDINATES | <input type="checkbox"/> DIMENSIONS
<input type="checkbox"/> PHYSICAL CONDITION
<input type="checkbox"/> EREC. VERTICALITY | <input type="checkbox"/> SQUARENESS
<input type="checkbox"/> ARC STRIKE
<input type="checkbox"/> PRESERVATION | <input type="checkbox"/> OFFSET
<input type="checkbox"/> SLOPE
<input type="checkbox"/> VISUAL |
|---|---|--|---|--|

		VE QC	CLIENT QC/TPI
SIGNATURE			
NAME	SURAJ THAKUR		
DATE	02/06/2025		

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15	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
16	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
17	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
18	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--
19	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
20	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
21	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
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22	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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