



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT	GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/14						
WO NO./PO NO.		9252100056									DATE :	03/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
1	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	M221	1	UC305X305X97	VE/HH-2700 TPA/STR/IMIR/11	3515823	FILLET	VEPL/WPS/006	ACC	--		
2	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL1	1	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
3	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
4	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
5	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
6	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL218	2	3 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2459985	FILLET	VEPL/WPS/006	ACC	--		
7	1619-CS-STR-504-FD-3C13	0	1OF 1	3C13	E-2	1	PL219	2	10 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2551484	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI									
SIGNATURE																	
NAME		ANISH KUMAR															
DATE		03/06/2025															
VE-DOC-04 REV.00																	



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WO NO./PO NO.		9252100056									DATE :	03/06/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
8	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	M221	1	UC305X305X97	VE/HH-2700 TPA/STR/IMIR/11	3515823	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL1	1	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL218	2	3 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2459985	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-3C14	0	1OF 1	3C14	E-3	1	PL219	2	10 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2551484	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI							
SIGNATURE															
NAME	ANISH KUMAR														
DATE	03/06/2025														
VE-DOC-04 REV.00															



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15	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	M221	1	UC305X305X97	VE/HH-2700 TPA/STR/IMIR/11	3515823	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL1	1	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL218	2	3 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2459985	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-3C15	0	1OF 1	3C15	E-4	1	PL219	2	10 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2551484	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL				
	VE QC							CLIENT QC/TPI							
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22	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	M221	1	UC305X305X97	VE/HH-2700 TPA/STR/IMIR/11	3515823	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL1	1	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
25	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
26	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
27	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL218	2	3 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2459985	FILLET	VEPL/WPS/006	ACC	--
28	1619-CS-STR-504-FD-3C26	0	1OF 1	3C26	D-4	1	PL219	2	10 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2551484	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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