



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-26	REPORT NO.	VE/SURYA-26/STR/SP/2
WO/PO NO	9558569011	PROCEDURE NO.	SHF	OFFER DATE	16/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 13:02				FINISH TIME- 15:02			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	16/05/2025	1	1	1	1	1	1	11	1
Primer Application	16/05/2025	1	1	1	1	1	1	11	1

SURFACE CONDITION

ORIGINAL STATUS	1	METAL CONDITION	1	METAL RUST GRADE	1
PAINT SYSTEM NO.	2			BLASTING DATE	16/05/2025

SURFACE PREPARATION

BLASTING METHOD	1	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	1
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	1		
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m ²	SALT TEST READING	1

PRIMER COATING

PRIMER PAINT/SHADE	SIGMACOVER 620	APP. METHOD	SPRAY	PRIMER DATE	16/05/2025
PAINT MANUFACTURER	ASIAN	DFT RANGE	100 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	1	MANUFACTURE DATE	01/05/2025	SHELF LIFE	1
PAINT BATCH NO. (HARDNER)	1				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	4B1	0	4B1	4B1-1	1	50	REJ
2	4B2	0	4B2	4B2-1	1	100	ACC

NOTE	--
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	VISHAL QC	CLIENT / TPIA
SIGN		
NAME	HARDIK PRAJAPATI	
DATE	16/05/2025	

VE-DOC-24 REV.00



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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ				
						PRIMER					
3	4B3	0	4B3	4B3-1	1	100	ACC				
4	4B4	0	4B4	4B4-1	1	100	ACC				
5	4B5	0	4B5	4B5-1	1	100	ACC				
NOTE	--										
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