



BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M16	50	6
Gr.8.8	M20	50	4
Gr.8.8	M20	60	6

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING JOINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
 <p>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chhanni GEB Sub-station, Chhanni, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059. Website : www.aarti-industries.com</p>					
 <p>CONSULTANT: TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</p>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE					
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK, SHED & STAIRCASE OF PROCESS PAD AREA					
ALL PROJECT NO : PIN-084					
SIZE		DWG NO.		SHEET	
A1	PIN-084-TPT-PM4-0511-002-FAB-FR23			1 OF 1	
				REV NO.	
				0	