



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## RADIOGRAPHY TEST REPORT

CLIENT	SURAJ ROSHNI		PO/W.O. NO.	898989890000		REPORT NO.	VE/SURYA-25/STR/RT/1								
PROJECT	SURYA-25		PROCEDURE NO.	VEPL/DCM/ITP/001		REPORT DATE	21/03/2025								
SOURCE	Ir-192		FILM TYPE	D7		TEST DATE	21/03/2025								
STRENGHT	20 ci		SENSITIVITY	2%		DENSITY	2 to 4								
PENETRAMETER	ASTM 1B					FRONT	2		BACK	4					
ACCEPTANCE STANDARD	AWS D1.1														
RESULT SUMMARY															
SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	B3	5	ISMC300	SMAW	W-103	10 MM	10"	2 MIN	SWSI	A-B   B-C	15"X4"   15"X4"	POR   POR	ACC
NOTE															
	VE QC (L-II/III)						CLIENT-QC / TPI								
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	21/03/2025														
VE-QA-FORMAT-07															