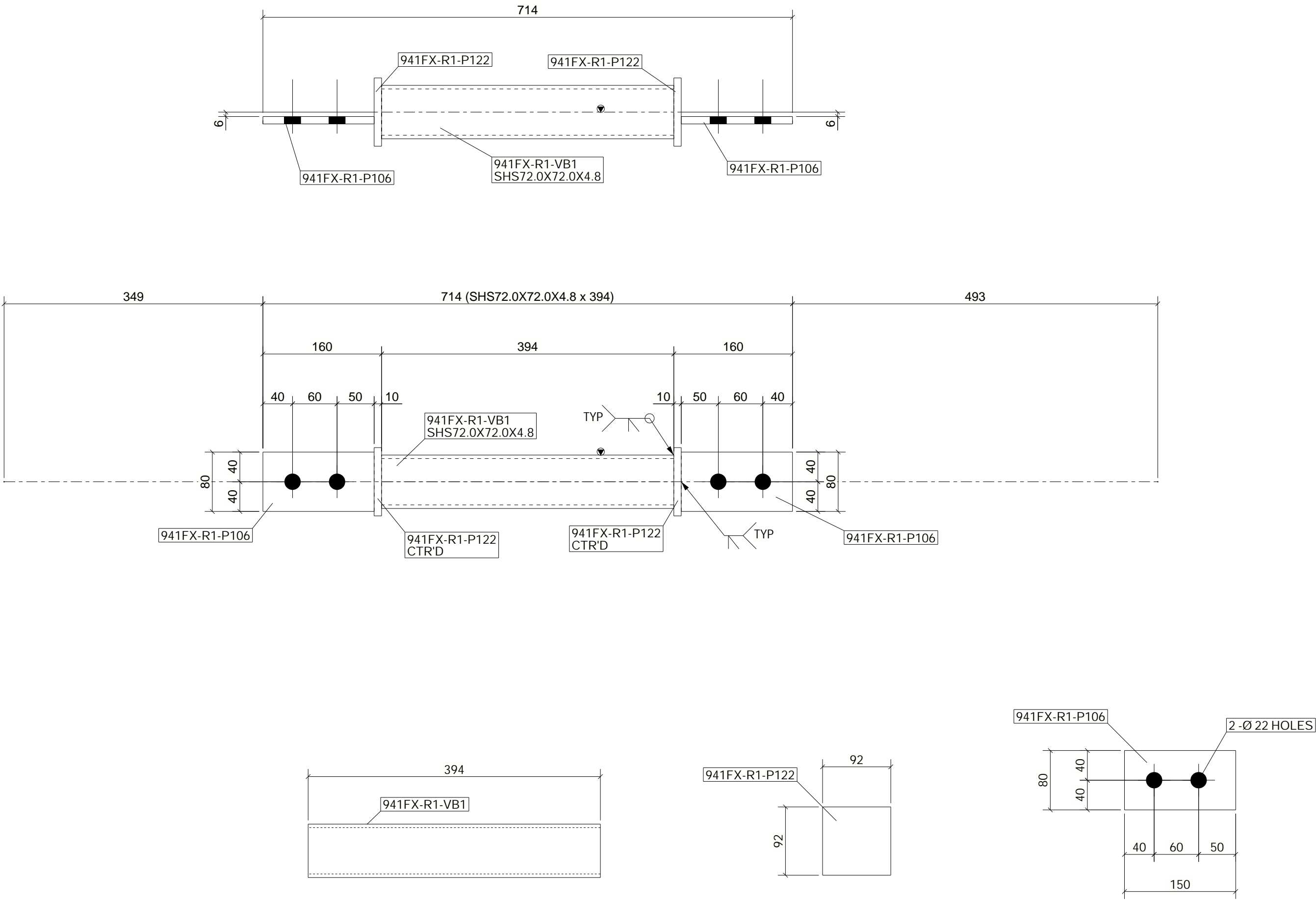


GRID LOCATION	
941FX-R1-VB1	B>/1
941FX-R1-VB1	B>/2
941FX-R1-VB1	B>/3
941FX-R1-VB1	B>/4
941FX-R1-VB1	B>/5
941FX-R1-VB1	B>/6

BILL OF MATERIALS    ASSEMBLY MKD' 941FX-R1-VB1						ASSY QTY :    6		
MARK	DESCRIPTION	GRADE	LENGTH (mm)	QTY./Nos	SURFACE Area (M <sup>2</sup> )	NET WGT PER ITEM (Kg)	TOTAL WEIGHT (Kg)	REMARK
941FX-R1-P106	PL10*80	E350-A	150	2	0.03	0.94	1.88	
941FX-R1-P122	PL10*92	E350-A	92	2	0.02	0.66	1.33	
941FX-R1-VB1	SHS72.0X72.0X4.8	YSI310	394	1	0.11	3.99	3.99	
WEIGHT FOR ONE ASSEMBLY :							7.20	(Kg)
TOTAL WEIGHT :							7.20    X 6	=    43.23    (Kg)
BOLT LIST		ASSEMBLY MKD' :    941FX-R1-VB1				ASSY QTY :    6		
BOLT DIA	GRADE	LENGTH ( mm )		QTY / ASSY	QTY/TOTAL	TYPE		



6 No. VERTICAL BRACE REQUIRED AS DRAWN MAEKED 941FX-R1-VB1




#### NOTES:

- ALL DIMENSIONS ARE IN MILLIMETERS. ALL CO-ORDINATES, ELEVATIONS ARE IN METER UNO.
- DO NOT TAKE DIMENSION BY SCALING THE DRAWING.
- ▼ DENOTES SHOP MARK AND IT SHALL BE PROVIDED BY FABRICATOR ON FLANGE OF MEMBERS/FACE OF PLATE OF EACH ASSEMBLY AS SHOWN ON SHOP DETAIL DRAWING.SAME IS TO BE REFERRED FOR ORIENTATION DURING THE ERECTION OF ASSEMBLY.
- FOR GENERAL NOTES, ABBREVIATIONS AND OTHER DETAILS REFER DWG NO. &VHS-(941FX-SR1)-N-ZP 2041.101 (EN).

#### LEGENDS:

- |      |                        |
|------|------------------------|
| TOC  | - TOP OF CONCRETE      |
| TOGR | - TOP OF GRATING       |
| TOS  | - TOP OF STEEL         |
| BOS  | - BOTTOM OF STEEL      |
| BOBP | - BOTTOM OF BASE PLATE |
| C/L  | - CENTER LINE          |
| BS   | - BOTH SIDE            |
| TYP  | - TYPICAL              |
| FGL  | - FINISH GRADE LEVEL   |
| CTRD | - CENTERED             |
| ASSY | - ASSEMBLY             |

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Linde Plant-Project ID: 2910A70M		Client Project ID: NA		
Linde Plant-Project Code: Panipat_HGU		Client Project Code: NA		
Project ID: -		Project Code: -		
Item: -				
Vendor:  VHS Engineering Services				
Title: 941FX-SR1				Scale: 1:5
DETAIL OF VERTICAL BRACING MKD. 941FX-R1-VB1				Size: A1
Linde Document No. &VHS-(941FX-SR1)-N-ZP 2042.VB1 (EN)		Issue: 01	Sheet: 2 OF 2	