



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		SURAJ ROSHNI		<b>PROJECT</b>		SURYA-25		<b>REPORT NO.</b>		VE/SURYA-25/STR/WV/30							
<b>WO NO./PO NO.</b>		898989890000								<b>Date :</b>		13/05/2025					
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
1	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-2	3	AV	1	UC254X254X89	CJP,PJP,BUTT	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/26	ACC	--		
2	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-2	3	ABC	5	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/26	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED    ✓    ✗    NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		13/05/2025															
VE-DOC-05 REV.00																	