



BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6

1. ALL DIMENSIONS ARE IN MILLIMETERS. ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFORM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKMANSHIP SHALL BE W.R.T. I.C. LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM
8. FOR GRATING/CHEQUERED PLATE ARRANGEMENT REFER TYP. SKETCH GIVEN BY A.I.L.

**AARTI INDUSTRIES LIMITED.**  
 (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi  
 GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In  
 Tel : (0260) 2400366, 2400153, 2400059.  
 Website : [www.aarti-industries.com](http://www.aarti-industries.com)

**CONSULTANT**  
**TECHN. PROCESS TECHNOLOGIES PVT. LTD.**  
 Unit No. 402-B, Universal Business Park, Chandivali  
 Farm Road, Chandivali, Andheri-E, Mumbai-400072.