



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/20			
WO NO./PO NO.		4580584722									DATE :	30/05/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1B27	0	1 OF 1	1B27	1B27-1	1	CLT6	4	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--
2	PIN-084-TPT-PM1-CS12-002-1B27	0	1 OF 1	1B27	1B27-1	1	M41	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--
3	PIN-084-TPT-PM1-CS12-002-1B27	0	1 OF 1	1B27	1B27-1	1	P52	1	16 MM PLATE	VE/CORAL-2/STR/IMIR/18	377705	FILLET	VEPL/WPS/006	ACC	--
4	PIN-084-TPT-PM1-CS12-002-1B27	0	1 OF 1	1B27	1B27-1	1	P54	2	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--
5	PIN-084-TPT-PM1-CS12-002-1B30	0	1 OF 1	1B30	1B30-1	4	M27	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--
6	PIN-084-TPT-PM1-CS12-002-1B30	0	1 OF 1	1B30	1B30-1	4	P1	6	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
7	PIN-084-TPT-PM1-CS12-002-1B30	0	1 OF 1	1B30	1B30-1	4	P74	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC						CLIENT QC/TPI							
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		30/05/2025													

VE-DOC-04 REV.00