



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/1				
WO NO./PO NO.		9252100056									DATE :	24/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--	
2	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
3	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
4	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
5	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
6	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
7	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK												REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		HARDIK PRAJAPATI														
DATE		24/05/2025														
VE-DOC-04 REV.00																



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8	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI							
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NAME	HARDIK PRAJAPATI														
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15	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI							
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22	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

REMARKS

- | | | | | |
|--|--|---|---------------------------------------|---------------------------------|
| <input type="checkbox"/> DIR & ORIENTATION | <input type="checkbox"/> W.E.P AS PER WPS | <input type="checkbox"/> DIMENSIONS | <input type="checkbox"/> SQUARENESS | <input type="checkbox"/> OFFSET |
| <input type="checkbox"/> FLANGE STRADLING | <input type="checkbox"/> EREC. COORDINATES | <input type="checkbox"/> PHYSICAL CONDITION | <input type="checkbox"/> ARC STRIKE | <input type="checkbox"/> SLOPE |
| <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | <input type="checkbox"/> EREC. VERTICALITY | <input type="checkbox"/> PRESERVATION | <input type="checkbox"/> VISUAL |

VE QC

CLIENT QC/TPI

SIGNATURE		
NAME	HARDIK PRAJAPATI	
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