



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/FINAL-PAINT/OFFER/159
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-002	OFFER DATE	12/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:20				FINISH TIME- 11:40			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	12/10/2025	33.2	24.2	68.3	31.2	34.3	23.2	65.4	32.2

FINAL / TOP COATING

FINAL PAINT/SHADE	INTERTHAN 990SG / GOLDEN YELLOW (IS 356)	APP. METHOD	SPRAY	FINAL DATE	12/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	60 Microns	TIME	6 HOURS
PAINT BATCH NO. (BASE)	'Q0D5133027	MANUFACTURE DATE	25/06/2025	SHELF LIFE	24 MONTHS
PAINT BATCH NO. (HARDNER)	Q0D5133051				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	PIN-084-TPT-CM1-CS11-004-FAB-LD1	0	FAB-LD1	FAB-LD1	1	285-289	ACC
2	PIN-084-TPT-CM1-CS11-004-FAB-LD2	0	FAB-LD2	FAB-LD2	1	294-298	ACC

NOTE	Adhesion test on test plate & holiday test carried out & found satisfactory					
	VISHAL QC			CLIENT / TPIA		
SIGN						
NAME	BIRENDRA KUMAR					
DATE	12/10/2025					

VE-DOC-28 REV.00