



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT	AARTI INDUSTRIES LTD					LOT NO.	VE/OSBL/STR/DNP/156						
PROJECT	OSBL					DISPATCH DATE	16/10/2025						
WO NO./PO NO.	3180000344					DISPATCH SITE	DR INDIA-63						
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS				
1	PIN-087-TPT-CM1-CS11-132-FAB-B3	0	FAB -B3	FAB -B3	7	1065.6799999999998	39.144	SYSTEM-7 STR	--				
2	PIN-087-TPT-CM1-CS11-132-FAB -B23	0	FAB -B23	FAB -B23	9	158.4	6.201	SYSTEM-7 STR	--				
3	PIN-087-TPT-CM1-CS11-132-FAB -B29	0	FAB -B29	FAB -B29	1	75.642	2.766	SYSTEM-7 STR	--				
4	PIN-087-TPT-CM1-CS11-132-FAB -B33	0	FAB -B33	FAB -B33	3	417.39	15.336	SYSTEM-7 STR	--				
Sum of total Qty , Weight & Sqare meter						20.00	1717.11	63.45					
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
AKZONOBEL INDIA	SA 2 1/2	60 - 70 Microns	Maximum 50 mg/m2	INTERZINC 78I	SPRAY	70 Microns	INTERGUARD 475HS	SPRAY	150 Microns (Total : 220 Microns)	INTERTHANE 990SG / OXFORD BLUE (IS 105)	SPRAY	60 Microns (Total : 280 Microns)	280 Microns Minimum
NOTE													
	PREPARED BY							RECEIVED BY					
SIGNATURE													
NAME	HARDIK PRAJAPATI												
DATE	16/10/2025												
VE-DOC-22 REV.00													