



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-25		REPORT NO.		VE/SURYA-25/STR/WV/25					
WO NO./PO NO.		898989890000		PROJECT PO NO.		898989890000		Date :		03/04/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-1	1	VBR9	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/16	ACC	--
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-1	1	A70	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/16	ACC	--
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-1	1	A71	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/16	ACC	--
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-1	1	A72	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/16	ACC	--
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-1	1	PL116	6	PLT 12 MM	CJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/16	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC								CLIENT QC/TPI					
SIGNATURE															
NAME		SHIVANG DIWAKAR													
DATE		03/04/2025													
VE-STR-28A															