



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD		<b>PROJECT</b>		CORAL-2			<b>REPORT NO.</b>		VE/CORAL-2/STR/WV/2						
<b>WO NO./PO NO.</b>		4580584722								<b>Date :</b>		29/05/2025					
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
1	PIN-084-TPT-PM1-CS12-002-1B6	0	1B6	1B6-1	4	M20	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
2	PIN-084-TPT-PM1-CS12-002-1B6	0	1B6	1B6-1	4	P6	2	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
3	PIN-084-TPT-PM1-CS12-002-1B6	0	1B6	1B6-1	4	P7	6	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
4	PIN-084-TPT-PM1-CS12-002-1B7	0	1B7	1B7-1	1	M24	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
5	PIN-084-TPT-PM1-CS12-002-1B7	0	1B7	1B7-1	1	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED ✓ X NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>										<b>CLIENT QC/TPI</b>					
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		29/05/2025															
VE-DOC-05 REV.00																	



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SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
6	PIN-084-TPT-PM1-CS12-002-1B7	0	1B7	1B7-1	1	P10	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
7	PIN-084-TPT-PM1-CS12-002-1B7	0	1B7	1B7-1	1	P74	1	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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