



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		PIYUSH ENTERPRISE		<b>PROJECT</b>		PIYUSH BUILDING		<b>REPORT NO.</b>		VE/PIYUSH BUILDING/STR/WV/8							
<b>WO NO./PO NO.</b>		9558569010		<b>PROJECT PO NO.</b>		9558569010		<b>Date :</b>		07/03/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	FR2	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
2	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	A6	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
3	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	A7	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
4	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	A8	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
5	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	CLT1	8	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
6	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	M9	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		07/03/2025															

VE-STR-28A



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7	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	M16	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
8	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL17	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
9	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL18	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
10	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL25	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
11	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL26	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
12	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL27	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED    ✓    ✗    NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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13	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-1	1	PL28	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	S-AB13	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
14	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	FR2	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
15	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	A6	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
16	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	A7	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
17	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	A8	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
18	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	CLT1	8	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
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19	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	M9	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
20	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL17	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
21	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL18	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
22	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL25	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
23	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL26	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
24	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL27	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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25	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-2	1	PL28	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WC-03	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
26	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	FR2	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
27	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	A6	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
28	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	A7	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
29	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	A8	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
30	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	CLT1	8	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
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31	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	M9	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
32	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	M16	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
33	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL17	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
34	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL18	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
35	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL25	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
36	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL26	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
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37	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL27	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
38	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-3	1	PL28	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
39	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	FR2	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
40	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	A6	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
41	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	A7	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
42	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	A8	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		07/03/2025															

VE-STR-28A



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		PIYUSH ENTERPRISE		<b>PROJECT</b>		PIYUSH BUILDING		<b>REPORT NO.</b>		VE/PIYUSH BUILDING/STR/WV/8							
<b>WO NO./PO NO.</b>		9558569010		<b>PROJECT PO NO.</b>		9558569010		<b>Date :</b>		07/03/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
43	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	CLT1	8	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
44	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	M9	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
45	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	M16	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
46	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL17	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
47	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL18	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
48	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL25	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		07/03/2025															

VE-STR-28A





# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		PIYUSH ENTERPRISE			PROJECT		PIYUSH BUILDING			REPORT NO.		VE/PIYUSH BUILDING/STR/WV/8			
WO NO./PO NO.		9558569010			PROJECT PO NO.		9558569010			Date :		07/03/2025			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
49	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL26	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--
50	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL27	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-162	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--
51	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-4	1	PL28	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--
52	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	FR2	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--
53	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	A6	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--
54	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	A7	2	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--

QC CHECK SHEET	CHECKED <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> NOT APPLICABLE														
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DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK	
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>	<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>	<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>	<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>	<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>	<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>	<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>	<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>	<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>

	VE QC					CLIENT QC/TPI				
SIGNATURE										
NAME	SHIVANG DIWAKAR									
DATE	07/03/2025									

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## VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

### WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		PIYUSH ENTERPRISE		<b>PROJECT</b>		PIYUSH BUILDING		<b>REPORT NO.</b>		VE/PIYUSH BUILDING/STR/WV/8							
<b>WO NO./PO NO.</b>		9558569010		<b>PROJECT PO NO.</b>		9558569010		<b>Date :</b>		07/03/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
55	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	A8	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
56	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	CLT1	8	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
57	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	M9	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
58	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	M16	1	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
59	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL17	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
60	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL18	2	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
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## VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

### WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		PIYUSH ENTERPRISE		<b>PROJECT</b>		PIYUSH BUILDING		<b>REPORT NO.</b>		VE/PIYUSH BUILDING/STR/WV/8							
<b>WO NO./PO NO.</b>		9558569010		<b>PROJECT PO NO.</b>		9558569010		<b>Date :</b>		07/03/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
61	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL25	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
62	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL26	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
63	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL27	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
64	TCE-13282A-CV-3066-ST-31020-ASS-FR2	--	FR2	FR2-5	1	PL28	1	PLATE 8 MM	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/5	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
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VE-STR-28A																	