



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/FINAL-PAINT/2
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:00				FINISH TIME- 16:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	02/06/2025	33.8	28	72.6	33.5	38.2	28.8	57.5	38.4

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 / SMOKE GREY (ISC 692)	APP. METHOD	SPRAY	FINAL DATE	02/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	50 Microns	TIME	3 HOURS
PAINT BATCH NO. (BASE)	'0537500190	MANUFACTURE DATE	19/04/2025	SHELF LIFE	36 MONTHS
PAINT BATCH NO. (HARDNER)	'0537500190				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	1619-CS-STR-504-FD-1C14	0	1C14	E-3	1	350-355	ACC
2	1619-CS-STR-504-FD-1C35	0	1C35	C-2	1	365-370	ACC
3	1619-CS-STR-504-FD-2C13	0	2C13	E-2	1	352-365	ACC
4	1619-CS-STR-504-FD-2C35	0	2C35	C-2	1	365-370	ACC

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	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	BIRENDRA KUMAR				
DATE	02/06/2025				

VE-DOC-28 REV.00