



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

| | | | | | |
|-----------------|----------------------|----------------------|----------------------------|-------------------|---------------------------|
| CLIENT | AARTI INDUSTRIES LTD | PROJECT | CORAL-2 | REPORT NO. | VE/CORAL-2/STR/SP/OFFER/1 |
| WO/PO NO | 4580584722 | PROCEDURE NO. | VEPL/AIL-J/CORAL-2/QSI-002 | OFFER DATE | 03/06/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 16:30 | | | | FINISH TIME- 22:30 | | | |
|------------------------|-----------------------|---------------------------------|---------------------|----------------------------|------------------------|---------------------------------|---------------------|----------------------------|------------------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 03/06/2025 | 37.4 | 27.7 | 64.1 | 35 | 37.2 | 27.9 | 70.1 | 34.3 |
| Primer Application | 03/06/2025 | 30.4 | 27.6 | 72.6 | 33.2 | 30.2 | 27.2 | 75.4 | 31.9 |

SURFACE CONDITION

| | | | | | |
|-------------------------|--------------|------------------------|------------|-------------------------|------------|
| ORIGINAL STATUS | NON COATED | METAL CONDITION | NON COATED | METAL RUST GRADE | B |
| PAINT SYSTEM NO. | SYSTEM-7 STR | | | BLASTING DATE | 03/06/2025 |

SURFACE PREPARATION

| | | | | | | |
|------------------------------------|-----------------|---------------------------|------------|----------------------|--------|--|
| BLASTING METHOD | CU-SLG | PREP. STANDARD | SA 2 1/2 | ABRASIVE TYPE | GU-SLG | |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | | | | | |
| DUST LEVEL | 01 | SALT TEST REQUIRED | < 50 mg/m2 | | | |

PRIMER COATING

| | | | | | |
|----------------------------------|---------------|-------------------------|------------|----------------------|------------|
| PRIMER PAINT/SHADE | SIGMAZINC 158 | APP. METHOD | SPRAY | PRIMER DATE | 03/06/2025 |
| PAINT MANUFACTURER | SIMGA PPG | DFT RANGE | 70 Microns | HARD DRY TIME | 12 HOURS |
| PAINT BATCH NO. (BASE) | '0510700010 | MANUFACTURE DATE | 01/03/2025 | SHELF LIFE | 24 MONTHS |
| PAINT BATCH NO. (HARDNER) | '0510700010 | | | | |

| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|----------------|-------------------------------|------------|------------------------|--------------------|-----------------|----------------|
| 1 | PIN-084-TPT-PM1-CS12-002-1B37 | 0 | 1B37 | 1B37-1 | 4 | -- |
| 2 | PIN-084-TPT-PM1-CS12-002-1B1 | 0 | 1B1 | 1B1 | 1 | -- |

| | |
|-------------|----|
| NOTE | -- |
|-------------|----|

| | |
|--|-------------------|
| | OFFERED BY |
|--|-------------------|

| | |
|-------------|--|
| SIGN | |
|-------------|--|

| | |
|-------------|----------------|
| NAME | BIRENDRA KUMAR |
|-------------|----------------|

| | |
|-------------|------------|
| DATE | 03/06/2025 |
|-------------|------------|

VE-DOC-23 REV.00



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

| CLIENT | AARTI INDUSTRIES LTD | PROJECT | CORAL-2 | | REPORT NO. | VE/CORAL-2/STR/SP/OFFER/1 | | |
|-------------|-------------------------------|---------------|---------------------------|------------|-------------|---------------------------|---------|--|
| WO/PO NO | 4580584722 | PROCEDURE NO. | VEPL/AI-J/CORAL-2/QSI-002 | OFFER DATE | 03/06/2025 | | | |
| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | | GRID NUMBER | GRID QTY | REMARKS | |
| 3 | PIN-084-TPT-PM1-CS12-002-1B5 | 0 | 1B5 | | 1B5-1 | 1 | -- | |
| 4 | PIN-084-TPT-PM1-CS12-002-1B6 | 0 | 1B6 | | 1B6-1 | 4 | -- | |
| 5 | PIN-084-TPT-PM1-CS12-002-1B7 | 0 | 1B7 | | 1B7-1 | 1 | -- | |
| 6 | PIN-084-TPT-PM1-CS12-002-1B8 | 0 | 1B8 | | 1B8-1 | 1 | -- | |
| 7 | PIN-084-TPT-PM1-CS12-002-1B10 | 0 | 1B10 | | 1B10 | 1 | -- | |
| 8 | PIN-084-TPT-PM1-CS12-002-1B11 | 0 | 1B11 | | 1B11-1 | 1 | -- | |
| 9 | PIN-084-TPT-PM1-CS12-002-1B17 | 0 | 1B17 | | 1B17-1 | 1 | -- | |
| 10 | PIN-084-TPT-PM1-CS12-002-1B18 | 0 | 1B18 | | 1B18-1 | 1 | -- | |
| 11 | PIN-084-TPT-PM1-CS12-002-1B19 | 0 | 1B19 | | 1B19-1 | 1 | -- | |
| 12 | PIN-084-TPT-PM1-CS12-002-1B20 | 0 | 1B20 | | 1B20-1 | 1 | -- | |
| 13 | PIN-084-TPT-PM1-CS12-002-1B21 | 0 | 1B21 | | 1B21-1 | 1 | -- | |
| 14 | PIN-084-TPT-PM1-CS12-002-1B22 | 0 | 1B22 | | 1B22-1 | 1 | -- | |
| 15 | PIN-084-TPT-PM1-CS12-002-1B23 | 0 | 1B23 | | 1B23-1 | 1 | -- | |
| 16 | PIN-084-TPT-PM1-CS12-002-1B25 | 0 | 1B25 | | 1B25-1 | 12 | -- | |
| 17 | PIN-084-TPT-PM1-CS12-002-1B26 | 0 | 1B26 | | 1B26-1 | 4 | -- | |
| NOTE | -- | | | | | | | |
| | OFFERED BY | | | | | | | |
| SIGN | | | | | | | | |
| NAME | BIRENDRA KUMAR | | | | | | | |
| DATE | 03/06/2025 | | | | | | | |

VE-DOC-23 REV.00