



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25				REPORT NO.	VE/SURYA-25/STR/FIT_UP/25			
WO NO./PO NO.		898989890000									DATE :	13/05/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	1HR1	0	1 OF 1	1HR1	1HR1-1	4	1HR1	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB1	FILLET	VEPL/WPS/006	ACC	--
2	1HR1	0	1 OF 1	1HR1	1HR1-1	4	PL654	1	PLT 6 MM	VE/SURYA-25/STR/IMIR/9	ABC12	FILLET	VEPL/WPS/006	ACC	--
3	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R160	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	--	FILLET	VEPL/WPS/006	ACC	--
4	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R186	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	HYU89	FILLET	VEPL/WPS/006	ACC	--
5	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R199	2	TS40NB3.2	VE/SURYA-25/STR/IMIR/10	ABB6	FILLET	VEPL/WPS/006	ACC	--
6	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R201	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB3	FILLET	VEPL/WPS/006	ACC	--
7	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R213	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB3	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		13/05/2025													
VE-DOC-04 REV.00															



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8	1HR1	0	1 OF 1	1HR1	1HR1-1	4	R214	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	HYU89	FILLET	VEPL/WPS/006	ACC	--
9	1HR1	0	1 OF 1	1HR1	1HR1-2	3	1HR1	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB1	FILLET	VEPL/WPS/006	ACC	--
10	1HR1	0	1 OF 1	1HR1	1HR1-2	3	PL654	1	PLT 6 MM	VE/SURYA-25/STR/IMIR/3	--	FILLET	VEPL/WPS/006	ACC	--
11	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R160	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	HYU89	FILLET	VEPL/WPS/006	ACC	--
12	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R186	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	HYU90	FILLET	VEPL/WPS/006	ACC	--
13	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R199	2	TS40NB3.2	VE/SURYA-25/STR/IMIR/10	ABB7	FILLET	VEPL/WPS/006	ACC	--
14	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R201	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB2	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
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15	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R213	1	TS32NB3.2	VE/SURYA-25/STR/IMIR/10	ABB2	FILLET	VEPL/WPS/006	ACC	--
16	1HR1	0	1 OF 1	1HR1	1HR1-2	3	R214	1	TS25NB3.2	VE/SURYA-25/STR/IMIR/10	HYU90	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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