



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT  |                               | AARTI INDUSTRIES LTD  |                 | PROJECT  |          | CORAL-2  |               |  | REPORT NO.   |   | VE/CORAL-2/STR/WV/25 |  |                          |   |         |   |  |
|---|-------------------------------|---|-----------------|--|----------|--|---------------|--|--------------|---|----------------------|--|--------------------------|---|---------|---|--|
| WO NO./PO NO.   |                               | 4580584722  |                 |  |          |  |               |  |              | Date :  |                      | 02/06/2025   |                          |   |         |   |  |
| SR No.  | DRAWING NO.                   | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | ITEM QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS      | WELDER NO.   | FIT-UP REPORT NO.        | ACC/REJ   | REMARKS |   |  |
| 1   | PIN-084-TPT-PM1-CS12-002-1B32 | 0   | 1B32            | 1B32-1   | 1        | P1   | 4             | 10 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | W-216  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 2   | PIN-084-TPT-PM1-CS12-002-1B32 | 0   | 1B32            | 1B32-1   | 1        | P74  | 1             | 10 MM PLATE  | Tack         | VEPL/WPS/005  | SMAW                 | W-164  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 3   | PIN-084-TPT-PM1-CS12-002-1B32 | 0   | 1B32            | 1B32-1   | 1        | M11  | 1             | NPB300X150X49.32   | FILLET       | VEPL/WPS/006  | FCAW                 | W-216  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 4   | PIN-084-TPT-PM1-CS12-002-1B32 | 0   | 1B32            | 1B32-1   | 1        | CLT2   | 1             | ISA90X90X8   | Tack         | VEPL/WPS/006  | FCAW                 | WIS-02   | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 5   | PIN-084-TPT-PM1-CS12-002-1B33 | 0   | 1B33            | 1B33-1   | 1        | M8   | 1             | NPB300X150X49.32   | FILLET       | VEPL/WPS/006  | FCAW                 | WIS-02   | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| QC CHECK SHEET  |                               | CHECKED ✓ ✗ NOT APPLICABLE  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| DOCUMENT VERIFICATION   |                               | MARKING VERIFICATION CHECK  |                 | WELD SURFACE DEFECT CHECK  |          |  |               |  |              |   |                      | VISUAL CHECK   |                          |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                               | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                      | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                               | VE QC   |                 |  |          |  |               |  |              |   |                      | CLIENT QC/TPI  |                          |   |         |   |  |
| SIGNATURE   |                               |   |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| NAME  |                               | SURAJ THAKUR  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| DATE  |                               | 02/06/2025  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| VE-DOC-05 REV.00  |                               |   |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |



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|---|-------------------------------|---|-----------------|--|----------|--|---------------|--|--------------|---|----------------------|--|--------------------------|---|---------|---|--|
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| SR No.  | DRAWING NO.                   | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | ITEM QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS      | WELDER NO.   | FIT-UP REPORT NO.        | ACC/REJ   | REMARKS |   |  |
| 6   | PIN-084-TPT-PM1-CS12-002-1B33 | 0   | 1B33            | 1B33-1   | 1        | P74  | 2             | 10 MM PLATE  | Tack         | VEPL/WPS/005  | SMAW                 | W-164  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 7   | PIN-084-TPT-PM1-CS12-002-1B33 | 0   | 1B33            | 1B33-1   | 1        | P1   | 4             | 10 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | WIS-02   | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 8   | PIN-084-TPT-PM1-CS12-002-1B35 | 0   | 1B35            | 1B35-1   | 1        | P1   | 4             | 10 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW                 | WIS-02   | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 9   | PIN-084-TPT-PM1-CS12-002-1B35 | 0   | 1B35            | 1B35-1   | 1        | M13  | 1             | NPB300X150X49.32   | FILLET       | VEPL/WPS/006  | FCAW                 | WIS-02   | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| 10  | PIN-084-TPT-PM1-CS12-002-1B35 | 0   | 1B35            | 1B35-1   | 1        | CLT6   | 2             | ISA90X90X8   | Tack         | VEPL/WPS/005  | SMAW                 | W-164  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| QC CHECK SHEET  |                               | CHECKED ✓ X NOT APPLICABLE  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| DOCUMENT VERIFICATION   |                               | MARKING VERIFICATION CHECK  |                 | WELD SURFACE DEFECT CHECK  |          |  |               |  |              |   |                      | VISUAL CHECK   |                          |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                               | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                      | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                               | VE QC   |                 |  |          |  |               |  |              |   |                      | CLIENT QC/TPI  |                          |   |         |   |  |
| SIGNATURE   |                               |   |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| NAME  |                               | SURAJ THAKUR  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| DATE  |                               | 02/06/2025  |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |
| VE-DOC-05 REV.00  |                               |   |                 |  |          |  |               |  |              |   |                      |  |                          |   |         |   |  |



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| 11  | PIN-084-TPT-PM1-CS12-002-1B35 | 0   | 1B35            | 1B35-1   | 1        | CLT7   | 1             | ISA90X90X8  | Tack         | VEPL/WPS/005  | SMAW            | W-164  | VE/CORAL-2/STR/FIT_UP/26 | ACC   | --      |   |  |
| QC CHECK SHEET  |                               | CHECKED ✓ X NOT APPLICABLE  |                 |  |          |  |               |   |              |   |                 |  |                          |   |         |   |  |
| DOCUMENT VERIFICATION   |                               | MARKING<br>VERIFICATION<br>CHECK  |                 | WELD SURFACE DEFECT CHECK  |          |  |               |   |              |   |                 |  | VISUAL CHECK             |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                               | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APPEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                               | VE QC   |                 |  |          |  |               |   |              |   |                 | CLIENT QC/TPI  |                          |   |         |   |  |
| SIGNATURE   |                               |   |                 |  |          |  |               |   |              |   |                 |  |                          |   |         |   |  |
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| VE-DOC-05 REV.00  |                               |   |                 |  |          |  |               |   |              |   |                 |  |                          |   |         |   |  |