



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/OFFER/1
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	20/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:44				FINISH TIME- 11:44			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	20/03/2025	28	25	72	29	34	28	65	32
Primer Application	20/03/2025	35	28	66	33	36	29	62	34

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	FABRICATED BEAM			BLASTING DATE	20/03/2025

SURFACE PREPARATION

BLASTING METHOD	CU-SLG - MANUAL	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	40 - 75 microns				
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 mg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	20/03/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	50 Microns	TIME	12:00 PM
PAINT BATCH NO. (BASE)	AKS345	MANUFACTURE DATE	09/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	Q0D4561				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	--
2	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	--

NOTE	--
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NAME	VIVEK SINGH

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3	TCE-13282A-CV-2026-ST-30306-ASS-B6	0	B6	B6	1	--
4	TCE-13282A-CV-2026-ST-30306-ASS-B7	0	B7	B7	1	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
5	TCE-13282A-CV-2026-ST-30306-ASS-B8	0	B8	B8	1	--
6	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-1	1	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
7	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-2	1	--
8	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-2	1	--

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9	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-1	8	--
10	TCE-13282A-CV-2026-ST-30306-ASS-B11	2	B11	B11	1	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
11	TCE-13282A-CV-2026-ST-30306-ASS-B12	2	B12	B12	1	--
12	TCE-13282A-CV-2026-ST-30306-ASS-B13	2	B13	B13	1	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
13	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-2	1	--
14	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-1	4	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
15	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-3	3	--
16	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	B21	B21-1	5	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
17	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	B21	B21-2	6	--
18	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	B23	B23	2	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
19	TCE-13282A-CV-2026-ST-30306-ASS-B43	1	B43	B43	1	--
20	TCE-13282A-CV-2026-ST-30306-ASS-B44	1	B44	B44	1	--

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