



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | Linde Engineering India Limited | | | PROJECT | | LINDE_Panipat_HGU | | | REPORT NO. | | VE/LINDE_Panipat_HGU/STR/WV/1 | | | | | |
|---|---------------------------------------|---|-----------------|--|----------------|--|-------------------|---|--------------|---|-----------------|--|-----------------------------------|---|---------|---|--|
| WO NO./PO NO. | | 2910A70M | | | PROJECT PO NO. | | 2910A70M | | | Date : | | 18/01/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 1 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-BE102 | 1 | NPB300X150X42.24 | CJP | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 2 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-C13 | 1 | ISMC150 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 3 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P31 | 3 | PL10 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 4 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P60 | 6 | PL8 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 5 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P76 | 1 | PL12 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 6 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P79 | 1 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | | | CLIENT QC/TPI | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 18/01/2025 | | | | | | | | | | | | | | | |
| VE-STR-28A | | | | | | | | | | | | | | | | | |



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | Linde Engineering India Limited | | | PROJECT | | LINDE_Panipat_HGU | | | REPORT NO. | | VE/LINDE_Panipat_HGU/STR/WV/1 | | | | | |
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| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 7 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P99 | 1 | PL16 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 8 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P101 | 4 | PL12 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 9 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P102 | 1 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 10 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P204 | 1 | PL8 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 11 | &VHS-(941FX-SR1)-N-ZP 2042.BE102 (EN) | 1 | 941FX-SR1-BE102 | B/1-2 | 1 | 941FX-R1-P214 | 2 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 12 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/1 | 1 | 941FX-R1-BE113 | 1 | NPB300X150X42.24 | FILLET,CJP | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | VISUAL CHECK | | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | | | CLIENT QC/TPI | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 18/01/2025 | | | | | | | | | | | | | | | |
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| 13 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/1 | 1 | 941FX-R1-P98 | 2 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 14 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/1 | 1 | 941FX-R1-P147 | 4 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 15 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/1 | 1 | 941FX-R1-P179 | 2 | PL16 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 16 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/6 | 1 | 941FX-R1-BE113 | 1 | NPB300X150X42.24 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 17 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/6 | 1 | 941FX-R1-P98 | 2 | PL12 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 18 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/6 | 1 | 941FX-R1-P147 | 4 | PL12 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
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| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
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| 19 | &VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN) | 1 | 941FX-SR1-BE113 | A-B/6 | 1 | 941FX-R1-P179 | 2 | PL16 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 20 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/1-2 | 1 | 941FX-R1-BE301 | 1 | NPB200X100X25.09 | FILLET,CJP | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 21 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/1-2 | 1 | 941FX-R1-C2 | 1 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 22 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/1-2 | 1 | 941FX-R1-C3 | 2 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 23 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/1-2 | 1 | 941FX-R1-P127 | 1 | PL16 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 24 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/2-3 | 1 | 941FX-R1-BE301 | 1 | NPB200X100X25.09 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | VISUAL CHECK | | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | | | CLIENT QC/TPI | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 18/01/2025 | | | | | | | | | | | | | | | |
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| 25 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/2-3 | 1 | 941FX-R1-C2 | 1 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 26 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/2-3 | 1 | 941FX-R1-C3 | 2 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | W-78 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 27 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/2-3 | 1 | 941FX-R1-P127 | 1 | PL16 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 28 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/4-5 | 1 | 941FX-R1-BE301 | 1 | NPB200X100X25.09 | CJP | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 29 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/4-5 | 1 | 941FX-R1-C2 | 1 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | W-45 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| 30 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/4-5 | 1 | 941FX-R1-C3 | 2 | ISMC100 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
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| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
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| 31 | &VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN) | 1 | 941FX-SR1-BE301 | B/4-5 | 1 | 941FX-R1-P127 | 1 | PL16 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/LINDE_Panipat_HGU/STR/FIT_UP/1 | ACC | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
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