



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)																	
CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/500					
WO NO./PO NO.		4580584722								Date :		08/09/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT1	3	ISA75X75X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
2	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M1	1	NPB300X150X49.32	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
3	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT8	1	ISA75X75X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
4	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT13	8	ISA90X90X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
5	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M19	2	ISMC200	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>		<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>		<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>		<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>		<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>		<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>		<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>		<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>		<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		08/09/2025															
VE-DOC-05 REV.00																	



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6	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M21	1	NPB300X150X49.32	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
7	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M20	1	ISMC200	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
8	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	P32	1	12 MM PLATE	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
9	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT3	1	ISA75X75X8	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
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