



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/FINAL-PAINT/OFFER/149
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AI-J/CORAL-2/QSI-010	OFFER DATE	18/09/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 17:03				FINISH TIME- 19:05			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	18/09/2025	22	22	22	22	22	22	22	22

### FINAL / TOP COATING

FINAL PAINT/SHADE		INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD		SPRAY	FINAL DATE		18/09/2025		
PAINT MANUFACTURER		AKZONOBEL	DFT RANGE		60 Microns	TIME		1		
PAINT BATCH NO. (BASE)		434	MANUFACTURE DATE		18/09/2025	SHELF LIFE		good		
PAINT BATCH NO. (HARDNER)		3232								
SR. NO.	DRAWING NO.		REV	ASSEMBLY NUMBER		GRID NUMBER	GRID QTY	REMARKS		
1	PIN-084-TPT-PM1-CS11-006_0-FR4		0	FR4		E/3-4	1	--		
NOTE	--									
	OFFERED BY									
SIGN										
NAME	HARDIK PRAJAPATI									
DATE	18/09/2025									

VE-DOC-27 REV.00