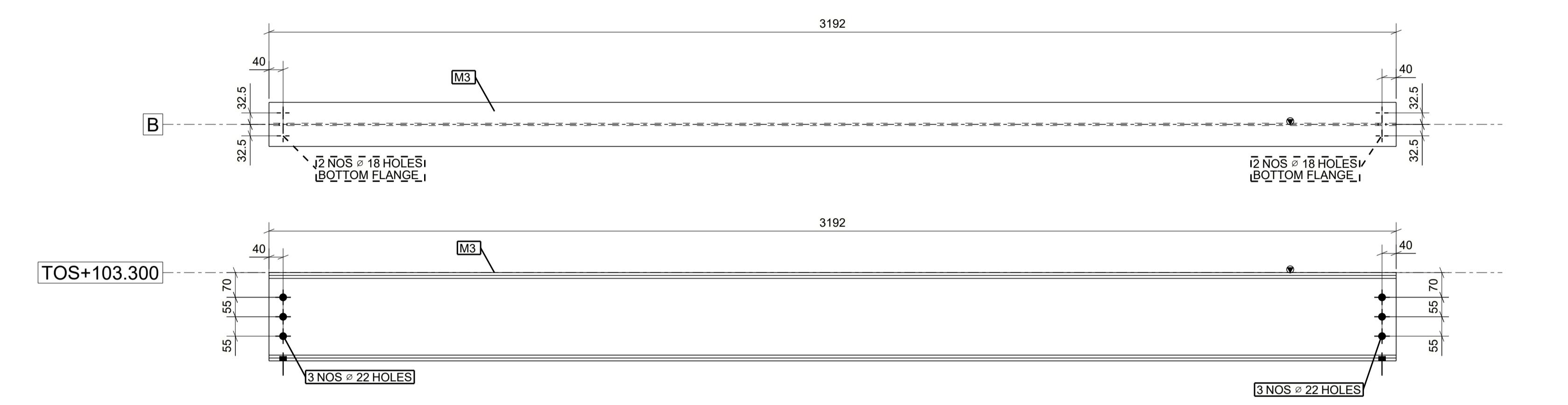


DWG. NO.	PIN-084-TP-CM1-CS1-002-FAB-B1
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LIST FOR ONE ASSEMBLY MK'D B1- 3 NOS.Required					
DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
MB250	IS2062	3192	1	119.15	119.151
TOTAL FOR ONE ASSEMBLY IN Kg				=	119.151
TOTAL FOR 3 ASSEMBLIES IN Kg				=	357.452

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6



TES :

- DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
LESS OTHERWISE NOTED.
STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
CONCRETE GRADE SHALL BE M30.

WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
WELD UNLESS NOTED OTHERWISE.

COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
T. GAUGE LINES FOR BOLTED CONSTRUCTION.

PLATE THICKNESS TO BE 25 MM

13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY



DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
T: INDUSTRIES LIMITED.			



-station, Chhani, Vadodara - 390002, Gujarat, In
(0) 2400366, 2400153, 2400059,
e : www.aarti-industries.com

ULTANT :
N PROCESS TECHNOLOGIES PVT. LTD.
402-B, Universal Business Park, Chandivali
ad, Chandivali, Andheri-E, Mumbai-400072

Unit No. 402-B, Universal Business Park, Chembur
Farm Road, Chembur, Andheri-E, Mumbai-400072.

PROJECT NAME : PIN-084 PLANT
DRAWING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE
PROJECT NO : PIN-084

OBJECT NO : PIN-084 DWG NO.

PIN-084-TPT-CM1-CS11-002-FAB-B1 1 OF 1 0

14 | 15 | 16

3-BEAMS MARKED AS B1