



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/155
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-002	OFFER DATE	29/09/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 08:20				FINISH TIME - 11:50			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	27/09/2025	33.5	26.2	73.4	31.6	34.2	25.2	70.4	31.2
Primer Application	27/09/2025	35	26.6	72.4	32.2	34.4	25.1	73.4	30.4

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	NON COATED	METAL RUST GRADE	B
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	27/09/2025

SURFACE PREPARATION

BLASTING METHOD	CU-SLG	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	60-70		
DUST LEVEL	01	SALT TEST REQUIRED	< 50 mg/m2	SALT TEST READING	30.6mg/m2

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	27/09/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	12 HOURS
PAINT BATCH NO. (BASE)	'Q0D5129046	MANUFACTURE DATE	26/05/2025	SHELF LIFE	6 MONTHS
PAINT BATCH NO. (HARDNER)	Q0D5025002				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	PIN-084-TPT-CM1-CS11-006-FAB-B4	0	FAB-B4	FAB-B4	1	70-75	ACC
2	PIN-084-TPT-CM1-CS11-006-FAB-B5	0	FAB-B5	FAB-B5	1	72-74	ACC

NOTE	--				
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SIGN					
NAME	BIRENDRA KUMAR				
DATE	29/09/2025				

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						PRIMER	
3	PIN-084-TPT-CM1-CS11-006-FAB-B6	0	FAB-B6	FAB-B6	1	75-76	ACC
4	PIN-084-TPT-CM1-CS11-006-FAB-B7	0	FAB-B7	FAB-B7	1	73-74	ACC
5	PIN-084-TPT-CM1-CS11-006-FAB-FR1	0	FAB-FR1	FAB-FR1	1	72-74	ACC
6	PIN-084-TPT-CM1-CS11-006-FAB-FR2	0	FAB-FR2	FAB-FR2	1	73-74	ACC
7	PIN-084-TPT-CM1-CS11-006-FAB-FR3	0	FAB-FR3	FAB-FR3	1	75-77	ACC
8	PIN-084-TPT-CM1-CS11-006-FAB-FR4	0	FAB-FR4	FAB-FR4	1	73-75	ACC
9	PIN-084-TPT-CM1-CS11-006-FAB-SC2	0	FAB-SC2	FAB-SC2	1	75-76	ACC
10	PIN-084-TPT-CM1-CS11-006-FAB-SC3	0	FAB-SC3	FAB-SC3	1	73-74	ACC
11	PIN-084-TPT-CM1-CS11-008-FAB-B1	0	FAB-B1	FAB-B1	2	70-75	ACC
12	PIN-084-TPT-CM1-CS11-008-FAB-B2	0	FAB-B2	FAB-B2	5	73-75	ACC
13	PIN-084-TPT-CM1-CS11-008-FAB-B3	0	FAB-B3	FAB-B3	11	77-76	ACC
14	PIN-084-TPT-CM1-CS11-008-FAB-B4	0	FAB-B4	FAB-B4	1	74-75	ACC
15	PIN-084-TPT-CM1-CS11-008-FAB-B5	0	FAB-B5	FAB-B5	1	70-74	ACC
16	PIN-084-TPT-CM1-CS11-008-FAB-B6	0	FAB-B6	FAB-B6	2	73-75	ACC
17	PIN-084-TPT-CM1-CS11-008-FAB-B7	0	FAB-B7	FAB-B7	1	70-74	ACC
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						PRIMER	
18	PIN-084-TPT-CM1-CS11-008-FAB-B8	0	FAB-B8	FAB-B8	2	73-75	ACC
19	PIN-084-TPT-CM1-CS11-008-FAB-B9	0	FAB-B9	FAB-B9	1	70-74	ACC
20	PIN-084-TPT-CM1-CS11-008-FAB-B10	0	FAB-B10	FAB-B10	2	72-76	ACC
21	PIN-084-TPT-CM1-CS11-008-FAB-B11	0	FAB-B11	FAB-B11	4	70-74	ACC
22	PIN-084-TPT-CM1-CS11-008-FAB-B12	0	FAB-B12	FAB-B12	2	70-75	ACC
23	PIN-084-TPT-CM1-CS11-008-FAB-B13	0	FAB-B13	FAB-B13	1	73-74	ACC
24	PIN-084-TPT-CM1-CS11-008-FAB-B14	0	FAB-B14	FAB-B14	1	75-77	ACC
25	PIN-084-TPT-CM1-CS11-008-FAB-B15	0	FAB-B15	FAB-B15	1	70-74	ACC
26	PIN-084-TPT-CM1-CS11-008-FAB-B16	0	FAB-B16	FAB-B16	1	73-75	ACC
27	PIN-084-TPT-CM1-CS11-008-FAB-C4	0	FAB-C4	FAB-C4	2	70-74	ACC
28	PIN-084-TPT-CM1-CS11-008-FAB-VB1	0	FAB-VB1	FAB-VB1	5	73-75	ACC
29	PIN-084-TPT-CM1-CS11-008-FAB-VB2	0	FAB-VB2	FAB-VB2	1	70-74	ACC
30	PIN-084-TPT-PM1-CS11-008- FAB-C2	0	FAB-C2	FAB-C2	1	73-75	ACC
31	PIN-084-TPT-PM1-CS11-008- FAB-C4	0	FAB-C4	FAB-C4	1	70-74	ACC
32	PIN-084-TPT-PM1-CS11-008- FAB-C5	0	FAB-C5	FAB-C5	1	73-75	ACC
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						PRIMER	
33	PIN-084-TPT-PM1-CS11-008- FAB-C6	0	FAB-C6	FAB-C6	3	70-76	ACC
34	PIN-084-TPT-PM1-CS11-008- FAB-C8	0	FAB-C8	FAB-C8	1	73-74	ACC
35	PIN-084-TPT-PM1-CS11-008- FAB-C11	0	FAB-C11	FAB-C11	1	71-75	ACC
36	PIN-084-TPT-PM1-CS11-008- FAB-C12	0	FAB-C12	FAB-C12	1	75-76	ACC
37	PIN-084-TPT-PM1-CS11-008- FAB-C13	0	FAB-C13	FAB-C13	1	72-77	ACC
38	PIN-084-TPT-PM1-CS11-008- FAB-C14	0	FAB-C14	FAB-C14	1	73-75	ACC
39	PIN-084-TPT-PM1-CS11-008- FAB-C15	0	FAB-C15	FAB-C15	1	77-78	ACC
40	PIN-084-TPT-PM1-CS11-008- FAB-C16	0	FAB-C16	FAB-C16	1	75-76	ACC
41	PIN-084-TPT-PM1-CS11-008- FAB-C17	0	FAB-C17	FAB-C17	1	74-75	ACC
42	PIN-084-TPT-PM1-CS11-008- FAB-C21	0	FAB-C21	FAB-C21	1	72-75	ACC
43	PIN-084-TPT-PM1-CS11-008- FAB-LU2	0	FAB-LU2	FAB-LU2	24	72-73	ACC
44	PIN-084-TPT-PM1-CS11-008- FAB-LU3	0	FAB-LU3	FAB-LU3	8	75-74	ACC
45	PIN-084-TPT-PM1-CS11-008- FAB-LU4	0	FAB-LU4	FAB-LU4	17	73-75	ACC
46	PIN-084-TPT-PM1-CS11-008- FAB-LU5	0	FAB-LU5	FAB-LU5	1	72-74	ACC
47	PIN-084-TPT-PM1-CS11-008- FAB-LU7	0	FAB-LU7	FAB-LU7	8	74-75	ACC
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						PRIMER	
48	PIN-084-TPT-PM1-CS11-008- FAB-LU11	0	FAB-LU11	FAB-LU11	25	74-76	ACC
49	PIN-084-TPT-PM1-CS11-008- FAB-LU12	0	FAB-LU12	FAB-LU12	5	70-74	ACC
50	PIN-084-TPT-PM1-CS11-010-FAB-B1	0	FAB-B1	FAB-B1	1	75-76	ACC
51	PIN-084-TPT-PM1-CS11-010-FAB-B9	0	FAB-B9	FAB-B9	1	72-76	ACC
52	PIN-084-TPT-PM1-CS11-010-FAB-B17	0	FAB-B17	FAB-B17	1	74-75	ACC
53	PIN-084-TPT-PM1-CS11-010-FAB-B19	0	FAB-B19	FAB-B19	1	70-74	ACC
54	PIN-084-TPT-PM1-CS11-010-FAB-B20	0	FAB-B20	FAB-B20	1	73-75	ACC
55	PIN-084-TPT-PM1-CS11-010-FAB-B24	0	FAB-B24	FAB-B24	1	74-75	ACC
56	PIN-084-TPT-PM1-CS11-010-FAB-C1	0	FAB-C1	FAB-C1	1	70-75	ACC
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