



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## MIO PAINT INSPECTION REPORT

<b>CLIENT</b>	SURAJ ROSHNI	<b>PROJECT</b>	SURYA-25	<b>REPORT NO.</b>	VE/SURYA-25/STR/MIO/7
<b>WO/PO NO</b>	898989890000	<b>PROCEDURE NO.</b>	VEPL/DCM/ITP/001	<b>OFFER DATE</b>	25/03/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 12:25				FINISH TIME- 15:26			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	24/03/2025	28	22	67	29	30	23	71	32

### INTERMEDIATE / MIO COATING

<b>MIO PAINT/SHADE</b>	SIGMA 620	<b>APP. METHOD</b>	SPRAY	<b>MIO DATE</b>	24/03/2025
<b>PAINT MANUFACTURER</b>	SIGMA PPG	<b>DFT RANGE</b>	200 microns (Including Primer : 300 microns)	<b>HARD DRY TIME</b>	4 HOUR
<b>PAINT BATCH NO. (BASE)</b>	Q089256	<b>MANUFACTURE DATE</b>	14/01/2025	<b>SHELF LIFE</b>	1 YEAR
<b>PAINT BATCH NO. (HARDNER)</b>	Q089255				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						MIO	
1	TCE-13282A-CV-2026-ST-30306-ASS-B1	0	B1	B1-1	5	306 - 312	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B1	0	B1	B1-2	5	315 - 320	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-B2	0	B2	B2-2	50	310 - 330	ACC

<b>NOTE</b>	--					
	<b>VISHAL QC</b>			<b>CLIENT / TPIA</b>		
<b>SIGN</b>						
<b>NAME</b>	--					
<b>DATE</b>	25/03/2025					

VE-DOC-26 REV.00