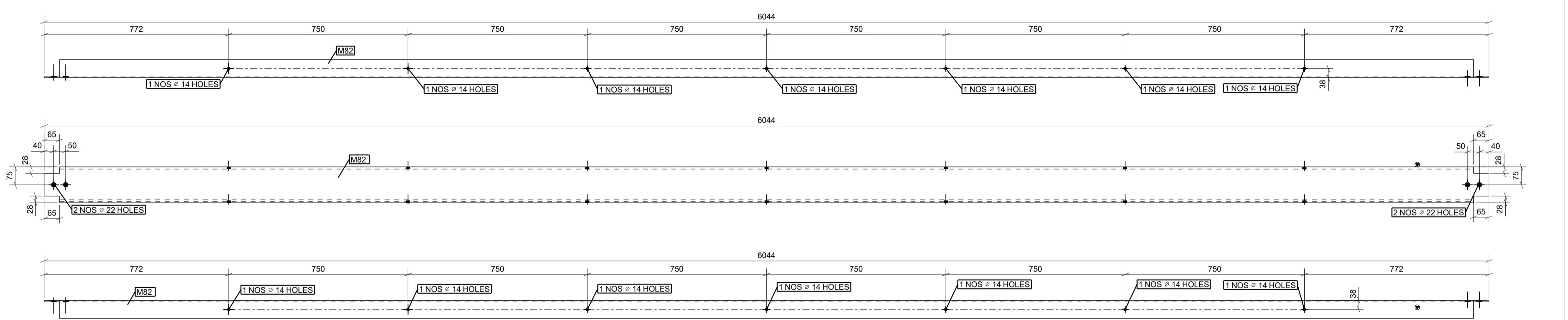


W-084-TPT-PM4-CS11-002-FAB-B1  
WG. NO.

ITEM LIST FOR ONE ASSEMBLY MK'D B1- 2 NOS.Required						
DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)	
ISM <b>C</b> 150	IS2062	6044	1	99.07	99.069	
TOTAL FOR ONE ASSEMBLY IN Kg			=	99.069		
TOTAL FOR 2 ASSEMBLIES IN Kg			=	198.139		

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M12	35	14
Gr.8.8	M20	55	4



TES :

- DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS  
LESS OTHERWISE NOTED.  
STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)  
CONCRETE GRADE SHALL BE M30.

WET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE  
WELD UNLESS NOTED OTHERWISE.

COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND  
T. GAUGE LINES FOR BOLTED CONSTRUCTION.

PLATE THICKNESS TO BE 25 MM

04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
	<b>CLIENT:</b> <b>AARTI INDUSTRIES LIMITED.</b> (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chan GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : <a href="http://www.aarti-industries.com">www.aarti-industries.com</a>			
	<b>CONSULTANT:</b> <b>TECHIN PROCESS TECHNOLOGIES PVT. LTD.</b> Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.			
JECT NO	: PJ-3014			
CT NAME	: PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE			
NG TITLE	: FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA			
OJECT NO	: PIN-084			
DWG NO.			SHEET	REV NO
PIN-084-TPT-PM4-CS11-002-FAB-B1			1 OF 1	0

## 2-BEAMS MARKED AS B1