



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## LIQUID PENETRANT TEST REPORT

### JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/LPT/3
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
PROCEDURE NO.	ABC	ACCEPTANCE CODE	OK

### TEST DETAILS

SURFACE CONDITION	OK	SURFACE TEMP.	OK
EXAMINATION STAGE	OK	TECHNIQUE	OK
LIGHTING EQUIPMENT	OK	LIGHTING INTENSITY	OK
EXTENT OF EXAMINATION %	OK		
TYPE	MAKE	BATCH NO.	VALIDITY
PENETRANT : SOLVENT REMOVABLE	OK	OK	OK
CLEANER : SOLVENT REMOVABLE	OK	OK	OK
DEVELOPER : SOLVENT REMOVABLE	OK	OK	OK

### RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B8-1	1	B8	0	B8	ISMC200	FILLET	SMAW	W-162	10 MM	NSD	ACC	--

REMARKS			
	EXAMINED BY (LEVEL I / II)	VE-QC (LEVEL II / III)	WITNESSED/ APPROVED / REVIEWED BY
			CLIENT-QC / TPI
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		16/05/2025	

VE-DOC-20 REV.00