



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD				LOT NO.		VE/CORAL-2/STR/DNP/4					
PROJECT		CORAL-2				DISPATCH DATE		04/06/2025					
WO NO./PO NO.		4580584722				DISPATCH SITE		DR INDIA NEW SHOP					
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
1	PIN-084-TPT-PM1-CS12-002-1B33		0	1B33	1B33-1	1	35.54		0.843	SYSTEM-7 STR		--	
2	PIN-084-TPT-PM1-CS12-002-1B43		0	1B43	1B43-1	1	91.29		2.101	SYSTEM-7 STR		--	
3	PIN-084-TPT-PM1-CS12-002-1B2		0	1B2	1B2-1	1	50.62		1.172	SYSTEM-7 STR		--	
4	PIN-084-TPT-PM1-CS12-002-1B3		0	1B3	1B3-1	4	211.44		4.884	SYSTEM-7 STR		--	
5	PIN-084-TPT-PM1-CS12-002-1B4		0	1B4	1B4-1	4	211.44		4.884	SYSTEM-7 STR		--	
6	PIN-084-TPT-PM1-CS12-002-1B9		0	1B9	1B9-1	1	93.24000000000001		2.164	SYSTEM-7 STR		--	
7	PIN-084-TPT-PM1-CS12-002-1B12		0	1B12	1B12-1	1	84.60000000000001		1.971	SYSTEM-7 STR		--	
8	PIN-084-TPT-PM1-CS12-002-1B13		0	1B13	1B13-1	1	99.6		2.27	SYSTEM-7 STR		--	
9	PIN-084-TPT-PM1-CS12-002-1B14		0	1B14	1B14-1	1	65.38		2.27	SYSTEM-7 STR		--	
10	PIN-084-TPT-PM1-CS12-002-1B15		0	1B15	1B15-1	1	61.17		1.459	SYSTEM-7 STR		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
NOTE													
		PREPARED BY							RECEIVED BY				
SIGNATURE													
NAME		RAHUL PRAJAPATI											
DATE		04/06/2025											



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PROJECT	CORAL-2					DISPATCH DATE	04/06/2025				
WO NO./PO NO.	4580584722					DISPATCH SITE	DR INDIA NEW SHOP				

SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
11	PIN-084-TPT-PM1-CS12-002-1B24	0	1B24	1B24-1	1	101.03	2.292	SYSTEM-7 STR	--
12	PIN-084-TPT-PM1-CS12-002-1B27	0	1B27	1B27-1	1	74.78	1.651	SYSTEM-7 STR	--
13	PIN-084-TPT-PM1-CS12-002-1B28	0	1B28	1B28-1	1	34.36	0.817	SYSTEM-7 STR	--
14	PIN-084-TPT-PM1-CS12-002-1B29	0	1B29	1B29-1	1	54.468	1.276	SYSTEM-7 STR	--
15	PIN-084-TPT-PM1-CS12-002-1B30	0	1B30	1B30-1	4	326.24	7.476	SYSTEM-7 STR	--
16	PIN-084-TPT-PM1-CS12-002-1B32	0	1B32	1B32-1	1	38.66	0.919	SYSTEM-7 STR	--
17	PIN-084-TPT-PM1-CS12-002-1B35	0	1B35	1B35-1	1	72.24	1.681	SYSTEM-7 STR	--
18	PIN-084-TPT-PM1-CS12-002-1B36	0	1B36	1B36	4	326.44	7.476	SYSTEM-7 STR	--
19	PIN-084-TPT-PM1-CS12-002-1B45	0	1B45	1B45-1	2	164.26000000000002	3.834	SYSTEM-7 STR	--

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum

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