



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                                | AARTI INDUSTRIES LTD |   |                 | PROJECT  |          | CORAL-2     |   |               |  | REPORT NO. | VE/CORAL-2/STR/FIT_UP/30 |              |         |         |  |
|---|--------------------------------|----------------------|---|-----------------|--|----------|-------------|---|---------------|--|------------|--------------------------|--------------|---------|---------|--|
| WO NO./PO NO.   |                                | 4580584722           |   |                 |  |          |             |   |               |  | DATE :     | 02/06/2025               |              |         |         |  |
| SR No.  | DRAWING NO.                    | REV.NO.              | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER | ITEM QTY(NOS)   | PROFILE       | IMIR NO.   | HEAT NO.   | JOINT TYPE               | WPS NO.      | ACC/REJ | REMARKS |  |
| 1   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/2-3  | 3        | CLT2        | 2   | ISA75X75X8    | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 2   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/3-4  | 6        | CLT2        | 2   | ISA75X75X8    | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 3   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/5-6  | 3        | CLT2        | 2   | ISA75X75X8    | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 4   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/4-5  | 3        | CLT2        | 2   | ISA75X75X8    | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 5   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/4-5  | 3        | M26         | 1   | ISMB200       | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 6   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/6-7  | 5        | M26         | 1   | ISMB200       | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| 7   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/2-3  | 3        | M26         | 1   | ISMB200       | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |  |
| INSPECTION CHECK  |                                |                      |   |                 |  |          |             |   |               |  |            | REMARKS                  |              |         |         |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                                |                      | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |            |                          |              |         |         |  |
|   | VE QC                          |                      |   |                 |  |          |             |   | CLIENT QC/TPI |  |            |                          |              |         |         |  |
| SIGNATURE   |                                |                      |   |                 |  |          |             |   |               |  |            |                          |              |         |         |  |
| NAME  | SURAJ THAKUR                   |                      |   |                 |  |          |             |   |               |  |            |                          |              |         |         |  |
| DATE  | 02/06/2025                     |                      |   |                 |  |          |             |   |               |  |            |                          |              |         |         |  |
| VE-DOC-04 REV.00  |                                |                      |   |                 |  |          |             |   |               |  |            |                          |              |         |         |  |



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|---|--------------------------------|----------------------|---|-----------------|--|----------|-------------|---|------------|--|------------|--------------------------|--------------|---------|---------|
| WO NO./PO NO.   |                                | 4580584722           |   |                 |  |          |             |   | DATE :     |  | 02/06/2025 |                          |              |         |         |
| SR No.  | DRAWING NO.                    | REV.NO.              | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER | ITEM QTY(NOS)   | PROFILE    | IMIR NO.   | HEAT NO.   | JOINT TYPE               | WPS NO.      | ACC/REJ | REMARKS |
| 8   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/5-6  | 3        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 9   | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/7-8  | 5        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 10  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/3-4  | 3        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 11  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/1-2  | 3        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 12  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/2-3  | 3        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519    | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 13  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/5-6  | 3        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |
| 14  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/2-3  | 3        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791   | Tack                     | VEPL/WPS/005 | ACC     | --      |
| INSPECTION CHECK  |                                |                      |   |                 |  |          |             |   |            |  |            | REMARKS                  |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                                |                      | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |            | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |            |                          |              |         |         |
|   |                                | VE QC                |   |                 |  |          |             | CLIENT QC/TPI   |            |  |            |                          |              |         |         |
| SIGNATURE   |                                |                      |   |                 |  |          |             |   |            |  |            |                          |              |         |         |
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| DATE  |                                | 02/06/2025           |   |                 |  |          |             |   |            |  |            |                          |              |         |         |
| VE-DOC-04 REV.00  |                                |                      |   |                 |  |          |             |   |            |  |            |                          |              |         |         |



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|---|--------------------------------|----------------------|---|-----------------|--|----------|-------------|---|------------|--|--------------------------|------------|--------------|---------|---------|--|
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| 15  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/6-7  | 5        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519                  | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| 16  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/3-4  | 3        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519                  | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| 17  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | B-C/5-6  | 3        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519                  | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| 18  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/3-4  | 6        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791                 | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| 19  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/7-8  | 5        | M26         | 1   | ISMB200    | VE/CORAL-2/STR/IMIR/18   | 24211791                 | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| 20  | PIN-084-TPT-PM1-CS11-006_0-B13 | 0                    | 1 OF 1  | B13             | D-E/1-2  | 3        | CLT2        | 2   | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9  | C091519                  | Tack       | VEPL/WPS/005 | ACC     | --      |  |
| INSPECTION CHECK  |                                |                      |   |                 |  |          |             |   |            |  | REMARKS                  |            |              |         |         |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                                |                      | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          |             | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |            | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                          |            |              |         |         |  |
|   |                                | VE QC                |   |                 |  |          |             | CLIENT QC/TPI   |            |  |                          |            |              |         |         |  |
| SIGNATURE   |                                |                      |   |                 |  |          |             |   |            |  |                          |            |              |         |         |  |
| NAME  |                                | SURAJ THAKUR         |   |                 |  |          |             |   |            |  |                          |            |              |         |         |  |
| DATE  |                                | 02/06/2025           |   |                 |  |          |             |   |            |  |                          |            |              |         |         |  |
| VE-DOC-04 REV.00  |                                |                      |   |                 |  |          |             |   |            |  |                          |            |              |         |         |  |