



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED**  
**GROUP OF COMPANIES**

**ULTRASONIC TEST REPORT (STRUCTURAL)**

**JOB DETAILS**

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/UT/11
PROJECT	SURYA-25	REPORT DATE	12/05/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	12/05/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE STANDARD	OK

**TEST DETAILS**

SURFACE CONDITION	OK	EXTENT OF EXAMINATION	OK
EXAMINATION STAGE	OK	EXAMINATION SURFACE	OK
TECHNIQUE	OK	BASIC CAL. BLOCK	OK
EQUIPMENT MODEL & MAKE	OK	REFERENCE BLOCK ID	OK
EQUIPMENT NO	OK	SCANNING SENSITIVITY LEVEL	OK
COUPLANT	OK	REF. SENSITIVITY LEVEL	OK

**CALIBRATION DETAILS**

SEARCH UNIT SR. NO.	OK	TEST RANGE	OK
MODEL	OK	REF DB	OK
WAVE MODE	OK	TRANS. CORR.	OK
FREQ	OK	REFERANGLE	--

**RESULT SUMMARY**

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	BE125-1	2	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	UC254X254X89	FILLET,CJP,BUTT	FCAW	W-106	14 MM	NRI	ACC	--

**NOTE**

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		12/05/2025	

VE-DOC-13 REV.00