



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT

CLIENT	SURAJ ROSHNI		PO/W.O. NO.	898989890000		REPORT NO.	VE/SURYA-25/STR/RT/2								
PROJECT	SURYA-25		PROCEDURE NO.	VEPL/DCM/ITP/001		REPORT DATE	21/03/2025								
SOURCE	Ir-192		FILM TYPE	D7		TEST DATE	21/03/2025								
STRENGHT	20 ci		SENSITIVITY	2%		DENSITY	2 to 4								
PENETRAMETER	ASTM 1B					FRONT	2		BACK	4					
ACCEPTANCE STANDARD	--														
RESULT SUMMARY															
SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	B3	10	ISMC300	SMAW	W-103	13.6 / 7.8 /	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	CRACK NSD	REJ
NOTE															
	VE QC (L-II/III)						CLIENT-QC / TPI								
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	21/03/2025														
VE-QA-FORMAT-07															