



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED  
GROUP OF COMPANIES**

**LIQUID PENETRANT TEST REPORT**

**JOB DETAILS**

<b>CLIENT</b>	PIYUSH ENTERPRISE	<b>REPORT NO.</b>	VE/PIYUSH BUILDING/STR/LPT/1
<b>PROJECT</b>	PIYUSH BUILDING	<b>REPORT DATE</b>	07/03/2025
<b>W.O. NO./CONTRACT NO</b>	9558569010	<b>TEST DATE</b>	07/03/2025
<b>PROCEDURE NO.</b>	PRS/3	<b>ACCEPTANCE CODE</b>	AWS D1.1

**TEST DETAILS**

Surface Condition	AS WELDED	Surface Temp.	AMBIENT
Examination Stage	FINAL WELDED	Technique	VISIBLE DYE
Lighting Equipment	MIN. 1076 LUX	Lighting Intensity	NATURAL, HANDLAMP
Extent of Examination %		10%	
<b>TYPE</b>	<b>MAKE</b>	<b>BATCH NO.</b>	<b>VALIDITY</b>
Penetrant : Solvent Removable	P-MET	PG 10 33774	JAN-25
Cleaner : Solvent Removable	P-MET	PH 03 49852	DEC-25
Developer : Solvent Removable	P-MET	PG 23 54268	APR-25

**RESULT SUMMARY**

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-1	1	ISMC150	FILLET,PJP	FCAW	W-166	9 / 5.4 /	NRI	ACC	--
2	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-2	1	ISMC150	FILLET,PJP	FCAW	W-165	// 6	NRI	ACC	--
3	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-3	1	ISMC150	FILLET,PJP	FCAW	W-129	9 / 5.4 /	NRI	ACC	--
4	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-4	1	ISMC150	FILLET,PJP	FCAW	S-AB13	9 / 5.4 /	NRI	ACC	--
5	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-5	1	ISMC150	FILLET,PJP	FCAW	W-129	// 6	NRI	ACC	--
6	TCE-13282A-CV-3066-ST-31020-ASS-FR5	FR5	FR5	1	ISA65X65X6	FILLET	FCAW	W-165	9 / 5.4 /	NRI	ACC	--
7	TCE-13282A-CV-3066-ST-31020-ASS-FR5	FR5	FR5	1	PLATE 8 MM	FILLET	FCAW	W-165	9 / 5.4 /	NRI	ACC	--
8	TCE-13282A-CV-3066-ST-31020-ASS-FR4	FR4	FR4	1	ISMC150	FILLET	FCAW	W-165	9 / 5.4 /	NRI	ACC	--
9	TCE-13282A-CV-3066-ST-31020-ASS-FR4	FR4	FR4	1	ISMC100	FILLET	FCAW	W-165	9 / 5.4 /	NRI	ACC	--

REMARKS	EXAMINED BY (LEVEL I / II)				VE-QC (LEVEL II / III)				WITNESSED/ APPROVED / REVIEWED BY		
									CLIENT-QC / TPI		
SIGNATURE											
NAME					SHIVANG DIWAKAR						
DATE					07/03/2025						

VE-STR-13