



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

LIQUID PENETRANT TEST REPORT

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/LPT/16
PROJECT	SURYA-25	REPORT DATE	03/04/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	03/04/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE CODE	AWS D1.1

TEST DETAILS

SURFACE CONDITION	AS WELDED	SURFACE TEMP.	AMBIENT
EXAMINATION STAGE	FINAL	TECHNIQUE	VISIBLE DYE
LIGHTING EQUIPMENT	MIN. 1076 LUX	LIGHTING INTENSITY	NATURAL
EXTENT OF EXAMINATION %	10%		
TYPE	MAKE	BATCH NO.	VALIDITY
PENETRANT : SOLVENT REMOVABLE	P-MET	HYU8989	MAY-25
CLEANER : SOLVENT REMOVABLE	P-MET	HYU8989	MAY-25
DEVELOPER : SOLVENT REMOVABLE	P-MET	HYU8989	MAY-25

RESULT SUMMARY

SR No.	REV	ASSEMBLY NUMBER	DRAWING NO.	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	0	VBR11	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	VBR11	1	ISA130X130X10	FILLET	FCAW	W-107	10 mm	NRI	ACC	--

REMARKS													
	EXAMINED BY (LEVEL I / II)			VE-QC (LEVEL II / III)			WITNESSED/ APPROVED / REVIEWED BY						
							CLIENT-QC / TPI						
SIGNATURE													
NAME				SHIVANG DIWAKAR									
DATE				03/04/2025									

VE-STR-13