



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/10
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	12/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 18:22				FINISH TIME- 21:22			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	12/05/2025	1	1	1	1	1	1	1	1

FINAL / TOP COATING

FINAL PAINT/SHADE	Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD	SPRAY	FINAL DATE	12/05/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns	TIME	1
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	01/05/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	Q9012232				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-1	1	300	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B2	0	B2	B2-1	50	300	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	300	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	300	ACC
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	300	ACC
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	5	300	ACC
7	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	300	ACC

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	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	12/05/2025				

VE-DOC-28 REV.00