


BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM
8. FOR GRATING/CHEQUERED PLATE ARRANGEMENT REFER TYP. SKETCH GIVEN BY AIL.

	<p>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chann GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</p>


CONSULTANT :
TECHIN PROCESS TECHNOLOGIES PVT. LTD.
 Unit No. 402-B, Universal Business Park, Chandivali
 Farm Road, Chandivali, Andheri-E, Mumbai-400072.

AIL PROJECT NO : PIN-084			
SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-PM1-CS12-002-FAB-2B27	1 OF 1	0