



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

<b>CLIENT</b>		GFCL EV Products Limited				<b>LOT NO.</b>		VE/HH-2700 TPA/STR/DNP/2					
<b>PROJECT</b>		HH-2700 TPA				<b>DISPATCH DATE</b>		30/05/2025					
<b>WO NO./PO NO.</b>		9252100056				<b>DISPATCH SITE</b>		DR INDIA-NEW SHOP					
<b>SR NO.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ASSEMBLY WEIGHT (Kg)</b>		<b>ASSEMBLY SURFACE AREA (sqm)</b>	<b>PAINT SYSTEM</b>		<b>REMARKS</b>		
1	1619-CS-STR-504-FD-1C13	0	1C13	E-2	1	905.68		11.18	GFL STRUCTURAL		--		
2	1619-CS-STR-504-FD-1C14	0	1C14	E-3	1	905.68		11.18	GFL STRUCTURAL		--		
3	1619-CS-STR-504-FD-2C13	0	2C13	E-2	1	2091.84		25.16	GFL STRUCTURAL		--		
4	1619-CS-STR-504-FD-1C35	0	1C35	C-2	1	927.17		11.66	GFL STRUCTURAL		--		
5	1619-CS-STR-504-FD-2C35	0	2C35	C-2	1	2076.33		24.8	GFL STRUCTURAL		--		
<b>PAINT MANUFACTURE</b>	<b>SURFACE PREPARATION</b>	<b>PROFILE REQUIREMENTS</b>	<b>SALT TEST REQUIREMENTS</b>	<b>PRIMER SHADE</b>	<b>PRIMER APP. METHODE</b>	<b>PRIMER DFT RANGE</b>	<b>MIO SHADE</b>	<b>MIO APP. METHODE</b>	<b>MIO DFT RANGE</b>	<b>FINAL SHADE</b>	<b>FINAL APP. METHODE</b>	<b>FINAL DFT RANGE</b>	<b>TOTAL DFT REQUIREMENTS</b>
ASIAN PPG	SA 2 1/2	40 - 70 Microns	Maximum 80 mg/m2	SIGMACOVER 620	SPRAY	150 Micron	SIGMACOVER 620	SPRAY	150 Micron	SIGMADUR 550 / SMOKE GREY (ISC 692)	SPRAY	50 Microns	350 Microns Minimum
<b>NOTE</b>													
<b>PREPARED BY</b>								<b>RECEIVED BY</b>					
<b>SIGNATURE</b>													
<b>NAME</b>								AJAY ODEDARA					
<b>DATE</b>								30/05/2025					

VE-DOC-22 REV.00