



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD					LOT NO.		VE/CORAL-2/STR/DNP/31				
PROJECT		CORAL-2					DISPATCH DATE		02/07/2025				
WO NO./PO NO.		4580584722					DISPATCH SITE		DR INDIA SHOP NEW PLOT-02				
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
1	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-1	1	222.92		0.448	SYSTEM-7 STR		--	
2	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-2	1	222.92		0.448	SYSTEM-7 STR		--	
3	PIN-084-TPT-PM4-CS11-002-B12		0	B12	A-B/8	1	71.08		2.163	SYSTEM-7 STR		--	
4	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/5	1	71.08		2.163	SYSTEM-7 STR		--	
5	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/4	1	71.08		2.163	SYSTEM-7 STR		--	
6	PIN-084-TPT-PM4-CS11-002-B15		0	B15	A-B/9	1	71.08		2.163	SYSTEM-7 STR		--	
7	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/2	1	71.08		2.163	SYSTEM-7 STR		--	
8	PIN-084-TPT-PM4-CS11-002-B24		0	B24	A-B/10	1	50.730000000000004		1.625	SYSTEM-7 STR		--	
9	PIN-084-TPT-PM4-CS11-002-B25		0	B25	C/<1	1	106.72		2.679	SYSTEM-7 STR		--	
10	PIN-084-TPT-PM4-CS11-002-B27		0	B27	C-D/1	1	68.94		2.086	SYSTEM-7 STR		--	
Count ASSEMBLY Number	10												
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
NOTE													

	PREPARED BY	RECEIVED BY
SIGNATURE		
NAME	RAHUL PRAJAPATI	
DATE	02/07/2025	
VE-DOC-22 REV.00		



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CLIENT	AARTI INDUSTRIES LTD					LOT NO.	VE/CORAL-2/STR/DNP/31		
PROJECT	CORAL-2					DISPATCH DATE	02/07/2025		
WO NO./PO NO.	4580584722					DISPATCH SITE	DR INDIA SHOP NEW PLOT-02		
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
11	PIN-084-TPT-PM4-CS11-002-B28	0	B28	C-D/3	1	68.94	2.086	SYSTEM-7 STR	--
12	PIN-084-TPT-PM4-CS11-002-B32	0	B32	C-D/6	1	95.25	2.37	SYSTEM-7 STR	--
13	PIN-084-TPT-PM4-CS11-002-B37	0	B37	C-D/7	1	96.33	2.406	SYSTEM-7 STR	--
14	PIN-084-TPT-PM4-CS11-002-C1	0	C1	A/10	1	612.6	14.078	SYSTEM-7 STR	--
15	PIN-084-TPT-PM4-CS11-002-C3	0	C3	C-D/6	1	261.12	5.852	SYSTEM-7 STR	--
16	PIN-084-TPT-PM4-CS11-002-C2	0	C2	A/11	1	602.87	13.753	SYSTEM-7 STR	--
17	PIN-084-TPT-PM4-CS11-002-C4	0	C4	C-D/7	1	339.15999999999997	7.637	SYSTEM-7 STR	--
18	PIN-084-TPT-PM4-CS11-002-C5	0	C5	C/<1	1	241.35	5.481	SYSTEM-7 STR	--
19	PIN-084-TPT-PM4-CS11-002-C6	0	C6	A-B/7	1	350.23	7.93	SYSTEM-7 STR	--
20	PIN-084-TPT-PM4-CS11-002-C21	0	C21	A-B/8	1	350.23	7.93	SYSTEM-7 STR	--

Count ASSEMBLY Number	10												
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS				
21	PIN-084-TPT-PM4-CS11-002-C22	0	C22	A-B/9	1	341.46	7.686	SYSTEM-7 STR	--				
22	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/3	1	263.41	5.901	SYSTEM-7 STR	--				
23	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/2	1	263.41	5.901	SYSTEM-7 STR	--				
24	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/1	1	263.41	5.901	SYSTEM-7 STR	--				
25	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/5	1	263.41	5.901	SYSTEM-7 STR	--				

26	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/4	1	263.41	5.901	SYSTEM-7 STR		--			
27	PIN-084-TPT-PM4-CS11-002-B7	0	B7	A-B/7	1	68.94	2.086	SYSTEM-7 STR		--			
28	PIN-084-TPT-PM4-CS11-002-B21	0	B21	A-B/11	1	52.690000000000005	1.658	SYSTEM-7 STR		--			
Count ASSEMBLY Number	8												
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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