



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/8			
WO NO./PO NO.		9252100056									DATE :	02/06/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	M604	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
2	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL57	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
3	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
4	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL103	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
5	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL109	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
6	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
7	1619-CS-STR-504-FD-2C27	0	1 OF 1	2C27	D-5	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		ANISH KUMAR													
DATE		02/06/2025													

VE-DOC-04 REV.00



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8	1619-CS-STR-504-FD-2C28	0	1 OF 1	2C28	D-6	1	M605	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-2C28	0	1 OF 1	2C28	D-6	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-2C28	0	1 OF 1	2C28	D-6	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	M606	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	3515771	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL53	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC						CLIENT QC/TPI							
SIGNATURE															
NAME		ANISH KUMAR													
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15	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL174	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-2C38	0	1 OF 1	2C38	C-5	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-2C39	0	1 OF 1	2C39	C-6	1	M608	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-2C39	0	1 OF 1	2C39	C-6	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-2C39	0	1 OF 1	2C39	C-6	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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