



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

CLIENT		SURAJ ROSHNI				LOT NO.		VE/SURYA-25/STR/DNP/16									
PROJECT		SURYA-25				DISPATCH DATE		13/05/2025									
WO NO./PO NO.		898989890000				DISPATCH SITE		DR INDIA									
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)		PAINT SYSTEM		REMARKS				
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR7A		0	VBR7A	VBR7-1	3	50.900999999999996		36		FABRICATED BEAM		--				
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR7A		0	VBR7A	VBR7-2	2	33.934		24		FABRICATED BEAM		--				
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS				
AKZONOBEL INDIA	SA 2 1/2	40 - 75 microns	Maximum 50 mg/m2	Interzinc 22 / Gray	SPRAY	50 Microns	Intergard 475HS / Light gray	SPRAY	200 microns (Including Primer : 300 microns)	Interthane 990 / RAL 7012 Dark Admiralty Gray	SPRAY	60 Microns	Minimum 360 micron				
NOTE																	
		PREPARED BY						RECEIVED BY									
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		13/05/2025															

VE-DOC-22 REV.00