



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/2
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:30				FINISH TIME- 11:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	01/06/2025	31.3	26.2	70.2	32.2	39.2	27	60.6	36.1

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD	SPRAY	MIO DATE	01/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	150 Micron	HARD DRY TIME	6 HOURS
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE	26/04/2025	SHELF LIFE	36 MONTHS

PAINT BATCH NO. (HARDNER)	'0537500151		
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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						MIO	
1	1619-CS-STR-504-FD-1C14	0	1C14	E-3	1	300-350	ACC
2	1619-CS-STR-504-FD-1C35	0	1C35	C-2	1	325-345	ACC
3	1619-CS-STR-504-FD-2C13	0	2C13	E-2	1	300-345	ACC
4	1619-CS-STR-504-FD-2C35	0	2C35	C-2	1	315-320	ACC

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	VISHAL QC	CLIENT / TPIA
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SIGN		
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NAME	BIRENDRA KUMAR	
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DATE	02/06/2025	
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VE-DOC-26 REV.00