



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/2				
WO NO./PO NO.		9252100056									DATE :	24/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--	
2	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
3	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
4	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--	
5	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
6	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
7	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK												REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		HARDIK PRAJAPATI														
DATE		24/05/2025														
VE-DOC-04 REV.00																



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8	1619-CS-STR-504-FD-1C24	0	1 OF 1	1C24	D-2	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
9	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--		
10	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
11	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
12	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
13	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
14	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC								CLIENT QC/TPI								
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15	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
16	1619-CS-STR-504-FD-1C26	0	1 OF 1	1C26	D-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
17	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--		
18	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--		
19	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
20	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--		
21	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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22	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-1C25	0	1 OF 1	1C25	D-3	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK						REMARKS								
<input type="checkbox"/> DIR & ORIENTATION	<input type="checkbox"/> W.E.P AS PER WPS	<input type="checkbox"/> DIMENSIONS	<input type="checkbox"/> SQUARENESS	<input type="checkbox"/> OFFSET	<input type="checkbox"/> FLANGE STRADLING	<input type="checkbox"/> EREC. COORDINATES	<input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> ARC STRIKE	<input type="checkbox"/> SLOPE	<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS	<input type="checkbox"/> EREC. VERTICALITY	<input type="checkbox"/> PRESERVATION	<input type="checkbox"/> VISUAL	

	VE QC	CLIENT QC/TPI
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