



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/6
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	04/04/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 17:33				FINISH TIME- 19:33			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	04/04/2025	30	25	60	30	32	26	66	32

FINAL / TOP COATING

FINAL PAINT/SHADE		Interthane 990 / RAL 7012 Dark Admiralty Gray		APP. METHOD		SPRAY	FINAL DATE	04/04/2025						
PAINT MANUFACTURER		AKZONOBEL INDIA		DFT RANGE		60 Microns	TIME	1 HOUR						
PAINT BATCH NO. (BASE)		Q9012233		MANUFACTURE DATE		15/03/2025	SHELF LIFE	1 YEAR						
PAINT BATCH NO. (HARDNER)		AKI8911												
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT		ACC/REJ						
						FINAL / TOP COAT								
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	2	400 - 410		ACC						
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	2	400 - 410		ACC						
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	2	400 - 410		ACC						
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	400 - 410		ACC						
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	400 - 410		ACC						
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	400 - 410		ACC						
NOTE	--													
	VISHAL QC				CLIENT / TPIA									
SIGN														
NAME	SHIVANG DIWAKAR													
DATE	04/04/2025													

VE-STR-16E