



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES



FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT	Linde Engineering India Limited			PROJECT	Panipat_HGU				REPORT NO.	VE/Panipat_HGU/STR/FIT_UP/2									
WO NO./PO NO.	2910A70M			PROJECT PO NO.	2910A70M				Date :	03/12/2024									
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(Nos)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS					
1	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	1	1 OF 1	124SX-S1-BE125	B1/4-4A	124SX-S1-BE9	1	NPB400X180X57.38	VE/Panipat_HGU/STR/IMIR/10	AWE4567	--	VEPL/WPS/006	ACC	CJP					
2	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	1	1 OF 1	124SX-S1-BE125	B1/4-4A	124SX-S1-P1546	2	PLATE 10 MM	VE/Panipat_HGU/STR/IMIR/8	ADE3456	--	VEPL/WPS/006	ACC	FILLET					
3	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	1	1 OF 1	124SX-S1-BE125	B1/4-4A	124SX-S1-P950	2	PLATE 12 MM	VE/Panipat_HGU/STR/IMIR/9	SD5678	--	VEPL/WPS/006	ACC	FILLET					
INSPECTION CHECK										REMARKS									
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL										
		VE QC						CLIENT QC/TPI											
SIGNATURE																			
NAME	SHIVANG DIWAKAR																		
DATE	03/12/2024																		

VE-STR-10



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1	&VHS-(124SX-SS1)-N-ZP 2012.BE180 (EN)	3	1 OF 1	124SX-S1-BE180	A-B/1-2	124SX-S1-BE17	1	UC254X254X73	VE/Panipat_HGU/STR/IMIR/3	ASD345611	--	VEPL/WPS/006	ACC	--					
2	&VHS-(124SX-SS1)-N-ZP 2012.BE180 (EN)	3	1 OF 1	124SX-S1-BE180	A-B/1-2	124SX-S1-P847	2	PLATE 12 MM	VE/Panipat_HGU/STR/IMIR/9	SD5678	--	VEPL/WPS/006	ACC	--					
INSPECTION CHECK										REMARKS									
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL										
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