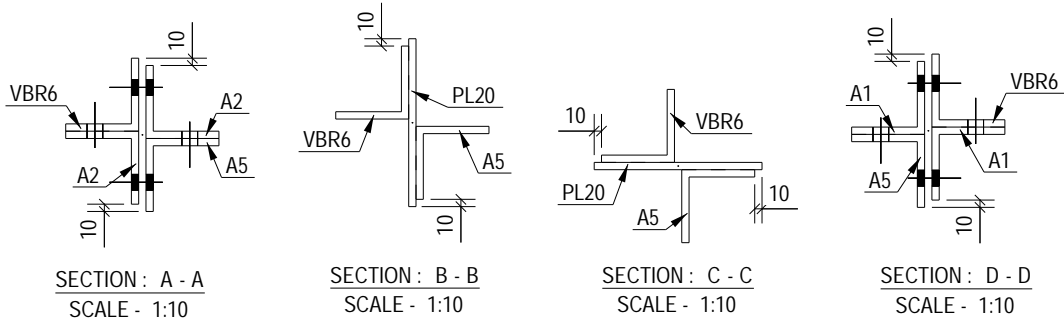
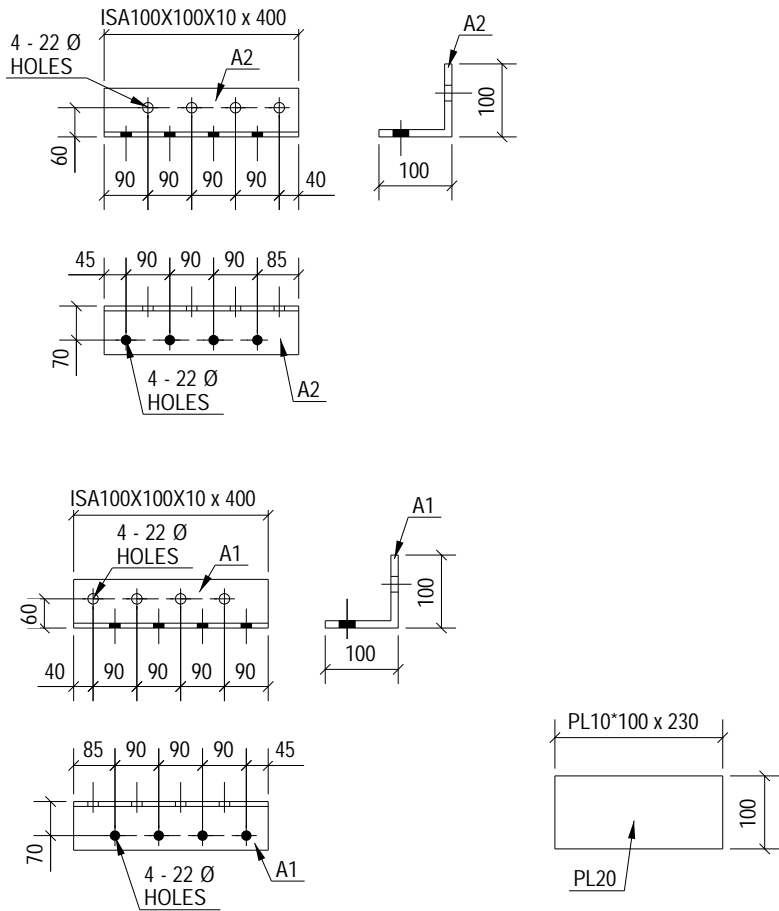
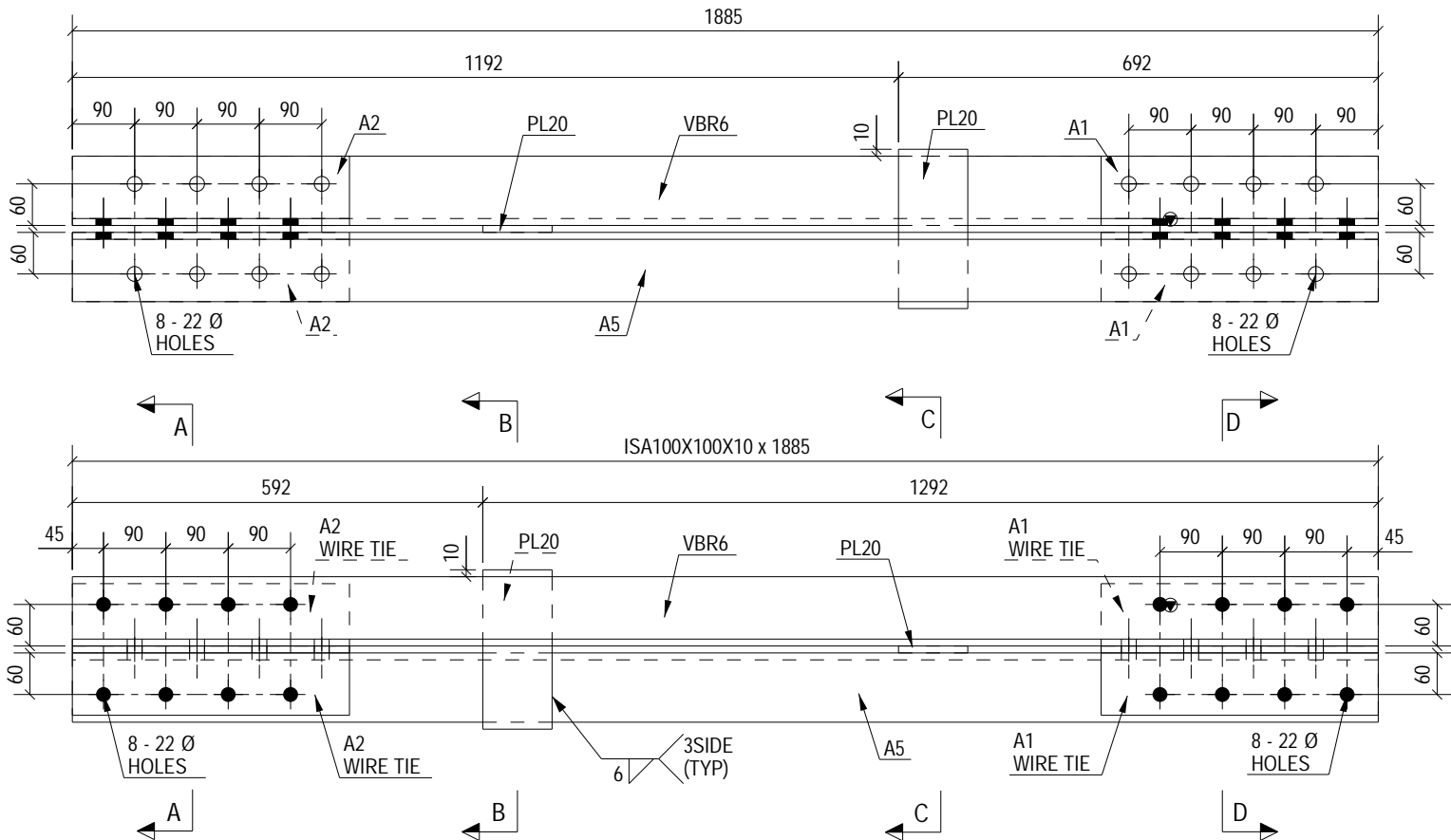





MARK NO.	GRID LOCATION	
VBR6	B-C/1	+6.280
VBR6	B-C/2	+6.280
VBR6	B-C/3	+6.280
VBR6	B-C/4	+6.280
VBR6	B-C/5	+6.280
VBR6	B-C/6	+6.280
VBR6	B-C/7	+6.280
VBR6	B-C/8	+6.280
VBR6	B-C/9	+6.280
VBR6	B-C/10	+6.280
VBR6	B-C/11	+6.280

BOLT LIST FOR ASSEMBLY MKD' VBR6				
Dia.	Grade	Length(mm)	No.	
M20	8.8XOX	50	176	
M20	8.8XOX	60	176	

BILL OF MATERIALS								
ASSEMBLY MK'D : VBR6				ASSY QTY : 11				
Item Mark	Qty./ Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR6	1	ISA100X100X10	14.90	1885	28.11	11	309.24	IS2062
A1	2	ISA100X100X10	14.90	400	5.97	22	131.25	IS2062
A2	2	ISA100X100X10	14.90	400	5.97	22	131.25	IS2062
A5	1	ISA100X100X10	14.90	1885	28.11	11	309.24	IS2062
PL20	2	PL10*100	78.50	230	1.81	22	39.72	IS2062
Total							920.71	



1	0	ISSUED FOR FABRICATION	AC	RP	04.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
<div><div></div><div>CLIENT:- NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ</div></div>					
<div><div></div><div>FABRICATOR :- VRISHAL ENGINEERING PVT LTD DAHEJ</div></div>			<div><div></div><div>DETAILING CONSULTANTS:- T ENGINEERING CONSULTANTS PVT LTD VADODARA</div></div>		
PROJECT NAME		ROTARY KILN SHED_PIPERACK			
DRAWING TITLE		ASSEMBLY DRAWING OF VBR6		SHEET No:- 1 OF 1	
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED		JOB No:- -	
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED		SCALE:- AS SHOWN	
DRAWING No		TCE-13282A-CV-2026-ST-30306-ASS-VBR6		REV. No:- 0	
				SHT SIZE:- A3	

11 REQ'D AS DRAWN MARKED No. Nos. VBR6