



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/38						
WO NO./PO NO.		4580584722								Date :		04/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-084-TPT-PM1-CS12-002-1SC4	0	1SC4	1SC4-1	1	M141	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
2	PIN-084-TPT-PM1-CS12-002-1SC4	0	1SC4	1SC4-1	1	P23	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
3	PIN-084-TPT-PM1-CS12-002-1SC4	0	1SC4	1SC4-1	1	P40	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
4	PIN-084-TPT-PM1-CS12-002-1SC4	0	1SC4	1SC4-1	1	P39	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-216	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
5	PIN-084-TPT-PM1-CS12-002-1SC3	0	1SC3	1SC3	2	P51	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		04/06/2025															
VE-DOC-05 REV.00																	



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6	PIN-084-TPT-PM1-CS12-002-1SC3	0	1SC3	1SC3	2	P50	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
7	PIN-084-TPT-PM1-CS12-002-1SC3	0	1SC3	1SC3	2	M145	1	ISMB150	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
8	PIN-084-TPT-PM1-CS12-002-1SC2	0	1SC2	1SC2-1	1	P51	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
9	PIN-084-TPT-PM1-CS12-002-1SC2	0	1SC2	1SC2-1	1	M143	1	ISMB150	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
10	PIN-084-TPT-PM1-CS12-002-1SC2	0	1SC2	1SC2-1	1	P50	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	W-162	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	PIN-084-TPT-PM1-CS12-002-1SC1	0	1SC1	1SC1-1	1	M142	1	ISMB150	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
12	PIN-084-TPT-PM1-CS12-002-1SC1	0	1SC1	1SC1-1	1	P47	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
13	PIN-084-TPT-PM1-CS12-002-1SC1	0	1SC1	1SC1-1	1	P48	2	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
14	PIN-084-TPT-PM1-CS12-002-1SC1	0	1SC1	1SC1-1	1	P49	1	12 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/38	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
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