



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT	SURAJ ROSHNI			PROJECT	SURYA-25			REPORT NO.	VE/SURYA-25/STR/WV/29								
WO NO./PO NO.		898989890000						Date :	13/05/2025								
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	1HR1	0	1HR1	1HR1-1	4	1HR1	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
2	1HR1	0	1HR1	1HR1-1	4	PL654	1	PLT 6 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
3	1HR1	0	1HR1	1HR1-1	4	R160	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
4	1HR1	0	1HR1	1HR1-1	4	R186	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
5	1HR1	0	1HR1	1HR1-1	4	R199	2	TS40NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC							CLIENT QC/TPI								
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		13/05/2025															
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6	1HR1	0	1HR1	1HR1-1	4	R201	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
7	1HR1	0	1HR1	1HR1-1	4	R213	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
8	1HR1	0	1HR1	1HR1-1	4	R214	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
9	1HR1	0	1HR1	1HR1-2	3	1HR1	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
10	1HR1	0	1HR1	1HR1-2	3	PL654	1	PLT 6 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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11	1HR1	0	1HR1	1HR1-2	3	R160	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
12	1HR1	0	1HR1	1HR1-2	3	R186	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
13	1HR1	0	1HR1	1HR1-2	3	R199	2	TS40NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
14	1HR1	0	1HR1	1HR1-2	3	R201	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
15	1HR1	0	1HR1	1HR1-2	3	R213	1	TS32NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
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16	1HR1	0	1HR1	1HR1-2	3	R214	1	TS25NB3.2	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/25	ACC	--			
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