



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	--	PROJECT	--	REPORT NO.	VE/SURYA-25/STR/SP/OFFER/26
WO/PO NO	--	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	29/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 13:12				FINISH TIME - 13:12			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	29/10/2025	33	33	33	33	33	33	33	33
Primer Application	29/10/2025	33	33	33	33	33	33	33	33

SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	1
PAINT SYSTEM NO.	FABRICATED BEAM			BLASTING DATE	29/10/2025

SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	40 - 75 microns				
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	29/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	50 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	4234	MANUFACTURE DATE	29/10/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	4343				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	354	-	53	434d	411	--

NOTE	--
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	29/10/2025

VE-DOC-23 REV.00