



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

| | | | | | |
|----------|----------------------|---------------|-----------------------------------|------------|--------------------------|
| CLIENT | AARTI INDUSTRIES LTD | PROJECT | OSBL | REPORT NO. | VE/OSBL/STR/SP/OFFER/148 |
| WO/PO NO | 3180000344 | PROCEDURE NO. | VEPL/AIL-J/ZONE-4/PROJECT/QSI-009 | OFFER DATE | 14/10/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 12:23 | | | | FINISH TIME - 14:03 | | | |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 14/10/2025 | 75 | 47 | 75 | 83 | 77 | 38 | 83 | 19 |
| Primer Application | 14/10/2025 | 3 | 94 | 74 | 81 | 100 | 28 | 76 | 1 |

SURFACE CONDITION

| | | | | | |
|------------------|---------------------|-----------------|---------------------|------------------|---------------------|
| ORIGINAL STATUS | Temporibus sint vol | METAL CONDITION | Laboriosam pariatur | METAL RUST GRADE | Fugiat quas eveniet |
| PAINT SYSTEM NO. | SYSTEM-7 STR | | | BLASTING DATE | 14/10/2025 |

SURFACE PREPARATION

| | | | | | |
|-----------------------------|----------------------|--------------------|------------------|---------------|----------------------|
| BLASTING METHOD | Excepteur ad recusam | PREP. STANDARD | SA 2 1/2 | ABRASIVE TYPE | Perferendis molestia |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | | | | |
| DUST LEVEL | Eiusmod labore cum p | SALT TEST REQUIRED | Maximum 50 mg/m2 | | |

PRIMER COATING

| | | | | | |
|---------------------------|-----------------|------------------|------------|---------------|----------------------|
| PRIMER PAINT/SHADE | INTERZINC 78I | APP. METHOD | SPRAY | PRIMER DATE | 14/10/2025 |
| PAINT MANUFACTURER | AKZONOBEL INDIA | DFT RANGE | 70 Microns | HARD DRY TIME | 5 |
| PAINT BATCH NO. (BASE) | 645 | MANUFACTURE DATE | 22/11/1975 | SHELF LIFE | Voluptates voluptate |
| PAINT BATCH NO. (HARDNER) | 565767 | | | | |

| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | REMARKS |
|---------|-----------------------------------|-----|-----------------|-------------|----------|---------|
| 1 | PIN-087-TPT-CM1-CS11-132-FAB -B32 | 0 | FAB -B32 | FAB -B32 | 1 | -- |

| | |
|------|----------------------|
| NOTE | Omnis architecto ips |
| | OFFERED BY |
| SIGN | |
| NAME | HARDIK PRAJAPATI |
| DATE | 14/10/2025 |

VE-DOC-23 REV.00