

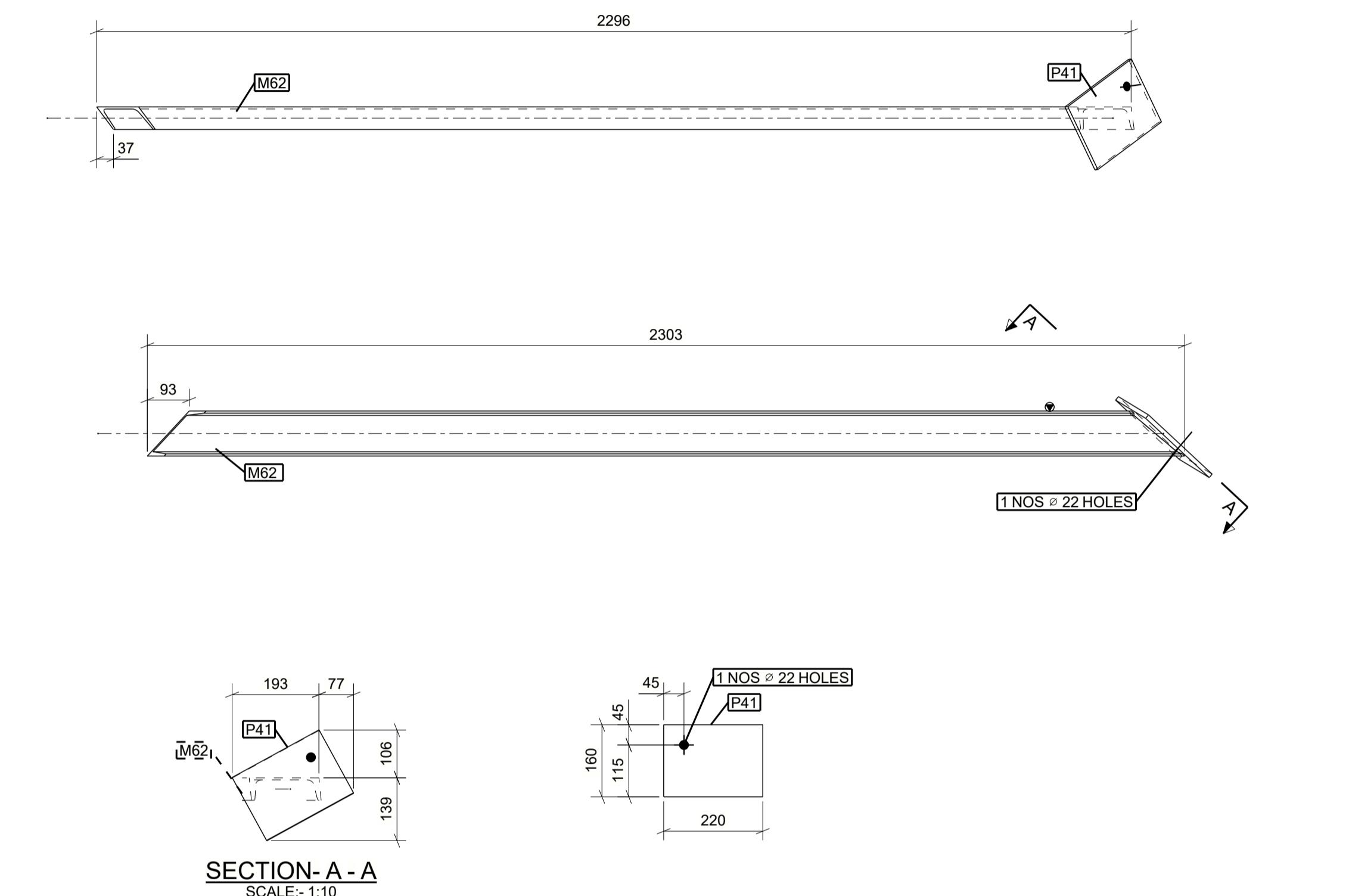
W.G. NO. : M-084-TPT-PM4-CS11-002-FAB-VB2
GRID LOCATION (TABLE -1)

4	15	16			
LIST FOR ONE ASSEMBLY MK'D VB2- 2 NOS.Required					
DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
MC100	IS2062	2303	1	21.15	21.153
T10*160	IS2062	220	1	2.76	2.763
TOTAL FOR ONE ASSEMBLY IN Kg			=	23.917	
TOTAL FOR 2 ASSEMBLIES IN Kg			=	47.832	

BOLT LIST FOR ONE ASSEMBLY

Type	Size	Length (mm)	Qty
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BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty



2

- ENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
OTHERWISE NOTED.
STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
CRETE GRADE SHALL BE M30.

WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
LESS NOTED OTHERWISE.

IS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

CG POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
GAUGE LINES FOR BOLTED CONSTRUCTION.

CG THICKNESS TO BE 25 MM

DATE	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chan GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
IO : PJ-3014				
NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE				
TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA				
CT NO : PIN-084				
DWG NO.			SHEET	REV NO
084-TPT-PM4-CS11-002-FAB-VB2			1 OF 1	0

ISSUED FOR CONSTRUCTION	SKJ
DESCRIPTION	DRAWN.
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e : www.aarti-industries.com

SULTANT :
AHIN PROCESS TECHNOLOGIES PVT. LTD.
402 B, Universal Business Park, Chembur, Mumbai - 400013.

402-B, Universal Business
Road, Chembur, Andheri

**3014
-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE
ELEVATION DRAWING OF PIPERACK SHELF & STAIRCASE OF PROCESS PAD AREA**

EXPLANATION DRAWING OF PIPERACK, SHED & STAIRCASE OF PROCESS PAD AREA

-084

DWG NO. SHEET REV NO
M4-CS11-002-FAB-VB2 1 OF 1 0

2-VERTICAL BRACINGS MARKED AS VB2