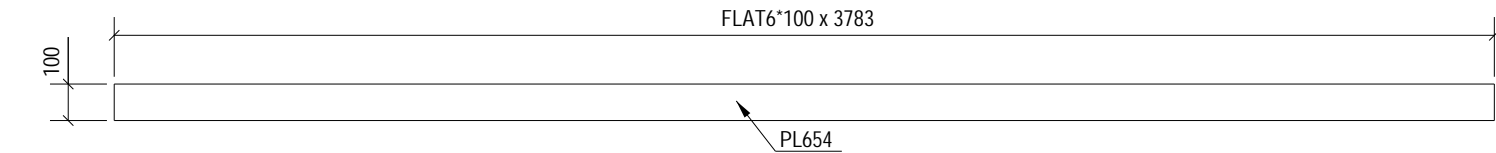
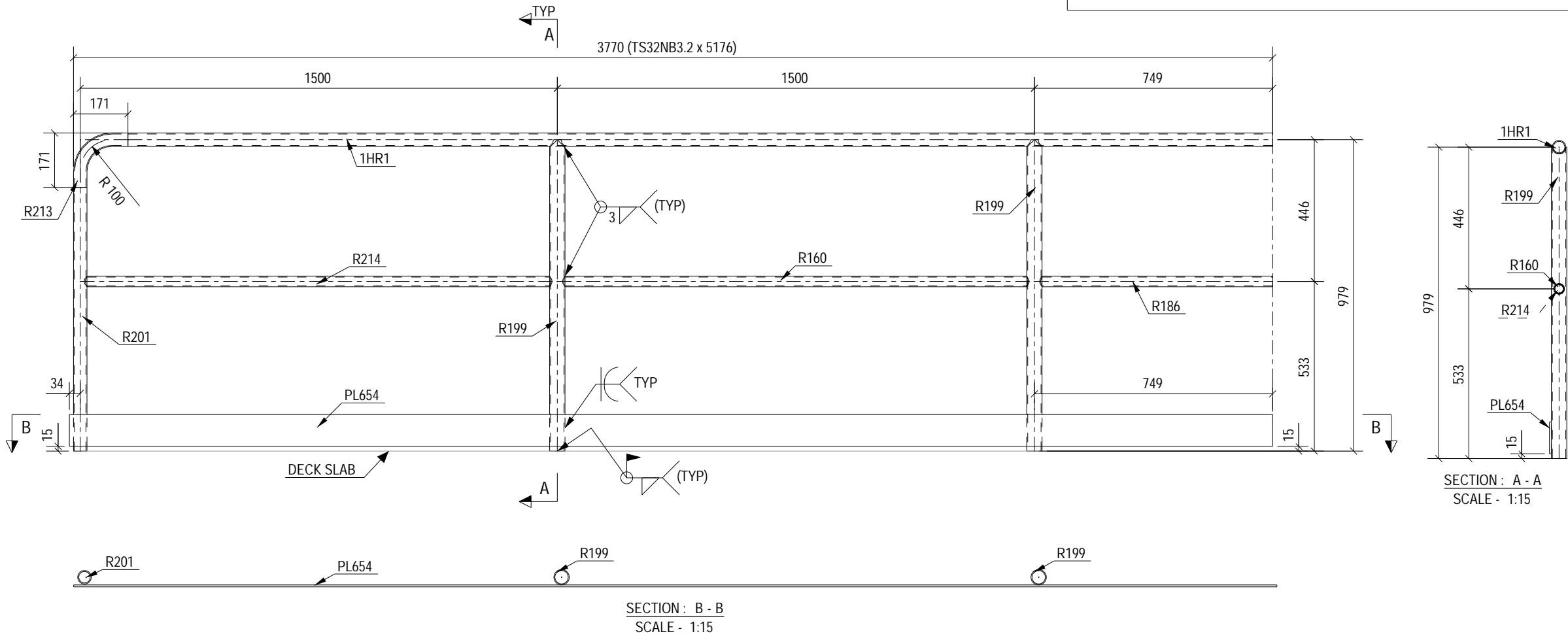





MARK NO.	GRID LOCATION	
1HR1	A-B/1	+7.500
1HR1	A/2-1	+7.500
1HR1	A/3-2	+7.500
1HR1	B-C/1	+7.500
1HR1	C-D/1	+7.500
1HR1	C-D/3	+7.500
1HR1	D/3-2	+7.500

BOLT LIST FOR ASSEMBLY MKD' 1HR1				
Dia.	Grade	Length(mm)	No.	

BILL OF MATERIALS									
ASSEMBLY MK'D : 1HR1					ASSY QTY : 7				
Item Mark	Qty./ Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material	
1HR1	1	TS32NB3.2	3.01	3599	11.13	7	77.92	IS2062	
PL654	1	FLAT6*100	47.10	3783	17.82	7	124.73	IS2062	
R160	1	TS25NB3.2	2.41	1468	3.53	7	24.68	IS2062	
R186	1	TS25NB3.2	2.41	733	1.76	7	12.32	IS2062	
R199	2	TS40NB3.2	3.56	979	3.48	14	48.74	IS2062	
R201	1	TS32NB3.2	3.01	829	2.56	7	17.95	IS2062	
R213	1	TS32NB3.2	3.01	224	0.69	7	4.84	IS2062	
R214	1	TS25NB3.2	2.41	1472	3.54	7	24.75	IS2062	
Total							335.94		



7 REQ'D AS DRAWN MARKED No. Nos. 1HR1

1	0	ISSUED FOR FABRICATION	RT	SP	28.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
		CLIENT:- NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ			
		FABRICATOR :- VRISHAL ENGINEERING PVT LTD DAHEJ	 DETAILING CONSULTANTS:- T ENGINEERING CONSULTANTS PVT LTD VADODARA		
PROJECT NAME		TECHNICAL BUILDING FOR AHF			
DRAWING TITLE		ASSEMBLY DRAWING OF 1HR1	SHEET No:- 1 OF 1		
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED	JOB No:- -		
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN		SHT SIZE:- A3
DRAWING No		TCE-13282A-CV-2026-ST-30103-ASS-1HR1	REV. No:- 0		