



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-25		REPORT NO.		VE/SURYA-25/STR/WV/9					
WO NO./PO NO.		898989890000		PROJECT PO NO.		898989890000		Date :		19/03/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	B4	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/6	ACC	--
2	TCE-13282A-CV-2026-ST-30306-ASS-B5	0	B5	B5	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/6	ACC	--
3	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	B4	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/6	ACC	--
4	TCE-13282A-CV-2026-ST-30306-ASS-B4	0	B4	B4	2	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/6	ACC	--

QC CHECK SHEET

CHECKED ✓ ✗ NOT APPLICABLE

DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK						VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS	<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING			

VE QC

CLIENT QC/TPI

SIGNATURE		
NAME	SHIVANG DIWAKAR	
DATE	19/03/2025	

VE-STR-28A