



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/FINAL-PAINT/4
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	04/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 18:30				FINISH TIME- 19:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	03/06/2025	36.2	26.5	66.3	33.6	32.6	27.3	74	33.2

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 / SMOKE GREY (ISC 692)	APP. METHOD	SPRAY	FINAL DATE	03/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	50 Microns	TIME	3 HOURS
PAINT BATCH NO. (BASE)	'0537500190	MANUFACTURE DATE	19/04/2025	SHELF LIFE	36 MONTHS
PAINT BATCH NO. (HARDNER)	'0537500190				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	1619-CS-STR-504-FD-1C24	0	1C24	D-2	1	350-365	ACC
2	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	355-370	ACC
3	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	365-375	ACC
4	1619-CS-STR-504-FD-1C37	0	1C37	C-4	1	362-365	ACC
5	1619-CS-STR-504-FD-2C24	0	2C24	D-2	1	355-365	ACC
6	1619-CS-STR-504-FD-2C25	0	2C25	D-3	1	350-355	ACC
7	1619-CS-STR-504-FD-2C26	0	2C26	D-4	1	355-360	ACC
8	1619-CS-STR-504-FD-2C37	0	2C37	C-4	1	360-375	ACC

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	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	BIRENDRA KUMAR				
DATE	04/06/2025				

VE-DOC-28 REV.00