



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		SURAJ ROSHNI		<b>PROJECT</b>		SURYA-25		<b>REPORT NO.</b>		VE/SURYA-25/STR/WV/18							
<b>WO NO./PO NO.</b>		898989890000		<b>PROJECT PO NO.</b>		898989890000		<b>Date :</b>		31/03/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	VBR9	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A70	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A71	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A72	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	PL116	6	PLT 12 MM	CJP	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	3	VBR6	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		31/03/2025															

VE-STR-28A



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7	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	3	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	3	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	3	A5	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	3	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	VBR6	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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13	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	A5	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
15	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
16	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	VBR5	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
17	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
18	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/18	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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19	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	A7	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/18	ACC	--
20	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/18	ACC	--
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