



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                               | AARTI INDUSTRIES LTD  |                 |  | <b>PROJECT</b> |  | CORAL-2       |  |              | <b>REPORT NO.</b>   |                 | VE/CORAL-2/STR/WV/17   |                          |   |         |   |  |
|---|-------------------------------|---|-----------------|--|----------------|--|---------------|--|--------------|---|-----------------|--|--------------------------|---|---------|---|--|
| <b>WO NO./PO NO.</b>  |                               | 4580584722  |                 |  |                |  |               |  |              | <b>Date :</b>   |                 | 02/06/2025   |                          |   |         |   |  |
| SR No.  | DRAWING NO.                   | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY       | ITEM NUMBER  | ITEM QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS | WELDER NO.   | FIT-UP REPORT NO.        | ACC/REJ   | REMARKS |   |  |
| 1   | PIN-084-TPT-PM1-CS12-002-1B27 | 0   | 1B27            | 1B27-1   | 1              | CLT6   | 4             | ISA90X90X8   | Tack         | VEPL/WPS/005  | SMAW            | W-164  | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| 2   | PIN-084-TPT-PM1-CS12-002-1B27 | 0   | 1B27            | 1B27-1   | 1              | M41  | 1             | NPB300X150X49.32   | FILLET       | VEPL/WPS/006  | FCAW            | WIS-02   | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| 3   | PIN-084-TPT-PM1-CS12-002-1B27 | 0   | 1B27            | 1B27-1   | 1              | P52  | 1             | 16 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | WIS-02   | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| 4   | PIN-084-TPT-PM1-CS12-002-1B27 | 0   | 1B27            | 1B27-1   | 1              | P54  | 2             | 12 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | WIS-02   | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| 5   | PIN-084-TPT-PM1-CS12-002-1B30 | 0   | 1B30            | 1B30-1   | 4              | M27  | 1             | NPB300X150X49.32   | FILLET       | VEPL/WPS/006  | FCAW            | WIS-02   | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| <b>QC CHECK SHEET</b>   |                               | <b>CHECKED    ✓    ✗    NOT APPLICABLE</b>                                |                 |  |                |  |               |  |              |   |                 |  |                          |   |         |   |  |
| <b>DOCUMENT VERIFICATION</b>  |                               | <b>MARKING VERIFICATION CHECK</b>   |                 | <b>WELD SURFACE DEFECT CHECK</b>                                       |                |  |               |  |              |   |                 | <b>VISUAL CHECK</b>  |                          |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                               | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |                | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                               | <b>VE QC</b>  |                 |  |                |  |               |  |              | <b>CLIENT QC/TPI</b>  |                 |  |                          |   |         |   |  |
| SIGNATURE   |                               |   |                 |  |                |  |               |  |              |   |                 |  |                          |   |         |   |  |
| NAME  |                               | SURAJ THAKUR  |                 |  |                |  |               |  |              |   |                 |  |                          |   |         |   |  |
| DATE  |                               | 02/06/2025  |                 |  |                |  |               |  |              |   |                 |  |                          |   |         |   |  |
| VE-DOC-05 REV.00  |                               |   |                 |  |                |  |               |  |              |   |                 |  |                          |   |         |   |  |



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| 6   | PIN-084-TPT-PM1-CS12-002-1B30 | 0   | 1B30            | 1B30-1   | 4        | P1   | 6             | 10 MM PLATE  | FILLET       | VEPL/WPS/006  | FCAW            | WIS-02   | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| 7   | PIN-084-TPT-PM1-CS12-002-1B30 | 0   | 1B30            | 1B30-1   | 4        | P74  | 2             | 10 MM PLATE  | Tack         | VEPL/WPS/005  | SMAW            | W-164  | VE/CORAL-2/STR/FIT_UP/20 | ACC   | --      |   |  |
| QC CHECK SHEET  |                               | CHECKED    ✓    ✗    NOT APPLICABLE                                       |                 |  |          |  |               |  |              |   |                 |  |                          |   |         |   |  |
| DOCUMENT VERIFICATION   |                               | MARKING VERIFICATION CHECK  |                 | WELD SURFACE DEFECT CHECK  |          |  |               |  |              |   |                 | VISUAL CHECK   |                          |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                               | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |               | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                          | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                               | VE QC   |                 |  |          |  |               |  |              | CLIENT QC/TPI   |                 |  |                          |   |         |   |  |
| SIGNATURE   |                               |   |                 |  |          |  |               |  |              |   |                 |  |                          |   |         |   |  |
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