



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/158
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/WB-002	OFFER DATE	15/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 02:24				FINISH TIME- 14:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	14/10/2025	77	17	25	58	46	99	8	39
Primer Application	14/10/2025	85	47	96	9	15	92	12	96

SURFACE CONDITION

ORIGINAL STATUS	Anim sint quas aliqui	METAL CONDITION	Adipiscing error es	METAL RUST GRADE	Animi inventore et
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	14/10/2025

SURFACE PREPARATION

BLASTING METHOD	Laborum dignissimos	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Cupiditate aliquip e
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	42		
DUST LEVEL	Qui excepturi quas e	SALT TEST REQUIRED	Maximum 50 mg/m ²	SALT TEST READING	35

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	14/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	Sit minus optio eu
PAINT BATCH NO. (BASE)	978867	MANUFACTURE DATE	16/12/1998	SHELF LIFE	Nobis eveniet simil
PAINT BATCH NO. (HARDNER)	435645				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	PIN-087-TPT-CM1-CS11-132-FAB-B3	0	FAB-B3	FAB-B3	1	798465	ACC
2	Ad eligendi vel omni	-	September Drake	Nisi possimus obcae	969	7946	ACC

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	VISHAL QC	CLIENT / TPIA
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	15/10/2025
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VE-DOC-24 REV.00