



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT			AARTI INDUSTRIES LTD					LOT NO.		VE/CORAL-2/STR/DNP/1				
PROJECT			CORAL-2					DISPATCH DATE		02/06/2025				
WO NO./PO NO.			4580584722					DISPATCH SITE		DR INDIA NEW SHOP				
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS		
1	PIN-084-TPT-PM1-CS12-002-1B37		0	1B37	1B37-1	4	270.03999999999996		6.248	SYSTEM-7 STR		--		
2	PIN-084-TPT-PM1-CS12-002-1B1		0	1B1	1B1	1	48.879999999999995		1.12	SYSTEM-7 STR		--		
3	PIN-084-TPT-PM1-CS12-002-1B6		0	1B6	1B6-1	4	248.6		6.316	SYSTEM-7 STR		--		
4	PIN-084-TPT-PM1-CS12-002-1B5		0	1B5	1B5-1	1	59.71		1.519	SYSTEM-7 STR		--		
5	PIN-084-TPT-PM1-CS12-002-1B7		0	1B7	1B7-1	1	54.290000000000006		1.259	SYSTEM-7 STR		--		
6	PIN-084-TPT-PM1-CS12-002-1B8		0	1B8	1B8-1	1	64.94		1.646	SYSTEM-7 STR		--		
7	PIN-084-TPT-PM1-CS12-002-1B10		0	1B10	1B10	1	35.73		0.834	SYSTEM-7 STR		--		
8	PIN-084-TPT-PM1-CS12-002-1B11		0	1B11	1B11-1	1	33.94		0.782	SYSTEM-7 STR		--		
9	PIN-084-TPT-PM1-CS12-002-1B17		0	1B17	1B17-1	1	37.519999999999996		0.886	SYSTEM-7 STR		--		
10	PIN-084-TPT-PM1-CS12-002-1B18		0	1B18	1B18-1	1	35.73		0.834	SYSTEM-7 STR		--		
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE		FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)		SPRAY	60 Microns	280 Microns Minimum
NOTE														
		PREPARED BY							RECEIVED BY					
SIGNATURE														
NAME		RAHUL PRAJAPATI												
DATE		02/06/2025												



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CLIENT	AARTI INDUSTRIES LTD					LOT NO.	VE/CORAL-2/STR/DNP/1				
PROJECT	CORAL-2					DISPATCH DATE	02/06/2025				
WO NO./PO NO.	4580584722					DISPATCH SITE	DR INDIA NEW SHOP				

SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
11	PIN-084-TPT-PM1-CS12-002-1B19	0	1B19	1B19-1	1	48.85	1.12	SYSTEM-7 STR	--
12	PIN-084-TPT-PM1-CS12-002-1B20	0	1B20	1B20-1	1	47.06	1.068	SYSTEM-7 STR	--
13	PIN-084-TPT-PM1-CS12-002-1B21	0	1B21	1B21-1	1	51.07	1.169	SYSTEM-7 STR	--
14	PIN-084-TPT-PM1-CS12-002-1B47	0	1B47	1B47-1	1	58.08	1.335	SYSTEM-7 STR	--
15	PIN-084-TPT-PM1-CS12-002-1B44	0	1B44	1B45-1	1	52.79	1.206	SYSTEM-7 STR	--
16	PIN-084-TPT-PM1-CS12-002-1B42	0	1B42	1B42-1	1	58.279999999999994	1.339	SYSTEM-7 STR	--
17	PIN-084-TPT-PM1-CS12-002-1B40	0	1B40	1B40	2	109.16	2.516	SYSTEM-7 STR	--
18	PIN-084-TPT-PM1-CS12-002-1B39	0	1B39	1B39-1	1	52.79	1.206	SYSTEM-7 STR	--
19	PIN-084-TPT-PM1-CS12-002-1B31	0	1B31	1B31-1	12	981.1200000000001	22.476	SYSTEM-7 STR	--
20	PIN-084-TPT-PM1-CS12-002-1B26	0	1B26	1B26-1	4	373	8.496	SYSTEM-7 STR	--

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum

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VE-DOC-22 REV.00													

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21	PIN-084-TPT-PM1-CS12-002-1B25		0	1B25	1B25-1	12	810.1199999999999		18.744	SYSTEM-7 STR		--	
22	PIN-084-TPT-PM1-CS12-002-1B23		0	1B23	1B23-1	1	59.71		1.519	SYSTEM-7 STR		--	
23	PIN-084-TPT-PM1-CS12-002-1B22		0	1B22	1B22-1	1	65.14		1.169	SYSTEM-7 STR		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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