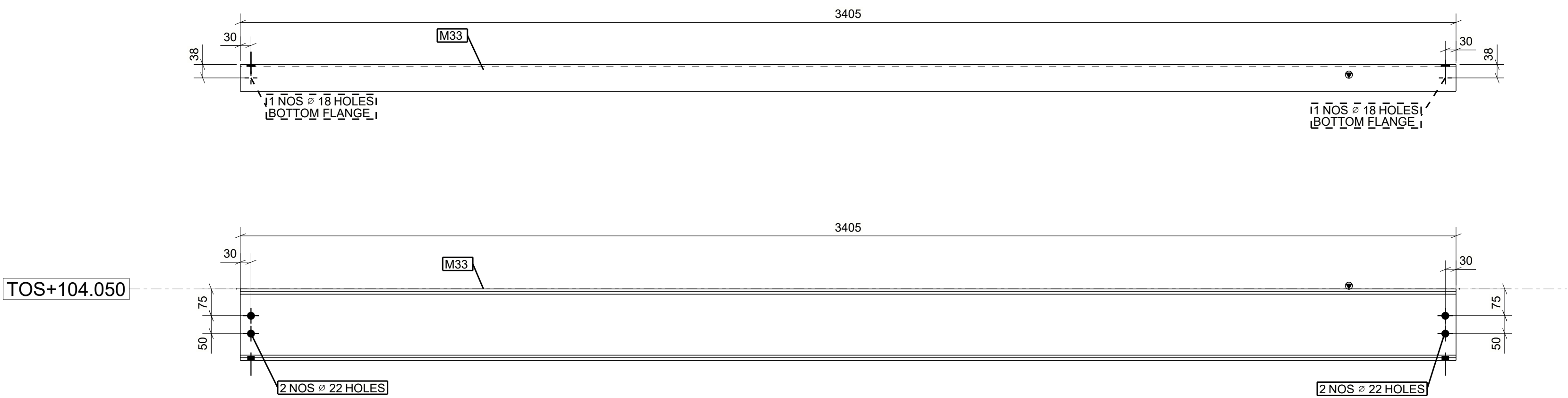


DWG. NO. PIN-084.TP1-CM1-CS11-002-FAB-B32		
GRID LOCATION ( TABLE-1 )		
B32	H>4-3	EL.+104.050
B32	H>4-3	EL.+104.800
B32	H>4-3	EL.+106.000

MATERIAL LIST FOR ONE ASSEMBLY MK'D B32- 3 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
M33	ISMC200	IS2062	3405	1	75.40	75.403
TOTAL FOR ONE ASSEMBLY IN Kg					=	75.403
TOTAL FOR 3 ASSEMBLIES IN Kg					=	226.210

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	4



**NOTES :**

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKJAIL JOINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM

0	13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY

	<p><b>CLIENT:</b>  <b>AARTI INDUSTRIES LIMITED.</b>          (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chhanni GEB Sub-station, Chhanni, Vadodra - 390002, Gujarat, In          Tel : (0260) 2400366, 2400153, 2400059,          Website : <a href="http://www.aarti-industries.com">www.aarti-industries.com</a></p>	
	<p><b>CONSULTANT :</b>  <b>TECHIN PROCESS TECHNOLOGIES PVT. LTD.</b>          Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</p>	

PROJECT NO : PJ-3014
PROJECT NAME : PIN-084 PLANT
DRAWING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE

SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-CM1-CS11-002-FAB-B32	1 OF 1	0

### 3-BEAMS MARKED AS B32