



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES



WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT	Linde Engineering India Limited				PROJECT	Panipat_HGU					REPORT NO.	VE/Panipat_HGU/STR/WV/2						
WO NO./PO NO.	2910A70M				PROJECT PO NO.	2910A70M					Date :	12/3/2024						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS				
1	&VHS-(124SX-SS1)-N-ZP 2012.BE180 (EN)	3	124SX-S1-BE180	A-B/1-2	124SX-S1-BE17	1	UC254X254X73	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/2	ACC	--				
2	&VHS-(124SX-SS1)-N-ZP 2012.BE180 (EN)	3	124SX-S1-BE180	A-B/1-2	124SX-S1-P847	2	PLATE 12 MM	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/2	ACC	--				
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE																
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK							
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		VE QC													CLIENT QC/TPI			
SIGNATURE																		
NAME		SHIVANG DIWAKAR																
DATE		12/3/2024																
VE-STR-28A																		