



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD			PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/5					
WO NO./PO NO.		4580584722									DATE :	28/05/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
1	PIN-084-TPT-PM1-CS12-002-1B18	0	1 OF 1	1B18	1B18-1	1	M37	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--		
2	PIN-084-TPT-PM1-CS12-002-1B18	0	1 OF 1	1B18	1B18-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--		
3	PIN-084-TPT-PM1-CS12-002-1B18	0	1 OF 1	1B18	1B18-1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--		
4	PIN-084-TPT-PM1-CS12-002-1B19	0	1 OF 1	1B19	1B19-1	1	M15	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--		
5	PIN-084-TPT-PM1-CS12-002-1B19	0	1 OF 1	1B19	1B19-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--		
6	PIN-084-TPT-PM1-CS12-002-1B19	0	1 OF 1	1B19	1B19-1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--		
7	PIN-084-TPT-PM1-CS12-002-1B20	0	1 OF 1	1B20	1B20-1	1	M19	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--		
INSPECTION CHECK											REMARKS						
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC							CLIENT QC/TPI								
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		28/05/2025															

VE-DOC-04 REV.00



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8	PIN-084-TPT-PM1-CS12-002-1B20	0	1 OF 1	1B20	1B20-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
9	PIN-084-TPT-PM1-CS12-002-1B22	0	1 OF 1	1B22	1B22-1	1	M32	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
10	PIN-084-TPT-PM1-CS12-002-1B22	0	1 OF 1	1B22	1B22-1	1	P6	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--	
11	PIN-084-TPT-PM1-CS12-002-1B22	0	1 OF 1	1B22	1B22-1	1	P7	6	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
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