



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/FINAL-PAINT/OFFER/6
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-002	OFFER DATE	11/06/2025

## WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:30				FINISH TIME- 12:00			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	11/06/2025	31.2	26.6	56.6	35.4	35.2	27.5	50.6	39.6

## FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	11/06/2025
PAINT MANUFACTURER	SIMGA PPG	DFT RANGE	60 Microns	TIME	3 HOUR
PAINT BATCH NO. (BASE)	0510700129	MANUFACTURE DATE	08/05/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	0510700259				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/3-4	1	--
2	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/5-6	1	--
3	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/2-3	1	--
4	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	D/4-5	1	--
5	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/4-5	1	--
6	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/5-6	1	--
7	PIN-084-TPT-PM1-CS11-006_0-FR2	0	FR2	B/3-4	1	--
8	PIN-084-TPT-PM1-CS11-006_0-FR1	0	FR1	B/2-3	1	--

NOTE	--
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	11/06/2025

VE-DOC-27 REV.00