



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/2
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:30				FINISH TIME- 11:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	01/06/2025	31.3	26.2	70.2	32.2	39.2	27	60.6	36.1

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD		SPRAY	MIO DATE	01/06/2025				
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE		150 Micron	HARD DRY TIME	6 HOURS				
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE		26/04/2025	SHELF LIFE	36 MONTHS				
PAINT BATCH NO. (HARDNER)	'0537500151									
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ			
						MIO				
1	1619-CS-STR-504-FD-1C14	0	1C14	E-3	1	300-350	ACC			
2	1619-CS-STR-504-FD-1C35	0	1C35	C-2	1	325-345	ACC			
3	1619-CS-STR-504-FD-2C13	0	2C13	E-2	1	300-345	ACC			
4	1619-CS-STR-504-FD-2C35	0	2C35	C-2	1	315-320	ACC			
NOTE	--									
	VISHAL QC				CLIENT / TPIA					
SIGN										
NAME	BIRENDRA KUMAR									
DATE	02/06/2025									

VE-DOC-26 REV.00