



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## LIQUID PENETRANT TEST REPORT

### JOB DETAILS

<b>CLIENT</b>	SURAJ ROSHNI	<b>REPORT NO.</b>	VE/SURYA-26/STR/LPT/1
<b>PROJECT</b>	SURYA-26	<b>REPORT DATE</b>	16/05/2025
<b>W.O. NO./CONTRACT NO</b>	9558569011	<b>TEST DATE</b>	16/05/2025
<b>PROCEDURE NO.</b>	ABC	<b>ACCEPTANCE CODE</b>	OK

### TEST DETAILS

<b>SURFACE CONDITION</b>	OK	<b>SURFACE TEMP.</b>	OK
<b>EXAMINATION STAGE</b>	OK	<b>TECHNIQUE</b>	OK
<b>LIGHTING EQUIPMENT</b>	OK	<b>LIGHTING INTENSITY</b>	OK
<b>EXTENT OF EXAMINATION %</b>	OK		
<b>TYPE</b>	<b>MAKE</b>	<b>BATCH NO.</b>	<b>VALIDITY</b>
<b>PENETRANT : SOLVENT REMOVABLE</b>	OK	OK	OK
<b>CLEANER : SOLVENT REMOVABLE</b>	OK	OK	OK
<b>DEVELOPER : SOLVENT REMOVABLE</b>	OK	OK	OK

### RESULT SUMMARY

SR. NO.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B3-1	5	B3	0	B3	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
2	B7-1	1	B7	0	B7	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
3	B6-1	1	B6	0	B6	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
4	B5-1	1	B5	0	B5	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
5	B4-1	2	B4	0	B4	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
6	3B5-1	1	3B5	0	3B5	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
7	3B3-1	1	3B3	0	3B3	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
8	3B2-1	1	3B2	0	3B2	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
9	3B1-1	1	3B1	0	3B1	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
10	3B4-1	1	3B4	0	3B4	ISMC200	FILLET	FCAW	S-AB13	10 MM	NSD	ACC	--

REMARKS		WITNESSED/ APPROVED / REVIEWED BY									
		EXAMINED BY (LEVEL I / II) VE-QC (LEVEL II / III) CLIENT-QC / TPI									

<b>SIGNATURE</b>		
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<b>NAME</b>		HARDIK PRAJAPATI
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DATE		16/05/2025	
VE-DOC-20 REV.00			



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11	3B4-1	1	3B4	0	3B4	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--

REMARKS								
	EXAMINED BY (LEVEL I / II) VE-QC (LEVEL II / III)				WITNESSED/ APPROVED / REVIEWED BY CLIENT-QC / TPI			
SIGNATURE								
NAME	HARDIK PRAJAPATI							
DATE	16/05/2025							

VE-DOC-20 REV.00