



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MAGNETIC PARTICLE TEST REPORT (STRUCTURAL)

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/MPT/1
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
ACCEPTANCE STANDARD	OK		

TEST DETAILS

SURFACE CONDITION	OK	EXTENT OF EXAMINATION	OK
EXAMINATION STAGE	OK	POST CLEANING	OK
TECHNIQUE	OK	MAGNETIZATION	OK
LIGHTING EQUIPMENT	OK	MEDIUM	OK
LIGHTING INTENSITY	OK	YOKE SPACING	OK
PARTICLE	OK	YOKE SR. NO.	OK
YOKE MAKE AND MODEL	OK	PARTICLE BATCH NO.	OK
CONTRAST	OK	CONTRAST BATCH NO.	OK

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B2-1	50	B2	B2	ISMC75	PJP	FCAW	W-166	10 MM	NRI	ACC	--
2	B2-2	20	B2	B2	ISMC75	PJP	FCAW	W-166	10 MM	NRI	ACC	--
3	B5-1	1	B5	B5	ISMC75	PJP	FCAW	S-AB13	10 MM	U/C	REJ	--
4	B4-1	2	B4	B4	ISMC75	PJP	FCAW	W-166	10 MM	NRI	ACC	--
5	B9-1	1	B9	B9	ISMC75	PJP	FCAW	S-AB13	10 MM	U/C	REJ	--

NOTE

	EXAMINED BY (LEVEL I / II)	VE APPROVED BY (LEVEL II / III)	WITNESSED / REVIEWED / APPROVED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		16/05/2025	

VE-DOC-18 REV.00