



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT	CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/27					
WO NO./PO NO.		4580584722						Date :		02/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/2-3	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
2	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/3-4	6	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
3	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/5-6	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
4	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/4-5	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
5	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/4-5	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK								VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC						CLIENT QC/TPI							
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		02/06/2025													
VE-DOC-05 REV.00															



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6	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/6-7	5	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
7	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/2-3	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
8	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/5-6	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
9	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/7-8	5	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
10	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/3-4	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK								VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC						CLIENT QC/TPI							
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<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
11	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/1-2	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--		
12	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/2-3	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--		
13	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/5-6	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--		
14	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/2-3	3	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--		
15	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/6-7	5	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED ✓ ✗ NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>							<b>VISUAL CHECK</b>						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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16	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/3-4	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
17	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	B-C/5-6	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
18	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/3-4	6	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
19	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/7-8	5	M26	1	ISMB200	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
20	PIN-084-TPT-PM1-CS11-006_0-B13	0	B13	D-E/1-2	3	CLT2	2	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/30	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK								VISUAL CHECK				
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
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