



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/2
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	31/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 08:01				FINISH TIME- 10:01			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	27/03/2025	29	24	70	30	33	26	72	34

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 (RAL 9006)	APP. METHOD	SPRAY	FINAL DATE	27/03/2025
PAINT MANUFACTURER	SIGMA PPG	DFT RANGE	50 Microns	TIME	4 HOUR
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	16/01/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	AKI8911				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	TCE-13282A-CV-2026-ST-30306-ASS-B19	2	B19	B19	2	360 - 410	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-B42	1	B42	B42	1	370 - 420	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR7	0	VBR7	VBR7-1	3	350 - 400	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR7	0	VBR7	VBR7-2	3	360 - 420	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	SHIVANG DIWAKAR				
DATE	31/03/2025				

VE-STR-16E