



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT (STRUCTURAL)

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/5
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	03/04/2025
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	03/04/2025
STRENGHT	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4
PENETRAMETER	ASTM 1B	ACCEPTANCE STANDARD	AWS D1.1	FRONT	0.15 MM
BACK	0.15 MM				

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	VBR11	3	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	VBR11	ISA130X130X10	FCAW	W-107	10 mm	10"	2 MIN	SWSI	A-B	15"X4"	NSD	ACC
2	VBR11	3	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	VBR11	ISA130X130X10	FCAW	W-107	10 mm	10"	2 MIN	SWSI	B-C	15"X4"	NSD	ACC

NOTE														
	VE QC (L-II/III)													
SIGNATURE														
NAME	SHIVANG DIWAKAR													
DATE	03/04/2025													

VE-DOC-16 REV.00