



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD				LOT NO.		VE/CORAL-2/STR/DNP/3					
PROJECT		CORAL-2				DISPATCH DATE		03/06/2025					
WO NO./PO NO.		4580584722				DISPATCH SITE		DR INDIA NEW SHOP					
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM			REMARKS		
1	PIN-084-TPT-PM1-CS12-002-1SC7	0	1SC7	1SC7-1	1	152.84	3.357	SYSTEM-7 STR			--		
2	PIN-084-TPT-PM1-CS12-002-1SC10	0	1SC10	1SC10-1	1	118.37816	2.603	SYSTEM-7 STR			--		
3	PIN-084-TPT-PM1-CS12-002-1SC9	0	1SC9	1SC9-1	1	118.37816	2.603	SYSTEM-7 STR			--		
4	PIN-084-TPT-PM1-CS12-002-1SC6	0	1SC6	1SC6-1	1	152.84	3.357	SYSTEM-7 STR			--		
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
<b>NOTE</b>													
		<b>PREPARED BY</b>						<b>RECEIVED BY</b>					
<b>SIGNATURE</b>													
<b>NAME</b>		RAHUL PRAJAPATI											
<b>DATE</b>		03/06/2025											
VE-DOC-22 REV.00													