



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>                                                                                                                                         |                         | GFCL EV Products Limited                                                                |           |                                                                                                                                  | <b>PROJECT</b> |                                                                                                                     | HH-2700 TPA |                                                                                                      |                      |                           | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FIT_UP/9 |              |         |         |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|-----------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------|----------------|---------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------|----------------------|---------------------------|-------------------|-----------------------------|--------------|---------|---------|
| <b>WO NO./PO NO.</b>                                                                                                                                  |                         | 9252100056                                                                              |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      | <b>DATE :</b>        | 02/06/2025                |                   |                             |              |         |         |
| SR No.                                                                                                                                                | DRAWING NO.             | REV.NO.                                                                                 | SHEET NO. | ASSEMBLY NUMBER                                                                                                                  | GRID NUMBER    | GRID QTY                                                                                                            | ITEM NUMBER | ITEM QTY(NOS)                                                                                        | PROFILE              | IMIR NO.                  | HEAT NO.          | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 1                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | M48         | 1                                                                                                    | UC 305X305X158       | VE/HH-2700 TPA/STR/IMIR/7 | 2515860           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 2                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL5         | 1                                                                                                    | 25 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/3 | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 3                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL6         | 2                                                                                                    | 16 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/1 | 2500395           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 4                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL7         | 2                                                                                                    | 16 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/1 | 2500395           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 5                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL102       | 1                                                                                                    | 12 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/1 | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 6                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL103       | 1                                                                                                    | 12 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/1 | 2500778           | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 7                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                                                                                       | 1 OF 1    | 1C16                                                                                                                             | E-5            | 1                                                                                                                   | PL172       | 1                                                                                                    | 25 MM PLATE          | VE/HH-2700 TPA/STR/IMIR/3 | 390779            | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| <b>INSPECTION CHECK</b>                                                                                                                               |                         |                                                                                         |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      |                      |                           | <b>REMARKS</b>    |                             |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |           | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |             | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                      |                           |                   |                             |              |         |         |
|                                                                                                                                                       |                         | <b>VE QC</b>                                                                            |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      | <b>CLIENT QC/TPI</b> |                           |                   |                             |              |         |         |
| SIGNATURE                                                                                                                                             |                         |                                                                                         |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      |                      |                           |                   |                             |              |         |         |
| NAME                                                                                                                                                  |                         | ANISH KUMAR                                                                             |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      |                      |                           |                   |                             |              |         |         |
| DATE                                                                                                                                                  |                         | 02/06/2025                                                                              |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      |                      |                           |                   |                             |              |         |         |
| VE-DOC-04 REV.00                                                                                                                                      |                         |                                                                                         |           |                                                                                                                                  |                |                                                                                                                     |             |                                                                                                      |                      |                           |                   |                             |              |         |         |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

## GROUP OF COMPANIES

### FIT-UP INSPECTION REPORT (STRUCTURE)

|                                                                                                                                                       |                         |                          |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      |                                                                                                      |                           |                   |                             |                |                |                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|--------------------------|-----------------------------------------------------------------------------------------|------------------------|----------------------------------------------------------------------------------------------------------------------------------|-----------------|---------------------------------------------------------------------------------------------------------------------|----------------------|------------------------------------------------------------------------------------------------------|---------------------------|-------------------|-----------------------------|----------------|----------------|----------------|
| <b>CLIENT</b>                                                                                                                                         |                         | GFCL EV Products Limited |                                                                                         |                        | <b>PROJECT</b>                                                                                                                   |                 | HH-2700 TPA                                                                                                         |                      |                                                                                                      |                           | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FIT_UP/9 |                |                |                |
| <b>WO NO./PO NO.</b>                                                                                                                                  |                         | 9252100056               |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      | <b>DATE :</b>                                                                                        | 02/06/2025                |                   |                             |                |                |                |
| <b>SR No.</b>                                                                                                                                         | <b>DRAWING NO.</b>      | <b>REV.NO.</b>           | <b>SHEET NO.</b>                                                                        | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>                                                                                                               | <b>GRID QTY</b> | <b>ITEM NUMBER</b>                                                                                                  | <b>ITEM QTY(NOS)</b> | <b>PROFILE</b>                                                                                       | <b>IMIR NO.</b>           | <b>HEAT NO.</b>   | <b>JOINT TYPE</b>           | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |
| 8                                                                                                                                                     | 1619-CS-STR-504-FD-1C16 | 0                        | 1 OF 1                                                                                  | 1C16                   | E-5                                                                                                                              | 1               | PL217                                                                                                               | 1                    | 12 MM PLATE                                                                                          | VE/HH-2700 TPA/STR/IMIR/1 | 2500778           | FILLET                      | VEPL/WPS/006   | ACC            | --             |
| <b>INSPECTION CHECK</b>                                                                                                                               |                         |                          |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      |                                                                                                      |                           | <b>REMARKS</b>    |                             |                |                |                |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                      | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                           |                   |                             |                |                |                |
|                                                                                                                                                       |                         | <b>VE QC</b>             |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      | <b>CLIENT QC/TPI</b>                                                                                 |                           |                   |                             |                |                |                |
| SIGNATURE                                                                                                                                             |                         |                          |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      |                                                                                                      |                           |                   |                             |                |                |                |
| NAME                                                                                                                                                  |                         | ANISH KUMAR              |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      |                                                                                                      |                           |                   |                             |                |                |                |
| DATE                                                                                                                                                  |                         | 02/06/2025               |                                                                                         |                        |                                                                                                                                  |                 |                                                                                                                     |                      |                                                                                                      |                           |                   |                             |                |                |                |