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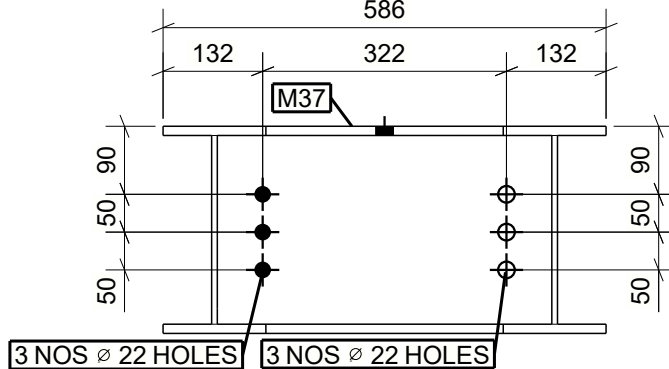
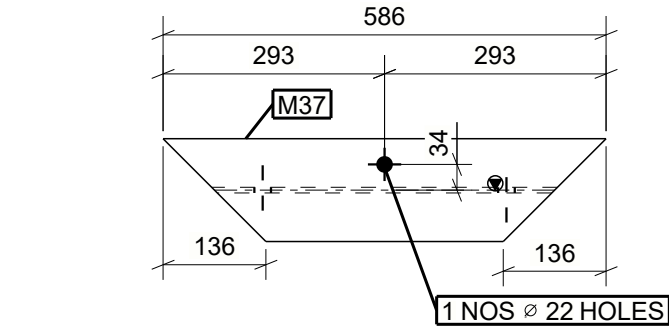
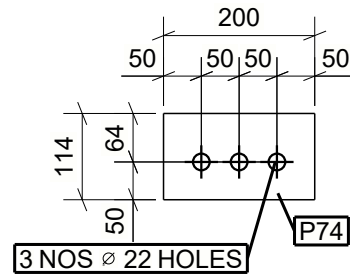
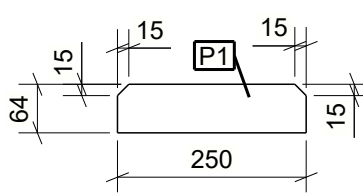
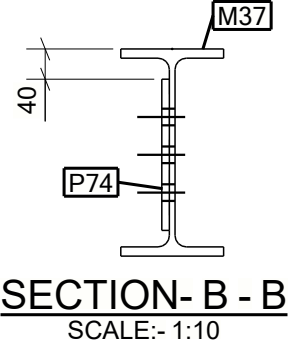
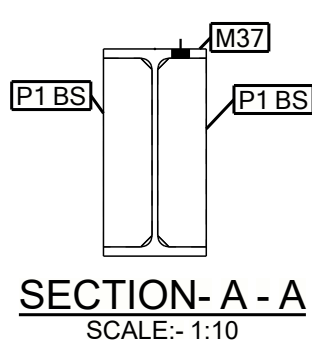
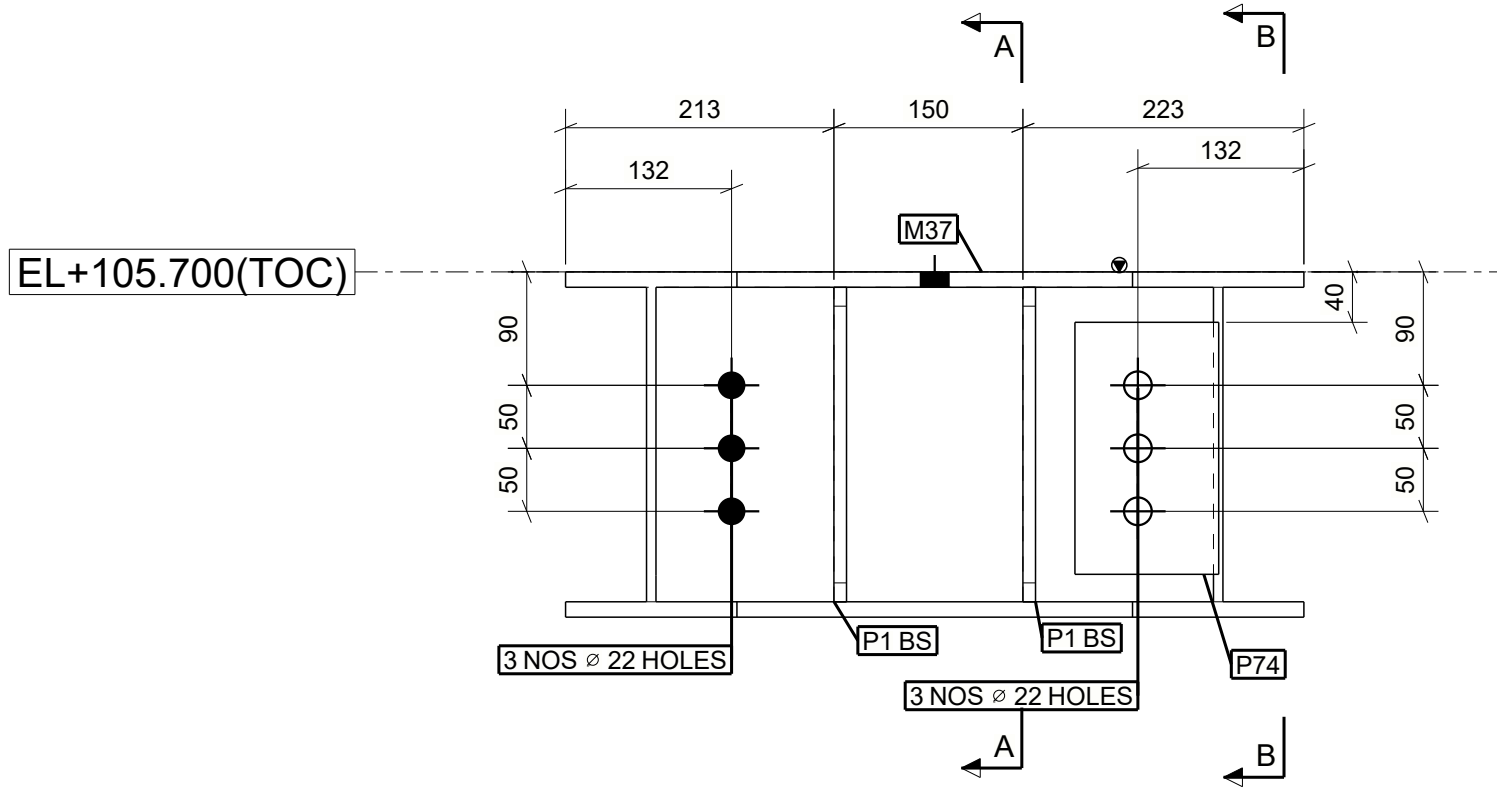
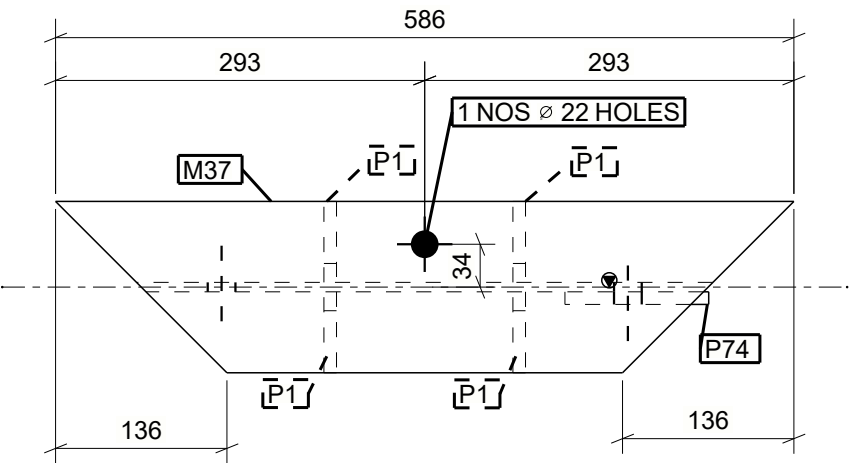
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ONE-BEAM MARKED AS 1B18

MATERIAL LIST FOR ONE ASSEMBLY MK'D 1B18- 1 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(Kg)	TOTAL WT(Kg)
M37	NPB270X135X42.26	IS2062	586	1	24.76	24.761
P1	PL10*64	IS2062	250	4	1.26	5.036
P74	PL10*114	IS2062	200	1	1.79	1.791
TOTAL FOR ONE ASSEMBLY IN Kg					=	31.588
TOTAL FOR 1 ASSEMBLIES IN Kg					=	31.588

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6

- NOTES :
- ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 - ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 - ALL CONCRETE GRADE SHALL BE M30.
 - FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 - COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 - WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 - GRATING THICKNESS TO BE 25 MM
 - FOR GRATING/CHEQUERED PLATE ARRANGEMENT REFER TYP. SKETCH GIVEN BY AIL.

0	14.04.2025	ISSUED FOR CONSTRUCTION	AR	AB	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div> <div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div> <div>PROJECT NO : PJ-3014 PROJECT NAME : PIN-084 PLANT DRAWING TITLE : FABRICATION DRAWING OF STRUCTURAL LAYOUT & DETAIL OF SLAB AND BEAM OF 1ST,2ND,3RD & 4TH FLOOR AIL PROJECT NO : PIN-084</div> <div>SIZE : A1 DWG NO. : PIN-084-TPT-PM1-CS12-002-FAB-1B18 SHEET : 1 OF 1 REV NO. : 0</div>					