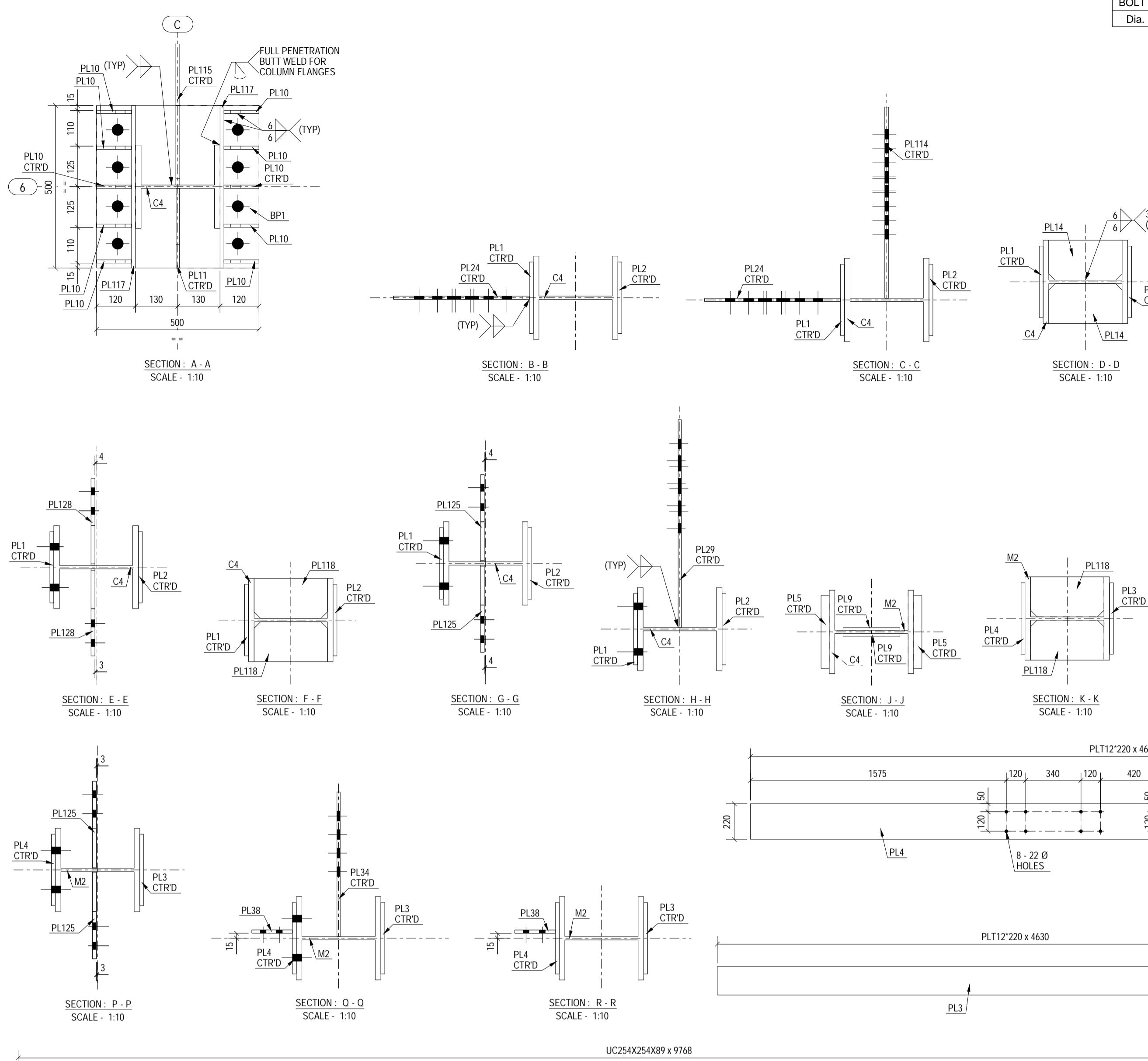
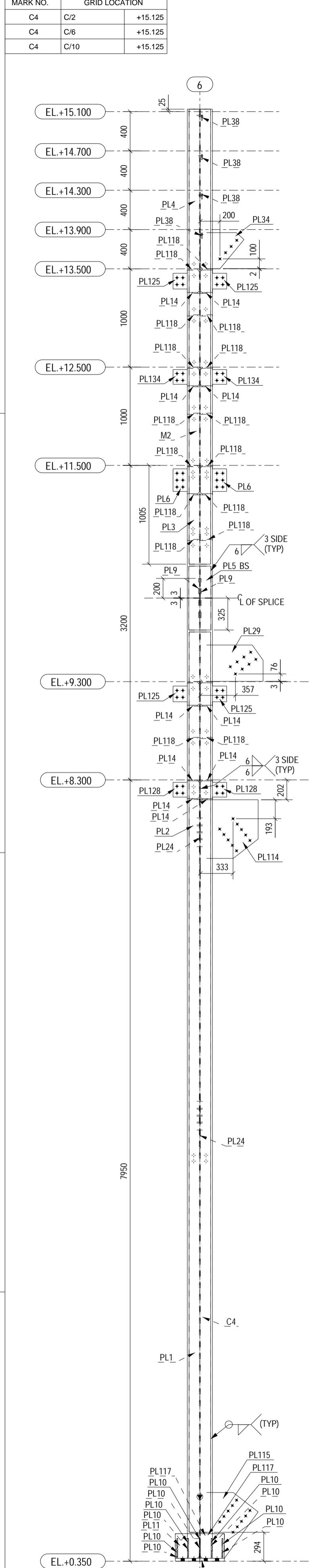


MARK NO.	GRID LOCATION			BOLT LIST FOR ASSEMBLY MK'D C4
	C4	C2	+15.125	
	C4	C6	+15.125	
C4	C10	+15.125		



BILL OF MATERIALS						
ASSEMBLY MK'D : C4 ASSY QTY : 3						
Item Mark	Qty / Assembly	Profile Size	Wt/Meter	Length (mm)	Wt/Item	Total Qty. Total Wt (Kg) Material
C4	1	UC254X254X89	88.90	9768	868.73	3 2606.18 IS2062
BP1	1	PL30*500	235.50	500	58.88	3 176.63 IS2062
M2	1	UC254X254X89	88.90	4973	442.26	3 1326.77 IS2062
PL1	1	PLT12*220	94.20	9161	189.85	3 569.55 IS2062
PL2	1	PLT12*220	94.20	4630	95.95	3 287.86 IS2062
PL3	1	PLT12*220	94.20	4630	95.95	3 287.86 IS2062
PL4	1	PLT12*220	94.20	4630	95.95	3 287.86 IS2062
PL5	2	PL25*225	196.25	650	28.70	6 172.21 IS2062
PL6	2	PL16*268	125.60	276	9.29	6 55.74 IS2062
PL9	2	PL8*175	62.80	400	4.40	6 26.38 IS2062
PL10	10	PL10*108	78.50	200	1.69	30 50.80 IS2062
PL11	1	PL10*200	78.50	245	3.84	3 11.53 IS2062
PL14	10	PL10*123	78.50	226	2.18	30 65.38 IS2062
PL24	2	PL10*148	78.50	553	18.16	6 108.97 IS2062
PL29	1	PL10*370	78.50	639	18.53	3 55.60 IS2062
PL34	1	PL10*366	78.50	444	12.79	3 38.36 IS2062
PL38	4	PL10*80	78.50	125	0.79	12 9.42 IS2062
PL114	1	PL12*588	94.20	597	33.09	3 99.27 IS2062
PL115	1	PL12*588	94.20	669	37.08	3 111.25 IS2062
PL117	2	PL12*250	94.20	500	11.78	6 70.65 IS2062
PL118	18	PL12*123	94.20	226	.54	141.22 IS2062
PL125	4	PL12*228	94.20	268	5.76	12 69.07 IS2062
PL128	2	PL12*180	94.20	268	4.54	6 27.27 IS2062
PL134	2	PL12*178	94.20	268	4.49	6 25.96 IS2062

1 0 ISSUED FOR FABRICATION  
No REV MARK REVISION DESCRIPTION  
CLIENT- NAVIN FLUORINE ADVANCED SCIENCES LIMITED  
DAHEJ  
FABRICATOR- VRISHAL ENGINEERING PVT LTD DAHEJ  
DETAILED CONSULTANTS- T ENGINEERING CONSULTANTS PVT LTD VADODARA  
PROJECT NAME ROTARY KILN SHED\_PIPERACK  
DRAWING TITLE ASSEMBLY DRAWING OF C4 SHEET No:- 1 OF 1  
DESIGN CONSULTANT TATA CONSULTING ENGINEERS LIMITED JOB No:-  
APPROVED BY TATA CONSULTING ENGINEERS LIMITED SCALE:- AS SHOWN SHT SIZE:-  
DRAWING No TCE-13282A-CV-2026-ST-30306-ASS-C4 REV. No:- 0 A1

