



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD			<b>PROJECT</b>		CORAL-2				<b>REPORT NO.</b>	VE/CORAL-2/STR/FIT_UP/31					
<b>WO NO./PO NO.</b>		4580584722									<b>DATE :</b>	02/06/2025					
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
1	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--		
2	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--		
3	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--		
4	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--		
5	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--		
6	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--		
7	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--		
<b>INSPECTION CHECK</b>											<b>REMARKS</b>						
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC							CLIENT QC/TPI								
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		02/06/2025															
VE-DOC-04 REV.00																	



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8	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
9	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
10	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
11	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/4	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
12	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
13	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/4	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
14	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI								
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WO NO./PO NO.		4580584722								DATE :	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
15	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/1	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
16	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/3	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
17	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
18	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	M2	1	ISMB250	VE/CORAL-2/STR/IMIR/1	24312293	Tack	VEPL/WPS/005	ACC	--	
19	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/5	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
20	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/2	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
21	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	D-E/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI								
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SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
22	PIN-084-TPT-PM1-CS11-006_0-B6	0	1 OF 1	B6	B-C/6	2	CLT3	4	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
SIGNATURE		VE QC										CLIENT QC/TPI			
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