



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

| | | | | | |
|----------|--------------|---------------|------------------|------------|-------------------------------|
| CLIENT | SURAJ ROSHNI | PROJECT | SURYA-25 | REPORT NO. | VE/SURYA-25/STR/FINAL-PAINT/2 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 31/03/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 08:01 | | | | FINISH TIME- 10:01 | | | |
|------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Top Coat / Final | 27/03/2025 | 29 | 24 | 70 | 30 | 33 | 26 | 72 | 34 |

FINAL / TOP COATING

| | | | | | |
|---------------------------|-------------------------|------------------|------------|------------|------------|
| FINAL PAINT/SHADE | SIGMADUR 550 (RAL 9006) | APP. METHOD | SPRAY | FINAL DATE | 27/03/2025 |
| PAINT MANUFACTURER | SIGMA PPG | DFT RANGE | 50 Microns | TIME | 4 HOUR |
| PAINT BATCH NO. (BASE) | Q9012233 | MANUFACTURE DATE | 16/01/2025 | SHELF LIFE | 1 YEAR |
| PAINT BATCH NO. (HARDNER) | AKI8911 | | | | |

| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | ACC/REJ |
|---------|--------------------------------------|-----|-----------------|-------------|----------|------------------|---------|
| | | | | | | FINAL / TOP COAT | |
| 1 | TCE-13282A-CV-2026-ST-30306-ASS-B19 | 2 | B19 | B19 | 2 | 360 - 410 | ACC |
| 2 | TCE-13282A-CV-2026-ST-30306-ASS-B42 | 1 | B42 | B42 | 1 | 370 - 420 | ACC |
| 3 | TCE-13282A-CV-2026-ST-30306-ASS-VBR7 | 0 | VBR7 | VBR7-1 | 3 | 350 - 400 | ACC |
| 4 | TCE-13282A-CV-2026-ST-30306-ASS-VBR7 | 0 | VBR7 | VBR7-2 | 3 | 360 - 420 | ACC |

| | | |
|-----------|-----------------|---------------|
| NOTE | -- | CLIENT / TPIA |
| VISHAL QC | | |
| SIGN | | |
| NAME | SHIVANG DIWAKAR | |
| DATE | 31/03/2025 | |

VE-STR-16E