



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/FINAL-PAINT/OFFER/153
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIPL-J/ZONE-4/PROJECT/QSI-009	OFFER DATE	15/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 05:40				FINISH TIME- 23:57			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	14/10/2025	2	99	39	76	16	7	63	65

FINAL / TOP COATING

FINAL PAINT/SHADE		INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	14/10/2025			
PAINT MANUFACTURER		AKZONOBEL INDIA	DFT RANGE	60 Microns (Total : 280 Microns)	TIME	Molestiae alias veli			
PAINT BATCH NO. (BASE)		4545	MANUFACTURE DATE	09/12/1992	SHELF LIFE	Optio velit harum t			
PAINT BATCH NO. (HARDNER)		65656							
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS			
1	PIN-087-TPT-CM1-CS11-124-FAB-B11	0	FAB-B11	FAB-B11	1	--			
NOTE	Soluta doloribus err								
	OFFERED BY								
SIGN									
NAME	HARDIK PRAJAPATI								
DATE	15/10/2025								

VE-DOC-27 REV.00