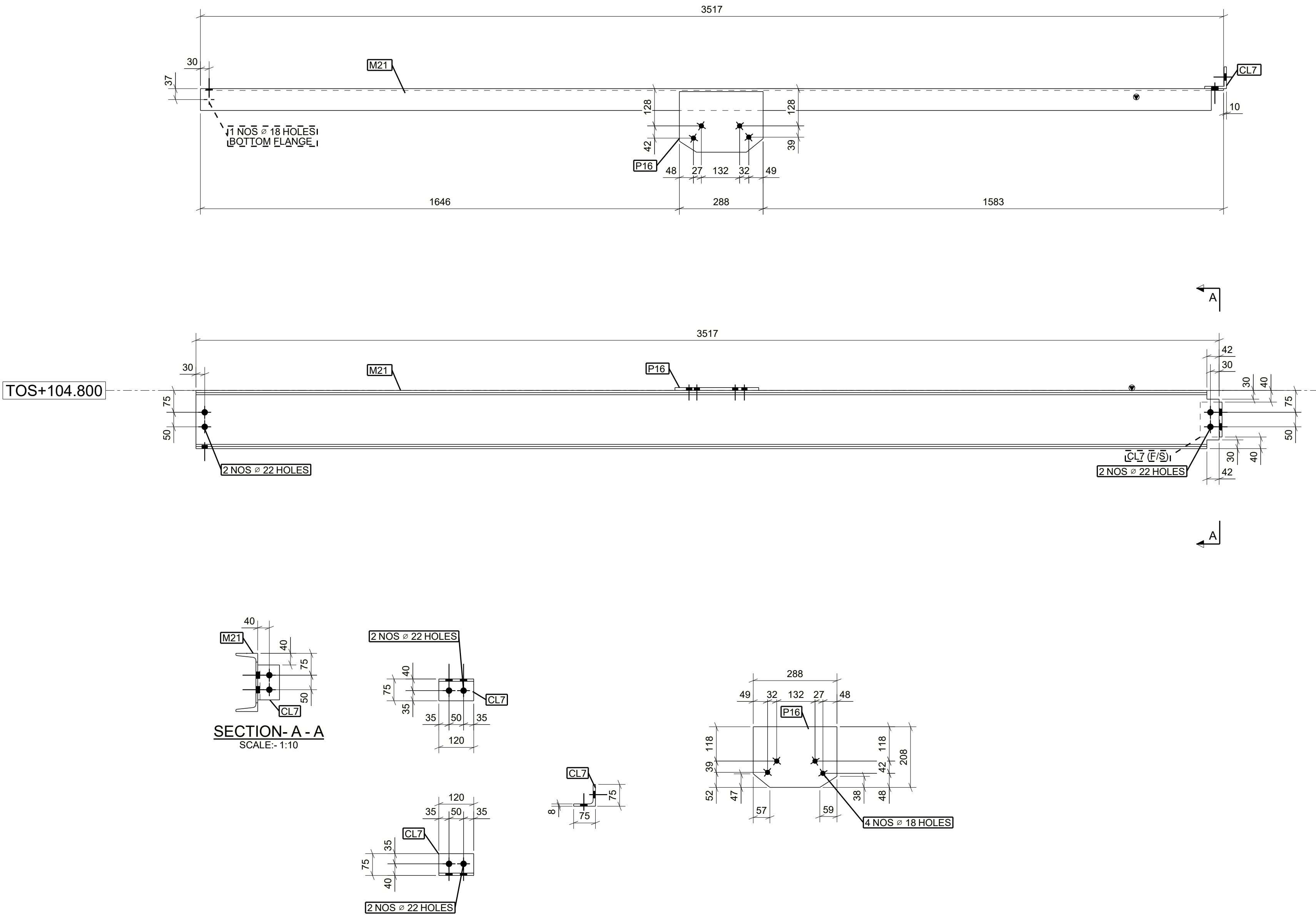




S8-BV-2021-02-FAB-B5		
ON 9WD		
GRID LOCATION (TABLE-1)		
B5	B-C/4-3	EL.+104.810



MATERIAL LIST FOR ONE ASSEMBLY MK'D B5- 1 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
CL7	L75X75X8	IS2062	120	1	1.07	1.070
M21	ISMC200	IS2062	3517	1	77.89	77.887
P16	PL10*208	IS2062	288	1	4.71	4.710

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	4
Gr.8.8	M20	60	2

- NOTES :**
1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 3. ALL CONCRETE GRADE SHALL BE M30.
 4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 7. GRATING THICKNESS TO BE 25 MM

0	13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PLANT					
DRAWING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE					
AIL PROJECT NO : PIN-084					
SIZE	DWG NO.			SHEET	REV NO.
A1	PIN-084-TPT-CM1-CS11-002-FAB-B5			1 OF 1	0