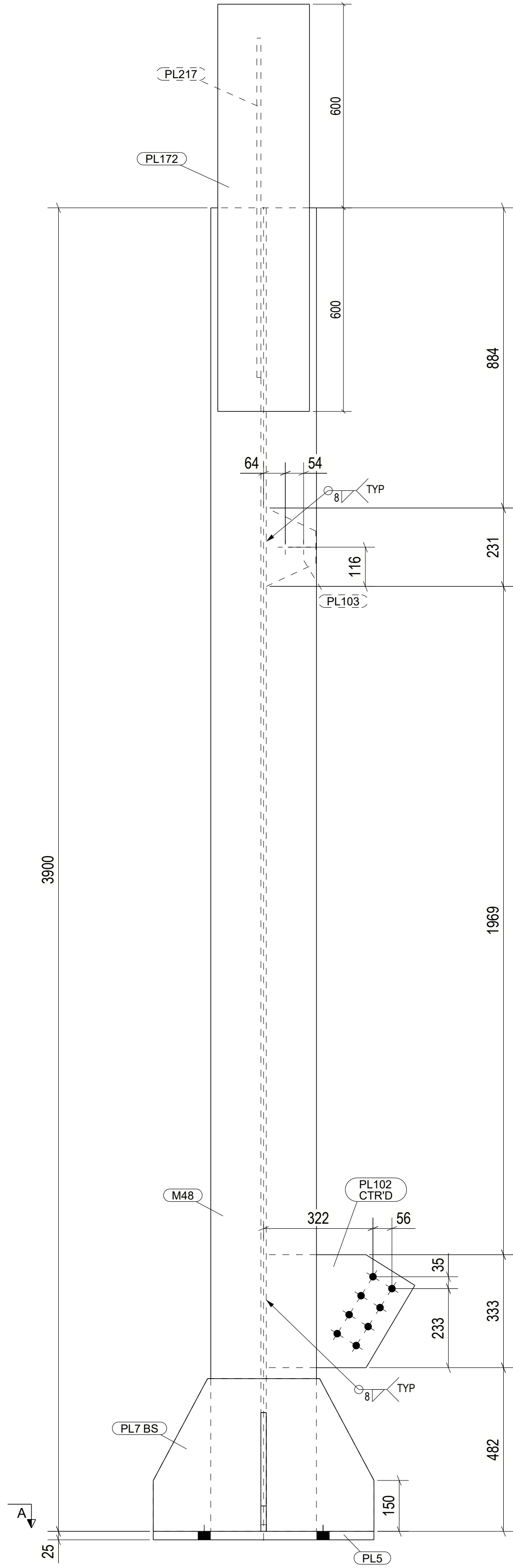
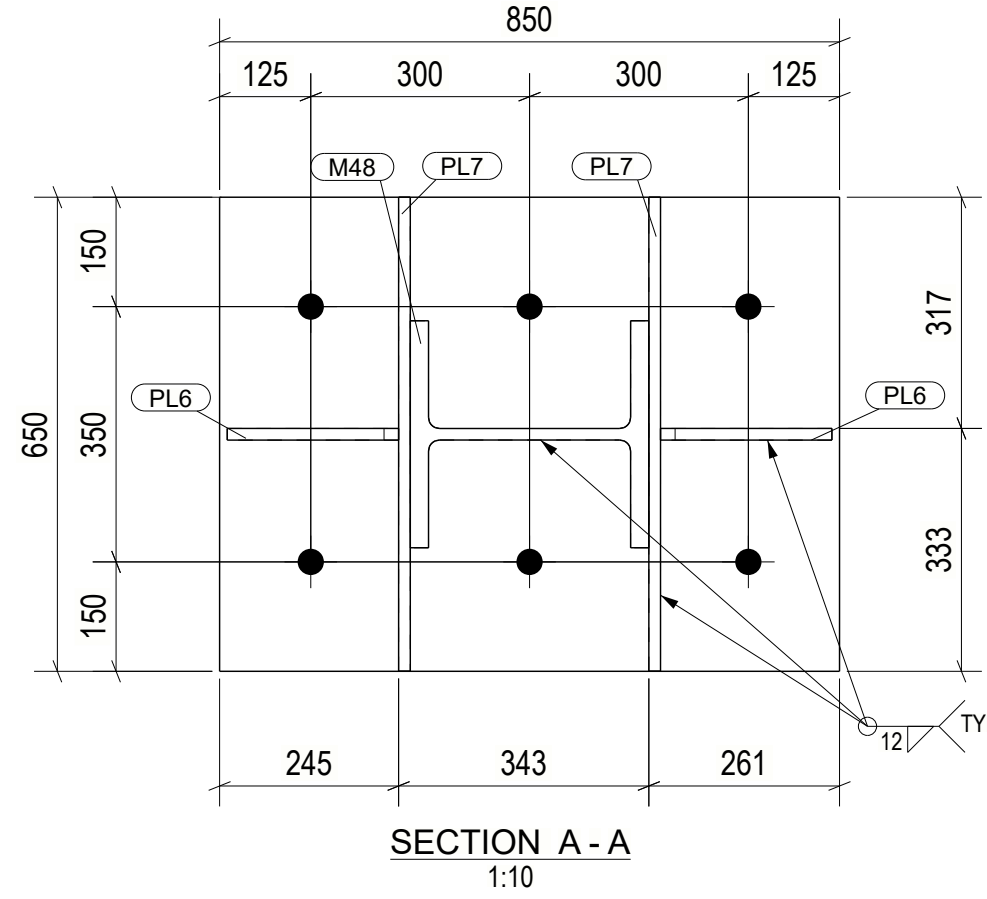


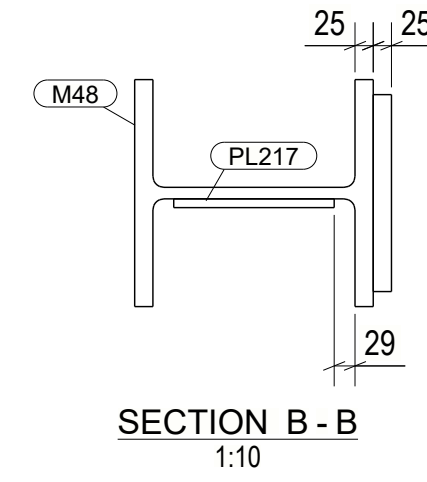
VIEW-X-X



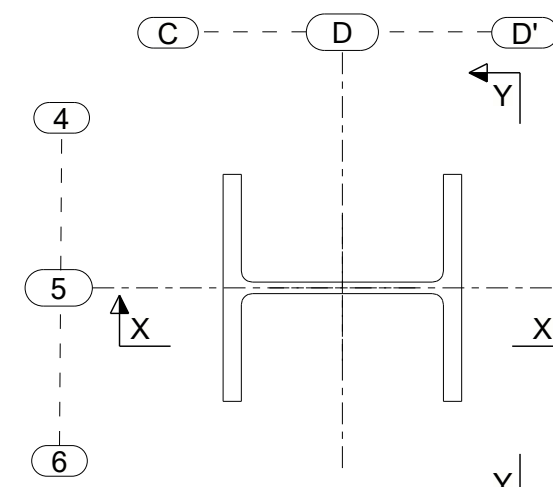
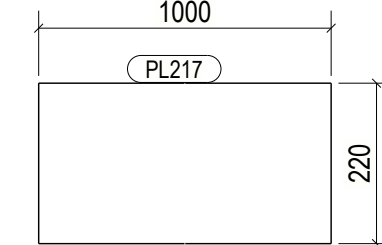
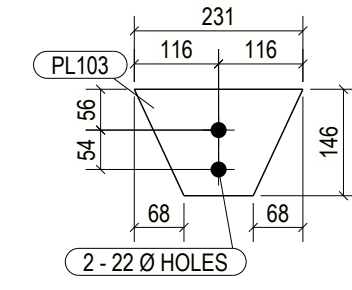
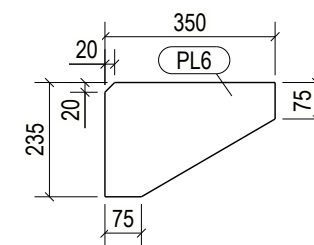
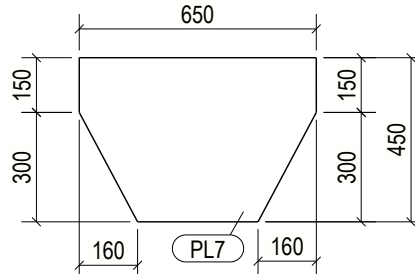
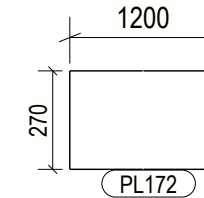
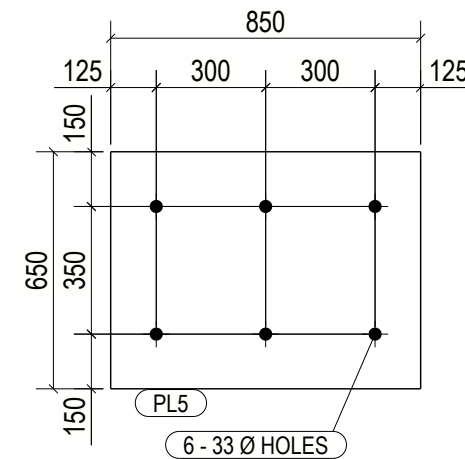
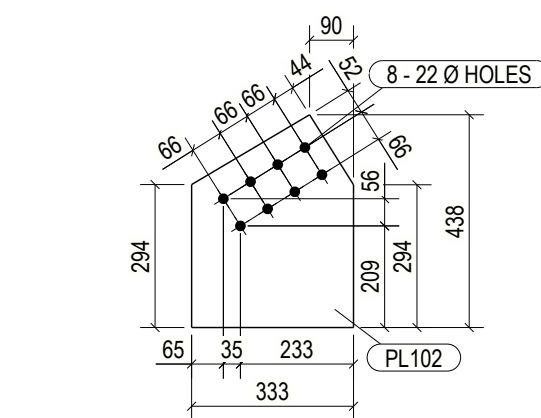
VIEW-Y-Y



SECTION A - A
1:10



SECTION B - B
1:10



KEY PLAN

NOTES:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
- 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
- 3) DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS. SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
- 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
- 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
- 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION STANDARDS AND CODES OF PRACTICE.
- 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
- 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

BILL OF MATERIALS		ASSEMBLY MKD' : 1C27		ASSY QTY : 1			
MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M ²)	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
M48	UC305X305X158	3900	1	7.32	622.71	622.71	
PL5	PL25*650	850	1	1.18	108.43	108.43	
PL6	PLT16*235	350	2	0.27	7.54	15.08	
PL7	PLT16*450	650	2	1.04	30.72	61.44	
PL102	PL12*333	438	1	0.26	11.47	11.47	
PL103	PL12*146	231	1	0.06	2.24	2.24	
PL172	PL25*270	1200	1	0.72	63.59	63.59	
PL217	PL12*220	1000	1	0.47	20.72	20.72	
WEIGHT FOR ONE ASSEMBLY :						905.68	Kg

ONE No. COLUMN REQUIRED AS DRAWN MKD' 1C27

R0	19.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
REV.	DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY					
QUANTA PROCESS SOLUTIONS PVT. LTD. www.quantaprocess.com					
CLIENT : GFCLEV Products Limited, DAHEJ, GUJARAT					
PROJECT: HH-3					
DETAILER:- SUNRISE ENGINEERING SOLUTIONS PVT. LTD. VADODARA, GUJARAT					
TITLE: PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 1C27					
PREP :	JJC	CHECKED :	SCALE :	DATE :	19.05.2025
REVIEWED :	KDM	PROJECT NO. :	1619	SHEET :	01 OF 01
APPROVED :	RMB	DWG. NO.1619-CS-STR-504-FD-1C27	REV. R0		