



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   | GFCL EV Products Limited |                |   | <b>PROJECT</b>         |  | HH-2700 TPA     |                    |   |                | <b>REPORT NO.</b>  | VE/HH-2700 TPA/STR/FIT_UP/15 |                   |                |                |                |  |
|---|--------------------------|----------------|---|------------------------|--|-----------------|--------------------|---|----------------|--|------------------------------|-------------------|----------------|----------------|----------------|--|
| <b>WO NO./PO NO.</b>  |                          | 9252100056     |   |                        |  |                 |                    |   |                |  | <b>DATE :</b>                | 03/06/2025        |                |                |                |  |
| <b>SR No.</b>   | <b>DRAWING NO.</b>       | <b>REV.NO.</b> | <b>SHEET NO.</b>  | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>   | <b>GRID QTY</b> | <b>ITEM NUMBER</b> | <b>ITEM QTY(NOS)</b>  | <b>PROFILE</b> | <b>IMIR NO.</b>  | <b>HEAT NO.</b>              | <b>JOINT TYPE</b> | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |  |
| 1   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | M221               | 1   | UC305X305X97   | VE/HH-2700 TPA/STR/IMIR/11   | 3515823                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 2   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL1                | 1   | 16 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500395                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 3   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL36               | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 4   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL172              | 1   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3  | 390779                       | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 5   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL217              | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 6   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL218              | 2   | 3 MM PLATE     | VE/HH-2700 TPA/STR/IMIR/1  | 2459985                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| 7   | 1619-CS-STR-504-FD-3C27  | 0              | 1OF 1   | 3C27                   | D-5  | 1               | PL219              | 2   | 10 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2551484                      | FILLET            | VEPL/WPS/006   | ACC            | --             |  |
| <b>INSPECTION CHECK</b>   |                          |                |   |                        |  |                 |                    |   |                |  | <b>REMARKS</b>               |                   |                |                |                |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                          |                | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 |                    | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                              |                   |                |                |                |  |
|   |                          | <b>VE QC</b>   |   |                        |  |                 |                    | <b>CLIENT QC/TPI</b>  |                |  |                              |                   |                |                |                |  |
| SIGNATURE   |                          |                |   |                        |  |                 |                    |   |                |  |                              |                   |                |                |                |  |
| NAME  |                          | ANISH KUMAR    |   |                        |  |                 |                    |   |                |  |                              |                   |                |                |                |  |
| DATE  |                          | 03/06/2025     |   |                        |  |                 |                    |   |                |  |                              |                   |                |                |                |  |
| VE-DOC-04 REV.00  |                          |                |   |                        |  |                 |                    |   |                |  |                              |                   |                |                |                |  |