



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT																
CLIENT		SURAJ ROSHNI			PO/W.O. NO.		898989890000			REPORT NO.		VE/SURYA-25/STR/RT/1				
PROJECT		SURYA-25			PROCEDURE NO.		VEPL/DCM/ITP/001			REPORT DATE		21/03/2025				
SOURCE		Ir-192			FILM TYPE		D7			TEST DATE		21/03/2025				
STRENGHT		20 ci			SENSITIVITY		2%			DENSITY		2 to 4				
PENETRAMETER		ASTM 1B								FRONT		2		BACK		4
ACCEPTANCE STANDARD		AWS D1.1														
RESULT SUMMARY																
SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT	
1	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	B3	5	ISMC300	SMAW	W-103	10 MM	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	POR POR	ACC	
NOTE																
		VE QC (L-II/III)							CLIENT-QC / TPI							
SIGNATURE																
NAME		SHIVANG DIWAKAR														
DATE		21/03/2025														
VE-QA-FORMAT-07																