



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/FINAL-PAINT/OFFER/152
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AI-L-J/ZONE-4/PROJECT/QSI-009	OFFER DATE	14/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 06:02				FINISH TIME- 02:38			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	14/10/2025	36	80	87	16	48	22	95	10

FINAL / TOP COATING

FINAL PAINT/SHADE		INTERTHANE 990SG / OXFORD BLUE (IS 105)		APP. METHOD	SPRAY	FINAL DATE	14/10/2025							
PAINT MANUFACTURER		AKZONOBEL INDIA		DFT RANGE		60 Microns (Total : 280 Microns)	TIME	7						
PAINT BATCH NO. (BASE)		76879		MANUFACTURE DATE		12/08/2009	SHELF LIFE	Ullamco optio in vo						
PAINT BATCH NO. (HARDNER)		545343												
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT		ACC/REJ						
						FINAL / TOP COAT								
1	PIN-087-TPT-CM1-CS11-132-FAB -B32	0	FAB -B32	FAB -B32	1	9456		ACC						
2	Doloremque id dolor	-	Adele Vinson	Soluta ut qui nisi n	20	31645		ACC						
NOTE														
VISHAL QC					CLIENT / TPIA									
SIGN														
NAME	HARDIK PRAJAPATI													
DATE	14/10/2025													

VE-DOC-28 REV.00