



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

| WELD VISUAL INSPECTION OFFER | | | | | | | | | | | | | | |
|------------------------------|------------------------------|----------------------|-----------------|-------------|----------|-------------|---------------|------------------|--------------|--------------|-----------------|----------------------------|--------------------------|---------|
| CLIENT | | AARTI INDUSTRIES LTD | | | PROJECT | | CORAL-2 | | | REPORT NO. | | VE/CORAL-2/STR/WV/OFFER/28 | | |
| WO NO./PO NO. | | 4580584722 | | | | | | | | Date : | | 01/06/2025 | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | REMARKS |
| 1 | PIN-084-TPT-PM1-CS12-002-1B4 | 0 | 1B4 | 1B4-1 | 3 | P1 | 4 | 10 MM PLATE | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/CORAL-2/STR/FIT_UP/27 | -- |
| 2 | PIN-084-TPT-PM1-CS12-002-1B4 | 0 | 1B4 | 1B4-1 | 3 | P74 | 2 | 10 MM PLATE | Tack | VEPL/WPS/005 | SMAW | W-164 | VE/CORAL-2/STR/FIT_UP/27 | -- |
| 3 | PIN-084-TPT-PM1-CS12-002-1B4 | 0 | 1B4 | 1B4-1 | 3 | M5 | 1 | NPB300X150X49.32 | FILLET | VEPL/WPS/006 | FCAW | WIS-02 | VE/CORAL-2/STR/FIT_UP/27 | -- |
| | | OFFERED BY | | | | | | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | |
| NAME | | AMBUJ KUSHWA | | | | | | | | | | | | |
| DATE | | 01/06/2025 | | | | | | | | | | | | |
| VE-DOC-10 REV.00 | | | | | | | | | | | | | | |