



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

| CLIENT | | AARTI INDUSTRIES LTD | | | | LOT NO. | VE/CORAL-2/STR/DNP/31 | | | | | | |
|-------------------|------------------------------|----------------------|------------------------|---------------|---------------------|----------------------|-----------------------------|------------------|---------------|-------------------------------------|--------------------|-----------------|------------------------|
| PROJECT | | CORAL-2 | | | | DISPATCH DATE | 02/07/2025 | | | | | | |
| WO NO./PO NO. | | 4580584722 | | | | DISPATCH SITE | DR INDIA SHOP NEW PLOT-02 | | | | | | |
| SR NO. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM | | REMARKS | | | |
| 1 | PIN-084-TPT-PM4-CS11-002-B4 | 0 | B4 | B4-1 | 1 | 222.92 | 0.448 | SYSTEM-7 STR | | -- | | | |
| 2 | PIN-084-TPT-PM4-CS11-002-B4 | 0 | B4 | B4-2 | 1 | 222.92 | 0.448 | SYSTEM-7 STR | | -- | | | |
| 3 | PIN-084-TPT-PM4-CS11-002-B12 | 0 | B12 | A-B/8 | 1 | 71.08 | 2.163 | SYSTEM-7 STR | | -- | | | |
| 4 | PIN-084-TPT-PM4-CS11-002-B15 | 0 | B15 | C-D/5 | 1 | 71.08 | 2.163 | SYSTEM-7 STR | | -- | | | |
| 5 | PIN-084-TPT-PM4-CS11-002-B15 | 0 | B15 | C-D/4 | 1 | 71.08 | 2.163 | SYSTEM-7 STR | | -- | | | |
| 6 | PIN-084-TPT-PM4-CS11-002-B15 | 0 | B15 | A-B/9 | 1 | 71.08 | 2.163 | SYSTEM-7 STR | | -- | | | |
| 7 | PIN-084-TPT-PM4-CS11-002-B15 | 0 | B15 | C-D/2 | 1 | 71.08 | 2.163 | SYSTEM-7 STR | | -- | | | |
| 8 | PIN-084-TPT-PM4-CS11-002-B24 | 0 | B24 | A-B/10 | 1 | 50.73000000000004 | 1.625 | SYSTEM-7 STR | | -- | | | |
| 9 | PIN-084-TPT-PM4-CS11-002-B25 | 0 | B25 | C/<1 | 1 | 106.72 | 2.679 | SYSTEM-7 STR | | -- | | | |
| 10 | PIN-084-TPT-PM4-CS11-002-B27 | 0 | B27 | C-D/1 | 1 | 68.94 | 2.086 | SYSTEM-7 STR | | -- | | | |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | | | | | | | | | | |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS |
| SIMGA PPG | SA 2 1/2 | 60 - 70 Microns | < 50 mg/m ² | SIGMAZINC 158 | SPRAY | 70 Microns | SIGMACOVER 620 | SPRAY | 150 Microns | SIGMADUR 550 / OXFORD BLUE (IS 105) | SPRAY | 60 Microns | 280 Microns Minimum |
| NOTE | | | | | | | | | | | | | |
| | | PREPARED BY | | | | | | RECEIVED BY | | | | | |

| | | |
|------------------|-----------------|--|
| SIGNATURE | | |
| NAME | RAHUL PRAJAPATI | |
| DATE | 02/07/2025 | |
| VE-DOC-22 REV.00 | | |



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| SR NO. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM | REMARKS |
| 11 | PIN-084-TPT-PM4-CS11-002-B28 | 0 | B28 | C-D/3 | 1 | 68.94 | 2.086 | SYSTEM-7 STR | -- |
| 12 | PIN-084-TPT-PM4-CS11-002-B32 | 0 | B32 | C-D/6 | 1 | 95.25 | 2.37 | SYSTEM-7 STR | -- |
| 13 | PIN-084-TPT-PM4-CS11-002-B37 | 0 | B37 | C-D/7 | 1 | 96.33 | 2.406 | SYSTEM-7 STR | -- |
| 14 | PIN-084-TPT-PM4-CS11-002-C1 | 0 | C1 | A/10 | 1 | 612.6 | 14.078 | SYSTEM-7 STR | -- |
| 15 | PIN-084-TPT-PM4-CS11-002-C3 | 0 | C3 | C-D/6 | 1 | 261.12 | 5.852 | SYSTEM-7 STR | -- |
| 16 | PIN-084-TPT-PM4-CS11-002-C2 | 0 | C2 | A/11 | 1 | 602.87 | 13.753 | SYSTEM-7 STR | -- |
| 17 | PIN-084-TPT-PM4-CS11-002-C4 | 0 | C4 | C-D/7 | 1 | 339.15999999999997 | 7.637 | SYSTEM-7 STR | -- |
| 18 | PIN-084-TPT-PM4-CS11-002-C5 | 0 | C5 | C/<1 | 1 | 241.35 | 5.481 | SYSTEM-7 STR | -- |
| 19 | PIN-084-TPT-PM4-CS11-002-C6 | 0 | C6 | A-B/7 | 1 | 350.23 | 7.93 | SYSTEM-7 STR | -- |
| 20 | PIN-084-TPT-PM4-CS11-002-C21 | 0 | C21 | A-B/8 | 1 | 350.23 | 7.93 | SYSTEM-7 STR | -- |
| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | | | | | | |

| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS |
|-------------------|---------------------|----------------------|------------------------|---------------|---------------------|------------------|----------------|------------------|---------------|-------------------------------------|--------------------|-----------------|------------------------|
| SIMGA PPG | SA 2 1/2 | 60 - 70 Microns | < 50 mg/m2 | SIGMAZINC 158 | SPRAY | 70 Microns | SIGMACOVER 620 | SPRAY | 150 Microns | SIGMADUR 550 / OXFORD BLUE (IS 105) | SPRAY | 60 Microns | 280 Microns Minimum |
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| | PREPARED BY | | | | | | | | | | RECEIVED BY | | |
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| NAME | RAHUL PRAJAPATI | | | | | | | | | | | | |
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| 21 | PIN-084-TPT-PM4-CS11-002-C22 | 0 | C22 | A-B/9 | 1 | 341.46 | 7.686 | SYSTEM-7 STR | | -- | |
| 22 | PIN-084-TPT-PM4-CS11-002-C23 | 0 | C23 | C-D/3 | 1 | 263.41 | 5.901 | SYSTEM-7 STR | | -- | |
| 23 | PIN-084-TPT-PM4-CS11-002-C23 | 0 | C23 | C-D/2 | 1 | 263.41 | 5.901 | SYSTEM-7 STR | | -- | |
| 24 | PIN-084-TPT-PM4-CS11-002-C23 | 0 | C23 | C-D/1 | 1 | 263.41 | 5.901 | SYSTEM-7 STR | | -- | |
| 25 | PIN-084-TPT-PM4-CS11-002-C24 | 0 | C24 | C-D/5 | 1 | 263.41 | 5.901 | SYSTEM-7 STR | | -- | |
| 26 | PIN-084-TPT-PM4-CS11-002-C24 | 0 | C24 | C-D/4 | 1 | 263.41 | 5.901 | SYSTEM-7 STR | | -- | |
| 27 | PIN-084-TPT-PM4-CS11-002-B7 | 0 | B7 | A-B/7 | 1 | 68.94 | 2.086 | SYSTEM-7 STR | | -- | |

| | | | | | | | | | | | | | | | | | |
|-------------------|------------------------------|----------------------|------------------------|---------------|---------------------|--------------------|--------------------|------------------|---------------|-------------------------------------|--------------------|-----------------|------------------------|--|--|--|--|
| 28 | PIN-084-TPT-PM4-CS11-002-B21 | 0 | B21 | A-B/11 | 1 | 52.690000000000005 | 1.658 | SYSTEM-7 STR | -- | | | | | | | | |
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