



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2				REPORT NO.	VE/CORAL-2/STR/FIT_UP/27					
WO NO./PO NO.		4580584722									DATE :	31/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	PIN-084-TPT-PM1-CS12-002-1B45	0	1 OF 1	1B45	1B45-1	2	M33	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
2	PIN-084-TPT-PM1-CS12-002-1B45	0	1 OF 1	1B45	1B45-1	2	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
3	PIN-084-TPT-PM1-CS12-002-1B45	0	1 OF 1	1B45	1B45-1	2	CLT6	4	ISA90X90X8	VE/CORAL-2/STR/IMIR/15	24E03243	Tack	VEPL/WPS/005	ACC	--	
4	PIN-084-TPT-PM1-CS12-002-1B46	0	1 OF 1	1B46	1B46-1	1	P8	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	REJ	fit up not complete	
5	PIN-084-TPT-PM1-CS12-002-1B46	0	1 OF 1	1B46	1B46-1	1	P2	6	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	REJ	fit up not complete	
6	PIN-084-TPT-PM1-CS12-002-1B46	0	1 OF 1	1B46	1B46-1	1	M2	1	NPB400X180X57.38	VE/CORAL-2/STR/IMIR/1	32504038	FILLET	VEPL/WPS/006	REJ	fit up not complete	
INSPECTION CHECK												REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL								
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		SURAJ THAKUR														
DATE		31/05/2025														
VE-DOC-04 REV.00																