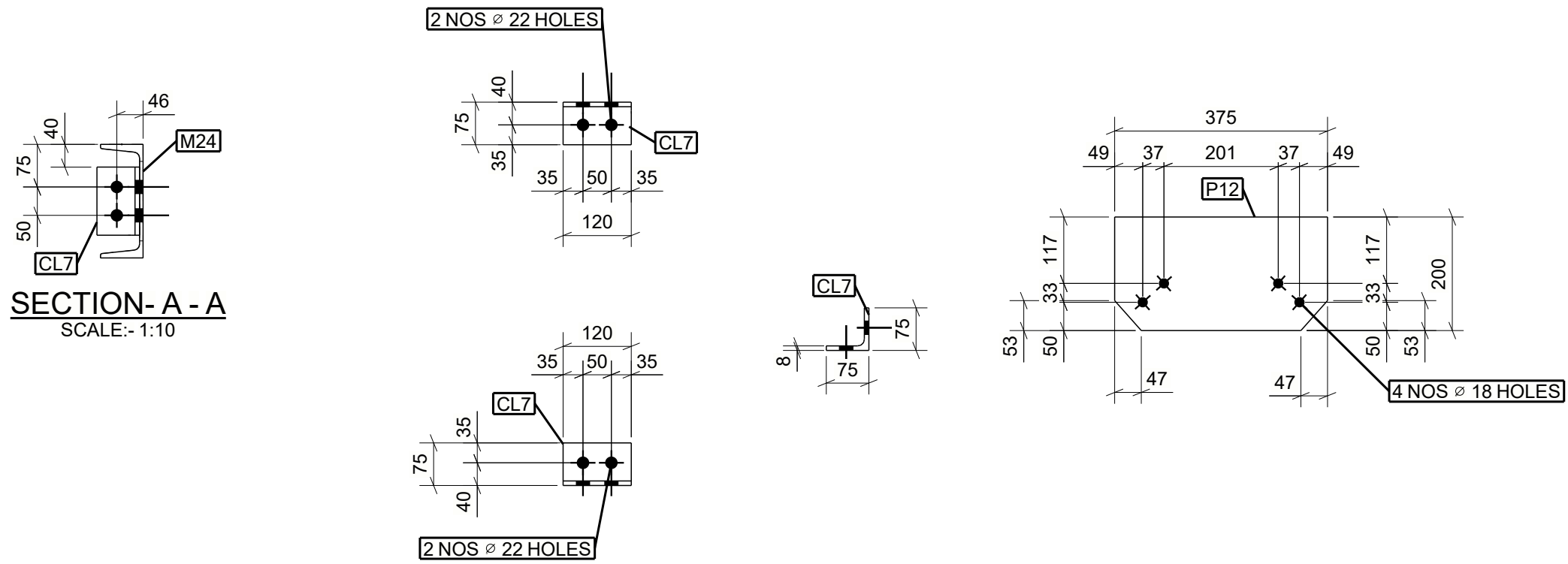
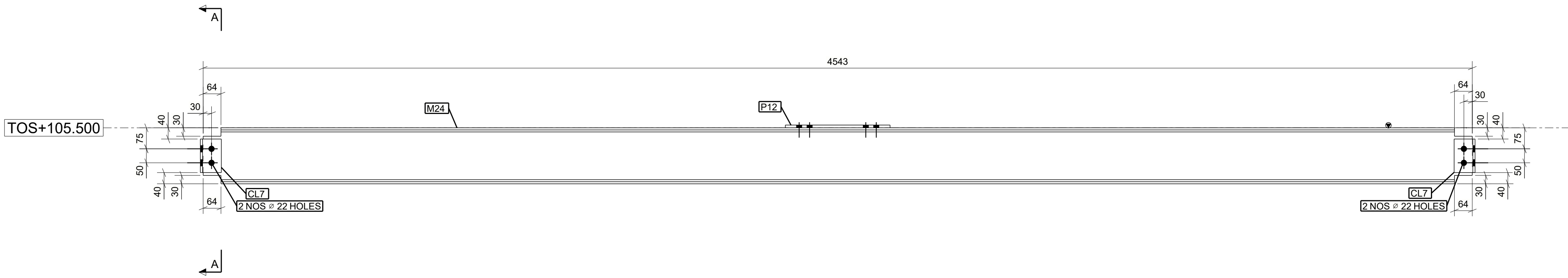
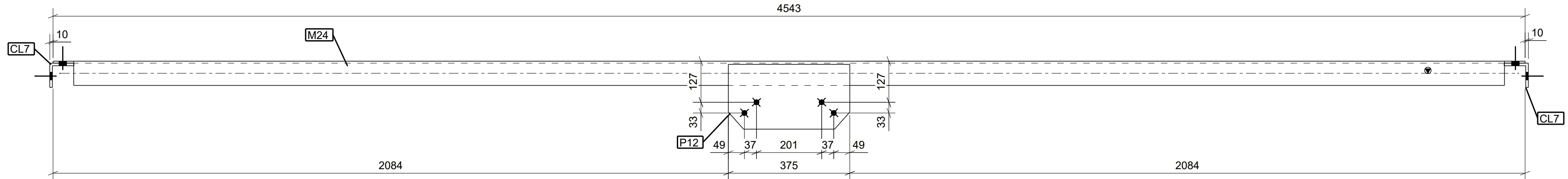


68-BV-F2021-02-FAB-B9		
ON 9WD		
GRID LOCATION (TABLE-1)		
B9	B-C/3-2	EL +105.510
B9	B-C/3-2	EL +105.510
B9	D-E/3-2	EL +105.510
B9	D-E/3-2	EL +105.510





4-BEAMS MARKED AS B9

MATERIAL LIST FOR ONE ASSEMBLY MK'D B9- 4 NOS.Required		GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
CL7	L75X75X8	IS2062	120	2	1.07	2.140
M24	ISMC200	IS2062	4543	1	100.60	100.595
P12	PL10*200	IS2062	375	1	5.88	5.884

TOTAL FOR ONE ASSEMBLY IN Kg					=	108.620
TOTAL FOR 4 ASSEMBLIES IN Kg					=	434.478

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	55	4
Gr.8.8	M20	60	4

- NOTES :
- ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 - ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 - ALL CONCRETE GRADE SHALL BE M30.
 - FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 - COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 - WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 - GRATING THICKNESS TO BE 25 MM

0	13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PLANT					
DRAWING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE					
AIL PROJECT NO : PIN-084					
SIZE	DWG NO.				SHEET
A1	PIN-084-TPT-CM1-CS11-002-FAB-B9				1 OF 1
					REV NO.
					0