



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/1			
WO NO./PO NO.		9252100056							DATE :		24/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--
2	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
3	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
4	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
5	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
6	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
7	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		24/05/2025													

VE-DOC-04 REV.00



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8	1619-CS-STR-504-FD-1C13	0	1 OF 1	1C13	E-2	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC					CLIENT QC/TPI								
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15	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-1C14	0	1 OF 1	1C14	E-3	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	M48	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515855	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL5	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL6	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL7	2	16 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500395	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL102	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
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SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
22	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL103	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL172	1	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-1C15	0	1 OF 1	1C15	E-4	1	PL217	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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