



BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	50	6

1. ALL DIMENSIONS ARE IN MILLIMETERS. ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFORM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOT WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINE FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM
8. FOR GRATING/CHEQUERED PLATE ARRANGEMENT REFER TYP. SKETCH GIVEN BY ALL.

 **CLIENT:**
AARTI INDUSTRIES LIMITED.
(EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi
GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In
Tel : (0260) 2400366, 2400153, 2400059,
Website : www.aarti-industries.com

PROJECT NO : PJ-3014
PROJECT NAME : PIN-084 PLANT
DRAWING TITLE : FABRICATION DRAWING OF STRUCTURAL LAYOUT & DETAIL OF SLAB AND BEAM OF 1ST,2ND,3RD & 4TH

AIL PROJECT NO : PIN-084			
SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-PM1-CS12-002-FAB-3B36	1 OF 1	0