



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED  
GROUP OF COMPANIES**

**LIQUID PENETRANT TEST REPORT**

**JOB DETAILS**

<b>CLIENT</b>	SURAJ ROSHNI	<b>REPORT NO.</b>	VE/SURYA-25/STR/LPT/10
<b>PROJECT</b>	SURYA-25	<b>REPORT DATE</b>	22/03/2025
<b>W.O. NO./CONTRACT NO</b>	898989890000	<b>TEST DATE</b>	22/03/2025
<b>PROCEDURE NO.</b>	VEPL/DCM/ITP/001	<b>ACCEPTANCE CODE</b>	AWS D1.1

**TEST DETAILS**

Surface Condition	AS WELDED	Surface Temp.	AMBIENT
Examination Stage	FINAL	Technique	VISIBLE DYE
Lighting Equipment	MIN. 1076 LUX	Lighting Intensity	NATURAL
Extent of Examination %	10%		
<b>TYPE</b>	<b>MAKE</b>	<b>BATCH NO.</b>	<b>VALIDITY</b>
Penetrant : Solvent Removable	P-MET	HUI8000	MAY-25
Cleaner : Solvent Removable	P-MET	HUI8000	MAY-25
Developer : Solvent Removable	P-MET	HUI8000	MAY-25

**RESULT SUMMARY**

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-B2	B2	B2-1	50	ISMC75	FILLET	FCAW	S-AB13	6 MM	NRI	ACC	--

<b>REMARKS</b>			
EXAMINED BY (LEVEL I / II)	VE-QC (LEVEL II / III)		WITNESSED/ APPROVED / REVIEWED BY
			CLIENT-QC / TPI
SIGNATURE			
NAME	SHIVANG DIWAKAR		
DATE	22/03/2025		

VE-STR-13