



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

ULTRASONIC TEST REPORT (STRUCTURAL)

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/UT/8
PROJECT	SURYA-25	REPORT DATE	09/05/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	09/05/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE STANDARD	AWS D1.1

TEST DETAILS

SURFACE CONDITION	AS WELDED	EXTENT OF EXAMINATION	10%
EXAMINATION STAGE	FINAL AFTER WELD	EXAMINATION SURFACE	SMOOTH
TECHNIQUE	OK	BASIC CAL. BLOCK	OK
EQUIPMENT MODEL & MAKE	OK	REFERENCE BLOCK ID	OK
EQUIPMENT NO	OK	SCANNING SENSITIVITY LEVEL	OK
COUPLANT	OK	REF. SENSITIVITY LEVEL	OK

CALIBRATION DETAILS

SEARCH UNIT SR. NO.	OK	TEST RANGE	OK
MODEL	OK	REF DB	OK
WAVE MODE	OK	TRANS. CORR.	OK
FREQ	K	REFERANGLE	OK

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	B7	5	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	B7	ISMB300	CJP,BUTT	SMAW	W-103	12 MM	LOP	REJ	--

NOTE

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		09/05/2025	

VE-DOC-13 REV.00