



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/3
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	22/03/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 08:43				FINISH TIME - 10:43			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	22/03/2025	27	22	65	26	28	23	63	28

### FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 (RAL 9006)	APP. METHOD	SPRAY	FINAL DATE	22/03/2025
PAINT MANUFACTURER	SIGMA PPG	DFT RANGE	50 Microns	TIME	4 HOUR
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	10/01/2025	SHELF LIFE	1 YEAR
PAINT BATCH NO. (HARDNER)	AKI8911				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR7	0	VBR7	VBR7-1	3	360 - 420	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR7	0	VBR7	VBR7-2	3	370 - 415	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR8	0	VBR8	VBR8-2	3	378 - 429	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR8	0	VBR8	VBR8-3	3	388 - 420	ACC

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	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	SHIVANG DIWAKAR				
DATE	22/03/2025				

VE-STR-16E