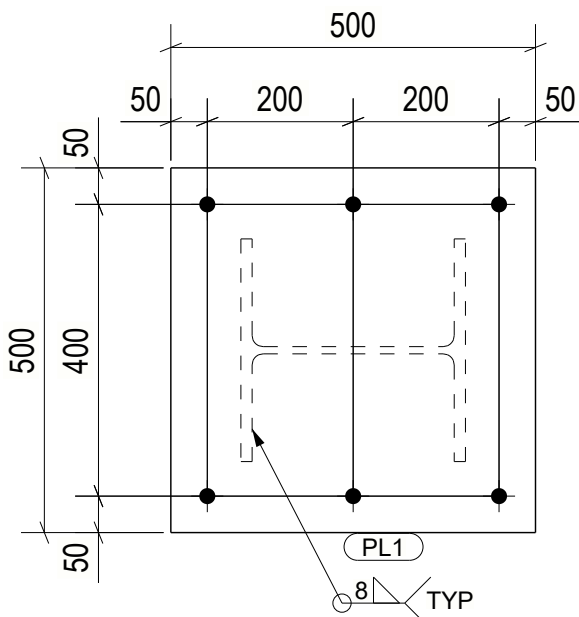
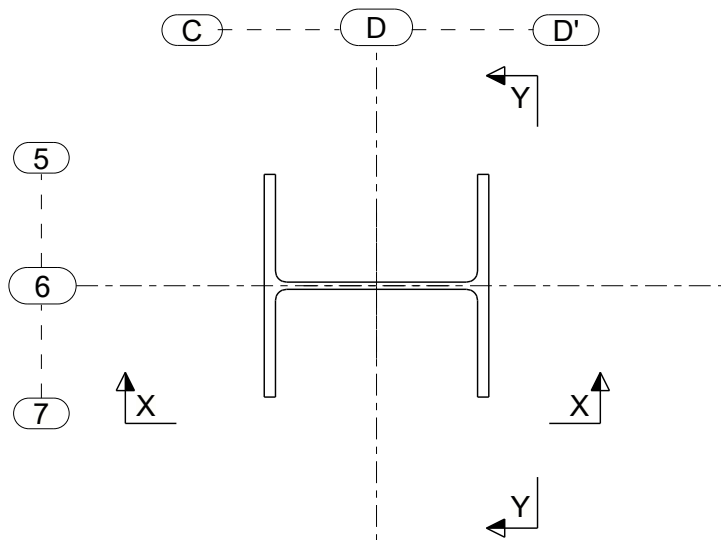


SECTION A - A  
1:10



SECTION B - B  
1:10

MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M <sup>2</sup> )	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
M221	UC305x305x97	5534	1	10.08	536.07	536.07	
PL1	PL16"500	500	1	0.53	31.40	31.40	
PL172	PL25"270	1200	1	0.72	63.59	63.59	
PL217	PL12"220	1000	1	0.47	20.72	20.72	
PL218	PL3"220	550	2	0.49	2.85	5.70	
PL219	PL10"270	650	2	0.74	13.78	27.55	



## KEY PLAN

R0	23.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
REV.	DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY

 **QUANTA** PROCESS SOLUTIONS PVT. LTD.  
www.quantaprocess.com

CLIENT : GFCLEV Products Limited,

PROJECT:	HH-3
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DETAILER:-  
SUNRISE ENGINEERING SOLUTIONS PVT. LTD.

TITLE	PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 3C28
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PREP. : JJC	CHECKED :	SCALE :
REVIEWED : KDM		DATE : 23.05.2025
APPROVED : RMR	PROJECT NO.:- 1619	SHEET:

DWG. NO.1619-CS-STR-504-FD-3C28	REV. R0
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NOTES:

- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
- 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
- 3)  DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS. SAME IS TO BE REFERRED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
- 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNFO).
- 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
- 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION, STANDARDS AND CODES OF PRACTICE.
- 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410W460 CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
- 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

ONE No. COLUMN REQUIRED AS DRAWN MKD' 3C28