



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED**  
**GROUP OF COMPANIES**

**DISPATCH NOTE FOR PAINTING**

<b>CLIENT</b>		AARTI INDUSTRIES LTD				<b>LOT NO.</b>		VE/CORAL-2/STR/DNP/31						
<b>PROJECT</b>		CORAL-2				<b>DISPATCH DATE</b>		02/07/2025						
<b>WO NO./PO NO.</b>		4580584722				<b>DISPATCH SITE</b>		DR INDIA SHOP NEW PLOT-02						
<b>SR NO.</b>	<b>DRAWING NO.</b>		<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ASSEMBLY WEIGHT (Kg)</b>		<b>ASSEMBLY SURFACE AREA (sqm)</b>	<b>PAINT SYSTEM</b>		<b>REMARKS</b>		
1	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-1	1	222.92		0.448	SYSTEM-7 STR		--		
2	PIN-084-TPT-PM4-CS11-002-B4		0	B4	B4-2	1	222.92		0.448	SYSTEM-7 STR		--		
3	PIN-084-TPT-PM4-CS11-002-B12		0	B12	A-B/8	1	71.08		2.163	SYSTEM-7 STR		--		
4	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/5	1	71.08		2.163	SYSTEM-7 STR		--		
5	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/4	1	71.08		2.163	SYSTEM-7 STR		--		
6	PIN-084-TPT-PM4-CS11-002-B15		0	B15	A-B/9	1	71.08		2.163	SYSTEM-7 STR		--		
7	PIN-084-TPT-PM4-CS11-002-B15		0	B15	C-D/2	1	71.08		2.163	SYSTEM-7 STR		--		
8	PIN-084-TPT-PM4-CS11-002-B24		0	B24	A-B/10	1	50.730000000000004		1.625	SYSTEM-7 STR		--		
9	PIN-084-TPT-PM4-CS11-002-B25		0	B25	C/<1	1	106.72		2.679	SYSTEM-7 STR		--		
10	PIN-084-TPT-PM4-CS11-002-B27		0	B27	C-D/1	1	68.94		2.086	SYSTEM-7 STR		--		
<b>Total</b>				10	<b>Total</b>		1027.63		18.10					
<b>PAINT MANUFACTURE</b>	<b>SURFACE PREPARATION</b>	<b>PROFILE REQUIREMENTS</b>	<b>SALT TEST REQUIREMENTS</b>	<b>PRIMER SHADE</b>	<b>PRIMER APP. METHODE</b>	<b>PRIMER DFT RANGE</b>	<b>MIO SHADE</b>	<b>MIO APP. METHODE</b>	<b>MIO DFT RANGE</b>	<b>FINAL SHADE</b>	<b>FINAL APP. METHODE</b>	<b>FINAL DFT RANGE</b>	<b>TOTAL DFT REQUIREMENTS</b>	
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum	
<b>NOTE</b>														
		<b>PREPARED BY</b>							<b>RECEIVED BY</b>					
<b>SIGNATURE</b>														

NAME	RAHUL PRAJAPATI	
DATE	02/07/2025	
VE-DOC-22 REV.00		





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PROJECT		CORAL-2					DISPATCH DATE		02/07/2025					
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SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS		
11	PIN-084-TPT-PM4-CS11-002-B28		0	B28	C-D/3	1	68.94		2.086	SYSTEM-7 STR		--		
12	PIN-084-TPT-PM4-CS11-002-B32		0	B32	C-D/6	1	95.25		2.37	SYSTEM-7 STR		--		
13	PIN-084-TPT-PM4-CS11-002-B37		0	B37	C-D/7	1	96.33		2.406	SYSTEM-7 STR		--		
14	PIN-084-TPT-PM4-CS11-002-C1		0	C1	A/10	1	612.6		14.078	SYSTEM-7 STR		--		
15	PIN-084-TPT-PM4-CS11-002-C3		0	C3	C-D/6	1	261.12		5.852	SYSTEM-7 STR		--		
16	PIN-084-TPT-PM4-CS11-002-C2		0	C2	A/11	1	602.87		13.753	SYSTEM-7 STR		--		
17	PIN-084-TPT-PM4-CS11-002-C4		0	C4	C-D/7	1	339.15999999999997		7.637	SYSTEM-7 STR		--		
18	PIN-084-TPT-PM4-CS11-002-C5		0	C5	C/<1	1	241.35		5.481	SYSTEM-7 STR		--		
19	PIN-084-TPT-PM4-CS11-002-C6		0	C6	A-B/7	1	350.23		7.93	SYSTEM-7 STR		--		
20	PIN-084-TPT-PM4-CS11-002-C21		0	C21	A-B/8	1	350.23		7.93	SYSTEM-7 STR		--		
Total				10		Total		3018.08		69.52				
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE		FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)		SPRAY	60 Microns	280 Microns Minimum

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<div><div><div>Committed VISHAL Engineering &amp; Services</div></div><div><div>VISHAL Engineering &amp; Services</div></div></div> <div>VISHAL ENTERPRISE &amp; VRISHAL ENGINEERING PRIVATE LIMITED</div> <div>GROUP OF COMPANIES</div>														
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SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS		
21	PIN-084-TPT-PM4-CS11-002-C22		0	C22	A-B/9	1	341.46		7.686	SYSTEM-7 STR		--		
22	PIN-084-TPT-PM4-CS11-002-C23		0	C23	C-D/3	1	263.41		5.901	SYSTEM-7 STR		--		
23	PIN-084-TPT-PM4-CS11-002-C23		0	C23	C-D/2	1	263.41		5.901	SYSTEM-7 STR		--		
24	PIN-084-TPT-PM4-CS11-002-C23		0	C23	C-D/1	1	263.41		5.901	SYSTEM-7 STR		--		
25	PIN-084-TPT-PM4-CS11-002-C24		0	C24	C-D/5	1	263.41		5.901	SYSTEM-7 STR		--		
26	PIN-084-TPT-PM4-CS11-002-C24		0	C24	C-D/4	1	263.41		5.901	SYSTEM-7 STR		--		
27	PIN-084-TPT-PM4-CS11-002-B7		0	B7	A-B/7	1	68.94		2.086	SYSTEM-7 STR		--		
28	PIN-084-TPT-PM4-CS11-002-B21		0	B21	A-B/11	1	52.690000000000005		1.658	SYSTEM-7 STR		--		
Total				8	Total		1780.14		40.94					
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE		FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS

SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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