



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

|          |                      |               |                                   |            |                          |
|----------|----------------------|---------------|-----------------------------------|------------|--------------------------|
| CLIENT   | AARTI INDUSTRIES LTD | PROJECT       | OSBL                              | REPORT NO. | VE/OSBL/STR/SP/OFFER/138 |
| WO/PO NO | 3180000344           | PROCEDURE NO. | VEPL/AIL-J/ZONE-4/PROJECT/QSI-002 | OFFER DATE | 10/10/2025               |

### WEATHER CONDITION

| ACTIVITY               | DATE PERFORMED | START TIME - 08:30       |              |                     |                 | FINISH TIME- 12:40       |              |                     |                 |
|------------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                        |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 10/10/2025     | 33.1                     | 24.2         | 68.7                | 31.2            | 34.2                     | 23.2         | 65.4                | 32.2            |
| Primer Application     | 10/10/2025     | 33.2                     | 24.1         | 68.2                | 31.3            | 34.3                     | 23.1         | 64.5                | 32.3            |

### SURFACE CONDITION

|                  |              |                 |            |                  |            |
|------------------|--------------|-----------------|------------|------------------|------------|
| ORIGINAL STATUS  | NON COATED   | METAL CONDITION | NON COATED | METAL RUST GRADE | B          |
| PAINT SYSTEM NO. | SYSTEM-7 STR |                 |            | BLASTING DATE    | 10/10/2025 |

### SURFACE PREPARATION

|                             |                 |                        |                  |                   |           |
|-----------------------------|-----------------|------------------------|------------------|-------------------|-----------|
| BLASTING METHOD             | CU-SLG          | PREP. STANDARD         | SA 2 1/2         | ABRASIVE TYPE     | CU-SLG    |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | ACTUAL SURFACE PROFILE | 60-70            |                   |           |
| DUST LEVEL                  | 01              | SALT TEST REQUIRED     | Maximum 50 mg/m2 | SALT TEST READING | 29.4mg/m2 |

### PRIMER COATING

|                           |                 |                  |            |               |            |
|---------------------------|-----------------|------------------|------------|---------------|------------|
| PRIMER PAINT/SHADE        | INTERZINC 78I   | APP. METHOD      | SPRAY      | PRIMER DATE   | 10/10/2025 |
| PAINT MANUFACTURER        | AKZONOBEL INDIA | DFT RANGE        | 70 Microns | HARD DRY TIME | 12 HOURS   |
| PAINT BATCH NO. (BASE)    | 'Q0D5129046     | MANUFACTURE DATE | 26/05/2025 | SHELF LIFE    | 6 MONTHS   |
| PAINT BATCH NO. (HARDNER) | Q0D5025002      |                  |            |               |            |

| SR. NO. | DRAWING NO.                       | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | ACC/REJ |
|---------|-----------------------------------|-----|-----------------|-------------|----------|-------------|---------|
|         |                                   |     |                 |             |          | PRIMER      |         |
| 1       | PIN-087-TPT-CM1-CS11-132-FAB -B65 | 0   | FAB -B65        | FAB-B65     | 15       | 71-75       | ACC     |
| 2       | PIN-087-TPT-CM1-CS11-132-FAB -B66 | 0   | FAB-B66         | FAB-B66     | 16       | 73-77       | ACC     |

|      |                |  |  |               |  |
|------|----------------|--|--|---------------|--|
| NOTE | --             |  |  |               |  |
|      | VISHAL QC      |  |  | CLIENT / TPIA |  |
| SIGN |                |  |  |               |  |
| NAME | BIRENDRA KUMAR |  |  |               |  |
| DATE | 10/10/2025     |  |  |               |  |

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|           |                                    |               |                                   |                |            | PRIMER                   |         |
| 3         | PIN-087-TPT-CM1-CS11-132-FAB -B100 | 0             | FAB -B100                         | FAB -B100      | 1          | 75-79                    | ACC     |
| 4         | PIN-087-TPT-CM1-CS11-132-FAB -B101 | 0             | FAB -B101                         | FAB -B101      | 1          | 72-76                    | ACC     |
| 5         | PIN-087-TPT-CM1-CS11-132-FAB -B102 | 0             | FAB -B102                         | FAB -B102      | 1          | 74-78                    | ACC     |
| 6         | PIN-087-TPT-CM1-CS11-132-FAB -B103 | 0             | FAB -B103                         | FAB -B103      | 2          | 76-80                    | ACC     |
| 7         | PIN-087-TPT-CM1-CS11-132-FAB -B104 | 0             | FAB -B104                         | FAB -B104      | 2          | 71-75                    | ACC     |
| 8         | PIN-087-TPT-CM1-CS11-132-FAB -B105 | 0             | FAB -B105                         | FAB -B105      | 1          | 73-77                    | ACC     |
| 9         | PIN-087-TPT-CM1-CS11-132-FAB -B106 | 0             | FAB -B106                         | FAB -B106      | 1          | 75-79                    | ACC     |
| 10        | PIN-087-TPT-CM1-CS11-132-FAB -B107 | 0             | FAB -B107                         | FAB -B107      | 1          | 72-76                    | ACC     |
| 11        | PIN-087-TPT-CM1-CS11-132-FAB -B120 | 0             | FAB -B120                         | FAB -B120      | 1          | 74-78                    | ACC     |
| 12        | PIN-087-TPT-CM1-CS11-132-FAB -B121 | 0             | FAB -B121                         | FAB -B121      | 1          | 76-80                    | ACC     |
| 13        | PIN-087-TPT-CM1-CS11-132-FAB -B123 | 0             | FAB -B123                         | FAB -B123      | 1          | 71-75                    | ACC     |
| 14        | PIN-087-TPT-CM1-CS11-132-FAB -B124 | 0             | FAB -B124                         | FAB -B124      | 1          | 73-77                    | ACC     |
| 15        | PIN-087-TPT-CM1-CS11-132-FAB -B126 | 0             | FAB -B126                         | FAB -B126      | 5          | 75-79                    | ACC     |
| 16        | PIN-087-TPT-CM1-CS11-132-FAB -B134 | 0             | FAB -B134                         | FAB -B134      | 1          | 72-76                    | ACC     |
| 17        | PIN-087-TPT-CM1-CS11-132-FAB -B136 | 0             | FAB -B136                         | FAB -B136      | 1          | 74-78                    | ACC     |
| NOTE      |                                    | --            |                                   |                |            |                          |         |
| VISHAL QC |                                    |               |                                   | CLIENT / TPIA  |            |                          |         |
| SIGN      |                                    |               |                                   |                |            |                          |         |
| NAME      |                                    |               |                                   | BIRENDRA KUMAR |            |                          |         |
| DATE      |                                    |               |                                   | 10/10/2025     |            |                          |         |

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|           |                                    |               |                                   |                |            | PRIMER                   |         |
| 18        | PIN-087-TPT-CM1-CS11-132-FAB -B141 | 0             | FAB -B141                         | FAB -B141      | 1          | 76-80                    | ACC     |
| 19        | PIN-087-TPT-CM1-CS11-132-FAB -B143 | 0             | FAB -B143                         | FAB -B143      | 1          | 71-75                    | ACC     |
| 20        | PIN-087-TPT-CM1-CS11-132-FAB -B144 | 0             | FAB -B144                         | FAB -B144      | 1          | 73-77                    | ACC     |
| 21        | PIN-087-TPT-CM1-CS11-132-FAB -B146 | 0             | FAB -B146                         | FAB -B146      | 1          | 75-79                    | ACC     |
| 22        | PIN-087-TPT-CM1-CS11-132-FAB -B148 | 0             | FAB -B148                         | FAB -B148      | 1          | 72-76                    | ACC     |
| 23        | PIN-087-TPT-CM1-CS11-132-FAB -B151 | 0             | FAB -B151                         | FAB -B151      | 1          | 74-78                    | ACC     |
| 24        | PIN-087-TPT-CM1-CS11-132-FAB -B152 | 0             | FAB -B152                         | FAB -B152      | 1          | 76-80                    | ACC     |
| 25        | PIN-087-TPT-CM1-CS11-132-FAB -B153 | 0             | FAB -B153                         | FAB -B153      | 1          | 71-75                    | ACC     |
| 26        | PIN-087-TPT-CM1-CS11-132-FAB -C7   | 0             | FAB -C7                           | FAB -C7        | 1          | 73-77                    | ACC     |
| 27        | PIN-087-TPT-CM1-CS11-132-FAB -HB29 | 0             | FAB -HB29                         | FAB -HB29      | 4          | 75-79                    | ACC     |
| 28        | PIN-087-TPT-CM1-CS11-132-FAB -HB33 | 0             | FAB -HB33                         | FAB -HB33      | 4          | 72-76                    | ACC     |
| 29        | PIN-087-TPT-CM1-CS11-132-FAB -HB35 | 0             | FAB -HB35                         | FAB -HB35      | 4          | 74-78                    | ACC     |
| 30        | PIN-087-TPT-CM1-CS11-132-FAB -HB40 | 0             | FAB -HB40                         | FAB -HB40      | 2          | 76-80                    | ACC     |
| 31        | PIN-087-TPT-CM1-CS11-132-FAB -HB41 | 0             | FAB -HB41                         | FAB -HB41      | 2          | 71-75                    | ACC     |
| 32        | PIN-087-TPT-CM1-CS11-132-FAB -HB44 | 0             | FAB -HB44                         | FAB -HB44      | 2          | 73-77                    | ACC     |
| NOTE      |                                    |               |                                   |                |            |                          |         |
| --        |                                    |               |                                   |                |            |                          |         |
| VISHAL QC |                                    |               |                                   | CLIENT / TPIA  |            |                          |         |
| SIGN      |                                    |               |                                   |                |            |                          |         |
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|          |                                    |               |                                   |               |            | PRIMER                   |         |
| 33       | PIN-087-TPT-CM1-CS11-132-FAB -HB45 | 0             | FAB -HB45                         | FAB -HB45     | 3          | 75-79                    | ACC     |
| 34       | PIN-087-TPT-CM1-CS11-132-FAB -HB46 | 0             | FAB -HB46                         | FAB -HB46     | 4          | 72-76                    | ACC     |
| 35       | PIN-087-TPT-CM1-CS11-132-FAB -HB47 | 0             | FAB -HB47                         | FAB -HB47     | 8          | 74-78                    | ACC     |
| 36       | PIN-087-TPT-CM1-CS11-132-FAB -SC17 | 0             | FAB -SC17                         | FAB -SC17     | 3          | 76-80                    | ACC     |
| 37       | PIN-087-TPT-CM1-CS11-132-FAB -SC18 | 0             | FAB -SC18                         | FAB -SC18     | 4          | 71-75                    | ACC     |
| 38       | PIN-087-TPT-CM1-CS11-132-FAB -SC22 | 0             | FAB -SC22                         | FAB -SC22     | 1          | 73-77                    | ACC     |
| 39       | PIN-087-TPT-CM1-CS11-132-FAB -SC23 | 0             | FAB -SC23                         | FAB -SC23     | 1          | 75-79                    | ACC     |
| 40       | PIN-087-TPT-CM1-CS11-132-FAB -SC24 | 0             | FAB -SC24                         | FAB -SC24     | 1          | 72-76                    | ACC     |
| 41       | PIN-087-TPT-CM1-CS11-132-FAB -SC26 | 0             | FAB -SC26                         | FAB -SC26     | 1          | 74-78                    | ACC     |
| 42       | PIN-087-TPT-CM1-CS11-132-FAB -SC27 | 0             | FAB -SC27                         | FAB -SC27     | 1          | 76-80                    | ACC     |
| 43       | PIN-087-TPT-CM1-CS11-132-FAB -SC28 | 0             | FAB -SC28                         | FAB -SC28     | 1          | 71-75                    | ACC     |
| 44       | PIN-087-TPT-CM1-CS11-132-FAB -SC32 | 0             | FAB -SC32                         | FAB -SC32     | 1          | 73-77                    | ACC     |
| 45       | PIN-087-TPT-CM1-CS11-132-FAB -SC36 | 0             | FAB -SC36                         | FAB -SC36     | 1          | 75-79                    | ACC     |
| 46       | PIN-087-TPT-CM1-CS11-132-FAB -SC39 | 0             | FAB -SC39                         | FAB -SC39     | 1          | 72-76                    | ACC     |
| 47       | PIN-087-TPT-CM1-CS11-132-FAB -SC42 | 0             | FAB -SC42                         | FAB -SC42     | 1          | 74-78                    | ACC     |
| NOTE     | --                                 |               |                                   |               |            |                          |         |
|          | VISHAL QC                          |               |                                   | CLIENT / TPIA |            |                          |         |
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