



STRUCTURAL PROJECT FLOW DIAGRAM

GUIDELINE FOR SOFTWARE PREPARATION

PROJECT MASTER DATA

- A) PROJECT NAME : By Admin
- B) CLIENT NAME : By Admin
- C) PROJECT PO. NO. : By admin
- D) WPS LIST (WELDING PROCEDURE SPECIFICATION) : By Welding Engineer
- E) QUALIFIED WELDER LIST : By Welding Engineer
- F) PROCEDURE MASTER LIST : By QA Engineer
- G) PAINTING SYSTEMS : By QA Engineer
- H) EXECUTION CONTRACTOR : By Admin


1. RAW MATERIAL PROCUREMENT

 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED					
GROUP OF COMPANIES							
Purchase Request (PR)							
Project Location :		Facility-1			Date :		
Project :		PANIPAT_HGU			Prepared By :		
Department :		PROJECT STORE			Approve By :		
					MATERIAL PO NO.		PO-001 (MANUAL TYPING)
Sr No	SECTION DETAIL	MATERIAL GRADE	UOM	PO QTY	UNIT RATE	TOTAL RATE	Preferredd supplier If Any (Attech) specification / Manufacturer
1	L75X75X8	IS 2062 E250-A	Kg	5.35	100	500	JINDAL / SAIL / TATA
2	NPB250X150X34.08	IS 2062 E250-A	Kg	88.76	1000	50000	JINDAL / SAIL / TATA
3	PL6	IS 2062 E250-A	Kg	3.12	200	4000	JINDAL / SAIL / TATA
4	PL12	IS 2062 E250-A	Kg	4.13	200	4000	JINDAL / SAIL / TATA
5	PL10	IS 2062 E250-A	Kg	2.87	200	4000	JINDAL / SAIL / TATA
6	PL8	IS 2062 E250-A	Kg	3.73	200	4000	JINDAL / SAIL / TATA


FORMAT : VE-STR-01

2. RAW MATERIAL STORE

2A. MATERIAL RECEIVING

		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES INWARD MATERIAL OFFER LIST															
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED				PROJECT		PANIPAT_HGU						OFFER NO		VE/PANIPAT_HGU/STR/IMIR/OFFER/01	
PO / WO NO. :		PROJECT PO NO.												DATE			
SL NO.	MATERIAL PO NO.	SECTION DETAILS	MATERIAL GRADE	UOM	PO QTY	SUPPLIER	CHALLAN QTY	RECEIVED QTY / OFFER QTY	RECEIVED DATE	INSPECTION OFFER UOM	INSPECTION OFFER LENGTH	INSPECTION OFFER WIDTH	INSPECTION OFFER NOS	HEAT / LOT NO	REMARKS		
1	PO-001	L75X75X8	IS 2062 E250-A	Kg	5.35	JINDAL	5.35	5.35	21.05.2024	mm	150	-	4				
2	PO-001	NPB250X150X34.08	IS 2062 E250-A	Kg	88.76	JINDAL	88.76	88.76	21.05.2024	mm	2726	-	1				
3	PO-001	PL6	IS 2062 E250-A	Kg	3.12	TATA	3.12	3.12	21.05.2024	mm	240	100	4				
4	PO-001	PL12	IS 2062 E250-A	Kg	4.13	TATA	4.13	4.13	21.05.2024	mm	244	100	1				
5	PO-001	PL10	IS 2062 E250-A	Kg	2.87	TATA	2.87	2.87	21.05.2024	mm	244	100	1				
6	PO-001	PL8	IS 2062 E250-A	Kg	3.73	TATA	3.73	3.73	21.05.2024	mm	165	100	3				
REMARKS :																	
		OFFER BY															
SIGNATURE																	
NAME																	
DATE																	
VE-STR-02																	

2B. MATERIAL INSPECTION

		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES INWARD MATERIAL INSPECTION REPORT (IMIR)															
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED				PROJECT:		PANIPAT_HGU						IMIR NO		VE/PANIPAT_HGU/STR/IMIR/01	
PO / WO NO. :		PROJECT PO NO.												DATE		23.05.2024	
SL NO.	MATERIAL PO NO.	SECTION DETAILS	MATERIAL GRADE	INSPECTION OFFER UOM	INSPECTION OFFER LENGTH	INSPECTION OFFER WIDTH	INSPECTION OFFER NOS	INSPECTED LENGTH	INSPECTION OFFER WIDTH	INSPECTED NOS	ACC / REJ	MANUFACTURER	HEAT / LOT NO	T.C NO.	REMARKS		
	PO-001	L75X75X8	IS 2062 E250-A	mm	5.35	-	4	5.35		4	ACC	JINDAL	123	MTC-01			
	PO-001	NPB250X150X34.08	IS 2062 E250-A	mm	88.76	-	1	88.76		1	ACC	JINDAL	345	MTC-02			
	PO-001	PL6	IS 2062 E250-A	mm	3.12		4	3.12		4	ACC	TATA	657	MTC-03			
	PO-001	PL12	IS 2062 E250-A	mm	4.13		1	4.13		1	ACC	TATA	668	MTC-04			
	PO-001	PL10	IS 2062 E250-A	mm	2.87		1	2.87		1	ACC	TATA	884	MTC-05			
	PO-001	PL8	IS 2062 E250-A	mm	3.73		3	3.73		3	ACC	TATA	433	MTC-06			
REMARKS :																	
		VE-QC										CLIENT-QC / TPI					
SIGNATURE																	
NAME																	
DATE																	
VE-STR-03																	

2C. STOCK LIST

VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES																													
MATERIAL STOCK LIST																													
GENERAL										PROJECT																			
PO / INVOICE NO.																													
S.NO.	MATERIAL NO.	SECTION DETAILS	MATERIAL NAME	UOM	PO QTY	RECEIVED QTY / STOCK QTY	RECEIVED DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON	REJECTION QTY	REJECTION DATE	REJECTION REASON
1	PO-001	L75X75X8	6.202 L200 A	Kg	5.35	5.35	25.05.2024	NA	100																				
2	PO-001	NPB250X150X34	6.202 L200 A	Kg	88.76	88.76	25.05.2024	NA	2726																				
3	PO-001	PL6	6.202 L200 A	Kg	3.12	3.12	25.05.2024	NA	240																				
4	PO-001	PL12	6.202 L200 A	Kg	4.13	4.13	25.05.2024	NA	244																				
5	PO-001	PL10	6.202 L200 A	Kg	2.87	2.87	25.05.2024	NA	244																				
6	PO-001	PL8	6.202 L200 A	Kg	3.73	3.73	25.05.2024	NA	165																				
REMARKS:																													
DATE:																													

3. PLANNING



3A. DRAWING MASTER LIST

Sr. No	MASTER UPDATION DATE	DRAWING NO.	Drawing received date	AREA	REV	Sheet No	ASSEMBLY NUMBER	ASSEMBLY QTY (NOS)	GRID NUMBER	ITEM NUMBER	QTY (Nos)	PROFILE	LENGTH (mm)	WIDTH (mm)	ITEM Weight (Kg)	ASSEMBLY Weight (Kg)	ASSEMBLY SURFACE AREA (sqm)
1	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4	1	6/B-B1	-	-	-	-	-	-	-	-
2	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-A50	4	L75X75X8	150	-	1.34	5.35	0.05
3	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-BE4	1	NPB250X150X34.08	2726	-	88.76	88.76	2.97
4	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-P58	4	PL6	240	70	0.78	3.12	0.04
5	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-P493	1	PL12	244	180	4.13	4.13	0.1
6	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-P735	1	PL10	244	150	2.87	2.87	0.08
7	25.05.2024	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	20.05.2024	SR -1 PIPE RACK	02	1 OF 1	704RX-R1-BE4		6/B-B1	704RX-R1-P738	3	PL8	165	120	1.24	3.73	0.04

3B. DRAWINGS – PDF / AUTOCAD

Drawing PDF upload file name will be “Drawing Number as per the drawing only With Revision Number” For example File name will be “&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN) REV.02”



4. FABRICATION DRAWING ISSUE

  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES DRAWING ISSUE REGISTER						
Sr. No	AREA	DRAWING NO	REV	Sheet No	ISSUE DATE	ISSUED TO
1	SR -1 PIPE RACK	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	26.05.2024	VIVEK SINGH

FORMAT : VE-STR-06

5. MATERIAL ISSUE

5A. MATERIAL ISSUE REQUEST


  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES												
Project Material Issue Request							Offer No.	VE/PANIPAT_HGU/STR/MIR/01				
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED		Project Name	PANIPAT_HGU		Contractor Name	VIVEK SINGH		Date:		24.05.2024	
Sr. No.	DRAWING NO. / LINE NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	PROFILE	REQUESTED LENGTH (mm)	REQUESTED WIDTH(mm)	REQUESTED Qty. (Nos)	REMARKS	
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-A50	L75X75X8	150		4		
2	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-BE4	NP8250X150X34.08	2726		1		
3	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-P58	PL8	240		4		
4	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-P493	PL12	244		1		
5	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-P735	PL10	244		1		
6	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/B-B1	704RX-R1-P738	PL8	165		3		

Requested By:

Name.:	
Sign.:	
DATE.:	


VE-STR-07

5B. MATERIAL ISSUE ACCEPTANCE



 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES																	
Project Material Issue/Return Voucher							MIV NO.	VE/PANIPAT_HGU/STR/MIV/01									
CLIENT				PROJECT NAME			PANIPAT_HGU		Contractor Name:			VIVEK SINGH			Date	24.05.2024	
Sr. No.	DRAWING NO. / LINE NO.	REV. NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	PROFILE	REQUESTED LENGTH (mm)	REQUESTED WIDTH (mm)	REQUESTED Qty. (Nos)	ISSUED LENGTH (mm)	ISSUED WIDTH (mm)	ISSUED QTY. (Nos)	IMIR NO.	HEAT NO.	REMARKS	
1	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-A50	L75X75	150		4	150		4	VE/PANIPAT_HGU/STR/MIV/01	123		
2	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-BE4	NPS20X10X0.80	2725		1	2725		1	VE/PANIPAT_HGU/STR/MIV/01	345		
3	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P58	PL8	240		4	240		4	VE/PANIPAT_HGU/STR/MIV/01	657		
4	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P493	PL12	244		1	244		1	VE/PANIPAT_HGU/STR/MIV/01	668		
5	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P735	PL10	244		1	244		1	VE/PANIPAT_HGU/STR/MIV/01	884		
6	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P738	PL8	165		3	165		3	VE/PANIPAT_HGU/STR/MIV/01	433		
Issued By:																	
Name: _____																	
Sign: _____																	
DATE: _____																	
VE-STR-08																	

6. EXECUTION



6A. FIT-UP

 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES FIT-UP INSPECTION OFFER LIST												
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED		PROJECT		PANIPAT_HGU		REPORT NO		VE/PANIPAT_HGU/STR/FIT-UP/OFFER/01		
WON O/ PO NO.		PROJECT PO NO.						DATE		26.05.2024		
Sr. No.	DRAWING NO.	REV. NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY (nos)	PROFILE	IMIR NO	HEAT NO.	JOINT TYPE	REMARKS
1	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-A50	4	L75X75	VE/PANIPAT_HGU/STR/IMIR/01	123	FILLET	
2	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-BE4	1	NPS20X10X0.80	VE/PANIPAT_HGU/STR/IMIR/01	345	CJP - FILLET	
3	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P58	4	PL8	VE/PANIPAT_HGU/STR/IMIR/01	657	FILLET	
4	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P493	1	PL12	VE/PANIPAT_HGU/STR/IMIR/01	668	CJP	
5	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P735	1	PL10	VE/PANIPAT_HGU/STR/IMIR/01	884	FILLET	
6	&VHS-(70KRX-SR1)-N-ZP 2012-BE4 (EN)	02	1 OF 1	704RX-R1-BE4	6/8-B1	704RX-R1-P738	3	PL8	VE/PANIPAT_HGU/STR/IMIR/01	433	FILLET	
OFFERED BY												
SIGNATURE												
NAME												
DATE												
VE-STR-09												

6B. WELD VISUAL


  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES WELD VISUAL INSPECTION OFFER													
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED						Report No		VE/PANIPAT_HGU/STR/VV/OFFER/01			
PROJECT		PANIPAT_HGU						Date		28.05.2024			
WO NO		PROJECT PO NO.											
SR NO	FAB. DRAWING NO.	REV.NO	ASSEMBLY NO.	GRID NO.	ITEM NUMBER	QTY (NO S)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	REMARKS
1	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-A50	4	LTSX08	FILLET	VS/WPS/006	FGAW	W-121	VE/PANIPAT_HGU/STR/VV-OFFER/01	
2	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-BE4	1	WPS/006/006	GJP - FILLET	VS/WPS/005	SARAWI FGAW	W-122	VE/PANIPAT_HGU/STR/VV-OFFER/01	
3	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-P58	4	PL6	FILLET	VS/WPS/006	FGAW	W-123	VE/PANIPAT_HGU/STR/VV-OFFER/01	
4	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-P103	1	PL6	GJP	VS/WPS/005	SARAWI FGAW	W-124	VE/PANIPAT_HGU/STR/VV-OFFER/01	
5	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-P725	1	PL6	FILLET	VS/WPS/006	FGAW	W-125	VE/PANIPAT_HGU/STR/VV-OFFER/01	
6	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	70RX-R1-P738	3	PL6	FILLET	VS/WPS/006	FGAW	W-126	VE/PANIPAT_HGU/STR/VV-OFFER/01	
OFFERED BY													
SIGNATURE													
NAME													
DATE													

6C. FINAL DIMENSIONAL

  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES FINAL DIMENSION INSPECTION OFFER						
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED		PROJECT	PANIPAT_HGU	REPORT NO	VE/PANIPAT_HGU/STR/FD/OFFER/01
WO. NO. / PO.NO.	PROJECT PO NO.				DATE	26.05.2024
SR NO	FAB. DRAWING NO.	REV. NO.	ASSEMBLY NO.	GRID NO.	REQUIRED DIMENSIONS	REMARKS
1	8VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	70RX-R1-BE4	5/B-1	103 , 4550	
NOTE:						
VE QC			CLIENT-QC/TPI			
SIGNATURE						
NAME						
DATE						

7. QUALITY CLEARANCE

7A. FIT-UP

 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES FIT-UP INSPECTION REPORT (STRUCTURE)														
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED				PROJECT	PANIPAT_HGU			REPORT NO	VE/PANIPAT_HGU/STR/FIT-UP/01				
WO/N O/ PO NO.	PROJECT PO NO.								DATE	26.05.2024				
SR NO.	DRAWING NO.	REV NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY (nos)	PROFILE	IMR NO	HEAT NO.	JOINT TYPE	WPS NO.	ACC /R/I	REMARKS
1	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-A50	4	L75X75X8	VE/PANIPAT_HGU/STR/01	123	FLLET	VE/WPS/006	ACC	
2	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-854	1	NR250X150X3.08	VE/PANIPAT_HGU/STR/01	345	CJP - FLLET	VE/WPS/015	ACC	
3	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-P58	4	PL8	VE/PANIPAT_HGU/STR/01	657	FLLET	VE/WPS/006	ACC	
4	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-P433	1	PL12	VE/PANIPAT_HGU/STR/01	888	CJP	VE/WPS/015	ACC	
5	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-P735	1	PL10	VE/PANIPAT_HGU/STR/01	884	FLLET	VE/WPS/006	ACC	
6	&VHS-(7)080X-SR3-N-ZP 203.2-85.4 (5N)	02	1 OF 1	704RX-R3-854	6/5/81	704RX-R3-P738	3	PL8	VE/PANIPAT_HGU/STR/01	433	FLLET	VE/WPS/006	ACC	

INSPECTION CHECK

☐ COR & ORIENTATION
☐ FLANGE STRAPPING
☐ PAINTING/SCFOR SPECTED SPOOLS

☐ WELD AS PER WPS
☐ REC. COORDINATES
☐ BRCC. VERTICALITY

☐ SPRINGING
☐ PHYSICAL CONDITION
☐ RESERVATION

☐ SQUARENESS
☐ MIC STRIKE
☐ VISUAL

☐ OFFSET
☐ SLOPE


REMARK S:

VE QC CLIENT QC/ TPI

SIGNATURE		
NAME		
DATE		

VE-STR-10

7B. WELD VISUAL

 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES WELD VISUAL INSPECTION REPORT (STRUCTURAL)														
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED								Report No	VE/PANIPAT_HGU/STR/VW/01				
PROJECT	PANIPAT_HGU								Date	26.05.2024				
WO NO	PROJECT PO NO.													
SR NO	FAB. DRAWING NO.	REV NO	ASSEMBLY NO.	GRID NO	ITEM NUMBER	QTY (NO S)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	RESULT	REMARKS
1	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-A50	4	L75X75X8	FLLET	VE/WPS/006	FCW	W-121	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	
2	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-8E4	1	NR250X150X3.08	CJP - FLLET	VE/WPS/015	SEAW-FCW	W-122	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	
3	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-P58	4	PL8	FLLET	VE/WPS/006	FCW	W-123	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	
4	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-P433	1	PL12	CJP	VE/WPS/015	SEAW-FCW	W-124	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	
5	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-P735	1	PL10	FLLET	VE/WPS/006	FCW	W-125	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	
6	AVIS-(708X-SR3)-N-ZP 203.2-85.4 (5N)	02	704RX-R1-8E4	G/B-1	704RX-R1-P738	3	PL8	FLLET	VE/WPS/006	FCW	W-126	VE/PANIPAT_HGU/STR/FIT-UP-01	ACC	

QC CHECK SHEET

DOCUMENT VERIFICATION

☐ PROVIDED NOT DRG/TEST PLAN WITH LATEST REV.
☐ QUALIFIED WELDER LIST
☐ APPROVED WPS

MARKING VERIFICATION CHECK

☐ CENTERING
☐ BELENDING

WELD SURFACE DEFECT CHECK

☐ PA TTER
☐ UNDER CUT
☐ SPRINGING
☐ CRACKS/FLAKES
☐ SLAG
☐ SPALLS
☐ BLOWN/SLAG
☐ CRACKS
☐ UNDER FILL
☐ PHYSICAL CONDITION

VISUAL CHECK

☐ AC STRIKE
☐ CLASH MARK
☐ CORNER WELDING/ROUNDING



VE QC

CLIENT QC/ TPI

SIGNATURE		
NAME		
DATE		

VE-STR-10

7C. FINAL DIMENSIONAL

<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;">   </div> <div> VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES FINAL DIMENSION INSPECTION REPORT (STRUCTURAL) </div> </div>								
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED	PROJECT	PANIPAT_HGU	REPORT NO	VE/PANIPAT_HGU/STR/FD/01			
WO. NO. / PO.NO.	PROJECT PO NO.			DATE	26.05.2024			
SR NO	FAB. DRAWING NO.	REV. NO.	ASSEMBLY NO.	GRID NO.	REQUIRED DIMENSIONS	ACTUAL DIMENSION	RESULT (ACC / REJ)	REMARKS
1	&VHS-(70)RX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	B/B-B1	103 , 4650	106 , 4653	ACC	
NOTE :								
	VE QC				CLEINT-QC/TPI			
SIGNATURE								
NAME								
DATE								

VE/QA/FORMA.T20A REV.0



8. NDT

8A. NDT MASTER



NDT MASTER DATA												
CILENT		Linde Engineering India Private Limited										
PROJECT		PANIPAT_HGU										
WO. NO. / PO. NO.		PROJECT PO NUMBER										
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	NDT REQUIREMENTS			
									UT	RT	LPT	MPT
1	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	L75X75X8	FILLET	FCAW	W-121	X	X	X	√
2	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	NP8250X150X34.08	CJP - FILLET	SMAW+FCAW	W-122	√	X	X	√
3	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	PL6	FILLET	FCAW	W-123	X	X	√	X
4	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	PL12	CJP	SMAW+FCAW	W-124	X	√	X	√
5	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	PL10	FILLET	FCAW	W-125	X	X	X	√
6	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	PL8	FILLET	FCAW	W-126	X	X	X	√

8B. UT

OFFER



 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES ULTRASONIC TEST OFFER								
JOB DETAILS										
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED			OFFER NO.	VE/PANIPAT_HGU/STR/UT/OFFER/01					
PROJECT	PANIPAT_HGU			OFFER DATE						
W.O. NO./CONTRACT NO				PROJECT PO NO.						
OFFER SUMMARY										
SR. No.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER N.O.	THICKNESS (MM)	REMARKS
1	&VH5-(70XRX-SR1)-N-ZP 2012 BE4 (EN)	02	704RX-R1-BE4	6/B-B1	NPB250X150X34.08	CJP - FILLET	SMAW+FCAW	W-122	12	
NOTE										
OFFERED BY										
SIGN.										
NAME										
DATE										
VE/QA/FORMAT/50A										

CLEARANCE (ACC / REJ)



 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES ULTRASONIC TEST REPORT										
JOB DETAILS												
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED			REPORT NO.	VE/PANIPAT_HGU/STR/UT/OFFER/01							
PROJECT	PANIPAT_HGU			REPORT DATE	26.05.2024							
W.O. NO./CONTRACT NO	PROJECT PO NO.			TEST DATE	26.05.2024							
PROCEDURE NO.	0022MC5770-(RQSC-0001)-W-PC- 9501.005 (EN)			ACCEPTANCE STANDARD	AWS D1.1							
TEST DETAILS												
Surface Condition:	As Welded			Extent of examination:								
Examination Stage:	After Welding			Examination Surface:								
Technique:				Basic Cal. Block:								
Equipment Model & Make:				Reference Block Id:								
Equipment No:				Scanning Sensitivity level:								
Couplant:				Ref. Sensitivity level:								
CALIBRATION DETAILS												
SEARCH UNIT SR. NO.				TEST RANGE								
MODEL				REF.DB								
WAVE MODE				TRANS. CORR.								
FREQ.				REFER ANGLE								
RESULT SUMMARY												
SR. No.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THK. (MM)	DISC. TYPE	TEST RESULT (ACC / REJ)	REMARKS
1	&VH5-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	NPB250X150 X34.08	CJP - FILLET	SMAW+FCAW	W-122	12	NRI	ACC	
NOTE												
EXAMINED BY (LEVEL II / III)				VE APPROVED BY (LEVEL II / III)				WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)				
SIGN.												
NAME												
DATE												
VE/QA/FORMAT/50 REV.3												

8C. RT

OFFER



 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED							
GROUP OF COMPANIES									
RADIOGRAPHY TEST OFFER									
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED	PO/WO NO.	PROJECT PO NO.	OFFER NO	VE/PANIPAT_HGU/STR/RT/OFFER/01				
PROJECT	PANIPAT_HGU	Acceptance Standard	AWS D1.1	OFFER DATE	26.05.2024				
Sr. No	DRAWING NO.	ASSEMBLY NO.	GRID NO.	PROFILE / SIZE	WELDING PROCESS	Welder No	THICKNESS	PROJECT PO NO.	
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL12	SMAW+FCAW	W-124	12 MM	PROJECT PO NO.	
OFFERED BY									
Sign									
Name									
Date									
VE/QA/FORMAT/07A									

CLEARANCE (ACC / REJ)

 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED												
GROUP OF COMPANIES														
RADIOGRAPHY TEST REPORT														
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED	PO/WO NO.	PO/WO NO.	REPORT NO										
PROJECT	PANIPAT_HGU	PROCEDURE NO.		REPORT DATE										
SOURCE		FILM TYPE		TEST DATE										
STRENGTH		SENSITIVITY		DENSITY										
PENETRIMETER				FRONT	BACK									
ACCEPTANCE STANDARD														
Sr. No	DRAWING NO.	ASSEMBLY NO.	GRID NO.	PROFILE / SIZE	WELDING PROCESS	Welder No	THICKNESS	SFD	EXPO TIME	TECHNIQUE	SEGMENT	Film Size	OBSERVATION	RESULT
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL12	SMAW+FCAW	W-124	12 MM	12"	2 MIN	SWS1	A-B	9"X4"	NSD	ACC
LEGENDS:														
BT-BURN THROUGH, CB-CRACK, CP-CLUSTER POROSITY, CS-CUT & REWELD, CS-CHECK SURFACE, EP-EXCESS PENETRATION, DP-DEPRESSION, LF-LACK OF FUSION, LM-LOOSE MATERIAL, LP-LACK OF PENETRATION, NM-MISMATCH, PO-POROSITY, SI-SLAG INCLUSION, T-TUNGSTEN INCLUSION, UC-UNDERCUT, RS-RESHOT, RT-RETAKE, MRS-MERGE & RESHOT, SM-SCREEN MARK, PM-PROCESS MARK, NM-NAIL MARK, FM-FM MARK, WM-WATER MARK, ID-IDW DENSITY, HD-HIGH DENSITY, NSD - NO SIGNIFICANT DEFECT														
VE QC (L-II/III)														
CLIENT-QC / TPI														
Sign														
Name														
Date														
VE/QA/FORMAT/07 REV3														

8C. MPT

OFFER



 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES								
MAGNETIC PARTICLE TESTING OFFER										
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED						OFFER NO.	VE/PANIPAT_HGU/STR/MPT/OFFER/01	
PROJECT		PANIPAT_HGU						OFFER DATE	25.05.2024	
W.O. NO./CONTRACT NO		PROJECT PO NO.								
SR. No.	DRAWING NO.	ASSEMBLY NO.	GRID NO.	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THK. (MM)	REMARKS	
1	8/VH 8 (70XR/X- BR 1)-N-ZP 2012-BE4 (EN)	704R.X.R1-BE4	8/B-B1	L76X76X8	FILLET	FCAW	W-121	8		
2	8/VH 8 (70XR/X- BR 1)-N-ZP 2012-BE4 (EN)	704R.X.R1-BE4	8/B-B1	NPB260X160X34.08	CJP - FILLET	8MAW+FCAW	W-122	12		
3	8/VH 8 (70XR/X- BR 1)-N-ZP 2012-BE4 (EN)	704R.X.R1-BE4	8/B-B1	PL12	CJP	8MAW+FCAW	W-124	12		
4	8/VH 8 (70XR/X- BR 1)-N-ZP 2012-BE4 (EN)	704R.X.R1-BE4	8/B-B1	PL10	FILLET	FCAW	W-126	10		
5	8/VH 8 (70XR/X- BR 1)-N-ZP 2012-BE4 (EN)	704R.X.R1-BE4	8/B-B1	PL8	FILLET	FCAW	W-128	8		
OFFERED BY										
SIGN.										
NAME										
DATE										
VE/QA/FORMAT/29A										

CLEARANCE (ACC / REJ)



		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES MAGNETIC PARTICLE TESTING REPORT									
JOB DETAILS											
CLIENT		LINDE ENGINEERING INDIA PRIVATE LIMITED				REPORT NO.		VE/PANIPAT_HGU/STR/MPT/01			
PROJECT		PANIPAT_HGU				REPORT DATE		25.05.2024			
W.O. NO./CONTRACT NO		PROJECT PO NO.				TEST DATE					
ACCEPTANCE STANDARD											
TEST DETAILS											
Surface Condition:						Extent of examination:					
Examination Stage:						Post Cleaning:					
Technique:						Magnetization:					
Lighting Equipment:						Medium:					
Lighting Intensity:						Yoke Spacing:					
Particle:						Yoke Sr. No.					
Yoke Make and model:						Particle Batch No:					
Contrast :						Contrast Batch No:					
RESULT SUMMARY											
SR. No.	DRAWING NO.	ASSEMBLY NO.	GRID NO.	PROFILE	WELD TYPE	WELDING PROCESS	WELDER NO.	THICKNESS (MM)	OBSERVATION	TEST RESULT (ACC / REJ)	REMARKS
1	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	L75X75X8	FILLET	FCAW	W-121	8	NRI	ACC	
2	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	NPB250X150X34 .08	CJP - FILLET	SMAW+FCAW	W-122	12	NRI	ACC	
3	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL12	CJP	SMAW+FCAW	W-124	12	NRI	ACC	
4	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL10	FILLET	FCAW	W-125	10	NRI	ACC	
5	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL8	FILLET	FCAW	W-126	8	NRI	ACC	
NOTE											
		EXAMINED BY (LEVEL I / II)			VE APPROVED BY (LEVEL II / III)			WITNESSED / REVIEWED / APPROVED BY (CLIENT / TPIA)			
SIGN.											
NAME											
DATE											
VE/QA/FORMAT/29 REV.3											

8D. LPT


OFFER

 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES LIQUID PENETRANT TESTING OFFER							
JOB DETAILS									
CLIENT	Linde Engineering India Private Limited			OFFER NO.	VE/PANIPAT_HGU/STR/LPT/OFFER/01				
PROJECT	PANIPAT_HGU			OFFER DATE	25.05.2024				
WO / PO.NO.	PROJECT PO NUMBER								
OFFER DETAILS									
SR. No.	DRAWING NO	ASSEMBLY NUMBER	GRID NUMBER	PROFILE / SIZE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (MM)	REMARKS
1	&VHS-(70RXR-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL6	FILLET	FCAW	W-123	6 mm	
REMARKS:									
OFFERED BY									
SIGN.									
NAME									
DATE									
VE-STR-13A									


CLEARANCE (ACC / REJ)

 		VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES LIQUID PENETRANT TESTING REPORT									
JOB DETAILS											
CLIENT	Linde Engineering India Private Limited			REPORT NO.	VE/PANIPAT_HGU/STR/LPT/01						
PROJECT	PANIPAT_HGU			REPORT DATE	25.05.2024						
PO/WO NO.	PROJECT PO NUMBER			TEST DATE	25.05.2024						
PROCEDURE NO.				ACCEPTANCE CODE							
TEST DETAILS											
SURFACE CONDITION				SURFACE TEMP.							
EXAMINATION STAGE				TECHNIQUE							
LIGHTING EQUIPMENT				LIGHTING INTENSITY							
EXTENT OF EXAMINATION %											
TYPE	MAKE			BATCH NO.	VALIDITY						
PENETRANT : SOLVENT REMOVABLE											
CLEANER : SOLVENT REMOVABLE											
DEVELOPER : SOLVENT REMOVABLE											
RESULT SUMMARY											
SR. No.	DRAWING NO	ASSEMBLY NUMBER	GRID NUMBER	PROFILE / SIZE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (MM)	OBSERVATION	TEST RESULT	REMARKS
1	&VHS-(70RXR-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	PL6	FILLET	FCAW	W-123	6 mm	NRI	ACC	
REMARKS:											
		EXAMINED BY (LEVEL I / II)		VE-QC (LEVEL II / III)				WITNESSED / APPROVED / REVIEWED BY			
								CLIENT-QC / TPI			
SIGN.											
NAME											
DATE											
VE-STR-13											

9. RELEASE NOTE – PAINTING


 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES INSPECTION SUMMARY REPORT												
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED				REPORT NO.	VE/PANIPAT_HGU/STR/ISR/001						
PROJECT	PANIPAT_HGU				DATE	27.05.2024						
WO/PO NO.	PROJECT PO NO.											
SR. NO	DRAWING NO.	REV NO.	ASSEMBLY NUMBER	GRID NUMBER	FITUP INSPECTION REPORT	WELD VISUAL INSPECTION REPORT	UT REPORT	RT REPORT	MPT REPORT	LPT REPORT	FINAL DIMENSION REPORT	REMARKS
1	BVHS (70RX SR1) N ZP 2012 BE4 (EN)	02	704RX R1 BE4	6/B B1	VE/PANIPAT_HGU/STR/FIT-UP/01	VE/PANIPAT_HGU/STR/WV//01	VE/PANIPAT_HGU/STR/UT/01	VE/PANIPAT_HGU/STR/RT/01	VE/PANIPAT_HGU/STR/MPT/01	VE/PANIPAT_HGU/STR/LPT/01	VE/PANIPAT_HGU/STR/PO/01	
NOTE :												
VISHAL QC					CLIENT / TPIA							
SIGNATURE												
NAME												
DATE												
VE-STR-14												

10.DISPATCH NOTE – PAINTING

 VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES DISPATCH NOTE FOR PAINTING									
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED				LOT NO.	VE/PANIPAT_HGU/STR/LOT-01			
PROJECT	PANIPAT_HGU				DATE	27.05.2024			
WO/PO NO.	PROJECT PO NO.				DISPATCH SITE	DR INDIA			
SR. NO	DRAWING NO.	REV NO.	ASSEMBLY NUMBER	GRID NUMBER	QTY (NOS)	ASSEMBLY WEIGHT (kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	02	704RX-R1-BE4	6/B-B1	1	107.96	3.28	C4.01	
PREPARED BY					RECEIVED BY				
SIGNATURE									
NAME									
DATE									
VE-STR-15									



11.PAINTING

10A. PAINTING INSPECTION OFFER



  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES									
PAINTING INSPECTION OFFER									
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED	PROJECT	PANIPAT_HGU			REPORT NO	VE/PANIPAT_HGU/STR/PAINT/OFFER/01		
WO/PO NO	PROJECT PO NO.	PROCEDURE NO.				DATE	27.05.2024		
WEATHER CONDITION									
ACTIVITY	DATE PERFORMED	START				FINISH			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
BLASTING / SURF. PREP.									
PRIMER APPLICATION									
MIO COAT									
FINISH COAT									
TOUCH-UP/REPAIR COAT									
SURFACE CONDITION									
ORIGINAL STATUS		METAL CONDITION			METAL RUST GRADE				
PAINT SYSTEM NO.									
SURFACE PREPARATION									
BLASTING METHOD		PREP. STANDARD		SA 2 1/2		ABRASIVE TYPE			
SURFACE PROFILE REQUIREMENT		ACTUAL SURFACE PROFILE							
DUST LEVEL		SALT TEST REQUIRED				SALT TEST READING			
PRIMER COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE		0:00	
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
INTERMEDIATE COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE		0:00	
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
FINAL COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE		0:00	
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	QTY(Nos)	Average DFT			REMARKS	
					PRIMER	INTERMEDIATE	FINAL		
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	1					
NOTE:									
OFFERED BY									
SIGN									
NAME									
DATE									

VE-STR-16A



10B. PAINTING INSPECTION ACCEPTANCE

  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES									
SURFACE PREPARATION & PAINTING INSPECTION REPORT									
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED	PROJECT	PANIPAT_HGU			REPORT NO	VE/PANIPAT_HGU/STR/PAINT/01		
WO/PO NO	PROJECT PO NO.	PROCEDURE NO.				DATE	27.05.2024		
WEATHER CONDITION									
ACTIVITY	DATE PERFORMED	START				FINISH			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
BLASTING / SURF. PREP.									
PRIMER APPLICATION									
MIO COAT									
FINISH COAT									
TOUCH-UP/REPAIR COAT									
SURFACE CONDITION									
ORIGINAL STATUS		METAL CONDITION				METAL RUST GRADE			
PAINT SYSTEM NO.									
SURFACE PREPARATION									
BLASTING METHOD		PREP. STANDARD	SA 2 1/2			ABRASIVE TYPE			
SURFACE PROFILE REQUIREMENT		ACTUAL SURFACE PROFILE							
DUST LEVEL		SALT TEST REQUIRED				SALT TEST READING			
PRIMER COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE	0:00		
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
INTERMEDIATE COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE	0:00		
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
FINAL COATING									
PRIMER PAINT/SHADE		APP. METHOD				PRIMER DATE	0:00		
PAINT MANUFACTURER		DFT RANGE				TIME			
PAINT BATCH NO. (BASE)		MANUFACTURE DATE				SHELF LIFE			
PAINT BATCH NO. (HARDNER)									
SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	QTY(Nos)	Average DFT			ACC / REJ	
					PRIMER	INTERMEDIATE	FINAL		
1	&VHS-(70XRX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	1					
NOTE:									
		VISHAL QC			CLIENT / TPIA				
SIGN									
NAME									
DATE									
VE-STR-16									

12.INSPECTION RELEASE NOTE – SITE DISPATCH

  SHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES INSPECTION RELEASE NOTE (IRN)							
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED			REPORT NO.	VE/PANIPAT_HGU/STR/IRN/01		
PROJECT	PANIPAT_HGU			DATE	27.05.2024		
WO/PO NO.	PROJECT PO NO.						
SR. NO	DRAWING NO.	REV NO.	ASSEMBLY NUMBER	GRID NUMBER	INSPECTION SUMMARY RECORDS	PAINTING REPORT	REMARKS
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	2	704RX-R1-BE4	6/B-B1	VE/PANIPAT_HGU/STR/ISR/001	VE/PANIPAT_HGU/STR/PAINT/01	
VISHAL-QC				CLIENT QC/TPI			
SIGNATURE							
NAME							
DATE							
VE-STR-17							

13.PACKING LIST

  VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES DELIVERY CHALLAN AND PACKING LIST								
CONSIGNMENT NO:-								
CLIENT	LINDE ENGINEERING INDIA PRIVATE LIMITED			WO/PO NO.	PROJECT PO NO.			
PROJECT	PANIPAT_HGU			DATE	27.05.2024			
DESTINATION >								
TRUCK NO:-								
DRIVER NAME & No.								
GSTIN NO.								
E-Way Bill No								
Sr. No	DRAWING NO.	ASSEMBLY NO.	GRID NUMBER	Qty (Nos)	IRN NO.	UNIT ASSEMBLY WEIGHT (Kg)	TOTAL ASSEMBLY WEIGHT (Kg)	Remarks
1	&VHS-(70RX-SR1)-N-ZP 2012-BE4 (EN)	704RX-R1-BE4	6/B-B1	1	VE/PANIPAT_HGU/STR/IRN/01	107.96	107.96	
TOTAL NO PCS:-				1				
Total Weight (As Per Drg) in KGS							107.96	
Total Physical Weight at VE / VEPL Weighment Bridge in KGS							0.00	
FOR VISHAL ENTERPRISE / VRISHAL ENGINEERING					RECEIVED BY CLIENT / PARTY			
AUTHORISED SIGNATORY					AUTHORISED SIGNATORY			
DOC. NO.: VE STR 29								

14.INVOICING / BILLING

Invoicing / Billing format will be submitted by next week dated 03.06.2024

15.DPR

DPR format will be submitted by next week dated 03.06.2024