



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/5		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	03/04/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	03/04/2025		
STRENGTH	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	0.15 MM	BACK	0.15 MM
ACCEPTANCE STANDARD	AWS D1.1						

RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	VBR11	VBR11	3	ISA130X130X10	FCAW	W-107	10 mm	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	NSD NSD	ACC

NOTE															
	VE QC (L-II/III)							CLIENT-QC / TPI							
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	03/04/2025														

VE-QA-FORMAT-07