



ES :

- DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
LESS OTHERWISE NOTED.
STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
CONCRETE GRADE SHALL BE M30.

WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
WELD UNLESS NOTED OTHERWISE.

COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

KING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
T. GAUGE LINES FOR BOLTED CONSTRUCTION.

THICKNESS TO BE 25 MM

13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
PROJECT NO : PJ-3014				P
PROJECT NAME : PIN-084 PLANT				
PROJECT TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE				
PROJECT NO : PIN-084				
DWG NO.	SHEET	REV NO.		
PIN-084-TPT-CM1-CS11-002-FAB-B13	1 OF 1	0		

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