



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

LIQUID PENETRANT TEST REPORT

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/LPT/3
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
PROCEDURE NO.	ABC	ACCEPTANCE CODE	OK

TEST DETAILS

SURFACE CONDITION	OK	SURFACE TEMP.	OK
EXAMINATION STAGE	OK	TECHNIQUE	OK
LIGHTING EQUIPMENT	OK	LIGHTING INTENSITY	OK
EXTENT OF EXAMINATION %	OK		
TYPE	MAKE	BATCH NO.	
PENETRANT : SOLVENT REMOVABLE	OK	OK	
CLEANER : SOLVENT REMOVABLE	OK	OK	
DEVELOPER : SOLVENT REMOVABLE	OK	OK	

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B8-1	1	B8	0	B8	ISMC200	FILLET	SMAW	W-162	10 MM	NSD	ACC	--

REMARKS	VE-QC (LEVEL II / III)				WITNESSED/ APPROVED / REVIEWED BY			
					CLIENT-QC / TPI			
SIGNATURE								
NAME	HARDIK PRAJAPATI							
DATE	16/05/2025							

VE-DOC-20 REV.00