



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

| | | | | | |
|----------|--------------|---------------|------------------|------------|-------------------------------|
| CLIENT | SURAJ ROSHNI | PROJECT | SURYA-25 | REPORT NO. | VE/SURYA-25/STR/FINAL-PAINT/7 |
| WO/PO NO | 898989890000 | PROCEDURE NO. | VEPL/DCM/ITP/001 | OFFER DATE | 25/03/2025 |

WEATHER CONDITION

| ACTIVITY | DATE PERFORMED | START TIME - 20:34 | | | | FINISH TIME- 21:36 | | | |
|------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Top Coat / Final | 25/03/2025 | 29 | 23 | 71 | 30 | 32 | 25 | 65 | 33 |

FINAL / TOP COATING

| FINAL PAINT/SHADE | Interthane 990 / RAL 7012 Dark Admiralty Gray | APP. METHOD | SPRAY | FINAL DATE | 25/03/2025 | |
|---------------------------|---|------------------|-----------------|---------------|------------------|---------|
| PAINT MANUFACTURER | AKZONOBEL INDIA | DFT RANGE | 60 Microns | TIME | 4 HOUR | |
| PAINT BATCH NO. (BASE) | Q9012233 | MANUFACTURE DATE | 16/01/2025 | SHELF LIFE | 1 YEAR | |
| PAINT BATCH NO. (HARDNER) | AKI8911 | | | | | |
| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | Average DFT | ACC/REJ |
| | | | | | FINAL / TOP COAT | |
| 1 | TCE-13282A-CV-2026-ST-30306-ASS-B2 | 0 | B2 | B2-3 | 360 - 400 | ACC |
| 2 | TCE-13282A-CV-2026-ST-30306-ASS-VBR1 | 0 | VBR1 | VBR1-1 | 370 - 410 | ACC |
| 3 | TCE-13282A-CV-2026-ST-30306-ASS-VBR1 | 0 | VBR1 | VBR1-2 | 360 - 420 | ACC |
| 4 | TCE-13282A-CV-2026-ST-30306-ASS-VBR1 | 0 | VBR1 | VBR1-3 | 355 - 405 | ACC |
| 5 | TCE-13282A-CV-2026-ST-30306-ASS-VBR10 | 0 | VBR10 | VBR10-1 | 350 - 386 | ACC |
| 6 | TCE-13282A-CV-2026-ST-30306-ASS-VBR10 | 0 | VBR10 | VBR10-2 | 360 - 380 | ACC |
| 7 | TCE-13282A-CV-2026-ST-30306-ASS-VBR10 | 0 | VBR10 | VBR10-3 | 370 - 410 | ACC |
| NOTE | -- | | | | | |
| | VISHAL QC | | | CLIENT / TPIA | | |
| SIGN | | | | | | |
| NAME | SHIVANG DIWAKAR | | | | | |
| DATE | 25/03/2025 | | | | | |

VE-STR-16E