



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-26	REPORT NO.	VE/SURYA-26/STR/FINAL-PAINT/1
WO/PO NO	9558569011	PROCEDURE NO.	SHF	OFFER DATE	16/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 16:24				FINISH TIME- 17:24			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	16/05/2025	1	1	1	1	1	1	1	1

FINAL / TOP COATING

FINAL PAINT/SHADE		Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD		SPRAY	FINAL DATE	16/05/2025			
PAINT MANUFACTURER		AKZONOBEL	DFT RANGE		60 Microns	TIME	1			
PAINT BATCH NO. (BASE)		1	MANUFACTURE DATE		01/05/2025	SHELF LIFE	1			
PAINT BATCH NO. (HARDNER)		1								
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ			
						FINAL / TOP COAT				
1	B4	0	B4	B4-1	2	166	ACC			
2	B5	0	B5	B5-1	1	155	ACC			
3	B6	0	B6	B6-1	1	477	ACC			
4	B7	0	B7	B7-1	1	233	REJ			
5	B8	0	B8	B8-1	1	188	ACC			
6	B9	0	B9	B9-1	1	200	ACC			
NOTE	--									
	VISHAL QC				CLIENT / TPIA					
SIGN										
NAME	HARDIK PRAJAPATI									
DATE	16/05/2025									

VE-DOC-28 REV.00