



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

<b>CLIENT</b>		GFCL EV Products Limited					<b>LOT NO.</b>		VE/HH-2700 TPA/STR/DNP/3				
<b>PROJECT</b>		HH-2700 TPA					<b>DISPATCH DATE</b>		01/06/2025				
<b>WO NO./PO NO.</b>		9252100056					<b>DISPATCH SITE</b>		DR INDIA-NEW SHOP				

  

SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
1	1619-CS-STR-504-FD-1C24	0	1C24	D-2	1	905.68		11.18	GFL STRUCTURAL	--
2	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	905.68		11.18	GFL STRUCTURAL	--
3	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	905.68		11.18	GFL STRUCTURAL	--
4	1619-CS-STR-504-FD-1C37	0	1C37	C-4	1	927.17		11.66	GFL STRUCTURAL	--
5	1619-CS-STR-504-FD-2C24	0	2C24	D-2	1	2091.84		25.16	GFL STRUCTURAL	--
6	1619-CS-STR-504-FD-2C25	0	2C25	D-3	1	2091.84		25.16	GFL STRUCTURAL	--
7	1619-CS-STR-504-FD-2C26	0	2C26	D-4	1	2091.84		25.16	GFL STRUCTURAL	--
8	1619-CS-STR-504-FD-2C37	0	2C37	C-4	1	2076.33		24.8	GFL STRUCTURAL	--

  

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
ASIAN PPG	SA 2 1/2	40 - 70 Microns	Maximum 80 mg/m2	SIGMACOVER 620	SPRAY	150 Micron	SIGMACOVER 620	SPRAY	150 Micron	SIGMADUR 550 / SMOKE GREY (ISC 692)	SPRAY	50 Microns	350 Microns Minimum

  

<b>NOTE</b>													
	<b>PREPARED BY</b>								<b>RECEIVED BY</b>				
<b>SIGNATURE</b>													
<b>NAME</b>	AJAY ODEDARA												
<b>DATE</b>	01/06/2025												

VE-DOC-22 REV.00