



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT	SURAJ ROSHNI			PROJECT	SURYA-26			REPORT NO.	VE/SURYA-26/STR/WV/4						
WO NO./PO NO.	9558569011							Date :	15/05/2025						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	3B5	0	3B5	3B5-1	1	B5	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
2	3B5	0	3B5	3B5-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/4	ACC	--
3	3B4	0	3B4	3B4-1	1	B5	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/4	REJ	--
4	3B4	0	3B4	3B4-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/4	REJ	--
5	3B3	0	3B3	3B3-1	1	B5	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG/TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS	<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING				
		VE QC					CLIENT QC/TPI								
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		15/05/2025													
VE-DOC-05 REV.00															



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6	3B3	0	3B3	3B3-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/4	ACC	--
7	3B2	0	3B2	3B2-1	1	B5	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
8	3B2	0	3B2	3B2-1	1	CLT5	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
9	3B1	0	3B1	3B1-1	1	B10	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
10	3B1	0	3B1	3B1-1	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/4	ACC	--
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE													
DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG/TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS	<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING				
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