



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		SURAJ ROSHNI			<b>PROJECT</b>		SURYA-25			<b>REPORT NO.</b>		VE/SURYA-25/STR/WV/23					
<b>WO NO./PO NO.</b>		898989890000			<b>PROJECT PO NO.</b>		898989890000			<b>Date :</b>		31/03/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	VBR9	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A70	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A71	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	A72	1	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	PL116	6	PLT 12 MM	CJP	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	VBR5	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		31/03/2025															

VE-STR-28A



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7	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/19	ACC	--
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/19	ACC	--
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	A7	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/19	ACC	--
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/19	ACC	--
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	VBR5	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/19	ACC	--
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	A1	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/19	ACC	--

### QC CHECK SHEET

CHECKED   ✓   ✗   NOT APPLICABLE

DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK	
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>	<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>	<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>	<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>	<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>	<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>	<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>	<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>	<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>

VE QC

CLIENT QC/TPI

SIGNATURE		
NAME	SHIVANG DIWAKAR	
DATE	31/03/2025	

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13	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	A2	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	A7	1	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
15	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	PL20	2	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/19	ACC	--		
<b>QC CHECK SHEET</b>		<b>CHECKED   ✓   ✗   NOT APPLICABLE</b>															
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