



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	Lindey	PROJECT	BharatMala	REPORT NO.	VE/TESTPROJECT/STR/SP/OFFER/2
WO/PO NO	PRO-PO-01	PROCEDURE NO.	PRS/1	OFFER DATE	22/02/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START				FINISH			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
ABC	18/12/2024	5	7	10	11	12	14	15	16
DEFG	18/12/2024	5	7	10	11	12	14	15	16

### SURFACE CONDITION

ORIGINAL STATUS	originalteststatus	METAL CONDITION	metalttest	METAL RUST GRADE	rusttest
PAINT SYSTEM NO.	PS/2			BLASTING DATE	18/12/2024

### SURFACE PREPARATION

BLASTING METHOD	blasttest	PREP. STANDARD	Name	ABRASIVE TYPE	abrasivetest
SURFACE PROFILE REQUIREMENT	100				
DUST LEVEL	dusttest	SALT TEST REQUIRED	2150		

### PRIMER COATING

PRIMER PAINT/SHADE	Primer Paint	APP. METHOD	SPRAY	PRIMER DATE	18/12/2024
PAINT MANUFACTURER	Asianpaint	DFT RANGE	DFT	TIME	03.00 PM
PAINT BATCH NO. (BASE)	basetest	MANUFACTURE DATE	18/12/2024	SHELF LIFE	20 year
PAINT BATCH NO. (HARDNER)	hardnertest				

SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	DR_FD	12	DF	5	--
2	M_DRAW	A1	MD	3	--

NOTE	\$
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	OFFERED BY
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SIGN	
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NAME	Paint User
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DATE	22/02/2025
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VE-STR-16A