



## VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

### RADIOGRAPHY TEST REPORT

CLIENT	PIYUSH ENTERPRISE	PO/W.O. NO.	9558569010	REPORT NO.	VE/PIYUSH BUILDING/STR/RT/1		
PROJECT	PIYUSH BUILDING	PROCEDURE NO.	PRS/3	REPORT DATE	07/03/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	07/03/2025		
STRENGTH	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	0.15 mm	BACK	0.15 mm
ACCEPTANCE STANDARD	--						

### RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-3066-ST-31020-ASS-FR14	FR14	FR14	1	WPB300X300X117.03	SMAW	S-AB13	19 / 11 /	12"	3 MIN	SWSI	A-B   B-C	7.5"X4"   7.5"X4"	NSD   NSD	ACC
2	TCE-13282A-CV-3066-ST-31020-ASS-FR13	FR13	FR13	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B   B-C	7.5"X4"   7.5"X4"	NSD   NSD	ACC
3	TCE-13282A-CV-3066-ST-31020-ASS-FR12	FR12	FR12	1	WPB300X300X117.03	FCAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B   B-C	7.5"X4"   7.5"X4"	NSD   NSD	ACC

NOTE

VE QC (L-II/III)

CLIENT-QC / TPI

SIGNATURE

NAME

SHIVANG DIWAKAR

DATE

07/03/2025

VE-QA-FORMAT-07



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4	TCE-13282A-CV-3066-ST-31020-ASS-FR11	FR11	FR11	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B   B-C	7.5"X4"   7.5"X4"	NSD   NSD	ACC
5	TCE-13282A-CV-3066-ST-31020-ASS-FR15	FR15	FR15	1	WPB300X300X117.03	SMAW	WA-010	19 / 11 /	12"	3 MIN	SWSI	A-B   B-C	7.5"X4"   7.5"X4"	NSD   NSD	ACC

NOTE

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