



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/11
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	04/04/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 05:00				FINISH TIME- 07:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	04/04/2025	26	21	65	27	28	22	69	28
Primer Application	04/04/2025	27	22	68	28	29	23	70	28

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	FABRICATED BEAM			BLASTING DATE	04/04/2025

SURFACE PREPARATION

BLASTING METHOD	CU-SLG - MANUAL	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	50 - 60 microns		
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 mg/m2	SALT TEST READING	28 mg/m2

PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	04/04/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	50 Microns	HARD DRY TIME	4 HOUR
PAINT BATCH NO. (BASE)	Q0D4567	MANUFACTURE DATE	14/02/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	AKB123				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-1	5	55 - 65	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-2	5	54 - 71	ACC

NOTE	--	
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NAME	SHIVANG DIWAKAR
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DATE	04/04/2025
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3	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	VBR1	VBR1-3	5	52 - 60	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-1	5	57 - 70	ACC

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5	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	1	VBR6	VBR6-2	6	55 - 60	ACC
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	2	60 - 65	ACC

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7	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	62 - 75	ACC
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	60 - 80	ACC

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9	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-3	2	55 - 70	ACC

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