



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/158
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-016	OFFER DATE	19/09/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 12:44				FINISH TIME- 13:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	19/09/2025	33	33	33	33	33	33	33	33
Primer Application	19/09/2025	32	33	33	33	33	33	33	33

### SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	OK
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	19/09/2025

### SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	good
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	OK		
DUST LEVEL	1	SALT TEST REQUIRED	< 50 mg/m2	SALT TEST READING	6464

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	19/09/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	3324	MANUFACTURE DATE	19/09/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	67687				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	PIN-084-TPT-CM1-CS11-004-FAB-B53	0	FAB-B53	FAB-B53	1	65453	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	04/10/2025				

VE-DOC-24 REV.00