



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE
LIMITED
GROUP OF COMPANIES**

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	--	PROJECT	--	REPORT NO.	VE/CORAL-2/STR/FINAL-PAINT/OFFER/160
WO/PO NO	--	PROCEDURE NO.	VEPL/AI-J/CORAL-2/QSI-010	OFFER DATE	29/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 13:35				FINISH TIME- 13:35			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	23/10/2025	10	10	10	10	10	10	10	10

FINAL / TOP COATING

FINAL PAINT/SHADE	INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	23/10/2025		
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	60 Microns	TIME	10		
PAINT BATCH NO. (BASE)	10	MANUFACTURE DATE	24/10/2025	SHELF LIFE	55		
PAINT BATCH NO. (HARDNER)	4343						
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	354	-	53	434d	45	4545	ACC
NOTE	--						
	VISHAL QC			CLIENT / TPIA			
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	30/10/2025						

VE-DOC-28 REV.00