



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/FINAL-PAINT/1
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:00				FINISH TIME- 16:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	02/06/2025	33.8	28	72.6	33.5	44.0	26.7	56.9	36.5

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 / SMOKE GREY (ISC 692)	APP. METHOD	SPRAY	FINAL DATE	02/06/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	50 Microns	TIME	3 HOURS
PAINT BATCH NO. (BASE)	'0537500190	MANUFACTURE DATE	19/04/2025	SHELF LIFE	36 MONTHS
PAINT BATCH NO. (HARDNER)	'0537500190				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	1619-CS-STR-504-FD-1C15	0	1C15	E-4	1	350-345	ACC
2	1619-CS-STR-504-FD-2C14	0	2C14	E-3	1	355-360	ACC
3	1619-CS-STR-504-FD-2C15	0	2C15	E-4	1	365-370	ACC

NOTE	--					
	VISHAL QC			CLIENT / TPIA		
SIGN						
NAME	BIRENDRA KUMAR					
DATE	02/06/2025					

VE-DOC-28 REV.00