



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		GFCL EV Products Limited				LOT NO.		VE/HH-2700 TPA/STR/DNP/4					
PROJECT		HH-2700 TPA				DISPATCH DATE		03/06/2025					
WO NO./PO NO.		9252100056				DISPATCH SITE		DR INDIA-NEW SHOP					
SR NO.	DRAWING NO.		REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
1	1619-CS-STR-504-FD-1C16		0	1C16	E-5	1	905.68		11.18	GFL STRUCTURAL		--	
2	1619-CS-STR-504-FD-1C17		0	1C17	E-6	1	2101.46		24.8	GFL STRUCTURAL		--	
3	1619-CS-STR-504-FD-1C27		0	1C27	D-5	1	905.68		11.18	GFL STRUCTURAL		--	
4	1619-CS-STR-504-FD-1C36		0	1C36	C-3	1	924.96		11.61	GFL STRUCTURAL		--	
5	1619-CS-STR-504-FD-2C16		0	2C16	E-5	1	2091.84		25.16	GFL STRUCTURAL		--	
6	1619-CS-STR-504-FD-2C17		0	2C17	E-6	1	1084.2		20.23	GFL STRUCTURAL		--	
7	1619-CS-STR-504-FD-2C27		0	2C27	D-5	1	2091.84		25.16	GFL STRUCTURAL		--	
8	1619-CS-STR-504-FD-2C36		0	2C36	C-3	1	2078.54		24.86	GFL STRUCTURAL		--	
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
ASIAN PPG	SA 2 1/2	40 - 70 Microns	Maximum 80 mg/m2	SIGMACOVER 620	SPRAY	150 Micron	SIGMACOVER 620	SPRAY	150 Micron	SIGMADUR 550 / SMOKE GREY (ISC 692)	SPRAY	50 Microns	350 Microns Minimum
NOTE													
		PREPARED BY							RECEIVED BY				
SIGNATURE													
NAME		AJAY ODEDARA											
DATE		03/06/2025											

VE-DOC-22 REV.00