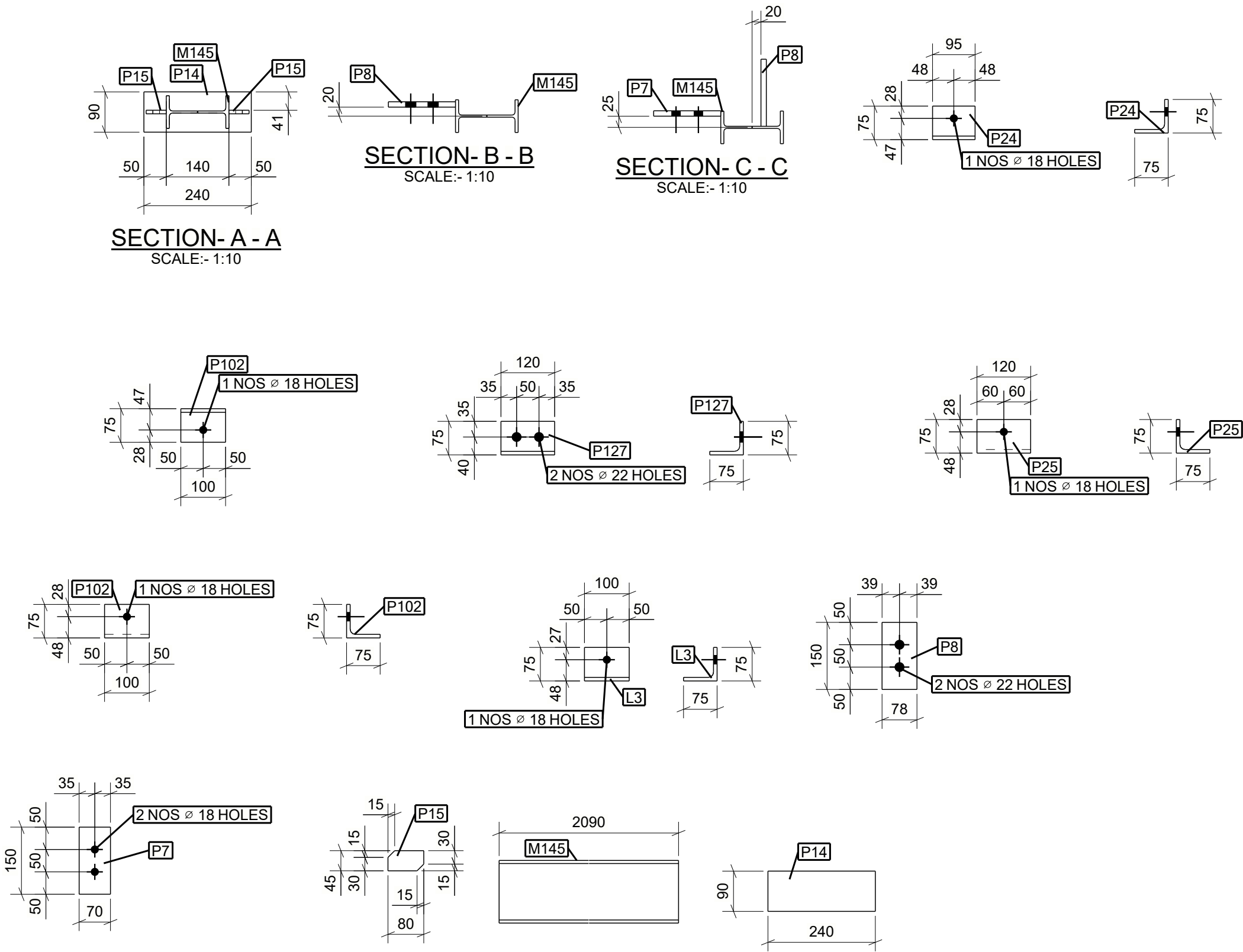
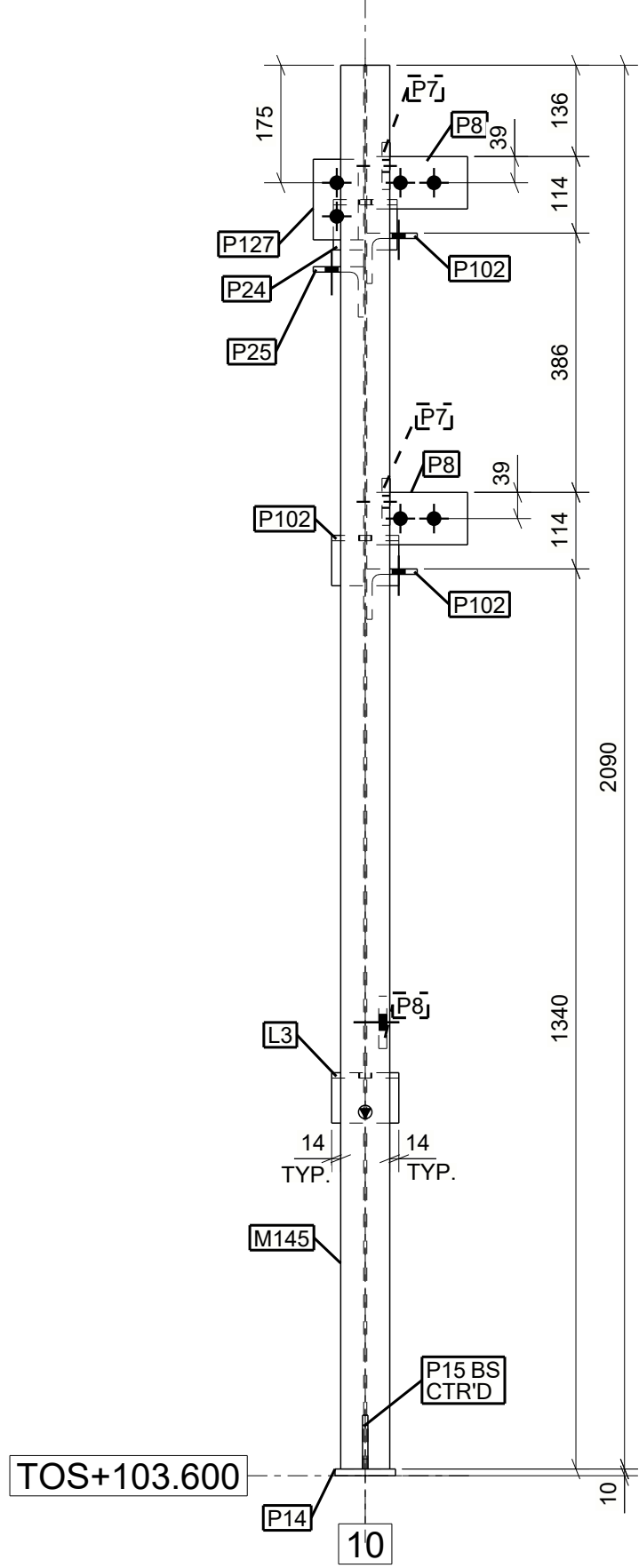
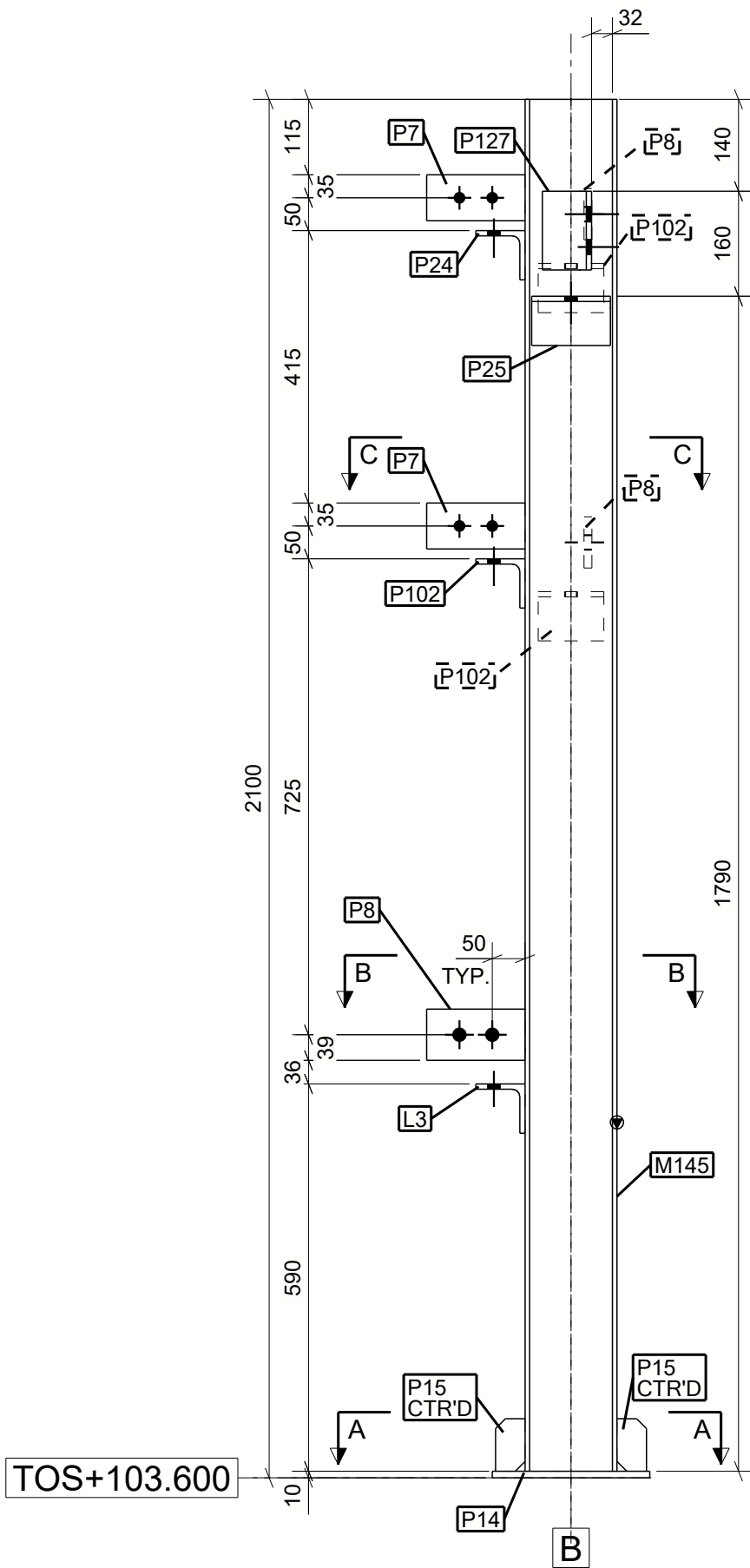




SC15		
GRID LOCATION (TABLE-1)		
SC15	B/10	EL.+105.700



MATERIAL LIST FOR ONE ASSEMBLY MK'D SC15- 1 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(Kg)	TOTAL WT(Kg)
L3	L75*75*8	IS2062	100	1	0.89	0.892
M145	NPB140X70X12.89	IS2062	2090	1	26.94	26.939
P7	PLT12*70	IS2062	150	2	0.99	1.978
P8	PLT12*78	IS2062	150	3	1.10	3.306
P14	PL10*90	IS2062	240	1	1.70	1.696
P15	PL8*45	IS2062	80	2	0.23	0.452
P24	L75*75*8	IS2062	95	1	0.85	0.847
P25	L75*75*8	IS2062	120	1	1.07	1.070
P102	L75*75*8	IS2062	100	3	0.89	2.675
P127	L75*75*8	IS2062	120	1	1.07	1.070
TOTAL FOR ONE ASSEMBLY IN Kg					=	40.926
TOTAL FOR 1 ASSEMBLIES IN Kg					=	40.926

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M16	45	1
Gr.8.8	M16	50	4
Gr.8.8	M16	55	1

- NOTES :
- ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 - ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 - ALL CONCRETE GRADE SHALL BE M30.
 - FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 - COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 - WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 - GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE					
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA					
AIL PROJECT NO : PIN-084					
SIZE	DWG NO.			SHEET	REV NO.
A1	PIN-084-TPT-PM4-CS11-002-FAB-SC15			1 OF 1	0

ONE-STUB COLUMN MARKED AS SC15