



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/5
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	22/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 17:17				FINISH TIME- 19:17			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	22/03/2025	28	23	68	29	28	22	68	29

FINAL / TOP COATING

FINAL PAINT/SHADE	Interthane 990 / RAL 7012 Dark Admiralty Gray	APP. METHOD	SPRAY	FINAL DATE	22/03/2025		
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns	TIME	4 HOUR		
PAINT BATCH NO. (BASE)	Q9012233	MANUFACTURE DATE	22/01/2025	SHELF LIFE	1 YEAR		
PAINT BATCH NO. (HARDNER)	AKI8911						
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	Grid Qty	Average DFT	ACC/REJ
					Grid Qty	Final / Top Coat	
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR2	0	VBR2	VBR2-2	6	360 - 380	ACC
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR2	0	VBR2	VBR2-1	6	370 - 390	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR3	0	VBR3	VBR3-1	3	375 - 390	ACC
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR3	0	VBR3	VBR3-2	3	388 - 410	ACC
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR4	0	VBR4	VBR4-1	3	385 - 420	ACC
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR4	0	VBR4	VBR4-2	3	390 - 430	ACC
NOTE	--						
	VISHAL QC				CLIENT / TPIA		
SIGN							
NAME	SHIVANG DIWAKAR						
DATE	22/03/2025						

VE-STR-16E