



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/FINAL-PAINT/11
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	14/05/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:41				FINISH TIME- 12:41			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	14/05/2025	1	1	1	1	1	1	1	1

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 (RAL 9006)	APP. METHOD	SPRAY	FINAL DATE	14/05/2025
PAINT MANUFACTURER	SIGMA PPG	DFT RANGE	50 Microns	TIME	QA
PAINT BATCH NO. (BASE)	QA	MANUFACTURE DATE	02/05/2025	SHELF LIFE	QA
PAINT BATCH NO. (HARDNER)	QA				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						FINAL / TOP COAT	
1	1HR1	0	1HR1	1HR1-2	3	300	ACC
2	1HR1	0	1HR1	1HR1-1	4	300	ACC

NOTE	--				
	VISHAL QC			CLIENT / TPIA	
SIGN					
NAME	HARDIK PRAJAPATI				
DATE	14/05/2025				

VE-DOC-28 REV.00