



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD		<b>PROJECT</b>		CORAL-2			<b>REPORT NO.</b>		VE/CORAL-2/STR/WV/29							
<b>WO NO./PO NO.</b>		4580584722							<b>Date :</b>		03/06/2025							
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>			
1	PIN-084-TPT-PM1-CS12-002-1B4	0	1B4	1B4-1	3	P1	4	10 MM PLATE	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/29	ACC	--			
2	PIN-084-TPT-PM1-CS12-002-1B4	0	1B4	1B4-1	3	P74	2	10 MM PLATE	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/29	ACC	--			
3	PIN-084-TPT-PM1-CS12-002-1B4	0	1B4	1B4-1	3	M5	1	NPB300X150X49.32	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/CORAL-2/STR/FIT_UP/29	ACC	--			
<b>QC CHECK SHEET</b>		<b>CHECKED ✓ X NOT APPLICABLE</b>																
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		<b>VE QC</b>													<b>CLIENT QC/TPI</b>			
SIGNATURE																		
NAME		SURAJ THAKUR																
DATE		03/06/2025																
VE-DOC-05 REV.00																		