



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

NDT MASTER LIST

CLIENT	SURAJ ROSHNI			REPORT NO.		VE/SURYA-25/STR/NDT/23								
PROJECT	SURYA-25			WO NO./PO NO.		898989890000		OFFER NAME		SHIVANG DIWAKAR				
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WPS NO.	TYPE OF WELD	WELDING PROCESS	WELDER NO.	NDT REQUIREMENTS			
											UT	RT	LPT	MPT
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	ISA130X130X10	VEPL/WPS/006	PJP	FCAW	W-105	✓	✗	✓	✓
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	ISA130X130X10	VEPL/WPS/006	PJP	FCAW	W-105	✓	✗	✓	✓
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	ISA130X130X10	VEPL/WPS/006	PJP	FCAW	W-105	✓	✗	✓	✓
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	ISA130X130X10	VEPL/WPS/006	PJP	FCAW	W-105	✓	✗	✓	✓
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	0	VBR9	VBR9-2	1	PLT 12 MM	VEPL/WPS/006	CJP	FCAW	W-105	✓	✗	✓	✓
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-107	✓	✗	✓	✓
7	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-107	✓	✗	✓	✓
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-107	✓	✗	✓	✓
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-107	✓	✗	✓	✓
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-1	1	PLT 10 MM	VEPL/WPS/006	FILLET	FCAW	W-107	✓	✗	✓	✓

VE-NDT-STR-01



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PROJECT	SURYA-25			WO NO./PO NO.		898989890000		OFFER NAME		SHIVANG DIWAKAR				
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WPS NO.	TYPE OF WELD	WELDING PROCESS	WELDER NO.	NDT REQUIREMENTS			
											UT	RT	LPT	MPT
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-106	✓	✗	✓	✓
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-106	✓	✗	✓	✓
13	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-106	✓	✗	✓	✓
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	ISA100X100X10	VEPL/WPS/006	FILLET	FCAW	W-106	✓	✗	✓	✓
15	TCE-13282A-CV-2026-ST-30306-ASS-VBR5	2	VBR5	VBR5-2	1	PLT 10 MM	VEPL/WPS/006	FILLET	FCAW	W-106	✓	✗	✓	✓

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