



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25				REPORT NO.	VE/SURYA-25/STR/FIT_UP/23			
WO NO./PO NO.		898989890000							DATE :	09/05/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	1 OF 1	B7	B7	5	B7	1	ISMB300	VE/SURYA-25/STR/IMIR/3	A1234D5	CJP,BUTT	VEPL/WPS/005	ACC	--
2	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	1 OF 1	B7	B7	5	CLT3	4	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--
3	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	1 OF 1	B7	B7	5	PL24	1	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--
4	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	1 OF 1	B5	B5	6	B5	1	ISMC100	VE/SURYA-25/STR/IMIR/1	RETREDS	FILLET	VEPL/WPS/006	ACC	--
5	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	1 OF 1	B5	B5	6	CLT8	4	ISA75X75X8	VE/SURYA-25/STR/IMIR/2	RETREDS	FILLET	VEPL/WPS/006	ACC	--
6	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	1 OF 1	B5	B5	6	PL67	1	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--
7	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-1	2	B4	1	ISMC100	VE/SURYA-25/STR/IMIR/1	RETREDS	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC							CLIENT QC/TPI						
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		09/05/2025													

VE-DOC-04 REV.00



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8	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-1	2	CLT8	4	ISA75X75X8	VE/SURYA-25/STR/IMIR/2	RETREDS	FILLET	VEPL/WPS/006	ACC	--
9	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-1	2	PL57	1	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--
10	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-2	4	B4	1	ISM100	VE/SURYA-25/STR/IMIR/2	RETREDS	FILLET	VEPL/WPS/006	ACC	--
11	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-2	4	CLT8	4	ISA75X75X8	VE/SURYA-25/STR/IMIR/2	RETREDS	FILLET	VEPL/WPS/006	ACC	--
12	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	1 OF 1	B4	B4-2	4	PL57	1	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK											REMARKS				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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