



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## ULTRASONIC TEST REPORT (STRUCTURAL)

### JOB DETAILS

<b>CLIENT</b>	SURAJ ROSHNI	<b>REPORT NO.</b>	VE/SURYA-26/STR/UT/2
<b>PROJECT</b>	SURYA-26	<b>REPORT DATE</b>	15/05/2025
<b>W.O. NO./CONTRACT NO</b>	9558569011	<b>TEST DATE</b>	16/05/2025
<b>PROCEDURE NO.</b>	ABC	<b>ACCEPTANCE STANDARD</b>	OK

### TEST DETAILS

<b>SURFACE CONDITION</b>	OK	<b>EXTENT OF EXAMINATION</b>	OK
<b>EXAMINATION STAGE</b>	OK	<b>EXAMINATION SURFACE</b>	OK
<b>TECHNIQUE</b>	OK	<b>BASIC CAL. BLOCK</b>	OK
<b>EQUIPMENT MODEL &amp; MAKE</b>	OK	<b>REFERENCE BLOCK ID</b>	OK
<b>EQUIPMENT NO</b>	OK	<b>SCANNING SENSITIVITY LEVEL</b>	OK
<b>COUPLANT</b>	OK	<b>REF. SENSITIVITY LEVEL</b>	OK

### CALIBRATION DETAILS

<b>SEARCH UNIT SR. NO.</b>	OK	<b>TEST RANGE</b>	OK
<b>MODEL</b>	OK	<b>REF DB</b>	OK
<b>WAVE MODE</b>	OK	<b>TRANS. CORR.</b>	OK
<b>FREQ</b>	OK	<b>REFERANGLE</b>	OK

### RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	B3-1	2	B3	0	B3	ISMC300	CJP	FCAW	S-AB13	10 MM	NRI	ACC	--

<b>NOTE</b>													
	<b>EXAMINED BY (LEVEL II / III)</b>	<b>VE APPROVED BY (LEVEL II / III)</b>											<b>WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)</b>

<b>SIGNATURE</b>			
<b>NAME</b>		HARDIK PRAJAPATI	
<b>DATE</b>		16/05/2025	

VE-DOC-13 REV.00