



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FINAL / TOP COAT PAINT INSPECTION REPORT

|                 |                          |                      |                               |                   |                                  |
|-----------------|--------------------------|----------------------|-------------------------------|-------------------|----------------------------------|
| <b>CLIENT</b>   | GFCL EV Products Limited | <b>PROJECT</b>       | HH-2700 TPA                   | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FINAL-PAINT/1 |
| <b>WO/PO NO</b> | 9252100056               | <b>PROCEDURE NO.</b> | VEPL/GFCL/HH-2700 TPA/ITP/001 | <b>OFFER DATE</b> | 02/06/2025                       |

### WEATHER CONDITION

| ACTIVITY         | DATE PERFORMED | START TIME - 09:00       |              |                     |                 | FINISH TIME- 16:30       |              |                     |                 |
|------------------|----------------|--------------------------|--------------|---------------------|-----------------|--------------------------|--------------|---------------------|-----------------|
|                  |                | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Top Coat / Final | 02/06/2025     | 33.8                     | 28           | 72.6                | 33.5            | 44.0                     | 26.7         | 56.9                | 36.5            |

### FINAL / TOP COATING

|                                  |                                     |                         |            |                   |            |
|----------------------------------|-------------------------------------|-------------------------|------------|-------------------|------------|
| <b>FINAL PAINT/SHADE</b>         | SIGMADUR 550 / SMOKE GREY (ISC 692) | <b>APP. METHOD</b>      | SPRAY      | <b>FINAL DATE</b> | 02/06/2025 |
| <b>PAINT MANUFACTURER</b>        | ASIAN PPG                           | <b>DFT RANGE</b>        | 50 Microns | <b>TIME</b>       | 3 HOURS    |
| <b>PAINT BATCH NO. (BASE)</b>    | '0537500190                         | <b>MANUFACTURE DATE</b> | 19/04/2025 | <b>SHELF LIFE</b> | 36 MONTHS  |
| <b>PAINT BATCH NO. (HARDNER)</b> | '0537500190                         |                         |            |                   |            |

| SR. NO. | DRAWING NO.             | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT      | ACC/REJ |
|---------|-------------------------|-----|-----------------|-------------|----------|------------------|---------|
|         |                         |     |                 |             |          | FINAL / TOP COAT |         |
| 1       | 1619-CS-STR-504-FD-1C15 | 0   | 1C15            | E-4         | 1        | 350-345          | ACC     |
| 2       | 1619-CS-STR-504-FD-2C14 | 0   | 2C14            | E-3         | 1        | 355-360          | ACC     |
| 3       | 1619-CS-STR-504-FD-2C15 | 0   | 2C15            | E-4         | 1        | 365-370          | ACC     |

|             |                  |  |  |                      |  |  |
|-------------|------------------|--|--|----------------------|--|--|
| <b>NOTE</b> | --               |  |  |                      |  |  |
|             | <b>VISHAL QC</b> |  |  | <b>CLIENT / TPIA</b> |  |  |
| <b>SIGN</b> |                  |  |  |                      |  |  |
| <b>NAME</b> | BIRENDRA KUMAR   |  |  |                      |  |  |
| <b>DATE</b> | 02/06/2025       |  |  |                      |  |  |

VE-DOC-28 REV.00