



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/1
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-002	OFFER DATE	03/06/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 16:30				FINISH TIME- 22:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	03/06/2025	37.4	27.7	64.1	35	37.2	27.9	70.1	34.3
Primer Application	03/06/2025	30.4	27.6	72.6	33.2	30.2	27.2	75.4	31.9

### SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	NON COATED	METAL RUST GRADE	B
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	03/06/2025

### SURFACE PREPARATION

BLASTING METHOD	CU-SLG	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	GU-SLG
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	01	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	SIGMAZINC 158	APP. METHOD	SPRAY	PRIMER DATE	03/06/2025
PAINT MANUFACTURER	SIMGA PPG	DFT RANGE	70 Microns	HARD DRY TIME	12 HOURS
PAINT BATCH NO. (BASE)	'0510700010	MANUFACTURE DATE	01/03/2025	SHELF LIFE	24 MONTHS
PAINT BATCH NO. (HARDNER)	'0510700010				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1B37	0	1B37	1B37-1	4	--
2	PIN-084-TPT-PM1-CS12-002-1B1	0	1B1	1B1	1	--

NOTE	--
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	OFFERED BY
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SIGN	
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NAME	BIRENDRA KUMAR
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DATE	03/06/2025
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VE-DOC-23 REV.00



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SR. NO.	DRAWING NO.	REV		ASSEMBLY NUMBER		GRID NUMBER	GRID QTY	REMARKS
3	PIN-084-TPT-PM1-CS12-002-1B5	0		1B5		1B5-1	1	--
4	PIN-084-TPT-PM1-CS12-002-1B6	0		1B6		1B6-1	4	--
5	PIN-084-TPT-PM1-CS12-002-1B7	0		1B7		1B7-1	1	--
6	PIN-084-TPT-PM1-CS12-002-1B8	0		1B8		1B8-1	1	--
7	PIN-084-TPT-PM1-CS12-002-1B10	0		1B10		1B10	1	--
8	PIN-084-TPT-PM1-CS12-002-1B11	0		1B11		1B11-1	1	--
9	PIN-084-TPT-PM1-CS12-002-1B17	0		1B17		1B17-1	1	--
10	PIN-084-TPT-PM1-CS12-002-1B18	0		1B18		1B18-1	1	--
11	PIN-084-TPT-PM1-CS12-002-1B19	0		1B19		1B19-1	1	--
12	PIN-084-TPT-PM1-CS12-002-1B20	0		1B20		1B20-1	1	--
13	PIN-084-TPT-PM1-CS12-002-1B21	0		1B21		1B21-1	1	--
14	PIN-084-TPT-PM1-CS12-002-1B22	0		1B22		1B22-1	1	--
15	PIN-084-TPT-PM1-CS12-002-1B23	0		1B23		1B23-1	1	--
16	PIN-084-TPT-PM1-CS12-002-1B25	0		1B25		1B25-1	12	--
17	PIN-084-TPT-PM1-CS12-002-1B26	0		1B26		1B26-1	4	--
NOTE	--							
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SIGN								
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