



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/27			
WO NO./PO NO.		898989890000								Date :		09/05/2025			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	B7	B7	5	B7	1	ISMB300	CJP,BUTT	VEPL/WPS/005	SMAW	W-103	VE/SURYA-25/STR/FIT_UP/23	ACC	--
2	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	B7	B7	5	CLT3	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/23	ACC	--
3	TCE-13282A-CV-2026-ST-30103-ASS-B7	0	B7	B7	5	PL24	1	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/23	ACC	--
4	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	B5	B5	6	B5	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/23	ACC	--
5	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	B5	B5	6	CLT8	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/23	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC								CLIENT QC/TPI					
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		09/05/2025													

VE-DOC-05 REV.00



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6	TCE-13282A-CV-2026-ST-30103-ASS-B5	0	B5	B5	6	PL67	1	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
7	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-1	2	B4	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
8	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-1	2	CLT8	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
9	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-1	2	PL57	1	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
10	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-2	4	B4	1	ISMC100	FILLET	VEPL/WPS/006	FCAW	w-104	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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SIGNATURE																	
NAME		HARDIK PRAJAPATI															
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11	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-2	4	CLT8	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
12	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-2	4	PL57	1	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/23	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
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