



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

ULTRASONIC TEST REPORT

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/UT/7
PROJECT	SURYA-25	REPORT DATE	03/04/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	03/04/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE STANDARD	AWS D1.1

TEST DETAILS

SURFACE CONDITION	AS WELDED	EXTENT OF EXAMINATION	10%
EXAMINATION STAGE	FINAL	EXAMINATION SURFACE	SMOOTH
TECHNIQUE	PULSE ECHO	BASIC CAL. BLOCK	V2
EQUIPMENT MODEL & MAKE	SITE	REFERENCE BLOCK ID	V1
EQUIPMENT NO	01	SCANNING SENSITIVITY LEVEL	68%
COIPLANT	WATER	REF. SENSITIVITY LEVEL	57%

CALIBRATION DETAILS

SEARCH UNIT SR. NO.	5678822	TEST RANGE	0 - 4 "
MODEL	SITE	REF DB	57
WAVE MODE	LONGITUDINAL	TRANS. CORR.	2%
FREQ	4 MHz	REFERANGLE	70 Degree

RESULT SUMMARY

SR No.	REV	ASSEMBLY NUMBER	DRAWING NO.	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	0	VBR9	TCE-13282A-CV-2026-ST-30306-ASS-VBR9	VBR9-1	1	PLT 12 MM	CJP	FCAW	W-106	12 mm	NRI	ACC	--
2	0	VBR11	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	VBR11	3	ISA130X130X10	CJP	FCAW	W-107	10 mm	NRI	ACC	--

NOTE													
	EXAMINED BY (LEVEL II / III)			VE APPROVED BY (LEVEL II / III)					WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)				
SIGNATURE													
NAME				SHIVANG DIWAKAR									
DATE				03/04/2025									

VE-QA-FORMAT-50