



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

ULTRASONIC TEST REPORT (STRUCTURAL)

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/UT/13
PROJECT	SURYA-25	REPORT DATE	18/09/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	18/09/2025
PROCEDURE NO.	VEPL/DCM/ITP/001	ACCEPTANCE STANDARD	AA

TEST DETAILS

SURFACE CONDITION	AA	EXTENT OF EXAMINATION	A
EXAMINATION STAGE	A	EXAMINATION SURFACE	A
TECHNIQUE	A	BASIC CAL. BLOCK	A
EQUIPMENT MODEL & MAKE	A	REFERENCE BLOCK ID	A
EQUIPMENT NO	A	SCANNING SENSITIVITY LEVEL	A
COUPLANT	A	REF. SENSITIVITY LEVEL	A

CALIBRATION DETAILS

SEARCH UNIT SR. NO.	A	TEST RANGE	A
MODEL	A	REF DB	A
WAVE MODE	A	TRANS. CORR.	A
FREQ	A	REFERANGLE	A

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	BE226	2	&VHS-(124SX-SS1)-N-ZP 2012.BE122226 (EN)	0	BE122226	UC254X254X89	CJP	FCAW	W-106	10 MM	A	ACC	--

NOTE

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		HARDIK PRAJAPATI	
DATE		18/09/2025	

VE-DOC-13 REV.00