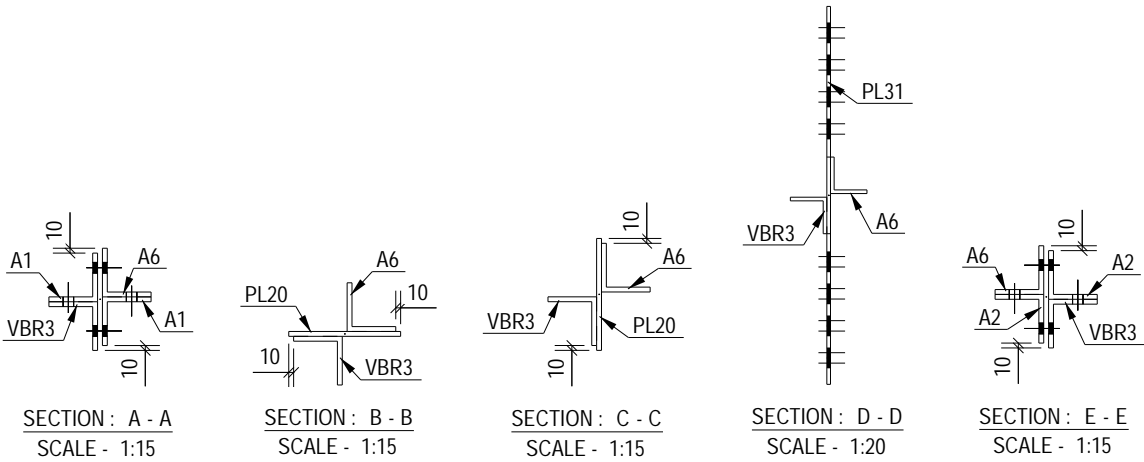
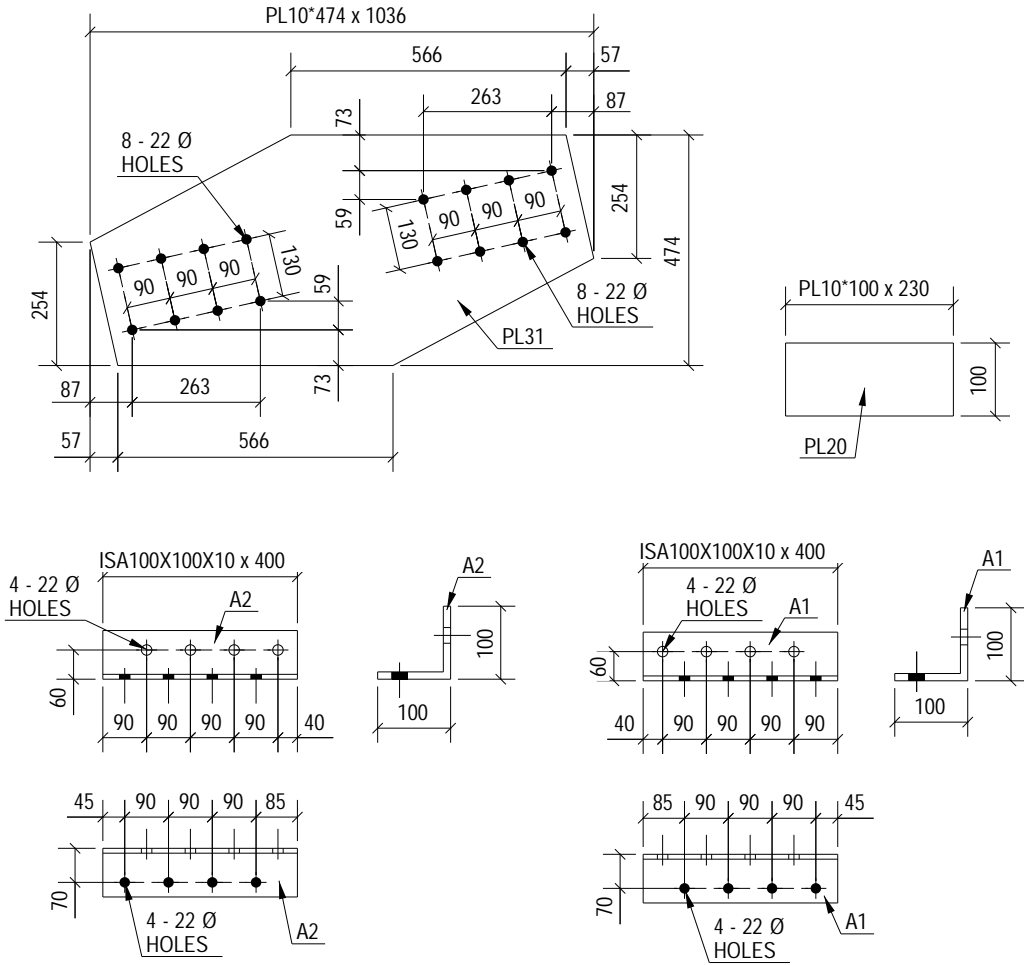
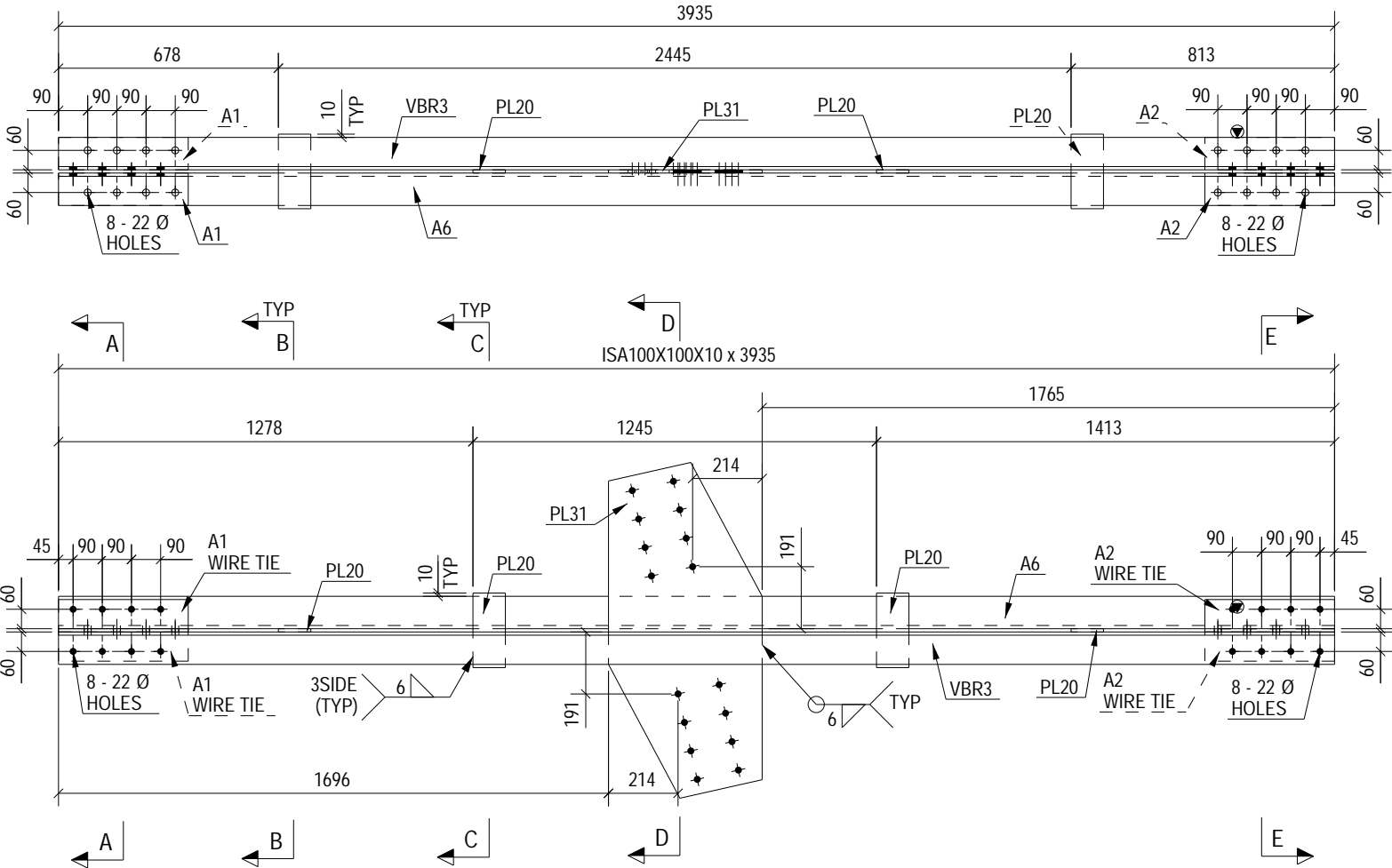





MARK NO.	GRID LOCATION	
VBR3	B-C/1A	+7.954
VBR3	B-C/4A	+7.954
VBR3	B-C/5A	+7.954
VBR3	B-C/6A	+7.954

BOLT LIST FOR ASSEMBLY MKD' VBR3				
Dia.	Grade	Length(mm)	No.	
M20	8.8XOX	50	64	
M20	8.8XOX	60	64	

BILL OF MATERIALS		ASSEMBLY MK'D : VBR3			ASSY QTY : 4			
Item Mark	Qty./ Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR3	1	ISA100X100X10	14.90	3935	58.69	4	234.77	IS2062
A1	2	ISA100X100X10	14.90	400	5.97	8	47.73	IS2062
A2	2	ISA100X100X10	14.90	400	5.97	8	47.73	IS2062
A6	1	ISA100X100X10	14.90	3935	58.69	4	234.77	IS2062
PL20	4	PL10*100	78.50	230	1.81	16	28.89	IS2062
PL31	1	PL10*474	78.50	1036	38.52	4	154.08	IS2062
Total							747.97	



4 REQ'D AS DRAWN MARKED No. Nos. VBR3

1	0	ISSUED FOR FABRICATION	AC	RP	04.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
		CLIENT:- NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ			
		FABRICATOR :- VRISHAL ENGINEERING PVT LTD DAHEJ	 DETAILING CONSULTANTS:- T ENGINEERING CONSULTANTS PVT LTD VADODARA		
PROJECT NAME		ROTARY KILN SHED_PIPERACK			
DRAWING TITLE		ASSEMBLY DRAWING OF VBR3	SHEET No:- 1 OF 1		
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED	JOB No:- -		
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN		SHT SIZE:- A3
DRAWING No		TCE-13282A-CV-2026-ST-30306-ASS-VBR3	REV. No:- 0		