



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

## GROUP OF COMPANIES

### WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		OSBL			REPORT NO.		VE/OSBL/STR/WV/1340						
WO NO./PO NO.		3180000344								Date :		14/10/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-087-TPT-CM1-CS11-136-FAB-B69	0	FAB-B69	FAB-69	3	M23	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
2	PIN-087-TPT-CM1-CS11-136-FAB-B69	0	FAB-B69	FAB-69	3	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
3	PIN-087-TPT-CM1-CS11-136-FAB-B69	0	FAB-B69	FAB-69	3	CLT4	1	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
4	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	P39	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
5	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		14/10/2025															
VE-DOC-05 REV.00																	



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6	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	P38	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
7	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
8	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	P37	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
9	PIN-087-TPT-CM1-CS11-136-FAB-B68	0	FAB-B68	FAB-68	1	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
10	PIN-087-TPT-CM1-CS11-136-FAB-B67	0	FAB-B67	FAB-67	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
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11	PIN-087-TPT-CM1-CS11-136-FAB-B67	0	FAB-B67	FAB-67	1	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
12	PIN-087-TPT-CM1-CS11-136-FAB-B67	0	FAB-B67	FAB-67	1	P37	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WIS-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
13	PIN-087-TPT-CM1-CS11-136-FAB-B67	0	FAB-B67	FAB-67	1	P38	2	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/OSBL/STR/FIT_UP/1285	ACC	--		
14	PIN-087-TPT-CM1-CS11-136-FAB-B67	0	FAB-B67	FAB-67	1	M19	2	ISMIC125	FILLET	VEPL/WPS/006	FCAW	W-111	VE/OSBL/STR/FIT_UP/1285	ACC	--		
15	PIN-087-TPT-CM1-CS11-136-FAB-B66	0	FAB-B66	FAB-66	1	P38	2	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC										CLIENT QC/TPI					
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16	PIN-087-TPT-CM1-CS11-136-FAB-B66	0	FAB-B66	FAB-66	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	W-216	VE/OSBL/STR/FIT_UP/1285	ACC	--		
17	PIN-087-TPT-CM1-CS11-136-FAB-B66	0	FAB-B66	FAB-66	1	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	W-162	VE/OSBL/STR/FIT_UP/1285	ACC	--		
18	PIN-087-TPT-CM1-CS11-136-FAB-B66	0	FAB-B66	FAB-66	1	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
19	PIN-087-TPT-CM1-CS11-136-FAB-B66	0	FAB-B66	FAB-66	1	P37	1	Plate-10MM	FILLET	VEPL/WPS/006	FCAW	WSW-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
20	PIN-087-TPT-CM1-CS11-136-FAB-B65	0	FAB-B65	FAB-65	1	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WC-03	VE/OSBL/STR/FIT_UP/1285	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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21	PIN-087-TPT-CM1-CS11-136-FAB-B65	0	FAB-B65	FAB-65	1	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	WD-01	VE/OSBL/STR/FIT_UP/1285	ACC	--		
22	PIN-087-TPT-CM1-CS11-136-FAB-B65	0	FAB-B65	FAB-65	1	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	W-218	VE/OSBL/STR/FIT_UP/1285	ACC	--		
23	PIN-087-TPT-CM1-CS11-136-FAB-B64	0	FAB-B64	FAB-64	3	CLT4	2	ISA50X50X6	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
24	PIN-087-TPT-CM1-CS11-136-FAB-B64	0	FAB-B64	FAB-64	3	M19	2	ISMC125	FILLET	VEPL/WPS/006	FCAW	WD-02	VE/OSBL/STR/FIT_UP/1285	ACC	--		
25	PIN-087-TPT-CM1-CS11-136-FAB-B64	0	FAB-B64	FAB-64	3	CLT3	2	ISA65X65X6	FILLET	VEPL/WPS/006	FCAW	W-221	VE/OSBL/STR/FIT_UP/1285	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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