



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT		CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/28						
WO NO./PO NO.		4580584722								Date :		02/06/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/1	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
2	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/5	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
3	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/3	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
4	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/4	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
5	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/3	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
VE QC		CLIENT QC/TPI															
SIGNATURE																	
NAME		SURAJ THAKUR															
DATE		02/06/2025															
VE-DOC-05 REV.00																	



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6	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/1	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
7	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/6	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
8	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/2	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
9	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/4	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
10	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/6	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
11	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/4	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
12	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/1	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
13	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/4	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
14	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/3	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
15	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/1	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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16	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/3	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
17	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/5	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
18	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/5	2	M2	1	ISMB250	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
19	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/5	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
20	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/2	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
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21	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	D-E/6	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
22	PIN-084-TPT-PM1-CS11-006_0-B6	0	B6	B-C/6	2	CLT3	4	ISA75X75X8	Tack	VEPL/WPS/005	SMAW	W-164	VE/CORAL-2/STR/FIT_UP/31	ACC	--		
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