



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/154
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-016	OFFER DATE	19/08/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:22				FINISH TIME- 11:23			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	19/08/2025	10	10	10	10	10	10	10	10
Primer Application	10/08/2025	10	10	10	10	10	101	10	10

### SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	OK
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	19/08/2025

### SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	OK	SALT TEST REQUIRED	< 50 mg/m2		

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	10/08/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	6
PAINT BATCH NO. (BASE)	2345	MANUFACTURE DATE	09/08/2025	SHELF LIFE	1
PAINT BATCH NO. (HARDNER)	1				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-084-TPT-PM4-CS11-006-B41	0	B41	C-D/4-5	--	--

NOTE	--
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	19/08/2025
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VE-DOC-23 REV.00