



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		GFCL EV Products Limited			<b>PROJECT</b>		HH-2700 TPA				<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/FIT_UP/4				
<b>WO NO./PO NO.</b>		9252100056									<b>DATE :</b>	29/05/2025				
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>	
1	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	M602	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--	
2	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL57	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
3	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
4	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL103	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
5	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL109	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
6	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--	
7	1619-CS-STR-504-FD-2C14	0	1 OF 1	2C14	E-3	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--	
<b>INSPECTION CHECK</b>												<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		VE QC						CLIENT QC/TPI								
SIGNATURE																
NAME		ANISH KUMAR														
DATE		29/05/2025														
VE-DOC-04 REV.00																



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CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/4			
WO NO./PO NO.		9252100056									DATE :	29/05/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
8	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	M602	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515861	FILLET	VEPL/WPS/006	ACC	--
9	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL57	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
10	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
11	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL103	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
12	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL109	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
13	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
14	1619-CS-STR-504-FD-2C15	0	1 OF 1	2C15	E-4	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI							
SIGNATURE															
NAME	ANISH KUMAR														
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WO NO./PO NO.		9252100056									DATE :	29/05/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
15	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	M603	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
16	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL57	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
17	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
18	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL103	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
19	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL109	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
20	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
21	1619-CS-STR-504-FD-2C13	0	1 OF 1	2C13	E-2	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
	VE QC							CLIENT QC/TPI							
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CLIENT		GFCL EV Products Limited			PROJECT		HH-2700 TPA				REPORT NO.	VE/HH-2700 TPA/STR/FIT_UP/4			
WO NO./PO NO.		9252100056									DATE :	29/05/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
22	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	M606	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515860	FILLET	VEPL/WPS/006	ACC	--
23	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
24	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	PL53	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
25	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
26	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
27	1619-CS-STR-504-FD-2C37	0	1 OF 1	2C37	C-4	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
28	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	M607	1	UC 305X305X158	VE/HH-2700 TPA/STR/IMIR/10	2515861	FILLET	VEPL/WPS/006	ACC	--
INSPECTION CHECK												REMARKS			
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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<b>WO NO./PO NO.</b>		9252100056								<b>DATE :</b>	29/05/2025				
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b> SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>
29	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	PL36	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
30	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	PL53	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
31	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	PL65	1	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
32	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	PL172	2	25 MM PLATE	VE/HH-2700 TPA/STR/IMIR/3	390779	FILLET	VEPL/WPS/006	ACC	--
33	1619-CS-STR-504-FD-2C35	0	1 OF 1	2C35	C-2	1	PL217	2	12 MM PLATE	VE/HH-2700 TPA/STR/IMIR/1	2500778	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
	<b>VE QC</b>							<b>CLIENT QC/TPI</b>							
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