



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

|   |                                    |   |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |
|---|------------------------------------|---|-----------------|--|----------|--|----------|--|--------------|---|-----------------|--|---------------------------|---|---------|---|--|
| CLIENT  |                                    | SURAJ ROSHNI  |                 | PROJECT  |          | SURYA-25   |          | REPORT NO.   |              | VE/SURYA-25/STR/WV/17   |                 |  |                           |   |         |   |  |
| WO NO./PO NO.   |                                    | 898989890000  |                 | PROJECT PO NO.   |          | 898989890000   |          | Date :   |              | 22/03/2025  |                 |  |                           |   |         |   |  |
| SR No.  | DRAWING NO.                        | REV.NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER  | QTY(Nos) | PROFILE  | TYPE OF WELD | WPS NO.   | WELDING PROCESS | WELDER NO.   | FIT-UP REPORT NO.         | ACC/REJ   | REMARKS |   |  |
| 1   | TCE-13282A-CV-2026-ST-30306-ASS-B2 | 0   | B2              | B2-1   | 50       | B2   | 1        | ISMC75   | FILLET       | VEPL/WPS/006  | FCAW            | S-AB13   | VE/SURYA-25/STR/FIT_UP/15 | ACC   | --      |   |  |
| 2   | TCE-13282A-CV-2026-ST-30306-ASS-B2 | 0   | B2              | B2-1   | 50       | CLT11  | 4        | ISA75X75X8   | FILLET       | VEPL/WPS/006  | FCAW            | S-AB13   | VE/SURYA-25/STR/FIT_UP/15 | ACC   | --      |   |  |
| QC CHECK SHEET  |                                    | CHECKED ✓ ✗ NOT APPLICABLE  |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |
| DOCUMENT VERIFICATION   |                                    | MARKING VERIFICATION CHECK  |                 | WELD SURFACE DEFECT CHECK  |          |  |          |  |              |   |                 | VISUAL CHECK   |                           |   |         |   |  |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.<br><input type="checkbox"/> QUALIFIED WELDER LIST<br><input type="checkbox"/> APPROVED WPS |                                    | <input type="checkbox"/> JOINT NO.<br><input type="checkbox"/> WELDER NO. |                 | <input type="checkbox"/> SPATTER<br><input type="checkbox"/> UNDER CUT |          | <input type="checkbox"/> REINFORCEMENT<br><input type="checkbox"/> LUMPS/HIGH SPOT |          | <input type="checkbox"/> POROSITY/PIN HOLES<br><input type="checkbox"/> BEAD APEARANCE/WEAVING |              | <input type="checkbox"/> SLAG<br><input type="checkbox"/> WELD SIZE |                 | <input type="checkbox"/> CRACK<br><input type="checkbox"/> BUNDER FILL |                           | <input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> CLEAT MARK<br><input type="checkbox"/> PHYSICAL CONDITION |         | <input type="checkbox"/> DISTORTION<br><input type="checkbox"/> CORNER SEALING/ROUNDING |  |
|   |                                    | VE QC   |                 |  |          |  |          |  |              | CLIENT QC/TPI   |                 |  |                           |   |         |   |  |
| SIGNATURE   |                                    |   |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |
| NAME  |                                    | SHIVANG DIWAKAR   |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |
| DATE  |                                    | 22/03/2025  |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |
| VE-STR-28A  |                                    |   |                 |  |          |  |          |  |              |   |                 |  |                           |   |         |   |  |