



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		AARTI INDUSTRIES LTD		PROJECT	CORAL-2			REPORT NO.		VE/CORAL-2/STR/WV/500					
WO NO./PO NO.		4580584722							Date :		08/09/2025				
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT1	3	ISA75X75X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
2	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M1	1	NPB300X150X49.32	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
3	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT8	1	ISA75X75X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
4	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT13	8	ISA90X90X8	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
5	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M19	2	ISMC200	LOOSE.	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE													
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK									VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.	<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING						
		VE QC									CLIENT QC/TPI				
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		08/09/2025													
VE-DOC-05 REV.00															

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6	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M21	1	NPB300X150X49.32	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
7	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	M20	1	ISM200	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
8	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	P32	1	12 MM PLATE	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
9	PIN-084-TPT-PM1-CS11-006_0-FR16	1	FR16	FR16	1	CLT3	1	ISA75X75X8	LOOSE	NOT APPLICABLE	--	--	VE/CORAL-2/STR/FIT_UP/473	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
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