



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/2		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	21/03/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	21/03/2025		
STRENGHT	20 ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	2	BACK	4
ACCEPTANCE STANDARD	--						

RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	B3	10	ISMC300	SMAW	W-103	13.6 / 7.8 /	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	CRACK NSD	REJ

NOTE															
	VE QC (L-II/III)							CLIENT-QC / TPI							
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	21/03/2025														

VE-QA-FORMAT-07