



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## ULTRASONIC TEST REPORT

### JOB DETAILS

CLIENT	PIYUSH ENTERPRISE	REPORT NO.	VE/PIYUSH BUILDING/STR/UT/1
PROJECT	PIYUSH BUILDING	REPORT DATE	07/03/2025
W.O. NO./CONTRACT NO	9558569010	TEST DATE	07/03/2025
PROCEDURE NO.	PRS/3	ACCEPTANCE STANDARD	AWS D1.1

### TEST DETAILS

Surface Condition	SMOOTH	Extent of examination	100%
Examination Stage	FINAL	Examination Surface	BEVEL SIDE
Technique	PULSE ECHO (CONTACT + MANUAL)	Basic Cal. Block	V2 BLOCK
Equipment Model & Make	SITESCAN 140	Reference Block Id	V1 BLOCK
Equipment No	NDT-UT-VE-01	Scanning Sensitivity Level	REF. +14 dB
Couplant	WATER	Ref. Sensitivity Level	60% FSH FROM 0.059 INCH SDH OF V1 BLOCK

### CALIBRATION DETAILS

SEARCH UNIT SR. NO.	MODSONIC	TEST RANGE	0-4
MODEL	MBW70N4	REF DB	57 REFL. SDH & 56 REFL. AS ON JOB B.W.E
WAVE MODE	TRANSVERSE & LONGITUDINAL	TRANS. CORR.	YES
FREQ	4	REFERANGLE	70 & 0

### RESULT SUMMARY

SR No.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	DISC. TYPE	TEST RESULT (ACC/REJ)	REMARKS
1	TCE-13282A-CV-3066-ST-31020-ASS-FR14	--	FR14	FR14	1	PLATE 30 MM	CJP	SMAW	S-AB13	19 / 11 /	NRI	ACC	--
2	TCE-13282A-CV-3066-ST-31020-ASS-FR13	--	FR13	FR13	1	PLATE 30 MM	CJP	SMAW	WA-010	19 / 11 /	NRI	ACC	--
3	TCE-13282A-CV-3066-ST-31020-ASS-FR12	--	FR12	FR12	1	WPB300X300X117.03	CJP,BUTT	FCAW	WA-010	19 / 11 /	NRI	ACC	--
4	TCE-13282A-CV-3066-ST-31020-ASS-FR11	--	FR11	FR11	1	WPB300X300X117.03	CJP,BUTT	SMAW	WA-010	19 / 11 /	NRI	ACC	--
5	TCE-13282A-CV-3066-ST-31020-ASS-FR15	--	FR15	FR15	1	PLATE 30 MM	CJP	FCAW	WA-010	19 / 11 /	NRI	ACC	--

#### NOTE

	EXAMINED BY (LEVEL II / III)	VE APPROVED BY (LEVEL II / III)	WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA)
SIGNATURE			
NAME		SHIVANG DIWAKAR	
DATE		07/03/2025	

VE-QA-FORMAT-50