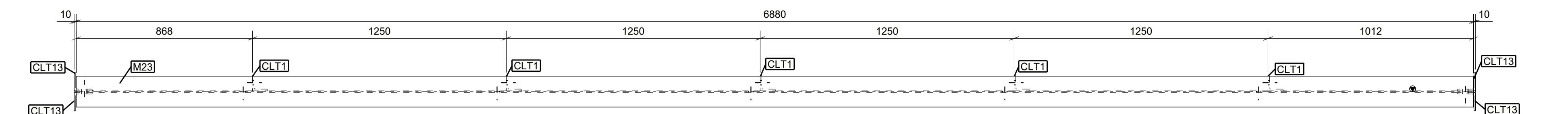
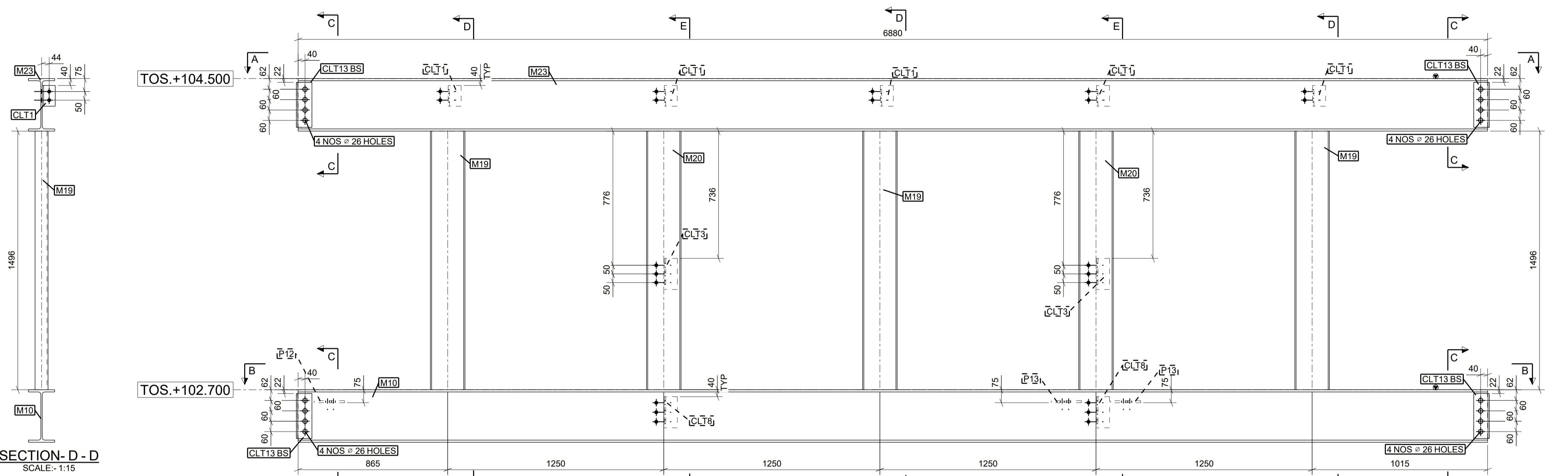


W-084-TP-PM1-CS11-006-FAB-FR18	VG. NO.	
GRID LOCATION		
FR18	E/6-7	EL.+104.500



SECTION- A - A

SECTION-A - A
SCALE:- 1:15

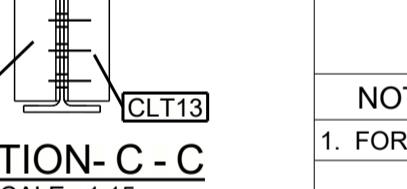


SECTION- D - D

SCALE:- 1:15

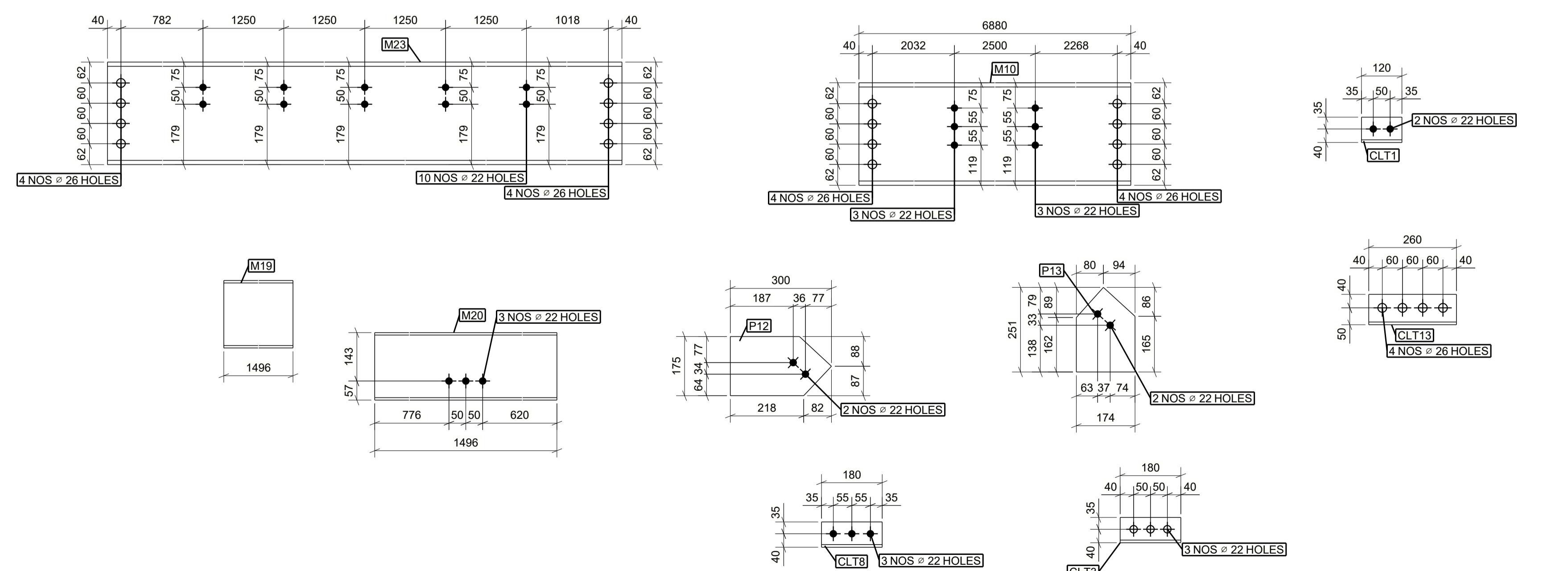
SECTION- E - E

SECTION- E - E



SECTION B-B

SECTION- B - B



ONE-FRAME MARKED AS FR18

MATERIAL LIST FOR ONE ASSEMBLY MK'D FR18- 1 NOS.Required						
ARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
L1	ISA75X75X8	IS2062	120	5	1.07	5.369
L3	ISA75X75X8	IS2062	180	2	1.61	3.222
L8	ISA75X75X8	IS2062	180	2	1.61	3.222
L13	ISA90X90X8	IS2062	260	8	2.82	22.533
10	NPB300X150X49.32	IS2062	6880	1	339.33	339.332
19	ISMC200	IS2062	1496	3	33.47	100.408
20	ISMC200	IS2062	1496	2	33.47	66.939
23	NPB300X150X49.32	IS2062	6880	1	339.33	339.332
22	PL12*175	IS2062	300	1	4.96	4.956
23	PL12*174	IS2062	251	2	4.11	8.223
TOTAL FOR ONE ASSEMBLY IN Kg					=	893.535
TOTAL FOR 1 ASSEMBLIES IN Kg					=	893.535

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M24	70	16

0	24.12.2024	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
	CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chan GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
	CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
PROJECT NO	: PJ-3014				
PROJECT NAME	: INTERNAL PIPERACK				
RAWING TITLE	: FABRICATION DRAWING OF MAIN PLANT INTERNAL PIPERACK 1ST,2ND,3RD,4TH & 5TH FLOOR				
IL PROJECT NO	: PIN-084				
IZE	DWG NO.				SHEET
A1	PIN-084-TPT-PM1-CS11-006-FAB- FR18				1 OF 1
					0