



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-26			REPORT NO.		VE/SURYA-26/STR/WV/2							
WO NO./PO NO.		9558569011							Date :		15/05/2025							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS			
1	B3	0	B3	B3-1	5	B3	1	ISMC300	CJP	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/2	ACC	--			
2	B3	0	B3	B3-1	5	CLT1	4	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/2	ACC	--			
3	B2	0	B2	B2-1	50	B2	1	ISMC75	PJP	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/2	ACC	--			
4	B2	0	B2	B2-1	50	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/2	ACC	--			
5	B2	0	B2	B2-2	20	B2	1	ISMC75	PJP	VEPL/WPS/006	FCAW	W-166	VE/SURYA-26/STR/FIT_UP/2	ACC	--			
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE																
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK							
<input type="checkbox"/> APPROVED NDT DRG/TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		VE QC													CLIENT QC/TPI			
SIGNATURE																		
NAME		HARDIK PRAJAPATI																
DATE		15/05/2025																
VE-DOC-05 REV.00																		



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6	B2	0	B2	B2-2	20	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-26/STR/FIT_UP/2	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
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