



S :

- MENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS  
S OTHERWISE NOTED.  
RUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)  
ONCRETE GRADE SHALL BE M30.

WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE  
UNLESS NOTED OTHERWISE.

MNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

NG POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND  
GAUGE LINES FOR BOLTED CONSTRUCTION.

NG THICKNESS TO BE 25 MM

4.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<b>CLIENT:</b> <b>AARTI INDUSTRIES LIMITED.</b> (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : <a href="http://www.aarti-industries.com">www.aarti-industries.com</a>				
<b>CONSULTANT :</b> <b>TECHIN PROCESS TECHNOLOGIES PVT. LTD.</b> Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
PROJECT NO : PJ-3014				P
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE				
PROJECT TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA				
PROJECT NO : PIN-084				
DWG NO.	SHEET	REV NO.		
N-084-TPT-PM4-CS11-002-FAB-B6	1 OF 1	0		

# 21-BEAMS MARKED AS B6