



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/3		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	02/04/2025		
SOURCE	Ir-192	FILM TYPE	D7	TEST DATE	02/04/2025		
STRENGHT	20 Ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B			FRONT	0.15 MM	BACK	0.15 MM
ACCEPTANCE STANDARD	AWS D1.1						

RESULT SUMMARY

SR No.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	TCE-13282A-CV-2026-ST-30306-ASS-FR7	FR7	FR7-1	1	ISMB200	SMAW	S-AB13	12	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	LOF NSD	REJ
2	TCE-13282A-CV-2026-ST-30306-ASS-FR7	FR7	FR7-1	1	ISMB200	SMAW	S-AB13	12	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	NSD NSD	ACC
3	TCE-13282A-CV-2026-ST-30306-ASS-FR7	FR7	FR7-2	1	ISMB200	SMAW	S-AB13	12	10"	2 MIN	SWSI	A-B B-C	15"X4" 15"X4"	NSD NSD	ACC

NOTE

VE QC (L-II/III)

CLIENT-QC / TPI

SIGNATURE	
NAME	SHIVANG DIWAKAR
DATE	02/04/2025

VE-QA-FORMAT-07



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NOTE															
	VE QC (I-II/III)														
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