



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	--	PROJECT	--	REPORT NO.	VE/CORAL-2/STR/SP/OFFER/163
WO/PO NO	--	PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-016	OFFER DATE	30/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 07:26				FINISH TIME- 09:06			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	27/10/2025	91	46	37	17	31	54	43	100
Primer Application	24/10/2025	5	44	50	48	45	57	88	50

SURFACE CONDITION

ORIGINAL STATUS	Qui quidem fugiat vo	METAL CONDITION	Quod error animi ei	METAL RUST GRADE	Assumenda aliqua Al
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	27/10/2025

SURFACE PREPARATION

BLASTING METHOD	Quam voluptates dolo	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Sunt accusamus in al
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	54		
DUST LEVEL	Velit ea labore rer	SALT TEST REQUIRED	< 50 mg/m2	SALT TEST READING	56

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	24/10/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	3
PAINT BATCH NO. (BASE)	43	MANUFACTURE DATE	13/09/2021	SHELF LIFE	Quo itaque ut deseru
PAINT BATCH NO. (HARDNER)	434534				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	Fugit prident eve	-	Zeph Stokes	Tenetur quis perfere	42	546	ACC
NOTE				--			
	VISHAL QC				CLIENT / TPIA		
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	30/10/2025						

VE-DOC-24 REV.00