



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		GFCL EV Products Limited					LOT NO.		VE/HH-2700 TPA/STR/DNP/1				
PROJECT		HH-2700 TPA					DISPATCH DATE		29/05/2025				
WO NO./PO NO.		9252100056					DISPATCH SITE		DR INDIA-NEW SHOP				

SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)		ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS	
1	1619-CS-STR-504-FD-1C15	0	1C15	E-4	1	905.68		11.18	GFL STRUCTURAL		--	
2	1619-CS-STR-504-FD-2C15	0	2C15	E-4	1	2091.84		25.16	GFL STRUCTURAL		--	
3	1619-CS-STR-504-FD-2C14	0	2C14	E-3	1	2091.84		25.16	GFL STRUCTURAL		--	

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
ASIAN PPG	SA 2 1/2	40 - 70 Microns	Maximum 80 mg/m2	SIGMACOVER 620	SPRAY	150 Micron	SIGMACOVER 620	SPRAY	150 Micron	SIGMADUR 550 / SMOKE GREY (ISC 692)	SPRAY	50 Microns	350 Microns Minimum

NOTE													
	PREPARED BY								RECEIVED BY				
SIGNATURE													
NAME	AJAY ODEDARA												
DATE	29/05/2025												

VE-DOC-22 REV.00