

ONE NO. COLUMN REQUIRED AS DRAWN MKD' 1C28

BILL OF MATERIALS

ASSEMBLY MKD' : 1C28

ASSY QTY : 1

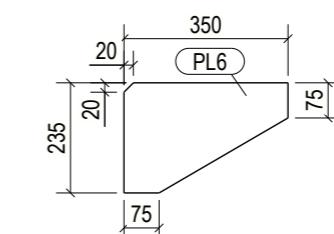
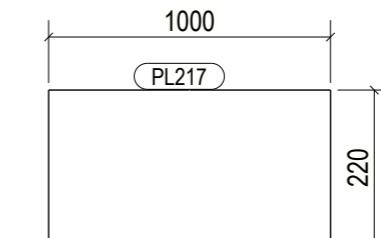
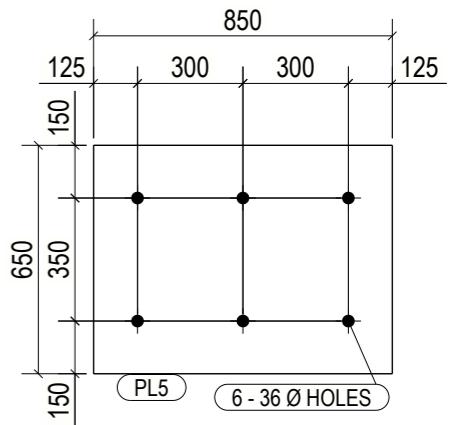
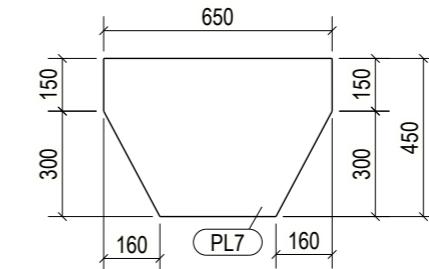
WEIGHT FOR ONE ASSEMBLY : 891.97 Kg

SECTION A-A

1

SECTION B

SEC



KEY PLAN

NOTES

- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
 - 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
 - 3)  DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS, SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
 - 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
 - 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
 - 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION,STANDARDS AND CODES OF PRACTICE.
 - 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
 - 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

R0	19.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
REV.	DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY

 QUANTA PROCESS SOLUTIONS PVT. LTD.

PROJECT: HH-3

DETAILER:- SUNRISE ENGINEERING SOLUTIONS PVT. LTD.

TITLE **PROCESS PLANT BUILDING
FABRICATION DRAWING
DETAIL OF COLUMN MKD - 1C28**

PREP.: JJC CHECKED : SCALE :
REVIEWED: KDM DATE : 19.05.2025
APPROVED: RMB PROJECT NO.: 1619 SHEET: 01 OF 01
DWG. NO. 1619-CS-STR-504-ED-1C28 REV. P0

DWG. NO.1619-CS-STR-504-FD-1C28 REV. R0