



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		AARTI INDUSTRIES LTD				LOT NO.	VE/CORAL-2/STR/DNP/31						
PROJECT		CORAL-2				DISPATCH DATE	02/07/2025						
WO NO./PO NO.		4580584722				DISPATCH SITE	DR INDIA SHOP NEW PLOT-02						
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM		REMARKS			
1	PIN-084-TPT-PM4-CS11-002-B4	0	B4	B4-1	1	222.92	0.448	SYSTEM-7 STR		--			
2	PIN-084-TPT-PM4-CS11-002-B4	0	B4	B4-2	1	222.92	0.448	SYSTEM-7 STR		--			
3	PIN-084-TPT-PM4-CS11-002-B12	0	B12	A-B/8	1	71.08	2.163	SYSTEM-7 STR		--			
4	PIN-084-TPT-PM4-CS11-002-B15	0	B15	C-D/5	1	71.08	2.163	SYSTEM-7 STR		--			
5	PIN-084-TPT-PM4-CS11-002-B15	0	B15	C-D/4	1	71.08	2.163	SYSTEM-7 STR		--			
6	PIN-084-TPT-PM4-CS11-002-B15	0	B15	A-B/9	1	71.08	2.163	SYSTEM-7 STR		--			
7	PIN-084-TPT-PM4-CS11-002-B15	0	B15	C-D/2	1	71.08	2.163	SYSTEM-7 STR		--			
8	PIN-084-TPT-PM4-CS11-002-B24	0	B24	A-B/10	1	50.73000000000004	1.625	SYSTEM-7 STR		--			
9	PIN-084-TPT-PM4-CS11-002-B25	0	B25	C/<1	1	106.72	2.679	SYSTEM-7 STR		--			
10	PIN-084-TPT-PM4-CS11-002-B27	0	B27	C-D/1	1	68.94	2.086	SYSTEM-7 STR		--			
Total				10	Total	1027.63	18.10						
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
NOTE													
		PREPARED BY						RECEIVED BY					
SIGNATURE													

NAME	RAHUL PRAJAPATI	
DATE	02/07/2025	
VE-DOC-22 REV.00		



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CLIENT	AARTI INDUSTRIES LTD				LOT NO.	VE/CORAL-2/STR/DNP/31							
PROJECT	CORAL-2				DISPATCH DATE	02/07/2025							
WO NO./PO NO.	4580584722				DISPATCH SITE	DR INDIA SHOP NEW PLOT-02							
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS				
11	PIN-084-TPT-PM4-CS11-002-B28	0	B28	C-D/3	1	68.94	2.086	SYSTEM-7 STR	--				
12	PIN-084-TPT-PM4-CS11-002-B32	0	B32	C-D/6	1	95.25	2.37	SYSTEM-7 STR	--				
13	PIN-084-TPT-PM4-CS11-002-B37	0	B37	C-D/7	1	96.33	2.406	SYSTEM-7 STR	--				
14	PIN-084-TPT-PM4-CS11-002-C1	0	C1	A/10	1	612.6	14.078	SYSTEM-7 STR	--				
15	PIN-084-TPT-PM4-CS11-002-C3	0	C3	C-D/6	1	261.12	5.852	SYSTEM-7 STR	--				
16	PIN-084-TPT-PM4-CS11-002-C2	0	C2	A/11	1	602.87	13.753	SYSTEM-7 STR	--				
17	PIN-084-TPT-PM4-CS11-002-C4	0	C4	C-D/7	1	339.15999999999997	7.637	SYSTEM-7 STR	--				
18	PIN-084-TPT-PM4-CS11-002-C5	0	C5	C/<1	1	241.35	5.481	SYSTEM-7 STR	--				
19	PIN-084-TPT-PM4-CS11-002-C6	0	C6	A-B/7	1	350.23	7.93	SYSTEM-7 STR	--				
20	PIN-084-TPT-PM4-CS11-002-C21	0	C21	A-B/8	1	350.23	7.93	SYSTEM-7 STR	--				
Total				10	Total	3018.08	69.52						
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m ²	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum

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PROJECT	CORAL-2				DISPATCH DATE	02/07/2025			
WO NO./PO NO.	4580584722				DISPATCH SITE	DR INDIA SHOP NEW PLOT-02			
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)	PAINT SYSTEM	REMARKS
21	PIN-084-TPT-PM4-CS11-002-C22	0	C22	A-B/9	1	341.46	7.686	SYSTEM-7 STR	--
22	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/3	1	263.41	5.901	SYSTEM-7 STR	--
23	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/2	1	263.41	5.901	SYSTEM-7 STR	--
24	PIN-084-TPT-PM4-CS11-002-C23	0	C23	C-D/1	1	263.41	5.901	SYSTEM-7 STR	--
25	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/5	1	263.41	5.901	SYSTEM-7 STR	--
26	PIN-084-TPT-PM4-CS11-002-C24	0	C24	C-D/4	1	263.41	5.901	SYSTEM-7 STR	--
27	PIN-084-TPT-PM4-CS11-002-B7	0	B7	A-B/7	1	68.94	2.086	SYSTEM-7 STR	--
28	PIN-084-TPT-PM4-CS11-002-B21	0	B21	A-B/11	1	52.690000000000005	1.658	SYSTEM-7 STR	--
Total			8	Total		1780.14	40.94		

PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS

SIMGA PPG	SA 2 1/2	60 - 70 Microns	< 50 mg/m2	SIGMAZINC 158	SPRAY	70 Microns	SIGMACOVER 620	SPRAY	150 Microns	SIGMADUR 550 / OXFORD BLUE (IS 105)	SPRAY	60 Microns	280 Microns Minimum
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