



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/2						
WO NO./PO NO.		898989890000		PROJECT PO NO.		898989890000			Date :		19/03/2025						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-1	4	B14	1	ISMC75	FILLET	VEPL/WPS/005	SMAW	W-103	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-1	4	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/005	SMAW	W-103	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-2	1	B14	1	ISMC75	FILLET	VEPL/WPS/005	SMAW	W-103	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-2	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/005	SMAW	W-103	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		19/03/2025															
VE-STR-28A																	