



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	PIYUSH ENTERPRISE	PROJECT	PIYUSH BUILDING	REPORT NO.	VE/PIYUSH BUILDING/STR/SP/OFFER/1
WO/PO NO	9558569010	PROCEDURE NO.	PRS/4	OFFER DATE	08/03/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:00				FINISH TIME- 16:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	08/03/2025	35	24	75	30	38	26	68	35
Primer Application	08/03/2025	32	27	72	33	37	28	69	36

### SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	BUILDING STR			BLASTING DATE	08/03/2025

### SURFACE PREPARATION

BLASTING METHOD	CU-SLG - MANUAL	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	CU-SLG
SURFACE PROFILE REQUIREMENT	40 - 75 microns				
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 kg/m <sup>2</sup>		

### PRIMER COATING

PRIMER PAINT/SHADE	APCOSIL 605	APP. METHOD	SPRAY	PRIMER DATE	08/03/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	75 - 100 microns	TIME	4:30 PM
PAINT BATCH NO. (BASE)	Q0D4567	MANUFACTURE DATE	06/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	Q0D4561				

SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-3	1	--
2	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-4	1	--

NOTE	--
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NAME	VIVEK SINGH

DATE	08/03/2025
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VE-STR-16A



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SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
3	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-5	1	--
4	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-1	1	--

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5	TCE-13282A-CV-3066-ST-31020-ASS-FR1	FR1	FR1-2	1	--
6	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-3	1	--

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SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
7	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-4	1	--
8	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-1	1	--

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9	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-5	1	--
10	TCE-13282A-CV-3066-ST-31020-ASS-FR2	FR2	FR2-2	1	--

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SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
11	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-3	1	--
12	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-2	1	--

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SR. NO.	DRAWING NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
13	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-1	1	--
14	TCE-13282A-CV-3066-ST-31020-ASS-FR3	FR3	FR3-4	1	--

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