



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES

DISPATCH NOTE FOR PAINTING

CLIENT		SURAJ ROSHNI				LOT NO.	VE/SURYA-25/STR/DNP/17						
PROJECT		SURYA-25				DISPATCH DATE	05/06/2025						
WO NO./PO NO.		898989890000				DISPATCH SITE	DR INDIA						
SR NO.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ASSEMBLY WEIGHT (Kg)	ASSEMBLY SURFACE AREA (sqm)		PAINT SYSTEM		REMARKS		
1	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-2	3	360	45		LOOSE BEAM		--		
Sum of total Qty , Weight & Sqaure meter						3.00	360.00		45.00				
PAINT MANUFACTURE	SURFACE PREPARATION	PROFILE REQUIREMENTS	SALT TEST REQUIREMENTS	PRIMER SHADE	PRIMER APP. METHODE	PRIMER DFT RANGE	MIO SHADE	MIO APP. METHODE	MIO DFT RANGE	FINAL SHADE	FINAL APP. METHODE	FINAL DFT RANGE	TOTAL DFT REQUIREMENTS
SIGMA PPG	SA 2 1/2	40 - 65 microns	Maximum 50 mg/m ²	SIGMA 158	SPRAY	50 Microns	SIGMA 620	SPRAY	200 microns (Including Primer : 300 microns)	SIGMADUR 550 (RAL 9006)	SPRAY	50 Microns	350 - 450 Microns
NOTE													
		PREPARED BY						RECEIVED BY					
SIGNATURE													
NAME		HARDIK PRAJAPATI											
DATE		05/06/2025											
VE-DOC-22 REV.00													