



## VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

### MAGNETIC PARTICLE TEST REPORT (STRUCTURAL)

#### JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-25/STR/MPT/9
PROJECT	SURYA-25	REPORT DATE	13/05/2025
W.O. NO./CONTRACT NO	898989890000	TEST DATE	13/05/2025
ACCEPTANCE STANDARD	OK		

#### TEST DETAILS

SURFACE CONDITION	OK	EXTENT OF EXAMINATION	OK
EXAMINATION STAGE	OK	POST CLEANING	OK
TECHNIQUE	OK	MAGNETIZATION	OK
LIGHTING EQUIPMENT	OK	MEDIUM	OK
LIGHTING INTENSITY	OK	YOKE SPACING	OK
PARTICLE	OK	YOKE SR. NO.	K
YOKE MAKE AND MODEL	OK	PARTICLE BATCH NO.	OK
CONTRAST	K	CONTRAST BATCH NO.	OK

#### RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	BE125-2	3	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	BE125	UC254X254X89	CJP,PJP,BUTT	FCAW	W-106	12 mm	NSD	ACC	--

NOTE												
	EXAMINED BY (LEVEL I / II)			VE APPROVED BY (LEVEL II / III)					WITNESSED / REVIEWED / APPROVED BY (CLIENT / TPIA)			
SIGNATURE												
NAME				HARDIK PRAJAPATI								
DATE				13/05/2025								

VE-DOC-18 REV.00