



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | | PROJECT | | CORAL-2 | | | | REPORT NO. | VE/CORAL-2/STR/FIT_UP/29 | | | | |
|---|-------------------------------|----------------------|---|-----------------|--|----------|-------------|---|---------------|-----------------------|--|--------------------------|--------------|---------|---------|--|
| WO NO./PO NO. | | 4580584722 | | | | | | | | | DATE : | 02/06/2025 | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS | |
| 1 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/1 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 2 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/5 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 3 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/3 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- | |
| 4 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/4 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 5 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/3 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 6 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/1 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- | |
| 7 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/6 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | |
| | | VE QC | | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | |
| NAME | | SURAJ THAKUR | | | | | | | | | | | | | | |
| DATE | | 02/06/2025 | | | | | | | | | | | | | | |
| VE-DOC-04 REV.00 | | | | | | | | | | | | | | | | |



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | PROJECT | | CORAL-2 | | | | REPORT NO. | VE/CORAL-2/STR/FIT_UP/29 | | | | | |
|---|-------------------------------|----------------------|--|-----------------|--|----------|-------------|---|------------|--|--------------------------|------------|--------------|---------|---------|--|
| WO NO./PO NO. | | 4580584722 | | | | | | | | DATE : | 02/06/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS | |
| 8 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/2 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 9 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/4 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- | |
| 10 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/6 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 11 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/4 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| 12 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/1 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- | |
| 13 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/4 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- | |
| 14 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/3 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- | |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | | VE QC | | | | | | CLIENT QC/TPI | | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | |
| NAME | | SURAJ THAKUR | | | | | | | | | | | | | | |
| DATE | | 02/06/2025 | | | | | | | | | | | | | | |
| VE-DOC-04 REV.00 | | | | | | | | | | | | | | | | |



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | PROJECT | | CORAL-2 | | | | REPORT NO. | VE/CORAL-2/STR/FIT_UP/29 | | | | |
|---|-------------------------------|----------------------|--|-----------------|--|----------|-------------|---|------------|--|--------------------------|------------|--------------|---------|---------|
| WO NO./PO NO. | | 4580584722 | | | | | | | | DATE : | 02/06/2025 | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 15 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/1 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- |
| 16 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/3 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |
| 17 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/5 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |
| 18 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/5 | 2 | M2 | 1 | ISMB250 | VE/CORAL-2/STR/IMIR/1 | 24312293 | Tack | VEPL/WPS/005 | ACC | -- |
| 19 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/5 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |
| 20 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/2 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |
| 21 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | D-E/6 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | | REMARKS | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | |
| | | VE QC | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | |
| NAME | | SURAJ THAKUR | | | | | | | | | | | | | |
| DATE | | 02/06/2025 | | | | | | | | | | | | | |
| VE-DOC-04 REV.00 | | | | | | | | | | | | | | | |



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | AARTI INDUSTRIES LTD | | PROJECT | | CORAL-2 | | | | REPORT NO. | VE/CORAL-2/STR/FIT_UP/29 | | | | |
|---------------|-------------------------------|----------------------|-----------|-----------------|-------------|----------|-------------|---------------|------------|-----------------------|--------------------------|------------|--------------|---------|---------|
| WO NO./PO NO. | | 4580584722 | | | | | | DATE : | | 02/06/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 22 | PIN-084-TPT-PM1-CS11-006_0-B6 | 0 | 1 OF 1 | B6 | B-C/6 | 2 | CLT3 | 4 | ISA75X75X8 | VE/CORAL-2/STR/IMIR/9 | C091519 | Tack | VEPL/WPS/005 | ACC | -- |

INSPECTION CHECK

| | | | | | |
|--|--|---|---------------------------------------|---------------------------------|--|
| <input type="checkbox"/> DIR & ORIENTATION | <input type="checkbox"/> W.E.P AS PER WPS | <input type="checkbox"/> DIMENSIONS | <input type="checkbox"/> SQUARENESS | <input type="checkbox"/> OFFSET | |
| <input type="checkbox"/> FLANGE STRADLING | <input type="checkbox"/> EREC. COORDINATES | <input type="checkbox"/> PHYSICAL CONDITION | <input type="checkbox"/> ARC STRIKE | <input type="checkbox"/> SLOPE | |
| <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | <input type="checkbox"/> EREC. VERTICALITY | <input type="checkbox"/> PRESERVATION | <input type="checkbox"/> VISUAL | |

VE QC

CLIENT QC/TPI

| | | |
|-----------|--------------|--|
| SIGNATURE | | |
| NAME | SURAJ THAKUR | |
| DATE | 02/06/2025 | |

VE-DOC-04 REV.00