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| <div><div></div><div>VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES</div><div></div></div> | | | | | | | | | | | | | | |
| FIT-UP INSPECTION REPORT (STRUCTURE) | | | | | | | | | | | | | | |
| CLIENT | Linde Engineering India Limited | | | | PROJECT | Panipat_HGU | | | | REPORT NO. | VE/Panipat_HGU/STR/FIT_UP/1 | | | |
| WO NO./PO NO. | 2910A70M | | | | PROJECT PO NO. | 2910A70M | | | | Date : | 03/12/2024 | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | ITEM NUMBER | QTY(Nos) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 1 | &VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN) | 2 | 1 OF 1 | 124SX-S1-BE18 | A-B/2 | 124SX-S1-BE18 | 1 | UC254X254X73 | VE/Panipat_HGU/STR/IMIR/3 | ASD345611 | -- | VEPL/WPS/006 | ACC | -- |
| 2 | &VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN) | 2 | 1 OF 1 | 124SX-S1-BE18 | A-B/2 | 124SX-S1-P137 | 1 | PLATE 12 MM | VE/Panipat_HGU/STR/IMIR/9 | SD5678 | -- | VEPL/WPS/006 | ACC | End plate shall be grinded properly. |
| 3 | &VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN) | 2 | 1 OF 1 | 124SX-S1-BE18 | A-B/2 | 124SX-S1-P260 | 1 | PLATE 8 MM | VE/Panipat_HGU/STR/IMIR/2 | kjh89786 | -- | VEPL/WPS/006 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | REMARKS | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | VE QC | | | | | | | CLIENT QC/TPI | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | |
| NAME | SHIVANG DIWAKAR | | | | | | | | | | | | | |
| DATE | 03/12/2024 | | | | | | | | | | | | | |
| VE-STR-10 | | | | | | | | | | | | | | |