



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-25				REPORT NO.	VE/SURYA-25/STR/FIT_UP/20					
WO NO./PO NO.		898989890000		PROJECT PO NO.		898989890000				DATE :	31/03/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-1	3	VBR1	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-1	3	A1	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-1	3	A2	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-1	3	A4	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/2	RETREDS	FILLET	VEPL/WPS/006	ACC	--	
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-1	3	PL20	2	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--	
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-2	3	VBR1	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
7	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-2	3	A1	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
SIGNATURE		VE QC						CLIENT QC/TPI								
NAME		SHIVANG DIWAKAR														
DATE		31/03/2025														
VE-STR-10																



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8	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-2	3	A2	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-2	3	A4	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-2	3	PL20	2	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--	
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-3	3	VBR1	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-3	3	A1	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
13	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-3	3	A2	2	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-3	3	A4	1	ISA100X100X10	VE/SURYA-25/STR/IMIR/1	DSFWFWE	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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15	TCE-13282A-CV-2026-ST-30306-ASS-VBR1	0	1 OF 1	VBR1	VBR1-3	3	PL20	2	PLT 10 MM	VE/SURYA-25/STR/IMIR/1	DFDS	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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