



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE
LIMITED
GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER									
CLIENT	AARTI INDUSTRIES LTD		PROJECT	OSBL		REPORT NO.	VE/OSBL/STR/SP/OFFER/158		
WO/PO NO	3180000344		PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/WB-002		OFFER DATE	15/10/2025		
WEATHER CONDITION									
ACTIVITY	DATE PERFORMED	START TIME - 02:24				FINISH TIME - 14:15			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	14/10/2025	77	17	25	58	46	99	8	39
Primer Application	14/10/2025	85	47	96	9	15	92	12	96
SURFACE CONDITION									
ORIGINAL STATUS	Anim sint quas aliqu		METAL CONDITION	Adipisicing error es		METAL RUST GRADE	Animi inventore et		
PAINT SYSTEM NO.	SYSTEM-7 STR					BLASTING DATE	14/10/2025		
SURFACE PREPARATION									
BLASTING METHOD	Laborum dignissimos		PREP. STANDARD	SA 2 1/2		ABRASIVE TYPE	Cupiditate aliquip e		
SURFACE PROFILE REQUIREMENT	60 - 70 Microns								
DUST LEVEL	Qui excepturi quas e		SALT TEST REQUIRED	Maximum 50 mg/m2					
PRIMER COATING									
PRIMER PAINT/SHADE	INTERZINC 78I		APP. METHOD	SPRAY		PRIMER DATE	14/10/2025		
PAINT MANUFACTURER	AKZONOBEL INDIA		DFT RANGE	70 Microns		HARD DRY TIME	Sit minus optio eu		
PAINT BATCH NO. (BASE)	978867		MANUFACTURE DATE	16/12/1998		SHELF LIFE	Nobis eveniet simil		
PAINT BATCH NO. (HARDNER)	435645								
SR. NO.	DRAWING NO.		REV	ASSEMBLY NUMBER		GRID NUMBER	GRID QTY	REMARKS	
1	PIN-087-TPT-CM1-CS11-132-FAB -B3		0	FAB -B3		FAB -B3	1	--	
NOTE	Nobis hic laborum la								
	OFFERED BY								
SIGN									
NAME	HARDIK PRAJAPATI								
DATE	15/10/2025								
VE-DOC-23 REV.00									