



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/162
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/WB-002	OFFER DATE	16/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 15:08				FINISH TIME - 05:10			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	16/10/2025	55	55	55	55	55	55	55	55
Primer Application	16/10/2025	55	55	55	55	55	55	55	55

SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	1
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	16/10/2025

SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	16/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	3
PAINT BATCH NO. (BASE)	5454	MANUFACTURE DATE	16/10/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	5454				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-087-TPT-CM1-CS11-132-FAB -B25	0	FAB -B25	FAB -B25	66	--
2	PIN-087-TPT-CM1-CS11-132-FAB -B31	0	FAB -B31	FAB -B31	9	--

NOTE	--
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	OFFERED BY
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	16/10/2025
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VE-DOC-23 REV.00



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WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/WB-002	OFFER DATE	16/10/2025		
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS	
3	TEST123	-	YU67	ER45	10	--	
NOTE	--						
	OFFERED BY						
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	16/10/2025						
VE-DOC-23 REV.00							