



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/148
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/QSI-009	OFFER DATE	14/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 12:23				FINISH TIME- 14:03			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	14/10/2025	75	47	75	83	77	38	83	19
Primer Application	14/10/2025	3	94	74	81	100	28	76	1

SURFACE CONDITION

ORIGINAL STATUS	Temporibus sint vol	METAL CONDITION	Laboriosam pariatur	METAL RUST GRADE	Fugiat quas eveniet
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	14/10/2025

SURFACE PREPARATION

BLASTING METHOD	Excepitur ad recusan	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Perferendis molestia
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	Eiusmod labore cum p	SALT TEST REQUIRED	Maximum 50 mg/m ²		

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	14/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	5
PAINT BATCH NO. (BASE)	645	MANUFACTURE DATE	22/11/1975	SHELF LIFE	Voluptates voluptate
PAINT BATCH NO. (HARDNER)	565767				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-087-TPT-CM1-CS11-132-FAB -B32	0	FAB -B32	FAB -B32	1	-

NOTE	Omnis architecto ips
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	OFFERED BY
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	14/10/2025
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