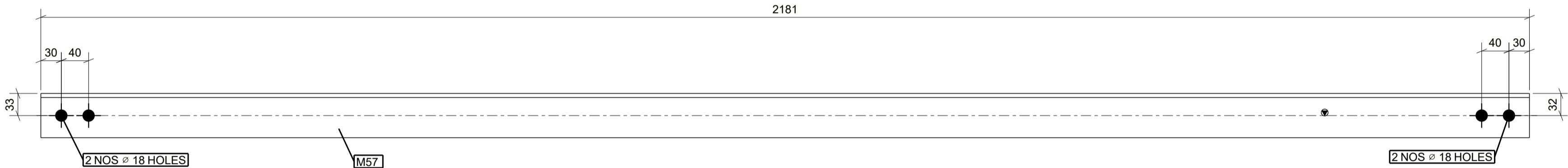


1BH-VZ-20011SC-PM4-CS11-002-FAB-HB1		
DWG ON 3WD		
GRID LOCATION (TABLE-1)		
HB1	A-B/7-8	EL +103.525
HB1	A-B/7-8	EL +103.525
HB1	A-B/7-8	EL +103.525
HB1	A-B/7-8	EL +103.525



4-HORIZONTAL BRACINGS MARKED AS HB1

MATERIAL LIST FOR ONE ASSEMBLY MK'D HB1- 4 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT.(Kg)	TOTAL WT.(Kg)
M57	L65X65X6	IS2062	2181	1	12.89	12.888
TOTAL FOR ONE ASSEMBLY IN Kg					=	12.888
TOTAL FOR 4 ASSEMBLIES IN Kg					=	51.553

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M16	50	4

- NOTES :
1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
 2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
 3. ALL CONCRETE GRADE SHALL BE M30.
 4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
 5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
 6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
 7. GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY



CLIENT:
AARTI INDUSTRIES LIMITED.

(EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In

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CONSULTANT :
TECHIN PROCESS TECHNOLOGIES PVT. LTD.

Unit No. 402-B, Universal Business Park, Chandivalli Farm Road, Chandivalli, Andheri-E, Mumbai-400072.

PROJECT NO : PJ-3014
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA
AIL PROJECT NO : PIN-084

SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-PM4-CS11-002-FAB-HB1	1 OF 1	0