



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD			<b>PROJECT</b>		CORAL-2				<b>REPORT NO.</b>	VE/CORAL-2/STR/FIT_UP/4			
<b>WO NO./PO NO.</b>		4580584722							<b>DATE :</b>		28/05/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1B1	0	1 OF 1	1B1	1B1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--
2	PIN-084-TPT-PM1-CS12-002-1B1	0	1 OF 1	1B1	1B1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
3	PIN-084-TPT-PM1-CS12-002-1B1	0	1 OF 1	1B1	1B1	1	M18	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--
4	PIN-084-TPT-PM1-CS12-002-1B2	0	1 OF 1	1B2	1B2-1	1	P3	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--
5	PIN-084-TPT-PM1-CS12-002-1B2	0	1 OF 1	1B2	1B2-1	1	P74	1	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--
6	PIN-084-TPT-PM1-CS12-002-1B2	0	1 OF 1	1B2	1B2-1	1	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
7	PIN-084-TPT-PM1-CS12-002-1B2	0	1 OF 1	1B2	1B2-1	1	M16	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		<b>VE QC</b>						<b>CLIENT QC/TPI</b>							
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		28/05/2025													

VE-DOC-04 REV.00



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8	PIN-084-TPT-PM1-CS12-002-1B3	0	1 OF 1	1B3	1B3-1	4	M26	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--
9	PIN-084-TPT-PM1-CS12-002-1B3	0	1 OF 1	1B3	1B3-1	4	P1	4	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
10	PIN-084-TPT-PM1-CS12-002-1B3	0	1 OF 1	1B3	1B3-1	4	P74	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	Tack	VEPL/WPS/005	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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