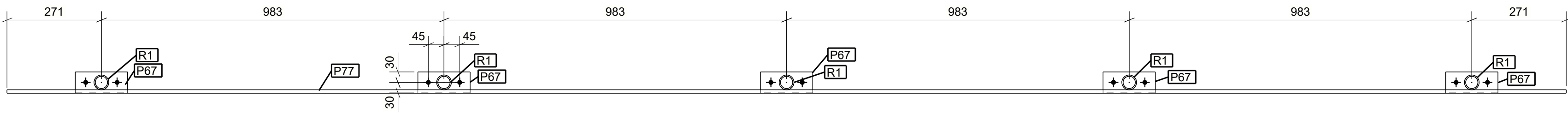
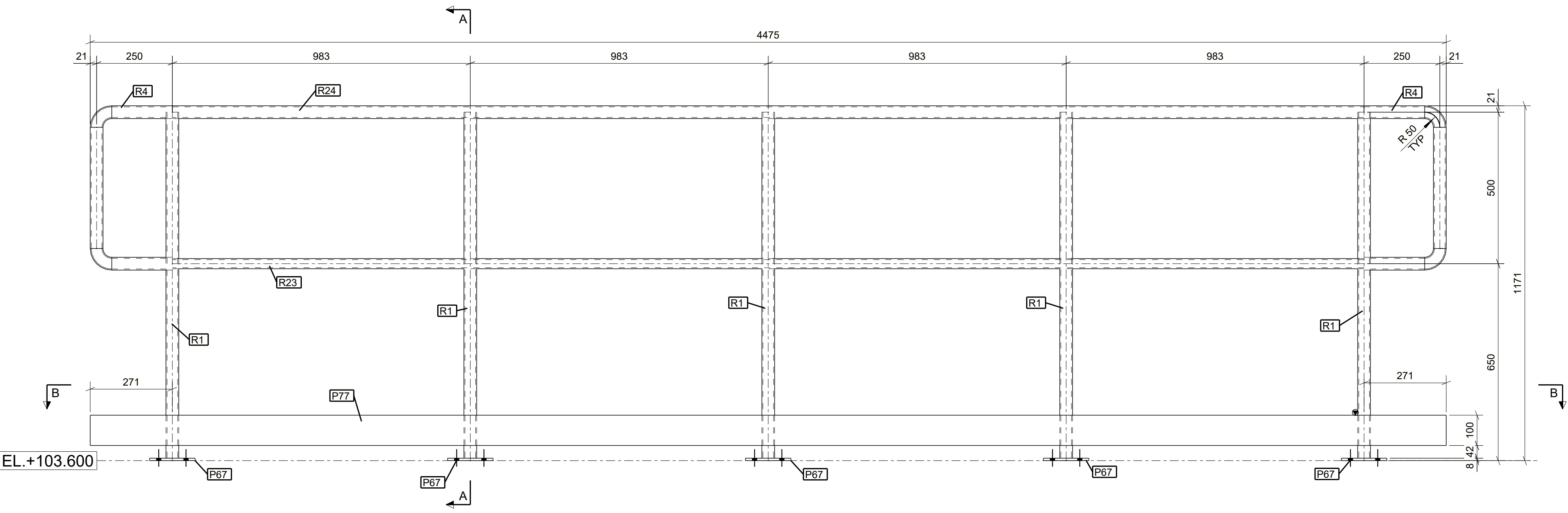
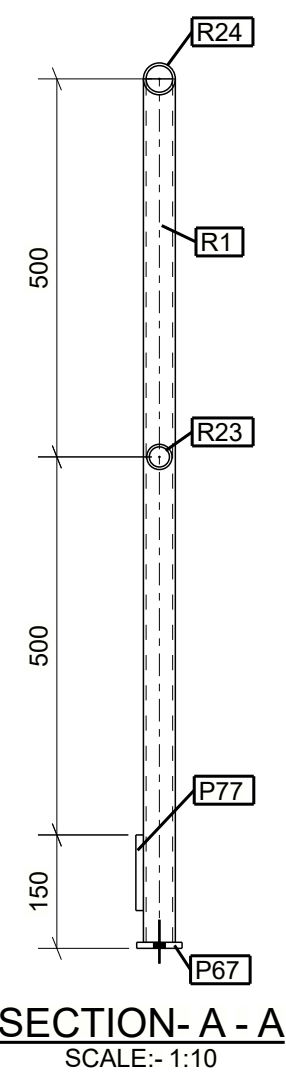
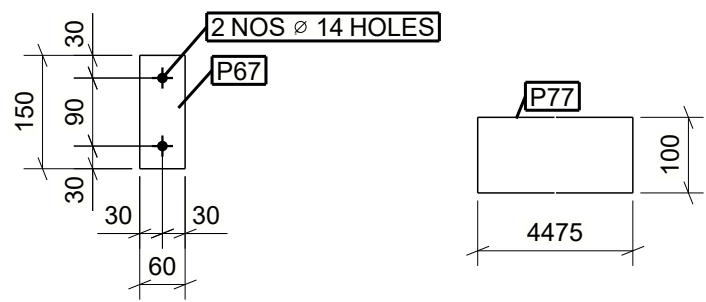


GRID LOCATION (TABLE-1)		
HR15	E/15	EL.+104.771
HR15	F/15	EL.+104.771



SECTION- B - B
SCALE:- 1:10



SECTION- A - A
SCALE:- 1:10

MATERIAL LIST FOR ONE ASSEMBLY MK'D HR15- 2 NOS.Required					
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(Kg)
P67	PL8*60	IS2062	150	5	0.57
P77	PL10*100	IS2062	4475	1	35.13
R1	PIPE32STD	IS2062	1142	5	3.59
R4	PIPE32STD	IS2062	542	2	3.09
R23	PIPE25STD	IS2062	3933	1	9.16
R24	PIPE32STD	IS2062	3933	1	12.35
TOTAL FOR ONE ASSEMBLY IN Kg				=	83.578
TOTAL FOR 2 ASSEMBLIES IN Kg				=	167.156

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M12	50	10

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM

0	04.02.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY



CLIENT:
AARTI INDUSTRIES LIMITED.
(EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In
Tel : (0260) 2400366, 2400153, 2400059,
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CONSULTANT :
TECHIN PROCESS TECHNOLOGIES PVT. LTD.
Unit No. 402-B, Universal Business Park, Chandivali
Farm Road, Chandivali, Andheri-E, Mumbai-400072.

PROJECT NO : PJ-3014			
PROJECT NAME : PIN-084 PROCESS PAD AREA PIPERACK SUPERSTRUCTURE			
DRAWING TITLE : FABRICATION DRAWING OF PIPERACK,SHED & STAIRCASE OF PROCESS PAD AREA			
AIL PROJECT NO : PIN-084			
SIZE	DWG NO.	SHEET	REV NO.
A1	PIN-084-TPT-PM4-CS11-002-FAB-HR15	1 OF 1	0

2-HANDRAILS MARKED AS HR15