



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION OFFER									
CLIENT	AARTI INDUSTRIES LTD		PROJECT	CORAL-2		REPORT NO.	VE/CORAL-2/STR/FINAL-PAINT/OFFER/149		
WO/PO NO	4580584722		PROCEDURE NO.	VEPL/AIL-J/CORAL-2/QSI-010		OFFER DATE	18/09/2025		
WEATHER CONDITION									
ACTIVITY	DATE PERFORMED	START TIME - 17:03				FINISH TIME- 19:05			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	18/09/2025	22	22	22	22	22	22	22	22
FINAL / TOP COATING									
FINAL PAINT/SHADE	INTERTHANE 990SG / OXFORD BLUE (IS 105)		APP. METHOD	SPRAY		FINAL DATE	18/09/2025		
PAINT MANUFACTURER	AKZONOBEL		DFT RANGE	60 Microns		TIME	1		
PAINT BATCH NO. (BASE)	434		MANUFACTURE DATE	18/09/2025		SHELF LIFE	good		
PAINT BATCH NO. (HARDNER)	3232								
SR. NO.	DRAWING NO.		REV	ASSEMBLY NUMBER		GRID NUMBER	GRID QTY	REMARKS	
1	PIN-084-TPT-PM1-CS11-006_0-FR4		0	FR4		E/3-4	1	--	
NOTE	--								
	OFFERED BY								
SIGN									
NAME	HARDIK PRAJAPATI								
DATE	18/09/2025								
VE-DOC-27 REV.00									