



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT	SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/26							
WO NO./PO NO.		898989890000							Date :		03/04/2025						
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	0	VBR11	VBR11	3	VBR11	1	ISA130X130X10	BUTT	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/14	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	0	VBR11	VBR11	3	A70	2	ISA130X130X10	CJP	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/14	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	0	VBR11	VBR11	3	A71	2	ISA130X130X10	PJP	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/14	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR11	0	VBR11	VBR11	3	A72	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/14	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
VE QC		CLIENT QC/TPI															
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		03/04/2025															
VE-DOC-05 REV.00																	