



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

RADIOGRAPHY TEST REPORT (STRUCTURAL)

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.		VE/SURYA-25/STR/RT/10		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE		13/05/2025		
SOURCE	ok	FILM TYPE	ok	TEST DATE		13/05/2025		
STRENGHT	ok	SENSITIVITY	ok	DENSITY		ok		
PENETRAMETER	ok	ACCEPTANCE STANDARD	ok	FRONT	ok		BACK	ok

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	BE125-2	3	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	BE125	UC254X254X89	FCAW	W-106	12 mm	ok	ok	k	ok	ok	ok	ACC
2	BE125-2	3	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	BE125	UC254X254X89	FCAW	W-106	12 mm	ok	ok	k	ok	ok	ok	ACC

NOTE	
	<div>VE QC (L-II/III)</div> <div>CLIENT-QC / TPI</div>
SIGNATURE	
NAME	HARDIK PRAJAPATI
DATE	13/05/2025

VE-DOC-16 REV.00