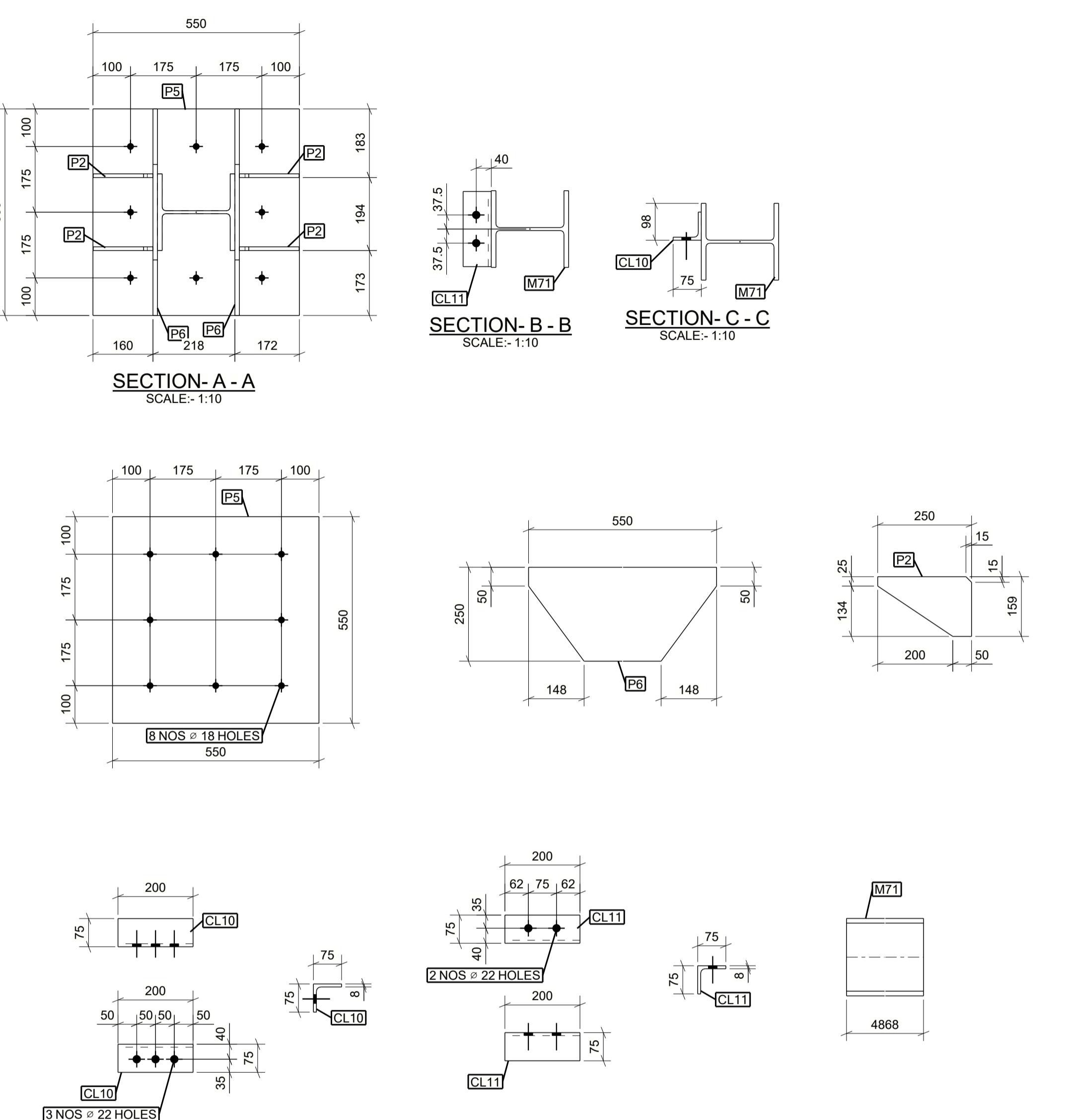
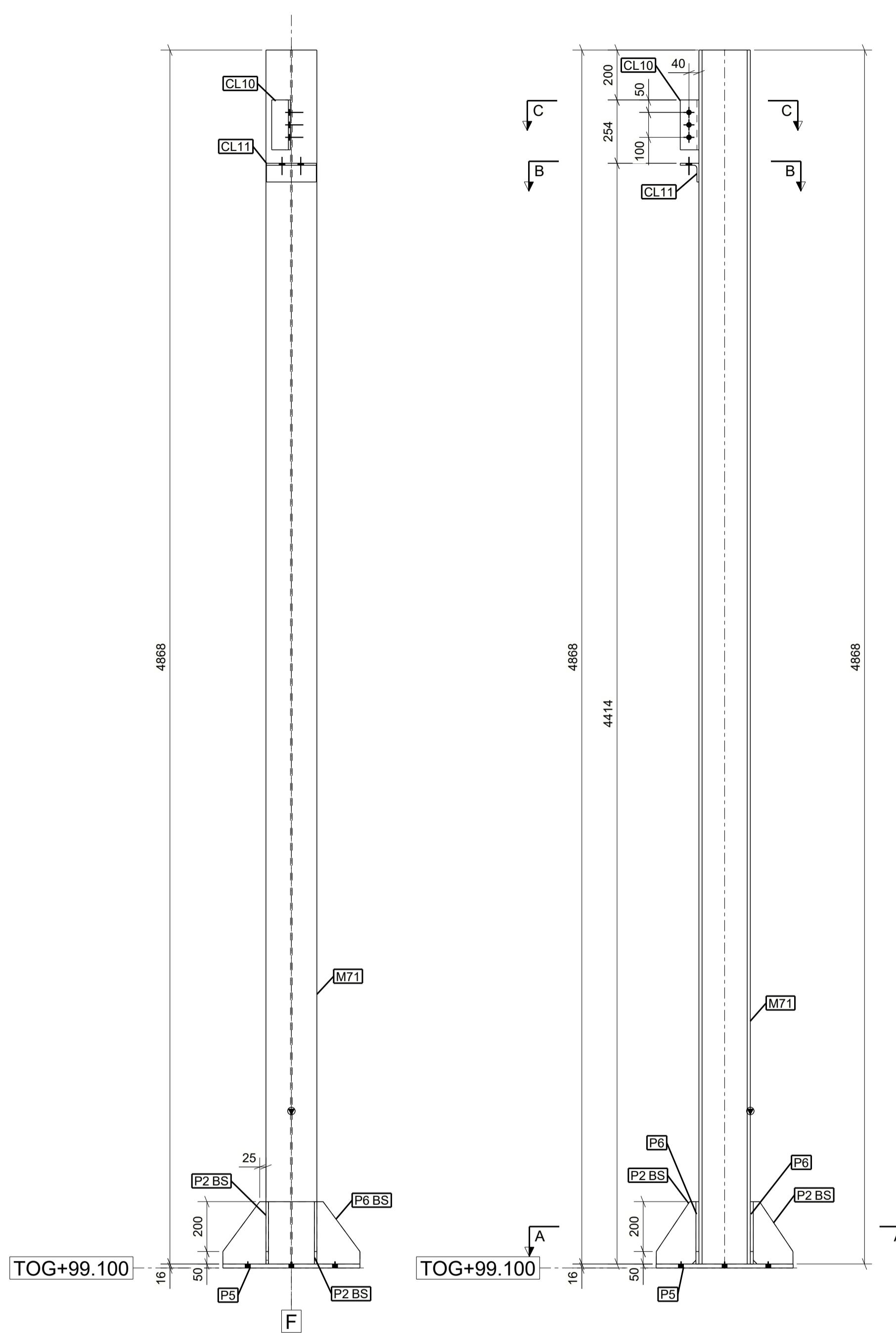


ITEM		DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
	L75X75X8		IS2062	200	1	1.78	1.784
	L75X75X8		IS2062	200	1	1.78	1.784
	UC203X203X52		IS2062	4868	1	253.28	253.281
	PL10*159		IS2062	250	4	3.12	12.485
	PL16*550		IS2062	550	1	37.99	37.994
	PL12*250		IS2062	550	2	12.95	25.905
TOTAL FOR ONE ASSEMBLY IN Kg						=	333.233
TOTAL FOR 1 ASSEMBLIES IN Kg						=	333.233

BOLT LIST FOR ONE ASSEMBLY			
Type	Size	Length (mm)	Qty
Gr.8.8	M20	60	2



NOTES :

- ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
LESS OTHERWISE NOTED.
ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
ALL CONCRETE GRADE SHALL BE M30.

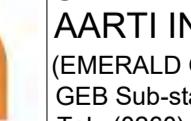
WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
WELD UNLESS NOTED OTHERWISE.

COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.

CRATING THICKNESS TO BE 25 MM

13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Chann GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
PROJECT NO : PJ-3014				
PROJECT NAME : PIN-084 PLANT				
WING TITLE : FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE				
PROJECT NO : PIN-084				
	DWG NO.	SHEET	REV NO.	
	PIN-084-TPT-CM1-CS11-002-FAB-C15	1 OF 1	0	



INDUSTRIES LIMITED.
OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channal
Station, Chhani, Vadodara - 390002, Gujarat, India
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2-B, Universal Business Park, Chandidali
Chandidali, Andheri-E, Mumbai-400072.

ONE-COLUMN MARKED AS C15