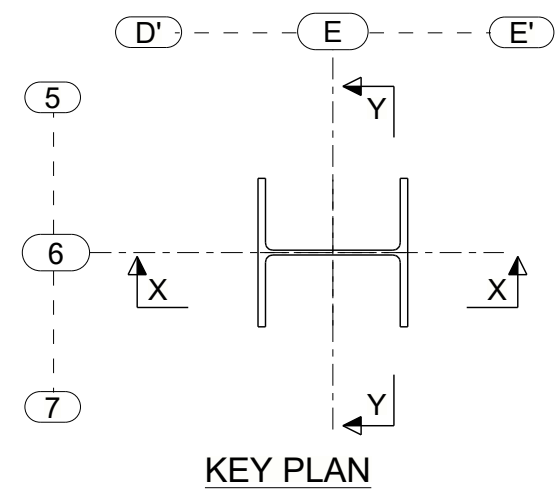
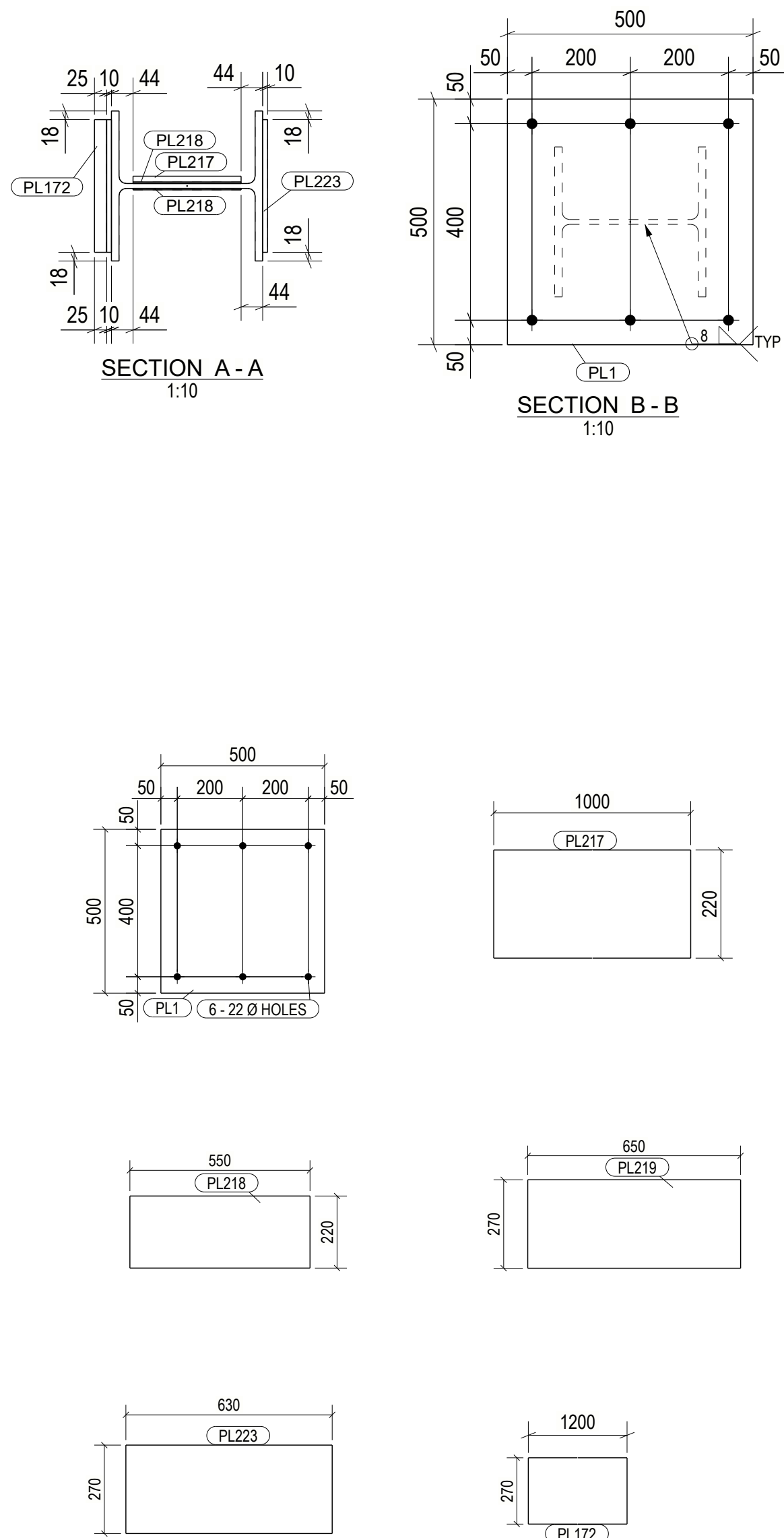
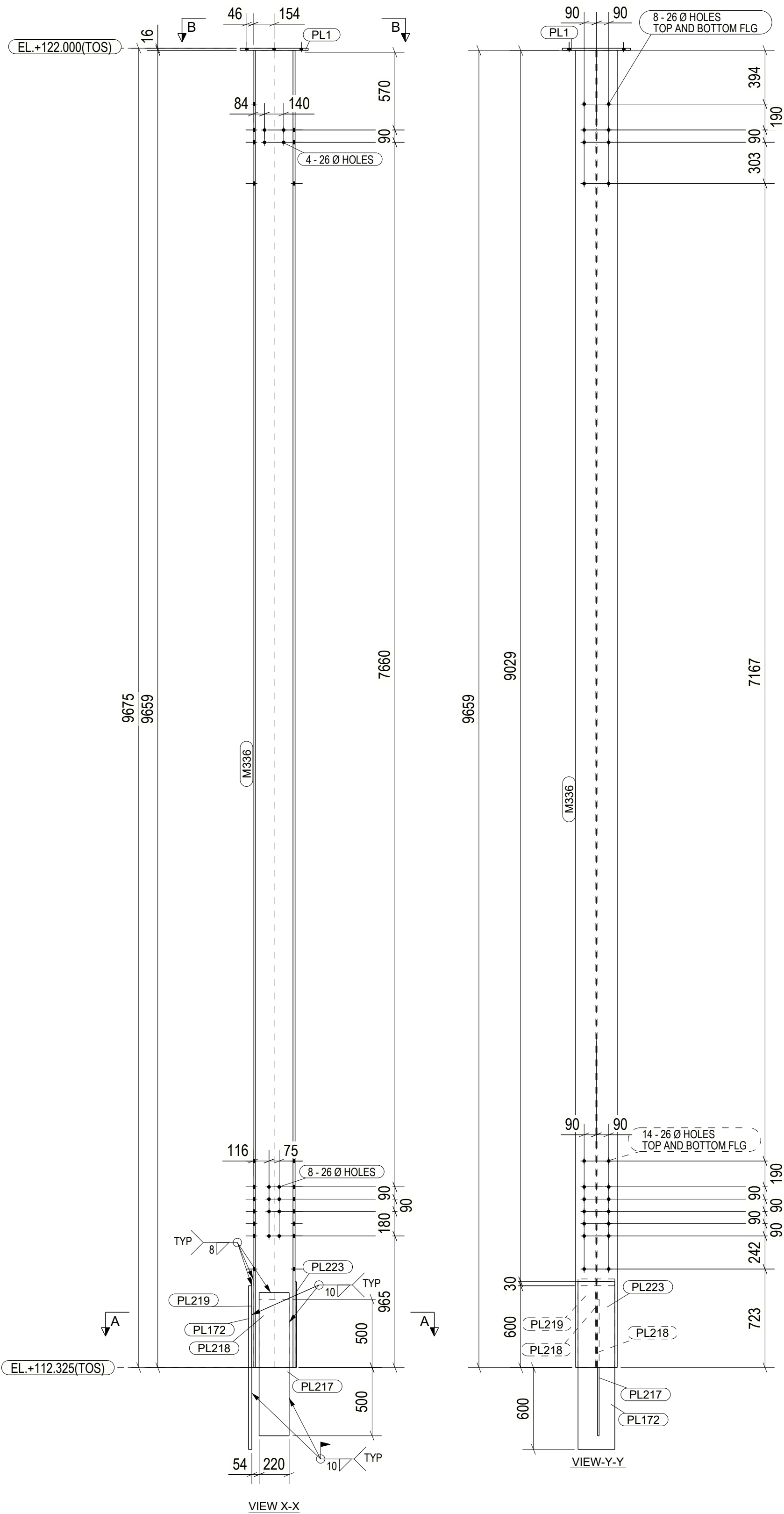



BILL OF MATERIALS		ASSEMBLY MKD' : 2C17				ASSY QTY : 1	
MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M²)	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
M336	UC305X305X97	9659	1	17.58	935.66	935.66	
PL1	PL16"500	500	1	0.53	31.40	31.40	
PL172	PL25"270	1200	1	0.72	63.59	63.59	
PL217	PL12"220	1000	1	0.47	20.72	20.72	
PL218	PL3"220	550	2	0.49	2.85	5.70	
PL219	PL10"270	650	1	0.37	13.78	13.78	
PL223	PL10"270	630	1	0.36	13.35	13.35	
WEIGHT FOR ONE ASSEMBLY :						1084.20	Kg



- NOTES:
- 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
 - 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
 - 3) ⚡ DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS. SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
 - 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
 - 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
 - 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION STANDARDS AND CODES OF PRACTICE.
 - 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm.
 - 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

ONE No. COLUMN REQUIRED AS DRAWN MKD' 2C17

R0	23.05.2025	ISSUED FOR CONSTRUCTION		JJC	KDM	RMB
REV.	DATE	DESCRIPTION		PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY						
<div><div></div><div>PROCESS SOLUTIONS PVT. LTD.</div></div> <div>www.quantaprocess.com</div>						
CLIENT : <div>GFCLEV Products Limited,</div> <div>DAHEJI, GUJARAT</div>						
PROJECT: HH-3						
DETAILER:- <div>SUNRISE ENGINEERING SOLUTIONS PVT. LTD.</div> <div>VADODARA, GUJARAT</div>						
TITLE <div>PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 2C17</div>						
PREP : JJC		CHECKED :		SCALE :		
REVIEWED : KDM		DATE :		23.05.2025		
APPROVED : RMB		PROJECT NO. : 1619		SHEET:		
DWG. NO.1619-CS-STR-504-FD-2C17						REV. R0