



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   |                         | GFCL EV Products Limited |   |                        | <b>PROJECT</b>   |                 | HH-2700 TPA        |   |                |                            | <b>REPORT NO.</b>  | VE/HH-2700 TPA/STR/FIT_UP/4 |                |                |                |  |
|---|-------------------------|--------------------------|---|------------------------|--|-----------------|--------------------|---|----------------|----------------------------|--|-----------------------------|----------------|----------------|----------------|--|
| <b>WO NO./PO NO.</b>  |                         | 9252100056               |   |                        |  |                 |                    |   |                |                            | <b>DATE :</b>  | 29/05/2025                  |                |                |                |  |
| <b>SR No.</b>   | <b>DRAWING NO.</b>      | <b>REV.NO.</b>           | <b>SHEET NO.</b>  | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>   | <b>GRID QTY</b> | <b>ITEM NUMBER</b> | <b>ITEM QTY(NOS)</b>  | <b>PROFILE</b> | <b>IMIR NO.</b>            | <b>HEAT NO.</b>  | <b>JOINT TYPE</b>           | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |  |
| 1   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | M602               | 1   | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/10 | 2515860  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 2   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL57               | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 3   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL65               | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 4   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL103              | 2   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 5   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL109              | 1   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 6   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL172              | 2   | 25 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/3  | 390779   | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| 7   | 1619-CS-STR-504-FD-2C14 | 0                        | 1 OF 1  | 2C14                   | E-3  | 1               | PL217              | 2   | 12 MM PLATE    | VE/HH-2700 TPA/STR/IMIR/1  | 2500778  | FILLET                      | VEPL/WPS/006   | ACC            | --             |  |
| <b>INSPECTION CHECK</b>   |                         |                          |   |                        |  |                 |                    |   |                |                            |  | <b>REMARKS</b>              |                |                |                |  |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 |                    | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                |                            | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                             |                |                |                |  |
|   |                         | VE QC                    |   |                        |  |                 |                    | CLIENT QC/TPI   |                |                            |  |                             |                |                |                |  |
| SIGNATURE   |                         |                          |   |                        |  |                 |                    |   |                |                            |  |                             |                |                |                |  |
| NAME  |                         | ANISH KUMAR              |   |                        |  |                 |                    |   |                |                            |  |                             |                |                |                |  |
| DATE  |                         | 29/05/2025               |   |                        |  |                 |                    |   |                |                            |  |                             |                |                |                |  |
| VE-DOC-04 REV.00  |                         |                          |   |                        |  |                 |                    |   |                |                            |  |                             |                |                |                |  |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA   |               |  |                            | REPORT NO. | VE/HH-2700 TPA/STR/FIT_UP/4 |              |         |         |
|---|-------------------------|--------------------------|---|-----------------|--|----------|---|---------------|--|----------------------------|------------|-----------------------------|--------------|---------|---------|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |   |               |  |                            | DATE :     | 29/05/2025                  |              |         |         |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER   | ITEM QTY(NOS) | PROFILE  | IMIR NO.                   | HEAT NO.   | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 8   | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | M602  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515861    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 9   | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL57  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 10  | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL65  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 11  | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL103   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 12  | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL109   | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 13  | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779     | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 14  | 1619-CS-STR-504-FD-2C15 | 0                        | 1 OF 1  | 2C15            | E-4  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |   |               |  |                            |            | REMARKS                     |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                            |            |                             |              |         |         |
|   | VE QC                   |                          |   |                 |  |          |   | CLIENT QC/TPI |  |                            |            |                             |              |         |         |
| SIGNATURE   |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| NAME  | ANISH KUMAR             |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| DATE  | 29/05/2025              |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA   |               |  |                            | REPORT NO. | VE/HH-2700 TPA/STR/FIT_UP/4 |              |         |         |
|---|-------------------------|--------------------------|---|-----------------|--|----------|---|---------------|--|----------------------------|------------|-----------------------------|--------------|---------|---------|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |   |               |  |                            | DATE :     | 29/05/2025                  |              |         |         |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER   | ITEM QTY(NOS) | PROFILE  | IMIR NO.                   | HEAT NO.   | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 15  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | M603  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515860    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 16  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL57  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 17  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL65  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 18  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL103   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 19  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL109   | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 20  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779     | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 21  | 1619-CS-STR-504-FD-2C13 | 0                        | 1 OF 1  | 2C13            | E-2  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |   |               |  |                            |            | REMARKS                     |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                            |            |                             |              |         |         |
|   | VE QC                   |                          |   |                 |  |          |   | CLIENT QC/TPI |  |                            |            |                             |              |         |         |
| SIGNATURE   |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| NAME  | ANISH KUMAR             |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| DATE  | 29/05/2025              |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |



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| CLIENT  |                         | GFCL EV Products Limited |   |                 | PROJECT  |          | HH-2700 TPA   |               |  |                            | REPORT NO. | VE/HH-2700 TPA/STR/FIT_UP/4 |              |         |         |
|---|-------------------------|--------------------------|---|-----------------|--|----------|---|---------------|--|----------------------------|------------|-----------------------------|--------------|---------|---------|
| WO NO./PO NO.   |                         | 9252100056               |   |                 |  |          |   |               |  |                            | DATE :     | 29/05/2025                  |              |         |         |
| SR No.  | DRAWING NO.             | REV.NO.                  | SHEET NO.   | ASSEMBLY NUMBER | GRID NUMBER  | GRID QTY | ITEM NUMBER   | ITEM QTY(NOS) | PROFILE  | IMIR NO.                   | HEAT NO.   | JOINT TYPE                  | WPS NO.      | ACC/REJ | REMARKS |
| 22  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | M606  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515860    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 23  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | PL36  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 24  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | PL53  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 25  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | PL65  | 1             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 26  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | PL172   | 2             | 25 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/3  | 390779     | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 27  | 1619-CS-STR-504-FD-2C37 | 0                        | 1 OF 1  | 2C37            | C-4  | 1        | PL217   | 2             | 12 MM PLATE  | VE/HH-2700 TPA/STR/IMIR/1  | 2500778    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| 28  | 1619-CS-STR-504-FD-2C35 | 0                        | 1 OF 1  | 2C35            | C-2  | 1        | M607  | 1             | UC 305X305X158   | VE/HH-2700 TPA/STR/IMIR/10 | 2515861    | FILLET                      | VEPL/WPS/006 | ACC     | --      |
| INSPECTION CHECK  |                         |                          |   |                 |  |          |   |               |  |                            |            | REMARKS                     |              |         |         |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                         |                          | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                 | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |          | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |               | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                            |            |                             |              |         |         |
|   | VE QC                   |                          |   |                 |  |          |   | CLIENT QC/TPI |  |                            |            |                             |              |         |         |
| SIGNATURE   |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| NAME  | ANISH KUMAR             |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| DATE  | 29/05/2025              |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |
| VE-DOC-04 REV.00  |                         |                          |   |                 |  |          |   |               |  |                            |            |                             |              |         |         |



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## FIT-UP INSPECTION REPORT (STRUCTURE)

| <b>CLIENT</b>   | GFCL EV Products Limited |                |   | <b>PROJECT</b>         | HH-2700 TPA  |                 |                    |   | <b>REPORT NO.</b> | VE/HH-2700 TPA/STR/FIT_UP/4  |                 |                   |                |                |                |
|---|--------------------------|----------------|---|------------------------|--|-----------------|--------------------|---|-------------------|--|-----------------|-------------------|----------------|----------------|----------------|
| <b>WO NO./PO NO.</b>  |                          | 9252100056     |   |                        |  |                 |                    |   |                   | <b>DATE :</b>  | 29/05/2025      |                   |                |                |                |
| <b>SR No.</b>   | <b>DRAWING NO.</b>       | <b>REV.NO.</b> | <b> SHEET NO.</b>   | <b>ASSEMBLY NUMBER</b> | <b>GRID NUMBER</b>   | <b>GRID QTY</b> | <b>ITEM NUMBER</b> | <b>ITEM QTY(NOS)</b>  | <b>PROFILE</b>    | <b>IMIR NO.</b>  | <b>HEAT NO.</b> | <b>JOINT TYPE</b> | <b>WPS NO.</b> | <b>ACC/REJ</b> | <b>REMARKS</b> |
| 29  | 1619-CS-STR-504-FD-2C35  | 0              | 1 OF 1  | 2C35                   | C-2  | 1               | PL36               | 1   | 12 MM PLATE       | VE/HH-2700 TPA/STR/IMIR/1  | 2500778         | FILLET            | VEPL/WPS/006   | ACC            | --             |
| 30  | 1619-CS-STR-504-FD-2C35  | 0              | 1 OF 1  | 2C35                   | C-2  | 1               | PL53               | 1   | 12 MM PLATE       | VE/HH-2700 TPA/STR/IMIR/1  | 2500778         | FILLET            | VEPL/WPS/006   | ACC            | --             |
| 31  | 1619-CS-STR-504-FD-2C35  | 0              | 1 OF 1  | 2C35                   | C-2  | 1               | PL65               | 1   | 12 MM PLATE       | VE/HH-2700 TPA/STR/IMIR/1  | 2500778         | FILLET            | VEPL/WPS/006   | ACC            | --             |
| 32  | 1619-CS-STR-504-FD-2C35  | 0              | 1 OF 1  | 2C35                   | C-2  | 1               | PL172              | 2   | 25 MM PLATE       | VE/HH-2700 TPA/STR/IMIR/3  | 390779          | FILLET            | VEPL/WPS/006   | ACC            | --             |
| 33  | 1619-CS-STR-504-FD-2C35  | 0              | 1 OF 1  | 2C35                   | C-2  | 1               | PL217              | 2   | 12 MM PLATE       | VE/HH-2700 TPA/STR/IMIR/1  | 2500778         | FILLET            | VEPL/WPS/006   | ACC            | --             |
| <b>INSPECTION CHECK</b>   |                          |                |   |                        |  |                 |                    |   |                   |  | <b>REMARKS</b>  |                   |                |                |                |
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS |                          |                | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES |                        | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY |                 |                    | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION |                   | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |                 |                   |                |                |                |
|   | <b>VE QC</b>             |                |   |                        |  |                 |                    | <b>CLIENT QC/TPI</b>  |                   |  |                 |                   |                |                |                |
| SIGNATURE   |                          |                |   |                        |  |                 |                    |   |                   |  |                 |                   |                |                |                |
| NAME  | ANISH KUMAR              |                |   |                        |  |                 |                    |   |                   |  |                 |                   |                |                |                |
| DATE  | 29/05/2025               |                |   |                        |  |                 |                    |   |                   |  |                 |                   |                |                |                |
| VE-DOC-04 REV.00  |                          |                |   |                        |  |                 |                    |   |                   |  |                 |                   |                |                |                |