



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

| CLIENT | AARTI INDUSTRIES LTD | PROJECT | OSBL | | REPORT NO. | VE/OSBL/STR/SP/OFFER/162 | | | |
|-----------------------------|-----------------------------------|--------------------------|----------------------------------|------------------------------|-------------------|--------------------------|--------------|---------------------|-----------------|
| WO/PO NO | 3180000344 | PROCEDURE NO. | VEPL/AIL-J/ZONE-4/PROJECT/WB-002 | | OFFER DATE | 16/10/2025 | | | |
| WEATHER CONDITION | | | | | | | | | |
| ACTIVITY | DATE PERFORMED | START TIME - 15:08 | | | | FINISH TIME- 05:10 | | | |
| | | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C | SURFACE OR METAL TEMP °C | DEW POINT °C | RELATIVE HUMIDITY % | AMBIENT TEMP °C |
| Blasting / Surf. Prep. | 16/10/2025 | 55 | 55 | 55 | 55 | 55 | 55 | 55 | |
| Primer Application | 16/10/2025 | 55 | 55 | 55 | 55 | 55 | 55 | 55 | |
| SURFACE CONDITION | | | | | | | | | |
| ORIGINAL STATUS | OK | METAL CONDITION | | OK | METAL RUST GRADE | | 1 | | |
| PAINT SYSTEM NO. | SYSTEM-7 STR | | | | BLASTING DATE | | 16/10/2025 | | |
| SURFACE PREPARATION | | | | | | | | | |
| BLASTING METHOD | OK | PREP. STANDARD | | SA 2 1/2 | ABRASIVE TYPE | | OK | | |
| SURFACE PROFILE REQUIREMENT | 60 - 70 Microns | ACTUAL SURFACE PROFILE | | 343 | | | | | |
| DUST LEVEL | 1 | SALT TEST REQUIRED | | Maximum 50 mg/m ² | SALT TEST READING | | 4343 | | |
| PRIMER COATING | | | | | | | | | |
| PRIMER PAINT/SHADE | INTERZINC 78I | APP. METHOD | | SPRAY | PRIMER DATE | | 16/10/2025 | | |
| PAINT MANUFACTURER | AKZONOBEL INDIA | DFT RANGE | | 70 Microns | HARD DRY TIME | | 3 | | |
| PAINT BATCH NO. (BASE) | 5454 | MANUFACTURE DATE | | 16/10/2025 | SHELF LIFE | | good | | |
| PAINT BATCH NO. (HARDNER) | 5454 | | | | | | | | |
| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | | ACC/REJ | |
| | | | | | | PRIMER | | | |
| 1 | PIN-087-TPT-CM1-CS11-132-FAB -B25 | 0 | FAB -B25 | FAB -B25 | 66 | 5456 | | ACC | |
| 2 | PIN-087-TPT-CM1-CS11-132-FAB -B31 | 0 | FAB -B31 | FAB -B31 | 9 | 5665 | | ACC | |
| NOTE | -- | | | | | | | | |
| | VISHAL QC | | | | CLIENT / TPIA | | | | |
| SIGN | | | | | | | | | |
| NAME | HARDIK PRAJAPATI | | | | | | | | |
| DATE | 16/10/2025 | | | | | | | | |

VE-DOC-24 REV.00



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| SR. NO. | DRAWING NO. | REV | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | Average DFT | ACC/REJ | | | | |
| | | | YU67 | ER45 | | PRIMER | | | | | |
| 3 | TEST123 | - | -- | -- | 10 | 6767 | ACC | | | | |
| NOTE | -- | | | | | | | | | | |
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