

MARK NO.	GRID LOCATION	
VBR6	B-C/1	+6.280
VBR6	B-C/2	+6.280
VBR6	B-C/3	+6.280
VBR6	B-C/4	+6.280
VBR6	B-C/5	+6.280
VBR6	B-C/6	+6.280
VBR6	B-C/7	+6.280
VBR6	B-C/8	+6.280
VBR6	B-C/9	+6.280
VBR6	B-C/10	+6.280
VBR6	B-C/11	+6.280

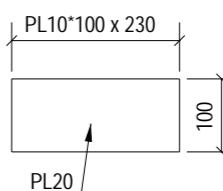
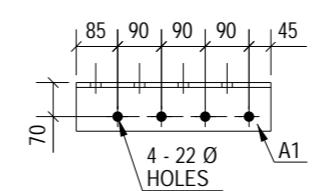
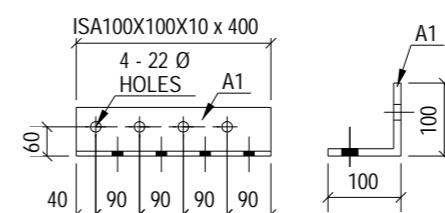
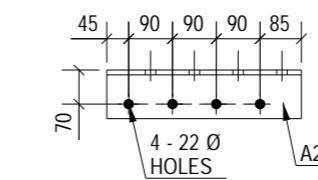
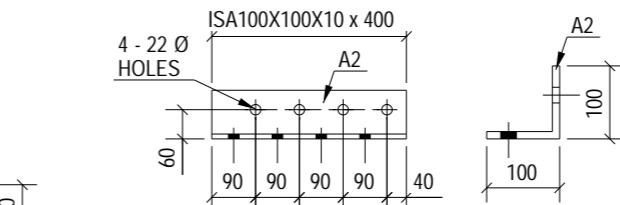
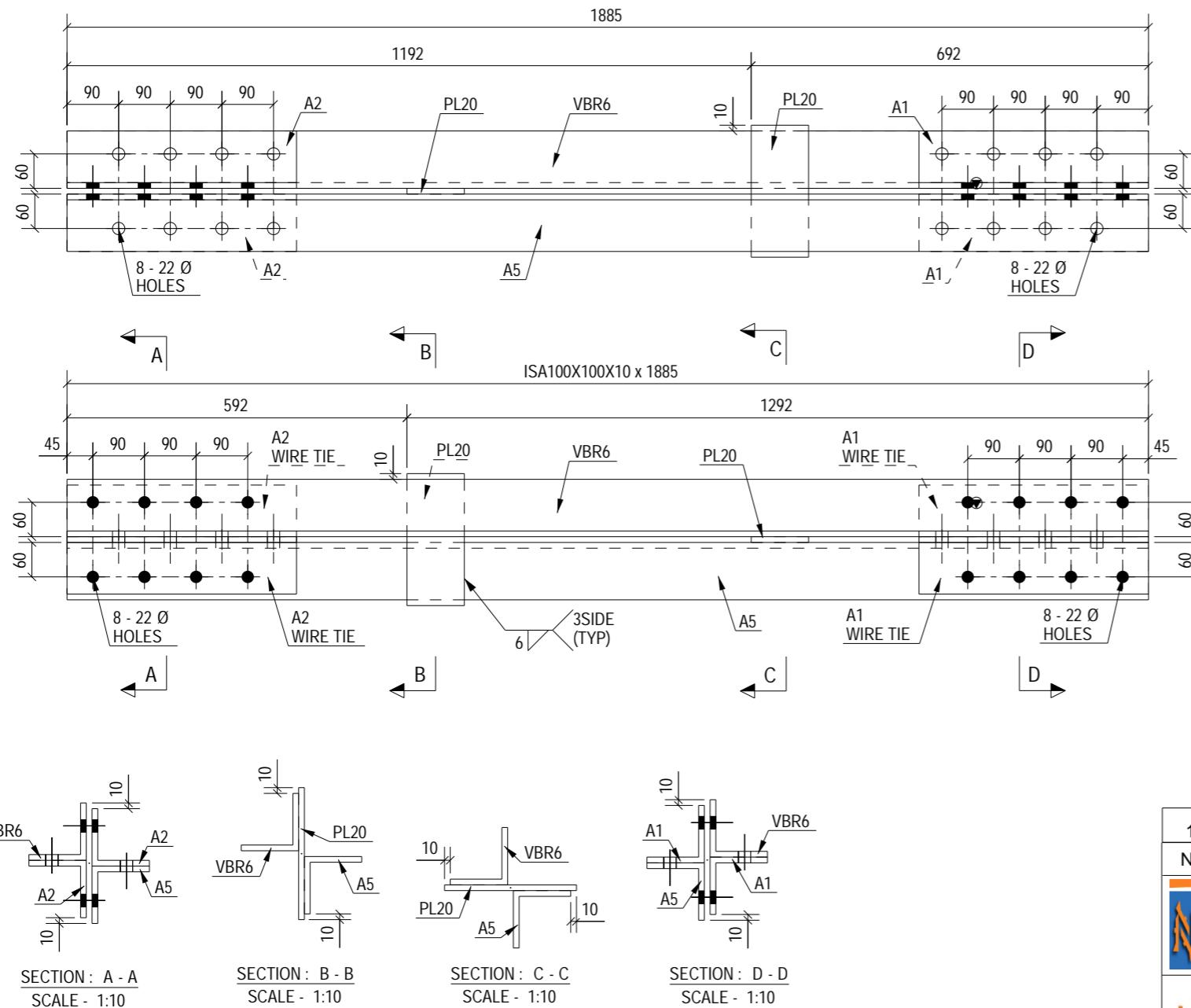
BOLT LIST FOR ASSEMBLY MKD'			VBR6
Dia.	Grade	Length(mm)	No.
M20	8.8XOX	50	176
M20	8.8XOX	60	176

BILL OF MATERIALS

ASSEMBLY MK'D : VBR6

ASSY QTY : 11

Item Mark	Qty./Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR6	1	ISA100X100X10	14.90	1885	28.11	11	309.24	IS2062
A1	2	ISA100X100X10	14.90	400	5.97	22	131.25	IS2062
A2	2	ISA100X100X10	14.90	400	5.97	22	131.25	IS2062
A5	1	ISA100X100X10	14.90	1885	28.11	11	309.24	IS2062
PL20	2	PL10*100	78.50	230	1.81	22	39.72	IS2062
						Total	920.71	



CLIENT:-
NAVIN FLUORINE ADVANCED SCIENCES LIMITED
DAHEJ

FABRICATOR :-
VRISHAL ENGINEERING PVT LTD
DAHEJ

 TOTAL
ENGINEERING CONSULTANTS PVT LTD

PROJECT NAME	ROTARY KILN SHED_PIPERACK		
DRAWING TITLE	ASSEMBLY DRAWING OF VBR6	SHEET No:-	1 OF 1
DESIGN CONSULTANT	TATA CONSULTING ENGINEERS LIMITED	JOB No:-	-
APPROVED BY	TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN	SHT SIZE:- A3
DRAWING No	TCE-13282A-CV-2026-ST-30306-ASS-VBR6	REV. No:- 0	