



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	CORAL-2	REPORT NO.	VE/CORAL-2/STR/SP/155
WO/PO NO	4580584722	PROCEDURE NO.	VEPL/AI-J/CORAL-2/QSI-016	OFFER DATE	16/09/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 11:25				FINISH TIME- 13:27			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	16/09/2025	55	55	55	55	55	55	55	55
Primer Application	16/09/2025	55	55	55	55	55	55	55	55

### SURFACE CONDITION

ORIGINAL STATUS	OK	METAL CONDITION	OK	METAL RUST GRADE	OK
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	16/09/2025

### SURFACE PREPARATION

BLASTING METHOD	OK	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	OK
SURFACE PROFILE REQUIREMENT	60 - 70 Microns	ACTUAL SURFACE PROFILE	34		
DUST LEVEL	1	SALT TEST REQUIRED	< 50 mg/m2	SALT TEST READING	121

### PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	16/09/2025
PAINT MANUFACTURER	AKZONOBEL	DFT RANGE	70 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	43423	MANUFACTURE DATE	16/09/2025	SHELF LIFE	good
PAINT BATCH NO. (HARDNER)	4342343				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	PIN-084-TPT-CM1-CS11-004-FAB-B33	0	FAB-B33	FAB-B33	1	100	ACC
NOTE			--				
	VISHAL QC					CLIENT / TPIA	
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	16/09/2025						

VE-DOC-24 REV.00