



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		Linde Engineering India Limited			PROJECT	LINDE _Panipat_HGU				REPORT NO.	VE/LINDE _Panipat_HGU/STR/FIT_UP/4			
WO NO./PO NO.		2910A70M			PROJECT PO NO.	2910A70M				DATE :	08/01/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE _Panipat_HGU/STR/IMIR/3	H27272	CJP	VEPL/WPS/006	ACC	--
2	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P98	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--
3	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P147	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/4	O9999	FILLET	VEPL/WPS/006	ACC	--
4	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/1	941FX-R1-P179	2	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/3	V3747473	FILLET	VEPL/WPS/006	ACC	--
5	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/3	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE _Panipat_HGU/STR/IMIR/3	H27272	CJP	VEPL/WPS/006	ACC	--

6	&VHS- (941FX- SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX- SR1-BE113	A-B/3	941FX- R1-P98	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK										REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
	VE QC							CLIENT QC/TPI							
SIGNATURE															
NAME	SHIVANG DIWAKAR														
DATE	08/01/2025														
VE-STR-10															

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WO NO./PO NO.	2910A70M			PROJECT PO NO.	2910A70M					DATE :	08/01/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	

7	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/3	941FX-R1-P147	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--
8	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/3	941FX-R1-P179	2	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--
9	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/4	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE _Panipat_HGU/STR/IMIR/3	H27272	CJP	VEPL/WPS/006	ACC	--
10	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/4	941FX-R1-P98	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--
11	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/4	941FX-R1-P147	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--
12	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/4	941FX-R1-P179	2	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK							REMARKS								
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
		VE QC				CLIENT QC/TPI									
SIGNATURE															

NAME	SHIVANG DIWAKAR	
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FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT	Linde Engineering India Limited		PROJECT	LINDE_Panipat_HGU					REPORT NO.	VE/LINDE_Panipat_HGU/STR/FIT_UP/4				
WO NO./PO NO.	2910A70M		PROJECT PO NO.	2910A70M					DATE :	08/01/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
13	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/5	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE_Panipat_HGU/STR/IMIR/3	H27272	CJP	VEPL/WPS/006	ACC	--
14	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/5	941FX-R1-P98	2	PL12	VE/LINDE_Panipat_HGU/STR/IMIR/2	A7878	FILLET	VEPL/WPS/006	ACC	--
15	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/5	941FX-R1-P147	4	PL12	VE/LINDE_Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--

16	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/5	941FX-R1-P179	2	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/3	V3747473	FILLET	VEPL/WPS/006	ACC	--
17	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-BE113	1	NPB300X150X42.24	VE/LINDE _Panipat_HGU/STR/IMIR/3	H27272	CJP	VEPL/WPS/006	ACC	--
18	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-P98	2	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

REMARKS

DIR & ORIENTATION
 FLANGE STRADLING
 PAINTING LINES FOR ERECTED SPOOLS

W.E.P AS PER WPS
 EREC. COORDINATES

DIMENSIONS
 PHYSICAL CONDITION
 EREC. VERTICALITY

SQUARENESS
 ARC STRIKE
 PRESERVATION

OFFSET
 SLOPE
 VISUAL

VE QC

CLIENT QC/TPI

SIGNATURE	SHIVANG DIWAKAR
NAME	08/01/2025
DATE	

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19	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-P147	4	PL12	VE/LINDE _Panipat_HGU/STR/IMIR/3	K19191991	FILLET	VEPL/WPS/006	ACC	--
20	&VHS-(941FX-SR1)-N-ZP 2042.BE113 (EN)	1	2 of 2	941FX-SR1-BE113	A-B/6	941FX-R1-P179	2	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/3	V3747473	FILLET	VEPL/WPS/006	ACC	--
21	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-099	CJP	VEPL/WPS/006	ACC	--
22	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-C2	1	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
23	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/1-2	941FX-R1-C3	2	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--

24	&VHS- (941FX- SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX- SR1-BE301	B/1-2	941FX- R1-P127	1	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/3	V3747473	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK										REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL							
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25	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-099	CJP	VEPL/WPS/006	ACC	--
26	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-C2	1	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
27	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-C3	2	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
28	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/2-3	941FX-R1-P127	1	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC	--
29	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/3-4	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-099	CJP	VEPL/WPS/006	ACC	--
30	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/3-4	941FX-R1-C2	1	ISMC100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK							REMARKS							
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC					CLIENT QC/TPI							
SIGNATURE														

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WO NO./PO NO.	2910A70M		PROJECT PO NO.	2910A70M				DATE :	08/01/2025				
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ
31	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/3-4	941FX-R1-C3	2	ISMC100	VE/LINDE_Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC
32	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/3-4	941FX-R1-P127	1	PL16	VE/LINDE_Panipat_HGU/STR/IMIR/2	A6767	FILLET	VEPL/WPS/006	ACC
33	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-BE301	1	NPB200X100X25.09	VE/LINDE_Panipat_HGU/STR/IMIR/3	a74646	CJP	VEPL/WPS/006	ACC

34	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-C2	1	ISM C100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
35	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-C3	2	ISM C100	VE/LINDE _Panipat_HGU/STR/IMIR/1	ADE3458-1	FILLET	VEPL/WPS/006	ACC	--
36	&VHS-(941FX-SR1)-N-ZP 2042.BE301 (EN)	1	2 of 2	941FX-SR1-BE301	B/4-5	941FX-R1-P127	1	PL16	VE/LINDE _Panipat_HGU/STR/IMIR/1	A1234D5-90	FILLET	VEPL/WPS/006	ACC	--

INSPECTION CHECK

REMARKS

<input type="checkbox"/> DIR & ORIENTATION	<input type="checkbox"/> W.E.P AS PER WPS	<input type="checkbox"/> DIMENSIONS	<input type="checkbox"/> SQUARENESS	<input type="checkbox"/> OFFSET					
<input type="checkbox"/> FLANGE STRADLING	<input type="checkbox"/> EREC. COORDINATES	<input type="checkbox"/> PHYSICAL CONDITION	<input type="checkbox"/> ARC STRIKE	<input type="checkbox"/> SLOPE					
<input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS		<input type="checkbox"/> EREC. VERTICALITY	<input type="checkbox"/> PRESERVATION	<input type="checkbox"/> VISUAL					
VE QC		CLIENT QC/TPI							
SIGNATURE									
NAME	SHIVANG DIWAKAR								
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