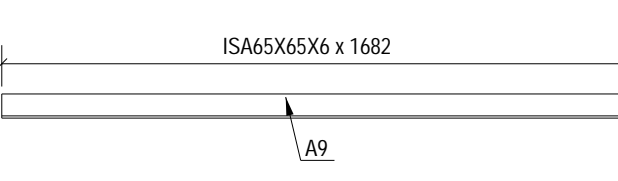
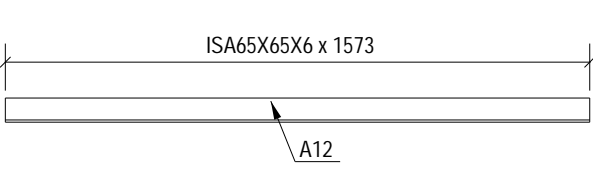
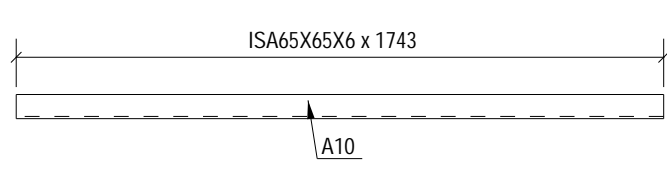
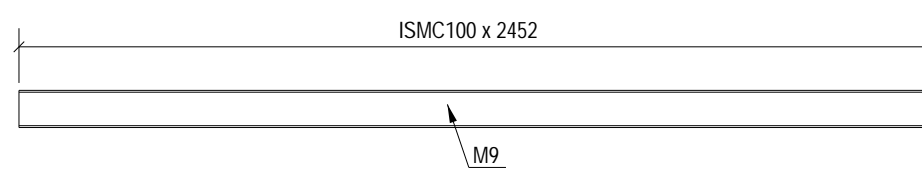
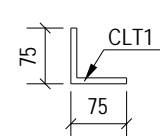
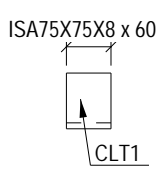
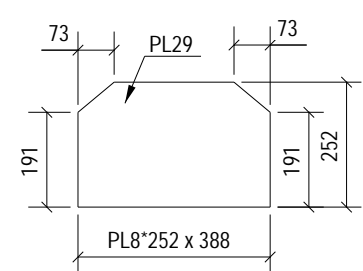
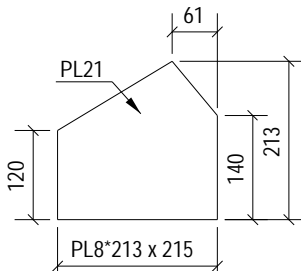
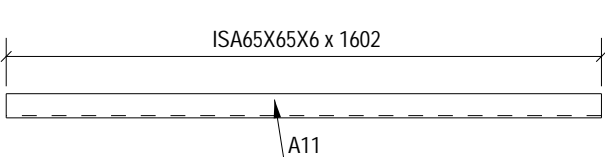
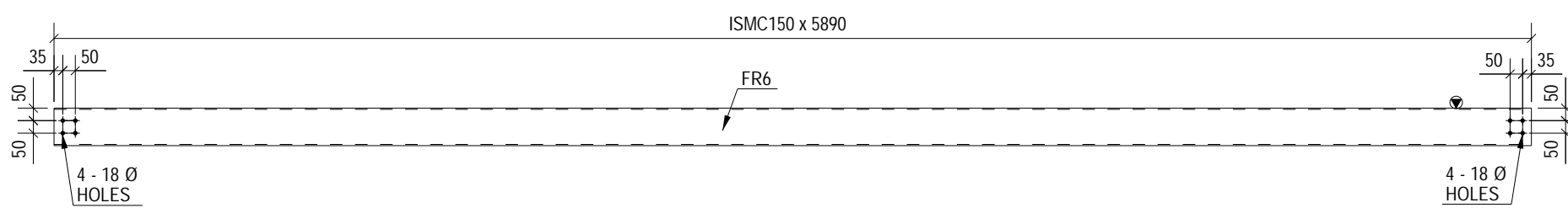
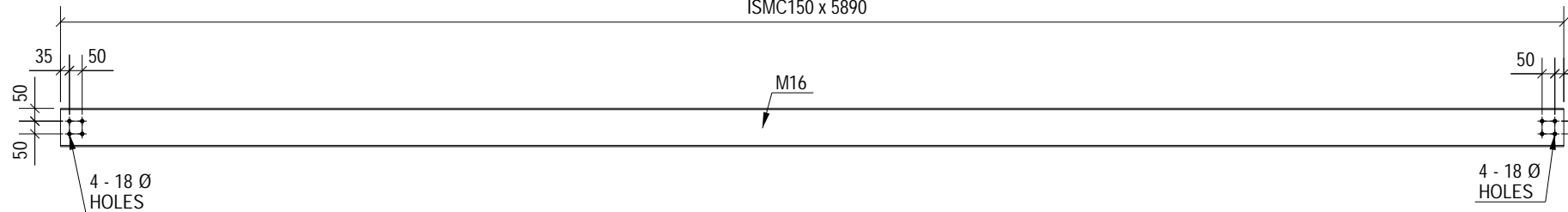
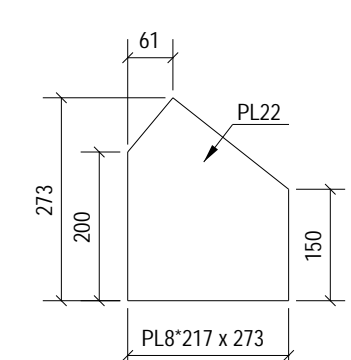
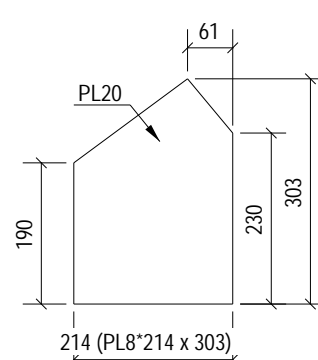
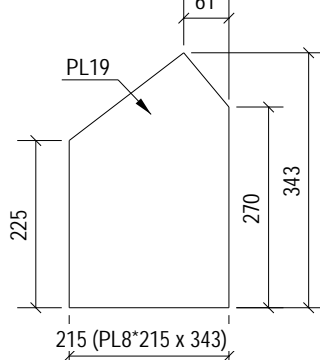
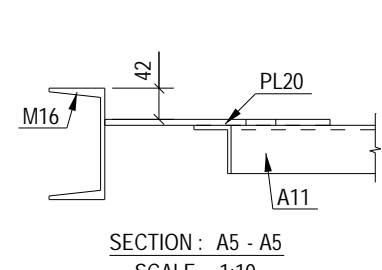
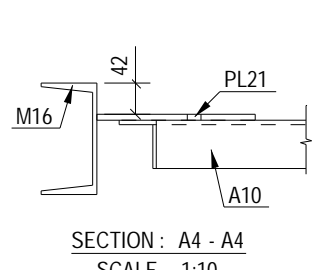
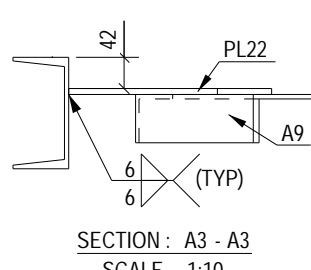
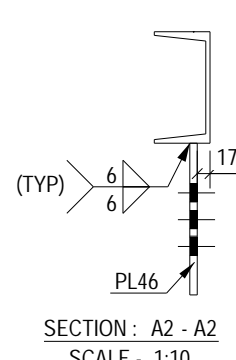
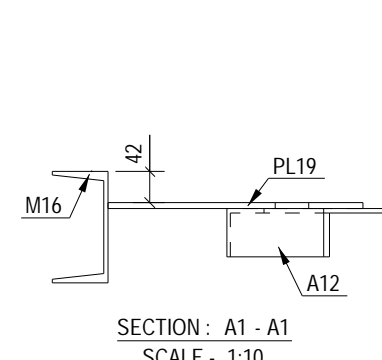
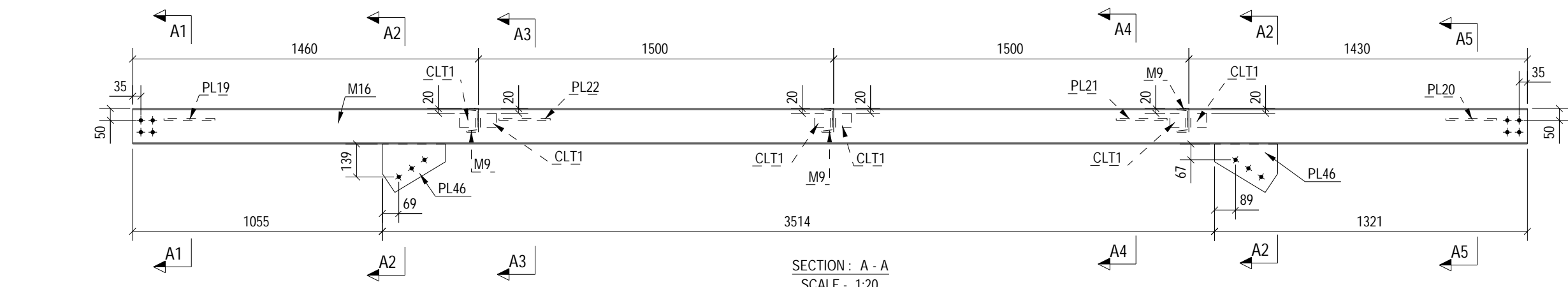
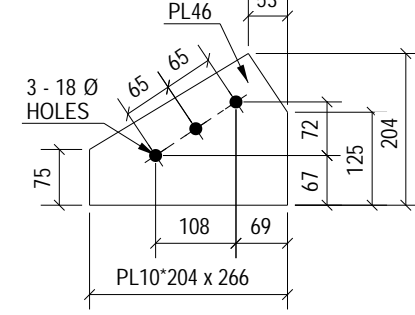
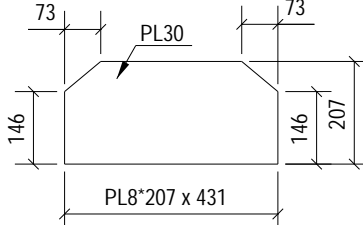
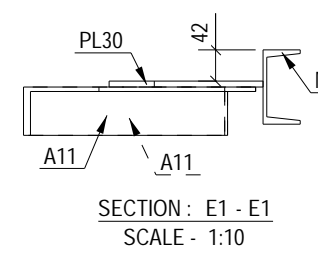
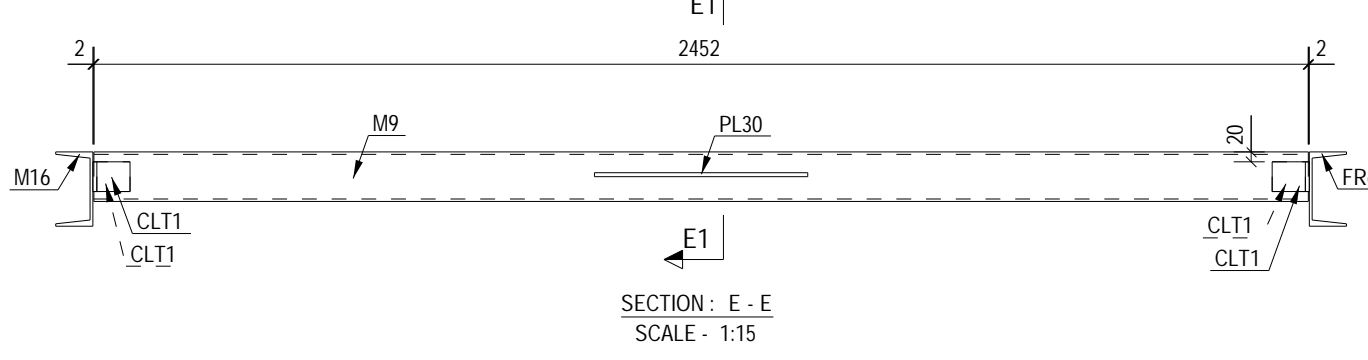
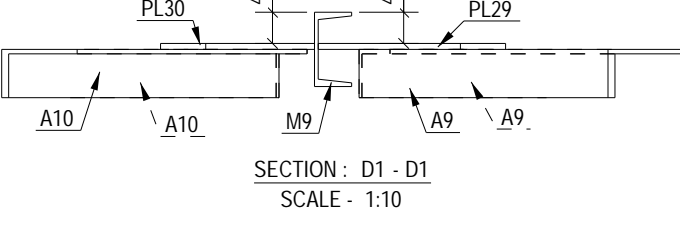
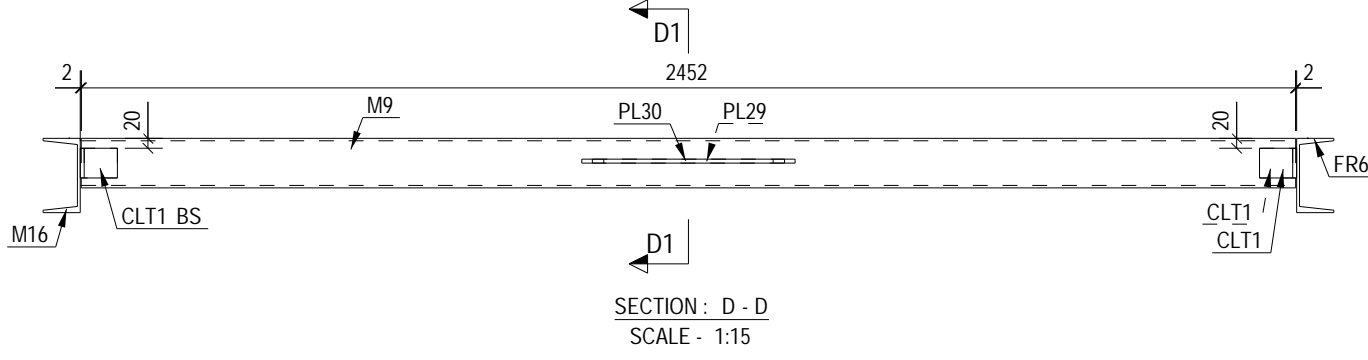
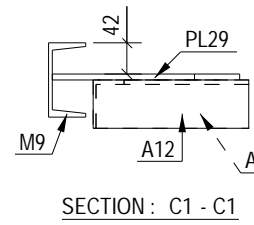
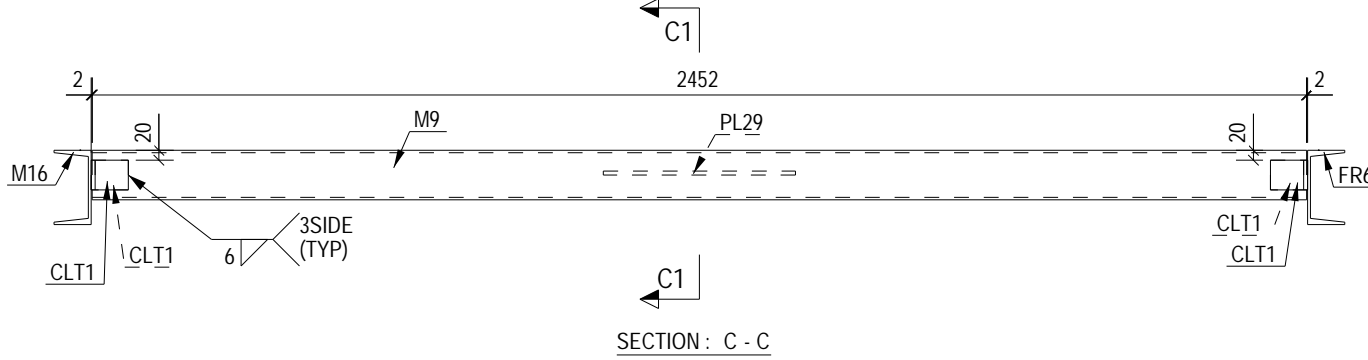
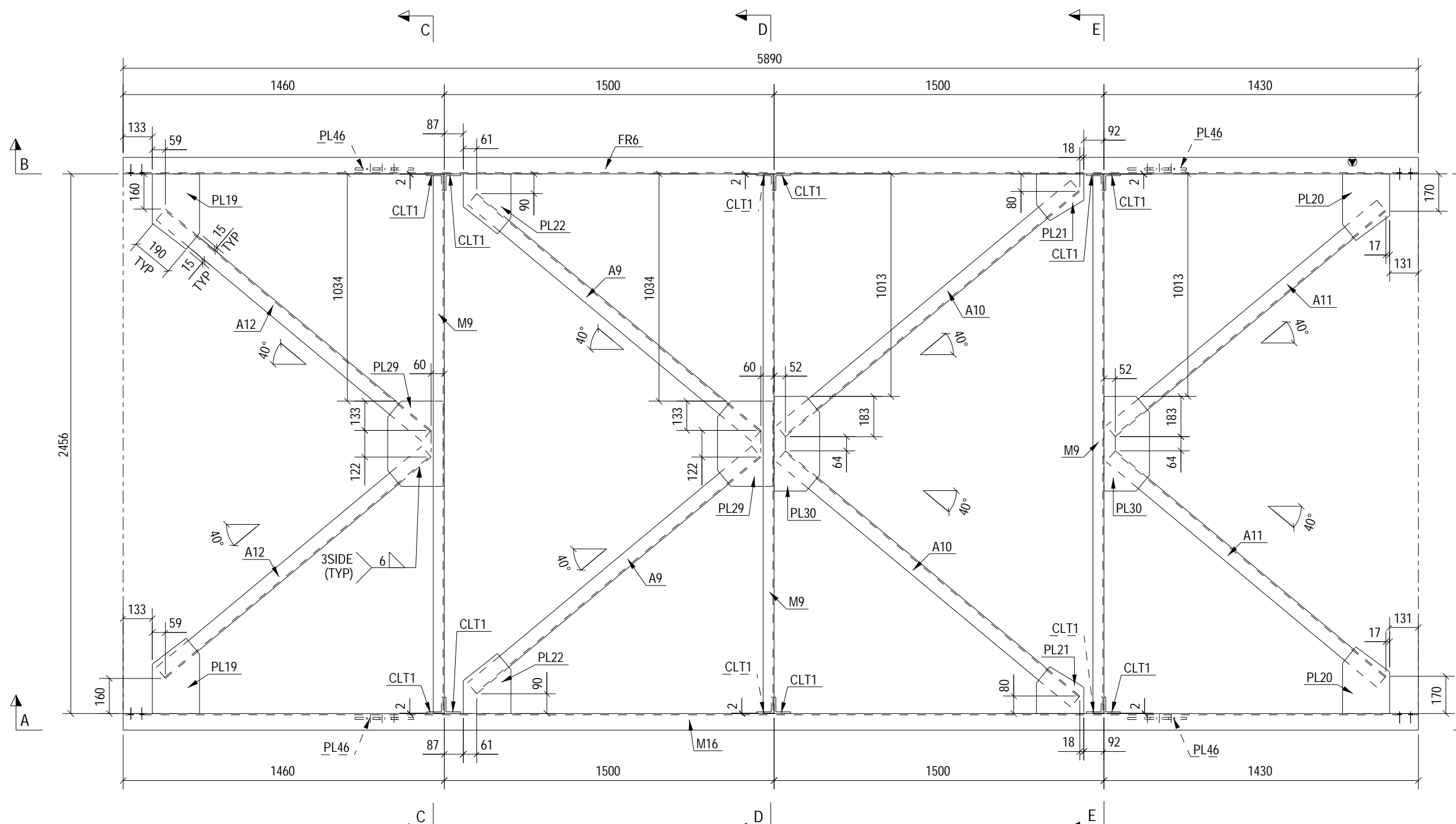
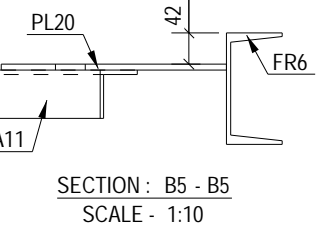
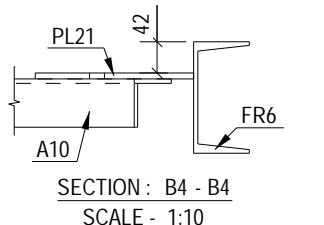
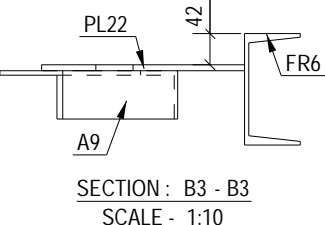
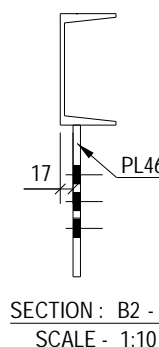
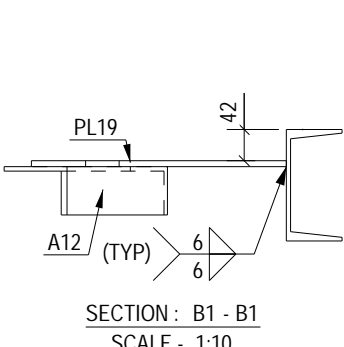
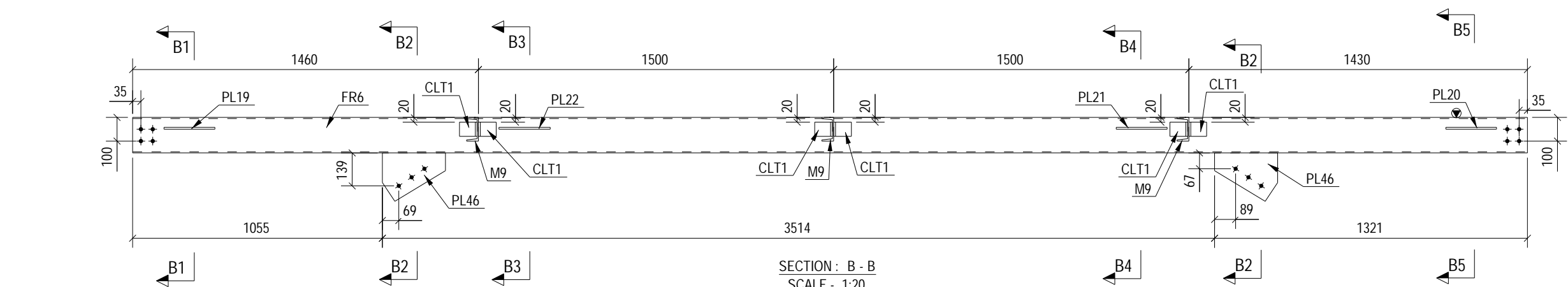





MARK NO.	GRID LOCATION	
FR6	1a/B-C	+6.000

BOLT LIST FOR ASSEMBLY MKD' FR6			
Dia.	Grade	Length(mm)	No.
M 16	8.8XOX	45	16

BILL OF MATERIALS			ASSEMBLY MKD : FR6		ASSY QTY : 1			
Item Mark	Qty / Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
FR6	1	ISM5C100	16.80	5890	98.48	1	98.48	IS2062
A9	2	ISA65X65X6	5.80	1682	9.83	2	19.65	IS2062
A10	2	ISA65X65X6	5.80	1743	10.18	2	20.36	IS2062
A11	2	ISA65X65X6	5.80	1602	9.36	2	18.71	IS2062
A12	2	ISA65X65X6	5.80	1573	9.19	2	18.37	IS2062
CLT1	12	ISA75X75X8	8.90	60	0.54	12	6.44	IS2062
M9	3	ISM5C100	9.56	2452	23.48	3	70.44	IS2062
M16	1	ISM5C100	16.80	5890	98.48	1	98.48	IS2062
PL19	2	PL8*215	62.80	343	4.63	2	9.26	IS2062
PL20	2	PL8*214	62.80	303	4.07	2	8.14	IS2062
PL21	2	PL8*213	62.80	215	2.88	2	5.76	IS2062
PL22	2	PL8*217	62.80	273	3.71	2	7.43	IS2062
PL29	2	PL8*252	62.80	388	6.14	2	12.29	IS2062
PL30	2	PL8*297	62.80	431	5.60	2	11.20	IS2062
PL46	4	PL10*204	78.50	266	4.27	4	17.08	IS2062
						Total	422.10	



1	0	ISSUED FOR FABRICATION	SV	AS	28.02.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
CLIENT:-  NAVIN FLUORINE ADVANCED SCIENCES LIMITED DAHEJ					
FABRICATOR :-  VRISHAL ENGINEERING PVT LTD DAHEJ			DETAILING CONSULTANTS:-  T ENGINEERING CONSULTANTS PVT LTD VADODARA		
PROJECT NAME		PIPE RACK SECTION - M			
DRAWING TITLE		ASSEMBLY DRAWING OF FR6	SHEET No:- 1 OF 1		
DESIGN CONSULTANT		TATA CONSULTING ENGINEERS LIMITED	JOB No:- -		
APPROVED BY		TATA CONSULTING ENGINEERS LIMITED	SCALE:- AS SHOWN	SHT SIZE:- A1	
DRAWING No		TCE-13282A-CV-3066-ST-31020-ASS-FR6	REV. No:-		

1 REQ'D AS DRAWN MARKED No. FR6