



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	PIYUSH ENTERPRISE	PROJECT	PIYUSH BUILDING	REPORT NO.	VE/PIYUSH BUILDING/STR/SP/OFFER/2
WO/PO NO	9558569010	PROCEDURE NO.	VEPL/NFASL/EPCM/QSI-002	OFFER DATE	08/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:26				FINISH TIME- 12:26			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	08/03/2025	28	25	67	29	29	25	69	30
Primer Application	08/03/2025	27	23	74	30	30	24	70	32

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	BUILDING STR			BLASTING DATE	08/03/2025

SURFACE PREPARATION

BLASTING METHOD	AUTO BLAST	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	MIXTURE OF GRIT & SHOT
SURFACE PROFILE REQUIREMENT	40 - 75 microns				
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 kg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	APCOSIL 605	APP. METHOD	SPRAY	PRIMER DATE	08/03/2025
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	75 - 100 microns	HARD DRY TIME	12:40 PM
PAINT BATCH NO. (BASE)	Q0D4567	MANUFACTURE DATE	14/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	Q0D4561				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	TCE-13282A-CV-3066-ST-31020-ASS-FR4	0	FR4	FR4	1	--
2	TCE-13282A-CV-3066-ST-31020-ASS-FR5	0	FR5	FR5	1	--

NOTE	--
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SIGN	
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NAME	VIVEK SINGH
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DATE	08/03/2025
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VE-STR-16A



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3	TCE-13282A-CV-3066-ST-31020-ASS-FR6	0	FR6	FR6	1	--
4	TCE-13282A-CV-3066-ST-31020-ASS-FR8	0	FR8	FR8	1	--

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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
5	TCE-13282A-CV-3066-ST-31020-ASS-FR9	0	FR9	FR9	1	--
6	TCE-13282A-CV-3066-ST-31020-ASS-FR10	0	FR10	FR10	1	--

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7	TCE-13282A-CV-3066-ST-31020-ASS-FR11	0	FR11	FR11	1	--
8	TCE-13282A-CV-3066-ST-31020-ASS-FR12	0	FR12	FR12	1	--

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9	TCE-13282A-CV-3066-ST-31020-ASS-FR13	0	FR13	FR13	1	--
10	TCE-13282A-CV-3066-ST-31020-ASS-FR14	0	FR14	FR14	1	--

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11	TCE-13282A-CV-3066-ST-31020-ASS-FR15	0	FR15	FR15	1	--
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