



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/FINAL-PAINT/147
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AI/J/ZONE-4/PROJECT/QSI-009	OFFER DATE	14/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 06:02				FINISH TIME- 02:38			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	14/10/2025	36	80	87	16	48	22	95	10

FINAL / TOP COATING

FINAL PAINT/SHADE	INTERTHANE 990SG / OXFORD BLUE (IS 105)	APP. METHOD	SPRAY	FINAL DATE	14/10/2025		
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	60 Microns (Total : 280 Microns)	TIME	7		
PAINT BATCH NO. (BASE)	76879	MANUFACTURE DATE	12/08/2009	SHELF LIFE	Ullamco optio in vo		
PAINT BATCH NO. (HARDNER)	545343						
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	Average DFT	ACC/REJ	
					FINAL / TOP COAT		
1	PIN-087-TPT-CM1-CS11-132-FAB -B32	0	FAB -B32	FAB -B32	1	9456	ACC
NOTE	--						
	VISHAL QC				CLIENT / TPIA		
SIGN							
NAME	HARDIK PRAJAPATI						
DATE	14/10/2025						

VE-DOC-28 REV.00