



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD			<b>PROJECT</b>		CORAL-2				<b>REPORT NO.</b>	VE/CORAL-2/STR/FIT_UP/38			
<b>WO NO./PO NO.</b>		4580584722							<b>DATE :</b>	02/06/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS12-002-1SC1	0	1 OF 1	1SC1	1SC1-1	1	M142	1	ISMB150	VE/CORAL-2/STR/IMIR/21	24317056	FILLET	VEPL/WPS/006	ACC	--
2	PIN-084-TPT-PM1-CS12-002-1SC1	0	1 OF 1	1SC1	1SC1-1	1	P47	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--
3	PIN-084-TPT-PM1-CS12-002-1SC1	0	1 OF 1	1SC1	1SC1-1	1	P48	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
4	PIN-084-TPT-PM1-CS12-002-1SC1	0	1 OF 1	1SC1	1SC1-1	1	P49	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--
5	PIN-084-TPT-PM1-CS12-002-1SC2	0	1 OF 1	1SC2	1SC2-1	1	P51	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--
6	PIN-084-TPT-PM1-CS12-002-1SC2	0	1 OF 1	1SC2	1SC2-1	1	M143	1	ISMB150	VE/CORAL-2/STR/IMIR/21	24317056	FILLET	VEPL/WPS/006	ACC	--
7	PIN-084-TPT-PM1-CS12-002-1SC2	0	1 OF 1	1SC2	1SC2-1	1	P50	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS				<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
SIGNATURE															
NAME		HARDIK PRAJAPATI													
DATE		02/06/2025													
VE-DOC-04 REV.00															



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8	PIN-084-TPT-PM1-CS12-002-1SC3	0	1 OF 1	1SC3	1SC3	2	P51	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
9	PIN-084-TPT-PM1-CS12-002-1SC3	0	1 OF 1	1SC3	1SC3	2	P50	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--	
10	PIN-084-TPT-PM1-CS12-002-1SC3	0	1 OF 1	1SC3	1SC3	2	M145	1	ISMB150	VE/CORAL-2/STR/IMIR/21	24317056	FILLET	VEPL/WPS/006	ACC	--	
11	PIN-084-TPT-PM1-CS12-002-1SC4	0	1 OF 1	1SC4	1SC4-1	1	M141	1	NPB300X150X49.32	VE/CORAL-2/STR/IMIR/17	32504955	FILLET	VEPL/WPS/006	ACC	--	
12	PIN-084-TPT-PM1-CS12-002-1SC4	0	1 OF 1	1SC4	1SC4-1	1	P23	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--	
13	PIN-084-TPT-PM1-CS12-002-1SC4	0	1 OF 1	1SC4	1SC4-1	1	P40	2	10 MM PLATE	VE/CORAL-2/STR/IMIR/2	2501849	FILLET	VEPL/WPS/006	ACC	--	
14	PIN-084-TPT-PM1-CS12-002-1SC4	0	1 OF 1	1SC4	1SC4-1	1	P39	1	12 MM PLATE	VE/CORAL-2/STR/IMIR/15	2506469	FILLET	VEPL/WPS/006	ACC	--	
<b>INSPECTION CHECK</b>											<b>REMARKS</b>					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS				<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
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