



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

## GROUP OF COMPANIES

### WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		SURAJ ROSHNI		<b>PROJECT</b>		SURYA-25		<b>REPORT NO.</b>		VE/SURYA-25/STR/WV/10							
<b>WO NO./PO NO.</b>		898989890000		<b>PROJECT PO NO.</b>		898989890000		<b>Date :</b>		20/03/2025							
<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>QTY(Nos)</b>	<b>PROFILE</b>	<b>TYPE OF WELD</b>	<b>WPS NO.</b>	<b>WELDING PROCESS</b>	<b>WELDER NO.</b>	<b>FIT-UP REPORT NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>		
1	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-3	3	B14	1	ISMC75	FILLET	VEPL/WPS/005	SMAW	W-102	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-B14	2	B14	B14-3	3	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/005	SMAW	W-102	VE/SURYA-25/STR/FIT_UP/2	ACC	--		
<b>QC CHECK SHEET</b>		CHECKED   ✓   ✗   NOT APPLICABLE															
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>								<b>VISUAL CHECK</b>					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		<b>VE QC</b>								<b>CLIENT QC/TPI</b>							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		20/03/2025															
VE-STR-28A																	