



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## MIO PAINT INSPECTION REPORT

<b>CLIENT</b>	GFCL EV Products Limited	<b>PROJECT</b>	HH-2700 TPA	<b>REPORT NO.</b>	VE/HH-2700 TPA/STR/MIO/3
<b>WO/PO NO</b>	9252100056	<b>PROCEDURE NO.</b>	VEPL/GFCL/HH-2700 TPA/ITP/001	<b>OFFER DATE</b>	03/06/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:00				FINISH TIME- 11:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	03/06/2025	33.8	28	72.5	33.5	35	26.7	56.9	36.5

### INTERMEDIATE / MIO COATING

<b>MIO PAINT/SHADE</b>	SIGMACOVER 620	<b>APP. METHOD</b>	SPRAY	<b>MIO DATE</b>	03/06/2025
<b>PAINT MANUFACTURER</b>	ASIAN PPG	<b>DFT RANGE</b>	150 Micron	<b>HARD DRY TIME</b>	6 HOURS
<b>PAINT BATCH NO. (BASE)</b>	'0537500151	<b>MANUFACTURE DATE</b>	26/04/2025	<b>SHELF LIFE</b>	36 MONTHS

<b>PAINT BATCH NO. (HARDNER)</b>	'0537500151		
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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						MIO	
1	1619-CS-STR-504-FD-1C24	0	1C24	D-2	1	300-320	ACC
2	1619-CS-STR-504-FD-1C25	0	1C25	D-3	1	310-325	ACC
3	1619-CS-STR-504-FD-1C26	0	1C26	D-4	1	330-345	ACC
4	1619-CS-STR-504-FD-1C37	0	1C37	C-4	1	325-335	ACC
5	1619-CS-STR-504-FD-2C24	0	2C24	D-2	1	320-325	ACC
6	1619-CS-STR-504-FD-2C25	0	2C25	D-3	1	315-330	ACC
7	1619-CS-STR-504-FD-2C26	0	2C26	D-4	1	320-325	ACC
8	1619-CS-STR-504-FD-2C37	0	2C37	C-4	1	312-345	ACC

<b>NOTE</b>	--
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	<b>VISHAL QC</b>	<b>CLIENT / TPIA</b>
<b>SIGN</b>		
<b>NAME</b>	BIRENDRA KUMAR	
<b>DATE</b>	03/06/2025	

VE-DOC-26 REV.00