



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

<b>CLIENT</b>	SURAJ ROSHNI	<b>PROJECT</b>	SURYA-26	<b>REPORT NO.</b>	VE/SURYA-26/STR/SP/4
<b>WO/PO NO</b>	9558569011	<b>PROCEDURE NO.</b>	SHF	<b>OFFER DATE</b>	16/05/2025

### WEATHER CONDITION

<b>ACTIVITY</b>	<b>DATE PERFORMED</b>	START TIME - 13:06				FINISH TIME- 13:07			
		<b>SURFACE OR METAL TEMP °C</b>	<b>DEW POINT °C</b>	<b>RELATIVE HUMIDITY %</b>	<b>AMBIENT TEMP °C</b>	<b>SURFACE OR METAL TEMP °C</b>	<b>DEW POINT °C</b>	<b>RELATIVE HUMIDITY %</b>	<b>AMBIENT TEMP °C</b>
Blasting / Surf. Prep.	16/05/2025	1	1	1	1	1	1	1	1
Primer Application	16/05/2025	1	1	1	1	1	1	1	1

### SURFACE CONDITION

<b>ORIGINAL STATUS</b>	1	<b>METAL CONDITION</b>	1	<b>METAL RUST GRADE</b>	1	
<b>PAINT SYSTEM NO.</b>	1				<b>BLASTING DATE</b>	16/05/2025

### SURFACE PREPARATION

<b>BLASTING METHOD</b>	1	<b>PREP. STANDARD</b>	SA 2 1/2	<b>ABRASIVE TYPE</b>	1
<b>SURFACE PROFILE REQUIREMENT</b>	40 - 65 microns	<b>ACTUAL SURFACE PROFILE</b>	1		
<b>DUST LEVEL</b>	1	<b>SALT TEST REQUIRED</b>	Maximum 50 mg/m <sup>2</sup>	<b>SALT TEST READING</b>	1

### PRIMER COATING

<b>PRIMER PAINT/SHADE</b>	Interzinc 22 / Gray	<b>APP. METHOD</b>	SPRAY	<b>PRIMER DATE</b>	16/05/2025
<b>PAINT MANUFACTURER</b>	AKZONOBEL	<b>DFT RANGE</b>	50 Microns	<b>HARD DRY TIME</b>	1
<b>PAINT BATCH NO. (BASE)</b>	1	<b>MANUFACTURE DATE</b>	01/05/2025	<b>SHELF LIFE</b>	1
<b>PAINT BATCH NO. (HARDNER)</b>	1				

<b>SR. NO.</b>	<b>DRAWING NO.</b>	<b>REV</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>Average DFT</b>	<b>ACC/REJ</b>
						<b>PRIMER</b>	
1	3B2	0	3B2	3B2-1	1	100	ACC
2	3B3	0	3B3	3B3-1	1	100	ACC

<b>NOTE</b>	--
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	<b>VISHAL QC</b>	<b>CLIENT / TPIA</b>
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<b>SIGN</b>	
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<b>NAME</b>	HARDIK PRAJAPATI
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<b>DATE</b>	16/05/2025
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VE-DOC-24 REV.00



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<b>SR. NO.</b>	<b>DRAWING NO.</b>	<b>REV</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>Average DFT</b>	<b>ACC/REJ</b>				
						<b>PRIMER</b>					
3	3B4	0	3B4	3B4-1	1	100	ACC				
4	3B5	0	3B5	3B5-1	1	100	ACC				
<b>NOTE</b>	--										
	<b>VISHAL QC</b>			<b>CLIENT / TPIA</b>							
<b>SIGN</b>											
<b>NAME</b>	HARDIK PRAJAPATI										
<b>DATE</b>	16/05/2025										

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