



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/1
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	02/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 10:30				FINISH TIME- 11:30			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	01/06/2025	31.3	26.2	70.2	32.2	39.2	27	60.6	36.1

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD		SPRAY	MIO DATE	01/06/2025	
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE		150 Micron	HARD DRY TIME	6 HOURS	
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE		26/04/2025	SHELF LIFE	36 MONTHS	
PAINT BATCH NO. (HARDNER)	'0537500151						
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT MIO	ACC/REJ
1	1619-CS-STR-504-FD-1C15	0	1C15	E-4	1	300-320	ACC
2	1619-CS-STR-504-FD-2C14	0	2C14	E-3	1	320-330	ACC
3	1619-CS-STR-504-FD-2C15	0	2C15	E-4	1	315-345	ACC
NOTE	--						
	VISHAL QC			CLIENT / TPIA			
SIGN							
NAME	BIRENDRA KUMAR						
DATE	02/06/2025						

VE-DOC-26 REV.00