



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI		PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/30						
WO NO./PO NO.		898989890000								Date :		13/05/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-2	3	AV	1	UC254X254X89	CJP,PJP,BUTT	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/26	ACC	--		
2	&VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN)	0	BE125	BE125-2	3	ABC	5	PLT 10 MM	FILLET	VEPL/WPS/006	FCAW	W-106	VE/SURYA-25/STR/FIT_UP/26	ACC	--		
QC CHECK SHEET		CHECKED ✓ X NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		HARDIK PRAJAPATI															
DATE		13/05/2025															
VE-DOC-05 REV.00																	