



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

FIT-UP INSPECTION REPORT (STRUCTURE)

| CLIENT | | GFCL EV Products Limited | | | PROJECT | | HH-2700 TPA | | | | REPORT NO. | VE/HH-2700 TPA/STR/FIT_UP/6 | | | |
|---|-------------------------|--------------------------|---|-----------------|--|----------|---|---------------|--|----------------------------|-------------------|-----------------------------|--------------|---------|---------|
| WO NO./PO NO. | | 9252100056 | | | | | | | | | DATE : | 30/05/2025 | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 1 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | M604 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/10 | 2515861 | FILLET | VEPL/WPS/006 | ACC | -- |
| 2 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL57 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 3 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL65 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 4 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL103 | 2 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 5 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL109 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 6 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL172 | 2 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- |
| 7 | 1619-CS-STR-504-FD-2C24 | 0 | 1 OF 1 | 2C24 | D-2 | 1 | PL217 | 2 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | |
| | | VE QC | | | | | | | CLIENT QC/TPI | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | |
| NAME | | ANISH KUMAR | | | | | | | | | | | | | |
| DATE | | 30/05/2025 | | | | | | | | | | | | | |

VE-DOC-04 REV.00



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| WO NO./PO NO. | | 9252100056 | | | | | | | | | DATE : | 30/05/2025 | | | |
| SR No. | DRAWING NO. | REV.NO. | SHEET NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | ITEM QTY(NOS) | PROFILE | IMIR NO. | HEAT NO. | JOINT TYPE | WPS NO. | ACC/REJ | REMARKS |
| 8 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | M604 | 1 | UC 305X305X158 | VE/HH-2700 TPA/STR/IMIR/10 | 2515860 | FILLET | VEPL/WPS/006 | ACC | -- |
| 9 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL57 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 10 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL65 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 11 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL103 | 2 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 12 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL109 | 1 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| 13 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL172 | 2 | 25 MM PLATE | VE/HH-2700 TPA/STR/IMIR/3 | 390779 | FILLET | VEPL/WPS/006 | ACC | -- |
| 14 | 1619-CS-STR-504-FD-2C25 | 0 | 1 OF 1 | 2C25 | D-3 | 1 | PL217 | 2 | 12 MM PLATE | VE/HH-2700 TPA/STR/IMIR/1 | 2500778 | FILLET | VEPL/WPS/006 | ACC | -- |
| INSPECTION CHECK | | | | | | | | | | | REMARKS | | | | |
| <input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | | <input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES | | <input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY | | <input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION | | <input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL | | | | | | | |
| | | VE QC | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | |
| NAME | | ANISH KUMAR | | | | | | | | | | | | | |
| DATE | | 30/05/2025 | | | | | | | | | | | | | |
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