



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/5					
WO NO./PO NO.		898989890000			PROJECT PO NO.		898989890000			Date :		19/03/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-B8	0	B8	B8	1	B8	1	ISMC200	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-B8	0	B8	B8	1	CLT5	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-B8	0	B8	B8	1	CLT7	2	ISA100X100X10	FILLET	VEPL/WPS/006	FCAW	S-AB13	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-1	1	B9	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-1	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-B9	1	B9	B9-2	1	B9	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-107	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		19/03/2025															

VE-STR-28A



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8	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-1	8	B9	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
9	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-1	8	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
10	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-2	1	B9	1	ISMC75	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
11	TCE-13282A-CV-2026-ST-30306-ASS-B10	0	B10	B10-2	1	CLT11	4	ISA75X75X8	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/4	ACC	--		
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