



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES**

RADIOGRAPHY TEST REPORT (STRUCTURAL)

CLIENT	SURAJ ROSHNI	PO/W.O. NO.	898989890000	REPORT NO.	VE/SURYA-25/STR/RT/1		
PROJECT	SURYA-25	PROCEDURE NO.	VEPL/DCM/ITP/001	REPORT DATE	21/03/2025		
SOURCE	lr-192	FILM TYPE	D7	TEST DATE	21/03/2025		
STRENGHT	20 ci	SENSITIVITY	2%	DENSITY	2 to 4		
PENETRAMETER	ASTM 1B	ACCEPTANCE STANDARD	AWS D1.1	FRONT	2	BACK	4

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	SFD	EXPO TIME	TECHNIQUE	SEGMENT	FILM SIZE	OBSERVATION	RESULT
1	B3	5	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	ISMC300	SMAW	W-103	10 MM	10"	2 MIN	SWSI	A-B	15"X4"	POR	ACC
2	B3	5	TCE-13282A-CV-2026-ST-30306-ASS-B3	B3	ISMC300	SMAW	W-103	10 MM	10"	2 MIN	SWSI	B-C	15"X4"	POR	ACC

NOTE

VE QC (L-II/III)

CLIENT-QC / TPI

SIGNATURE

NAME

SHIVANG DIWAKAR

DATE

21/03/2025