



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

ULTRASONIC TEST REPORT (STRUCTURAL)

JOB DETAILS

| | | | |
|----------------------|------------------|---------------------|-----------------------|
| CLIENT | SURAJ ROSHNI | REPORT NO. | VE/SURYA-25/STR/UT/11 |
| PROJECT | SURYA-25 | REPORT DATE | 12/05/2025 |
| W.O. NO./CONTRACT NO | 898989890000 | TEST DATE | 12/05/2025 |
| PROCEDURE NO. | VEPL/DCM/ITP/001 | ACCEPTANCE STANDARD | OK |

TEST DETAILS

| | | | |
|------------------------|----|----------------------------|----|
| SURFACE CONDITION | OK | EXTENT OF EXAMINATION | OK |
| EXAMINATION STAGE | OK | EXAMINATION SURFACE | OK |
| TECHNIQUE | OK | BASIC CAL. BLOCK | OK |
| EQUIPMENT MODEL & MAKE | OK | REFERENCE BLOCK ID | OK |
| EQUIPMENT NO | OK | SCANNING SENSITIVITY LEVEL | OK |
| COUPLANT | OK | REF. SENSITIVITY LEVEL | OK |

CALIBRATION DETAILS

| | | | |
|---------------------|----|--------------|----|
| SEARCH UNIT SR. NO. | OK | TEST RANGE | OK |
| MODEL | OK | REF DB | OK |
| WAVE MODE | OK | TRANS. CORR. | OK |
| FREQ | OK | REFERANGLE | -- |

RESULT SUMMARY

| SR No. | GRID NUMBER | GRID QTY | DRAWING NO. | REV | ASSEMBLY NUMBER | PROFILE | TYPE OF WELD | WELDING PROCESS | WELDER NO. | THICKNESS (mm) | DISC. TYPE | TEST RESULT (ACC/REJ) | REMARKS |
|--------|-------------|----------|---------------------------------------|-----|-----------------|--------------|-----------------|-----------------|------------|----------------|------------|-----------------------|---------|
| 1 | BE125-1 | 2 | &VHS-(124SX-SS1)-N-ZP 2012.BE125 (EN) | 0 | BE125 | UC254X254X89 | FILLET,CJP,BUTT | FCAW | W-106 | 14 MM | NRI | ACC | -- |

NOTE

| | | | |
|-----------|------------------------------|---------------------------------|--|
| | EXAMINED BY (LEVEL II / III) | VE APPROVED BY (LEVEL II / III) | WITNESSED / APPROVED / REVIEWED BY (CLIENT / TPIA) |
| SIGNATURE | | | |
| NAME | | HARDIK PRAJAPATI | |
| DATE | | 12/05/2025 | |

VE-DOC-13 REV.00