



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

| CLIENT | | SURAJ ROSHNI | | | PROJECT | | SURYA-25 | | | REPORT NO. | | VE/SURYA-25/STR/WV/20 | | | | | |
|---|--------------------------------------|---|-----------------|--|----------------|--|--------------|---|--------------|---|-----------------|--|---------------------------|---|---------|---|--|
| WO NO./PO NO. | | 898989890000 | | | PROJECT PO NO. | | 898989890000 | | | Date : | | 31/03/2025 | | | | | |
| SR No. | DRAWING NO. | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ITEM NUMBER | QTY(Nos) | PROFILE | TYPE OF WELD | WPS NO. | WELDING PROCESS | WELDER NO. | FIT-UP REPORT NO. | ACC/REJ | REMARKS | | |
| 1 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-1 | 1 | VBR5 | 1 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 2 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-1 | 1 | A1 | 2 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 3 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-1 | 1 | A2 | 2 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 4 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-1 | 1 | A7 | 1 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 5 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-1 | 1 | PL20 | 2 | PLT 10 MM | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 6 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-2 | 1 | VBR5 | 1 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | | VISUAL CHECK | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| | | VE QC | | | | | | | | CLIENT QC/TPI | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 31/03/2025 | | | | | | | | | | | | | | | |

VE-STR-28A



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WELD VISUAL INSPECTION REPORT (STRUCTURE)

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| 7 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-2 | 1 | A1 | 2 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 8 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-2 | 1 | A2 | 2 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 9 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-2 | 1 | A7 | 1 | ISA100X100X10 | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| 10 | TCE-13282A-CV-2026-ST-30306-ASS-VBR5 | 2 | VBR5 | VBR5-2 | 1 | PL20 | 2 | PLT 10 MM | FILLET | VEPL/WPS/006 | FCAW | S-AB13 | VE/SURYA-25/STR/FIT_UP/19 | REJ | -- | | |
| QC CHECK SHEET | | CHECKED ✓ ✗ NOT APPLICABLE | | | | | | | | | | | | | | | |
| DOCUMENT VERIFICATION | | MARKING VERIFICATION CHECK | | WELD SURFACE DEFECT CHECK | | | | | | | VISUAL CHECK | | | | | | |
| <input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS | | <input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO. | | <input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT | | <input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT | | <input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING | | <input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE | | <input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL | | <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION | | <input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING | |
| VE QC | | CLIENT QC/TPI | | | | | | | | | | | | | | | |
| SIGNATURE | | | | | | | | | | | | | | | | | |
| NAME | | SHIVANG DIWAKAR | | | | | | | | | | | | | | | |
| DATE | | 31/03/2025 | | | | | | | | | | | | | | | |
| VE-STR-28A | | | | | | | | | | | | | | | | | |