



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

FINAL / TOP COAT PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/FINAL-PAINT/3
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	03/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 20:45				FINISH TIME- 21:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Top Coat / Final	03/06/2025	33.8	28	72.6	33.5	44	26.7	56.9	36.5

FINAL / TOP COATING

FINAL PAINT/SHADE	SIGMADUR 550 / SMOKE GREY (ISC 692)	APP. METHOD	SPRAY	FINAL DATE	03/06/2025			
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE	50 Microns	TIME	3 HOURS			
PAINT BATCH NO. (BASE)	'0537500190	MANUFACTURE DATE	19/04/2025	SHELF LIFE	36 MONTHS			
PAINT BATCH NO. (HARDNER)	'0537500190							
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	Average DFT	ACC/REJ		
1	1619-CS-STR-504-FD-1C13	0	1C13	E-2	1	350-360		
NOTE	--							
	VISHAL QC				CLIENT / TPIA			
SIGN								
NAME	BIRENDRA KUMAR							
DATE	03/06/2025							

VE-DOC-28 REV.00