



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>		AARTI INDUSTRIES LTD			<b>PROJECT</b>		CORAL-2				<b>REPORT NO.</b>	VE/CORAL-2/STR/FIT_UP/30			
<b>WO NO./PO NO.</b>		4580584722									<b>DATE :</b>	02/06/2025			
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	ITEM QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS
1	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/2-3	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
2	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/3-4	6	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
3	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/5-6	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
4	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/4-5	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
5	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/4-5	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
6	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/6-7	5	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
7	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/2-3	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS				<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
SIGNATURE															
NAME		SURAJ THAKUR													
DATE		02/06/2025													
VE-DOC-04 REV.00															



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8	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/5-6	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
9	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/7-8	5	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
10	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/3-4	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
11	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/1-2	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
12	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/2-3	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
13	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/5-6	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
14	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/2-3	3	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--

### INSPECTION CHECK

### REMARKS

- |   |   |  |   |  |
|---|---|--|---|--|
| <input type="checkbox"/> DIR & ORIENTATION<br><input type="checkbox"/> FLANGE STRADLING<br><input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS | <input type="checkbox"/> W.E.P AS PER WPS<br><input type="checkbox"/> EREC. COORDINATES | <input type="checkbox"/> DIMENSIONS<br><input type="checkbox"/> PHYSICAL CONDITION<br><input type="checkbox"/> EREC. VERTICALITY | <input type="checkbox"/> SQUARENESS<br><input type="checkbox"/> ARC STRIKE<br><input type="checkbox"/> PRESERVATION | <input type="checkbox"/> OFFSET<br><input type="checkbox"/> SLOPE<br><input type="checkbox"/> VISUAL |
|---|---|--|---|--|

	<b>VE QC</b>	<b>CLIENT QC/TPI</b>
SIGNATURE		
NAME	SURAJ THAKUR	
DATE	02/06/2025	

VE-DOC-04 REV.00



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<b>SR No.</b>	<b>DRAWING NO.</b>	<b>REV.NO.</b>	<b>SHEET NO.</b>	<b>ASSEMBLY NUMBER</b>	<b>GRID NUMBER</b>	<b>GRID QTY</b>	<b>ITEM NUMBER</b>	<b>ITEM QTY(NOS)</b>	<b>PROFILE</b>	<b>IMIR NO.</b>	<b>HEAT NO.</b>	<b>JOINT TYPE</b>	<b>WPS NO.</b>	<b>ACC/REJ</b>	<b>REMARKS</b>
15	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/6-7	5	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
16	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/3-4	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
17	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	B-C/5-6	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
18	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/3-4	6	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
19	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/7-8	5	M26	1	ISMB200	VE/CORAL-2/STR/IMIR/18	24211791	Tack	VEPL/WPS/005	ACC	--
20	PIN-084-TPT-PM1-CS11-006_0-B13	0	1 OF 1	B13	D-E/1-2	3	CLT2	2	ISA75X75X8	VE/CORAL-2/STR/IMIR/9	C091519	Tack	VEPL/WPS/005	ACC	--
<b>INSPECTION CHECK</b>											<b>REMARKS</b>				
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY		<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION		<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		<b>VE QC</b>							<b>CLIENT QC/TPI</b>						
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