



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MAGNETIC PARTICLE TEST REPORT (STRUCTURAL)												
JOB DETAILS												
CLIENT	SURAJ ROSHNI					REPORT NO.	VE/SURYA-26/STR/MPT/2					
PROJECT	SURYA-26					REPORT DATE	16/05/2025					
W.O. NO./CONTRACT NO	9558569011					TEST DATE	16/05/2025					
ACCEPTANCE STANDARD	OK											
TEST DETAILS												
SURFACE CONDITION	OK					EXTENT OF EXAMINATION	OK					
EXAMINATION STAGE	OK					POST CLEANING	OK					
TECHNIQUE	OK					MAGNETIZATION	OK					
LIGHTING EQUIPMENT	OK					MEDIUM	OK					
LIGHTING INTENSITY	OK					YOKE SPACING	OK					
PARTICLE	OK					YOKE SR. NO.	OK					
YOKE MAKE AND MODEL	OK					PARTICLE BATCH NO.	OK					
CONTRAST	OK					CONTRAST BATCH NO.	OK					
RESULT SUMMARY												
SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B5-1	1	B5	B5	ISMC75	PJP	FCAW	S-AB13	10 MM	NSD	ACC	OK
2	B9-1	1	B9	B9	ISMC75	PJP	FCAW	S-AB13	10 MM	NSD	ACC	--
NOTE												
	EXAMINED BY (LEVEL I / II)				VE APPROVED BY (LEVEL II / III)				WITNESSED / REVIEWED / APPROVED BY (CLIENT / TPIA)			
SIGNATURE												
NAME					HARDIK PRAJAPATI							
DATE					16/05/2025							
VE-DOC-18 REV.00												