



**VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED**  
**GROUP OF COMPANIES**



WELD VISUAL INSPECTION REPORT (STRUCTURE)

<b>CLIENT</b>	Linde Engineering India Limited			<b>PROJECT</b>	LINDE_Panipat_HGU					<b>REPORT NO.</b>	VE/Panipat_HGU/STR/WV/1							
<b>WO NO./PO NO.</b>	2910A70M			<b>PROJECT PO NO.</b>	2910A70M					<b>Date :</b>	03/12/2024							
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS				
1	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-BE18	1	UC254X254X73	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--				
2	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-P137	1	PLATE 12 MM	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--				
3	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-P260	1	PLATE 8 MM	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--				
<b>QC CHECK SHEET</b>		CHECKED ✓ ✗ NOT APPLICABLE																
<b>DOCUMENT VERIFICATION</b>		<b>MARKING VERIFICATION CHECK</b>		<b>WELD SURFACE DEFECT CHECK</b>							<b>VISUAL CHECK</b>							
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING		
		VE QC													CLIENT QC/TPI			
SIGNATURE																		
NAME		SHIVANG DIWAKAR																
DATE		03/12/2024																

VE-STR-28A