



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/OFFER/2
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	20/03/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 09:50				FINISH TIME- 11:50			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	20/03/2025	28	24	69	29	33	27	62	32
Primer Application	20/03/2025	34	28	60	33	35	27	63	34

SURFACE CONDITION

ORIGINAL STATUS	NON COATED	METAL CONDITION	SURFACE BEGUN TO RUST	METAL RUST GRADE	B
PAINT SYSTEM NO.	LOOSE BEAM			BLASTING DATE	20/03/2025

SURFACE PREPARATION

BLASTING METHOD	AUTO BLAST	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	MIXTURE OF GRIT & SHOT
SURFACE PROFILE REQUIREMENT	40 - 65 microns				
DUST LEVEL	01	SALT TEST REQUIRED	Maximum 50 mg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	SIGMA 158	APP. METHOD	SPRAY	PRIMER DATE	20/03/2025
PAINT MANUFACTURER	SIGMA PPG	DFT RANGE	50 Microns	TIME	12:40 PM
PAINT BATCH NO. (BASE)	AKS345	MANUFACTURE DATE	10/01/2025	SHELF LIFE	6 MONTH
PAINT BATCH NO. (HARDNER)	AKB123				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	TCE-13282A-CV-2026-ST-30306-ASS-B19	2	B19	B19	2	--
2	TCE-13282A-CV-2026-ST-30306-ASS-B42	1	B42	B42	1	--

NOTE	--
	OFFERED BY
SIGN	
NAME	VIVEK SINGH
DATE	20/03/2025

VE-STR-16A