



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## SURFACE PREPARATION & PRIMER PAINT INSPECTION REPORT

CLIENT	SURAJ ROSHNI	PROJECT	SURYA-25	REPORT NO.	VE/SURYA-25/STR/SP/14
WO/PO NO	898989890000	PROCEDURE NO.	VEPL/DCM/ITP/001	OFFER DATE	09/05/2025

### WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 17:36				FINISH TIME- 20:36			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	09/05/2025	1	1	1	1	1	1	1	1
Primer Application	09/05/2025	1	1	1	1	1	1	1	1

### SURFACE CONDITION

ORIGINAL STATUS	1	METAL CONDITION	1	METAL RUST GRADE	1
PAINT SYSTEM NO.	FABRICATED BEAM			BLASTING DATE	09/05/2025

### SURFACE PREPARATION

BLASTING METHOD	1	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	1
SURFACE PROFILE REQUIREMENT	40 - 75 microns	ACTUAL SURFACE PROFILE	1		
DUST LEVEL	1	SALT TEST REQUIRED	Maximum 50 mg/m <sup>2</sup>	SALT TEST READING	1

### PRIMER COATING

PRIMER PAINT/SHADE	Interzinc 22 / Gray	APP. METHOD	SPRAY	PRIMER DATE	09/05/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	50 Microns	HARD DRY TIME	1
PAINT BATCH NO. (BASE)	1	MANUFACTURE DATE	02/05/2025	SHELF LIFE	1
PAINT BATCH NO. (HARDNER)	1				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ
						PRIMER	
1	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-1	2	80	ACC
2	TCE-13282A-CV-2026-ST-30103-ASS-B4	0	B4	B4-2	4	90	ACC

NOTE	--
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	VISHAL QC	CLIENT / TPIA
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SIGN	
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NAME	HARDIK PRAJAPATI
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DATE	09/05/2025
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VE-DOC-24 REV.00



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SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ				
			B7	B7		PRIMER					
3	TCE-13282A-CV-2026-ST-30103-ASS-B7	0			5	85	ACC				
NOTE	--										
	VISHAL QC			CLIENT / TPIA							
SIGN											
NAME	HARDIK PRAJAPATI										
DATE	09/05/2025										
VE-DOC-24 REV.00											