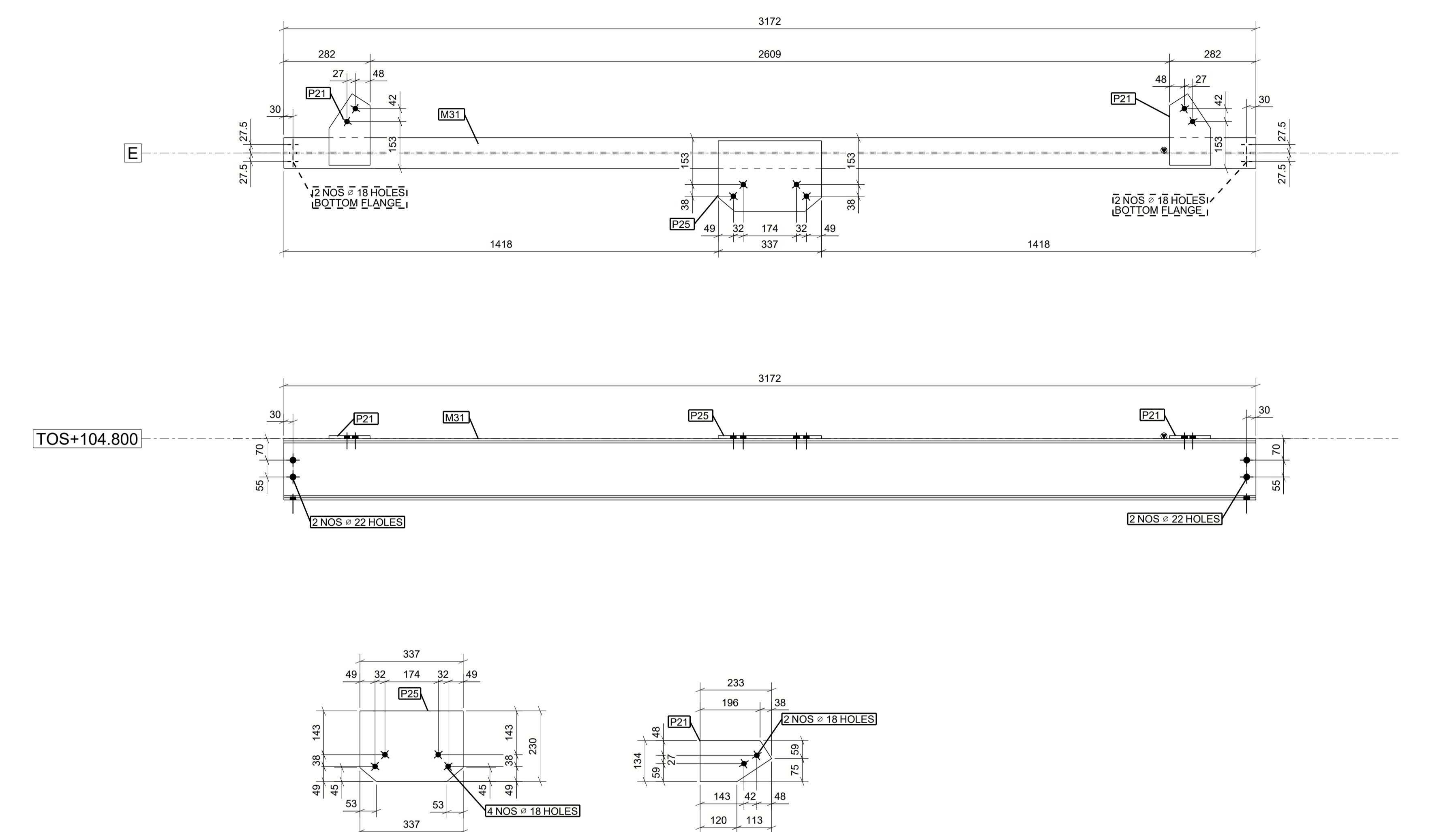


ITEM NO.		DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
	ISMB200	IS2062	3172	1	80.50	80.505	
	PL10*134	IS2062	233	2	2.46	4.919	
	PL10*230	IS2062	337	1	6.10	6.095	
TOTAL FOR ONE ASSEMBLY IN Kg					=	91.520	
TOTAL FOR 1 ASSEMBLIES IN Kg					=	91.520	

BOLT LIST FOR ONE ASSEMBLY



OTES :
LL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS
UNLESS OTHERWISE NOTED.
LL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
LL CONCRETE GRADE SHALL BE M30.

ELLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE
ELD UNLESS NOTED OTHERWISE.

OLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.

ORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND
R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.

RATING THICKNESS TO BE 25 MM

	13.03.2025	ISSUED FOR CONSTRUCTION	SKJ	ABH	CS
/	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
	CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channal GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com				
	CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivali Farm Road, Chandivali, Andheri-E, Mumbai-400072.				
JECT NO	: PJ-3014				
JECT NAME	: PIN-084 PLANT				
WING TITLE	: FABRICATION DRAWING OF PIPE RACK SUPERSTRUCTURE				
PROJECT NO	: PIN-084				
	DWG NO.			SHEET	REV NO.
	PIN-084-TPT-CM1-CS11-002-FAB-B20			1 OF 1	0

ONE-BEAM MARKED AS B20