



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## DISPATCH NOTE FOR PAINTING

|                      |  |                          |  |  |  |  |                      |  |                          |  |  |  |  |
|----------------------|--|--------------------------|--|--|--|--|----------------------|--|--------------------------|--|--|--|--|
| <b>CLIENT</b>        |  | GFCL EV Products Limited |  |  |  |  | <b>LOT NO.</b>       |  | VE/HH-2700 TPA/STR/DNP/2 |  |  |  |  |
| <b>PROJECT</b>       |  | HH-2700 TPA              |  |  |  |  | <b>DISPATCH DATE</b> |  | 30/05/2025               |  |  |  |  |
| <b>WO NO./PO NO.</b> |  | 9252100056               |  |  |  |  | <b>DISPATCH SITE</b> |  | DR INDIA-NEW SHOP        |  |  |  |  |

| SR NO. | DRAWING NO.             | REV.NO. | ASSEMBLY NUMBER | GRID NUMBER | GRID QTY | ASSEMBLY WEIGHT (Kg) |  | ASSEMBLY SURFACE AREA (sqm) | PAINT SYSTEM   | REMARKS |  |  |  |
|--------|-------------------------|---------|-----------------|-------------|----------|----------------------|--|-----------------------------|----------------|---------|--|--|--|
| 1      | 1619-CS-STR-504-FD-1C13 | 0       | 1C13            | E-2         | 1        | 905.68               |  | 11.18                       | GFL STRUCTURAL | --      |  |  |  |
| 2      | 1619-CS-STR-504-FD-1C14 | 0       | 1C14            | E-3         | 1        | 905.68               |  | 11.18                       | GFL STRUCTURAL | --      |  |  |  |
| 3      | 1619-CS-STR-504-FD-2C13 | 0       | 2C13            | E-2         | 1        | 2091.84              |  | 25.16                       | GFL STRUCTURAL | --      |  |  |  |
| 4      | 1619-CS-STR-504-FD-1C35 | 0       | 1C35            | C-2         | 1        | 927.17               |  | 11.66                       | GFL STRUCTURAL | --      |  |  |  |
| 5      | 1619-CS-STR-504-FD-2C35 | 0       | 2C35            | C-2         | 1        | 2076.33              |  | 24.8                        | GFL STRUCTURAL | --      |  |  |  |

| PAINT MANUFACTURE | SURFACE PREPARATION | PROFILE REQUIREMENTS | SALT TEST REQUIREMENTS | PRIMER SHADE   | PRIMER APP. METHODE | PRIMER DFT RANGE | MIO SHADE      | MIO APP. METHODE | MIO DFT RANGE | FINAL SHADE                         | FINAL APP. METHODE | FINAL DFT RANGE | TOTAL DFT REQUIREMENTS |
|-------------------|---------------------|----------------------|------------------------|----------------|---------------------|------------------|----------------|------------------|---------------|-------------------------------------|--------------------|-----------------|------------------------|
| ASIAN PPG         | SA 2 1/2            | 40 - 70 Microns      | Maximum 80 mg/m2       | SIGMACOVER 620 | SPRAY               | 150 Micron       | SIGMACOVER 620 | SPRAY            | 150 Micron    | SIGMADUR 550 / SMOKE GREY (ISC 692) | SPRAY              | 50 Microns      | 350 Microns Minimum    |

|                  |                    |  |  |  |  |  |  |  |                    |  |  |  |  |
|------------------|--------------------|--|--|--|--|--|--|--|--------------------|--|--|--|--|
| <b>NOTE</b>      |                    |  |  |  |  |  |  |  |                    |  |  |  |  |
|                  | <b>PREPARED BY</b> |  |  |  |  |  |  |  | <b>RECEIVED BY</b> |  |  |  |  |
| <b>SIGNATURE</b> |                    |  |  |  |  |  |  |  |                    |  |  |  |  |
| <b>NAME</b>      | AJAY ODEDARA       |  |  |  |  |  |  |  |                    |  |  |  |  |
| <b>DATE</b>      | 30/05/2025         |  |  |  |  |  |  |  |                    |  |  |  |  |

VE-DOC-22 REV.00