



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED

GROUP OF COMPANIES

MIO PAINT INSPECTION REPORT

CLIENT	GFCL EV Products Limited	PROJECT	HH-2700 TPA	REPORT NO.	VE/HH-2700 TPA/STR/MIO/4
WO/PO NO	9252100056	PROCEDURE NO.	VEPL/GFCL/HH-2700 TPA/ITP/001	OFFER DATE	03/06/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 15:45				FINISH TIME- 16:45			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
MIO Coat	03/06/2025	37.4	27.7	64.1	35.6	36.2	26.5	66.3	33.6

INTERMEDIATE / MIO COATING

MIO PAINT/SHADE	SIGMACOVER 620	APP. METHOD		SPRAY	MIO DATE	03/06/2025				
PAINT MANUFACTURER	ASIAN PPG	DFT RANGE		150 Micron	HARD DRY TIME	6 HOURS				
PAINT BATCH NO. (BASE)	'0537500151	MANUFACTURE DATE		26/04/2025	SHELF LIFE	36 MONTHS				
PAINT BATCH NO. (HARDNER)	'0537500151									
SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	Average DFT	ACC/REJ			
						MIO				
1	1619-CS-STR-504-FD-1C13	0	1C13	E-2	1	300-320	ACC			
NOTE	--									
	VISHAL QC				CLIENT / TPIA					
SIGN										
NAME	BIRENDRA KUMAR									
DATE	03/06/2025									

VE-DOC-26 REV.00