



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED
GROUP OF COMPANIES



WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT	Linde Engineering India Limited			PROJECT	LINDE_Panipat_HGU					REPORT NO.	VE/Panipat_HGU/STR/WV/1			
WO NO./PO NO.	2910A70M			PROJECT PO NO.	2910A70M					Date :	03/12/2024			
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS
1	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-BE18	1	UC254X254X73	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--
2	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-P137	1	PLATE 12 MM	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--
3	&VHS-(124SX-SS1)-N-ZP 2012.BE18 (EN)	2	124SX-S1-BE18	A-B/2	124SX-S1-P260	1	PLATE 8 MM	--	VEPL/WPS/006	FCAW	W-78	VE/Panipat_HGU/STR/FIT_UP/1	ACC	--
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE												
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK			
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT	<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT	<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING	<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE	<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL	<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION				<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC												
SIGNATURE														
NAME		SHIVANG DIWAKAR												
DATE		03/12/2024												

VE-STR-28A