



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25			REPORT NO.		VE/SURYA-25/STR/WV/16					
WO NO./PO NO.		898989890000			PROJECT PO NO.		898989890000			Date :		22/03/2025					
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	VBR10	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	A70	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	A71	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	A73	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	PL113	1	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-1	1	PL116	12	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC								CLIENT QC/TPI							
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		22/03/2025															

VE-STR-28A



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7	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	VBR10	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--
8	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	A70	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--
9	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	A71	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--
10	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	A73	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--
11	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	PL113	1	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--
12	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-2	1	PL116	12	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--

QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE							
DOCUMENT VERIFICATION	MARKING VERIFICATION CHECK	WELD SURFACE DEFECT CHECK					VISUAL CHECK		
<div><input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV.</div> <div><input type="checkbox"/> QUALIFIED WELDER LIST</div> <div><input type="checkbox"/> APPROVED WPS</div>	<div><input type="checkbox"/> JOINT NO.</div> <div><input type="checkbox"/> WELDER NO.</div>	<div><input type="checkbox"/> SPATTER</div> <div><input type="checkbox"/> UNDER CUT</div>	<div><input type="checkbox"/> REINFORCEMENT</div> <div><input type="checkbox"/> LUMPS/HIGH SPOT</div>	<div><input type="checkbox"/> POROSITY/PIN HOLES</div> <div><input type="checkbox"/> BEAD APEARANCE/WEAVING</div>	<div><input type="checkbox"/> SLAG</div> <div><input type="checkbox"/> WELD SIZE</div>	<div><input type="checkbox"/> CRACK</div> <div><input type="checkbox"/> BUNDER FILL</div>	<div><input type="checkbox"/> ARC STRIKE</div> <div><input type="checkbox"/> CLEAT MARK</div> <div><input type="checkbox"/> PHYSICAL CONDITION</div>	<div><input type="checkbox"/> DISTORTION</div> <div><input type="checkbox"/> CORNER SEALING/ROUNDING</div>	
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13	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	VBR10	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
14	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	A70	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
15	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	A71	2	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
16	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	A73	1	ISA130X130X10	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
17	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	PL113	1	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
18	TCE-13282A-CV-2026-ST-30306-ASS-VBR10	0	VBR10	VBR10-3	1	PL116	12	PLT 12 MM	FILLET	VEPL/WPS/006	FCAW	W-105	VE/SURYA-25/STR/FIT_UP/13	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
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