



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

SURFACE PREPARATION & PRIMER PAINTING INSPECTION OFFER

CLIENT	AARTI INDUSTRIES LTD	PROJECT	OSBL	REPORT NO.	VE/OSBL/STR/SP/OFFER/159
WO/PO NO	3180000344	PROCEDURE NO.	VEPL/AIL-J/ZONE-4/PROJECT/QSI-008	OFFER DATE	15/10/2025

WEATHER CONDITION

ACTIVITY	DATE PERFORMED	START TIME - 16:54				FINISH TIME- 11:32			
		SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C	SURFACE OR METAL TEMP °C	DEW POINT °C	RELATIVE HUMIDITY %	AMBIENT TEMP °C
Blasting / Surf. Prep.	15/10/2025	95	41	7	97	55	11	12	55
Primer Application	15/10/2025	47	100	67	75	1	52	92	36

SURFACE CONDITION

ORIGINAL STATUS	Eiusmod hic facere n	METAL CONDITION	Lorem et rerum quia	METAL RUST GRADE	Repellendus illo re
PAINT SYSTEM NO.	SYSTEM-7 STR			BLASTING DATE	15/10/2025

SURFACE PREPARATION

BLASTING METHOD	Quod elit maxime vo	PREP. STANDARD	SA 2 1/2	ABRASIVE TYPE	Ut pariatur Pariatu
SURFACE PROFILE REQUIREMENT	60 - 70 Microns				
DUST LEVEL	Deserunt eos volupt	SALT TEST REQUIRED	Maximum 50 mg/m2		

PRIMER COATING

PRIMER PAINT/SHADE	INTERZINC 78I	APP. METHOD	SPRAY	PRIMER DATE	15/10/2025
PAINT MANUFACTURER	AKZONOBEL INDIA	DFT RANGE	70 Microns	HARD DRY TIME	5
PAINT BATCH NO. (BASE)	564564	MANUFACTURE DATE	12/09/2015	SHELF LIFE	Occaecat id eu dolor
PAINT BATCH NO. (HARDNER)	54546				

SR. NO.	DRAWING NO.	REV	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	REMARKS
1	PIN-087-TPT-CM1-CS11-132-FAB -B23	0	FAB -B23	FAB -B23	3	--
2	Voluptatum aspernatu	-	Isadora Holden	Aliquam sed voluptat	50	Qui vitae labore non

NOTE	Fuga Delectus eum
	OFFERED BY
SIGN	
NAME	HARDIK PRAJAPATI
DATE	15/10/2025

VE-DOC-23 REV.00