



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## FIT-UP INSPECTION REPORT (STRUCTURE)

CLIENT		SURAJ ROSHNI			PROJECT		SURYA-25				REPORT NO.	VE/SURYA-25/STR/FIT_UP/1					
WO NO./PO NO.		898989890000			PROJECT PO NO.		898989890000				DATE :	19/03/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	1 OF 1	B23	B23	2	B23	1	ISMB250	VE/SURYA-25/STR/IMIR/1	GGTGTRR	PJP	VEPL/WPS/006	ACC	--		
2	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	1 OF 1	B23	B23	2	M17	2	ISMB250	VE/SURYA-25/STR/IMIR/1	GGTGTRR	PJP	VEPL/WPS/006	ACC	--		
3	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	1 OF 1	B23	B23	2	PL42	2	PLT 20 MM	VE/SURYA-25/STR/IMIR/1	GFDDS	FILLET	VEPL/WPS/006	ACC	--		
4	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	1 OF 1	B23	B23	2	PL43	2	PLT 6 MM	VE/SURYA-25/STR/IMIR/1	DFDF	FILLET	VEPL/WPS/006	ACC	--		
5	TCE-13282A-CV-2026-ST-30306-ASS-B23	1	1 OF 1	B23	B23	2	PL120	4	PLT 12 MM	VE/SURYA-25/STR/IMIR/2	DSFDS	FILLET	VEPL/WPS/006	ACC	--		
6	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-1	5	B21	1	NPB300X150X49.32	VE/SURYA-25/STR/IMIR/1	EWREWWT	CJP	VEPL/WPS/006	ACC	--		
7	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-1	5	M112	2	NPB300X150X49.32	VE/SURYA-25/STR/IMIR/2	EWREW	CJP	VEPL/WPS/006	ACC	--		
INSPECTION CHECK												REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL						
		VE QC						CLIENT QC/TPI									
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		19/03/2025															
VE-STR-10																	



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WO NO./PO NO.		898989890000		PROJECT PO NO.		898989890000				DATE :	19/03/2025					
SR No.	DRAWING NO.	REV.NO.	SHEET NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(NOS)	PROFILE	IMIR NO.	HEAT NO.	JOINT TYPE	WPS NO.	ACC/REJ	REMARKS	
8	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-1	5	PL136	4	PLT 12 MM	VE/SURYA-25/STR/IMIR/1	DSFDSF	FILLET	VEPL/WPS/006	ACC	--	
9	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-1	5	PL141	2	PLT 20 MM	VE/SURYA-25/STR/IMIR/2	EFDS	FILLET	VEPL/WPS/006	ACC	--	
10	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-1	5	PL143	2	PLT 6 MM	VE/SURYA-25/STR/IMIR/1	DFDF	FILLET	VEPL/WPS/006	ACC	--	
11	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-2	6	B21	1	NPB300X150X49.32	VE/SURYA-25/STR/IMIR/2	EWREW	CJP	VEPL/WPS/006	ACC	--	
12	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-2	6	M112	2	NPB300X150X49.32	VE/SURYA-25/STR/IMIR/1	EWREWT	CJP	VEPL/WPS/006	ACC	--	
13	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-2	6	PL136	4	PLT 12 MM	VE/SURYA-25/STR/IMIR/2	DSFDS	FILLET	VEPL/WPS/006	ACC	--	
14	TCE-13282A-CV-2026-ST-30306-ASS-B21	1	1 OF 1	B21	B21-2	6	PL141	2	PLT 20 MM	VE/SURYA-25/STR/IMIR/1	GFDDS	FILLET	VEPL/WPS/006	ACC	--	
INSPECTION CHECK											REMARKS					
<input type="checkbox"/> DIR & ORIENTATION <input type="checkbox"/> FLANGE STRADLING <input type="checkbox"/> PAINTING LINES FOR ERECTED SPOOLS			<input type="checkbox"/> W.E.P AS PER WPS <input type="checkbox"/> EREC. COORDINATES		<input type="checkbox"/> DIMENSIONS <input type="checkbox"/> PHYSICAL CONDITION <input type="checkbox"/> EREC. VERTICALITY			<input type="checkbox"/> SQUARENESS <input type="checkbox"/> ARC STRIKE <input type="checkbox"/> PRESERVATION			<input type="checkbox"/> OFFSET <input type="checkbox"/> SLOPE <input type="checkbox"/> VISUAL					
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