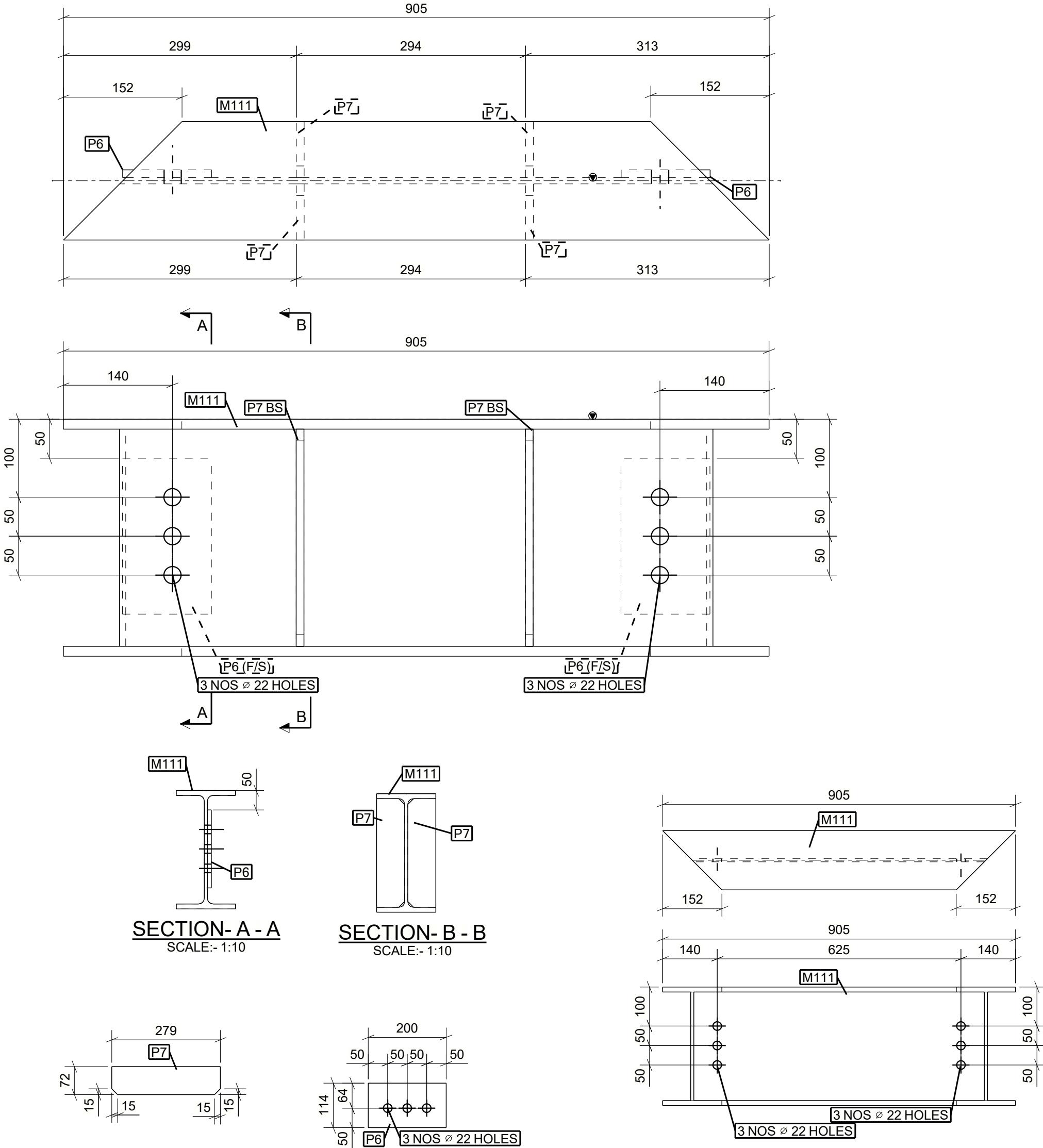


MATERIAL LIST FOR ONE ASSEMBLY MK'D 4B3- 4 NOS.Required						
MARK	DESCRIPTION	GRADE	LENGTH	QTY.	UNIT WT(KG)	TOTAL WT(KG)
M111	NPB300X150X49.32	IS2062	905	1	44.65	44.651
P6	PL10*114	IS2062	200	2	1.79	3.583
P7	PL10*72	IS2062	279	4	1.57	6.299
TOTAL FOR ONE ASSEMBLY IN Kg					=	54.532
TOTAL FOR 4 ASSEMBLIES IN Kg					=	218.129

BOLT LIST FOR ONE ASSEMBLY				
Type	Size	Length (mm)	Qty	
Gr.8.8	M20	50	6	




SECTION-A - A
SCALE:- 1:10

SECTION- B - B
SCALE:- 1:10

4-BEAMS MARKED AS 4B3

NOTES :

1. ALL DIMENSIONS ARE IN MILLIMETERS, ELEVATIONS ARE IN METERS UNLESS OTHERWISE NOTED.
2. ALL STRUCTURAL STEEL SHALL CONFIRM TO IS : 2062 (GRADE 250BR)
3. ALL CONCRETE GRADE SHALL BE M30.
4. FILLET WELD SHALL BE OF MINIMUM 6MM SIZE FOR SHOP WELD AND 8MM FOR SITE WELD UNLESS NOTED OTHERWISE.
5. COLUMNS SHALL HAVE FULL BEARING ON BASE PLATES U.N.O.
6. WORKING POINTS SHALL BE W.R.T. CG LINES FOR WELDED CONSTRUCTION AND W.R.T. GAUGE LINES FOR BOLTED CONSTRUCTION.
7. GRATING THICKNESS TO BE 25 MM
8. FOR GRATING/CHEQUERED PLATE ARRANGEMENT REFER TYP. SKETCH GIVEN BY AIL.

0	14.04.2025	ISSUED FOR CONSTRUCTION	AR	AB	CS
REV	DATE	DESCRIPTION	DRAWN. BY	CHK. BY	APP. BY
<div><div></div><div>CLIENT: AARTI INDUSTRIES LIMITED. (EMERALD OFFICE) - Block No. 1, 3rd Floor, Keval Corporate Park, Opp. to Channi GEB Sub-station, Chhani, Vadodara - 390002, Gujarat, In Tel : (0260) 2400366, 2400153, 2400059, Website : www.aarti-industries.com</div></div>					
<div><div></div><div>CONSULTANT : TECHIN PROCESS TECHNOLOGIES PVT. LTD. Unit No. 402-B, Universal Business Park, Chandivall Farm Road, Chandivall, Andheri-E, Mumbai-400072.</div></div>					
PROJECT NO : PJ-3014					
PROJECT NAME : PIN-084 PLANT					
DRAWING TITLE : FABRICATION DRAWING OF STRUCTURAL LAYOUT & DETAIL OF SLAB AND BEAM OF 1ST,2ND,3RD & 4TH					
AIL PROJECT NO : PIN-084					
SIZE DWG NO.				SHEET	REV NO.
A1 PIN-084-TPT-PM1-CS12-002-FAB-4B3				1 OF 1	0