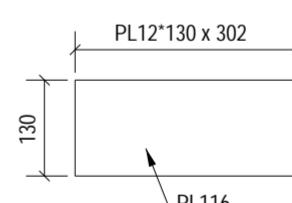
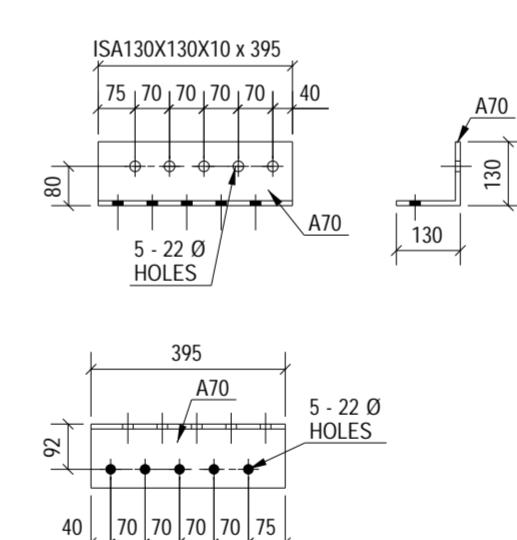
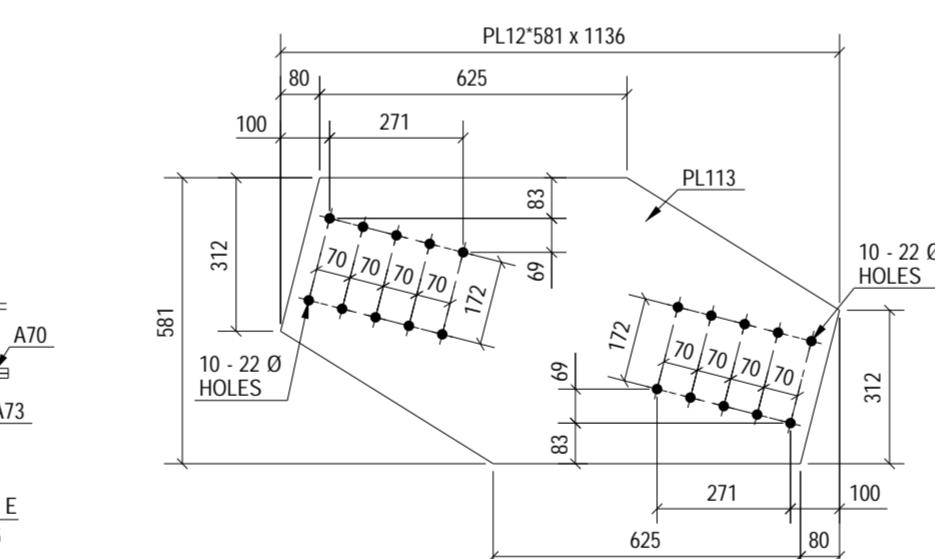
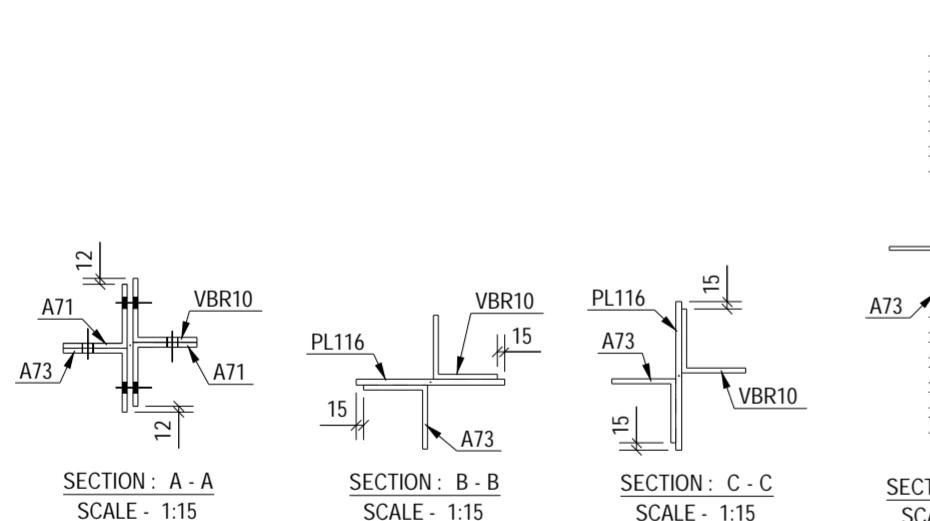
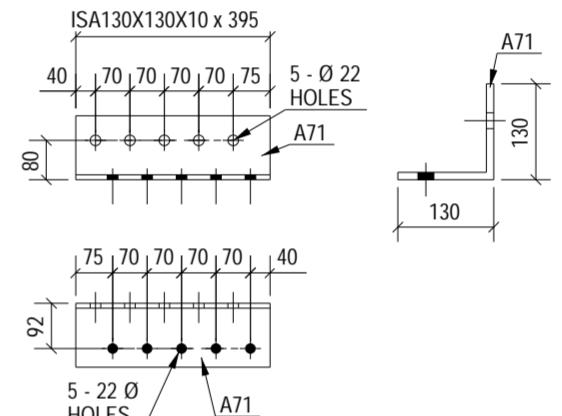
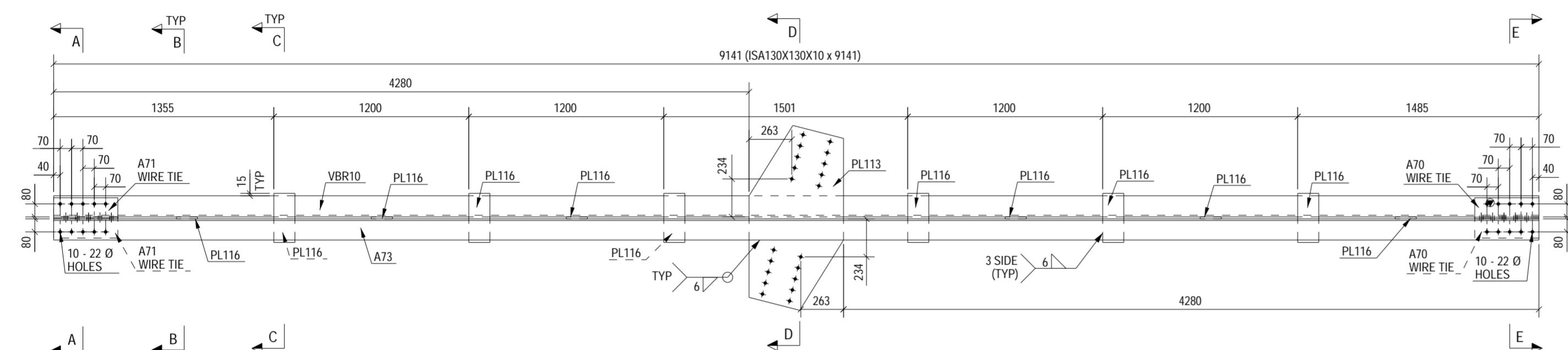
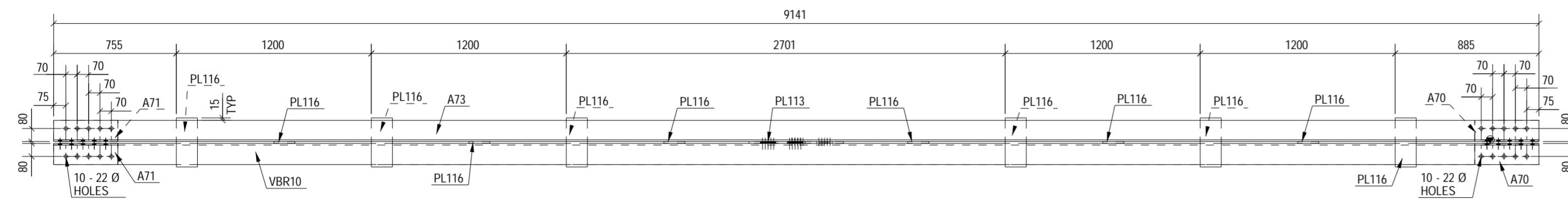


MARK NO.	GRID LOCATION	
VBR10	C/2-1	+7.967
VBR10	C/6-5	+7.967
VBR10	C/10-9	+7.967

BOLT LIST FOR ASSEMBLY MKD'			VBR10
Dia.	Grade	Length(mm)	No.
M 20	8.8XOX	50	60
M 20	8.8XOX	60	60

BILL OF MATERIALS			ASSEMBLY MK'D : VBR10			ASSY QTY : 3		
Item Mark	Qty./Assembly	Profile Size	Wt./Meter	Length (mm)	Wt./Item	Total Qty.	Total Wt. (Kg)	Material
VBR10	1	ISA130X130X10	19.70	9141	180.11	3	540.34	IS2062
A70	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A71	2	ISA130X130X10	19.70	395	7.78	6	46.70	IS2062
A73	1	ISA130X130X10	19.70	9141	180.11	3	540.34	IS2062
PL113	1	PL12*581	94.20	1136	62.24	3	186.73	IS2062
PL116	12	PL12*130	94.20	302	3.70	36	133.14	IS2062
					Total		1493.93	



1	0	ISSUED FOR FABRICATION	AC	RP	04.03.2025
No	REV MARK	REVISION DESCRIPTION	DRAWN BY	CHKD BY	REV. DATE
 <b>CLIENT:-</b> <b>NAVIN FLUORINE ADVANCED SCIENCES LIMITED</b> <b>DAHEJ</b>					
<b>FABRICATOR :-</b> <b>VRISHAL ENGINEERING PVT LTD</b> <b>DAHEJ</b>			<b>DETAILING CONSULTANTS:-</b> <b>T ENGINEERING CONSULTANTS PVT LTD</b> <b>VADODARA</b>		
<b>PROJECT NAME</b>		<b>ROTARY KILN SHED_PIPERACK</b>			
<b>DRAWING TITLE</b>		<b>ASSEMBLY DRAWING OF VBR10</b>		<b>SHEET No:- 1 OF 1</b>	
<b>DESIGN CONSULTANT</b>		<b>TATA CONSULTING ENGINEERS LIMITED</b>		<b>JOB No:- -</b>	
<b>APPROVED BY</b>		<b>TATA CONSULTING ENGINEERS LIMITED</b>		<b>SCALE:- AS SHOWN</b>	<b>SHT SIZE:-</b>  <b>A2</b>
<b>DRAWING No</b>		<b>TCE-13282A-CV-2026-ST-30306-ASS-VBR10</b>		<b>REV. No:- 0</b>	

3 REQ'D AS DRAWN MARKED No. Nos. VBR10