



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

MAGNETIC PARTICLE TEST REPORT (STRUCTURAL)

JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/MPT/2
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
ACCEPTANCE STANDARD	OK		

TEST DETAILS

SURFACE CONDITION	OK	EXTENT OF EXAMINATION	OK
EXAMINATION STAGE	OK	POST CLEANING	OK
TECHNIQUE	OK	MAGNETIZATION	OK
LIGHTING EQUIPMENT	OK	MEDIUM	OK
LIGHTING INTENSITY	OK	YODE SPACING	OK
PARTICLE	OK	YODE SR. NO.	OK
YODE MAKE AND MODEL	OK	PARTICLE BATCH NO.	OK
CONTRAST	OK	CONTRAST BATCH NO.	OK

RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B5-1	1	B5	B5	ISMC75	PJP	FCAW	S-AB13	10 MM	NSD	ACC	OK
2	B9-1	1	B9	B9	ISMC75	PJP	FCAW	S-AB13	10 MM	NSD	ACC	--

NOTE												
	EXAMINED BY (LEVEL I / II)		VE APPROVED BY (LEVEL II / III)				WITNESSED / REVIEWED / APPROVED BY (CLIENT / TPIA)					
SIGNATURE												
NAME					HARDIK PRAJAPATI							
DATE					16/05/2025							

VE-DOC-18 REV.00