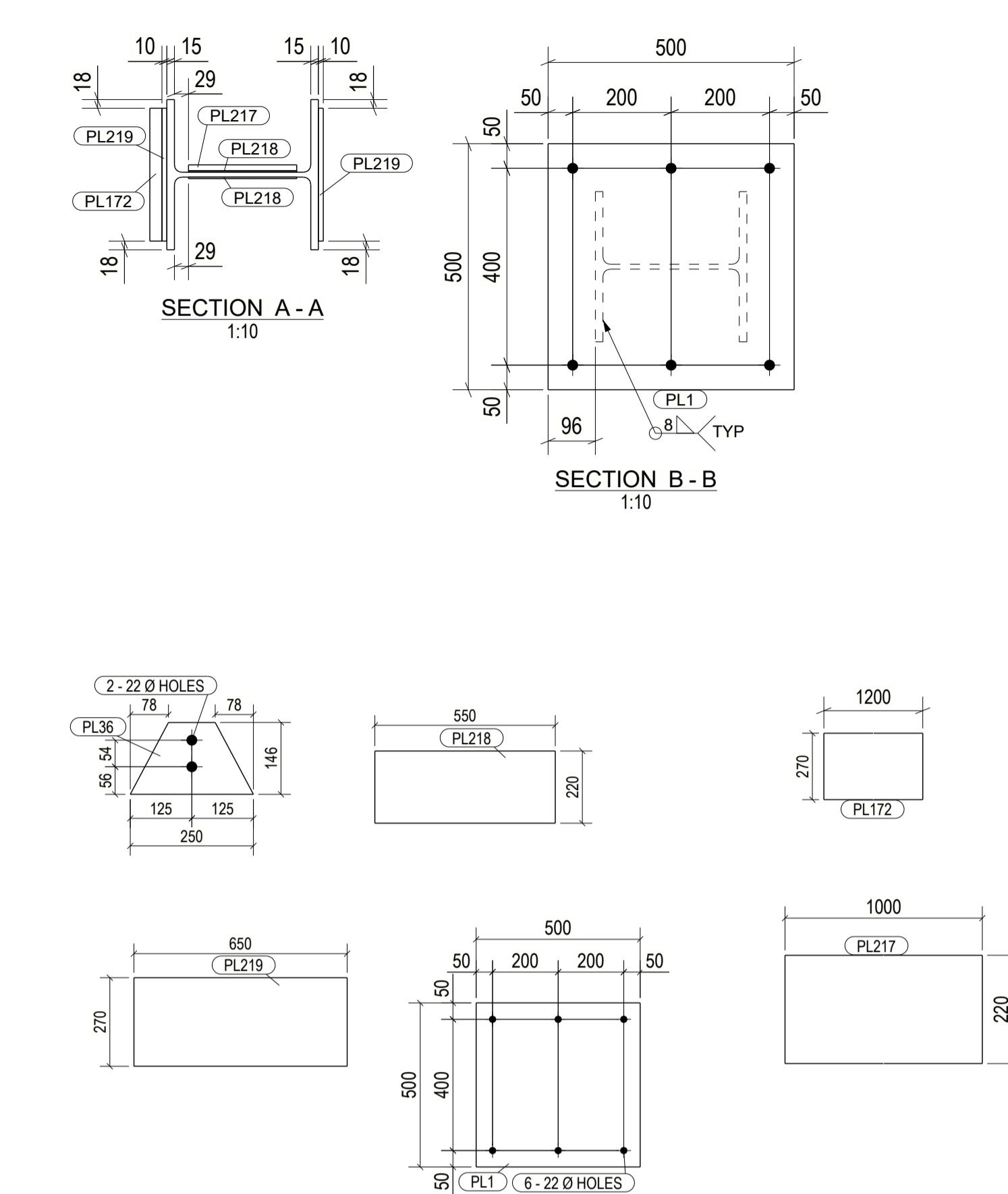
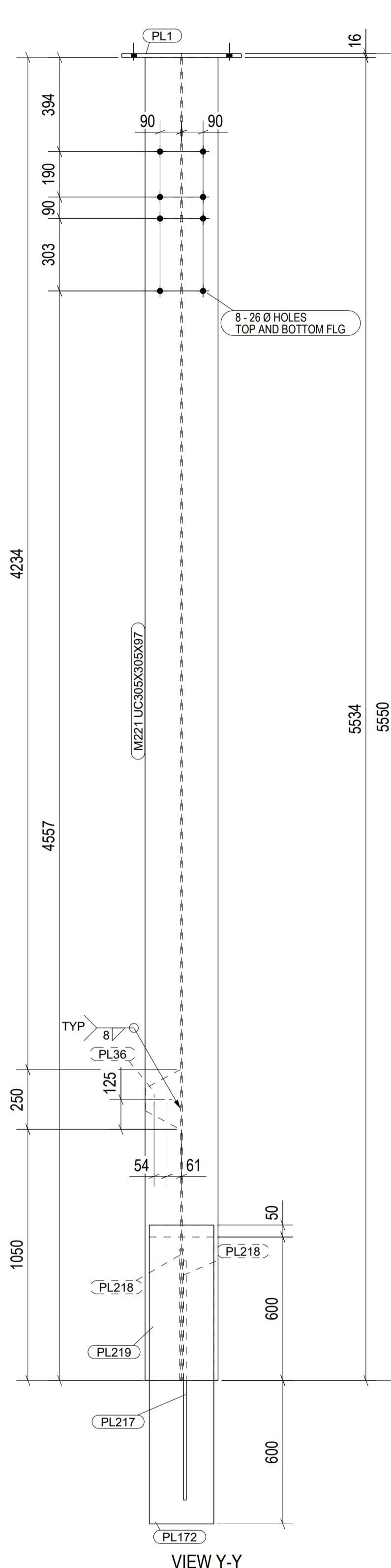
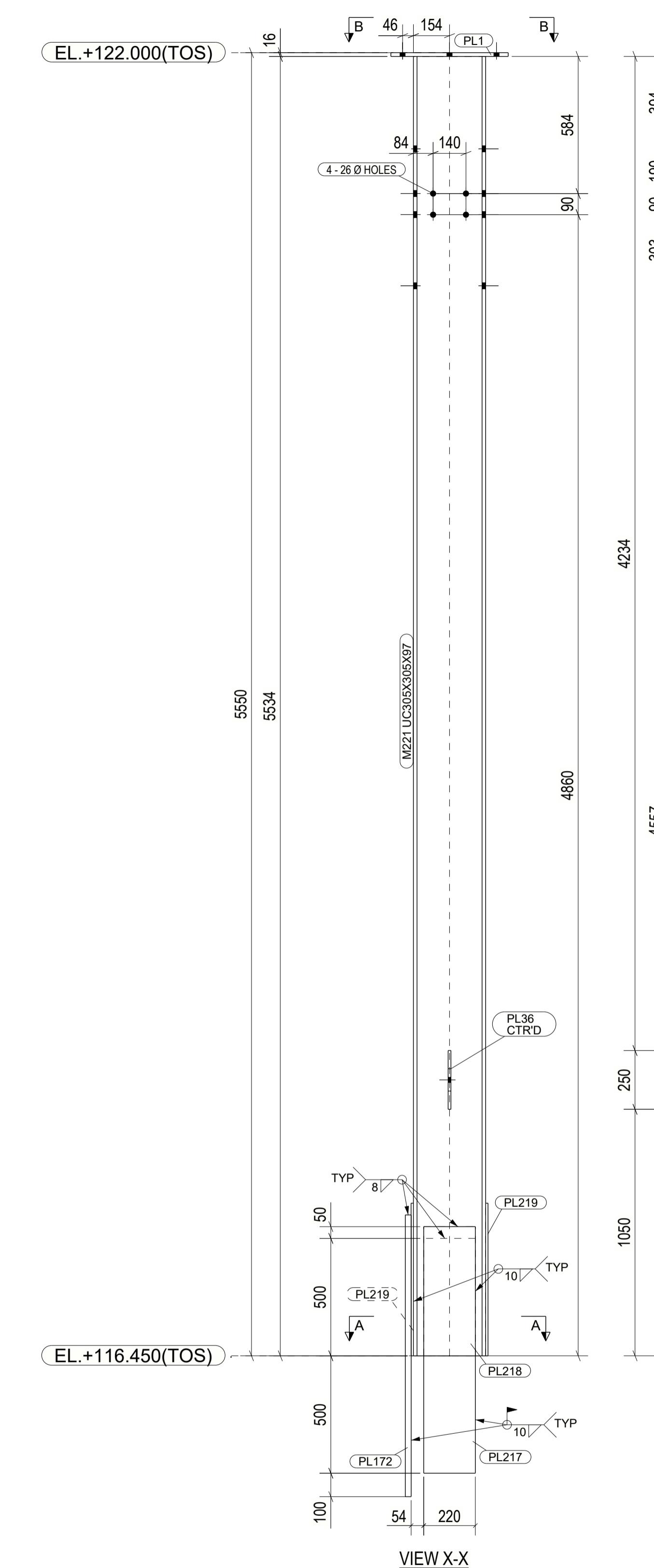
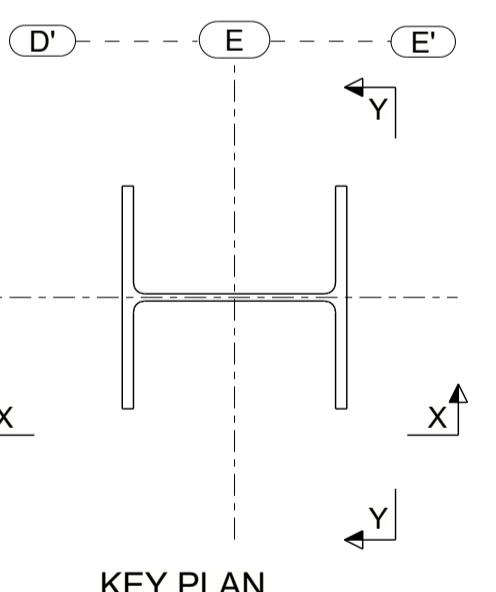


ONE NO. COLUMN REQUIRED AS DRAWN MKD' 3C15



BILL OF MATERIALS		ASSEMBLY MKD' : 3C15					ASSY QTY : 1
MARK	DESCRIPTION	LENGTH (mm)	QTY. (Nos.)	SURFACE AREA (M <sup>2</sup> )	NET WT PER ITEM (Kg)	TOTAL WT (Kg)	REMARKS
221	UC305X305X97	5534	1	10.08	536.07	536.07	
L1	PL16*500	500	1	0.53	31.40	31.40	
L36	PL12*146	250	1	0.06	2.37	2.37	
L172	PL25*270	1200	1	0.72	63.59	63.59	
L217	PL12*220	1000	1	0.47	20.72	20.72	
L218	PL3*220	550	2	0.49	2.85	5.70	
L219	PL10*270	650	2	0.74	13.78	27.55	
WEIGHT FOR ONE ASSEMBLY :						687.41	Kg

WEIGHT FOR ONE ASSEMBLY : 687.41 Kg



## NOTES:

- NOTES:**

  - 1) ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS.
  - 2) DIMENSIONS SHALL NOT BE SCALED & ONLY FIGURED DIMENSIONS SHALL BE FOLLOWED.
  - 3)  DENOTES SHOP MARK SHALL BE PROVIDED BY THE FABRICATOR ON FLANGE OF MEMBER/FACE OF PLATES ON EACH ASSEMBLY AS SHOWN ON THE SHOP DETAIL DRAWINGS, SAME IS TO BE REFERED FOR ORIENTATION DURING ERECTION OF THE ASSEMBLY.
  - 4) ALL SHOP WELDS SHALL BE 6mm CONTINUOUS FILLET WELD ALL AROUND & SITE WELDS SHALL BE 8mm (UNO).
  - 5) THE CONTRACTOR SHALL BE VERIFY ALL DIMENSIONS & REPORT ANY DISCREPANCIES TO THE ENGINEER BEFORE PROCEEDING WITH THE WORK.
  - 6) ALL WORKMANSHIP SHALL BE ACCORDANCE WITH THE CURRENT EDITIONS OF ALL RELEVANT SPECIFICATION,STANDARDS AND CODES OF PRACTICE.
  - 7) ALL INDIAN STRUCTURE STEEL SECTION SHALL BE MILD STEEL GRADE Fe410WA CONFORMING TO IS2062-1992 WHERE AS ALL BRITISH STRUCTURAL STEEL SECTION SHALL CONFORM TO BS EN 10025 & SHALL BE GRADE S275JR FOR THICKNESS <40mm AND S275JD FOR THICKNESS >40mm
  - 8) STRUCTURAL STEEL SHALL BE SAND BLASTED & PAINTED.

23.05.2025	ISSUED FOR CONSTRUCTION	JJC	KDM	RMB
DATE	DESCRIPTION	PREP. BY	CHEC. BY	APP. BY
REVISION HISTORY				
 PROCESS SOLUTIONS PVT. LTD. <a href="http://www.quantaprocess.com">www.quantaprocess.com</a>				
CLIENT :	GFCLEV Products Limited,			
	DAHEJ, GUJARAT			
PROJECT:	HH-3			
TAILER:-	SUNRISE ENGINEERING SOLUTIONS PVT. LTD.			
	VADODARA, GUJARAT			
ITLE	PROCESS PLANT BUILDING FABRICATION DRAWING DETAIL OF COLUMN MKD - 3C15			
PREP.:	JJC	CHECKED :	SCALE :	
REVIEWED :	KDM		DATE :	23.05.2025
APPROVED :	RMB	PROJECT NO.: - 1619	SHEET:	
WG NO 1619-CS-STR-504-FD-3C15			REV	R0