



# VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

## LIQUID PENETRANT TEST REPORT

### JOB DETAILS

CLIENT	SURAJ ROSHNI	REPORT NO.	VE/SURYA-26/STR/LPT/1
PROJECT	SURYA-26	REPORT DATE	16/05/2025
W.O. NO./CONTRACT NO	9558569011	TEST DATE	16/05/2025
PROCEDURE NO.	ABC	ACCEPTANCE CODE	OK

### TEST DETAILS

SURFACE CONDITION	OK	SURFACE TEMP.	OK
EXAMINATION STAGE	OK	TECHNIQUE	OK
LIGHTING EQUIPMENT	OK	LIGHTING INTENSITY	OK
EXTENT OF EXAMINATION %	OK		

TYPE	MAKE	BATCH NO.	VALIDITY
PENETRANT : SOLVENT REMOVABLE	OK	OK	OK
CLEANER : SOLVENT REMOVABLE	OK	OK	OK
DEVELOPER : SOLVENT REMOVABLE	OK	OK	OK



### RESULT SUMMARY

SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
1	B3-1	5	B3	0	B3	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
2	B7-1	1	B7	0	B7	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
3	B6-1	1	B6	0	B6	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
4	B5-1	1	B5	0	B5	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
5	B4-1	2	B4	0	B4	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
6	3B5-1	1	3B5	0	3B5	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
7	3B3-1	1	3B3	0	3B3	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
8	3B2-1	1	3B2	0	3B2	ISMC200	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
9	3B1-1	1	3B1	0	3B1	ISA75X75X8	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
10	3B4-1	1	3B4	0	3B4	ISMC200	FILLET	FCAW	S-AB13	10 MM	NSD	ACC	--

REMARKS													
	EXAMINED BY (LEVEL I / II)	VE-QC (LEVEL II / III)							WITNESSED/ APPROVED / REVIEWED BY				
									CLIENT-QC / TPI				
SIGNATURE													
NAME		HARDIK PRAJAPATI											

DATE	16/05/2025												
VE-DOC-20 REV.00													

  <div style="text-align: center;"> <b>VISHAL ENTERPRISE &amp; VRISHAL ENGINEERING PRIVATE LIMITED</b>  <b>GROUP OF COMPANIES</b> </div>													
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<b>JOB DETAILS</b>													
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PROJECT	SURYA-26			REPORT DATE	16/05/2025								
W.O. NO./CONTRACT NO	9558569011			TEST DATE	16/05/2025								
PROCEDURE NO.	ABC			ACCEPTANCE CODE	OK								
<b>TEST DETAILS</b>													
SURFACE CONDITION	OK			SURFACE TEMP.	OK								
EXAMINATION STAGE	OK			TECHNIQUE	OK								
LIGHTING EQUIPMENT	OK			LIGHTING INTENSITY	OK								
EXTENT OF EXAMINATION %	OK												
TYPE	MAKE	BATCH NO.				VALIDITY							
PENETRANT : SOLVENT REMOVABLE	OK	OK				OK							
CLEANER : SOLVENT REMOVABLE	OK	OK				OK							
DEVELOPER : SOLVENT REMOVABLE	OK	OK				OK							
<b>RESULT SUMMARY</b>													
SR No.	GRID NUMBER	GRID QTY	DRAWING NO.	REV	ASSEMBLY NUMBER	PROFILE	TYPE OF WELD	WELDING PROCESS	WELDER NO.	THICKNESS (mm)	OBSERVATION	TEST RESULT (ACC/REJ)	REMARKS
11	3B4-1	1	3B4	0	3B4	ISA100X100X10	FILLET	FCAW	W-166	10 MM	NSD	ACC	--
REMARKS													
		EXAMINED BY (LEVEL I / II)	VE-QC (LEVEL II / III)						WITNESSED/ APPROVED / REVIEWED BY				
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SIGNATURE													
NAME			HARDIK PRAJAPATI										
DATE			16/05/2025										
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