



VISHAL ENTERPRISE & VRISHAL ENGINEERING PRIVATE LIMITED GROUP OF COMPANIES

WELD VISUAL INSPECTION REPORT (STRUCTURE)

CLIENT		PIYUSH ENTERPRISE		PROJECT	PIYUSH BUILDING			REPORT NO.	VE/PIYUSH BUILDING/STR/WV/1								
WO NO./PO NO.		9558569010		PROJECT PO NO.	9558569010			Date :	06/03/2025								
SR No.	DRAWING NO.	REV.NO.	ASSEMBLY NUMBER	GRID NUMBER	GRID QTY	ITEM NUMBER	QTY(Nos)	PROFILE	TYPE OF WELD	WPS NO.	WELDING PROCESS	WELDER NO.	FIT-UP REPORT NO.	ACC/REJ	REMARKS		
1	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	FR1	1	ISMC150	FILLET,PJP	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
2	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	A2	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
3	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	A3	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
4	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	A4	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
5	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	A5	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
6	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	CLT1	16	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
		VE QC							CLIENT QC/TPI								
SIGNATURE																	
NAME		SHIVANG DIWAKAR															
DATE		06/03/2025															
VE-STR-28A																	



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7	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	CLT2	12	ISA100X100X10	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
8	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	M7	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
9	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	M8	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
10	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	M12	2	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-166	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
11	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	PL13	5	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
12	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	PL14	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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13	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	PL15	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
14	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-1	1	PL16	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
15	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	FR1	1	ISMC150	FILLET,PJP	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
16	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	A2	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
17	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	A3	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
18	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	A4	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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19	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	A5	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
20	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	CLT1	16	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
21	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	CLT2	12	ISA100X100X10	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
22	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	M7	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
23	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	M8	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
24	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	M12	2	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-165	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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25	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	PL13	5	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
26	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	PL14	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
27	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	PL15	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
28	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-2	1	PL16	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
29	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	FR1	1	ISMC150	FILLET,PJP	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
30	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	A2	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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31	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	A3	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
32	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	A4	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
33	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	A5	1	ISA65X65X6	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
34	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	CLT1	16	ISA75X75X8	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
35	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	CLT2	12	ISA100X100X10	FILLET	VEPLWPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
36	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	M7	2	ISMC100	FILLET	VEPLWPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK								VISUAL CHECK					
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APPEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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37	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	M8	2	ISMC100	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
38	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	M12	2	ISMC150	FILLET	VEPL/WPS/006A	FCAW	W-129	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
39	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	PL13	5	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
40	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	PL14	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
41	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	PL15	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
42	TCE-13282A-CV-3066-ST-31020-ASS-FR1	--	FR1	FR1-3	1	PL16	1	PLATE 8 MM	Tack	VEPL/WPS/005	SMAW	WA-010	VE/PIYUSH BUILDING/STR/FIT_UP/1	ACC	--		
QC CHECK SHEET		CHECKED ✓ ✗ NOT APPLICABLE															
DOCUMENT VERIFICATION		MARKING VERIFICATION CHECK		WELD SURFACE DEFECT CHECK							VISUAL CHECK						
<input type="checkbox"/> APPROVED NDT DRG./TESTPLAN WITH LATEST REV. <input type="checkbox"/> QUALIFIED WELDER LIST <input type="checkbox"/> APPROVED WPS		<input type="checkbox"/> JOINT NO. <input type="checkbox"/> WELDER NO.		<input type="checkbox"/> SPATTER <input type="checkbox"/> UNDER CUT		<input type="checkbox"/> REINFORCEMENT <input type="checkbox"/> LUMPS/HIGH SPOT		<input type="checkbox"/> POROSITY/PIN HOLES <input type="checkbox"/> BEAD APEARANCE/WEAVING		<input type="checkbox"/> SLAG <input type="checkbox"/> WELD SIZE		<input type="checkbox"/> CRACK <input type="checkbox"/> BUNDER FILL		<input type="checkbox"/> ARC STRIKE <input type="checkbox"/> CLEAT MARK <input type="checkbox"/> PHYSICAL CONDITION		<input type="checkbox"/> DISTORTION <input type="checkbox"/> CORNER SEALING/ROUNDING	
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