***ASHOK .B. PATEL*  
Email  : ashokpatel.ap81@gmail.**com  
**Mobile**: +91 9624705856,9638074715

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**Objective**:  
Challenging position within professional environment providing opportunity for key participation, immediate challenges and growth

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**Experience Summary**:  
Above 23 years of working experience in Plastic Injection Molding Process..  
Expertise to Solve technical Issues from Plastic Injection Molding Process  
Possess strong sense of Organization, Communication and Interpersonal Skills Systematic and Objective problem analysis skills, Ability to work in a team, High degree of initiative, Effective time management and Excellent Customer Relations.

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**Experience Profile >:**

**Hope cure life care medical device >>>** sep-2021 to till date as production head

Bussiness- 3 pcs hypodermic syringes & I.V set

**Vacha plastic** >>> jan-19 to till date as a **production head**

Business - diagnostic mdd product , husky mold system for pet tube mold

**Hiral industries >>>**01- May-2018 to dec - 2018 as **production executive**

**Business –** Injection moulded Textile part, ABS sleeve

**Aculife healthcare pvt ltd >>>**Jan -2007 to aug- 2017 as a **Sr. officer**  
**Business**-leading manufacturing of medical device industry e.g disposable syringes, I,V infusion set, hypodermic needles , micro dripset. Pvc tubeline

**Jyoti kum kum industries >>>**june-2006 to dece-2006 as **a production incharge**

**Business** – Poly syrene Injection moulding article

**Vardhman plastochem pvt ltd >>>**July -2000 to May - 2006 at present as a **production engg.**  
**Business-**leading manufacturing of grease container , lids , caps , blow molding articles like 1 litre to 5 litre container .

**Surgiplast limited >>>**June -1995 to june-2000 as a **manufacturing chemist.**  
**Business**-medical device industry e.g disposable syringes, I,V infusion set .

**M/c handling & auxiliary equipement ;-**

Engel (Austria make) 22 nos m/c , Toshiba all electric (china) 16 m/c , ferromatic (india make ) 10m/c l&t (India make )5 m/c, Windsor sumo(india make ) 2 m/c , scottli hot runner molds 22 nos vaccu mloader, mova color Korian injection moulding m/c ,extrusion m/c , forming m/c etc automa blow m/c, HAITAIN

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**Role:-**

production operation in the plant Managing with a view to ensure timely accomplishment of production target achieving production target as per the monthly plan.

Record keeping of all production data e.g rejection , m/c and manpower ideal time , raw material yield atc.

Ensure availability of daily production plan on the shop floor.

Verifying the completion of daily production target leading to weeckly target.

Experience in finalizing plan /target with production management team with regards to production and maintenance activities.

To manage the injection and blow molding article in accordance to specification ,quality standardand and requirement.

Ensure the efficient operation of injection and blow molding m/c and other auxiliary equipement.

Provide shift production report and highlight operational,quality and safety issue to team manger.

Assisi in transferring products and ensure the logsheet accuretly feel up.

Manpower planning finalizing and appointment of man power based on requirement .optimum utilization of manpower in shop floor.

Review adherence to SOPs made by quality team.

Ensure perfect condition of mold condition.

Comfortable and adaptable in new environment.

Monitering and improvement

Trained and encourage all workmen for proper safety and Kaizen improvement.

Marerial processed like pp, hdpe, abs, hips, ldpe,polyacetal, pet etc

**Achievement** :-

Cost saving achieved by design waste elimination runner layout modification , hot sprue .

Verify reduction in moulding raw material and Reduction of cycle time in moulded component.

Implementation and standerdize the productivity of new moulding shopfloor.

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**Personal Profile:-**

Date of birth :- 28.11.1968

Father’s name :-Bhimjibhai .M Patel

Marital status :-married

Permanent Adress :- D/27, Shaktidhara socity.

Nr, Bapunagar Tolanaka,

B/h Dinesh chembers,

India colony Road,

Ahmedabad :- 382350

Gujarat . India.

**Education Qualification**

Post Diploma In Plastic Technology with first class from Central Institute of plastic Engineering & Technology , Ahmedabad.1995

B sc. (chemistry) from Gujarat Uviversity, Ahmedabad  
SSLC from Jayesh education high school , Ahmedabad.  
HSC From Saraswati vidhyalaya, saraspur Ahmedabad.

**Training taken : -**

ISO 9001 : 2008

c GMP

SAP system

Personality development

Documentation

Clean room behaviour

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**Declaration :-** I here by declared that the above –mentioned information and details are true ti the best of my knowledge.  
  
Current salary CTC :- 5.16 lacs

Notice period :- 1 month

Salary Expected :- Negotiable

Ashok patel