**BHUPENDRA R. PIPALIYA**

**PLEASE**

**PROVIDE**

**PHOTOGRAPH**

**E-Mail:**bhupendrapipalia4u@yahoo.com

**Phone:** +91 9904222042

Targeting roles in **Analytical Research & Development**with a growth-oriented organization of repute in the **Pharmaceuticals industry**; preferably located in **Ahmedabad**

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| **CORE COMPETENCIES**   |  | | --- | | **Research & Development**  **Analytical Method Development**  **Validation**  **Quality Assurance**  **Customer Management**  **Technology Transfer** | | **PROFILE SUMMARY**   * An achievement-driven professional offering**over 16 years** of experience in **Analytical Methods, Research & Development, Quality Assurance, Budgeting & Cost Control** and **Project Management** * Expertise in working on various **instruments like HPLC, GC-HS,GC,FTIR, Polari meter, Autotitrator, Karl Fischer Titrator, Atomic Absorption Spectrophotometer and Gas Chromatograph** * Excellence in facilitating rigorous method development and validation ensuring that they are precise, accurate, reproducible and specific to the product * Skilled in analysing and interpreting research results and technical data * Exceptional at undertaking R&D initiatives and optimizing resource & capacity utilization to meet deadlines in a cost effective manner * An effective team leader with strong analytical and problem-solving skills |

**WORK EXPERIENCE**

**Since Aug’15with Amoli Organics Pvt. Ltd., Baroda as ADL Senior Manager**

**Key Result Areas:**

* Conducting analytical method development by HPLC, GC ,wet analysis, GC,GC-HS and LC-MS
* Supervising quality assurance & quality systems, reviewing development reports, method validation reports, project management, internal audits, process validation, CAPA assessment reports
* Leading a team of 11, catering to their training, task assignment and performance management needs
* Supervising the individual project rendering operations
* Managing the budget for the laboratory to ensure that projects are delivered in a timely and cost effective manner.
* Analytical method transfer and documentation.

**Highlights:**

* Acquired a sound knowledge of troubleshooting of analytical method development
* Developed 10 NC-1 API projects analytical method development and method transfer successfully within timeline

**Jan’10 – Jul’15 with Amneal Pharmaceuticals Company (I) Pvt. Ltd., Ahmedabad as ADL Manager**

**Key Result Areas:**

* Ensured the smooth functioning of the Analytical Lab in a cost effective manner, with timely delivery of projects by preparing & planning the budget and ensuring that the team is selective for quality results
* Guided the team on various functions including method development for raw material, intermediates and finished API’s using different analytical techniques like HPLC, GC, wet analysis and LC-MS-MS; in addition, supervised validation protocol and validation report preparation
* Contributed to thedevelopment and analytical method validation for genotoxic impurities using different analytical techniques including HPLC and GC
* Coordinated with the plant QC for smooth functioning of the analytical method transfer; in addition, acted as a team member for analytical problem solving of R&D and plant issues
* Reviewed the analysis, documentation, preparation of specifications and standard test procedures for API and its intermediates
* Supervised quantification of other polymorphic form in API using XRPD technique
* Trained and monitored the team in management of customer complaints, regulatory queries and queries related to analytical methods as required
* Liaised with internal and external stakeholders of the department to provide clarity of communication and support
* Established and maintained the Good Laboratory Practices (GLP), in the analytical lab
* Led a team of 20 scientists on 6 projects, managing their complete training and task assignment and monitoring their performance regularly

**Highlights:**

* Designed the data backup and data security management system of HPLC, GC and GC-HS instrument and was successful in not losing any data
* Played an instrumental role in establishing and managing the HPLC, GC, Wet Chemistry systems
* Made a major contribution to the development ofabout 10 NC-1 API projects

**May’07 – Jan’10 with Amoli Organics Pvt. Ltd., Baroda as QC Officer**

**Key Result Areas:**

* Managed the operations of thein process Lab Department for undependably finished goods and in process testing
* Prepared the working standards, cleaning record & training record for the lab and conducted timely instrument calibration
* Conducted and reported the outside party analysis
* Monitored and guided the team for development and routine analysis of intermediates and finished API drugs, using different analytical techniques
* Coordinated the distribution of work and planning of work to the team, reviewing the analysis, reviewing the documentation and giving guidance on proper use of available resources
* Procured chemicals, HPLC and GC columns and other requirements of Analytical Development Lab
* Established and maintained the Good Laboratory Practices (GLP)

**Formulation Aug’01 – May’07 with Ethicare PharmaceuticalsPvt. Ltd., Baroda as ARD Officer**

**Key Result Areas:**

* Developed and validated methods of analysis for raw materials, intermediates and finished API drugs using different techniques like HPLC, TLC and chemical
* Analysed stability samples and conducted routine analysis of finished product (API)
* Independently managed testing of finished products, raw-materials and purified water
* Conducted reagent preparation, retain sample and market sample observation
* Procured chemicals required for Analytical Development Lab
* Calibrated all glass-ware and Q.C. related instruments

**Highlight:**

* Obtained certification for FDA (Food and Drug administration) Approved techniciann in Physio-Chemical Testing issued by the state government of Gujarat
* Contributed to clearing the ISO-9001 certification

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| **ACADEMIC DETAILS**   * **M.Sc. in Organic Chemistry** from Vinayak Mission University, Tamil Nadu in 2013 * **B.Sc. in Chemistry** from Saurashtra University, Rajkot in 1999 | **TRAININGS**   * LC-MS-MS by AB-Sciex * Troubleshooting of HPLC by Shimadzu * Method Development on HPLC by Waters |

**PERSONAL DETAILS**

Date of Birth: 09th August 1977

Languages Spoken: Gujarati, English and Hindi

Postal Address: B-306, Shriram Residency,Sardar Chowk, Krishnanagar, Ahmedabad – 382345