# PITRODA JIGNESH KISHORBHAI

19/ Gordhanbhai Apartment, Near Pramukh Darshan Apartment Maninagar, Ahmedabad : 380008 **Contacts:** +91 8160304585;

**E-mail:** jigneshpitroda12@gmail.com, pitroda\_j@yahoo.in



# Presenting over 13 years of experience in manufacturing QA/QC and Production across engineering/equipment manufacturing industry, and seeking assignment as..

#### **QA/QC & PRODUCTION**

Quality and compliance focused, in-depth knowledge of mechanical fabrication and assembly process and operations in equipment building and proven ability to independently lead QA/QC of incoming, in-process and final product. Strong production orientation, visible leadership attributes, team & customer management skills, and analytical & problem solving aptitude; champion compliance management with applicable codes & standards, and quality mandates. Proven ability to design process, organize resources, set QC procedures and critical check points, accomplish KPIs, identify and resolve complex issues, and enhance & sustain a quality culture that reflects organization's focus and commitment to quality. **Areas of expertise include.....** 

- QA/QC Strategy Execution
- Quality Planning & Control
- End-to-End Quality Mgmt
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- QC Procedure Management
- Testing, Inspections, Audits
- Compliance Management
- Defect Analysis/Elimination
- Documentation/Reporting

- Raw Material Planning
- Fabrication and Assembly
- Shop Floor Production Mgmt
- Team Management/Leadership

#### PROFESSIONAL SYNOPSIS

- In-depth understanding of manufacturing (design, fabrication and assembly) of industrial equipment and construction plant & machinery, shop floor machineries and manufacturing process, and standards (AWS D1.1, AWS D14.6, ASTM, API, IS-2185, etc.)
- Ability to implement stringent quality control checks for incoming, in-process and finished items, including testing of materials.
- Champion analytical, methodical & problem solving approach to tasks, quality planning, defining & implementing best
  manufacturing practices, and managing Quality performance through continual monitoring and critical review of quality trends.
- Knowledge of various welding processes and experienced in welder qualification test and procedure, Qualification Record and all related mechanical and radiographic testing of steel with different welding processes.
- Shop floor production experience include planning, scheduling, material and resources allocation, process management, production supervision, quality monitoring, wastage control, WIP inventory management, and finished job QA/QC.
- Well versed with ISO 9001 QMS requirements and relevant documentation practices, and experienced in preparing for internal/external audits, and closing audit observations in a time bound manner.
- Ability to integrate Quality plan & procedures with business process, customer expectations, quality objectives and defined goals; while continually reviewing and thriving for Quality systems effectiveness.

# **EXPERIENCE SUMMARY**

# QA/QC & Production Engineer | Vishwakarma Engineering Works - Ahmedabad

June 2020 - Till Date

Vishwakarma Eng is manufacturing all types of Pan Masala Processing Machine & Pharma Machinery likes Mixer Machine, Coating Machine, Trey Drye etc.

#### Sr.QA/QC cum Production Engineer | Transpares Limited – Ahmedabad

April 2018 - March 2019

Transpares is an ISO 9001:2008 certified Company manufacturing all types of Transformer Radiators ,Pressed Steel Radiators, Hot Deep Radiators Offset Type Radiators etc.

#### Sr. Production Engineer | Krossmark Innovation - Ahmedabad

June 2017 - March 2018

Krossmark Inoovation is an ISO 9001:2008 certified Company manufacturing all types of Textile plant & machinery like Rotary Screen Printing Machine Rotary Screen Printing Machine etc.

#### Asst QC Manager cum Production | Macons Equipment Pvt. Ltd. - Ahmedabad

Nov 2015 - May 2017

Macon is an ISO 9001:2008 certified Company manufacturing all types of construction plant & machinery like Batching Mixing Mac Plant, RMC Plant, Mobile Plant, Wetmix Plant, Silo, Kerb Paver, Self Loading Transit Mixer, Transit Mixer etc.

# Asst QC Manager cum Production | Uni-mech Industries – Ahmadabad

Jul 2012 - Oct 2015

The Company manufactures all types of Pressure Vessel, Heat Exchanger, Condenser, Boilers, Nutsche Filter, Storage tanks, Rotary Vacuum Dryer, Drum Dryer, Centrifuge, Pulverizer, Trey Dryer and all types of Pharmaceutical & Chemicals Equipment.

# **Key Responsibilities**

- Develop & review work inspection forms & check lists, and ensure timely inspections as per checklists and project specifications
- Establish documentation and filing system of the quality assurance department as per company quality system & procedures
- Conduct and verify material test reports to conform with specifications and standards prior to acceptance
- Organize and conduct quality meetings with shop floor staff in a bid to discuss and resolve non-conformity issues
- Prepare/approve WPS & PQR, and coordinate with welding inspectors and QC assistants in the workshop
- Check all fabrication, inspection and NDT against Drawing and approve specification, and prepare for final inspection
- Ensure NCR/Defects/Snags are reported appropriately and follow-up with production team for effective and timely Corrective & Preventive Action (CAPA) to close all observations
- Verify raw material certification, product certifications, manufacturing data book and other quality records to ensure that the
  documentation meets the specified requirements
- · Coordination with production and other discipline to resolve issues as may arise from time to time
- Plan & organize day to day Inspection & Testing activities at site, and ensure these are done as per laid down procedures
- Maintain all QA/QC Records (Inspection Requests, Materials & Product Inspection Check sheets, Test Records, NCR
- · Ensure timely closure of all NCRs with detailed analysis report (RCA) shared to all concerned
- · Develop & drive continual improvement process and improve Quality control process to meet quality objectives
- Ensure all audit observations are closed in a timely manner with appropriate corrective action to rectify shortcomings
- Participate in R&D work for new Product Development, and validate process from quality perspective
- · Analyse cutomer complaints & resolve complaints through corrective actions
- Assess current processes, identify process improvement opportunities, and assist in the change management process
- · Analyze production flows and worked closely with Engineering to identify possible changes
- Coordinate and actively participate in ISO: 9001 Audits and audit documentations related to quality matters
- · Handle the investigation of customer complaints & Quality non-conformances till resolution of all issues
- · Observe and monitor production operations and equipment to ensure conformance to specifications
- Provide technical support to production and suggest process or assembly adjustments whenever required
- Establish Inspection Procedure, Sampling test method and product quality assurance
- · Perform and Maintain Calibration and Preventive maintenance system for Measuring Instruments

#### **Key Highlights**

 Successfully prepared, coordinated and facilitated Third Party Inspection by V-Design, TUV-Sud, Mac-Donald, SGS, Technofil, and Shorff (Uni-mech Industries)

#### QC Engineer cum Production | Precious Mineral Processing Pvt. Ltd. – Ahmedabad

Nov 2011 – Jun 2012

The Company manufactures all types of Pressure Pulverizers, Crusher, Ball Mill, Screw Conveyors, Dryer, Hammer Mill, Vibro Feeder, Bucket Elevators, Trey Dryer and all types Mineral Processing & Chemicals Equipments as per client's requirements

#### Responsibilities

- Ensure the product meets the Quality Standards & defined specifications
- Perform online Quality analysis & ensure final product meet quality standards
- Manage and control Raw material analysis & report the Quality deviations
- Maintain document as per ISO 9001, continullay review and update quality procedures.
- · Ensure Safe Handling of material to minimize losses
- Check Online Quality parameters & take corrective actions.
- Check the Process parameters to ensure the finished product is achieved as per standard
- Check Monthly Inhouse Rejections through apprpriate corrective actions
- Analyse customer complaints monthly and ensure timely closure of complaint
- Maintain Process Control & Improve continous process
- Analyze rejections (RCA), initiating corrective actions & monitor the progress

### Production Engineer | Uni-mech Industries - Ahmedabad

Aug 2009 - Oct 2011

#### Responsibilities

- Prepare and submit daily and weekly work schedules
- Ensure availability of all production materials as requested by procurement department

- Handle the workshop and supervise the operator and prepare the sheet of production
- Look after the day to day progress of the current project
- Maintain the ISO Document for Auditing purpose
- Co-ordinate & report to other Department Heads & M.D

# **CREDENTIALS**

# **Education**

Diploma in Mechanical Engineering, R.C. Technical Institute – Ahmedabad, June 2009

# **Computer Literacy**

Operating System : MS Windows XP/7/8
 Programs: MS Office Professional 2007 & 2010

Basic Knowledge in AutoCAD

> Internet applications

# **PERSONAL PARTICULARS**

> **Date of Birth:** April 05, 1989

Languages Known: English, Gujarati, Hindi

Nationality: Indian

> Loaction Preferred : Ahmedabad