





Binod Kumar Gupta

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PERSONAL INFORMATION

Date of Birth: 20th April, 1982

Linguistic skills: English & Hindi.

Father's Name: Mr. Ram Vishal Gupta

Marital Status: Married

Present Address:

126, Sakar County, Near Shanti Asiatic School, Shela Ahmedabad Gujarat (India) - 380058

Permanent Address:

Station Road, Khurhand, Distt. - Banda, U.P. (India) - 210120

Relationship Skills

- Trust & Interpersonal Relationship Building
- Customer Focused
- Communication & Listening
- Team Building/ Management, Team Motivation & Performance
- Negotiation & Consultation
- Management Reporting
- Inter Department communication and follow ups

Trainings Undergone

Seven QC Tools, Quality Circle, 5S, Kaizen, Self-Development, SPC / SQC, MPS, SAP & TPM, ISO: 9001:14001:45001 IATF: 16949

IT Skills



CURRICULAM VITAE

Career Objective

Result-oriented professional targeting career-enriching assignments in MID & senior level opportunity in New projects establishment/Plant expansion/Operations/Production/Production Planning/Manufacturing/Process Engineering in assembly lines, Press shop, MIG and TIG welding, Injection molding shop and CAB based aluminum heat exchangers, Auto AC Tubes and Auto HVAC Assembly Lines.

Manager- Production, PPC and Manufacturing Operations

Production and Manufacturing professional with 20 years of rich cross-cultural experience in Operations/Manufacturing/Production/Production Planning of heat exchangers, Hose and Tube Assembly and manufacturing for AC line, Auto HVAC assemblies and Heat Exchangers i.e. Condensers, Radiators & oil cooler (POC, COC, Bar & plate) assembly and manufacturing, Sheet metal press shop, MIG Welding, TIG welding and Injection Molding manufacturing process

Current Employment

Currently associated with Karnavati Car Air conditioners Pvt. Ltd. Changodar Ahmedabad as Production Manager since Dec 2019

Company profile

Karnavati Car Air Conditioners Pvt. Ltd is an ISO: 9001:45001 certified company. Company is involved in the manufacturing of CAB based Automotive aluminum radiators and condenser for Passenger Vehicles, Commercial Vehicles, off Road vehicles, Farming vehicles, Construction Vehicles and Industrial segments. KCPL is dealing with only after market segment and having PAN India presence through its dealers and retailers. Company is also trading the all Auto AC spares and components i.e. cooling units, TXVs, HVACs, Compressors etc.

PROFILE SUMMARY.

- Production planning control and schedule adherence, controlling the production as per plan
- Monthly, Weekly, Daily Production Planning as per customer Schedule
- 4M change analysis and their recording, Plant Operations Optimization
- Daily Plan Vs Actual gap analysis and Measures for Production/Quality and material consumptions
- Man Power Planning and their appropriate allocation as per the production plan
- Inter department coordination for smooth operation of shop floor
- Coordination with sales and dispatch team for timely dispatch of material
- Performance monitoring of all operational KPI (PQCDSME) and CAPA for their gap
- Overseeing of Material planning and Shortage for Monthly, Weekly, Daily Production plan
- Timely accomplishment of production targets within the time and cost parameters; optimized man & machine utilization to achieve pre-set production targets
- Root cause analysis of in-house production process issues, Customer complaints and developed their effective countermeasures (CAPA) and implementations
- Tracked raw material, B.O.P, items, job work items & manpower availability on a regular basis, Purchase / Liaison & Coordination
- Daily follow up with the buyer/supplier for material as per production schedule
- Skill gap analysis for the team of Engineers and workmen's and fulfillment of the gaps
- Implementations of 5S, GMPS and safety measures across the plant
- QMS, Kaizens, Poka-Yoke, Problem Solving, Lean Manufacturing practices for waste reduction, TPM activities implementations
- Risk Assessment for production/Quality and safety
- Initiation of productivity improvement, Quality improvement and Cost saving projects to achieve business goal
- Shop Floor WIP and Inventory Control
- Material Reconciliation as per BOM and Actual Consumption
- New product Development and their manufacturing feasibility check.
- Capacity planning, Man Power Planning, Operational budget planning and preparations
- Machines, Equipments, Jig and Fixtures requirements generation as per current production requirement as well as future expansions of production lines
- Integration of SAP PP Module with QM and MM modules and provided post implementation support mainly in PP including customization/configuration
- All Documentation work, MIS Preparations and reporting to management

Responsibilities and Authorities

- Responsible for plant preventive maintenance scheduling, general Maintenance, utility requirements.
- Responsible for lay outting, installation and commissioning of new machines and equipments
- Material planning as per sales requirement
- Multi Skilling workers which resulted in reduction in man power & effective Man power utilization
- Machine utilization, productivity and schedule adherence
- Implementation of "5S" Activities and GMPS to maintain and achieve world class manufacturing plant
- Material handling process
- Concept for new tools, jig & fixtures and Jig & Fixture modification and improvement
- New projects for productivity improvement resulting reduction in man power and to reduce the rejection.
- Supporting to HR in the Recruitment of new employees

Technical Skills

- Strategic Planning • Manufacturing Operations • Team Management • Production • Production Planning and Scheduling
- Plant Management • New product Development • Resource Planning • 4M Change Analysis • Layout conceptualization
- Line setting • Line balancing & manpower planning for new line • Time and Motion study • Cycle time study • SWCT
- Capacity analysis • PFD/PFMEA/Control Plan and SOP for production • Process planning • Material requirement analysis
- JFT planning and parts flow analysis for components • Inventory & Logistics Management • RFQ for new M/C & Equipments
- M/C specifications sheet preparation • Technical discussion with m/c manufacturers • Operations Budget Planning
- Procurement • Knowledge of SAP Production Planning (PP) Module as a End user & Material Management (MM) Module
- Production Planning & Control which covers in depth understanding of Enterprise resources planning
- Reporting and deploying new technologies • Coordination with purchase team and suppliers • Green Field Project Management
- Temporary and permanent counter measures (CAPA) to any troubleshooting during trials and mass production

Projects Completion and Achievement

S.N o.	Karnavati Car Air conditioner Pvt. Ltd, Ahmedabad	Banco Products India Ltd, Vadodara	Motherson Bergstrom HVAC Solutions Pvt Ltd Noida	Subros Ltd, Pune	Amber Enterprises India Pvt. Ltd Dehradun	Subros Ltd, Noida
1	Successfully setup a complete line for automotive aluminum based MF condenser line	Successfully installation and commissioning of Vertical CAB furnace.	Lead the HVAC Assy line lay outting, installation of machines like Assy Line with POKA Yoke (Screw Counter, Torqueing). Online SOP linkage with Assy Fixture, Hydrogen Leak Tester etc.	Production of Model U line increased from 150/Shift/14MP to 240/Shift/14MP by doing the cycle time, motion study and line balancing	Lead the MF Condenser project at Amber Enterprises for lay outting, all machines installation & commissioning	Production of SP Evap Line increased from 150/Shift to 200/ Shift
2	Successful trail & Establish the process for mass production. All tooling and Fixture development as per the	Successful trail & Establish the process for mass production.	Successful trail & Establish the process for mass production.	Production of Tube Liquid line increased from 700 sets/shift to 900 sets/shift through cycle time study and line balancing	Installation & commissioning like Tube cutting, Fin Milling, Core Builder, NBF, and Index Brazing, WLT & HLT.	Production of HVAC line increased from 250/Shift to 460/ Shift
3	Sample development for all condenser models of Maruti, Hyundai, Ford, Honda and all major OEM,s which all are present in India for after market segment	Productivity increased from 200/Shift/4MP to 550/Shift/4MP in TVS N112 oil cooler BBC line through line balancing, cycle time study	Fully involved in the purchasing of machines for production facilities, QA reliability testing, Jig & Fixtures & Consumables item related to production	-	Successful trail & Establish the process for mass production	-
4	ERP (Cloud Based ZIP ERP) implementation in all operational department i.e. Production, Production planning, Purchase, Stores and QA	Rejection and Rework percentage reduced in TVS- BMW oil cooler from 30% to 3% through root cause and why why analysis.	Fully involved in the purchasing of machines for production facilities, QA reliability testing, Jig & Fixtures & Consumables item related to production	-	Fully involved in the purchasing of machines for production facilities, QA reliability testing, Jig & Fixtures & Consumables item related to production	-

Previous Employment Details

- Worked with Banco products India Ltd, Vadodara as Deputy Manager (Manufacturing & Production) from Sep 2016 to Nov 2019 (Approx. 3 Year 3 Month)
- Worked with Motherson Bergstrom HVAC Solutions Pvt. Ltd, Noida as Deputy Manager (Manufacturing & Production) from June 2013 to Sep 2016 (3 Year 4 month)
- Worked with Subros Ltd, Pune as Assistant Manager (Production) from Jan 2012 to May 2013 (1 Year & 5 months)
- Worked with Amber Enterprises India Ltd, Pune as Assistant Manager (Manufacturing & Production) from Sep 2010 to Dec 2011 (1 Year & 4 months)
- Worked with Subros Ltd, Noida as Engineer (Production) from Dec 2003 to Sep 2010 (6 Year & 9 Months)

Technical & Educational Qualifications

- B.Tech. (Mechanical) in 2016 (Distance Learning) From J.R.N. Vidyapeeth, Udaipur Rajasthan
- Diploma in Mechanical Engineering in 2001 from B.T.E.U.P, Lucknow
- 12th from U.P. Board, Allahabad in 1998
- 10th from U.P. Board, Allahabad in 1996

Declaration:

I hereby declare that the written particulars are true to the best of my knowledge and belief.

Date:

Place:

(Binod Kumar Gupta)