

RAHUL SHARMA

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Vill&Post: -Jamaupatti, Dist.: -Jaunpur

State: -Uttar Pradesh, Pin: -222125

TOTAL EXPERIENCE: -2 YEAR

CURRENT INDUSTRY: -KRISHNA MARUTI LTD.

DURATION: -NOV 13,2019 TILL PRESENT

CURRENT DESIGNATION: TEAM LEADER: PRODUCTION ASSEMBLY

Established and initiated with the objective to serve the industry with excellence and innovation, **KRISHNA GROUP** steers the Indian armada into the global arena. Based on some deep-rooted values and principle, the company has soared up to claim prestigious position in the field of manufacturing various automobile components for leading OEM's in India.

These competencies are supported by 22 state-of-the-art manufacturing facilities spread across the Northern and Western regions of India.

The company manufacturing Automotive Seating Systems, Alternate Fuel Systems, Automotive Fabrics. Vehicle Interior System (Doors Trims & Roof Headliners). Vision System, Fuel Systems, Chassis Systems. Cabin Systems, Exhaust Systems Gear shift systems and Body structure Systems.

- ❖ Handling production of **Vehicle Interior Systems** (door trims and non-door trims arm rest assemblies) products, for Indian OE'S like **SUZUKI MOTOR**.
- ❖ Productivity improvement projects through **Identification and removal of 7 wastes from the process**.
- ❖ **Implementing lean production,5s, KAIZEN,8D, POKAYOKE etc.**
- ❖ **Implementing linear material flow with FIFO systems.**
- ❖ **Fast response and analysis on customer complaints& in process rejection.**
- ❖ **Manpower handling and skill up-gradation.**
- ❖ **Cycle time studies & line balancing.**

Project done at Krishna Maruti Limited

- ❖ **Implementation of photoelectric sensor for conveyor stop and start.**

IT skills

- ❖ **Package: MS office, internet**

Academia

- ❖ **Diploma (mechanical engineering production) from SANJAY GANDHI GOVERNMENT Polytechnic AMETHI in 2019 with first division.**

Job profile

- ❖ Responsible in planning the shift production.
- ❖ Responsible in arranging manpower's material and machine for production.
- ❖ 5s, lean implementation activities in working areas.
- ❖ Knowledge in production planning and control.
- ❖ Responsible for raw material inventory control.
- ❖ Knowledge of ultrasonic welding machine.
- ❖ Available for production, actions are taken in case of shortfall.
- ❖ Check all start up production plan communication to line leader.
- ❖ Ensure FPA conducted on all the lines.
- ❖ Check at least one poka yoke validation by himself.
- ❖ Production qty. is being monitored on hourly basis. If any gaps are communicated to production head.
- ❖ Defect level is being monitored on hourly basis & analysis done for top defects.
- ❖ Check all the display board is updated & cross verify (line wise –production, rejection, safety, ANDON escalation etc.
- ❖ 2's audit of the related area.
- ❖ OEE data verification & calculating OEE of his shift.
- ❖ Calculation of cycle time and take time.
- ❖ Gets the lines fixtures PM done on time by maintenance team.
- ❖ Do all daily shift production report has been updated and reported to the HOD.

ROLE AND RESPONSIBILITY

- ❖ Planning (man, m/c as per skill matrix line start up meeting)
- ❖ Material conformation
- ❖ Daily check sheet (5s, PPE,Safety).
- ❖ Monitoring of 1"hour production.
- ❖ Hourly production monitoring.

- ❖ Skill matrix audit.
- ❖ Knowledge of plastic part defects.
- ❖ Knowledge of Vernier caliper and micrometer.
- ❖ OEE.
- ❖ Customer rejection.
- ❖ Productivity (line wise No/Person/Shift)
- ❖ 5 why analysis causes
- ❖ Give training of assembly and quality defects of all cmp and oet

Achievements and awards

Best OET of the month.

Best production and quality awards.

Person vitae

Date of birth	-: -	10/10/1996
Father name	-: -	Mr. Bindeshavri Prasad Sharma
Language ability	-: -	English & Hindi
Nationality	-: -	Indian
Address	-: -	Becharaji, Gujarat, India

Declaration

I hereby declare that all the information provided by me in this application is actual and correct to the best of my knowledge and belief.

Date.....

Place.....

(RAHUL SHARMA)