



## **CURRICULUM VITAE**

### **VORA PRAKASH B.**

A-303 , SAMANVAY RESIDENCY ,  
NEAR LOTUS LANDMARK ,  
NEW CHANDKHEDA , AHMEDABAD - 382424  
**E-MAIL - [prakash111in@gmail.com](mailto:prakash111in@gmail.com)**  
**CELL : +91 - 9726612081**

## **ACADAMIA**

<b>Exam passed</b>	<b>Board/ University</b>	<b>Stream / Trade</b>	<b>Year of passing</b>	<b>Division</b>	<b>Percentage of Marks</b>
<b>S.S.C</b>	G.S.E.B.	Science	Mar-1991	First	60.00%
<b>I.T.I.</b>	N.C.V.T.	Machinist	July-1995	First	67.00%
<b>Apprentice L&amp;T ltd,Surat</b>	N.C.V.T.	Machinist	Nov-1996	Distinction	78.00%
<b>Diploma</b>	T.E.B.G.	Mechanical	Nov-2004	Higher Second	59.00%

## **PROFILE SUMMERY - KEY FUNCTIONAL SKILLS**

A Competent professional with nearly 25 yrs experience in Production , Quality control and tool room ,jigs and fixture development.

Managing and directing Production processes while ensuring optimum utilization of increases Cost saving , Quality , Customer Satisfaction , Output and Efficiency of Production using 5S , Lean manufacturing System , Kaizen.

### **Demonstrated ability to :**

- Effectively lead , coach and develop a large work team to accomplish operational objectives.
- Identify, diagnose and resolve operational, manufacturing and maintenance problems within deadlines. Corrective and Preventive actions.
- Plan work flow, manage multiple priorities and meet daily production targets while consistently reducing downtime.
- Develop new procedures and processes to improve Production and Quality accuracy.
- Set up health and safety audit procedures and improve safety efficiency.
- Competently utilize Lean Manufacturing, and related process improvement techniques to ensure the most cost-effective manufacturing process.
- Establish and maintain acceptable quality levels for all assigned products.
- Interpret and develop reports including standard operating procedures.
- Efficiently set and control operational budgets.

## **CAREER SCAN**

### **1. PRASAD GROUP OF COMPANIES.**

#### **• PRASAD PNEUCON AUTOMATION LLP (ISO 9001-2015)**

**Manufacturer of Auxiliary and Peripheral Machines for complete Automation of Powder Conveying system.**

**Designation: Production Incharge (Production and QC). (01.12.05 to till the date)**

**Current CTC: 10.35 lac/annual.**

#### **Job Profile:**

- Develop and execute production schedules based on business demands
- Maximize effectiveness of production team, equipment and materials to produce multi-line products within planned schedules while reducing costs
- Attain a sustained improvement of 11.5% in productivity over the last year
- Develop and track cost cutting projects to reduce production costs by 22%
- Increase production accuracy by 99%
- Lead, develop and evaluate production staff of 19 members
- Design development activities related to cost reduction and minimize operating expenses
- Control inventory and raw material handling
- Design, implement and audit quality control processes
- Develop technical documents including instruction manuals and procedure manuals
- Manage scheduling of shipping dates for all incoming orders
- Responsible for a 2% reduction in missed shipments
- Co ordination with Purchase department for better flow of material (PPC) and with design department for better design.
- Jigs and fixture development.
- 5-S Implementation.

#### **Previous Employer:**

#### **02. HARSHA ENGINEERS LTD. (TS 16949)**

(02.11.1998 to 30.11.2005) Manufacturer and Exporter of Bearing Cages and having a status of Export Oriented Unit.

**Designation: Tool Room Machine Operator/Press tool maintenance.**

#### **Job Profile:**

Operating of all kind of tool room machine like Cylindrical Grinder Machine, Surface grinder, Milling Machine, Lathe Machine, Jig Boring machine.

### **03. IDEAL SHEET METAL STAMPING AND PRESSING PVT.LTD.**

(19.03.1997 to 11.10.1998) Manufacturer of Textile machinery parts.

**Designation:** Machinist Trainee (Tool Room).

#### **Job Profile:**

Operating of all kind of tool room machine like Cylindrical Grinder Machine, Surface grinder, Milling Machine, Lathe Machine and also mould maintenance.

-----

#### **Technical skills :**

- Proficient in ERP systems
- Thorough knowledge of quality standards and systems
- Knowledge of testing techniques and methodologies
- In-depth knowledge of Lean Manufacturing ,5S , TQM , TQM and QMS techniques
- Target and Objective oriented vision.
- Cost cutting through design, operation, process and Jig fixture development.
- Machining and assembly and testing.
- Member of Design review team.

#### **Core Competencies :**

- Problem analysis and resolution
- Planning and organizing
- Communication skills
- Judgment and decision-making
- Team work
- Conflict-management
- Stress tolerance

#### **Computer Knowledge:**

- Sound knowledge of Lotus and MS-Office tools like MS-Word, MS-Excel, MS-Power point.
- Excellent knowledge and grip on Internet.
- Well conversant with ERP (Enterprise Resource Planning) software.

#### **Professional Training:**

- Basic CNC training from INDO-GERMAN TOOL ROOM Ahmadabad.
- Lean Manufacturing training from AMA , Ahmadabad.
- Vendor Quality Management System training from AMA.
- Internal Auditors training on ISO 9001 : 2015 from TUV India (Member of TUV NORD Group)
- Manufacturing Excellence Certificate coarse in GCCI I Oct - 2022.

### **Achievements :**

- First ranked achiever in Trade Apprenticeship examination held in Surat district in Nov-1996.
- I have given a design for a fixture for compound angle grinding for surface grinding machine. It is implemented successfully under Employee Suggestion Scheme in **HARSHA ENGINEERS LTD.**
- I have given the fixture design for Vacuum loader flap assembly in **M/s Prasad Group of companies** which was implemented and working very well.
- Testing set up designed and implemented for close loop powder conveying in vacuum and pressure conveying in **M/s Prasad Group of companies.**

### **Hobbies:**

Reading, strive for innovation, established new friends and traveling.

### **Personal Information:**

- Father's Name: Bhimajibhai B. Vora.
- Date of Birth: 21<sup>st</sup> Sept. 1976.
- Sex: Male
- Marital Status: Married
- Nationality: Indian
- Religion: Hindu
- Language Known: English, Gujarati and Hindi

### **References :**

Available on request

### **Declaration:**

I do here by declare that the above information stated is true to the best of my knowledge.

**Place: Ahmadabad**

**Yours Sincerely**

**Date:**

**(Prakash Vora)**