To leverage my experience in Production Engineering & leadership to drive operational efficiency. Seeking a challenging role to utilize my skills in Operation Management, Manufacturing Engineering and Project Management with strong technical leadership, fostering collaboration, and achieving targets contributing to organizations growth and success.

#### **PROFESSIONAL SKILLS**

- New product/prototype development
- New Process development
- Statistical Process Control and process charts
- Process optimization
- Risk Assessment and Technical Evaluation
- MRP/ERP systems
- Continuous process improvement
- RFQ, Tooling and development cost estimation
- Process capability analysis and Capacity planning
- Cost Savings, Resources planning and optimization
- Project Management
- Greenfield and technology transfer projects
- APQP (Advanced Product Quality Planning)
- Influence and Lead Teams
- Cost-saving recommendations
- Excellent Communication

- GD&T practices
- Control plans
- Lean Six Sigma implementation
- Pro-E, AutoCAD, Autodesk Inventor
- Engineering change management
- Root cause analysis and troubleshooting
- Lean manufacturing
- Vendor development
- Ergonomic reforms
- Implementation of Standards and Regulations
- Operation Management
- Kaizen and 5S culture implementation
- DFMEA, PFMEA
- Technical leadership
- Cross-functional collaboration
- Negotiation skills

## **PROFESSIONAL EXPERIENCE**

Plant Manager – Manufacturing, Mississauga Assistant Plant Manager – Manufacturing CHEP Canada Inc., (<u>www.CHEP.com</u>) July-2022 - Apr-2023 May-2022 - July-2022

- Managed daily plant operations including production, maintenance and logistics, ensuring compliance with labour, safety and corporate policies
- Maximized productivity by analysing the records of daily progress and identifying and rectifying the areas of improvement to meet the daily output requirements
- Developed and implemented initiatives for 5S, lean, continuous improvement and resources optimization
- Executed budgetary planning and monitored financial performance to ensure the facility met its commitment for OPEX and CAPEX
- Led the plant leadership and operations team by coaching and mentoring, implementing performance management strategies to enhance employee performance in terms of safety and productivity
- Ensured adherence to quality standards and optimized production through process improvement and strategic workforce planning
- Managed plant maintenance activities by scheduling weekly planned maintenance of key areas requiring attention
- Implemented best practices, cost efficiencies across the plant by maintaining quality and material utilization
- Managed personnel by implementing company policies, procedures and CBA work rules and disciplinary actions
- Oversaw a 3shift operation facility and storage yard with over 90 workers and plant leadership team
- Implemented ISO standardisation, maintained plant to GMP and OHSA requirements
- Coordinated company projects and programs with senior leadership to support manufacturing function

## Supervisor – Manufacturing, Vaughan Mobile Climate Control Inc., (MCC) (www.mcc-hvac.com)

Sep-2021 - May 2022

- Trained, mentored and led the floor team to enhance performance management and improve productivity
- Led a unionized team of operators in Metal shop operations setting up the daily production expectations
- Liaise with other supervisors, team leaders, and support personnel to optimize plant and department performance in line with tactical and strategic plans
- Implemented Lean by reducing the material movement between the metal shop and brazing shop
- Collaborated with QA to follow on scrap parts, engineering design issues by implementing "In-process Quality"
- Prepare production summaries, downtime, weekly inventories and new production reports

# Supervisor – Manufacturing, Edmonton Martin Sprocket and Gears Inc., (www.martinsprocket.com)

Jan-2019 - Sep-2021

- Coordinated everyday operations of the department to effectively meet and exceed revenue targets
- Implemented 5S and tool management system to bring OPEX down by 2% YOY and meeting deliveries at 97%
- Drive customer experience through 99% order accuracy and 100% on time shipping of delivery from warehouse
- Coordinate with sales team and keep them informed on progress of all the critical orders and schedules
- Assist in hiring and training of new hire employees with the shop equipment's and procedures
- Implementation of Safety standards/procedures and safety training for the employees
- Implemented the new ERP system for warehouse and production tracking for the facility with ongoing production
- Maintain high standards of Manufacturing Procedures and housekeeping in the production facility

# Managing Partner Engineering, Ahmedabad Creed Engineering.,

Mar-2016 - Jan-2019

- Led manufacturing projects for new product launches, continuous improvement projects for existing products
- Standardized production process by implementing Lean practices and implemented cost-saving measures
- Assisted Customers in the development of conceptual, preliminary, and detailed solutions for manufacturing setup
- Innovate and rethink the existing manufacturing processes for efficient processing and profitability enhancement
- Developed scope statements, project schedules and project budgets and technical offers to inquiries
- Developed process routing, designed and improved fixtures and equipment for fatigue and productivity

# Assistant Manager – Manufacturing Engineering, Ahmedabad SKF India Pvt. Ltd., (www.skf.com)

Jan-2011 - Mar-2016

- Prepared technical documents, drawings and specifications for RFQ and conducted feasibility study
- Developed PFMEA and executed Project through APQP process for development of TBU's in India
- Performed feasibility study by preparing and prepared RFQ for purchasing machines and Tools
- Delivered capacity enhancement and cycle time reduction projects effectively reducing CT by 23%
- Performance test runs & acceptance of machines at supplier and post commissioning
- Planned, Co-ordinated & monitored capital investment for the TBU development and production project
- Planned and scheduled project, work package activities, and conducted business gate meetings
- Designed layout for new investment and improved the existing layout to improve ergonomy
- Worked with purchase to develop the vendor for new products development of secondary parts
- Led the customer process audits and received product and plant approvals to start the supplies
- Provide day to day support to operations through the Process Problem Solving System and Daily Management

## Page 3 Continued...

## Sr. Engineer - Manufacturing Engineering, Pune Kirloskar Oil Engines Limited., (www.Kirloskar.com)

Aug- 2008 - Jan-2011

2008

- Critical Process improvement support to the sourcing team in the development of new products
- Time study and analysis of the existing process to improve the productivity and quality of products
- Improved manufacturing efficiency by analysing workflow, space requirements, and equipment layout
- Approved manufacturing drawings and prove process for machining of Crankcase, Cylinder head, and Crankshaft •
- Analysed and optimized CT for supplier's bottleneck to improve the supplier productivity
- Cycle time reduction and Line Balancing for the existing products, technology transfer to suppliers
- Cost new tooling, assist in tooling life studies of new tools, and help maintain the Tooling management system
- Develop process cards and maintain Documentation for ISO process and production mapping
- CNC Programming and proving, fixture trials before rolling out to production usage

## **ACCOMPLISHED PROJECTS:**

- Operations cost reduction by 2% by implementing 5S and Lean methods
- Established the maintenance by planned maintenance implementation and parts inventory management
- Developed the Part painting fixtures for Tata Motors new launch vehicle
- Localisation of assembly tools and fixtures for FORD and TATA engine assembly at Sanand Plant
- Successful completion Cartridge bearings (TBU) Development for Indian and US Railways
- Received product & Plant certification for M1003 & M934 from AAR by leading the cross-functional team
- Erection and commissioning of Phosphate coating plant and Semi-automatic TBU bearing assembly line
- Process RFQ, Erection, and commissioning of Grinding machines, honing machines, UT testing machines
- Process development of low-cost Fuel Injection Housing for 8-, 10- & 12-Cylinder diesel engine
- Renovation of running production plant in 100 days with process upgrade including flooring and roofing
- Process and knowledge transfer to supplier for 3 & 4-cylinder crankshaft by process outsourcing
- Localised Development of imported Tooling resulting in saving of USD 1 Million per year

#### **REFERRED STANDARDS:**

ISO 9001: 2015, ISO 14000, OHSAS 18001, TS 16949, M1003 AAR

## **EDUCATIONAL QUALIFICATION**

Bachelor of Engineering – Production Sardar Patel University Canadian equivalency, Bachelor's Degree (Four years)

Diploma in Tool and Die making 2005 Indo German Tool Room Canadian equivalency, Secondary school Diploma (Two years)

## **RECOGNITIONS AND ACHIEVEMENTS**

Best Engineering Team award winner in SKF for the year 2013 Best Engineering Team award winner in SKF for the year 2014

## Licenses

EIT, Ontario – have cleared the Professional practice Exam Credential ID - 100528112