**CURRICULUM VITAE**



Panchal Ramesh S

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**In quest of Manager level positions in Production & Quality Assurance with an organization of repute, preferably in Automotive/Engineering Industry**

* **Career Abstract**

Over **11 years** of rich and diversified experience in Production Planning & Quality Control Management System, Production Manufacturing & Assly line Improvement and other allied activities. Knowledge of Lean Manufacturing techniques and other related Production and quality aspects. Excellent communication, analytical and problem solving skills with the distinction of receiving various awards and recognition for excellent performance.

* **Professional Experience**

* Avtec Limited **(C K Birla Group)** Pithampur Sector.3 (May.2011 to Till date)

(AN ISO – TS 16949:2009 certified company)

**Designation: Manager**

**Department: Production Manager (M/C Shop /Engine Assly Line)**

* **ORGANIZATIONAL DETAILS**
* It is the leading Manufacturing of Diesel Engines, CNG Engines, Connecting Rod, Cram Shaft, Crank Shaft, Cylinder block, Cylinder Hade Other Engines parts manufacturing and Supplier of GM, Ashokleyland, VECVL ,HM, M&M,
* **CHIEF TASKS HANDLED**
* M/C Shop Production planning: - (Monthly & Daily prod. planning )
* Daily Morning meeting Production loss Data & Analysis Report
* Daily Los Time Analysis (M/C Utilization, Productivity Performa’s, Quality Rating,)
* Daily shop PPM (Rejection & Rework Data Analysis)
* Actions to eliminate the Wastage & variations in the process
* Monthly Kaizen & TPM Meeting member and monitoring data
* TS- 16949:2000 documentation & implementation
* Actions to eliminate the wastage & variations in the processes
* On job Operator Training Activity
* **M/s Bil Metal Ind Ltd**, Old Padara rod, Bhaili, Baroda (Nov.2009 to April.2011)

Certification Of ISO 9001

**Designation: Operation Manager / MR**

**DEPARTMENT: CNC & VMC Machine Shop/ Sheet Metal** **/Paint Shop**

* **ORGANIZATIONAL DETAILS**
* Manufacturer of All type off Machining component & Sheet Metal Parts (Fuel Tank ,Cross Member Riveting, All M/C BOF Parts manufacturing and Supplier of VECVL,Volvo,Cummins India Ltd,Ashok Leyland, M&M, Tata Motors ,AMW, SML ,ABB,
* **CHIEF TASKS HANDLED**
* All M/C Shop (CNC, VMC) Production planning: - (Monthly & Daily prod. planning )
* Daily Morning meeting QRQC (All area NC & Analysis)
* Daily CNC & VMC M/C Wise OEE Data monitoring
* Daily Los Time Analysis (M/C Utilization, Productivity Performa’s, Quality Rating,)
* Daily shop PPM (Rejection & Rework Data Analysis)
* Actions to eliminate the Wastage & variations in the process
* Monthly Agenda for Management Review Meeting
* Internal Productivity Loss, Daily breakdown analysis
* Apply Kaizen, Poke-Yoke, 5S, and TPM activity for the production line
* Customer Monthly Visit and PPM level Monitoring
* Customer Complaint inform And all operator Meeting
* Daily M/C Wise Operator planning
* Handling, adherence and continual improvement to quality standards such as TS16949: 2009 standards by maintenance of appropriate requisite documentation/ records
* Planning, executing, managing Internal Audit, analyzing the findings and informing the management through QMR.
* Coordinating second and third party audits and closing all non-conformities with horizontal deployment of improvement actions
* Implementing Lean Manufacturing concepts in the manufacturing cells for enhancing efficiency and reducing waste and costs.
* **M/s Kalyani Forge Ltd, (BFL Group)**  Koregaon Bhima, PUNE

(Dec.05 to Oct: 2009) Certification Of TS-16949:2002

**Designation: Assistant Manager – PRODUCTION.**

**DEPARTMENT: CNC & VMC Machine Shop. (PAD)**

* **ORGANIZATIONAL DETAILS**
* Manufacturer of Hot Forging & Cold Metal forging, Machining of forge parts. (Connecting Rod, Gear Blanks, SS Nozzle Ring, Brackets, Shifter Fork) and Supplier of CUMMINS India Ltd, ASHOK LEYLAND, M&M, TATA MOTORS,

Exporter: forged & Machined component in USA, ITALY, BELGIUM, SINGAPORE, GERMONY.

* **CHIEF TASKS HANDLED**
* Production planning :- (Daily prod. Shift wise planning )
* Defect Analysis :- (Daily rejection & rework analysis)
* Performance Analysis:- (Find out OEE, Daily achievement)
* Quality Improvement :- (Introducing kaizen, Poke-Yoke, SPC, 5S Online)
* Cost Reduction :- (Introducing tool trial, cycle time Estimation, monitoring tool life)
* TS- 16949:2000 documentation & implementation
* Actions to eliminate the wastage & variations in the processes.
* Design change parts, Fixtures & special tooling if required.
* Assigning the machines and manpower for the appropriate operation.
* **KEYACHIVEMENT**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Sr.No. | Specification | Before | Activity | After |
| 1 | Productivity | 80% | Introduction mistake proofing | 90% |
| 2 | Quality | 1% | Filled up SPC chart online mandatory | 0.4% |
| 3 | Customer complaint | 1000-2000 PPM | Taken predictive action overall | 100 PPM |
| 4 | Customer PPM Reduction | 1000 PPM | Taken predictive action overall | 300 PPM (BMIL) |
| 5 | Vecvl E/s Pipe Productivity 45% | 1 Pcs Searing | 2 Pcs New Fixtucher Provide | 90% Production Up(BMIL) |
| 6 | GM Cylinder Block Prod’n Line Productivity 50% | Cylinder Block Clamping Manual | Air cylinder clamping New Fixtucher Provide | 80% Production Up(AVTEC) |

* **M/s AMUL Industries Ltd** . (Rajkot) Gujarat – (Jan-1998- Dec-2000) (AN ISO – TS 16949:2002 certified company)

**Designation: - Production Engineer (CNC & VMC) Machine shop**

**Department: - Production.**

* **ORGANIZATIONAL DETAILS**
* It is the leading manufacturer of connecting rods, Camshaft, Crank shafts, Bearing, and Auto components and is the sole supplier to TATA motors, M&M, Simpson, Ashokleyland, Maruti, Elcher motors, John Deer, Kirlosker.
* Exporter of machining component in USA, ITALY, GERMONY, PAKISTAN.
* **CHIEF TASKS HANDLED**
* Brooch Bodiset
* Time Study
* Cost estimation of new product
* Processing & development of new parts.
* Tool selection
* Production Planning M/C Wise Activity
* Daily Monitoring Good House keeping
* Implement self : Inspection to control Rework & Rejection
* Rework & Rejection analysis at Right First Time
* CNC & VMC Programming & setting
* Daily M/C Wise Output Monitoring
* M/C Wise Daily loss time Analysis
* **ACHIVEMENTS**

Realize, analyze, fine the root cause and solve the critical customer complaints (Viz. Tata, M&M)

* **EDUCATION QUALIFICATOIN**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Sr. No. | Examination passed | University/Board/Institue | Year of passing | % of marks |
| 1. | S. S. C. | G.S.E.B. (Boroda) | March- 1994 | 63.14% |
| 2. | H. S. C. | G.S.E.B. (Boroda) | March- 1996 | 44.66% |
| 3. | D.M.E. | M/s Technical Board Pune | July – 2004 | 68.15% |

* **EXTRA COURESES**
* Basic Computer Knowledge (Ms-office)
* SAP SYSMTEM (Working in 6 Month)
* In ternate Mail working
* **PROFESSIONAL TRAININGS**
* ISO/TS 16949:2009 Internal Auditor by TUV “SUD” SOUTH ASIA
* QS 9000 Internal Auditor course conducted by “ Nathan & Nathan”
* Ander Implementation program for ISO/TS 16949:2009 by TUV”SUD”
* Kaizen, Poka-yoke, MSA, SPC, Problem Solving Techniques by Kalyani Forge Ltd Overseas experts
* Six-Sigma Black Belt Project Training (Kalyani Forge Ltd)
* Line Balancing Project (Kalyani Forge Ltd)
* Tool Management (Sendvik India Pvt Ltd Pune)
* TOTAL PRODUCTIVE MAINTENANCE (TPM Trident Group Kalyani Forge Ltd)
* PERSONAL INFORMATION

Name : Panchal Rameshbhai Shamalbhai.

Gender : Male

Marital Status : Married

Nationality : Indian

Date of Birth : 1st April 1977

Languages Known : English, Hindi, Gujarati, and Marathi

Contact No : 09409525113/09409325855

Permanent Address : Panchal Rameshbhai s.

At: Kashipura, Ta: Kapadvanj,

Dist: Kheda, Post: Thavad

Pin: 387620

Passport No. : E3012479

Present Salary : 40000.00 (PM CTC)

Declaration:

I hereby declare that the information provided above is true to best of my knowledge.

Date:

Place: Indore (MP) Panchal Ramesh S