



### ⚠ CAUTION

1. The cascade function of the system only supports 6 machines at most.
2. In order to ensure the success of automatic addressing, all machines must be connected to the same power supply and powered on uniformly.
3. Only the Master unit can connect the controller, and you must put the SW9 to "on" of the master unit, the slave unit cannot connect the controller .
4. Please use the shielded wire, and the shield layer must be grounded.