



**⚠ CAUTION**

- 1、The cascade function of the system only supports 6 machines at most.
- 2、In order to ensure the success of automatic addressing, all machines must be connected to the same power supply and powered on uniformly.
- 3、Only the Master unit can connect the controller, and you must put the SW9 to “on” of the master unit, the slave unit cannot connect the controller .
- 4、Please use the shielded wire, and the shield layer must be grounded.