











PREDICTION TASK 	DECISIONS 	VALUE PROPOSITION 	DATA COLLECTION 	DATA SOURCES 
<p>Type of task? Entity on which predictions are made? Possible outcomes? Wait time before observation?</p> <p>Type: Regression: predicting the remaining useful life of rechargeable batteries</p> <p>Entity: individual rechargeable batteries of publicly shared e-scooters</p> <p>Outcome: days until battery is useless (or use charge cycles).</p> <p>Wait: until actual useful life ends: Fails to reach predefined minimum distance if fully charged. Distance is calculated by observed distance travelled and capacity used for each trip.</p>	<p>How are predictions turned into proposed value for the end-user? Mention parameters of the process / application that does that.</p> <p>Decision: Replace batteries only when they fall under a predicted useful life threshold (yes/no->send alert -> schedule immediate repair)</p> <p>Such an application could take other parameters like accuracy and reliability of the predictions, the cost and availability of replacement batteries, and the expected impact on customer satisfaction into account</p>	<p>Who is the end-user? What are their objectives? How will they benefit from the ML system? Mention workflow/interfaces.</p> <p>End-user: operators or managers of e-scooter sharing systems</p> <p>Benefit: Reducing maintenance costs and improving customer satisfaction by minimizing downtime and maximizing battery life (avoiding unnecessary battery changes)</p> <p>Workflow: In 2 steps: Integrate predicted remaining useful battery life into existing workflow as helpful additional information first. Create new workflow after validation phase: E-scooter sends alert -> schedule immediate repair -> change battery by technician</p> <p>Interface: new dashboard over all e-scooters, display remaining useful life</p>	<p>Strategy for initial train set & continuous update. Mention collection rate, holdout on production entities, cost/constraints to observe outcomes.</p> <p>Include initial battery data like initial expected life estimate, battery type, initial capacity, expected percentage of capacity when life ends</p> <p>At: Every charge, for every e-scooter:</p> <p>At charging start, Add the Charge cycle number ID, distance travelled ->total, capacity used, capacity left, and the average temperature of the trip</p> <p>At charging end, add the capacity charged, the capacity itself and the charging time. ->predict</p> <p>Costs to observe: current, temperature and distance sensors and maintain them (they last for ~15 years, which is much longer than the battery + often already included)</p> <p>Use 10% of e-scooters to create a test set (holdout)</p>	<p>Where can we get (raw) information on entities and observed outcomes? Mention database tables, API methods, websites to scrape, etc.</p> <p>Create own dataset.</p> <p>Get initial battery data from here: TUMFTM/TechnoEconomic CellSelection: Helps you select the optimal cell to electrify a long-haul truck from a database containing 160 cells. (github.com) (e-scooters batteries are not different), and/or from battery specification/ from initial measurement</p> <p>Continuous data from sensors: Store current (capacity,...), temperature, distance sensor data in own database. Sensor data is often already available and shown in interfaces (speedometer, battery low/high), but not stored ->use same APIs, but store in own database.</p>

<p>IMPACT SIMULATION </p> <p>Can models be deployed? Which test data to assess performance? Cost/gain values for (in)correct decisions? <u>Fairness constraint?</u></p> <p>Deployment: At first, provide ML information as additional information to technicians in normal process (normal: check every half a year)-> compare if they agree to prediction.</p> <p>After high agree-rate (>95%): Change process: Call technicians only if needed. Technicians do normal battery check if called to confirm need of change. Also, choose 5% of good e-scooters randomly -> to technicians every month to confirm that technicians still agree that</p>	<p>MAKING PREDICTIONS </p> <p>When do we make real-time / batch pred.? Time available for this + featurization + post-processing? Compute target?</p> <p>Start predictions after new data is available (end of every charging).</p> <p>Real-Time is preferred but not necessary, it is sufficient to finish the prediction each day (technicians can only be called daily, not in real-time)</p> <p>Compute on 2 servers</p>		<p>BUILDING MODELS </p> <p>How many prod models are needed? When would we update? Time available for this (including featurization and analysis)?</p> <p>One model only (all e-scooters typically use a similar battery, else: one model per battery type)</p> <p>Build a new model if:</p> <ul style="list-style-type: none"> -the old one performs badly (customers reported not working batteries that the prediction said were ok, technicians disagreed with prediction (1 is enough))->build ASAP (max. 1 day) -or when there is a lot more data to be taken into account (~every week)->build until next week 	<p>FEATURES </p> <p>Input representations available at prediction time, extracted from raw data sources.</p> <p>Initial battery information: initial expected life estimate, initial capacity, expected capacity at life end</p> <p>Trip information: average temperature, distance travelled, capacity used, calculated max distance that the user potentially could've travelled with a full battery</p> <p>Charging information: Loading time, capacity at start and end and capacity charged, charging cycle number</p>

<p>those supposedly fine batteries don't need change.</p> <p>Test data: holdout set of scooters</p> <p>Cost/gain: battery cost + maintenance cost (technician salary) + user satisfaction influences</p>				
	<p>MONITORING</p> <p>Metrics to quantify value creation and measure the ML system's impact in production (on end-users and business)?</p>	<p>Number of battery changes</p> <p>Customer + technician feedback on battery (failure rate)</p> <p>For each e-scooter: Calculated max distance possible to travel with full battery (calculated from last trip capacity usage) vs. Predefined minimum distance (e-scooter must fulfill this) vs. Prediction (->prediction is wrong if it says that battery still has a lot of time left when the e-scooter is dead) (is a measurement for a potentially bad impact)</p>		

Why machine learning?: New process avoids current flaws: instead of checking batteries regularly every half a year and sometimes unnecessarily replace them based on only one charge cycle loading time that is fluctuating a bit over the battery lifespan and depends on external values like temperature use ML to take all these values into account.