

SAFETY DATA SHEET



Ethylenediamine, EDA

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Ethylenediamine, EDA**Index number** : 612-006-00-6**EC number** : 203-468-6**REACH Registration number**

Registration number	Legal entity
01-2119480383-37-0001	Delamine BV

CAS number : 107-15-3**Product description** : Not applicable**Product type** : Liquid.**Other means of identification** : 1,2-Diaminoethane; 1,2-Ethanediamine; Ethylenediamine, >25% in a non hazardous diluent; ETHYLENE DIAMINE; 1,2-Diaminoethane, hydrate**Chemical formula** : C₂H₈N₂

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Intermediate. Chemical synthesis.**Area of application** : Industrial applications.

Identified uses
Formulation - Industrial Manufacture of substance - Industrial Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional Use as a process additive - Industrial Use as a process additive - Professional Use as an intermediate - Industrial

1.3 Details of the supplier of the safety data sheet

DELAMINE B.V.
 Barchman Wuytierslaan 10
 3818 LH Amersfoort
 The Netherlands
 Tel.:31-334676897

e-mail address of person responsible for this SDS : SDS.Delamine@delamine.com

1.4 Emergency telephone number

Supplier

Telephone number : AkzoNobel Chemicals-Deventer-NLT +31 570 679211 (24hours/7days)
 F +31 570 679801

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H302
Acute Tox. 3, H311
Acute Tox. 4, H332
Skin Corr. 1B, H314
Eye Dam. 1, H318
Resp. Sens. 1, H334
Skin Sens. 1, H317

Classification according to Directive 67/548/EEC [DSD]

R10
Xn; R20/21/22
C; R34
R42/43

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

:
Flammable liquid and vapor.
Toxic in contact with skin.
Harmful if swallowed.
Harmful if inhaled.
Causes severe skin burns and eye damage.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.

Precautionary statements

Prevention

: Wear protective gloves: >8 hours (breakthrough time): neoprene. Wear eye or face protection. Wear protective clothing. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.

Response

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage

: Keep cool.

Disposal

: Not applicable.

Supplemental label elements

: Not applicable.

2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

: No.

Ethylenediamine, EDA**SECTION 2: Hazards identification**

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : No.

Other hazards which do not result in classification : Not applicable.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mono-constituent substance

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Ethylenediamine	REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3 Index: 612-006-00-6	100	R10 Xn; R20/21/22 C; R34 R42/43 See section 16 for the full text of the R-phrases declared above	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317 See Section 16 for the full text of the H statements declared above.	[A]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[A] Constituent

[B] Impurity

[C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

SECTION 4: First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam. Dry sand or other suitable absorbent.
- Unsuitable extinguishing media** : Do not use water jet. Halones

5.2 Special hazards arising from the substance or mixture

SECTION 5: Firefighting measures

- Hazards from the substance or mixture** : Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: 11 to 50°C (51.8 to 122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from acids. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

- Recommendations** : No specific data.
- Industrial sector specific solutions** : No specific data.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects

Ethylenediamine, EDA

SECTION 8: Exposure controls/personal protection

Ethylenediamine	DNEL	Short term Dermal	5 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	35 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	3.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	25 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	0.27 mg/kg bw/day	Consumers	Systemic

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
Ethylenediamine	PNEC	Secondary Poisoning	4.9 mg/kg	Assessment Factors
	PNEC	Fresh water	0.016 mg/l	Assessment Factors
	PNEC	Marine	0.002 mg/l	Assessment Factors
	PNEC	Fresh water sediment	1.67 mg/kg dw	-
	PNEC	Marine water sediment	0.167 mg/kg dw	-
	PNEC	Soil	1.992 mg/kg dw	-
	PNEC	Sewage Treatment Plant	0.5 mg/l	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): neoprene

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene Boots.

Respiratory protection

- : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****Appearance**

Physical state	: Liquid. [Viscous liquid.]
Colour	: Colourless.
Odour	: Mild. Ammoniacal.
Odour threshold	: Not available.
pH	: 12 [Conc. (% w/w): 1%]
Melting point/freezing point	: 10.8 to 11°C
Initial boiling point and boiling range	: 117°C
Flash point	: Closed cup: 38 to 42°C
Evaporation rate	: 0.91 (butyl acetate = 1)
Flammability (solid, gas)	: Not applicable.
Burning time	: Not applicable.
Burning rate	: Not applicable.
Upper/lower flammability or explosive limits	: Lower: 2.7% Upper: 16.6%
Vapour pressure	: 1.3 kPa [20°C]
Vapour density	: 2.07 [Air = 1]
Relative density	: 0.897
Solubility(ies)	: 1000 g/l
Partition coefficient: n-octanol/water	: -2 to -1.3
Auto-ignition temperature	: 385 to 405°C
Decomposition temperature	: Not available.
Viscosity	: Dynamic: 1.265 mPa·s
Explosive properties	: Not applicable.
Oxidising properties	: None.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.**10.2 Chemical stability** : The product is stable.**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.**10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas. aerosol or mist formation**10.5 Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials, metals and acids.
Chlorinated hydrocarbon.

Ethylenediamine, EDA**SECTION 10: Stability and reactivity**

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Ethylenediamine	LC50 Inhalation Vapour	Rat	14700 mg/m ³	4 hours
	LD50 Dermal	Rat	560 mg/kg	-
	LD50 Oral	Rat	866 mg/kg	-

Conclusion/Summary : No additional information.

Irritation/Corrosion**Conclusion/Summary**

Skin : Corrosive to the skin.

Eyes : Corrosive to eyes.

Respiratory : No additional information.

Sensitiser

Product/ingredient name	Route of exposure	Species	Result
Ethylenediamine	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin : May cause skin sensitisation.

Respiratory : May cause sensitisation by inhalation.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Ethylenediamine	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative

Conclusion/Summary : No mutagenic effect.

Carcinogenicity

Conclusion/Summary : Oral : Cannot be classified. NOAEL= 159 mg/kg bw/day
Dermal: Cannot be classified. NOAEL= 8 mg/kg bw/day

Reproductive toxicity

Conclusion/Summary : Fertility Cannot be classified. NOAEL Oral= 500 mg/kg bw/day
Developmental Toxicity: Cannot be classified. NOAEL Oral= 250 mg/kg bw/day

Teratogenicity

Conclusion/Summary : Cannot be classified.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Ethylenediamine, EDA**SECTION 11: Toxicological information**

- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.
- Skin contact** : Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

Long term exposure

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
Ethylenediamine	Sub-chronic NOAEL Oral Sub-acute NOAEL Inhalation Vapour	Rat Rat - Male, Female	22 mg/kg 144 mg/m ³	- 6 weeks

- Conclusion/Summary** : Cannot be classified.
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Elimination** : Rapidly excreted. Excreted via the urine.
- Other information** : No specific data.

SECTION 12: Ecological information**12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
Ethylenediamine	EC50 3.2 mg/l	Micro-organism	2 hours
	NOEC 0.5 mg/l	Micro-organism	2 hours
	Acute EC50 645 mg/l Fresh water	Algae	72 hours
	Acute EC50 16.7 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 640 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.16 mg/l Fresh water	Daphnia	21 days
	Chronic NOEC 10 mg/l Fresh water	Fish	28 days

- Conclusion/Summary** : Not classified as dangerous
PNEC Intermittent release.= 0.167 mg/l

Ethylenediamine, EDA**SECTION 12: Ecological information****12.2 Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
Ethylenediamine	-	95 % - 28 days	-	-
	-	88 % - 15 days	-	-
	-	10 % - 5 days	-	-

Conclusion/Summary : This substance is not expected to bioaccumulate through food chains in the environment. Readily biodegradable not persistent. Not toxic.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Ethylenediamine	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Ethylenediamine	-2 to -1.3	<2000	high

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : 4766

Mobility : No specific data.

12.5 Results of PBT and vPvB assessment

PBT : No.

vPvB : No.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.





Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Ethylenediamine, EDA

SECTION 14: Transport information

	ADR/RID	ADN/ADNR	IMDG	IATA
14.1 UN number	UN1604	UN1604	UN1604	UN1604
14.2 UN proper shipping name	ETHYLENEDIAMINE	ETHYLENEDIAMINE	ETHYLENEDIAMINE	Ethylenediamine
14.3 Transport hazard class(es)	8 (3) 	8 (3) 	8 (3) 	8 (3) 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	No.	No.	No.
14.6 Special precautions for user	Not available.	Not available.	Not available.	Not available.
Additional information	Hazard identification number 83 Limited quantity 1 L Tunnel code (D/E)	-	Emergency schedules (EmS) F-E, S-C	Passenger and Cargo Aircraft Quantity limitation: 1 L Packaging instructions: 851 Cargo Aircraft Only Quantity limitation: 30 L Packaging instructions: 855 Limited Quantities - Passenger Aircraft Quantity limitation: 0.5 L Packaging instructions: Y840

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorisation](#)

[Substances of very high concern](#)

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

[Other EU regulations](#)

Europe inventory : This material is listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

Ethylenediamine, EDA

SECTION 15: Regulatory information

Integrated pollution prevention and control list (IPPC) - Air : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

International regulations

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical Safety Assessment : Complete.

15.3 Registration status : Applicable.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]


Classification	Justification
<p>Flam. Liq. 3, H226</p> <p>Acute Tox. 4, H302</p> <p>Acute Tox. 3, H311</p> <p>Acute Tox. 4, H332</p> <p>Skin Corr. 1B, H314</p> <p>Eye Dam. 1, H318</p> <p>Resp. Sens. 1, H334</p> <p>Skin Sens. 1, H317</p>	<p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p> <p>Expert judgment</p>

Full text of abbreviated H statements : H226 Flammable liquid and vapor.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Full text of classifications [CLP/GHS] : Acute Tox. 3, H311 ACUTE TOXICITY: SKIN - Category 3
Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4
Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Flam. Liq. 3, H226 FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1, H334 RESPIRATORY SENSITIZATION - Category 1
Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B
Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Ethylenediamine, EDA

SECTION 16: Other information

Full text of abbreviated R phrases :  10- Flammable.
R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.
R34- Causes burns.
R42/43- May cause sensitisation by inhalation and skin contact.

Full text of classifications [DSD/DPD] : C - Corrosive
Xn - Harmful

Date of issue/ Date of revision : 29 June 2011

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Version : 6

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Formulation - Industrial Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU10 Subsequent service life relevant for that use: No. Environmental Release Category: ERC02 Market sector by type of chemical product: Not applicable.
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Use in closed batch process (synthesis or formulation)

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Use in batch and other process (synthesis) where opportunity for exposure arises

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm2)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 6: Use as laboratory reagent	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Formulation of preparations*	
Amounts used:	14044Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	SpERC 2.2.v1
Release fraction to air from process (initial release prior to RMM):	1%
Release fraction to soil from process (initial release prior to RMM):	0.01%
Release fraction to wastewater from process (initial release prior to RMM):	0.5%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant Other Risk management measures: Incineration Ion Exchange Treatment effectiveness: 85%
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day Do not apply industrial sludge to natural soils.
Maximum release for RCR <1 :	3.4 kg/day
Scaling factors:	If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >89.5

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 0: Use in closed batch process (synthesis or formulation)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	6.122	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	6.122	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 1: Use in batch and other process (synthesis) where opportunity for exposure arises			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	4.898	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	4.898	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	14.694	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	14.694	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	12.245	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	12.245	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	3.673	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	3.673	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	12.245	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	12.245	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 6: Use as laboratory reagent**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	2.449	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation**Contributing exposure scenario controlling environmental exposure for 0: Formulation of preparations***

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.0159	Not applicable.
Marine water mg/l	Not applicable.	1.599E-03	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.666	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.166	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Agricultural soil averaged mg/kg dwt	Not applicable.	0.044	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.068	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Formulation - Industrial
Process Category: PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU10
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC02
Market sector by type of chemical product: Not applicable.

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Manufacture of substance - Industrial Process Category: PROC01, PROC02, PROC08b, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01 Market sector by type of chemical product: Not applicable.
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm2)
Other operational conditions affecting worker exposure:	Indoor/Outdoor use. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Outdoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 2: **Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 3: **Use as laboratory reagent**

Product Characteristics:	Fugacity: low
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure: 44 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: **Manufacture of substances**

Amounts used:	100440 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	50%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	River flow rate: 18000 m ³ /d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	0.1%
Release fraction to soil from process (initial release prior to RMM):	0.0%
Release fraction to wastewater from process (initial release prior to RMM):	0.2%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Ethylenediamine, EDA

Identified use name: Manufacture of substance - Industrial
Process Category: PROC01, PROC02, PROC08b, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01
Market sector by type of chemical product: Not applicable.

Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant Other Risk management measures: Incineration Ion Exchange Treatment effectiveness: 98.8%
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day Do not apply industrial sludge to natural soils.
Maximum release for RCR <1 :	3.4 kg/day
Scaling factors:	If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >820

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Systemic, Inhalable	Not applicable.	0.017	Monitoring methods and references: <100 µg/m³
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Local, Inhalable	Not applicable.	0.017	Monitoring methods and references: <100 µg/m³
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	Not applicable
Long term exposure, Systemic, Inhalable	Not applicable.	17.143	Monitoring methods and references: <100 µg/m³
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	0.005	Not applicable
Long term exposure, Local, Inhalable	Not applicable.	17.143	Monitoring methods and references: <100 µg/m³
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Manufacture of substance - Industrial
Process Category: PROC01, PROC02, PROC08b, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01
Market sector by type of chemical product: Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Systemic, Inhalable	Not applicable.	3.673	Monitoring methods and references: <0.2 mg/m³
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Local, Inhalable	Not applicable.	3.673	Monitoring methods and references: <0.2 mg/m³
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Use as laboratory reagent**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Monitoring methods and references: <100 µg/m³
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	0.000	Not applicable
Long term exposure, Local, Inhalable	Not applicable.	2.449	Monitoring methods and references: <100 µg/m³
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation**Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances**

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.016	Not applicable.
Marine water mg/l	Not applicable.	0.0016	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.67	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.167	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.37	Not applicable.

Ethylenediamine, EDA

Identified use name: Manufacture of substance - Industrial
Process Category: PROC01, PROC02, PROC08b, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01
Market sector by type of chemical product: Not applicable.

Grassland averaged mg/kg dwt	Not applicable.	0.16	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Manufacture of substance - Industrial
Process Category: PROC01, PROC02, PROC08b, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01
Market sector by type of chemical product: Not applicable.

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure
scenario/List of use descriptors

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: **Industrial spraying**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: **Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 2: Roller application or brushing**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 3: Treatment of articles by dipping and pouring**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Industrial use resulting in manufacture of another substance (use of intermediates)**

Amounts used:	4000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	River flow rate: 18000 m ³ /d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	FEICA SPERC 5.1b.v1
Release fraction to air from process (initial release prior to RMM):	0.017%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	0%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial

Process Category: PROC07, PROC08a, PROC10, PROC13

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d

Market sector by type of chemical product: PC01, PC09a

Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Contributing exposure scenario controlling environmental exposure for 1: Industrial use of reactive processing aids	
Amounts used:	4000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	FEICA SPERC 5.1b.v1
Release fraction to air from process (initial release prior to RMM):	0.017%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	0%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Contributing exposure scenario controlling environmental exposure for 2: Industrial use of monomers for manufacture of thermoplastics	
Amounts used:	4000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	FEICA SPERC 5.1b.v1

Ethylenediamine, EDA	Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial Process Category: PROC07, PROC08a, PROC10, PROC13 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d Market sector by type of chemical product: PC01, PC09a
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Release fraction to air from process (initial release prior to RMM):	0.017%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	0%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Contributing exposure scenario controlling environmental exposure for 3: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	Not available.
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use:

Emission Days (days/year):	Not available.
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Environmental factors not influenced by risk management:

Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.

Other operational conditions of use affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	Not available.
Release fraction to soil from process (initial release prior to RMM):	Not available.
Release fraction to wastewater from process (initial release prior to RMM):	Not available.
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.

Conditions and measures related to municipal sewage treatment plant:

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.002	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	6.122	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	6.122	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.002	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	2.449	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.002	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	2.449	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 3: Treatment of articles by dipping and pouring			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.002	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	2.449	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Industrial use resulting in manufacture of another substance (use of intermediates)

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	1.46E-05	Not applicable.
Marine water mg/l	Not applicable.	2.60E-06	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.52E-03	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	2.71E-04	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.021	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.033	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m ² /d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Industrial use of reactive processing aids

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
 Process Category: PROC07, PROC08a, PROC10, PROC13
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
 Market sector by type of chemical product: PC01, PC09a

Concentration in sewage (PECstp) mg/l	Value	Not applicable.	Justification	Not applicable.
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.		
	Local concentration	PEC aquatic (local+regional)	Justification	
Fresh water mg/l	Not applicable.	1.46E-05	Not applicable.	
Marine water mg/l	Not applicable.	2.60E-06	Not applicable.	
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC sediment (local+regional)	Justification	
Fresh water sediment mg/kg dwt	Not applicable.	1.52E-03	Not applicable.	
Marine water sediment mg/kg dwt	Not applicable.	2.71E-04	Not applicable.	
	Local concentration	PEC soil (local+regional)	Justification	
Agricultural soil averaged mg/kg dwt	Not applicable.	0.021	Not applicable.	
Grassland averaged mg/kg dwt	Not applicable.	0.033	Not applicable.	
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC air (local+regional)	Justification	
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.	
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.	
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification	
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.	

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Industrial use of monomers for manufacture of thermoplastics

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification	
Waste water	Not applicable.	Not applicable.	Not applicable.	
Surface water	Not applicable.	Not applicable.	Not applicable.	
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.	
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.	
	Value	Justification		
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.		
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.		
	Local concentration	PEC aquatic (local+regional)	Justification	
Fresh water mg/l	Not applicable.	1.46E-05	Not applicable.	
Marine water mg/l	Not applicable.	2.60E-06	Not applicable.	
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC sediment (local+regional)	Justification	
Fresh water sediment mg/kg dwt	Not applicable.	1.52E-03	Not applicable.	
Marine water sediment mg/kg dwt	Not applicable.	2.71E-04	Not applicable.	
	Local concentration	PEC soil (local+regional)	Justification	
Agricultural soil averaged mg/kg dwt	Not applicable.	0.021	Not applicable.	
Grassland averaged mg/kg dwt	Not applicable.	0.033	Not applicable.	
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC air (local+regional)	Justification	
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.	
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.	
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification	
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.	

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	1.46E-05	Not applicable.
Marine water mg/l	Not applicable.	2.60E-06	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.52E-03	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	2.71E-04	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.021	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.033	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings
and other polymers - Industrial
Process Category: PROC07, PROC08a, PROC10, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06b, ERC06c, ERC06d
Market sector by type of chemical product: PC01, PC09a

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional Process Category: PROC10, PROC11, PROC13 Substance supplied to that use in form of: In a mixture Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC08c, ERC08f Market sector by type of chemical product: PC01, PC09a
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Roller application or brushing

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Professional use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 1%.
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Professional use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 2: Treatment of articles by dipping and pouring

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Professional use

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional
Process Category: PROC10, PROC11, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09a

Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Personal protection:	Gloves, eye protection (e.g. protective goggles), Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Wide dispersive indoor use resulting in inclusion into or onto a matrix	
Amounts used:	4000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	0.2%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	FEICA SPERC 8c.1a.v1
Release fraction to air from process (initial release prior to RMM):	0.0%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	1.5%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Contributing exposure scenario controlling environmental exposure for 1: Wide dispersive outdoor use resulting in inclusion into or onto a matrix	
Amounts used:	4000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	0.2%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	FEICA SPERC 8c.1a.v1

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional
Process Category: PROC10, PROC11, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09a

Release fraction to air from process (initial release prior to RMM):	0.0%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	1.5%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.016	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	9.796	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	9.796	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.020	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	24.49	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	24.49	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional
Process Category: PROC10, PROC11, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09a

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 2: Treatment of articles by dipping and pouring			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	4.898	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	4.898	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Wide dispersive indoor use resulting in inclusion into or onto a matrix

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	1.75E-03	Not applicable.
Marine water mg/l	Not applicable.	1.74E-04	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	0.18	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.018	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	1.49E-05	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	1.49E-05	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m ² /d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Wide dispersive outdoor use resulting in inclusion into or onto a matrix

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional
 Process Category: PROC10, PROC11, PROC13
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC08c, ERC08f
 Market sector by type of chemical product: PC01, PC09a

	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	1.75E-03	Not applicable.
Marine water mg/l	Not applicable.	1.74E-04	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	0.18	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.018	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	1.49E-05	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	1.49E-05	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Monomer use in epoxy, PU, adhesives, coatings and other polymers - Professional
Process Category: PROC10, PROC11, PROC13
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09a

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Use as a process additive - Industrial Process Category: PROC01, PROC02, PROC03 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC04, ERC07 Market sector by type of chemical product: Not applicable.
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm2)
Other operational conditions affecting worker exposure:	Indoor/Outdoor use. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Personal protection:	None. If exposure can occur: Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. or Outdoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	None. If exposure can occur: Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)**

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm2)
Other operational conditions affecting worker exposure:	Indoor. or Outdoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	None. If exposure can occur: Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Industrial use of processing aids in processes and products, not becoming part of articles**

Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	Not available.
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	Not available.
Environmental factors not influenced by risk management:	
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	Not available.
Release fraction to soil from process (initial release prior to RMM):	Not available.
Release fraction to wastewater from process (initial release prior to RMM):	Not available.
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	
Treat air emission to provide a typical removal efficiency of (%)	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%)	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%)	Not available.
Conditions and measures related to municipal sewage treatment plant:	

Ethylenediamine, EDA

Identified use name: Use as a process additive - Industrial
Process Category: PROC01, PROC02, PROC03
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04, ERC07
Market sector by type of chemical product: Not applicable.

Contributing exposure scenario controlling environmental exposure for 1: Industrial use of substances in closed systems

Amounts used:	221000 Tonnes/year
Fraction of EU tonnage used in region:	100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	20
Environmental factors not influenced by risk management:	River flow rate: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	0.01%
Release fraction to soil from process (initial release prior to RMM):	0.01%
Release fraction to wastewater from process (initial release prior to RMM):	0.003%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Waste water to sewage treatment plant Other Risk management measures: Incineration Treatment effectiveness: 99.996%
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day
Maximum release for RCR <1 :	3.3 kg/day

Section 3: Exposure estimation**Section 3.1 Workers Exposure estimation****Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	0.005	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	0.005	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as a process additive - Industrial
Process Category: PROC01, PROC02, PROC03
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04, ERC07
Market sector by type of chemical product: Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.039	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	4.898	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	4.898	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.098	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	12.245	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	12.245	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation**Contributing exposure scenario controlling environmental exposure for 0: Industrial use of processing aids in processes and products, not becoming part of articles**

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.0159	Not applicable.
Marine water mg/l	Not applicable.	1.58E-03	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.65	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.165	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	6.87E-04	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as a process additive - Industrial
Process Category: PROC01, PROC02, PROC03
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04, ERC07
Market sector by type of chemical product: Not applicable.

Grassland averaged mg/kg dwt	Not applicable.	1.07E-03	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Industrial use of substances in closed systems

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.0159	Not applicable.
Marine water mg/l	Not applicable.	1.58E-03	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.65	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.165	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	6.87E-04	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	1.07E-03	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as a process additive - Industrial
Process Category: PROC01, PROC02, PROC03
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC04, ERC07
Market sector by type of chemical product: Not applicable.

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Use as a process additive - Professional Process Category: PROC20 Substance supplied to that use in form of: As such Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC09a, ERC09b Market sector by type of chemical product: Not applicable.
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Heat and pressure transfer fluids in dispersive, professional use but closed systems

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers concentrations up to 1-5%
Physical state:	liquid preparations Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor/Outdoor use. Professional use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Personal protection:	None. If exposure can occur: Gloves. eye protection (e.g. protective goggles). Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Wide dispersive indoor use of substances in closed systems

Amounts used:	221000 Tonnes/year
Fraction of EU tonnage used in region:	10%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	0.2%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	River flow rate: 18000 m ³ /d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	5%
Release fraction to soil from process (initial release prior to RMM):	0%
Release fraction to wastewater from process (initial release prior to RMM):	0%

Ethylenediamine, EDA

Identified use name: Use as a process additive - Professional
Process Category: PROC20
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC09a, ERC09b
Market sector by type of chemical product: Not applicable.

Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day
Contributing exposure scenario controlling environmental exposure for 1: Wide dispersive outdoor use of substances in closed systems	
Amounts used:	221000 Tonnes/year
Fraction of EU tonnage used in region:	10%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	0.2%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	River flow rate:18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	5%
Release fraction to soil from process (initial release prior to RMM):	5%
Release fraction to wastewater from process (initial release prior to RMM):	5%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Sewage treatment plant discharge: 2000000 L/day

Section 3: Exposure estimation

Ethylenediamine, EDA	Identified use name: Use as a process additive - Professional Process Category: PROC20 Substance supplied to that use in form of: As such Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC09a, ERC09b Market sector by type of chemical product: Not applicable.
	46/55

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Heat and pressure transfer fluids in dispersive, professional use but closed systems			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.078	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	9.796	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	9.796	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 0: Wide dispersive indoor use of substances in closed systems			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	3.27E-03	Not applicable.
Marine water mg/l	Not applicable.	3.27E-04	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	0.34	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.034	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.016	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.017	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m ² /d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 1: Wide dispersive outdoor use of substances in closed systems			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	

Ethylenediamine, EDA	Identified use name: Use as a process additive - Professional Process Category: PROC20 Substance supplied to that use in form of: As such Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC09a, ERC09b Market sector by type of chemical product: Not applicable.		
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Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	3.27E-03	Not applicable.
Marine water mg/l	Not applicable.	3.27E-04	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	0.34	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.034	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.016	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.017	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as a process additive - Professional
Process Category: PROC20
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC09a, ERC09b
Market sector by type of chemical product: Not applicable.

Identification of the substance or mixture

Product definition	Mono-constituent substance
Product name	Ethylenediamine, EDA

Section 1: Title

Short title of the exposure scenario/List of use descriptors	Identified use name: Use as an intermediate - Industrial Process Category: PROC01, PROC02, PROC03, PROC04, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC06a, ERC06c Market sector by type of chemical product: Not applicable.
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm ²)
Other operational conditions affecting worker exposure:	Indoor/Outdoor use. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: =240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Outdoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: None.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises	
Product Characteristics:	Fugacity: Medium
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure 130 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of both hands (480 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Use as laboratory reagent	
Product Characteristics:	Fugacity: low
Concentration of substance in product:	Covers percentage substance in the product up to 100%
Physical state:	Liquid. Vapour pressure: 44 Pa*s
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: >4 hours Frequency: ≈240 days per year
Human factors not influenced by risk management:	Exposed skin surfaces: Palm of one hand (240 cm ²)
Other operational conditions affecting worker exposure:	Indoor. Industrial use
Technical conditions and measures at process level (source) to prevent release:	None.
Technical conditions and measures to control dispersion from source towards the worker:	Technical conditions of use: with local exhaust ventilation
Organisational measures to prevent/limit releases, dispersion and exposure:	Not relevant in ECETOC TRA
Personal protection:	Chemical-resistant gloves.: 99% Protective clothing
Respiratory protection:	None.

Section 2.2: Control of environmental exposure

Ethylenediamine, EDA

Identified use name: Use as an intermediate - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06c
Market sector by type of chemical product: Not applicable.

Contributing exposure scenario controlling environmental exposure for 0: Industrial use resulting in manufacture of another substance (use of intermediates)**Amounts used:**

	Large scale processes: 100440 Tonnes/year Local release to sewage: 100440 Tonnes/year
Fraction of EU tonnage used in region:	Large scale processes: 100% Local release to sewage: 100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	Large scale processes: 10% Local release to sewage: 1%
Annual site tonnage (tonnes/year):	Not available.
Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use:

Emission Days (days/year):	Large scale processes: 365 Local release to sewage: 300
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Environmental factors not influenced by risk management:

	Large scale processes River flow rate:: 18000 m³/d Local release to sewage River flow rate:: 18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.

Other operational conditions of use affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	Large scale processes: 0.01% Local release to sewage: 0.01%
Release fraction to soil from process (initial release prior to RMM):	Large scale processes: 0.0% Local release to sewage: 0.0%
Release fraction to wastewater from process (initial release prior to RMM):	Large scale processes: 0.2% Local release to sewage: 0.7%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Large scale processes:
Waste water to sewage treatment plant
Other Risk management measures: Incineration Ion Exchange
Treatment effectiveness: 93.9%

Local release to sewage:
Waste water to sewage treatment plant
Other Risk management measures: Incineration Ion Exchange
Treatment effectiveness: 89.5%

Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.

Conditions and measures related to municipal sewage treatment plant:

Large scale processes: Sewage treatment plant discharge: 2000000 L/day
Do not apply industrial sludge to natural soils.

Local release to sewage: Sewage treatment plant discharge: 2000000 L/day
Do not apply industrial sludge to natural soils.

Maximum release for RCR < 1 :

Large scale processes: 3.4 kg/day
Local release to sewage: 3.4 kg/day

Scaling factors:

Large scale processes: If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >164
Local release to sewage: If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >95

Contributing exposure scenario controlling environmental exposure for 1: Industrial use of monomers for manufacture of thermoplastics**Amounts used:**

	Large scale processes: 100440 Tonnes/year Local release to sewage: 100440 Tonnes/year
Fraction of EU tonnage used in region:	Large scale processes: 100% Local release to sewage: 100%
Regional use tonnage (tonnes/year):	Not available.
Fraction of Regional tonnage used locally:	Large scale processes: 10% Local release to sewage: 1%
Annual site tonnage (tonnes/year):	Not available.

Ethylenediamine, EDA

Identified use name: Use as an intermediate - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06c
Market sector by type of chemical product: Not applicable.

Average Local Daily Tonnage (kg/day):	Not available.
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	
Emission Days (days/year):	Large scale processes: 365 Local release to sewage: 300
Environmental factors not influenced by risk management:	Large scale processes River flow rate:: 18000 m³/d Local release to sewage River flow rate::18000 m³/d
Local freshwater dilution factor:	Not available.
Local marine water dilution factor:	Not available.
Other operational conditions of use affecting environmental exposure:	
Release fraction to air from process (initial release prior to RMM):	Large scale processes: 0.01% Local release to sewage: 0.01%
Release fraction to soil from process (initial release prior to RMM):	Large scale processes: 0.0% Local release to sewage: 0.0%
Release fraction to wastewater from process (initial release prior to RMM):	Large scale processes: 0.2% Local release to sewage: 0.7%
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Large scale processes: Waste water to sewage treatment plant Other Risk management measures: Incineration Ion Exchange Treatment effectiveness: 93.9% Local release to sewage: Waste water to sewage treatment plant Other Risk management measures: Incineration Ion Exchange Treatment effectiveness: 89.5%
Treat air emission to provide a typical removal efficiency of (%):	Not available.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	Not available.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Conditions and measures related to municipal sewage treatment plant:	Large scale processes: Sewage treatment plant discharge: 2000000 L/day Do not apply industrial sludge to natural soils. Local release to sewage: Sewage treatment plant discharge: 2000000 L/day Do not apply industrial sludge to natural soils.
Maximum release for RCR <1 :	Large scale processes: 3.4 kg/day Local release to sewage: 3.4 kg/day
Scaling factors:	Large scale processes: If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >164 Local release to sewage: If dilution factor* is increased to ... no additional RMM necessary for RCR < 1: >95

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	0.017	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	0.017	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Ethylenediamine, EDA <div> Identified use name: Use as an intermediate - Industrial Process Category: PROC01, PROC02, PROC03, PROC04, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC06a, ERC06c Market sector by type of chemical product: Not applicable. </div>			

Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	17.143	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	17.143	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	6.122	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	6.122	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	4.898	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	4.898	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as an intermediate - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06c
Market sector by type of chemical product: Not applicable.

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 4: Use as laboratory reagent			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.000	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	2.449	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	2.449	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 0: Industrial use resulting in manufacture of another substance (use of intermediates)			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.0159	Not applicable.
Marine water mg/l	Not applicable.	1.59E-03	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.66	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.166	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.031	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.049	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m2/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 1: Industrial use of monomers for manufacture of thermoplastics			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	Value	Justification	

Ethylenediamine, EDA	<p>Identified use name: Use as an intermediate - Industrial</p> <p>Process Category: PROC01, PROC02, PROC03, PROC04, PROC15</p> <p>Substance supplied to that use in form of: As such</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC06a, ERC06c</p> <p>Market sector by type of chemical product: Not applicable.</p>		
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Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	Not applicable.	0.0159	Not applicable.
Marine water mg/l	Not applicable.	1.59E-03	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable.	1.66	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.	0.166	Not applicable.
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	0.031	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	0.049	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m²/d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Ethylenediamine, EDA

Identified use name: Use as an intermediate - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a, ERC06c
Market sector by type of chemical product: Not applicable.