Material Safety Data Sheet



Piperazine anhydrous, PIP

1. Product and company identification

Product name : Piperazine anhydrous, PIP

: Industrial applications: Intermediate. Chemical synthesis. Pharmaceuticals. **Material uses**

CAS number : 110-85-0

Supplier DELAMINE B.V.

> Barchman Wuytierslaan 10 3818 LH Amersfoort The Netherlands Tel.:31-334676897

*** Validation date

In case of emergency : CHEMTREC 1-800-424-9300 OR 1-703-527-3887 (24Hours/7Days)

2. Hazards identification

Physical state : Solid. [Deliquescent crystals.]

Color Colorless. Odor Amine-like.

Emergency overview

Signal word : DANGER!

Hazard statements CAUSES EYE AND SKIN BURNS. CAUSES RESPIRATORY TRACT IRRITATION.

MAY CAUSE ALLERGIC PESPIRATORY AND SKIN REACTION. MAY CAUSE TARGET OR 57 N DAW AGE, BAGED ON AN IN IN ALL DATA. POSSIBLE DEVELOPMENTAL EFFECTS, BASED ON ANIMAL DATA. POSSIBLE REPRODUCTIVE HAZARD - MAY CAUSE ADVERSE REPRODUCTIVE EFFECTS IN MALES, BASED ON ANIMAL DATA. POSSIBLE REPRODUCTIVE HAZARD - MAY CAUSE ADVERSE REPRODUCTIVE

EFFECTS IN FEMALES, BASED ON ANIMAL DATA.

Precautions : Avoid exposure - obtain special instructions before use. Do not breathe dust. Do not get

in eyes or on skin or clothing. Avoid exposure during pregnancy. Use only with

adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash

thoroughly after handling.

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Routes of entry : Ingestion.

Potential acute health effects

Irritating to respiratory system. May cause sensitization by inhalation. Exposure to Inhalation

decomposition products may cause a health hazard. Serious effects may be delayed

following exposure.

May cause burns to mouth, throat and stomach. Ingestion

Skin Corrosive to the skin. Causes burns. May cause sensitization by skin contact.

: Corrosive to eyes. Causes burns. **Eyes**

Potential chronic health effects

Chronic effects May cause target organ damage, based on animal data. Once sensitized, a severe

allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity No known significant effects or critical hazards. **Teratogenicity** : No known significant effects or critical hazards.

Developmental effects : May cause developmental abnormalities, based on animal data.

*** **United States** 1/10

2. Hazards identification

Fertility effects

: May impair male fertility, based on animal data. May impair female fertility, based on

animal data.

Target organs

: May cause damage to the following organs: upper respiratory tract, skin, eyes.

Over-exposure signs/symptoms

Inhalation

: Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion

: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Skin

: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Eyes

: Adverse symptoms may include the following:

watering reduced fetal weight

reduced fetal weight increase in fetal deaths skeletal malformations

Medical conditions aggravated by over-exposure

: Pre-existing respiratory and skin disorders and disorders involving any other target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

3. Composition/information on ingredients

Name	CAS number	%
Piperazine	110-85-0	60-100

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.

Skin contact

: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.

***. United States 2/10

First aid measures 4.

Inhalation

Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.

Ingestion

: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

5. Fire-fighting measures

Flammability of the product: No specific fire or explosion hazard.

Extinguishing media

Suitable

: Use an extinguishing agent suitable for the surrounding fire. Dry sand or other suitable absorbent. Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable

: Halones

Special exposure hazards

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Hazardous thermal decomposition products Descriposition roducts n an include the following majorials: carbon dioxice carbon monoxide nitrogen oxides

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill

: Move containers from spill area. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues, unless the quantity remaining is very small. Absorb with an inert material and place in an appropriate waste disposal container. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

Handling

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Storage

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure controls/personal protection

United States

No exposure limit value known.

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or bic egical monitoring may be required to determine the efficiences of the ventilation or other cont of in easily is an d/or the received to use respiratory protective equipment.

Engineering measures

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter

Hands

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): neoprene

Eyes

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

***. United States 4/10

Exposure controls/personal protection 8.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Physical and chemical properties 9.

Physical state : Solid. [Deliquescent crystals.]

Auto-ignition temperature : 320°C (608°F) Flammable limits Lower: 4%

Upper: 14%

Color Colorless. Odor Amine-like. Molecular weight : 86.16 g/mole Molecular formula : C4-H10-N2

: 12 [Conc. (% w/w): 1%] pН

Boiling/condensation point : 147°C (296.6°F) **Melting/freezing point** : 106°C (222.8°F)

Relative density

Vapor pressure : 0.039 kPa (0.29252 mm Hg) [20°C]

Vapor density : 3 [Air = 1]

: 9.18 lbs/gal (1100 g/l) **VOC** content

Viscosity : Not applicable.

draft only *** ** **Solubility**

150 g/l -1.24 LogKow

Stability and reactivity 10.

Chemical stability : The product is stable.

Conditions to avoid : Keep away from sources of ignition - No smoking, aerosol or mist formation

Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials, metals and

Chlorinated hydrocarbon.

Hazardous decomposition : Under normal conditions of storage and use, hazardous decomposition products should

not be produced. products

Possibility of hazardous : Under normal conditions of storage and use, hazardous reactions will not occur. reactions

Under normal conditions of storage and use, hazardous polymerization will not occur.

11. **Toxicological information**

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Piperazine	LD50 Dermal	Rat	8000 mg/kg	-
	LD50 Oral	Rat	2600 mg/kg	-

Conclusion/Summary Dermal Not classified as dangerous

Oral No additional remark.

Inhalation Not classified as dangerous

Chronic toxicity

Piperazine anhydrous, PIP

Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Piperazine	Sub-chronic NOAEL Oral	Rat	627 mg/kg	-

Conclusion/Summary

: Neurotoxic effects and dermatitis.

Irritation/Corrosion

Not available.

Conclusion/Summary : Not available.

: Corrosive to the skin. Skin **Eyes** : Corrosive to eyes.

: No additional information. Respiratory

Sensitizer

3	Route of exposure	Species	Result
Piperazine	skin	Guinea pig	Sensitizing

Conclusion/Summary

: Not available.

Skin

May cause skin sensitization.

Respiratory

: May cause sensitization by inhalation.

Carcinogenicity

Conclusion/Summary

: No data available for this end-point, hence this classification is not considered to be

applicable.

Classification

Not available.

draft only ***

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Piperazine		Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative

Conclusion/Summary

: No mutagenic effect.

Teratogenicity

Not available.

Conclusion/Summary

: No known significant effects or critical hazards.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Piperazine	-	Positive -		Rat - Male, Female Rabbit	Oral Oral	-

Conclusion/Summary

: Fertility NOAEL= 125 mg/kg bw/day

Developmental Toxicity: NOAEL= 42 mg/kg bw/day

United States 6/10

12. Ecological information

Ecotoxicity

: Readily biodegradable This product shows a high bioaccumulation potential.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
Piperazine	NOEC 540 mg/l Fresh water	Micro-organism	-
	Acute EC50 21 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 1800 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 12.5 mg/l Fresh water	Daphnia	21 days

Conclusion/Summary

: Not classified as dangerous PNEC Intermittent release.= 1.25 mg/l

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
'	OECD 301A Ready Biodegradability - DOC Die-Away Test	96 % - Readily - 52 days	-	-

Conclusion/Summary

: Readily biodegradable not persistent. Not toxic. This substance is not expected to bioaccumulate through food chains in the environment.

Partition coefficient: n-

octanol/water

: -1.24

Bioconcentration factor

: <2000

Mobility

No specific data.

Other adverse effects

No kir own signif cant effects or critical bazards.



13. Disposal considerations

Waste disposal

: The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Piperazine anhydrous, Pll

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	UN2579	Piperazine	8	III	CONTROL OF	Limited quantity Yes. Packaging instruction Passenger aircraft Quantity limitation: 25 kg Cargo aircraft Quantity limitation: 100 kg Special provisions IB8, IP3, T4, TP1, TP30, T1
IMDG Class	UN2579	PIPERAZINE	8	III		Emergency schedules (EmS) F-A, S-B
IATA-DGR Class	UN2579	Piperazine	8	III		Passenger and Cargo Aircraft Quantity limitation: 25 kg Packaging instructions: 860 Cargo Aircraft OnlyQuantity limitation: 100 kg Packaging instructions: 864 Limited Quantities - Passenger Aircraft Quantity limitation: 5 kg Packaging instructions: Y845

PG* : Packing group

15. Regulatory information

HCS Classification

: Corrosive material Sensitizing material Target organ effects

U.S. Federal regulations

: TSCA 8(a) IUR: Partial exemption

United States inventory (TSCA 8b): This material is listed or exempted.

SARA 302/304/311/312 extremely hazardous substances: No products were found. SARA 302/304 emergency planning and notification: No products were found.

SARA 302/304/311/312 hazardous chemicals: Piperazine

SARA 311/312 MSDS distribution - chemical inventory - hazard identification: Piperazine: Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard

Clean Air Act (CAA) 112 accidental release prevention: No products were found.

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

: Not listed

(Precursor Chemicals)

15. Regulatory information

DEA List II Chemicals (Essential Chemicals) Not listed

SARA 313

Form R - Reporting requirements

Not applicable.

Supplier notification

Not applicable.

State regulations

Massachusetts This material is listed. **New York** This material is not listed. This material is listed. **New Jersey** : This material is listed. **Pennsylvania**

Not available.

United States inventory (TSCA 8b)

: This material is listed or exempted.

Canada inventory International regulations

International lists

: This material is listed or exempted.

: Australia inventory (AICS): This material is listed or exempted. China inventory (IECSC): This material is listed or exempted.

Japan inventory: This material is listed or exempted. **Korea inventory**: This material is listed or exempted.

New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted.

Philippines inventory (PICCS): This material is listed or exempted.

Chemical Weapons Convention List Schedule I

Chemicals

Chemical Weapons Convention List Schedule

II Chemicals

Chemical Weapons

Convention List Schedule

III Chemicals

Not listed ***

: Not listed

: Not listed



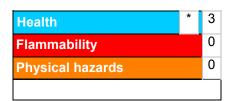


Other information 16.

Label requirements

: CAUSES EYE AND SKIN BURNS. CAUSES RESPIRATORY TRACT IRRITATION. MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION. MAY CAUSE TARGET ORGAN DAMAGE, BASED ON ANIMAL DATA, POSSIBLE DEVELOPMENTAL HAZARD - MAY CAUSE ADVERSE DEVELOPMENTAL EFFECTS. BASED ON ANIMAL DATA. POSSIBLE REPRODUCTIVE HAZARD - MAY CAUSE ADVERSE REPRODUCTIVE EFFECTS IN MALES, BASED ON ANIMAL DATA. POSSIBLE REPRODUCTIVE HAZARD - MAY CAUSE ADVERSE REPRODUCTIVE EFFECTS IN FEMALES, BASED ON ANIMAL DATA.

Hazardous Material Information System (U.S.A.)



16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Date of issue : ***.

Date of previous issue : 05/11/2010

Version : J****

Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.