

SAFETY DATA SHEET



Polyethyleneamines, HEPA-S140

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Polyethyleneamines, HEPA-S140
Index number : 612-121-00-1
EC number : 268-626-9
CAS number : 68131-73-7
Product description : Not applicable
Product type : Liquid.
Other means of identification : HEPA; Crude polyamine bottoms

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesives, binding agents Biocide. Complexing agents Fuel. Fuel additive. Heat transfer agents Impregnation agents Intermediate. Laboratory activities Lubricants and additives Pharmaceuticals. Surface-active agents
Area of application : Industrial applications.

Identified uses

Consumer uses of ethyleneamines
 Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional
 Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
 Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
 Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
 Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
 Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
 Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as

SECTION 1: Identification of the substance/mixture and of the company/undertaking

most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

1.3 Details of the supplier of the safety data sheet

DELAMINE B.V.
Barchman Wuytierslaan 10
3818 LH Amersfoort
The Netherlands
Tel.:31-334676897

e-mail address of person responsible for this SDS : SDS.Delamine@delamine.com

1.4 Emergency telephone number

Supplier

Telephone number : AkzoNobel Chemicals-Deventer-NLT +31 570 679211 (24hours/7days)
F +31 570 679801

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : UVCB

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302
Acute Tox. 4, H312
Skin Corr. 1A, H314
Eye Dam. 1, H318
Skin Sens. 1, H317
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

Classification according to Directive 67/548/EEC [DSD]

Xn; R21/22
C; R34
R43
N; R50/53

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Harmful if swallowed.
Harmful in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves: >8 hours (breakthrough time): neoprene. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.

Polyethyleneamines, HEPA-S140**SECTION 2: Hazards identification**

Response : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage : Store locked up.

Disposal : Not applicable.

Supplemental label elements : Not applicable.

2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII : No.

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : No.

Other hazards which do not result in classification : Not applicable.

SECTION 3: Composition/information on ingredients

Substance/mixture : UVCB

Product/ingredient name	Identifiers	%	<u>Classification</u>		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Amines, polyethylenepoly-	EC: 268-626-9 CAS: 68131-73-7 Index: 612-121-00-1	100	Xn; R21/22 C; R34 R43 N; R50/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[*]
3,6,9,12-tetra-azatetradecamethylenediamine	EC: 223-775-9 CAS: 4067-16-7 Index: 612-064-00-2	10 - 40	Xn; R21/22 C; R34 R43 N; R50/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[A]
polyethylenepolyamines	EC: 292-588-2 CAS: 90640-67-8 Index: 612-065-00-8	<2	Xn; R21/22 C; R34 R43 R52/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[A]
			See section 16 for the full text of the R-phrases declared above	See Section 16 for the full text of the H statements declared above.	

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

- [*] Substance
- [A] Constituent
- [B] Impurity
- [C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

SECTION 4: First aid measures

Over-exposure signs/symptoms

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following:
pain
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur |
| Ingestion | : Adverse symptoms may include the following:
stomach pains |

4.3 Indication of any immediate medical attention and special treatment needed

- | | |
|----------------------------|---|
| Notes to physician | : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
| Specific treatments | : No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | |
|---------------------------------------|--|
| Suitable extinguishing media | : Use an extinguishing agent suitable for the surrounding fire. Dry sand or other suitable absorbent. Use dry chemical, CO ₂ , water spray (fog) or foam. |
| Unsuitable extinguishing media | : Halones |

5.2 Special hazards arising from the substance or mixture

- | | |
|--|--|
| Hazards from the substance or mixture | : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
| Hazardous combustion products | : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides |

5.3 Advice for firefighters

- | | |
|---|---|
| Special precautions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. |

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- | | |
|------------------------------------|--|
| For non-emergency personnel | : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders | : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |

SECTION 6: Accidental release measures

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations : No specific data.

Industrial sector specific solutions : No specific data.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters**Occupational exposure limits**

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
Amines, polyethylenepoly-	DNEL	Short term Inhalation	8550 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.91 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.59 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.44 mg/cm ²	Workers	Local
	DNEL	Short term Dermal	13 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	2542 mg/m ³	Consumers	Systemic
	DNEL	Short term Oral	32 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	1.59 mg/cm ²	Consumers	Local
	DNEL	Long term Dermal	0.4 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	0.46 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	0.65 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	0.68 mg/cm ²	Consumers	Local

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
Amines, polyethylenepoly-	PNEC	Secondary Poisoning	0.29 mg/kg	Assessment Factors
	PNEC	Fresh water	1.6 µg/l	Assessment Factors
	PNEC	Marine	1.6 µg/l	Assessment Factors
	PNEC	Fresh water sediment	0.14 mg/kg dw	-
	PNEC	Marine water sediment	0.14 mg/kg dw	-
	PNEC	Soil	10 mg/kg dw	-
	PNEC	Sewage Treatment Plant	3.19 mg/l	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

SECTION 8: Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. >8 hours (breakthrough time): neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene Boots.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid. [Clear.]
Colour	: Brown.
Odour	: Odourless.
Odour threshold	: Not available.
pH	: 11.4
Melting point/freezing point	: -70°C Pour point - 20 C
Initial boiling point and boiling range	: 443°C
Flash point	: Closed cup: 197°C
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not applicable
Burning time	: Not applicable.
Burning rate	: Not applicable.
Upper/lower flammability or explosive limits	: Not available.
Vapour pressure	: 0.00000077 kPa [20°C]
Vapour density	: Not available.
Relative density	: 1.014
Solubility(ies)	: >50 g/l
Partition coefficient: n-octanol/water	: -3.67

SECTION 9: Physical and chemical properties

Auto-ignition temperature	: 370°C
Decomposition temperature	: Not available.
Viscosity	: Not available.
Explosive properties	: Not applicable.
Oxidising properties	: None.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Keep away from sources of ignition - No smoking. aerosol or mist formation
10.5 Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials, metals and acids. Chlorinated hydrocarbon.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
3,6,9,12-tetra-azatetradecamethylenediamine	LD50 Oral	Rat	1600 mg/kg	-

Conclusion/Summary : Oral Harmful if swallowed.
Dermal Harmful in contact with skin.
Inhalation This product is not likely to volatilise rapidly into the air because of its low vapour pressure. Not classified as dangerous

Irritation/Corrosion**Conclusion/Summary**

Skin	: Corrosive to the skin.
Eyes	: Corrosive to eyes.
Respiratory	: No data available for this end-point, hence this classification is not considered to be applicable.

Sensitiser

Product/ingredient name	Route of exposure	Species	Result
Amines, polyethylenepoly-	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin : May cause skin sensitisation.

SECTION 11: Toxicological information

Respiratory : No data available for this end-point, hence this classification is not considered to be applicable.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Amines, polyethylenepoly-	-	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary : No mutagenic effect.

Carcinogenicity

Conclusion/Summary : skin No carcinogenic effect.

Reproductive toxicity

Conclusion/Summary : No data available for this end-point, hence this classification is not considered to be applicable.

Teratogenicity

Conclusion/Summary : No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated:Oral.

Potential acute health effects

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Short term exposure**

Potential immediate effects : No specific data.

Potential delayed effects : No specific data.

Long term exposure

Potential immediate effects : No specific data.

SECTION 11: Toxicological information**Potential delayed effects** : No specific data.**Potential chronic health effects**

Product/ingredient name	Result	Species	Dose	Exposure
Amines, polyethylenepoly-	Sub-chronic LOAEL Oral	Rat	52 mg/kg	-

Conclusion/Summary	: No known significant effects or critical hazards. Not classified as dangerous
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Absorption	: Slowly absorbed.
Metabolism	: Rapidly metabolised.
Elimination	: Rapidly excreted.
Other information	: No specific data.

SECTION 12: Ecological information**12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
Amines, polyethylenepoly-	EC50 319.3 mg/l Acute EC50 0.23 mg/l Acute EC50 2.2 mg/l Acute LC50 100 mg/l	Micro-organism Algae Daphnia Fish	2 days 72 hours 48 hours 96 hours

Conclusion/Summary : Dangerous for the environment.
PNEC Intermittent release.= 0.016 mg/l

12.2 Persistence and degradability

Conclusion/Summary : This substance is not expected to bioaccumulate through food chains in the environment. Toxic Persistent Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Amines, polyethylenepoly-	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Amines, polyethylenepoly-	-3.67	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : >3000

Mobility : No specific data.

12.5 Results of PBT and vPvB assessment

PBT : No.

vPvB : No.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.









Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN/ADNR	IMDG	IATA
14.1 UN number	UN2735	UN2735	UN2735	UN2735
14.2 UN proper shipping name	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (HIGHER ETHYLENE POLYAMINES HEPA)	POLYAMINES, LIQUID, CORROSIVE, N.O.S.	POLYAMINES, LIQUID, CORROSIVE, N.O.S.. Marine pollutant (3,6,9,12-tetra-azatetradecamethylenediamine)	Polyamines, liquid, corrosive, n.o.s.
14.3 Transport hazard class(es)	8  	8  	8  	8  
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes.
14.6 Special precautions for user	Not available.	Not available.	Not available.	Not available.
Additional information	Hazard identification number 80 Limited quantity 5 L Special provisions 274 Tunnel code (E)	-	Emergency schedules (EmS) F-A, S-B	Passenger and Cargo Aircraft Quantity limitation: 5 L Packaging instructions: 852 Cargo Aircraft Only Quantity limitation: 60 L Packaging instructions: 856 Limited Quantities - Passenger Aircraft Quantity limitation: 1 L

SECTION 14: Transport information

				Packaging instructions: Y841
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14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Not listed

Integrated pollution prevention and control list (IPPC) - Air : Not listed

Integrated pollution prevention and control list (IPPC) - Water : Not listed

International regulations

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

15.2 Chemical Safety Assessment : Complete.

15.3 Registration status : Applicable.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Expert judgment
Acute Tox. 4, H312	Expert judgment
Skin Corr. 1A, H314	Expert judgment
Eye Dam. 1, H318	Expert judgment
Skin Sens. 1, H317	Expert judgment
Aquatic Acute 1, H400	Expert judgment
Aquatic Chronic 1, H410	Expert judgment

Full text of abbreviated H statements : H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H400 Very toxic to aquatic life.
 H410 Very toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
 Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4
 Aquatic Acute 1, H400 AQUATIC TOXICITY (ACUTE) - Category 1
 Aquatic Chronic 1, H410 AQUATIC TOXICITY (CHRONIC) - Category 1
 Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
 Skin Corr. 1A, H314 SKIN CORROSION/IRRITATION - Category 1A
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases : R21/22- Harmful in contact with skin and if swallowed.
 R34- Causes burns.
 R43- May cause sensitisation by skin contact.
 R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
 R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] : C - Corrosive
 Xn - Harmful
 N - Dangerous for the environment

Date of issue/ Date of revision : 28 February 2011

Date of previous issue : 18/11/2010

Version : 4

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Identification of the substance or mixture

Product definition UVCB
Product name Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Consumer uses of ethyleneamines
Sector of end use: SU21
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09b
Article category related to subsequent service life: Not applicable.

List of use descriptors **Identified use name:** Consumer uses of ethyleneamines
Sector of end use: SU21
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09b
Article category related to subsequent service life: Not applicable.

Processes and activities covered by the exposure scenario Not applicable.

Assessment Method See Section 3

Section 2: Operational conditions and risk management measures**Section 2.1: Control of consumer exposure**

Physical state: Physical state: liquid
Molecular weight: 146.23 g/mole
Vapour pressure: 0.346 Pa*s at 25°C

Contributing scenarios: Operational conditions and risk management measures

Product Categories 1: Adhesives, sealants Mixing and loading

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 20 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Categories 1: Adhesives, sealants Application:

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 20 g
- Covers use in room size of 20 m³
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Product Categories 9b: Fillers, putties, plasters, modelling clay

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 200 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Categories 9b: Fillers, putties, plasters, modelling clay Application:

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 200 g
- Covers use in room size of 20 m³
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Section 2.2: Control of environmental exposure

Operational conditions: Not determined

Product Characteristics:

Indoor/Outdoor use.

Regional use tonnage (tonnes/year):

372

Fraction of Regional tonnage used locally:

25%

Average Local Daily Tonnage (kg/day)

254

Frequency and duration of use:

Continuous release.

Section 3: Exposure estimation and reference to its source**Section 3.1: Exposure estimation - Consumers**

	Contributing Scenario:	Frequency (1/Year):	Weight fraction of substance in the article::	Body weight:	Calculation method:
Exposure estimation and reference to its source - Consumers: 0:	Adhesives, sealants - Mixing and loading; Adhesives, sealants - Application(s); Fillers, putties, plasters, modelling clay - Mixing and loading; Fillers, putties, plasters, modelling clay - Application(s)	3; 3; 2; 2	25%; 5%; 25%; 5%	60 kg	ConsExpo 4.1

Inhalation :**Mode of release:** evaporation**Exposure estimation and reference to its source - Consumers: 1:**

Impulse estimation and reference to its sources

Consumers: 1:

Exposure (minutes):	Application duration:	Amount/concentration applied (g):	Room volume (m³):	Room volume x ventilation rate: (l/h):
5; 90; 5; 90	5; 30; 5; 30	20; 20; 200; 200	1; 20; 1; 20	0.6

Release area (cm2):	Temperature (°C):	Mass transfer rate:	Contributing Scenario Molecular weight (g/mole):	Uptake fraction (Update model):	Inhalation rate:
20; 500; 100; 50	20	3.09E+03	550	1	32.9

Dermal:**Application methods:** instant

Surface area (Skin contact area) cm2:	Product amount (g):	Uptake fraction (Update model):	Inhalation event (mg/m³):
2; 43; 2; 22	0.05; 0.1; 0.02; 1	1	11.2; 3.0; 11.5; 3.1
Inhalation mg/m³ (Concentration on day of exposure):	Dermal load (mg/cm2):	Dermal External dose (mg/kg bw):	Dermal (Internal dose) mg/kg bw/day:
0.039; 0.188; 0.040; 0.191	6.25; 0.12; 2.5; 0.46	0.208; 0.08; 0.08; 1.67	0.002; 0.001; 5E-4; 0.001
Dermal (External dose) mg/kg bw/day:	Inhalation event/Exposure mg/m³ (Short term exposure):	Dermal systemic exposure (external dose) with gloves (90% efficiency) mg/kg bw/day (Long term exposure):	Inhalation (mg/kg/day) Long term exposure:
0.002; 0.001; 5E-4; 0.001	11.2; 3.0; 11.5; 3.1	0.0002; 0.0001; 5E-5; 0.0001	0.039; 0.188; 0.040; 0.191

Section 3.2 Exposure estimation-Consumers**Contributing exposure scenario controlling worker exposure for 0:**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140**Identified use name: Consumer uses of ethyleneamines****Sector of end use: SU21****Subsequent service life relevant for that use: No.****Environmental Release Category: ERC08c, ERC08f****Market sector by type of chemical product: PC01, PC09b****Article category related to subsequent service life: Not applicable.**

Short term exposure, Systemic, Inhalable		Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.

Section 3.3 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1:

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	5.10x10 ⁻⁴	1.02	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0	1.02; Regional PEC: 3.57x10 ⁻⁸	EUSES calculation
Soil (direct releases only)	0	1.02; Regional PEC natural soil: 1.18x10 ⁻²	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	1.19x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵ ; Regional PEC : 6.84x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶ ; Regional PEC: 6.75x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻² ; Regional PEC: 0.127	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³ ; Regional PEC: 1.16x10 ⁻²	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not applicable.	Regional PEC: 1.15x10 ⁻²	
Grassland averaged mg/kg dwt	Not applicable.	Not applicable.	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m ³	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m ² /d	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to Downstream User to evaluate if he works inside the boundaries set by the ES

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional guidance	Not applicable

Polyethyleneamines, HEPA-S140

Identified use name: Consumer uses of ethyleneamines
Sector of end use: SU21
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC08c, ERC08f
Market sector by type of chemical product: PC01, PC09b
Article category related to subsequent service life: Not applicable.

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

List of use descriptors **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product Characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product Characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	225
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 4650 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5272

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor/Outdoor use. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%) No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 1860 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%) No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.66x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	2.69x10 ⁻¹⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.69x10 ⁻¹⁵	3.58x10 ⁻¹¹	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
 Process Category: PROC21, PROC24
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC11a

Annual deposition mg/m2/d	2.22x10-14	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Groundwater mg/l	Not evaluated.	1.18x10 ⁻²	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional Process Category: PROC21, PROC24 Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC11a
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List of use descriptors	Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional Process Category: PROC21, PROC24 Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC11a
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Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product Characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product Characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant**

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	225
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 4650 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5272

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor/Outdoor use. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 1860 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

Process Category: PROC21, PROC24

Sector of end use: SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC11a

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Polyethylenamines, HEPA-S140		Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional Process Category: PROC21, PROC24 Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC11a	

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m2/d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.66x10-13	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10-13	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	2.69x10-15	Not evaluated.	EUSES calculation
Annual average mg/m³	2.69x10-15	3.58x10-11	EUSES calculation
Annual deposition mg/m2/d	2.22x10-14	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation

Polyethylenamines, HEPA-S140

Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional
Process Category: PROC21, PROC24
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC11a

Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial</p> <p>Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15</p> <p>Substance supplied to that use in form of: As such</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC02, ERC06a</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial</p> <p>Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15</p> <p>Substance supplied to that use in form of: As such</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC02, ERC06a</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Do not carry out operation for more than 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 8: Use as laboratory reagent	
Product Characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Section 2.2: Control of environmental exposure

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a
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Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 18600 Tonnes/year

Fraction of EU tonnage used in region: 25%

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 100%

Annual site tonnage (tonnes/year): 4650

Average Local Daily Tonnage (kg/day): 15500

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environmental factors not influenced by risk management:

Local marine water dilution factor: 1000

Other operational conditions of use affecting environmental exposure: Indoor. industrial settingRelease fraction to air from process (initial release prior to RMM): 1.1x10⁻⁵Release fraction to soil from process (initial release prior to RMM): 1.0x10⁻⁴Release fraction to wastewater from process (initial release prior to RMM): 1.61x10⁻⁸**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): =>53.1**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.**Conditions and measures related to municipal sewage treatment plant:****Assumed domestic sewage treatment plant flow (m3/d):** 2000**Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate**

Operational conditions: Indoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 18600 Tonnes/year

Fraction of EU tonnage used in region: 25%

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 100%

Annual site tonnage (tonnes/year): 4650

Average Local Daily Tonnage (kg/day): 15500

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environmental factors not influenced by risk management:

Local marine water dilution factor: 1000

Other operational conditions of use affecting environmental exposure: Indoor. industrial settingRelease fraction to air from process (initial release prior to RMM): 1.1x10⁻⁵Release fraction to soil from process (initial release prior to RMM): 1.0x10⁻⁴Release fraction to wastewater from process (initial release prior to RMM): 1.61x10⁻⁸**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Polyethyleneamines, HEPA-S140****Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15**Substance supplied to that use in form of:** As such
Sector of end use: SU03**Subsequent service life relevant for that use:** No.
Environmental Release Category: ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		=>53.1
Organisational measures to prevent/limit release from site:		Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:		
Assumed domestic sewage treatment plant flow (m3/d):		2000
Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*		
Operational conditions: Indoor use.		
Product Characteristics:		Not applicable.
Concentration of substance in mixture or article:		
Amounts used:		18600 Tonnes/year
Fraction of EU tonnage used in region:		25%
Regional use tonnage (tonnes/year):		4650
Fraction of Regional tonnage used locally:		100%
Annual site tonnage (tonnes/year):		4650
Average Local Daily Tonnage (kg/day):		20667
Frequency and duration of use:		Continuous release.
Emission Days (days/year):		225
Environmental factors not influenced by risk management:		
Local marine water dilution factor:		1000
Other operational conditions of use affecting environmental exposure:		Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):		1.1x10-5
Release fraction to soil from process (initial release prior to RMM):		0
Release fraction to wastewater from process (initial release prior to RMM):		0
Technical conditions and measures at process level (source) to prevent release:		Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:		Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		No wastewater treatment required.
Organisational measures to prevent/limit release from site:		
Conditions and measures related to municipal sewage treatment plant:		

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.007	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Polyethyleneamines, HEPA-S140		Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a	

Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	0.12	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

Substance supplied to that use in form of: As such

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC02, ERC06a

Short term exposure, Local, Inhalable	Not applicable.	0.60	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.37	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.74	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Polyethyleneamines, HEPA-S140		Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a	

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.55	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 8: Use as laboratory reagent

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
 Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
 Substance supplied to that use in form of: As such
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC02, ERC06a

During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	0	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.207	0.127	EUSES calculation
Soil (direct releases only)	0	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁷	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻⁴	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	5.75x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
 Process Category: PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15
 Substance supplied to that use in form of: As such
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC02, ERC06a

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

List of use descriptors **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances**

Operational conditions: Indoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC08a, PROC08b, PROC09

Substance supplied to that use in form of: As such

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC02, ERC06a

Organisational measures to prevent/limit release from site: Conditions and measures related to municipal sewage treatment plant: Assumed domestic sewage treatment plant flow (m3/d):	Prevent discharge of undissolved substance to or recover from onsite wastewater. 2000
Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate Operational conditions: Indoor use. Product Characteristics: Concentration of substance in mixture or article: Amounts used: Fraction of EU tonnage used in region: Regional use tonnage (tonnes/year): Fraction of Regional tonnage used locally: Annual site tonnage (tonnes/year): Average Local Daily Tonnage (kg/day): Frequency and duration of use: Emission Days (days/year): Environmental factors not influenced by risk management: Local marine water dilution factor: Other operational conditions of use affecting environmental exposure: Release fraction to air from process (initial release prior to RMM): Release fraction to soil from process (initial release prior to RMM): Release fraction to wastewater from process (initial release prior to RMM): Technical conditions and measures at process level (source) to prevent release: Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Treat air emission to provide a typical removal efficiency of (%): Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): Organisational measures to prevent/limit release from site: Conditions and measures related to municipal sewage treatment plant: Assumed domestic sewage treatment plant flow (m3/d):	Not applicable. 18600 Tonnes/year 25% 4650 100% 4650 15500 Continuous release. 300 1000 Indoor. industrial setting 1.1x10 ⁻⁵ 1.0x10 ⁻⁴ 1.61x10 ⁻⁸ Not applicable. Soil emission controls are not applicable as there is no direct release to soil. No air emission controls required; required removal efficiency is 0%. =>53.1 Prevent discharge of undissolved substance to or recover from onsite wastewater. 2000
Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations* Operational conditions: Indoor use. Product Characteristics: Concentration of substance in mixture or article: Amounts used: Fraction of EU tonnage used in region: Regional use tonnage (tonnes/year): Fraction of Regional tonnage used locally: Annual site tonnage (tonnes/year): Average Local Daily Tonnage (kg/day): Frequency and duration of use: Emission Days (days/year): Environmental factors not influenced by risk management: Local marine water dilution factor: Other operational conditions of use affecting environmental exposure: Release fraction to air from process (initial release prior to RMM): Release fraction to soil from process (initial release prior to RMM):	Not applicable. 18600 Tonnes/year 25% 4650 100% 4650 20667 Continuous release. 225 1000 Indoor. industrial setting 1.1x10 ⁻⁵ 0
Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a

Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Polyethyleneamines, HEPA-S140 Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a			

Long term exposure, Systemic, Inhalable	Not applicable.	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	0	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.207	0.127	EUSES calculation
Soil (direct releases only)	0	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁷	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻⁴	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	5.75x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

List of use descriptors **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions:	Indoor use.
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. professional setting

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate	
Operational conditions: Indoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. professional setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

Operational conditions: Indoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 18600 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Regional use tonnage (tonnes/year):** 4650**Fraction of Regional tonnage used locally:** 100%**Annual site tonnage (tonnes/year):** 4650**Average Local Daily Tonnage (kg/day):** 20667**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 225**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor. professional setting**Release fraction to air from process (initial release prior to RMM):** 1.1x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):** No wastewater treatment required.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 3: Exposure estimation****Section 3.1 Workers Exposure estimation****Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140**Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional****Process Category: PROC08a****Substance supplied to that use in form of: As such****Sector of end use: SU22****Subsequent service life relevant for that use: No.****Environmental Release Category: ERC01, ERC02, ERC06a**

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Fresh water sediment mg/kg dwt	Local concentration	PEC sediment (local+regional)	Justification
Marine water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	0	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.207	0.127	EUSES calculation
Soil (direct releases only)	0	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁷	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻⁴	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	5.75x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
 Process Category: PROC08a
 Substance supplied to that use in form of: As such
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC02, ERC06a

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

List of use descriptors **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Organisational measures to prevent/limit release from site: Conditions and measures related to municipal sewage treatment plant: Assumed domestic sewage treatment plant flow (m3/d):	Prevent discharge of undissolved substance to or recover from onsite wastewater. 2000
Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate Operational conditions: Indoor use. Product Characteristics: Concentration of substance in mixture or article: Amounts used: Fraction of EU tonnage used in region: Regional use tonnage (tonnes/year): Fraction of Regional tonnage used locally: Annual site tonnage (tonnes/year): Average Local Daily Tonnage (kg/day): Frequency and duration of use: Emission Days (days/year): Environmental factors not influenced by risk management: Local marine water dilution factor: Other operational conditions of use affecting environmental exposure: Release fraction to air from process (initial release prior to RMM): Release fraction to soil from process (initial release prior to RMM): Release fraction to wastewater from process (initial release prior to RMM): Technical conditions and measures at process level (source) to prevent release: Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Treat air emission to provide a typical removal efficiency of (%): Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): Organisational measures to prevent/limit release from site: Conditions and measures related to municipal sewage treatment plant: Assumed domestic sewage treatment plant flow (m3/d):	Not applicable. 18600 Tonnes/year 25% 4650 100% 4650 15500 Continuous release. 300 1000 Indoor. industrial setting 1.1x10 ⁻⁵ 1.0x10 ⁻⁴ 1.61x10 ⁻⁸ Not applicable. Soil emission controls are not applicable as there is no direct release to soil. No air emission controls required; required removal efficiency is 0%. =>53.1 Prevent discharge of undissolved substance to or recover from onsite wastewater. 2000
Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations* Operational conditions: Indoor use. Product Characteristics: Concentration of substance in mixture or article: Amounts used: Fraction of EU tonnage used in region: Regional use tonnage (tonnes/year): Fraction of Regional tonnage used locally: Annual site tonnage (tonnes/year): Average Local Daily Tonnage (kg/day): Frequency and duration of use: Emission Days (days/year): Environmental factors not influenced by risk management: Local marine water dilution factor: Other operational conditions of use affecting environmental exposure: Release fraction to air from process (initial release prior to RMM): Release fraction to soil from process (initial release prior to RMM):	Not applicable. 18600 Tonnes/year 25% 4650 100% 4650 20667 Continuous release. 225 1000 Indoor. industrial setting 1.1x10 ⁻⁵ 0
Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a

Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Polyethyleneamines, HEPA-S140		Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: As such Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC02, ERC06a	

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	0	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.207	0.127	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Soil (direct releases only)	0	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁷	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻⁴	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	5.75x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: As such
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

List of use descriptors **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions:	Indoor use.
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. professional setting

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate	
Operational conditions: Indoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	18600 Tonnes/year
Fraction of EU tonnage used in region:	25%
Regional use tonnage (tonnes/year):	4650
Fraction of Regional tonnage used locally:	100%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor. professional setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻⁴
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10 ⁻⁸
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

Operational conditions: Indoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 18600 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Regional use tonnage (tonnes/year):** 4650**Fraction of Regional tonnage used locally:** 100%**Annual site tonnage (tonnes/year):** 4650**Average Local Daily Tonnage (kg/day):** 20667**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 225**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor. professional setting**Release fraction to air from process (initial release prior to RMM):** 1.1x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):** No wastewater treatment required.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 3: Exposure estimation****Section 3.1 Workers Exposure estimation****Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional**Process Category:** PROC08a**Substance supplied to that use in form of:** As such
Sector of end use: SU22**Subsequent service life relevant for that use:** No.
Environmental Release Category: ERC01, ERC02, ERC06a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.32x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻³	1.53x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻³	1.89x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁵	3.54x10 ⁻⁵	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	2.5x10 ⁻⁴	2.0x10 ⁻⁴	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.155	0.127	EUSES calculation
Soil (direct releases only)	0	1.27	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	5.85x10 ⁻⁵	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.168	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.76x10 ⁻⁸	6.75x10 ⁻⁵	EUSES calculation
Marine water mg/l	5.76x10 ⁻⁷	7.29x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: As such
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC02, ERC06a

Fresh water sediment mg/kg dwt	Local concentration	PEC sediment (local+regional)	Justification
Marine water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
	Not evaluated.	7.32x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10-3	1.53x10-2	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10-3	1.89x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	4.31x10-5	Not evaluated.	EUSES calculation
Annual average mg/m³	3.54x10-5	3.54x10-5	EUSES calculation
Annual deposition mg/m2/d	2.92x10-4	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Formulation of preparations*

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	0	EUSES calculation
Surface water	0	0	EUSES calculation
air (direct + STP)	0.207	0.127	EUSES calculation
Soil (direct releases only)	0	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-7	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-4	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10-3	1.53x10-2	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10-3	1.89x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	5.75x10-5	Not evaluated.	EUSES calculation
Annual average mg/m³	3.54x10-5	3.54x10-5	EUSES calculation
Annual deposition mg/m2/d	2.92x10-4	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
 Process Category: PROC08a
 Substance supplied to that use in form of: As such
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC02, ERC06a

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

List of use descriptors

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min. to < 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Roller application or brushing

Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min. to < 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 2: Non industrial spraying**

Product Characteristics:	Liquid. Covers concentrations up to 10%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min. to < 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant**

Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of %:	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m³/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	255
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

Process Category: PROC08a, PROC10, PROC11

Substance supplied to that use in form of: In a mixture

Sector of end use: SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. professional setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	1160
Average Local Daily Tonnage (kg/day):	5272
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Frequency and duration of use:	Continuous release.

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional Process Category: PROC08a, PROC10, PROC11 Substance supplied to that use in form of: In a mixture Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f
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Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor, industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 1: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Non industrial spraying**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.214	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.121	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Local, Inhalable	Not applicable.	0.243	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
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Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m2/d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Agricultural soil averaged mg/kg dwt	2.66x10-13	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10-13	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	5.91x10-5	Not evaluated.	EUSES calculation
Annual average mg/m³	2.69x10-15	3.58x10-11	EUSES calculation
Annual deposition mg/m2/d	2.22x10-14	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional
Process Category: PROC08a, PROC10, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

List of use descriptors **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out activities involving exposure for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	255
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. professional setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Organisational measures to prevent/limit release from site:
Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5272

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor/Outdoor use. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 1860 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Treat on-site wastewater (prior to receiving water discharge) No wastewater treatment required.
to provide the required removal efficiency of ³ (%):

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.21	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.15	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.66x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	2.69x10 ⁻¹⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.69x10 ⁻¹⁵	3.58x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	2.22x10 ⁻¹⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
 Process Category: PROC08a, PROC11
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
 Process Category: PROC08a, PROC11
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

List of use descriptors

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	255
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. professional setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Organisational measures to prevent/limit release from site:
Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5272

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor/Outdoor use. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 1860 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Treat on-site wastewater (prior to receiving water discharge) No wastewater treatment required.
to provide the required removal efficiency of ³ (%):

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.11	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.66x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
 Process Category: PROC08a, PROC11
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

During emission mg/m³	4.31x10-6	Not evaluated.	EUSES calculation
Annual average mg/m³	3.54x10-6	3.54x10-9	EUSES calculation
Annual deposition mg/m2/d	2.92x10-5	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a, PROC11
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial</p> <p>Process Category: PROC05, PROC08a, PROC08b, PROC09</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial</p> <p>Process Category: PROC05, PROC08a, PROC08b, PROC09</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: **Mixing or blending in batch processes for formulation of preparations*** and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min. to < 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: **Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

Process Category: PROC05, PROC08a, PROC08b, PROC09

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Do not carry out operation for more than 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant**

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

Process Category: PROC05, PROC08a, PROC08b, PROC09

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Organisational measures to prevent/limit release from site:		Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:		
Assumed domestic sewage treatment plant flow (m3/d):		2000
Contributing exposure scenario controlling environmental exposure for 1: Lube oil use		
Operational conditions: Indoor/Outdoor use.		
Product Characteristics:		Not applicable.
Concentration of substance in mixture or article:		
Amounts used:		1300 Tonnes/year
Fraction of EU tonnage used in region:		25%
Annual site tonnage (tonnes/year):		326
Average Local Daily Tonnage (kg/day):		1087
Frequency and duration of use:		Continuous release.
Emission Days (days/year):		300
Environmental factors not influenced by risk management:		
Local marine water dilution factor:		1000
Other operational conditions of use affecting environmental exposure:		Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):		3.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):		1.0x10 ⁻³
Release fraction to wastewater from process (initial release prior to RMM):		1.0x10 ⁻³
Technical conditions and measures at process level (source) to prevent release:		Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:		Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		=>53.1
Organisational measures to prevent/limit release from site:		
Conditions and measures related to municipal sewage treatment plant:		
Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent		
Operational conditions: Indoor/Outdoor use.		
Product Characteristics:		Not applicable.
Concentration of substance in mixture or article:		
Amounts used:		4650 Tonnes/year
Fraction of EU tonnage used in region:		25%
Annual site tonnage (tonnes/year):		1160
Average Local Daily Tonnage (kg/day):		5272
Frequency and duration of use:		Continuous release.
Emission Days (days/year):		220
Environmental factors not influenced by risk management:		
Local marine water dilution factor:		1000
Other operational conditions of use affecting environmental exposure:		Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):		1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):		0
Release fraction to wastewater from process (initial release prior to RMM):		0
Technical conditions and measures at process level (source) to prevent release:		Not applicable.
Polyethyleneamines, HEPA-S140		Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:		Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		No wastewater treatment required.
Organisational measures to prevent/limit release from site:		
Conditions and measures related to municipal sewage treatment plant:		

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.		
Product Characteristics:		Not applicable.
Concentration of substance in mixture or article:		
Amounts used:		1860 Tonnes/year
Fraction of EU tonnage used in region:		25%
Annual site tonnage (tonnes/year):		465
Average Local Daily Tonnage (kg/day):		2114
Frequency and duration of use:		Continuous release.
Emission Days (days/year):		220
Environmental factors not influenced by risk management:		
Local marine water dilution factor:		1000
Other operational conditions of use affecting environmental exposure:		Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):		1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):		0
Release fraction to wastewater from process (initial release prior to RMM):		0
Technical conditions and measures at process level (source) to prevent release:		Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:		Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		No wastewater treatment required.
Organisational measures to prevent/limit release from site:		
Conditions and measures related to municipal sewage treatment plant:		

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.3656	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Polyethyleneamines, HEPA-S140		Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial Process Category: PROC05, PROC08a, PROC08b, PROC09 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f	

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.034286	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Long term exposure, Systemic, Inhalable	Not applicable.	0.548325	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.096725	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.78x10 ⁻⁴	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	2.33x10 ⁻⁵	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.82x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.523	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.80x10 ⁻⁵	8.54x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.80x10 ⁻⁶	8.51x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	8.57x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	8.54x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	5.29x10 ⁻⁷	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	1.06x10 ⁻⁶	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
 Process Category: PROC05, PROC08a, PROC08b, PROC09
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

During emission mg/m ³	6.49x10-9	Not evaluated.	EUSES calculation
Annual average mg/m ³	5.33x10-9	5.37x10-9	EUSES calculation
Annual deposition mg/m2/d	4.40 ₈	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10-11	EUSES calculation
Annual deposition mg/m2/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
Process Category: PROC05, PROC08a, PROC08b, PROC09
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Calendering operations

Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Industrial spraying	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 1-4 hours per day
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
	99/166

Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
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Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 1-4 hours per day
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation	
Product Characteristics:	Liquid. Covers concentrations up to 15%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10-5
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1300 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	326
Average Local Daily Tonnage (kg/day):	1087
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	3.0x10-5
Release fraction to soil from process (initial release prior to RMM):	1.0x10-3
Release fraction to wastewater from process (initial release prior to RMM):	1.0x10-3
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=53.1
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	4650 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	1160
Average Local Daily Tonnage (kg/day):	5272
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10-5
Release fraction to soil from process (initial release prior to RMM):	0

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f 101/166
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Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint	
Operational conditions: Indoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f
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Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Calendering operations

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Industrial spraying**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.1286	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not evaluated.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.78x10 ⁻⁴	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	2.33x10 ⁻⁵	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.82x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.523	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.80x10 ⁻⁵	8.54x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.80x10 ⁻⁶	8.51x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	8.57x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	8.54x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	5.29x10 ⁻⁷	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	1.06x10 ⁻⁶	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	6.49x10 ⁻⁹	Not evaluated.	EUSES calculation
Annual average mg/m ³	5.33x10 ⁻⁹	5.37x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	4.40 ₈	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
 Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
 Process Category: PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU03
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Industrial spraying

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
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Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
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Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 8: Hand-mixing with intimate contact and only PPE available	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
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Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1300 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	326
Average Local Daily Tonnage (kg/day):	1087
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	3.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻³
Release fraction to wastewater from process (initial release prior to RMM):	1.0x10 ⁻³
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=53.1
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f
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Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 4650 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Annual site tonnage (tonnes/year):** 1160**Average Local Daily Tonnage (kg/day):** 5272**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 220**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor/Outdoor use. industrial setting**Release fraction to air from process (initial release prior to RMM):** 1.0x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%)** No wastewater treatment required.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint**

Operational conditions: Indoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 1860 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Annual site tonnage (tonnes/year):** 465**Average Local Daily Tonnage (kg/day):** 2114**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 220**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor/Outdoor use. industrial setting**Release fraction to air from process (initial release prior to RMM):** 1.0x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%)** No wastewater treatment required.**Organisational measures to prevent/limit release from site:****Polyethyleneamines, HEPA-S140**

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 1: Industrial spraying			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Polyethyleneamines, HEPA-S140		<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>	

Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 8: Hand-mixing with intimate contact and only PPE available			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.78x10 ⁻⁴	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	2.33x10 ⁻⁵	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.82x10 ⁻⁴	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.523	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.80x10 ⁻⁵	8.54x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.80x10 ⁻⁶	8.51x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	8.57x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	8.54x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	5.29x10 ⁻⁷	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	1.06x10 ⁻⁶	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	6.49x10 ⁻⁹	Not evaluated.	EUSES calculation
Annual average mg/m ³	5.33x10 ⁻⁹	5.37x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	4.40 ₈	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Industrial spraying

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19 Substance supplied to that use in form of: In a mixture Sector of end use: SU03, SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f 123/166
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Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 8: Hand-mixing with intimate contact and only PPE available	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
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Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m ³ /d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1300 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	326
Average Local Daily Tonnage (kg/day):	1087
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	3.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	1.0x10 ⁻³
	1.0x10 ⁻³

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Release fraction to wastewater from process (initial release prior to RMM):	
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=53.1
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	4650 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	1160
Average Local Daily Tonnage (kg/day):	5272
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint	
Operational conditions: Indoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
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Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 7: Production of preparations* or articles by tableting, compression, extrusion, pelletisation**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 8: Hand-mixing with intimate contact and only PPE available**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation**Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant**

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Annual average mg/m³	3.54x10-6	3.54x10-9	EUSES calculation
Annual deposition mg/m2/d	2.92x10-5	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.78x10-4	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	2.33x10-5	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.82x10-4	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.523	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.80x10-5	8.54x10-5	EUSES calculation
Marine water mg/l	1.80x10-6	8.51x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	8.57x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	8.54x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	5.29x10-7	1.18x10-2	EUSES calculation
Grassland averaged mg/kg dwt	1.06x10-6	1.18x10-2	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	6.49x10-9	Not evaluated.	EUSES calculation
Annual average mg/m³	5.33x10-9	5.37x10-9	EUSES calculation
Annual deposition mg/m2/d	4.40 _s	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation			
Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification

Polyethyleneamines, HEPA-S140	Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19 Substance supplied to that use in form of: In a mixture Sector of end use: SU03, SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f
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Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional</p> <p>Process Category: PROC05, PROC08a</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>
List of use descriptors	<p>Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional</p> <p>Process Category: PROC05, PROC08a</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min. to < 1 hour
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers percentage substance in the product up to 25%.
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out activities involving exposure for more than 15 minutes.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

Process Category: PROC05, PROC08a

Substance supplied to that use in form of: In a mixture

Sector of end use: SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1550
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.0x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	372 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	93
Average Local Daily Tonnage (kg/day):	255
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. professional setting
Release fraction to air from process (initial release prior to RMM):	0.01
Release fraction to soil from process (initial release prior to RMM):	0.01
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>53.1

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
Process Category: PROC05, PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Organisational measures to prevent/limit release from site:
Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5272

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor/Outdoor use. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%): No wastewater treatment required.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

Operational conditions: Indoor use.

Product Characteristics: Not applicable.

Concentration of substance in mixture or article:

Amounts used: 1860 Tonnes/year

Fraction of EU tonnage used in region: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environmental factors not influenced by risk management:

Other operational conditions of use affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1.0x10⁻⁵

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
Process Category: PROC05, PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Treat on-site wastewater (prior to receiving water discharge) No wastewater treatment required.
to provide the required removal efficiency of ³ (%):

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.45697	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
Process Category: PROC05, PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.91393	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0.0155	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.51x10 ⁻⁴	0.0122	EUSES calculation
Grassland averaged mg/kg dwt	7.06x10 ⁻⁴	0.0122	EUSES calculation
Groundwater mg/l	Not evaluated.	6.09x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	4.31x10 ⁻⁶	Not evaluated.	EUSES calculation
Annual average mg/m ³	3.54x10 ⁻⁶	3.54x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	2.92x10 ⁻⁵	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	5.1x10 ⁻⁴	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.19x10 ⁻⁴	EUSES calculation	

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
Process Category: PROC05, PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Concentration in sewage sludge mg/kg dwt	0.343	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.18x10 ⁻⁵	7.92x10 ⁻⁵	EUSES calculation
Marine water mg/l	1.18x10 ⁻⁶	7.89x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	7.95x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	7.92x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.66x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	5.36x10 ⁻¹³	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	2.69x10 ⁻¹⁵	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.69x10 ⁻¹⁵	3.58x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	2.22x10 ⁻¹⁴	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 2: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
 Process Category: PROC05, PROC08a
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 3: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	0	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	0	1.18x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	0	Not evaluated.	EUSES calculation
Annual average mg/m ³	0	3.57x10 ⁻¹¹	EUSES calculation
Annual deposition mg/m ² /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional
 Process Category: PROC05, PROC08a
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC08b, ERC08c, ERC08e, ERC08f

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional Process Category: PROC08a Substance supplied to that use in form of: In a mixture Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC04, ERC10b
List of use descriptors	Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional Process Category: PROC08a Substance supplied to that use in form of: In a mixture Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC04, ERC10b

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1.10-5
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Conditions and measures related to municipal sewage treatment plant:	

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Polyethyleneamines, HEPA-S140		Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional Process Category: PROC08a Substance supplied to that use in form of: In a mixture Sector of end use: SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC04, ERC10b	

Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	6.37x10 ⁻⁶	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC _{stp}) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.76x10 ⁻⁷	0.0118	EUSES calculation
Grassland averaged mg/kg dwt	3.53x10 ⁻⁷	0.0118	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	1.77x10 ⁻⁹	Not evaluated.	EUSES calculation
Annual average mg/m ³	1.77x10 ⁻⁹	1.8x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	1.46x10 ⁻⁸	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
Process Category: PROC08a
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	1.25x10 ⁻³	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.07x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	4.17x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.92x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	3.47x10 ⁻⁷	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.09x10 ⁻⁷	2.09x10 ⁻⁷	EUSES calculation
Annual deposition mg/m ² /d	1.72x10 ⁻⁶	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional
 Process Category: PROC08a
 Substance supplied to that use in form of: In a mixture
 Sector of end use: SU22
 Subsequent service life relevant for that use: No.
 Environmental Release Category: ERC01, ERC04, ERC10b

Identification of the substance or mixture

Product definition UVCB
Product name Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

List of use descriptors

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product Characteristics: Liquid. Covers concentrations up to 2%
Amounts used: Not applicable.
Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management: Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure: Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release: Not applicable.
Technical conditions and measures to control dispersion from source towards the worker: Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.
Personal protection: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Roller application or brushing

Product Characteristics: Liquid. Covers concentrations up to 2%
Amounts used: Not applicable.
Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management: Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure: Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release: Not applicable.
Technical conditions and measures to control dispersion from source towards the worker: Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.
Personal protection: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Section 2.2: Control of environmental exposure**Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.**

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 1860 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Annual site tonnage (tonnes/year):** 465**Average Local Daily Tonnage (kg/day):** 1274**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 365**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor/Outdoor use. industrial setting**Release fraction to air from process (initial release prior to RMM):** 1.1x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):** No wastewater treatment required.**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.**Conditions and measures related to municipal sewage treatment plant:****Assumed domestic sewage treatment plant flow (m3/d):** 2000**Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.**

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 1860 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Annual site tonnage (tonnes/year):** 465**Average Local Daily Tonnage (kg/day):** 2114**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 220**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor/Outdoor use. industrial setting**Release fraction to air from process (initial release prior to RMM):** 1.1.10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.**Polyethyleneamines, HEPA-S140**

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

Process Category: PROC08a, PROC10

Substance supplied to that use in form of: In a mixture

Sector of end use: SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Treat on-site wastewater (prior to receiving water discharge) No wastewater treatment required.
to provide the required removal efficiency of ³ (%):

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 1: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	6.37x10-6	2.38	EUSES calculation
Soil (direct releases only)	0	2.38	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.76x10-7	0.0118	EUSES calculation
Grassland averaged mg/kg dwt	3.53x10-7	0.0118	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	1.77x10-9	Not evaluated.	EUSES calculation
Annual average mg/m³	1.77x10-9	1.8x10-9	EUSES calculation
Annual deposition mg/m2/d	1.46x10-8	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	1.25x10-3	2.38	EUSES calculation
Soil (direct releases only)	0	2.38	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.07x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	4.17x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.92x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	3.47x10 ⁻⁷	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.09x10 ⁻⁷	2.09x10 ⁻⁷	EUSES calculation
Annual deposition mg/m ² /d	1.72x10 ⁻⁶	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional
Process Category: PROC08a, PROC10
Substance supplied to that use in form of: In a mixture
Sector of end use: SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Identification of the substance or mixture

Product definition	UVCB
Product name	Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario	<p>Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC04, ERC10b</p>
List of use descriptors	<p>Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC04, ERC10b</p>

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Calendering operations

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring	
Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03, SU22</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC04, ERC10b</p>
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Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected

Product Characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	No wastewater treatment required.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m3/d):	2000

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.

Operational conditions: Indoor/Outdoor use.

Product Characteristics: Not applicable.**Concentration of substance in mixture or article:****Amounts used:** 1860 Tonnes/year**Fraction of EU tonnage used in region:** 25%**Annual site tonnage (tonnes/year):** 465**Average Local Daily Tonnage (kg/day):** 2114**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 220**Environmental factors not influenced by risk management:****Local marine water dilution factor:** 1000**Other operational conditions of use affecting environmental exposure:** Indoor/Outdoor use. industrial setting**Release fraction to air from process (initial release prior to RMM):** 1.1x10⁻⁵**Release fraction to soil from process (initial release prior to RMM):** 0**Release fraction to wastewater from process (initial release prior to RMM):** 0**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):** No wastewater treatment required.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 3: Exposure estimation****Section 3.1 Workers Exposure estimation****Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16**Substance supplied to that use in form of:** In a mixture
Sector of end use: SU03, SU22**Subsequent service life relevant for that use:** No.
Environmental Release Category: ERC01, ERC04, ERC10b

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 1: Calendering operations			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Section 3.1 Workers Exposure estimation Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Polyethyleneamines, HEPA-S140		Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16 Substance supplied to that use in form of: In a mixture Sector of end use: SU03, SU22 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC04, ERC10b	

Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	6.37x10-6	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10-2	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10-3	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.76x10-7	0.0118	EUSES calculation
Grassland averaged mg/kg dwt	3.53x10-7	0.0118	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-5	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	1.77x10-9	Not evaluated.	EUSES calculation
Annual average mg/m³	1.77x10-9	1.8x10-9	EUSES calculation
Annual deposition mg/m2/d	1.46x10-8	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	1.25x10-3	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10-5	EUSES calculation
Marine water mg/l	0	6.71x10-6	EUSES calculation

Polyethylenamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03, SU22

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.07x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	4.17x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.92x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	3.47x10 ⁻⁷	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.09x10 ⁻⁷	2.09x10 ⁻⁷	EUSES calculation
Annual deposition mg/m ² /d	1.72x10 ⁻⁶	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03, SU22
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Identification of the substance or mixture

Product definition UVCB
Product name Polyethyleneamines, HEPA-S140

Section 1: Title

Short title of the exposure scenario **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

List of use descriptors

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Section 2: Operational conditions and risk management measures

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)

Product Characteristics: Liquid. Covers concentrations up to 0.5%
Amounts used: Not applicable.
Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management: Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure: Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release: Not applicable.
Technical conditions and measures to control dispersion from source towards the worker: Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.
Personal protection: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure

Contributing exposure scenario controlling worker exposure for 1: Calendering operations

Product Characteristics: Liquid. Covers concentrations up to 0.5%
Amounts used: Not applicable.
Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management: Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure: Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release: Not applicable.
Technical conditions and measures to control dispersion from source towards the worker: Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.
Personal protection: Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC04, ERC10b</p>
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Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
Section 2.1 Control of worker exposure	
Contributing exposure scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected	
Product Characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other operational conditions affecting worker exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of environmental exposure

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.	
Operational conditions: Indoor/Outdoor use.	
Product Characteristics:	Not applicable.
Concentration of substance in mixture or article:	
Amounts used:	1860 Tonnes/year
Fraction of EU tonnage used in region:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environmental factors not influenced by risk management:	
Local marine water dilution factor:	1000
Other operational conditions of use affecting environmental exposure:	Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 ⁻⁵
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		No wastewater treatment required.
Organisational measures to prevent/limit release from site:		Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:		
Assumed domestic sewage treatment plant flow (m3/d):		2000
Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.		
Operational conditions: Indoor/Outdoor use.		
Product Characteristics:		Not applicable.
Concentration of substance in mixture or article:		
Amounts used:		1860 Tonnes/year
Fraction of EU tonnage used in region:		25%
Annual site tonnage (tonnes/year):		465
Average Local Daily Tonnage (kg/day):		2114
Frequency and duration of use:		Continuous release.
Emission Days (days/year):		220
Environmental factors not influenced by risk management:		
Local marine water dilution factor:		1000
Other operational conditions of use affecting environmental exposure:		Indoor/Outdoor use. industrial setting
Release fraction to air from process (initial release prior to RMM):		1.1.10-5
Release fraction to soil from process (initial release prior to RMM):		0
Release fraction to wastewater from process (initial release prior to RMM):		0
Technical conditions and measures at process level (source) to prevent release:		Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:		Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):		No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):		No wastewater treatment required.
Organisational measures to prevent/limit release from site:		
Conditions and measures related to municipal sewage treatment plant:		

Section 3: Exposure estimation

Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Polyethyleneamines, HEPA-S140		Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16 Substance supplied to that use in form of: In a mixture Sector of end use: SU03 Subsequent service life relevant for that use: No. Environmental Release Category: ERC01, ERC04, ERC10b	

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 1: Calendering operations			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Section 3.1 Workers Exposure estimation			
Contributing exposure scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Polyethyleneamines, HEPA-S140	<p>Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p>Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16</p> <p>Substance supplied to that use in form of: In a mixture</p> <p>Sector of end use: SU03</p> <p>Subsequent service life relevant for that use: No.</p> <p>Environmental Release Category: ERC01, ERC04, ERC10b</p>
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Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation**Contributing exposure scenario controlling worker exposure for 5: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.1 Workers Exposure estimation

Contributing exposure scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	6.37x10-6	2.38	EUSES calculation

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Soil (direct releases only)	0	4.2	EUSES calculation
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.76x10 ⁻⁷	0.0118	EUSES calculation
Grassland averaged mg/kg dwt	3.53x10 ⁻⁷	0.0118	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	1.77x10 ⁻⁹	Not evaluated.	EUSES calculation
Annual average mg/m ³	1.77x10 ⁻⁹	1.8x10 ⁻⁹	EUSES calculation
Annual deposition mg/m ² /d	1.46x10 ⁻⁸	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3.2 Environment Exposure estimation

Contributing exposure scenario controlling environmental exposure for 1: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	2.34	EUSES calculation
Surface water	0	0.586	EUSES calculation
air (direct + STP)	1.25x10 ⁻³	2.38	EUSES calculation
Soil (direct releases only)	0	4.2	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	6.74x10 ⁻⁵	EUSES calculation
Marine water mg/l	0	6.71x10 ⁻⁶	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	6.77x10 ⁻²	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	6.74x10 ⁻³	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.07x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Grassland averaged mg/kg dwt	4.17x10 ⁻⁵	1.19x10 ⁻²	EUSES calculation
Groundwater mg/l	Not evaluated.	5.92x10 ⁻⁵	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m ³	3.47x10 ⁻⁷	Not evaluated.	EUSES calculation
Annual average mg/m ³	2.09x10 ⁻⁷	2.09x10 ⁻⁷	EUSES calculation
Annual deposition mg/m ² /d	1.72x10 ⁻⁶	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

Substance supplied to that use in form of: In a mixture

Sector of end use: SU03

Subsequent service life relevant for that use: No.

Environmental Release Category: ERC01, ERC04, ERC10b

Section 4: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional good practices	Not applicable.

Polyethyleneamines, HEPA-S140

Identified use name: Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Process Category: PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16
Substance supplied to that use in form of: In a mixture
Sector of end use: SU03
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC01, ERC04, ERC10b