

# SAFETY DATA SHEET



Tetraethylenepentamine, TEPA

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Tetraethylenepentamine, TEPA  
**Index number** : 612-065-00-8  
**EC number** : 292-587-7  
**REACH Registration number**

Registration number	Legal entity
01-2119487290-37-0000	Delamine BV

**CAS number** : 90640-66-7  
**Product description** : Not applicable  
**Product type** : Liquid.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Adhesives, binding agents Pigments. Dye. Complexing agents Fixing agents  
Intermediate. Lubricants and additives Pharmaceuticals. Surface-active agents  
**Area of application** : Industrial applications.

### 1.3 Details of the supplier of the safety data sheet

DELAMINE B.V.  
Barchman Wuytierslaan 10  
3818 LH Amersfoort  
Netherlands  
Telephone number: +31-334676897  
**e-mail address of person responsible for this SDS** : SDS.Delamine@delamine.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : GBK/Infotrac ID 104075 : International (001) 352 323 3500 (24 hours per day)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Multi-constituent substance

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302  
Acute Tox. 4, H312  
Skin Corr. 1B, H314  
Eye Dam. 1, H318  
Skin Sens. 1, H317  
Aquatic Chronic 2, H411

#### Classification according to Directive 67/548/EEC [DSD]

Xn; R21/22  
C; R34  
R43  
N; R51/53

See Section 16 for the full text of the R phrases or H statements declared above.

## SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### Hazard pictograms



#### Signal word

: Danger

#### Hazard statements

: Harmful if swallowed or in contact with skin.  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Toxic to aquatic life with long lasting effects.

#### Precautionary statements

##### Prevention

: Wear protective gloves: > 8 hours (breakthrough time): neoprene. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.

##### Response

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

##### Storage

: Store locked up.

##### Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

#### Hazardous ingredients

: Amines, polyethylenepoly-, tetraethylenepentamine fraction

#### Supplemental label elements

: Not applicable.

#### Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

#### Special packaging requirements

##### Containers to be fitted with child-resistant fastenings

: Not applicable.

##### Tactile warning of danger

: Not applicable.

### 2.3 Other hazards

#### Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

: No.

#### Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: ☒ No

#### Other hazards which do not result in classification

: ☒ Not applicable.

**SECTION 3: Composition/information on ingredients**

Substance/mixture : Multi-constituent substance

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Amines, polyethylenepoly-, tetraethylenepentamine fraction	REACH #: 01-2119487290-37 EC: 292-587-7 CAS: 90640-66-7 Index: 612-065-00-8	100	Xn; R21/22 C; R34 R43 N; R51/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[*]
3,6,9-triazaundecamethylenediamine	EC: 203-986-2 CAS: 112-57-2 Index: 612-060-00-0	30 - 70	Xn; R21/22 C; R34 R43 N; R51/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[A]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	0 - 3	Xn; R21 C; R34 R43 R52/53	Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[B]
			See Section 16 for the full text of the R-phrases declared above.	See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[\*] Substance

[A] Constituent

[B] Impurity

[C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures****4.1 Description of first aid measures****Eye contact**

- : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**Inhalation**

- : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**SECTION 4: First aid measures**

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed****Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and stomach.

**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire. Dry sand or other suitable absorbent. Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Halones

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

## SECTION 6: Accidental release measures

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling


- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

#### Seveso II Directive - Reporting thresholds (in tonnes)

##### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
 H2: Hazardous to the aquatic environment - Chronic 2	200	500
C9ii: Toxic for the environment	200	500

### 7.3 Specific end use(s)

- Recommendations** : No specific data.
- Industrial sector specific solutions** : No specific data.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

**SECTION 8: Exposure controls/personal protection**

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**DNELs/DMELs**

Product/ingredient name	Type	Exposure	Value	Population	Effects
Amines, polyethylenepoly-, tetraethylenepentamine fraction	DNEL	Short term Inhalation	6940 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.74 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.29 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.036 mg/cm <sup>2</sup>	Workers	Local
	DNEL	Short term Dermal	10 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	2071 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Short term Oral	26 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	1.29 mg/cm <sup>2</sup>	Consumers	Local
	DNEL	Long term Dermal	0.32 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	0.38 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Long term Oral	0.53 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	0.56 mg/cm <sup>2</sup>	Consumers	Local

**PNECs**

Product/ingredient name	Compartment Detail	Value	Method Detail
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Fresh water	6.8 µg/l	Assessment Factors
	Marine	6.8 µg/l	Assessment Factors
	Fresh water sediment	0.341 mg/kg dwt	-
	Marine water sediment	0.187 mg/kg dwt	-
	Soil	0.683 mg/kg dwt	-
	Sewage Treatment Plant	4.6 mg/l	Assessment Factors
	Secondary Poisoning	0.23 mg/kg	Assessment Factors

**8.2 Exposure controls**

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Individual protection measures**



**SECTION 8: Exposure controls/personal protection**

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): neoprene
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene Boots.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****Appearance**

- Physical state** : Liquid.
- Colour** : Off-white. Clear.
- Odour** : Odourless.
- Odour threshold** : Not available.
- pH** : 13.5
- Melting point/freezing point** : -40°C Pour point < -20 C
- Initial boiling point and boiling range** : 375°C
- Flash point** : Closed cup: 177°C
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not applicable.
- Burning time** : Not applicable.
- Burning rate** : Not applicable.



**SECTION 9: Physical and chemical properties**

Upper/lower flammability or explosive limits	: Not available.
Vapour pressure	: <0.001 kPa [room temperature]
Vapour density	: 6.5 [Air = 1]
Relative density	: <input checked="" type="checkbox"/> Not available.
Solubility(ies)	: <input checked="" type="checkbox"/> Not available.
Solubility in water	: >1000 g/l
Partition coefficient: n-octanol/ water	: -3.16
Auto-ignition temperature	: 330°C
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): 80 mPa·s
Explosive properties	: Not available.
Oxidising properties	: None.

**9.2 Other information**

Density	: <input checked="" type="checkbox"/> 0.991 to 0.999 g/cm³ [20°C]
Physical/chemical properties comments	: No additional information.

**SECTION 10: Stability and reactivity**

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.  Under normal conditions of storage and use, hazardous polymerisation will not occur.
10.4 Conditions to avoid	: Keep away from sources of ignition - No smoking. aerosol or mist formation
10.5 Incompatible materials	: <input checked="" type="checkbox"/> Reactive or incompatible with the following materials: oxidizing materials, metals and acids. Chlorinated hydrocarbon.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Amines, polyethylenepoly-, tetraethylenepentamine fraction	LD50 Dermal	Rabbit	1260 mg/kg	-
	LD50 Oral	Rat	3250 mg/kg	-

<b>Conclusion/Summary</b>	: Inhalation No applicable toxicity data Cannot be classified. Oral No additional information. Dermal No additional information.
---------------------------	----------------------------------------------------------------------------------------------------------------------------------------

**SECTION 11: Toxicological information****Irritation/Corrosion****Conclusion/Summary**

- Skin** : Corrosive to the skin.
- Eyes** : Corrosive to eyes.
- Respiratory** : No data available for this end-point, hence this classification is not considered to be applicable.

**Sensitisation**

Product/ingredient name	Route of exposure	Species	Result
Amines, polyethylenepoly-, tetraethylenepentamine fraction	skin	Guinea pig	Sensitising

**Conclusion/Summary**

- Skin** : May cause skin sensitisation.
- Respiratory** : No data available for this end-point, hence this classification is not considered to be applicable.

**Mutagenicity**

Product/ingredient name	Test	Experiment	Result
Amines, polyethylenepoly-, tetraethylenepentamine fraction	-	Experiment: In vivo Subject: Mammalian-Animal	Negative

- Conclusion/Summary** : No mutagenic effect.

**Carcinogenicity**

- Conclusion/Summary** : skin No carcinogenic effect.

**Reproductive toxicity**

- Conclusion/Summary** : Fertility No data available for this end-point, hence this classification is not considered to be applicable.  
Developmental Toxicity: Data inconclusive. Cannot be classified. NOAEL Oral= 970 mg/kg bw/day NOAEL Dermal=161 mg/kg bw/day  
For developmental effects, read-across from TETA has been proposed. TETA is currently under investigation because of effects seen in an animal study with high doses of a related salt.

**Teratogenicity**

- Conclusion/Summary** : No known significant effects or critical hazards.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

- Information on the likely routes of exposure** : Routes of entry anticipated: Oral.

**Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

**SECTION 11: Toxicological information**

- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause burns to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure**

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

**Long term exposure**

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

**Potential chronic health effects**

Product/ingredient name	Result	Species	Dose	Exposure
Amines, polyethylenepoly-, tetraethylenepentamine fraction	Sub-chronic LOAEL Oral	Rat	43 mg/kg	26 weeks
	Sub-chronic NOAEL Dermal	Rabbit	50 mg/kg	31 days

- Conclusion/Summary** : No known significant effects or critical hazards. Not classified as dangerous
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Absorption** : Slowly absorbed.
- Metabolism** : Rapidly metabolised.
- Elimination** : Rapidly excreted.
- Other information** : No specific data.

**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
Amines, polyethylenepoly-, tetraethylenepentamine fraction	EC50 97.3 mg/l	Micro-organism	2 hours
	NOEC 46 mg/l	Micro-organism	-
	Acute EC50 6.8 mg/l	Algae	72 hours
	Acute EC50 24.1 mg/l	Daphnia	48 hours
	Acute LC50 420 mg/l	Fish	96 hours
	Acute NOEC 0.5 mg/l	Algae	-

**Conclusion/Summary** : Dangerous for the environment.  
PNEC Intermittent release.= 0.068 mg/l

**12.2 Persistence and degradability**

**Conclusion/Summary** : Not readily biodegradable. Persistent Toxic This substance is not expected to bioaccumulate through food chains in the environment.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Amines, polyethylenepoly-, tetraethylenepentamine fraction	-	-	Not readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Amines, polyethylenepoly-, tetraethylenepentamine fraction	-3.16	-	low

**12.4 Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)** : 4000

**Mobility** : No specific data.

**12.5 Results of PBT and vPvB assessment**

**PBT** : No.

**vPvB** :  No

**12.6 Other adverse effects** : No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**





The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product**

## SECTION 13: Disposal considerations

- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Packaging**
- Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	UN2320	UN2320	UN2320	UN2320
<b>14.2 UN proper shipping name</b>	TETRAETHYLENEPENTAMINE	TETRAETHYLENEPENTAMINE	TETRAETHYLENEPENTAMINE. Marine pollutant (Tetraethylenepentamine)	Tetraethylenepentamine
<b>14.3 Transport hazard class(es)</b>	8 	8 	8 	8 
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes.	No.
<b>Additional information</b>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b>Hazard identification number</b> 80</p> <p><b>Limited quantity</b> 5 L</p> <p><b>Tunnel code</b> (E)</p>	<p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p>	<p>The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b>Emergency schedules (EmS)</b> F-A, S-B</p>	<p>The environmentally hazardous substance mark may appear if required by other transportation regulations.</p> <p><b>Passenger and Cargo Aircraft</b> Quantity limitation: 5 L Packaging instructions: 852</p> <p><b>Cargo Aircraft Only</b> Quantity limitation: 60 L Packaging instructions: 856</p> <p><b>Limited Quantities - Passenger Aircraft</b> Quantity limitation: 1 L Packaging instructions: Y841</p> <p><b>Special provisions</b></p>

Tetraethylenepentamine, TEPA

## SECTION 14: Transport information

A803

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern


None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

Other EU regulations


**Europe inventory** : All components are listed or exempted.

Seveso II Directive

 This product is controlled under the Seveso II Directive.

Danger criteria

**Category**

 2: Hazardous to the aquatic environment - Chronic 2  
C9ii: Toxic for the environment

**15.2 Chemical Safety Assessment** : Complete.

**15.3 Registration status** : Applicable.

## SECTION 16: Other information

 Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
vPvB = Very Persistent and Very Bioaccumulative

**SECTION 16: Other information**

**Key literature references and sources for data** : Regulation (EC) No. 1272/2008 [CLP]; European convention concerning international road transport of dangerous goods (ADR) done in Geneva on September 30, 1957 (Dz. U. no. 35/1975, pos. 189) plus amendments; Regulation for the transport of dangerous materials on the Rhine (ADN); Occupational exposure limits; International regulations

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Classification	Justification
Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Expert judgment Expert judgment Expert judgment Expert judgment Expert judgment Expert judgment

**Full text of abbreviated H statements** : H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]** : Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4  
Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4  
Aquatic Chronic 2, H411 LONG-TERM AQUATIC HAZARD - Category 2  
Aquatic Chronic 3, H412 LONG-TERM AQUATIC HAZARD - Category 3  
Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
Skin Corr. 1A, H314 SKIN CORROSION/IRRITATION - Category 1A  
Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B  
Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

**Full text of abbreviated R phrases** : R21- Harmful in contact with skin.  
R21/22- Harmful in contact with skin and if swallowed.  
R34- Causes burns.  
R43- May cause sensitisation by skin contact.  
R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Full text of classifications [DSD/DPD]** : C - Corrosive  
Xn - Harmful  
N - Dangerous for the environment

**Training advice** : Ensure operatives are trained to minimise exposures. Training staff on good practice.

**Date of issue/ Date of revision** : 15/04/2014

**Date of previous issue** : 07/09/2012

**Version** : 6

**Notice to reader**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



## Annex to the extended Safety Data Sheet (eSDS)

Consumer

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f  
**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.

**Processes and activities covered by the exposure scenario** Not applicable.  
**Assessment Method** See Section 3

### Section 2: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0:

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.

**Regional use tonnage (tonnes/year):** 1860

**Fraction of Regional tonnage used locally:** 25%

**Annual site tonnage (tonnes/year):** 465

**Average Local Daily Tonnage (kg/day)** 1274

**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

**Environment factors not influenced by risk management:**

**Local freshwater dilution factor:** 1000

**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:**

**Release fraction to air from process (initial release prior to RMM):** 0

**Release fraction to soil from process (initial release prior to RMM):** 5.00x10<sup>-3</sup>

**Release fraction to wastewater from process (initial release prior to RMM):** 0.01

**Conditions and measures related to municipal sewage treatment plant:**

**Estimated substance removal from wastewater via on-site sewage treatment (%):** Not available.

**Total efficiency of removal from wastewater after on-site and off-site (domestic treatment plant) RMMs (%):** Not available.

**Maximum allowable site tonnage (M<sub>safe</sub>) based on release following total wastewater treatment removal (kg/d):** Not available.

**Assumed on-site sewage treatment plant flow (m<sup>3</sup>/d):** Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

## Section 2.2: Control of consumer exposure

### Contributing scenario controlling consumer exposure for 0:

#### Physical state:

Physical state: liquid  
Molecular weight: 146.23 g/mole  
Vapour pressure: 0.346 Pa\*s at 25°C

### Contributing scenarios: Operational conditions and risk management measures

Product Category(ies) 1: Adhesives, sealants Mixing and loading

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 20 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 1: Adhesives, sealants Application

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 20 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 200 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay Application

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 200 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

## Section 3: Exposure estimation and reference to its source

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0:

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.19x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	3.17x10 <sup>-6</sup>	4.40x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	3.17x10 <sup>-6</sup>	4.66x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.024	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d,  
ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.00x10 <sup>-12</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10 <sup>-12</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.69x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.2 Exposure estimation - Consumers

#### Exposure estimation and reference to its source - Consumers: 2:

	Contributing Scenario:	Frequency (1/Year):	Weight fraction of substance in the article::	Body weight:	Calculation method:
Exposure estimation and reference to its source - Consumers: 0:	Adhesives, sealants - Mixing and loading; Adhesives, sealants - Application(s); Fillers, putties, plasters, modelling clay - Mixing and loading; Fillers, putties, plasters, modelling clay - Application(s)	3; 3; 2; 2	25%; 5%; 25%; 5%	60 kg	ConsExpo 4.1

#### Inhalation :

Mode of release: evaporation

#### Exposure estimation and reference to its source - Consumers: 1:

Consumers: 1:

Exposure (minutes):	Application duration:	Amount/concentration applied (g):	Room volume (m³):	Room volume x ventilation rate: (l/h):	
5; 90; 5; 90	5; 30; 5; 30	20; 20; 200; 200	1; 20; 1; 20	0.6	
Release area (cm2):	Temperature (°C):	Mass transfer rate:	Contributing Scenario Molecular weight (g/mole):	Uptake fraction (Update model):	Inhalation rate:
20; 500; 100; 50	20	3.09E+03	550	1	32.9
Dermal:					
Application methods: instant					
Surface area (Skin contact area) cm2:	Product amount (g):	Uptake fraction (Update model):	Inhalation event (mg/m³):		
2; 43; 2; 22	0.05; 0.1; 0.02; 1	1	11.2; 3.0; 11.5; 3.1		
Inhalation mg/m³ (Concentration on day of exposure):	Dermal load (mg/cm2):	Dermal External dose (mg/kg bw):	Dermal (Internal dose) mg/kg bw/day:		
0.039; 0.188; 0.040; 0.191	6.25; 0.12; 2.5; 0.46	0.208; 0.08; 0.08; 1.67	0.002; 0.001; 5E-4; 0.001		
Dermal (External dose) mg/kg bw/day:	Inhalation event/Exposure mg/ m³ (Short term exposure):	Dermal systemic exposure (external dose) with gloves (90% efficiency) mg/kg bw/day (Long term exposure):	Inhalation (mg/kg/day) Long term exposure:		
0.002; 0.001; 5E-4; 0.001	11.2; 3.0; 11.5; 3.1	0.0002; 0.0001; 5E-5; 0.0001	0.039; 0.188; 0.040; 0.191		

**Tetraethylenepentamine, TEPA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

**Section 3:3 Exposure estimation- Consumers****Contributing scenario controlling consumer exposure for 3:**

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable		Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.

**Section 4:: Guidance to DU to evaluate whether he works inside the boundaries set by the ES**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional guidance	Not applicable.

**Tetraethylenepentamine, TEPA****Identified use name:** Consumer uses of ethyleneamines**Sector of end use:** SU21**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f**Market sector by type of chemical product:** PC01, PC09b**Article category related to subsequent service life:** Not applicable.

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 1210  
**Average Local Daily Tonnage (kg/day):** 4033  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 7.36x10<sup>-4</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

20/291

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) : No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) : No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) : Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a



Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM):  $1.00 \times 10^{-3}$

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 37.4$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	1210
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Ashless dispersant**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not applicable	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a



Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a



Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.68x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10-4	EUSES calculation
Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10-5	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10-4	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10-6	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10-6	3.08x10-6	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10-6	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.19x10-3	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10-6	4.40x10-4	EUSES calculation
Marine water mg/l	3.17x10-6	4.66x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not applicable	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not applicable	0.024	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	2.00x10-12	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10-12	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

During emission mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.69x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

Short term exposure, Systemic, Combined			
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 1210  
**Average Local Daily Tonnage (kg/day):** 4033  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):**  $7.36 \times 10^{-4}$   
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) : No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) : No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) : Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a



Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM):  $1.00 \times 10^{-3}$

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 37.4$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

##### Environment factors not influenced by risk management:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	1210
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Ashless dispersant**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not applicable	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a



Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a



Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dw	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dw	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dw	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dw	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dw	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.19x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dw	4.82	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-6</sup>	4.40x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	3.17x10 <sup>-6</sup>	4.66x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dw	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dw	Not evaluated.	0.024	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dw	2.00x10 <sup>-12</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dw	3.96x10 <sup>-12</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

During emission mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.69x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial</p> <p><b>Process Category:</b> PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15</p> <p><b>Substance supplied to that use in form of:</b> As such</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC06a</p>
--------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	18600
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	300
----------------------------	-----

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	Not applicable as there is no release to wastewater.

##### Other given operational conditions affecting environmental exposure:

Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	4.84x10 <sup>-8</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%)	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

Prevent discharge of undissolved substance to or recover from onsite wastewater.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

**Conditions and measures related to municipal sewage treatment plant:**

Assumed on-site sewage treatment plant flow (m³/d): 2000

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an intermediate**

Operational conditions: Indoor use.

Product characteristics: Not applicable.

**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 18600

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 4650

Average Local Daily Tonnage (kg/day): 15500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

Local marine water dilution factor: Not applicable.

Other given operational conditions affecting environmental exposure: Indoor, industrial setting

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 4.84x10<sup>-8</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site: Prevent discharge of undissolved substance to or recover from onsite wastewater.

**Conditions and measures related to municipal sewage treatment plant:**

Assumed on-site sewage treatment plant flow (m³/d): 2000

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Formulation of preparations\***

Operational conditions: Indoor use.

Product characteristics: Not applicable.

**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 9300

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 2320

Average Local Daily Tonnage (kg/day): 10300

Maximum daily site tonnage (kg/day): Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000 River flow rate:2.0x10 <sup>6</sup> m <sup>3</sup> /d
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required. Not applicable as there is no release to wastewater.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	21500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a



Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Do not carry out operation for more than 4 hours
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>	Not applicable.  Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<hr/>	
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>	Liquid. Covers percentage substance in the product up to 100% Not applicable. Continuous release. Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting  Not applicable.  Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90% Not applicable.  Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<hr/>	
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>	Liquid. Covers percentage substance in the product up to 100% Not applicable. Continuous release. Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting  Not applicable.  Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90% Not applicable.  Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<hr/>	
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>	Liquid. Covers percentage substance in the product up to 100% Not applicable. Avoid carrying out operation for more than 1 hour. Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting  Not applicable.  Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90% Not applicable.  Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial  
**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

52/291

**Section 2.2: Control of worker exposure**

**Contributing scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

**Product characteristics:**

Liquid. Covers percentage substance in the product up to 100%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Do not carry out operation for more than 4 hours

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. industrial setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure**

**Contributing scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

**Product characteristics:**

Liquid. Covers percentage substance in the product up to 100%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Continuous release.

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. industrial setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

**Section 2.2: Control of worker exposure**

**Contributing scenario controlling worker exposure for 8: Use as laboratory reagent**

**Product characteristics:**

Liquid. Covers percentage substance in the product up to 100%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Continuous release.

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. industrial setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.269	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.084	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	127	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	8.35x10 <sup>-5</sup>	5.21x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Marine water mg/l	8.35x10 <sup>-5</sup>	1.27x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.263	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.064	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.25x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.43x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.1x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.29x10 <sup>-12</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.74x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.007	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.55	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3:2 Workers - Exposure estimation			
Contributing scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.60	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.37	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.74	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.55	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 8: Use as laboratory reagent

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 18600  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 4650  
**Average Local Daily Tonnage (kg/day):** 15500  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** Not applicable as there is no release to wastewater.

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 7.36x10<sup>-4</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 1.00x10<sup>-4</sup>  
**Release fraction to wastewater from process (initial release prior to RMM):** 4.84x10<sup>-8</sup>  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** =>37.4

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	18600
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	Not applicable as there is no release to wastewater.
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	4.84x10 <sup>-8</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
<b>Conditions and measures related to municipal sewage treatment plant:</b>	
Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	9300
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	2320
Average Local Daily Tonnage (kg/day):	10300
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
<b>Tetraethylenepentamine, TEPA</b>	
<b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09 <b>Substance supplied to that use in form of:</b> As such <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a	



<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required. Not applicable as there is no release to wastewater.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	21500
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	225

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	$5.00 \times 10^{-5}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: **Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Local exhaust ventilation should be provided. with a minimum efficacy of 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: **Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 2: **Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

65/291

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
-----------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

---

**Section 2.2: Control of worker exposure**  
**Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**  
**Product characteristics:** Liquid. Covers concentrations up to 2%  
**Amounts used:** Not applicable.  
**Frequency and duration of use:** Continuous release.  
**Human factors not influenced by risk management:** Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg  
**Other given operational conditions affecting workers exposure:** Indoor. industrial setting  
**Technical conditions and measures at process level (source) to prevent release:** Not applicable.  
**Technical conditions and measures to control dispersion from source towards the worker:** Not applicable.  
**Organisational measures to prevent/limit releases, dispersion and exposure:** Not applicable.  
**Personal protection:** Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
<b>Surface water</b>	Not evaluated.	4.8	EUSES calculation
<b>air (direct + STP)</b>	0	30.3	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PECstp) mg/l</b>	2.35x10 <sup>-4</sup>	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
<b>Marine water mg/l</b>	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	0.221	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Agricultural soil averaged mg/kg dwt</b>	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
<b>Grassland averaged mg/kg dwt</b>	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
<b>Groundwater mg/l</b>	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
<b>During emission mg/m³</b>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
<b>Annual average mg/m³</b>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
<b>Annual deposition mg/m²/d</b>	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Micro-organism mg/l</b>	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 2% -  
Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

During emission mg/m <sup>3</sup>	Local concentration	PEC air (local+regional)	Justification
Annual average mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	3.94x10 <sup>-10</sup>	EUSES calculation
	0	Not evaluated.	EUSES calculation
Micro-organism mg/l	Local concentration	PEC aquatic (local+regional)	Justification
	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)</b>			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.269	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0.084	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	127	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	8.35x10 <sup>-5</sup>	5.21x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	8.35x10 <sup>-5</sup>	1.27x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.263	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.064	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.25x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.43x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.1x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.29x10 <sup>-12</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.74x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
Micro-organism mg/l	Local concentration	PEC aquatic (local+regional)	Justification
	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal		Not applicable.	
<b>Tetraethylenepentamine, TEPA</b>		<b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09 <b>Substance supplied to that use in form of:</b> As such <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a	

	Not applicable		Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 18600  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 4650  
**Average Local Daily Tonnage (kg/day):** 15500  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000 River flow rate:  $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$   
**Local marine water dilution factor:** Not applicable as there is no release to wastewater.

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):**  $7.36 \times 10^{-4}$   
**Release fraction to soil from process (initial release prior to RMM):**  $1.00 \times 10^{-4}$   
**Release fraction to wastewater from process (initial release prior to RMM):**  $4.84 \times 10^{-8}$   
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):**  $\Rightarrow 37.4$

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	18600
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6$ m³/d
Local marine water dilution factor:	Not applicable as there is no release to wastewater.
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	$1.00 \times 10^{-4}$
Release fraction to wastewater from process (initial release prior to RMM):	$4.84 \times 10^{-8}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	$\Rightarrow 37.4$
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	9300
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	2320
Average Local Daily Tonnage (kg/day):	10300
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
<b>Tetraethylenepentamine, TEPA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial           <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU03           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	
72/291	

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required. Not applicable as there is no release to wastewater.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	21500
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	225

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	$5.00 \times 10^{-5}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

74/291

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
-----------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

---

**Section 2.2: Control of worker exposure**  
**Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**  
**Product characteristics:** Liquid. Covers concentrations up to 0.5%  
**Amounts used:** Not applicable.  
**Frequency and duration of use:** Continuous release.  
**Human factors not influenced by risk management:** Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg  
**Other given operational conditions affecting workers exposure:** Indoor. industrial setting  
**Technical conditions and measures at process level (source) to prevent release:** Not applicable.  
**Technical conditions and measures to control dispersion from source towards the worker:** Not applicable.  
**Organisational measures to prevent/limit releases, dispersion and exposure:** Not applicable.  
**Personal protection:** Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m²/d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

75/291

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 0.5% -  
Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

---

**Section 3:1 Environment - Exposure estimation**

**Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)**

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.269	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0.084	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	127	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	8.35x10 <sup>-5</sup>	5.21x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	8.35x10 <sup>-5</sup>	1.27x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.263	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.064	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.25x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.43x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.1x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.29x10 <sup>-12</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.74x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

Section 3:2 Workers - Exposure estimation			
Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

79/291

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 18600  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 4650  
**Average Local Daily Tonnage (kg/day):** 15500  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000 River flow rate:  $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$   
**Local marine water dilution factor:** Not applicable as there is no release to wastewater.

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):**  $7.36 \times 10^{-4}$   
**Release fraction to soil from process (initial release prior to RMM):**  $1.00 \times 10^{-4}$   
**Release fraction to wastewater from process (initial release prior to RMM):**  $4.84 \times 10^{-8}$   
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):**  $\geq 37.4$

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	18600
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	Not applicable as there is no release to wastewater.
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	$1.00 \times 10^{-4}$
Release fraction to wastewater from process (initial release prior to RMM):	$4.84 \times 10^{-8}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	$\Rightarrow 37.4$
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	9300
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	2320
Average Local Daily Tonnage (kg/day):	10300
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
<b>Tetraethylenepentamine, TEPA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional           <b>Process Category:</b> PROC08a           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU22           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	
81/291	

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required. Not applicable as there is no release to wastewater.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	21500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 225

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	$5.00 \times 10^{-5}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Annual average mg/m³	4.82x10-15	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	1.02x10-14	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
Section 3:1 Environment - Exposure estimation			
Contributing scenario controlling environmental exposure for 1: Use as an intermediate			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10-4	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	2.35x10-4	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.33x10-7	4.37x10-4	EUSES calculation
Marine water mg/l	2.33x10-7	4.36x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.21x10-3	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10-3	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	5.86x10-15	Not evaluated.	EUSES calculation
Annual average mg/m³	4.82x10-15	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	1.02x10-14	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
Section 3:1 Environment - Exposure estimation			
Contributing scenario controlling environmental exposure for 2: Formulation of preparations*			
	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10-4	EUSES calculation
Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Tetraethylenepentamine, TEPA		Identified use name: Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional	
		Process Category: PROC08a	
		Substance supplied to that use in form of: As such	
		Sector of end use: SU22	
		Subsequent service life relevant for that use: No.	
		Environmental Release Category: ERC01, ERC02, ERC06a	

84/291



Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10-10	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.269	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.084	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	127	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	8.35x10-5	5.21x10-4	EUSES calculation
Marine water mg/l	8.35x10-5	1.27x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.263	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.064	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.25x10-11	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.43x10-11	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.1x10-12	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.29x10-12	3.95x10-10	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.74x10-12	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 18600  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 4650  
**Average Local Daily Tonnage (kg/day):** 15500  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000 River flow rate:  $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$

**Local marine water dilution factor:** Not applicable.

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):**  $7.36 \times 10^{-4}$

**Release fraction to soil from process (initial release prior to RMM):**  $1.00 \times 10^{-4}$

**Release fraction to wastewater from process (initial release prior to RMM):**  $4.84 \times 10^{-8}$

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):**  $\geq 37.4$

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	18600
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	4650
Average Local Daily Tonnage (kg/day):	15500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	Not applicable.
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	$1.00 \times 10^{-4}$
Release fraction to wastewater from process (initial release prior to RMM):	$4.84 \times 10^{-8}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	$\Rightarrow 37.4$
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
<b>Conditions and measures related to municipal sewage treatment plant:</b>	
Assumed on-site sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	9300
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	2320
Average Local Daily Tonnage (kg/day):	10300
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	225
<b>Tetraethylenepentamine, TEPA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional           <b>Process Category:</b> PROC08a           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU22           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	
88/291	

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required. Not applicable as there is no release to wastewater.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	21500
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 225

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000 River flow rate: $\geq 2.0 \times 10^6 \text{ m}^3/\text{d}$
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM):	$7.36 \times 10^{-4}$
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	$5.00 \times 10^{-5}$
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	7.50x10-4	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	Value	Justification	
Concentration in sewage (PECstp) mg/l	2.35x10-4	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.33x10-7	4.37x10-4	EUSES calculation
Marine water mg/l	2.33x10-7	4.36x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.21x10-3	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10-3	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	5.86x10-15	Not evaluated.	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

90/291

Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>			
	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	7.50x10 <sup>-4</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	2.35x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0.355	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.33x10 <sup>-7</sup>	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	2.33x10 <sup>-7</sup>	4.36x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.21x10 <sup>-3</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.39x10 <sup>-3</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.86x10 <sup>-15</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.82x10 <sup>-15</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.02x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>			
	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Tetraethylenepentamine, TEPA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional           <b>Process Category:</b> PROC08a           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU22           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>			

Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10-10	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.269	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.084	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	127	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	8.35x10-5	5.21x10-4	EUSES calculation
Marine water mg/l	8.35x10-5	1.27x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.263	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.064	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.25x10-11	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.43x10-11	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.1x10-12	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.29x10-12	3.95x10-10	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.74x10-12	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

92/291



Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year): Continuous release.

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.  
Regional use tonnage (tonnes/year): 930  
Fraction of Regional tonnage used locally: 25%  
Annual site tonnage (tonnes/year): 232  
Average Local Daily Tonnage (kg/day): 773  
Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000  
Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$   
Release fraction to soil from process (initial release prior to RMM):  $1.00 \times 10^{-3}$   
Release fraction to wastewater from process (initial release prior to RMM): 0.01  
Release fraction to air from wide dispersive use (regional only): Not available.  
Release fraction to soil from wide dispersive use (regional only): Not available.  
Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.  
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 37.4$   
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.  
Regional use tonnage (tonnes/year): 4840  
Fraction of Regional tonnage used locally: 1210  
Annual site tonnage (tonnes/year): 1210  
Average Local Daily Tonnage (kg/day): 5500  
Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000  
Local marine water dilution factor: 1000

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

#### Frequency and duration of use:

Emission Days (days/year): Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10-04
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 25%.
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 25%.
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 25%.
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Do not use for more than 1 hours
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 2.2: Control of worker exposure**

Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Product characteristics:

Liquid. Covers percentage substance in the product up to 25%.

Amounts used:

Not applicable.

Frequency and duration of use:

Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management:

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure:

Indoor. industrial setting

Technical conditions and measures at process level (source) to prevent release:

Not applicable.

Technical conditions and measures to control dispersion from source towards the worker:

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

Organisational measures to prevent/limit releases, dispersion and exposure:

Not applicable.

Personal protection:

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation**

Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Fresh water sediment mg/kg dwt	Local concentration Not evaluated.	PEC sediment (local+regional) 0.239	Justification EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
Agricultural soil averaged mg/kg dwt	Local concentration 1.36x10 <sup>-11</sup>	PEC soil (local+regional) 0.077	Justification EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
During emission mg/m <sup>3</sup>	Local concentration 9.02x10 <sup>-13</sup>	PEC air (local+regional) Not evaluated.	Justification EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
Micro-organism mg/l	Local concentration Not applicable.	PEC aquatic (local+regional) Not applicable.	Justification Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



**Section 3:1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles  
(multistage and/or significant contact)**

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.3656	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high  
exposure potential and evaporation as most likely exposure form - Use of  
preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05,  
ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c,  
ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.034286	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548325	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.096725	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 1210  
**Average Local Daily Tonnage (kg/day):** 4033  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 7.36.10<sup>-4</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36.10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 4: Metal working fluids</b>	
Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36.10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00.10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36E-04
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Calendering operations</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear appropriate respiratory protection. with a minimum efficacy of 90%

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 1-4 hours
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 1-4 hours
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Ashless dispersant**

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	0	19.2	EUSES calculation
<b>Surface water</b>	Not evaluated.	4.8	EUSES calculation
<b>air (direct + STP)</b>	0	30.3	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PEC<sub>stp</sub>) mg/l</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	0	4.37x10 <sup>-4</sup>	EUSES calculation
<b>Marine water mg/l</b>	0	4.34x10 <sup>-5</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	0.221	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Section 3:1 Environment - Exposure estimation</b>			
Contributing scenario controlling environmental exposure for 3: Electroplating.			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10-5	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10-4	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	5.11x10-6	Not evaluated.	EUSES calculation
Annual average mg/m³	3.08x10-6	3.08x10-6	EUSES calculation
Annual deposition mg/m²/d	6.52x10-6	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10-4	EUSES calculation
Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 1: Calendering operations**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.1286	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

<b>Tetraethylenepentamine, TEPA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
-------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	Continuous release.
	300

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<p>If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):</p> <p>Organisational measures to prevent/limit release from site:</p> <p>Conditions and measures related to municipal sewage treatment plant:</p>	Not available.
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent</b></p> <p>Operational conditions: Indoor/Outdoor use.</p> <p><b>Product characteristics:</b></p> <p><b>Amounts used:</b></p> <p>Fraction of EU tonnage used in region:</p> <p>Regional use tonnage (tonnes/year):</p> <p>Fraction of Regional tonnage used locally:</p> <p>Annual site tonnage (tonnes/year):</p> <p>Average Local Daily Tonnage (kg/day):</p> <p>Maximum daily site tonnage (kg/day):</p> <p><b>Frequency and duration of use:</b></p> <p>Emission Days (days/year):</p> <p><b>Environment factors not influenced by risk management:</b></p> <p>Local freshwater dilution factor:</p> <p>Local marine water dilution factor:</p> <p><b>Other given operational conditions affecting environmental exposure:</b></p> <p>Release fraction to air from process (initial release prior to RMM):</p> <p>Release fraction to soil from process (initial release prior to RMM):</p> <p>Release fraction to wastewater from process (initial release prior to RMM):</p> <p>Release fraction to air from wide dispersive use (regional only):</p> <p>Release fraction to soil from wide dispersive use (regional only):</p> <p>Release fraction to wastewater from wide dispersive use:</p> <p><b>Technical conditions and measures at process level (source) to prevent release:</b></p> <p><b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b></p> <p>Treat air emission to provide a typical removal efficiency of (%):</p> <p>Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):</p> <p>If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):</p> <p>Organisational measures to prevent/limit release from site:</p> <p>Conditions and measures related to municipal sewage treatment plant:</p>	
	<p>Not applicable.</p> <p>Not available.</p> <p>4650</p> <p>25%</p> <p>1160</p> <p>5273</p> <p>Not available.</p> <p>Continuous release.</p> <p>220</p> <p>1000</p> <p>1000</p> <p>None.</p> <p>7.36.10<sup>-4</sup></p> <p>0</p> <p>0</p> <p>Not available.</p> <p>Not available.</p> <p>Not available.</p> <p>Not applicable.</p> <p>Soil emission controls are not applicable as there is no direct release to soil.</p> <p>No air emission controls required; required removal efficiency is 0%.</p> <p>No wastewater treatment required.</p> <p>Not available.</p>
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint</b></p> <p>Operational conditions: Indoor/Outdoor use.</p> <p><b>Product characteristics:</b></p> <p><b>Amounts used:</b></p> <p>Fraction of EU tonnage used in region:</p> <p>Regional use tonnage (tonnes/year):</p> <p>Fraction of Regional tonnage used locally:</p> <p>Annual site tonnage (tonnes/year):</p>	
	<p>Not applicable.</p> <p>Not available.</p> <p>1860</p> <p>25%</p> <p>465</p>
<p><b>Tetraethylenepentamine, TEPA</b></p>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>

Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36.10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00.10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36E-04
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. industrial setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Not applicable.

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. industrial setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Not applicable.

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 5: Roller application or brushing****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**Indoor. industrial setting  
Indoor. professional setting**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA****Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 6: Non industrial spraying**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Do not use for more than 4 hours
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Local exhaust ventilation should be provided. with a minimum efficacy of 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 8: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor, industrial setting Indoor, professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 5: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 8: Production of preparations* or articles by tableting, compression, extrusion, pelletisation</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b>  <b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial <b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03, SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b			

Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	Continuous release.
	300

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



<p>If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):</p> <p>Organisational measures to prevent/limit release from site:</p> <p>Conditions and measures related to municipal sewage treatment plant:</p>	Not available.
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent</b></p> <p>Operational conditions: Indoor/Outdoor use.</p> <p><b>Product characteristics:</b></p> <p><b>Amounts used:</b></p> <p>Fraction of EU tonnage used in region:</p> <p>Regional use tonnage (tonnes/year):</p> <p>Fraction of Regional tonnage used locally:</p> <p>Annual site tonnage (tonnes/year):</p> <p>Average Local Daily Tonnage (kg/day):</p> <p>Maximum daily site tonnage (kg/day):</p> <p><b>Frequency and duration of use:</b></p> <p>Emission Days (days/year):</p> <p><b>Environment factors not influenced by risk management:</b></p> <p>Local freshwater dilution factor:</p> <p>Local marine water dilution factor:</p> <p><b>Other given operational conditions affecting environmental exposure:</b></p> <p>Release fraction to air from process (initial release prior to RMM):</p> <p>Release fraction to soil from process (initial release prior to RMM):</p> <p>Release fraction to wastewater from process (initial release prior to RMM):</p> <p>Release fraction to air from wide dispersive use (regional only):</p> <p>Release fraction to soil from wide dispersive use (regional only):</p> <p>Release fraction to wastewater from wide dispersive use:</p> <p><b>Technical conditions and measures at process level (source) to prevent release:</b></p> <p><b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b></p> <p>Treat air emission to provide a typical removal efficiency of (%):</p> <p>Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):</p> <p>If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):</p> <p>Organisational measures to prevent/limit release from site:</p> <p>Conditions and measures related to municipal sewage treatment plant:</p>	
	<p>Not applicable.</p> <p>Not available.</p> <p>4650</p> <p>25%</p> <p>1160</p> <p>5273</p> <p>Not available.</p> <p>Continuous release.</p> <p>220</p> <p>1000</p> <p>1000</p> <p>None.</p> <p>7.36.10<sup>-4</sup></p> <p>0</p> <p>0</p> <p>Not available.</p> <p>Not available.</p> <p>Not available.</p> <p>Not applicable.</p> <p>Soil emission controls are not applicable as there is no direct release to soil.</p> <p>No air emission controls required; required removal efficiency is 0%.</p> <p>No wastewater treatment required.</p> <p>Not available.</p>
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint</b></p> <p>Operational conditions: Indoor/Outdoor use.</p> <p><b>Product characteristics:</b></p> <p><b>Amounts used:</b></p> <p>Fraction of EU tonnage used in region:</p> <p>Regional use tonnage (tonnes/year):</p> <p>Fraction of Regional tonnage used locally:</p> <p>Annual site tonnage (tonnes/year):</p>	
	<p>Not applicable.</p> <p>Not available.</p> <p>1860</p> <p>25%</p> <p>465</p>
<p><b>Tetraethylenepentamine, TEPA</b></p>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>

Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.Release fraction to air from process (initial release prior to RMM): 7.36.10<sup>-4</sup>Release fraction to soil from process (initial release prior to RMM): 1.00.10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 6: Lube oil use**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 220

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

**Tetraethylenepentamine, TEPA****Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19**Substance supplied to that use in form of:** In a mixture**Sector of end use:** SU03, SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00.10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36.10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	2114
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36E-04
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Non industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 8: Production of preparations* or articles by tableting, compression, extrusion, pelletisation</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:.2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 1: Industrial spraying</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.11	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:.2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b> <b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial <b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03, SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b			

Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:.2 Workers - Exposure estimation</b> <b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:.2 Workers - Exposure estimation</b> <b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b> <b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial <b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03, SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b			

Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 5: Roller application or brushing</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 6: Non industrial spraying</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
	Not applicable.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b>		<b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial <b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03, SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b	



Short term exposure, Systemic, Combined			
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 8: Production of preparations* or articles by tableting, compression, extrusion, pelletisation</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b>  <b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial <b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03, SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b			

Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
---------------------------------------	-----------------	------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC11, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional</p> <p><b>Process Category:</b> PROC05, PROC08a</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	300
----------------------------	-----

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 7: Processing aid</b>	
Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.

<b>Tetraethylenepentamine, TEPA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional</p> <p><b>Process Category:</b> PROC05, PROC08a</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
-------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 25%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min to <1 hour(s)
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 25%
Amounts used:	Not applicable.
Frequency and duration of use:	Do not use for more than 0.25 hours
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dw	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10-4	EUSES calculation
Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Section 3:.1 Environment - Exposure estimation</b>			
Contributing scenario controlling environmental exposure for 3: Electroplating.			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10-5	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10-4	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	5.11x10-6	Not evaluated.	EUSES calculation
Annual average mg/m³	3.08x10-6	3.08x10-6	EUSES calculation
Annual deposition mg/m²/d	6.52x10-6	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.19x10-3	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10-6	4.40x10-4	EUSES calculation
Marine water mg/l	3.17x10-6	4.66x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.024	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	2.00x10-12	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10-12	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	7.96x10-14	Not evaluated.	EUSES calculation
Annual average mg/m³	7.96x10-14	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	1.69x10-13	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.45697	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.91393	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC10, PROC11</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year): Continuous release.

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$

Release fraction to soil from process (initial release prior to RMM):  $1.00 \times 10^{-3}$

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow > 37.4$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Non industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 10%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.19x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-6</sup>	4.40x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	3.17x10 <sup>-6</sup>	4.66x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.024	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.00x10 <sup>-12</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10 <sup>-12</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.69x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.214	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.121	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.243	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC11</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
300

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 6: Lube oil use**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 220

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Tetraethylenepentamine, TEPA****Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional**Process Category:** PROC08a, PROC11**Substance supplied to that use in form of:** In a mixture**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

---

**Section 3:1 Environment - Exposure estimation**

**Contributing scenario controlling environmental exposure for 3: Electroplating.**

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Tetraethylenepentamine, TEPA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC11</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
-------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10-5	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10-4	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	5.11x10-6	Not evaluated.	EUSES calculation
Annual average mg/m³	3.08x10-6	3.08x10-6	EUSES calculation
Annual deposition mg/m²/d	6.52x10-6	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.19x10-3	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10-6	4.40x10-4	EUSES calculation
Marine water mg/l	3.17x10-6	4.66x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.024	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	2.00x10-12	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10-12	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	7.96x10-14	Not evaluated.	EUSES calculation
Annual average mg/m³	7.96x10-14	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	1.69x10-13	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.21	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.15	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC11</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b</p>
--------------------------------------------------------------	--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	4033
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	300
----------------------------	-----

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

##### Other given operational conditions affecting environmental exposure:

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-3</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>37.4

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 1210

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 7: Processing aid</b>	
Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:

Liquid. Covers concentrations up to 0.5%

Amounts used:

Not applicable.

Frequency and duration of use:

Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management:

Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure:

Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release:

Not applicable.

Technical conditions and measures to control dispersion from source towards the worker:

Local exhaust ventilation should be provided. with a minimum efficacy of 90%

Organisational measures to prevent/limit releases, dispersion and exposure:

Not applicable.

Personal protection:

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Product characteristics:

Liquid. Covers concentrations up to 0.5%

Amounts used:

Not applicable.

Frequency and duration of use:

Avoid carrying out operation for more than 4 hours.

Human factors not influenced by risk management:

Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure:

Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release:

Not applicable.

Technical conditions and measures to control dispersion from source towards the worker:

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

Organisational measures to prevent/limit releases, dispersion and exposure:

Not applicable.

Personal protection:

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10-4	EUSES calculation
Marine water mg/l	0	4.34x10-5	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10-4	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	3.94x10-10	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b



	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23[ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	3.19x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	4.82	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	3.17x10 <sup>-6</sup>	4.40x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	3.17x10 <sup>-6</sup>	4.66x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.222	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.024	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	2.00x10 <sup>-12</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.96x10 <sup>-12</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.96x10 <sup>-14</sup>	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.69x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 1: Non industrial spraying</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.11	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC07, ERC08a, ERC08b, ERC08c, ERC08e, ERC08f, ERC11a, ERC12a, ERC12b

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC10b</p>
--------------------------------------------------------------	--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	186
Average Local Daily Tonnage (kg/day):	510
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required. Not applicable as there is no release to wastewater.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

<b>Conditions and measures related to municipal sewage treatment plant:</b> <b>Assumed on-site sewage treatment plant flow (m³/d):</b>		2000
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>		
		Liquid. Covers concentrations up to 2% Not applicable. Covers daily exposures up to 8 hours (unless stated differently). Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting Not applicable. Not applicable. Not applicable. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 1: Calendering operations</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>		
		Liquid. Covers concentrations up to 2% Not applicable. Covers daily exposures up to 8 hours (unless stated differently). Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting Not applicable. Not applicable. Not applicable. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b> <b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b> <b>Product characteristics:</b> <b>Amounts used:</b> <b>Frequency and duration of use:</b> <b>Human factors not influenced by risk management:</b> <b>Other given operational conditions affecting workers exposure:</b> <b>Technical conditions and measures at process level (source) to prevent release:</b> <b>Technical conditions and measures to control dispersion from source towards the worker:</b> <b>Organisational measures to prevent/limit releases, dispersion and exposure:</b> <b>Personal protection:</b>		
		Liquid. Covers concentrations up to 2% Not applicable. Covers daily exposures up to 8 hours (unless stated differently). Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg Indoor. industrial setting Not applicable. Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90% Not applicable. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b



## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	4.69x10 <sup>-4</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.27x10 <sup>-6</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.48x10 <sup>-6</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	1.30x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	1.30x10 <sup>-7</sup>	1.31x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m²/d	2.76x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 1: Calendering operations**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Tetraethylenepentamine, TEPA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
---------------------------------------	-----------------	------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b



## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC10b</p>
--------------------------------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	186
Average Local Daily Tonnage (kg/day):	510
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	365
----------------------------	-----

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required. Not applicable as there is no release to wastewater.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Conditions and measures related to municipal sewage treatment plant:	
Assumed on-site sewage treatment plant flow (m³/d):	2000

Section 2.2: Control of worker exposure	
Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)	
Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of worker exposure	
Contributing scenario controlling worker exposure for 1: Calendering operations	
Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of worker exposure	
Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities	
Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Continuous release.
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Continuous release.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Continuous release.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Continuous release.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Continuous release.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected**

<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Continuous release.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Fuel additive.**

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	0	19.2	EUSES calculation
<b>Surface water</b>	Not evaluated.	4.8	EUSES calculation
<b>air (direct + STP)</b>	4.69x10 <sup>-4</sup>	30.3	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PEC<sub>stp</sub>) mg/l</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	0	4.37x10 <sup>-4</sup>	EUSES calculation
<b>Marine water mg/l</b>	0	4.34x10 <sup>-5</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	0.221	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Agricultural soil averaged mg/kg dwt	3.27x10 <sup>-6</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.48x10 <sup>-6</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.30x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.30x10 <sup>-7</sup>	1.31x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.76x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Calendering operations

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b



Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 5: Roller application or brushing</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
<b>Tetraethylenepentamine, TEPA</b>		<b>Identified use name:</b> Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial <b>Process Category:</b> PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16 <b>Substance supplied to that use in form of:</b> In a mixture <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC10b	

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### **Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Multi-constituent substance
Product name	Tetraethylenepentamine, TEPA

### Section 1:: Title

Short title of the exposure scenario/List of use descriptors	<p><b>Identified use name:</b> Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional</p> <p><b>Process Category:</b> PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC10b</p>
--------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	10%
Annual site tonnage (tonnes/year):	186
Average Local Daily Tonnage (kg/day):	510
Maximum daily site tonnage (kg/day):	Not available.

##### Frequency and duration of use:

Emission Days (days/year):	365
----------------------------	-----

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of %:** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of %:** No wastewater treatment required. Not applicable as there is no release to wastewater.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of %:** Not available.

##### Organisational measures to prevent/limit release from site:

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Conditions and measures related to municipal sewage treatment plant:

Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: Calendering operations

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. professional setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Not applicable.

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. professional setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Not applicable.

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 5: Roller application or brushing****Product characteristics:**

Liquid. Covers concentrations up to 2%

**Amounts used:**

Not applicable.

**Frequency and duration of use:**

Covers daily exposures up to 8 hours (unless stated differently).

**Human factors not influenced by risk management:**

Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg

**Other given operational conditions affecting workers exposure:**

Indoor. professional setting

**Technical conditions and measures at process level (source) to prevent release:**

Not applicable.

**Technical conditions and measures to control dispersion from source towards the worker:**

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

**Organisational measures to prevent/limit releases, dispersion and exposure:**

Not applicable.

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16

**Substance supplied to that use in form of:** In a mixture**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b**255/291**



## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	4.69x10 <sup>-4</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.27x10 <sup>-6</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.48x10 <sup>-6</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	1.30x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	1.30x10 <sup>-7</sup>	1.31x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m²/d	2.76x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 1: Calendering operations**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

#### Tetraethylenepentamine, TEPA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 5: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 10%  
**Annual site tonnage (tonnes/year):** 186  
**Average Local Daily Tonnage (kg/day):** 510  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000

**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 7.36x10<sup>-4</sup>

**Release fraction to soil from process (initial release prior to RMM):** 0

**Release fraction to wastewater from process (initial release prior to RMM):** 0

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b



## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	4.69x10 <sup>-4</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	3.27x10 <sup>-6</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	6.48x10 <sup>-6</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m³	1.30x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	1.30x10 <sup>-7</sup>	1.31x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m²/d	2.76x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

**Section 3:2 Workers - Exposure estimation**

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable and Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC10b

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 1210  
**Average Local Daily Tonnage (kg/day):** 4033  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 7.36x10<sup>-4</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

264/291

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) : No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) : No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) : Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

265/291

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%)	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%)	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

266/291

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM):  $1.00 \times 10^{-3}$

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 37.4$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

##### Environment factors not influenced by risk management:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

267/291



Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	1210
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	220
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

270/291

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Ashless dispersant**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not applicable	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

272/291

Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a



Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

274/291

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not applicable	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not applicable	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 0.5% -  
Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

275/291

During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not evaluated.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Short term exposure, Systemic, Combined			
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

277/291

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** Multi-constituent substance  
**Product name** Tetraethylenepentamine, TEPA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 25%  
**Annual site tonnage (tonnes/year):** 1210  
**Average Local Daily Tonnage (kg/day):** 4033  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 300

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 7.36x10<sup>-4</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

278/291

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4650

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1160

Average Local Daily Tonnage (kg/day): 5273

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 7.36x10<sup>-4</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%) : No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) : No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) : Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 465

Average Local Daily Tonnage (kg/day): 2114

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

279/291



Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Electroplating.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	186
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	46.5
Average Local Daily Tonnage (kg/day):	155
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	5.00x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-2</sup>
Release fraction to wastewater from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

280/291

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 4: Metal working fluids

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 4840

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 1210

Average Local Daily Tonnage (kg/day): 5500

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):  $7.36 \times 10^{-4}$

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM):  $1.00 \times 10^{-3}$

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 37.4$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 930

Fraction of Regional tonnage used locally: 25%

Annual site tonnage (tonnes/year): 232

Average Local Daily Tonnage (kg/day): 773

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

##### Environment factors not influenced by risk management:

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 6: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	1210
Annual site tonnage (tonnes/year):	1210
Average Local Daily Tonnage (kg/day):	5500
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

282/291

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 7: Processing aid

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	5580
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	1400
Average Local Daily Tonnage (kg/day):	6364
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	7.36x10 <sup>-4</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	25%
Annual site tonnage (tonnes/year):	465
Average Local Daily Tonnage (kg/day):	1274
Maximum daily site tonnage (kg/day):	Not available.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>37.4
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

284/291

**Personal protection:**

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0: Ashless dispersant**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a



	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not applicable	0.022	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Electroplating.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	6.24x10 <sup>-11</sup>	0.077	EUSES calculation
Annual average mg/m <sup>3</sup>	1.24x10 <sup>-10</sup>	0.077	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Metal working fluids

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.115	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.036	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	54.6	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.59x10 <sup>-5</sup>	4.73x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	5.73x10 <sup>-5</sup>	1.01x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.239	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.051	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.36x10 <sup>-11</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.70x10 <sup>-11</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	9.02x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.43x10 <sup>-13</sup>	3.95x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.15x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Corrosion inhibitor.

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.388	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.0285	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

Concentration in sewage (PECstp) mg/l	0.121	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	183	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.20x10 <sup>-4</sup>	5.58x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.92x10 <sup>-4</sup>	2.36x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.282	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.119	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.64x10 <sup>-4</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	3.24x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.93x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	6.52x10 <sup>-6</sup>	6.52x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.38x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 6: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	3.94x10 <sup>-3</sup>	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	2.9x10 <sup>-3</sup>	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	1.23x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	1.86	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.22x10 <sup>-6</sup>	4.38x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	1.22x10 <sup>-6</sup>	4.46x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.023	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.22x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	2.42x10 <sup>-5</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	8.06x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	4.86x10 <sup>-7</sup>	4.86x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.03x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

288/291

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 7: Processing aid

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0.018	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	7.73x10 <sup>-5</sup>	0.077	EUSES calculation
Grassland averaged mg/kg dwt	1.53x10 <sup>-4</sup>	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.70x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.11x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.08x10 <sup>-6</sup>	3.08x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.52x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 8: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	19.2	EUSES calculation
Surface water	Not evaluated.	4.8	EUSES calculation
air (direct + STP)	0	30.3	EUSES calculation
Soil (direct releases only)	Not evaluated.	0	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	4.37x10 <sup>-4</sup>	EUSES calculation
Marine water mg/l	0	4.34x10 <sup>-5</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	0.221	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.022	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	0.077	EUSES calculation
Grassland averaged mg/kg dwt	0	0.077	EUSES calculation
Groundwater mg/l	Not evaluated.	7.69x10 <sup>-4</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 2% -  
Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC11a

289/291

During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	3.94x10 <sup>-10</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Tetraethylenepentamine, TEPA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC11a

291/291