

# SAFETY DATA SHEET



Pentaethylenehexamine, PEHA

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Pentaethylenehexamine, PEHA

**Index number** : 612-064-00-2

**EC number** : 223-775-9

**REACH Registration number**

Registration number	Legal entity
01-219485826-22-0000	Delamine BV

**CAS number** : 4067-16-7

**Product description** : Not applicable

**Product type** : Liquid.

**Other means of identification** : 3,6,9,12-tetraazatetradecamethylenediamine; Pentaethylenehexamine; 3,6,9,12-Tetraazatetradecane-1,14-diamine; pentacthylenehexamine

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Adhesives, binding agents Dye. Pigments. Complexing agents Fuel. Fuel additive. Impregnation agents Intermediate. Lubricants and additives Laboratory activities Pharmaceuticals. Surface-active agents

**Area of application** : Consumer applications.

Identified uses
Consumer uses of ethyleneamines
Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial
Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional
Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional
Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial
Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial
Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial
Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial
Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional
Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional
Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial
Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial
Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial
Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial
Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

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Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form -  
 Use of preparations containing EA up to 15% - Professional  
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form -  
 Use of preparations containing EA up to 2% - Professional  
 Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form -  
 Use of preparations containing EA up to 0.5% - Professional  
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
 Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

### 1.3 Details of the supplier of the safety data sheet

DELAMINE B.V.  
 Barchman Wuytierslaan 10  
 3818 LH Amersfoort  
 The Netherlands  
 Tel.:31-334676897

**e-mail address of person responsible for this SDS** : SDS.Delamine@delamine.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : GBK/Infotrac ID 104075 : International (001) 352 323 3500 (24 hours per day)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : UVCB

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302  
 Acute Tox. 4, H312  
 Skin Corr. 1B, H314  
 Eye Dam. 1, H318  
 Skin Sens. 1, H317  
 Aquatic Acute 1, H400  
 Aquatic Chronic 1, H410

#### Classification according to Directive 67/548/EEC [DSD]

Xn; R21/22  
 C; R34  
 R43  
 N; R50/53

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

Pentaethylenehexamine, PEHA

## SECTION 2: Hazards identification

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: Harmful if swallowed or in contact with skin.  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Very toxic to aquatic life with long lasting effects.

### Precautionary statements

Prevention

: Wear protective gloves: > 8 hours (breakthrough time): neoprene. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.

Response

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

Storage

: Store locked up.

Disposal



: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Not applicable.

### Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Yes, applicable.

Tactile warning of danger

: Yes, applicable.

### 2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

: No.

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: No.

Other hazards which do not result in classification

: None known. Not applicable.

## SECTION 3: Composition/information on ingredients

Substance/mixture

: UVCB

**Pentaethylenhexamine, PEHA****SECTION 3: Composition/information on ingredients**

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
3,6,9,12-tetra-azatetradecamethylenediamine	REACH #: 01-219485826-22-0 EC: 223-775-9 CAS: 4067-16-7 Index: 612-064-00-2	100	Xn; R21/22  C; R34 R43 N; R50/53	Acute Tox. 4, H302  Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[*]
3,6,9,12-tetra-azatetradecamethylenediamine	EC: 223-775-9 CAS: 4067-16-7 Index: 612-064-00-2	70.9 - 78.9	Xn; R21/22 C; R34 R43 N; R50/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	[A]
amines, polyethylenepoly-	EC: 268-626-9 CAS: 68131-73-7 Index: 612-121-00-1	16.5 - 24.5	Xn; R21/22 C; R34 R43 N; R50/53  <b>See Section 16 for the full text of the R-phrases declared above.</b>	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410  <b>See Section 16 for the full text of the H statements declared above.</b>	[A]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[\*] Substance

[A] Constituent

[B] Impurity

[C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures****4.1 Description of first aid measures****Eye contact**

- : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**Inhalation**

- : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed.

## SECTION 4: First aid measures

- The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire. Dry sand or other suitable absorbent. Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Halones

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

### 5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.



## SECTION 6: Accidental release measures

- 6.4 Reference to other sections** :
- See Section 1 for emergency contact information.
  - See Section 8 for information on appropriate personal protective equipment.
  - See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** :
- Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** :
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

- Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

### 7.3 Specific end use(s)

- Recommendations** :
- No specific data.
- Industrial sector specific solutions** :
- No specific data.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

- Recommended monitoring procedures** :
- If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be

**SECTION 8: Exposure controls/personal protection**

required.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
3,6,9,12-tetra-azatetradecamethylenediamine	DNEL	Short term Inhalation	8550 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.91 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.59 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.044 mg/cm <sup>2</sup>	Workers	Local
	DNEL	Short term Dermal	13 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	2542 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Short term Oral	32 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	1.59 mg/cm <sup>2</sup>	Consumers	Local
	DNEL	Long term Dermal	0.4 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	0.46 mg/m <sup>3</sup>	Consumers	Systemic
	DNEL	Long term Oral	0.65 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	0.68 mg/cm <sup>2</sup>	Consumers	Local

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
3,6,9,12-tetra-azatetradecamethylenediamine	PNEC	Secondary Poisoning	0.29 mg/kg	Assessment Factors
	PNEC	Fresh water	2.5 µg/l	Assessment Factors
	PNEC	Marine	2.5 µg/l	Assessment Factors
	PNEC	Fresh water sediment	0.22 mg/kg dwt	-
	PNEC	Marine water sediment	0.14 mg/kg dwt	-
	PNEC	Soil	0.18 mg/kg dwt	-
	PNEC	Sewage Treatment Plant	1.64 mg/l	Assessment Factors

**8.2 Exposure controls****Appropriate engineering controls**

- : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures**Hygiene measures**

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.



**SECTION 8: Exposure controls/personal protection**Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): neoprene

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene Boots.

**Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties**Appearance

<b>Physical state</b>	: Liquid. [Clear.]
<b>Colour</b>	: Yellow. [Light]
<b>Odour</b>	: Odourless.
<b>Odour threshold</b>	: Not available.
<b>pH</b>	: 12.6
<b>Melting point/freezing point</b>	: <-70°C Pour point < - 20 C
<b>Initial boiling point and boiling range</b>	: 426°C
<b>Flash point</b>	: Closed cup: 183°C
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not applicable
<b>Burning time</b>	: Not applicable.
<b>Burning rate</b>	: Not applicable.
<b>Upper/lower flammability or explosive limits</b>	: Not available.
<b>Vapour pressure</b>	: 0.0000017 kPa [room temperature]
<b>Vapour density</b>	: Not available.
<b>Relative density</b>	: 1.003
<b>Solubility(ies)</b>	: >500 g/l
<b>Partition coefficient: n-octanol/ water</b>	: -3.67
<b>Auto-ignition temperature</b>	: 335°C
<b>Decomposition temperature</b>	: Not available.

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**SECTION 9: Physical and chemical properties**

Viscosity	: Not available.
Explosive properties	: Not applicable.
Oxidising properties	: None.

**9.2 Other information**

No additional information.

**SECTION 10: Stability and reactivity**

<b>10.1 Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>10.2 Chemical stability</b>	: The product is stable.
<b>10.3 Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>10.4 Conditions to avoid</b>	: Keep away from sources of ignition - No smoking. aerosol or mist formation
<b>10.5 Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials, metals and acids. Chlorinated hydrocarbon.
<b>10.6 Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SECTION 11: Toxicological information****11.1 Information on toxicological effects**Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
3,6,9,12-tetra-azatetradecamethylenediamine	LD50 Oral	Rat	1600 mg/kg	-
3,6,9,12-tetra-azatetradecamethylenediamine	LD50 Oral	Rat	1600 mg/kg	-

**Conclusion/Summary** : Oral Harmful if swallowed.  
Dermal Harmful in contact with skin.  
Inhalation No applicable toxicity data Not classified as dangerous

Irritation/Corrosion**Conclusion/Summary**

<b>Skin</b>	: Corrosive to the skin.
<b>Eyes</b>	: Corrosive to eyes.
<b>Respiratory</b>	: No data available for this end-point, hence this classification is not considered to be applicable.

Sensitiser

Product/ingredient name	Route of exposure	Species	Result
3,6,9,12-tetra-azatetradecamethylenediamine	skin	Guinea pig	Sensitising

**Conclusion/Summary**

<b>Skin</b>	: May cause skin sensitisation.
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**SECTION 11: Toxicological information**

**Respiratory** : No data available for this end-point, hence this classification is not considered to be applicable.

**Mutagenicity**

Product/ingredient name	Test	Experiment	Result
3,6,9,12-tetra-azatetradecamethylenediamine	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative

**Conclusion/Summary** : No mutagenic effect.

**Carcinogenicity**

**Conclusion/Summary** : skin No carcinogenic effect.

**Reproductive toxicity**

**Conclusion/Summary** : Fertility : No data available for this end-point, hence this classification is not considered to be applicable.  
Developmental Toxicity: No data available for this end-point, hence this classification is not considered to be applicable.

**Teratogenicity**

**Conclusion/Summary** : No known significant effects or critical hazards.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral.

**Potential acute health effects**

- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:  
stomach pains
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure**

**Potential immediate effects** : No specific data.

**Potential delayed effects** : No specific data.

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**SECTION 11: Toxicological information**Long term exposure**Potential immediate effects** : No specific data.**Potential delayed effects** : No specific data.Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure
3,6,9,12-tetra-azatetradecamethylenediamine	Sub-chronic LOAEL Oral	Rat	52 mg/kg	-

**Conclusion/Summary** : Not classified as dangerous**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.**Carcinogenicity** : No known significant effects or critical hazards.**Mutagenicity** : No known significant effects or critical hazards.**Teratogenicity** : No known significant effects or critical hazards.**Developmental effects** : No known significant effects or critical hazards.**Fertility effects** : No known significant effects or critical hazards.**Absorption** : Slowly absorbed.**Metabolism** : Rapidly metabolised.**Elimination** : Rapidly excreted.**Other information** : No specific data.**SECTION 12: Ecological information****12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
3,6,9,12-tetra-azatetradecamethylenediamine	EC50 164 mg/l	Micro-organism	2 hours
	Acute EC50 0.7 mg/l Fresh water	Algae	72 hours
	Acute EC50 17.5 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 180 mg/l Fresh water	Fish	96 hours
	Acute NOEC 0.25 mg/l Fresh water	Algae	72 hours
	Chronic NOEC 0.8 mg/l Fresh water	Daphnia	14 days

**Conclusion/Summary** : Dangerous for the environment.  
PNEC Intermittent release.= 0.025 mg/l**12.2 Persistence and degradability****Conclusion/Summary** : Not readily biodegradable. This substance is not expected to bioaccumulate through food chains in the environment.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
3,6,9,12-tetra-azatetradecamethylenediamine	-	-	Not readily

**12.3 Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
3,6,9,12-tetra-azatetradecamethylenediamine	-3.67	-	low

**12.4 Mobility in soil****Soil/water partition coefficient (K<sub>oc</sub>)** : >3000

Pentaethylenehexamine, PEHA

**SECTION 12: Ecological information****Mobility** : No specific data.**12.5 Results of PBT and vPvB assessment****PBT** : No.**vPvB** : No.**12.6 Other adverse effects** : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.









**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

	ADR/RID	ADN	IMDG	IATA
<b>14.1 UN number</b>	UN2735	UN2735	UN2735	UN2735
<b>14.2 UN proper shipping name</b>	POLYAMINES, LIQUID, CORROSIVE, N.O.S.(3,6,9,12-tetra-azatetradecamethylenediamine)	POLYAMINES, LIQUID, CORROSIVE, N.O.S.(3,6,9,12-tetra-azatetradecamethylenediamine)	POLYAMINES, LIQUID, CORROSIVE, N.O.S.(3,6,9,12-tetra-azatetradecamethylenediamine). Marine pollutant (Amines, polyethylenepoly-)	Polyamines, liquid, corrosive, n.o.s.(3,6,9,12-tetra-azatetradecamethylenediamine)
<b>14.3 Transport hazard class(es)</b>	8  	8  	8  	8  
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes.	Yes.

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**SECTION 14: Transport information**

<b>14.6 Special precautions for user</b>	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
<b>Additional information</b>	<b><u>Hazard identification number</u></b> 80  <b><u>Limited quantity</u></b> 5 L  <b><u>Special provisions</u></b> 274  <b><u>Tunnel code</u></b> (E)	-	<b><u>Emergency schedules (EmS)</u></b> F-A, S-B	<b><u>Passenger and Cargo Aircraft</u></b> Quantity limitation: 5 L Packaging instructions: 852 <b><u>Cargo Aircraft Only</u></b> Quantity limitation: 60 L Packaging instructions: 856 <b><u>Limited Quantities - Passenger Aircraft</u></b> Quantity limitation: 1 L Packaging instructions: Y841

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations****Europe inventory** : All components are listed or exempted.**Black List Chemicals** : Not listed**Priority List Chemicals** : Not listed**Integrated pollution prevention and control list (IPPC) - Air** : Not listed**Integrated pollution prevention and control list (IPPC) - Water** : Not listed**Chemical Weapons Convention List Schedule I Chemicals** : Not listed



Pentaethylenehexamine, PEHA

## SECTION 15: Regulatory information

**Chemical Weapons Convention List Schedule II Chemicals** : Not listed

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

**15.2 Chemical Safety Assessment** : Complete.


**15.3 Registration status** : Applicable.

## SECTION 16: Other information

 Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

 Classification	Justification
Acute Tox. 4, H302	Expert judgment
Acute Tox. 4, H312	Expert judgment
Skin Corr. 1B, H314	Expert judgment
Eye Dam. 1, H318	Expert judgment
Skin Sens. 1, H317	Expert judgment
Aquatic Acute 1, H400	Expert judgment
Aquatic Chronic 1, H410	Expert judgment

**Full text of abbreviated H statements** : H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

**Full text of classifications [CLP/GHS]** : Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4  
Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4  
Aquatic Acute 1, H400 AQUATIC TOXICITY (ACUTE) - Category 1  
Aquatic Chronic 1, H410 AQUATIC TOXICITY (CHRONIC) - Category 1  
Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B  
Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

**Full text of abbreviated R phrases** : R21/22- Harmful in contact with skin and if swallowed.  
R34- Causes burns.  
R43- May cause sensitisation by skin contact.  
R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Full text of classifications [DSD/DPD]** : C - Corrosive  
Xn - Harmful  
N - Dangerous for the environment

**Date of issue/ Date of revision** : 19 September 2012

**Date of previous issue** : 8 February 2011

**Date of issue/Date of revision** : 19 September 2012

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Pentaethylenhexamine, PEHA

## SECTION 16: Other information

Version : 5

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

## Annex to the extended Safety Data Sheet (eSDS)

Consumer

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f  
**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.

**Processes and activities covered by the exposure scenario** Not applicable.  
**Assessment Method** See Section 3

### Section 2: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

#### Contributing scenario controlling environmental exposure for 0: Use in detergents and cleaners, including professional

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 372  
**Average Local Daily Tonnage (kg/day):** 1019  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.  
**Emission Days (days/year):** Not available.

#### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** Not available.  
**Local marine water dilution factor:** Not available.

#### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** Not available.  
**Release fraction to soil from process (initial release prior to RMM):** Not available.  
**Release fraction to wastewater from process (initial release prior to RMM):** Not available.

#### Conditions and measures related to municipal sewage treatment plant:

**Estimated substance removal from wastewater via on-site sewage treatment (%):** Not available.  
**Total efficiency of removal from wastewater after on-site and off-site (domestic treatment plant) RMMs (%):** Not available.  
**Maximum allowable site tonnage ( $M_{\text{safe}}$ ) based on release following total wastewater treatment removal (kg/d):** Not available.  
**Assumed domestic sewage treatment plant flow ( $\text{m}^3/\text{d}$ ):** Not available.

Pentaethylenehexamine, PEHA

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use of coatings and adhesives

Operational conditions: Not determined

**Product characteristics:** Indoor/Outdoor use.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): Not available.

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: Not available.

Local marine water dilution factor: Not available.

**Other given operational conditions affecting environmental exposure:**

Release fraction to air from process (initial release prior to RMM): Not available.

Release fraction to soil from process (initial release prior to RMM): Not available.

Release fraction to wastewater from process (initial release prior to RMM): Not available.

**Conditions and measures related to municipal sewage treatment plant:**

Estimated substance removal from wastewater via on-site sewage treatment (%): Not available.

Total efficiency of removal from wastewater after on-site and off-site (domestic treatment plant) RMMs (%): Not available.

Maximum allowable site tonnage ( $M_{\text{safe}}$ ) based on release following total wastewater treatment removal (kg/d): Not available.

Assumed domestic sewage treatment plant flow ( $\text{m}^3/\text{d}$ ): Not available.

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Lube oil use

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 372

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 74.4

Average Local Daily Tonnage (kg/day): 204

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): Not available.

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: Not available.

Local marine water dilution factor: Not available.

**Other given operational conditions affecting environmental exposure:**

Release fraction to air from process (initial release prior to RMM): Not available.

Release fraction to soil from process (initial release prior to RMM): Not available.

Release fraction to wastewater from process (initial release prior to RMM): Not available.

**Conditions and measures related to municipal sewage treatment plant:**

Estimated substance removal from wastewater via on-site sewage treatment (%): Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

**Total efficiency of removal from wastewater after on-site and off-site (domestic treatment plant) RMMs (%):** Not available.

**Maximum allowable site tonnage (M<sub>safe</sub>) based on release following total wastewater treatment removal (kg/d):** Not available.

**Assumed domestic sewage treatment plant flow (m<sup>3</sup>/d):** Not available.

## Section 2.2: Control of consumer exposure

### Contributing scenario controlling consumer exposure for 0: Use in detergents and cleaners, including professional

#### Physical state:

Physical state: liquid  
Molecular weight: 146.23 g/mole  
Vapour pressure: 0.346 Pa\*s at 25°C

#### Contributing scenarios: Operational conditions and risk management measures

Product Category(ies) 1: Adhesives, sealants Mixing and loading

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 20 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 1: Adhesives, sealants Application

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 20 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 200 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay Application

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 200 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

## Section 2.2: Control of consumer exposure

### Contributing scenario controlling consumer exposure for 1: Use of coatings and adhesives

#### Physical state:

Physical state: liquid  
Molecular weight: 146.23 g/mole  
Vapour pressure: 0.346 Pa\*s at 25°C

#### Contributing scenarios: Operational conditions and risk management measures

Product Category(ies) 1: Adhesives, sealants Mixing and loading

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 20 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 1: Adhesives, sealants Application

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 20 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d,  
ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 200 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay Application

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 200 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

## Section 2.2: Control of consumer exposure

### Contributing scenario controlling consumer exposure for 2: Lube oil use

#### Physical state:

Physical state: liquid  
Molecular weight: 146.23 g/mole  
Vapour pressure: 0.346 Pa\*s at 25°C

#### Contributing scenarios: Operational conditions and risk management measures

Product Category(ies) 1: Adhesives, sealants Mixing and loading

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 20 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 1: Adhesives, sealants Application

Operations Conditions (consumer):

- Covers use up to 3 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 20 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 25%
- For each use event, covers use amounts up to 200 g
- Covers exposure up to 5 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 25%

Product Category(ies) 9b: Fillers, putties, plasters, modelling clay Application

Operations Conditions (consumer):

- Covers use up to 2 days/Year
- Covers use up to 5%
- For each use event, covers use amounts up to 200 g
- Covers use in room size of 20 m<sup>3</sup>
- Covers exposure up to 90 minutes/event

Risk Management Measures (consumer): No specific risk management measure identified beyond those operational conditions stated. Avoid using at a product concentration greater than 5%

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d,  
ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.



### Section 3: Exposure estimation and reference to its source

#### Section 3:1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Use in detergents and cleaners, including professional

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.382	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231 ; Regional PEC [ Total ] : 6.87x10 <sup>-13</sup>	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94; Regional PEC natural soil: 3. 75x10 <sup>-4</sup>	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.138	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	1.06x10 <sup>-4</sup>	8.25x10 <sup>-3</sup> ;Regional PEC[Total]: 8.19x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	1.38x10 <sup>-4</sup>	9.39x10 <sup>-4</sup> ;Regional PEC[Total]: 8.03x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.64; Regional PEC: 4.43	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.300; Regional PEC: 0.371	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.33x10 <sup>-11</sup>	3.75x10 <sup>-4</sup> ; Regional PEC [Total]: 3.71x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.43x10 <sup>-11</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.32x10 <sup>-13</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.32x10 <sup>-13</sup>	1.42x10 <sup>-12</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.71x10 <sup>-12</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Section 3:1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 1: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231 ; Regional PEC [ Total ] : 6.87x10 <sup>-13</sup>	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94; Regional PEC natural soil: 3. 75x10 <sup>-4</sup>	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d,  
ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.

Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231 ; Regional PEC [ Total ] : 6.87x10 <sup>-13</sup>	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94; Regional PEC natural soil: 3.75x10 <sup>-4</sup>	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup> ; Regional PEC [Total]: 3.71x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Exposure estimation - Consumers

#### Exposure estimation and reference to its source - Consumers: 1: Use in detergents and cleaners, including professional

	<b>Contributing Scenario:</b>	<b>Frequency (1/Year):</b>	<b>Weight fraction of substance in the article::</b>	<b>Body weight:</b>	<b>Calculation method:</b>
Exposure estimation and reference to its source - Consumers: 0: Use in detergents and cleaners, including professional	Adhesives, sealants - Mixing and loading; Adhesives, sealants - Application(s); Fillers, putties, plasters, modelling clay - Mixing and loading; Fillers, putties, plasters, modelling clay - Application(s)	3; 3; 2; 2	25%; 5%; 25%; 5%	60 kg	ConsExpo 4.1

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

Inhalation :

Mode of release: evaporation

Exposure estimation and reference to its source -

Consumers: 3: Use in detergents and cleaners,  
including professional

Exposure (minutes):	Application duration:	Amount/concentration applied (g):		Room volume (m³):	Room volume x ventilation rate: (l/h):
5; 90; 5; 90	5; 30; 5; 30	20; 20; 200; 200		1; 20; 1; 20	0.6
Release area (cm2):	Temperature (°C):	Mass transfer rate:	Contributing Scenario Molecular weight (g/mole):	Uptake fraction (Update model):	Inhalation rate:
20; 500; 100; 50	20	3.09E+03	550	1	32.9

Dermal:

Application methods: instant

Surface area (Skin contact area) cm2:	Product amount (g):	Uptake fraction (Update model):	Inhalation event (mg/m³):
2; 43; 2; 22	0.05; 0.1; 0.02; 1	1	11.2; 3.0; 11.5; 3.1
Inhalation mg/m³ (Concentration on day of exposure):	Dermal load (mg/cm2):	Dermal External dose (mg/kg bw):	Dermal (Internal dose) mg/kg bw/day:
0.039; 0.188; 0.040; 0.191	6.25; 0.12; 2.5; 0.46	0.208; 0.08; 0.08; 1.67	0.002; 0.001; 5E-4; 0.001
Dermal (External dose) mg/kg bw/day:	Inhalation event/Exposure mg/m³ (Short term exposure):	Dermal systemic exposure (external dose) with gloves (90% efficiency) mg/kg bw/day (Long term exposure):	Inhalation (mg/kg/day) Long term exposure:
0.002; 0.001; 5E-4; 0.001	11.2; 3.0; 11.5; 3.1	0.0002; 0.0001; 5E-5; 0.0001	0.039; 0.188; 0.040; 0.191

### Section 3:2 Exposure estimation - Consumers

Exposure estimation and reference to its source - Consumers: 5: Use of coatings and adhesives

Contributing Scenario:	Frequency (1/Year):	Weight fraction of substance in the article::	Body weight:	Calculation method:
Exposure estimation and reference to its source - Consumers: 2: Use of coatings and adhesives Adhesives, sealants - Mixing and loading; Adhesives, sealants - Application(s); Fillers, putties, plasters, modelling clay - Mixing and loading; Fillers, putties, plasters, modelling clay - Application(s)	3; 3; 2; 2	25%; 5%; 25%; 5%	60 kg	ConsExpo 4.1

Inhalation :

Mode of release: evaporation

Exposure estimation and reference to its source -

Consumers: 4: Use of coatings and adhesives

Exposure (minutes):	Application duration:	Amount/concentration applied (g):		Room volume (m³):	Room volume x ventilation rate: (l/h):
5; 90; 5; 90	5; 30; 5; 30	20; 20; 200; 200		1; 20; 1; 20	0.6
Release area (cm2):	Temperature (°C):	Mass transfer rate:	Contributing Scenario Molecular weight (g/mole):	Uptake fraction (Update model):	Inhalation rate:
20; 500; 100; 50	20	3.09E+03	550	1	32.9

Dermal:

Application methods: instant

Surface area (Skin contact area) cm2:	Product amount (g):	Uptake fraction (Update model):	Inhalation event (mg/m³):
2; 43; 2; 22	0.05; 0.1; 0.02; 1	1	11.2; 3.0; 11.5; 3.1
Inhalation mg/m³ (Concentration on day of exposure):	Dermal load (mg/cm2):	Dermal External dose (mg/kg bw):	Dermal (Internal dose) mg/kg bw/day:
0.039; 0.188; 0.040; 0.191	6.25; 0.12; 2.5; 0.46	0.208; 0.08; 0.08; 1.67	0.002; 0.001; 5E-4; 0.001

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

<b>Dermal (External dose) mg/kg bw/day:</b>	<b>Inhalation event/Exposure mg/m<sup>3</sup> (Short term exposure):</b>	<b>Dermal systemic exposure (external dose) with gloves (90% efficiency) mg/kg bw/day (Long term exposure):</b>	<b>Inhalation (mg/kg/day) Long term exposure:</b>
0.002; 0.001; 5E-4; 0.001	11.2; 3.0; 11.5; 3.1	0.0002; 0.0001; 5E-5; 0.0001	0.039; 0.188; 0.040; 0.191

<b>Section 3:2 Exposure estimation - Consumers</b>					
<b>Exposure estimation and reference to its source - Consumers: 9: Lube oil use</b>					
	<b>Contributing Scenario:</b>	<b>Frequency (1/Year):</b>	<b>Weight fraction of substance in the article::</b>	<b>Body weight:</b>	<b>Calculation method:</b>
<b>Exposure estimation and reference to its source - Consumers: 7: Lube oil use</b>	Adhesives, sealants - Mixing and loading; Adhesives, sealants - Application(s); Fillers, putties, plasters, modelling clay - Mixing and loading; Fillers, putties, plasters, modelling clay - Application(s)	3; 3; 2; 2	25%; 5%; 25%; 5%	60 kg	ConsExpo 4.1

**Inhalation :**  
**Mode of release:** evaporation

<b>Exposure estimation and reference to its source - Consumers: 8: Lube oil use</b>					
<b>Exposure (minutes):</b>	<b>Application duration:</b>	<b>Amount/concentration applied (g):</b>	<b>Room volume (m<sup>3</sup>):</b>	<b>Room volume x ventilation rate: (l/h):</b>	
5; 90; 5; 90	5; 30; 5; 30	20; 20; 200; 200	1; 20; 1; 20	0.6	
<b>Release area (cm2):</b>	<b>Temperature (°C):</b>	<b>Mass transfer rate:</b>	<b>Contributing Scenario Molecular weight (g/mole):</b>	<b>Uptake fraction (Update model):</b>	<b>Inhalation rate:</b>
20; 500; 100; 50	20	3.09E+03	550	1	32.9

**Dermal:**  
**Application methods:** instant

<b>Surface area (Skin contact area) cm2:</b>	<b>Product amount (g):</b>	<b>Uptake fraction (Update model):</b>	<b>Inhalation event (mg/m<sup>3</sup>):</b>
2; 43; 2; 22	0.05; 0.1; 0.02; 1	1	11.2; 3.0; 11.5; 3.1
<b>Inhalation mg/m<sup>3</sup> (Concentration on day of exposure):</b>	<b>Dermal load (mg/cm2):</b>	<b>Dermal External dose (mg/kg bw):</b>	<b>Dermal (Internal dose) mg/kg bw/day:</b>
0.039; 0.188; 0.040; 0.191	6.25; 0.12; 2.5; 0.46	0.208; 0.08; 0.08; 1.67	0.002; 0.001; 5E-4; 0.001
<b>Dermal (External dose) mg/kg bw/day:</b>	<b>Inhalation event/Exposure mg/m<sup>3</sup> (Short term exposure):</b>	<b>Dermal systemic exposure (external dose) with gloves (90% efficiency) mg/kg bw/day (Long term exposure):</b>	<b>Inhalation (mg/kg/day) Long term exposure:</b>
0.002; 0.001; 5E-4; 0.001	11.2; 3.0; 11.5; 3.1	0.0002; 0.0001; 5E-5; 0.0001	0.039; 0.188; 0.040; 0.191

<b>Section 3:3 Exposure estimation- Consumers</b>			
<b>Contributing scenario controlling consumer exposure for 6: Use in detergents and cleaners, including professional</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable		Not applicable.	Not applicable.

<b>Pentaethylenehexamine, PEHA</b>	<b>Identified use name:</b> Consumer uses of ethyleneamines <b>Sector of end use:</b> SU21 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f <b>Market sector by type of chemical product:</b> PC01, PC09b <b>Article category related to subsequent service life:</b> Not applicable.
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Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:3 Exposure estimation- Consumers</b>			
<b>Contributing scenario controlling consumer exposure for 10: Use of coatings and adhesives</b>			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable		Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:3 Exposure estimation- Consumers</b>			
<b>Contributing scenario controlling consumer exposure for 11: Lube oil use</b>			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable		Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Oral	Not applicable.	Not applicable.	Not applicable.
<b>Section 4:: Guidance to DU to evaluate whether he works inside the boundaries set by the ES</b>			
Environment	Not available.		
Health	Not available.		

**Pentaethylenehexamine, PEHA**

**Identified use name:** Consumer uses of ethyleneamines

**Sector of end use:** SU21

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f

**Market sector by type of chemical product:** PC01, PC09b

**Article category related to subsequent service life:** Not applicable.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional guidance	Not applicable.

Pentaethylenhexamine, PEHA

**Identified use name:** Consumer uses of ethyleneamines  
**Sector of end use:** SU21  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f  
**Market sector by type of chemical product:** PC01, PC09b  
**Article category related to subsequent service life:** Not applicable.



## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.**Pentaethylenehexamine, PEHA****Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional**Process Category:** PROC21, PROC24**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC06d

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 0

Release fraction to soil from process (initial release prior to RMM):  $5.00 \times 10^{-3}$

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 27.7$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics: Solid. Covers concentrations up to 0.5%

Amounts used: Not applicable.

Frequency and duration of use: Not applicable.

Human factors not influenced by risk management: Default breathing volume Light work 10 m<sup>3</sup>/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure: Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical conditions and measures to control dispersion from source towards the worker: Not applicable.

Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles</b>	
<b>Product characteristics:</b>	Solid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Not applicable.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	0	737	EUSES calculation
<b>Surface water</b>	Not evaluated.	0	EUSES calculation
<b>air (direct + STP)</b>	0.027	0.231	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PECstp) mg/l</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	0	8.15x10 <sup>-3</sup>	EUSES calculation
<b>Marine water mg/l</b>	0	8.02x10 <sup>-4</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	2.61	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Agricultural soil averaged mg/kg dwt</b>	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
<b>Grassland averaged mg/kg dwt</b>	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
<b>Groundwater mg/l</b>	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
<b>During emission mg/m³</b>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
<b>Annual average mg/m³</b>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
<b>Annual deposition mg/m²/d</b>	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Micro-organism mg/l</b>	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d



During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Laboratory chemicals</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Pentaethylenehexamine, PEHA</b> <i>Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional</i> <b>Process Category: PROC21, PROC24</b> <b>Sector of end use: SU22</b> <b>Subsequent service life relevant for that use: No.</b> <b>Environmental Release Category: ERC06d</b>			

Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.**Pentaethylenehexamine, PEHA****Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional**Process Category:** PROC21, PROC24**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC06d

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 0

Release fraction to soil from process (initial release prior to RMM):  $5.00 \times 10^{-3}$

Release fraction to wastewater from process (initial release prior to RMM): 0.01

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 27.7$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics: Solid. Covers concentrations up to 2%

Amounts used: Not applicable.

Frequency and duration of use: Not applicable.

Human factors not influenced by risk management: Default breathing volume Light work 10 m<sup>3</sup>/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure: Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical conditions and measures to control dispersion from source towards the worker: Not applicable.

Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d



<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles</b>	
<b>Product characteristics:</b>	Solid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Not applicable.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	0	737	EUSES calculation
<b>Surface water</b>	Not evaluated.	0	EUSES calculation
<b>air (direct + STP)</b>	0.027	0.231	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PECstp) mg/l</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	0	8.15x10 <sup>-3</sup>	EUSES calculation
<b>Marine water mg/l</b>	0	8.02x10 <sup>-4</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	2.61	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Agricultural soil averaged mg/kg dwt</b>	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
<b>Grassland averaged mg/kg dwt</b>	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
<b>Groundwater mg/l</b>	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
<b>During emission mg/m³</b>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
<b>Annual average mg/m³</b>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
<b>Annual deposition mg/m²/d</b>	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Micro-organism mg/l</b>	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>

**Pentaethylenhexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 2% -  
Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Laboratory chemicals</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Pentaethylenehexamine, PEHA</b> <i>Identified use name: Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional</i> <b>Process Category: PROC21, PROC24</b> <b>Sector of end use: SU22</b> <b>Subsequent service life relevant for that use: No.</b> <b>Environmental Release Category: ERC06d</b>			

Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial  
**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1.86x10<sup>-4</sup>  
**Fraction of Regional tonnage used locally:** 3.72x10<sup>-3</sup>  
**Annual site tonnage (tonnes/year):** 3.72x10<sup>-3</sup>  
**Average Local Daily Tonnage (kg/day):** 10192  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 1x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 1x10<sup>-4</sup>  
**Release fraction to wastewater from process (initial release prior to RMM):** 1.61x10<sup>-8</sup>  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** =>27.7  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial  
**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

**Conditions and measures related to municipal sewage treatment plant:**

Assumed domestic sewage treatment plant flow (m<sup>3</sup>/d): 2000

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an intermediate**

Operational conditions: Indoor use.

Product characteristics: Not applicable.

**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1.86x10<sup>-4</sup>

Fraction of Regional tonnage used locally: 3.72x10<sup>-3</sup>

Annual site tonnage (tonnes/year): 3.72x10<sup>-3</sup>

Average Local Daily Tonnage (kg/day): 10192

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 1.61x10<sup>-8</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site: Prevent discharge of undissolved substance to or recover from onsite wastewater.

**Conditions and measures related to municipal sewage treatment plant:**

Assumed domestic sewage treatment plant flow (m<sup>3</sup>/d): 2000

**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Formulation of preparations\***

Operational conditions: Indoor use.

Product characteristics: Not applicable.

**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 3720

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 744

Average Local Daily Tonnage (kg/day): 2000

Maximum daily site tonnage (kg/day): Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%) :	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%) :	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2038
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM):	1.1x10 <sup>-3</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.0x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m³/d):	2000

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)

Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

## Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises</b>	
Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>	
Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
Product characteristics:	Liquid. Covers percentage substance in the product up to 100%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 1 hour.
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 100%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Avoid carrying out operation for more than 4 hours.
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 100%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 8: Use as laboratory reagent</b>	
<b>Product characteristics:</b>	Liquid. Covers percentage substance in the product up to 100%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1064x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.020	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.102	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.0204	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.037	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-5</sup>	8.17x10 <sup>-3</sup>	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Marine water mg/l	3.76x10 <sup>-5</sup>	8.39x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.268	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Use in closed process, no likelihood of exposure

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.1	0.007	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.1	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.1	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Use in closed, continuous process with occasional controlled exposure

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a



Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.55	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Use in closed batch process (synthesis or formulation)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Use in batch and other process (synthesis) where opportunity for exposure arises

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.3	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.3	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.3	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 4: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.4	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.4	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.4	0.60	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.5	0.27	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.5	0.37	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.5	0.74	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.2	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.2	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.2	0.55	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 7: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	1.3	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	1.3	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	1.3	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

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**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 8: Use as laboratory reagent**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.14	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.62	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 100% - Industrial

**Process Category:** PROC01, PROC02, PROC03, PROC04, PROC05, PROC08a, PROC08b, PROC09, PROC15

**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1.86x10<sup>-4</sup>  
**Fraction of Regional tonnage used locally:** 3.72x10<sup>-3</sup>  
**Annual site tonnage (tonnes/year):** 3.72x10<sup>-3</sup>  
**Average Local Daily Tonnage (kg/day):** 10192  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000

**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 1x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 1x10<sup>-4</sup>

**Release fraction to wastewater from process (initial release prior to RMM):** 1.61x10<sup>-8</sup>

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** =>27.7

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Assumed domestic sewage treatment plant flow (m³/d): 2000

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1.86x10<sup>-4</sup>

Fraction of Regional tonnage used locally: 3.72x10<sup>-3</sup>

Annual site tonnage (tonnes/year): 3.72x10<sup>-3</sup>

Average Local Daily Tonnage (kg/day): 10192

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1000

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: Indoor. industrial setting

Release fraction to air from process (initial release prior to RMM): 1x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 1.61x10<sup>-8</sup>

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site: Prevent discharge of undissolved substance to or recover from onsite wastewater.

#### Conditions and measures related to municipal sewage treatment plant:

Assumed domestic sewage treatment plant flow (m³/d): 2000

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 3720

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 744

Average Local Daily Tonnage (kg/day): 2000

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2038
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	365

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 <sup>-3</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.0x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m <sup>3</sup> /d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	1.64x10 <sup>-4</sup>	737	EUSES calculation
<b>Surface water</b>	Not evaluated.	0	EUSES calculation
<b>air (direct + STP)</b>	0.102	0.231	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PEC<sub>stp</sub>) mg/l</b>	5.93x10 <sup>-5</sup>	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
<b>Marine water mg/l</b>	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	2.61	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Agricultural soil averaged mg/kg dwt</b>	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
<b>Grassland averaged mg/kg dwt</b>	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
<b>Groundwater mg/l</b>	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
<b>During emission mg/m³</b>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
<b>Annual average mg/m³</b>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
<b>Annual deposition mg/m²/d</b>	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Micro-organism mg/l</b>	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	5.93x10 <sup>5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.020	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 2% -  
Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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During emission mg/m <sup>3</sup>	Local concentration 5.67x10 <sup>-6</sup>	PEC air (local+regional) Not evaluated.	Justification EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Micro-organism mg/l	Local concentration Not applicable.	PEC aquatic (local+regional) Not applicable.	Justification Not applicable.
<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)</b>			
Waste water	Release from point source (local exposure estimation) kg/ day 0.102	Total release for regional exposure estimation kg/day 737	Justification EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.0204	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
Concentration in sewage (PECstp) mg/l	Value 0.037	Justification EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
Fresh water mg/l	Local concentration 2.82x10 <sup>-5</sup>	PEC aquatic (local+regional) 8.17x10 <sup>-3</sup>	Justification EUSES calculation
Marine water mg/l	3.76x10 <sup>-5</sup>	8.39x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
Fresh water sediment mg/kg dwt	Local concentration Not evaluated.	PEC sediment (local+regional) 2.61	Justification EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.268	EUSES calculation
Agricultural soil averaged mg/kg dwt	Local concentration 3.35x10 <sup>-4</sup>	PEC soil (local+regional) 7.10x10 <sup>-4</sup>	Justification EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
During emission mg/m <sup>3</sup>	Local concentration 5.67x10 <sup>-6</sup>	PEC air (local+regional) Not evaluated.	Justification EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Micro-organism mg/l	Local concentration Not applicable.	PEC aquatic (local+regional) Not applicable.	Justification Not applicable.
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	2.1	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	2.1	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal		Not applicable.	
<b>Pentaethylenhexamine, PEHA</b>		<b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09 <b>Substance supplied to that use in form of:</b> As such <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a	

	Not applicable		Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	2.1	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	2.2	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	2.2	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	2.2	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1.86x10<sup>-4</sup>  
**Fraction of Regional tonnage used locally:** 3.72x10<sup>-3</sup>  
**Annual site tonnage (tonnes/year):** 3.72x10<sup>-3</sup>  
**Average Local Daily Tonnage (kg/day):** 10192  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 1x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 1x10<sup>-4</sup>  
**Release fraction to wastewater from process (initial release prior to RMM):** 1.61x10<sup>-8</sup>  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** =>27.7

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1.86x10-4
Fraction of Regional tonnage used locally:	3.72x10-3
Annual site tonnage (tonnes/year):	3.72x10-3
Average Local Daily Tonnage (kg/day):	10192
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1x10-5
Release fraction to soil from process (initial release prior to RMM):	1x10-4
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10-8
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2000
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
<b>Pentaethylenehexamine, PEHA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial           <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU03           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2038
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	365

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 <sup>-3</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.0x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m <sup>3</sup> /d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work: 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

### Section 3:: Exposure estimation

#### Section 3.1 Environment - Exposure estimation

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
<b>Waste water</b>	1.64x10 <sup>-4</sup>	737	EUSES calculation
<b>Surface water</b>	Not evaluated.	0	EUSES calculation
<b>air (direct + STP)</b>	0.102	0.231	EUSES calculation
<b>Soil (direct releases only)</b>	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
<b>Concentration in sewage (PECstp) mg/l</b>	5.93x10 <sup>-5</sup>	EUSES calculation	
<b>Concentration in sewage sludge mg/kg dwt</b>	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Fresh water mg/l</b>	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
<b>Marine water mg/l</b>	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
<b>Intermittent release. mg/l</b>	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
<b>Fresh water sediment mg/kg dwt</b>	Not evaluated.	2.61	EUSES calculation
<b>Marine water sediment mg/kg dwt</b>	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
<b>Agricultural soil averaged mg/kg dwt</b>	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
<b>Grassland averaged mg/kg dwt</b>	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
<b>Groundwater mg/l</b>	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
<b>During emission mg/m³</b>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
<b>Annual average mg/m³</b>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
<b>Annual deposition mg/m²/d</b>	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
<b>Micro-organism mg/l</b>	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.020	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 0.5% -  
Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.102	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.0204	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.037	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-5</sup>	8.17x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.76x10 <sup>-5</sup>	8.39x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.268	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.
<b>Section 3:.2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact)</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal		Not applicable.	
<b>Pentaethylenhexamine, PEHA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial           <b>Process Category:</b> PROC05, PROC08a, PROC08b, PROC09           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU03           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>			

	Not applicable		Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 3:2 Workers - Exposure estimation

##### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	3.1	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	3.1	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	3.1	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 3:2 Workers - Exposure estimation

##### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1.86x10<sup>-4</sup>  
**Fraction of Regional tonnage used locally:** 3.72x10<sup>-3</sup>  
**Annual site tonnage (tonnes/year):** 3.72x10<sup>-3</sup>  
**Average Local Daily Tonnage (kg/day):** 10192  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000

**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 1x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 1x10<sup>-4</sup>

**Release fraction to wastewater from process (initial release prior to RMM):** 1.61x10<sup>-8</sup>

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** =>27.7

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1.86x10-4
Fraction of Regional tonnage used locally:	3.72x10-3
Annual site tonnage (tonnes/year):	3.72x10-3
Average Local Daily Tonnage (kg/day):	10192
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1x10-5
Release fraction to soil from process (initial release prior to RMM):	1x10-4
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10-8
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2000
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
<b>Pentaethylenehexamine, PEHA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional           <b>Process Category:</b> PROC08a           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU22           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	
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<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2038
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	225

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 <sup>-3</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.0x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m <sup>3</sup> /d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x0 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05X10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.020	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 2% -  
Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.102	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.0204	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.037	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-5</sup>	8.17x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.76x10 <sup>-5</sup>	8.39x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.268	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	2.2	0.005	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	2.2	0.31	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	2.2	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** As such  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC06a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Manufacture of substances

Operational conditions: Indoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1.86x10<sup>-4</sup>  
**Fraction of Regional tonnage used locally:** 3.72x10<sup>-3</sup>  
**Annual site tonnage (tonnes/year):** 3.72x10<sup>-3</sup>  
**Average Local Daily Tonnage (kg/day):** 10192  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1000  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** Indoor. industrial setting

**Release fraction to air from process (initial release prior to RMM):** 1x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 1x10<sup>-4</sup>  
**Release fraction to wastewater from process (initial release prior to RMM):** 1.61x10<sup>-8</sup>  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** =>27.7

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):** Not available.

**Organisational measures to prevent/limit release from site:** Prevent discharge of undissolved substance to or recover from onsite wastewater.

##### Conditions and measures related to municipal sewage treatment plant:

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 1: Use as an intermediate</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1.86x10-4
Fraction of Regional tonnage used locally:	3.72x10-3
Annual site tonnage (tonnes/year):	3.72x10-3
Average Local Daily Tonnage (kg/day):	10192
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1x10-5
Release fraction to soil from process (initial release prior to RMM):	1x10-4
Release fraction to wastewater from process (initial release prior to RMM):	1.61x10-8
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of ³ (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of ³ (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m³/d):	2000
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 2: Formulation of preparations*</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2000
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
<b>Pentaethylenehexamine, PEHA</b> <div> <b>Identified use name:</b> Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional           <b>Process Category:</b> PROC08a           <b>Substance supplied to that use in form of:</b> As such           <b>Sector of end use:</b> SU22           <b>Subsequent service life relevant for that use:</b> No.           <b>Environmental Release Category:</b> ERC01, ERC02, ERC06a         </div>	
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<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

Operational conditions: Indoor use.

<b>Product characteristics:</b>	Not applicable.
<b>Amounts used:</b>	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	3720
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	744
Average Local Daily Tonnage (kg/day):	2038
Maximum daily site tonnage (kg/day):	Not available.
<b>Frequency and duration of use:</b>	Continuous release.
Emission Days (days/year):	225

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
<b>Other given operational conditions affecting environmental exposure:</b>	Indoor. industrial setting
Release fraction to air from process (initial release prior to RMM):	1.1x10 <sup>-3</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	5.0x10 <sup>-5</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:</b>	Soil emission controls are not applicable as there is no direct release to soil.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a



Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	Prevent discharge of undissolved substance to or recover from onsite wastewater.
Conditions and measures related to municipal sewage treatment plant:	
Assumed domestic sewage treatment plant flow (m <sup>3</sup> /d):	2000

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m <sup>3</sup> /d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Manufacture of substances

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an intermediate

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	1.64x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.102	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	5.93x10 <sup>-5</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	5.9x10 <sup>-8</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	5.9x10 <sup>-8</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-3</sup>	2.05x10 <sup>-3</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-3</sup>	3.64x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	3.28x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-5</sup>	2.83x10 <sup>-5</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-4</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Formulation of preparations\*

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.020	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little  
opportunity for exposure - Use of preparations containing EA up to 0.5% -  
Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Manufacture of coatings, adhesives and inks (and powder products)

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.102	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.0204	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.037	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-5</sup>	8.17x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.76x10 <sup>-5</sup>	8.39x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable	Not applicable	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.268	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	3.35x10 <sup>-4</sup>	7.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	6.52x10 <sup>-4</sup>	1.03x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.13x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	5.67x10 <sup>-6</sup>	5.67x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	2.87x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in closed system with little opportunity for exposure - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** As such

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC06a

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1300
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	260
Average Local Daily Tonnage (kg/day):	1182
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 4: Laboratory chemicals</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

#### Conditions and measures related to municipal sewage treatment plant:

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics: Liquid. Covers concentrations up to 15%

Amounts used: Not applicable.

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management: Default breathing volume Light work: 10 m<sup>3</sup>/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure: Indoor. industrial setting

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical conditions and measures to control dispersion from source towards the worker: Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.

#### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Calendering operations</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 1-4 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 1-4 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 2.2: Control of worker exposure**

Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Product characteristics:

Liquid. Covers concentrations up to 15%

Amounts used:

Not applicable.

Frequency and duration of use:

Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management:

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure:

Indoor. industrial setting

Technical conditions and measures at process level (source) to prevent release:

Not applicable.

Technical conditions and measures to control dispersion from source towards the worker:

Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%

Organisational measures to prevent/limit releases, dispersion and exposure:

Not applicable.

Personal protection:

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation**

Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m²/d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.9x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Grassland averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-6	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10-13	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Lube oil use

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	8.49x10-4	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	8.49x10-6	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	3.07x10-4	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.35x10-7	8.15x10-3	EUSES calculation
Marine water mg/l	3.05x10-7	8.02x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.257	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	8.40x10-8	3.75x10-4	EUSES calculation
Grassland averaged mg/kg dwt	1.64x10-7	3.75x10-4	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-6	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.36x10-9	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10-9	1.42x10-9	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.21x10-9	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Laboratory chemicals

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10-5	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10-3	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10-6	8.15x10-3	EUSES calculation

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.012	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-4</sup>	5.42x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-4</sup>	7.01x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	8.61x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.45x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-6</sup>	2.83x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 1: Calendering operations**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.1286	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457 0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914 1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC09</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 0

**Release fraction to wastewater from process (initial release prior to RMM):** 0

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%):** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):** No wastewater treatment required.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<p>If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):</p> <p>Organisational measures to prevent/limit release from site:</p> <p>Conditions and measures related to municipal sewage treatment plant:</p>	Not available.
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent</b></p> <p>Operational conditions: Indoor/Outdoor use.</p>	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1240
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%) :	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<p><b>Section 2.1: Control of environmental exposure</b></p> <p><b>Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint</b></p> <p>Operational conditions: Indoor/Outdoor use.</p>	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>

Average Local Daily Tonnage (kg/day):	1240
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1300
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	260
Average Local Daily Tonnage (kg/day):	1182
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics: Liquid. Covers concentrations up to 2%

Amounts used: Not applicable.

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management: Default breathing volume Light work: 10 m<sup>3</sup>/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure: Indoor. industrial setting

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical conditions and measures to control dispersion from source towards the worker: Not applicable.

Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
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<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Calendering operations</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<hr/>	
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%
<hr/>	
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 8: Production of preparations* or articles by tableting, compression, extrusion, pelletisation</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Lube oil use

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	8.49x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	8.49x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.07x10 <sup>-4</sup>	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.35x10 <sup>-7</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.05x10 <sup>-7</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.257	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	8.40x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.64x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.914x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.36x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.21x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Section 3:.1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 4: Laboratory chemicals</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.012	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-4</sup>	5.42x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-4</sup>	7.01x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	8.61x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.45x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-6</sup>	2.83x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high  
exposure potential and evaporation as most likely exposure form - Use of  
preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b,  
PROC09, PROC10, PROC13, PROC14, PROC19  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05,  
ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c,  
ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Calendering operations

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>		
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Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

Section 3:2 Workers - Exposure estimation			
Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities			
Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05 0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 5: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.05	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.09	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Long term exposure, Local, Dermal</b>	Not applicable.	Not applicable.	Not applicable.
<b>Long term exposure, Local, Inhalable</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Dermal</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Inhalable</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Combined</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Local, Dermal</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Local, Inhalable</b>	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 8: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
<b>Long term exposure, Systemic, Dermal</b>	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Long term exposure, Systemic, Inhalable</b>	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Long term exposure, Systemic, Combined</b>	Not applicable.	Not applicable.	Not applicable.
<b>Long term exposure, Local, Dermal</b>	Not applicable.	Not applicable.	Not applicable.
<b>Long term exposure, Local, Inhalable</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Dermal</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Inhalable</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Systemic, Combined</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Local, Dermal</b>	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
<b>Short term exposure, Local, Inhalable</b>	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 9: Hand-mixing with intimate contact and only PPE available**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14, PROC19

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

#### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Frequency and duration of use:	Continuous release.
Emission Days (days/year):	300
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1300
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	260
Average Local Daily Tonnage (kg/day):	1182
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 220

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	1.00x10 <sup>-3</sup>
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	
<b>Section 2.1: Control of environmental exposure</b>	
<b>Contributing scenario controlling environmental exposure for 4: Laboratory chemicals</b>	
Operational conditions: Indoor use.	
Product characteristics:	Not applicable.
Amounts used:	
Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.
Frequency and duration of use:	Continuous release.
Emission Days (days/year):	365
Environment factors not influenced by risk management:	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

#### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics: Liquid. Covers concentrations up to 0.5%

Amounts used: Not applicable.

Frequency and duration of use: Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management: Default breathing volume Light work: 10 m<sup>3</sup>/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure: Indoor. industrial setting  
Indoor. industrial setting and professional setting  
Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical conditions and measures to control dispersion from source towards the worker: Not applicable.

Organisational measures to prevent/limit releases, dispersion and exposure: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. industrial setting and professional setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 2.2: Control of worker exposure**

Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Product characteristics:

Liquid. Covers concentrations up to 0.5%

Amounts used:

Not applicable.

Frequency and duration of use:

Covers daily exposures up to 8 hours (unless stated differently).

Human factors not influenced by risk management:

Default breathing volume Light work: 10 m³/d Default Body weight: Workers: 70 kg

Other given operational conditions affecting workers exposure:

Indoor. industrial setting  
Indoor. industrial setting and professional setting  
Indoor. professional setting

Technical conditions and measures at process level (source) to prevent release:

Not applicable.

Technical conditions and measures to control dispersion from source towards the worker:

Not applicable.

Organisational measures to prevent/limit releases, dispersion and exposure:

Not applicable.

Personal protection:

Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation**

Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m³	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m²/d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Grassland averaged mg/kg dw	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	8.49x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	8.49x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.07x10 <sup>-4</sup>	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dw	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.35x10 <sup>-7</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.05x10 <sup>-7</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dw	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dw	Not evaluated.	0.257	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dw	8.40x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dw	1.64x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	2.36x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.21x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Laboratory chemicals

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dw	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.012	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-4</sup>	5.42x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-4</sup>	7.01x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	8.61x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.45x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-6</sup>	2.83x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 1: Industrial spraying**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial</p> <p><b>Process Category:</b> PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 5: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 7: Production of preparations\* or articles by tableting, compression, extrusion, pelletisation

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC07, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC14

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1019
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 25%
Amounts used:	Not applicable.
Frequency and duration of use:	Exposure duration per day: 15 min to <1 hour(s)
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 25%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 15 minutes.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	EUSES calculation
	Local concentration	PEC sediment (local+regional)	Justification

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	EUSES calculation
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	EUSES calculation
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Laboratory chemicals</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	EUSES calculation
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional  
**Process Category:** PROC05, PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 3:1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	EUSES calculation
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)**

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.365575	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.73115	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0685714	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.45697	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.91393	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Professional

**Process Category:** PROC05, PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1019
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 1: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 15%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 95%
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Non industrial spraying</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 10%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Exposure duration per day: 15 min to <1 hour(s)
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

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## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.:1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	Not applicable.	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	Not applicable.	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-3</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0411	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.548 0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.097 0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0822	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.457	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional  
**Process Category:** PROC08a, PROC10, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.914	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 2: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.214	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.121	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.243	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 15% - Professional

**Process Category:** PROC08a, PROC10, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1019
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Avoid carrying out operation for more than 4 hours.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls. Wear appropriate respiratory protection. with a minimum efficacy of 90%

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10-3	EUSES calculation
Marine water mg/l	0	8.02x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10-4	8.10x10-4	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10-4	1.22x10-3	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10-5	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10-6	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10-6	7.37x10-6	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10-5	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10-3	EUSES calculation
Marine water mg/l	0	8.02x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-6	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10-13	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

<b>Section 3:1 Environment - Exposure estimation</b>			
<b>Contributing scenario controlling environmental exposure for 3: Laboratory chemicals</b>			
	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	Not applicable.	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	Not applicable.	Not applicable.	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	Not applicable.	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

**Section 3:1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.258	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.21	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.15	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC11</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a</p>
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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 300

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1019
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.  
Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

## Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation

#### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.257	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.010	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.68x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	2.82x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.67x10 <sup>-6</sup>	8.06x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.15x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	2.25x10 <sup>-12</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.95x10 <sup>-14</sup>	7.07x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	9.90x10 <sup>-14</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a, PROC11  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Non industrial spraying

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.11	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.30	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a, PROC11

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 372  
**Average Local Daily Tonnage (kg/day):** 1019  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.185

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Wood preservative.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 2420

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 484

Average Local Daily Tonnage (kg/day): 1326

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Calendering operations

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

#### **Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 7: Roller application or brushing</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 2%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting Indoor. professional setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

## Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	5.10x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	8.37x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.63x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.18x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	11.5	547	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	4.6x10 <sup>-4</sup>	0.116	EUSES calculation
Soil (direct releases only)	Not evaluated.	5.96	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	4.14	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-3</sup>	9.5x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	4.7x10 <sup>-3</sup>	4.8x10 <sup>-3</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	1.4	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.39	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not evaluated.	3.38x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	Not evaluated.	3.3x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	9.2x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	1.3x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.5x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.241	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.21x10 <sup>-4</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.087	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	6.67x10 <sup>-5</sup>	8.21x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	8.68x10 <sup>-5</sup>	8.89x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.63	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.284	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.98x10 <sup>-6</sup>	3.77x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.86x10 <sup>-6</sup>	3.79x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.94x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	3.35x10 <sup>-8</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.70x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Calendering operations

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 5: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 6: Using material as fuel sources, limited exposure to unburned product to be expected

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.055	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	1.22	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 7: Roller application or brushing**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 372  
**Average Local Daily Tonnage (kg/day):** 1019  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300

**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 0

**Release fraction to wastewater from process (initial release prior to RMM):** 0

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.185

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Wood preservative.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 2420

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 484

Average Local Daily Tonnage (kg/day): 1326

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

<b>Environment factors not influenced by risk management:</b>	
Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
<b>Organisational measures to prevent/limit release from site:</b>	
<b>Conditions and measures related to municipal sewage treatment plant:</b>	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: Calendering operations

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.

#### **Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.
<b>Section 2.2: Control of worker exposure</b>	
<b>Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)</b>	
<b>Product characteristics:</b>	Liquid. Covers concentrations up to 0.5%
<b>Amounts used:</b>	Not applicable.
<b>Frequency and duration of use:</b>	Covers daily exposures up to 8 hours (unless stated differently).
<b>Human factors not influenced by risk management:</b>	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
<b>Other given operational conditions affecting workers exposure:</b>	Indoor. industrial setting
<b>Technical conditions and measures at process level (source) to prevent release:</b>	Not applicable.
<b>Technical conditions and measures to control dispersion from source towards the worker:</b>	Not applicable.
<b>Organisational measures to prevent/limit releases, dispersion and exposure:</b>	Not applicable.
<b>Personal protection:</b>	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 5: Roller application or brushing**

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring**

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected**

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10: m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. industrial setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

## Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	5.10x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	8.37x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.63x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.18x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	11.5	547	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	4.6x10 <sup>-4</sup>	0.116	EUSES calculation
Soil (direct releases only)	Not evaluated.	5.96	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	4.14	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-3</sup>	9.5x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	4.7x10 <sup>-3</sup>	4.8x10 <sup>-3</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	1.4	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.39	EUSES calculation

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	Not evaluated.	3.38x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	Not evaluated.	3.3x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	9.2x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	1.3x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.5x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.241	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.21x10 <sup>-4</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	Value	Justification	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.087	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	6.67x10 <sup>-5</sup>	8.21x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	8.68x10 <sup>-5</sup>	8.89x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not applicable	2.63	EUSES calculation
Marine water sediment mg/kg dwt	Not applicable	0.284	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	1.98x10 <sup>-6</sup>	3.77x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.86x10 <sup>-6</sup>	3.79x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.94x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	3.35x10 <sup>-8</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.70x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Mixing or blending in batch processes for formulation of preparations\* and articles (multistage and/or significant contact)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
<b>Section 3:2 Workers - Exposure estimation</b>			
<b>Contributing scenario controlling worker exposure for 1: Calendering operations</b>			
<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 2: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 3:2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 3: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities**

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 3:2 Workers - Exposure estimation

##### Contributing scenario controlling worker exposure for 4: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 3:2 Workers - Exposure estimation

##### Contributing scenario controlling worker exposure for 5: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 6: Treatment of articles by dipping and pouring

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 3:2 Workers - Exposure estimation**

Contributing scenario controlling worker exposure for 7: Using material as fuel sources, limited exposure to unburned product to be expected

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC05, PROC06, PROC08a, PROC08b, PROC09, PROC10, PROC13, PROC16  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC10  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 372  
**Average Local Daily Tonnage (kg/day):** 1019  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical conditions and measures at process level (source) to prevent release:

Not applicable.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional  
**Process Category:** PROC08a, PROC10  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03, SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.185

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Wood preservative.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 2420

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 484

Average Local Daily Tonnage (kg/day): 1326

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC10

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 1: Roller application or brushing

Product characteristics:	Liquid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Use the following local exhaust ventilation types: Treat air emission to provide a typical removal efficiency of (%): 90%
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC10

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	5.10x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	8.37x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.63x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.18x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	11.5	547	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	4.6x10 <sup>-4</sup>	0.116	EUSES calculation
Soil (direct releases only)	Not evaluated.	5.96	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	4.14	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-3</sup>	9.5x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	4.7x10 <sup>-3</sup>	4.8x10 <sup>-3</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	1.4	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.39	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC10

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



Agricultural soil averaged mg/kg dwt	Not evaluated.	3.38x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	Not evaluated.	3.3x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	9.2x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	1.3x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.5x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 2: Wood preservative.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.241	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.21x10 <sup>-4</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	0.087	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.67x10 <sup>-5</sup>	8.21x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	8.68x10 <sup>-5</sup>	8.89x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.63	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.284	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.98x10 <sup>-6</sup>	3.77x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.86x10 <sup>-6</sup>	3.79x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.94x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	3.35x10 <sup>-8</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.70x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional</p> <p><b>Process Category:</b> PROC08a, PROC10</p> <p><b>Substance supplied to that use in form of:</b> In a mixture</p> <p><b>Sector of end use:</b> SU03, SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b</p>
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Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: Roller application or brushing

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.110	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.305	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.61	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC10

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 4:: Guidance to check compliance with the exposure scenario**

Environment	Not available.
Health	Not available.

**Section 5. Remarks: Additional good practice advice beyond the REACH CSA**

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 2% - Professional

**Process Category:** PROC08a, PROC10

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03, SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**210/239**

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Fuel additive.

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 1860  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 372  
**Average Local Daily Tonnage (kg/day):** 1019  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Continuous release.  
 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>  
**Release fraction to soil from process (initial release prior to RMM):** 0  
**Release fraction to wastewater from process (initial release prior to RMM):** 0  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional  
**Process Category:** PROC08a  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1019

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 1.00x10<sup>-4</sup>

Release fraction to wastewater from process (initial release prior to RMM): 0.185

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

Section 2.1: Control of environmental exposure

Contributing scenario controlling environmental exposure for 2: Wood preservative.

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

Amounts used:

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 2420

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 484

Average Local Daily Tonnage (kg/day): 1326

Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

Environment factors not influenced by risk management:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Local freshwater dilution factor:	1000
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Product characteristics:	Liquid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Covers daily exposures up to 8 hours (unless stated differently).
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 3:: Exposure estimation

### Section 3.1 Environment - Exposure estimation

Contributing scenario controlling environmental exposure for 0: Fuel additive.

	Release from point source (local exposure estimation) kg/day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	5.10x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	Value	Justification	

### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b



Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dw	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dw	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dw	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dw	8.37x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dw	1.63x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.18x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 1: Use in detergents and cleaners, including professional

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	11.5	547	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	4.6x10 <sup>-4</sup>	0.116	EUSES calculation
Soil (direct releases only)	Not evaluated.	5.96	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	4.14	EUSES calculation	
Concentration in sewage sludge mg/kg dw	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	3.17x10 <sup>-3</sup>	9.5x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	4.7x10 <sup>-3</sup>	4.8x10 <sup>-3</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dw	Not evaluated.	1.4	EUSES calculation
Marine water sediment mg/kg dw	Not evaluated.	0.39	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dw	Not evaluated.	3.38x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dw	Not evaluated.	3.3x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	9.2x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.3x10 <sup>-7</sup>	1.3x10 <sup>-7</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	6.5x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

#### Pentaethylenehexamine, PEHA

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

**Section 3:1 Environment - Exposure estimation**

Contributing scenario controlling environmental exposure for 2: Wood preservative.

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.241	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.21x10 <sup>-4</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	EUSES calculation
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	0.087	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.67x10 <sup>-5</sup>	8.21x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	8.68x10 <sup>-5</sup>	8.89x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.63	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.284	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.98x10 <sup>-6</sup>	3.77x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.86x10 <sup>-6</sup>	3.79x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.94x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.35x10 <sup>-8</sup>	3.35x10 <sup>-8</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.70x10 <sup>-7</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3:2 Workers - Exposure estimation**

Contributing scenario controlling worker exposure for 0: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.027	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.76	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a**Substance supplied to that use in form of:** In a mixture**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	1.52	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of preparations containing ethylenamines in open processes with low exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 0.5% - Professional

**Process Category:** PROC08a

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC04, ERC08a, ERC08b, ERC08d, ERC10b

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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 0

**Release fraction to wastewater from process (initial release prior to RMM):** 0

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

Pentaethylenehexamine, PEHA

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1240
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 300**Environment factors not influenced by risk management:**

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%)	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1240
Maximum daily site tonnage (kg/day):	Not available.

**Frequency and duration of use:** Continuous release.**Emission Days (days/year):** 300**Environment factors not influenced by risk management:**

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

**Other given operational conditions affecting environmental exposure:** None.**Pentaethylenehexamine, PEHA****Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial**Process Category:** PROC21, PROC24**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC06d

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Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.  
Regional use tonnage (tonnes/year): 1860  
Fraction of Regional tonnage used locally: 20%  
Annual site tonnage (tonnes/year): 372  
Average Local Daily Tonnage (kg/day): 1019  
Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

##### Environment factors not influenced by risk management:

Local freshwater dilution factor: 1300  
Local marine water dilution factor: 1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM): 0  
Release fraction to soil from process (initial release prior to RMM):  $5.00 \times 10^{-3}$   
Release fraction to wastewater from process (initial release prior to RMM): 0.01  
Release fraction to air from wide dispersive use (regional only): Not available.  
Release fraction to soil from wide dispersive use (regional only): Not available.  
Release fraction to wastewater from wide dispersive use: Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):  $\Rightarrow 27.7$

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 5: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region: Not available.  
Regional use tonnage (tonnes/year): 4840  
Fraction of Regional tonnage used locally: 20%  
Annual site tonnage (tonnes/year): 967  
Average Local Daily Tonnage (kg/day): 2649  
Maximum daily site tonnage (kg/day): Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

##### Environment factors not influenced by risk management:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 0.5%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation

Pentaethylenehexamine, PEHA

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 0.5% -  
Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Grassland averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-6	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	6.87x10-13	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10-3	EUSES calculation
Marine water mg/l	0	8.02x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10-4	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10-6	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m³	0	Not evaluated.	EUSES calculation
Annual average mg/m³	0	6.87x10-13	EUSES calculation
Annual deposition mg/m²/d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10-5	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10-3	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10-6	8.15x10-3	EUSES calculation
Marine water mg/l	7.92x10-6	8.10x10-4	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 0.5% -  
Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.012	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-4</sup>	5.42x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-4</sup>	7.01x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	8.61x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.45x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-6</sup>	2.83x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	8.49x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	8.49x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23[ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.07x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.35x10 <sup>-7</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.05x10 <sup>-7</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.257	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	8.40x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.64x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.36x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.21x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.001	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Long term exposure, Systemic, Inhalable	Not applicable.	0.06	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.12	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 0.5% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenehexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial  
**Process Category:** PROC21, PROC24  
**Sector of end use:** SU22  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC06d

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0: Ashless dispersant

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** 4840  
**Fraction of Regional tonnage used locally:** 20%  
**Annual site tonnage (tonnes/year):** 967  
**Average Local Daily Tonnage (kg/day):** 2649  
**Maximum daily site tonnage (kg/day):** Not available.

**Frequency and duration of use:** Continuous release.

**Emission Days (days/year):** 365

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** 1300  
**Local marine water dilution factor:** 1000

**Other given operational conditions affecting environmental exposure:** None.

**Release fraction to air from process (initial release prior to RMM):** 1.00x10<sup>-5</sup>

**Release fraction to soil from process (initial release prior to RMM):** 0

**Release fraction to wastewater from process (initial release prior to RMM):** 0

**Release fraction to air from wide dispersive use (regional only):** Not available.

**Release fraction to soil from wide dispersive use (regional only):** Not available.

**Release fraction to wastewater from wide dispersive use:** Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.

**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

**Treat air emission to provide a typical removal efficiency of (%)** No air emission controls required; required removal efficiency is 0%.

**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** No wastewater treatment required.

**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Organisational measures to prevent/limit release from site:

**Conditions and measures related to municipal sewage treatment plant:**

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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**Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.Release fraction to air from process (initial release prior to RMM): 1.00x10<sup>-5</sup>

Release fraction to soil from process (initial release prior to RMM): 0

Release fraction to wastewater from process (initial release prior to RMM): 0

Release fraction to air from wide dispersive use (regional only): Not available.

Release fraction to soil from wide dispersive use (regional only): Not available.

Release fraction to wastewater from wide dispersive use: Not available.

**Technical conditions and measures at process level (source) to prevent release:** Not applicable.**Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:** Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): No wastewater treatment required.If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.**Organisational measures to prevent/limit release from site:****Conditions and measures related to municipal sewage treatment plant:****Section 2.1: Control of environmental exposure****Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint**

Operational conditions: Indoor/Outdoor use.

**Product characteristics:** Not applicable.**Amounts used:**

Fraction of EU tonnage used in region: Not available.

Regional use tonnage (tonnes/year): 1860

Fraction of Regional tonnage used locally: 20%

Annual site tonnage (tonnes/year): 372

Average Local Daily Tonnage (kg/day): 1240

Maximum daily site tonnage (kg/day): Not available.

**Frequency and duration of use:** Continuous release.

Emission Days (days/year): 300

**Environment factors not influenced by risk management:**

Local freshwater dilution factor: 1300

Local marine water dilution factor: 1000

**Other given operational conditions affecting environmental exposure:** None.**Pentaethylenehexamine, PEHA****Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial**Process Category:** PROC21, PROC24**Sector of end use:** SU22**Subsequent service life relevant for that use:** No.**Environmental Release Category:** ERC06d

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Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.1: Control of environmental exposure

### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

Operational conditions: Indoor use.

Product characteristics: Not applicable.

#### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	100
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	20.1
Average Local Daily Tonnage (kg/day):	55.1
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

#### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	1.00x10 <sup>-4</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.02
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	=>27.7
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Organisational measures to prevent/limit release from site:  
Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	1860
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	372
Average Local Daily Tonnage (kg/day):	1019
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

##### Environment factors not influenced by risk management:

Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000

Other given operational conditions affecting environmental exposure: None.

Release fraction to air from process (initial release prior to RMM):	0
Release fraction to soil from process (initial release prior to RMM):	5.00x10 <sup>-3</sup>
Release fraction to wastewater from process (initial release prior to RMM):	0.01
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.

Technical conditions and measures at process level (source) to prevent release: Not applicable.

Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil: Soil emission controls are not applicable as there is no direct release to soil.

Treat air emission to provide a typical removal efficiency of (%): No air emission controls required; required removal efficiency is 0%.

Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%): =>27.7

If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%): Not available.

##### Organisational measures to prevent/limit release from site:

Conditions and measures related to municipal sewage treatment plant:

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 5: Lube oil use

Operational conditions: Indoor/Outdoor use.

Product characteristics: Not applicable.

##### Amounts used:

Fraction of EU tonnage used in region:	Not available.
Regional use tonnage (tonnes/year):	4840
Fraction of Regional tonnage used locally:	20%
Annual site tonnage (tonnes/year):	967
Average Local Daily Tonnage (kg/day):	2649
Maximum daily site tonnage (kg/day):	Not available.

Frequency and duration of use: Continuous release.

Emission Days (days/year): 365

##### Environment factors not influenced by risk management:

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Local freshwater dilution factor:	1300
Local marine water dilution factor:	1000
Other given operational conditions affecting environmental exposure:	None.
Release fraction to air from process (initial release prior to RMM):	1.00x10 <sup>-5</sup>
Release fraction to soil from process (initial release prior to RMM):	0
Release fraction to wastewater from process (initial release prior to RMM):	0
Release fraction to air from wide dispersive use (regional only):	Not available.
Release fraction to soil from wide dispersive use (regional only):	Not available.
Release fraction to wastewater from wide dispersive use:	Not available.
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:	Soil emission controls are not applicable as there is no direct release to soil.
Treat air emission to provide a typical removal efficiency of (%):	No air emission controls required; required removal efficiency is 0%.
Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%):	No wastewater treatment required.
If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%):	Not available.
Organisational measures to prevent/limit release from site:	
Conditions and measures related to municipal sewage treatment plant:	

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

## Section 2.2: Control of worker exposure

### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Product characteristics:	Solid. Covers concentrations up to 2%
Amounts used:	Not applicable.
Frequency and duration of use:	Not applicable.
Human factors not influenced by risk management:	Default breathing volume Light work 10 m³/d Default Body weight: Workers: 70 kg
Other given operational conditions affecting workers exposure:	Indoor. professional setting
Technical conditions and measures at process level (source) to prevent release:	Not applicable.
Technical conditions and measures to control dispersion from source towards the worker:	Not applicable.
Organisational measures to prevent/limit releases, dispersion and exposure:	Not applicable.
Personal protection:	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training. Wear chemical-resistant gloves (tested to EN374) in combination with intensive management supervision controls.

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 0: Ashless dispersant

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.027	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	4.35x10 <sup>-4</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	8.48x10 <sup>-4</sup>	1.22x10 <sup>-3</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	1.29x10 <sup>-5</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	7.37x10 <sup>-6</sup>	7.37x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	3.74x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

## Section 3.1 Environment - Exposure estimation

## Contributing scenario controlling environmental exposure for 1: Use as an epoxy curing agent

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation

Pentaethylenehexamine, PEHA

**Identified use name:** Handling of solid products with small amounts of  
unbound ethylenamines - Use of preparations containing EA up to 2% -  
Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 2: Epoxy curing agent in paint

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	0	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	0	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	0	6.87x10 <sup>-13</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	0	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3.:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 3: Laboratory chemicals

	Release from point source (local exposure estimation) kg/ day	Total release for regional exposure estimation kg/day	Justification
Waste water	0.022	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	1.10x10 <sup>-5</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	7.96x10 <sup>-3</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	6.09x10 <sup>-6</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	7.92x10 <sup>-6</sup>	8.10x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>

<b>Pentaethylenehexamine, PEHA</b>	<p><b>Identified use name:</b> Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial</p> <p><b>Process Category:</b> PROC21, PROC24</p> <p><b>Sector of end use:</b> SU22</p> <p><b>Subsequent service life relevant for that use:</b> No.</p> <p><b>Environmental Release Category:</b> ERC06d</p>
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Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.259	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.81x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.52x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	3.06x10 <sup>-9</sup>	3.06x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.55x10 <sup>-8</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 4: Use of coatings and adhesives

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	0	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	0.012	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	Not applicable as there is no release to wastewater.	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	Not applicable as there is no release to wastewater.	EUSES calculation	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	0	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	0	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.256	EUSES calculation
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	1.67x10 <sup>-4</sup>	5.42x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	3.26x10 <sup>-4</sup>	7.01x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	8.61x10 <sup>-6</sup>	EUSES calculation
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	3.45x10 <sup>-6</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	2.83x10 <sup>-6</sup>	2.83x10 <sup>-6</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	1.44x10 <sup>-5</sup>	Not evaluated.	EUSES calculation
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:1 Environment - Exposure estimation

#### Contributing scenario controlling environmental exposure for 5: Lube oil use

	<b>Release from point source (local exposure estimation) kg/day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	8.49x10 <sup>-4</sup>	737	EUSES calculation
Surface water	Not evaluated.	0	EUSES calculation
air (direct + STP)	8.49x10 <sup>-6</sup>	0.231	EUSES calculation
Soil (direct releases only)	Not evaluated.	6.94	Table R16.23 [ REACH ]
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PEC <sub>stp</sub> ) mg/l	3.07x10 <sup>-4</sup>	EUSES calculation	
Concentration in sewage sludge mg/kg dwt	0	EUSES calculation	

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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	Local concentration	PEC aquatic (local+regional)	Justification
Fresh water mg/l	2.35x10 <sup>-7</sup>	8.15x10 <sup>-3</sup>	EUSES calculation
Marine water mg/l	3.05x10 <sup>-7</sup>	8.02x10 <sup>-4</sup>	EUSES calculation
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	Local concentration	PEC sediment (local+regional)	Justification
Fresh water sediment mg/kg dwt	Not evaluated.	2.61	EUSES calculation
Marine water sediment mg/kg dwt	Not evaluated.	0.257	EUSES calculation
	Local concentration	PEC soil (local+regional)	Justification
Agricultural soil averaged mg/kg dwt	8.40x10 <sup>-8</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Grassland averaged mg/kg dwt	1.64x10 <sup>-7</sup>	3.75x10 <sup>-4</sup>	EUSES calculation
Groundwater mg/l	Not evaluated.	5.91x10 <sup>-6</sup>	EUSES calculation
	Local concentration	PEC air (local+regional)	Justification
During emission mg/m <sup>3</sup>	2.36x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
Annual average mg/m <sup>3</sup>	1.42x10 <sup>-9</sup>	1.42x10 <sup>-9</sup>	EUSES calculation
Annual deposition mg/m <sup>2</sup> /d	7.21x10 <sup>-9</sup>	Not evaluated.	EUSES calculation
	Local concentration	PEC aquatic (local+regional)	Justification
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 0: Low energy manipulation of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

### Section 3:2 Workers - Exposure estimation

#### Contributing scenario controlling worker exposure for 1: High (mechanical) energy work-up of substances bound in materials and/or articles

Route of exposure	Contributing scenarios	Dose/Concentration	Justification
Long term exposure, Systemic, Dermal	Not applicable.	0.0003	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

**Pentaethylenehexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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Long term exposure, Systemic, Inhalable	Not applicable.	0.02	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Inhalable	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Systemic, Combined	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Dermal	Not applicable	Not applicable.	Since the substance is not classified for acute effects and therefore, no acute DNEL has been derived.
Short term exposure, Local, Inhalable	Not applicable.	0.03	The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated. The PROC with the highest exposure level is given since the exposure estimates for other PROC are below this value

#### Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

#### Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Handling of solid products with small amounts of unbound ethylenamines - Use of preparations containing EA up to 2% - Industrial

**Process Category:** PROC21, PROC24

**Sector of end use:** SU22

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC06d

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

**Product definition** UVCB  
**Product name** Pentaethylenhexamine, PEHA

### Section 1:: Title

**Short title of the exposure scenario/List of use descriptors** **Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

### Section 2:: Operational conditions and risk management measures

#### Section 2.1: Control of environmental exposure

##### Contributing scenario controlling environmental exposure for 0:

##### Amounts used:

**Fraction of EU tonnage used in region:** Not available.  
**Regional use tonnage (tonnes/year):** Not available.  
**Fraction of Regional tonnage used locally:** Not available.  
**Annual site tonnage (tonnes/year):** Not available.  
**Average Local Daily Tonnage (kg/day):** Not available.  
**Maximum daily site tonnage (kg/day):** Not available.

##### Frequency and duration of use:

**Emission Days (days/year):** Not available.

##### Environment factors not influenced by risk management:

**Local freshwater dilution factor:** Not available.  
**Local marine water dilution factor:** Not available.

##### Other given operational conditions affecting environmental exposure:

**Release fraction to air from process (initial release prior to RMM):** Not available.  
**Release fraction to soil from process (initial release prior to RMM):** Not available.  
**Release fraction to wastewater from process (initial release prior to RMM):** Not available.  
**Release fraction to air from wide dispersive use (regional only):** Not available.  
**Release fraction to soil from wide dispersive use (regional only):** Not available.  
**Release fraction to wastewater from wide dispersive use:** Not available.

##### Technical on-site conditions and measures to reduce or limit discharges, air emissions and releases to soil:

**Treat air emission to provide a typical removal efficiency of (%)** Not available.  
**Treat on-site wastewater (prior to receiving water discharge) to provide the required removal efficiency of <sup>3</sup> (%)** Not available.  
**If discharging to domestic sewage treatment plant, provide the required onsite wastewater removal efficiency of <sup>3</sup> (%)** Not available.

##### Conditions and measures related to municipal sewage treatment plant:

### Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a



**Section 2.2: Control of worker exposure****Contributing scenario controlling worker exposure for 0:****Section 3:: Exposure estimation****Section 3.1 Environment - Exposure estimation****Contributing scenario controlling environmental exposure for 0:**

	<b>Release from point source (local exposure estimation) kg/ day</b>	<b>Total release for regional exposure estimation kg/day</b>	<b>Justification</b>
Waste water	Not applicable.	Not applicable.	Not applicable.
Surface water	Not applicable.	Not applicable.	Not applicable.
air (direct + STP)	Not applicable.	Not applicable.	Not applicable.
Soil (direct releases only)	Not applicable.	Not applicable.	Not applicable.
	<b>Value</b>	<b>Justification</b>	
Concentration in sewage (PECstp) mg/l	Not applicable.	Not applicable.	
Concentration in sewage sludge mg/kg dwt	Not applicable.	Not applicable.	
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Fresh water mg/l	Not applicable.	Not applicable.	Not applicable.
Marine water mg/l	Not applicable.	Not applicable.	Not applicable.
Intermittent release. mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC sediment (local+regional)</b>	<b>Justification</b>
Fresh water sediment mg/kg dwt	Not applicable.	Not applicable.	Not applicable.
Marine water sediment mg/kg dwt	Not applicable.		Not applicable.
	<b>Local concentration</b>	<b>PEC soil (local+regional)</b>	<b>Justification</b>
Agricultural soil averaged mg/kg dwt	Not applicable.	Not applicable.	Not applicable.
Grassland averaged mg/kg dwt	Not applicable.	Not applicable.	Not applicable.
Groundwater mg/l	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC air (local+regional)</b>	<b>Justification</b>
During emission mg/m <sup>3</sup>	Not applicable.	Not applicable.	Not applicable.
Annual average mg/m <sup>3</sup>	Not applicable.	Not applicable.	Not applicable.
Annual deposition mg/m <sup>2</sup> /d	Not applicable.	Not applicable.	Not applicable.
	<b>Local concentration</b>	<b>PEC aquatic (local+regional)</b>	<b>Justification</b>
Micro-organism mg/l	Not applicable.	Not applicable.	Not applicable.

**Section 3.2 Workers - Exposure estimation****Contributing scenario controlling worker exposure for 0:**

<b>Route of exposure</b>	<b>Contributing scenarios</b>	<b>Dose/Concentration</b>	<b>Justification</b>
Long term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Long term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Inhalable	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Systemic, Combined	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Dermal	Not applicable.	Not applicable.	Not applicable.
Short term exposure, Local, Inhalable	Not applicable.	Not applicable.	Not applicable.

**Pentaethylenhexamine, PEHA**

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial

**Process Category:** PROC05, PROC08a, PROC08b, PROC09

**Substance supplied to that use in form of:** In a mixture

**Sector of end use:** SU03

**Subsequent service life relevant for that use:** No.

**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a

Section 4:: Guidance to check compliance with the exposure scenario

Environment	Not available.
Health	Not available.

Section 5. Remarks: Additional good practice advice beyond the REACH CSA

Environment	Not applicable.
Health	Not applicable.
Additional Good Practices	Not applicable.

Pentaethylenhexamine, PEHA

**Identified use name:** Use of ethylenamines in open processes with high exposure potential and evaporation as most likely exposure form - Use of preparations containing EA up to 25% - Industrial  
**Process Category:** PROC05, PROC08a, PROC08b, PROC09  
**Substance supplied to that use in form of:** In a mixture  
**Sector of end use:** SU03  
**Subsequent service life relevant for that use:** No.  
**Environmental Release Category:** ERC01, ERC02, ERC04, ERC05, ERC06a, ERC06b, ERC06c, ERC06d, ERC08a, ERC08b, ERC08c, ERC08d, ERC08e, ERC08f, ERC11a