

# SAFETY DATA SHEET



HEPA-S200

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : HEPA-S200  
**Product description** : Not applicable  
**Product type** : Liquid.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Intermediate. Chemical synthesis.  
**Area of application** : Industrial applications.

### 1.3 Details of the supplier of the safety data sheet

DELAMINE B.V.  
Barchman Wuytierslaan 10  
3818 LH Amersfoort  
Netherlands  
Telephone number: +31-334676897  
**e-mail address of person responsible for this SDS** : SDS.Delamine@delamine.com

### 1.4 Emergency telephone number

#### Supplier

**Telephone number** : GBK/Infotrac ID 104075 : International (001) 352 323 3500 (24 hours per day)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302  
Acute Tox. 4, H312  
Skin Corr. 1B, H314  
Eye Dam. 1, H318  
Skin Sens. 1, H317  
Aquatic Acute 1, H400  
Aquatic Chronic 1, H410

#### Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

**Classification** : Xn; R21/22  
C; R34  
R43  
N; R50/53

**Human health hazards** : Harmful in contact with skin and if swallowed. Causes burns. May cause sensitisation by skin contact.

**Environmental hazards** : Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

**SECTION 2: Hazards identification****2.2 Label elements****Hazard pictograms**

:

**Signal word**

: Danger

**Hazard statements**

: Harmful if swallowed or in contact with skin.  
 Causes severe skin burns and eye damage.  
 May cause an allergic skin reaction.  
 Very toxic to aquatic life with long lasting effects.

**Precautionary statements****Prevention**

: Wear protective gloves: > 8 hours (breakthrough time): neoprene. Wear eye or face protection. Wear protective clothing. Avoid release to the environment.

**Response**

: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or physician. IF IN EYES: Immediately call a POISON CENTER or physician.

**Storage**

: Store locked up.

**Disposal**

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazardous ingredients**

: Amines, polyethylenepoly-  
 3,6,9,12-tetra-azatetradecamethylenediamine

**Supplemental label elements**

: Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

: Not applicable.

**Special packaging requirements****Containers to be fitted with child-resistant fastenings**

: Not applicable.

**Tactile warning of danger**

: Not applicable.

**2.3 Other hazards****Other hazards which do not result in classification**

: Not applicable.

**SECTION 3: Composition/information on ingredients****Substance/mixture**

: Mixture

| Product/ingredient name | Identifiers | % | <u>Classification</u> |                                     | Type |
|-------------------------|-------------|---|-----------------------|-------------------------------------|------|
|                         |             |   | 67/548/EEC            | Regulation (EC) No. 1272/2008 [CLP] |      |
|                         |             |   |                       |                                     |      |

**SECTION 3: Composition/information on ingredients**

|   |   |   |  |   |     |
|---|---|---|--|---|-----|
| Amines,<br>polyethylenepoly-  | REACH #:<br>01-2119485823-28<br>EC: 268-626-9<br>CAS: 68131-73-7<br>Index: 612-121-00-1 | >=50 -<br><75   | Xn; R21/22<br>C; R34<br>R43<br>N; R50/53 | Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Acute 1, H400<br>Aquatic Chronic 1, H410 | [1] |
| 3,6,9,12-tetra-<br>azatetradecamethylenediamine                     | REACH #:<br>01-2119485826-22<br>EC: 223-775-9<br>CAS: 4067-16-7<br>Index: 612-064-00-2  | >=35 -<br><50   | Xn; R21/22<br>C; R34<br>R43<br>N; R50/53 | Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Acute 1, H400<br>Aquatic Chronic 1, H410 | [1] |
| Amines,<br>polyethylenepoly-,<br>tetraethylenepentamine<br>fraction | REACH #:<br>01-2119487290-37<br>EC: 292-587-7<br>CAS: 90640-66-7<br>Index: 612-065-00-8 | >=10 -<br><20   | Xn; R21/22<br>C; R34<br>R43<br>N; R51/53 | Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Chronic 2, H411                          | [1] |
|   |   | <b>See Section 16 for<br/>the full text of the R-<br/>phrases declared<br/>above.</b> |  | <b>See Section 16 for the<br/>full text of the H<br/>statements declared<br/>above.</b>   |     |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

**SECTION 4: First aid measures****4.1 Description of first aid measures****Eye contact**

- : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

**Inhalation**

- : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed.

**SECTION 4: First aid measures**

The exposed person may need to be kept under medical surveillance for 48 hours.

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

**4.2 Most important symptoms and effects, both acute and delayed****Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

**4.3 Indication of any immediate medical attention and special treatment needed**

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire. water Spray Foam carbon dioxide Dry sand or other suitable absorbent.
- Unsuitable extinguishing media** : Halones

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

## SECTION 6: Accidental release measures

- 6.4 Reference to other sections** :
- See Section 1 for emergency contact information.
  - See Section 8 for information on appropriate personal protective equipment.
  - See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling


- Protective measures** :
- Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from acids. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** :
- Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from acids. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

#### Seveso II Directive - Reporting thresholds (in tonnes)

##### Danger criteria

| Category   | Notification and MAPP threshold | Safety report threshold |
|--|---------------------------------|-------------------------|
|  1: Hazardous to the aquatic environment - Acute 1 or Chronic 1 | 100                             | 200                     |
| C9i: Very toxic for the environment  | 100                             | 200                     |

### 7.3 Specific end use(s)

- Recommendations** : No specific data.
- Industrial sector specific solutions** : No specific data.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

|   |   |
|---|---|
| <p><b>Recommended monitoring procedures</b></p> | <p>: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.</p> |
|---|---|

| Product/ingredient name                     | Type | Exposure              | Value                    | Population | Effects  |
|---|------|-----------------------|--------------------------|------------|----------|
| Amines, polyethylenepoly-                   | DNEL | Short term Inhalation | 8550 mg/m <sup>3</sup>   | Workers    | Systemic |
|   | DNEL | Long term Dermal      | 0.91 mg/kg bw/day        | Workers    | Systemic |
|   | DNEL | Long term Inhalation  | 1.59 mg/m <sup>3</sup>   | Workers    | Systemic |
|   | DNEL | Long term Dermal      | 0.44 mg/cm <sup>2</sup>  | Workers    | Local    |
|   | DNEL | Short term Dermal     | 13 mg/kg bw/day          | Consumers  | Systemic |
|   | DNEL | Short term Inhalation | 2542 mg/m <sup>3</sup>   | Consumers  | Systemic |
|   | DNEL | Short term Oral       | 32 mg/kg bw/day          | Consumers  | Systemic |
|   | DNEL | Short term Dermal     | 1.59 mg/cm <sup>2</sup>  | Consumers  | Local    |
|   | DNEL | Long term Dermal      | 0.4 mg/kg bw/day         | Consumers  | Systemic |
|   | DNEL | Long term Inhalation  | 0.46 mg/m <sup>3</sup>   | Consumers  | Systemic |
|   | DNEL | Long term Oral        | 0.65 mg/kg bw/day        | Consumers  | Systemic |
|   | DNEL | Long term Dermal      | 0.68 mg/cm <sup>2</sup>  | Consumers  | Local    |
| 3,6,9,12-tetra-azatetradecamethylenediamine | DNEL | Short term Inhalation | 8550 mg/m <sup>3</sup>   | Workers    | Systemic |
|   | DNEL | Long term Dermal      | 0.91 mg/kg bw/day        | Workers    | Systemic |
|   | DNEL | Long term Inhalation  | 1.59 mg/m <sup>3</sup>   | Workers    | Systemic |
|   | DNEL | Long term Dermal      | 0.044 mg/cm <sup>2</sup> | Workers    | Local    |
|   | DNEL | Short term Dermal     | 13 mg/kg bw/day          | Consumers  | Systemic |
|   | DNEL | Short term Inhalation | 2542 mg/m <sup>3</sup>   | Consumers  | Systemic |
|   | DNEL | Short term Oral       | 32 mg/kg bw/day          | Consumers  | Systemic |
|   | DNEL | Short term Dermal     | 1.59 mg/cm <sup>2</sup>  | Consumers  | Local    |
|   | DNEL | Long term Dermal      | 0.4 mg/kg bw/day         | Consumers  | Systemic |
|   | DNEL | Long term Inhalation  | 0.46 mg/m <sup>3</sup>   | Consumers  | Systemic |



## SECTION 8: Exposure controls/personal protection

|  |      |                       |                          |           |          |
|--|------|-----------------------|--------------------------|-----------|----------|
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | DNEL | Long term Oral        | 0.65 mg/kg bw/day        | Consumers | Systemic |
|  | DNEL | Long term Dermal      | 0.68 mg/cm <sup>2</sup>  | Consumers | Local    |
|  | DNEL | Short term Inhalation | 6940 mg/m <sup>3</sup>   | Workers   | Systemic |
|  | DNEL | Long term Dermal      | 0.74 mg/kg bw/day        | Workers   | Systemic |
|  | DNEL | Long term Inhalation  | 1.29 mg/m <sup>3</sup>   | Workers   | Systemic |
|  | DNEL | Long term Dermal      | 0.036 mg/cm <sup>2</sup> | Workers   | Local    |
|  | DNEL | Short term Dermal     | 10 mg/kg bw/day          | Consumers | Systemic |
|  | DNEL | Short term Inhalation | 2071 mg/m <sup>3</sup>   | Consumers | Systemic |
|  | DNEL | Short term Oral       | 26 mg/kg bw/day          | Consumers | Systemic |
|  | DNEL | Short term Dermal     | 1.29 mg/cm <sup>2</sup>  | Consumers | Local    |
|  | DNEL | Long term Dermal      | 0.32 mg/kg bw/day        | Consumers | Systemic |
|  | DNEL | Long term Inhalation  | 0.38 mg/m <sup>3</sup>   | Consumers | Systemic |
|  | DNEL | Long term Oral        | 0.53 mg/kg bw/day        | Consumers | Systemic |
|  | DNEL | Long term Dermal      | 0.56 mg/cm <sup>2</sup>  | Consumers | Local    |

### PNECs

| Product/ingredient name                                    | Compartment Detail     | Value           | Method Detail      |
|--|------------------------|-----------------|--------------------|
| Amines, polyethylenepoly-                                  | Secondary Poisoning    | 0.29 mg/kg      | Assessment Factors |
|  | Fresh water            | 1.6 µg/l        | Assessment Factors |
|  | Marine                 | 1.6 µg/l        | Assessment Factors |
|  | Fresh water sediment   | 0.14 mg/kg dwt  | -                  |
|  | Marine water sediment  | 0.14 mg/kg dwt  | -                  |
|  | Soil                   | 10 mg/kg dwt    | -                  |
|  | Sewage Treatment Plant | 3.19 mg/l       | Assessment Factors |
|  | Secondary Poisoning    | 0.29 mg/kg      | Assessment Factors |
|  | Fresh water            | 2.5 µg/l        | Assessment Factors |
|  | Marine                 | 2.5 µg/l        | Assessment Factors |
| 3,6,9,12-tetra-azatetradecamethylenediamine                | Fresh water sediment   | 0.22 mg/kg dwt  | -                  |
|  | Marine water sediment  | 0.14 mg/kg dwt  | -                  |
|  | Soil                   | 0.18 mg/kg dwt  | -                  |
|  | Sewage Treatment Plant | 1.64 mg/l       | Assessment Factors |
|  | Fresh water            | 6.8 µg/l        | Assessment Factors |
|  | Marine                 | 6.8 µg/l        | Assessment Factors |
|  | Fresh water sediment   | 0.341 mg/kg dwt | -                  |
|  | Marine water sediment  | 0.187 mg/kg dwt | -                  |
|  | Soil                   | 0.683 mg/kg dwt | -                  |
|  | Sewage Treatment Plant | 4.6 mg/l        | Assessment Factors |
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | Secondary Poisoning    | 0.23 mg/kg      | Assessment Factors |

### 8.2 Exposure controls



## SECTION 8: Exposure controls/personal protection

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): neoprene
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: neoprene Boots.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Recommended: ammonia filter (Type K) ammonia (Type K) and particulate filter
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Colour** : Yellow. [Dark]
- Odour** : Ammonia.
- Odour threshold** : Not available.
- pH** : 12
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : >350°C
- Flash point** : Closed cup: 184°C
- Evaporation rate** : Not available.

**SECTION 9: Physical and chemical properties**

|   |   |
|---|---|
| <b>Flammability (solid, gas)</b>                    | : Not applicable.                       |
| <b>Burning time</b>                                 | : Not applicable.                       |
| <b>Burning rate</b>                                 | : Not applicable.                       |
| <b>Upper/lower flammability or explosive limits</b> | : Not available.                        |
| <b>Vapour pressure</b>                              | : <0.001 kPa [room temperature]         |
| <b>Vapour density</b>                               | : Not available.                        |
| <b>Relative density</b>                             | : Not available.                        |
| <b>Solubility(ies)</b>                              | :                                       |
| <b>Solubility in water</b>                          | : Miscible in water.                    |
| <b>Partition coefficient: n-octanol/ water</b>      | : <0                                    |
| <b>Auto-ignition temperature</b>                    | : >300°C                                |
| <b>Decomposition temperature</b>                    | : Not available.                        |
| <b>Viscosity</b>                                    | : Dynamic (room temperature): 600 mPa·s |
| <b>Explosive properties</b>                         | : Not available.                        |
| <b>Oxidising properties</b>                         | : Not applicable                        |

**9.2 Other information**

|  |                              |
|--|------------------------------|
| <b>Density</b>                               | : 1.015 g/cm³ [20°C]         |
| <b>Physical/chemical properties comments</b> | : No additional information. |

**SECTION 10: Stability and reactivity**

|  |   |
|--|---|
| <b>10.1 Reactivity</b>                         | : No specific test data related to reactivity available for this product or its ingredients.  |
| <b>10.2 Chemical stability</b>                 | : The product is stable.  |
| <b>10.3 Possibility of hazardous reactions</b> | : Under normal conditions of storage and use, hazardous reactions will not occur.<br>Under normal conditions of storage and use, hazardous polymerisation will not occur. |
| <b>10.4 Conditions to avoid</b>                | : Keep away from sources of ignition - No smoking. aerosol or mist formation  |
| <b>10.5 Incompatible materials</b>             | : Reactive or incompatible with the following materials: oxidizing materials, metals and acids.<br>Chlorinated hydrocarbon.   |
| <b>10.6 Hazardous decomposition products</b>   | : Under normal conditions of storage and use, hazardous decomposition products should not be produced.  |

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

**SECTION 11: Toxicological information**

| Product/ingredient name  | Result      | Species | Dose       | Exposure |
|--|-------------|---------|------------|----------|
| 3,6,9,12-tetra-azatetradecamethylenediamine Amines, polyethylenepoly-, tetraethylenepentamine fraction | LD50 Oral   | Rat     | 1600 mg/kg | -        |
|  | LD50 Dermal | Rabbit  | 1260 mg/kg | -        |
|  | LD50 Oral   | Rat     | 3250 mg/kg | -        |

**Conclusion/Summary** : Mixture: No applicable toxicity data

**Acute toxicity estimates**

| Route  | ATE value    |
|--------|--------------|
| Oral   | 689.7 mg/kg  |
| Dermal | 1114.1 mg/kg |

**Irritation/Corrosion****Conclusion/Summary**

**Skin** : Mixture :No applicable toxicity data

**Eyes** : Mixture: No applicable toxicity data

**Respiratory** : Mixture: No applicable toxicity data

**Sensitisation**

| Product/ingredient name   | Route of exposure | Species    | Result      |
|---|-------------------|------------|-------------|
| Amines, polyethylenepoly-3,6,9,12-tetra-azatetradecamethylenediamine Amines, polyethylenepoly-, tetraethylenepentamine fraction | skin              | Guinea pig | Sensitising |
|   | skin              | Guinea pig | Sensitising |
|   | skin              | Guinea pig | Sensitising |

**Conclusion/Summary**

**Skin** : Mixture: No applicable toxicity data

**Respiratory** : Mixture: No applicable toxicity data

**Mutagenicity**

| Product/ingredient name                                    | Test | Experiment   | Result   |
|--|------|--|----------|
| Amines, polyethylenepoly-                                  | -    | Experiment: In vivo<br>Subject: Mammalian-Animal               | Negative |
| 3,6,9,12-tetra-azatetradecamethylenediamine                | -    | Experiment: In vivo<br>Subject: Mammalian-Animal               | Negative |
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | -    | Cell: Germ<br>Experiment: In vivo<br>Subject: Mammalian-Animal | Negative |

**Conclusion/Summary** : Mixture: No applicable toxicity data

**Carcinogenicity**

**Conclusion/Summary** : Mixture: No applicable toxicity data

**Reproductive toxicity**

**Conclusion/Summary** : Mixture :No applicable toxicity data

**Teratogenicity**

**Conclusion/Summary** : Mixture: No applicable toxicity data

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**SECTION 11: Toxicological information****Aspiration hazard**

Not available.

**Information on the likely routes of exposure** : Not available.**Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure**

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

**Long term exposure**

- Potential immediate effects** : No specific data.
- Potential delayed effects** : No specific data.

**Potential chronic health effects**

| Product/ingredient name  | Result                   | Species | Dose     | Exposure |
|--|--------------------------|---------|----------|----------|
| Amines, polyethylenepoly-3,6,9,12-tetra-azatetradecamethylenediamine<br>Amines, polyethylenepoly-, tetraethylenepentamine fraction | Sub-chronic LOAEL Oral   | Rat     | 52 mg/kg | -        |
|  | Sub-chronic LOAEL Oral   | Rat     | 52 mg/kg | -        |
|  | Sub-chronic LOAEL Oral   | Rat     | 43 mg/kg | 26 weeks |
|  | Sub-chronic NOAEL Dermal | Rabbit  | 50 mg/kg | 31 days  |

- Conclusion/Summary** : Mixture: No applicable toxicity data
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.

**SECTION 11: Toxicological information****Developmental effects** : No known significant effects or critical hazards.**Fertility effects** : No known significant effects or critical hazards.**Other information** : No specific data.**SECTION 12: Ecological information****12.1 Toxicity**

| Product/ingredient name                                    | Result                            | Species        | Exposure |
|--|-----------------------------------|----------------|----------|
| Amines, polyethylenepoly-                                  | EC50 319.3 mg/l                   | Micro-organism | 2 days   |
|  | Acute EC50 0.23 mg/l              | Algae          | 72 hours |
|  | Acute EC50 2.2 mg/l               | Daphnia        | 48 hours |
|  | Acute LC50 100 mg/l               | Fish           | 96 hours |
|  | Acute NOEC 0.16 mg/l              | Algae          | 72 hours |
| 3,6,9,12-tetra-azatetradecamethylenediamine                | EC50 164 mg/l                     | Micro-organism | 2 hours  |
|  | Acute EC50 0.7 mg/l Fresh water   | Algae          | 72 hours |
|  | Acute EC50 17.5 mg/l Fresh water  | Daphnia        | 48 hours |
|  | Acute LC50 180 mg/l Fresh water   | Fish           | 96 hours |
|  | Acute NOEC 0.25 mg/l Fresh water  | Algae          | 72 hours |
|  | Chronic NOEC 0.8 mg/l Fresh water | Daphnia        | 14 days  |
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | EC50 97.3 mg/l                    | Micro-organism | 2 hours  |
|  | NOEC 46 mg/l                      | Micro-organism | -        |
|  | Acute EC50 6.8 mg/l               | Algae          | 72 hours |
|  | Acute EC50 24.1 mg/l              | Daphnia        | 48 hours |
|  | Acute LC50 420 mg/l               | Fish           | 96 hours |
|  | Acute NOEC 0.5 mg/l               | Algae          | -        |

**Conclusion/Summary** : Mixture: No applicable toxicity data**12.2 Persistence and degradability****Conclusion/Summary** : Mixture: No applicable toxicity data

| Product/ingredient name                                    | Aquatic half-life | Photolysis | Biodegradability |
|--|-------------------|------------|------------------|
| Amines, polyethylenepoly-                                  | -                 | -          | Not readily      |
| 3,6,9,12-tetra-azatetradecamethylenediamine                | -                 | -          | Not readily      |
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | -                 | -          | Not readily      |

**12.3 Bioaccumulative potential**

| Product/ingredient name                                    | LogP <sub>ow</sub> | BCF | Potential |
|--|--------------------|-----|-----------|
| HEPA-S200  | <0                 | -   | low       |
| Amines, polyethylenepoly-                                  | -3.67              | -   | low       |
| 3,6,9,12-tetra-azatetradecamethylenediamine                | -3.67              | -   | low       |
| Amines, polyethylenepoly-, tetraethylenepentamine fraction | -3.16              | -   | low       |

**12.4 Mobility in soil****Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**SECTION 12: Ecological information****Mobility** : No specific data.**12.5 Results of PBT and vPvB assessment****PBT** : ☒ Not applicable.**vPvB** : ☒ Not applicable.**12.6 Other adverse effects** : No known significant effects or critical hazards.**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product**

**Methods of disposal** : ☒ The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.









**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

**Packaging**

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

|  | ADR/RID  | ADN  | IMDG  | IATA   |
|--|--|--|---|--|
| <b>14.1 UN number</b>                  | UN2735   | UN2735   | UN2735  | UN2735   |
| <b>14.2 UN proper shipping name</b>    | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (amines, polyethylenepoly-)  | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (amines, polyethylenepoly-)  | POLYAMINES, LIQUID, CORROSIVE, N.O.S. (amines, polyethylenepoly-). Marine pollutant (amines, polyethylenepoly-, 3,6, 9,12-tetra-azatetradecamethylenediamine)                   | Polyamines, liquid, corrosive, n.o.s. (amines, polyethylenepoly-)  |
| <b>14.3 Transport hazard class(es)</b> | 8<br>  | 8<br>  | 8<br>  | 8<br>  |
| <b>14.4 Packing group</b>              | III  | III  | III   | III  |
| <b>14.5 Environmental hazards</b>      | Yes.   | Yes.   | Yes.  | <input checked="" type="checkbox"/> No.  |
|  |  |  |   |  |

**SECTION 14: Transport information**

|                               |   |  |   |   |
|-------------------------------|---|--|---|---|
| <b>Additional information</b> | <p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b>Hazard identification number</b><br/>80</p> <p><b>Limited quantity</b><br/>5 L</p> <p><b>Special provisions</b><br/>274</p> <p><b>Tunnel code</b><br/>(E)</p> | <p>The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b>Special provisions</b><br/>274</p> | <p>The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.</p> <p><b>Emergency schedules (EmS)</b><br/>F-A, S-B</p> <p><b>Special provisions</b><br/>223, 274</p> | <p>The environmentally hazardous substance mark may appear if required by other transportation regulations.</p> <p><b>Passenger and Cargo Aircraft</b><br/>Quantity limitation: 5 L<br/>Packaging instructions: 852</p> <p><b>Cargo Aircraft Only</b><br/>Quantity limitation: 60 L<br/>Packaging instructions: 856</p> <p><b>Limited Quantities - Passenger Aircraft</b><br/>Quantity limitation: 1 L<br/>Packaging instructions: Y841</p> <p><b>Special provisions</b><br/>A3, A803</p> |
|-------------------------------|---|--|---|---|

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****EU Regulation (EC) No. 1907/2006 (REACH)****Annex XIV - List of substances subject to authorisation****Substances of very high concern**

None of the components are listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Other EU regulations**

**Europe inventory** : All components are listed or exempted.

**Seveso II Directive**


This product is controlled under the Seveso II Directive.

**Danger criteria****Category**


1: Hazardous to the aquatic environment - Acute 1 or Chronic 1  
C9i: Very toxic for the environment



**SECTION 15: Regulatory information**

- 15.2 Chemical Safety Assessment** : Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.
- 15.3 Registration status** :  Mixture. Information concerning the substance : Contact local supplier or distributor.


**SECTION 16: Other information**

 Indicates information that has changed from previously issued version.


- Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 DMEL = Derived Minimal Effect Level  
 DNEL = Derived No Effect Level  
 EUH statement = CLP-specific Hazard statement  
 PBT = Persistent, Bioaccumulative and Toxic  
 PNEC = Predicted No Effect Concentration  
 RRN = REACH Registration Number  
 vPvB = Very Persistent and Very Bioaccumulative

- Key literature references and sources for data** : Regulation (EC) No. 1272/2008 [CLP]; European convention concerning international road transport of dangerous goods (ADR) done in Geneva on September 30, 1957 (Dz. U. no. 35/1975, pos. 189) plus amendments; Regulation for the transport of dangerous materials on the Rhine (ADN); Occupational exposure limits; International regulations

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

| Classification  | Justification  |
|---|--|
|  Acute Tox. 4, H302<br>Acute Tox. 4, H312<br>Skin Corr. 1B, H314<br>Eye Dam. 1, H318<br>Skin Sens. 1, H317<br>Aquatic Acute 1, H400<br>Aquatic Chronic 1, H410 | Calculation method<br>Calculation method<br>Expert judgment<br>On basis of test data<br>Calculation method<br>Calculation method<br>Calculation method |

- Full text of abbreviated H statements** : H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.  
 H411 Toxic to aquatic life with long lasting effects.

- Full text of classifications [CLP/GHS]** :  Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4  
 Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4  
 Aquatic Acute 1, H400 ACUTE AQUATIC HAZARD - Category 1  
 Aquatic Chronic 1, H410 LONG-TERM AQUATIC HAZARD - Category 1  
 Aquatic Chronic 2, H411 LONG-TERM AQUATIC HAZARD - Category 2  
 Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
 Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B  
 Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

- Full text of abbreviated R phrases** : R21/22- Harmful in contact with skin and if swallowed.  
 R34- Causes burns.  
 R43- May cause sensitisation by skin contact.  
 R50/53- Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
 R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- Full text of classifications [DSD/DPD]** : C - Corrosive  
 Xn - Harmful  
 N - Dangerous for the environment

## SECTION 16: Other information

**Training advice** : Ensure operatives are trained to minimise exposures. Training staff on good practice.

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### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.