

# Orbitool SO3 v1.4

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Should a tool-board *magic smoke* come out because of user error? Why?

Should a tool-board be destroyed by a fault in your 3D printer? Why?

My answer is NO! And this is what this tool-board is all about!

We are hobbyist and professionals, and let's face it, we make mistakes, and when the magic smoke shows up, everybody is disappointed, even if we know it's a user's fault. In this board, I promise you the *magic smoke* is kept inside extremely tight!

## Smokeless Features

- Optimized for Smart Orbiter v3 shape and features
- STM32F042 microcontroller running at 48MHz
- Automotive USB communication with a Raspberry PI
- Onboard LIS2DW12 accelerometer
- TMC2209 extruder stepper driver
- Direct connection to SO3 integrated board
- 1x PWM controlled part fan outputs
- DC-DC converter based Hot-end fan driver, compatible with 12/24V fan types with RPM speed input signal
- Hot-end temperature sensor input compatible with standard NTC or PT1000 temperature sensor types
- I/O for bed level sensor
- X-Stop sensor input
- Onboard temperature sensor
- Advanced thermal management

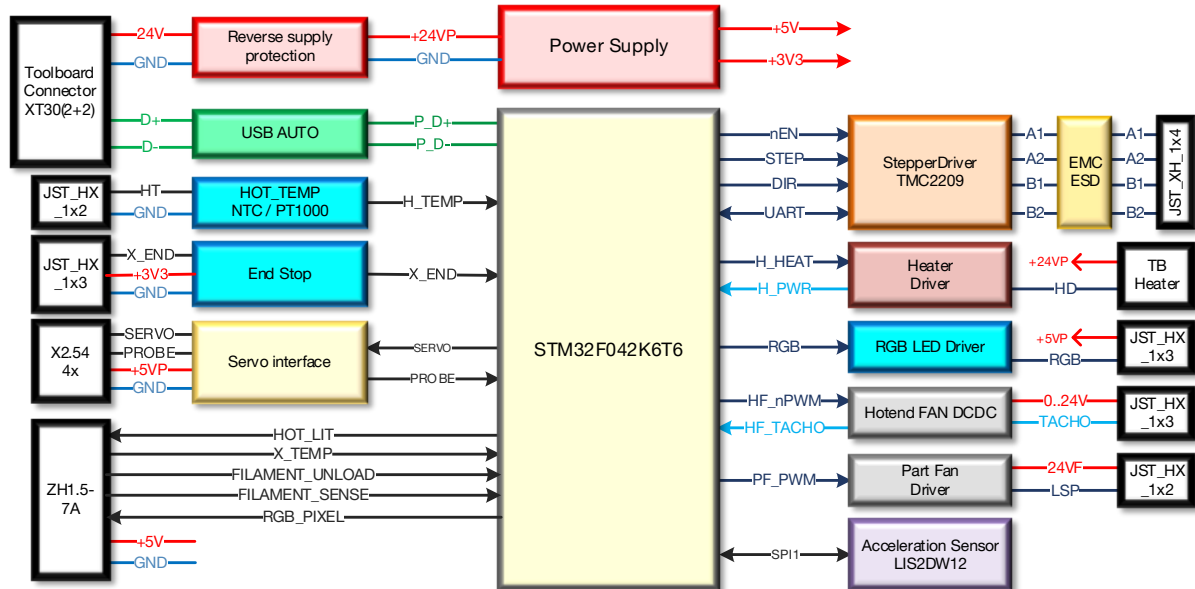
## Protection Features

- Active short circuit protected Hot-end output
- Active short circuit protected fan driver outputs
- Active Protection circuit against reverse power supply connection
- Protection against loss of GND supply
- Analog and digital inputs protected against short to +24V supply voltage
- USB data lines are protected against short circuits to GND and +24V
- EMI interference and ESD protection on all inputs and outputs
- Heater thermal runaway protection in case of a short between heater and sense thermistor wires



# 1 Block Diagram

Block diagram for Orbitool SO3 v1.4.





## 3 Features description

### 3.1 Introduction

For me, the electrical robustness of a design is part of the requirements. One of my main design goals was to integrate protection against common user errors and 3D printer defects.

In the end, nothing is more frustrating than powering up your new board and letting the *magic smoke* out. Even if it is due to user fault, the disappointment will still be present.

This design is based on automotive technology, where protection from all kinds of hazards is a state-of-the-art a long time ago.

This document describes the main specific features of the tool-board.

### 3.2 Power supply concept

The board is supplied via an XT30 (2+2) connector, which includes +24V, GND, USB\_DATA+ and USB\_DATA- signals.

From the connector, the board is supplied via a reverse power supply protection circuit. This prevents tool-board damage. In the event of an accidental reversed supply by user error, the board will not start up and will behave like it's not powered

The microcontroller is supplied from a 3.3V LDO supplied from the onboard 5V DC-DC buck converter for the highest power supply efficiency and lowest possible power consumption

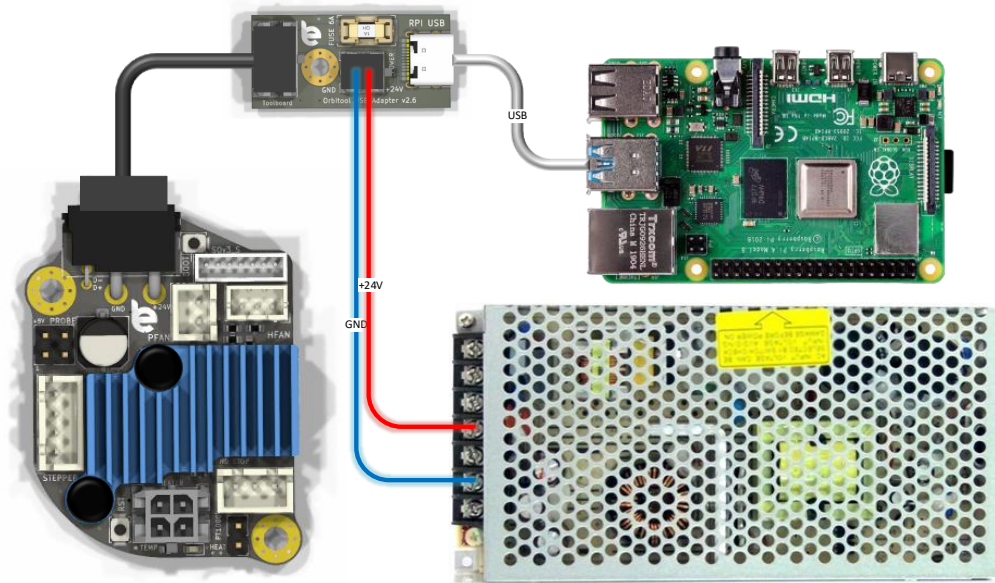
### 3.3 USB communication interface

The tool-board is equipped with an automotive grade USB interface. The main difference is the higher electrical robustness of the automotive USB, still maintaining highest possible communication speed. Therefore, if the USB data lines are short-to-GND or up to +28V, it will not cause any destruction and will work properly after the short circuit is removed.

The same circuit offers protection in case of GND connection loss, which will lead to biasing all the communication signals to the supply positive line (in our case, +24V).

The USB interface of the Raspberry Pi is not robust against these electrical hazards that may occur in a 3D printer. Therefore, the tool-board shall be supplied and connected to the Raspberry Pi using the supplied adapter board, which has onboard protection circuits to protect the Raspberry Pi USB port.

The next picture presents the tool-board wiring connection principle.

**SO3 tool-board wiring diagram.**

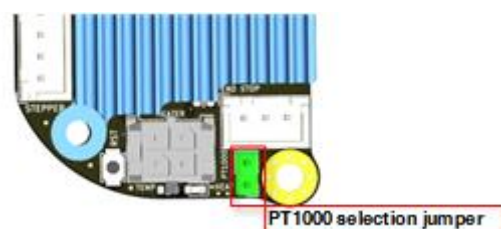
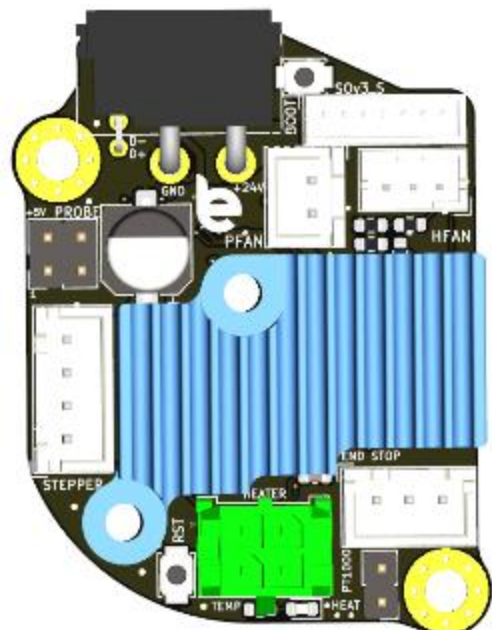
## 3.4 Hot-end & temperature sensor

The hot-end temperature input circuit accepts two types of thermal sensor elements,

- **100k NTC** - ATC Semitec 104GT-2, included in the SO# hotend. Pull up resistor value 4700
- **PT1000** selectable via closing Jumper PT1000. Pull up resistor value 2350. Option for connecting custom hot ends to the SO3

The sensor input is protected against short circuits to GND and to the 24V supply voltage.

The SO3 tool-board has a protection circuit against dangerous thermal runaway due to a short circuit between the hotend GND and the thermistor GND connection. Without this protection the hotend heater would turn on with 100% power and go into a dangerous thermal runaway, which of course represents a fire hazard condition, and Klipper can do nothing against it. The probability of this failure, of course, is small, but considering the severity of the outcome, this board is the first to implement a protection against this event.



## Hotend heater driver circuit

The hot-end heater driver circuit is implemented with active protection against short circuits.

The circuit measures the heater current and in case the current rises over a predefined threshold  $i_{OC\_HOT}$ , it switches off the heater MOSFET until the next PWM cycle to prevent damage.

The heater max power shall be limited to 99.5%, meaning `max_power: 0.995` to avoid driver stuck in protection mode due to an unlikely event of a fake error detection.

```
max_power: 0.995
```

The heater current is fed to Klipper, which can calculate the actual power consumption of the heater element. This can be used to detect failures of the heater element, like a short circuit or a loss of heating power.

You may say yes; other boards also have protection with onboard fuses. Well, that is simply not enough to protect MOSFETs from being damaged because fuses have a long reaction time, about 1-2s range. Their mission is to protect the circuit from catching fire in case of a defect, but it cannot protect the heater driver MOSFET from getting destroyed. This active protection reacts within 10ms, ensuring the driver stage is switched off before it gets damaged due to a short circuit or overload event.

To display the actual power of the heater, include the following section:

```
[adc_temperature HOT_P]
temperature1:119 # value in Watts
voltage1:1.91
temperature2:239 # value in Watts
voltage2:3.82

[temperature_sensor Hotend_power]
sensor_pin: S03:PA2
sensor_type: HOT_P
min_temp = -10
max_temp = 100
```

The hot-end power or current can be displayed based on preference. The power is calculated considering a 24V power supply.

To improve the heater power calculation accuracy, the heater PWM is forced to 100Hz (instead of the 10Hz default of Klipper).

```
max_power: 0.995 # limit heater power to 99.5% to enable autorecovery from short detection
pwm_cycle_time: 0.01
```



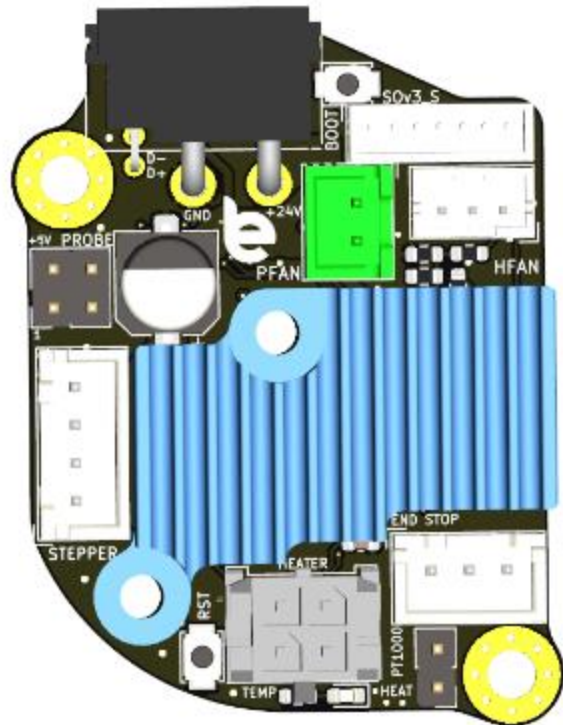
## 3.5 Fan driver outputs

The fan drivers (part fan and aux / tool-board fan) have a similar protection circuit to the hot-end driver; in case of overcurrent, the fan driver is switched off until the next PWM cycle.

The PWM duty cycle of the fan driver shall be limited to 99.5%, meaning `max_power: 0.995`, to avoid the fan driver being stuck off due to an unlikely event of a fake error detection.

Suggested configuration of the part fan driver:

```
[fan]
pin: S03:PA14
max_power: 0.995
shutdown_speed: 0.0
cycle_time: 0.02
kick_start_time: 0.2
hardware_pwm: False
```

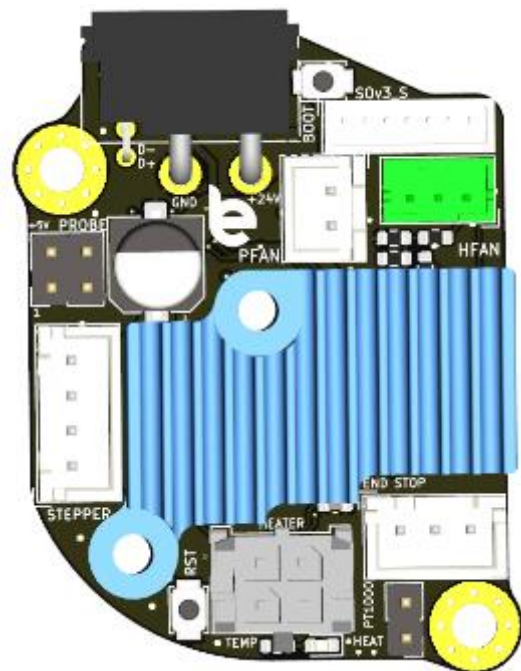


## 3.6 Hot-end fan output

The hot-end fan circuit is implemented using a microcontroller-controlled DC-DC converter.

PWM control of three wire fans will destroy the speed signal. PWM (Pulse Width Modulation) control means switching on and off the fan power supply several times every second. This means there are moments when the fan is actually not supplied with power. In those moments, the speed sensing electronic circuit is not supplied, therefore it cannot generate a reliable speed signal. Practically, the PWM signal will be superimposed over the speed signal.

Another advantage of this control circuit is the possibility of limiting the maximum voltage according to the fan type the user has.



This output supports 12V or 24V fan types configured by the max power value in the fan configuration section:

This output supports 12V or 24V fan types configured by the max power value in the fan configuration section:

- **12V** fan – max\_power: 0.5
- **24V** fan – max\_power: 1.0

The Smart Orbiter is equipped with a 24V fan type, so the default should be *max\_power:1.0*.

To reduce hotend fan noise, its power can be reduced to 60%. In the case of clogs while printing very slowly, the fan speed needs to be increased.

Configuration of the Hotend fan driver:

```
[heater_fan hotend_Fan]
pin: !S03:PA8
tachometer_pin: S03:PA3
heater: extruder
cycle_time: 0.0001 #10KHz PWM frequency
heater_temp: 75
fan_speed: 1.0
hardware_pwm: false
shutdown_speed: 0.0
max_power: 1.0
tachometer_ppr: 2
tachometer_poll_interval: 0.001
```

\* Note the PWM control frequency of the circuit must be set to 10KHz, *cycle time: 0.0001*

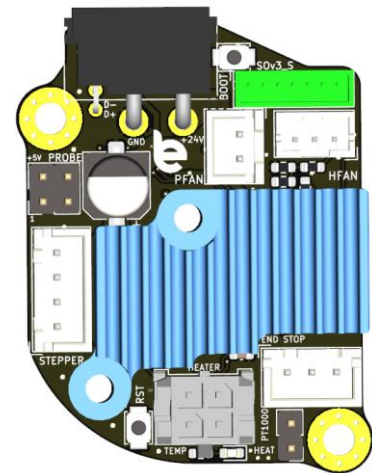
Since the fan driver is based on a DC-DC converter, the PWM frequency required for correct operation is defined by the converter design, not by fan properties. Fan PWM speed control frequency shall be set to 10 KHz, cycle time = 0.0001 – do not change this to a lower frequency.



## 3.7 SO3 Extruder smart features connector

SO3 tool-board features a connection to the Smart Orbiter v3 internal electronics, fully supporting its features:

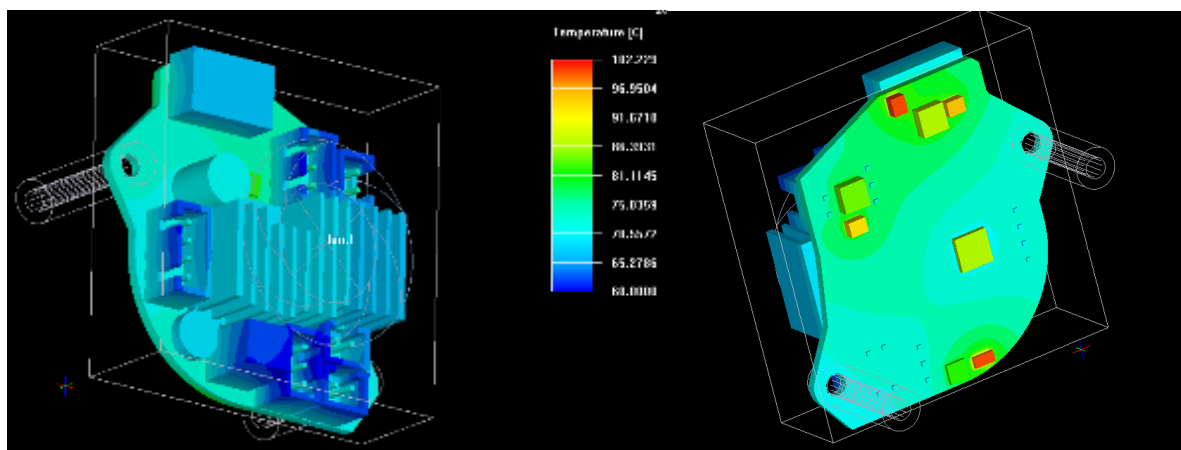
- Filament sensing and autoloader
- Filament autounload
- RGB LED-lit filament input
- White LED hotend lit
- Extruder temperature sensor



## 3.8 Thermal considerations

Closed printer chamber requires tool-board operation in high ambient temperature conditions. In addition, this tool-board is mounted on the backside of the stepper motor, which transfers a considerable amount of heat. Therefore, the circuits of this tool-board are designed to have low temperature drift and efficient thermal management to make sure none of the components heat up over their maximum allowed operation temperature.

I performed lots of thermal simulations using finite element simulations and real-life measurements using a Flir thermal camera (simulation results from the Orbiter 2 SO2 tool-board but the basic design is the same with the SO3).



The simulation result show that in a 60°C chamber temperature environment, the tool-board components do not heat over their maximum junction temperature rating.

The SO3 tool-board is safe to operate in maximum **60°C** ambient (printer chamber) conditions.

To reduce heat transfer from the stepper towards the tool-board a minimum distance of 4-5 mm shall be maintained. This is ensured by using the supplied standoffs.

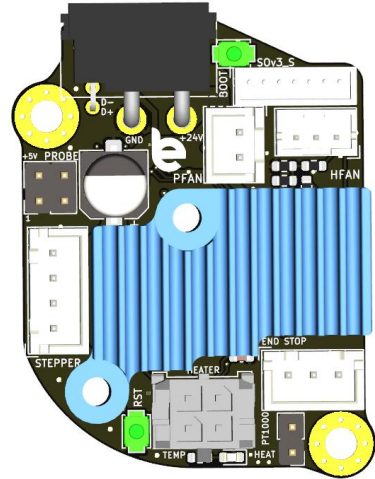
The toolboard is designed for passive cooling, but even with the most optimized thermal design, stepper current derating over temperature still applies. This is mainly because there is simply not enough space for a bigger heatsink. Even if the heatsink size were doubled, it would still not be enough.

However, it is possible to use the SO3 tool-board in closed chamber temperatures over **60°C** up to **75°C** with additional measures:

- Reduce stepper current from 0.85A to 0.55A
- Use active cooling by adding a small 20x20mm or 25x25mm fan to the back of the tool-board which blows a small amount of air toward the SO3 tool-board heatsink. The power supply lines of the fan can be connected in parallel with the hotend fan.

## 4 Microcontroller programming

1. Connect the board to the host Raspberry Pi via a USB adapter cable.
2. This step depends on whether your board has firmware on it or not:
  - a) If your board is pre-flashed with Klipper, first must enter DFU mode as follows:
    - press the BOOT and RESET buttons,
    - release the RESET while keeping the BOOT button pressed,
    - release the BOOT button after about three seconds.
    - The buttons might be a little tricky to access.  
Hint, use some ceramic screwdriver or simple toothpicks to push the buttons and avoid creating any short over the board with metal tools
  - b) If your board is a new, un-flashed board:
    - The MCU is already in DFU mode; confirm this at step 4
3. Connect to your host raspberry pi via SSH
4. Run `lsusb` from the command prompt
  - Make sure you see an STM32 in DFU mode listed
5. Run `dfu-util --list` from the command prompt
  - note the text inside the [xxxx:yyyy] (default is -> 0483:df11)
6. Run `cd ~/klipper` from the command line to enter the Klipper directory
7. Run `make menuconfig` settings should be:
  - Cristal oscillator – 8Mhz



```
(Top)
Klipper Firmware Configuration
[*] Enable extra low-level configuration options
Micro-controller Architecture (STMicroelectronics STM32) --->
Processor model (STM32F042) --->
Bootloader offset (No bootloader) --->
Clock Reference (8 MHz crystal) --->
Communication interface (USB (on PA11/PA12)) --->
USB ids --->
Optional features (to reduce code size) --->
() GPIO pins to set at micro-controller startup
```

- Set custom USB ID to *SO3Tool*

```
(Top) → USB ids
Klipper Firmware Configuration
(0x1d50) USB vendor ID
(0x614e) USB device ID
[ ] USB serial number from CHIPID
(SO3Tool) USB serial number
```

- Optional features (to reduce code size):

```
(Top) → Optional features (to reduce code size)
Klipper Firmware Configuration
[*] Support GPIO "bit-banging" devices
[ ] Support LCD devices
[*] Support external sensor devices
[*] Support lis2dw 3-axis accelerometer
[ ] Support software based I2C "bit-banging"
[ ] Support software based SPI "bit-banging"
```

- Hit **Q** to Exit and Save

8. Run `make clean` to clean up the make environment
9. Run `make flash FLASH_DEVICE=xxxx:yyyy` (using the `xxxx:yyyy` noted from step 5 usually `0483:df11`)
10. In case you encounter some errors but still having the message of `File downloaded successfully` than you are good to proceed to the next step.

```
DFU mode device DFU version 011a
Device returned transfer size 2048
DfuSe interface name: "Internal Flash "
Downloading to address = 0x08000000, size = 23004
Download [=====] 100% 23004 bytes
Download done.
File downloaded successfully
Transitioning to dfuMANIFEST state
dfu-util: can't detach
Resetting USB to switch back to runtime mode
robby@Machcube:~/klipper $
```

11. Press the RESET button to restart the MCU and enter normal operating mode
12. Run `ls /dev/serial/by-id/*` should return a device beginning with:  
`/dev/serial/by-id/usb-Klipper_stm32f042x6_SO3Tool-if00`
13. Copy this virtual serial port name to the `SO3.cfg` config file MCU section

```
[mcu SO3]
serial: /dev/serial/by-id/usb-Klipper_stm32f042x6_SO3Tool-if00
restart_method: command
```

Manual definition of USB ID, flashing the MCU with Klipper will always result in the same serial ID.

Your tool-board should now be usable with Klipper. Use the example config file to get started. The best option is to copy the config file into the same directory as `printer.cfg`. Add `[include SO3.cfg]` to the beginning of your `printer.cfg` to include the file.

## 5 Assembly instructions

Based on the user setup, we can have several assembly combinations, as described below. As a recommendation, some kind of bracket with strain release for the USB cable is a must. Fixing the cable is necessary to prevent constant bending forces over the PCB during printhead movements. Even if the forces are not very high, it still stresses the PCB, and it could develop component or solder cracks. A well-designed strain release will avoid this issue.

Mount the two M3 L=18mm standoffs to the Orbiter v2 stepper's backside.

Print the bracket and the wire lock ([downloadable from GitHub](#)).

Insert the toolboard into the bracket, and using the two M3 L=8 mm and two washers fix it to the two standoffs.

Insert the USB cable and fix it into place using the printed wire lock.



### Tool-board pack list

Orbiter v2 Toolboard pack list				
Item	Description	Nr pieces / length	Type	LCSC
1	Orbitool v1.4	1	v2.72	
2	USB adapter board v2.6	1	v2.6	
3	24V USB cable	150cm		
4	24V power supply cable	50cm		
5	Short USB A to USB C cable	30cm		
6	1 pin Dupont female connector housing	4		
7	Dupont connector pins	6	A2541-TB	C339354
8	XH-2 pin connector housing	1	XH-2	C144401
9	XH-3 pin connector housing	1	XH-3	C144402
10	XH crimp pins	10	SXH-001T-P0.6N	C385122
11	M3 threaded aluminum spacer <b>L=20mm</b>	2	M3 L20	
12	M3 screw L = 8mm	2	M3x8	
13	Me screw L = 25	2	M3x25	
14	M3 washers	2	M3	
15	2.54mm Jumper	2		

## 6 Electrical characteristics

### 6.1 Absolute maximum ratings

**Important Note:** The Orbitool SO3 board can withstand these limits without electrical damage; however, long-term exposure to these limits is not recommended. The absolute maximum rating is not the same as the functional range.

The maximum ratings may not be exceeded under any circumstances!

**Table 1 Orbitool SO3 absolute maximum ratings**

Nr.	Parameter	Min	Max	Unit
A1	Ambient temperature range	-20	85	°C
A2	Supply voltage	-30	30	V
A3	Extruder stepper current		1	A
A4	Hot-end heater current		6.8	A
A5	Part fan output current		1	A
A6	Hot-end Fan		0.5	A
A7	USB Data lines	-1	28*	V
A8	Hot-end temperature sensor input	-1	28*	V
A9	End stop input	-1	28*	V
A10	Z sensor I/O interface	-1	+15	V
A11	ESD-Protection level for handling (Human Body Model, HMB)	-8	8	kV

\*Should not exceed the power supply voltage



## 6.2 Full Operational limits

**Table 2 Orbitool SO3 electrical characteristics**

Nr.	Parameter	Symbol	Min	Typ	Max	Unit
<b>General</b>						
P1	Operating temperature range	$t_o$	-20		60	°C
P2	Max ambient temperature with active cooling	$t_{o\_cooled}$			80	°C
P3	Power supply voltage	$V_{PWR}$	20		28	V
P4	Power supply voltage measurement accuracy	$a_{PWR}$	-3		3	%
<b>Extruder stepper</b>						
P5	Extruder stepper current (max 60°C chamber temp)	$i_{MOT\_60}$			0.85*	A
P6	Extruder stepper current (max 80°C chamber temp)	$i_{MOT\_80}$	0.5		0.6	A
<b>Hot-end heater</b>						
P7	Hot-end heater nominal current	$i_{HEATER}$			5	A
P8	Hot-end heater overcurrent switch OFF threshold	$i_{OV\_HOT}$	5.9	6.8	7.2	A
P9	Hot-end overcurrent detection time	$t_{OV\_HOT}$			10	ms
P10	Hot-end power measurement accuracy	$a_{P\_HOT}$	-6		6	%
<b>Part Fan</b>						
P11	Part fan output nominal current	$i_{PART\_FAN}$			1	A
P12	Part fan overcurrent switch OFF threshold	$i_{OC\_PART}$	1.2	2	2.5	A
P13	Part fan overcurrent detection time	$t_{OC\_PART}$			5	ms
P15	Part fan PWM frequency	$f_{PART\_FAN}$		100		Hz
<b>Hot-end Cooling fan</b>						
P16	Hot-end fan output nominal current	$i_{HOT\_FAN}$			0.4	A
P17	Hot-end fan current limitation	$i_{CL\_HOT\_FAN}$	2	3	3.9	A
P18	Hot-end fan PWM frequency	$f_{HOT\_FAN}$	9	10	20	Khz
<b>Internal supplies</b>						
P19	Internal 5V supply protection current limitation	$i_{SC\_5V}$	2	3	3.9	A
P20	Internal 3.3V supply protection current limitation	$i_{SC\_3V3}$	220	350	550	mA

\*Parameter derating with ambient temperature