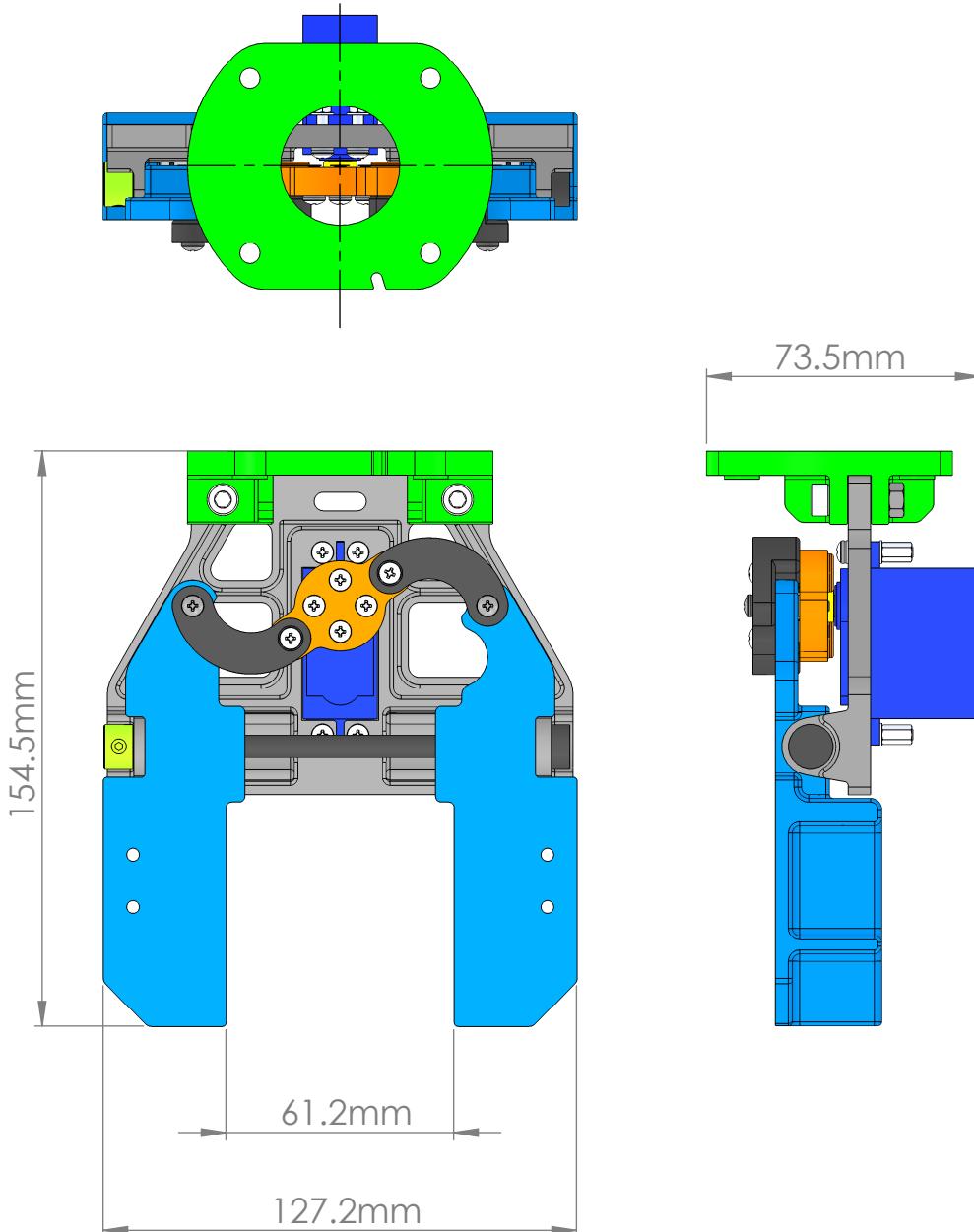
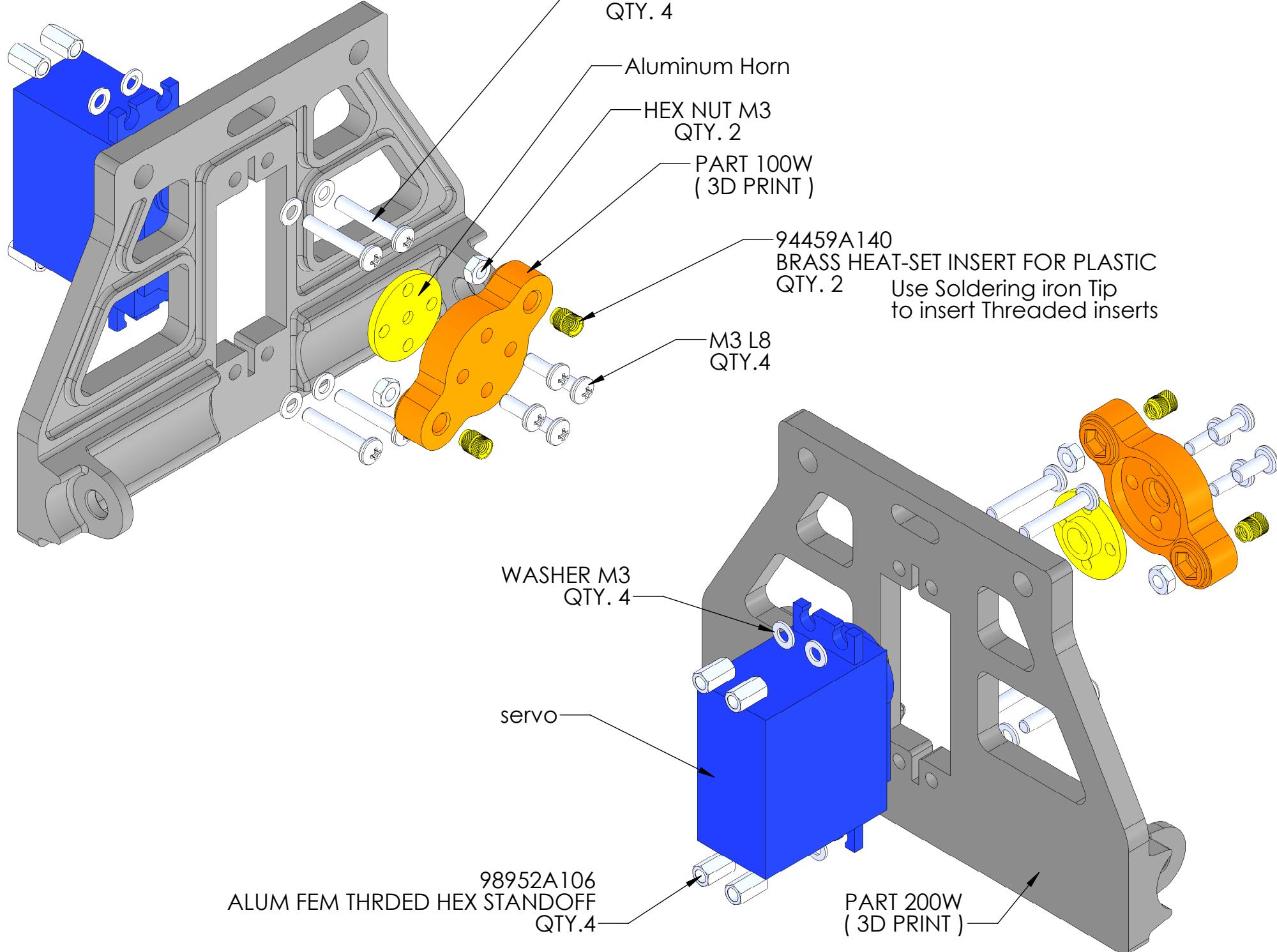


# GRIPPER SUB ASSEMBLY



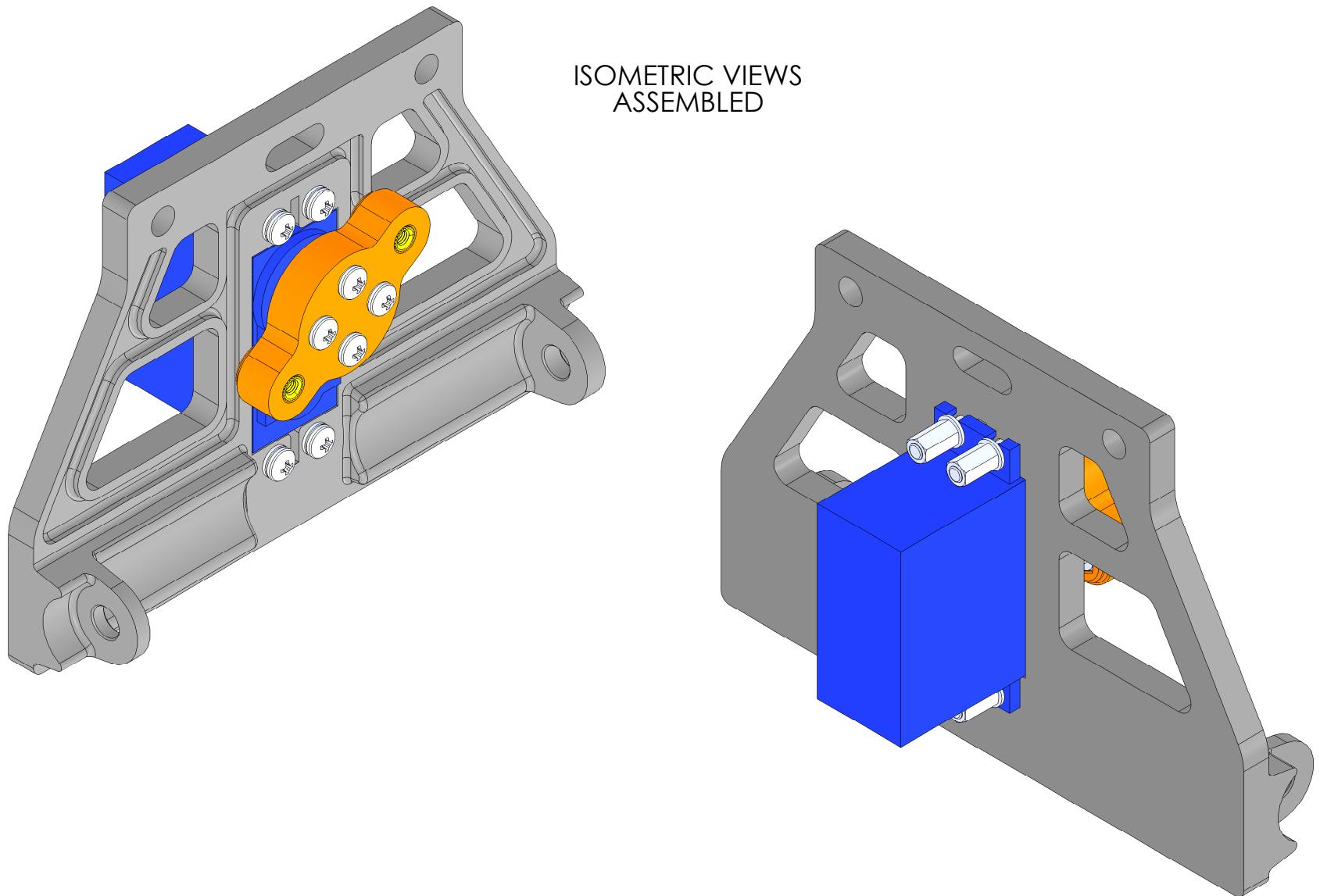
PART NUMBER	QTY.
MG996R-1	1
M5 20mm SHCS	2
HEX NUT M5	2
WASHER M3	8
M3 L18	4
98952A106_ALUM FEM THRDED HEX STANDOFF	4
90224A173_M2 TOOL STEEL EJECTOR PIN	1
6056N140_SET SCREW SHAFT COLLAR	1
PART 200W	1
Adaptor Connector Plate	1
Slider Left1	1
LM6UU	2
94459A140_BRASS HEAT-SET INSERT FOR PLASTIC	4
Slider RIGHT	1
94669A101_ALUM UNTHRD SPACER	4
M3 L12	2
M3 L20	2
Rotating Link	1
Rotating Link Left	1
PART 100W	1
M3 L8	4
Aluminum Horn	1
HEX NUT M3	2

GRIPPER SUB ASSEMBLY  
STEP 1

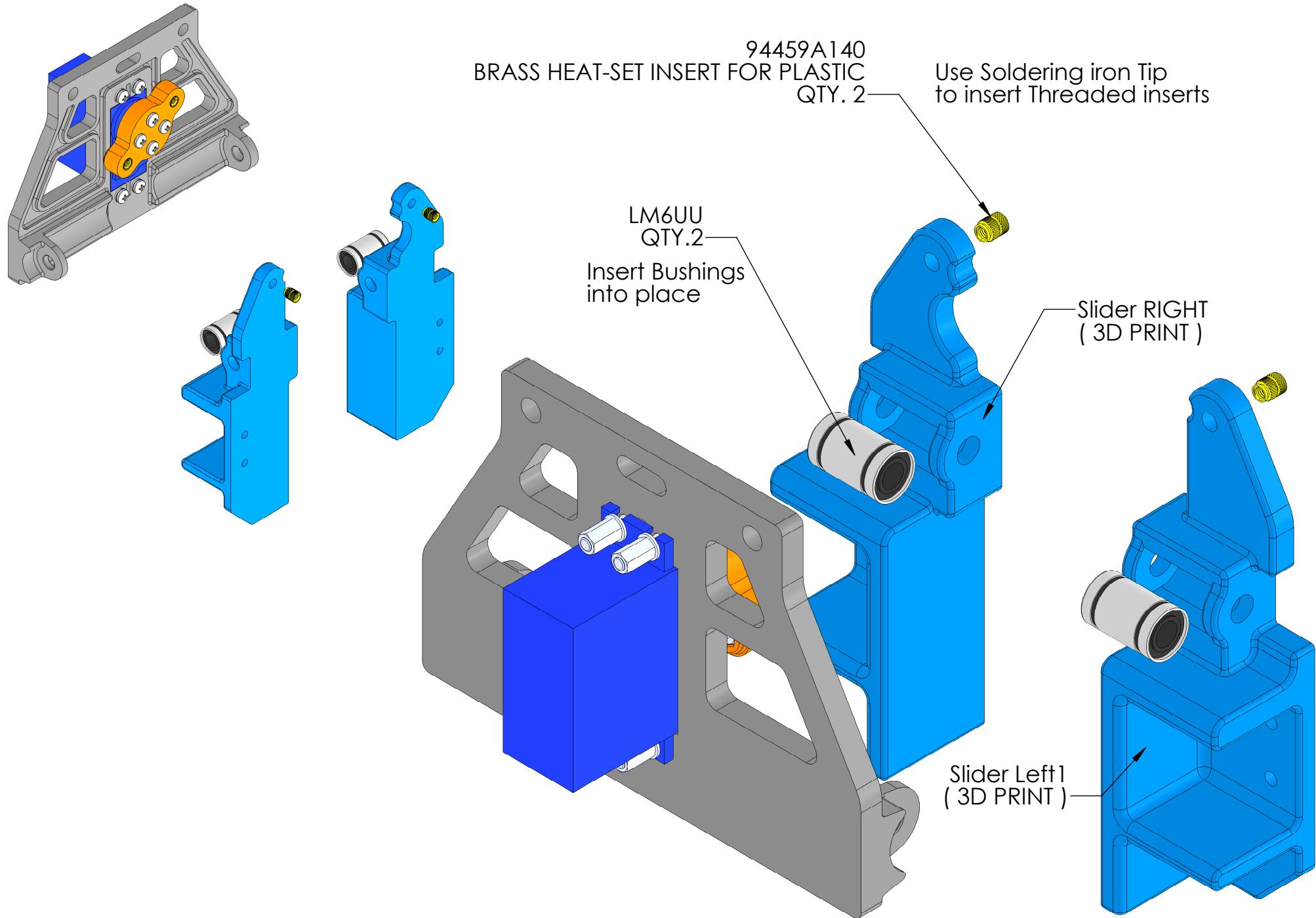


GRIPPER SUB ASSEMBLY  
STEP 1

ISOMETRIC VIEWS  
ASSEMBLED

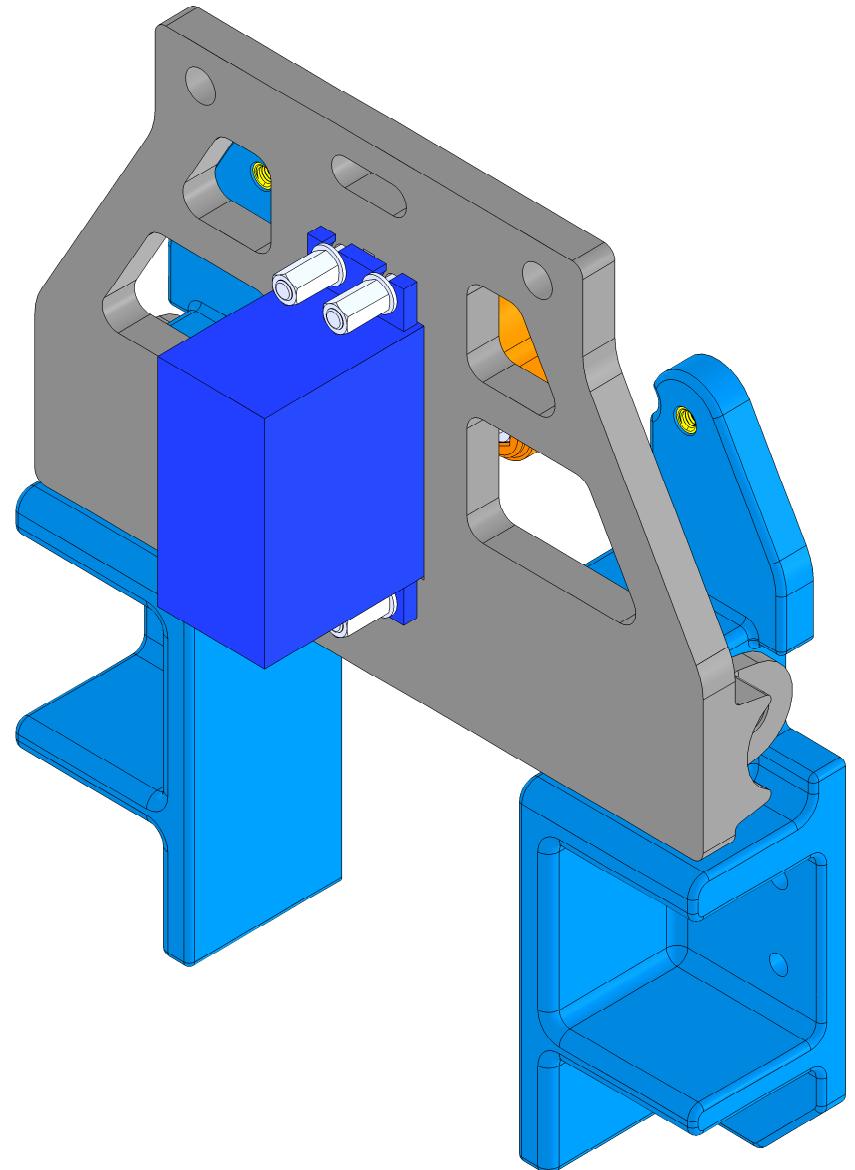
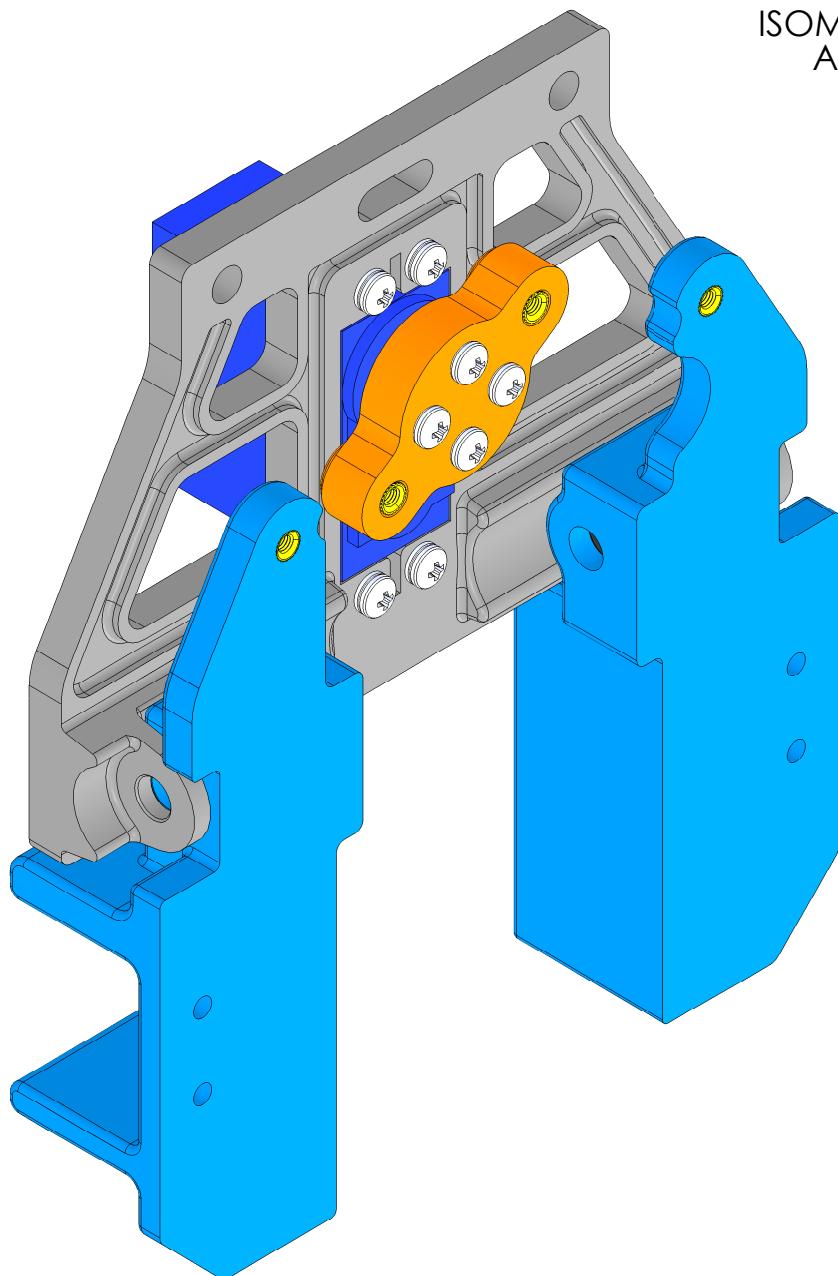


GRIPPER SUB ASSEMBLY  
STEP 2



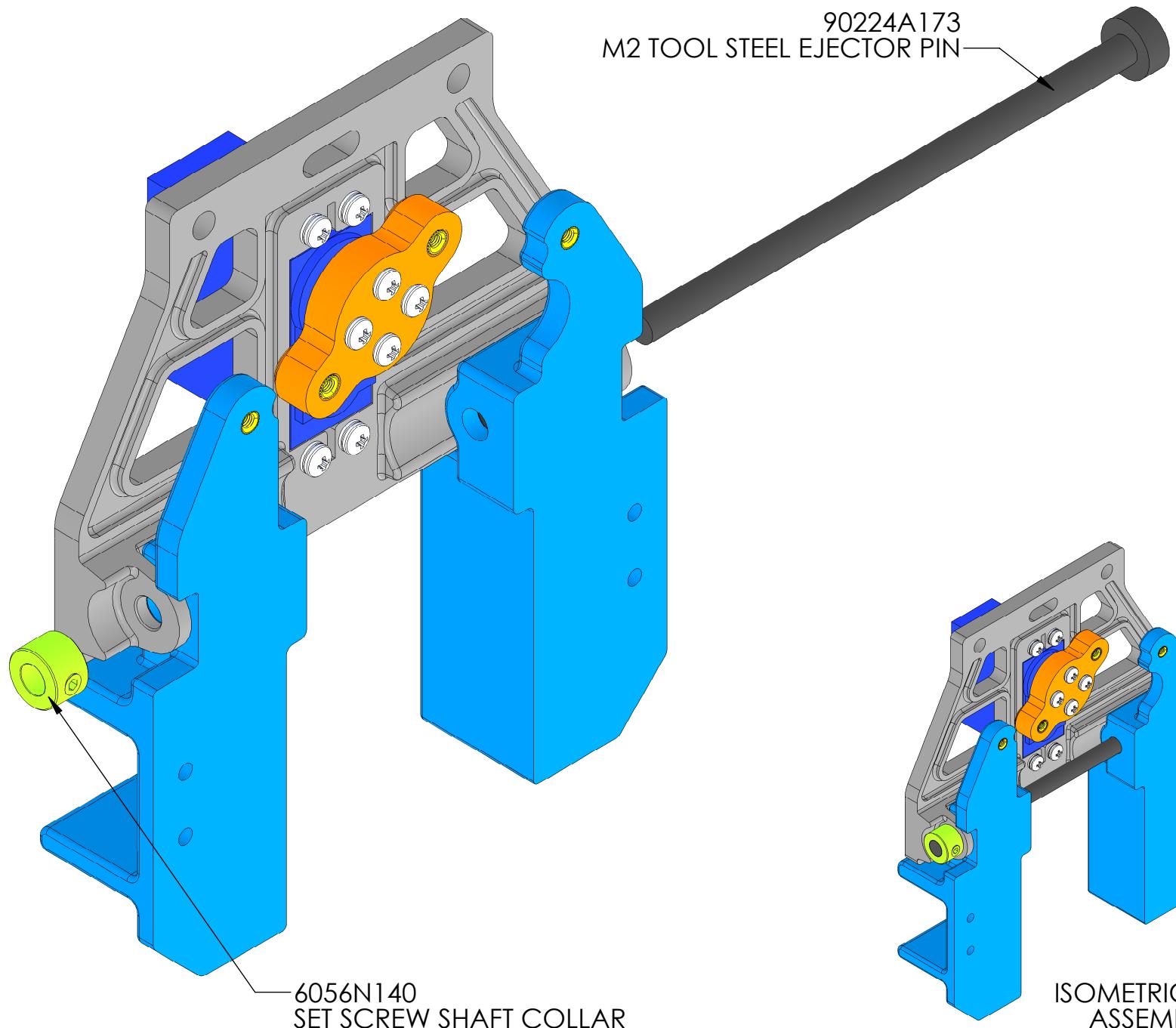
GRIPPER SUB ASSEMBLY  
STEP 2

ISOMETRIC VIEWS  
ASSEMBLED



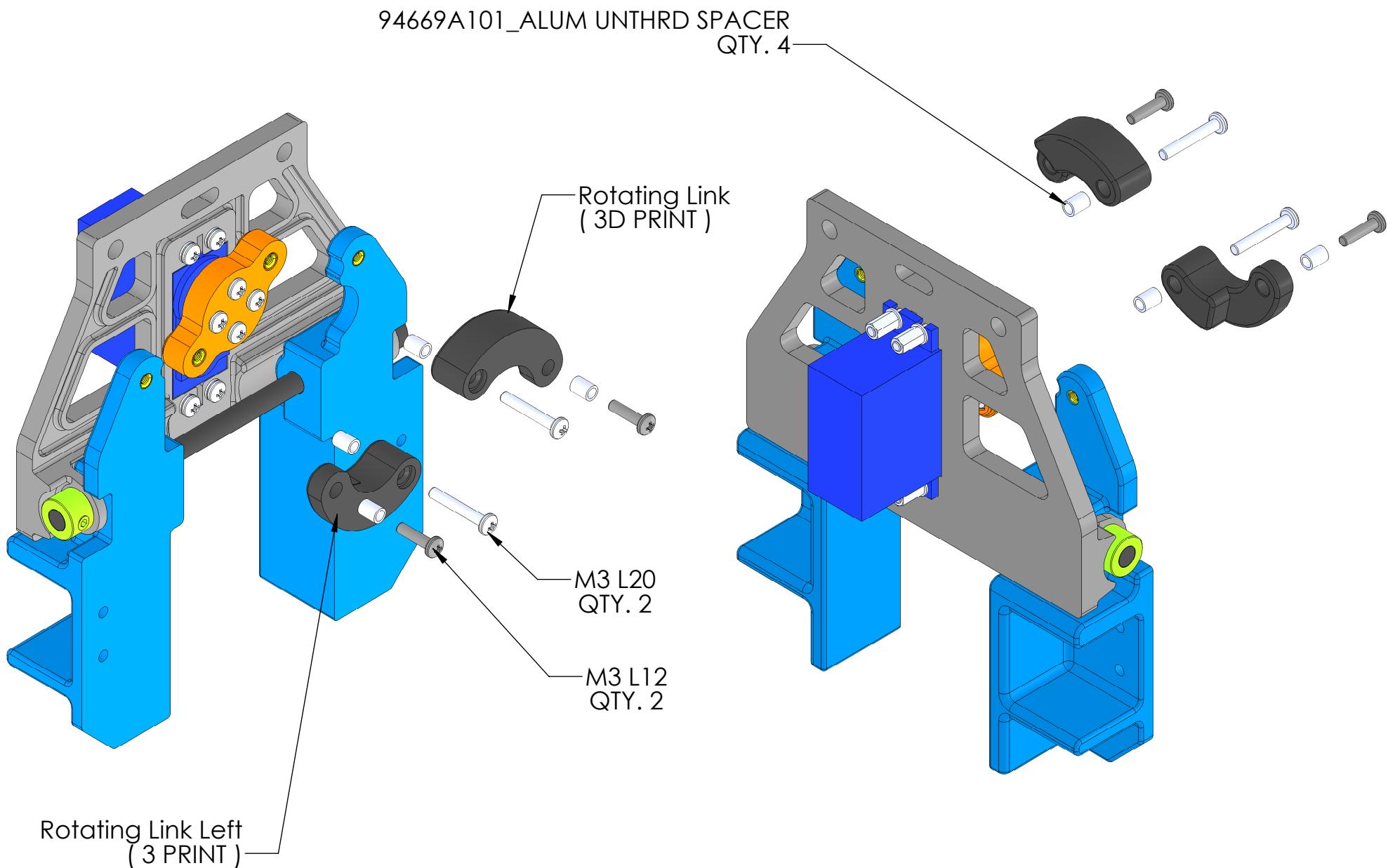
GRIPPER SUB ASSEMBLY  
STEP 3

SLIDE PIN FROM THIS SIDE  
THRU BOTH LINEAR BUSHINGS  
AND FASTEN COLLAR WITH SET SCREW  
ON THE OTHER END



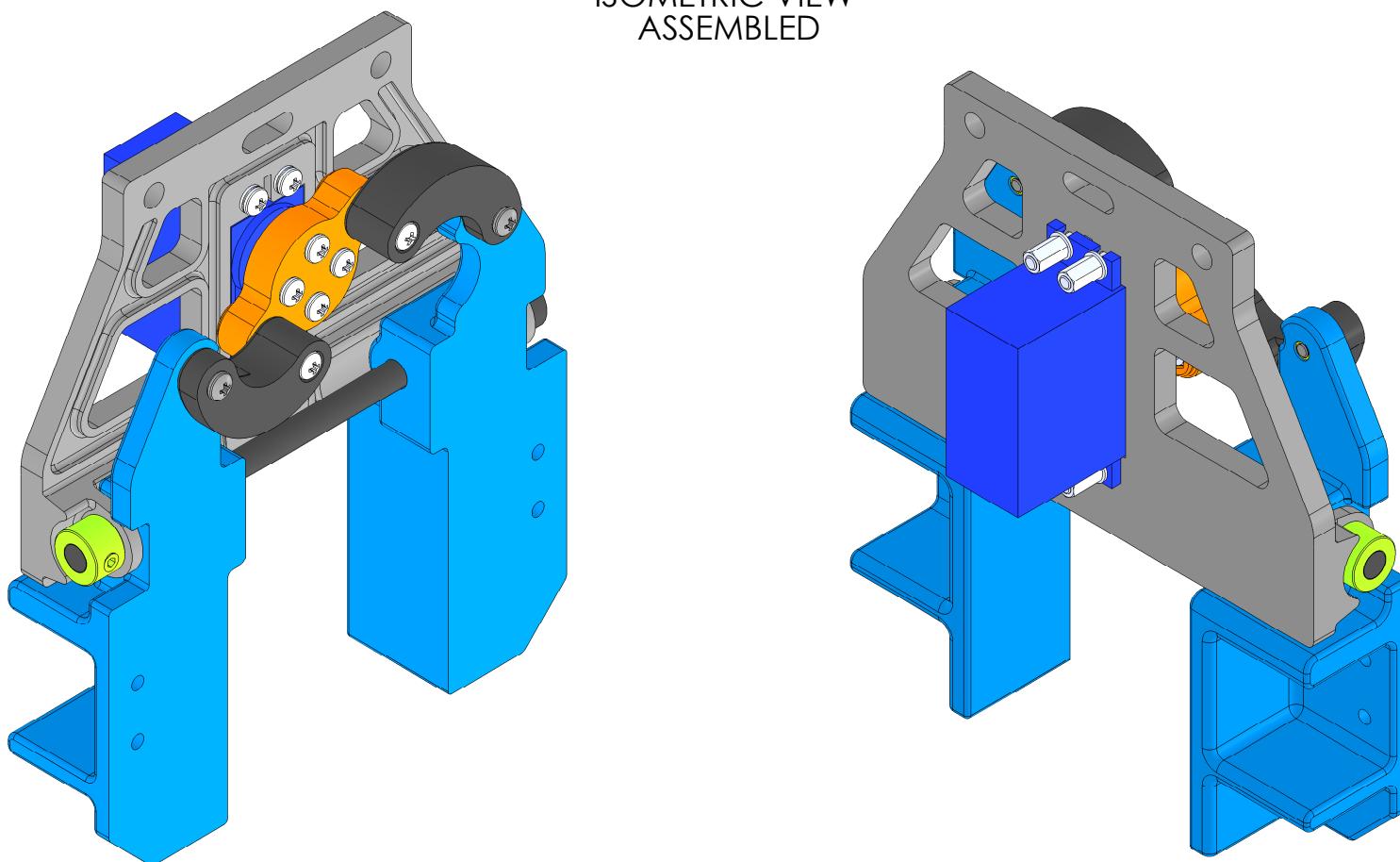
ISOMETRIC VIEW  
ASSEMBLED

GRIPPER SUB ASSEMBLY  
STEP 4

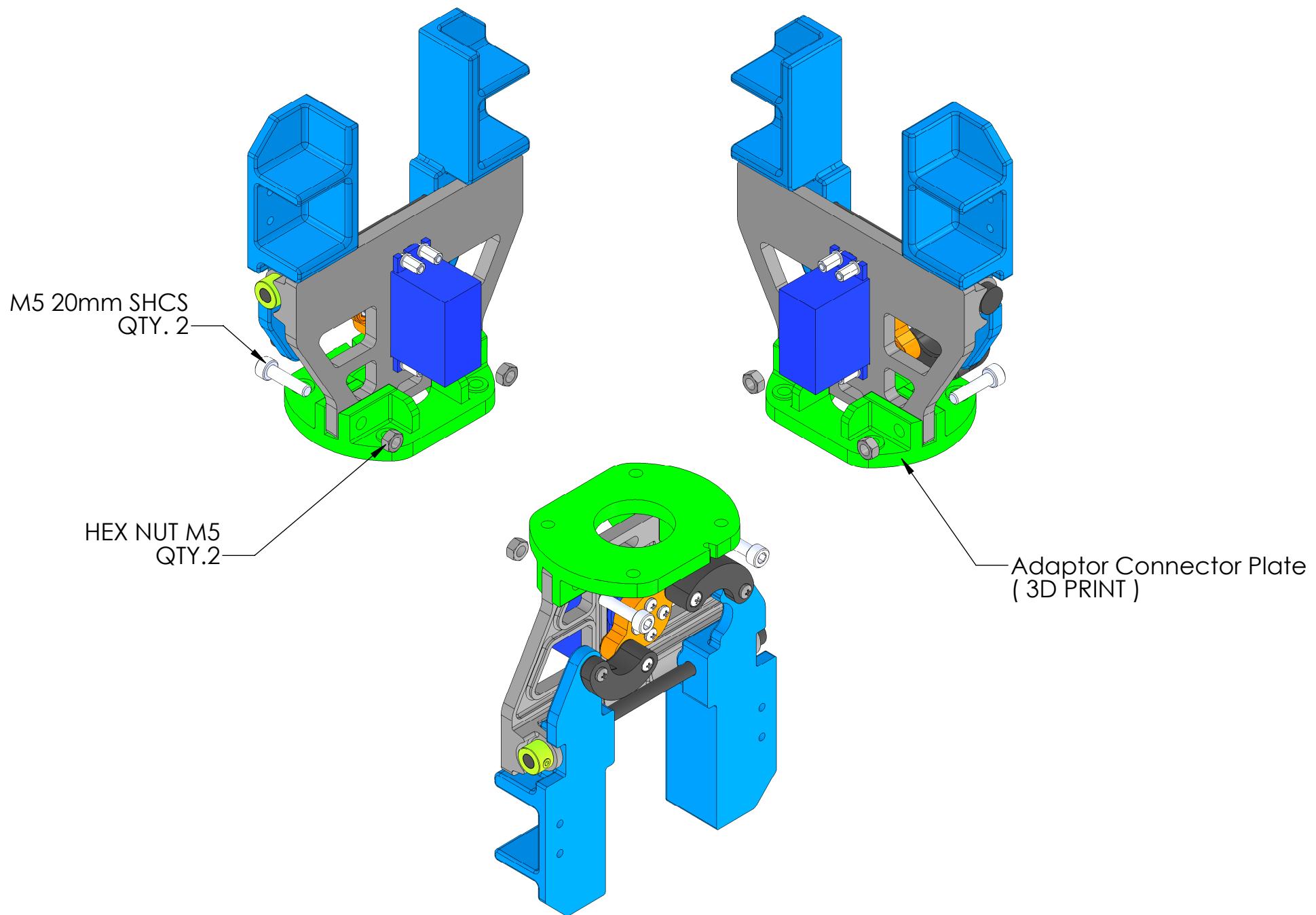


GRIPPER SUB ASSEMBLY  
STEP 4

ISOMETRIC VIEW  
ASSEMBLED



GRIPPER SUB ASSEMBLY  
STEP 5



GRIpper SUB ASSEMBLY  
STEP 5

ISOMETRIC VIEW  
ASSEMBLED

