$$\frac{p(x_k|Z_{k-1})}{p(x_k|Z_{k-1})} = \frac{p(x_k,Z_{k-1})}{p(Z_{k-1})}$$
marginalization
$$= \frac{\int p(x_k,x_{k-1},Z_{k-1})dx_{k-1}}{p(Z_{k-1})}$$
Bayes' rule
$$= \frac{\int p(x_k|x_{k-1},Z_{k-1})p(x_{k-1},Z_{k-1})dx_{k-1}}{p(Z_{k-1})}$$

$$= \frac{\int p(x_k|x_{k-1},Z_{k-1})p(x_{k-1},Z_{k-1})dx_{k-1}}{p(Z_{k-1})}$$

$$= \frac{\int p(x_k|x_{k-1})p(x_{k-1}|Z_{k-1})p(Z_{k-1})dx_{k-1}}{p(Z_{k-1})}$$

$$= \int p(x_k|x_{k-1})p(x_{k-1}|Z_{k-1})dx_{k-1}$$

prior at time k