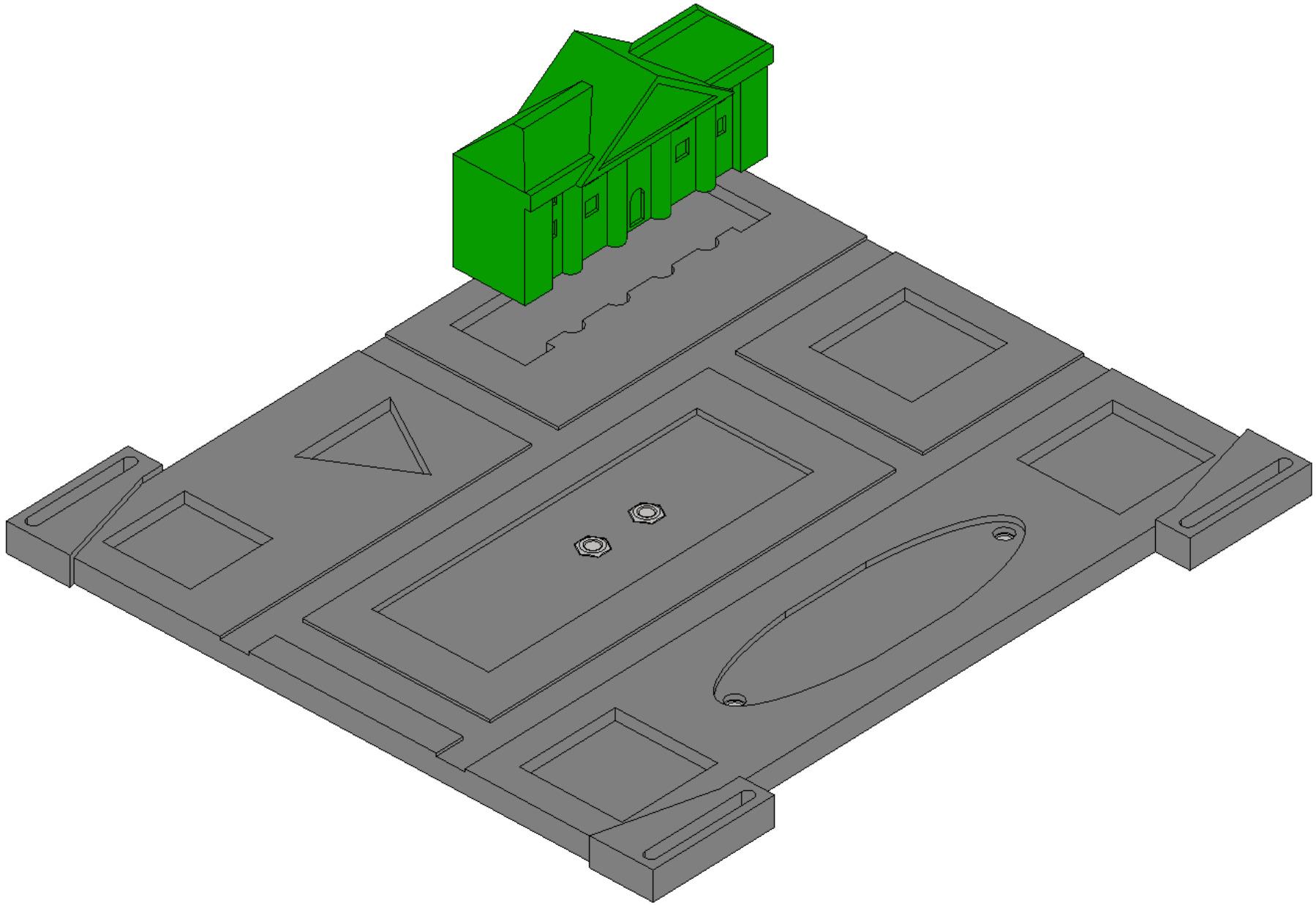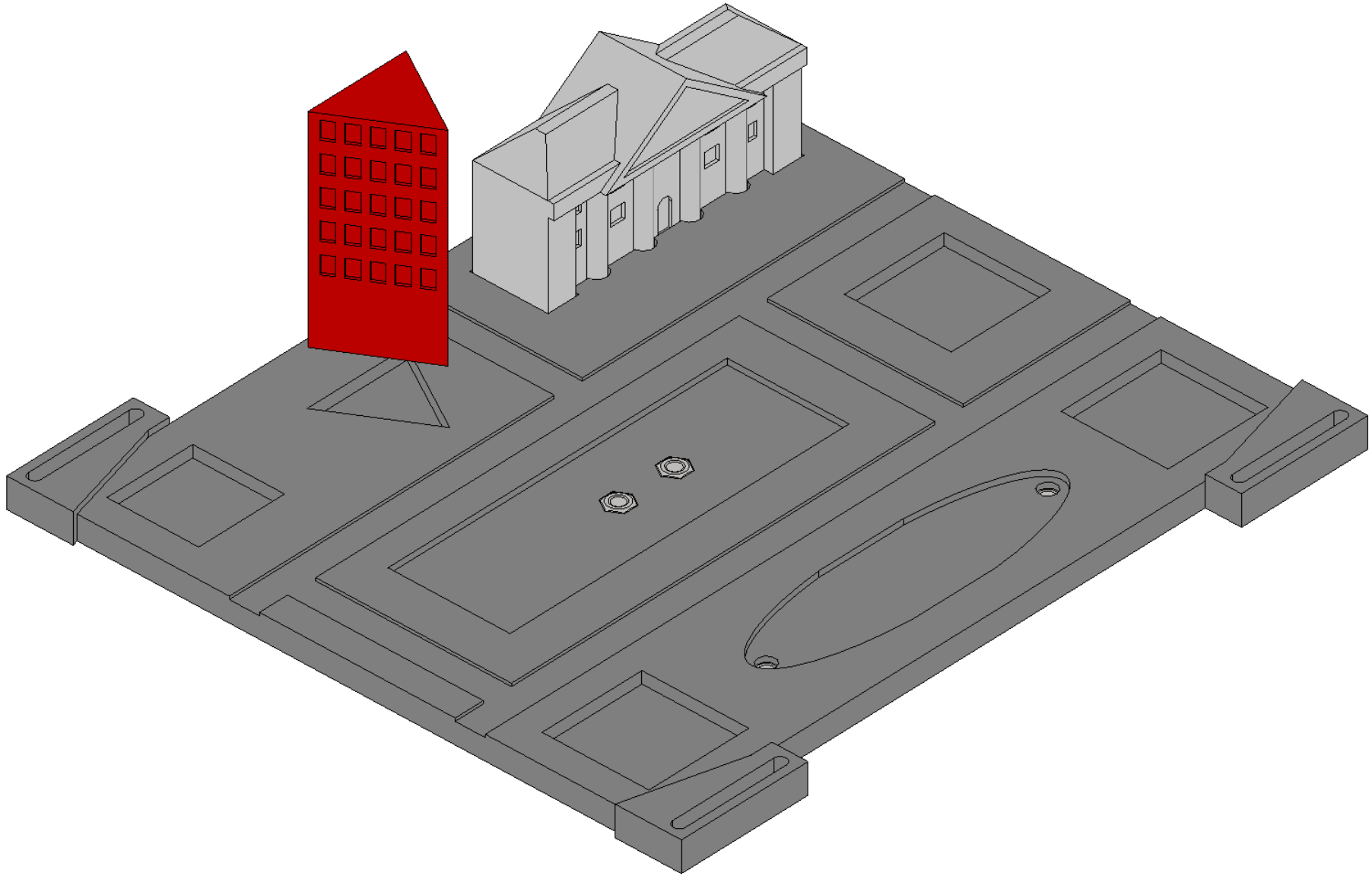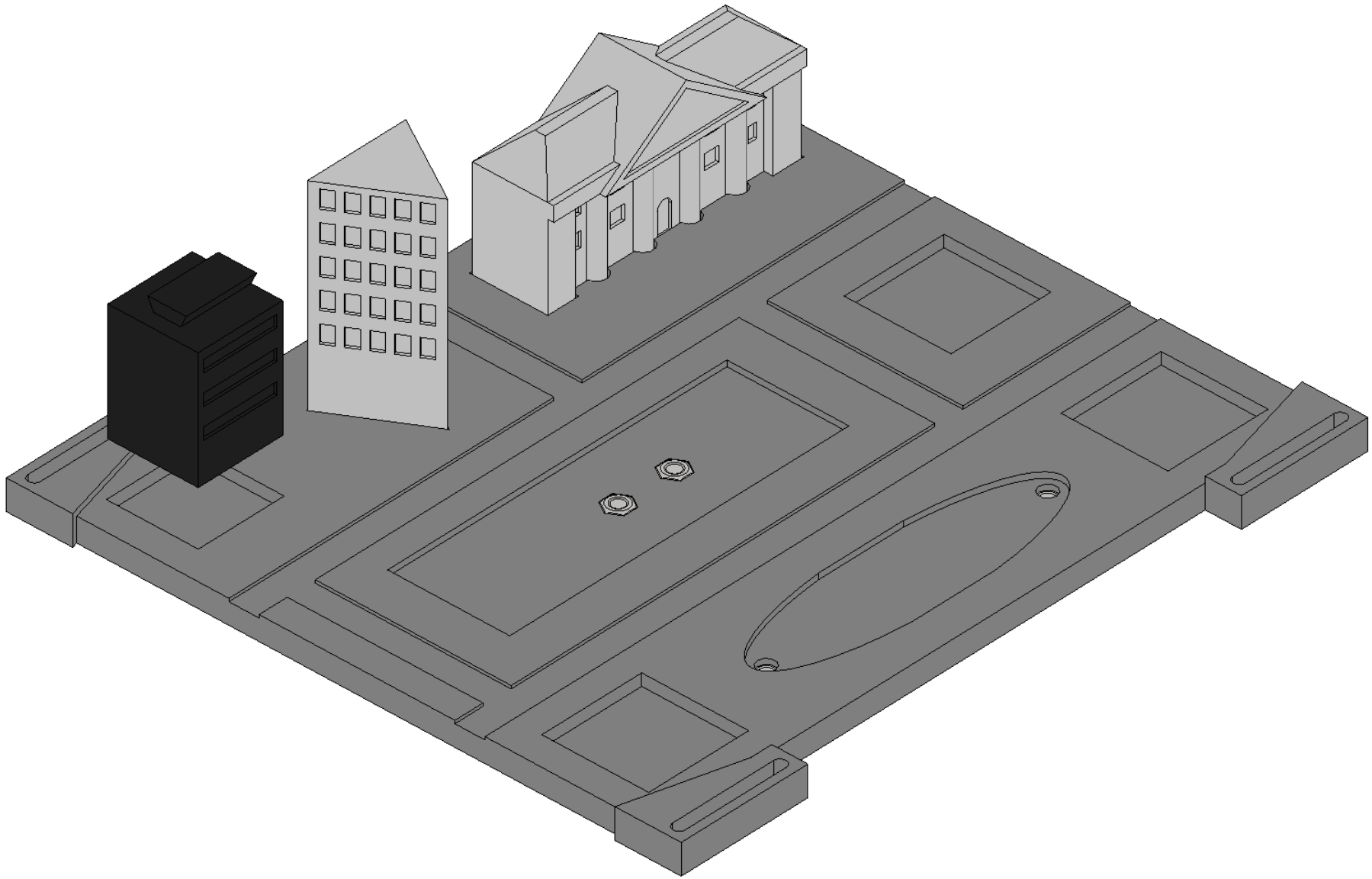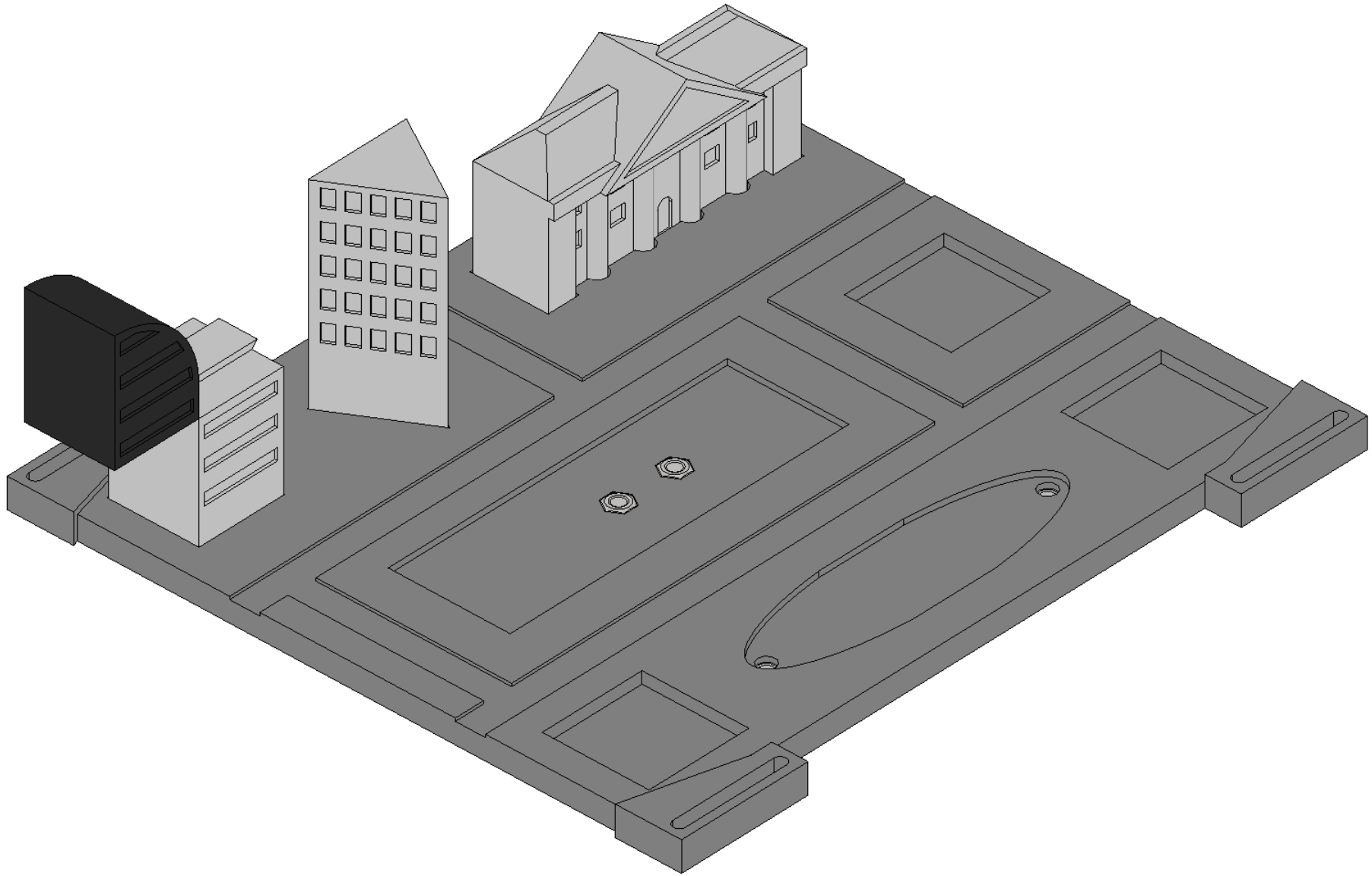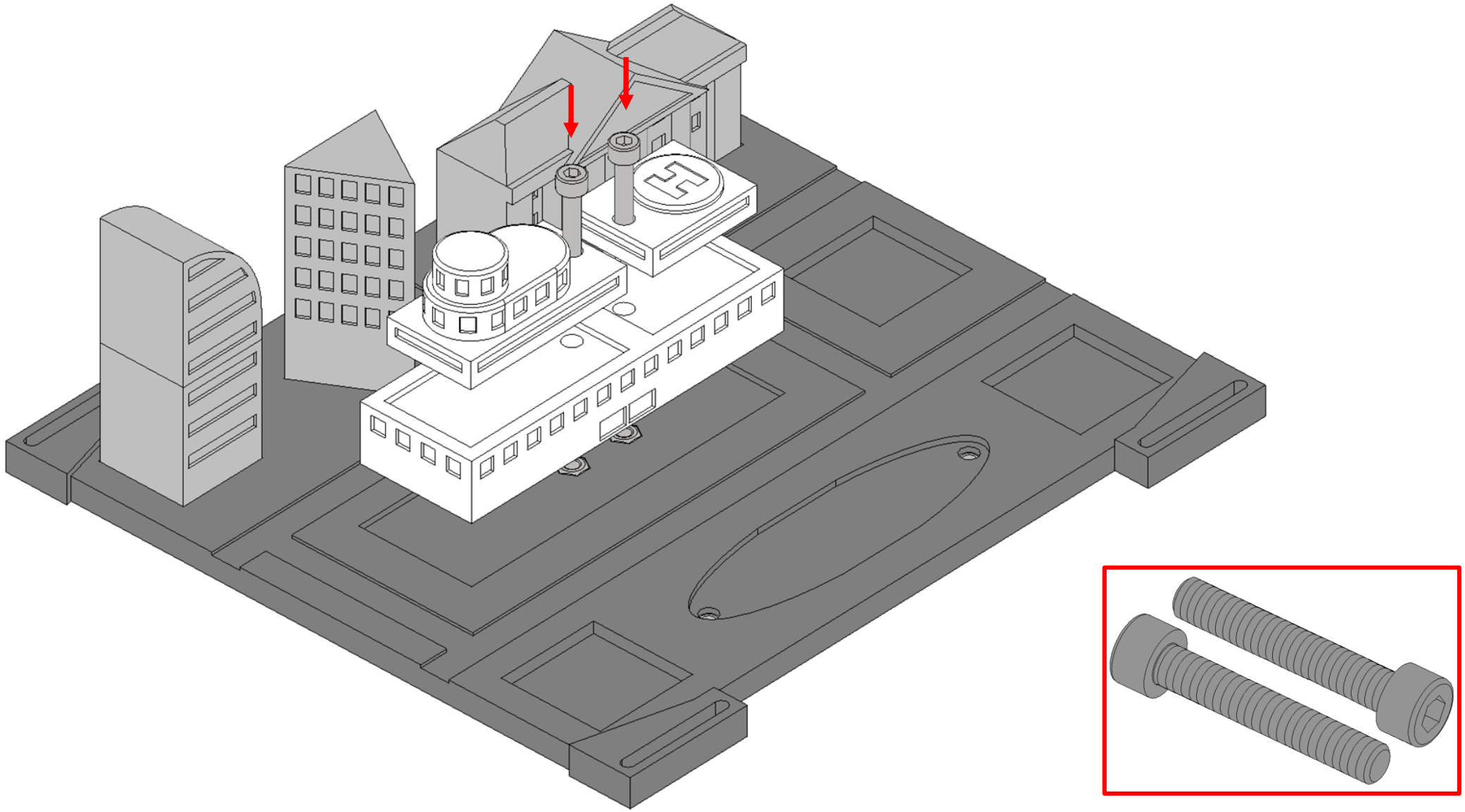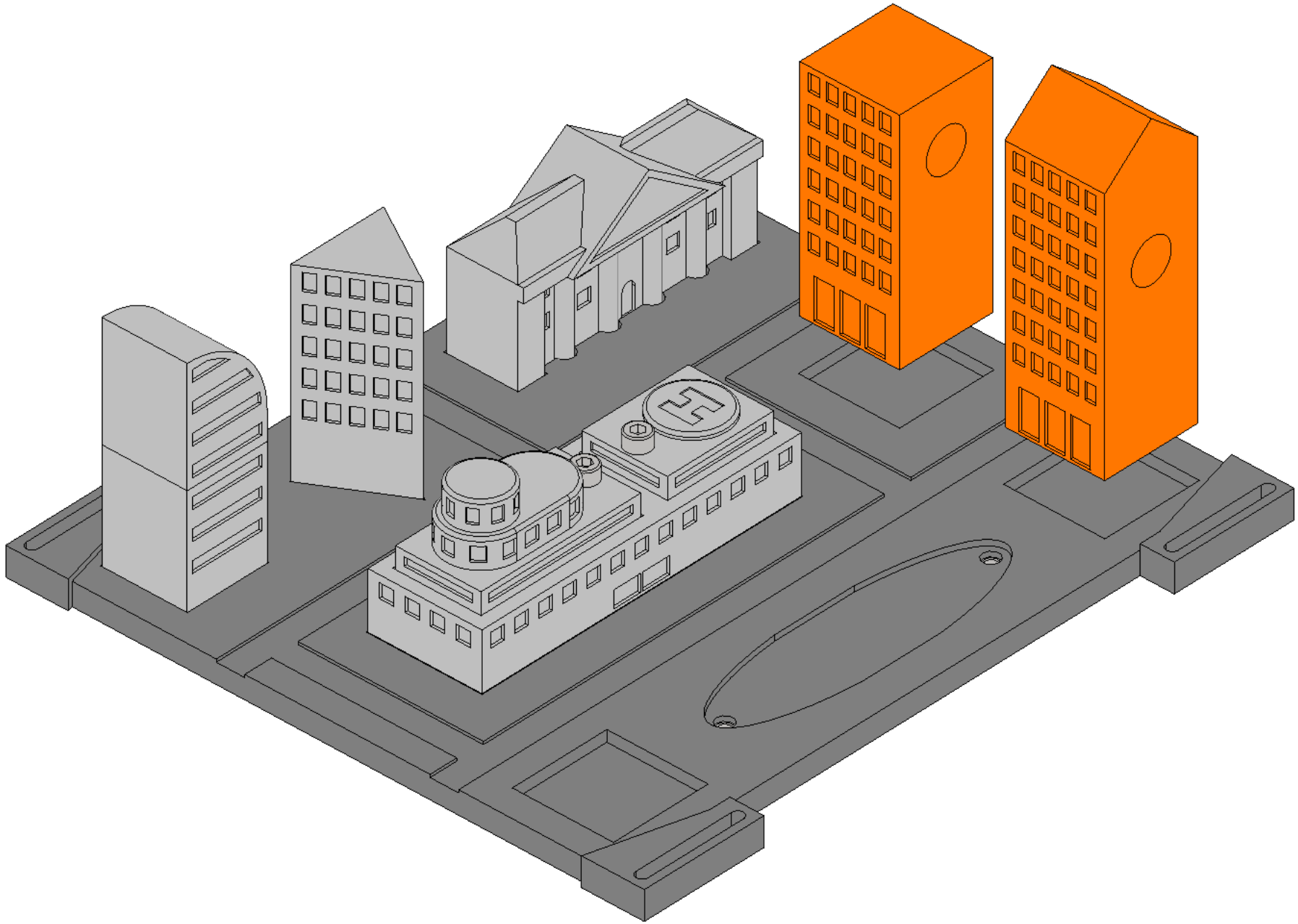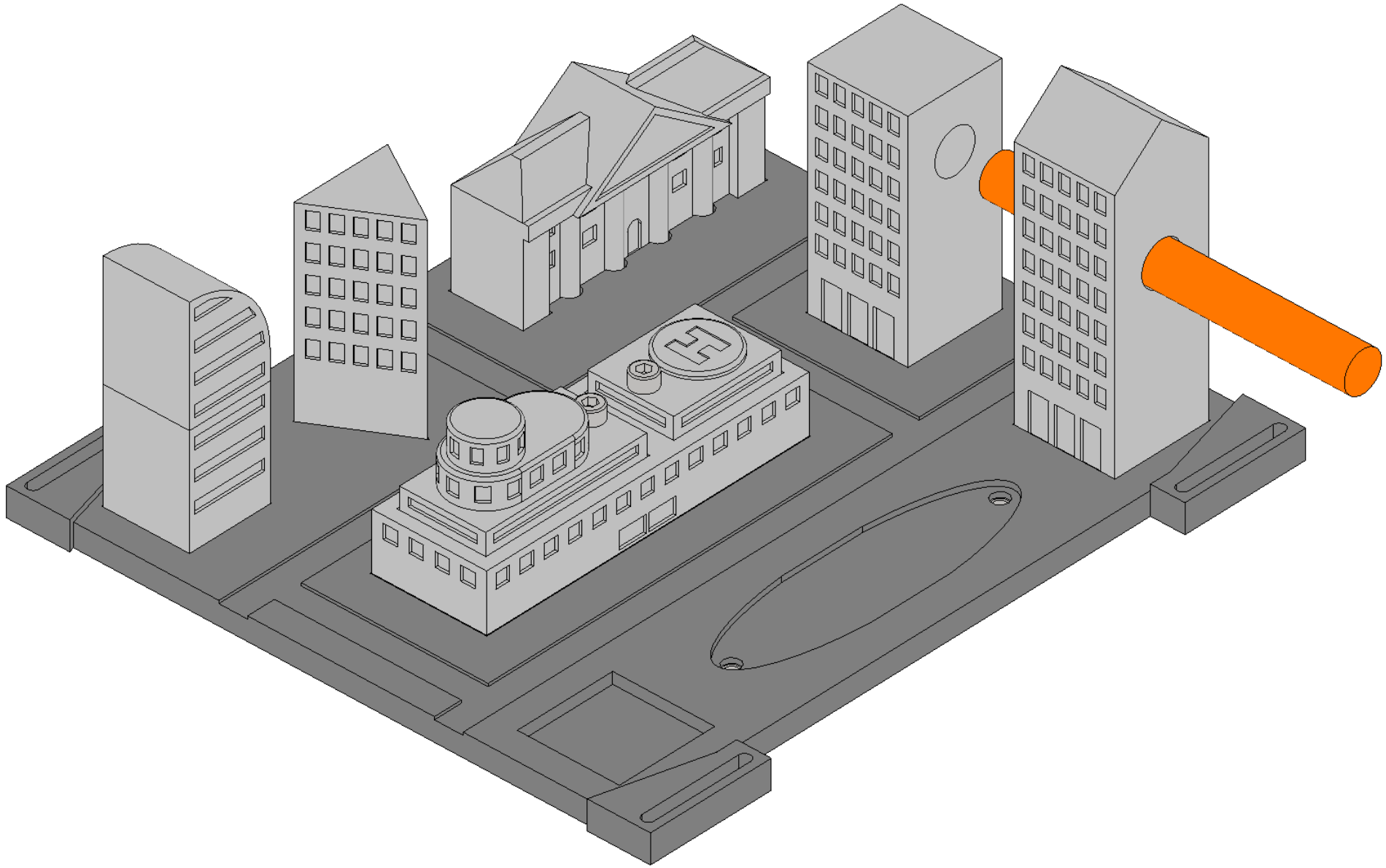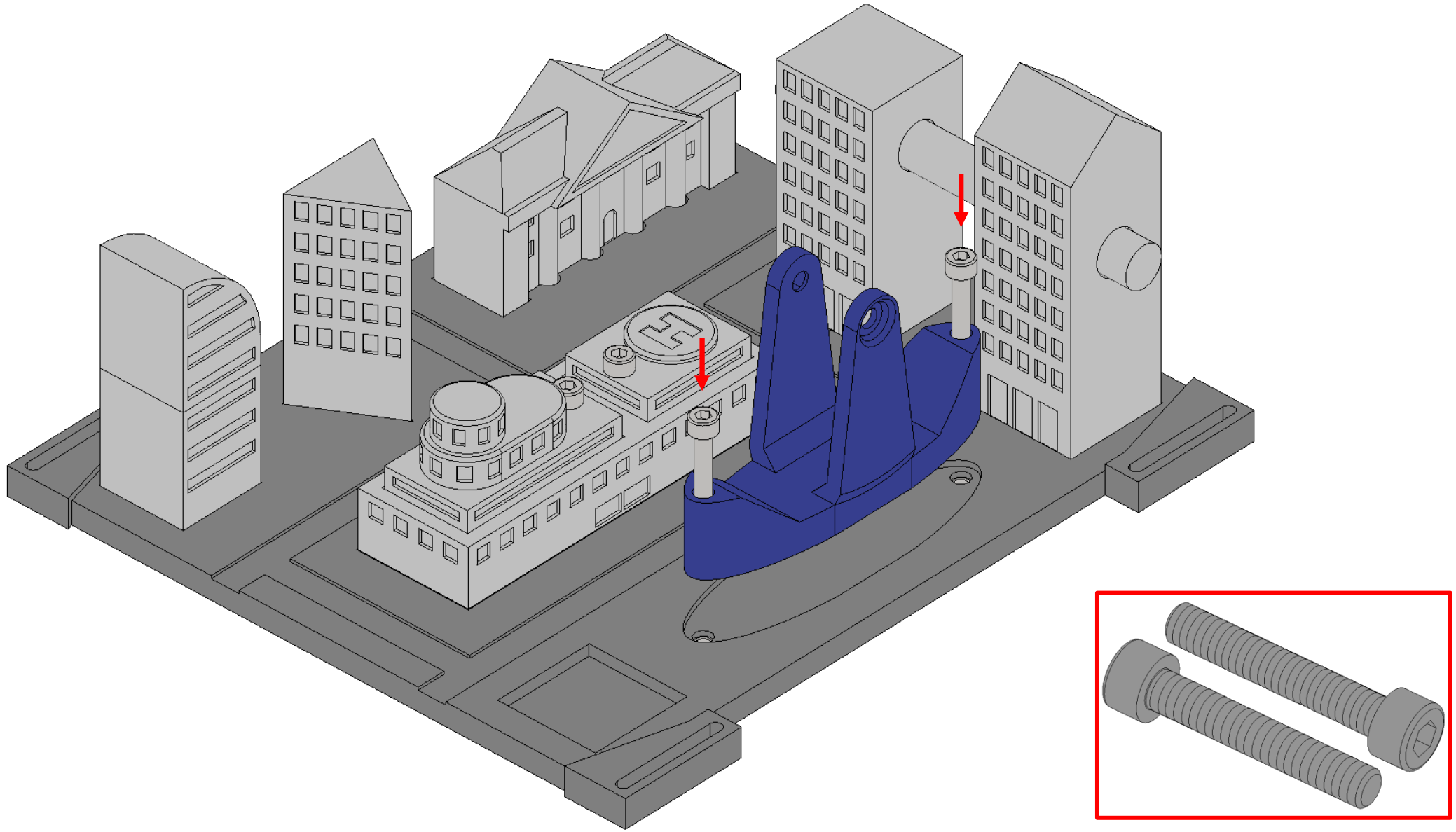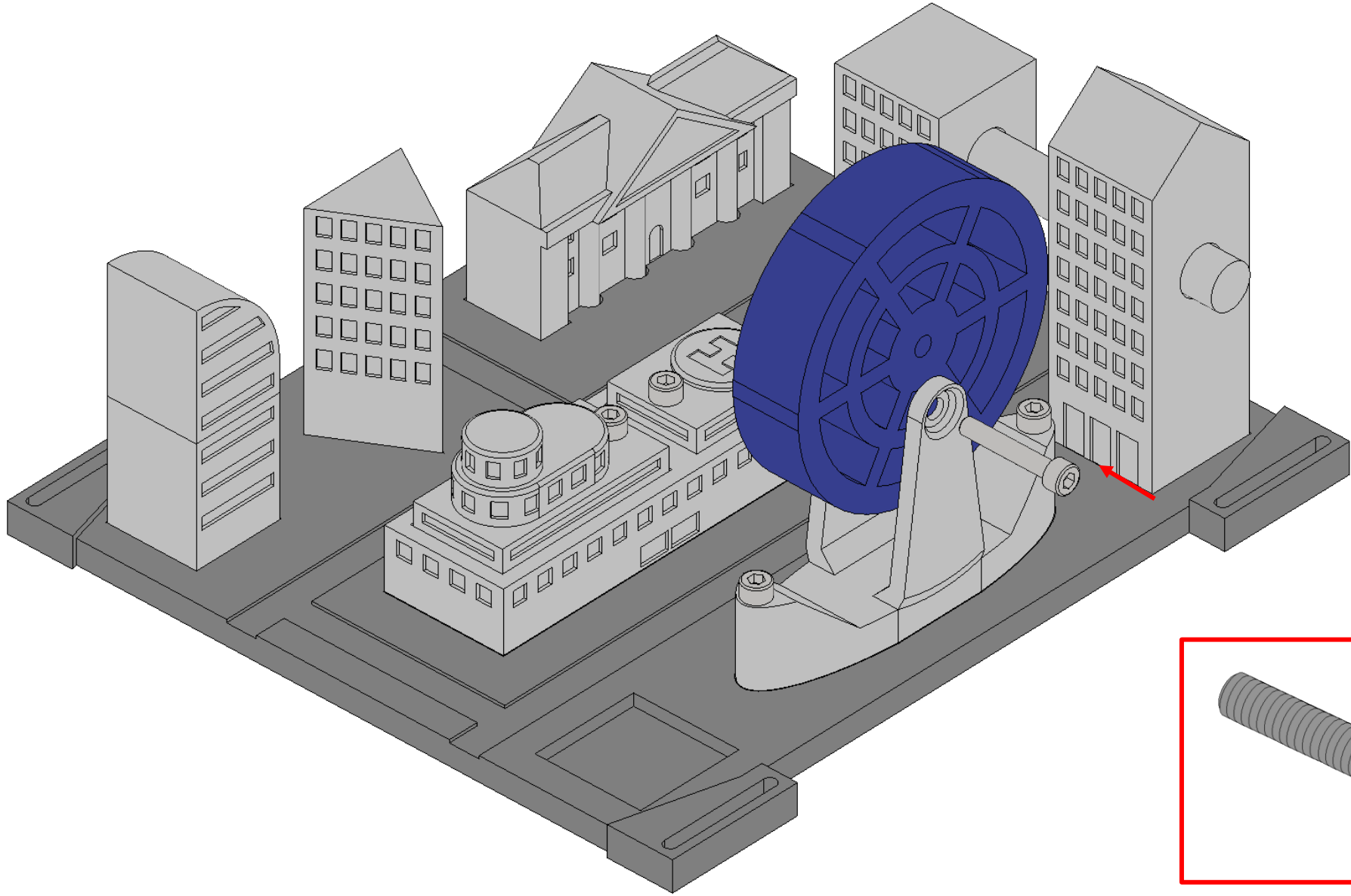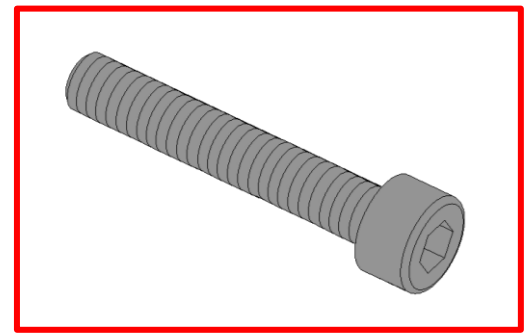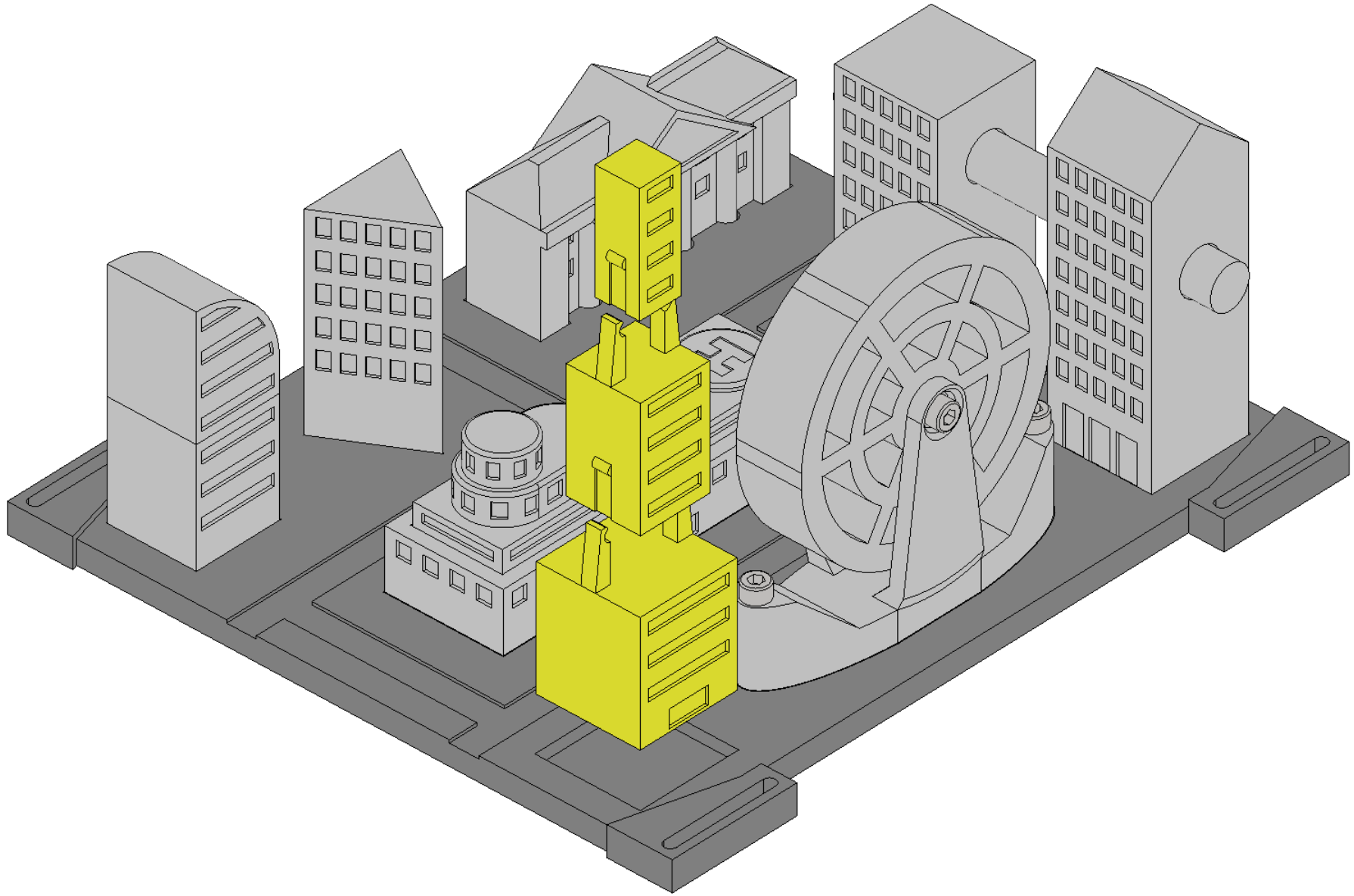Manual Assembly