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# **CAPSTONE PROJECT**

## **PREDICTIVE MAINTENANCE OF INDUSTRIAL MACHINERY**

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# OUTLINE

- **Problem Statement** (Should not include solution)
- **Proposed System/Solution**
- **System Development Approach** (Technology Used)
- **Algorithm & Deployment**
- **Result (Output Image)**
- **Conclusion**
- **Future Scope**
- **References**

# PROBLEM STATEMENT

**Example:** Develop a predictive maintenance model for a fleet of industrial machines to anticipate failures before they occur. This project will involve analyzing sensor data from machinery to identify patterns that precede a failure. The goal is to create a classification model that can predict the type of failure (e.g., tool wear, heat dissipation, power failure) based on real-time operational data. This will enable proactive maintenance, reducing downtime and operational costs.

dataset link – <https://www.kaggle.com/datasets/shivamb/machine-predictive-maintenance-classification>

# PROPOSED SOLUTION

- The proposed system aims to address the challenge of predicting potential machine failures in a fleet of industrial machines to enable proactive maintenance and minimize downtime. This involves leveraging data analytics and machine learning techniques to identify patterns in sensor data that precede different types of failures (e.g., tool wear, heat dissipation issues, power failure). The solution will consist of the following components:
- Data Collection
  - Gather historical sensor data from industrial machines, including parameters such as vibration, temperature, pressure, and rotational speed.
  - Use the provided Kaggle dataset (Predictive Maintenance Dataset) to obtain labeled data on machine operational states and failure types.
  - Integrate real-time operational data streams for continuous monitoring and prediction.
- Data Preprocessing
  - Clean and preprocess the collected data to handle missing values, noise, and outliers.
  - Normalize/standardize sensor readings to ensure consistency across different machines.
  - Perform feature engineering to extract relevant patterns and statistical measures (e.g., mean, variance, frequency domain features) that might indicate machine degradation.
- Machine Learning Algorithm
  - Implement a classification model to predict the type of machine failure based on sensor data. Suitable algorithms may include:
  - Random Forest
  - Gradient Boosting (XGBoost/LightGBM)
  - Support Vector Machines (SVM)
  - Neural Networks (for deeper feature extraction)

# PROPOSED SOLUTION

- Compare model performances to select the best-performing classifier.
- Train the model using labeled failure data and test it on unseen data to evaluate predictive accuracy.
- Deployment
  - Develop a real-time monitoring system that processes incoming sensor data and generates failure predictions.
  - Create a dashboard/interface to display machine health status, predicted failure types, and maintenance alerts.
  - Deploy the solution on a scalable infrastructure capable of handling high-frequency sensor data streams.
- Evaluation
  - Assess the model's performance using appropriate classification metrics such as:
    - Accuracy
    - Precision, Recall, F1-Score
    - Confusion Matrix
  - Perform cross-validation and hyperparameter tuning to improve predictive performance.
  - Continuously monitor the system in a production environment and retrain models with new data to maintain accuracy.
- Result

The developed predictive maintenance model is expected to accurately anticipate different types of machine failures before they occur. This will enable maintenance teams to schedule repairs proactively, thereby reducing unplanned downtime, optimizing maintenance costs, and improving overall operational efficiency.

# SYSTEM APPROACH

- **System Approach**
  - The "System Approach" section outlines the overall strategy and methodology for developing and implementing the predictive maintenance system for industrial machines.
- **System Requirements**
  - To build and deploy the predictive maintenance model, the following requirements are considered:
  - **Hardware Requirements**
    - Processor: Intel i5 or higher
    - RAM: 8GB or more
    - Storage: 20GB free space
    - Industrial IoT sensors: To collect real-time machine operational data
    - Reliable network connectivity to send data to IBM Cloud
  - **Software Requirements**
    - IBM Cloud (Lite) account
    - IBM watsonx.ai Studio for model development and deployment
    - IBM Cloud Object Storage (for dataset storage)
- **Libraries Required**
  - Since watsonx.ai Studio offers built-in machine learning and data handling capabilities, no additional external libraries are required. The platform's AutoAI and built-in ML algorithms are used to
  - Import and clean the dataset
  - Train and evaluate the predictive model
  - Deploy the model as an endpoint for real-time predictions

# ALGORITHM & DEPLOYMENT

## ■ Algorithm Selection

- The chosen algorithm for predicting machinery failures is the **Snap Random Forest Classifier**. Random Forest is an ensemble learning method that builds multiple decision trees and combines their predictions to achieve higher accuracy and robustness. It was selected because:
  - It handles **multiclass classification** (different types of failures).
  - It is effective with **sensor data**, which may contain noisy or nonlinear patterns.
  - It provides **feature importance**, helping to identify the most critical sensor readings leading to failures.

## ■ Data Input

- The classifier uses sensor data from the machines, including features such as:
    - Air temperature
    - Process temperature
    - Rotational speed
    - Torque
    - Tool wear
- These features are extracted from the Kaggle dataset and serve as input variables to predict the failure type.

# ALGORITHM & DEPLOYMENT

## ■ Training Process

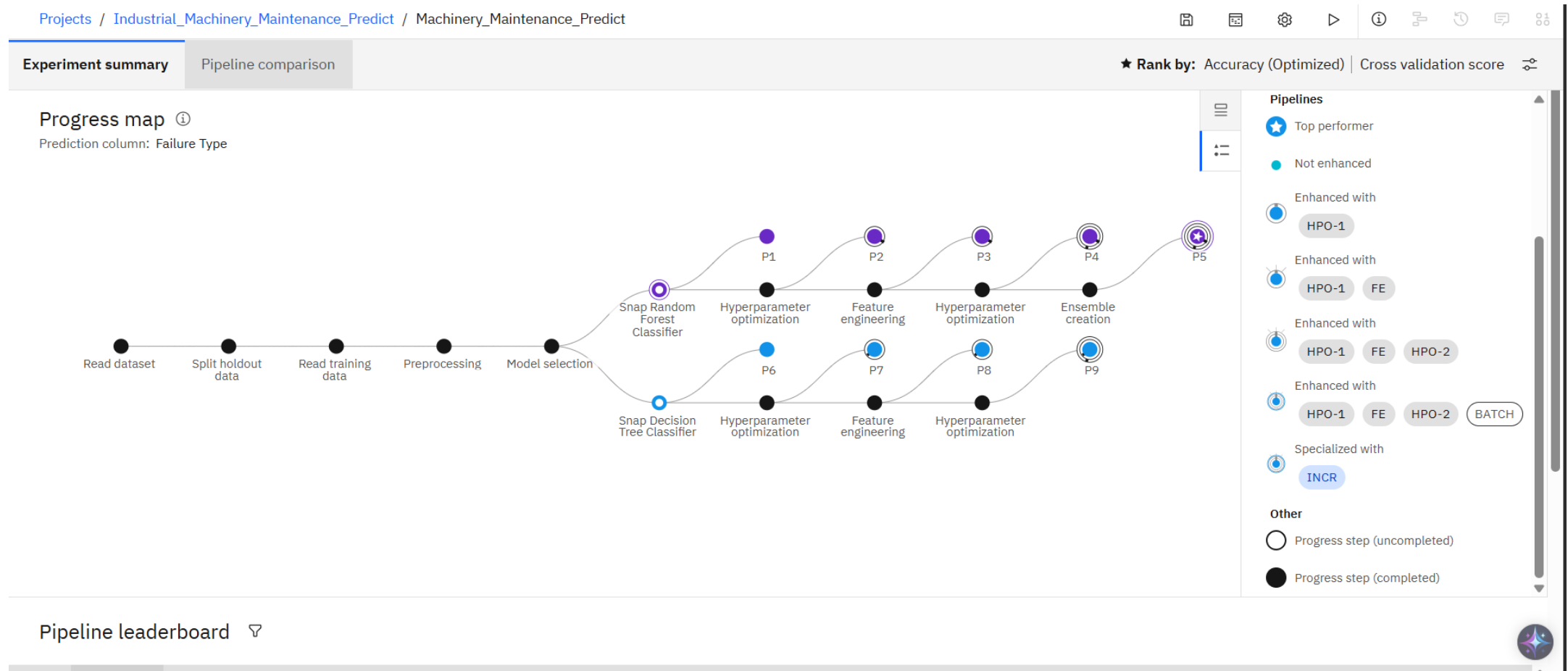
- The dataset is uploaded to **IBM watsonx.ai Studio**.
- Data preprocessing (cleaning, normalization, and feature selection) is performed using the platform's built-in tools.
- The Snap Random Forest Classifier is trained on labeled historical data, where the target variable is the **failure type**.
- Cross-validation is applied to avoid overfitting, and the algorithm automatically tunes parameters (e.g., number of trees, max depth) to improve accuracy.

## ■ Prediction Process

- Once trained, the model can process **real-time sensor data** to predict whether a machine is at risk of failure and classify the **type of failure**.
- The model runs within IBM watsonx.ai and, when deployed, uses an API endpoint to receive live data from IoT sensors.
- The prediction output helps maintenance teams take proactive measures, reducing downtime and costs.



# RESULT



# RESULT

Deployment spaces / Machinery\_Deploy / P5 - Snap Random Forest Classifier: Machinery\_Maintenance\_Predict /



Machinery\_Deploy ✓ Deployed Online

API reference

**Test**

Enter input data

Text

JSON

Enter data manually or use a CSV file to populate the spreadsheet. Max file size is 50 MB.

[Download CSV template](#) ↓

[Browse local files](#) ↗

[Search in space](#) ↗

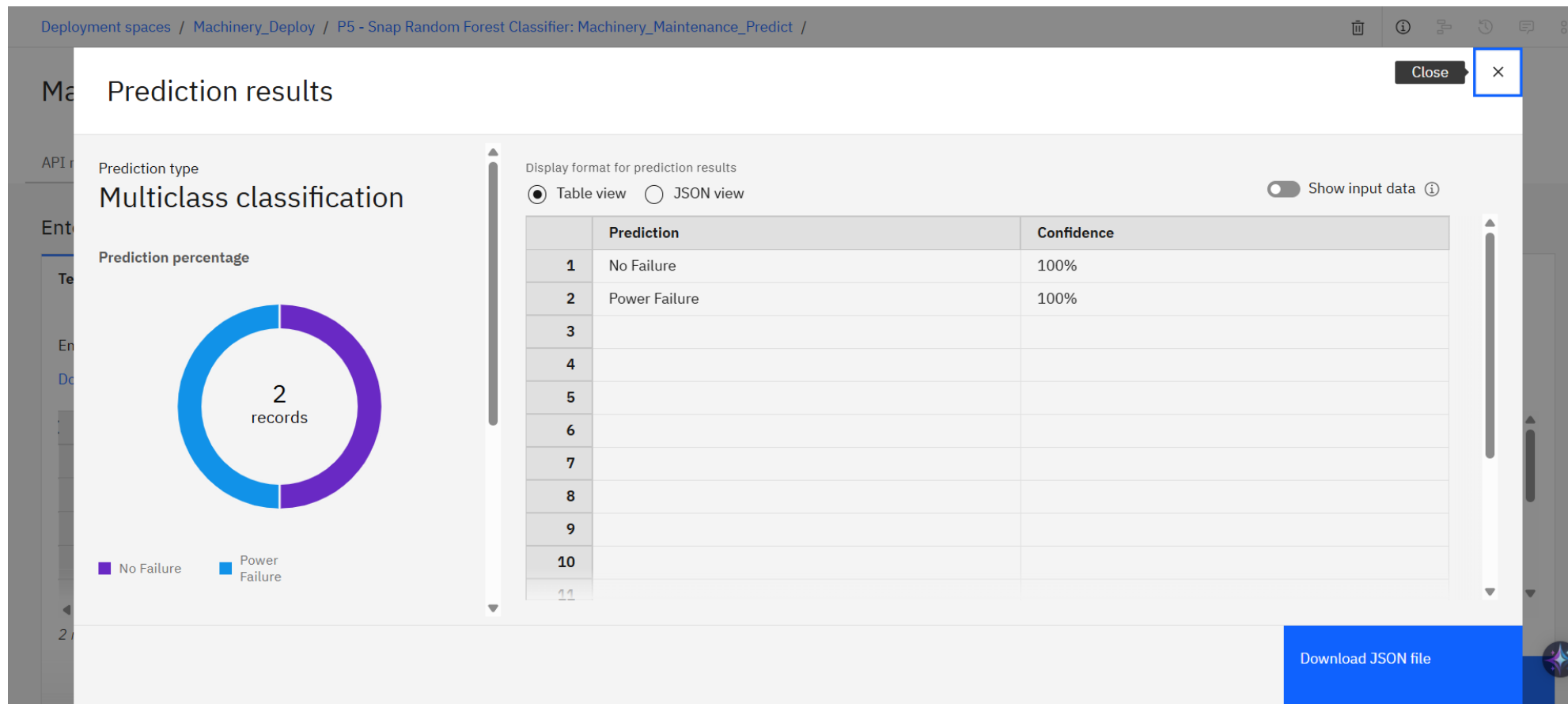
[Clear all](#) ×

	Type (other)	Air temperature [K] (double)	Process temperature [K] (double)	Rotational speed [rpm] (double)	Torque [Nm] (double)	Tool wear [min] (double)	Target (double)
1	J	298.3	302.5	1524	25.3	2	0
2	L	298.9	309.1	2861	4.6	143	1
3							
4							
5							

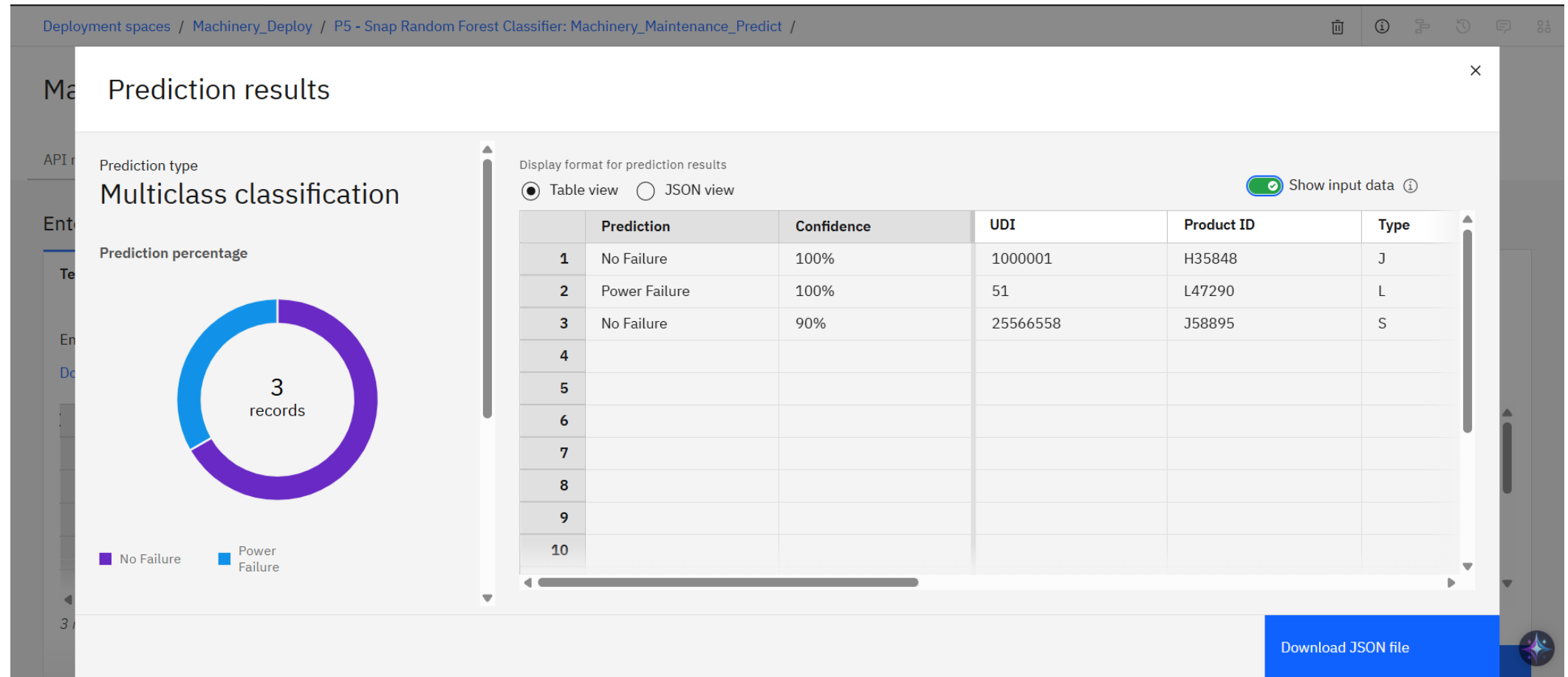
2 rows, 9 columns

Predict

# RESULT



# RESULT



# CONCLUSION

- The predictive maintenance system developed using **IBM Cloud watsonx.ai Studio (Lite)** successfully demonstrates the ability to anticipate machinery failures before they occur. By leveraging the **Snap Random Forest Classifier**, the model effectively analyzes sensor data to classify potential failure types such as tool wear, heat dissipation issues, and power failures.
- The deployment on IBM Cloud enables **real-time monitoring** through an API endpoint, allowing maintenance teams to take proactive actions. This approach minimizes unplanned downtime, optimizes maintenance schedules, and reduces operational costs.
- Overall, the solution proves that integrating **machine learning with cloud-based tools** provides an efficient and scalable way to enhance industrial machine reliability.

# FUTURE SCOPE

- The predictive maintenance system can be enhanced by:
- **Integrating IoT sensors** for real-time data streaming and instant failure alerts.
- **Using advanced algorithms** (e.g., deep learning) to improve prediction accuracy.
- **Scaling on full IBM Cloud** to support larger datasets and multiple machine types.
- **Adding a visualization dashboard** for monitoring machine health and predictions.
- **Automating maintenance scheduling** through integration with CMMS.
- **Deploying on edge devices** to enable faster, offline predictions.

# REFERENCES

- IBM Cloud watsonx.ai Documentation – <https://www.ibm.com/products/watsonx-ai>
- Kaggle Dataset – Predictive Maintenance Classification – <https://www.kaggle.com/datasets/shivamb/machine-predictive-maintenance-classification>
- Breiman, L. (2001). Random Forests. Machine Learning, 45(1), 5–32.
- IBM Developer. Building and Deploying Machine Learning Models on IBM Cloud – <https://developer.ibm.com>

# IBM CERTIFICATIONS





# IBM CERTIFICATIONS

In recognition of the commitment to achieve  
professional excellence



## Rohit Varshney

Has successfully satisfied the requirements for:

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### Journey to Cloud: Envisioning Your Solution

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# IBM CERTIFICATIONS

IBM **SkillsBuild**

Completion Certificate



This certificate is presented to

Rohit Varshney

for the completion of

**Lab: Retrieval Augmented Generation with  
LangChain**

(ALM-COURSE\_3824998)

According to the Adobe Learning Manager system of record

**Completion date:** 25 Jul 2025 (GMT)

**Learning hours:** 20 mins



**THANK YOU**