



Style Report - Capacity and Line Balance

Date printed :- 13/04/2022

Code TTTSSS230016 Title ADI 1994 - CUSTOS S2306GHTT302 Description Jersey Short Sleeve / Tiro 23 Club Training Jersey Man Comments SEWING SMV = 7.947 IPF SMV (BASE SMV = 2.500 + (SEWING SMV X 4.59%)) = 2.865 CUTTING SMV (BASE SMV 1.000 + SEWING & IPF SMV X 3%) = 1.324 TOTAL SMV = 12.136			
Product Reference ADI 1994 Brand ADIDAS Season ADI SS23	Factors Material SNL Size		
Production Line Line Factory Country Line Efficiency 0.00	Availability Operators 0 Interval Hora Minutes 60 Absenteeism 0.00		
Production Time Values Standard Minutes (SMV) 7.9467 Efficiency Factors Padrão Efficiency 0.00 Allowed Time 7.9467	Capacity Interval Attendance 100.0 Capacity at Standard 0 Capacity at Efficiency 0		
Target Utilisation Production Target 0 Interval Operators 0.0 Workplaces 0	Actual Utilisation Days in Production 0 Operators 0.00 Utilisation 0.00 Workplaces 0		
		Created By TDS Last Amended By TDS	01/03/2022 13/04/2022

Machine Requirements / Section

Section	M/C	M/C Description	S.M.V.	Tot.S.M.V.	No.Oprs.	% Util.	No.W/P
Sewing Room	LS1-RETA	Lockstitch Machine [301] RETA	0.6462	0.00	0	0.00	0
	OL14	Overlock Machine [514]	2.0180	0.00	0	0.00	0
	M	Manual	0.4392	0.00	0	0.00	0
	MC2	Multi - Chainstitch [402]	0.5425	0.00	0	0.00	0
	OL14-TEC	Overlock Machine [514]	1.9813	0.00	0	0.00	0
	MC6-TEC	Multi - Chainstitch [406]	1.2616	0.00	0	0.00	0
	BT1	Bartack - [304]	0.3350	0.00	0	0.00	0
	OL4	Overlock Machine [504]	0.2640	0.00	0	0.00	0
	MC1	Multi - Chainstitch [401]	0.3050	0.00	0	0.00	0
	BT1-TEC	Bartack - [304]	0.1539	0.00	0	0.00	0

Operator/Work Place Balance

No.	Code	Description	Freq.	Operator	SMV	Eff%	Allowed	Util.	Ops	M/C	Sect
1	-				0.0000	0	0.0000	0.00			
2	-	PPA			0.0000	0	0.0000	0.00			
3	TTOJEYKLB000	1L JOIN CARE LABEL / MONTAR ETIQUETA (3 PAPÉIS)-3.5 CM	1		0.2002	0	0.2002	0.00	0	LS1-RE	AR
4	-				0.0000	0	0.0000	0.00			
5	-	"" SEW ""			0.0000	0	0.0000	0.00			
6	-	FRENTE E COSTAS			0.0000	0	0.0000	0.00			
7	TTOJESHL0015	4OL JOIN SHOULDER/FECHAR OMBRO 32 CM 2* corte a vacuo	1		0.4251	0	0.4251	0.00	0	OL14	AR
8	TTOJESLCLS10	MANUAL - GABARITAR OMBRO + MANGA - Gabaritar peça para passar galão 3 listras	1		0.2788	0	0.2788	0.00	0	M	AR
9	TTOJESTPSL06	6C PASSAR GALÃO 3 LISTAS NA MANGA + OMBRO 50 CM 2* correto - Passar galão no ombro + manga.	1		0.5425	0	0.5425	0.00	0	MC2	AR
10	TTOJESTPCU00	MANUAL - CUTTING 3 STRIPES/ DESTACAR GALÃO	1		0.1604	0	0.1604	0.00	0	M	AR
11	TTOTSDSM0001	4OL JOIN SIDE SEAM WITH SHORT SLEEV/FECHAR LATERAL +MANGA 61 CM 2* - + Etiqueta lateral	1		0.7214	0	0.7214	0.00	0	OL14-T	AR
12	-	MANGAS			0.0000	0	0.0000	0.00			

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13	TTOJESLVFR05	4OL JOIN FRONT SLEEVE/PREGAR MANGA FRENTE 50 CM *2	1		0.6177	0	0.6177	0.00	0	OL14-T	AR
14	TTOJESLVBK05	4OL JOIN BACK SLEEVE/PREGAR MANGA COSTAS 60 CM *2	1		0.6422	0	0.6422	0.00	0	OL14-T	AR
15	TTOJESLP0020	4OL JOIN SLEEVE PANEL/PREGAR RECORTE MANGA 45 CM *2	1		0.5860	0	0.5860	0.00	0	OL14	AR
16	TTOTSHESV001	2CO BAINHA DA MANGA C/ 3 LISTRAS 45 CM *2 - Bainha da manga com galão 3 listras	1		0.7106	0	0.7106	0.00	0	MC6-TF	AR
17	TTOTSBT00000	BT BT BARTACK SLV HEMS/BATER TRAVET MANGA *2 - x2 Bartack vertically to reinforce the 2CO overlap/x2 Bartack verticalmente para reforçar a sobreposição de 2CO	1		0.3350	0	0.3350	0.00	0	BT1	AR
18	-	GOLA			0.0000	0	0.0000	0.00			
19	TTOTSCLSCLO0	4OL JOIN COLLAR /FECHAR GOLA 6 CM	1		0.1221	0	0.1221	0.00	0	OL14	AR
20	TTOTSCLTK000	3OL SERGE COLLAR/ALINHAVAR GOLA 59 CM - Alinhavar gola para pregar	1		0.2640	0	0.2640	0.00	0	OL4	AR
21	TTOTSNLATT00	4OL ATTACH COLLAR ON BODY/PREGAR GOLA 60 CM	1		0.7004	0	0.7004	0.00	0	OL14	AR
22	TTOTSBNTMK00	MANUAL - SHAPE THE BNT TO MARK/GABARITAR COBRE GOLA - Demarcar o limite do cobre gola	1		0.1844	0	0.1844	0.00	0	M	
23	TTOTSBNTBD01	1C ATTACH BACK NECK KNITTED SELF FABRIC/PASSAR COBRE GOLA 25 CM - Passar galão cobre gola para acabamentoo tradicional	1		0.3050	0	0.3050	0.00	0	MC1	AR
24	TTOTSTSBNT01	1L TOPSTITCH BNT WITH ATACA LABEL /REBATER COBRE GOLA 24 CM - Rebater cobre gola para acabamentoo tradicional	1		0.4460	0	0.4460	0.00	0	LS1-RE	AR
25	-	BARRA			0.0000	0	0.0000	0.00			
26	TTOTSHEMBT00	2CO BOTTOM HEMMING/BAINHA DO CORPO 120 CM	1		0.5510	0	0.5510	0.00	0	MC6-TF	AR

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27	TTOTSEMBT01	BT BARTACK BOTTOM HEM/BATER TRAVET NA BARRA 1x - x1 Bartack verticalmente para reforçar a sobreposição de 2CO	1		0.1539	0	0.1539	0.00	0		BT1-TE AR

Analyst	Date	Time	Revision Description
TDS	13/04/2022	15:20:58	OK SMV = 7.9467 SMV = 0.000
TDS	03/03/2022	11:59:42	Alterado bnt SMV = 7.9467 SMV = 0.000
TDS	02/03/2022	08:55:37	ok SMV = 8.5182 SMV = 0.000
TDS	01/03/2022	11:33:32	OK SMV = 7.2021 SMV = 0.000